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Tolerance ±1/32" unless otherwise specified

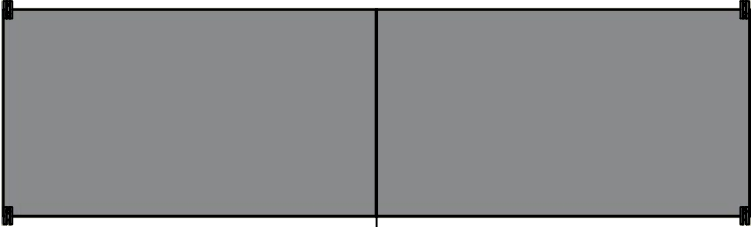
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Tolérance ±1/32" sauf spécification contraire

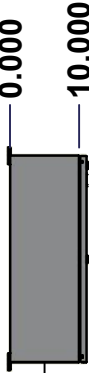
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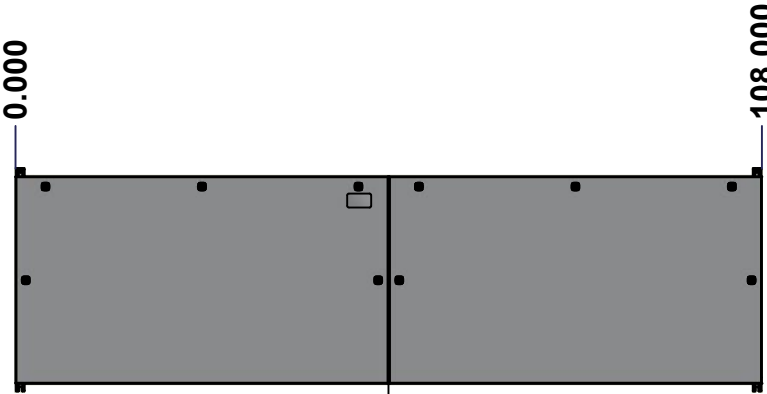
TOP



LEFT



LEFT



FRONT

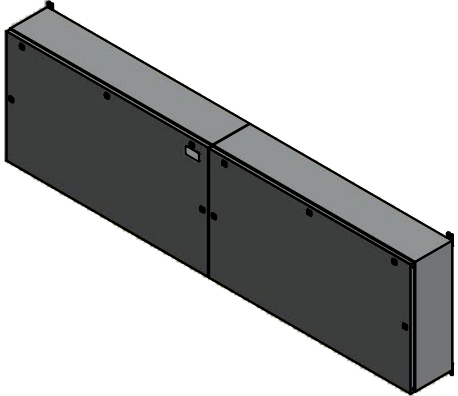


RIGHT



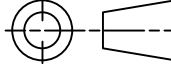
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No.	Revisions	Date	By/Par



Isometric View

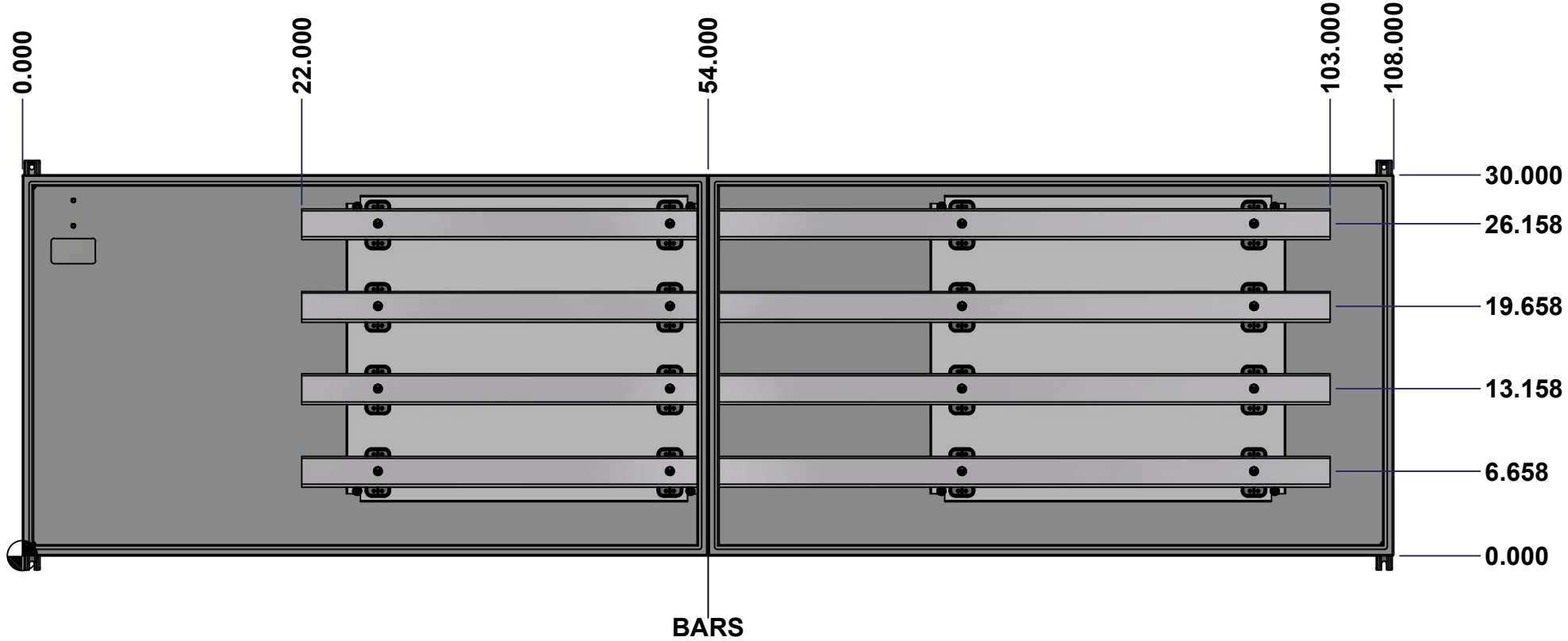


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 09-Sep-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 1412BT 600A - 4Wires x 108" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE 1412BT09604		0	13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

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	Description		Status	
	1412BT 600A - 4Wires x 108" Assembly		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	1412BT09604		0	13

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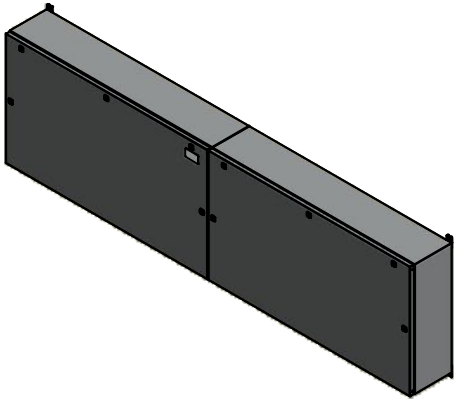
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

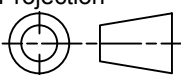


PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	885 ESMF1	0	885 ESMF1 Mounting Feet Kit
1	1412BT09604IP2	0	1412BT 24.125" x 28" Right Inner Panel
1	1412BT09604BAR1-P	0	Rounded Edge Aluminum Bar 3/8" x 2 1/2"
1	1412BT09604BAR2-P	0	Rounded Edge Aluminum Bar 3/8" x 2 1/2"
1	1412BT09604BAR3-P	0	Rounded Edge Aluminum Bar 3/8" x 2 1/2"
1	1412BT09604BAR4-P	0	Rounded Edge Aluminum Bar 3/8" x 2 1/2"
1	1412BT09604IP1	0	1412BT 24.125" x 28" Left Inner Panel
16	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
8	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
24	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BT09604B	0	1412BT 30" x 108" x 10" Body
1	1412BT09604C	0	1412BT 30" x 108" Cover
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client
Date

Drawn By Dessiné Par BoxCad: BoxCad
Date 09-Sep-22

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey
Finish Fini Smooth

Description 1412BT 600A - 4Wires x 108" Assembly
Detail Rev.

Part Number Numéro Pièce 1412BT09604
Rev. 0
3
13

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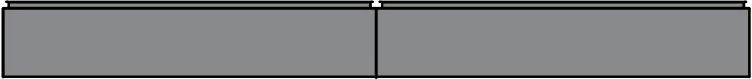
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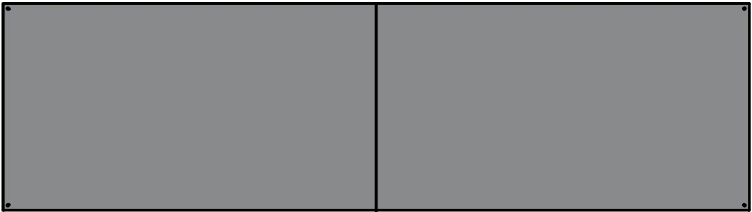
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Tolérance ±1/32" sauf spécification contraire

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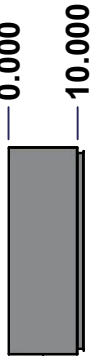
TOP



BACK



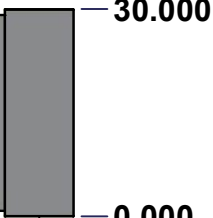
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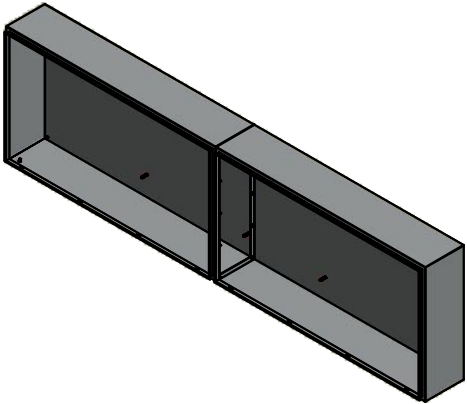
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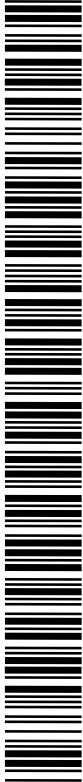
FRONT



RIGHT



Isometric View

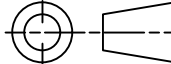


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 09-Sep-22

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description
1412BT 30" x 108" x 10" Body

Detail Rev.

Part Number
Numéro Pièce
1412BT09604B

Rev. 4
0

SEE BILL OF MATERIAL ON LAST PAGE

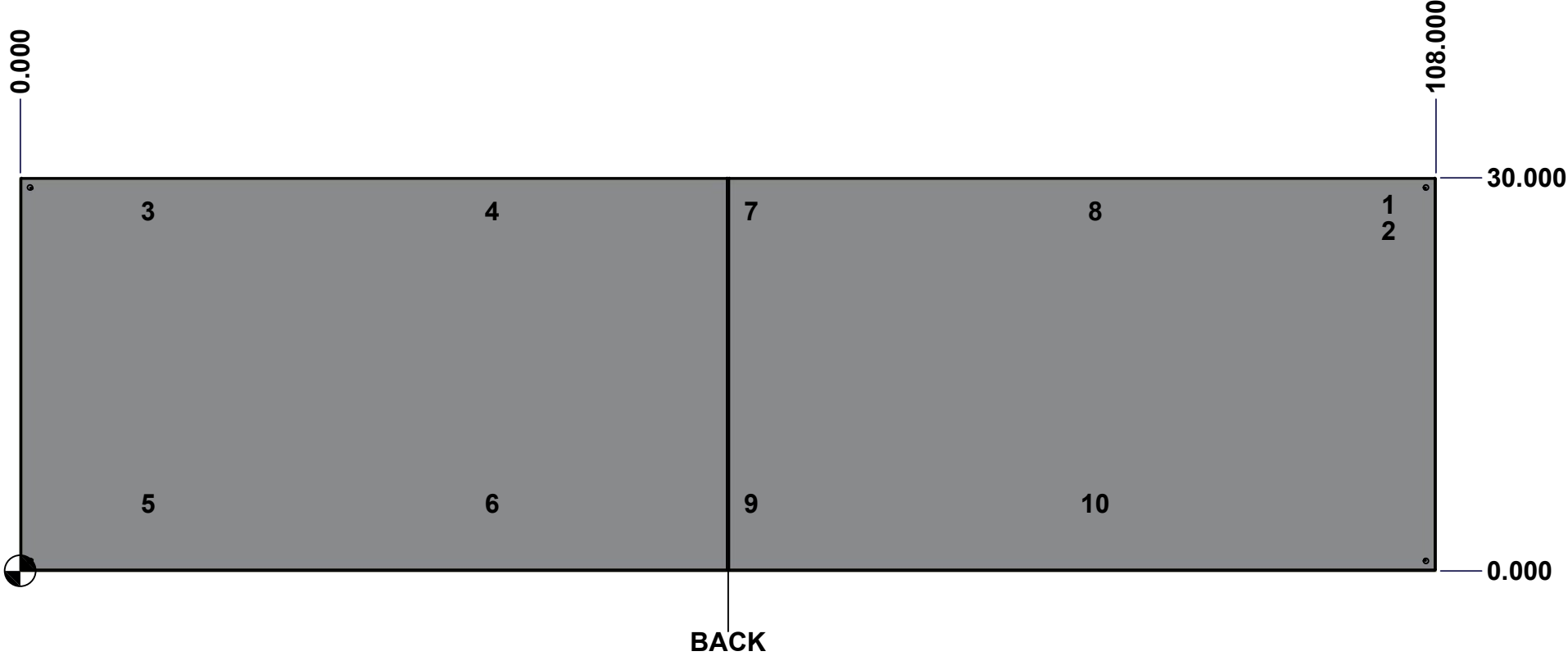
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	104.000	28.000	GND STUD M8 x 35mm (Inside)
2	104.000	26.000	GND STUD M8 x 35mm (Inside)
3	9.375	27.500	IP STUD M8 x 35mm (Inside)
4	35.625	27.500	IP STUD M8 x 35mm (Inside)
5	9.375	5.125	IP STUD M8 x 35mm (Inside)
6	35.625	5.125	IP STUD M8 x 35mm (Inside)
7	55.375	27.500	IP STUD M8 x 35mm (Inside)
8	81.625	27.500	IP STUD M8 x 35mm (Inside)
9	55.375	5.125	IP STUD M8 x 35mm (Inside)
10	81.625	5.125	IP STUD M8 x 35mm (Inside)



	Description 1412BT 30" x 108" x 10" Body		Status (NULL)	
	Part Number Numéro Pièce 1412BT09604B		Rev. 0	5 13

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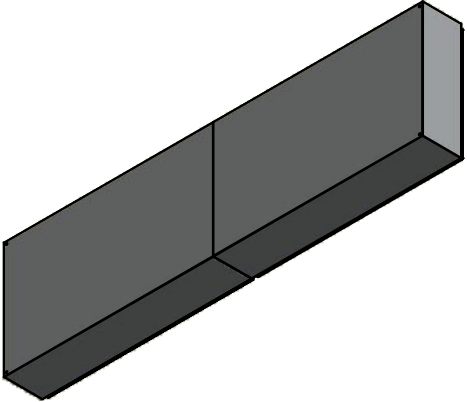
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

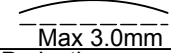


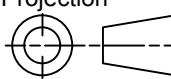
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Sep-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

1412BT 30" x 108" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

1412BT09604B

Rev. 0

6
13

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412BT09604B-P	0	1412BT 30" x 108" x 10" Left Body Part
1	1412BT09604E-P	0	1412BT 30" x 108" x 10" Right Body Part
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
10	STK-Q-00260	1	M6 x 13mm Carriage Bolt
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
10	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

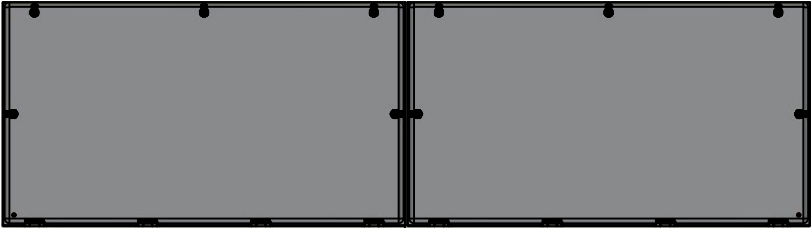
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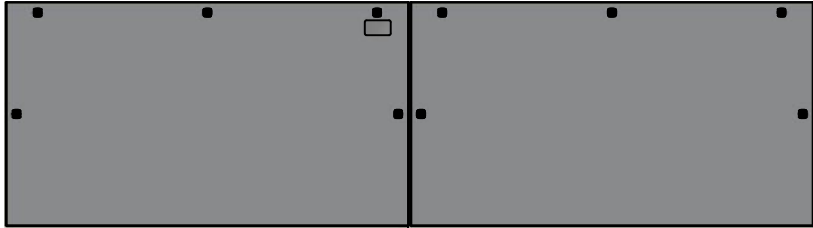
TOP



BACK



LEFT



FRONT



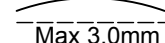
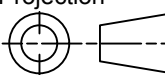
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

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Customer Client		Date	
Drawn By Dessiné Par		Date 09-Sep-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 1412BT 30" x 108" Cover			Detail Rev.
Part Number Numéro Pièce		Rev. 0	7 13

SEE BILL OF MATERIAL ON LAST PAGE

1412BT09604C

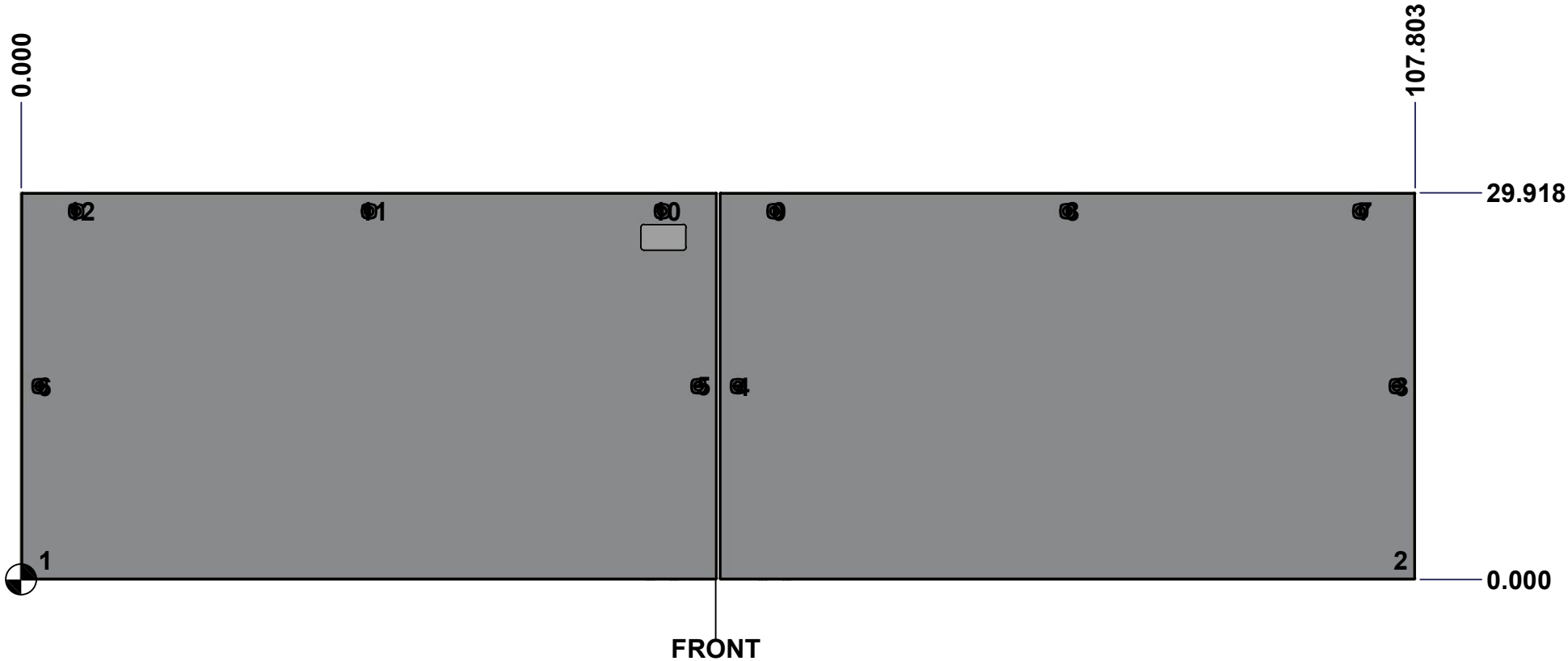
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	106.303	1.486	GND STUD M6 x 16mm (Inside)
3	106.379	14.959	LOCK 880 SCQ4-SL @ 0.0°
4	55.424	14.959	LOCK 880 SCQ4-SL @ 180.0°
5	52.379	14.959	LOCK 880 SCQ4-SL @ 0.0°
6	1.424	14.959	LOCK 880 SCQ4-SL @ 180.0°
7	103.553	28.494	LOCK 880 SCQ4-SL @ 90.0°
8	80.902	28.494	LOCK 880 SCQ4-SL @ 90.0°
9	58.250	28.494	LOCK 880 SCQ4-SL @ 90.0°
10	49.553	28.494	LOCK 880 SCQ4-SL @ 90.0°
11	26.902	28.494	LOCK 880 SCQ4-SL @ 90.0°
12	4.250	28.494	LOCK 880 SCQ4-SL @ 90.0°



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	Description 1412BT 30" x 108" Cover	Status (NULL)	
	Part Number Numéro Pièce 1412BT09604C	Rev. 0	8 13

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Tolerance ±1/32" unless otherwise specified

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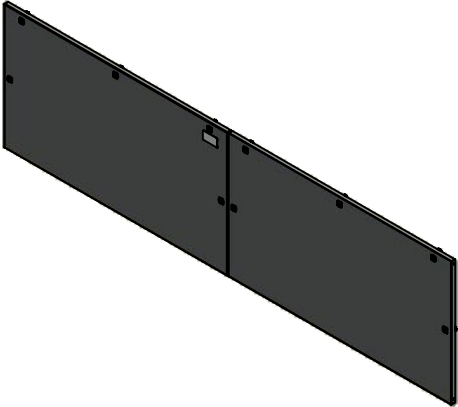
Tolérance ±1/32" sauf spécification contraire

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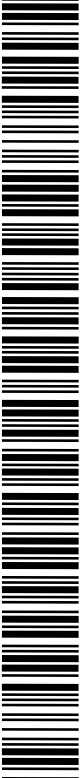
Revisions

Date

By/Par



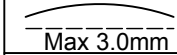
Isometric View



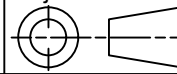


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Sep-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

1412BT 30" x 108" Cover

Detail Rev.

Part Number
Numéro Pièce

1412BT09604C

Rev.

9

13

2	1412BT09604G	0	1412BT 30" x 108" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BT09604C-P	0	1412BT 30" x 54" Left Cover Part
1	1412BT09604F-P	0	1412BT 30" x 108" Right Cover Part
10	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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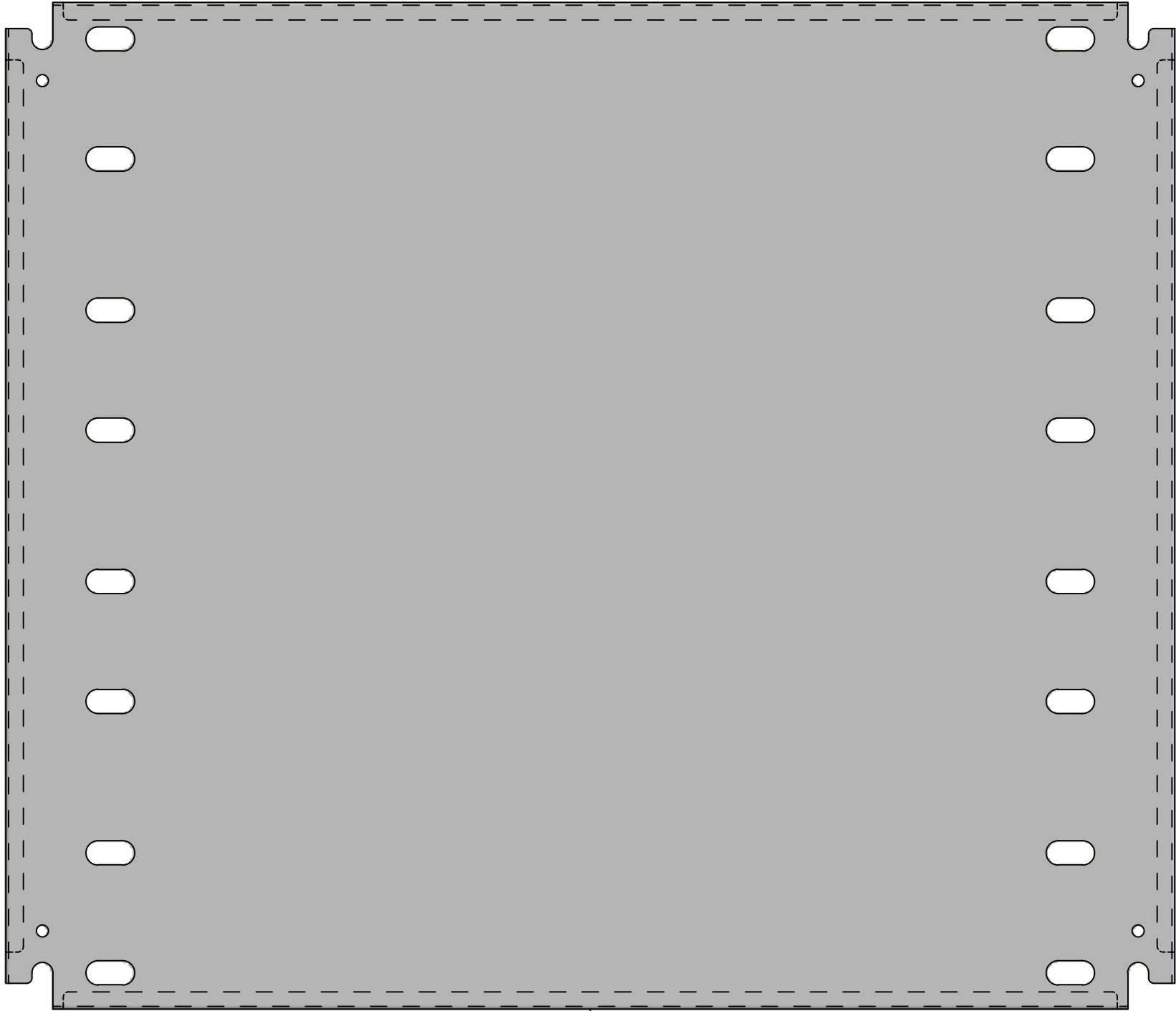
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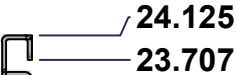
Tolérance ±1/32" sauf spécification contraire



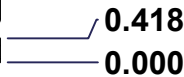
TOP



FRONT

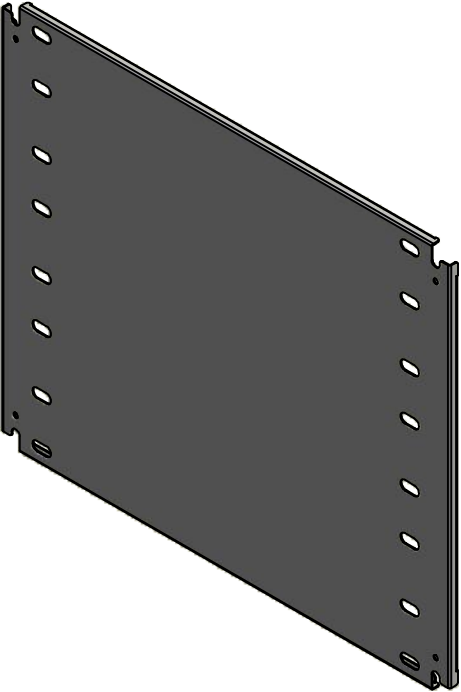


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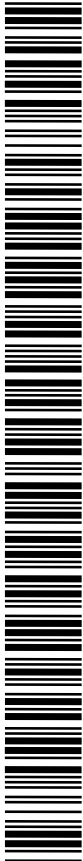


SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

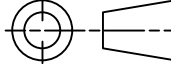


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Sep-22
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur White RAL9003	Finish Fini Smooth
Description 1412BT 24.125" x 28" Left Inner Panel	Detail Rev.
Part Number Numéro Pièce 1412BT09604IP1	Rev. 10 0

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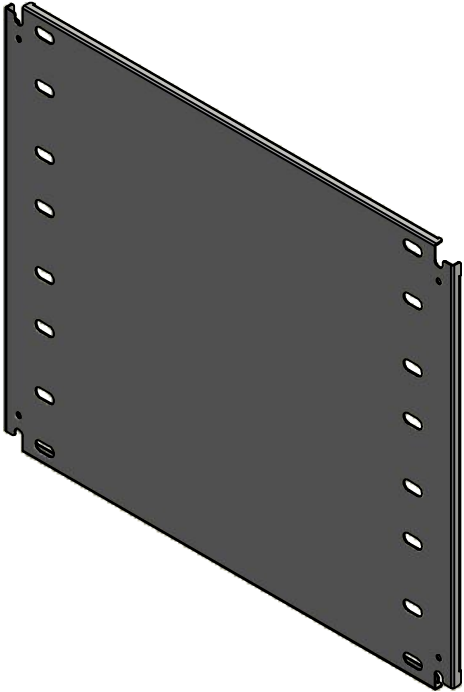
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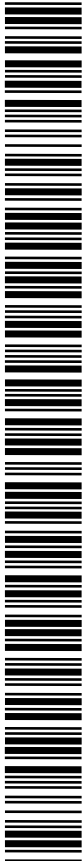
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

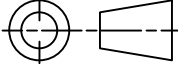


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Sep-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BT 24.125" x 28" Left Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BT09604IP1

Rev. 0

11
13

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BT09604IP1-P	0	1412BT 24.125" x 108" Left Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			

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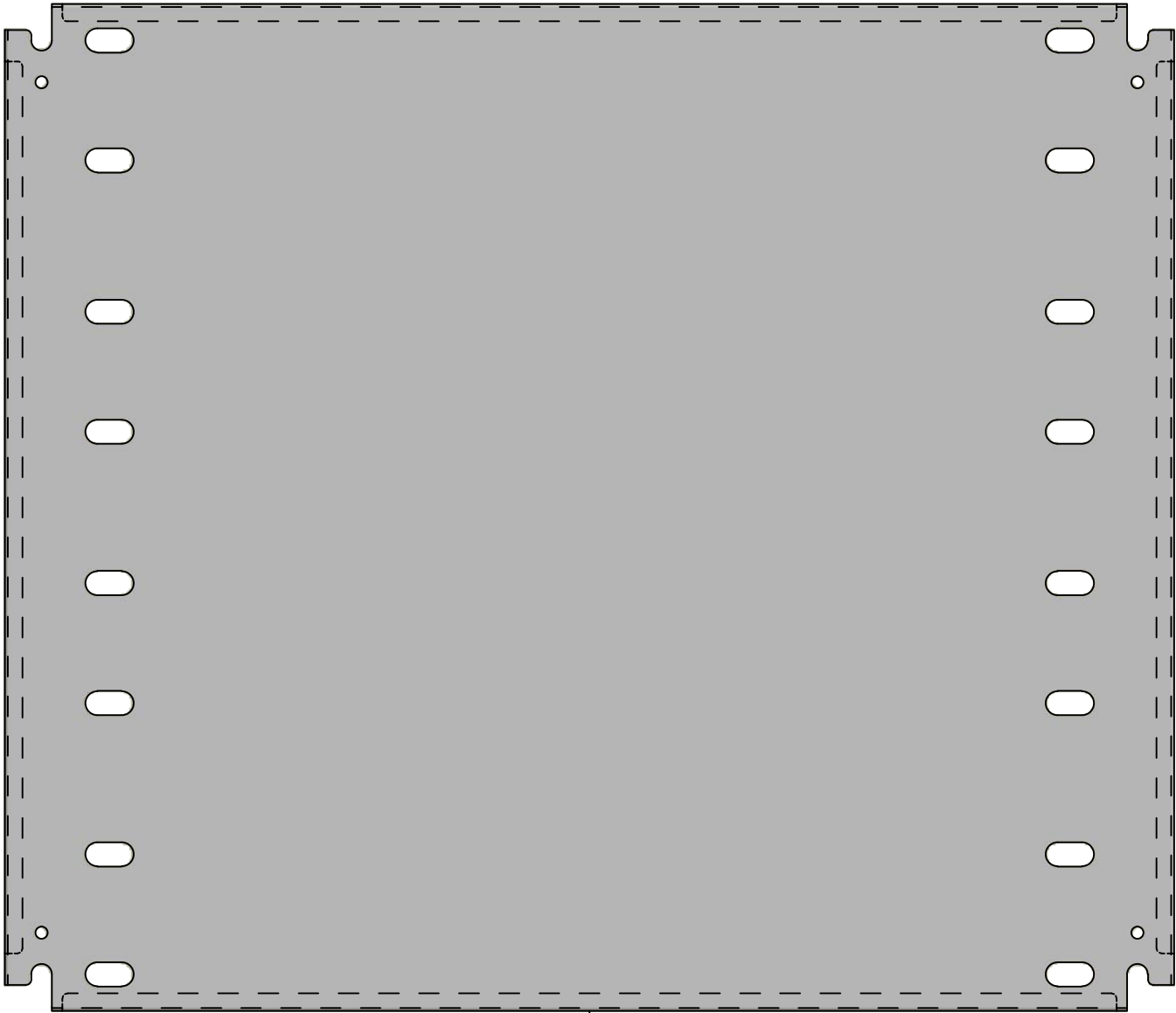
Tolerance $\pm 1/32$ " unless otherwise specified

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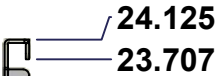
Tolérance $\pm 1/32$ " sauf spécification contraire



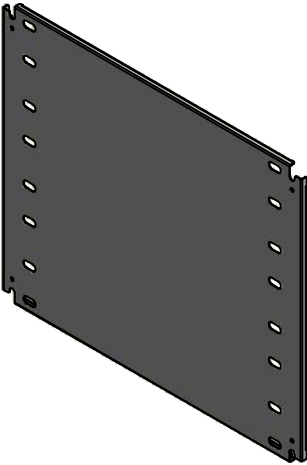
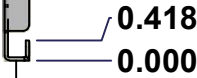
TOP



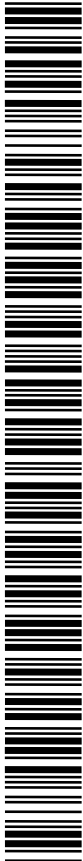
FRONT



RIGHT



Isometric View



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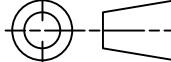


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Sep-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BT 24.125" x 28" Right Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BT09604IP2

Rev.

12
0
13

SEE BILL OF MATERIAL ON LAST PAGE

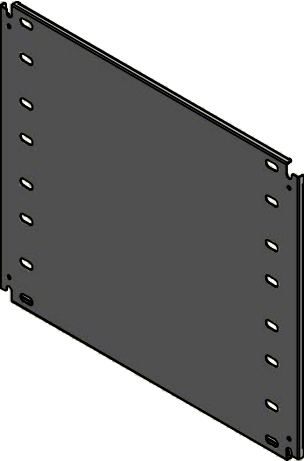
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BT09604\1412BT09604.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



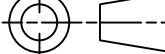
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Flatness
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Max 3.0mm

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1412BT 24.125" x 28" Right Inner Panel

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Numéro Pièce

1412BT09604IP2

Rev.

0

13

13

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BT09604IP2-P	0	1412BT 24.125" x 108" Right Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			