

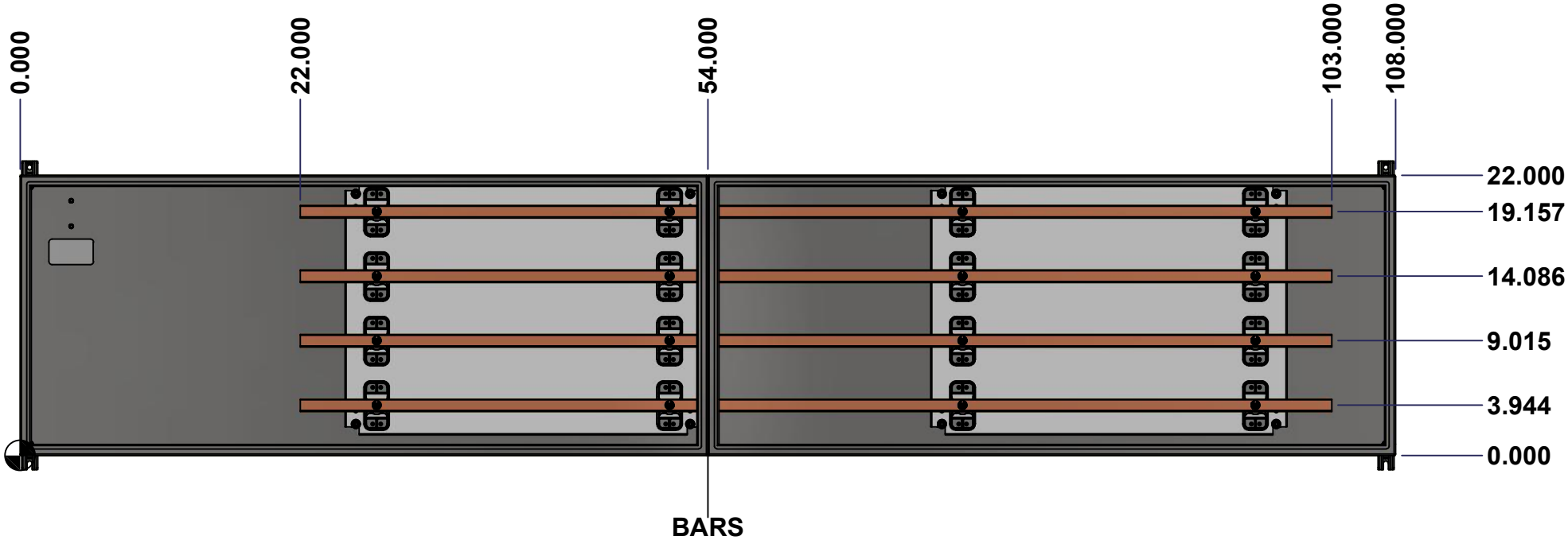
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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\1412BTSSCU09204\1412BTSSCU09204.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE



	Description 1412BTSSCU 225A - 4Wires x 108" Assembly		Status (NULL)	
	Part Number Numéro Pièce 1412BTSSCU09204		Rev. 0	2
			13	

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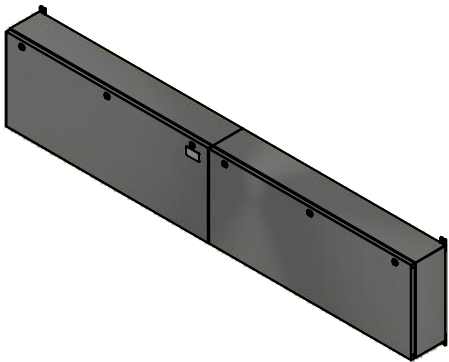
Tolerance ±1/32" unless otherwise specified

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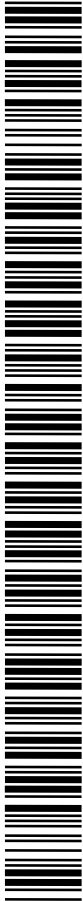
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



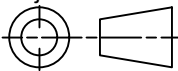
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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
1	885 ESMF2	0	885 ESMF2 Stainless Steel Mounting Feet Kit
1	1412BTSSCU09204IP2	0	1412BTSSCU 19.838" x 28" Right Inner Panel
1	1412BTSSCU09204BAR1-P	0	Rounded Edge Copper Bar 1/8" x 1"
1	1412BTSSCU09204BAR2-P	0	Rounded Edge Copper Bar 1/8" x 1"
1	1412BTSSCU09204BAR3-P	0	Rounded Edge Copper Bar 1/8" x 1"
1	1412BTSSCU09204BAR4-P	0	Rounded Edge Copper Bar 1/8" x 1"
1	1412BTSSCU09204IP1	0	1412BTSSCU 19.838" x 28" Left Inner Panel
16	STK-A-67400	0	Buss Bar Insulator Kit
1	STK-K-01800	5	5412 ES Accessory Kit
24	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	1412BTSSCU09204B	0	1412BTSSCU 22" x 108" x 8" Body
1	1412BTSSCU09204C	0	1412BTSSCU 22" x 108" Cover
Qty	Part Number	Rev	Description
Parts List			



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www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 8/31/2022

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

1412BTSSCU 225A - 4Wires x 108" Assembly

Detail Rev.

Part Number
Numéro Pièce

1412BTSSCU09204

Rev. 0

3
13

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

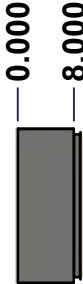
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TOP



BACK



LEFT



FRONT

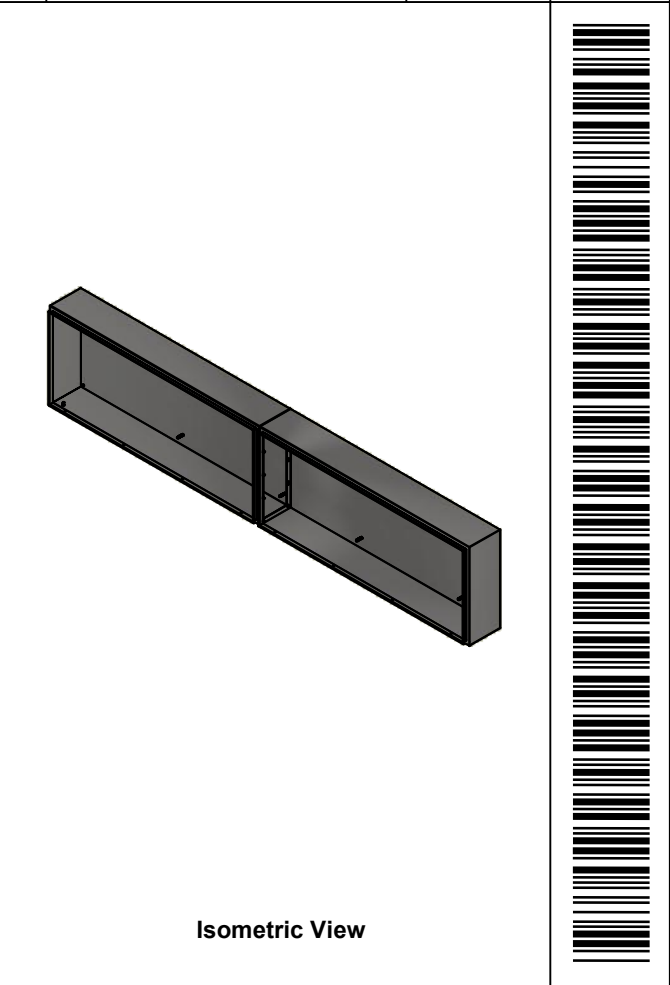


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

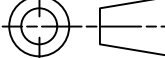


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 8/31/2022	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 1412BTSSCU 22" x 108" x 8" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	4
SEE BILL OF MATERIAL ON LAST PAGE		0	13

1412BTSSCU09204B

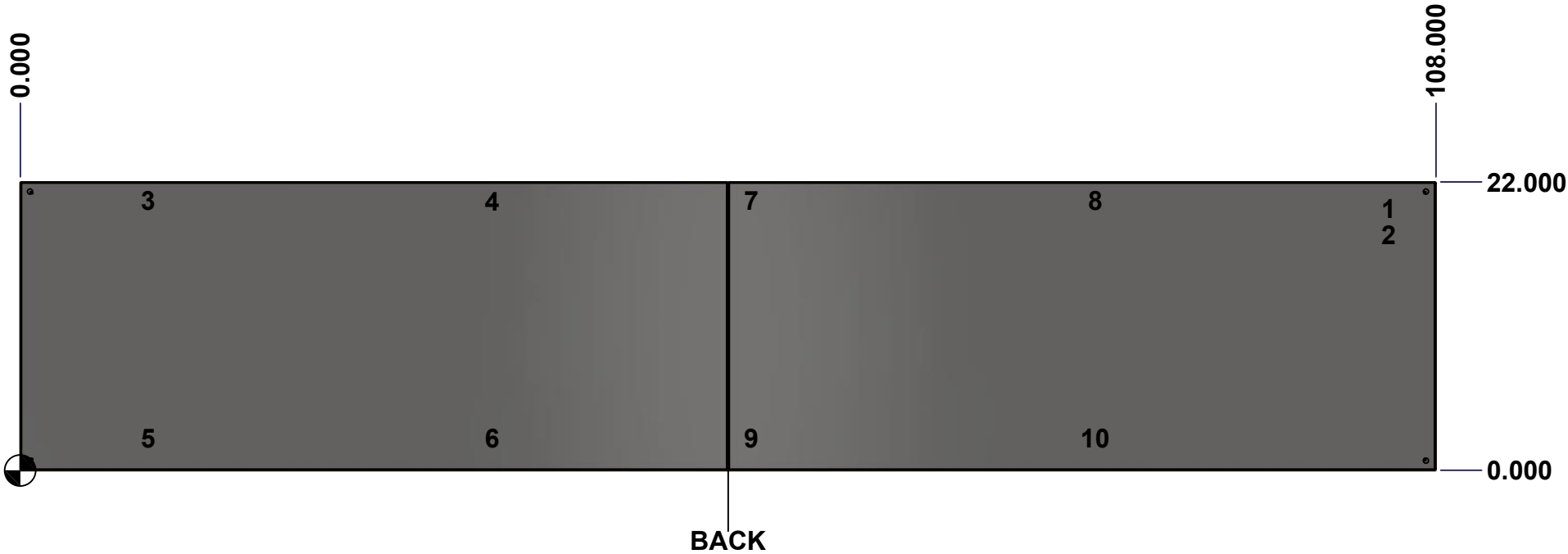
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	104.000	20.000	GND STUD M8 x 35mm (Inside)
2	104.000	18.000	GND STUD M8 x 35mm (Inside)
3	9.375	20.563	IP STUD M8 x 35mm (Inside)
4	35.625	20.563	IP STUD M8 x 35mm (Inside)
5	9.375	2.475	IP STUD M8 x 35mm (Inside)
6	35.625	2.475	IP STUD M8 x 35mm (Inside)
7	55.375	20.563	IP STUD M8 x 35mm (Inside)
8	81.625	20.563	IP STUD M8 x 35mm (Inside)
9	55.375	2.475	IP STUD M8 x 35mm (Inside)
10	81.625	2.475	IP STUD M8 x 35mm (Inside)



	Description 1412BTSSCU 22" x 108" x 8" Body		Status (NULL)	
	Part Number Numéro Pièce 1412BTSSCU09204B		Rev. 0	5 13

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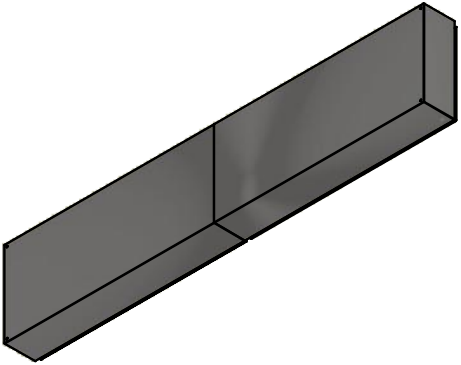
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Tolerance ±1/32" unless otherwise specified

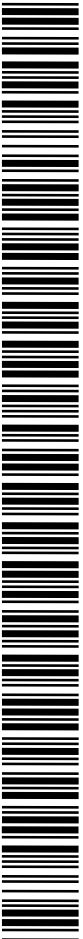
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

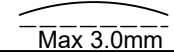


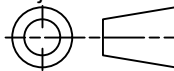
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 8/31/2022

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

1412BTSSCU 22" x 108" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

1412BTSSCU09204B

Rev.

6

13

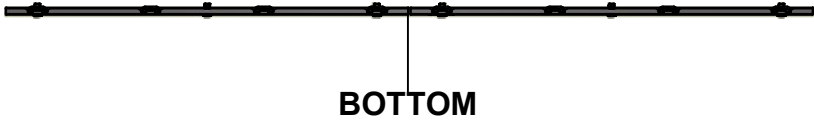
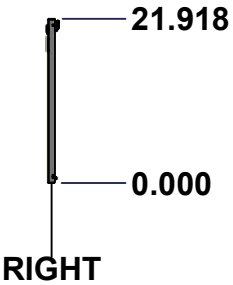
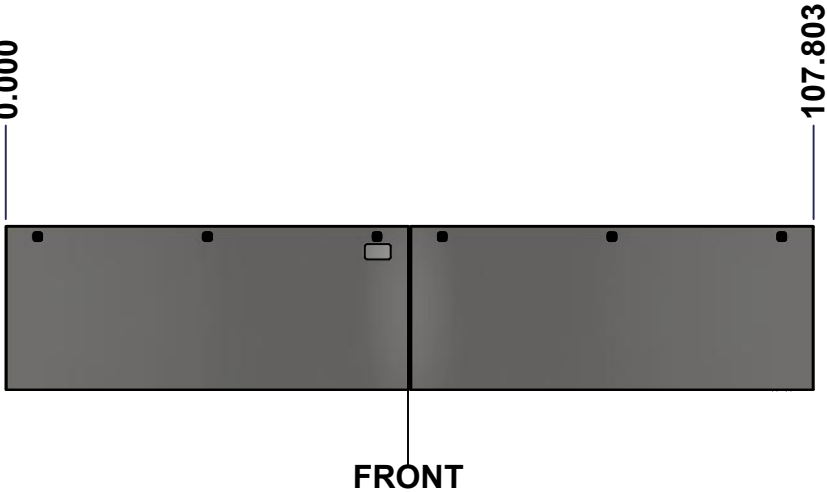
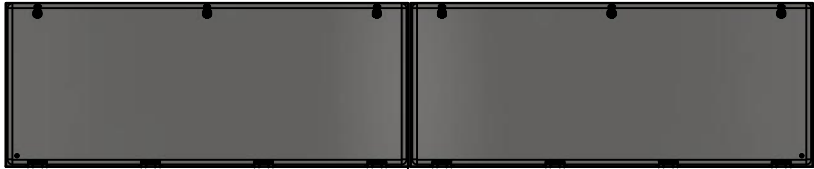
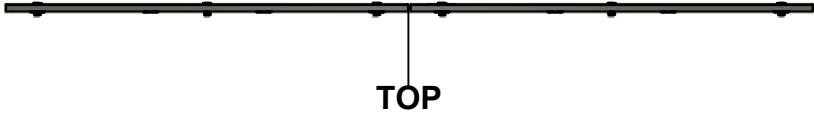
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Tolerance ±1/32" unless otherwise specified

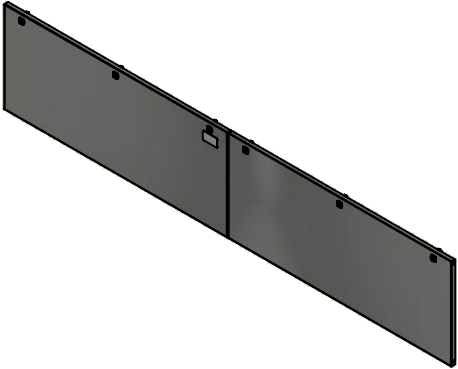
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Tolérance ±1/32" sauf spécification contraire

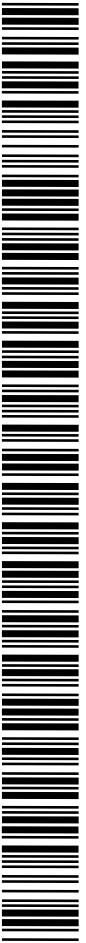
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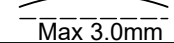
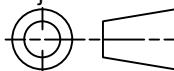


No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 8/31/2022	
Material Matière 14 Ga Stainless Steel 304 (1.7mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 			

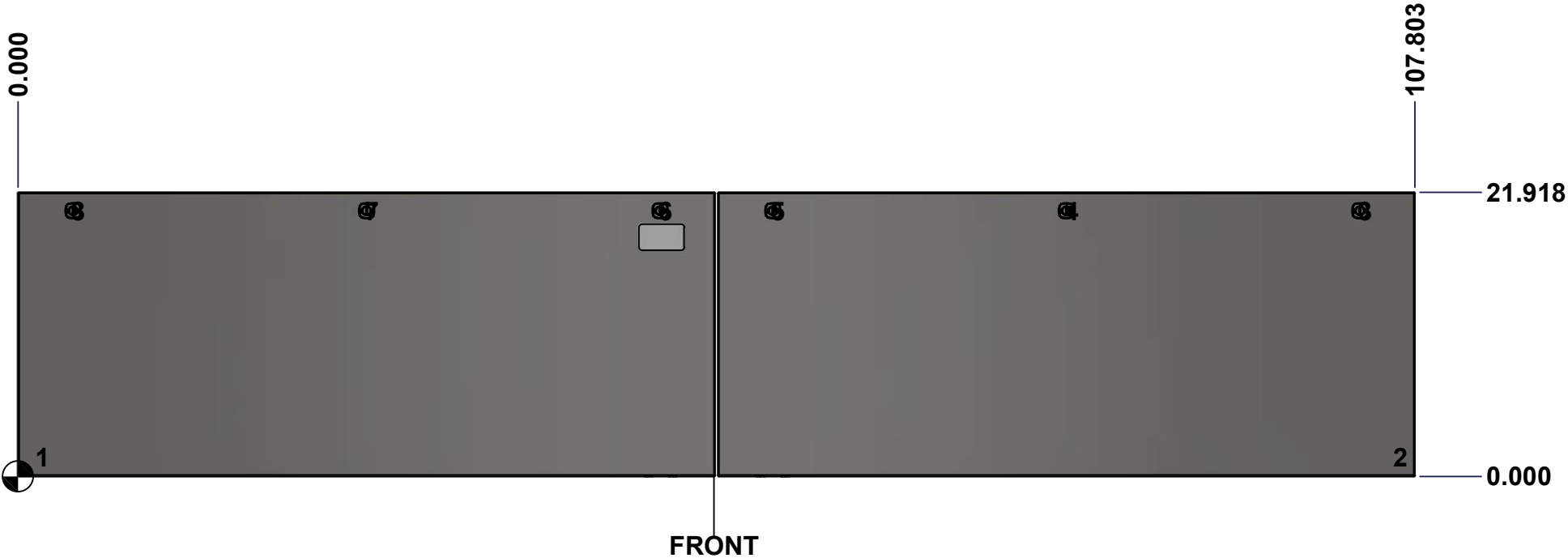
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	1.486	GND STUD M6 x 16mm (Inside)
2	106.303	1.486	GND STUD M6 x 16mm (Inside)
3	103.553	20.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
4	80.902	20.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
5	58.250	20.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
6	49.553	20.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
7	26.902	20.494	LOCK 880 SCQ4-SLSS6 @ 90.0°
8	4.250	20.494	LOCK 880 SCQ4-SLSS6 @ 90.0°



	Description	Status	
	1412BTSSCU 22" x 108" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	1412BTSSCU09204C	0	13

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 8/31/2022	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur Unpainted		Finish Fini Brushed	
Description 1412BTSSCU 22" x 108" Cover			Detail Rev.
Part Number Numéro Pièce 1412BTSSCU09204C			Rev. 9 013

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2	1412BTSSCU09204G	0	1412BTSSCU 22" x 108" Cover Gasket
8	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
2	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	1412BTSSCU09204C-P	0	1412BTSSCU 22" x 54" Left Cover Part
1	1412BTSSCU09204F-P	0	1412BTSSCU 22" x 108" Right Cover Part
6	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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Tolerance $\pm 1/32"$ unless otherwise specified

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Tolérance $\pm 1/32"$ sauf spécification contraire



TOP

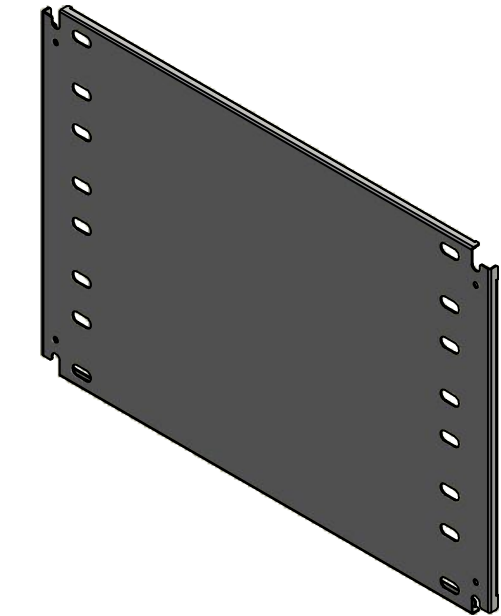


FRONT

19.838
19.420

RIGHT

0.418
0.000



Isometric View



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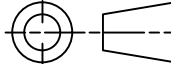


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 8/31/2022

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description
1412BTSSCU 19.838" x 28" Left Inner
Panel

Detail Rev.

Part Number
Numéro Pièce

1412BTSSCU09204IP1

Rev. 10

0

13

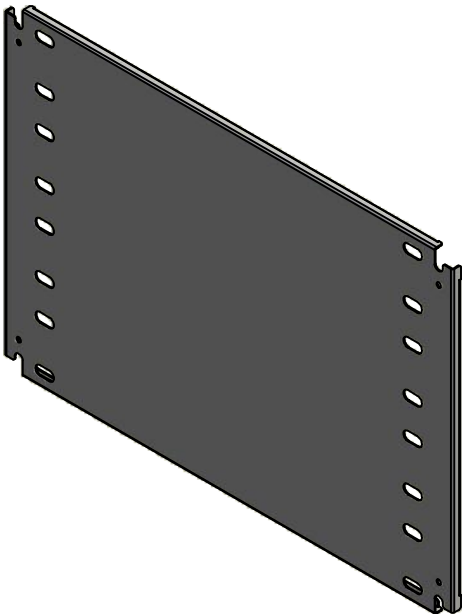
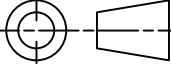
SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 8/31/2022
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur White RAL9003			Finish Fini Smooth
Description 1412BTSSCU 19.838" x 28" Left Inner Panel			Detail Rev.
Part Number Numéro Pièce 1412BTSSCU09204IP1			Rev. 11 0 13

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1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTSSCU09204IP1-P	0	1412BTSSCU 19.838" x 108" Left Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

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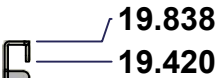
Tolérance $\pm 1/32$ " sauf spécification contraire



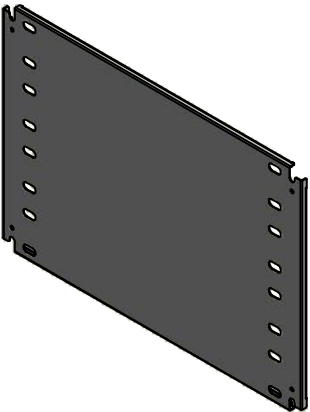
TOP



FRONT



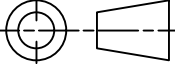
RIGHT



Isometric View



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No.	Revisions	Date	By/Par
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 8/31/2022	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		Projection 	
Color Couleur White RAL9003		Finish Fin Smooth	
Description 1412BTSSCU 19.838" x 28" Right Inner Panel			Detail Rev.
Part Number Numéro Pièce 1412BTSSCU09204IP2		Rev. 0	12 13

SEE BILL OF MATERIAL ON LAST PAGE

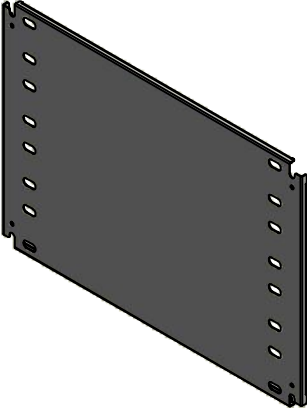
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



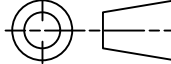
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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 8/31/2022

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

White RAL9003

Finish
Fini

Smooth

Description

1412BTSSCU 19.838" x 28" Right Inner Panel

Detail Rev.

Part Number
Numéro Pièce

1412BTSSCU09204IP2

Rev.

13

0

13

Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	1412BTSSCU09204IP2-P	0	1412BTSSCU 19.838" x 108" Right Inner Panel Part
Parts List			