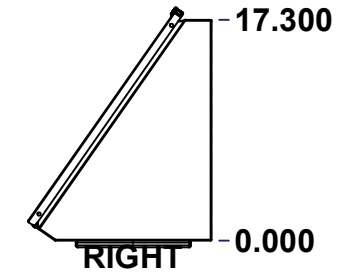
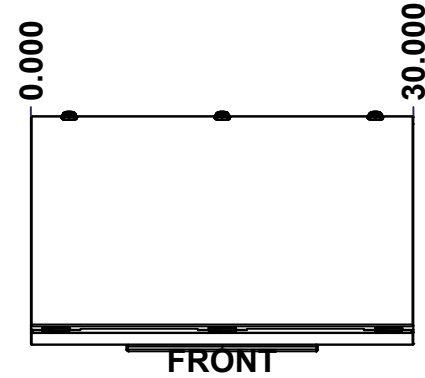
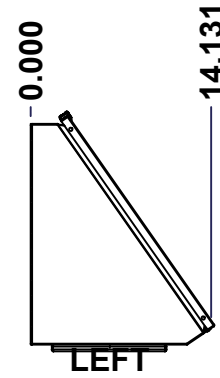
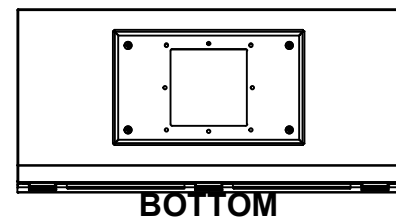
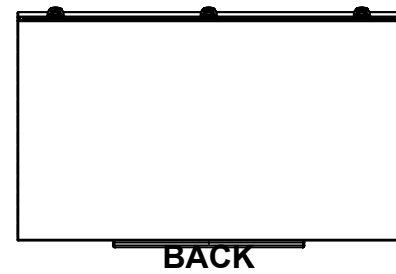
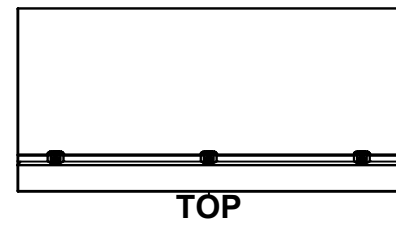
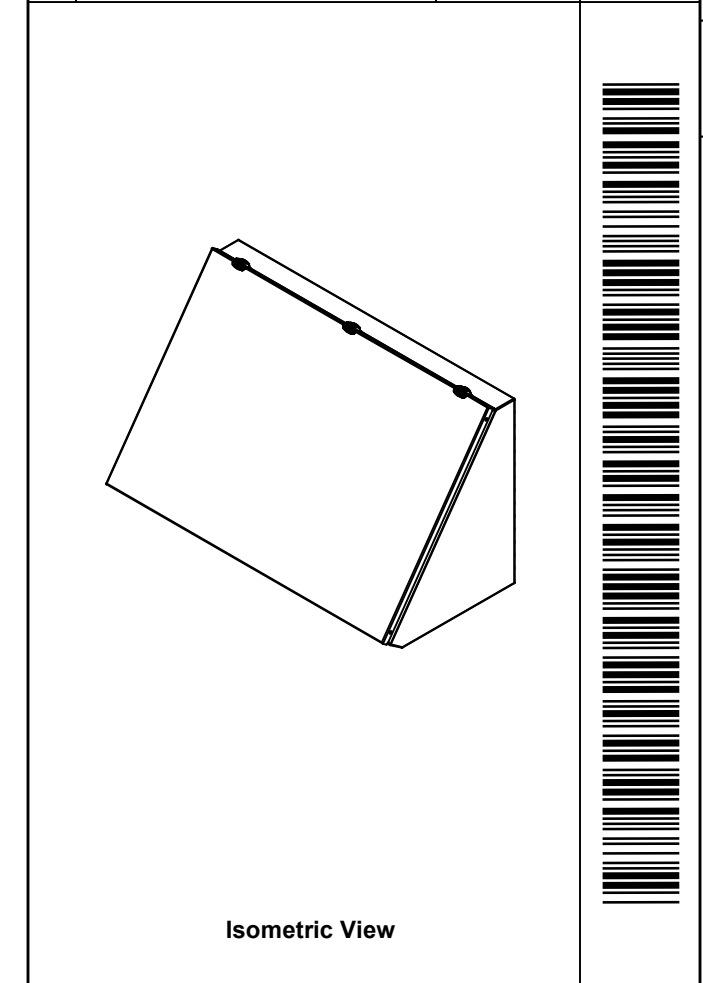



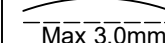
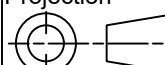
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jul-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 1412CSD 20" x 30" x 14.019" Assembly		Detail Rev.
Part Number Numéro Pièce	1412CSD203013	Rev. 1 0

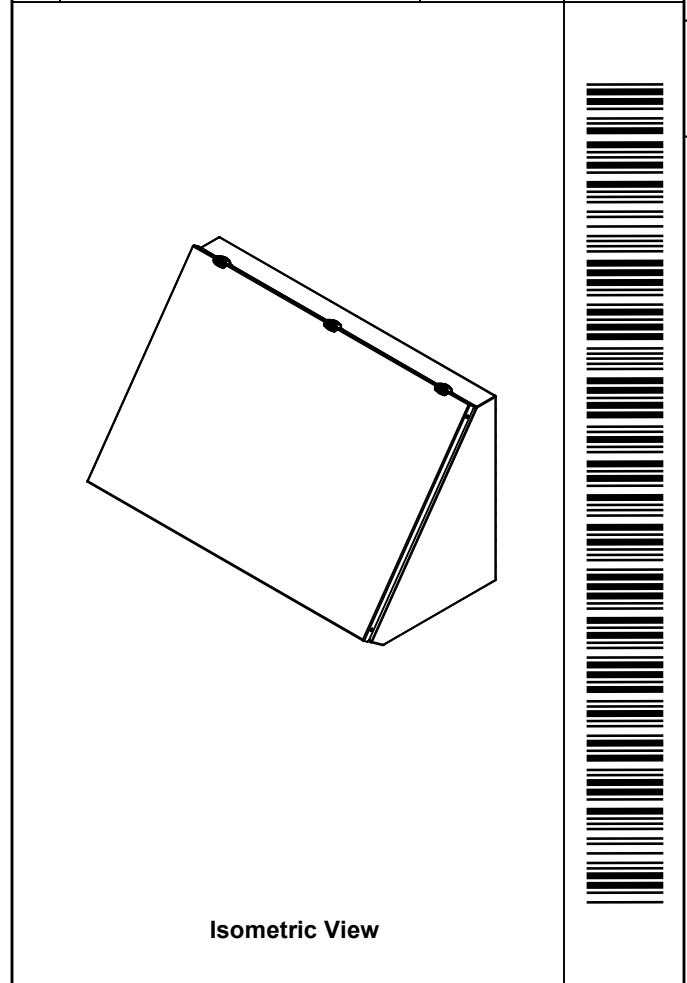
SEE BILL OF MATERIAL ON LAST PAGE


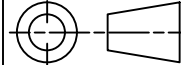
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground standoffs on box only
3	W/O Inner panel
4	W/O Inner panel mounting standoffs

No.	Revisions	Date	By/Par



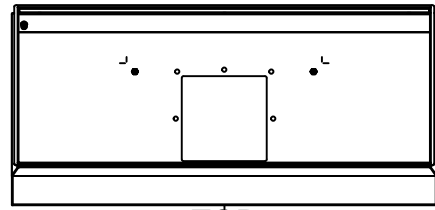
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jul-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
1412CSD 20" x 30" x 14.019" Assembly		
Part Number Numéro Pièce	Rev. 2	
1412CSD203013		0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

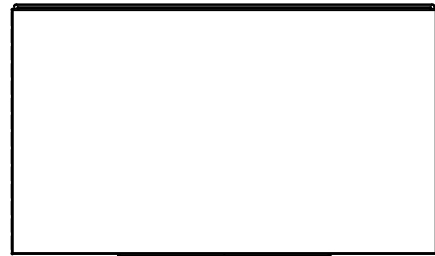
1	1412CSD203013C	0	1412CSD 20" x 30" Cover
1	1412CSD203013B	0	1412CSD 20" x 30" x 14.019" Body
2	880 GS115	1	Gas Spring 115N/12Kg/26Lbs
3	STK-A-08126	0	M5 Stainless Steel 316 Nylon Insert Lock Nut with Incorporated Sealing Washer
Qty	Part Number	Rev	Description
Parts List			

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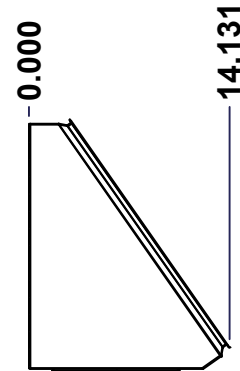
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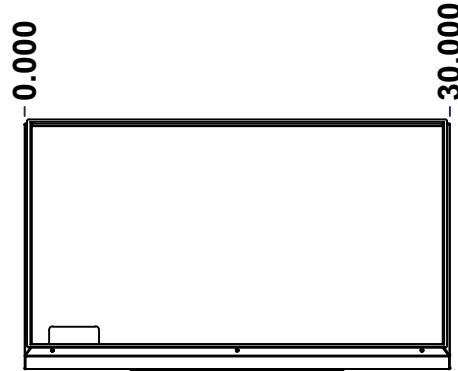
TOP



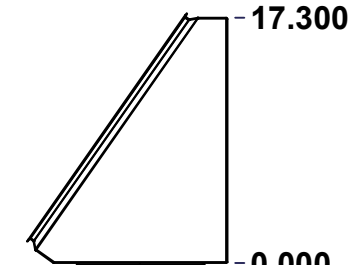
BACK



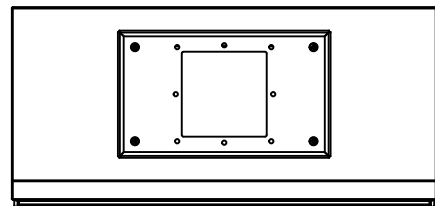
LEFT



FRONT

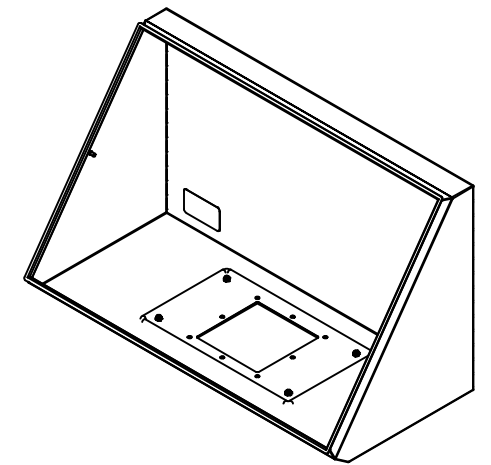


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

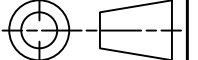


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 02-Jul-13
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
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Description 1412CSD 20" x 30" x 14.019" Body	Detail Rev.
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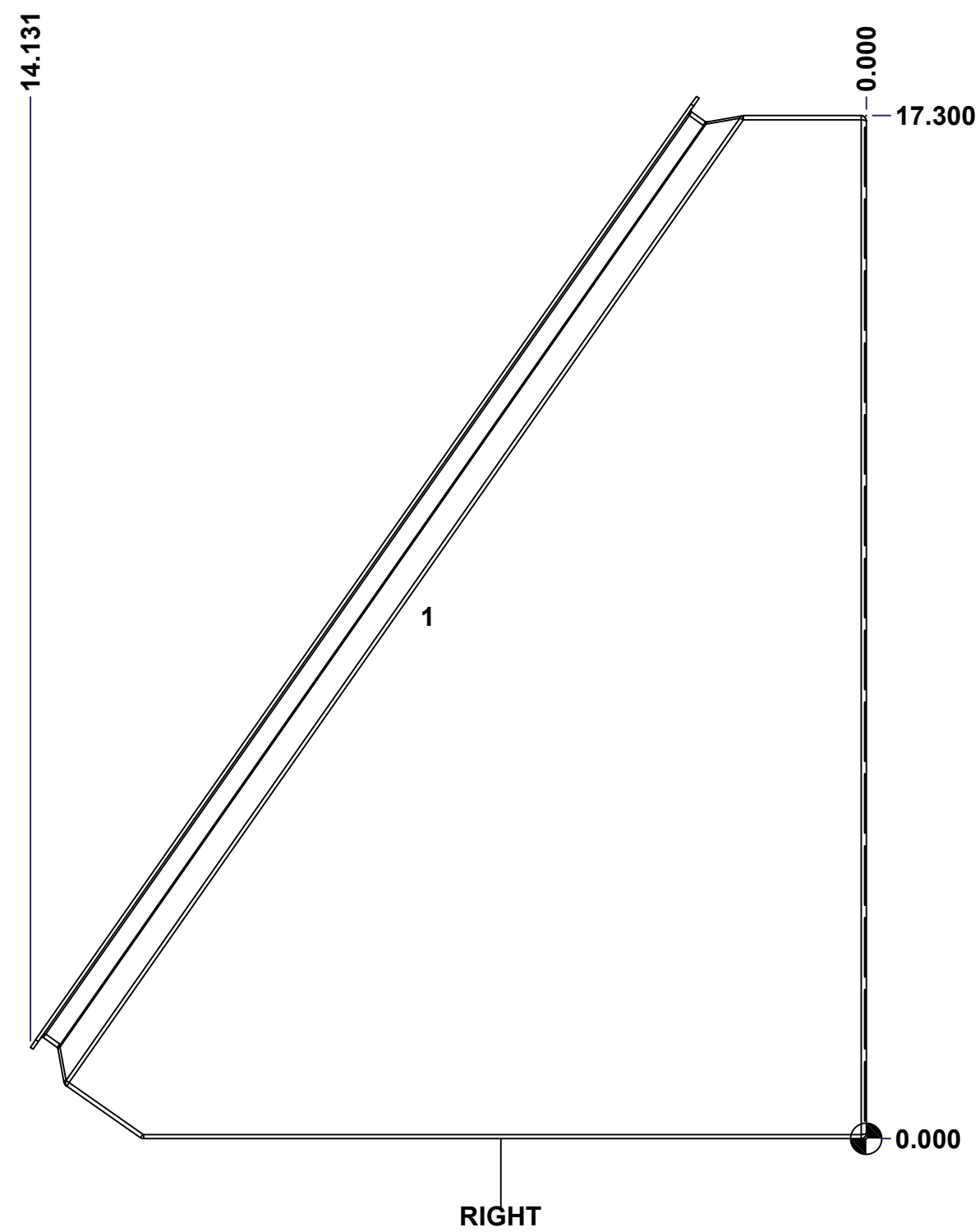
Part Number Numéro Pièce 1412CSD203013B	Rev. 0	3	11
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.499	8.839	STUDS M6 x 10mm (Inside)

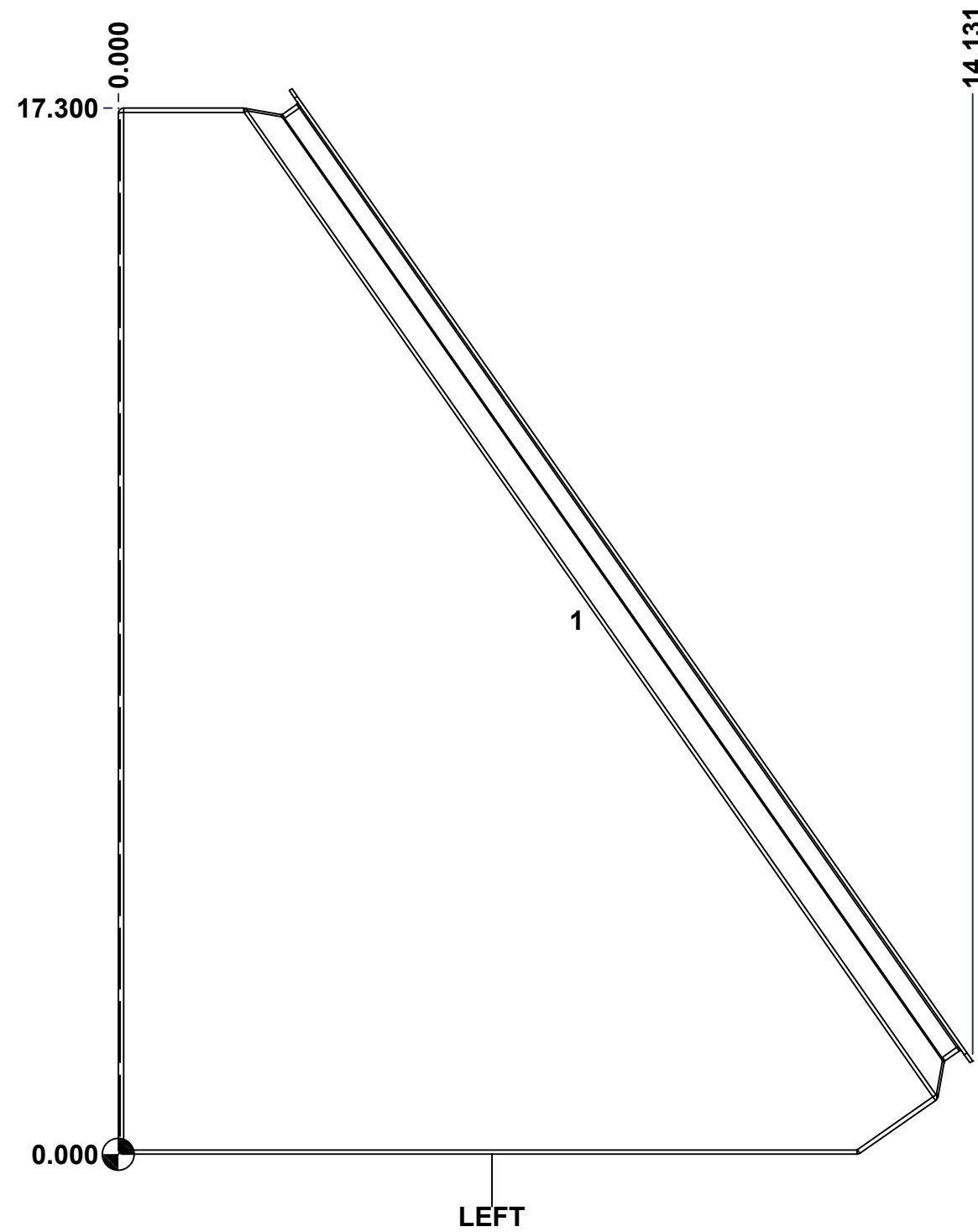


	Description	Status
	1412CSD 20" x 30" x 14.019" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	1412CSD203013B	0 / 4
		11

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.499	8.839	STUDS M6 x 10mm (Inside)

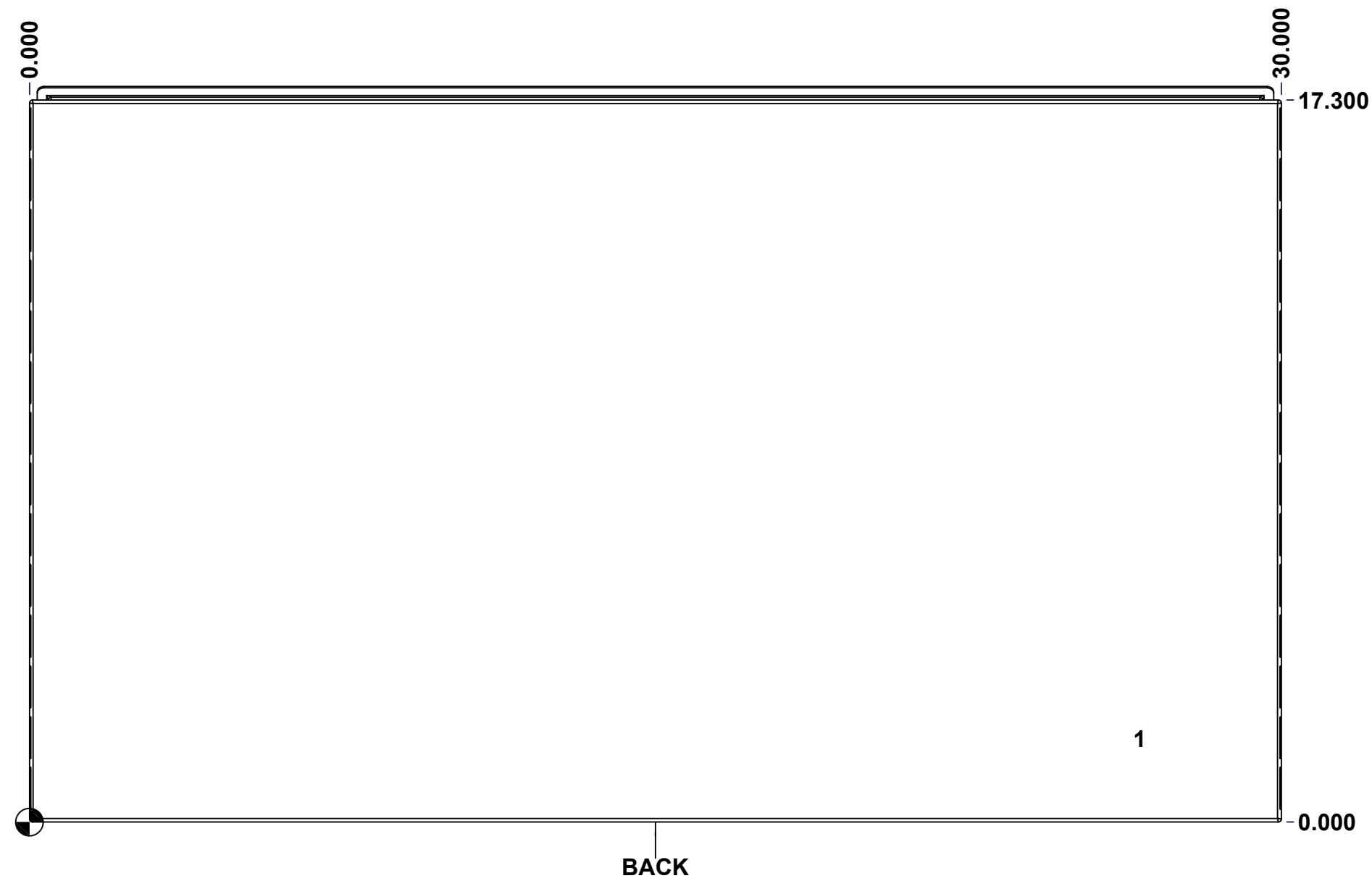


	Description	Status	
	1412CSD 20" x 30" x 14.019" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	11
1412CSD203013B			

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	26.500	2.000	LABEL_EXM (Inside)

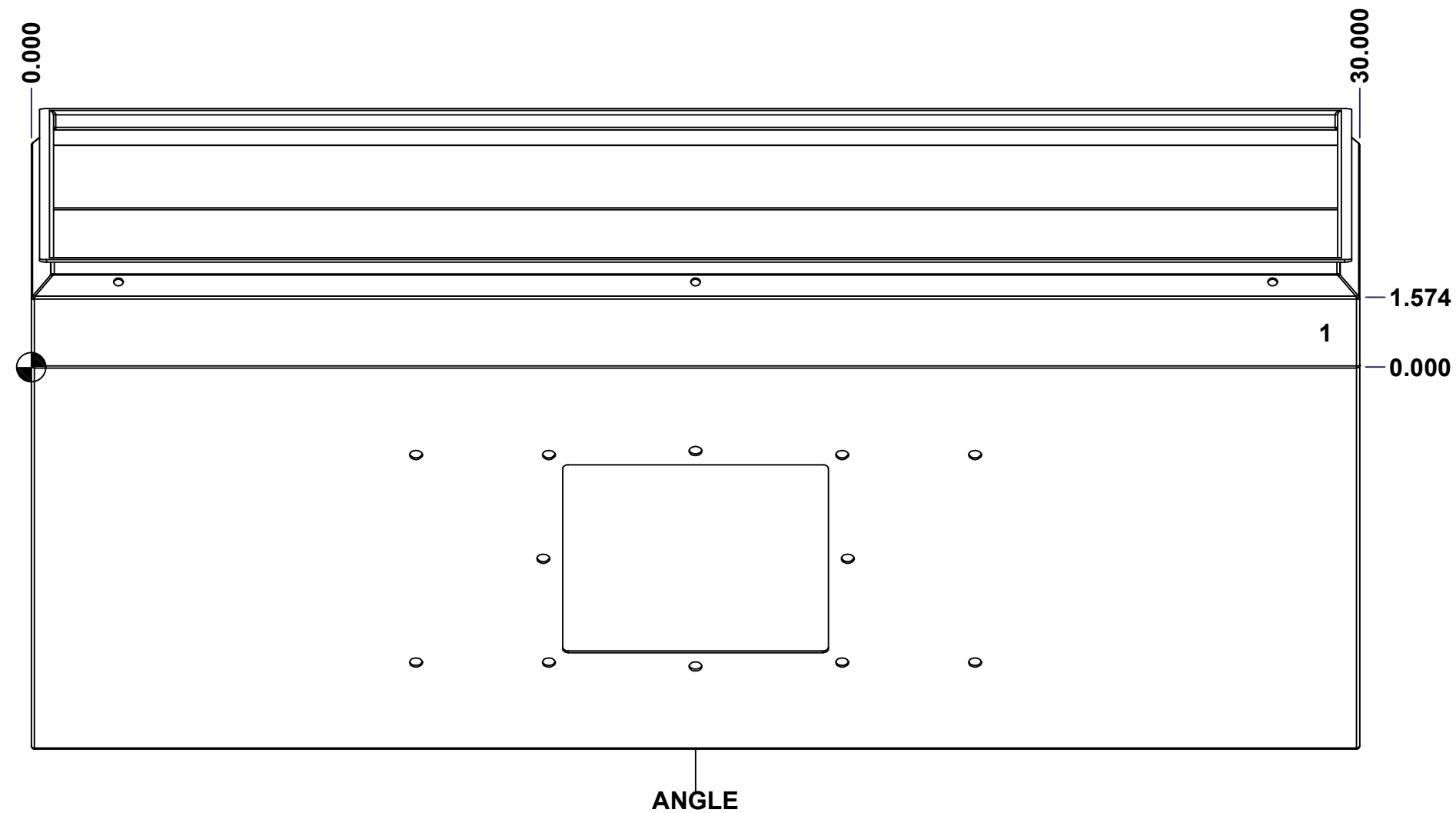


	Description	Status	
	1412CSD 20" x 30" x 14.019" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	1412CSD203013B	0	11

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - ANGLE VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	29.125	0.742	STANDOFF M6 x 10mm (Inside)

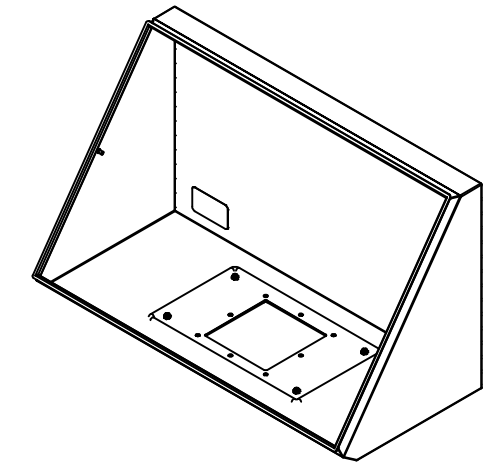


	Description	Status
	1412CSD 20" x 30" x 14.019" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	1412CSD203013B	0
		7
		11

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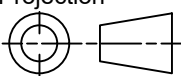
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Isometric View



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	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jul-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
1412CSD 20" x 30" x 14.019" Body		
Part Number Numéro Pièce	Rev.	8
1412CSD203013B	0	11

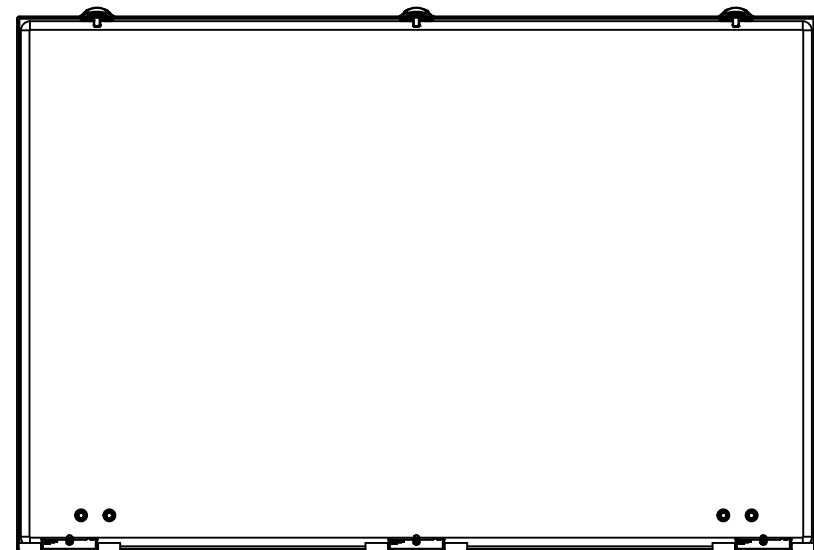
Qty	Part_Number	Rev	Description
2	STK-Q-16030	0	Stud M6 x 10mm Steel
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-08350	5	Standoff M6 x 10mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412CSD203013B-P	0	1412CSD 20" x 30" x 14.019" Body Part
1	1500CS_SUP	0	1500CS - Support Plate Part
Parts List			

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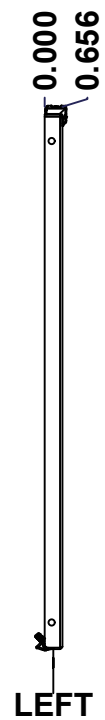
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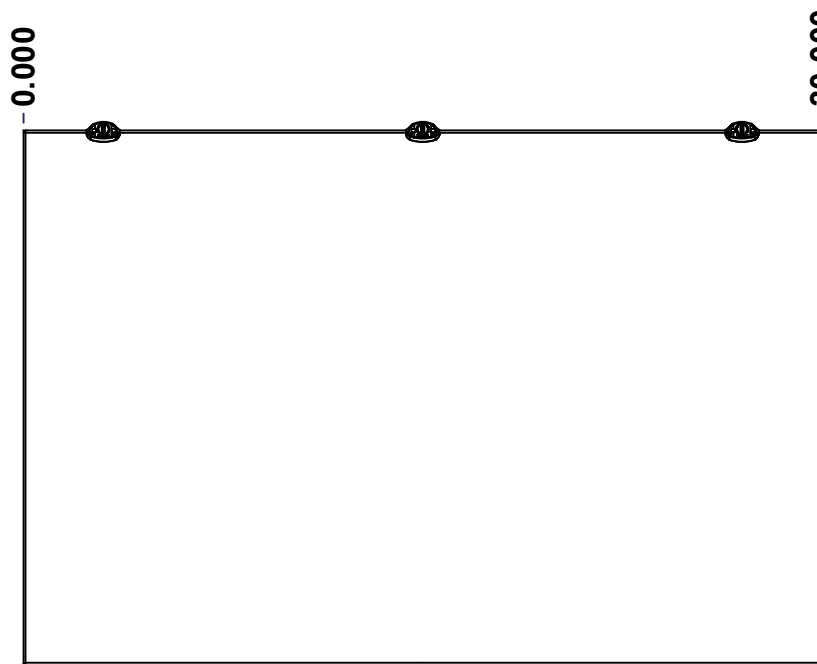
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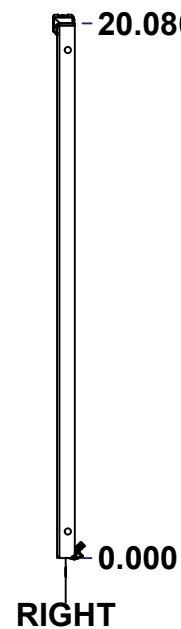
BACK



LEFT



FRONT

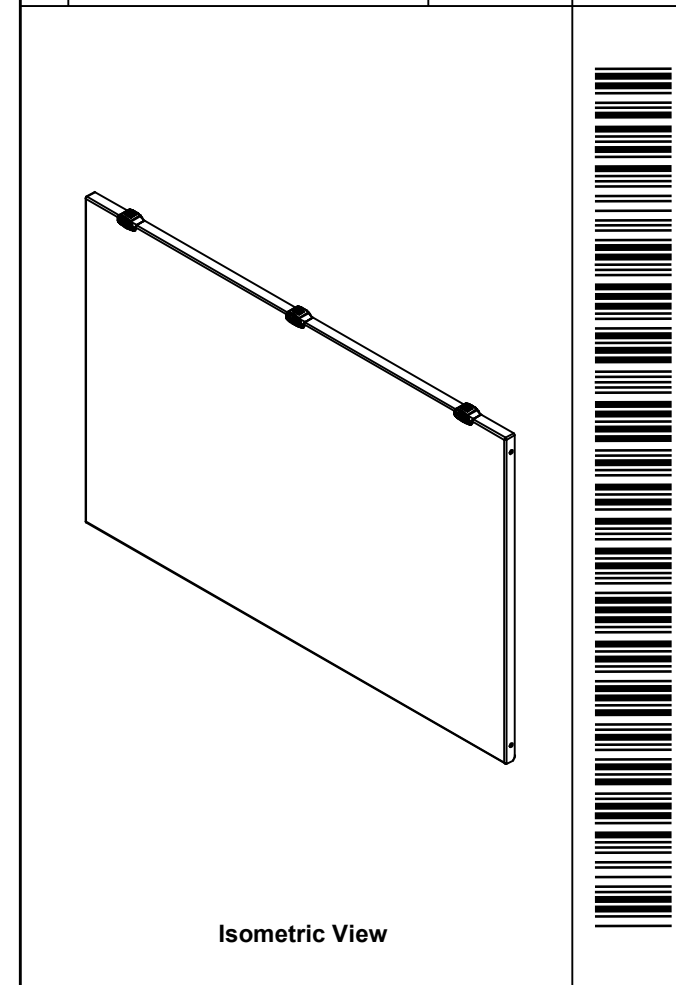


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 02-Jul-13
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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Description: 1412CSD 20" x 30" Cover	Detail Rev.
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Part Number / Numéro Pièce: 1412CSD203013C	Rev. 0	9
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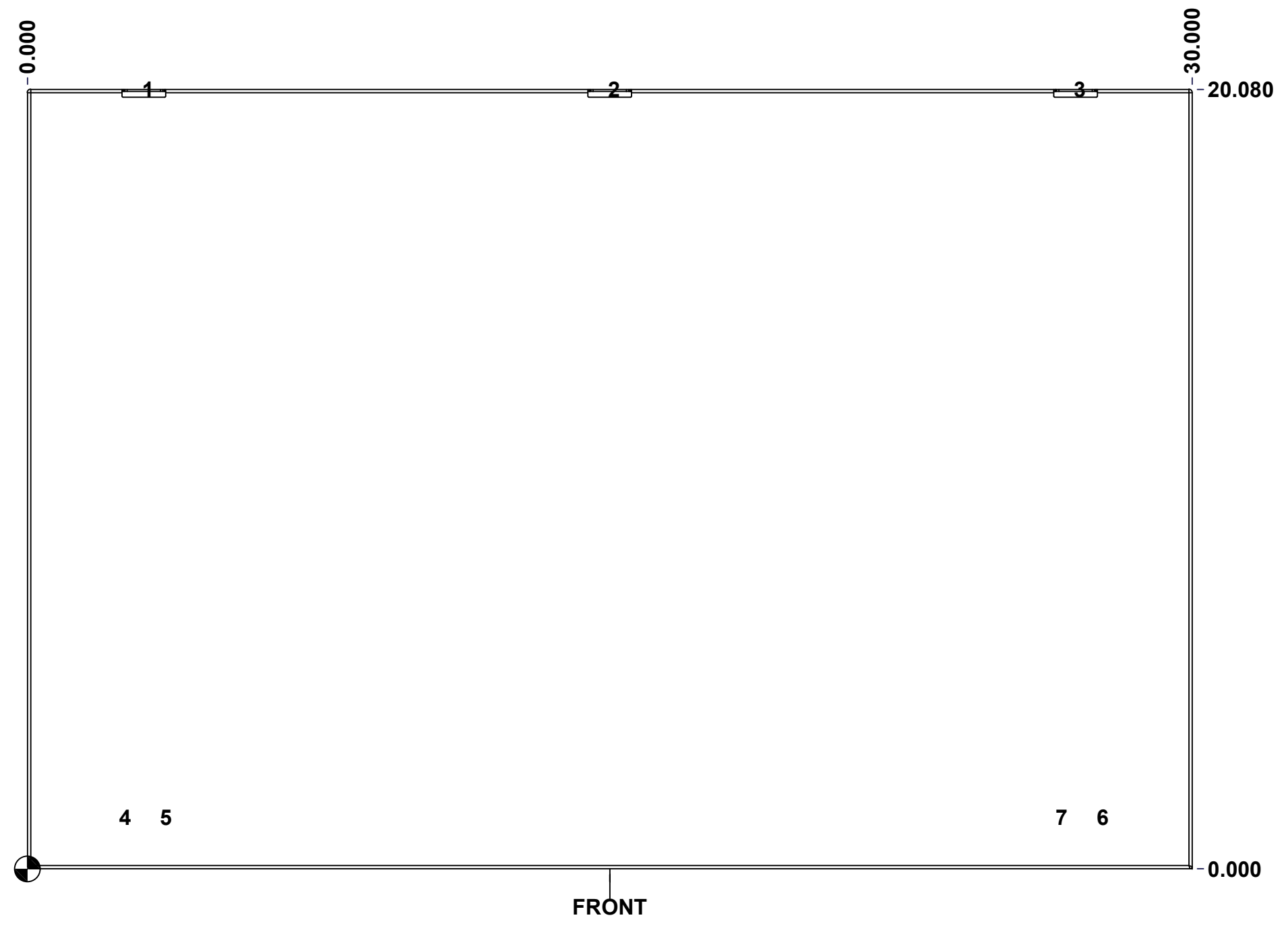
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	20.080	LOCK 880 SCQ2MS @ 90.0°
2	15.000	20.080	LOCK 880 SCQ2MS @ 90.0°
3	27.000	20.080	LOCK 880 SCQ2MS @ 90.0°
4	2.408	1.334	STANDOFF M6 x 10mm (Inside)
5	3.463	1.334	STANDOFF M6 x 10mm (Inside)
6	27.592	1.334	STANDOFF M6 x 10mm (Inside)
7	26.537	1.334	STANDOFF M6 x 10mm (Inside)

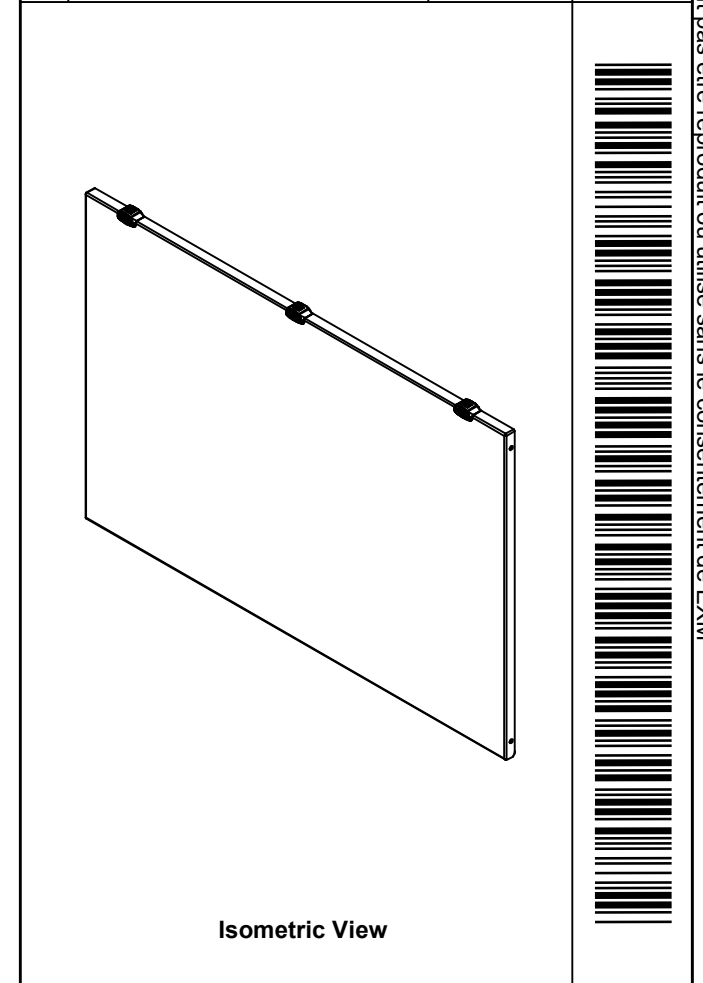



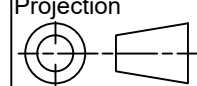
	Description	Status
	1412CSD 20" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	1412CSD203013C	0
		10
		11

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jul-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
1412CSD 20" x 30" Cover		
Part Number Numéro Pièce	Rev.	11
1412CSD203013C	0	11

Qty	Part Name	Rev	Description
4	STK-Q-08350	5	Standoff M6 x 10mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412CSD203013G	0	1412CSD 20" x 30" Gasket
1	1412CSD203013C-P	0	1412CSD 20" x 30" Cover Part
3	STK-A-33024	3	1100 MC Hinge
3	STK-A-79960	14	5412 ESMCH - External Lock Assy - Slot Lock
Parts List			