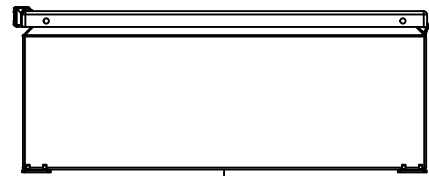
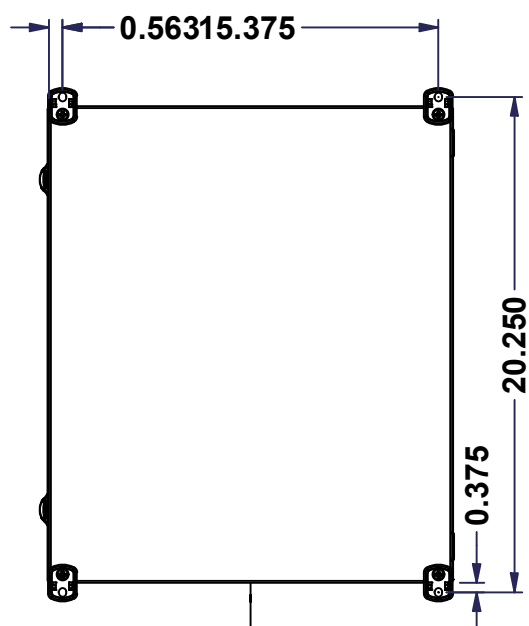


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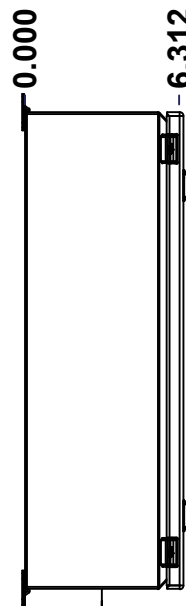
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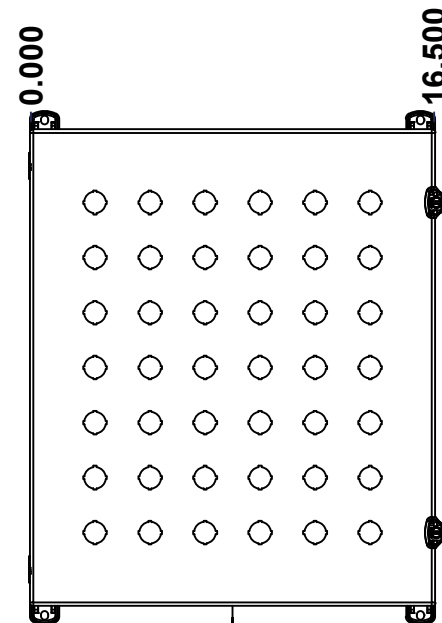
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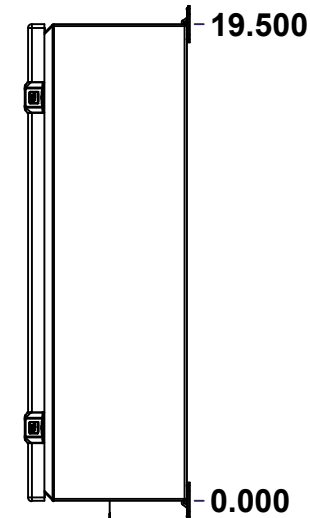
BACK



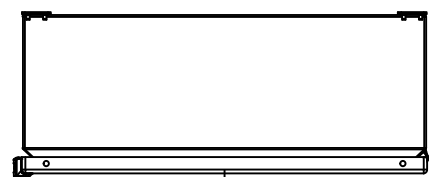
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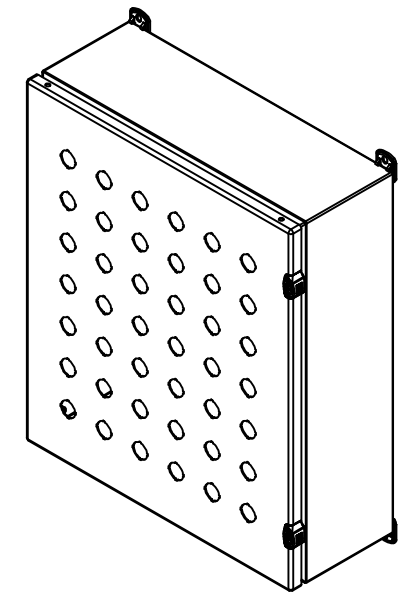
FRONT



RIGHT




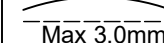
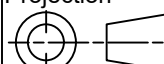
BOTTOM



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 1412ELMN 19.5" x 16.5" x 6" Assembly		Detail Rev.
Part Number Numéro Pièce	1412EL191606MN	Rev. 1 0

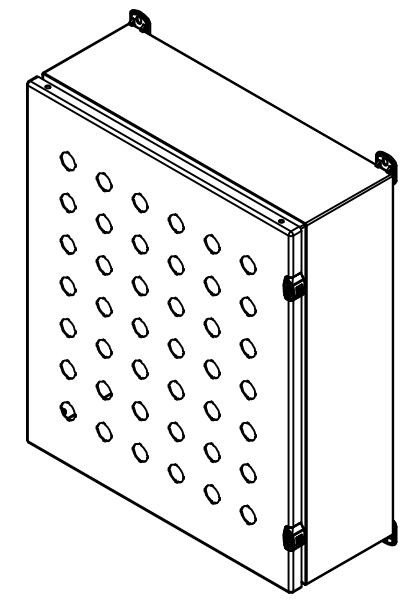
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground standoffs on box and cover
3	W/O Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting standoffs
6	C/W 885 ESCHMF1 Mounting Feet (Installed)

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 11-Jul-25
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 1412ELMN 19.5" x 16.5" x 6" Assembly	Detail Rev.
---	-------------

Part Number / Numéro Pièce: 1412EL191606MN	Rev. 0	2	11
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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

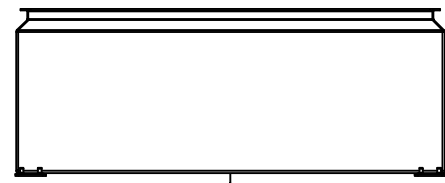
Qty	Part Number	Rev	Description
1	1412EL191606MNC	0	1412ELMN 19.5" x 16.5" Cover
1	1412EL191606MNIP	0	1412EL 19.5" x 16.5" Inner Panel
1	STK-K-02910	3	5412 ESCH Accessory Kit
1	1412EL191606MNB	0	1412ELMN 19.5" x 16.5" x 6" Body

Parts List

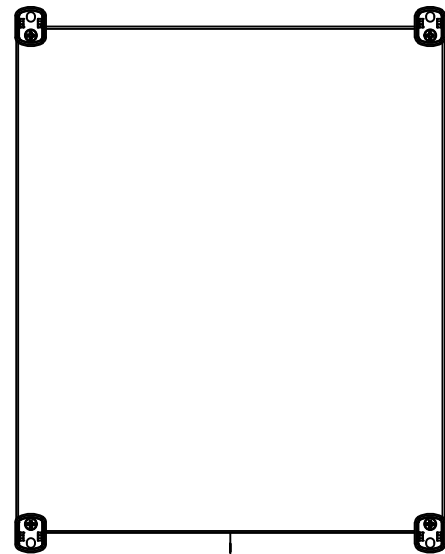
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No.	Revisions	Date	By/Par



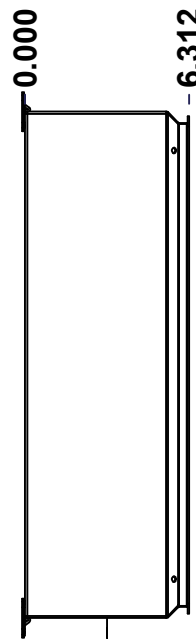
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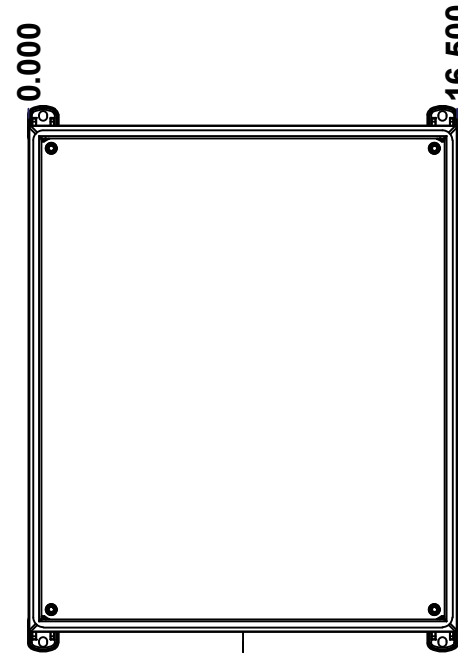
BACK



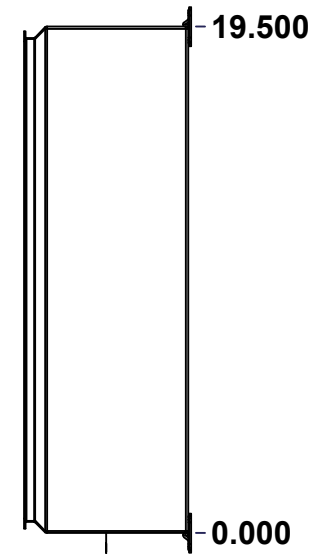
BOTTOM



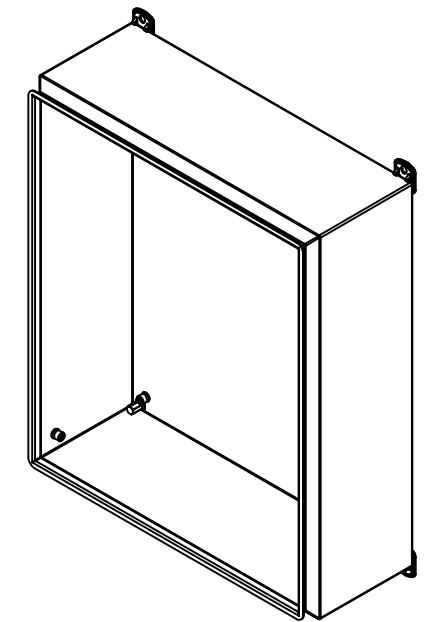
LEFT



FRONT


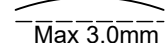
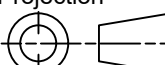


RIGHT



Isometric View



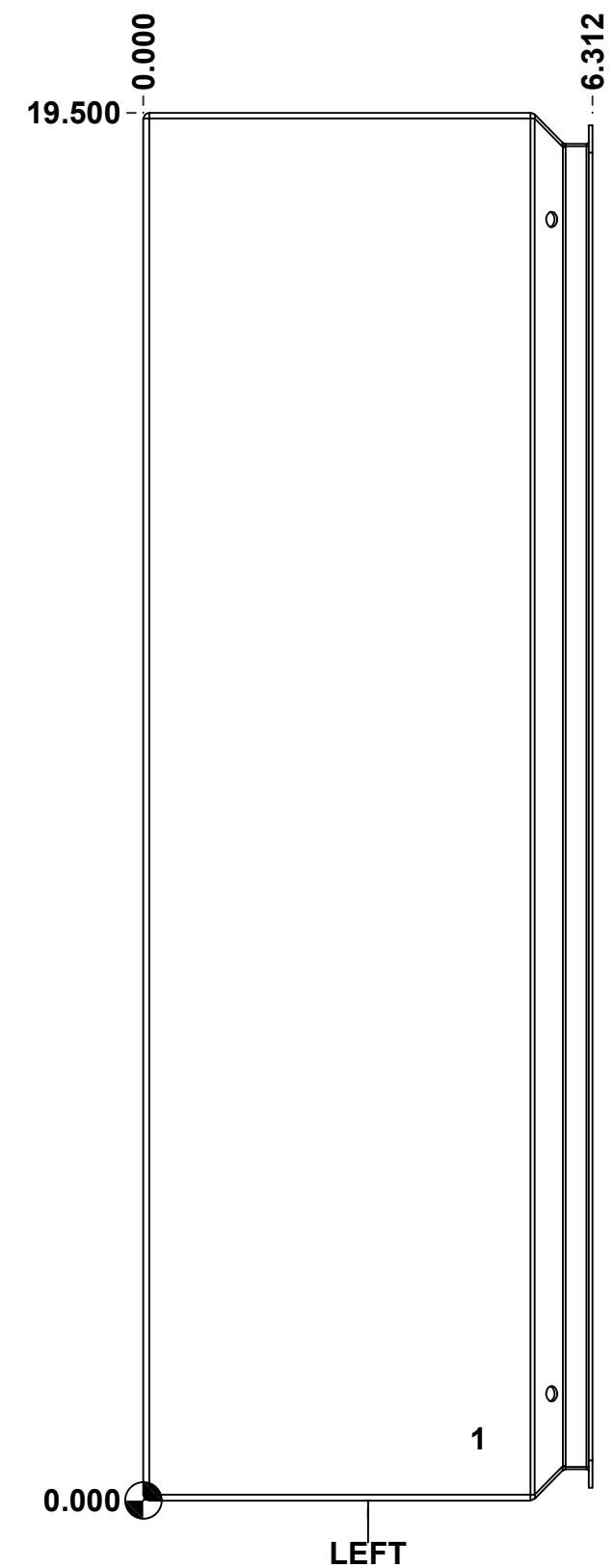
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
1412ELMN 19.5" x 16.5" x 6" Body		
Part Number Numéro Pièce	Rev.	3
1412EL191606MNB	0	11

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.625	0.875	STANDOFF M6 x 10mm (Inside)



	Description	Status	
	1412EL 19.5" x 16.5" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	1412EL191606MNB	0	11

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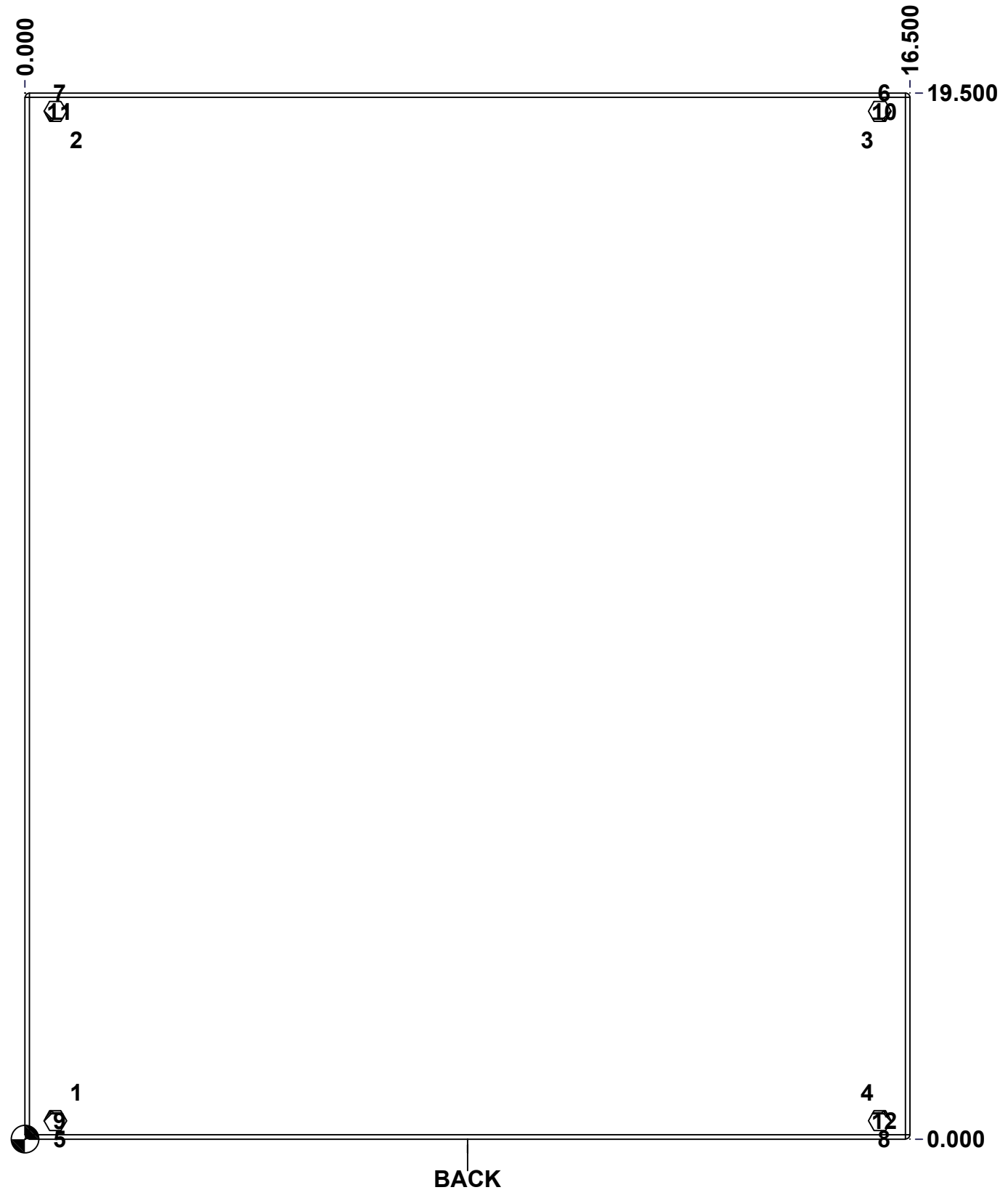
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	0.875	IP STANDOFF M6 x 10mm (Inside)
2	0.875	18.625	IP STANDOFF M6 x 10mm (Inside)
3	15.625	18.625	IP STANDOFF M6 x 10mm (Inside)
4	15.625	0.875	IP STANDOFF M6 x 10mm (Inside)

5	0.563	0.000	FOOT 885 ESCHMF1
6	15.937	19.500	FOOT 885 ESCHMF1
7	0.563	19.500	FOOT 885 ESCHMF1
8	15.937	0.000	FOOT 885 ESCHMF1
9	0.563	0.344	RIVET NUT M6_FH_CE (Inside)
10	15.937	19.156	RIVET NUT M6_FH_CE (Inside)
11	0.563	19.156	RIVET NUT M6_FH_CE (Inside)
12	15.937	0.344	RIVET NUT M6_FH_CE (Inside)

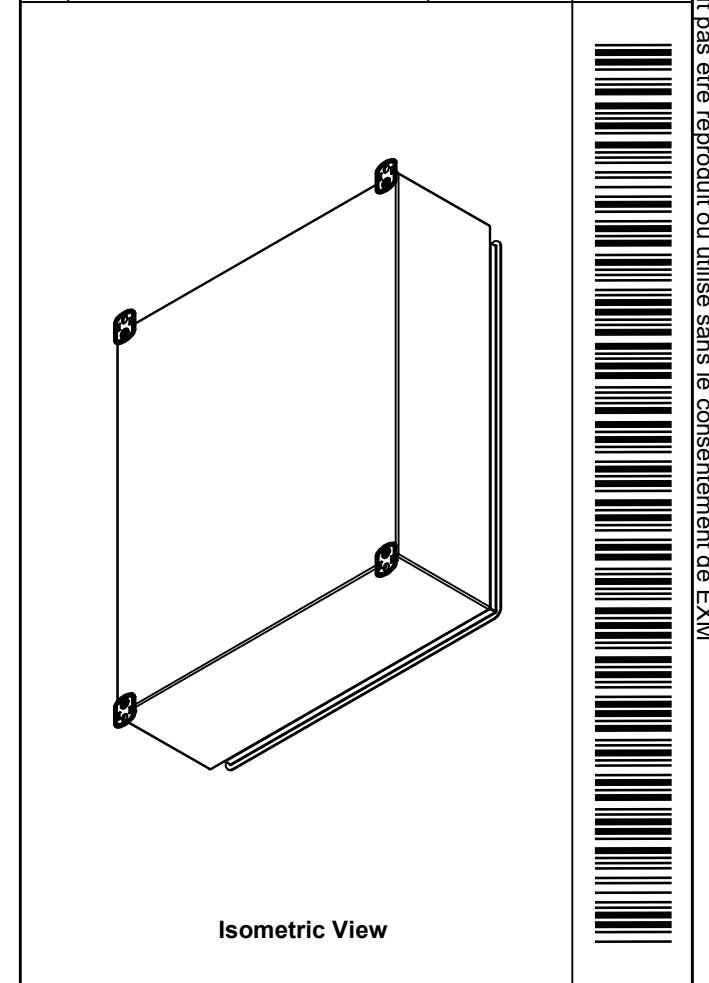



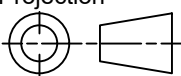
	Description	Status	
	1412EL 19.5" x 16.5" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	1412EL191606MNB	0	11

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No.	Revisions	Date	By/Par

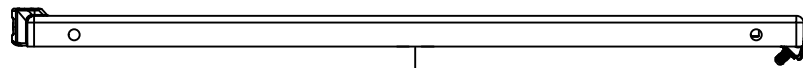


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 11-Jul-25	
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 1412ELMN 19.5" x 16.5" x 6" Body		Detail Rev.
Part Number / Numéro Pièce: 1412EL191606MNB		Rev. 6
		11

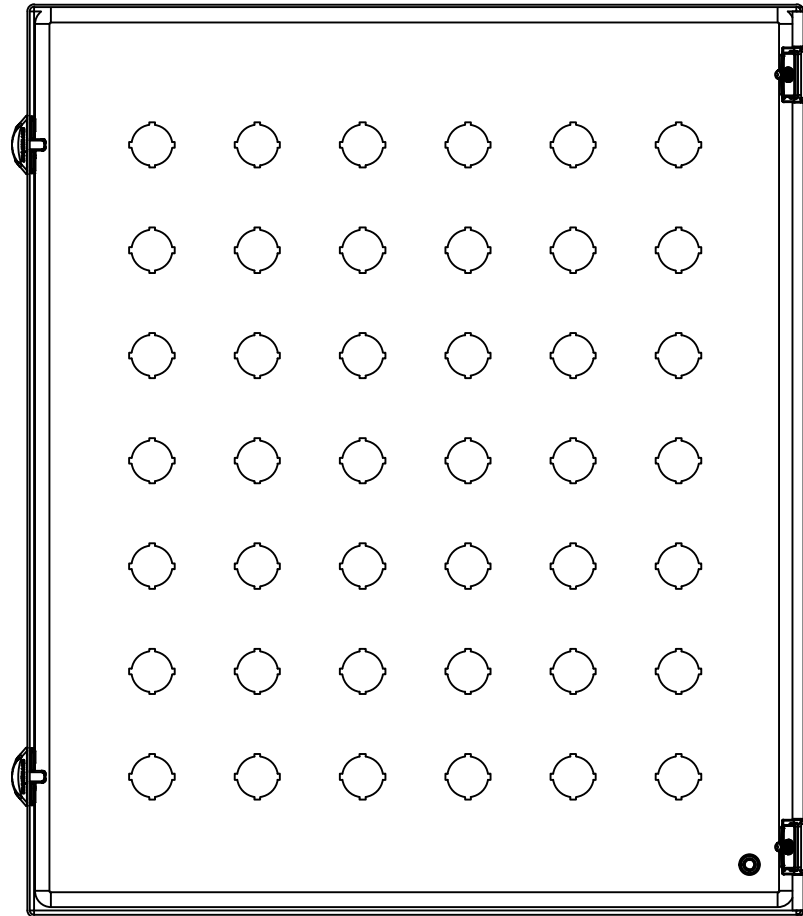
Qty	Part Number	Rev	Description
4	RIVET_NUT_M6_FH_CE	0	Rivet Nut M6 (Low Profile Close End)
4	STK-Q-03071	0	M6 x 16mm Machine Screw
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412EL191606MNB-P	0	1412EL 19.5" x 16.5" x 6" Body Part
4	885 ESCHMF1	2	5412 ESCH Stamped Mounting Foot
5	STK-Q-08350	5	Standoff M6 x 10mm
Parts List			

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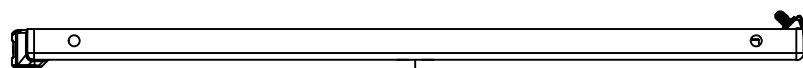
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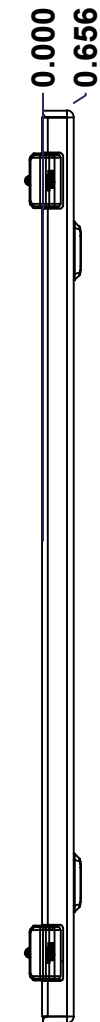
TOP



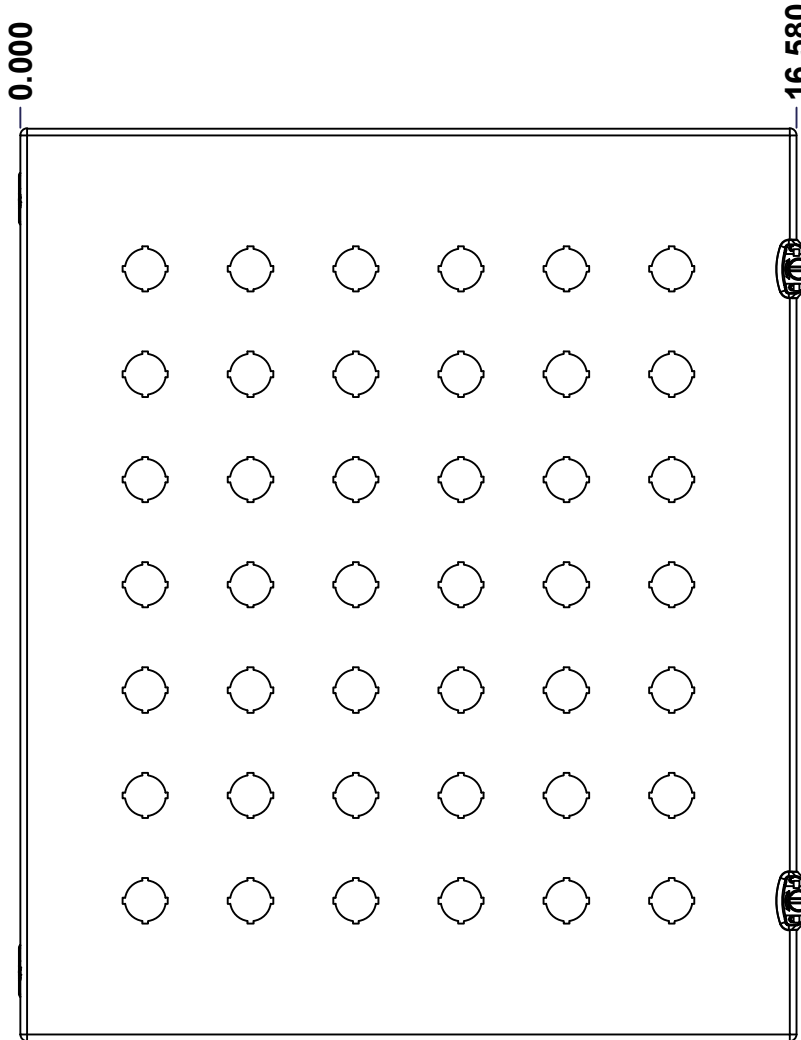
BACK



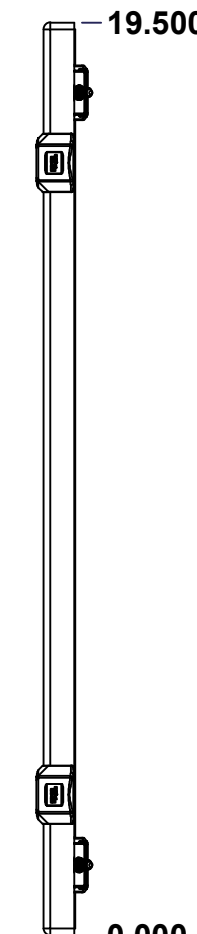
BOTTOM



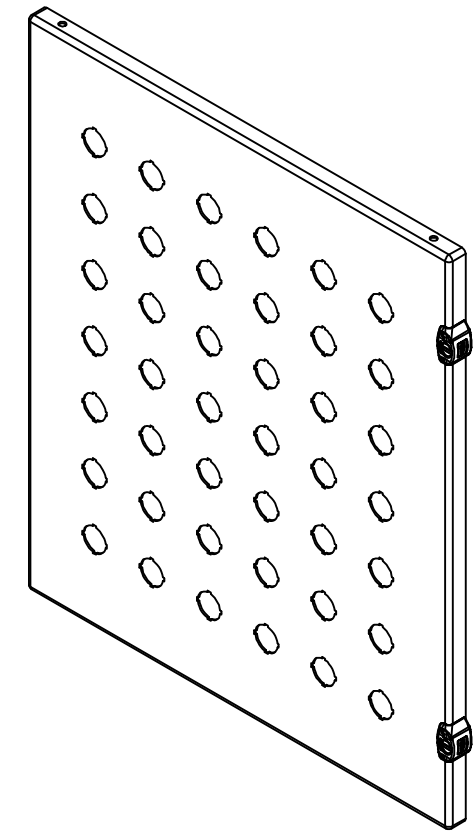
LEFT



FRONT




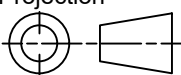
RIGHT



Isometric View



No.	Revisions	Date	By/Par

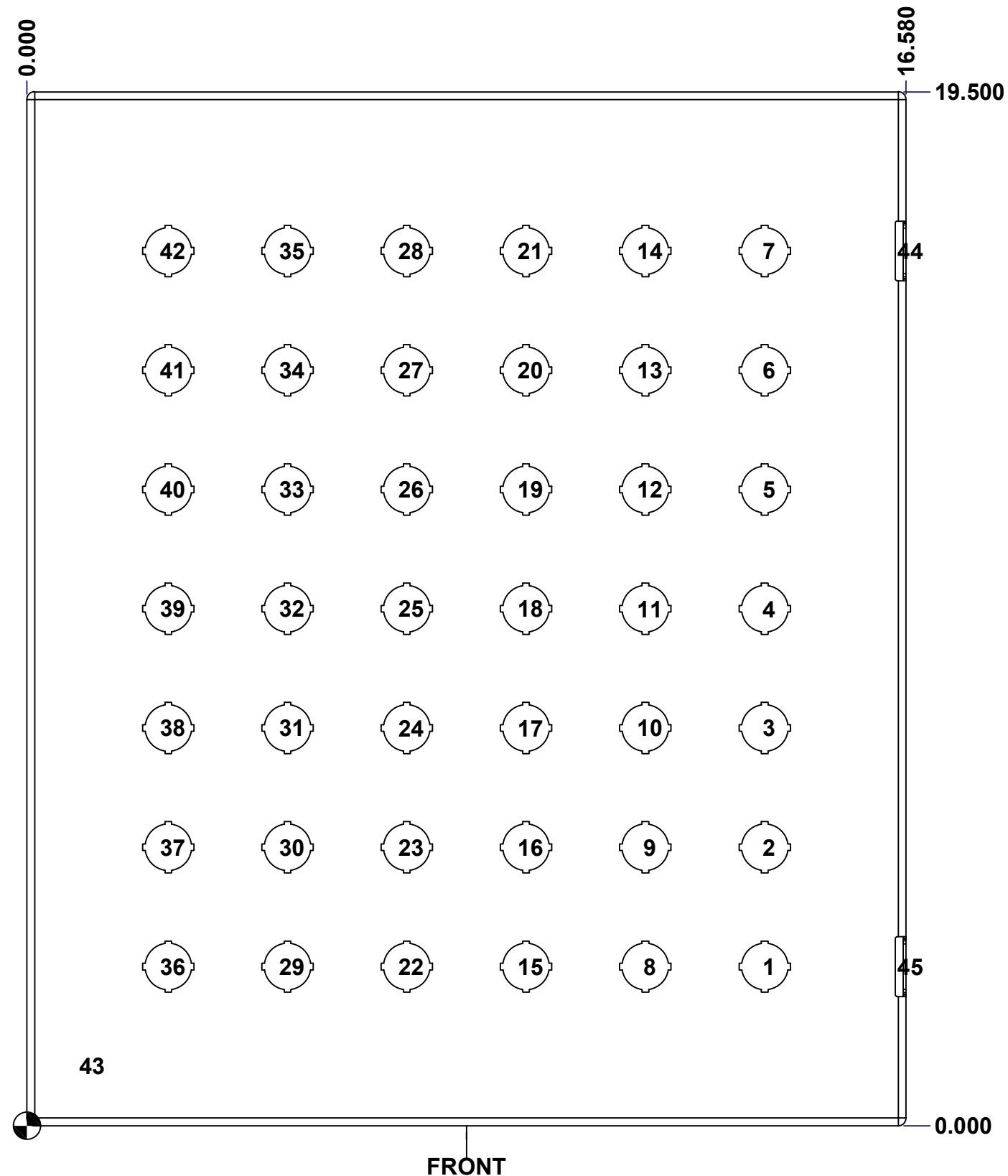
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
1412ELMN 19.5" x 16.5" Cover		
Part Number Numéro Pièce	Rev.	7
1412EL191606MNC	0	11

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	13.915	3.000	22.5 mm Miniature Pushbutton
2	13.915	5.250	22.5 mm Miniature Pushbutton
3	13.915	7.500	22.5 mm Miniature Pushbutton
4	13.915	9.750	22.5 mm Miniature Pushbutton
5	13.915	12.000	22.5 mm Miniature Pushbutton
6	13.915	14.250	22.5 mm Miniature Pushbutton
7	13.915	16.500	22.5 mm Miniature Pushbutton
8	11.665	3.000	22.5 mm Miniature Pushbutton
9	11.665	5.250	22.5 mm Miniature Pushbutton
10	11.665	7.500	22.5 mm Miniature Pushbutton
11	11.665	9.750	22.5 mm Miniature Pushbutton
12	11.665	12.000	22.5 mm Miniature Pushbutton
13	11.665	14.250	22.5 mm Miniature Pushbutton
14	11.665	16.500	22.5 mm Miniature Pushbutton
15	9.415	3.000	22.5 mm Miniature Pushbutton
16	9.415	5.250	22.5 mm Miniature Pushbutton
17	9.415	7.500	22.5 mm Miniature Pushbutton
18	9.415	9.750	22.5 mm Miniature Pushbutton
19	9.415	12.000	22.5 mm Miniature Pushbutton
20	9.415	14.250	22.5 mm Miniature Pushbutton
21	9.415	16.500	22.5 mm Miniature Pushbutton
22	7.165	3.000	22.5 mm Miniature Pushbutton
23	7.165	5.250	22.5 mm Miniature Pushbutton
24	7.165	7.500	22.5 mm Miniature Pushbutton
25	7.165	9.750	22.5 mm Miniature Pushbutton
26	7.165	12.000	22.5 mm Miniature Pushbutton
27	7.165	14.250	22.5 mm Miniature Pushbutton
28	7.165	16.500	22.5 mm Miniature Pushbutton
29	4.915	3.000	22.5 mm Miniature Pushbutton
30	4.915	5.250	22.5 mm Miniature Pushbutton
31	4.915	7.500	22.5 mm Miniature Pushbutton
32	4.915	9.750	22.5 mm Miniature Pushbutton
33	4.915	12.000	22.5 mm Miniature Pushbutton
34	4.915	14.250	22.5 mm Miniature Pushbutton
35	4.915	16.500	22.5 mm Miniature Pushbutton
36	2.665	3.000	22.5 mm Miniature Pushbutton
37	2.665	5.250	22.5 mm Miniature Pushbutton
38	2.665	7.500	22.5 mm Miniature Pushbutton
39	2.665	9.750	22.5 mm Miniature Pushbutton
40	2.665	12.000	22.5 mm Miniature Pushbutton
41	2.665	14.250	22.5 mm Miniature Pushbutton
42	2.665	16.500	22.5 mm Miniature Pushbutton
43	1.145	1.125	STANDOFF M6 x 10mm (Inside)
44	16.580	16.500	LOCK 880 SCQ2MS @ 0.0°
45	16.580	3.000	LOCK 880 SCQ2MS @ 0.0°

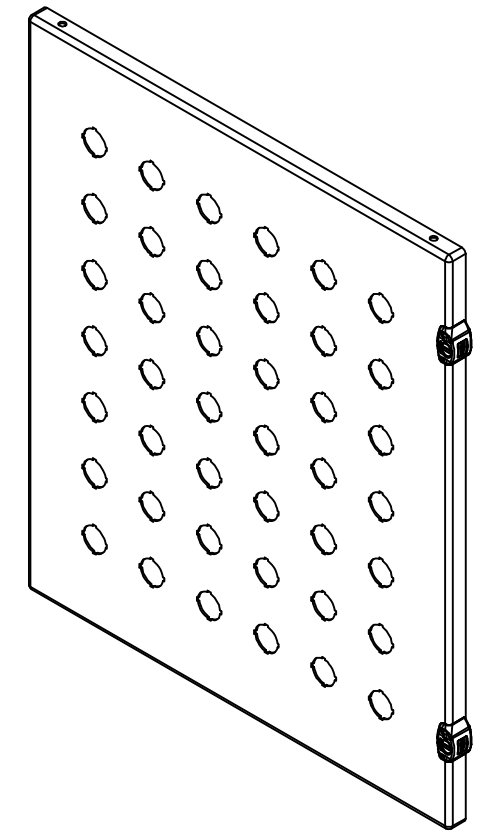


	Description	Status
	1412EL 19.5" x 16.5" Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce 1412EL191606MNC	0 / 8
		11

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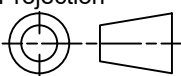
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No.	Revisions	Date	By/Par



Isometric View

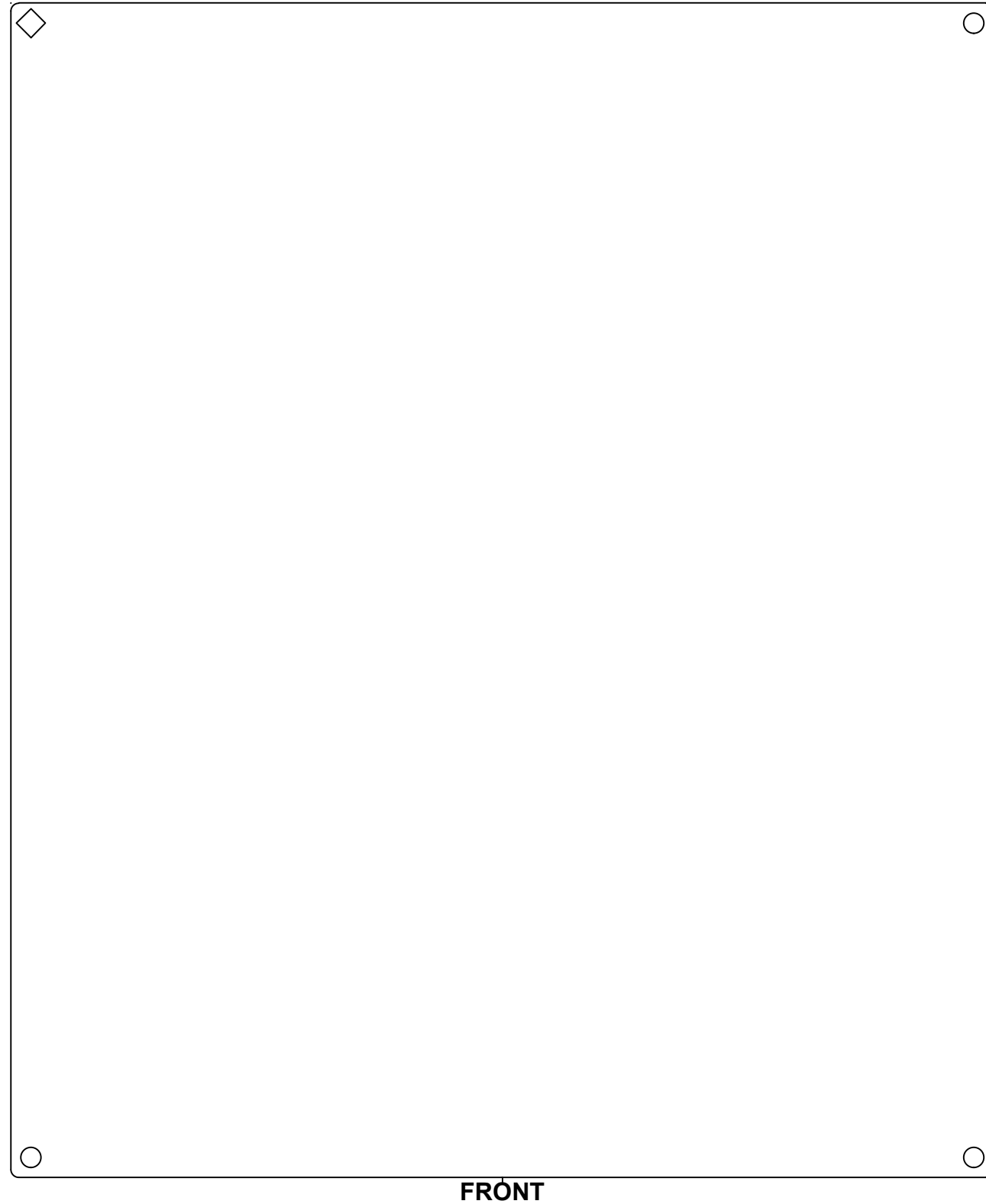
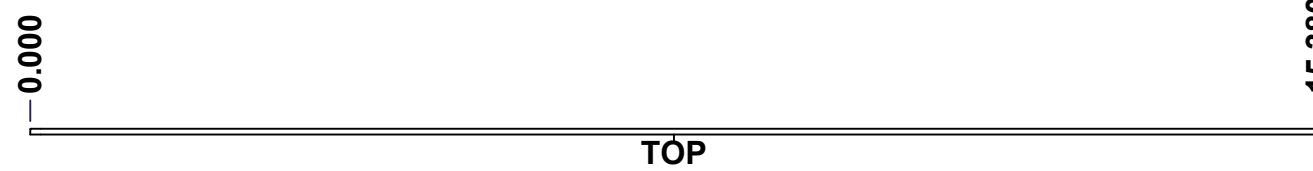


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Jul-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
1412ELMN 19.5" x 16.5" Cover		
Part Number Numéro Pièce	Rev.	9
1412EL191606MNC	0	11

Qty	Part Number	Rev	Description
1	1412EL191606MNG	0	1412EL 19.5" x 16.5" Gasket
1	STK-Q-08350	5	Standoff M6 x 10mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412EL191606MNC-P	0	1412EL 19.5" x 16.5" Cover Part
2	STK-A-33033	4	5412 ESMCH Hinge
2	STK-A-79960	14	5412 ESMCH - External Lock Assy - Slot Lock
Parts List			

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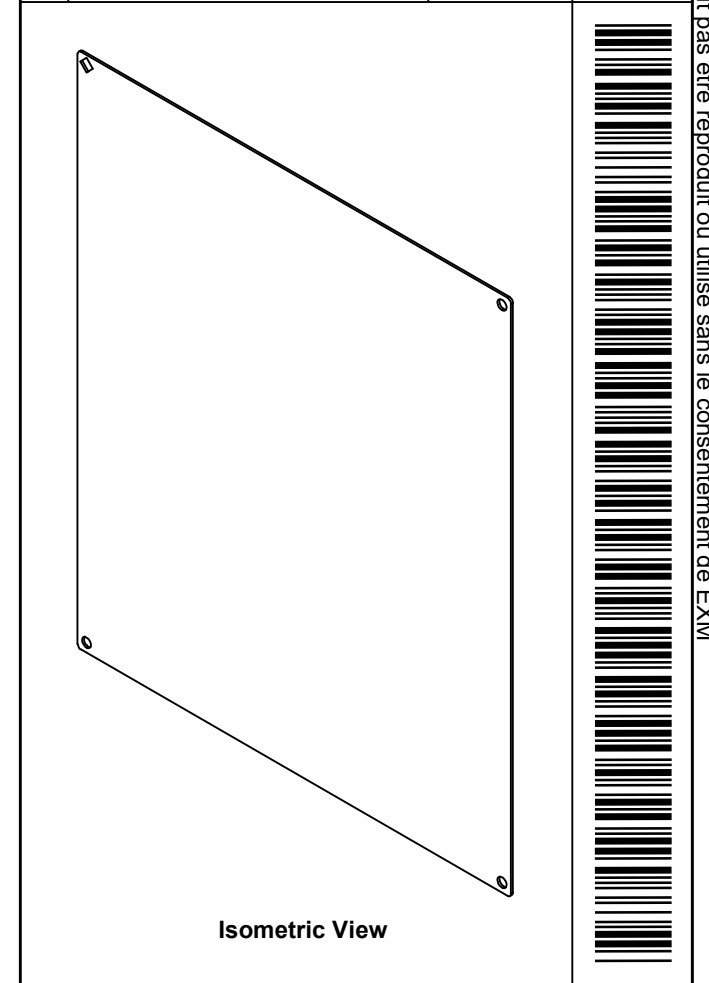
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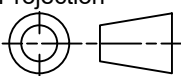


18.380

RIGHT 0.000

No.	Revisions	Date	By/Par



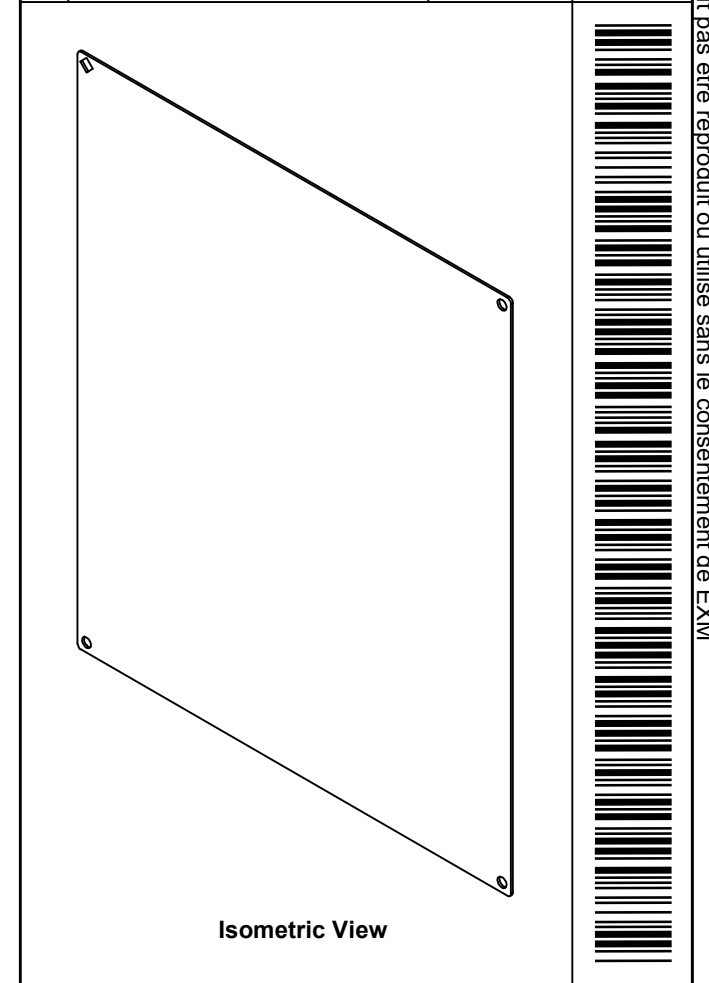
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Jul-25
Material Matière	14 Ga Galvanized (1.7mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
1412EL 19.5" x 16.5" Inner Panel		
Part Number Numéro Pièce	Rev.	10
1412EL191606MNIP	0	11


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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 11-Jul-25
Material / Matière: 14 Ga Galvanized (1.7mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 1412EL 19.5" x 16.5" Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 1412EL191606MNIP		Rev. 0 / 11

Qty	Part Number	Rev	Description
1	1412EL191606MNIP-P	0	1412EL 19.5" x 16.5" Inner Panel Part
Parts List			