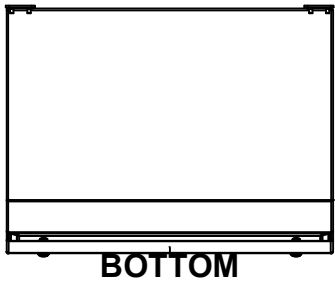
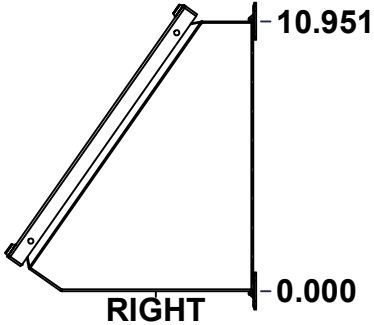
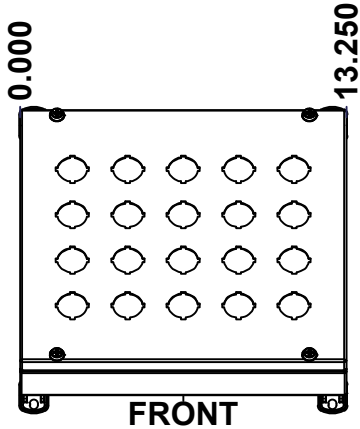
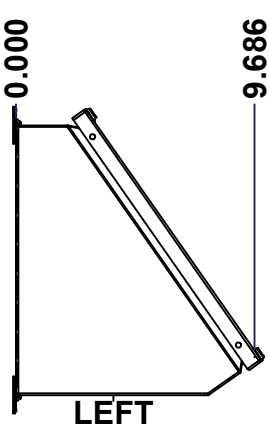
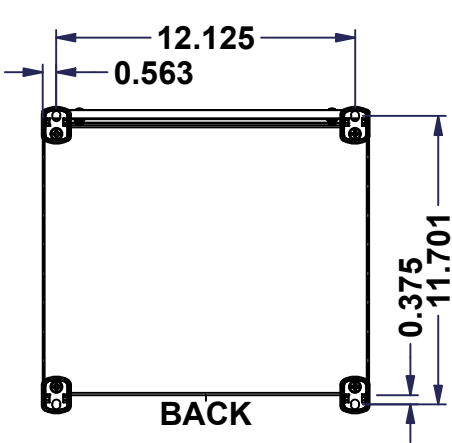
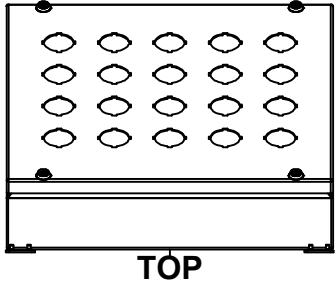


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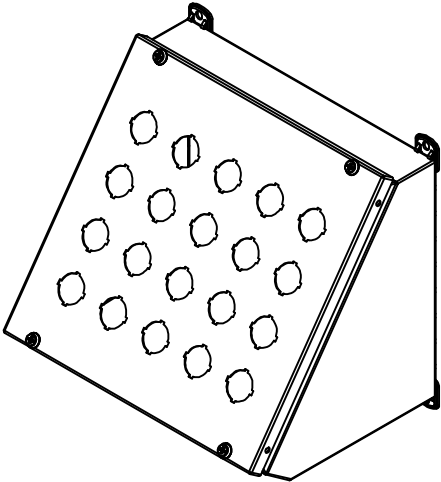
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

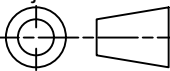


No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Oct-19	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 1412SF 12.25" x 13.25" x 9.546" Assembly			Detail Rev.
Part Number Numéro Pièce 1412SF111309		Rev. 0	1 9

SEE BILL OF MATERIAL ON LAST PAGE

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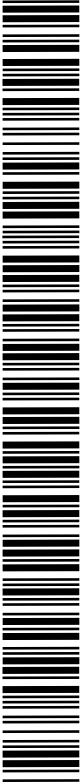
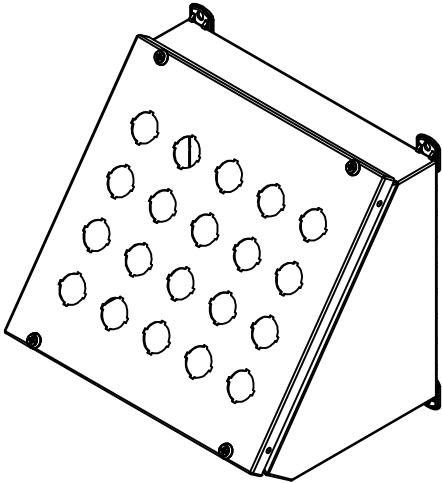
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground standoffs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	W/O Inner panel mounting standoffs
6	C/W 885 ESCHMF1 Mounting Feet (Installed)

No.	Revisions	Date	By/Par



Isometric View

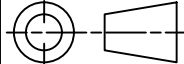


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Oct-19
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
1412SF 12.25" x 13.25" x 9.546" Assembly	

Part Number Numéro Pièce	Rev.	2
1412SF111309	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	885 ESSCHMFQ	0	5412 ESSCH Mounting Feet Accessory Kit
1	STK-K-02920	3	5412 ESSC Accessory Kit
1	1412SF111309C	0	1412SF 12.25" x 13.25" Cover
1	1412SF111309B	0	1412SF 12.25" x 13.25" x 9.546" Body
Qty	Part Number	Rev	Description
Parts List			

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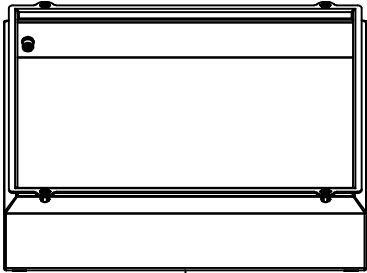
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Tolerance $\pm 1/32$ " unless otherwise specified

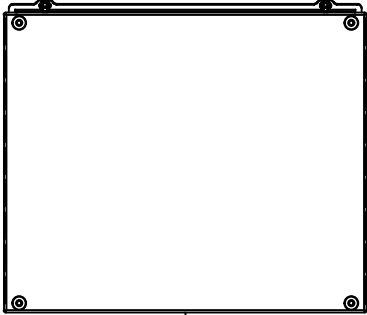
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Tolérance $\pm 1/32$ " sauf spécification contraire

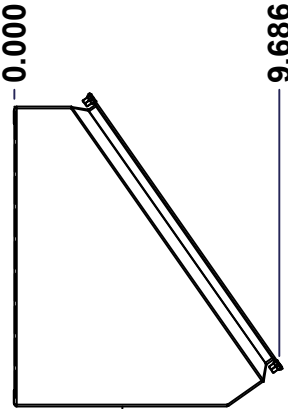
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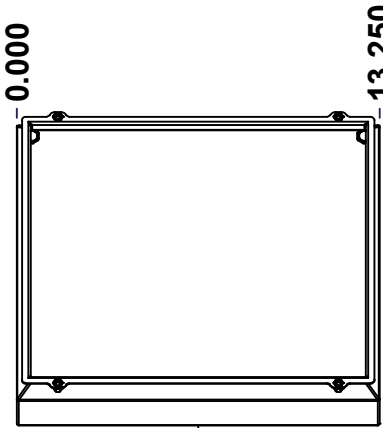
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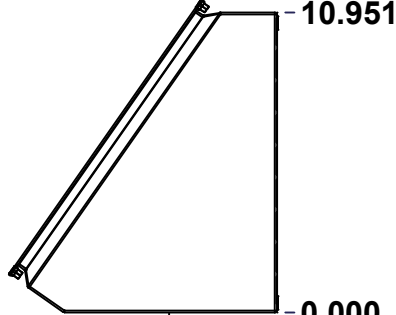
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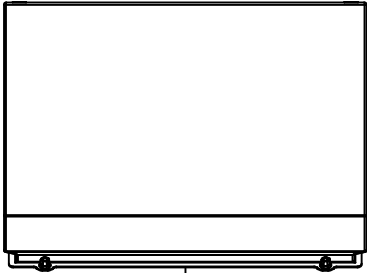
LEFT



FRONT

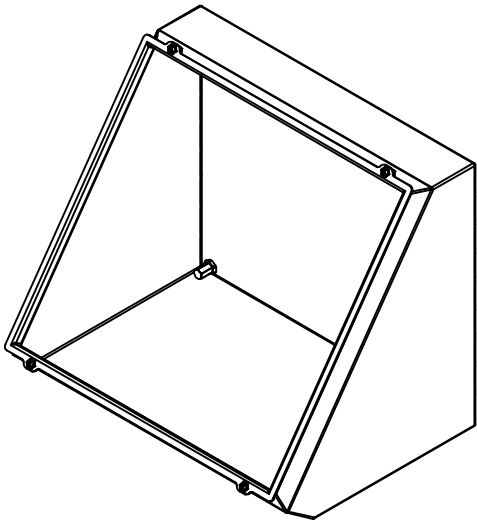


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

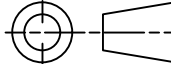


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 15-Oct-19	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 1412SF 12.25" x 13.25" x 9.546" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
1412SF111309B		0	9

SEE BILL OF MATERIAL ON LAST PAGE

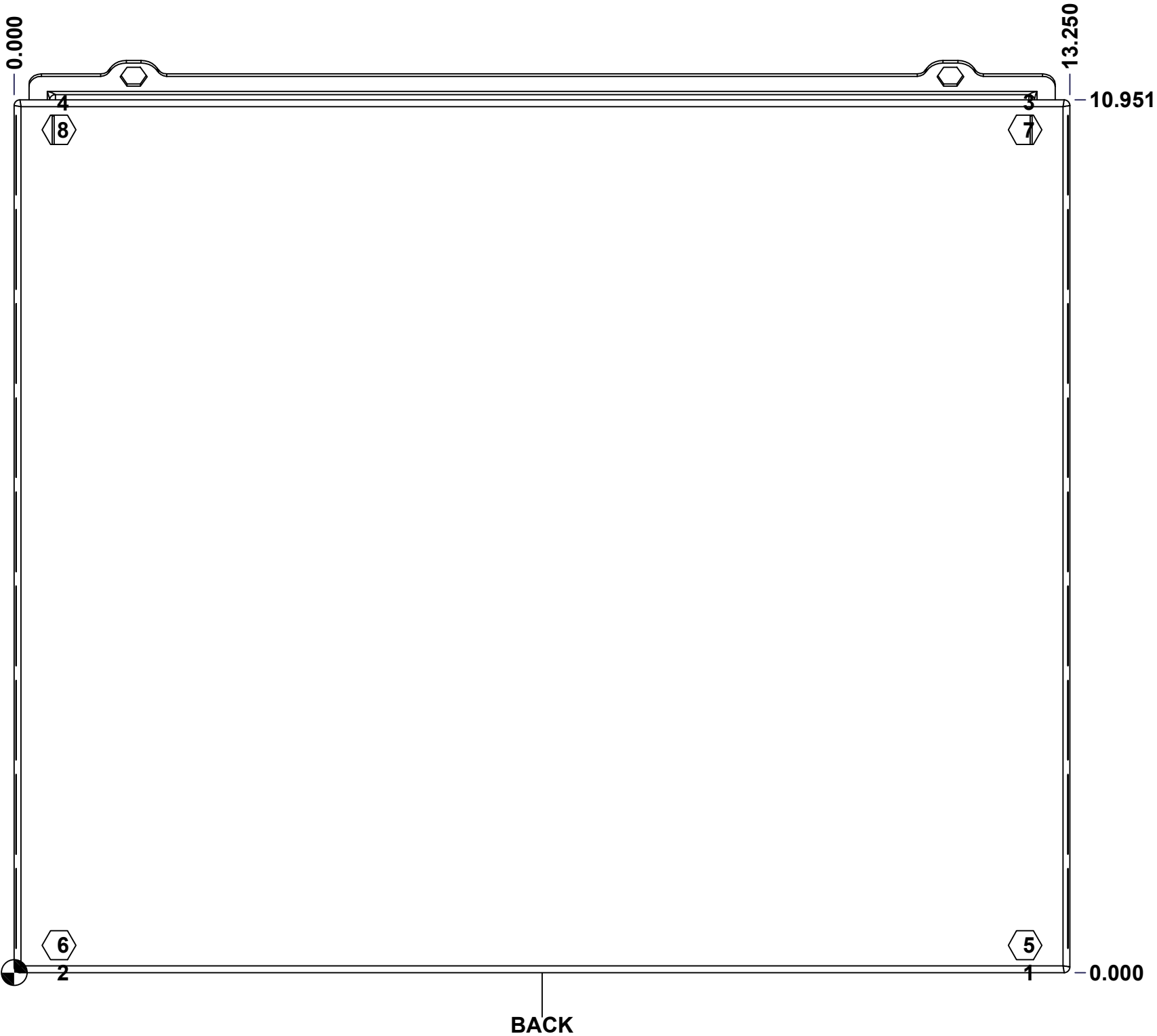
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	12.687	0.000	FOOT 885 ESCHMF1
2	0.563	0.000	FOOT 885 ESCHMF1
3	12.687	10.919	FOOT 885 ESCHMF1
4	0.563	10.919	FOOT 885 ESCHMF1
5	12.687	0.344	RIVET NUT M6_FH_CE (Inside)
6	0.563	0.344	RIVET NUT M6_FH_CE (Inside)
7	12.687	10.575	RIVET NUT M6_FH_CE (Inside)
8	0.563	10.575	RIVET NUT M6_FH_CE (Inside)



	Description	Status	
	1412SF 12.25" x 13.25" x 9.546" Body	(NULL)	
	Part Number	Rev.	4 / 9
	Numéro Pièce 1412SF111309B	0	

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Technical drawing of a mechanical assembly, likely a door or panel, showing dimensions and a reference point.

Dimensions (mm):

- 0.000 (Reference point at the bottom left corner)
- 13.250 (Total height of the assembly)
- 1.574 (Height of the top section)
- 0.000 (Reference point at the bottom right corner)

The drawing shows a rectangular frame with a top section and a bottom section. The top section has a height of 1.574 mm. The total height of the assembly is 13.250 mm. The reference point is located at the bottom left corner.

Description		Status	
1412SF 12.25" x 13.25" x 9.546" Body		(NULL)	
Part Number Numéro Pièce 1412SF111309B		Rev. 0	5 9

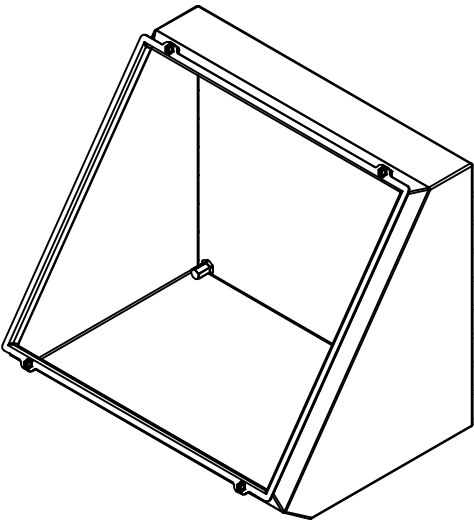
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

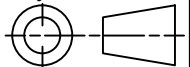


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Oct-19
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 1412SF 12.25" x 13.25" x 9.546" Body	Detail Rev.
---	-------------

Part Number Numéro Pièce 1412SF111309B	Rev. 0	6 9
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4	RIVET_NUT_M6_FH_CE	0	Rivet Nut M6 (Low Profile Close End)
1	STK-Q-08350	5	Standoff M6 x 10mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	1412SF111309B-P	0	1412SF 12.25" x 13.25" x 9.546" Body Part
4	RIVET_NUT_M5_FH_OE	0	Rivet Nut M5 (Low Profile Open End)
Qty	Part_Number	Rev	Description
Parts List			

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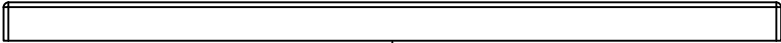
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Tolerance ±1/32" unless otherwise specified

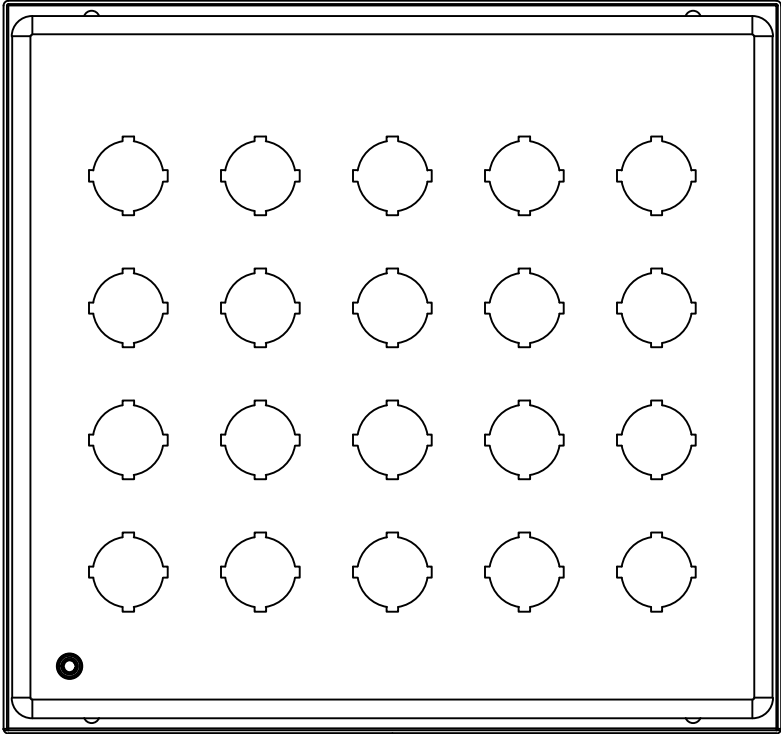
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Tolérance ±1/32" sauf spécification contraire

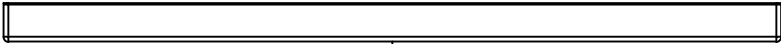
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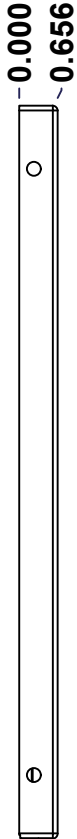
TOP



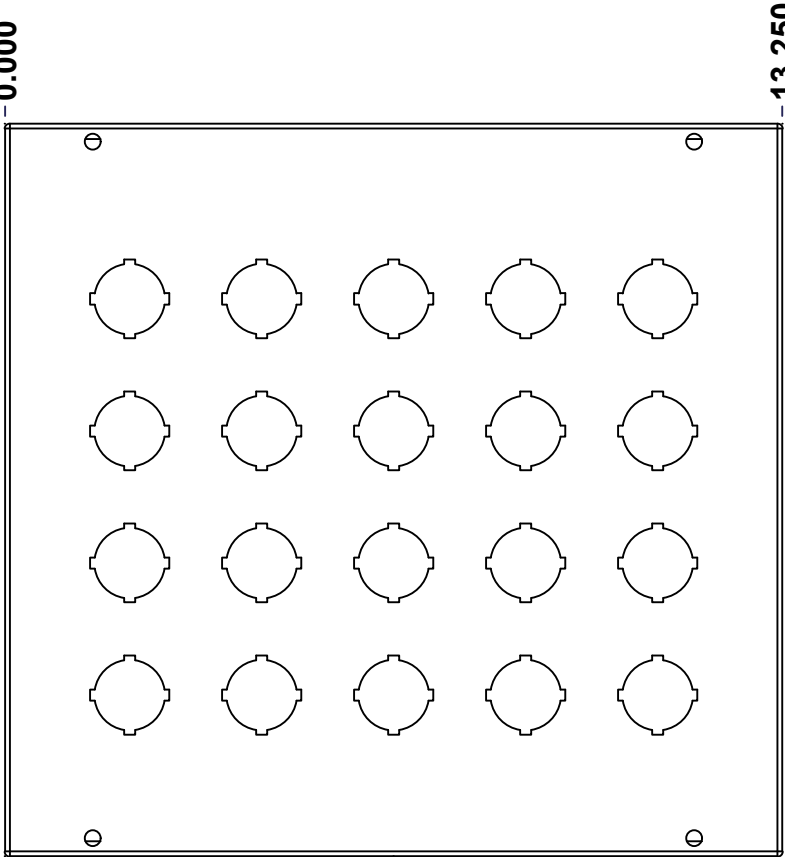
BACK



BOTTOM



LEFT

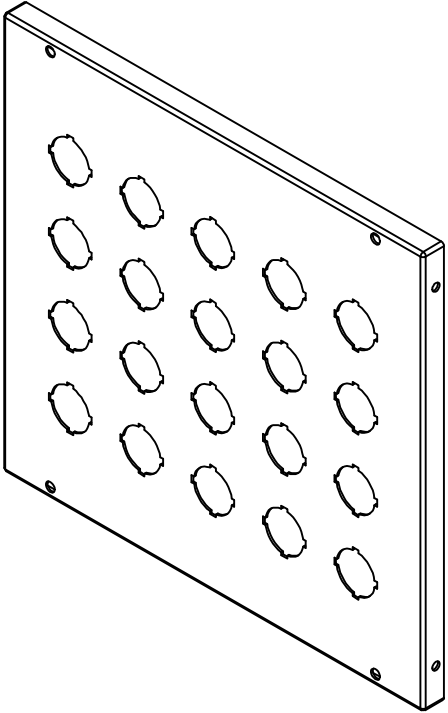


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

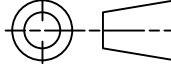


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 15-Oct-19

Material
Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
1412SF 12.25" x 13.25" Cover

Detail Rev.

Part Number
Numéro Pièce
1412SF111309C

Rev.
0

7
9

SEE BILL OF MATERIAL ON LAST PAGE

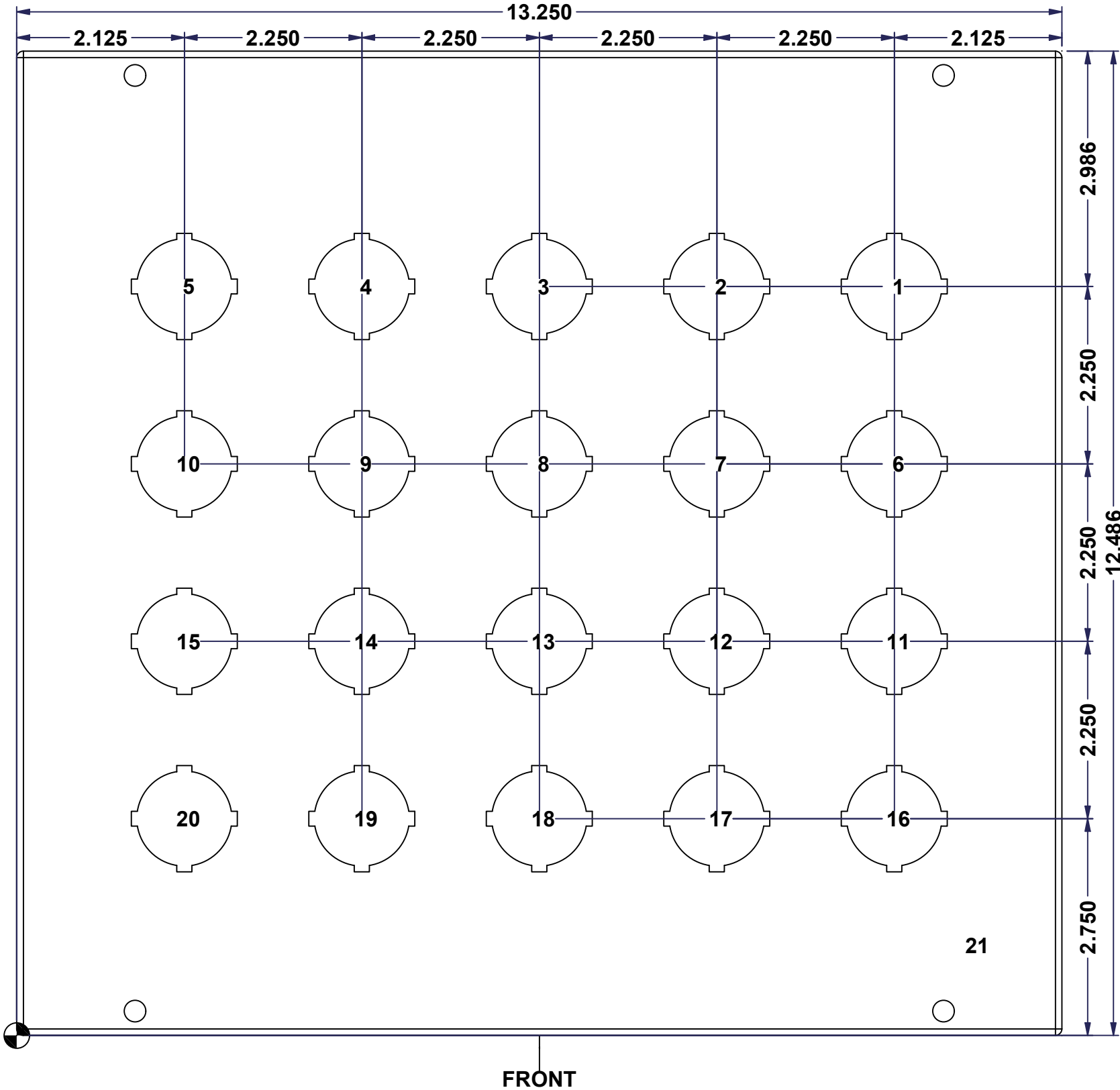
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.125	9.500	30.5 mm Standard Pushbutton
2	8.875	9.500	30.5 mm Standard Pushbutton
3	6.625	9.500	30.5 mm Standard Pushbutton
4	4.375	9.500	30.5 mm Standard Pushbutton
5	2.125	9.500	30.5 mm Standard Pushbutton
6	11.125	7.250	30.5 mm Standard Pushbutton
7	8.875	7.250	30.5 mm Standard Pushbutton
8	6.625	7.250	30.5 mm Standard Pushbutton
9	4.375	7.250	30.5 mm Standard Pushbutton
10	2.125	7.250	30.5 mm Standard Pushbutton
11	11.125	5.000	30.5 mm Standard Pushbutton
12	8.875	5.000	30.5 mm Standard Pushbutton
13	6.625	5.000	30.5 mm Standard Pushbutton
14	4.375	5.000	30.5 mm Standard Pushbutton
15	2.125	5.000	30.5 mm Standard Pushbutton
16	11.125	2.750	30.5 mm Standard Pushbutton
17	8.875	2.750	30.5 mm Standard Pushbutton
18	6.625	2.750	30.5 mm Standard Pushbutton
19	4.375	2.750	30.5 mm Standard Pushbutton
20	2.125	2.750	30.5 mm Standard Pushbutton
21	12.125	1.145	STANDOFF M6 x 10mm (Inside)



	Description		Status	
	1412SF 12.25" x 13.25" Cover		(NULL)	
	Part Number Numéro Pièce 1412SF111309C		Rev. 0	8 9

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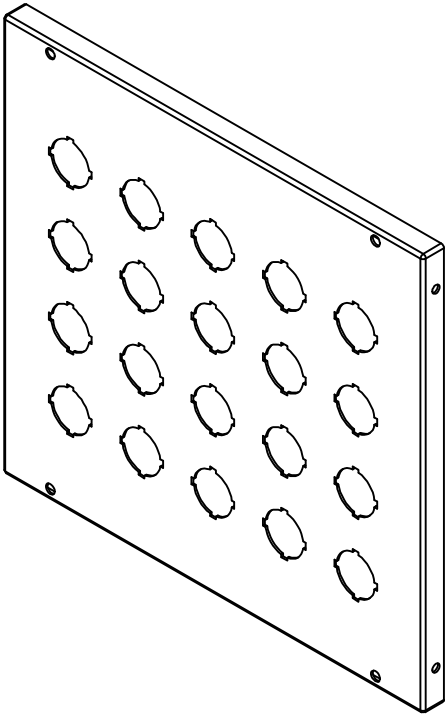
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

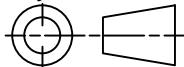


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 15-Oct-19	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
1412SF 12.25" x 13.25" Cover			
Part Number Numéro Pièce		Rev.	9
1412SF111309C		0	9

1	STK-Q-08350	5	Standoff M6 x 10mm
1	1412SF111309G	0	1412SF 12.25" x 13.25" Gasket
1	1412SF111309C-P	0	1412SF 12.25" x 13.25" Cover Part
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
Qty	Part Name	Rev	Description
Parts List			