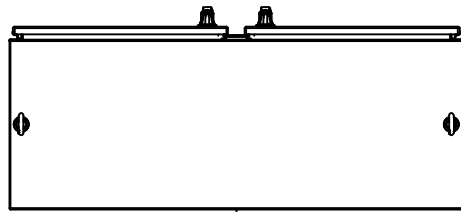
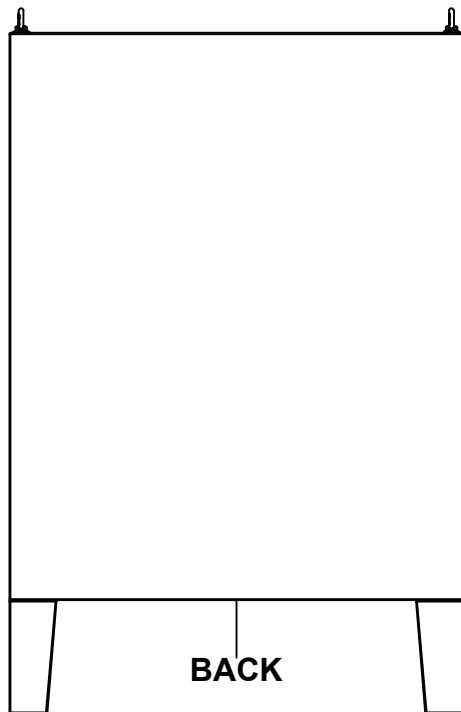


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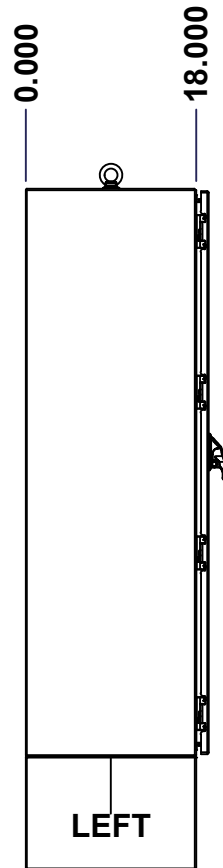
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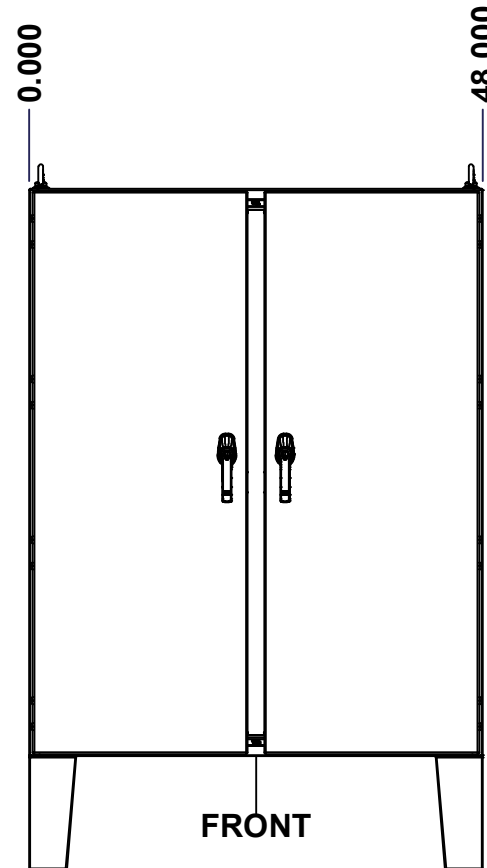
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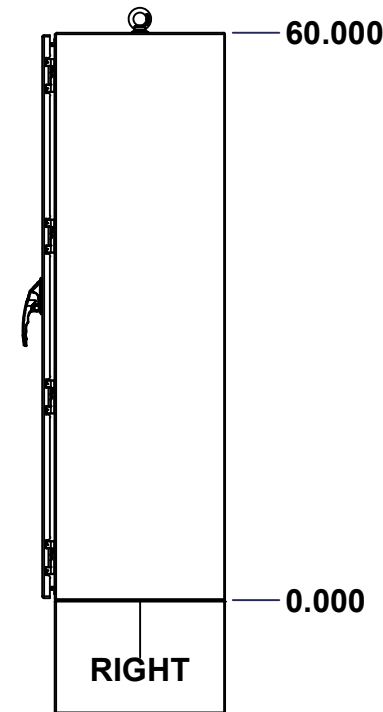
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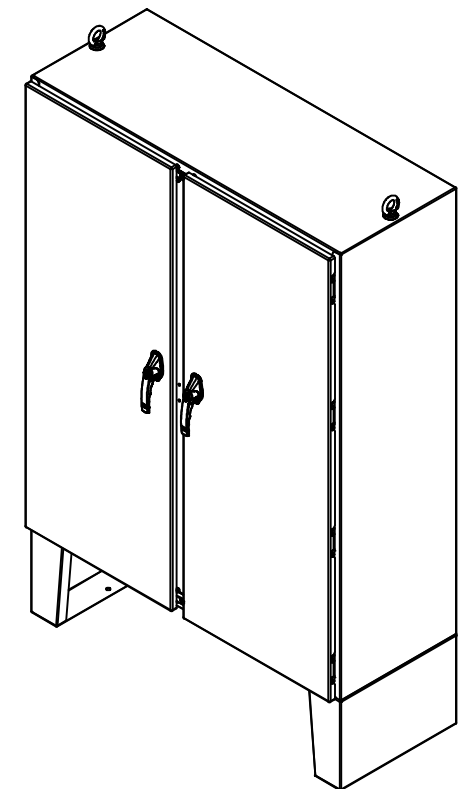
LEFT



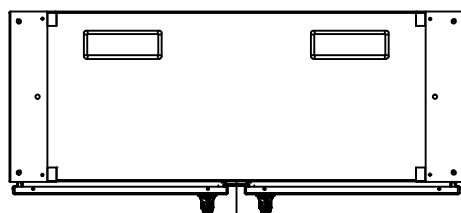
FRONT



RIGHT


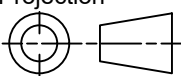


Isometric View



BOTTOM

No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412DDS 60" x 48" x 18" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 18

SEE BILL OF MATERIAL ON LAST PAGE

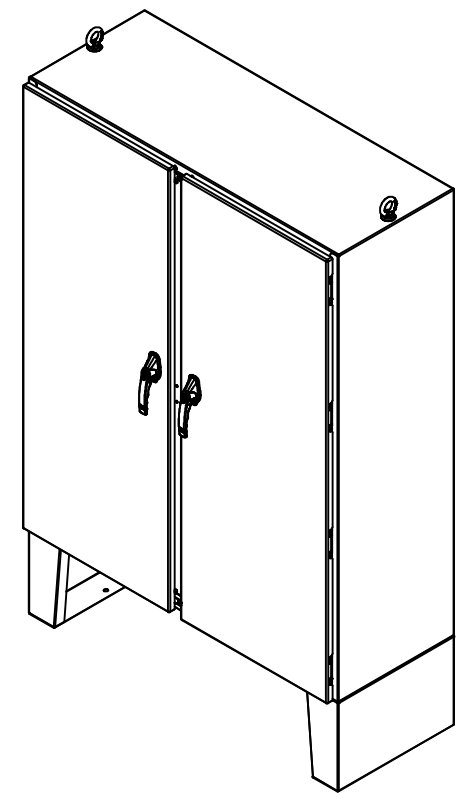
5412DDH604818

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Special handle sold separately (Kit)
8	C/W Mounting feet sold separately (Installed)
9	C/W Struts Welded (Included)
10	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par

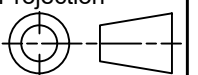


Isometric View



Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection



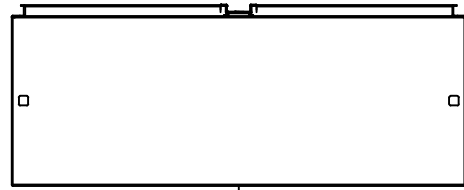
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5412DDH604818MF	0	885 MFHD 12" x 18" Mounting Feet
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6048G	0	885 SP6048G Inner Panel
1	880INTI	4	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412DDH604818FD	0	5412DDS 60" x 48" Master Door
1	5412DDH604818LD	0	5412DDS 60" x 48" Slave Door
1	5412DDH604818B	0	5412DDS 60" x 48" x 18" Body
2	5412DDH604818GP	0	5412DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

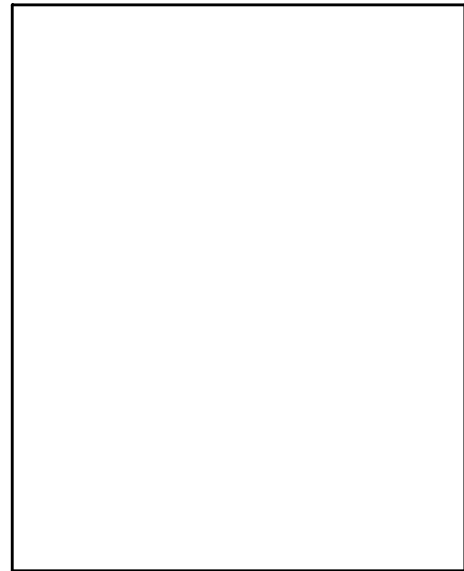
Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad Date 21-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur	Asa-61 Grey Finish Fini Smooth
Description	Detail Rev.
5412DDS 60" x 48" x 18" Assembly	
Part Number Numéro Pièce	Rev. 2
5412DDH604818	0

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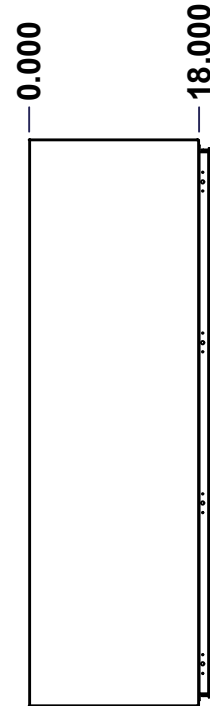
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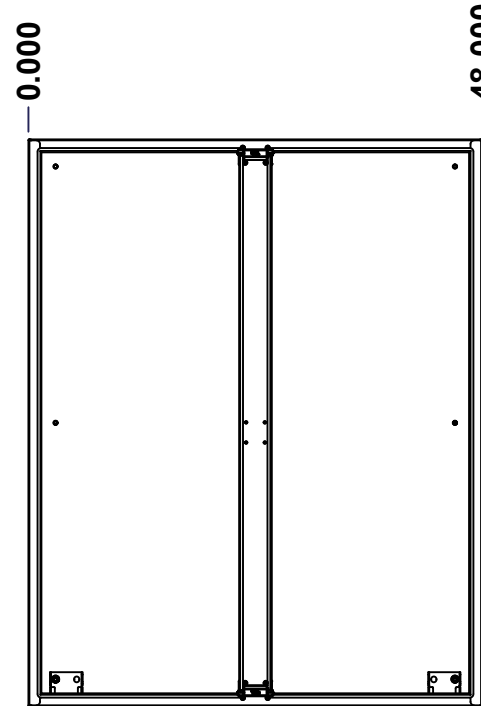
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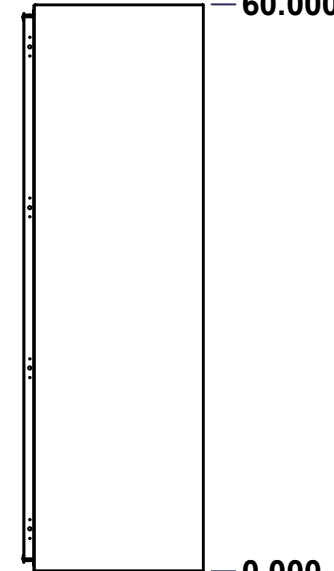
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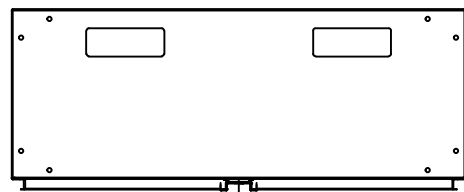
LEFT



FRONT

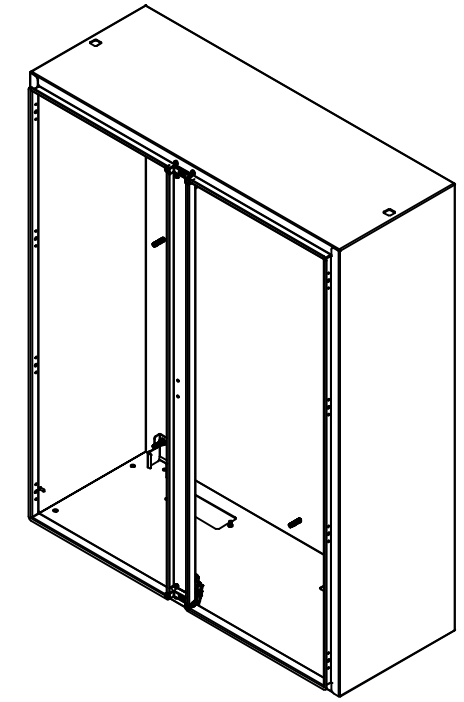


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 21-Jan-26
Material Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color Couleur: Asa-61 Grey	Finish Fini: Smooth
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Description: 5412DDS 60" x 48" x 18" Body	Detail Rev.
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Part Number Numéro Pièce: 5412DDH604818B	Rev. 0	3	18
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SEE BILL OF MATERIAL ON LAST PAGE

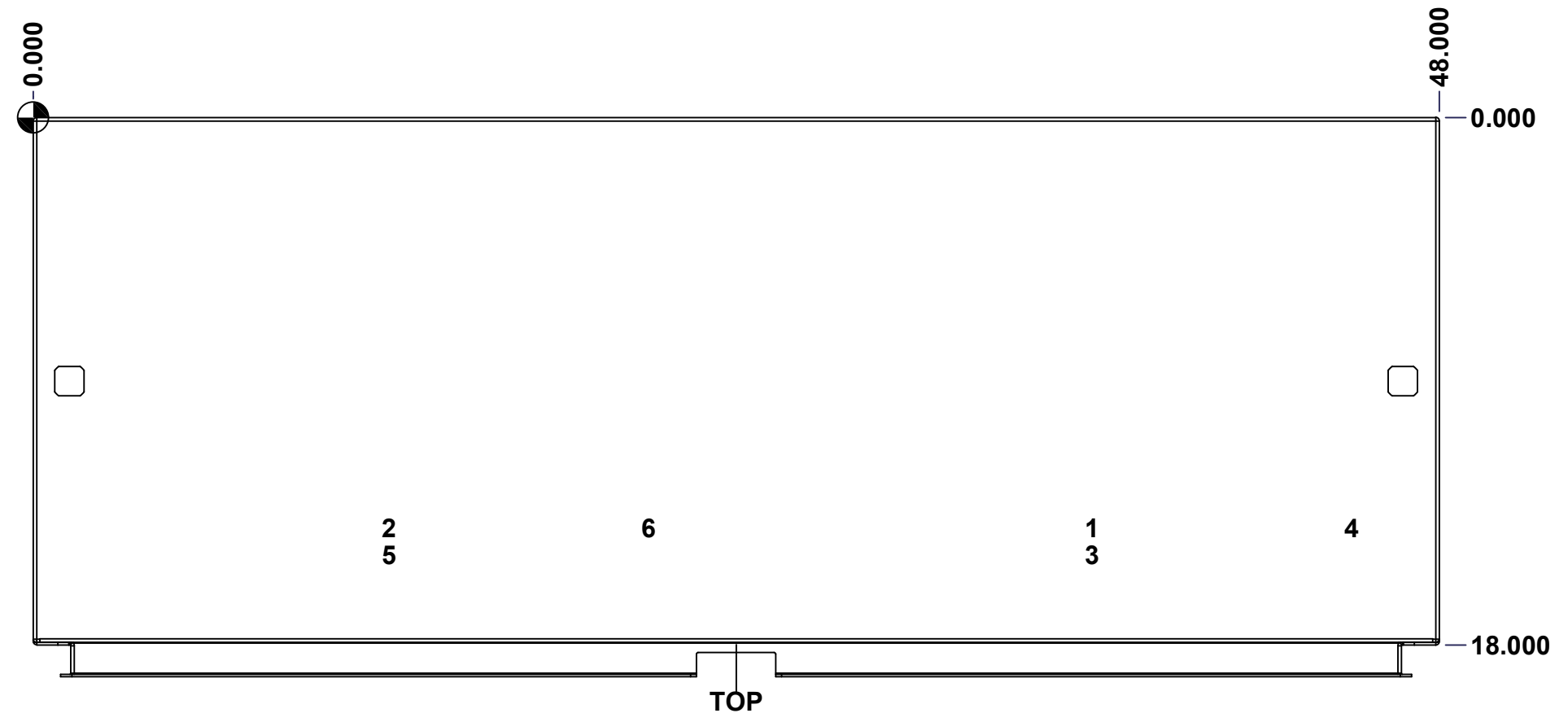
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	36.000	14.000	Struts CR400 17.500" (Inside)
2	12.000	14.000	Struts CR400 17.500" (Inside)
3	36.000	14.929	STUDS M6 x 10mm (Inside)
4	44.866	14.000	STUDS M6 x 10mm (Inside)
5	12.000	14.929	STUDS M6 x 10mm (Inside)
6	20.866	14.000	STUDS M6 x 10mm (Inside)

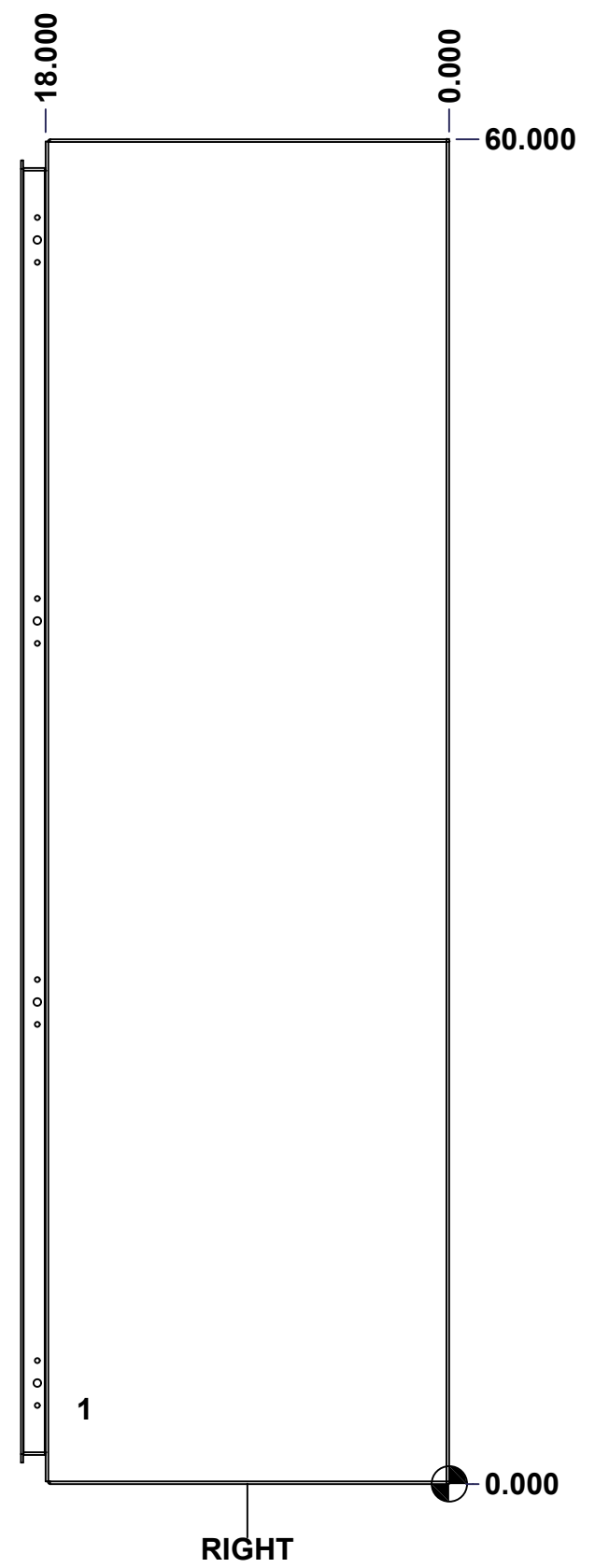


	Description	Status	
	5412DDS 60" x 48" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412DDH604818B	0	18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.500	3.375	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412DDS 60" x 48" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDH604818B	0 / 5
		18

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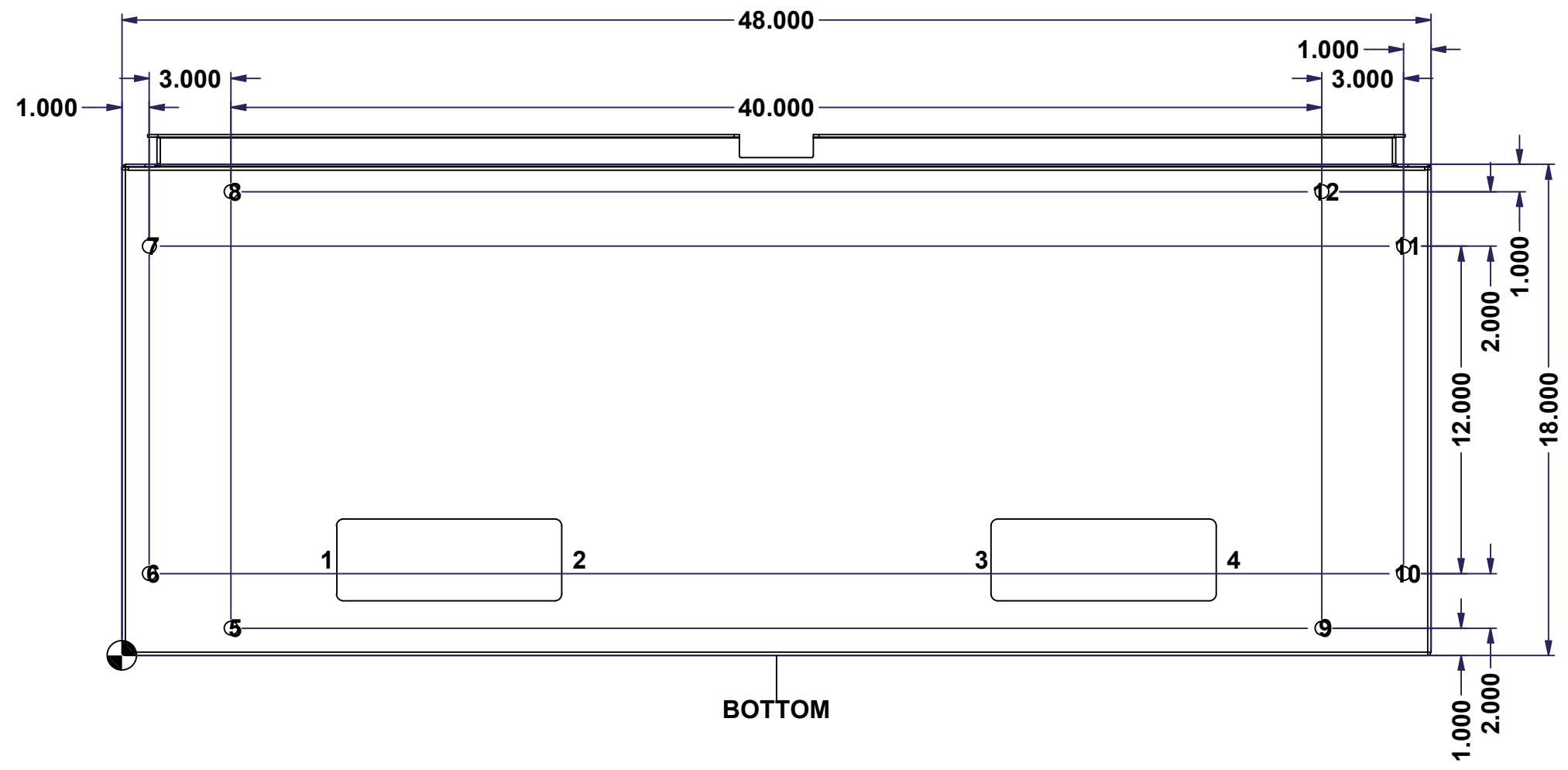
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

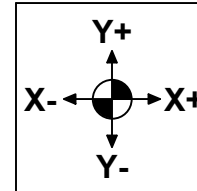
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.375	3.500	GP STUD M6 x 16mm (Inside)
2	16.625	3.500	GP STUD M6 x 16mm (Inside)
3	31.375	3.500	GP STUD M6 x 16mm (Inside)
4	40.625	3.500	GP STUD M6 x 16mm (Inside)

5	4.000	1.000	RND Ø0.500
6	1.000	3.000	RND Ø0.500
7	1.000	15.000	RND Ø0.500
8	4.000	17.000	RND Ø0.500
9	44.000	1.000	RND Ø0.500
10	47.000	3.000	RND Ø0.500
11	47.000	15.000	RND Ø0.500
12	44.000	17.000	RND Ø0.500



BOTTOM



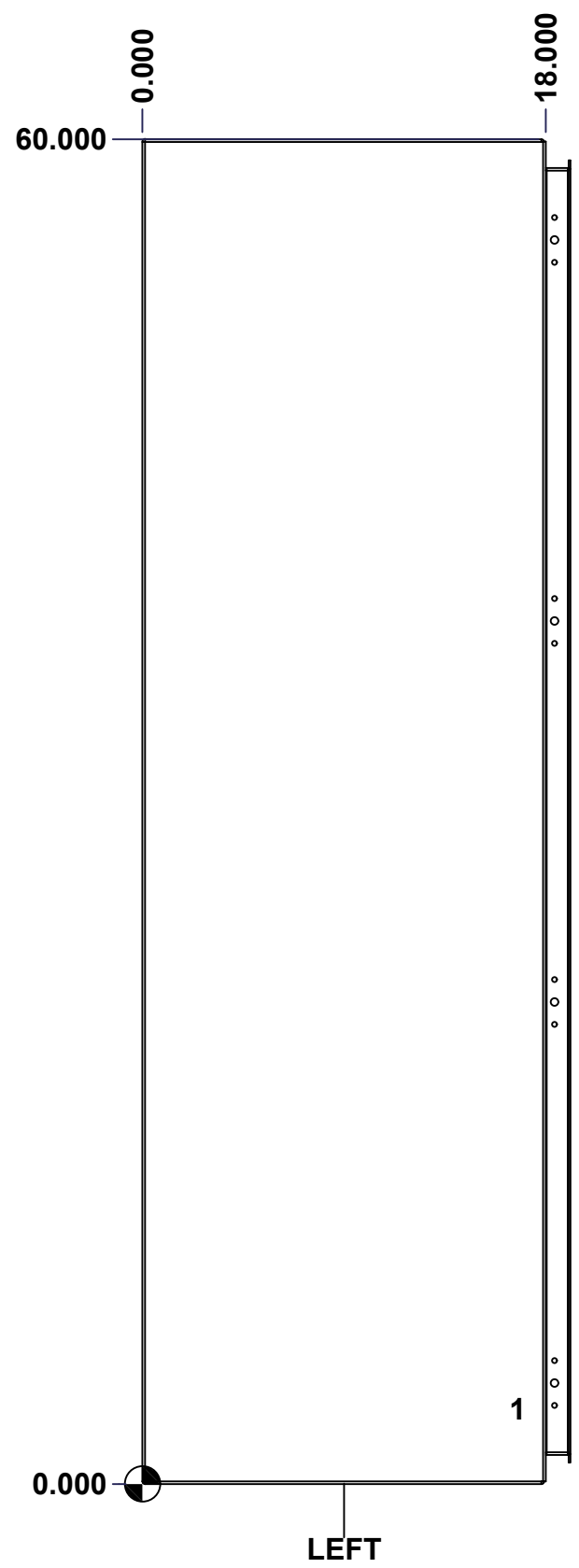
Description		Status
5412DDS 60" x 48" x 18" Body		(NULL)
Part Number Numéro Pièce		Rev.
5412DDH604818B		0

6	18
0	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.500	3.375	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412DDS 60" x 48" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDH604818B	0 / 7
		18

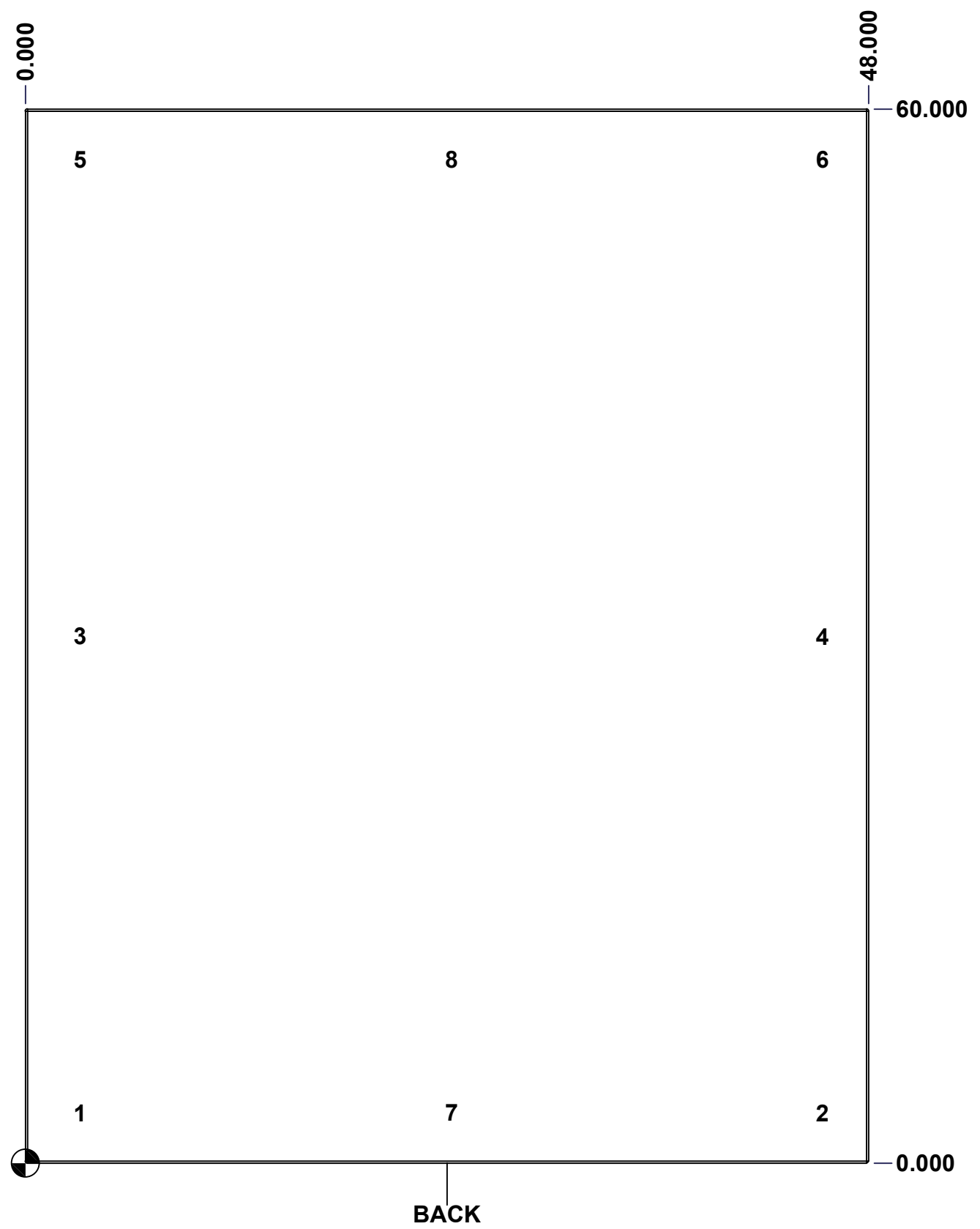
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.875	2.875	IP STUD M10 x 40mm (Inside)
2	45.125	2.875	IP STUD M10 x 40mm (Inside)
3	2.875	30.000	IP STUD M10 x 40mm (Inside)
4	45.125	30.000	IP STUD M10 x 40mm (Inside)
5	2.875	57.125	IP STUD M10 x 40mm (Inside)
6	45.125	57.125	IP STUD M10 x 40mm (Inside)
7	24.000	2.875	IP STUD M10 x 40mm (Inside)
8	24.000	57.125	IP STUD M10 x 40mm (Inside)



	Description	Status
	5412DDS 60" x 48" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDH604818B	0 / 8
		18

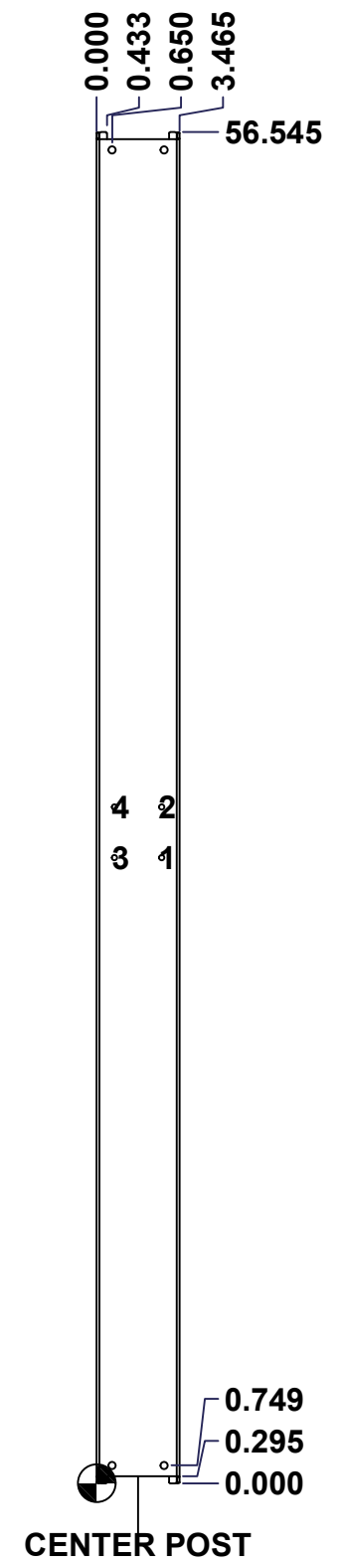
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	26.179	PEM FH-M6-15ZI (Inside)
2	0.748	28.305	PEM FH-M6-15ZI (Inside)
3	2.717	26.179	PEM FH-M6-15ZI (Inside)
4	2.717	28.305	PEM FH-M6-15ZI (Inside)

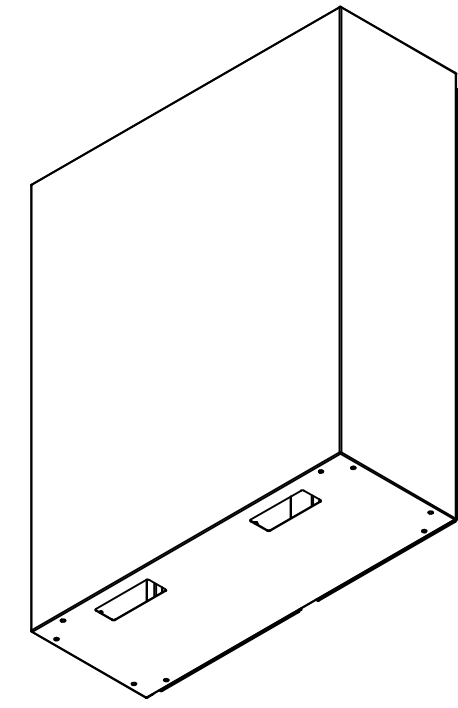


	Description	Status
	5412DDS 60" x 48" x 18" Body	(NULL)
Part Number Numéro Pièce 5412DDH604818B	Rev.	9
	0	18

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No.	Revisions	Date	By/Par



Isometric View



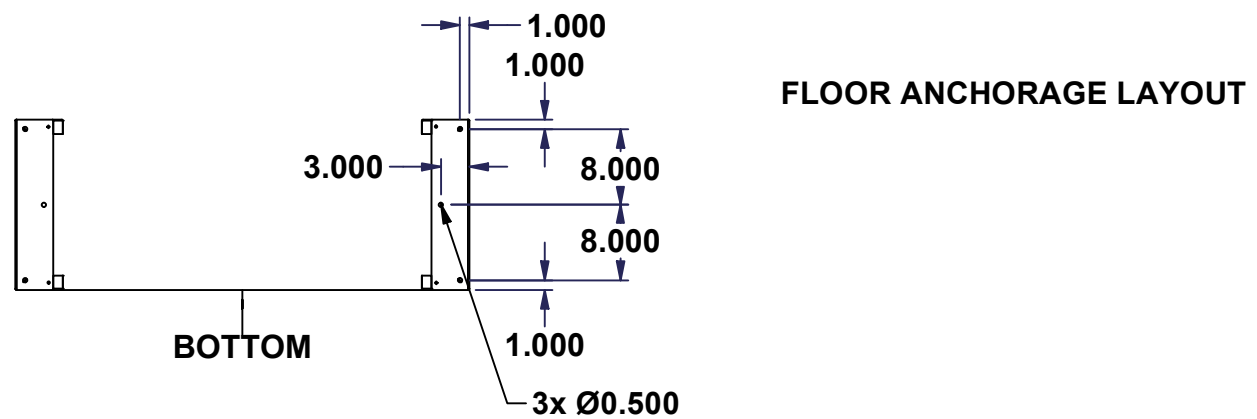
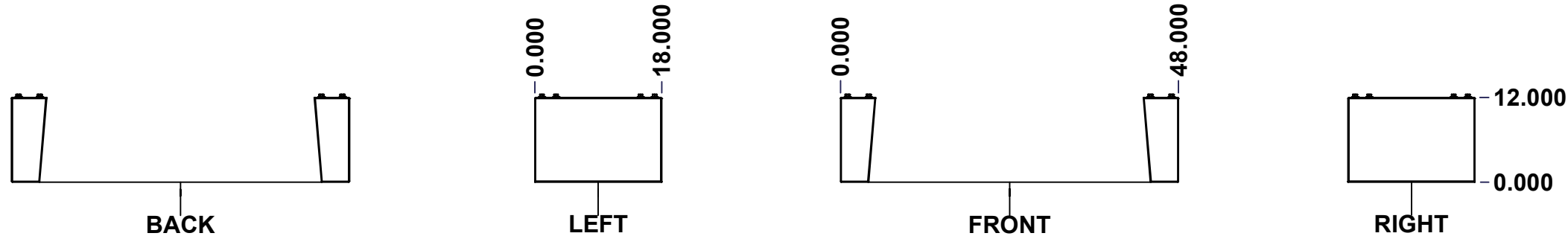
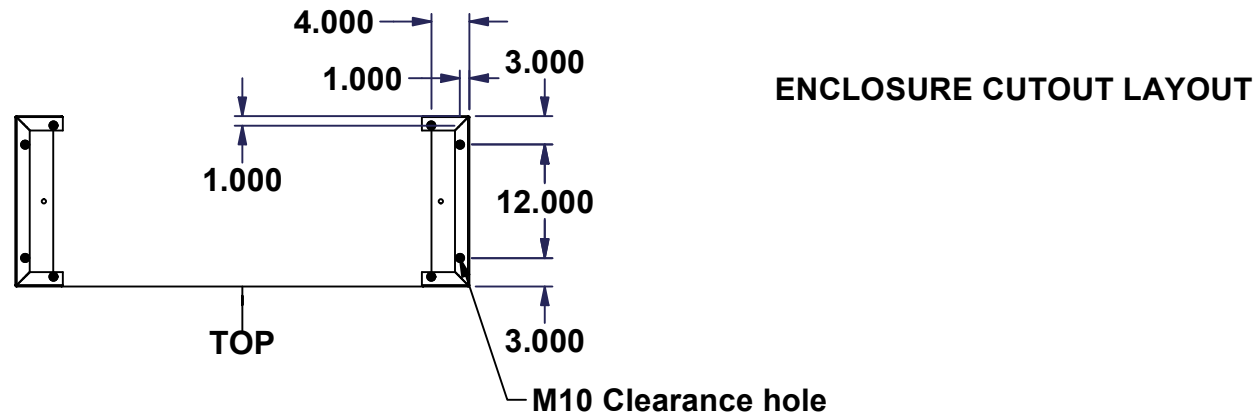
4	STK-Q-16030	0	Stud M6 x 10mm Steel
4	STK-PEM-FH-M6-15ZI	0	PEM Self-Clinching Stud M6 x 15.0mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
8	STK-Q-04056-12	0	M6 x 8mm Hexagon Socket Head Machine Screw with Nyseal
1	STK-K-75454	14	Center Post Freestanding Sealing Block with Latch Kit
1	5412DDH604818CP-P	0	5412DDS 60" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm Steel
1	5412DDH604818B-P	0	5412DDS 60" x 48" Body Part
2	5412DDH604818_CR400 MS_17.5	0	Commercial Roll Mild Steel (17.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412DDS 60" x 48" x 18" Body		
Part Number Numéro Pièce	Rev.	10
5412DDH604818B	0	18

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No.	Revisions	Date	By/Par

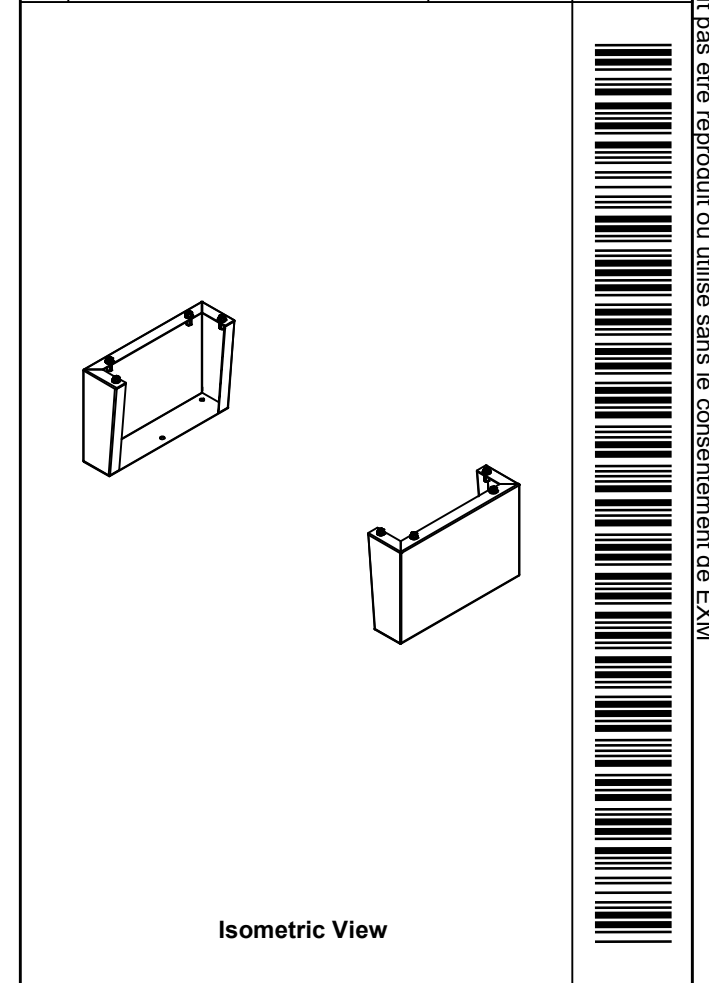
Isometric View


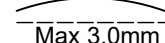
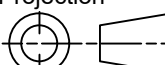
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-Jan-26	
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 885 MFHD 12" x 18" Mounting Feet	Detail Rev.	
Part Number / Numéro Pièce: 5412DDH604818MF	Rev.:	11
SEE BILL OF MATERIAL ON LAST PAGE	0	18

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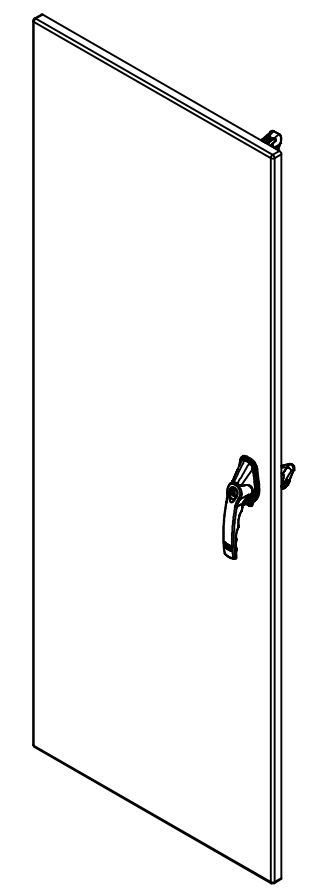
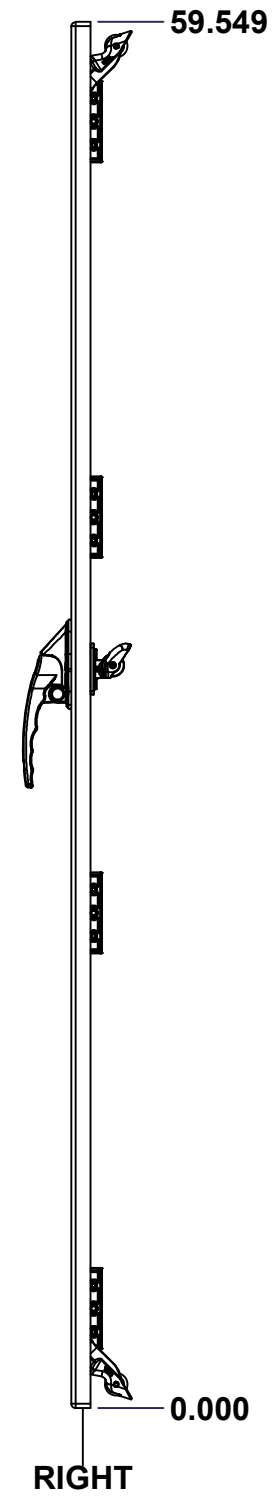
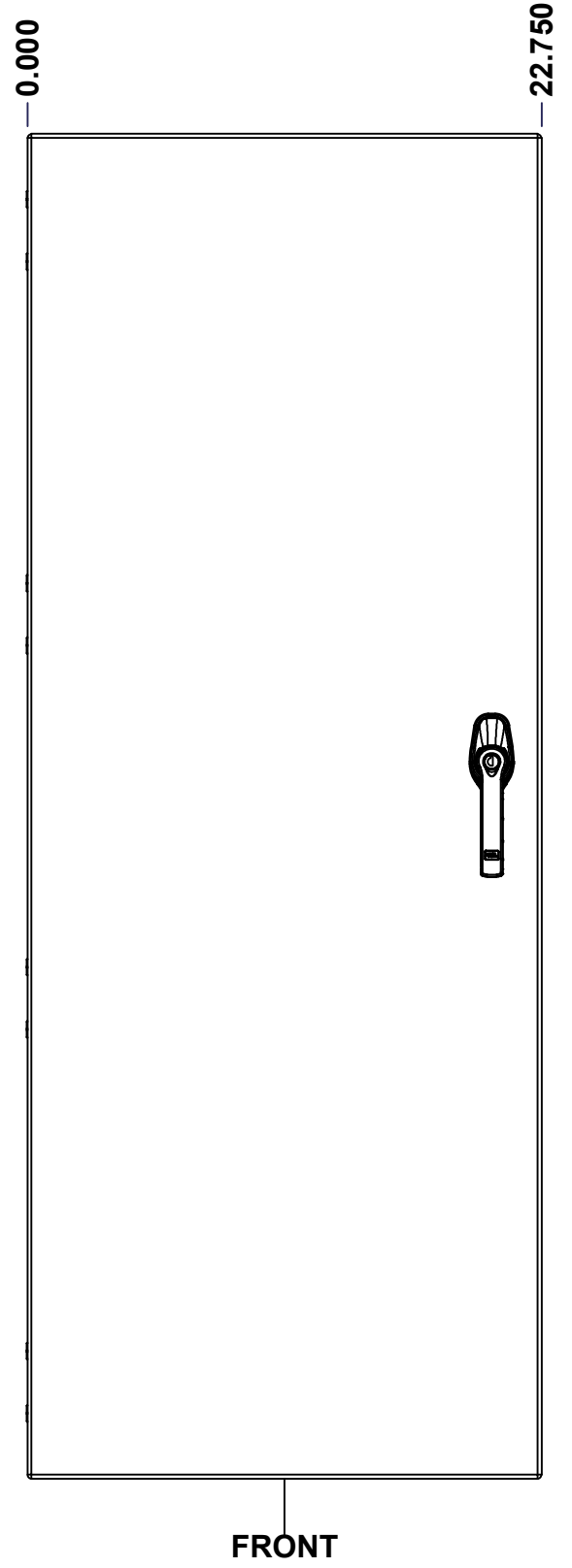
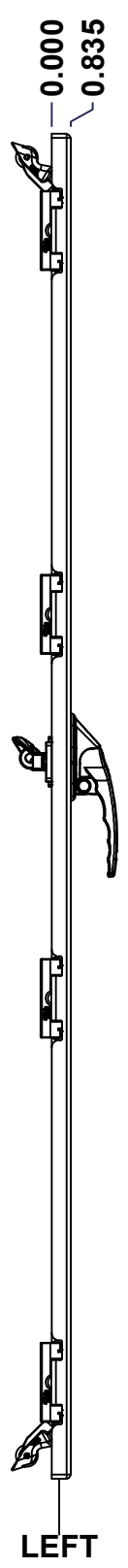
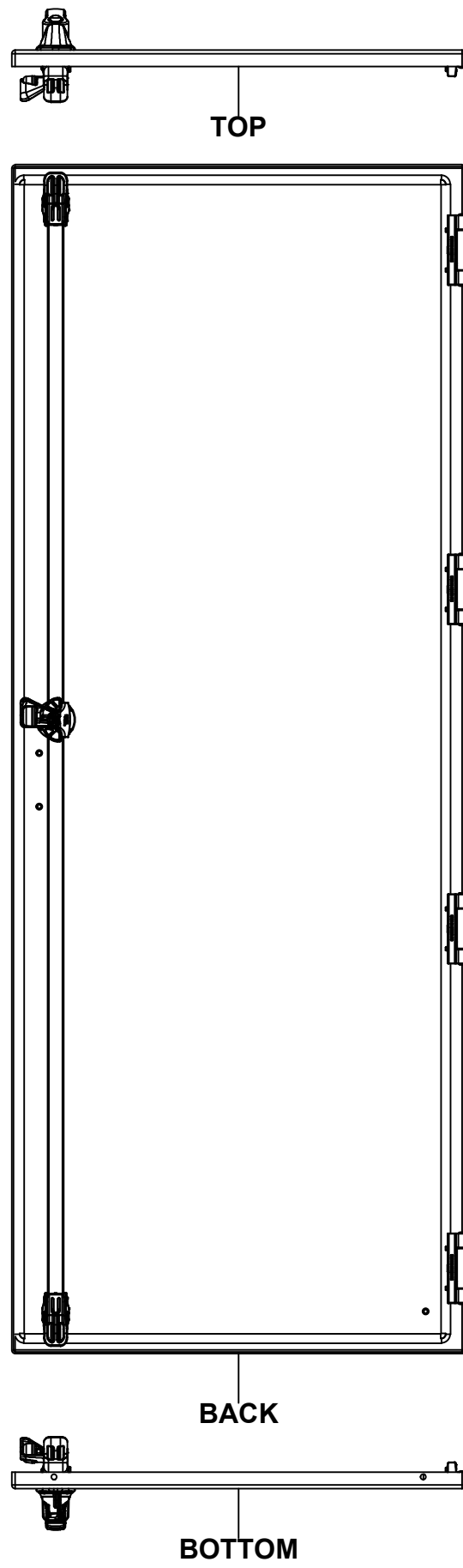


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
885 MFHD 12" x 18" Mounting Feet		
Part Number Numéro Pièce	5412DDH604818MF	Rev. 12 0 18

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5412DDH604818MFR-P	0	885 MFHD 12" x 18" Right Mounting Feet Part
1	5412DDH604818MFL-P	0	885 MFHD 12" x 18" Left Mounting Feet Part
4	STK-K-11600	2	885 MF Accessory Kit
Qty	Part Name	Rev	Description
Parts List			

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No.	Revisions	Date	By/Par

		Flatness Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Date 21-Jan-26	
Customer Client		Date 21-Jan-26	
Drawn By Dessiné Par BoxCad: BoxCad		Date 21-Jan-26	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412DDS 60" x 48" Slave Door			Detail Rev.
Part Number Numéro Pièce 5412DDH604818LD		Rev. 0	13 18

SEE BILL OF MATERIAL ON LAST PAGE

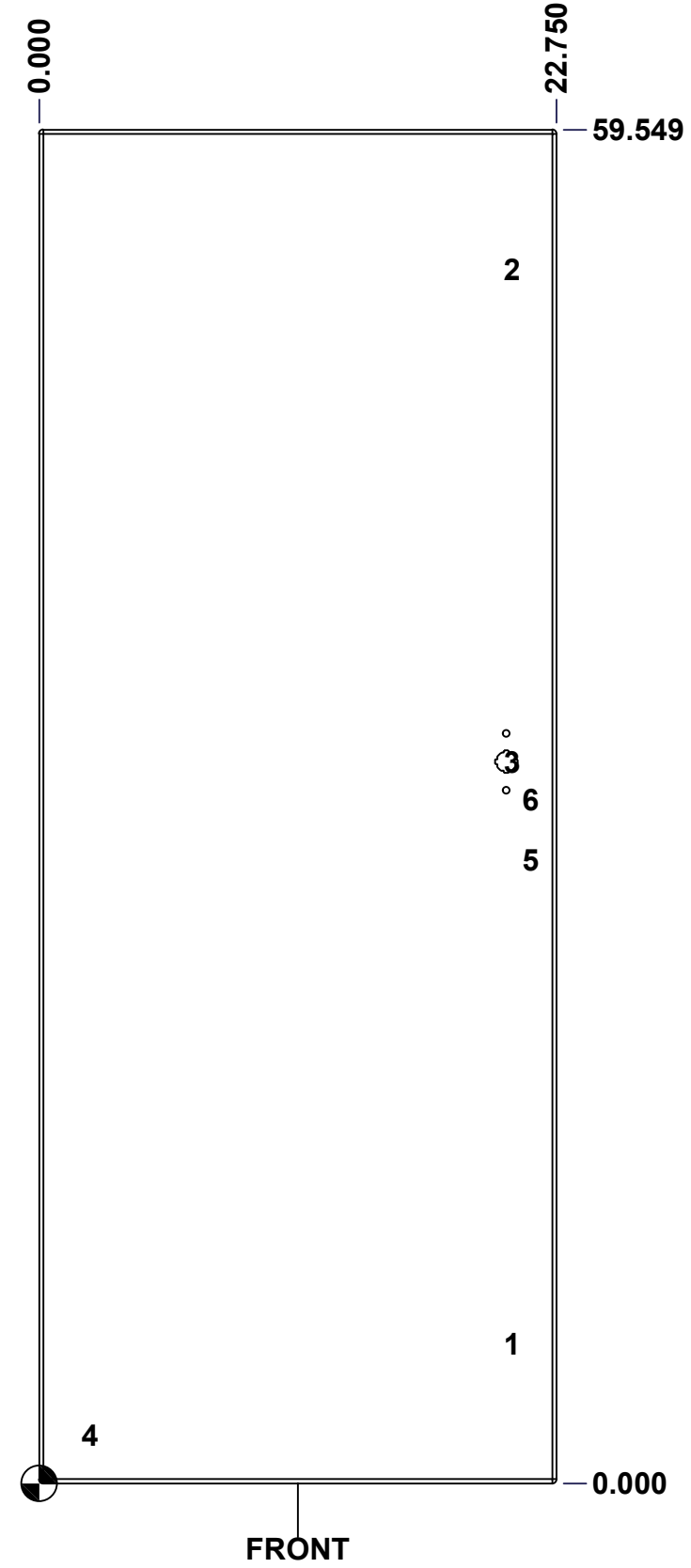
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.546	6.118	LARGE CBAR GUIDE (Inside)
2	20.546	53.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
3	20.546	31.743	HANDLE 885 ESL2A-APHK @ 0.0°
4	2.000	2.118	GND STUD M6 x 16mm (Inside)
5	21.372	27.404	STUDS M6 x 18mm (Inside)
6	21.372	30.082	STUDS M6 x 18mm (Inside)

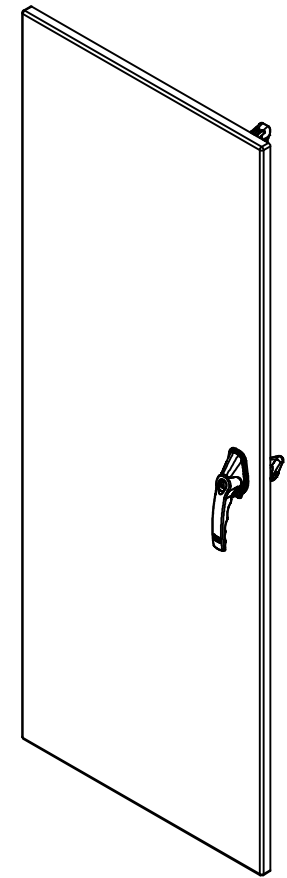


	Description	Status
	5412DDS 60" x 48" Slave Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDH604818LD	0 / 14
		18

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No.	Revisions	Date	By/Par



Isometric View



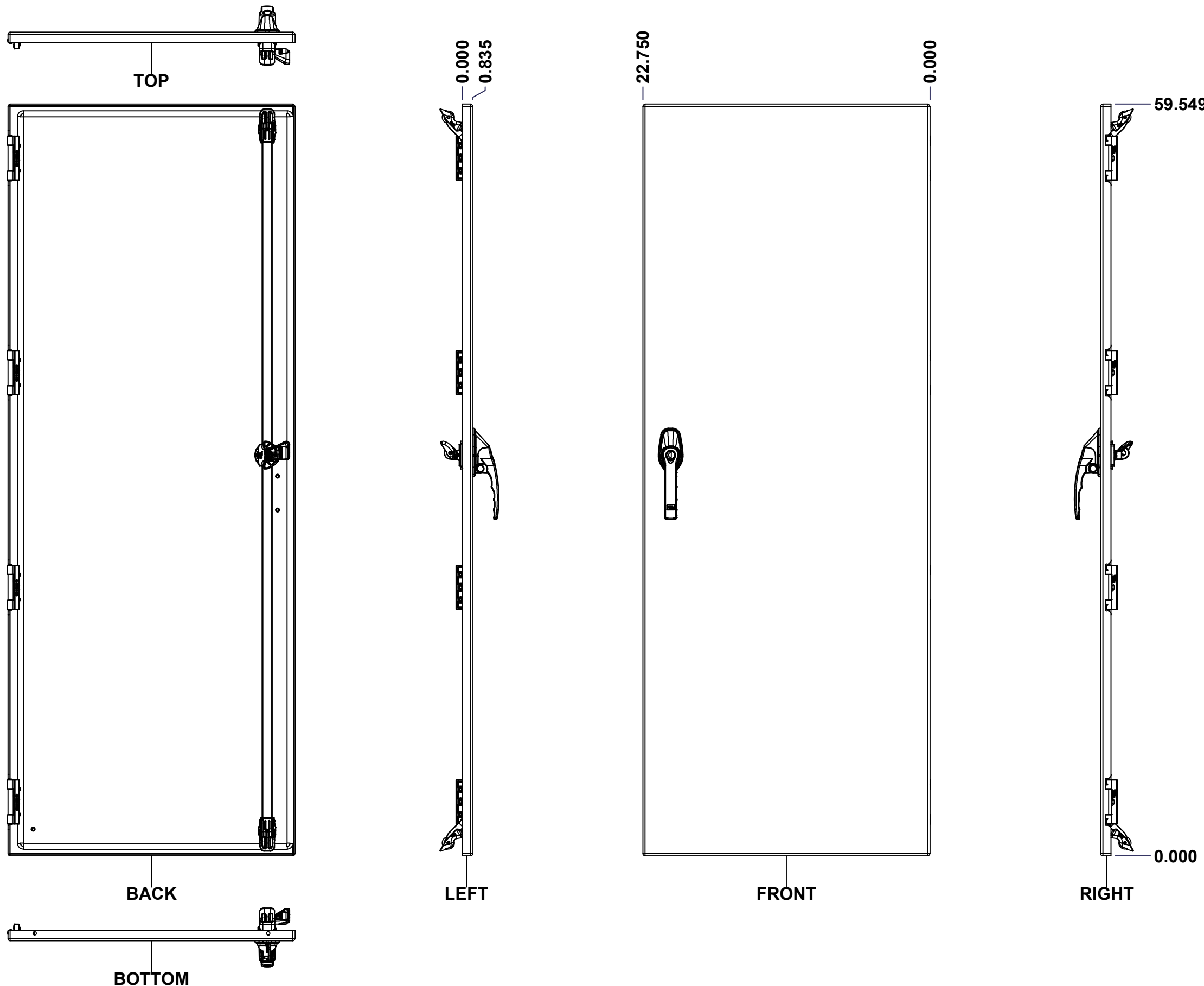
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-47541	1	5500 DDS Lower Closing Bar 60"
1	STK-Q-47531	0	5500 DDS Upper Closing Bar 60"
1	STK-A-50538	3	9500 Handle Cam Assembly (Right Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	7	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
1	5412DDH604818DG	0	5412DDS 60" x 48" Door Gasket
1	5412DDH604818LD-P	0	5412DDS 60" x 48" Slave Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins

QTY	Part Number	Rev	Description
Parts List			

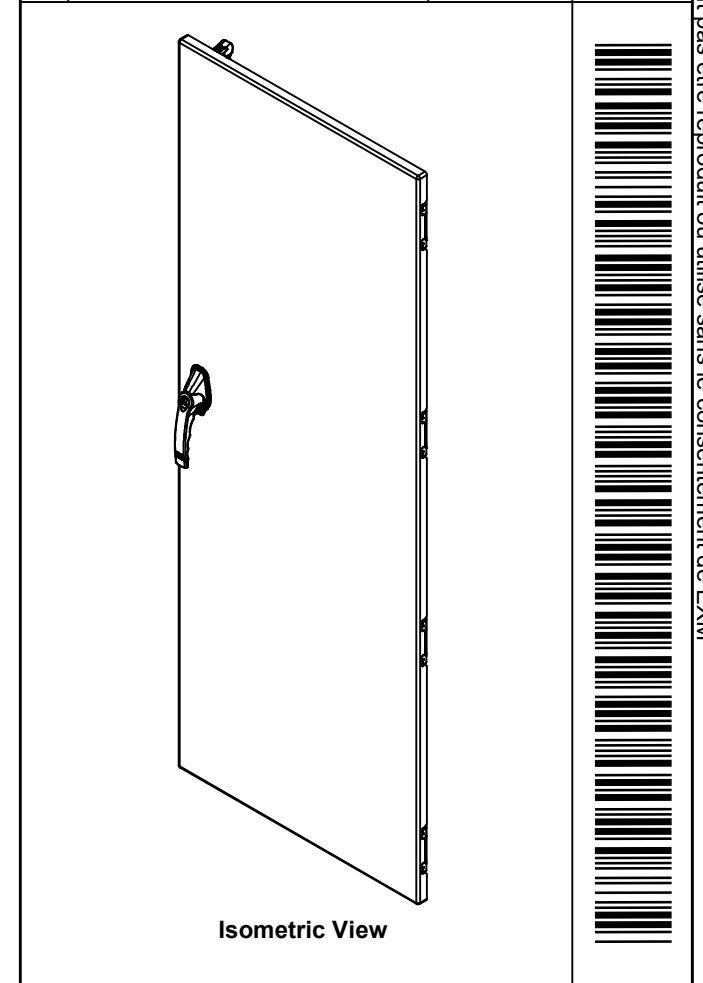
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client
Drawn By Dessiné Par BoxCad: BoxCad	Date 21-Jan-26	Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur Asa-61 Grey	Finish Fini Smooth	Description 5412DDS 60" x 48" Slave Door
Part Number Numéro Pièce 5412DDH604818LD	Rev. 0	15 18

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412DDS 60" x 48" Master Door		
Part Number Numéro Pièce	Rev. 0	16 18

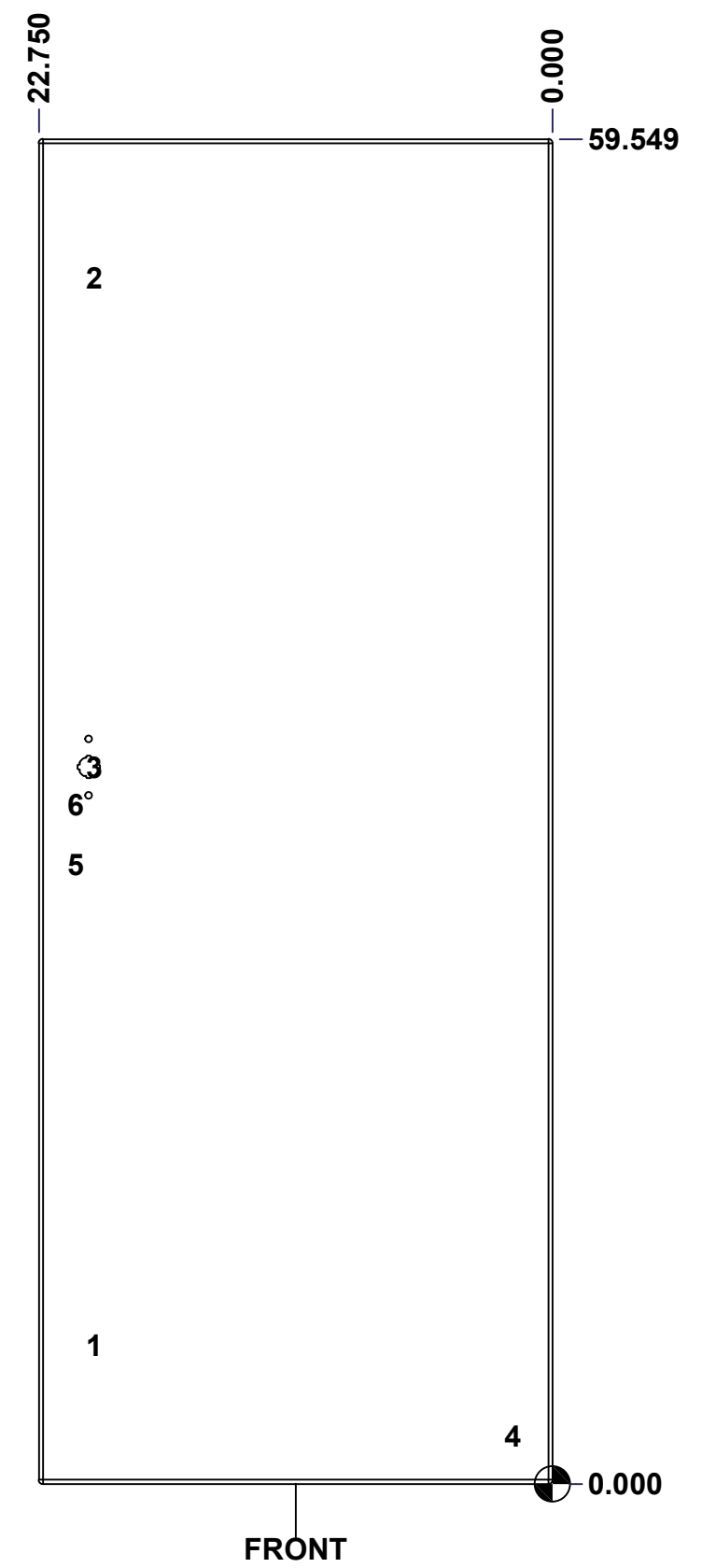
SEE BILL OF MATERIAL ON LAST PAGE

5412DDH604818FD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.546	6.118	LARGE CBAR GUIDE (Inside)
2	20.546	53.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
3	20.546	31.743	HANDLE 885 ESL2A-APHK
4	2.000	2.118	GND STUD M6 x 16mm (Inside)
5	21.372	27.404	STUDS M6 x 18mm (Inside)
6	21.372	30.082	STUDS M6 x 18mm (Inside)

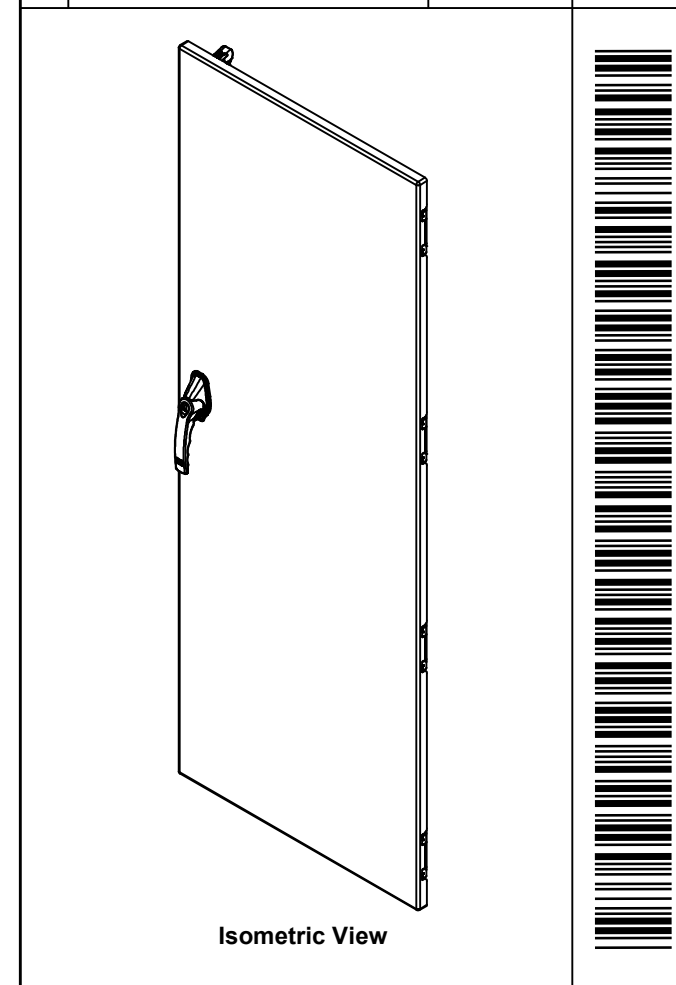


	Description	Status
	5412DDS 60" x 48" Master Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDH604818FD	0
		17
		18

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No.	Revisions	Date	By/Par



2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-47541	1	5500 DDS Lower Closing Bar 60"
1	STK-Q-47531	0	5500 DDS Upper Closing Bar 60"
1	STK-A-50537	3	9500 Handle Cam Assembly (Left Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	7	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
1	5412DDH604818DG	0	5412DDS 60" x 48" Door Gasket
1	5412DDH604818FD-P	0	5412DDS 60" x 48" Master Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
QTY	Part Number	Rev	Description
Parts List			

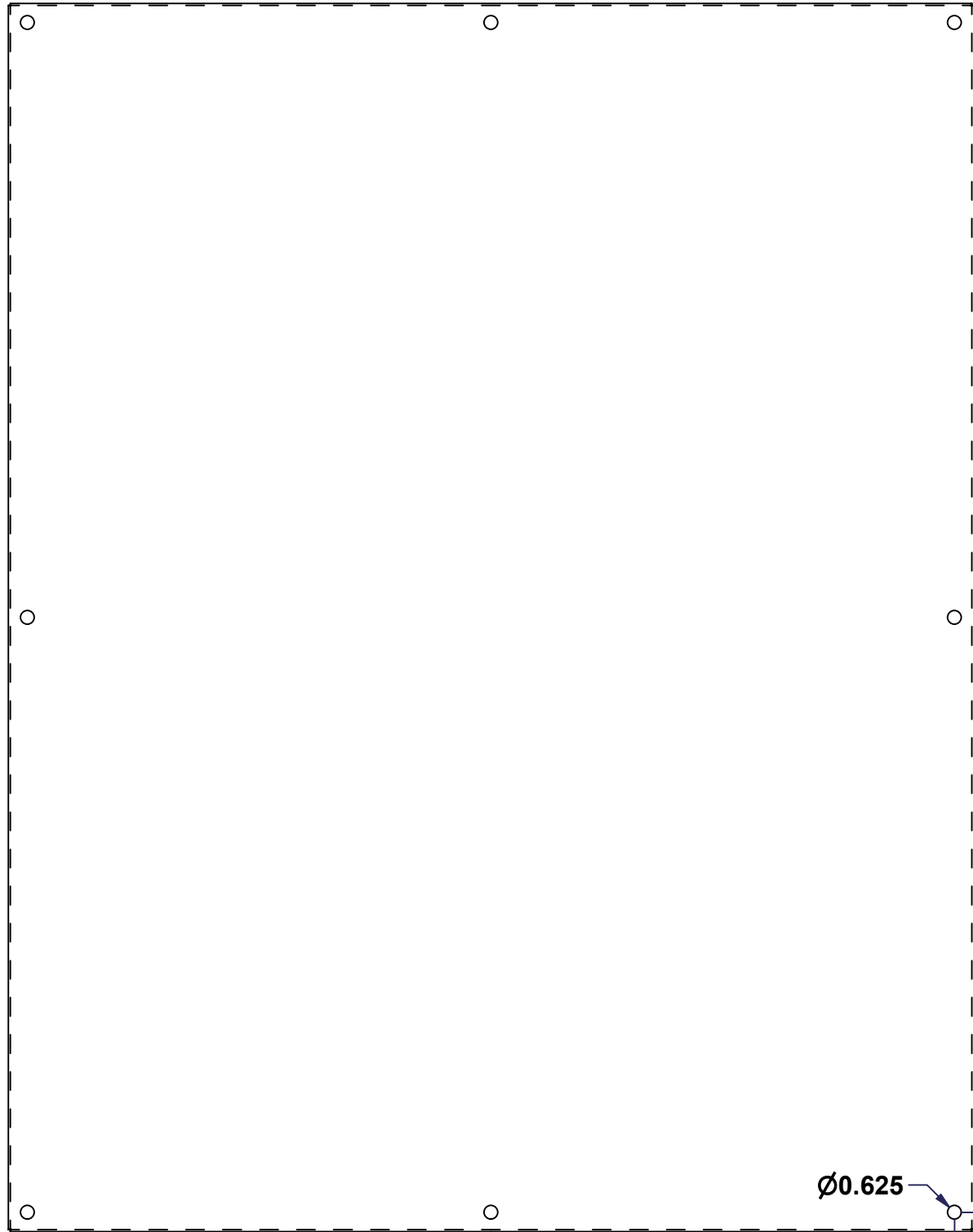
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412DDS 60" x 48" Master Door		
Part Number Numéro Pièce	Rev.	18
5412DDH604818FD	0	18

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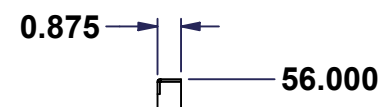
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TOP



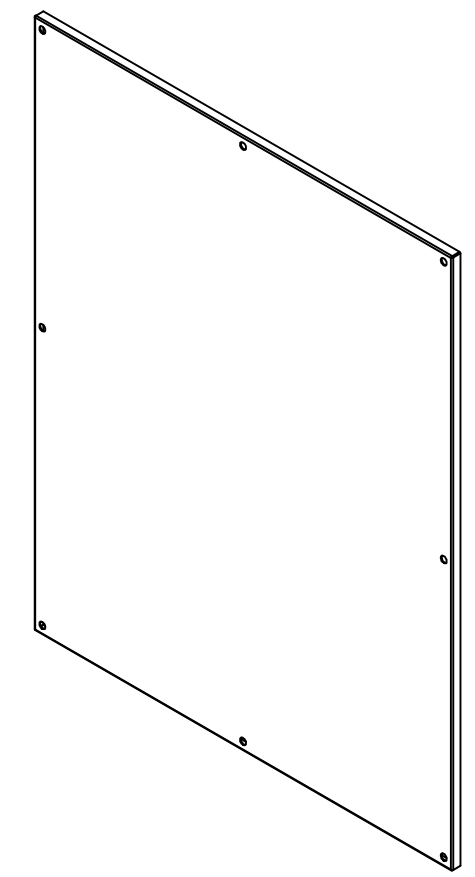
FRONT



RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière	12 Ga Galvanized (2.5mm)

Color Couleur	Unpainted	Finish Fini	Unpainted
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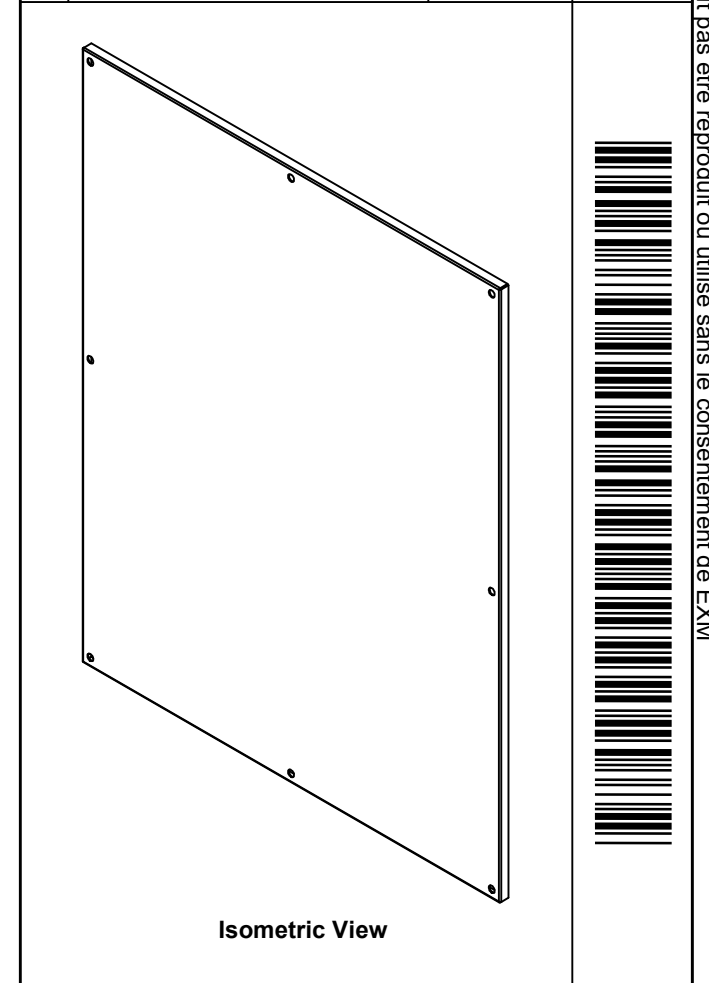
Description	Detail Rev.
885 SP6048G Inner Panel	


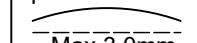
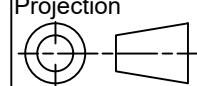
Part Number Numéro Pièce	Rev.	1
885SP6048G	0	2

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No.	Revisions	Date	By/Par



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Customer Client		Projection 
Drawn By Dessiné Par BoxCad		Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description 885 SP6048G Inner Panel		Detail Rev.
Part Number Numéro Pièce 885SP6048G		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	885SP6048G-P	0	885 SP6048G Inner Panel Part
Parts List			