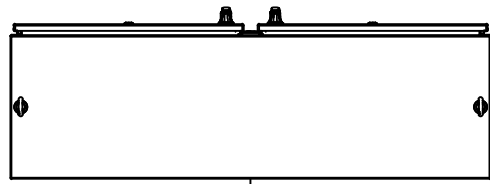
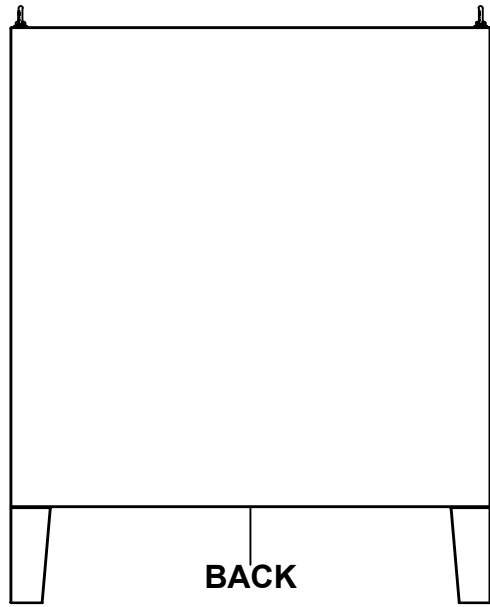


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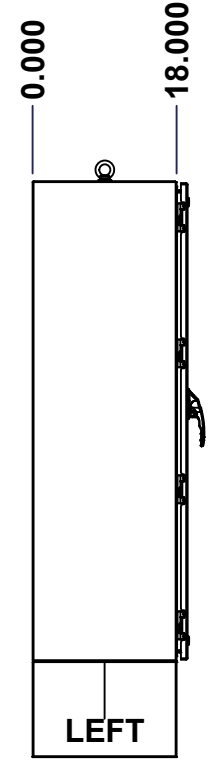
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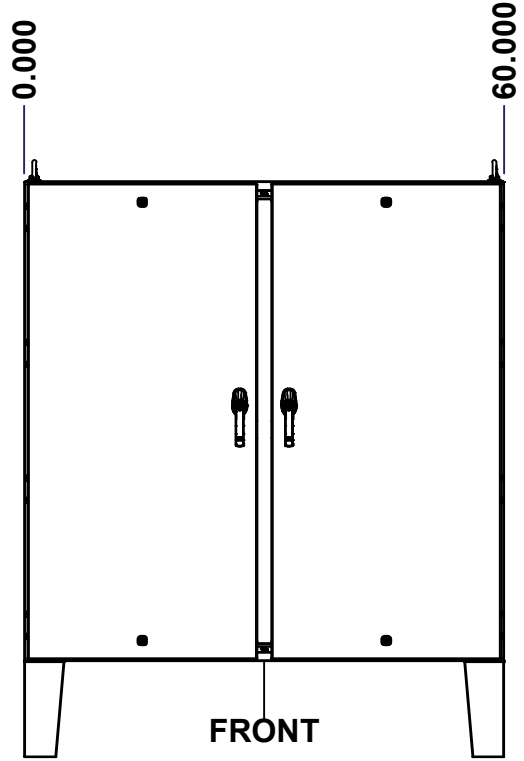
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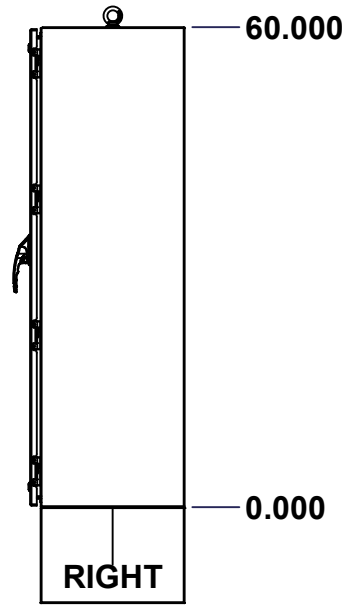
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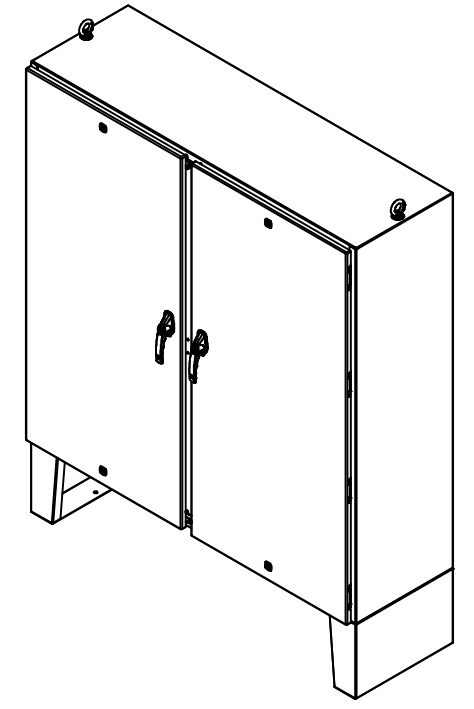
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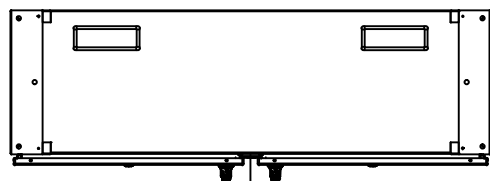
FRONT



RIGHT


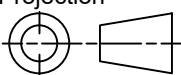


Isometric View



BOTTOM

No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5412DDS 60" x 60" x 18" Assembly	
Part Number Numéro Pièce	Rev. 0	1 / 18

SEE BILL OF MATERIAL ON LAST PAGE

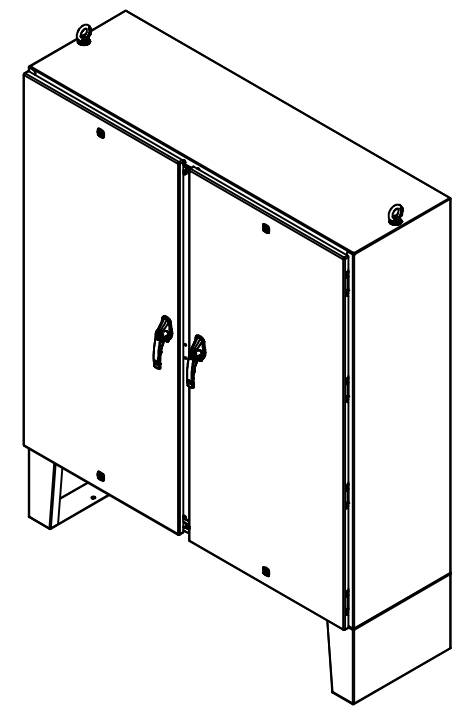
5412DDH606018

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Special handle sold separately (Kit)
8	C/W Mounting feet sold separately (Installed)
9	C/W Struts Welded (Included)
10	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

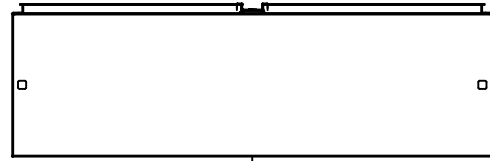
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5412DDH606018MF	0	885 MFHD 12" x 18" Mounting Feet
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6060G	0	885 SP6060G Inner Panel
1	880INTI	4	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412DDH606018FD	0	5412DDS 60" x 60" Master Door
1	5412DDH606018LD	0	5412DDS 60" x 60" Slave Door
1	5412DDH606018B	0	5412DDS 60" x 60" x 18" Body
2	5412DDH606018GP	0	5412DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

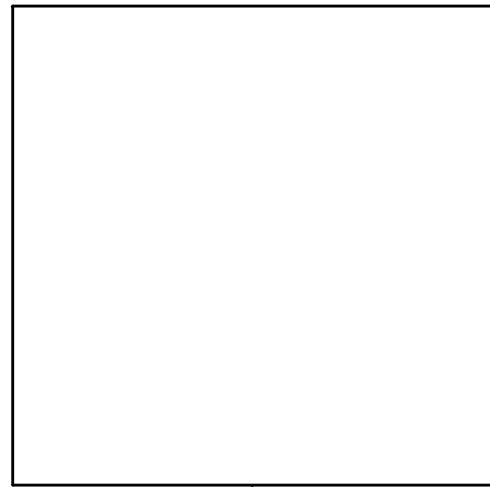
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm Projection
	Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 60" x 60" x 18" Assembly		Detail Rev.
Part Number Numéro Pièce 5412DDH606018		Rev. 0 2 18

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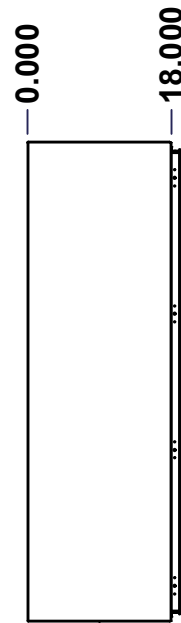
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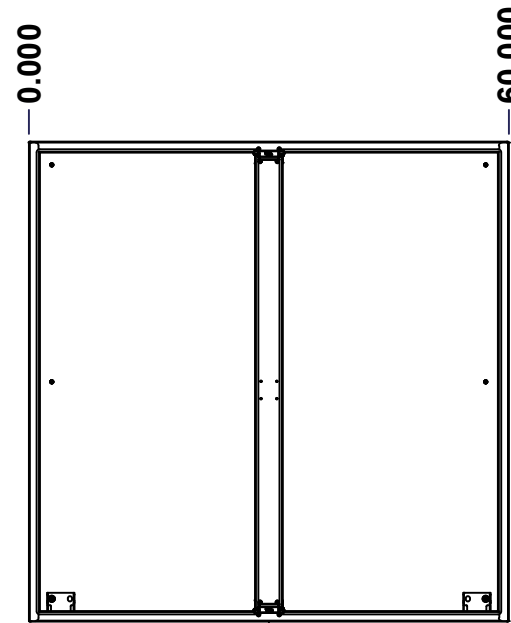
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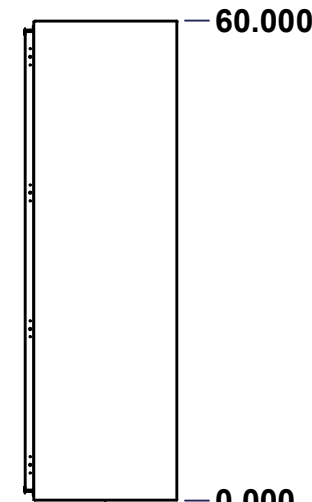
BACK



LEFT



FRONT

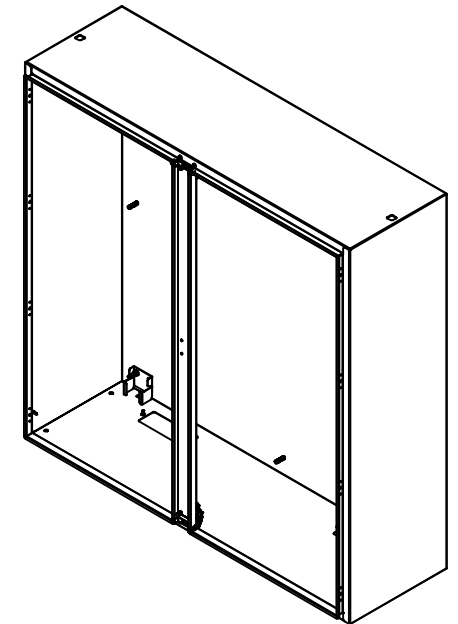


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 21-Jan-26
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 60" x 60" x 18" Body	Detail Rev.
Part Number Numéro Pièce 5412DDH606018B	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

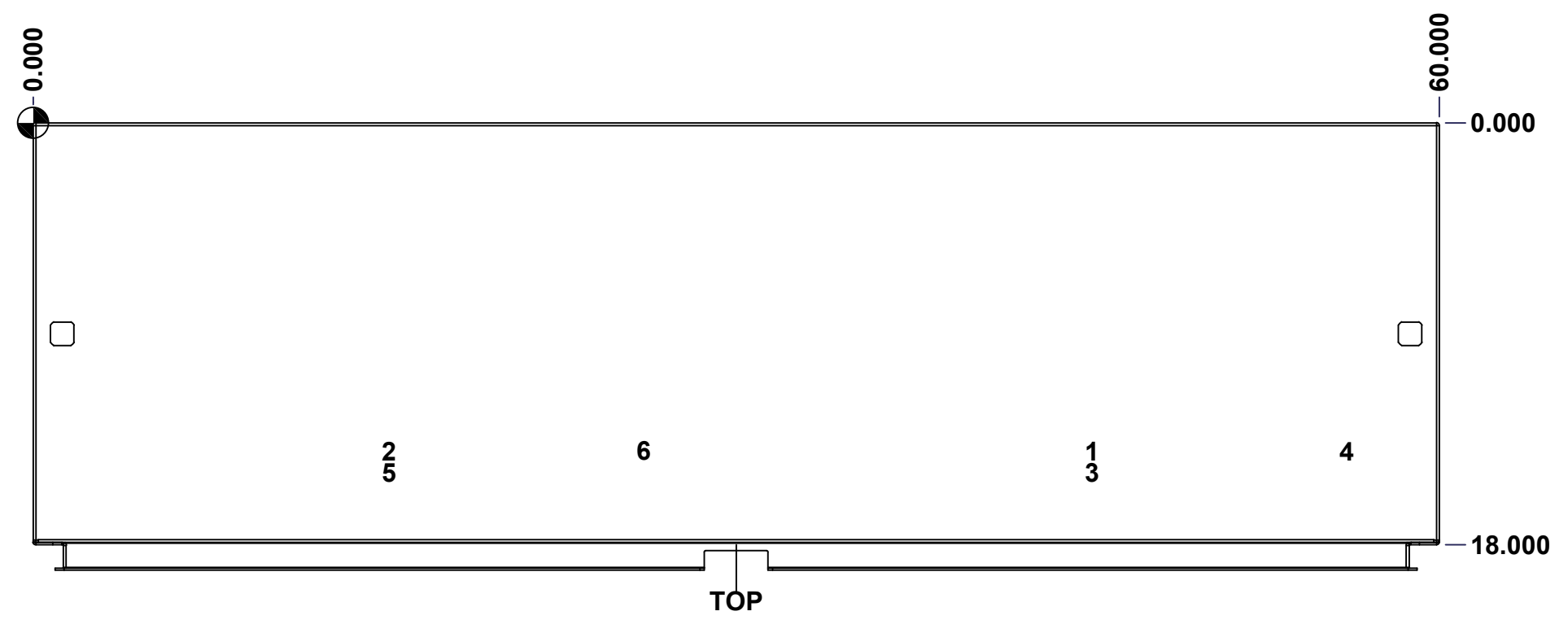
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	45.000	14.000	Struts CR400 21.500" (Inside)
2	15.000	14.000	Struts CR400 21.500" (Inside)
3	45.000	14.929	STUDS M6 x 10mm (Inside)
4	55.866	14.000	STUDS M6 x 10mm (Inside)
5	15.000	14.929	STUDS M6 x 10mm (Inside)
6	25.866	14.000	STUDS M6 x 10mm (Inside)

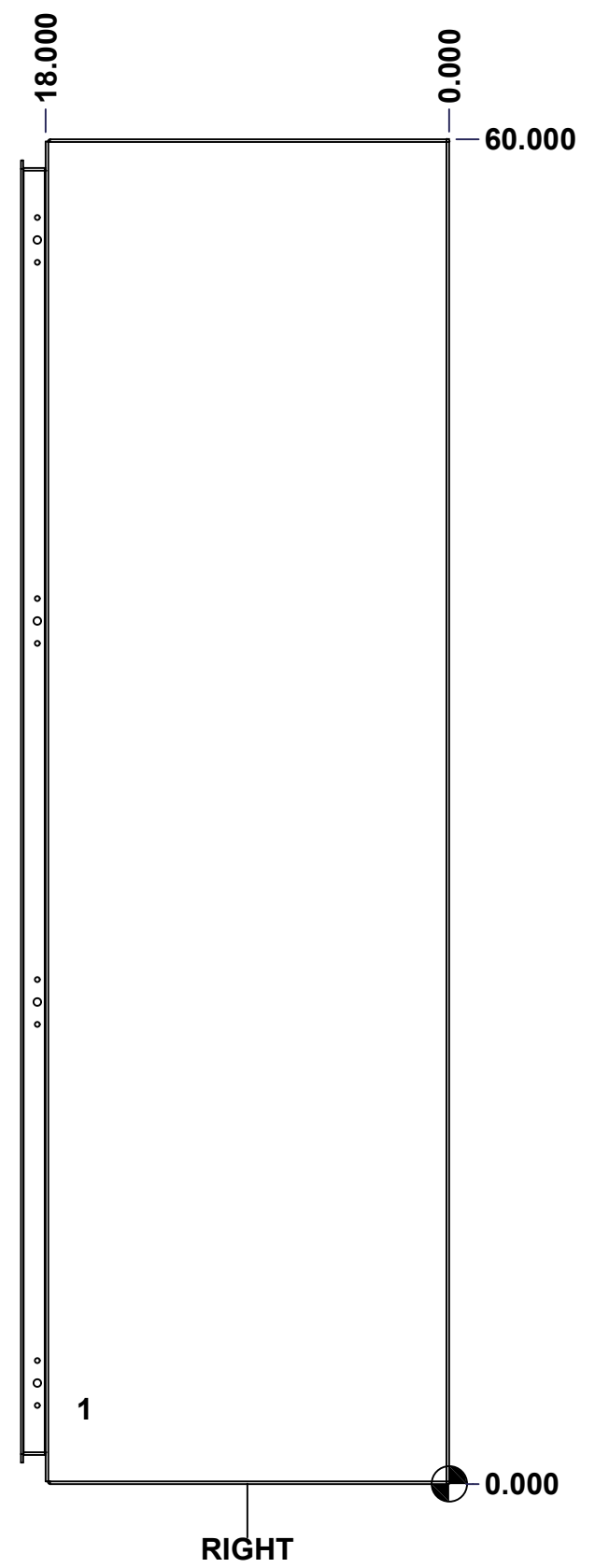


	Description	Status
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	Part Number Numéro Pièce	Rev.
	5412DDH606018B	0 / 4
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.500	3.375	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412DDS 60" x 60" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDH606018B	0 / 5
		18

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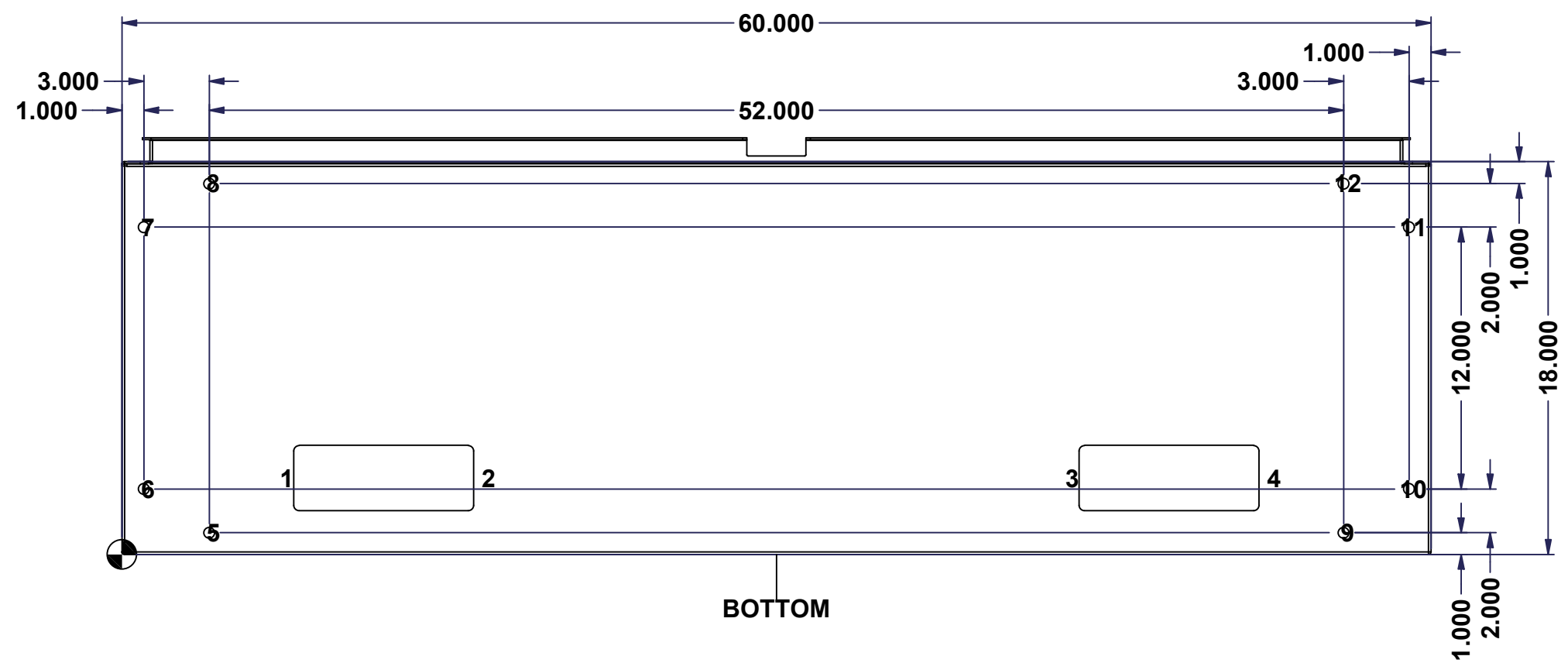
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.375	3.500	GP STUD M6 x 16mm (Inside)
2	16.625	3.500	GP STUD M6 x 16mm (Inside)
3	43.375	3.500	GP STUD M6 x 16mm (Inside)
4	52.625	3.500	GP STUD M6 x 16mm (Inside)

5	4.000	1.000	RND Ø0.500
6	1.000	3.000	RND Ø0.500
7	1.000	15.000	RND Ø0.500
8	4.000	17.000	RND Ø0.500
9	56.000	1.000	RND Ø0.500
10	59.000	3.000	RND Ø0.500
11	59.000	15.000	RND Ø0.500
12	56.000	17.000	RND Ø0.500



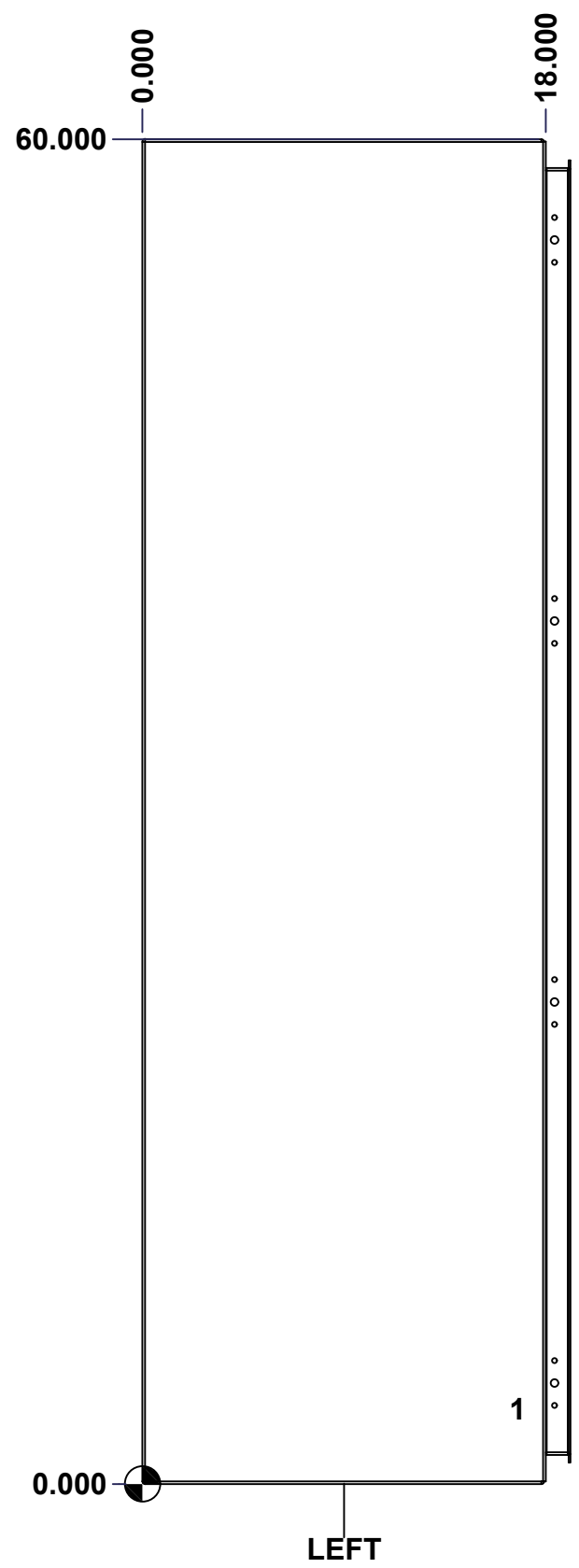
BOTTOM

	Description	Status
	5412DDS 60" x 60" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDH606018B	0 / 6
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.500	3.375	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412DDS 60" x 60" x 18" Body	(NULL)
Part Number Numéro Pièce 5412DDH606018B	Rev.	7
	0	18

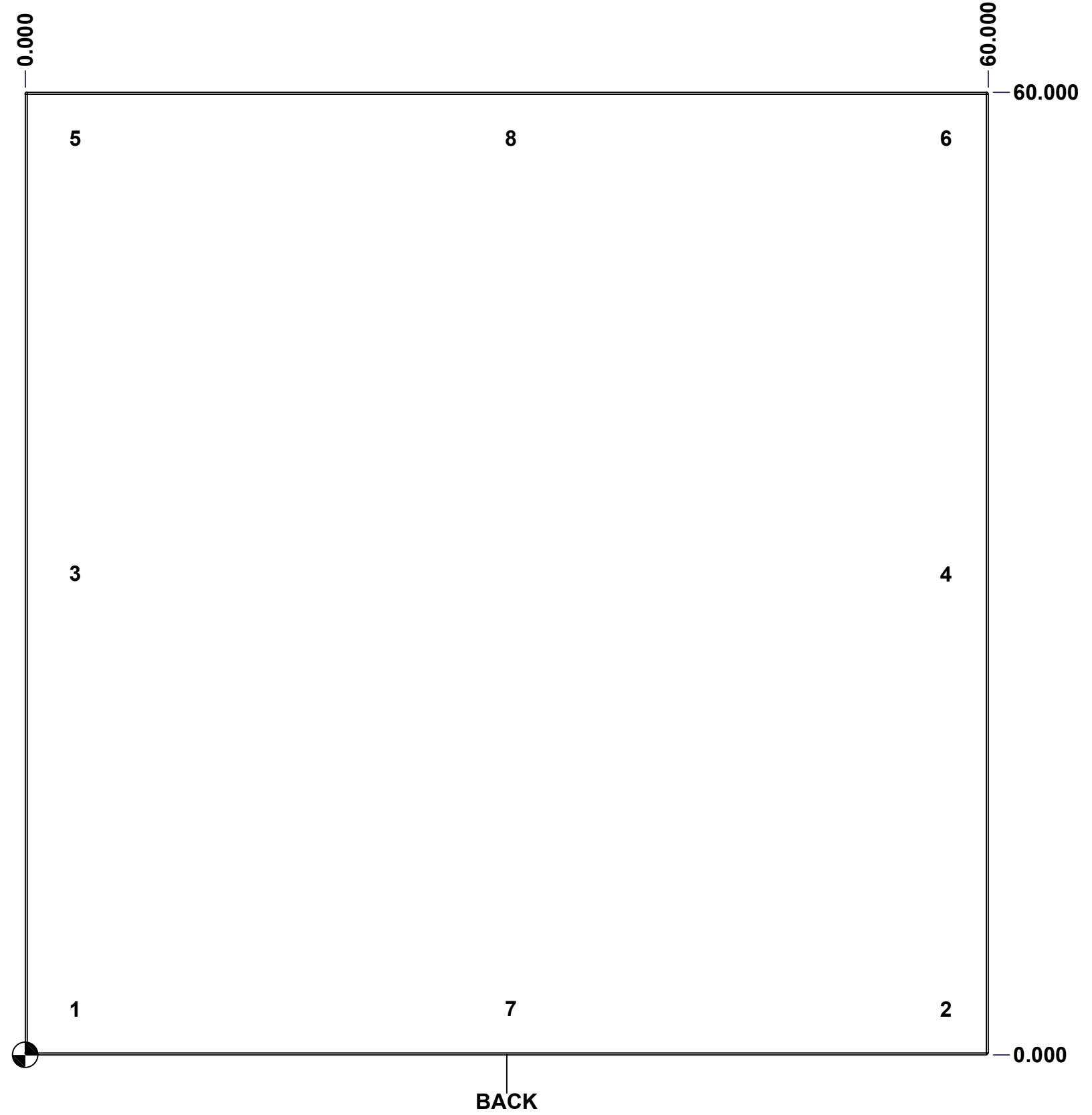
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.875	2.875	IP STUD M10 x 40mm (Inside)
2	57.125	2.875	IP STUD M10 x 40mm (Inside)
3	2.875	30.000	IP STUD M10 x 40mm (Inside)
4	57.125	30.000	IP STUD M10 x 40mm (Inside)
5	2.875	57.125	IP STUD M10 x 40mm (Inside)
6	57.125	57.125	IP STUD M10 x 40mm (Inside)
7	30.000	2.875	IP STUD M10 x 40mm (Inside)
8	30.000	57.125	IP STUD M10 x 40mm (Inside)



BACK

	Description	Status	
	5412DDS 60" x 60" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412DDH606018B	0	8
			18

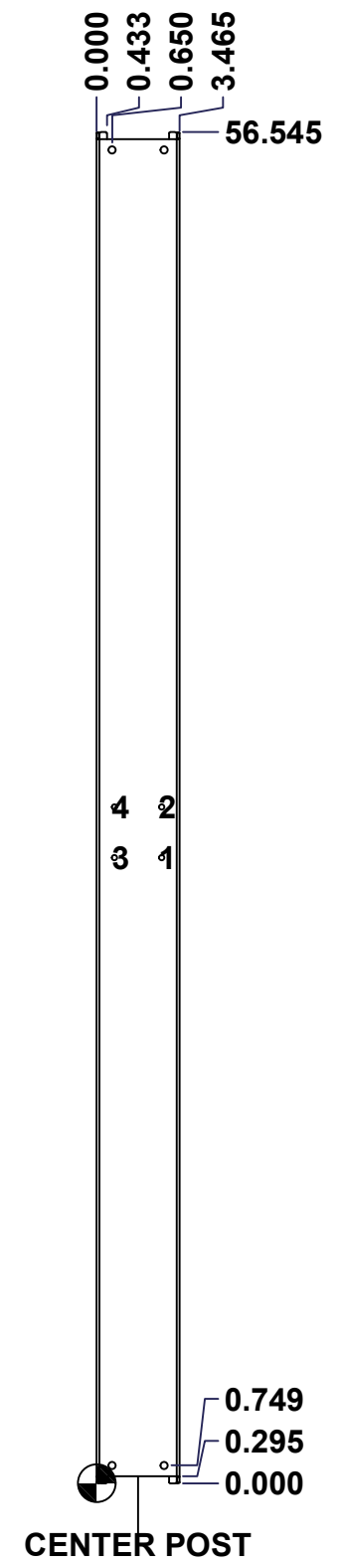
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	26.179	PEM FH-M6-15ZI (Inside)
2	0.748	28.305	PEM FH-M6-15ZI (Inside)
3	2.717	26.179	PEM FH-M6-15ZI (Inside)
4	2.717	28.305	PEM FH-M6-15ZI (Inside)

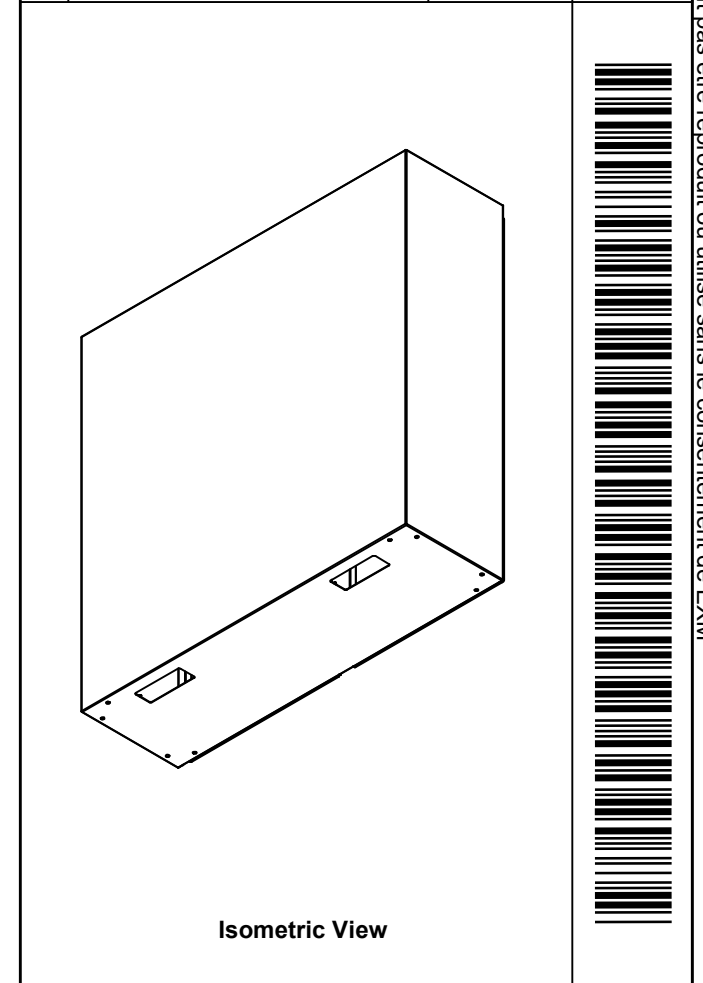


	Description	Status
	5412DDS 60" x 60" x 18" Body	(NULL)
Part Number Numéro Pièce 5412DDH606018B	Rev.	9
	0	18

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No.	Revisions	Date	By/Par



4	STK-Q-16030	0	Stud M6 x 10mm Steel
4	STK-PEM-FH-M6-15ZI	0	PEM Self-Clinching Stud M6 x 15.0mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
8	STK-Q-04056-12	0	M6 x 8mm Hexagon Socket Head Machine Screw with Nyseal
1	STK-K-75454	14	Center Post Freestanding Sealing Block with Latch Kit
1	5412DDH606018CP-P	0	5412DDS 60" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm Steel
1	5412DDH606018B-P	0	5412DDS 60" x 60" Body Part
2	5412DDH606018_CR400 MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client

Date

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 21-Jan-26

Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur: Asa-61 Grey

Finish / Fini: Smooth

Description: 5412DDS 60" x 60" x 18" Body

Detail Rev.

Part Number / Numéro Pièce

5412DDH606018B

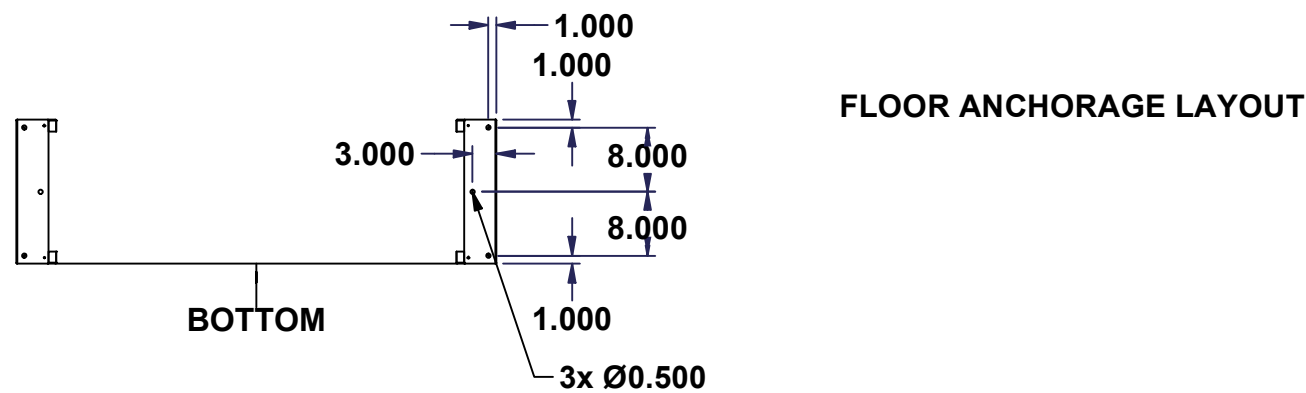
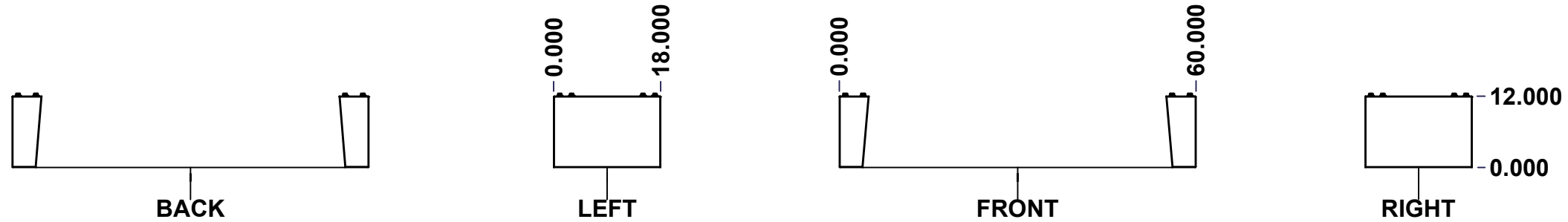
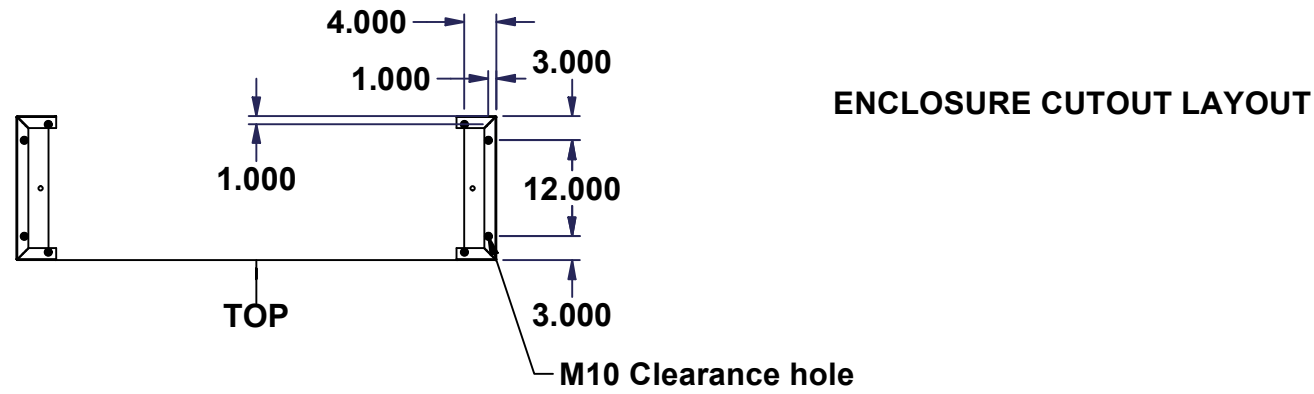
Rev. 10

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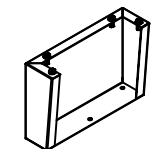
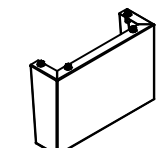
18

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No.	Revisions	Date	By/Par

Isometric View

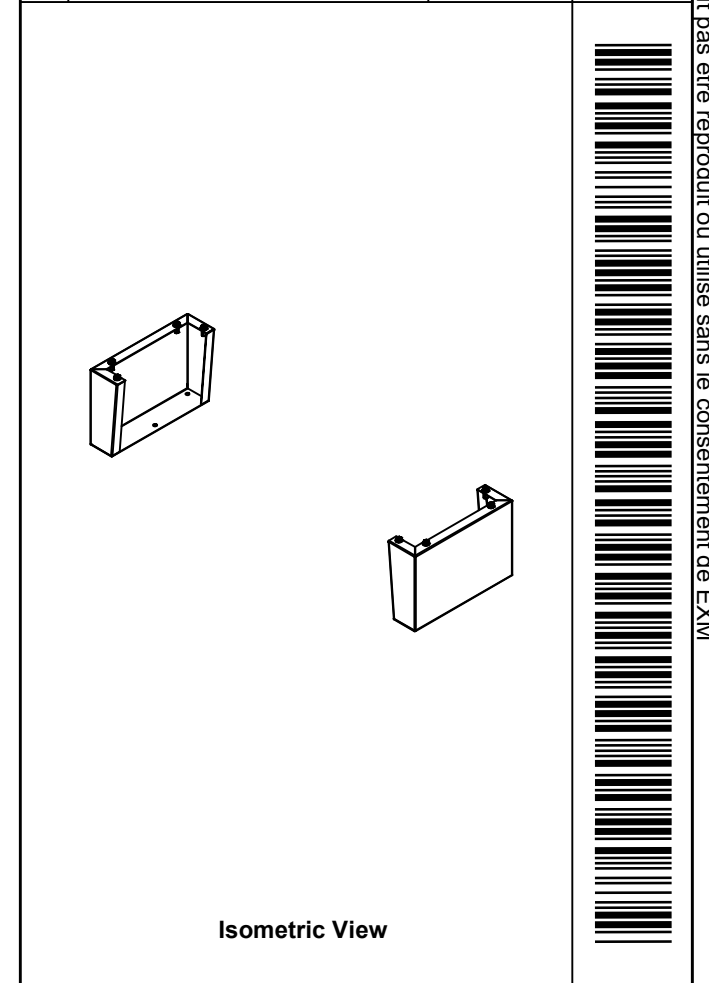



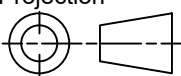
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 21-Jan-26
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 885 MFHD 12" x 18" Mounting Feet		Detail Rev.
Part Number Numéro Pièce 5412DDH606018MF		Rev. 11
SEE BILL OF MATERIAL ON LAST PAGE		0
		18

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No.	Revisions	Date	By/Par

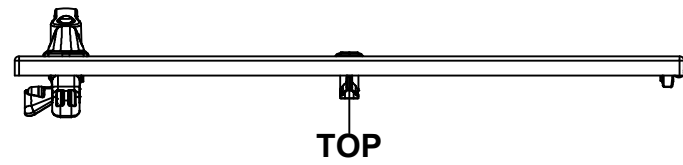


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
885 MFHD 12" x 18" Mounting Feet		
Part Number Numéro Pièce	Rev.	12
5412DDH606018MF	0	18

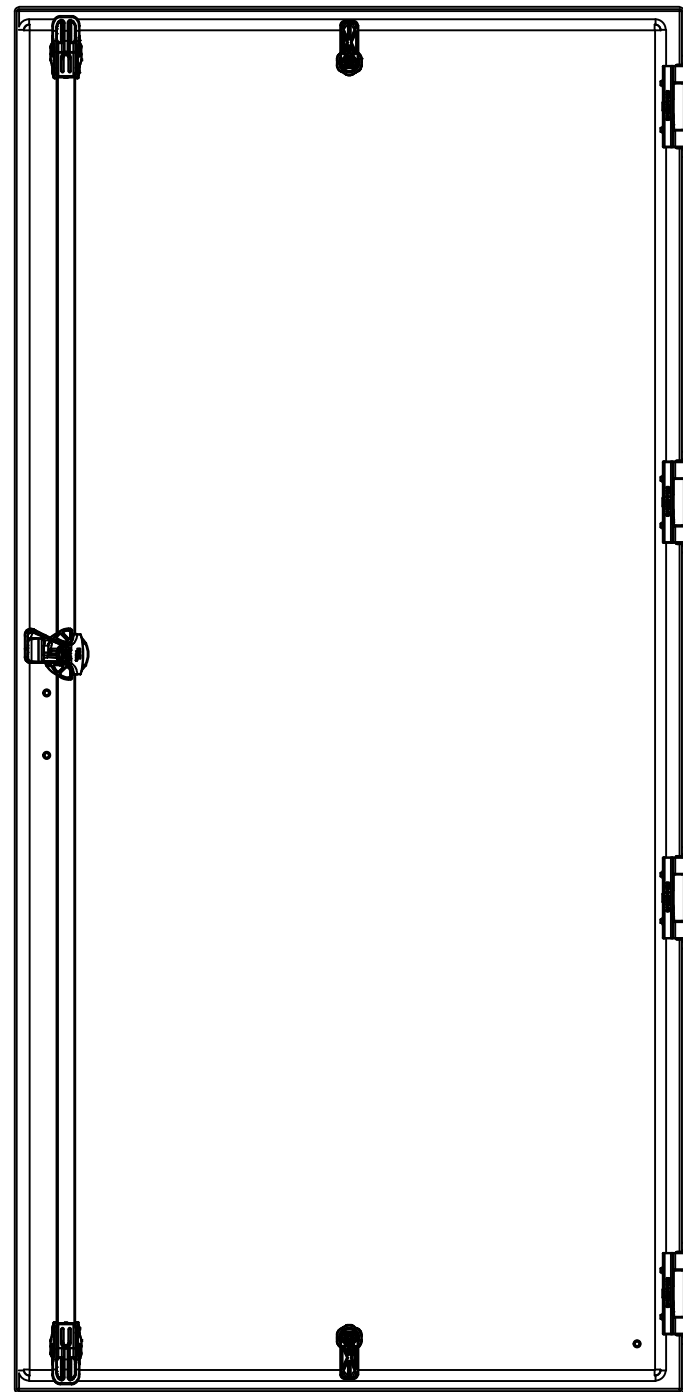
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5412DDH606018MFR-P	0	885 MFHD 12" x 18" Right Mounting Feet Part
1	5412DDH606018MFL-P	0	885 MFHD 12" x 18" Left Mounting Feet Part
4	STK-K-11600	2	885 MF Accessory Kit
Parts List			

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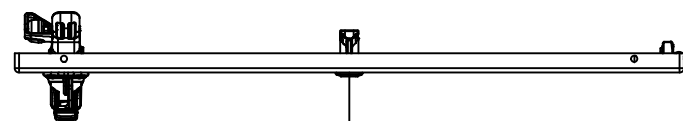
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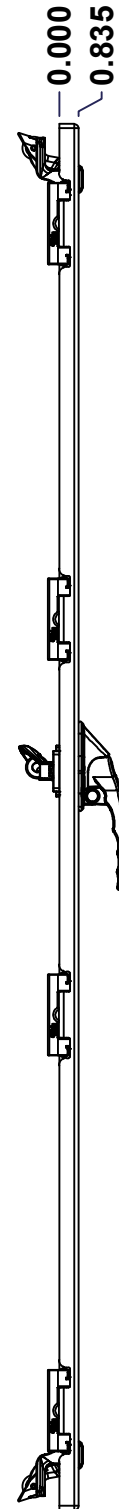
TOP



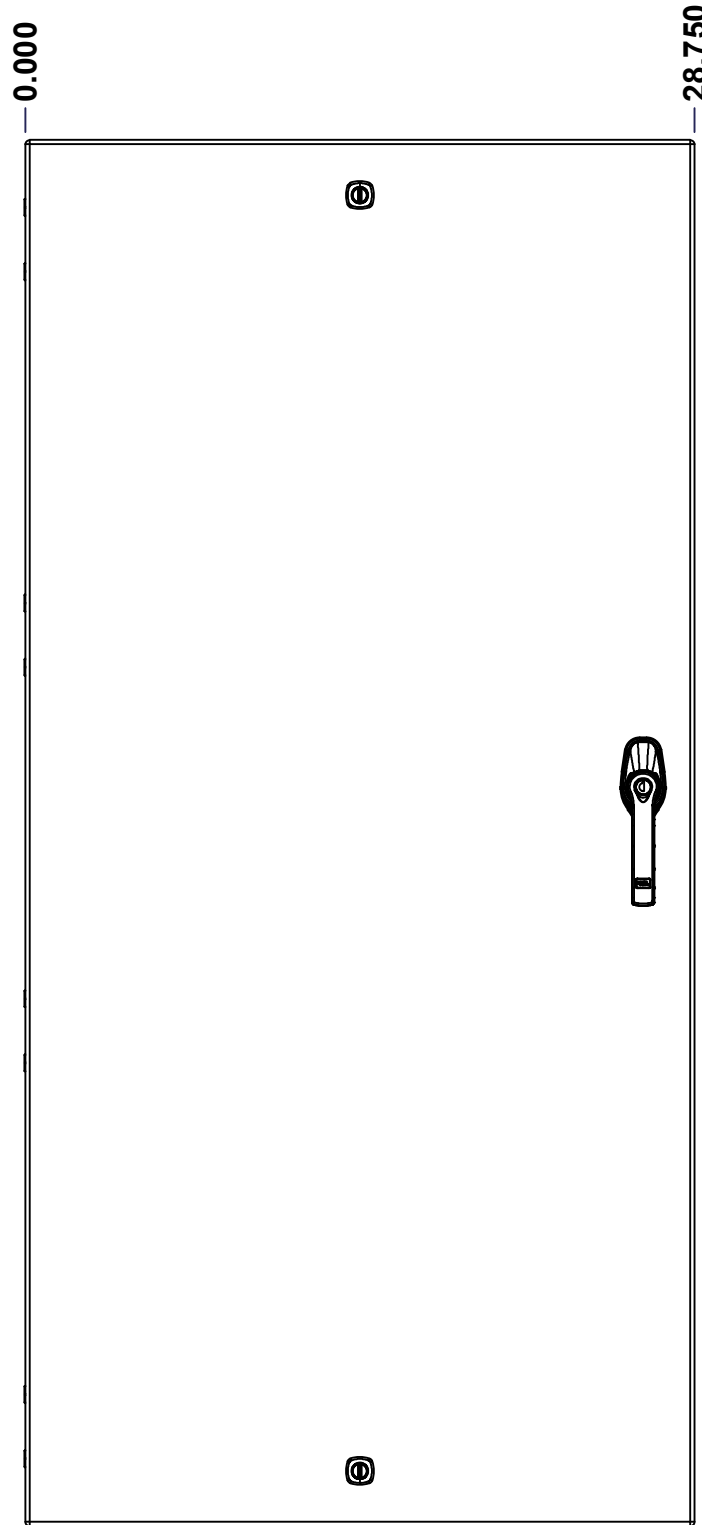
BACK



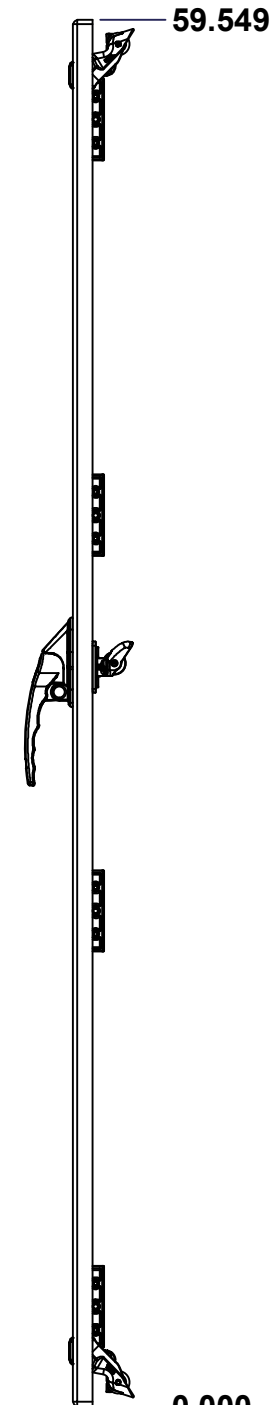
BOTTOM



LEFT

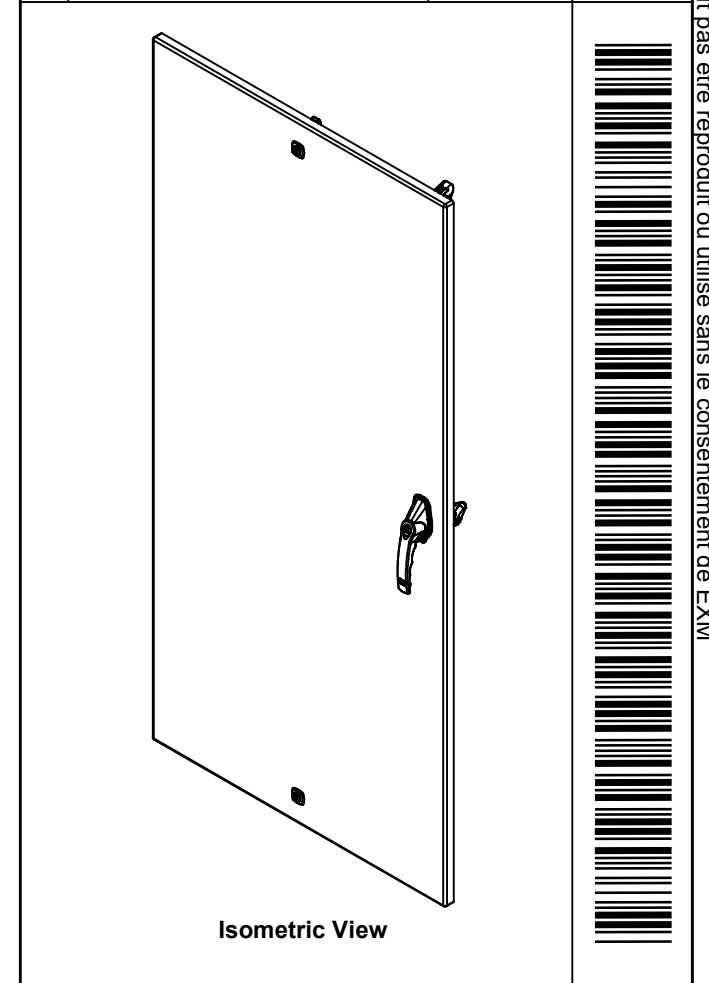


FRONT



RIGHT

No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 21-Jan-26
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 60" x 60" Slave Door		Detail Rev.
Part Number Numéro Pièce 5412DDH606018LD		Rev. 13 0

SEE BILL OF MATERIAL ON LAST PAGE

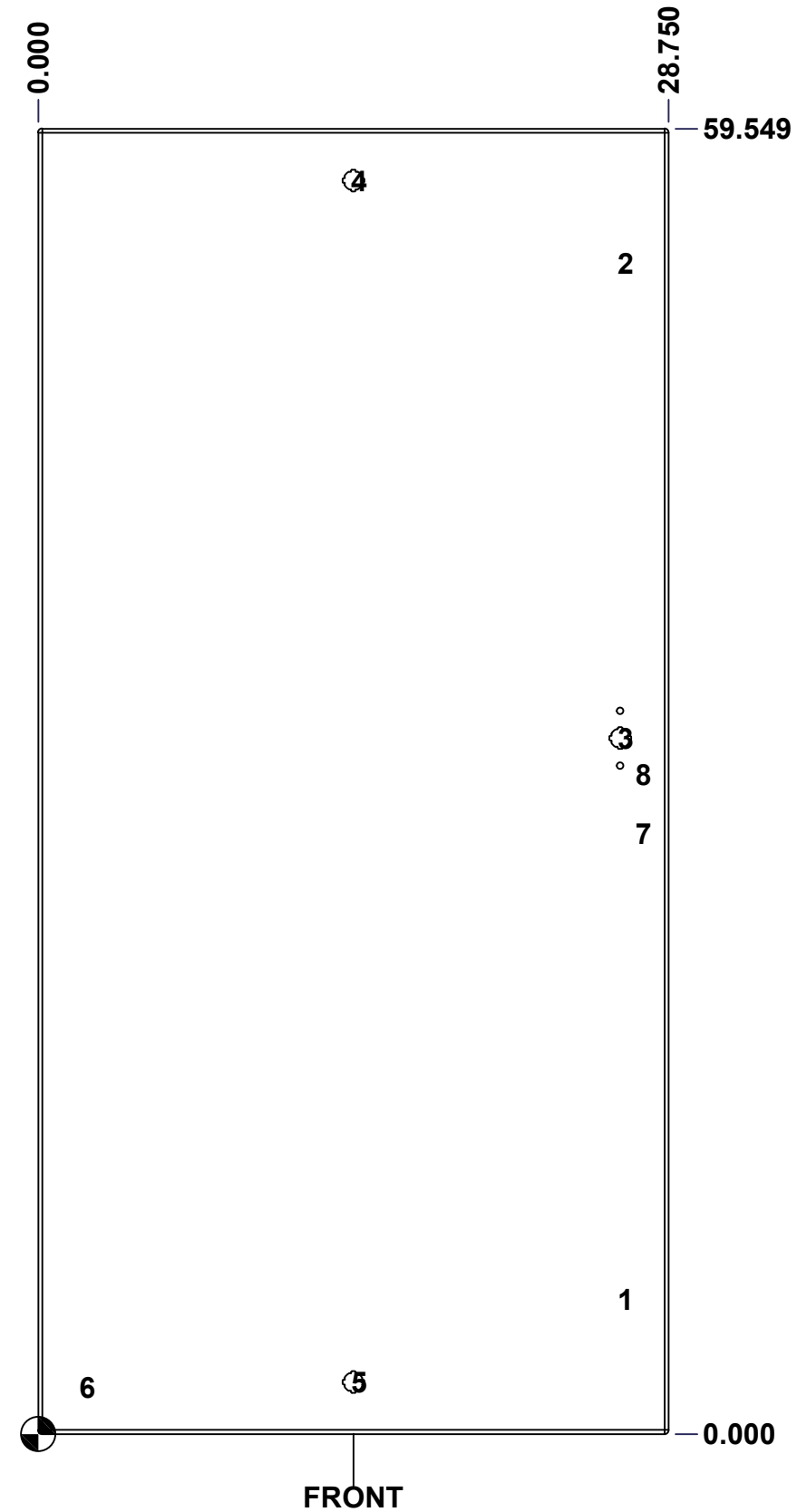
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	26.546	6.118	LARGE CBAR GUIDE (Inside)
2	26.546	53.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
3	26.546	31.743	HANDLE 885 ESL2A-APHK @ 0.0°
4	14.375	57.180	LOCK 889 SCQ4-SL @ 90.0°
5	14.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	27.372	27.404	STUDS M6 x 18mm (Inside)
8	27.372	30.082	STUDS M6 x 18mm (Inside)

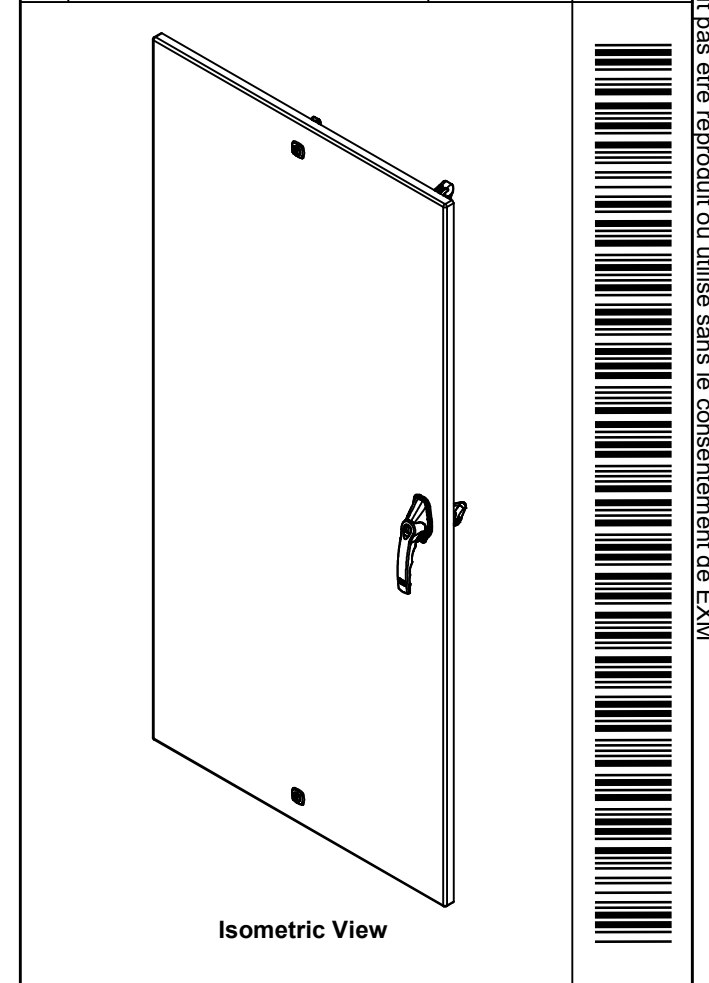


	Description	Status
	5412DDS 60" x 60" Slave Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDH606018LD	0 / 14
		18

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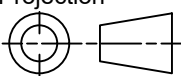
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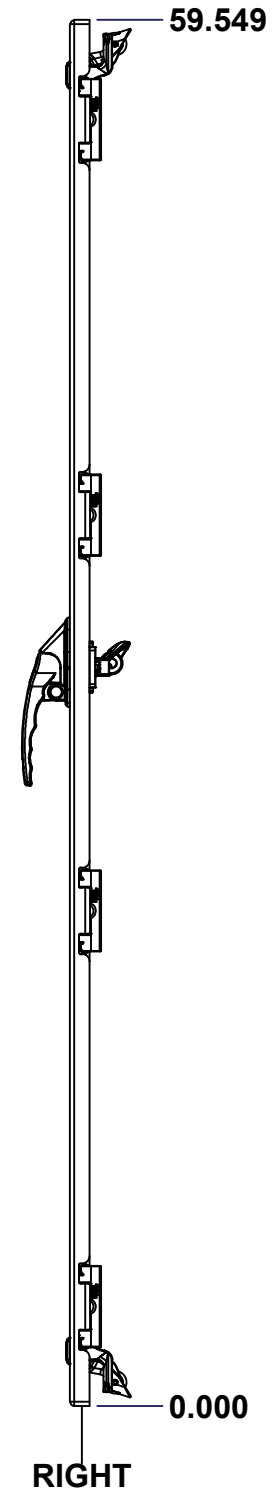
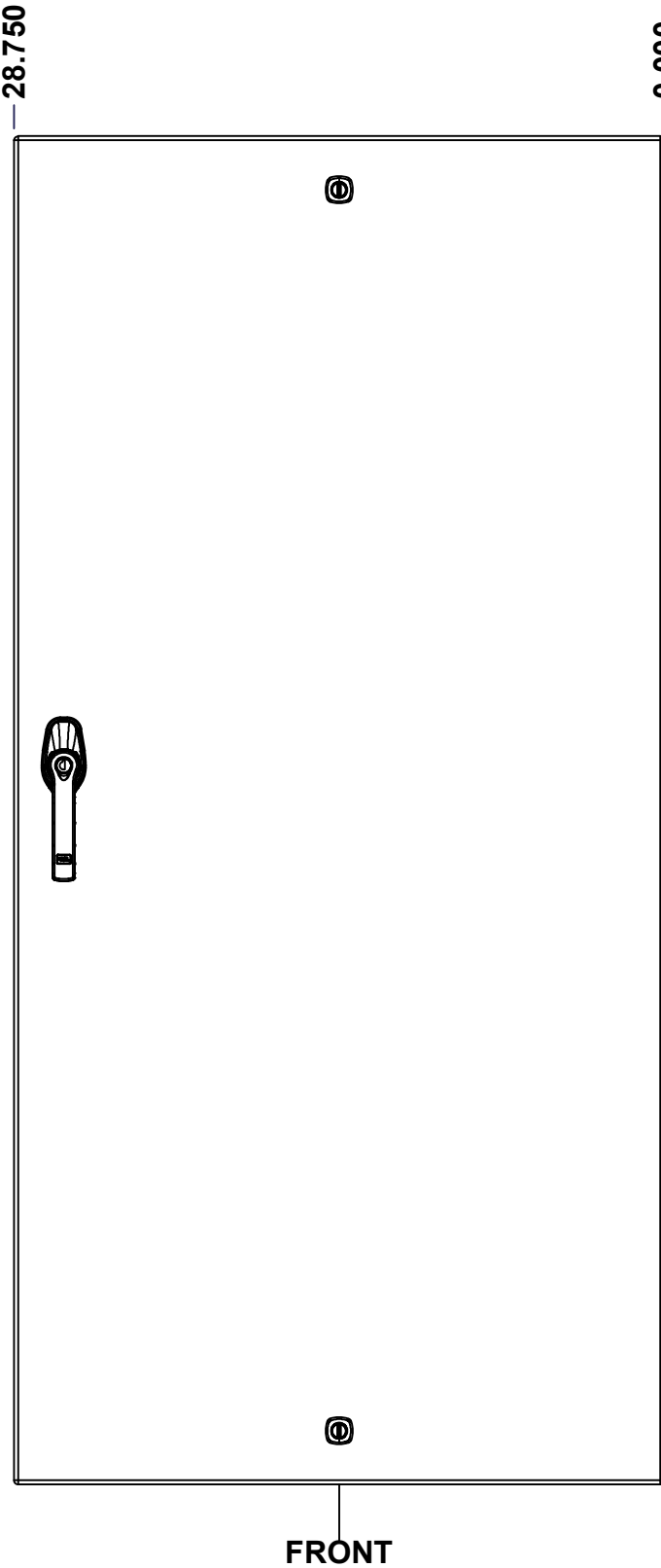
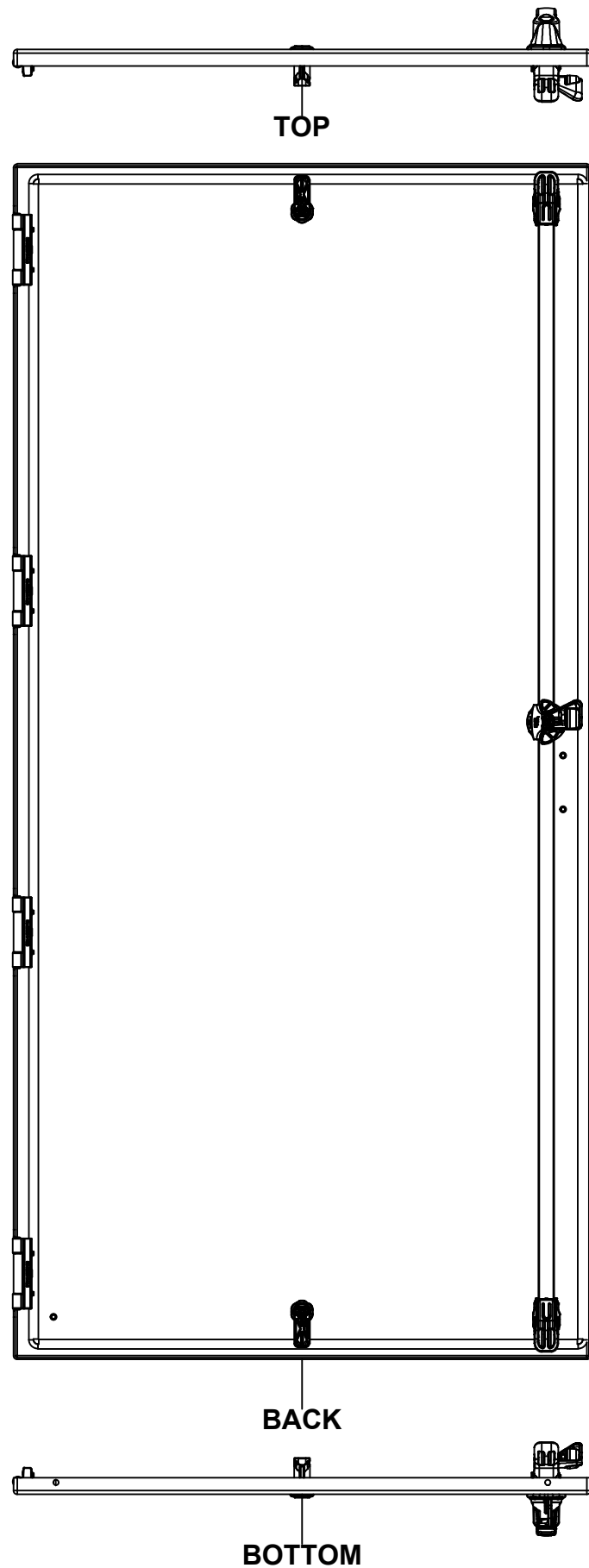
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-47541	1	5500 DDS Lower Closing Bar 60"
1	STK-Q-47531	0	5500 DDS Upper Closing Bar 60"
1	STK-A-50538	3	9500 Handle Cam Assembly (Right Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	7	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
1	5412DDH606018DG	0	5412DDS 60" x 60" Door Gasket
1	5412DDH606018LD-P	0	5412DDS 60" x 60" Slave Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-K-12580	0	9412 1/4 Turn Lock

QTY	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412DDS 60" x 60" Slave Door		
Part Number Numéro Pièce	Rev. 0	15 18
5412DDH606018LD		

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No.	Revisions	Date	By/Par

Isometric View of the door.

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412DDS 60" x 60" Master Door		
Part Number Numéro Pièce	Rev. 0	16 18

SEE BILL OF MATERIAL ON LAST PAGE

5412DDH606018FD

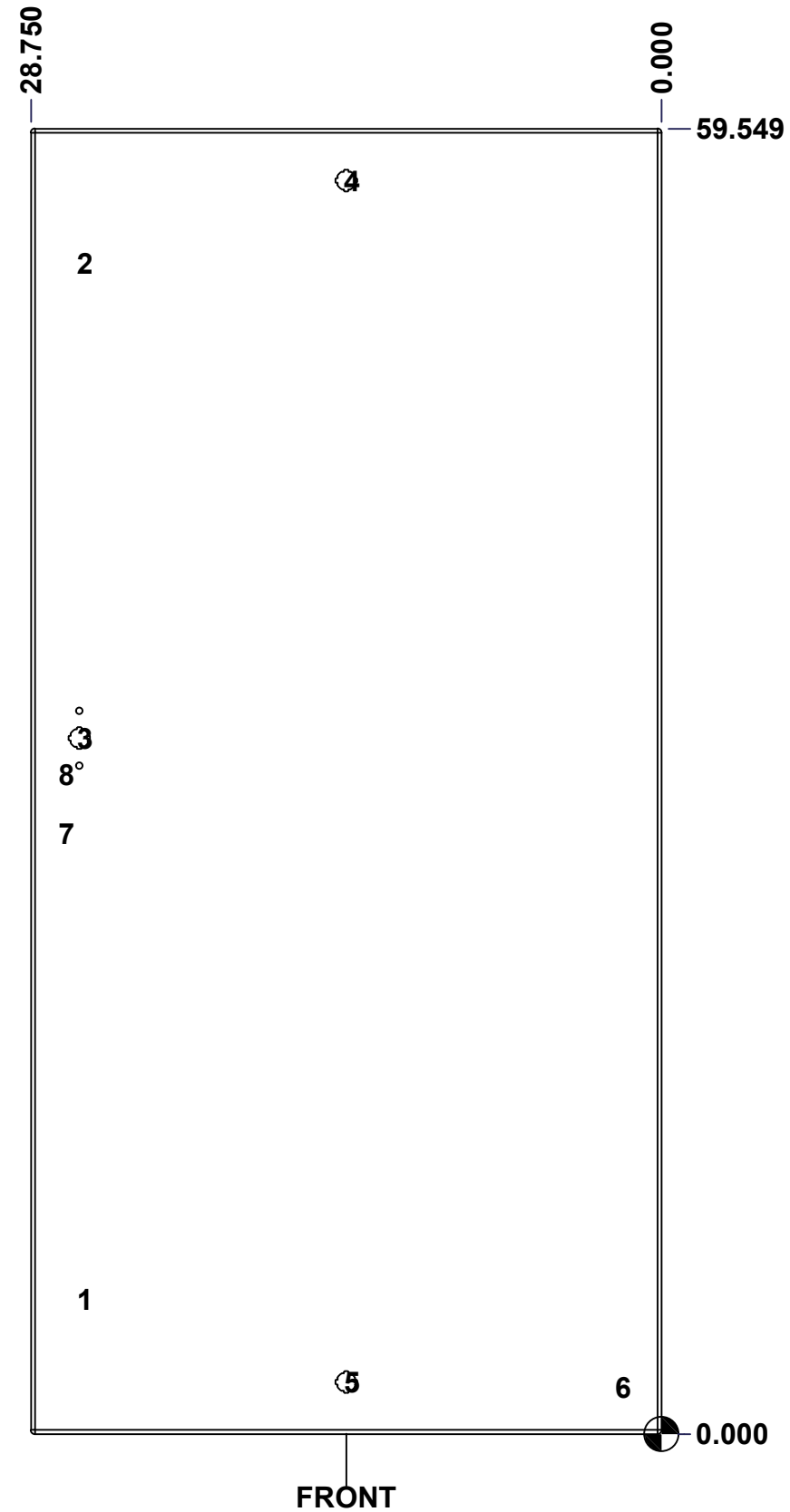
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	26.546	6.118	LARGE CBAR GUIDE (Inside)
2	26.546	53.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
3	26.546	31.743	HANDLE 885 ESL2A-APHK
4	14.375	57.180	LOCK 889 SCQ4-SL @ 90.0°
5	14.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	27.372	27.404	STUDS M6 x 18mm (Inside)
8	27.372	30.082	STUDS M6 x 18mm (Inside)

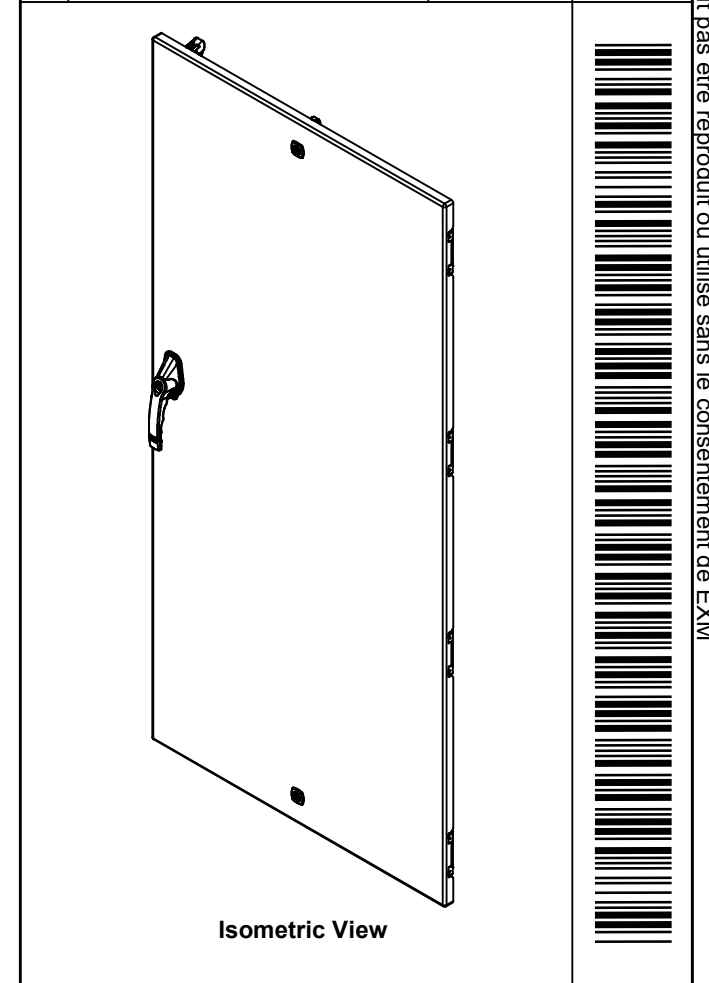


	Description	Status
	5412DDS 60" x 60" Master Door	(NULL)
Part Number Numéro Pièce 5412DDH606018FD	Rev.	17
	0	18

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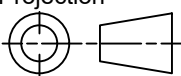
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No.	Revisions	Date	By/Par



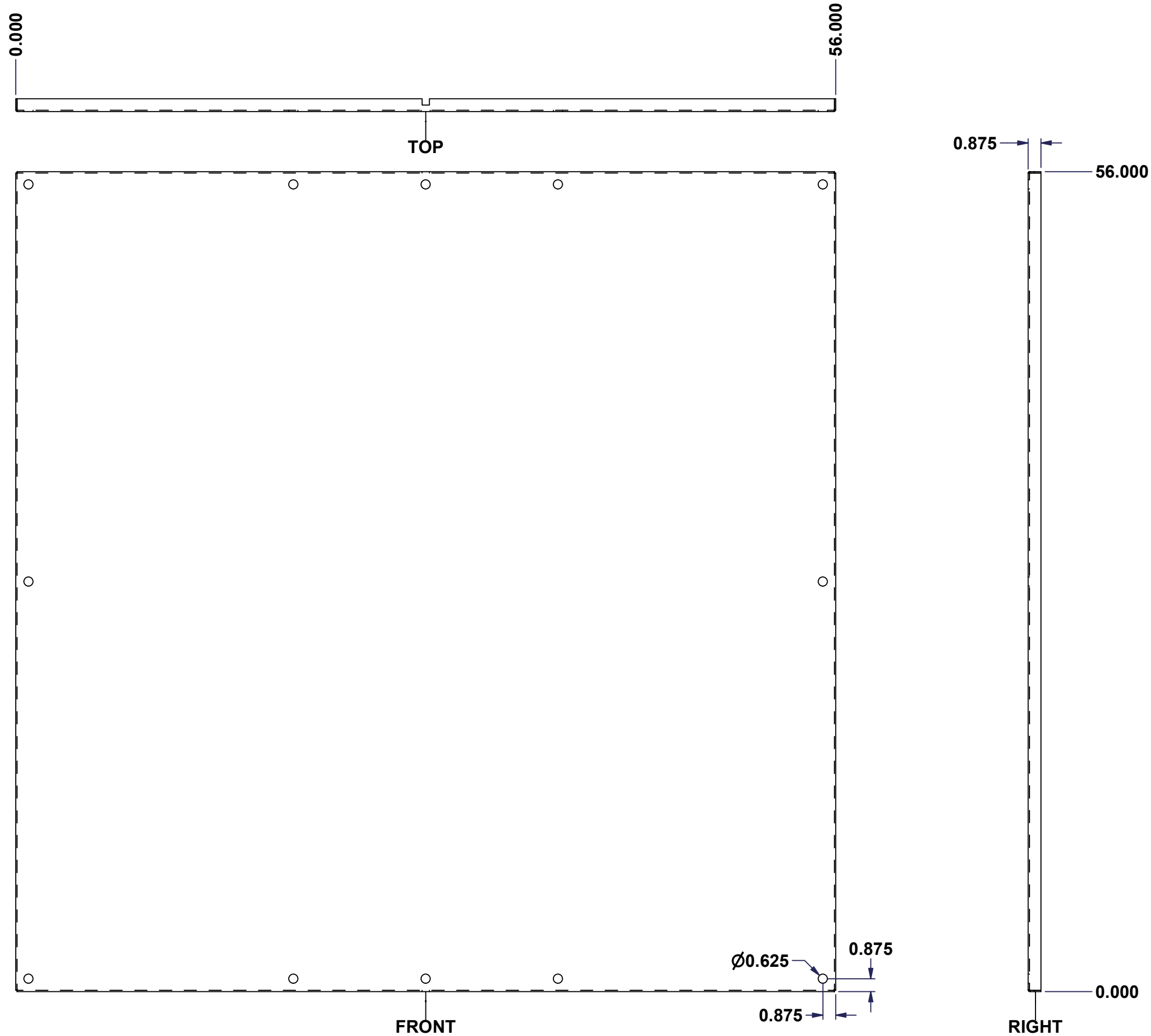
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-47541	1	5500 DDS Lower Closing Bar 60"
1	STK-Q-47531	0	5500 DDS Upper Closing Bar 60"
1	STK-A-50537	3	9500 Handle Cam Assembly (Left Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	7	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
1	5412DDH606018DG	0	5412DDS 60" x 60" Door Gasket
1	5412DDH606018FD-P	0	5412DDS 60" x 60" Master Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-K-12580	0	9412 1/4 Turn Lock

QTY	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412DDS 60" x 60" Master Door		
Part Number Numéro Pièce	Rev.	18
5412DDH606018FD	0	18

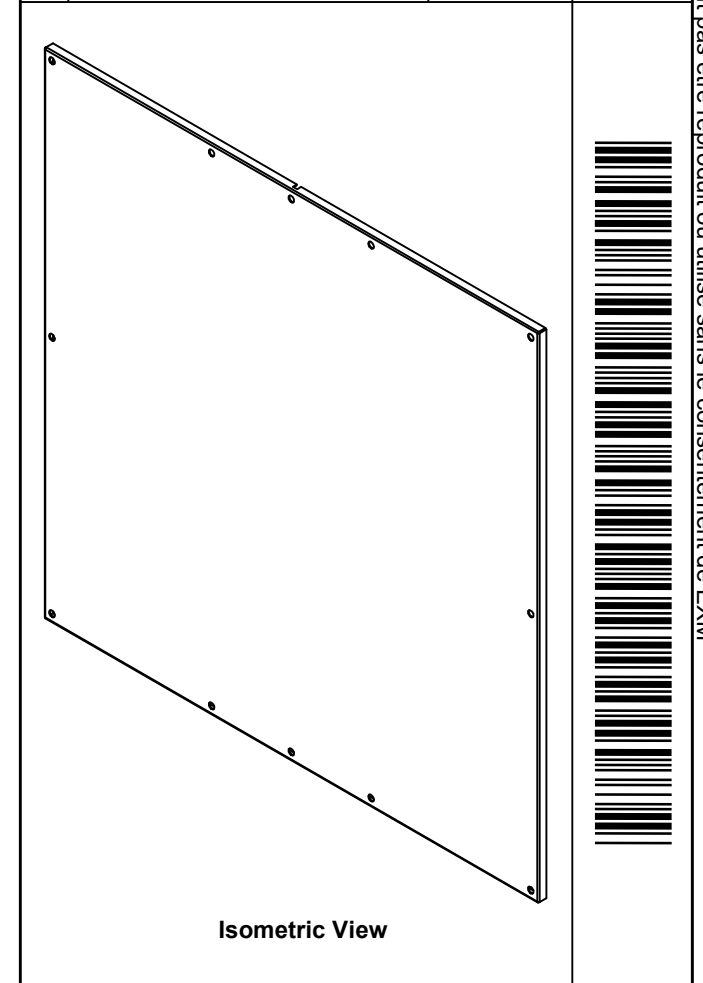
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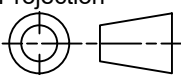
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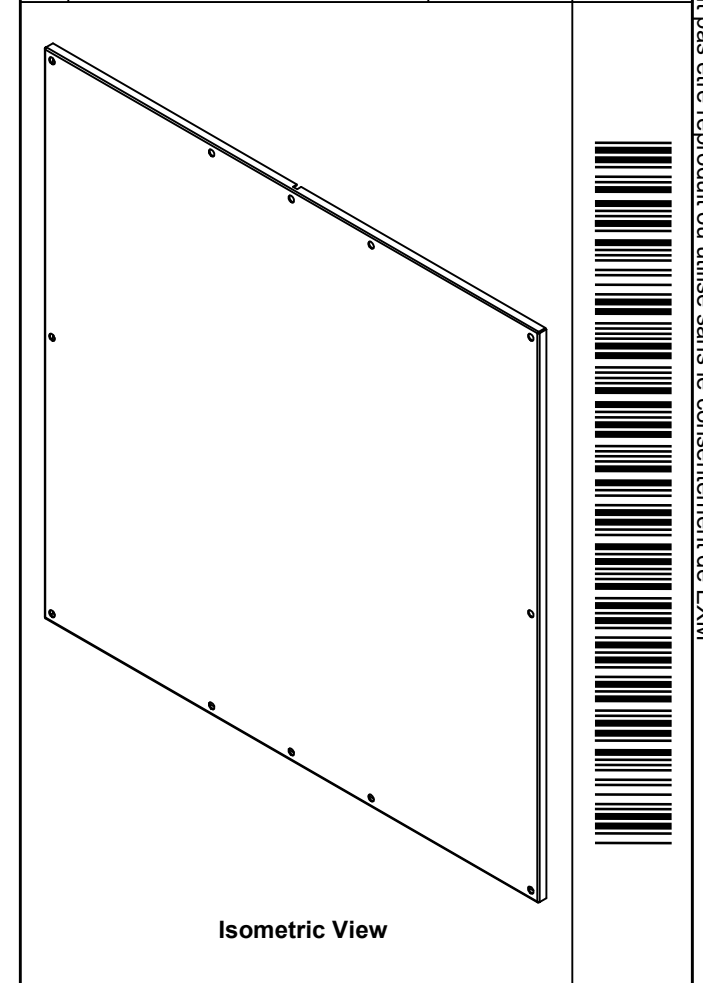



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad		Date: 04/11/2009
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 885 SP6060G Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 885SP6060G		Rev. 1 0

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad		Date: 04/11/2009
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 885 SP6060G Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 885SP6060G		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	885SP6060G-P	0	885 SP6060G Inner Panel Part
Parts List			