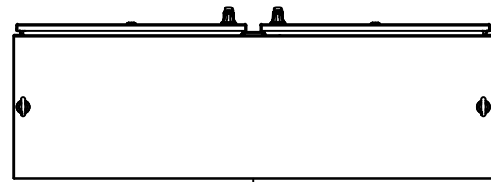
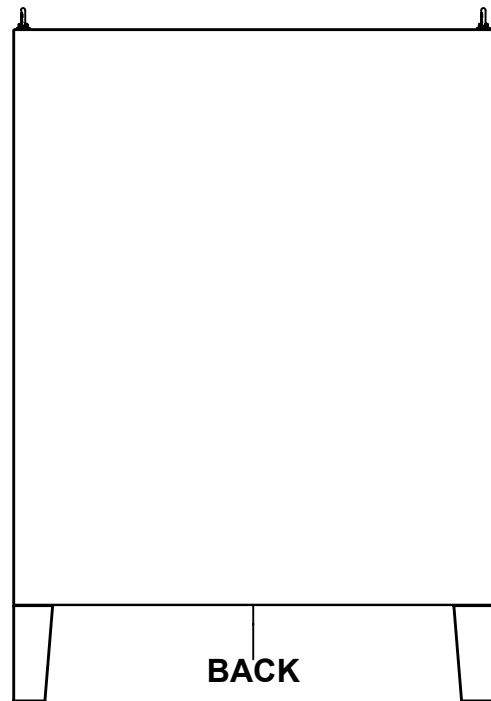


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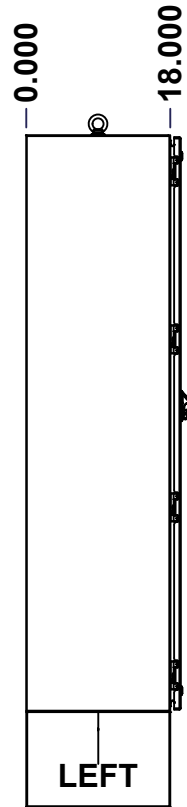
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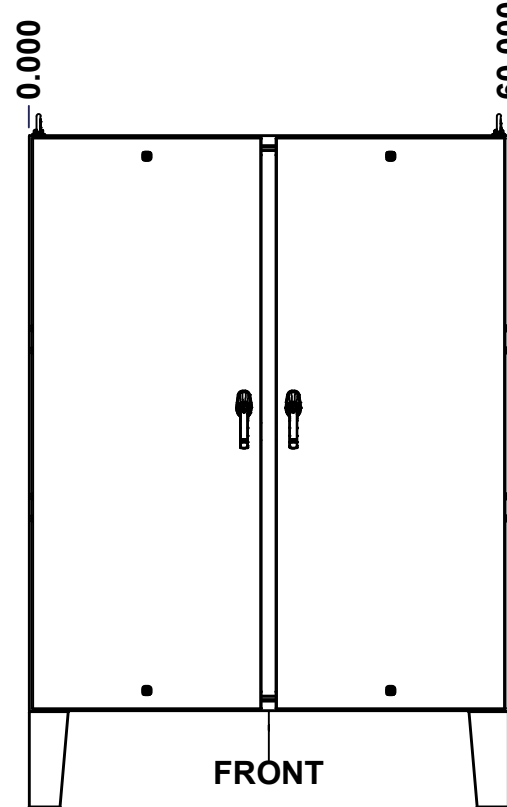
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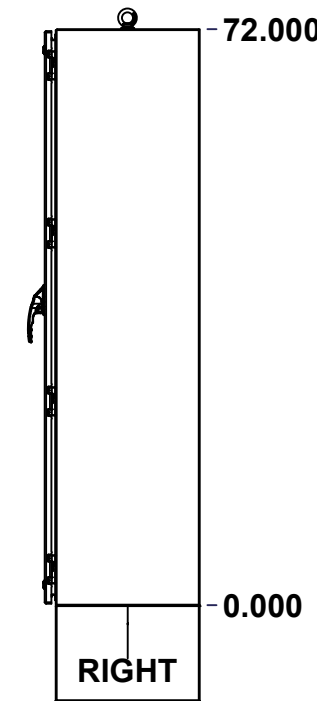
BACK



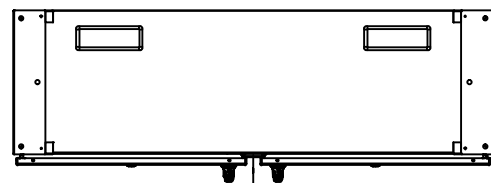
LEFT



FRONT



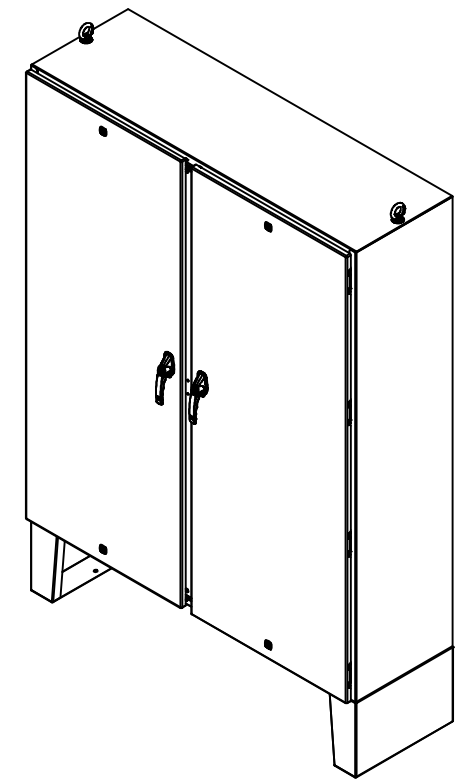
RIGHT



BOTTOM


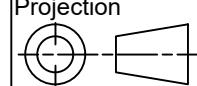
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: slam	Date 12-Aug-25
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Rough Textured
Description	Detail Rev.	
5412DDS 72" x 60" x 18" Assembly		
Part Number Numéro Pièce	Rev.	1
5412DDH726018	0	18

SEE BILL OF MATERIAL ON LAST PAGE

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NOTE

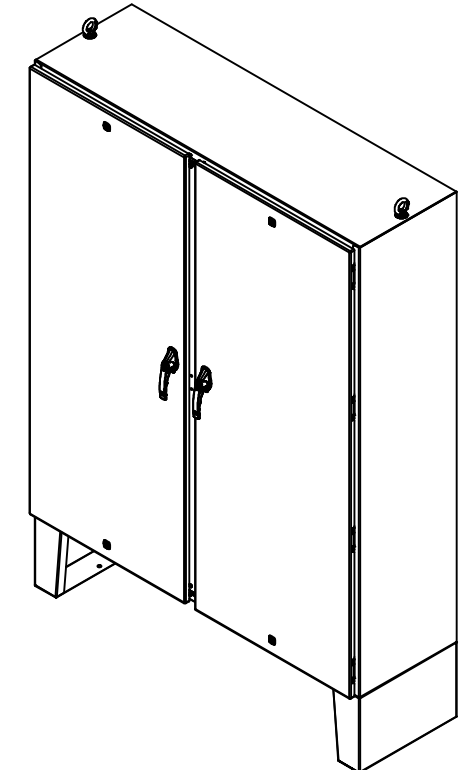
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Special handle sold separately (Kit)
8	C/W Mounting feet sold separately (Installed)
9	C/W Struts sold separately (Welded by EXM)
10	C/W Interlock Kit (Installed by EXM)

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No.	Revisions	Date	By/Par



Isometric View



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www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client
Date

Drawn By
Dessiné Par BoxCad: slam
Date 12-Aug-25

Material
Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur Asa-61 Grey
Finish
Fini Rough Textured

Description
5412DDS 72" x 60" x 18" Assembly
Detail Rev.

Part Number
Numéro Pièce
5412DDH726018
Rev. 0 2 18

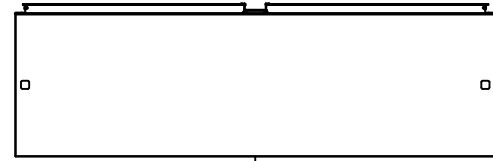
1	5412DDH726018MF	0	885 MFHD 12" x 18" Mounting Feet
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP7260G	0	885 SP7260G Inner Panel
1	880INTI	4	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412DDH726018FD	0	5412DDS 72" x 60" Master Door
1	5412DDH726018LD	0	5412DDS 72" x 60" Slave Door
1	5412DDH726018B	0	5412DDS 72" x 60" x 18" Body
2	5412DDH726018GP	0	5412DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING

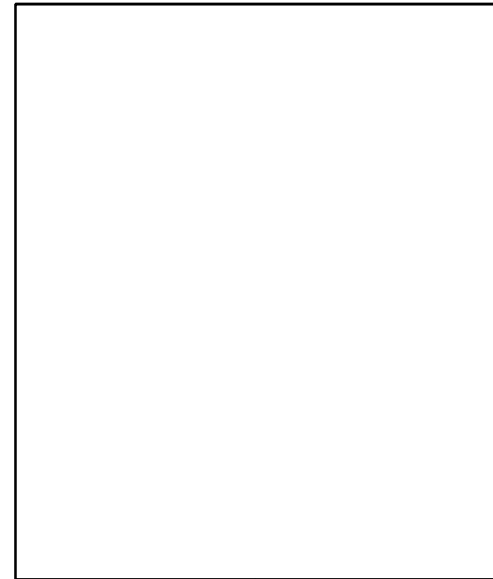
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

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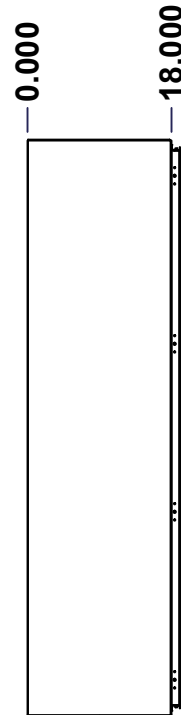
TOP



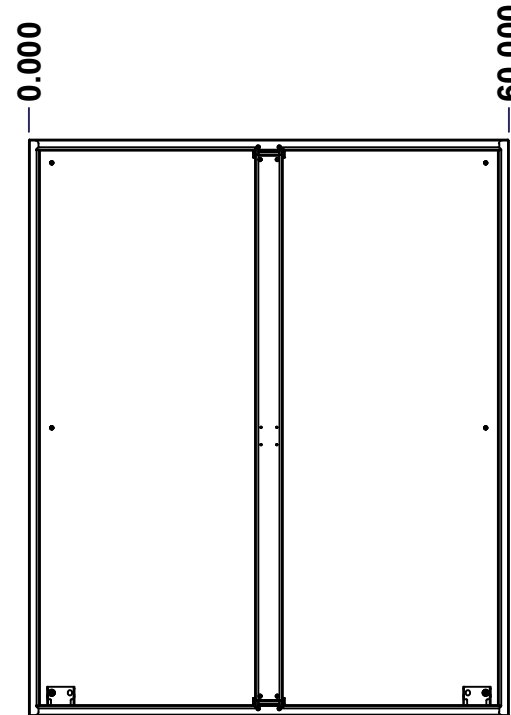
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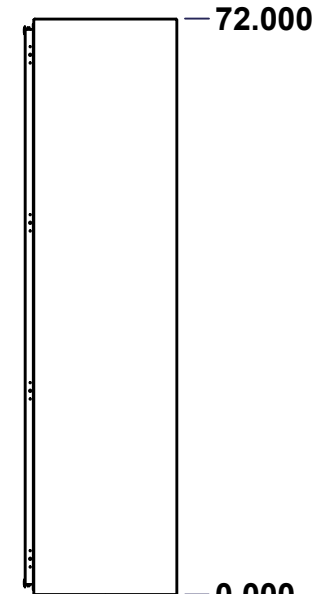
BOTTOM



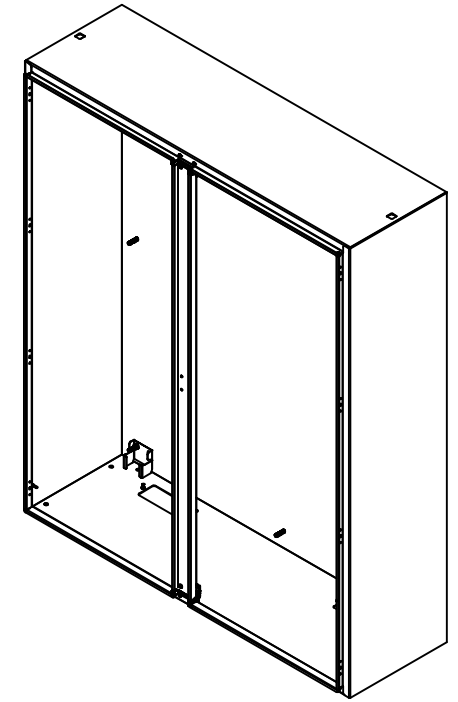
LEFT



FRONT



RIGHT


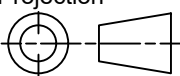


Isometric View



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No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: slam	Date 12-Aug-25
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Rough Textured
Description	Detail Rev.	
5412DDS 72" x 60" x 18" Body		
Part Number Numéro Pièce	Rev.	3
5412DDH726018B	0	18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

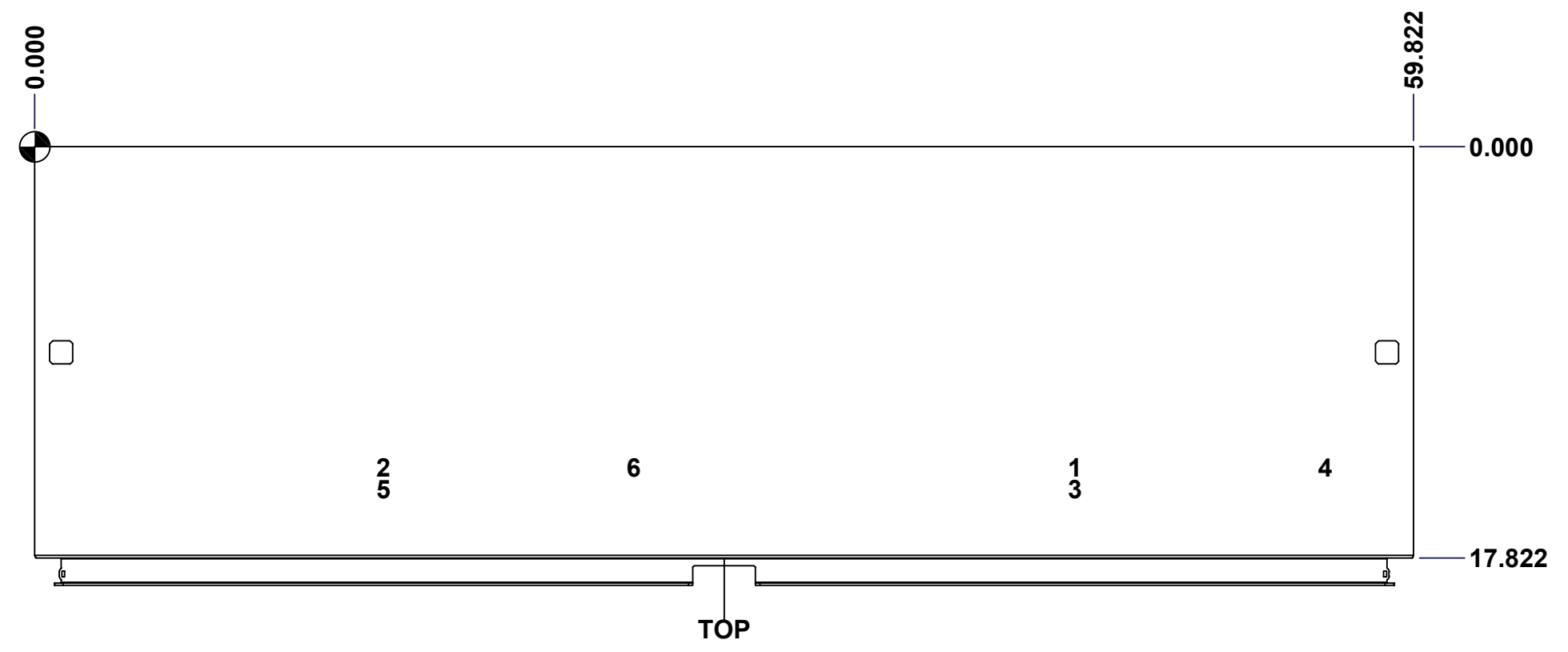
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	44.911	13.911	Struts CR400 21.500" (Inside)
2	14.911	13.911	Struts CR400 21.500" (Inside)
3	44.911	14.840	STUDS M6 x 10mm (Inside)
4	55.777	13.911	STUDS M6 x 10mm (Inside)
5	14.911	14.840	STUDS M6 x 10mm (Inside)
6	25.777	13.911	STUDS M6 x 10mm (Inside)

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APPROUVÉ POUR PRODUCTION

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 NAME / NOM: _____
 DATE: _____

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	Description	Status	
	5412DDS 72" x 60" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412DDH726018B	0	4 18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

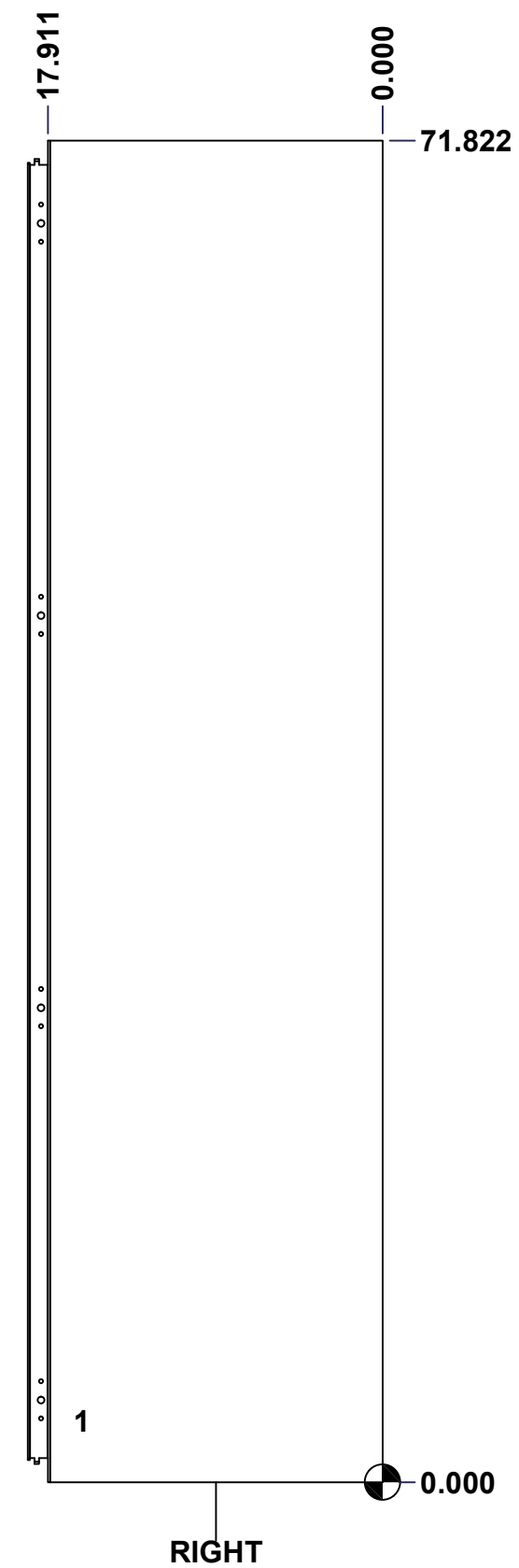
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	3.286	GND STUD M6 x 16mm (Inside)

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 DATE: _____

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	Description		Status
	5412DDS 72" x 60" x 18" Body		(NULL)
Part Number Numéro Pièce		Rev.	5
5412DDH726018B		0	18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

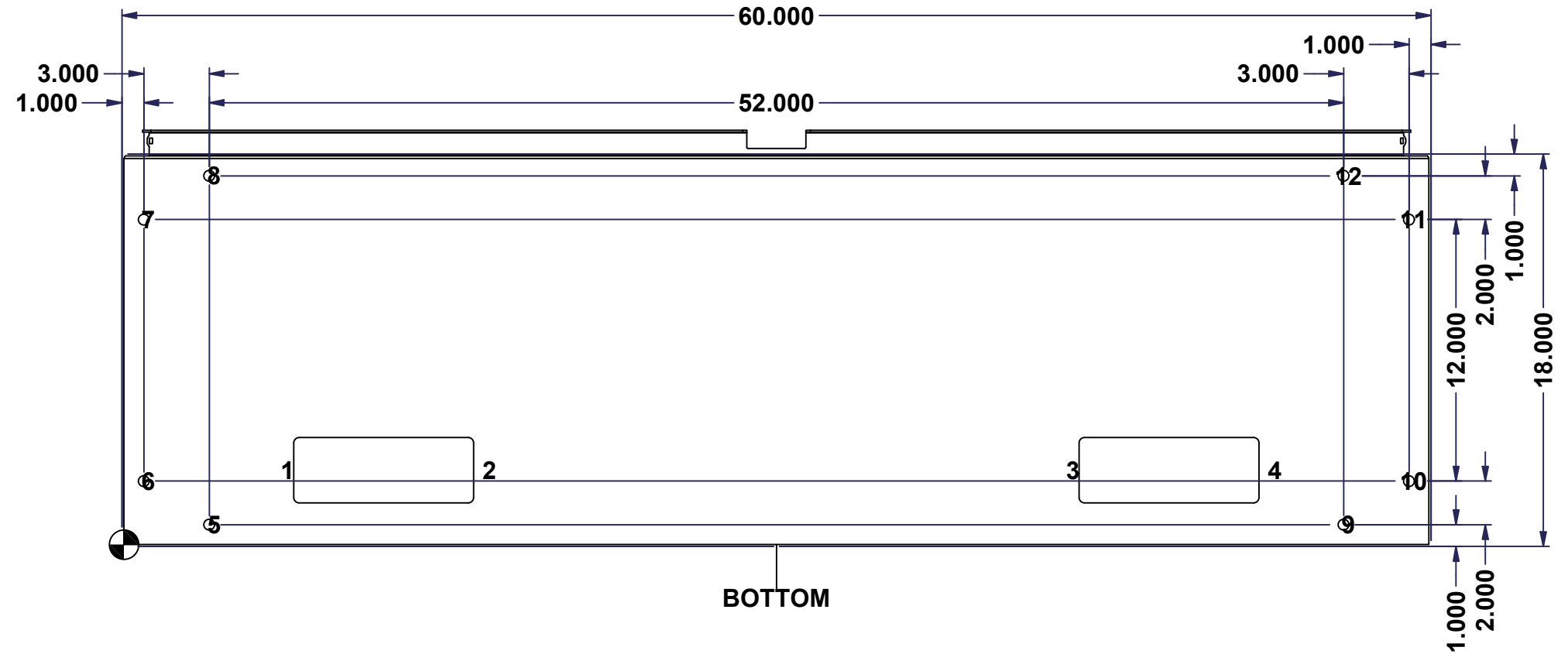
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	43.286	3.411	GP STUD M6 x 16mm (Inside)
4	52.536	3.411	GP STUD M6 x 16mm (Inside)

5	3.911	0.911	RND Ø0.500
6	0.911	2.911	RND Ø0.500
7	0.911	14.911	RND Ø0.500
8	3.911	16.911	RND Ø0.500
9	55.911	0.911	RND Ø0.500
10	58.911	2.911	RND Ø0.500
11	58.911	14.911	RND Ø0.500
12	55.911	16.911	RND Ø0.500

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SIGNATURE: _____
 NAME / NOM: _____
 DATE: _____

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	Description	Status	
	5412DDS 72" x 60" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412DDH726018B	0	18

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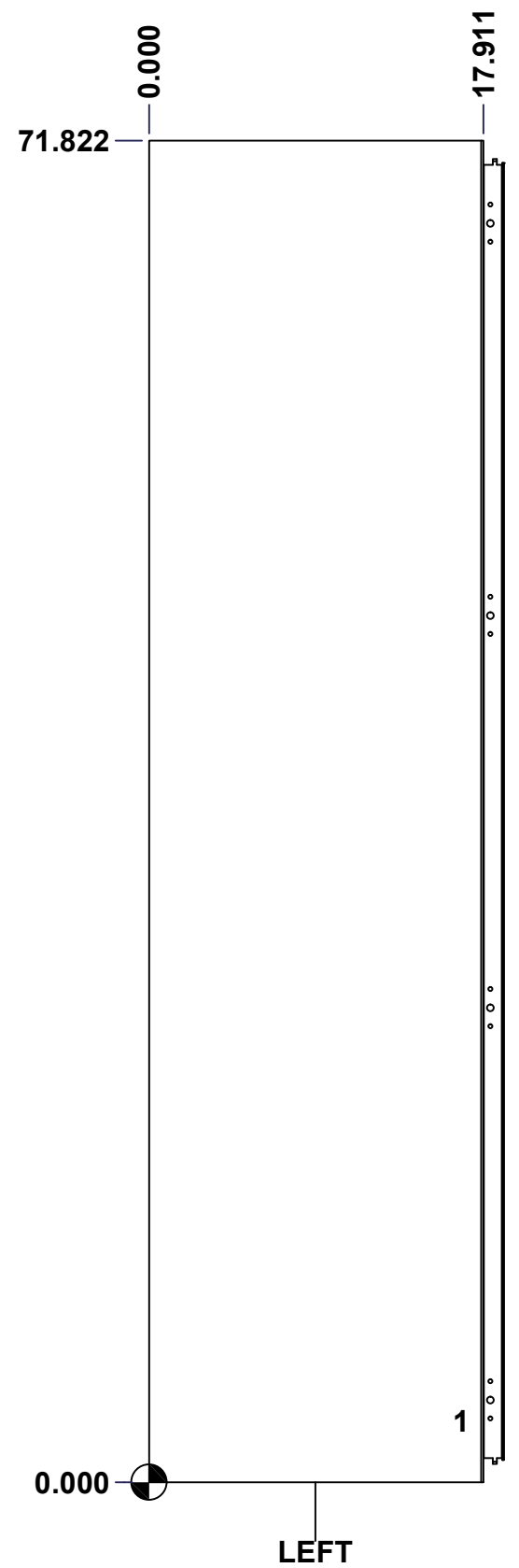
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	3.286	GND STUD M6 x 16mm (Inside)

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 NAME / NOM: _____
 DATE: _____
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	Description	Status	
	5412DDS 72" x 60" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	5412DDH726018B	0	18

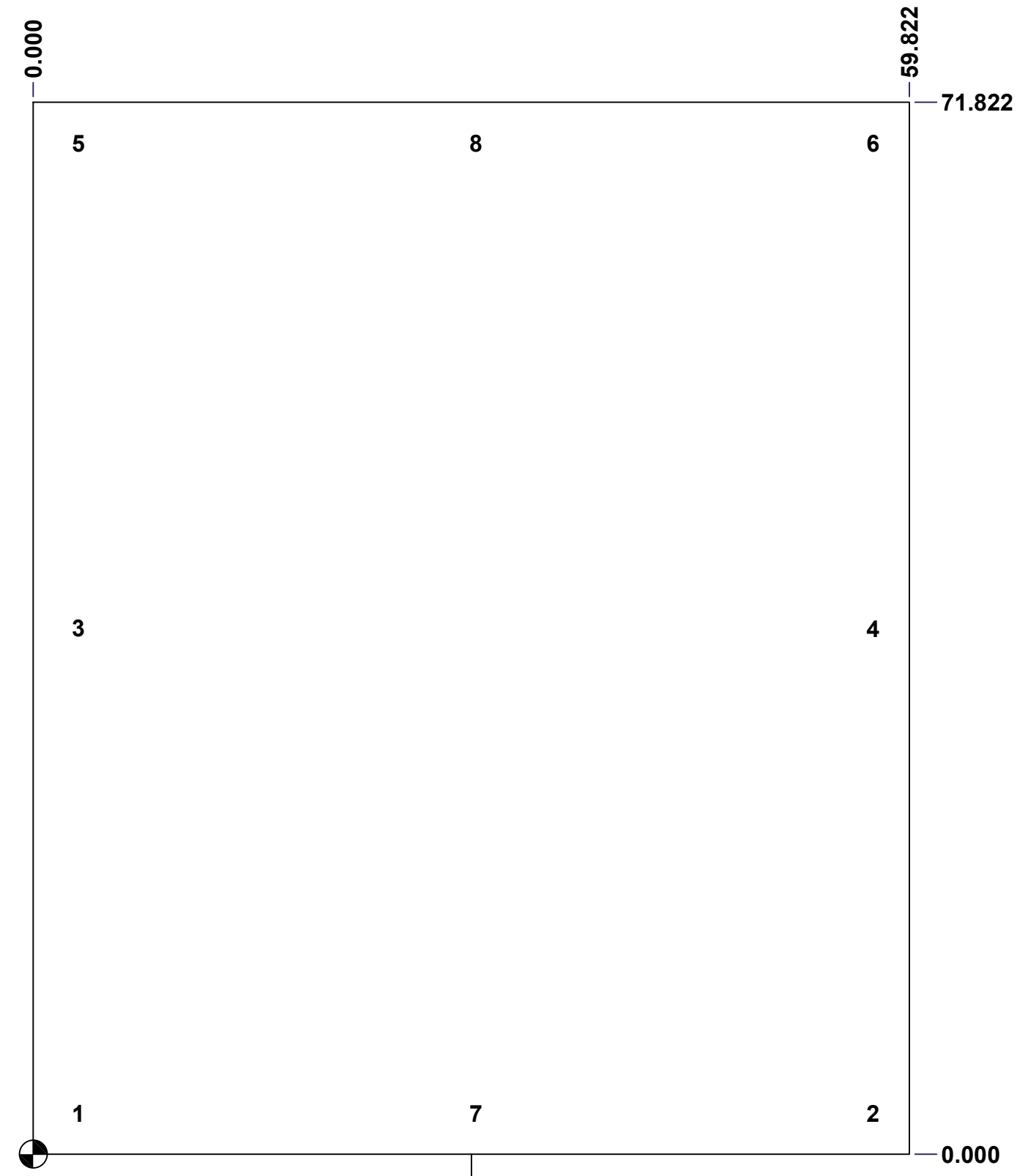
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	57.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	35.911	IP STUD M10 x 40mm (Inside)
4	57.036	35.911	IP STUD M10 x 40mm (Inside)
5	2.786	69.036	IP STUD M10 x 40mm (Inside)
6	57.036	69.036	IP STUD M10 x 40mm (Inside)
7	29.911	2.786	IP STUD M10 x 40mm (Inside)
8	29.911	69.036	IP STUD M10 x 40mm (Inside)

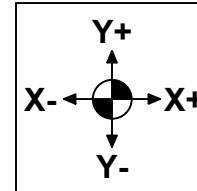


BACK

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Description		Status	
5412DDS 72" x 60" x 18" Body		(NULL)	
Part Number Numéro Pièce		Rev.	8
5412DDH726018B		0	18

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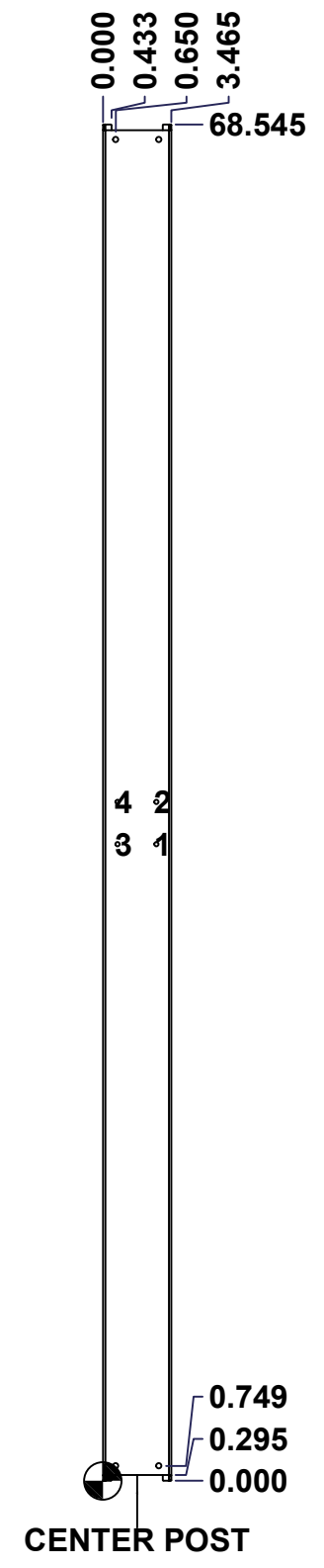
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	32.179	PEM FH-M6-15ZI (Inside)
2	0.748	34.305	PEM FH-M6-15ZI (Inside)
3	2.717	32.179	PEM FH-M6-15ZI (Inside)
4	2.717	34.305	PEM FH-M6-15ZI (Inside)

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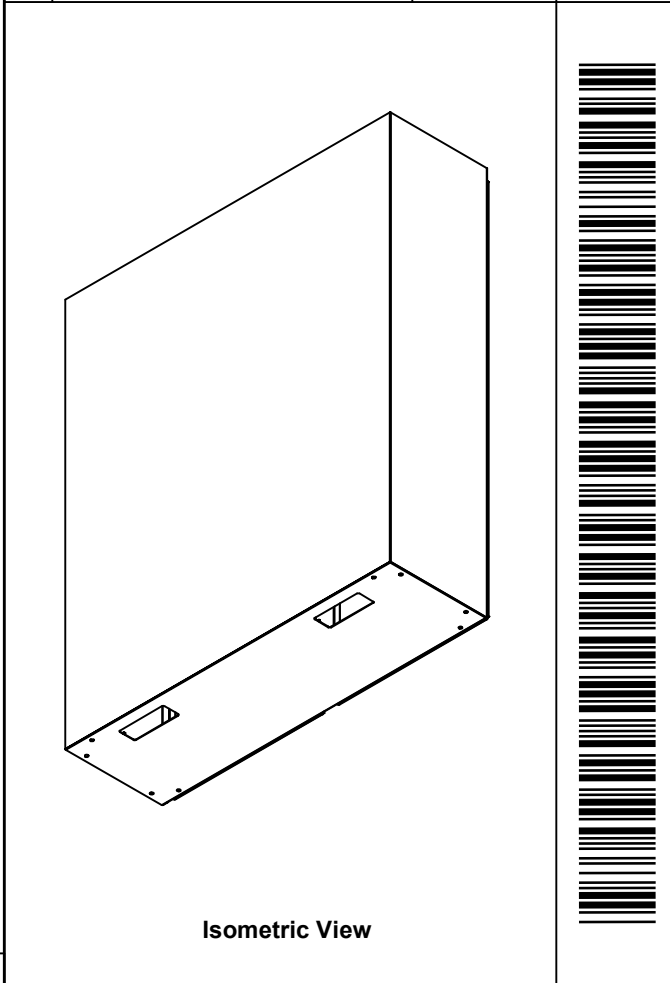
	Description	Status
	5412DDS 72" x 60" x 18" Body	(NULL)
Part Number Numéro Pièce 5412DDH726018B	Rev.	9
	0	18

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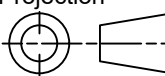
No.	Revisions	Date	By/Par



Isometric View

4	STK-Q-16030	0	Stud M6 x 10mm Steel
4	STK-PEM-FH-M6-15ZI	0	PEM Self-Clinching Stud M6 x 15.0mm
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	5412DDH726018CP-P	0	5412DDS 72" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm Steel
1	5412DDH726018BT-P	0	5412DDS 60" x 18" Bottom Part
1	5412DDH726018T-P	0	5412DDS 60" x 18" Top Part
1	5412DDH726018RS-P	0	5412DDS 72" x 60" Right Part
1	5412DDH726018LS-P	0	5412DDS 72" x 60" Left Part
1	5412DDH726018B-P	0	5412DDS 72" x 60" Back Part
2	5412DDH726018_CR400 MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: slam	Date 12-Aug-25
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Rough Textured
Description	Detail Rev.	
5412DDS 72" x 60" x 18" Body		
Part Number Numéro Pièce	Rev.	10
5412DDH726018B	0	18

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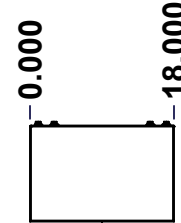
No.	Revisions	Date	By/Par



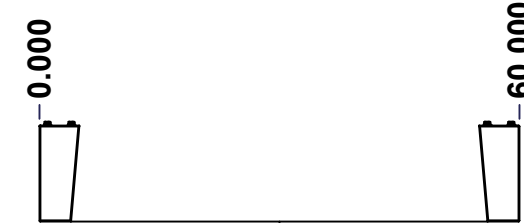
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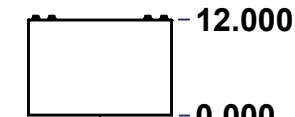
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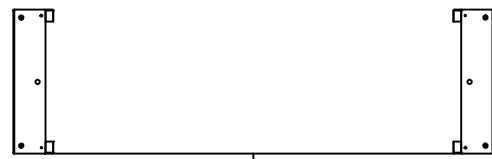
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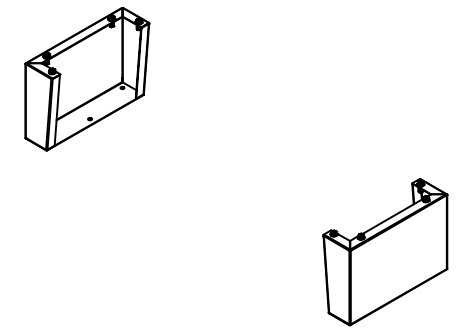
FRONT



RIGHT


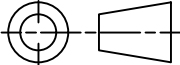


BOTTOM



Isometric View



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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: slam	Date: 12-Aug-25	
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Rough Textured	
Description: 885 MFHD 12" x 18" Mounting Feet		Detail Rev.
Part Number / Numéro Pièce: 5412DDH726018MF	Rev. 0	11 / 18

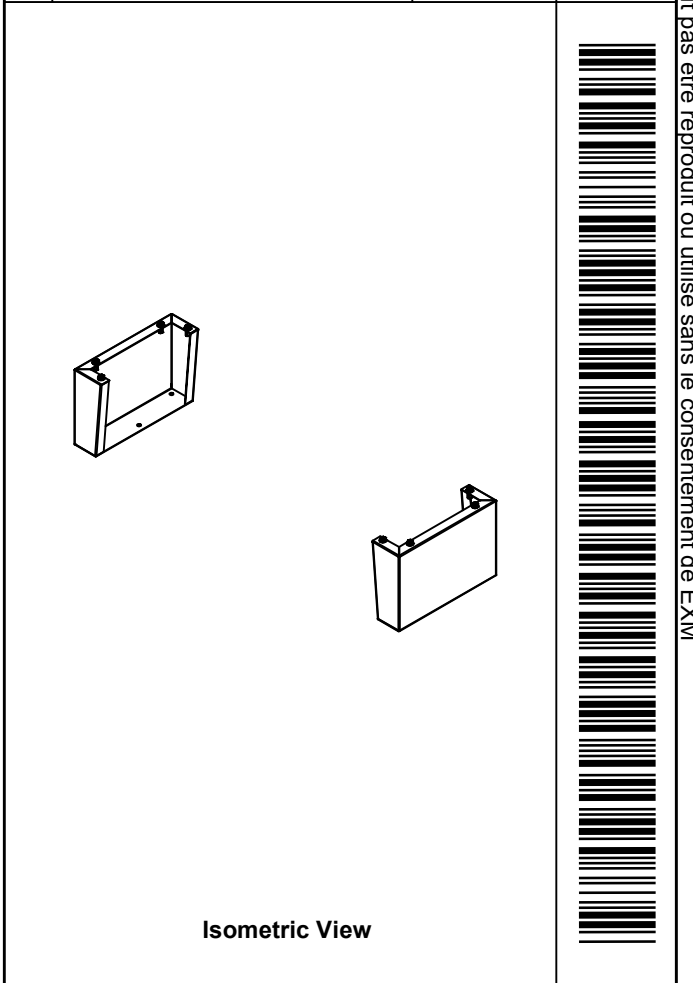
SEE BILL OF MATERIAL ON LAST PAGE


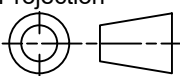
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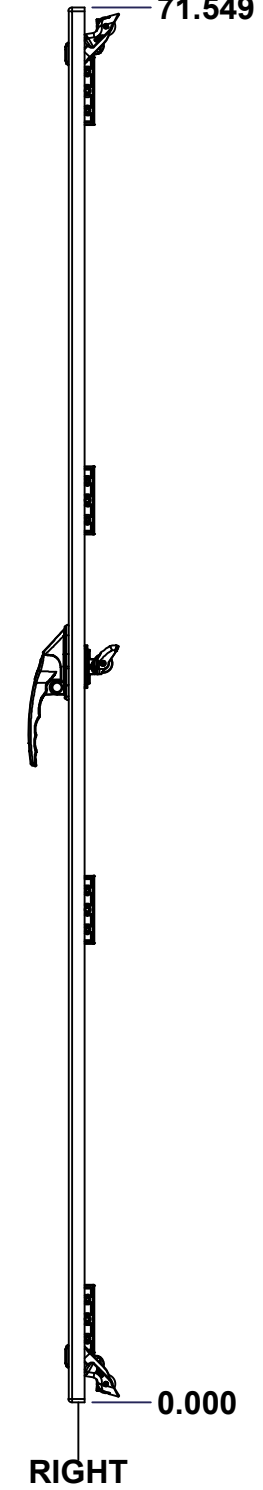
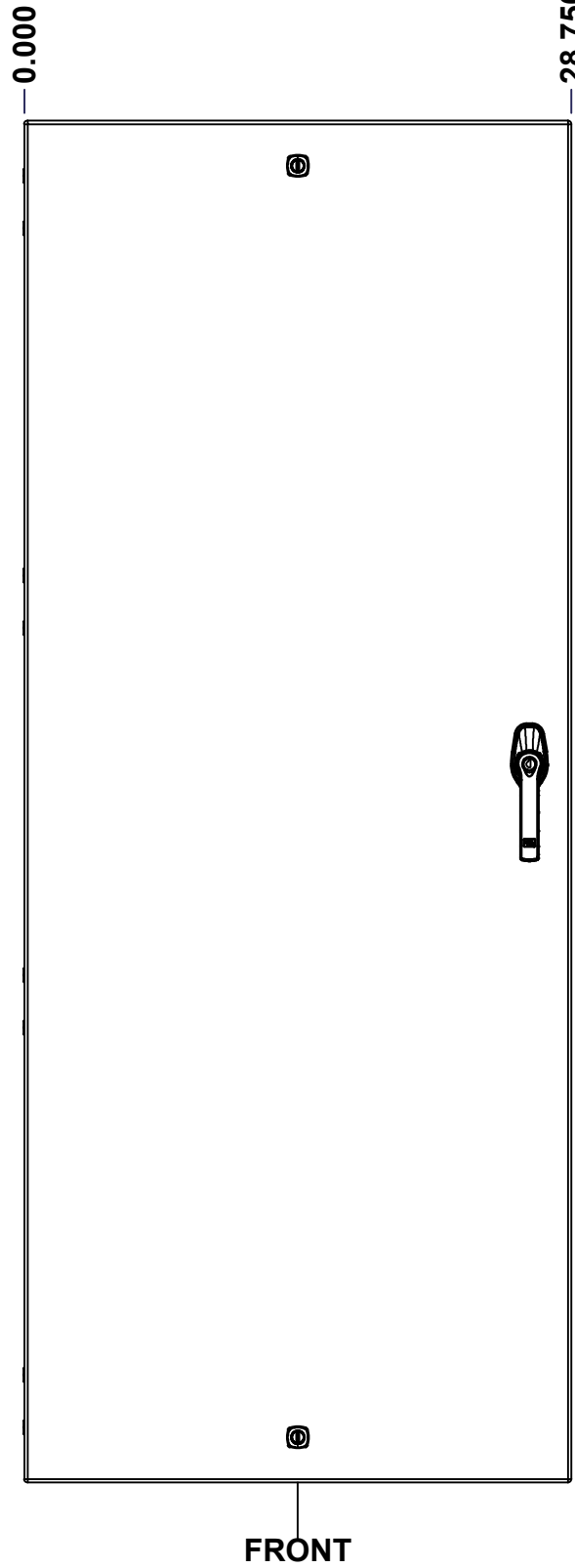
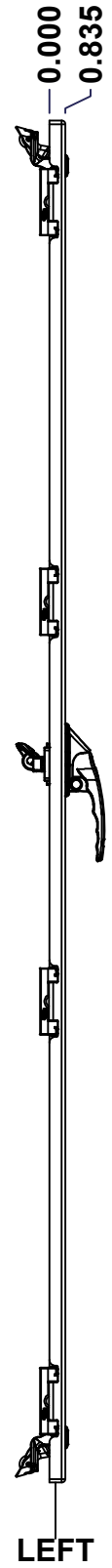
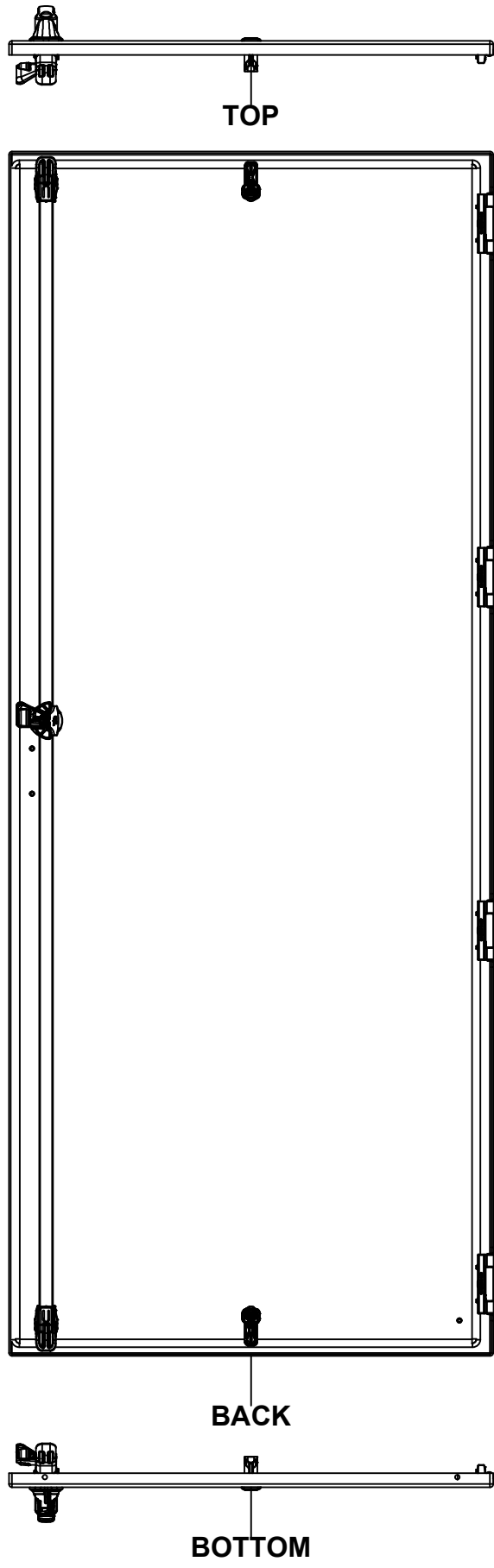


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: slam	Date: 12-Aug-25	
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Rough Textured	
Description: 885 MFHD 12" x 18" Mounting Feet		Detail Rev.
Part Number / Numéro Pièce: 5412DDH726018MF	Rev.: 0	12 / 18

Qty	Part Name	Rev	Description
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
8	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5412DDH726018MFR-P	0	885 MFHD 12" x 18" Right Mounting Feet Part
1	5412DDH726018MFL-P	0	885 MFHD 12" x 18" Left Mounting Feet Part
4	STK-K-11600	2	885 MF Accessory Kit
Parts List			

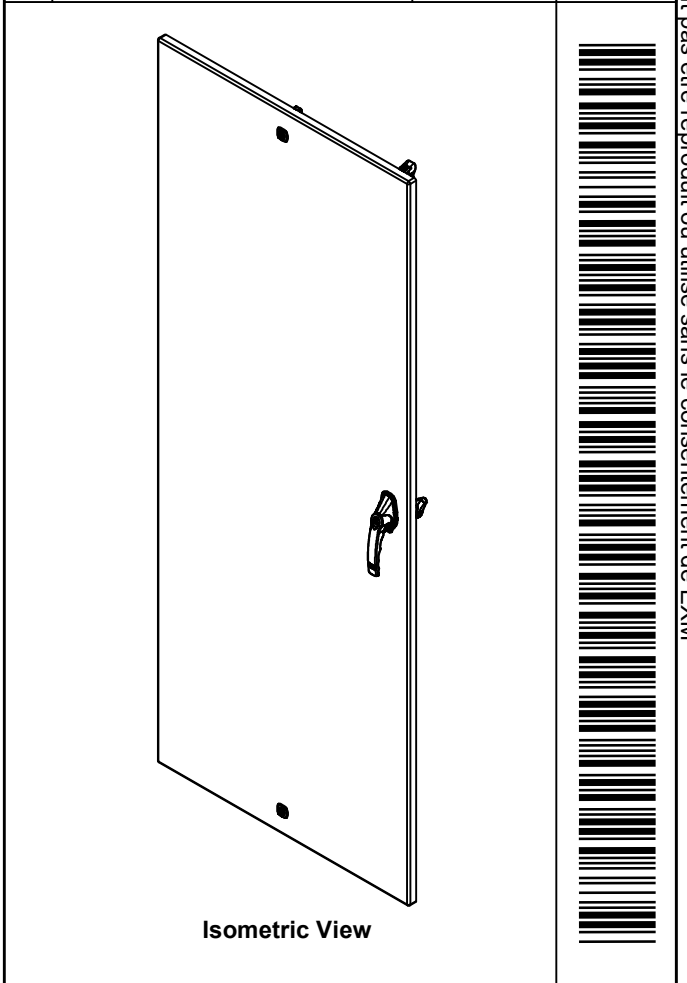
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Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client Drawn By / Dessiné Par: BoxCad: slam Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		Projection
Date		Date
Date 12-Aug-25		Date
Color / Couleur: Asa-61 Grey		Finish / Fini: Rough Textured
Description: 5412DDS 72" x 60" Slave Door		Detail Rev.
Part Number / Numéro Pièce: 5412DDH726018LD		Rev. 13
SEE BILL OF MATERIAL ON LAST PAGE		0 18

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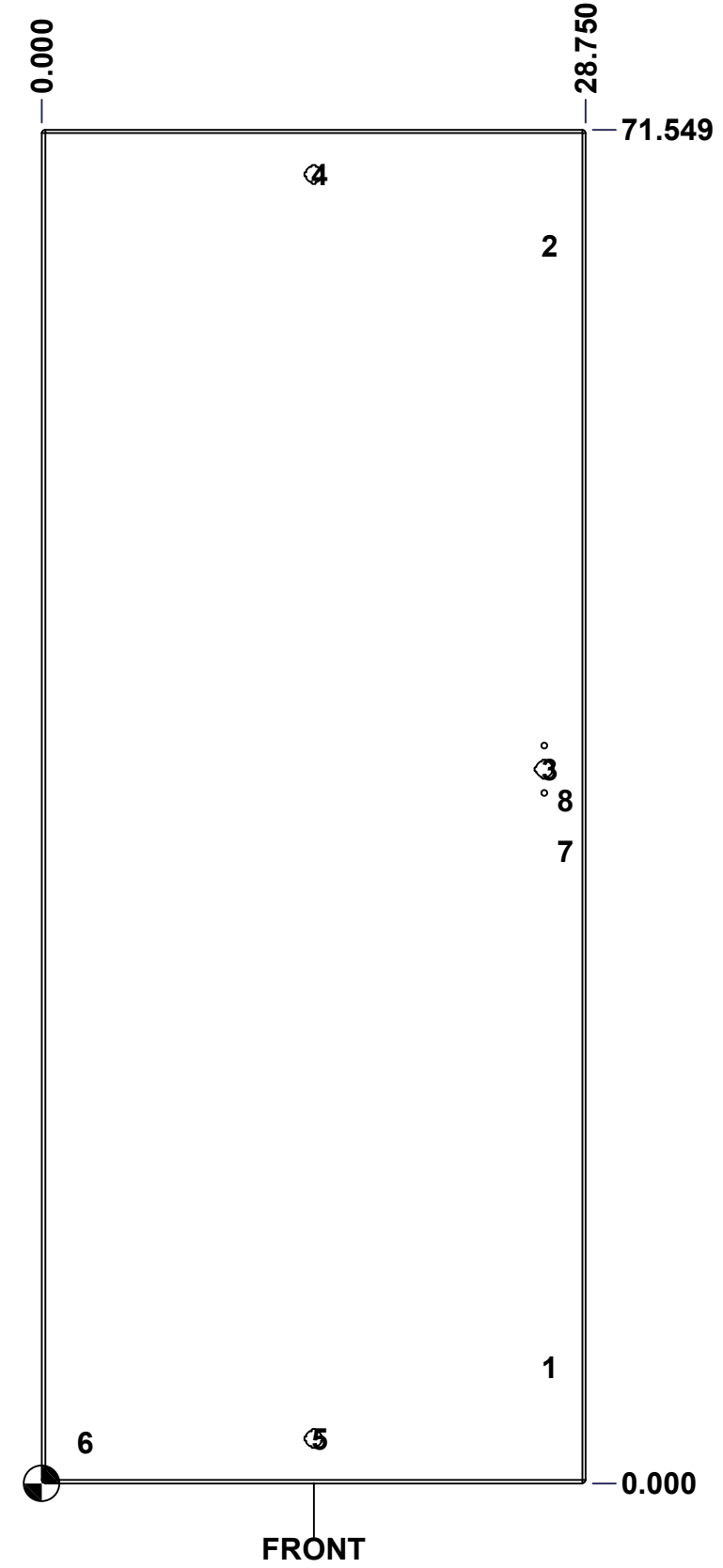
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	26.546	6.118	LARGE CBAR GUIDE (Inside)
2	26.546	65.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
3	26.546	37.743	HANDLE 885 ESL2A-APHK @ 0.0°
4	14.375	69.180	LOCK 889 SCQ4-SL @ 90.0°
5	14.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	27.372	33.404	STUDS M6 x 18mm (Inside)
8	27.372	36.082	STUDS M6 x 18mm (Inside)

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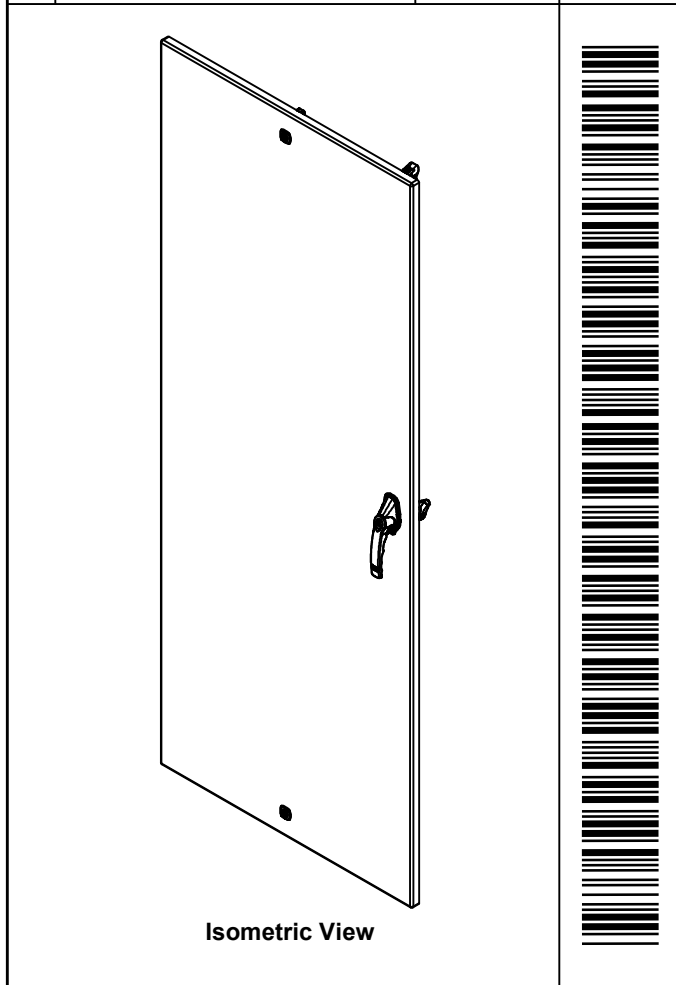
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	5412DDS 72" x 60" Slave Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDH726018LD	0 / 14
		18

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No.	Revisions	Date	By/Par



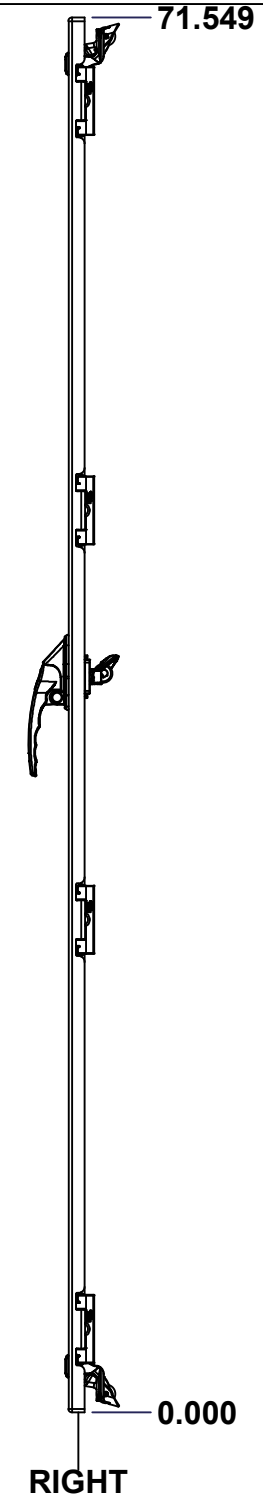
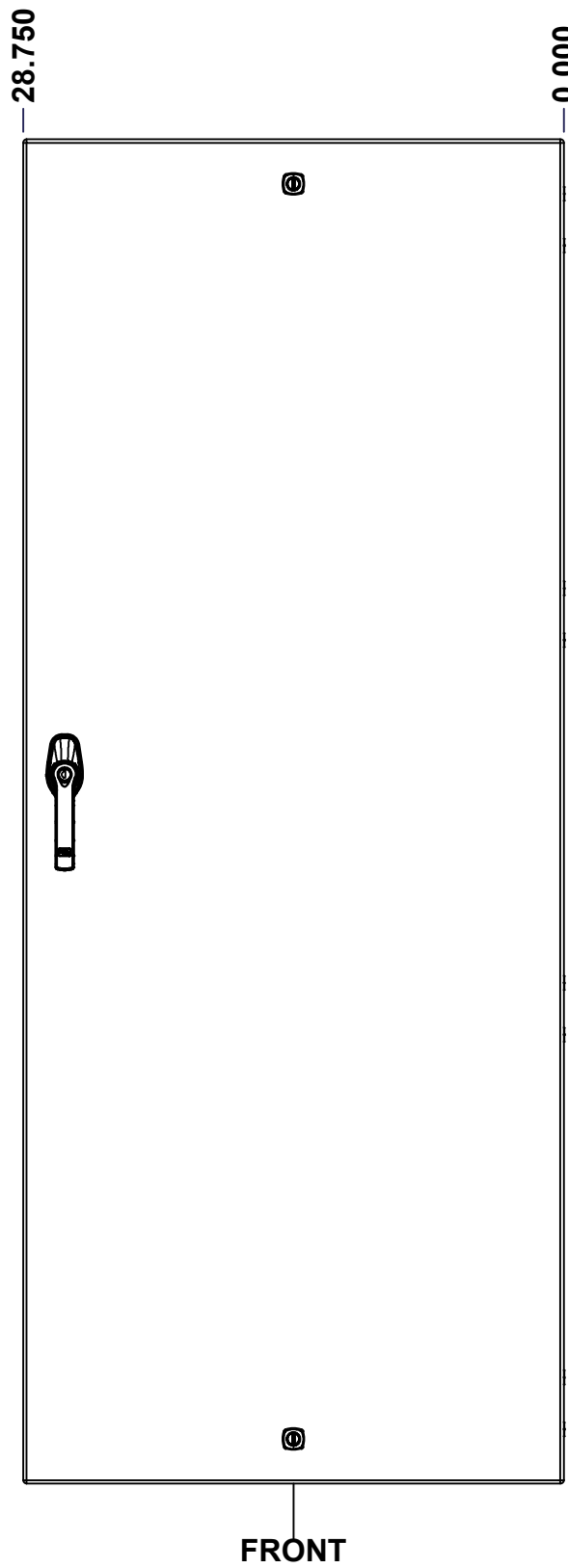
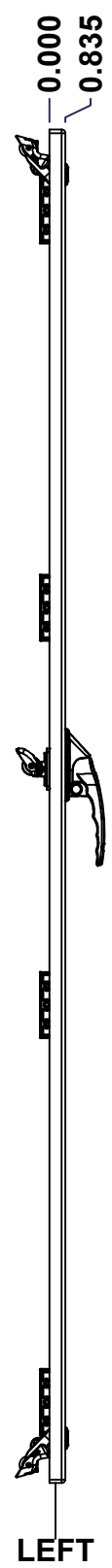
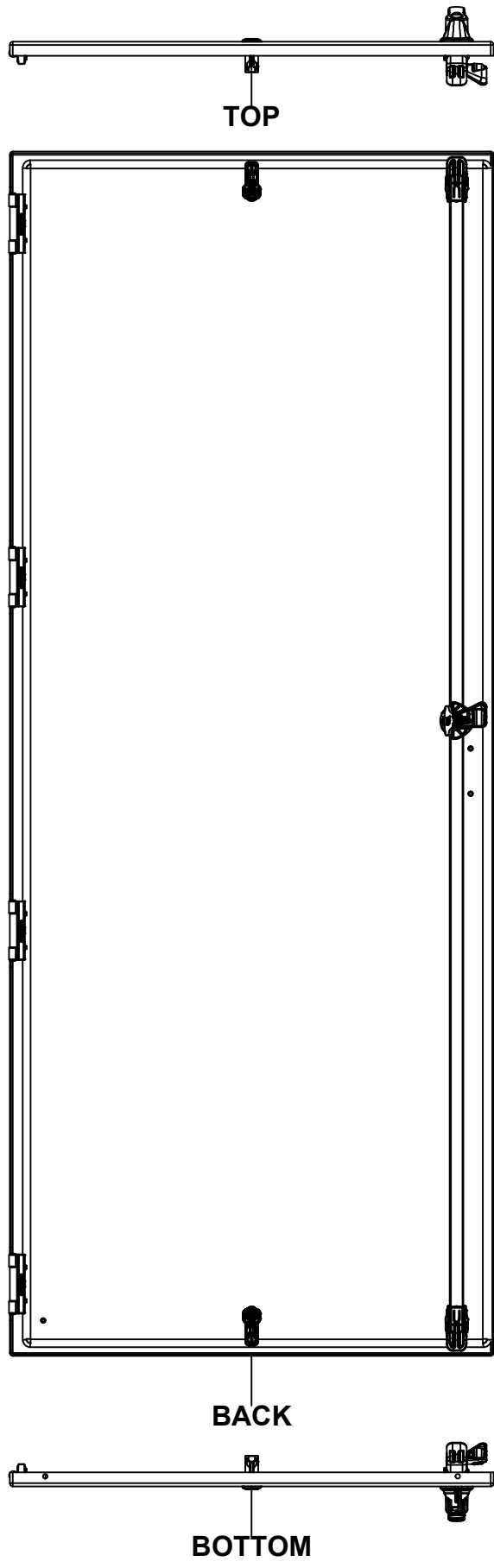
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-47542	1	5500 DDS Lower Closing Bar 72"
1	STK-Q-47532	0	5500 DDS Upper Closing Bar 72"
1	STK-A-50538	3	9500 Handle Cam Assembly (Right Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	7	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
1	5412DDH726018DG	0	5412DDS 72" x 60" Door Gasket
1	5412DDH726018LD-P	0	5412DDS 72" x 60" Slave Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-K-12580	0	9412 1/4 Turn Lock

QTY	Part Number	Rev	Description
Parts List			

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: slam	Date 12-Aug-25
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Rough Textured
Description	Detail Rev.	
5412DDS 72" x 60" Slave Door		
Part Number Numéro Pièce	Rev.	15
5412DDH726018LD	0	18

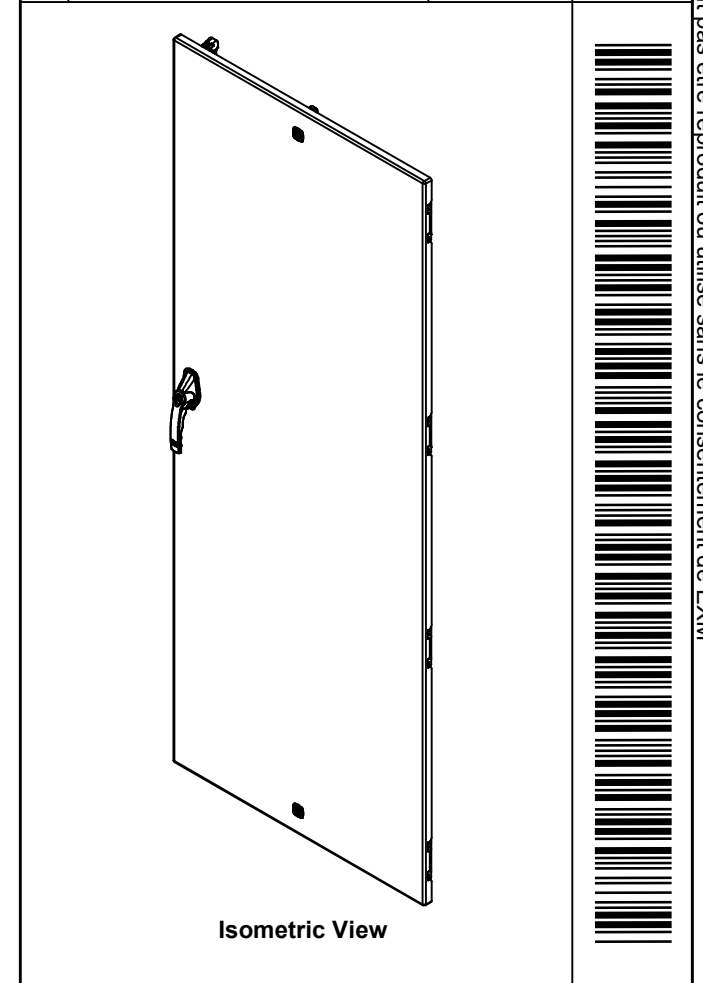
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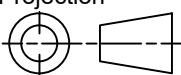
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 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par BoxCad: slam		Date 12-Aug-25	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Rough Textured	
Description 5412DDS 72" x 60" Master Door			Detail Rev.
Part Number Numéro Pièce 5412DDH726018FD		Rev. 0	16 / 18

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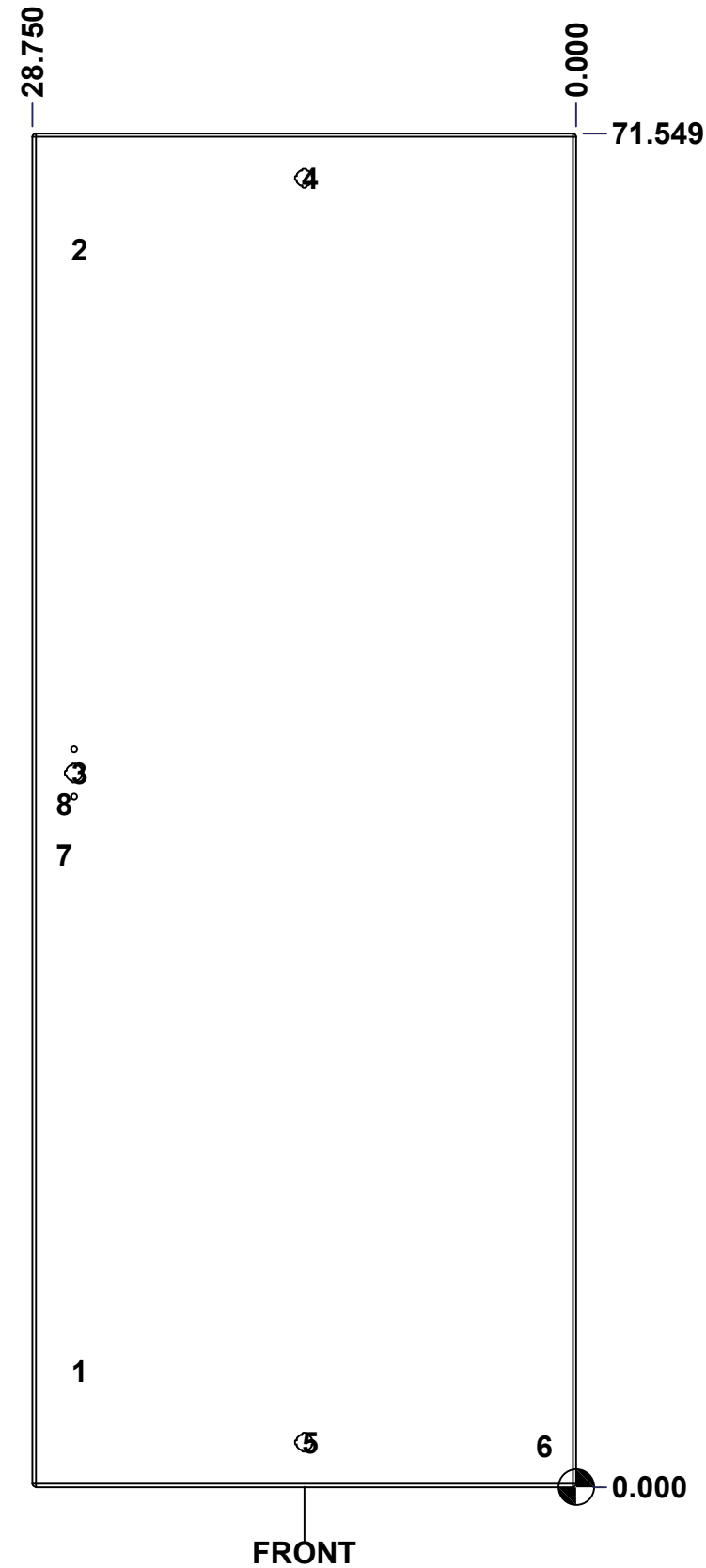
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	26.546	6.118	LARGE CBAR GUIDE (Inside)
2	26.546	65.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
3	26.546	37.743	HANDLE 885 ESL2A-APHK
4	14.375	69.180	LOCK 889 SCQ4-SL @ 90.0°
5	14.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	27.372	33.404	STUDS M6 x 18mm (Inside)
8	27.372	36.082	STUDS M6 x 18mm (Inside)

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FRONT

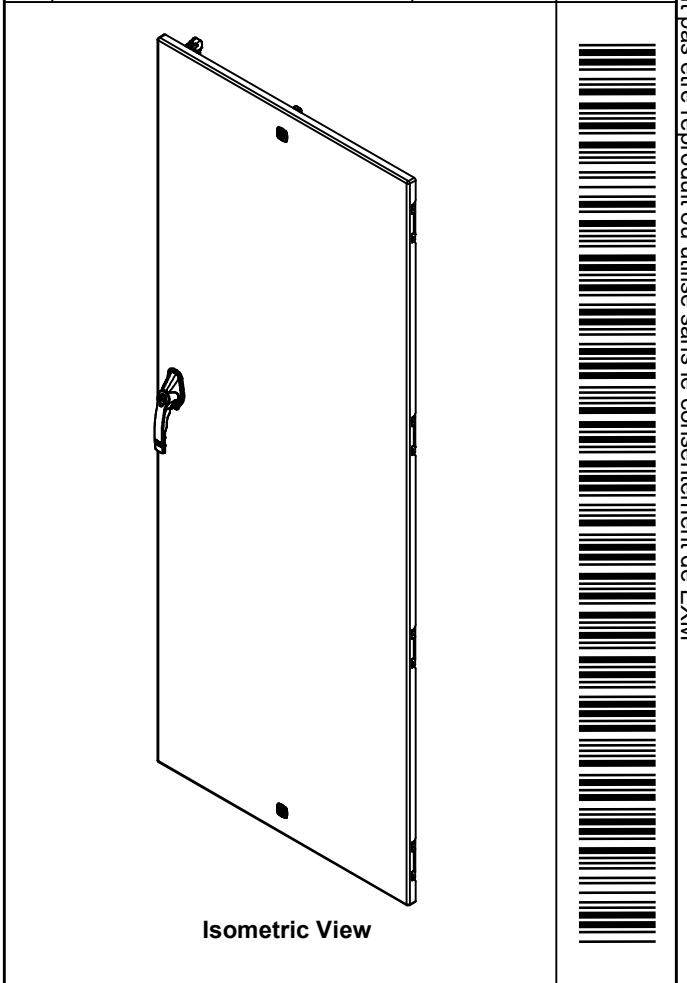
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	5412DDS 72" x 60" Master Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDH726018FD	0 / 17
		18

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2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-47542	1	5500 DDS Lower Closing Bar 72"
1	STK-Q-47532	0	5500 DDS Upper Closing Bar 72"
1	STK-A-50537	3	9500 Handle Cam Assembly (Left Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	7	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
1	5412DDH726018DG	0	5412DDS 72" x 60" Door Gasket
1	5412DDH726018FD-P	0	5412DDS 72" x 60" Master Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-K-12580	0	9412 1/4 Turn Lock

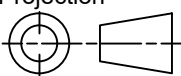
QTY	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

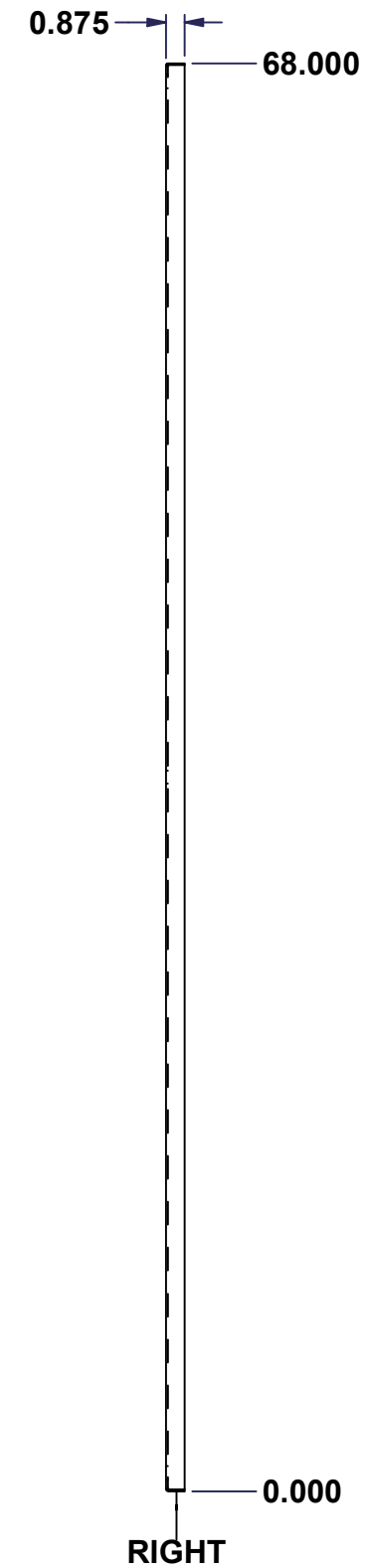
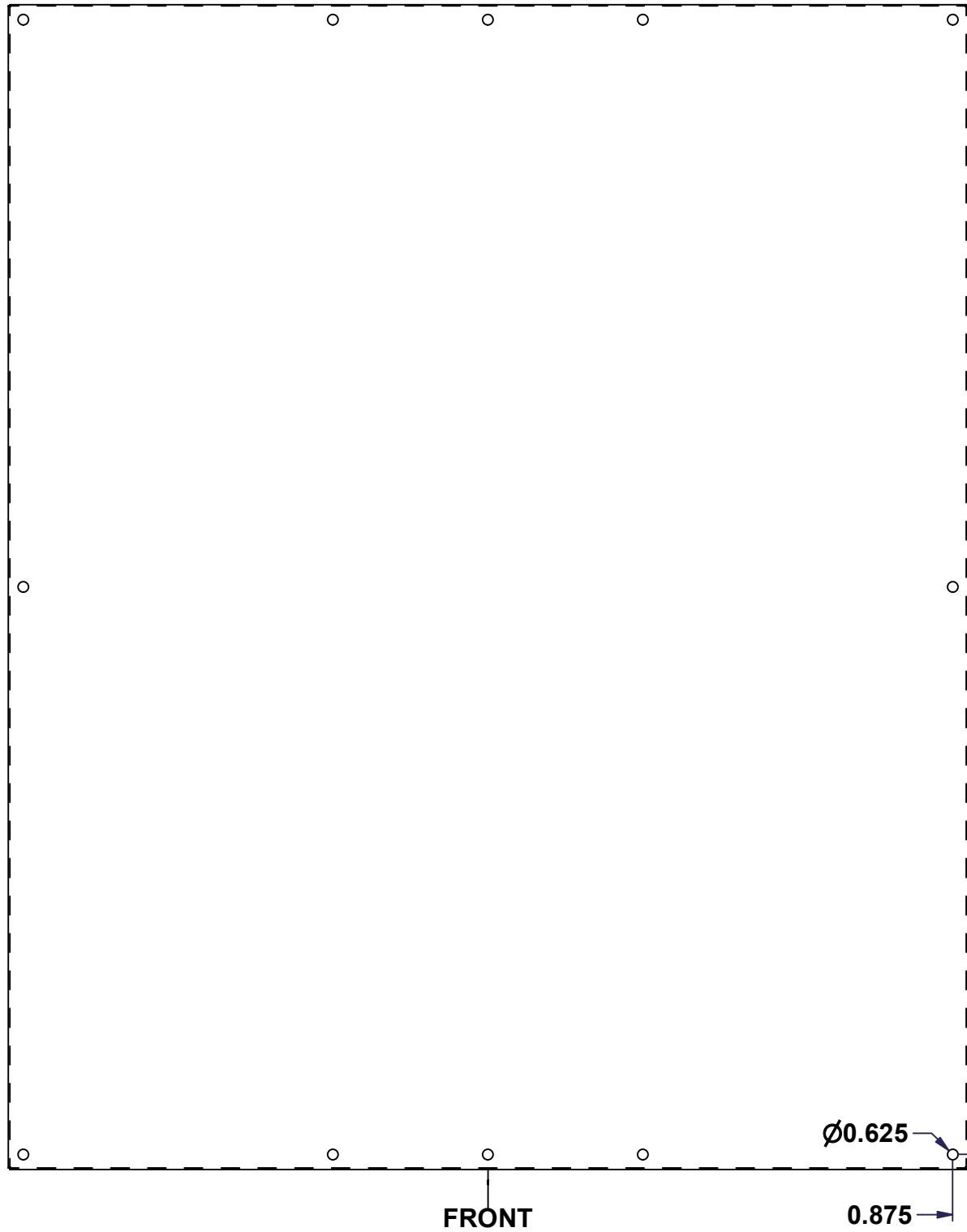
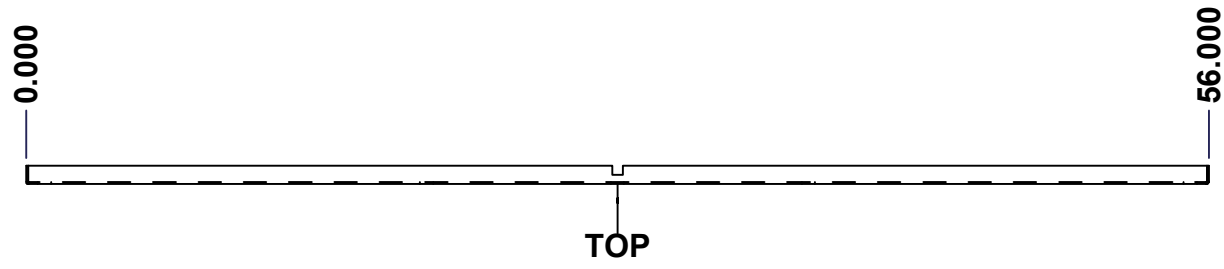
Projection



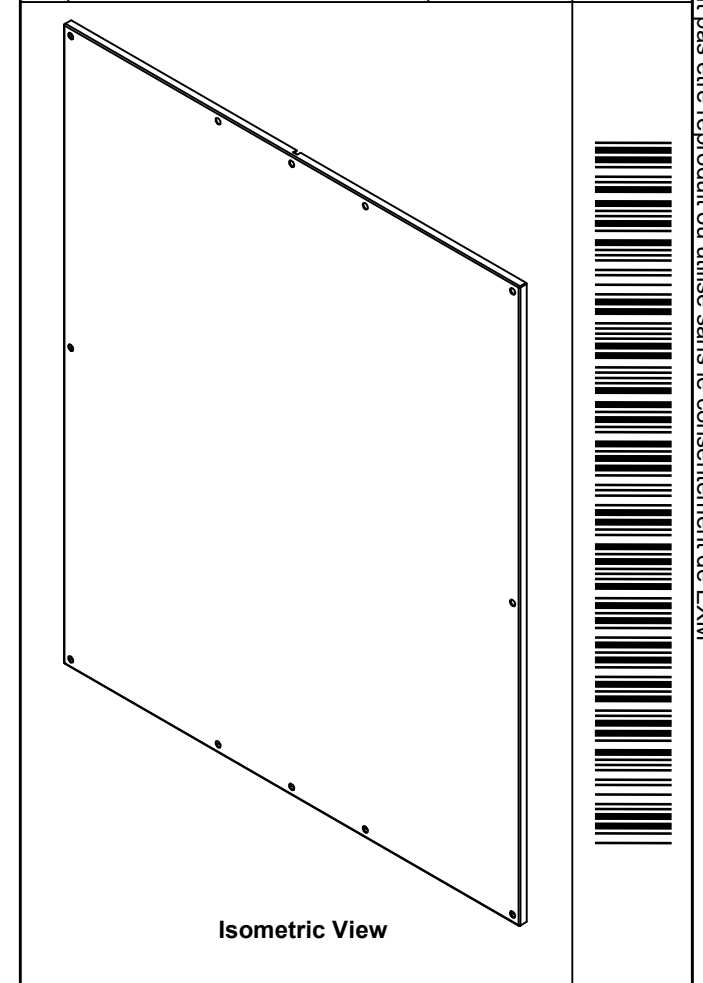
Customer Client	Date
Drawn By Dessiné Par BoxCad: slam	Date 12-Aug-25
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Rough Textured
Description 5412DDS 72" x 60" Master Door	Detail Rev.
Part Number Numéro Pièce 5412DDH726018FD	Rev. 18 0 18


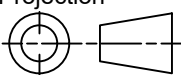
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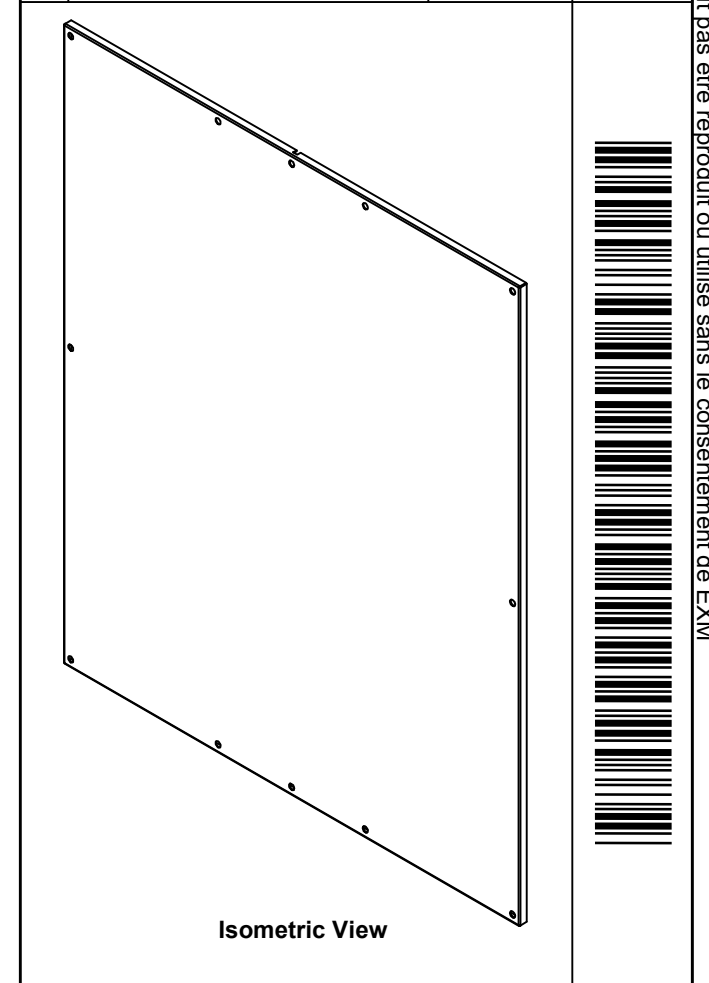
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)	
Color Couleur Unpainted	Finish Fini Unpainted
Description 885 SP7260G Inner Panel	
Part Number Numéro Pièce 885SP7260G	Detail Rev.
Rev. 0	1 2


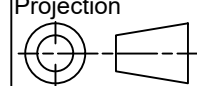
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Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad		Date: 04/11/2009
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 885 SP7260G Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 885SP7260G		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	885SP7260G-P	0	885 SP7260G Inner Panel Part
Parts List			