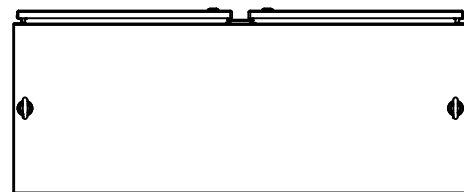
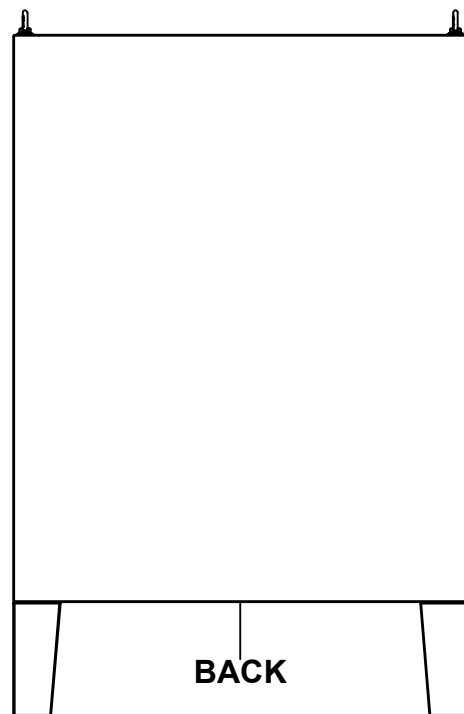


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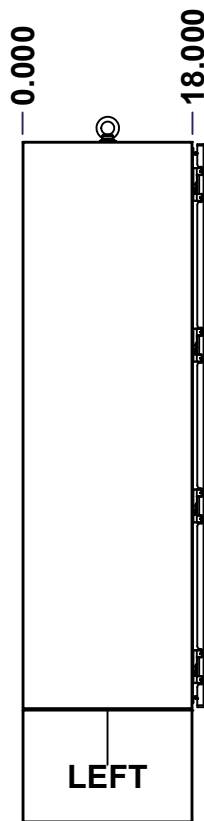
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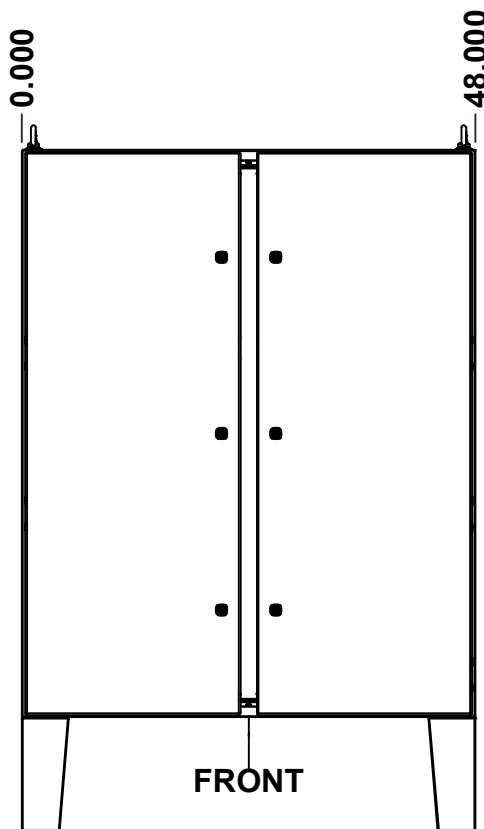
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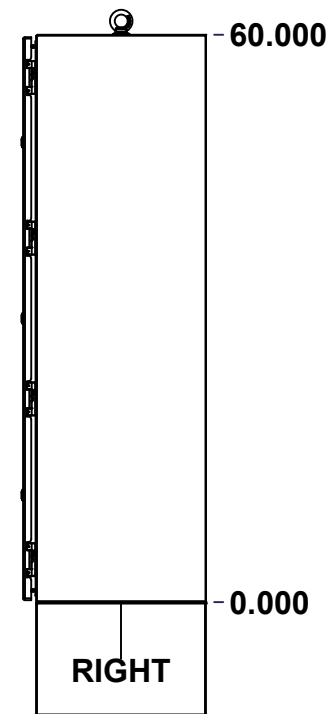
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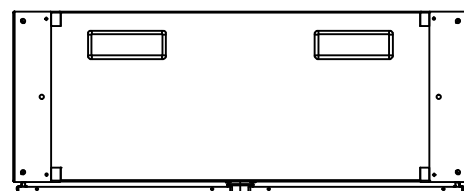
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FRONT

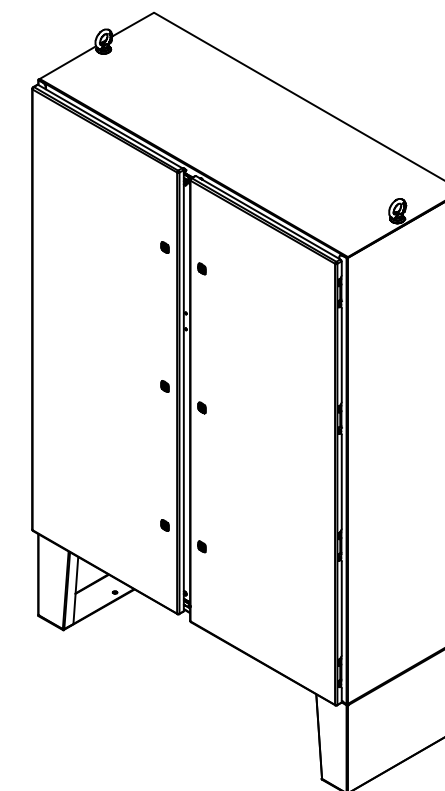


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 02-Feb-25
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Rough Textured
------------------------------	-------------------------------

Description: 5412DDS 60" x 48" x 18" Assembly	Detail Rev.
---	-------------

Part Number / Numéro Pièce: 5412DDS604818	Rev. 0	1	18
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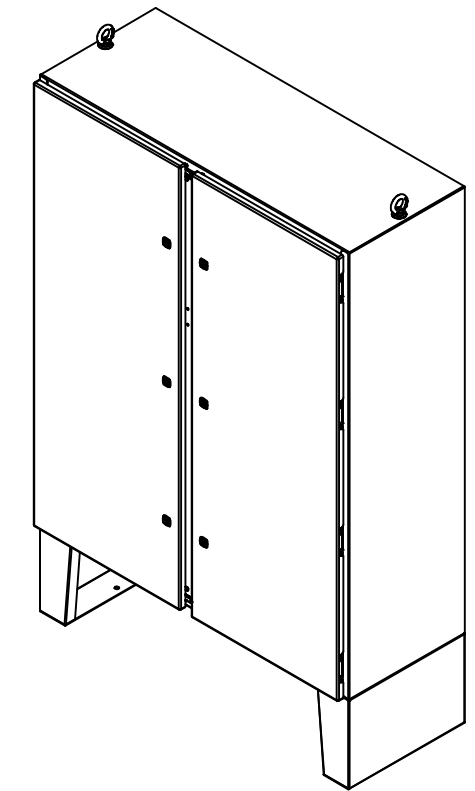
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Mounting feet sold separately (Installed)
8	C/W Struts sold separately (Welded by EXM)
9	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

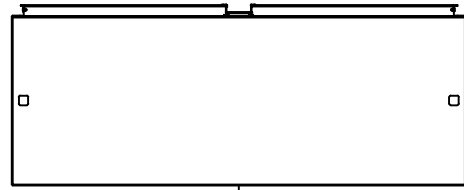
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5412DDS604818MF	0	885 MFHD 12" x 18" Mounting Feet
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6048G	0	885 SP6048G Inner Panel
1	880INTI	4	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412DDS604818FD	0	5412DDS 60" x 48" Cover
1	5412DDS604818LD	0	5412DDS 60" x 48" Cover
1	5412DDS604818B	0	5412DDS 60" x 48" x 18" Body
2	5412DDS604818GP	0	5412DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

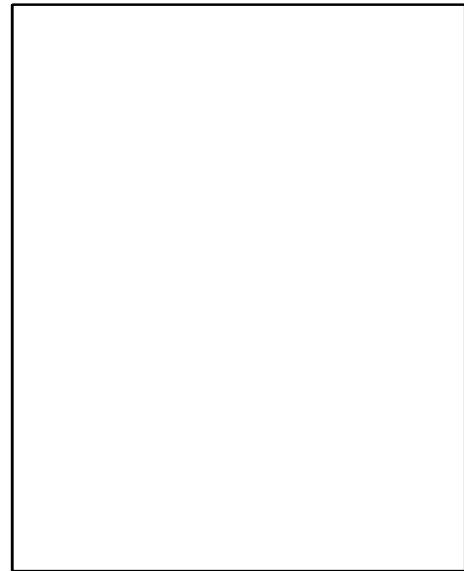
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-25
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Rough Textured
Description 5412DDS 60" x 48" x 18" Assembly	Detail Rev.	
Part Number Numéro Pièce 5412DDS604818	Rev. 0	2 18

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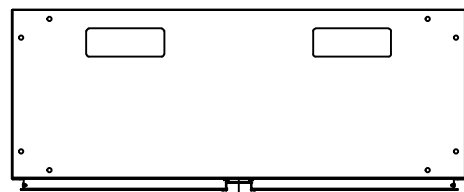
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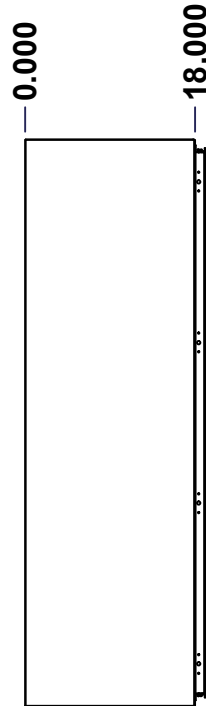
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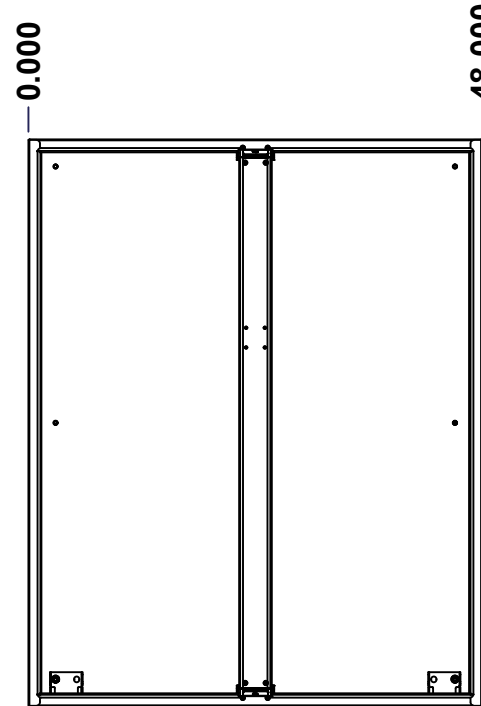
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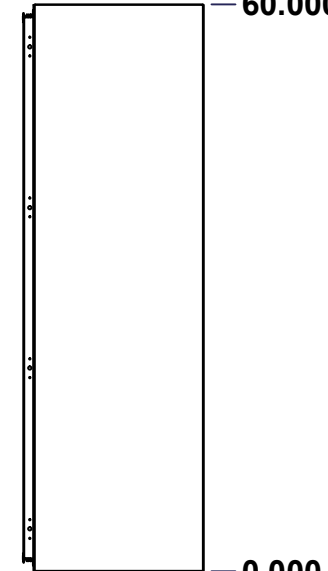
BOTTOM



LEFT

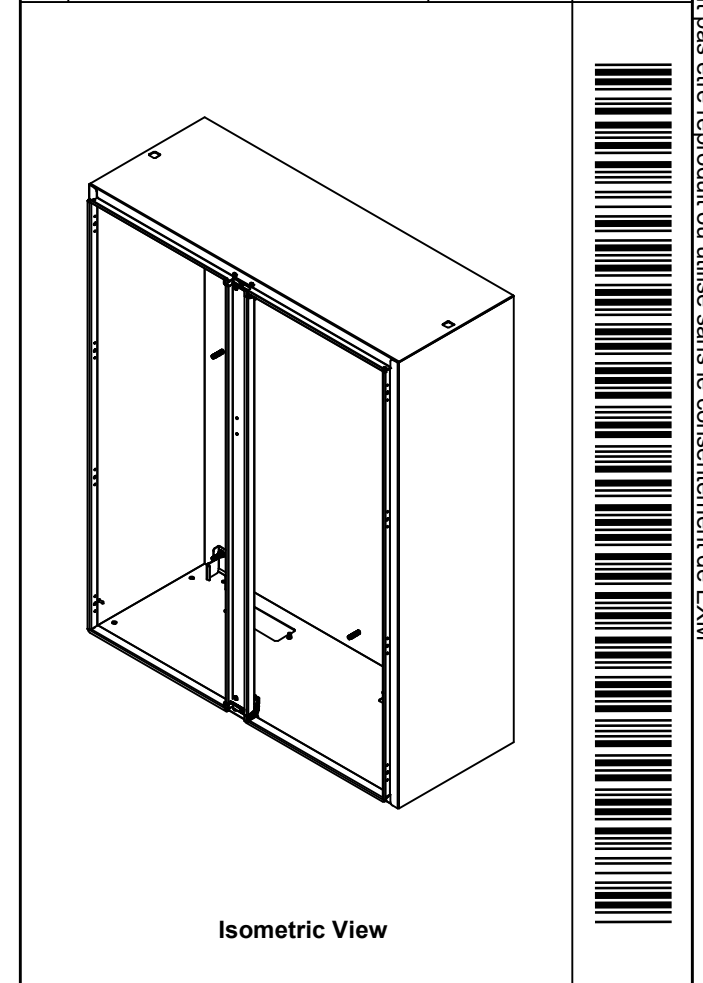


FRONT




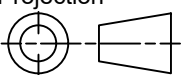
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-25
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Rough Textured
Description	Detail Rev.	
5412DDS 60" x 48" x 18" Body		
Part Number Numéro Pièce	Rev. 0	3 18

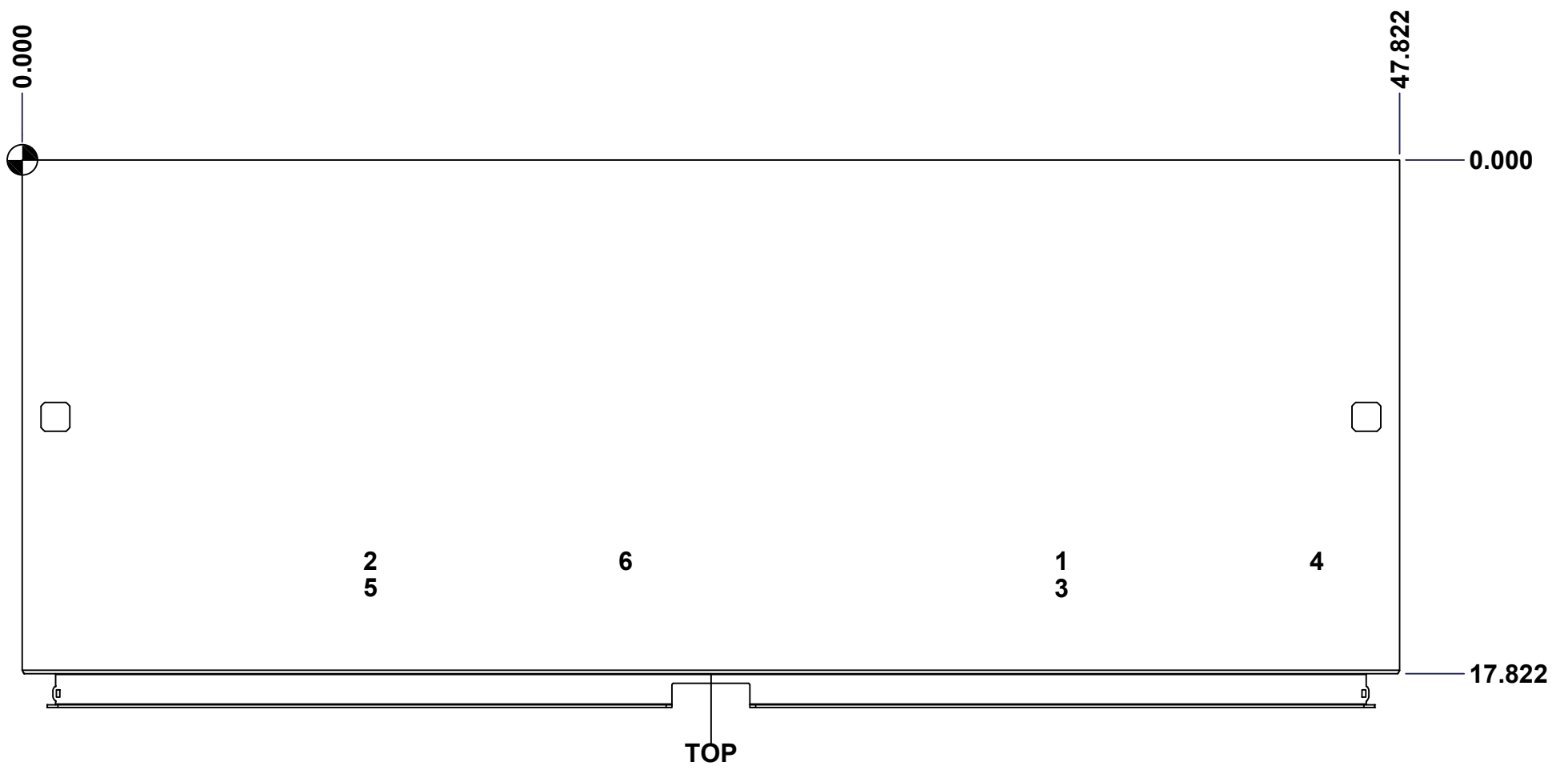
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5412DDS604818B

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	35.911	13.911	Struts CR400 17.500" (Inside)
2	11.911	13.911	Struts CR400 17.500" (Inside)
3	35.911	14.840	STUDS M6 x 10mm (Inside)
4	44.777	13.911	STUDS M6 x 10mm (Inside)
5	11.911	14.840	STUDS M6 x 10mm (Inside)
6	20.777	13.911	STUDS M6 x 10mm (Inside)

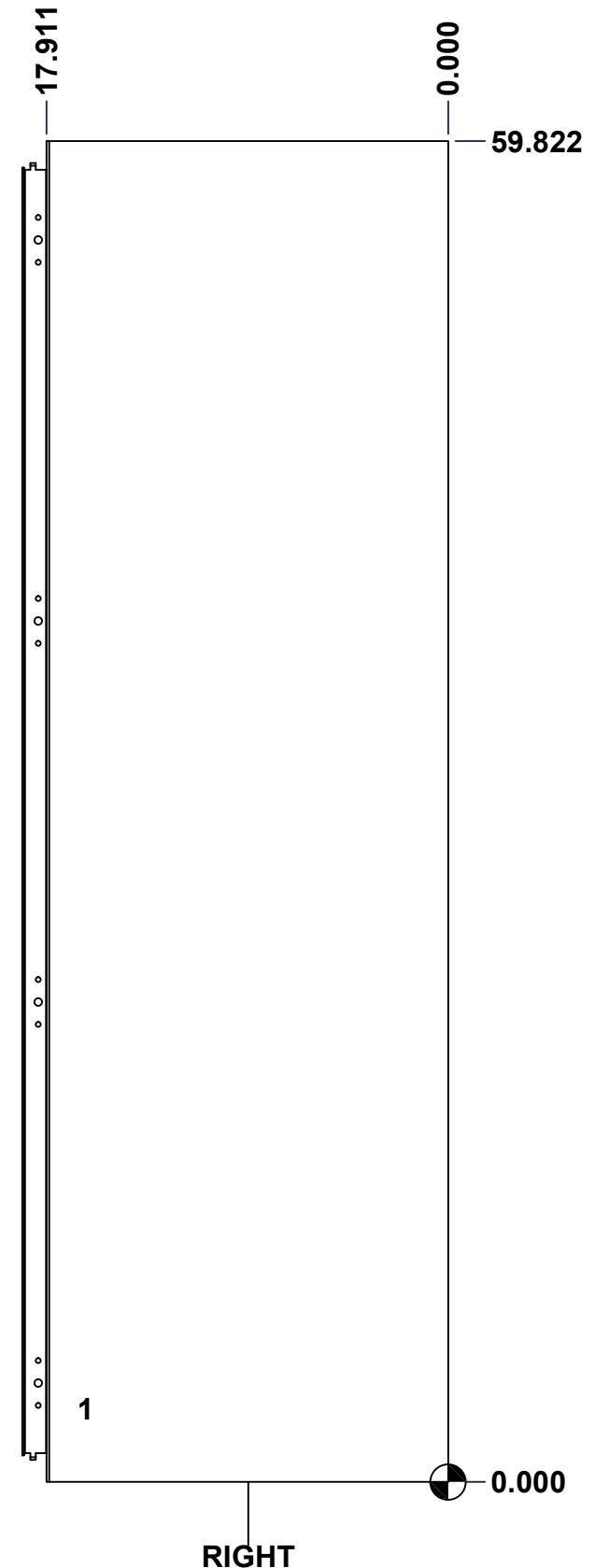


	Description	Status
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	Part Number Numéro Pièce	Rev.
	5412DDS604818B	0 / 4
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412DDS 60" x 48" x 18" Body	(NULL)
Part Number Numéro Pièce 5412DDS604818B	Rev.	5
	0	18

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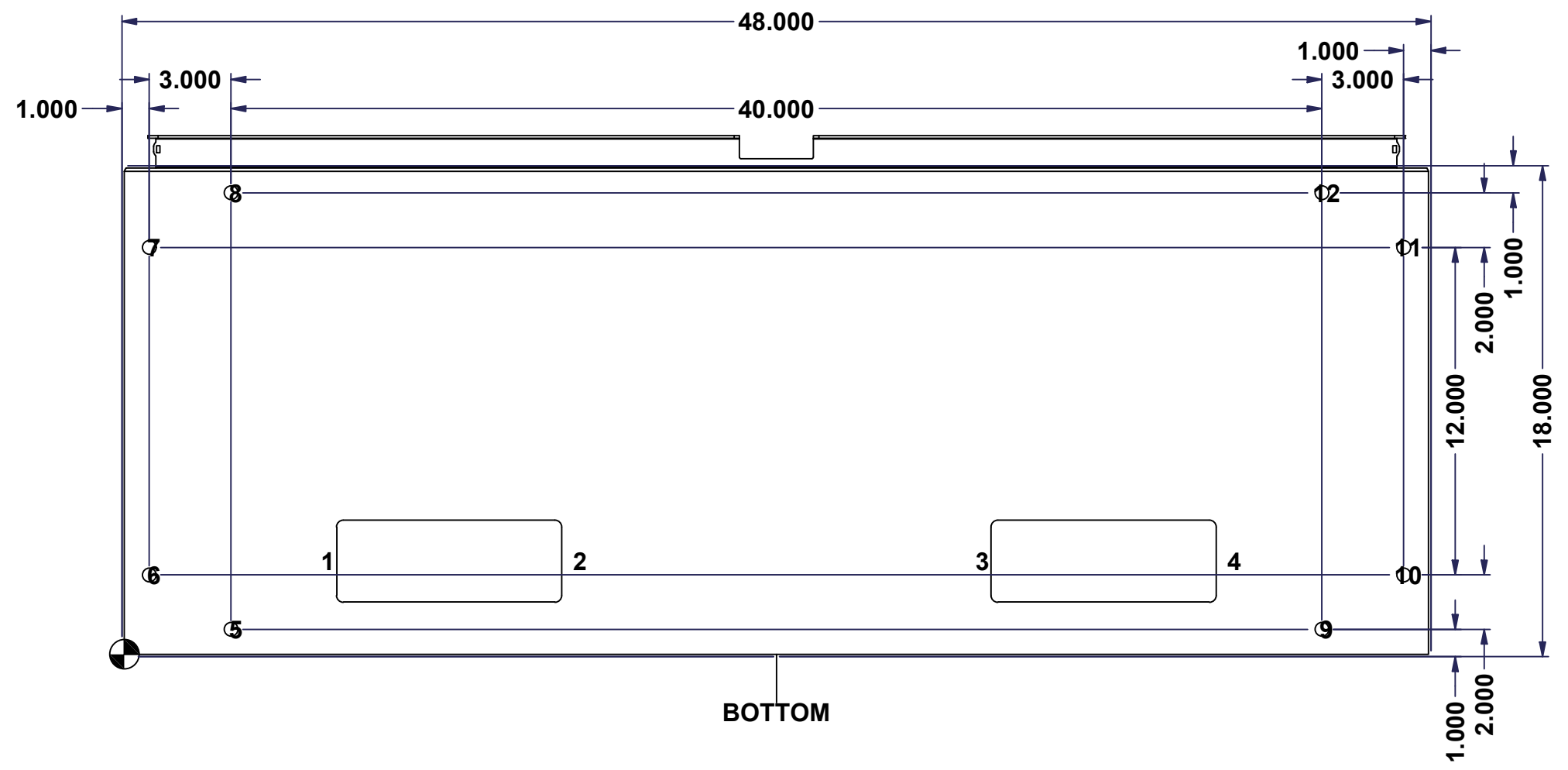
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	31.286	3.411	GP STUD M6 x 16mm (Inside)
4	40.536	3.411	GP STUD M6 x 16mm (Inside)

5	3.911	0.911	RND Ø0.500
6	0.911	2.911	RND Ø0.500
7	0.911	14.911	RND Ø0.500
8	3.911	16.911	RND Ø0.500
9	43.911	0.911	RND Ø0.500
10	46.911	2.911	RND Ø0.500
11	46.911	14.911	RND Ø0.500
12	43.911	16.911	RND Ø0.500



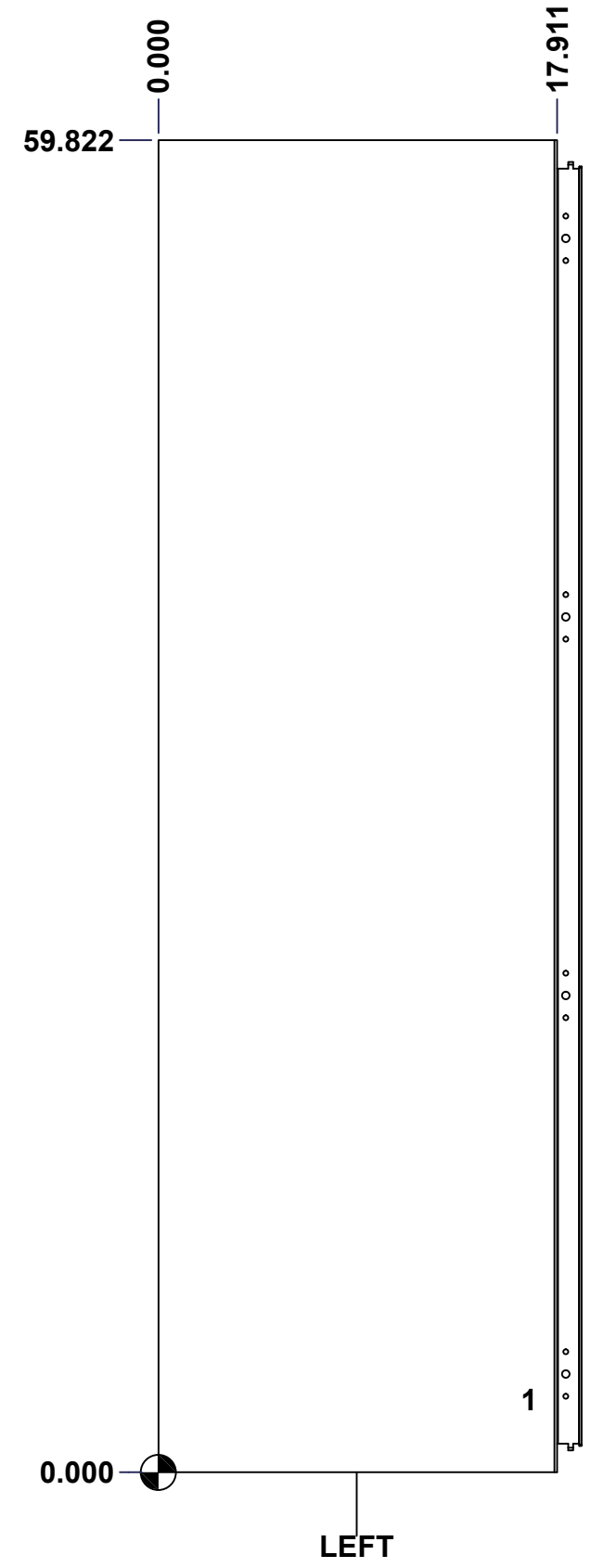
BOTTOM

	Description	Status
	5412DDS 60" x 48" x 18" Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	6
	5412DDS604818B	0
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412DDS 60" x 48" x 18" Body	(NULL)
Part Number Numéro Pièce 5412DDS604818B	Rev.	7
	0	18

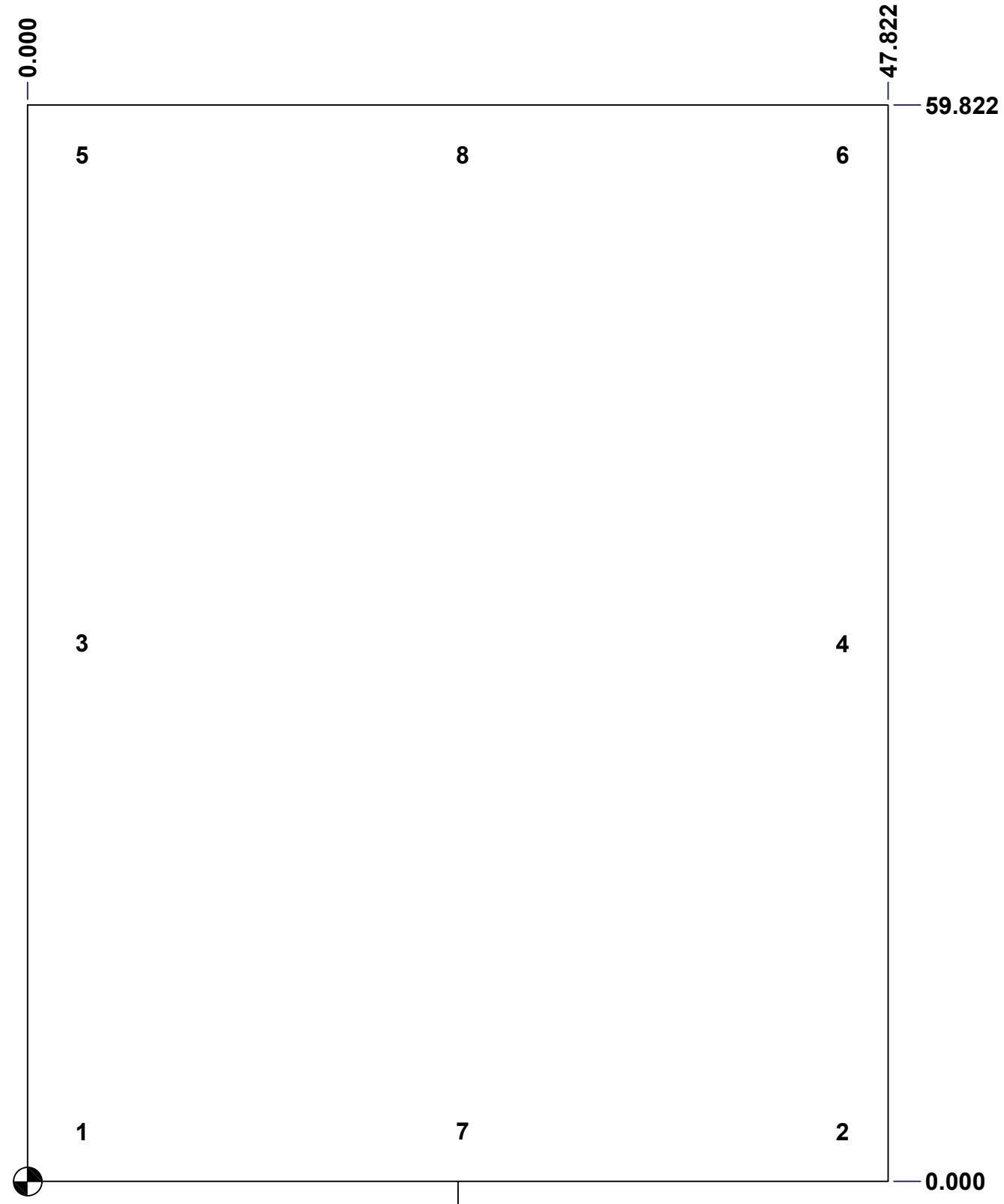
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	45.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	29.911	IP STUD M10 x 40mm (Inside)
4	45.036	29.911	IP STUD M10 x 40mm (Inside)
5	2.786	57.036	IP STUD M10 x 40mm (Inside)
6	45.036	57.036	IP STUD M10 x 40mm (Inside)
7	23.911	2.786	IP STUD M10 x 40mm (Inside)
8	23.911	57.036	IP STUD M10 x 40mm (Inside)



BACK

	Description	Status
	5412DDS 60" x 48" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS604818B	0
		8
		18

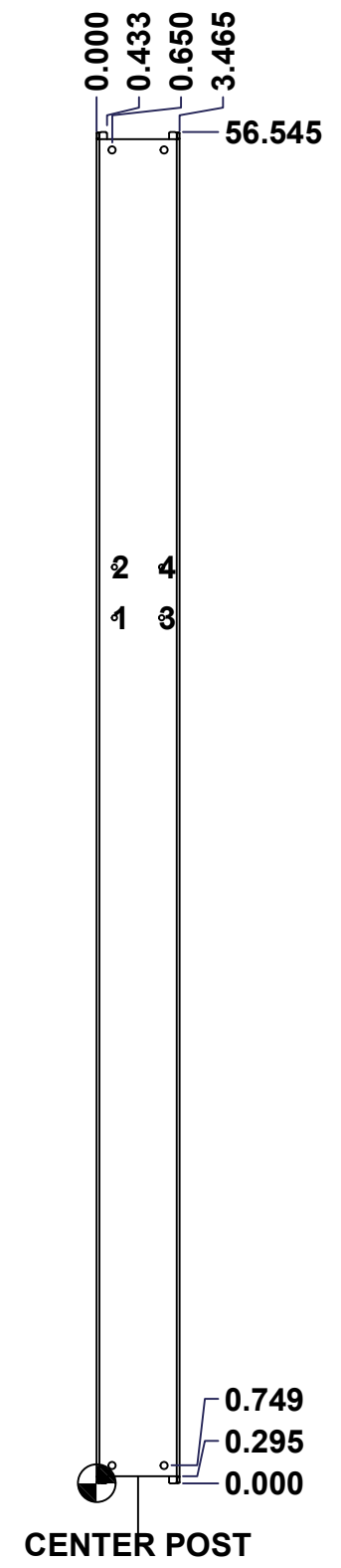
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	36.220	PEM FH-M6-15ZI (Inside)
2	0.748	38.346	PEM FH-M6-15ZI (Inside)
3	2.717	36.220	PEM FH-M6-15ZI (Inside)
4	2.717	38.346	PEM FH-M6-15ZI (Inside)

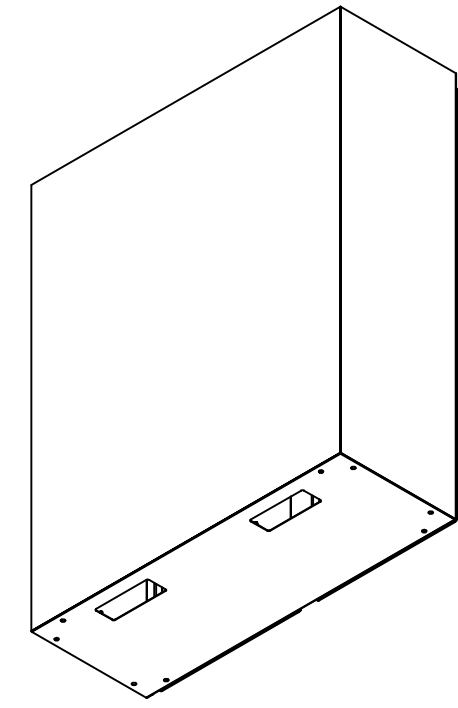


	Description	Status
	5412DDS 60" x 48" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS604818B	0 / 9
		18

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No.	Revisions	Date	By/Par


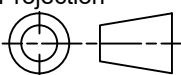


Isometric View



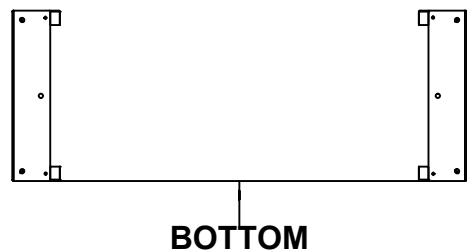
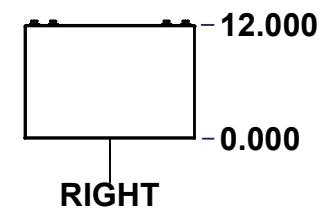
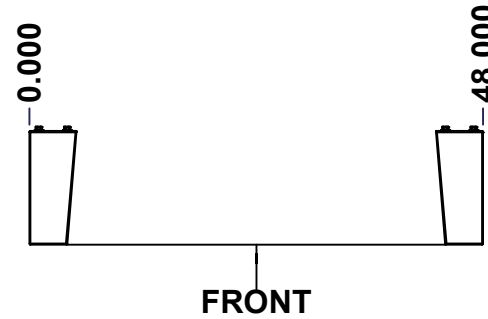
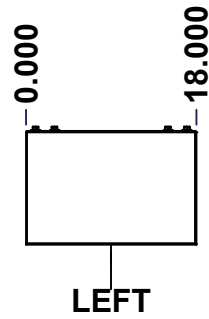
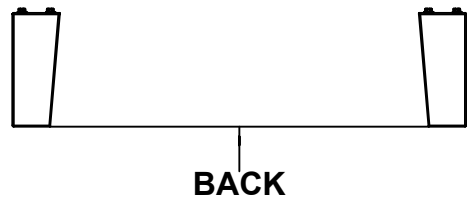
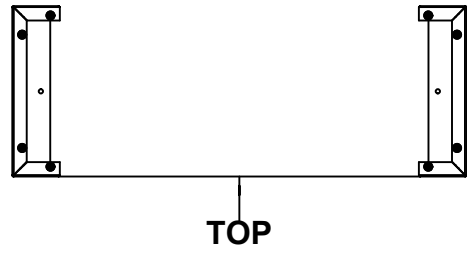
4	STK-Q-16030	0	Stud M6 x 10mm Steel
4	STK-PEM-FH-M6-15ZI	0	PEM Self-Clinching Stud M6 x 15.0mm
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	5412DDS604818CP-P	0	5412DDS 60" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm Steel
1	5412DDS604818BT-P	0	5412DDS 48" x 18" Bottom Part
1	5412DDS604818T-P	0	5412DDS 48" x 18" Top Part
1	5412DDS604818RS-P	0	5412DDS 60" x 48" Right Part
1	5412DDS604818LS-P	0	5412DDS 60" x 48" Left Part
1	5412DDS604818B-P	0	5412DDS 60" x 48" Back Part
2	5412DDS604818_CR400 MS_17.5	0	Commercial Roll Mild Steel (17.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

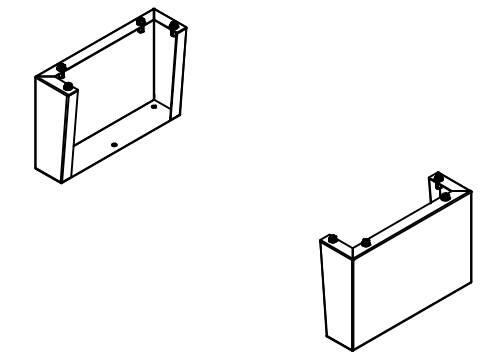
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par	Date 02-Feb-25
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur	Asa-61 Grey
Finish Fini	Rough Textured
Description	Detail Rev.
5412DDS 60" x 48" x 18" Body	
Part Number Numéro Pièce	Rev. 10
5412DDS604818B	0 18


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No.	Revisions	Date	By/Par



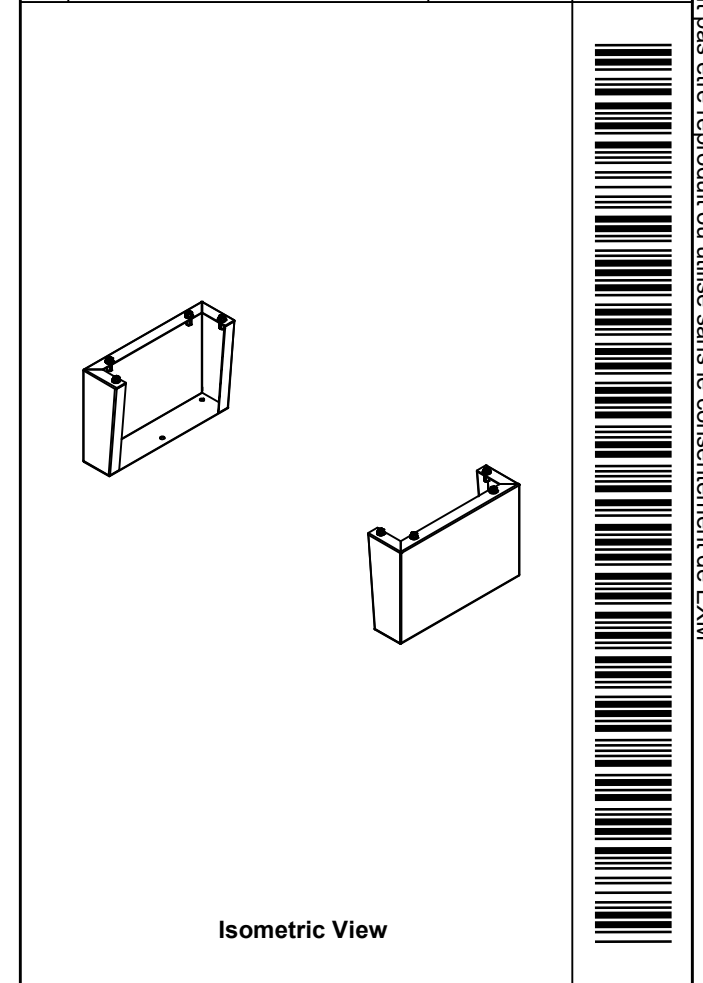
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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 02-Feb-25
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Rough Textured	
Description 885 MFHD 12" x 18" Mounting Feet		Detail Rev.
Part Number Numéro Pièce 5412DDS604818MF		Rev. 11 0


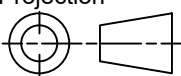
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No.	Revisions	Date	By/Par

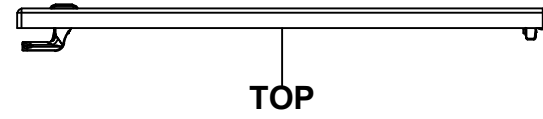


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-25
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Rough Textured
Description		Detail Rev.
885 MFHD 12" x 18" Mounting Feet		
Part Number Numéro Pièce	Rev.	12
5412DDS604818MF	0	18

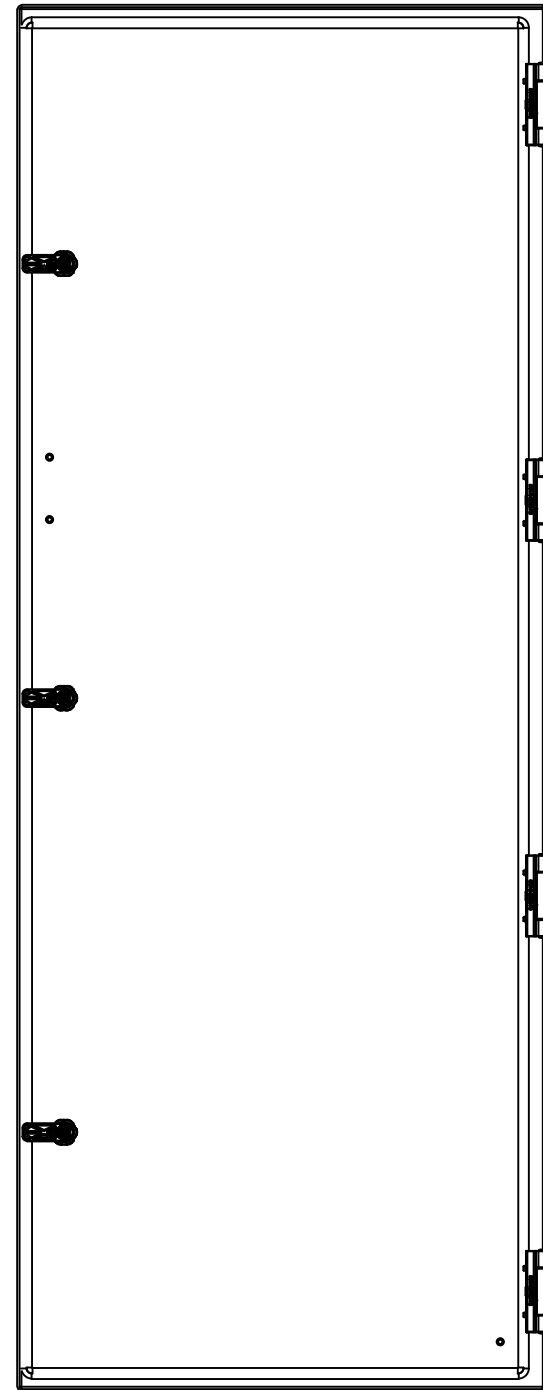
Qty	Part Name	Rev	Description
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
8	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5412DDS604818MFR-P	0	885 MFHD 12" x 18" Right Mounting Feet Part
1	5412DDS604818MFL-P	0	885 MFHD 12" x 18" Left Mounting Feet Part
4	STK-K-11600	2	885 MF Accessory Kit
Parts List			

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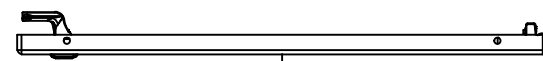
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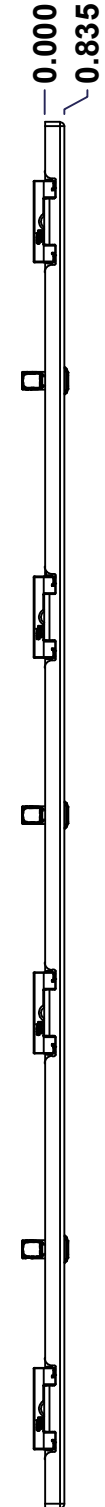
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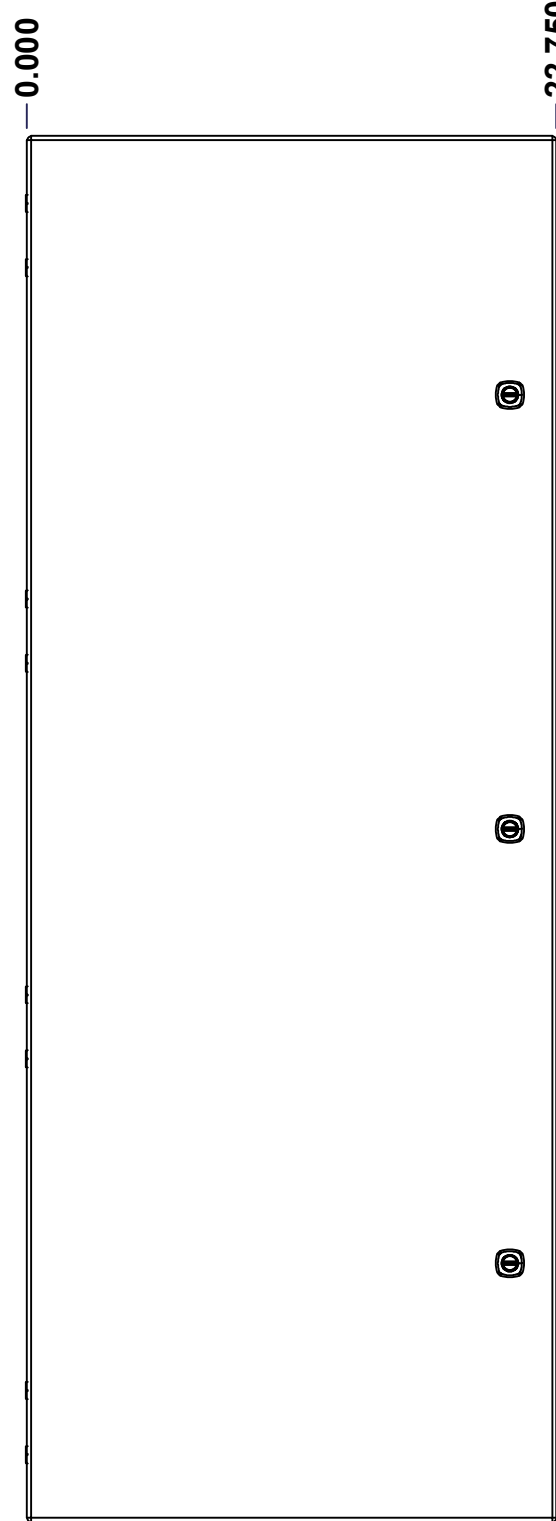
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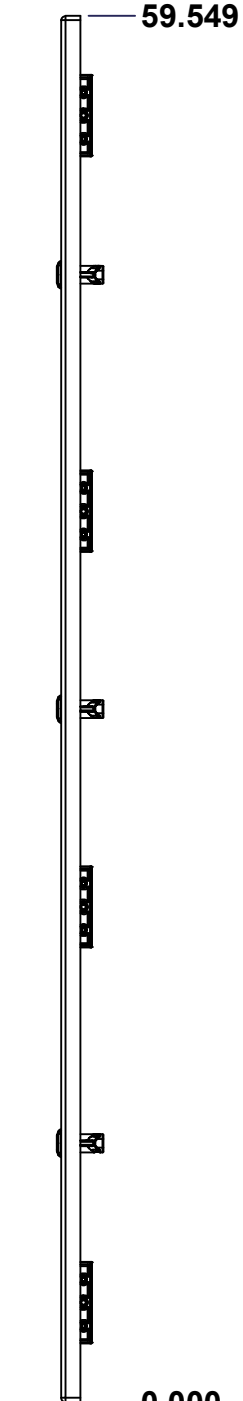
BOTTOM



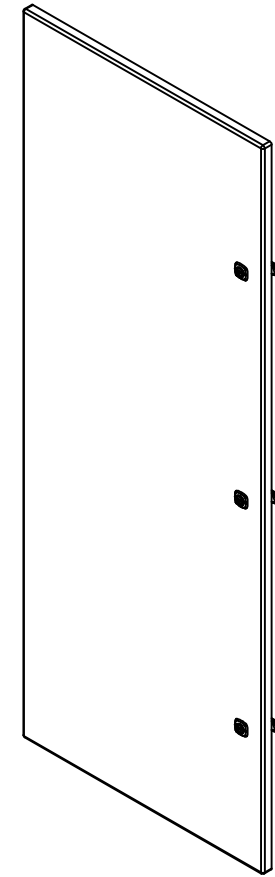
LEFT



FRONT




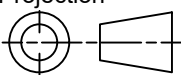
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-25
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Rough Textured
Description 5412DDS 60" x 48" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	13 18

SEE BILL OF MATERIAL ON LAST PAGE

5412DDS604818LD

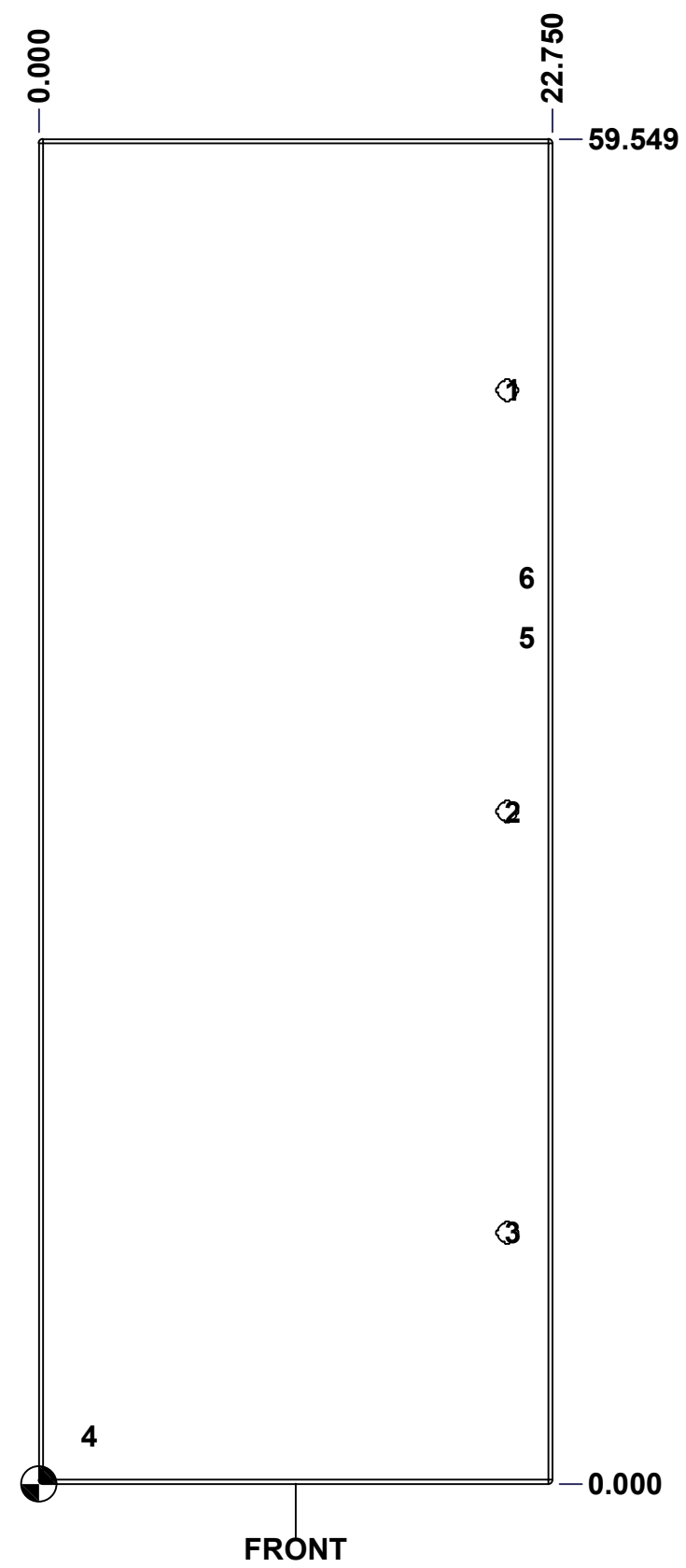
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.750	48.430	LOCK 889 SCQ4-SL @ 0.0°
2	20.750	29.774	LOCK 889 SCQ4-SL @ 0.0°
3	20.750	11.118	LOCK 889 SCQ4-SL @ 0.0°
4	2.000	2.118	GND STUD M6 x 16mm (Inside)
5	21.372	37.445	STUDS M6 x 18mm (Inside)
6	21.372	40.123	STUDS M6 x 18mm (Inside)

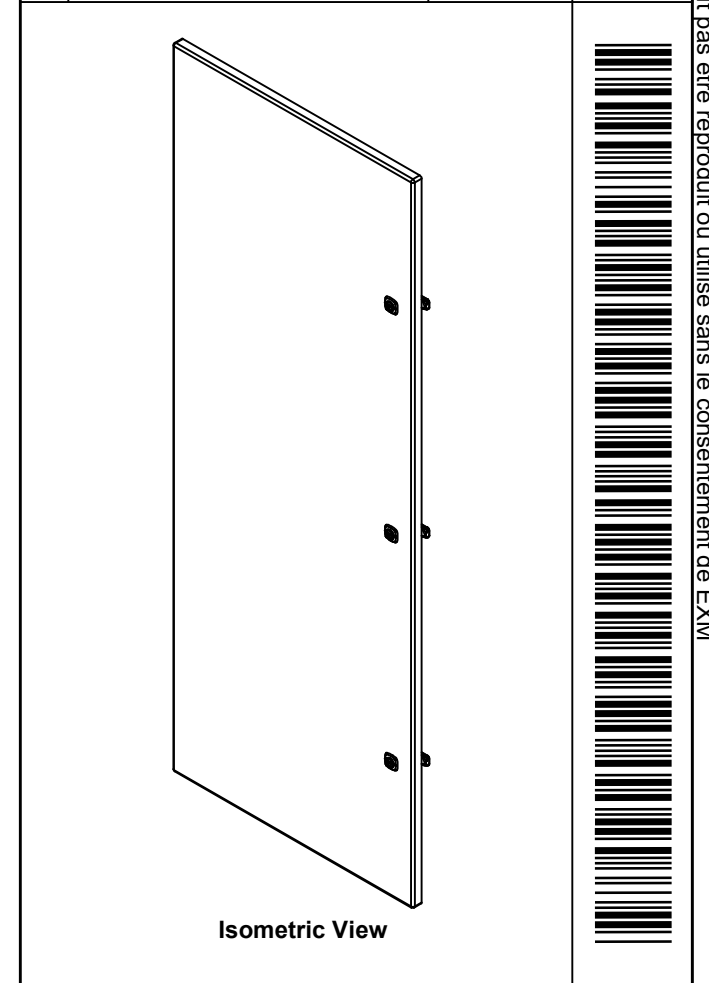


	Description	Status
	5412DDS 60" x 48" Cover	(NULL)
Part Number Numéro Pièce 5412DDS604818LD	Rev.	14
	0	18

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
	Projection
	

Customer Client	Date
Drawn By Dessiné Par	Date 02-Feb-25
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)

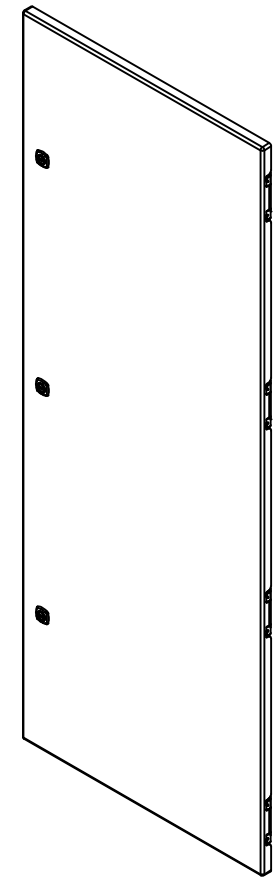
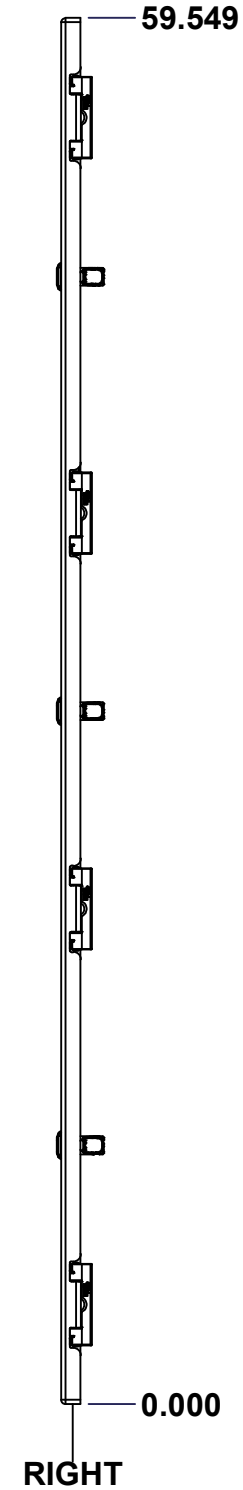
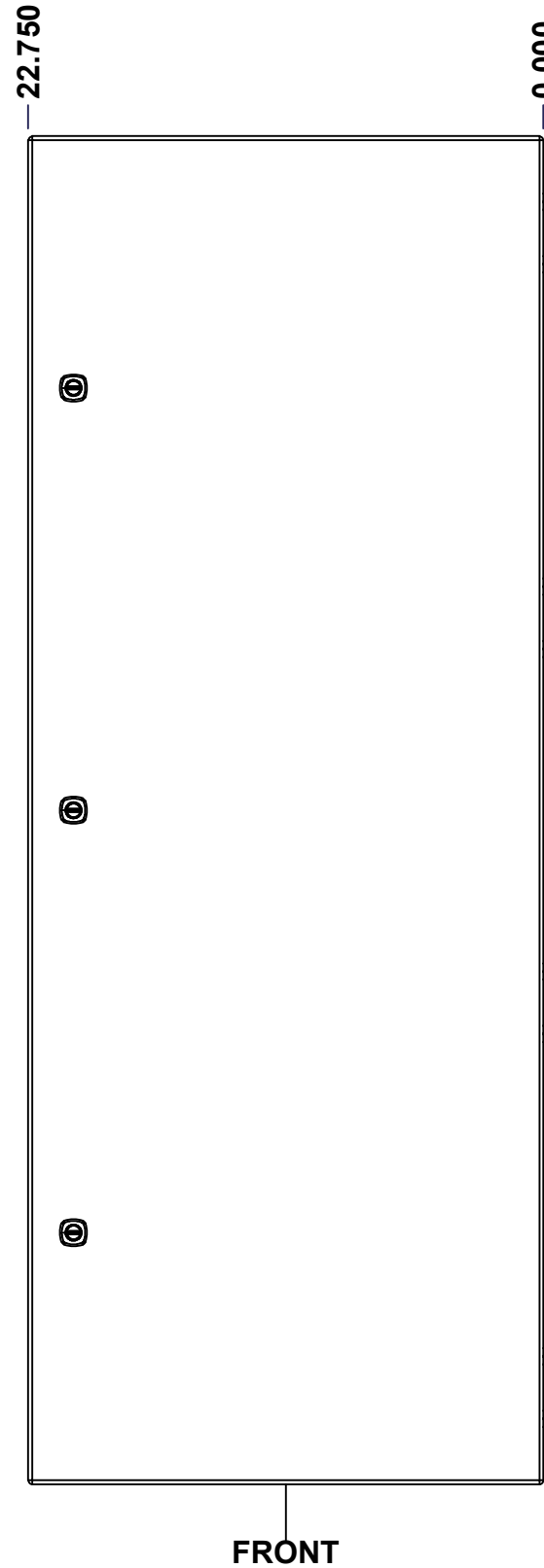
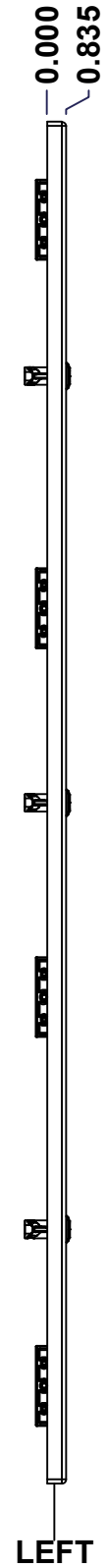
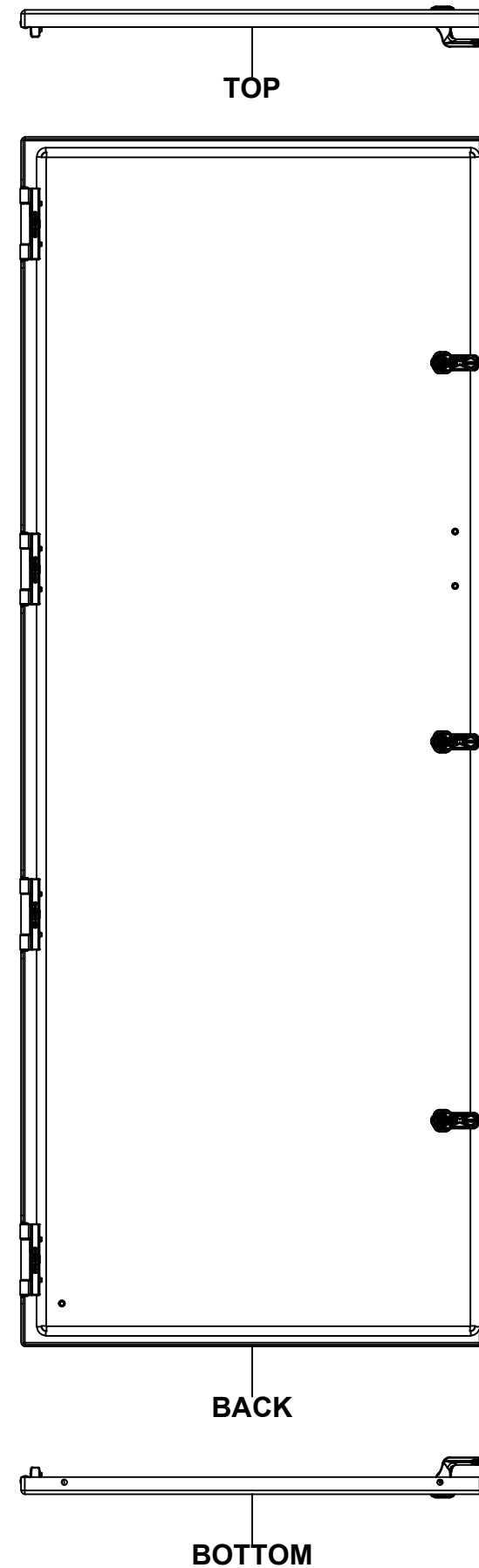
Color Couleur	Asa-61 Grey	Finish Fini	Rough Textured
Description		Detail Rev.	
5412DDS 60" x 48" Cover			

Part Number Numéro Pièce	Rev.	15
5412DDS604818LD	0	18

QTY	Part Number	Rev	Description
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
1	5412DDS604818DG	0	5412DDS 60" x 48" Door Gasket
1	5412DDS604818LD-P	0	5412DDS 60" x 48" Slave Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
3	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

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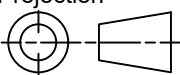
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Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-25
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Rough Textured
Description 5412DDS 60" x 48" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	16 18

SEE BILL OF MATERIAL ON LAST PAGE

5412DDS604818FD

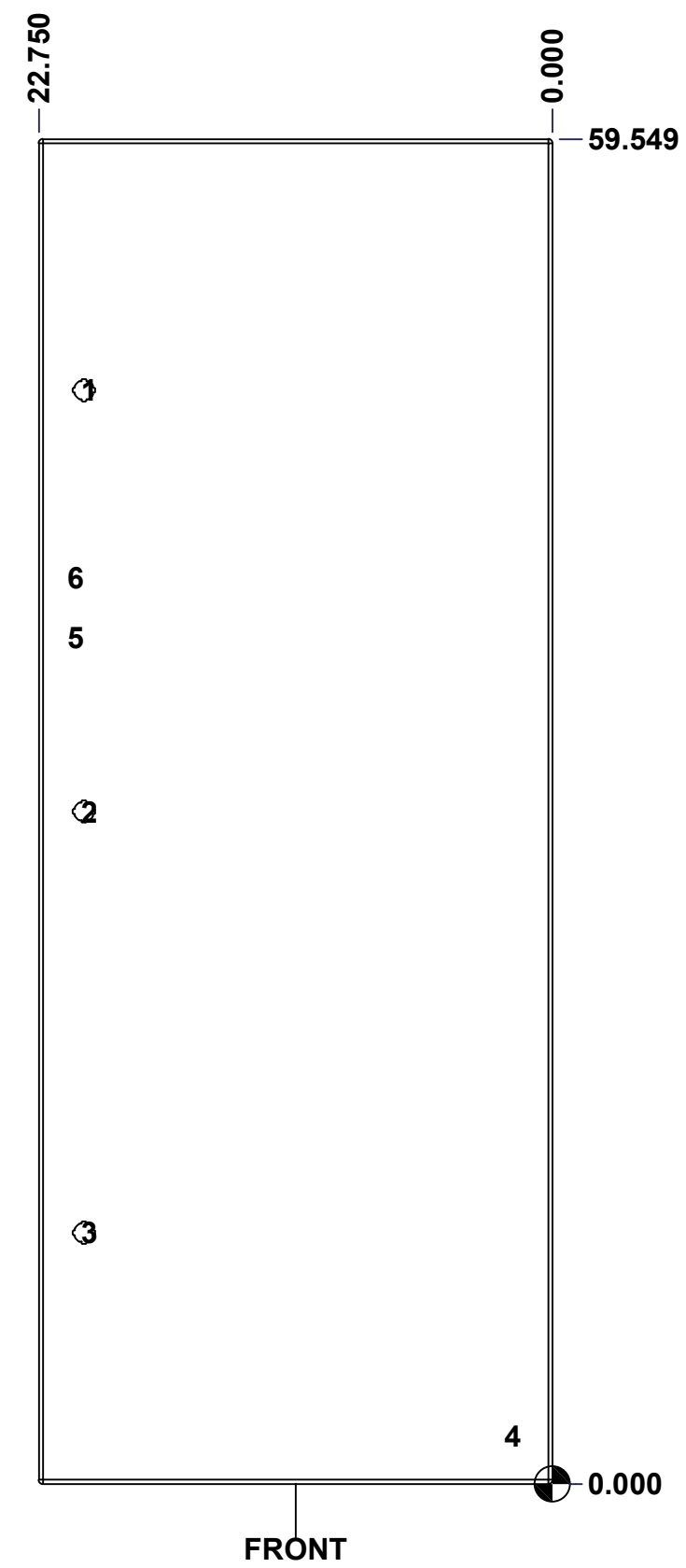
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.750	48.430	LOCK 889 SCQ4-SL @ 180.0°
2	20.750	29.774	LOCK 889 SCQ4-SL @ 180.0°
3	20.750	11.118	LOCK 889 SCQ4-SL @ 180.0°
4	2.000	2.118	GND STUD M6 x 16mm (Inside)
5	21.372	37.445	STUDS M6 x 18mm (Inside)
6	21.372	40.123	STUDS M6 x 18mm (Inside)



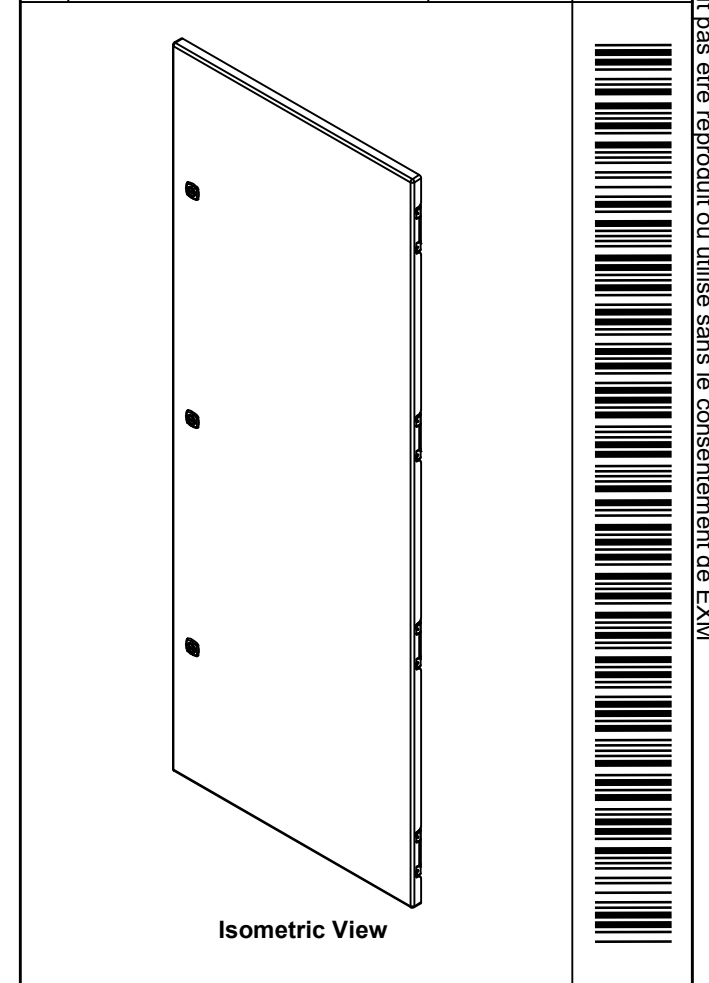
FRONT


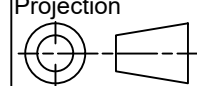
	Description	Status
	5412DDS 60" x 48" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS604818FD	0 / 17
		18

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Feb-25
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Rough Textured
Description		Detail Rev.
5412DDS 60" x 48" Cover		
Part Number Numéro Pièce	Rev.	18
5412DDS604818FD	0	18

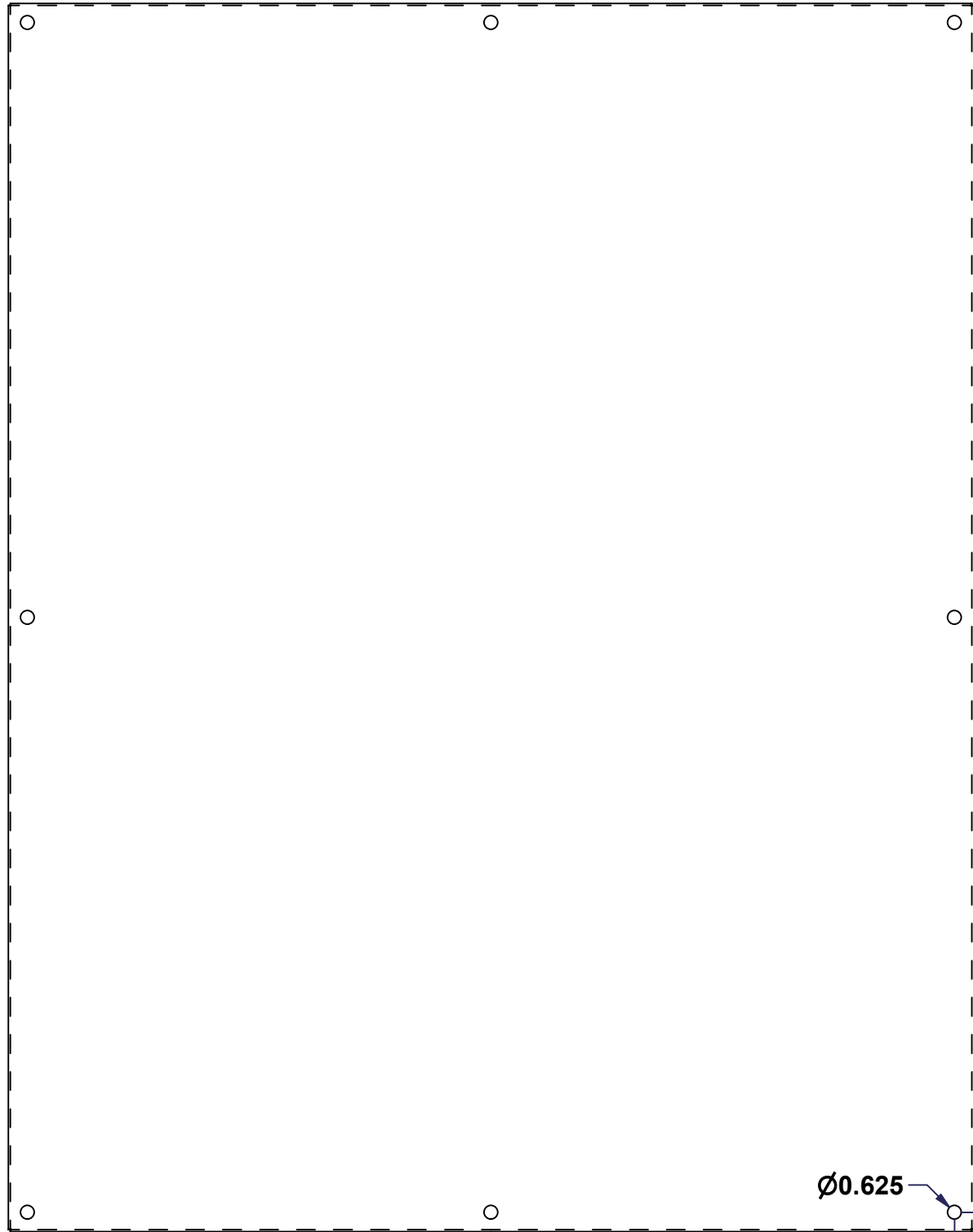
QTY	Part Number	Rev	Description
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
1	5412DDS604818DG	0	5412DDS 60" x 48" Door Gasket
1	5412DDS604818FD-P	0	5412DDS 60" x 48" Master Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
3	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

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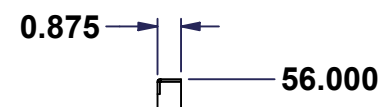
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TOP



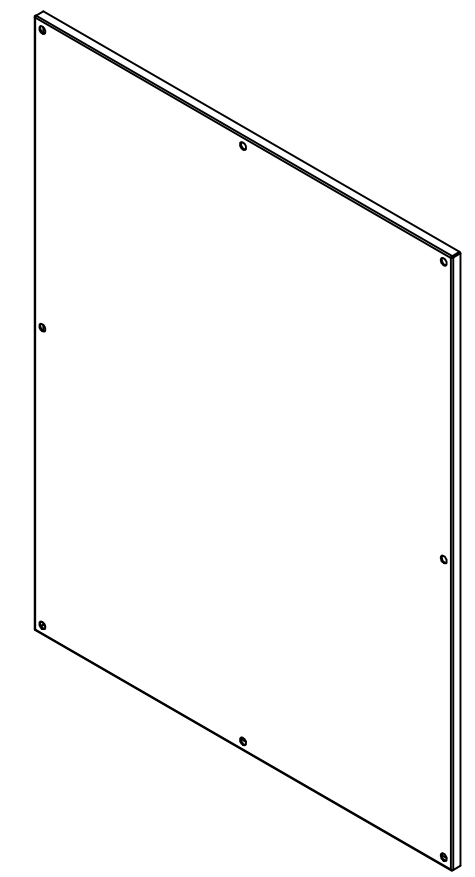
FRONT



RIGHT

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière	12 Ga Galvanized (2.5mm)

Color Couleur	Unpainted	Finish Fini	Unpainted
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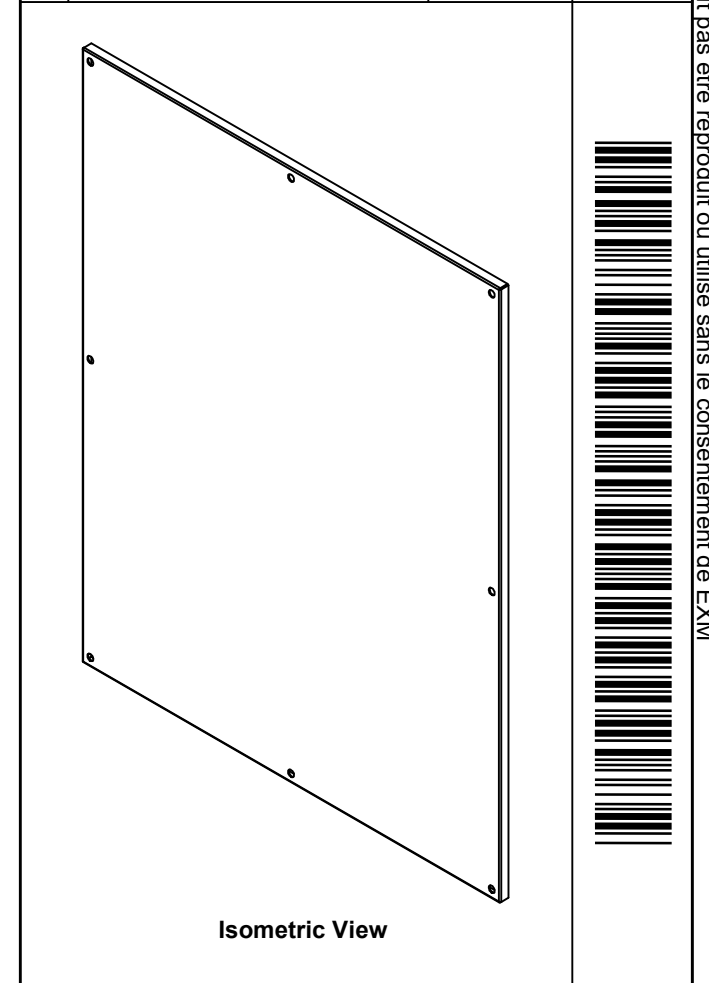
Description	Detail Rev.
885 SP6048G Inner Panel	


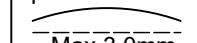
Part Number Numéro Pièce	Rev.	1
885SP6048G	0	2

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No.	Revisions	Date	By/Par



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Customer Client		Date
Drawn By Dessiné Par BoxCad		Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description 885 SP6048G Inner Panel		Detail Rev.
Part Number Numéro Pièce 885SP6048G		Rev. 0

Qty	Part Number	Rev	Description
1	885SP6048G-P	0	885 SP6048G Inner Panel Part
Parts List			

2
2