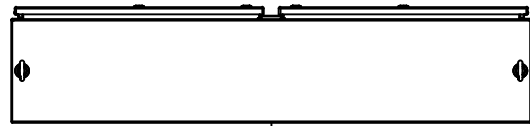
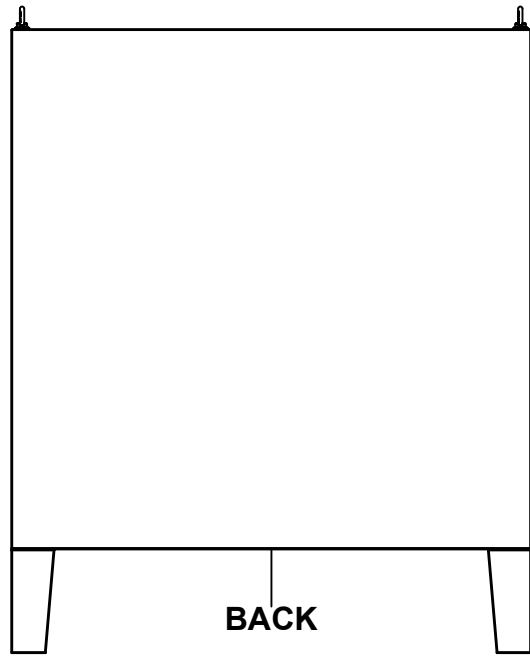


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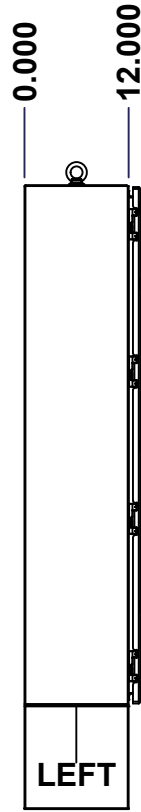
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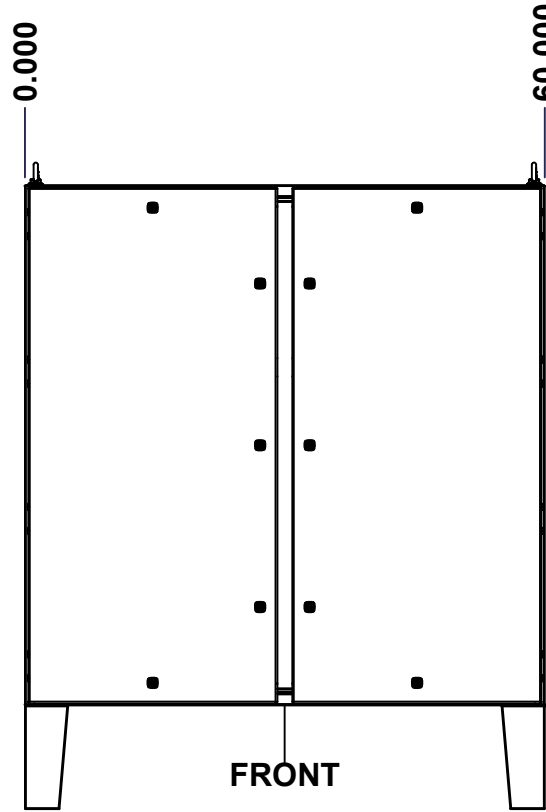
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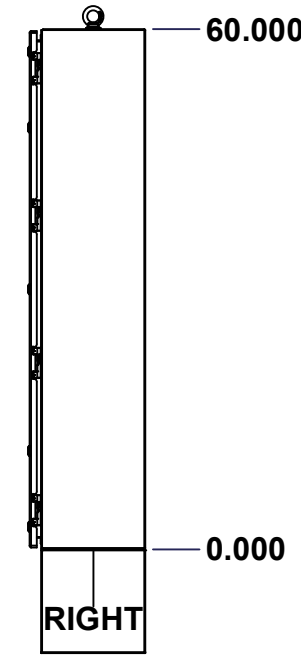
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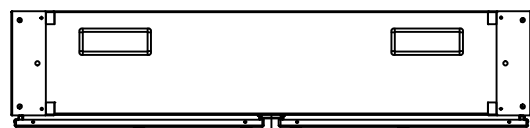
LEFT



FRONT

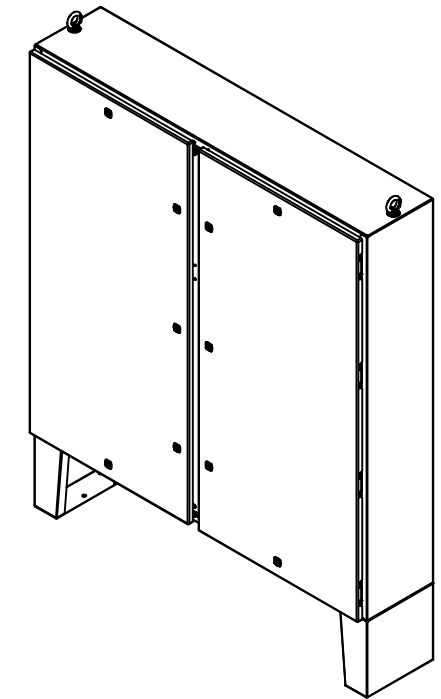


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 18-Sep-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 60" x 60" x 12" Assembly	Detail Rev.
Part Number Numéro Pièce 5412DDS606012	Rev. 0

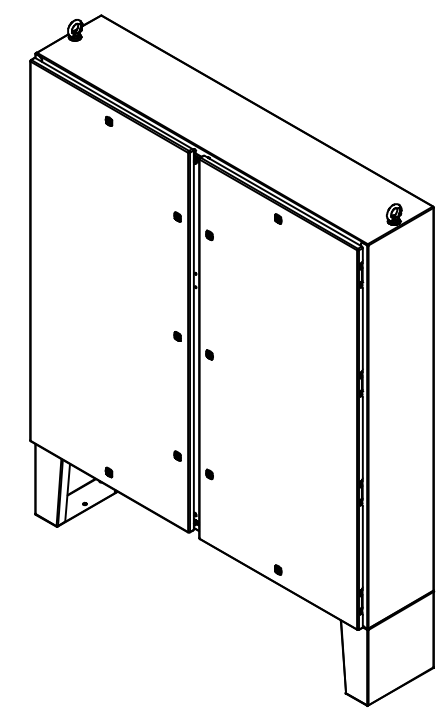
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W 880 PPL sold separately (Not installed)
8	C/W Mounting feet sold separately (Installed)
9	C/W Struts installed (Included)
10	C/W Interlock Kit (Installed by EXM)


No.	Revisions	Date	By/Par



Isometric View

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

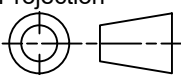
1	5412DDS606012MF	0	885 MFHD 12" x 12" Mounting Feet
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6060G	0	885 SP6060G Inner Panel
1	880INTI	4	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412DDS606012FD	0	5412DDS 60" x 60" Master Door
1	5412DDS606012LD	0	5412DDS 60" x 60" Slave Door
1	5412DDS606012B	0	5412DDS 60" x 60" x 12" Body
2	5412DDS606012GP	0	5412DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

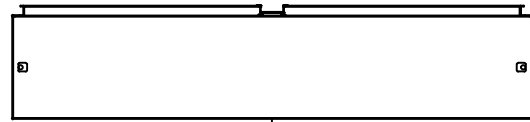
Projection



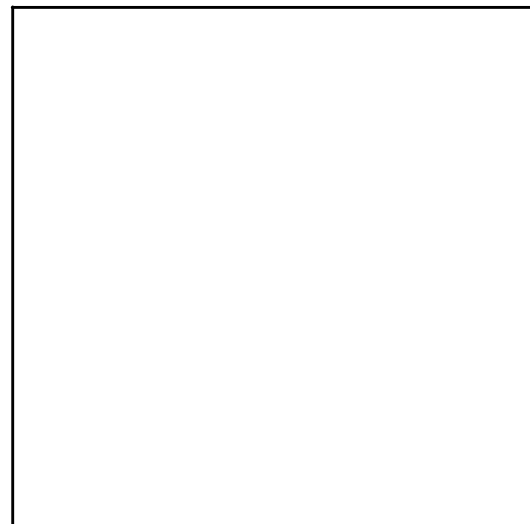
Customer Client		Date
Drawn By Dessiné Par: BoxCad: BoxCad		Date: 18-Sep-14
Material Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur: Asa-61 Grey	Finish Fini: Smooth	
Description: 5412DDS 60" x 60" x 12" Assembly		Detail Rev.
Part Number Numéro Pièce: 5412DDS606012		Rev. 0
		2 / 18

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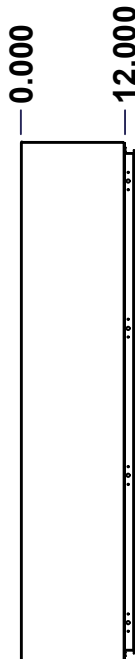
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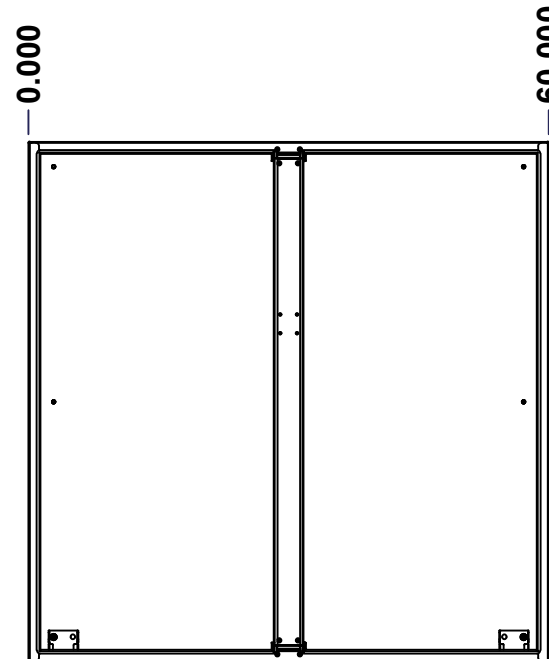
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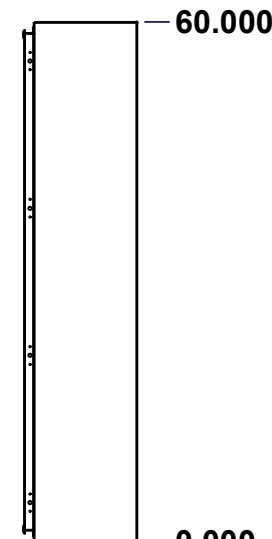
BACK



LEFT



FRONT

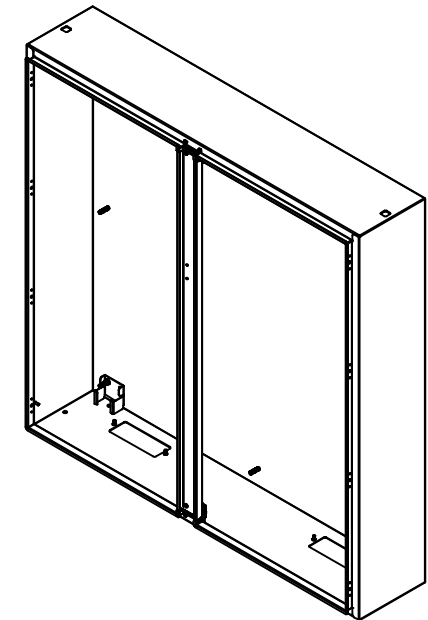


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 18-Sep-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412DDS 60" x 60" x 12" Body	Detail Rev.
Part Number Numéro Pièce 5412DDS606012B	Rev. 3 0

SEE BILL OF MATERIAL ON LAST PAGE

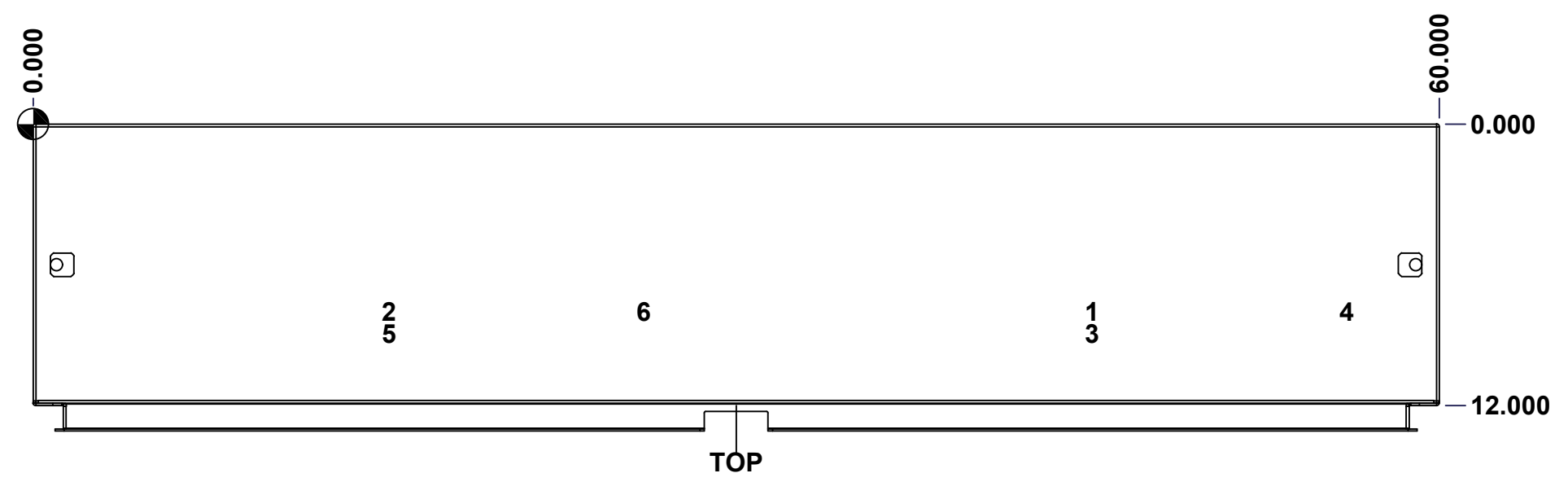
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	45.000	8.000	Struts CR400 21.500" (Inside)
2	15.000	8.000	Struts CR400 21.500" (Inside)
3	45.000	8.929	STUDS M6 x 10mm (Inside)
4	55.866	8.000	STUDS M6 x 10mm (Inside)
5	15.000	8.929	STUDS M6 x 10mm (Inside)
6	25.866	8.000	STUDS M6 x 10mm (Inside)

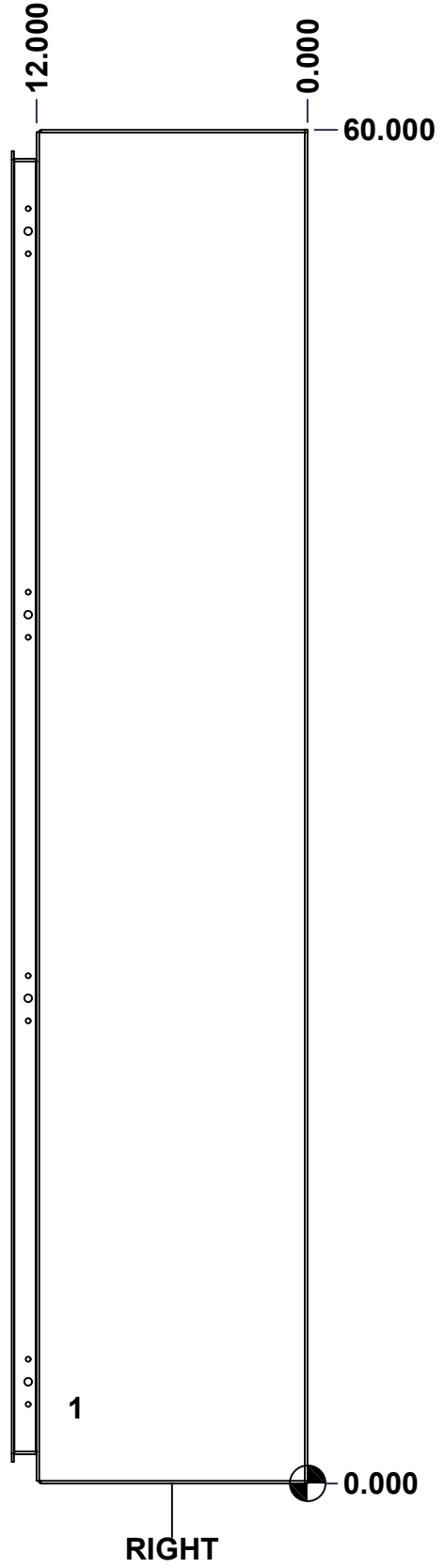


	Description	Status
	5412DDS 60" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS606012B	0
		4
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	3.375	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412DDS 60" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS606012B	0 / 5
		18

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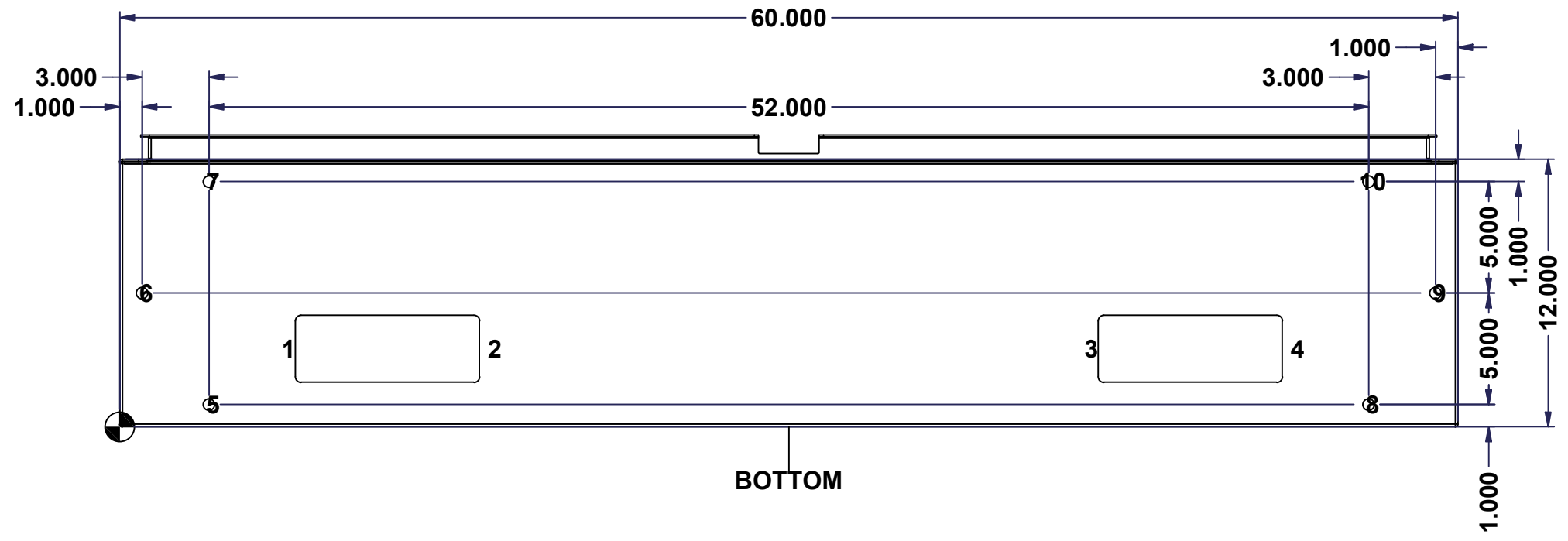
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.375	3.500	GP STUD M6 x 16mm (Inside)
2	16.625	3.500	GP STUD M6 x 16mm (Inside)
3	43.375	3.500	GP STUD M6 x 16mm (Inside)
4	52.625	3.500	GP STUD M6 x 16mm (Inside)

5	4.000	1.000	RND Ø0.500
6	1.000	6.000	RND Ø0.500
7	4.000	11.000	RND Ø0.500
8	56.000	1.000	RND Ø0.500
9	59.000	6.000	RND Ø0.500
10	56.000	11.000	RND Ø0.500

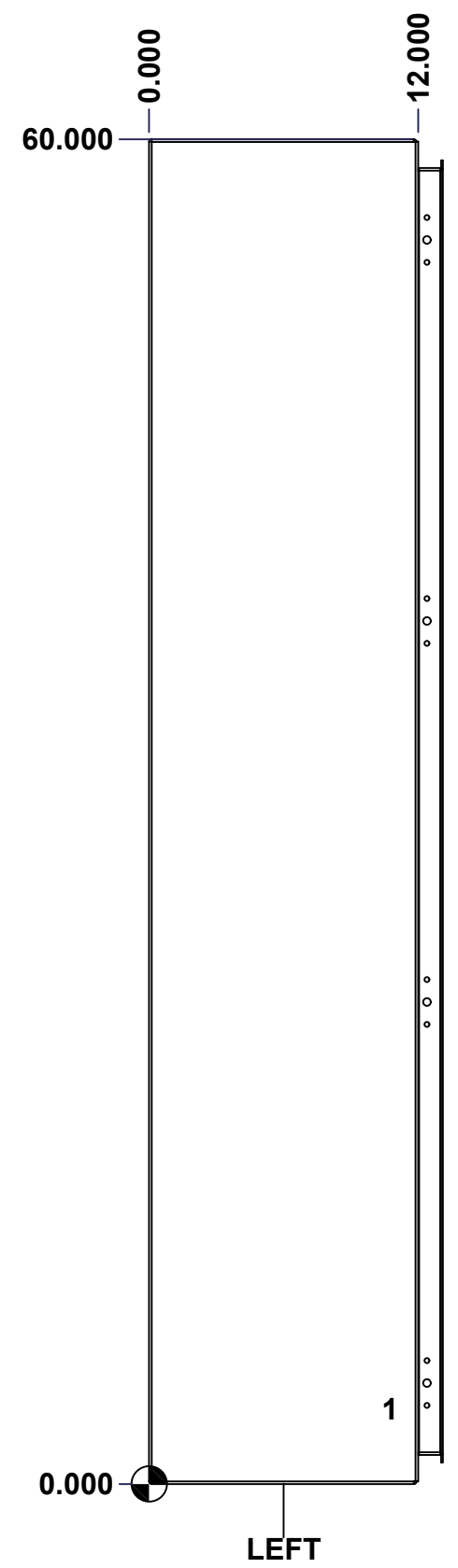


	Description	Status
	5412DDS 60" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS606012B	0 / 6
		18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	3.375	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412DDS 60" x 60" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412DDS606012B	0	7 18

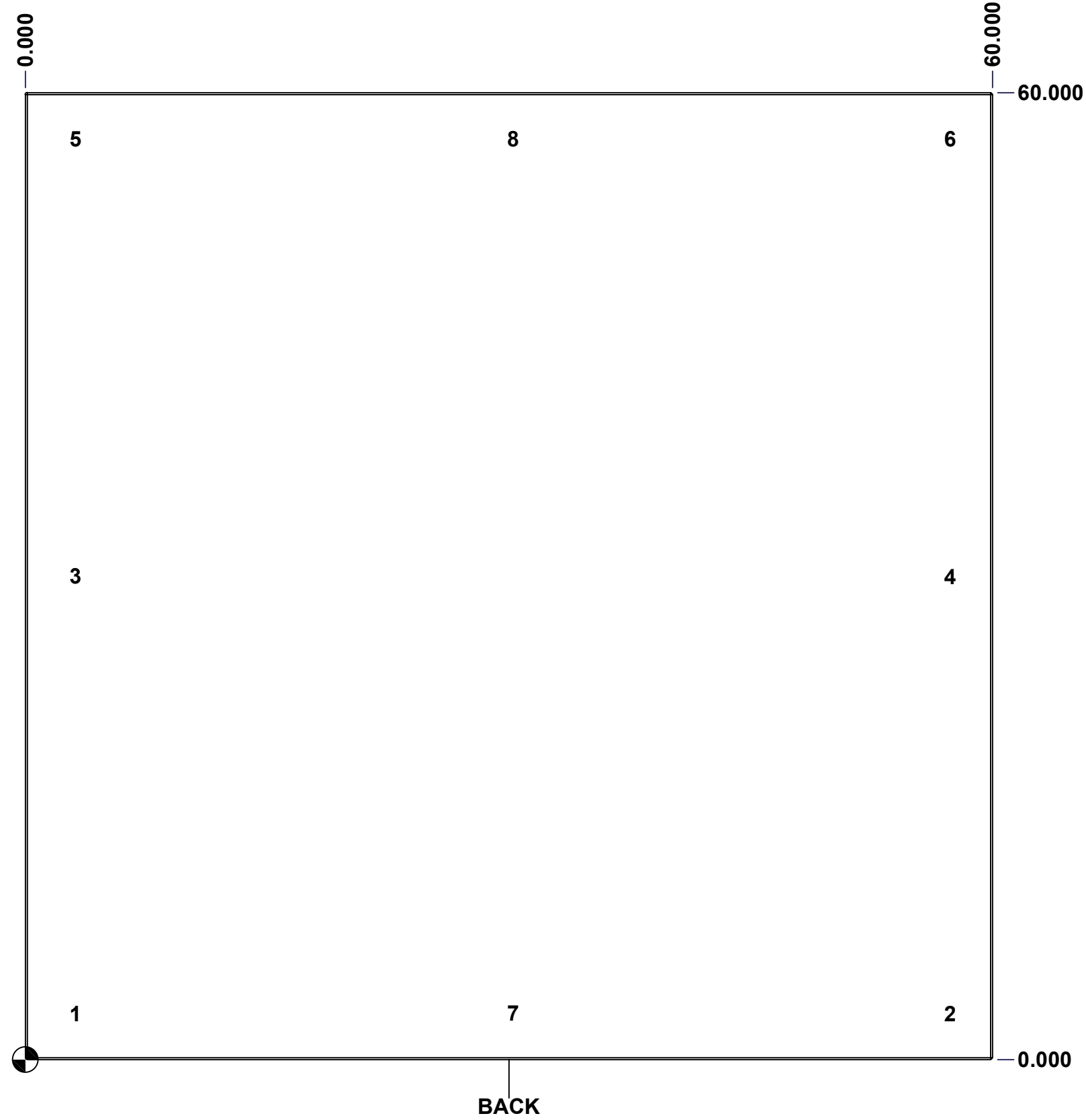
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.875	2.875	IP STUD M10 x 40mm (Inside)
2	57.125	2.875	IP STUD M10 x 40mm (Inside)
3	2.875	30.000	IP STUD M10 x 40mm (Inside)
4	57.125	30.000	IP STUD M10 x 40mm (Inside)
5	2.875	57.125	IP STUD M10 x 40mm (Inside)
6	57.125	57.125	IP STUD M10 x 40mm (Inside)
7	30.000	2.875	IP STUD M10 x 40mm (Inside)
8	30.000	57.125	IP STUD M10 x 40mm (Inside)



	Description	Status
	5412DDS 60" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS606012B	0 / 8
		18

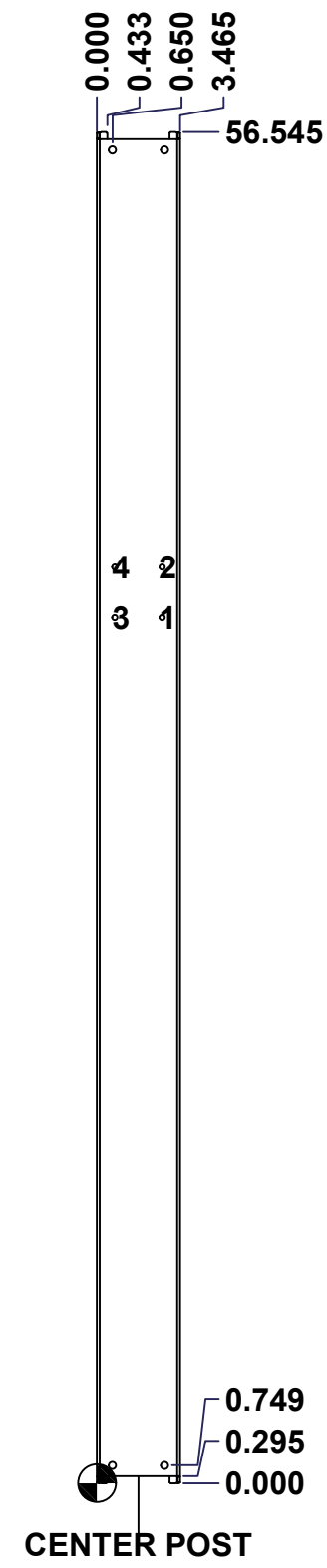
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	36.220	PEM FH-M6-15ZI (Inside)
2	0.748	38.346	PEM FH-M6-15ZI (Inside)
3	2.717	36.220	PEM FH-M6-15ZI (Inside)
4	2.717	38.346	PEM FH-M6-15ZI (Inside)

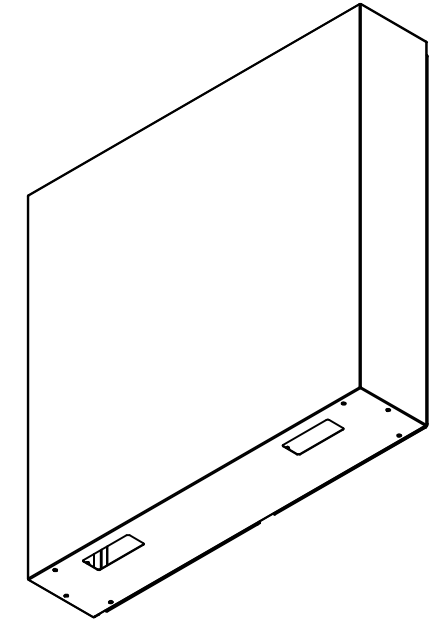


	Description	Status
	5412DDS 60" x 60" x 12" Body	(NULL)
Part Number Numéro Pièce 5412DDS606012B	Rev.	9
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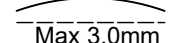
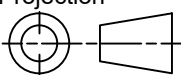
No.	Revisions	Date	By/Par



Isometric View

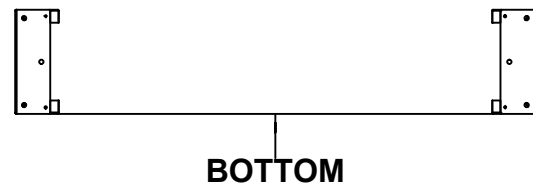
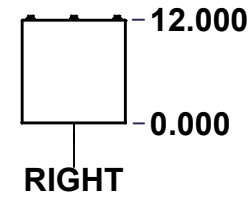
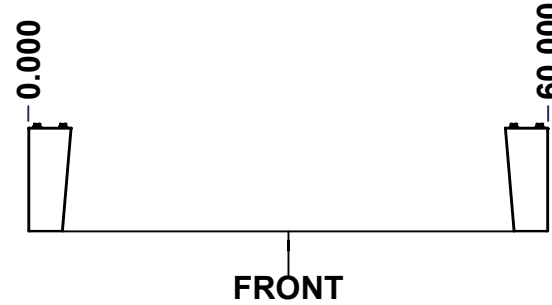
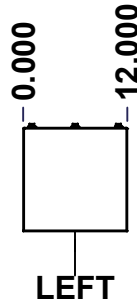
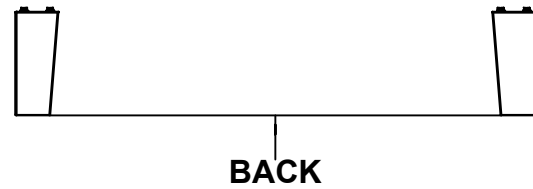
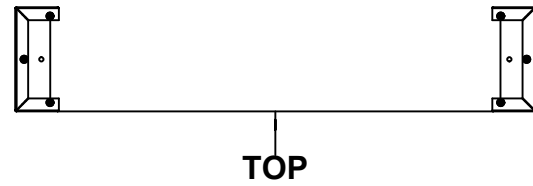


Qty	Part Number	Rev	Description
4	STK-Q-16030	0	Stud M6 x 10mm Steel
4	STK-PEM-FH-M6-15ZI	0	PEM Self-Clinching Stud M6 x 15.0mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	5412DDS606012CP-P	0	5412DDS 60" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm Steel
1	5412DDS606012B-P	0	5412DDS 60" x 60" Body Part
2	5412DDS606012_CR400 MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
Qty	Part Number	Rev	Description
Parts List			

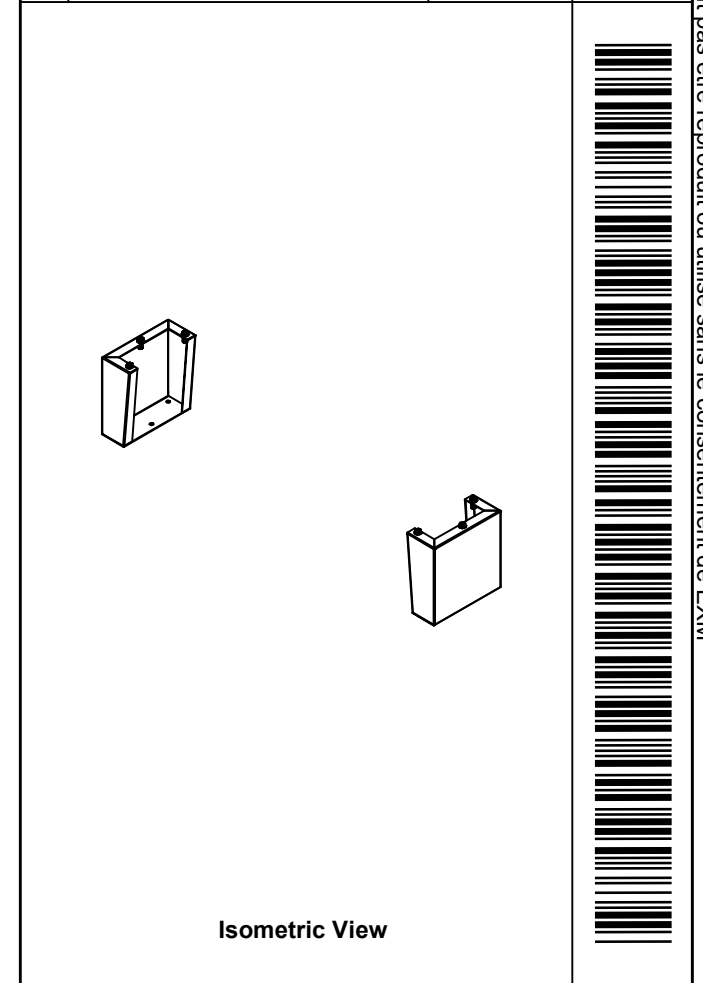
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 18-Sep-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412DDS 60" x 60" x 12" Body		Detail Rev.
Part Number Numéro Pièce 5412DDS606012B		Rev. 10 0 18


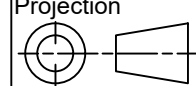
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 885 MFHD 12" x 12" Mounting Feet		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 18

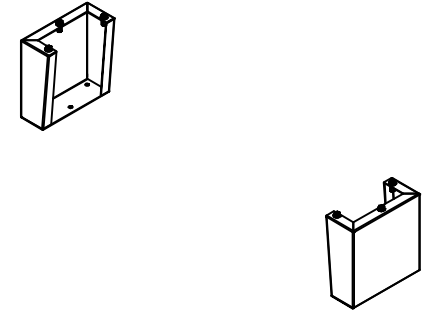
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5412DDS606012MF

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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 18-Sep-14
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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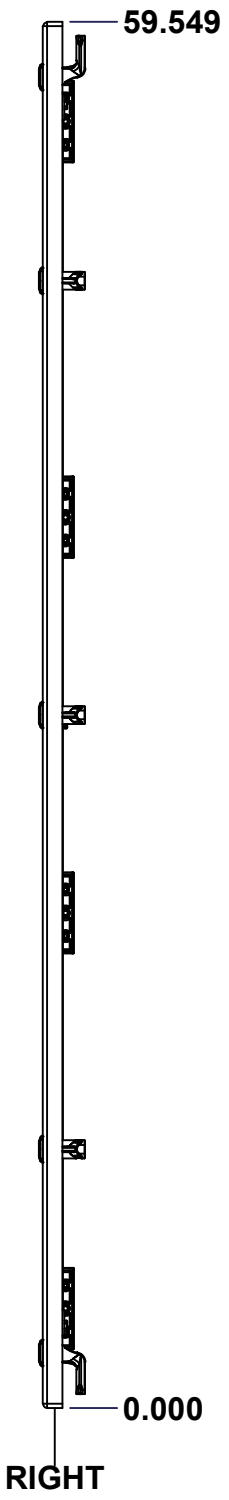
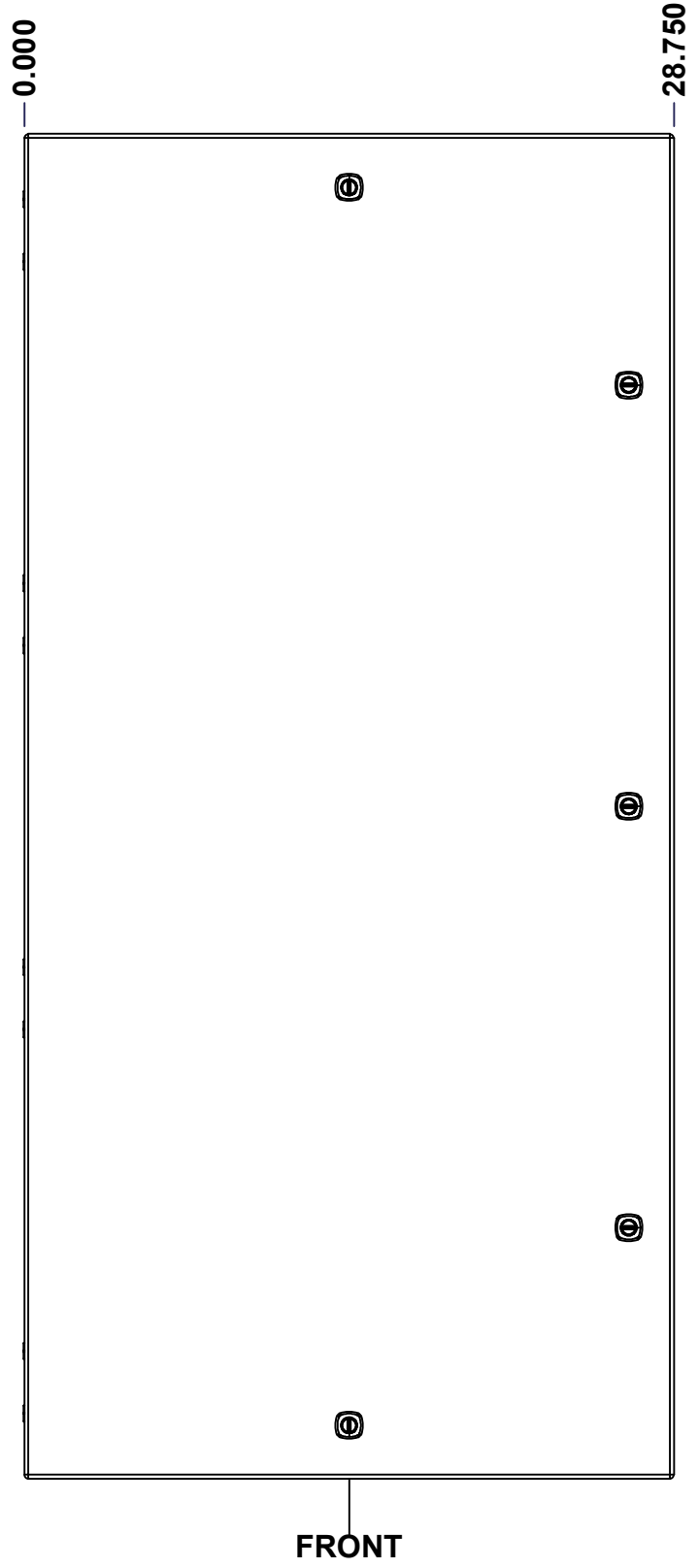
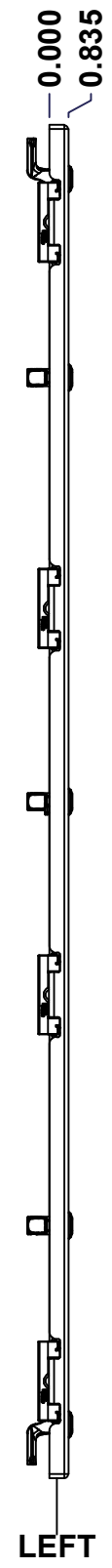
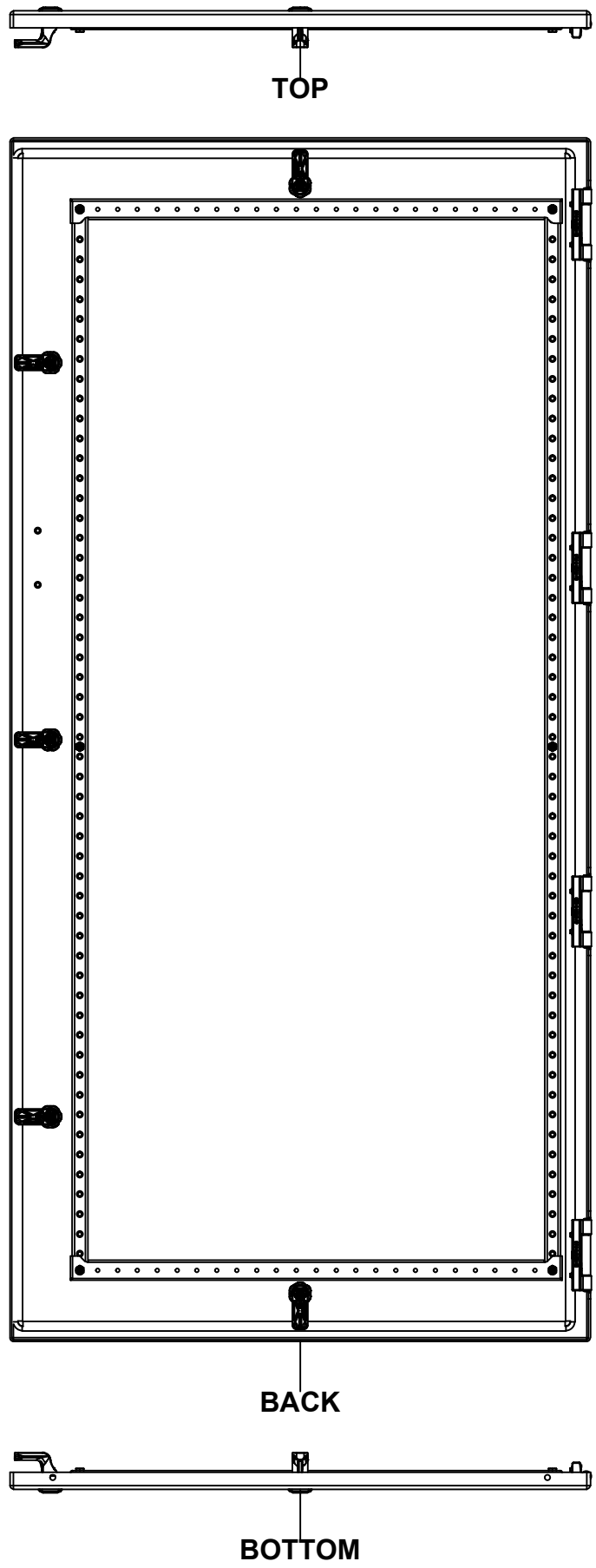
Description: 885 MFHD 12" x 12" Mounting Feet	Detail Rev.
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Part Number / Numéro Pièce: 5412DDS606012MF	Rev. 0	12 / 18
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Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5412DDS606012MFR-P	0	885 MFHD 12" x 12" Right Mounting Feet Part
1	5412DDS606012MFL-P	0	885 MFHD 12" x 12" Left Mounting Feet Part
3	STK-K-11600	2	885 MF Accessory Kit
Parts List			

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No.	Revisions	Date	By/Par

Isometric View of the door showing its 3D structure and locking mechanism.

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412DDS 60" x 60" Slave Door		
Part Number Numéro Pièce	Rev. 0	13 / 18

SEE BILL OF MATERIAL ON LAST PAGE

5412DDS606012LD

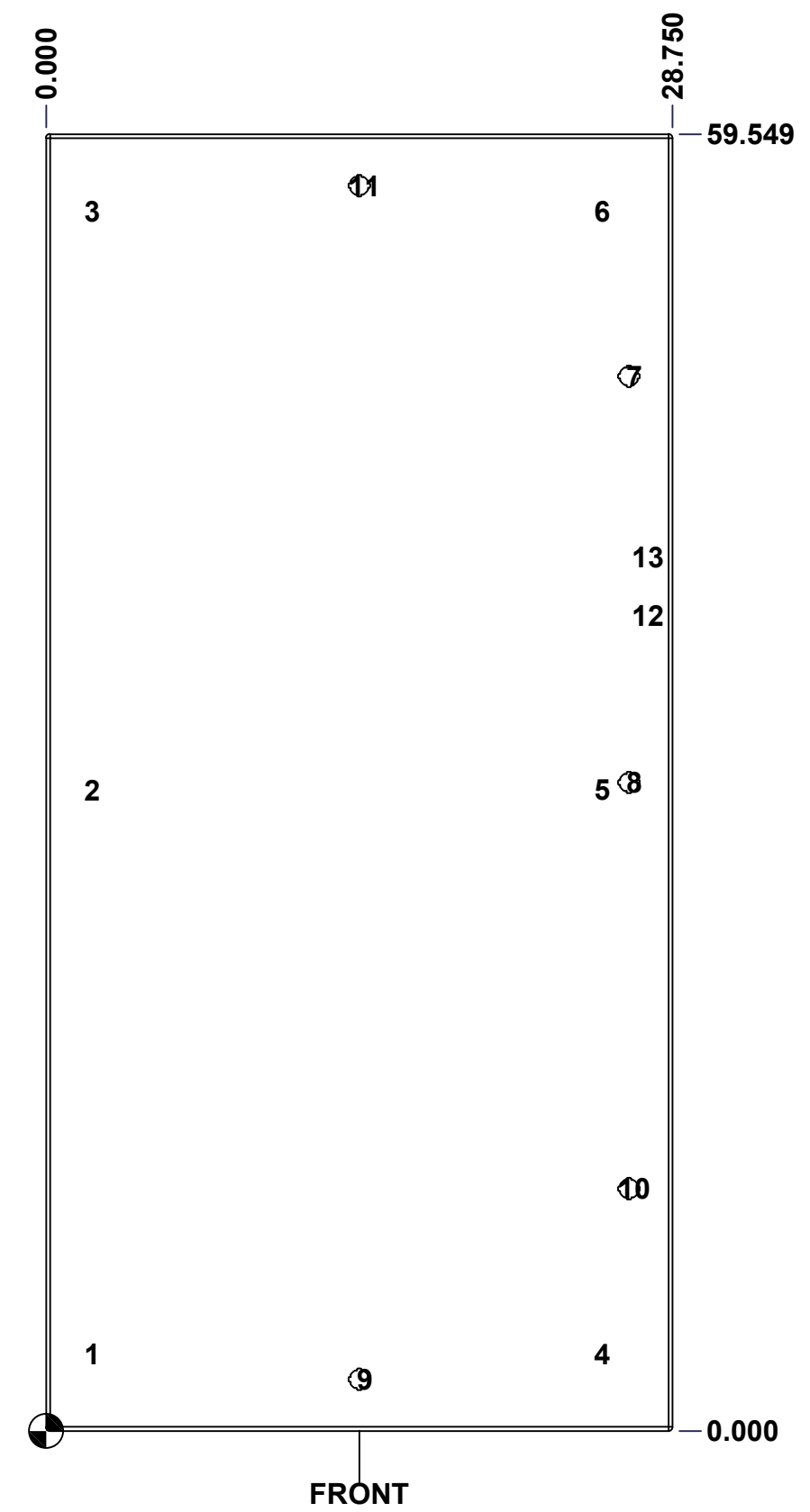
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	3.524	STUD M6 x 18mm (Inside)
2	1.875	29.430	STUD M6 x 18mm (Inside)
3	1.875	56.024	STUD M6 x 18mm (Inside)
4	25.282	3.524	STUD M6 x 18mm (Inside)
5	25.282	29.430	STUD M6 x 18mm (Inside)
6	25.282	56.024	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
7	26.750	48.430	LOCK 889 SCQ4-SL @ 0.0°
8	26.750	29.774	LOCK 889 SCQ4-SL @ 0.0°
9	14.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
10	26.750	11.118	LOCK 889 SCQ4-SL @ 0.0°
11	14.375	57.180	LOCK 889 SCQ4-SL @ 90.0°
12	27.372	37.445	STUDS M6 x 18mm (Inside)
13	27.372	40.123	STUDS M6 x 18mm (Inside)

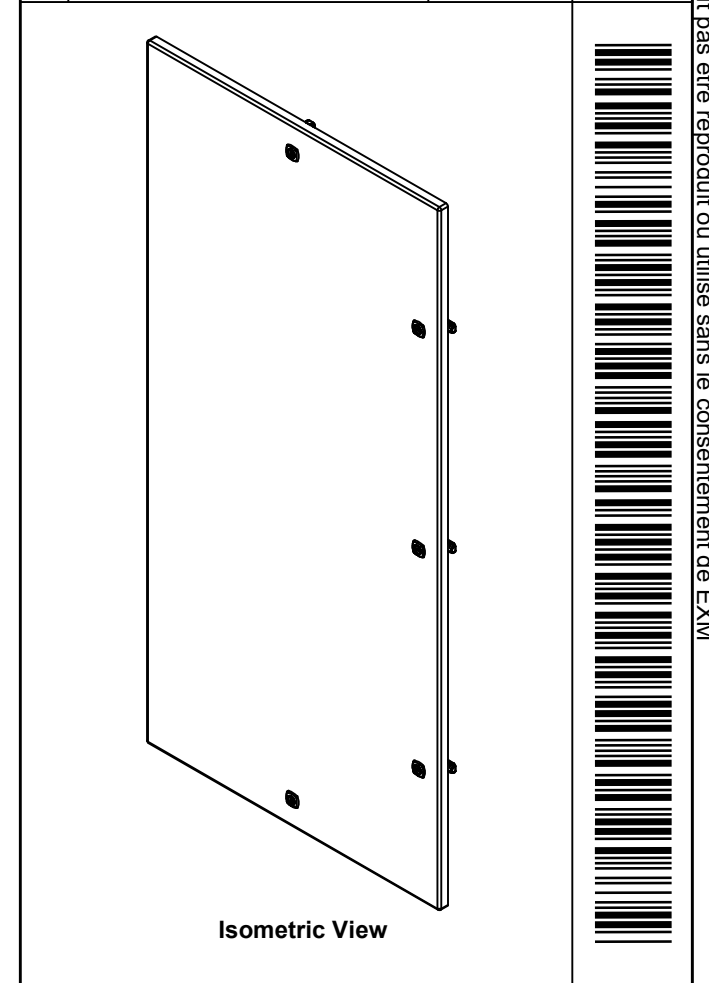


	Description	Status
	5412DDS 60" x 60" Slave Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS606012LD	0 / 14
		18

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client _____ Date _____

Drawn By / Dessiné Par BoxCad: BoxCad Date 18-Sep-14

Material / Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur Asa-61 Grey Finish / Fini Smooth

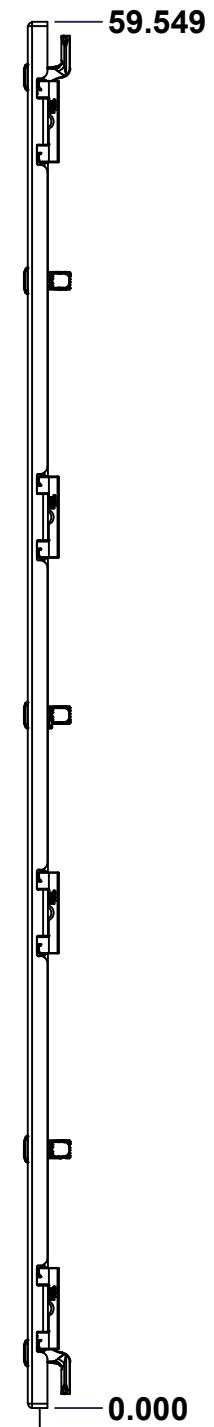
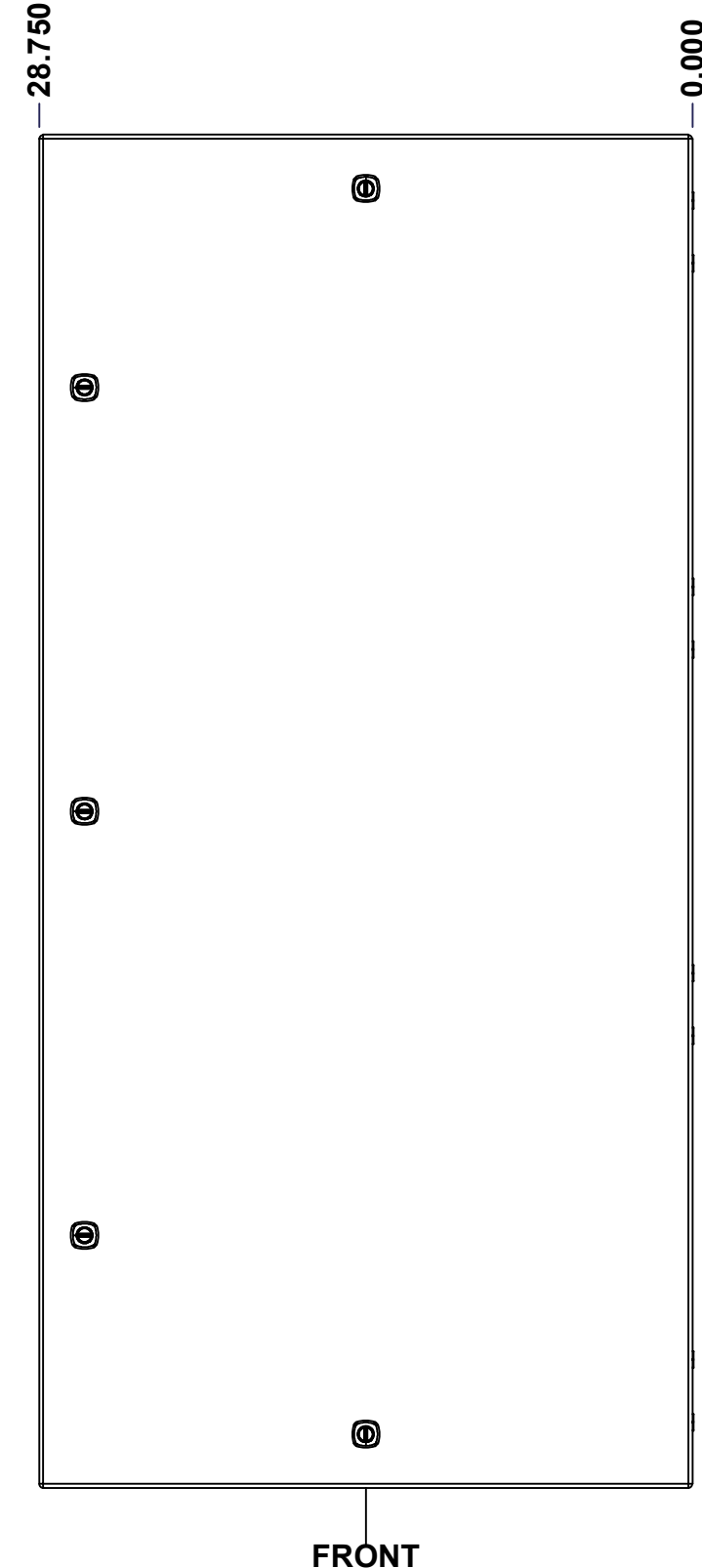
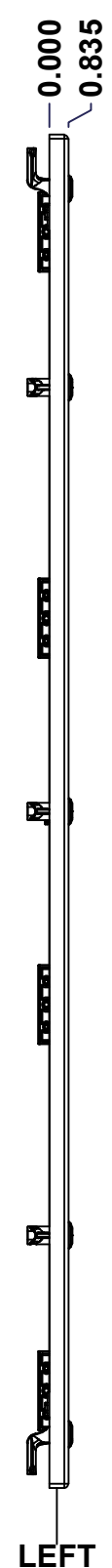
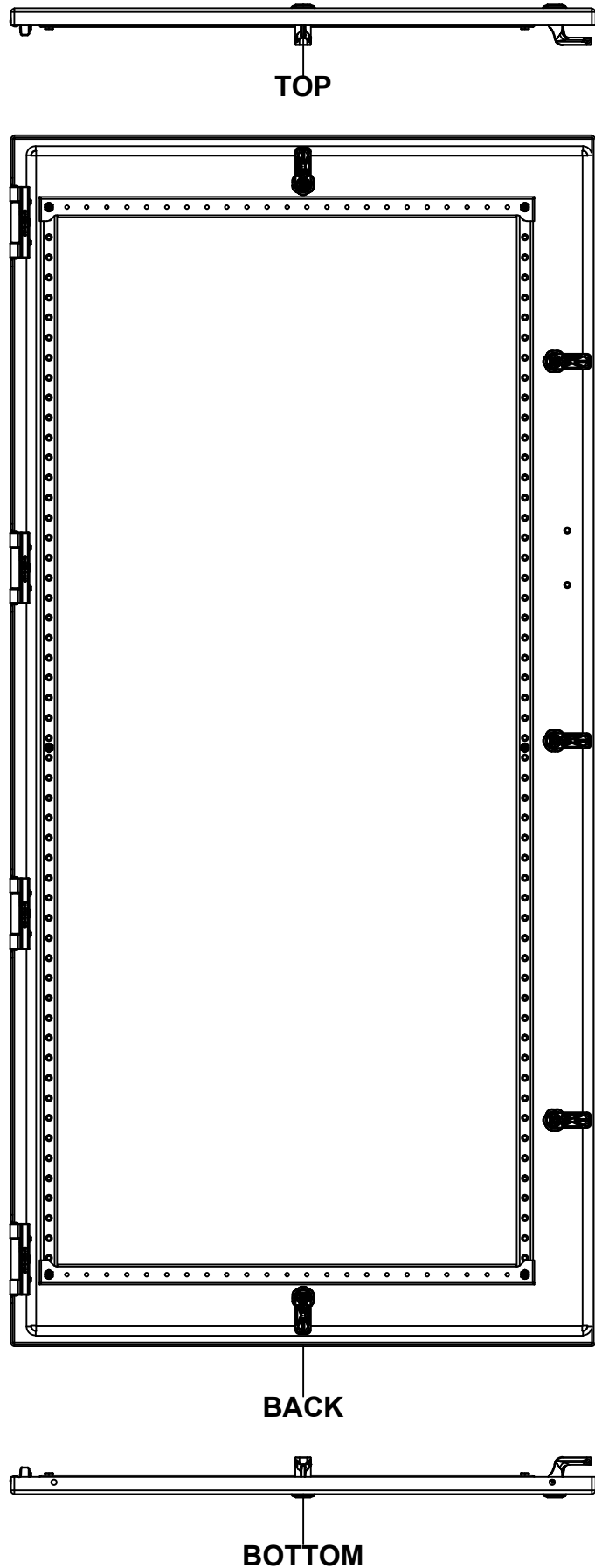
Description 5412DDS 60" x 60" Slave Door Detail Rev. _____

Part Number / Numéro Pièce **5412DDS606012LD** Rev. **0** 15 / 18

QTY	Part Number	Rev	Description
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412DDS606012DS1	0	5412DDS 60" x 60" Door Stiffener
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412DDS606012DG	0	5412DDS 60" x 60" Door Gasket
1	5412DDS606012LD-P	0	5412DDS 60" x 60" Slave Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

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Isometric View

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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 18-Sep-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412DDS 60" x 60" Master Door		
Part Number Numéro Pièce		Rev. 16
5412DDS606012FD		0 18

SEE BILL OF MATERIAL ON LAST PAGE

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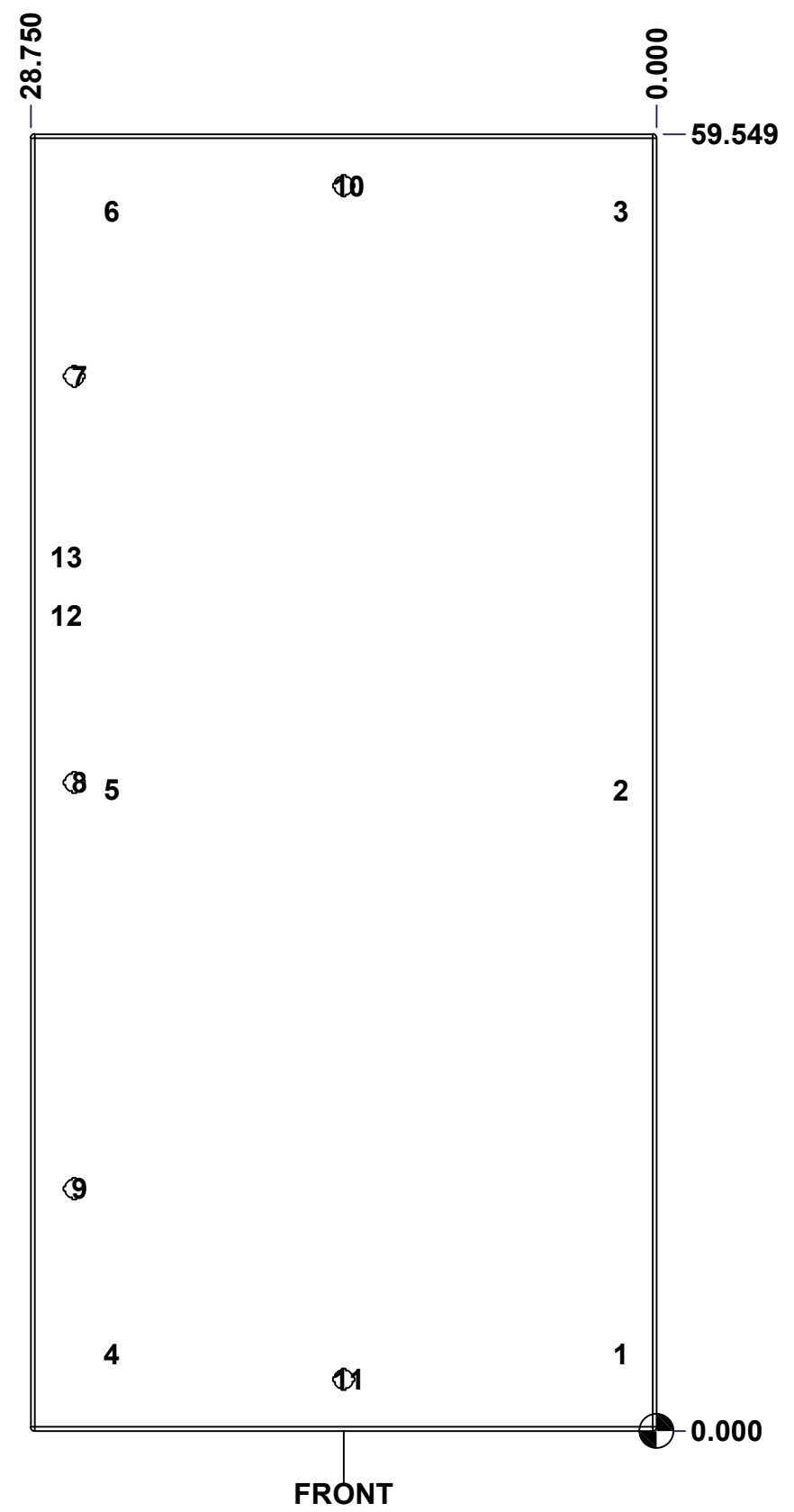
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	3.524	STUD M6 x 18mm (Inside)
2	1.875	29.430	STUD M6 x 18mm (Inside)
3	1.875	56.024	STUD M6 x 18mm (Inside)
4	25.282	3.524	STUD M6 x 18mm (Inside)
5	25.282	29.430	STUD M6 x 18mm (Inside)
6	25.282	56.024	STUD M6 x 18mm (Inside)

7	26.750	48.430	LOCK 889 SCQ4-SL @ 180.0°
8	26.750	29.774	LOCK 889 SCQ4-SL @ 180.0°
9	26.750	11.118	LOCK 889 SCQ4-SL @ 180.0°
10	14.375	57.180	LOCK 889 SCQ4-SL @ 90.0°
11	14.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
12	27.372	37.445	STUDS M6 x 18mm (Inside)
13	27.372	40.123	STUDS M6 x 18mm (Inside)

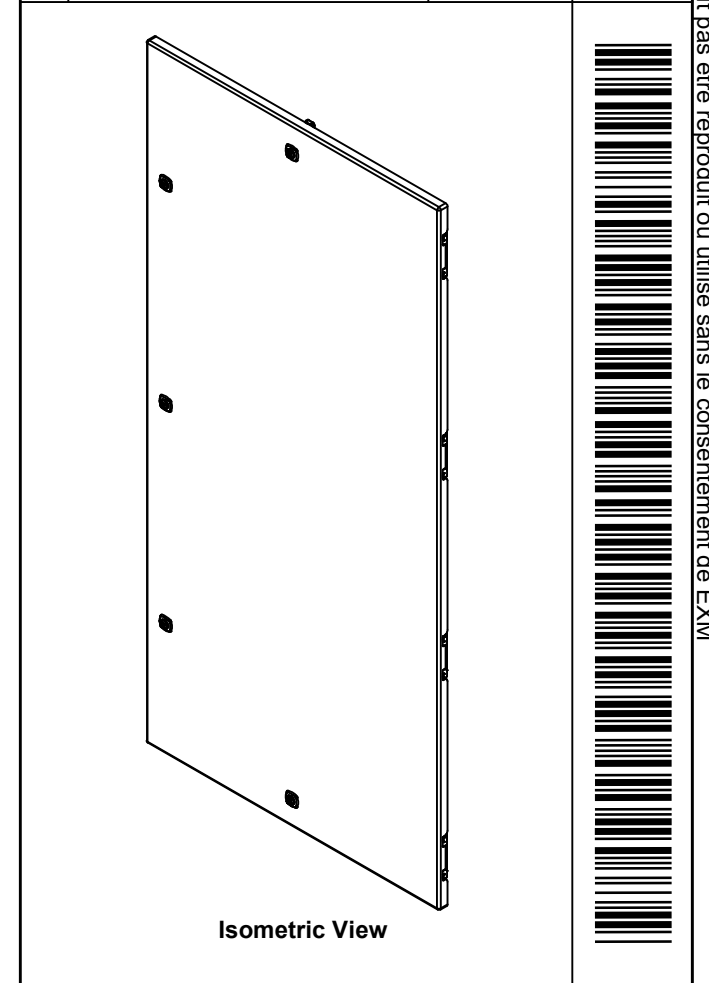


	Description	Status
	5412DDS 60" x 60" Master Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5412DDS606012FD	0 / 17
		18

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client _____ Date _____

Drawn By Dessiné Par BoxCad: BoxCad Date 18-Sep-14

Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412DDS 60" x 60" Master Door

Detail Rev. _____

Part Number Numéro Pièce **5412DDS606012FD**

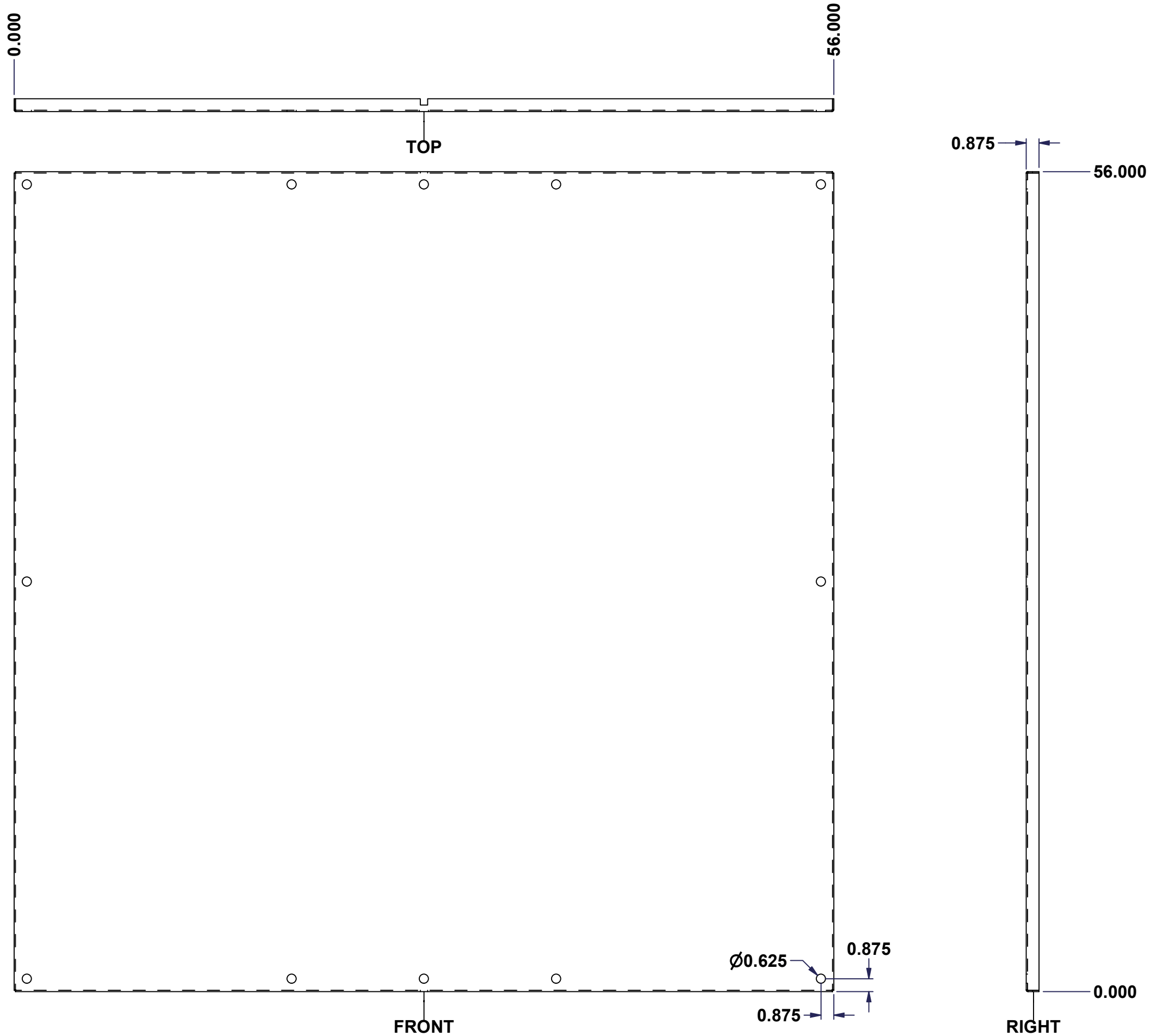
Rev. 0

18 / 18

QTY	Part Number	Rev	Description
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412DDS606012DS1	0	5412DDS 60" x 60" Door Stiffener
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412DDS606012DG	0	5412DDS 60" x 60" Door Gasket
1	5412DDS606012FD-P	0	5412DDS 60" x 60" Master Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

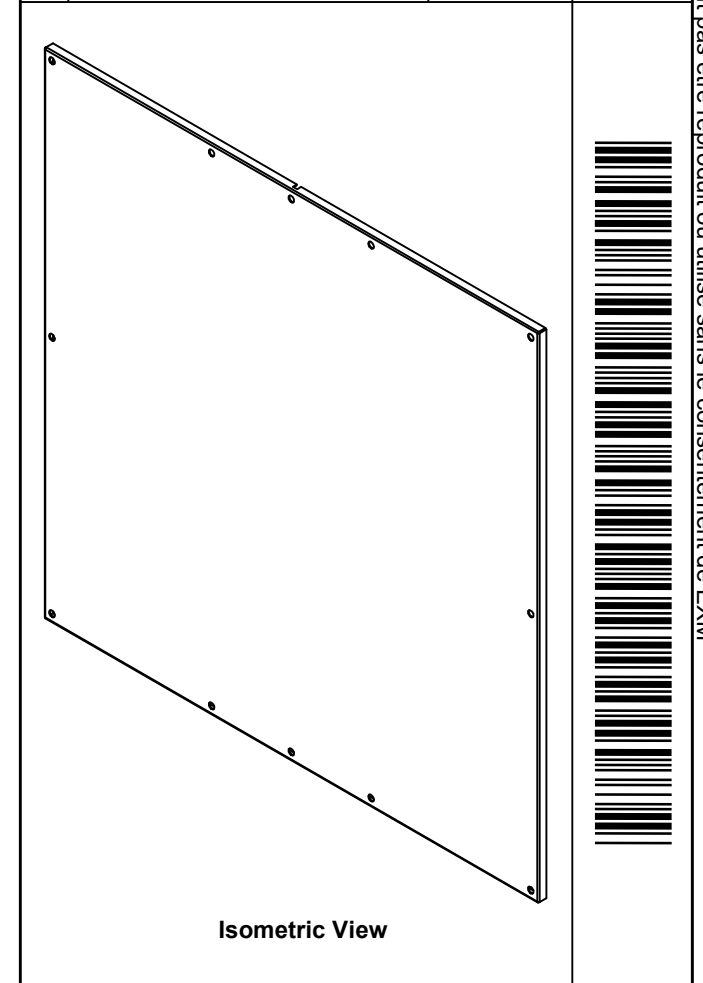
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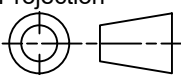
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No.	Revisions	Date	By/Par

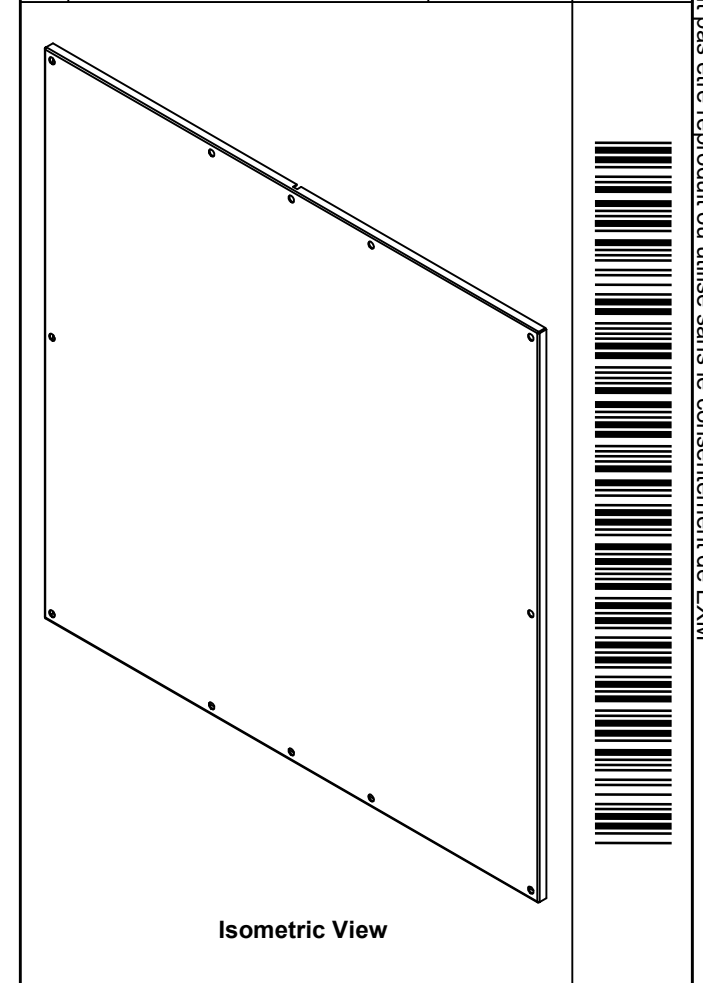



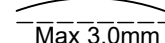
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date
Customer Client		Date 04/11/2009
Drawn By / Dessiné Par	BoxCad	
Material / Matière	12 Ga Galvanized (2.5mm)	
Color / Couleur	Unpainted	Finish / Fini: Unpainted
Description	885 SP6060G Inner Panel	
Part Number / Numéro Pièce	885SP6060G	Detail Rev.
	Rev. 0	1 / 2

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No.	Revisions	Date	By/Par



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Customer Client		Date
Drawn By / Dessiné Par: BoxCad		Date: 04/11/2009
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 885 SP6060G Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 885SP6060G		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	885SP6060G-P	0	885 SP6060G Inner Panel Part
Parts List			