

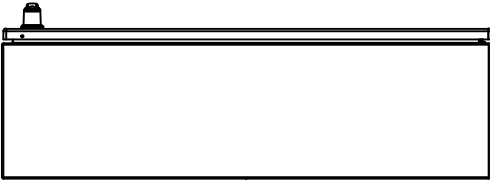
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Tolerance ±1/32" unless otherwise specified

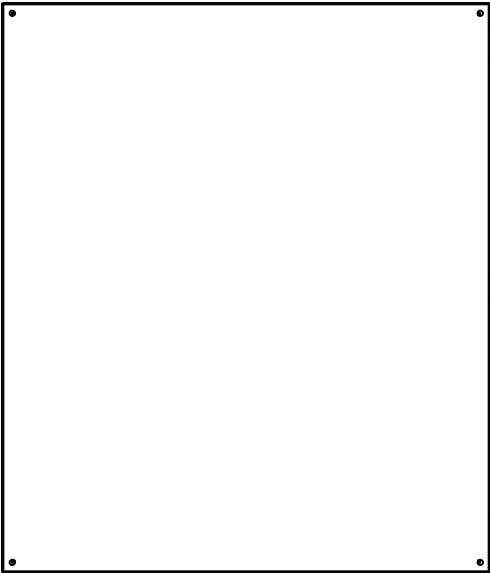
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Tolérance ±1/32" sauf spécification contraire

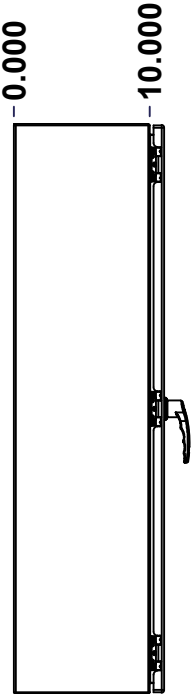
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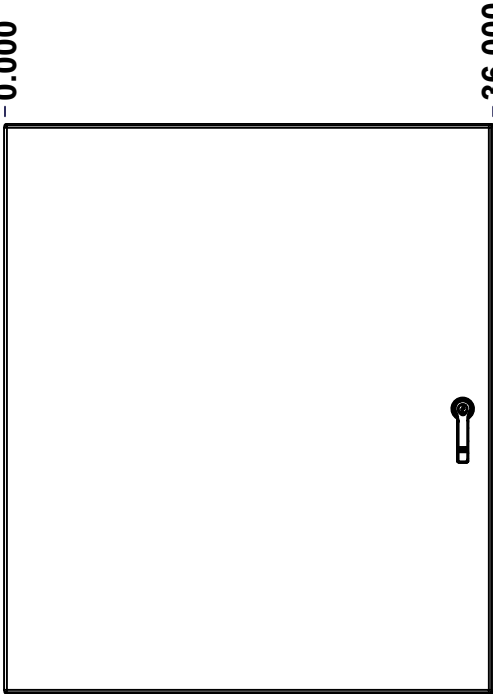
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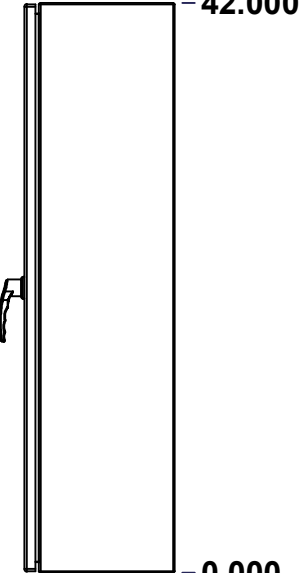
BACK



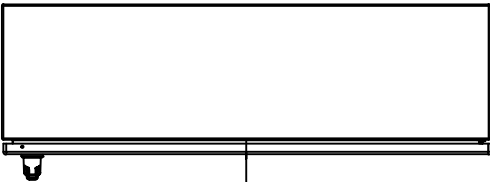
LEFT



FRONT

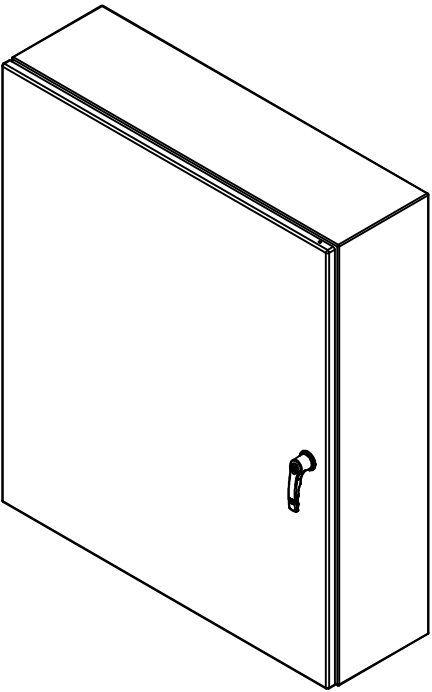


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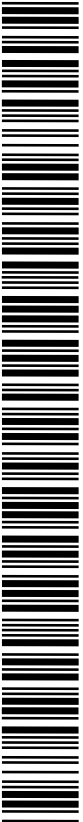


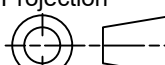
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 05-Sep-14	
Material Matière		Aluminum 5052-H32 (2.3mm)	
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412EAL 42" x 36" x 10" Assembly		Detail Rev.	
Part Number Numéro Pièce 5412EAL423610		Rev. 0	1 9

SEE BILL OF MATERIAL ON LAST PAGE

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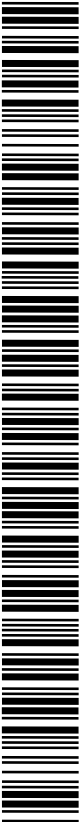
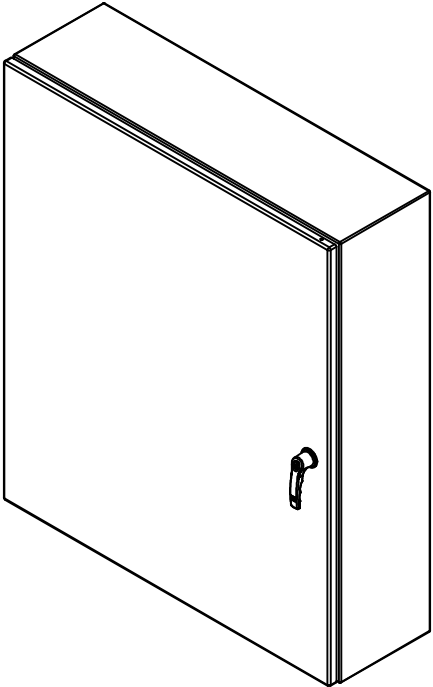
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

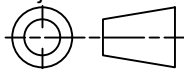


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: BoxCad

Date 05-Sep-14

Material Matière Aluminum 5052-H32 (2.3mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description 5412EAL 42" x 36" x 10" Assembly

Detail Rev.

Part Number Numéro Pièce 5412EAL423610

Rev. 0 2 9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

2	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP4236G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412EAL423610C	0	5412EAL 42" x 36" Cover
1	5412EAL423610B	0	5412EAL 42" x 36" x 10" Body
3	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

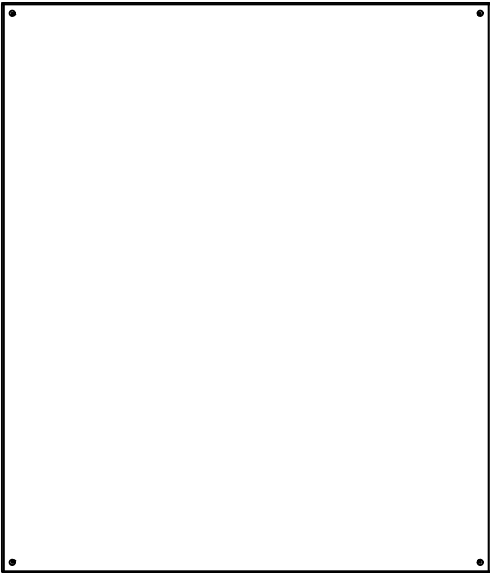
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Tolérance ±1/32" sauf spécification contraire

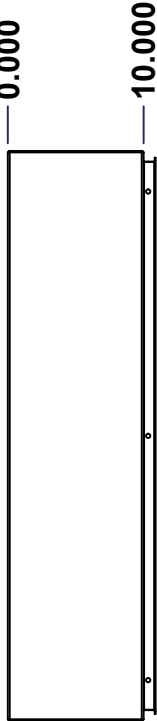
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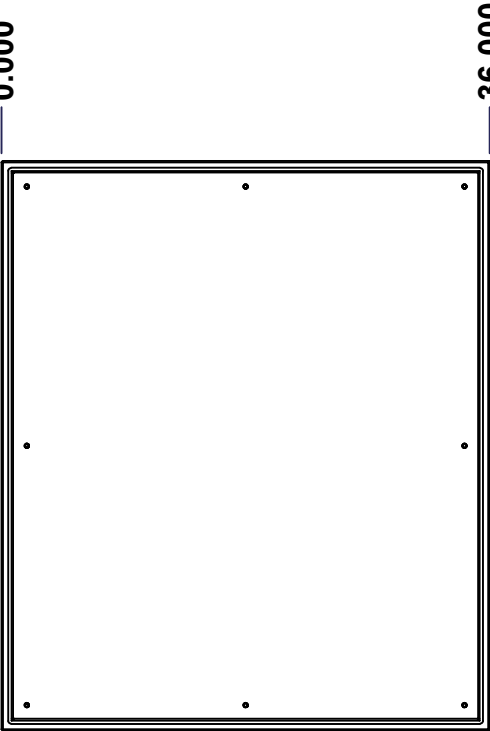
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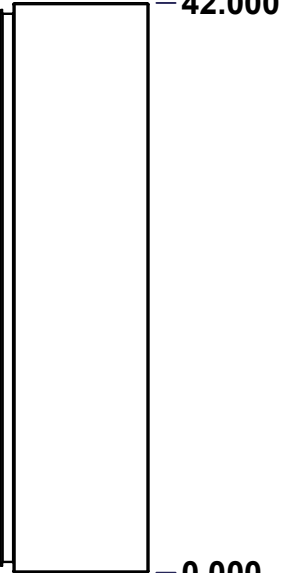
BACK



LEFT



FRONT

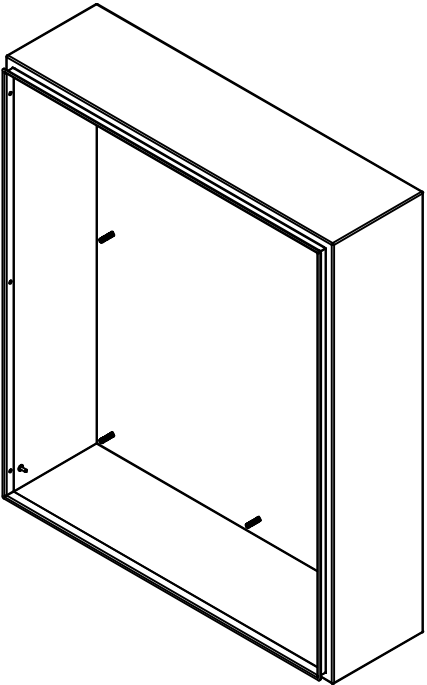


RIGHT

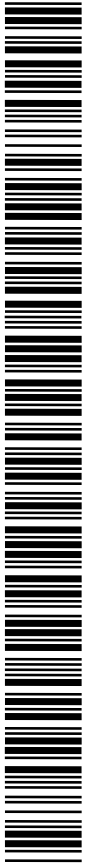


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

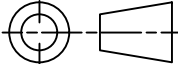


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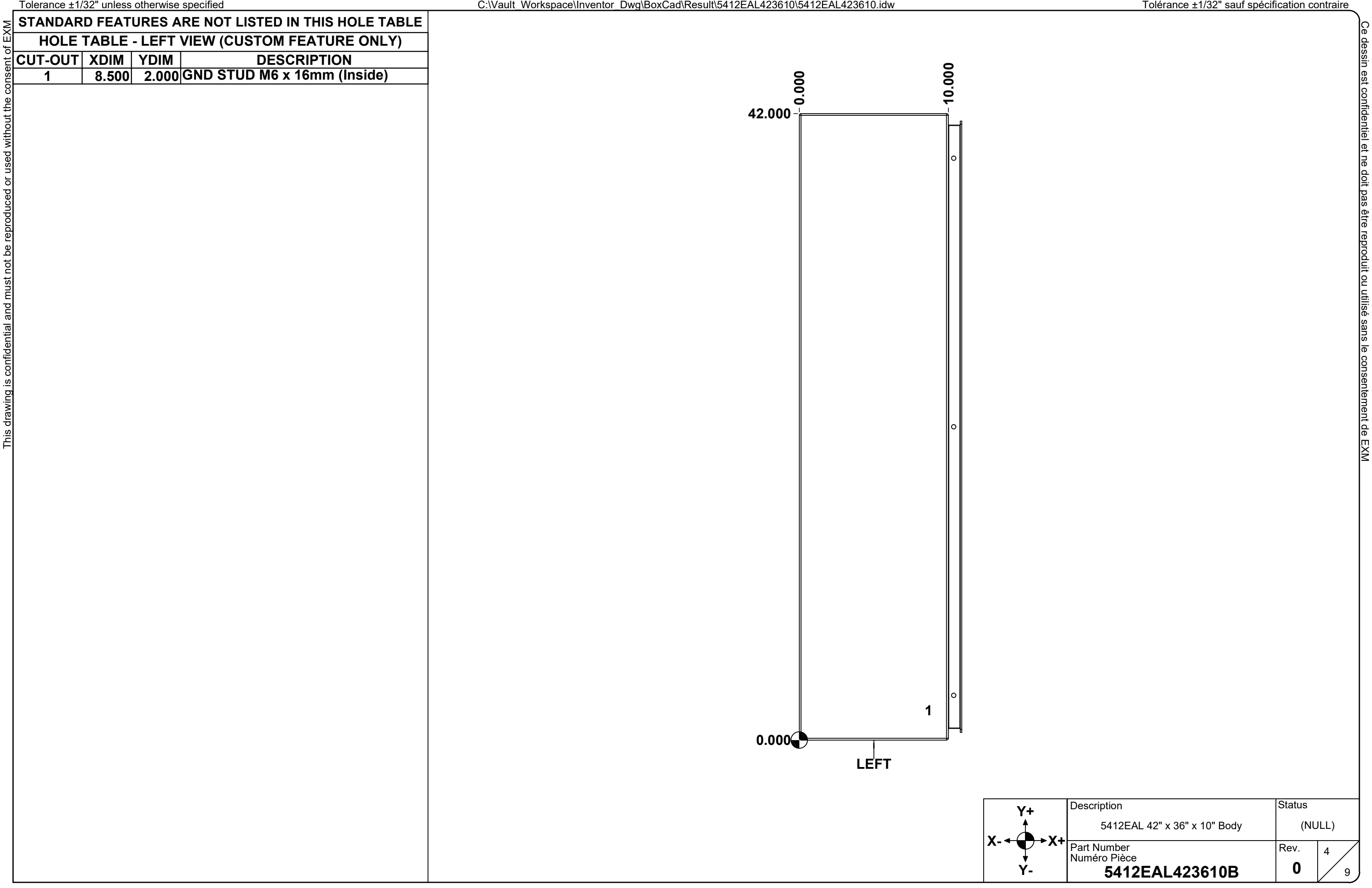
Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 05-Sep-14	
Material Matière		Aluminum 5052-H32 (2.3mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412EAL 42" x 36" x 10" Body			
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5412EAL423610B			



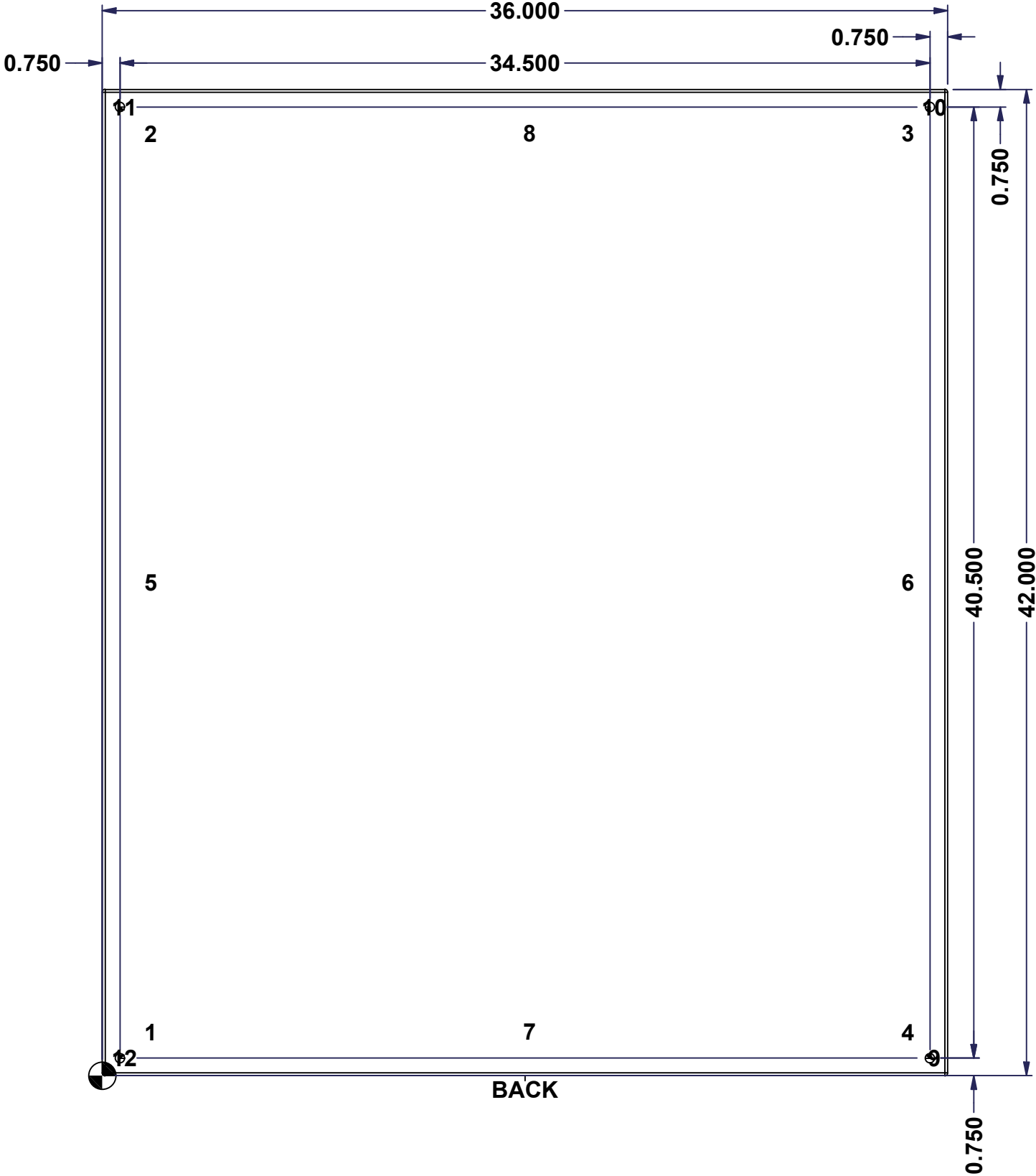
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	34.125	40.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	34.125	21.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	40.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	41.250	RND Ø0.390
11	0.750	41.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description	Status	
	5412EAL 42" x 36" x 10" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9

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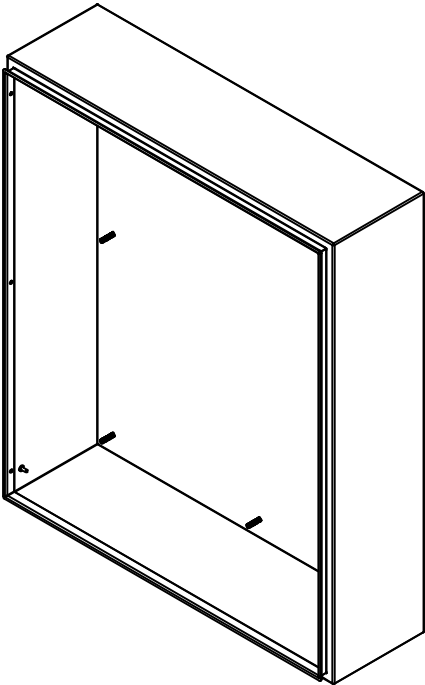
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

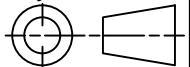


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: BoxCad	Date	05-Sep-14
-------------------------	----------------	------	-----------

Material Matière	Aluminum 5052-H32 (2.3mm)
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Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	Detail Rev.
5412EAL 42" x 36" x 10" Body	

Part Number Numéro Pièce	Rev.	6
5412EAL423610B	0	9

1	STK-Q-16090	0	Ground Stud M6 x 16mm Aluminum
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16010	0	Stud M8 x 35mm Aluminum
1	5412EAL423610B-P	0	5412EAL 42" x 36" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

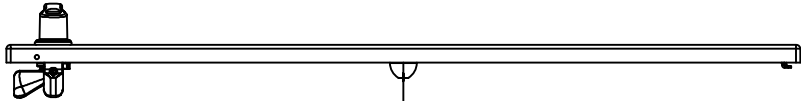
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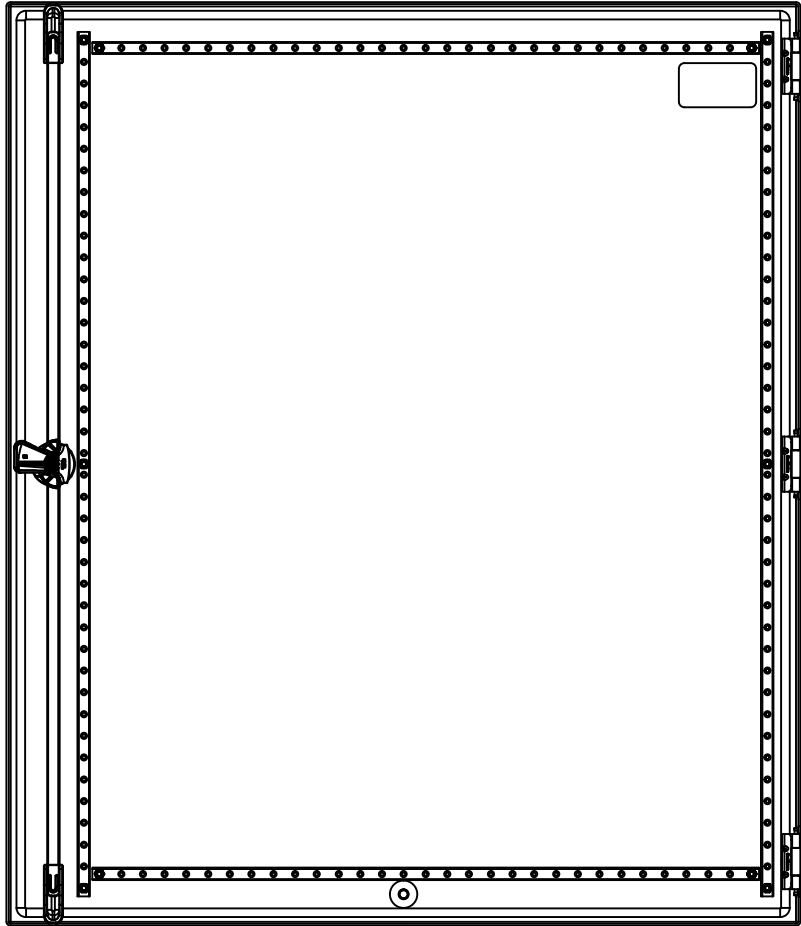
Tolerance ±1/32" unless otherwise specified

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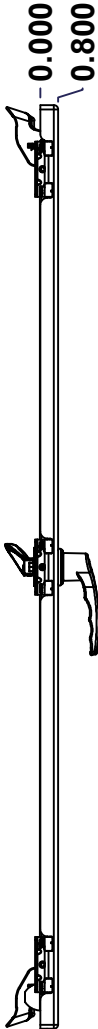
Tolérance ±1/32" sauf spécification contraire



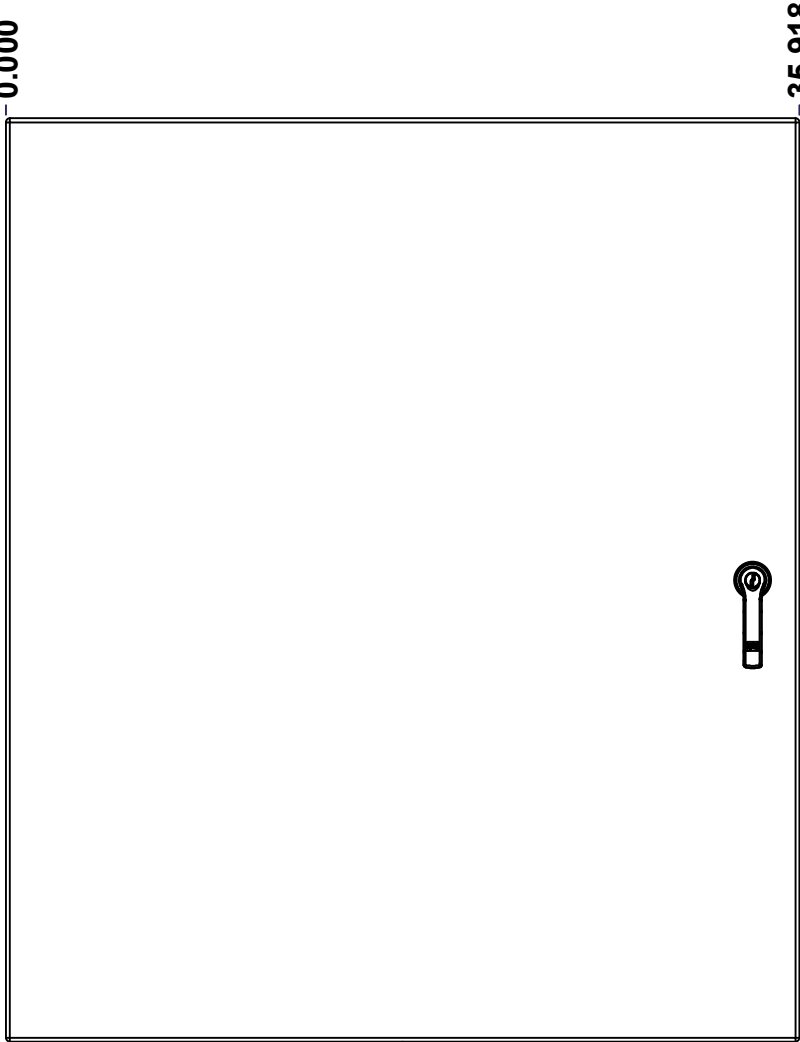
TOP



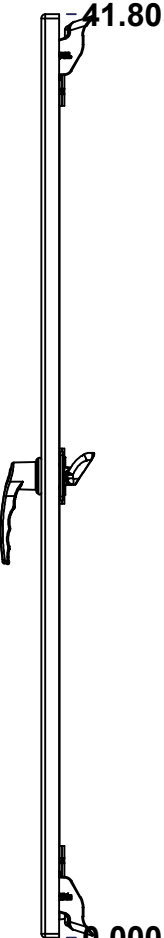
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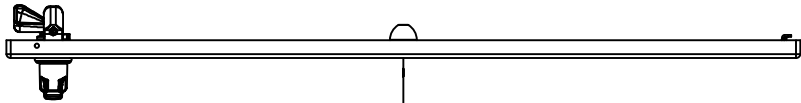
LEFT



FRONT

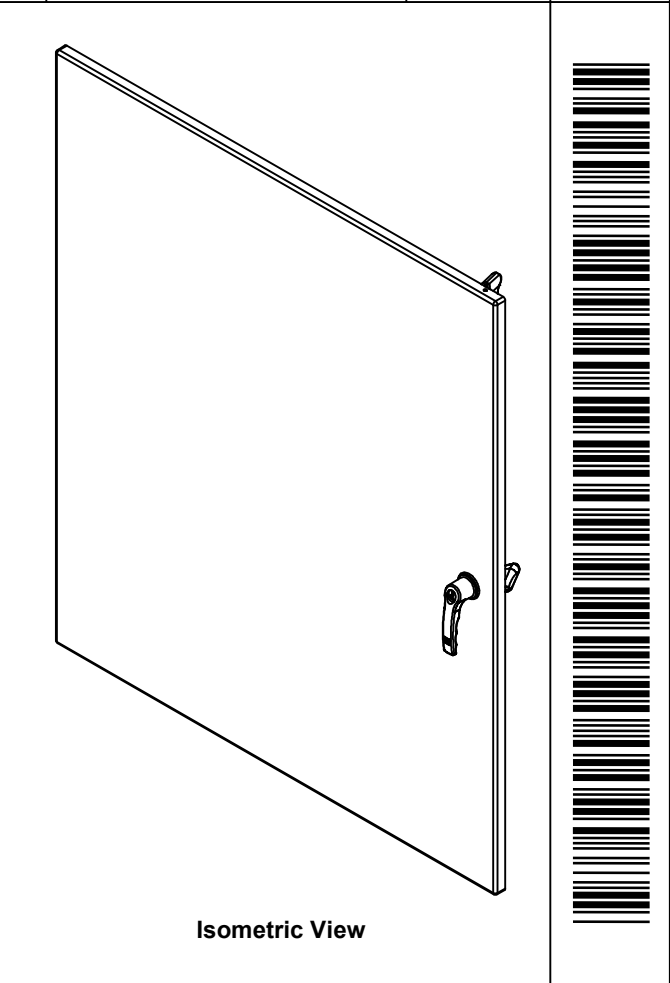


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

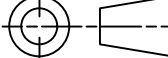


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 05-Sep-14	
Material Matière		Aluminum 5052-H32 (2.3mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412EAL 42" x 36" Cover			
Part Number Numéro Pièce		Rev.	7
5412EAL423610C		0	9

SEE BILL OF MATERIAL ON LAST PAGE

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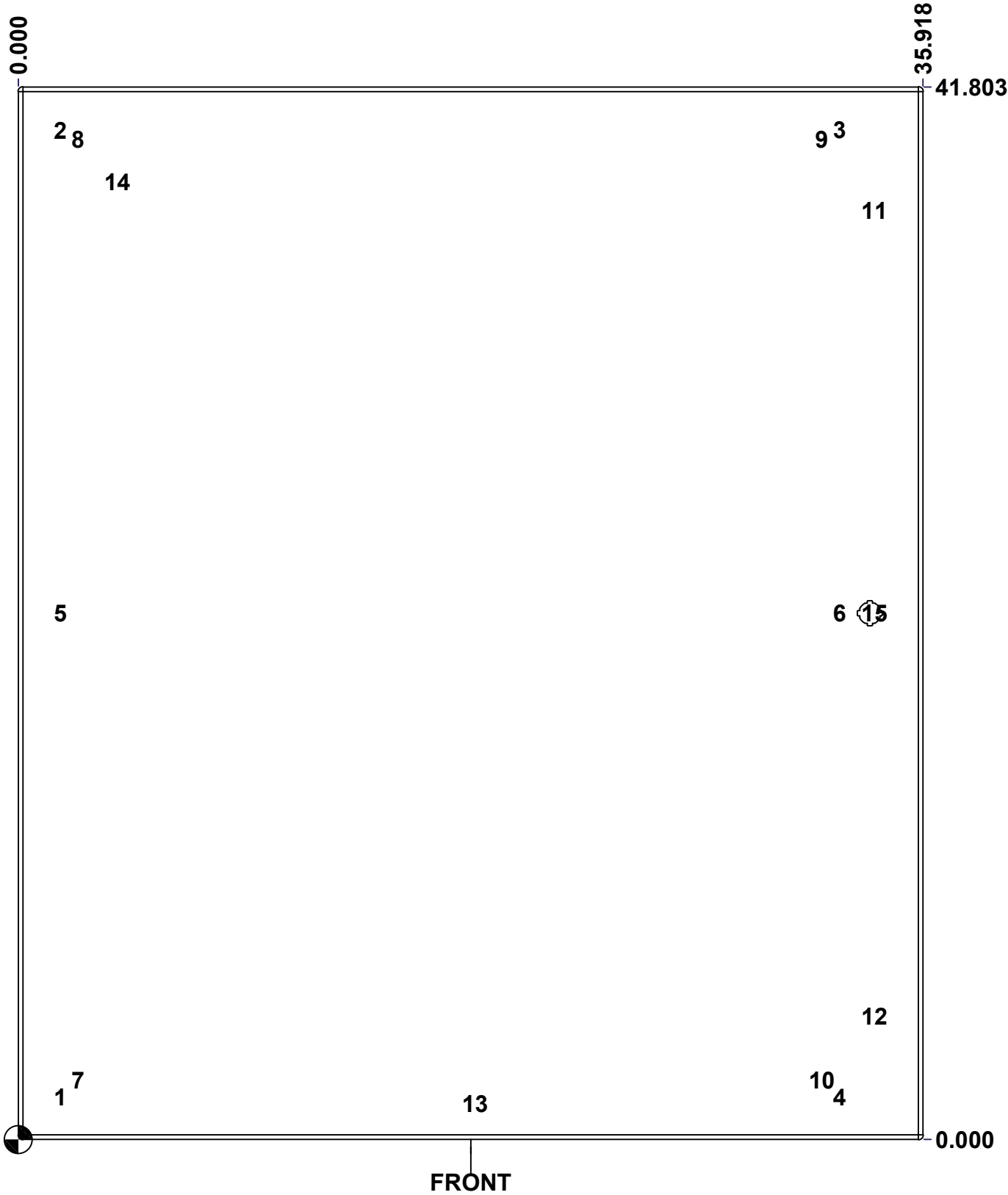
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	32.423	40.094	STUD M6 x 18mm (Inside)
4	32.423	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	32.423	20.902	STUD M6 x 18mm (Inside)
7	2.191	2.350	STUD M6 x 18mm (Inside)
8	2.191	39.733	STUD M6 x 18mm (Inside)
9	31.718	39.733	STUD M6 x 18mm (Inside)
10	31.718	2.350	STUD M6 x 18mm (Inside)
11	33.803	36.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	3.750	38.053	LABEL_EXM (Inside)
15	33.803	20.902	885 ESL2A



	Description		Status	
	5412EAL 42" x 36" Cover		(NULL)	
	Part Number Numéro Pièce 5412EAL423610C		Rev. 0	8 9

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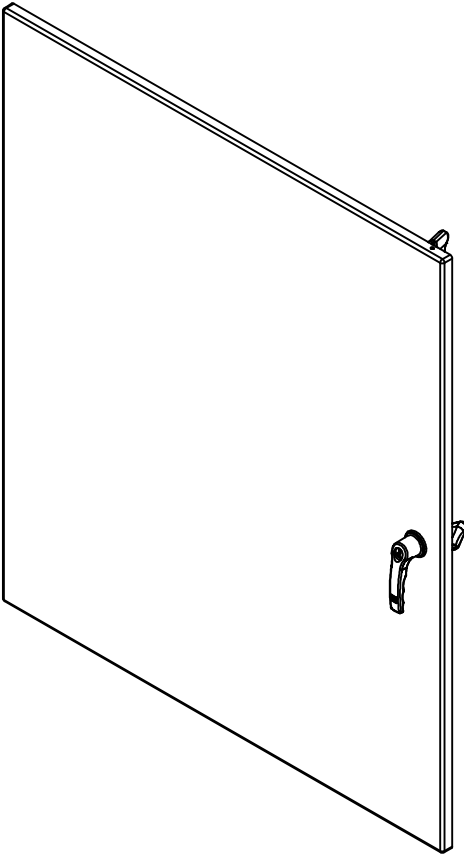
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Tolerance ±1/32" unless otherwise specified

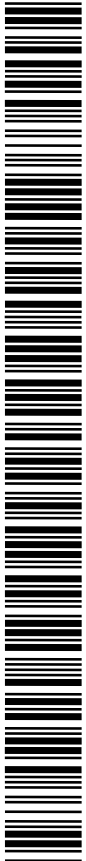
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	STK-Q-90051	2	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
2	STK-Q-16406	2	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	5412EAL423610G	0	5412EAL 42" x 36" Cover Gasket Part
1	5412EAL423610C-P	0	5412EAL 42" x 36" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 05-Sep-14

Material
Matière

Aluminum 5052-H32 (2.3mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412EAL 42" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412EAL423610C

Rev.

9

0

9

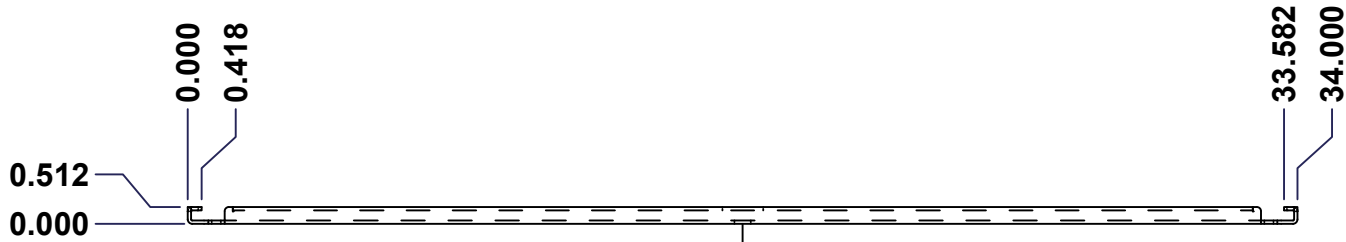
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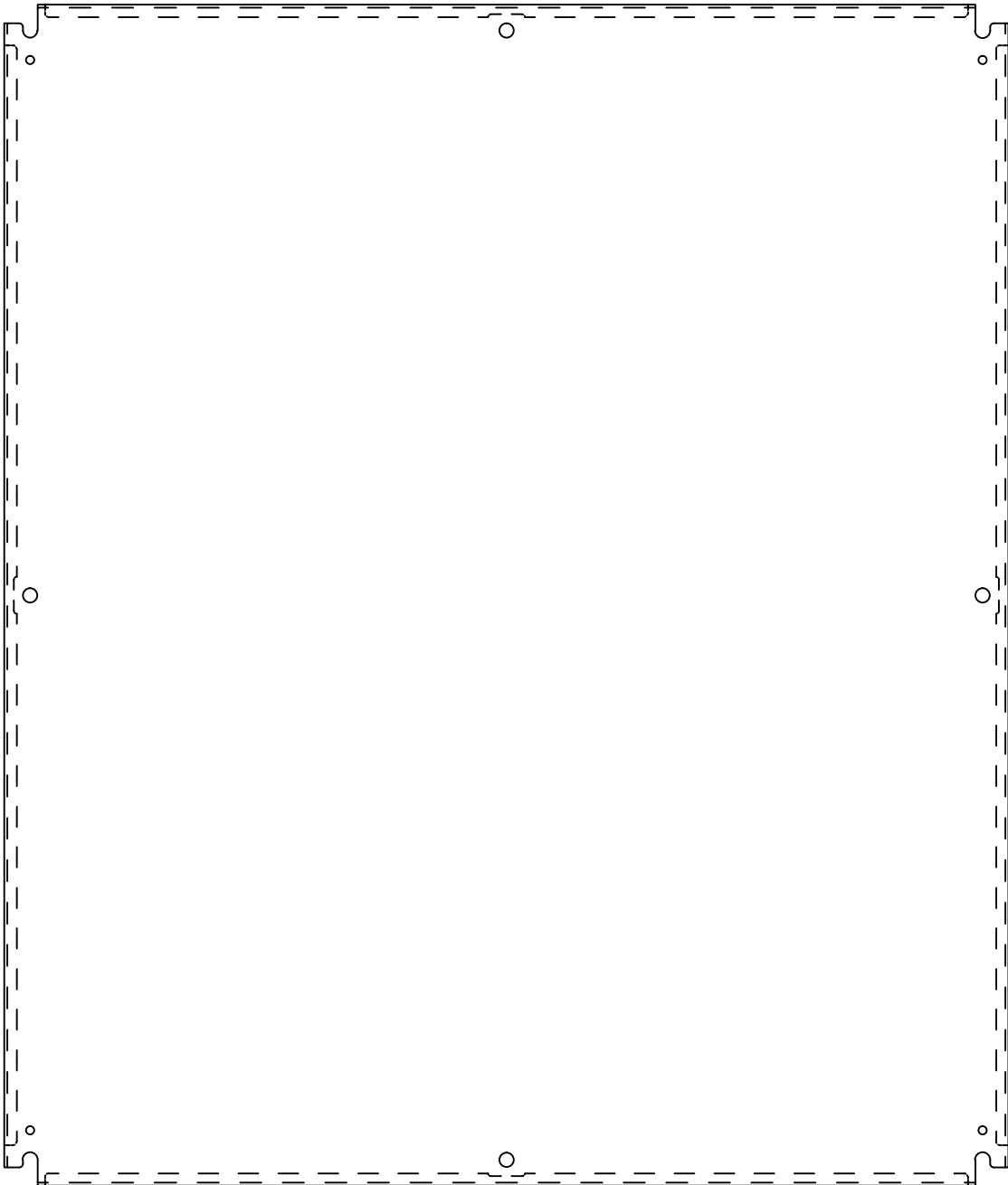
Tolerance $\pm 1/32"$ unless otherwise specified

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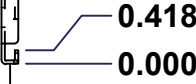
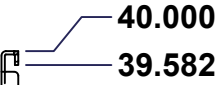
Tolérance $\pm 1/32"$ sauf spécification contraire



TOP

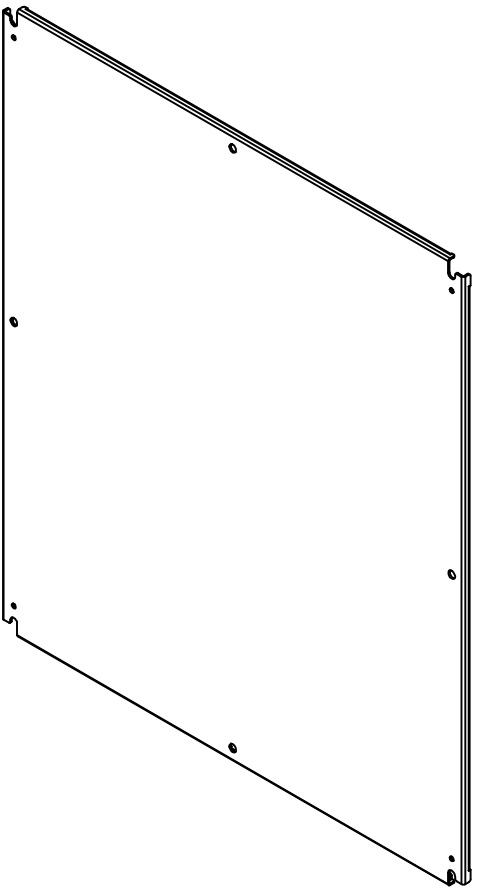


FRONT



RIGHT

No.	Revisions	Date	By/Par

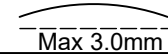


Isometric View

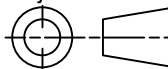


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Flatness	Aplatissement
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Projection



Customer Client	Date
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Drawn By Dessiné Par	BoxCad	Date	23-Jan-07
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Material Matière	See Part List
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Color		Finish	
Couleur	See Part List	Finis	See Part List

Description	Detail Rev.
-------------	-------------

881 SP - Inner Panel

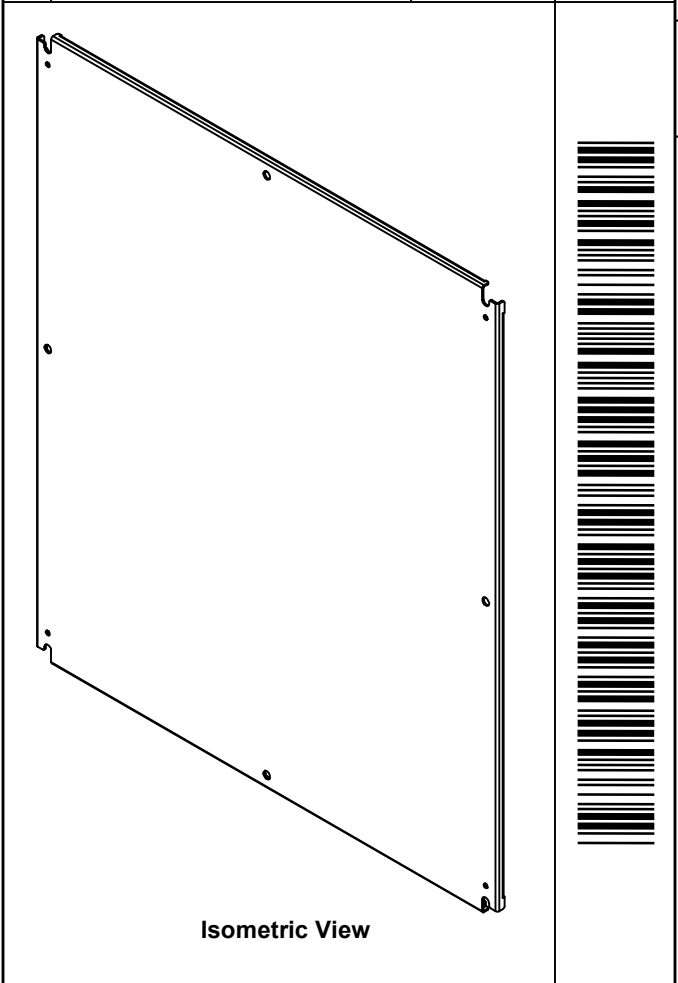
Part Number Numéro Pièce	Rev. 2	1
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881 SP4236G	0	2
-------------	---	---

1	881 SP4236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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No.	Revisions	Date	By/Par



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