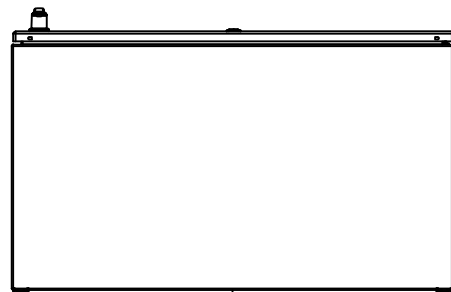
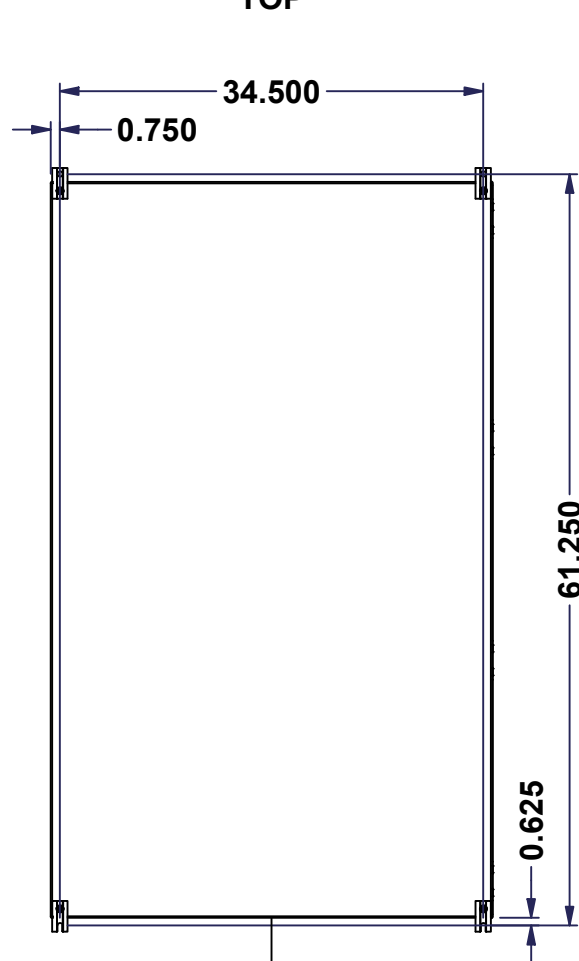


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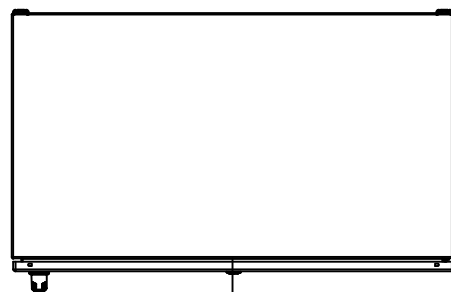
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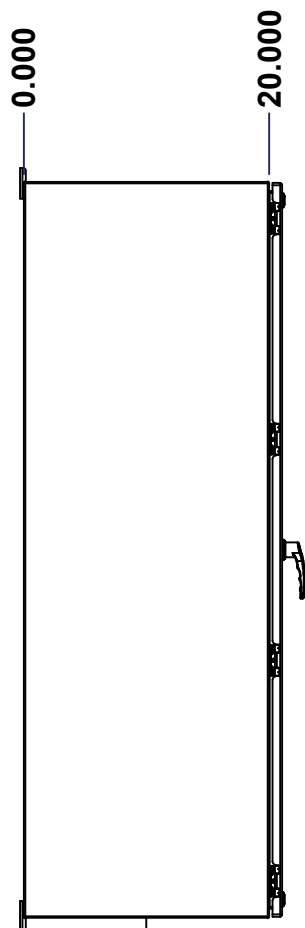
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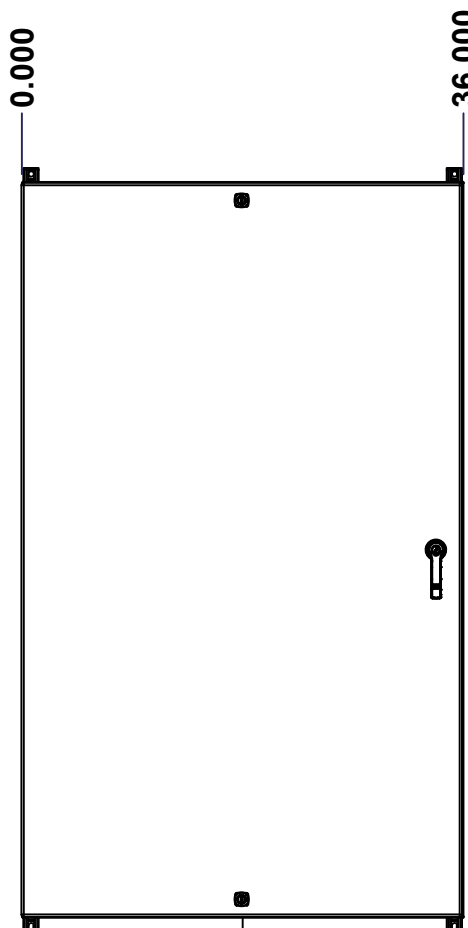
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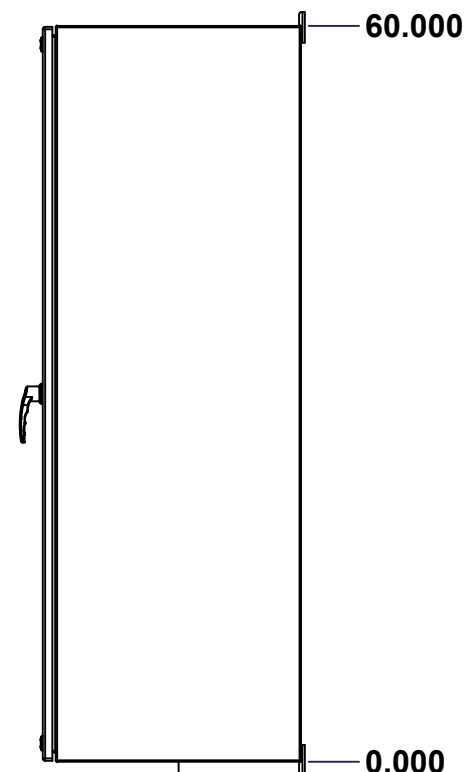
BOTTOM



LEFT

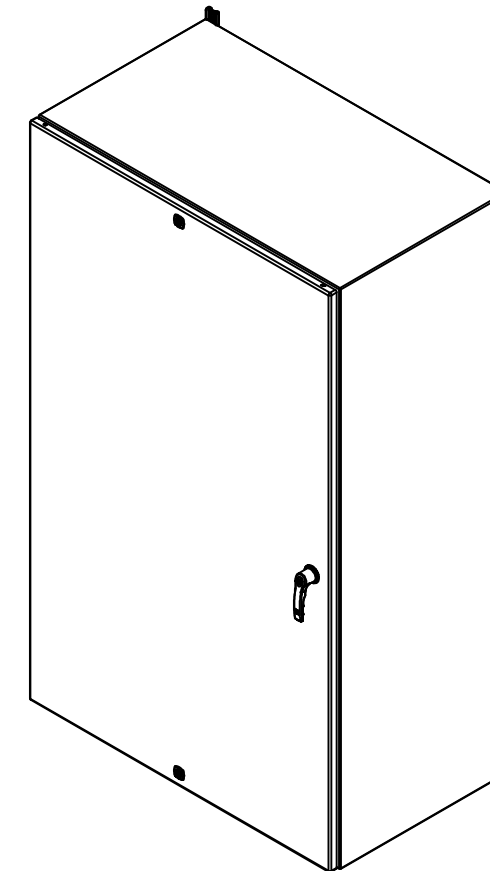


FRONT




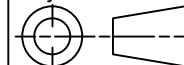
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 28-Jan-26
Material Matière	Aluminum 5052-H32 (2.3mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412EAL 60" x 36" x 20" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 16
<b>5412EAL603620TH</b>		

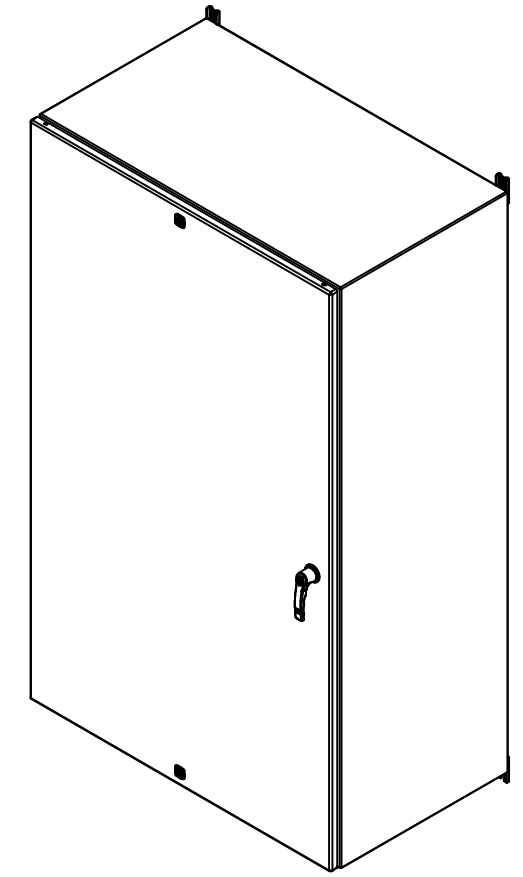
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)
7	C/W 885 ESMF4_OPEN Sold separately (Installed)
8	C/W 885 ESMF4_CLOSE Sold separately (Installed)
9	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



Isometric View



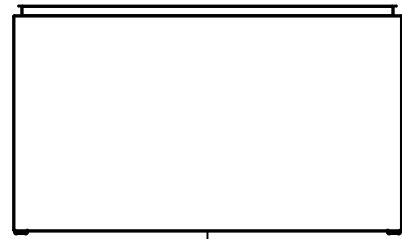
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6036G	0	881 SP - Inner Panel
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
1	5412EAL603620THC	0	5412EAL 60" x 36" Cover
1	5412EAL603620THB	0	5412EAL 60" x 36" x 20" Body
Qty	Part Number	Rev	Description
Parts List			

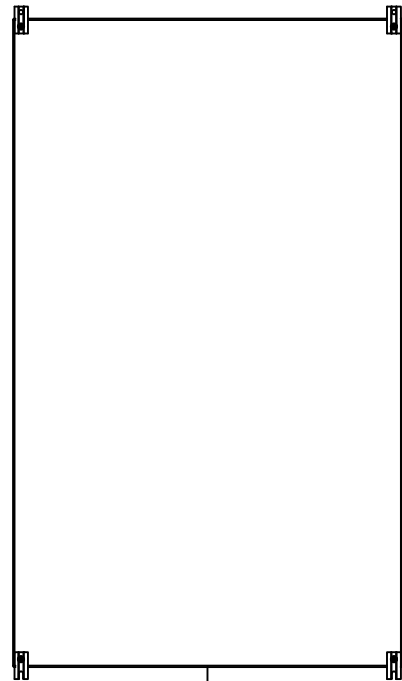
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 28-Jan-26	Material Matière Aluminum 5052-H32 (2.3mm)
Color Couleur Asa-61 Grey	Finish Fini Smooth	Description 5412EAL 60" x 36" x 20" Assembly
Part Number Numéro Pièce <b>5412EAL603620TH</b>	Rev. <b>0</b>	Detail Rev. 2 16

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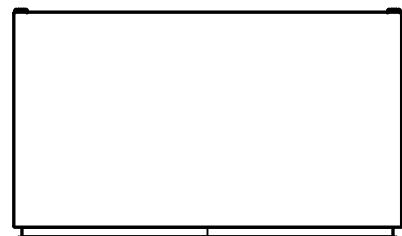
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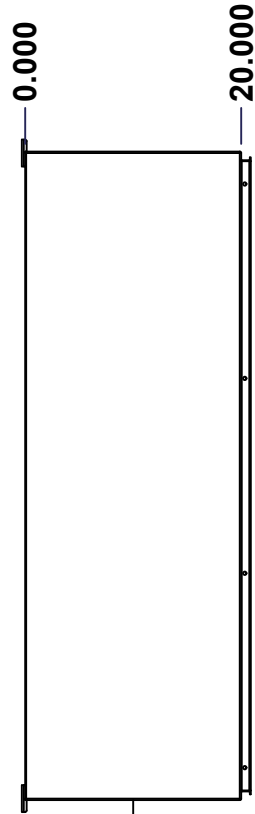
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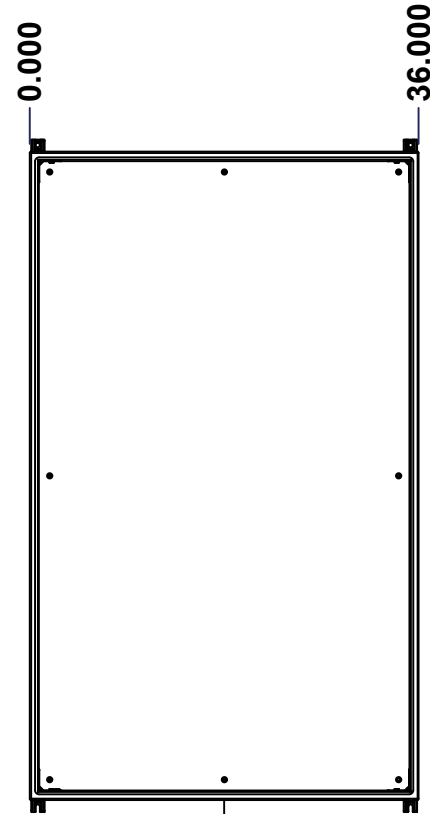
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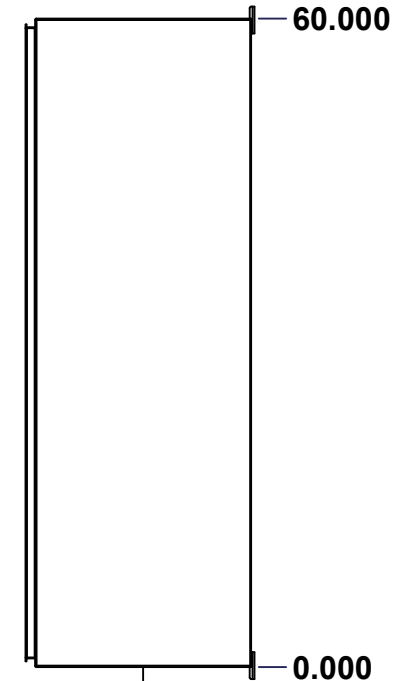
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LEFT

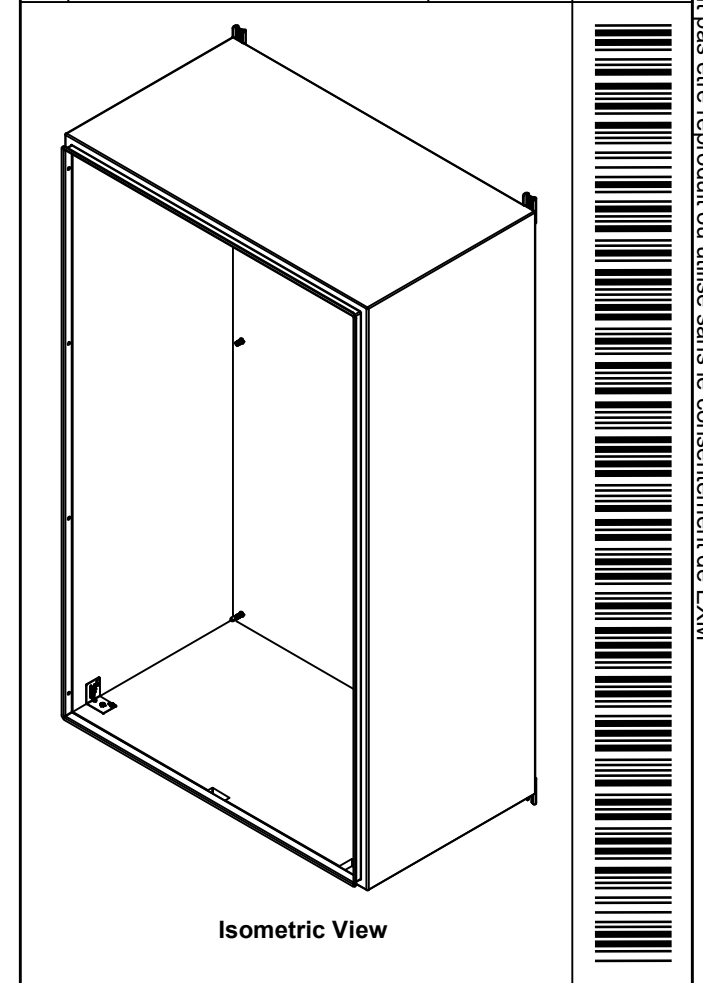


FRONT


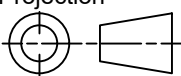


RIGHT

No.	Revisions	Date	By/Par



Isometric View

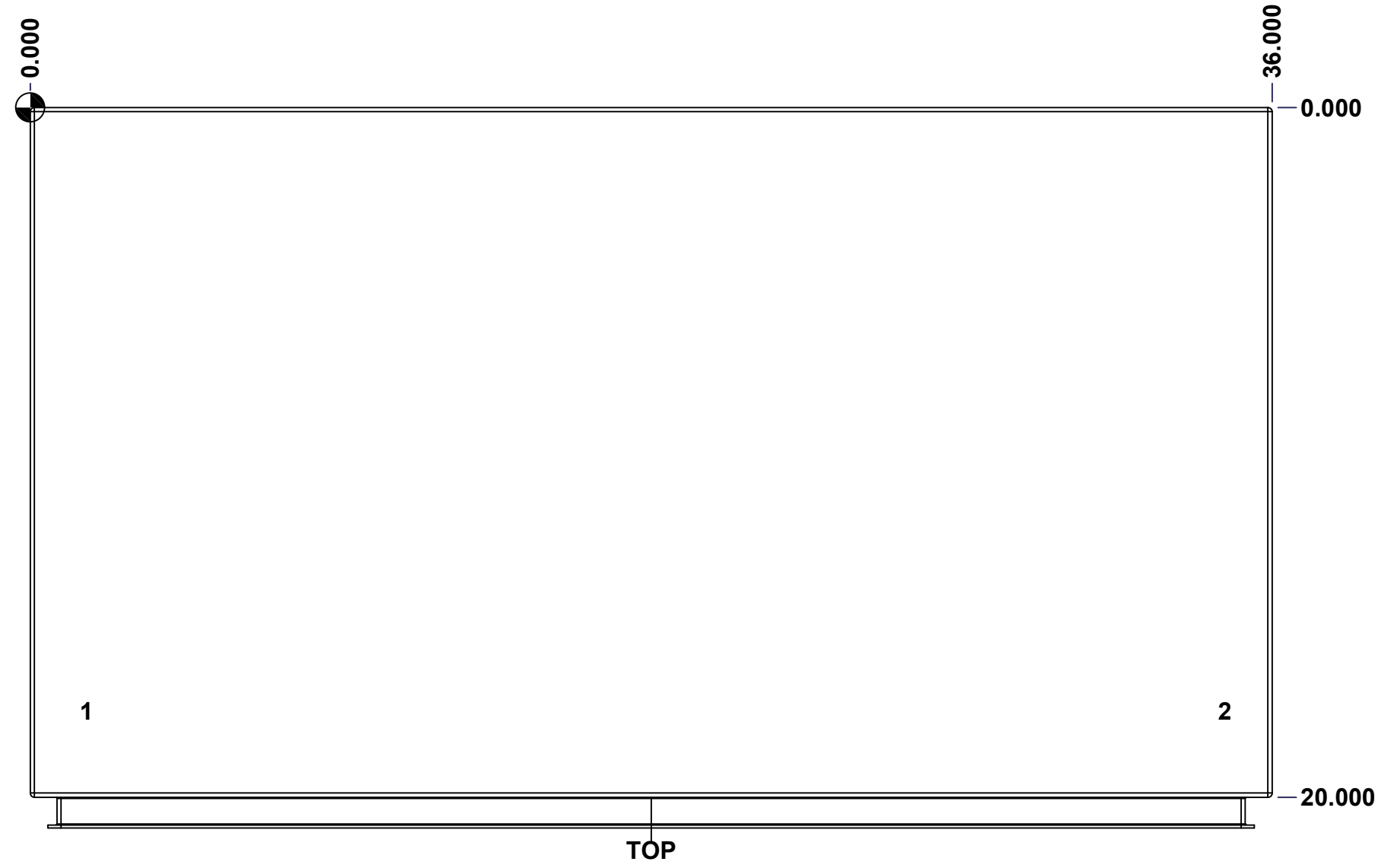
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 28-Jan-26
Material Matière	Aluminum 5052-H32 (2.3mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412EAL 60" x 36" x 20" Body		
Part Number Numéro Pièce	Rev.	3
5412EAL603620THB	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	17.500	INSUL. STUD M6 x 18mm (Inside)
2	34.500	17.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412EAL 60" x 36" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412EAL603620THB</b>	<b>0</b>	4 16

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	17.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	17.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412EAL 60" x 36" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	<b>5412EAL603620THB</b>	<b>0</b>	16

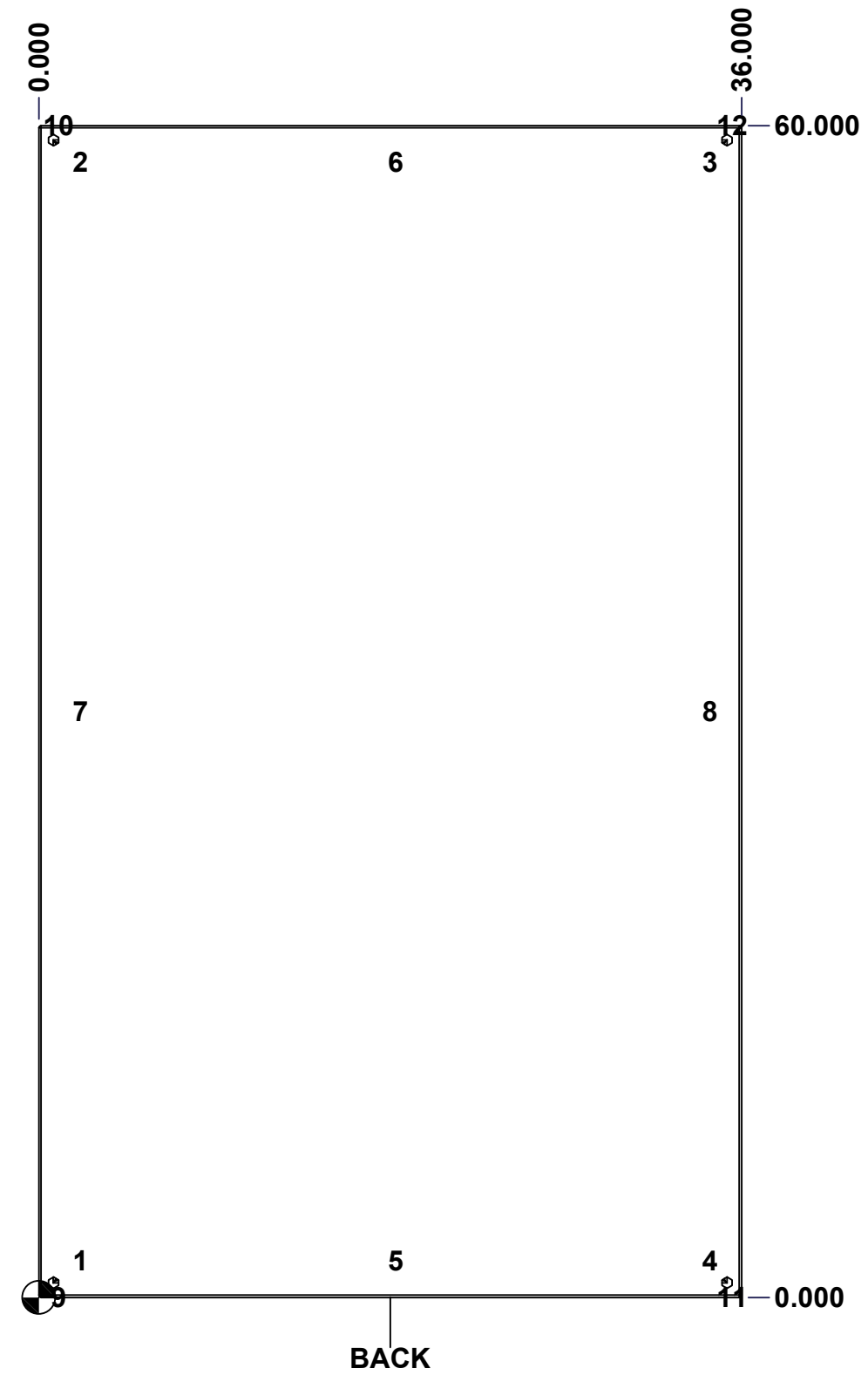
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	18.000	1.875	IP STUD M8 x 35mm (Inside)
6	18.000	58.125	IP STUD M8 x 35mm (Inside)
7	1.875	30.000	IP STUD M8 x 35mm (Inside)
8	34.125	30.000	IP STUD M8 x 35mm (Inside)
-----			
9	0.750	0.000	FOOT 885 ESMF4_OPEN
10	0.750	60.000	FOOT 885 ESMF4_CLOSE
11	35.250	0.000	FOOT 885 ESMF4_OPEN
12	35.250	60.000	FOOT 885 ESMF4_CLOSE

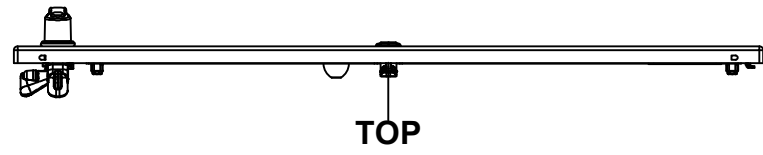


	Description	Status
	5412EAL 60" x 36" x 20" Body	(NULL)
Part Number Numéro Pièce <b>5412EAL603620THB</b>	Rev.	6
	<b>0</b>	16

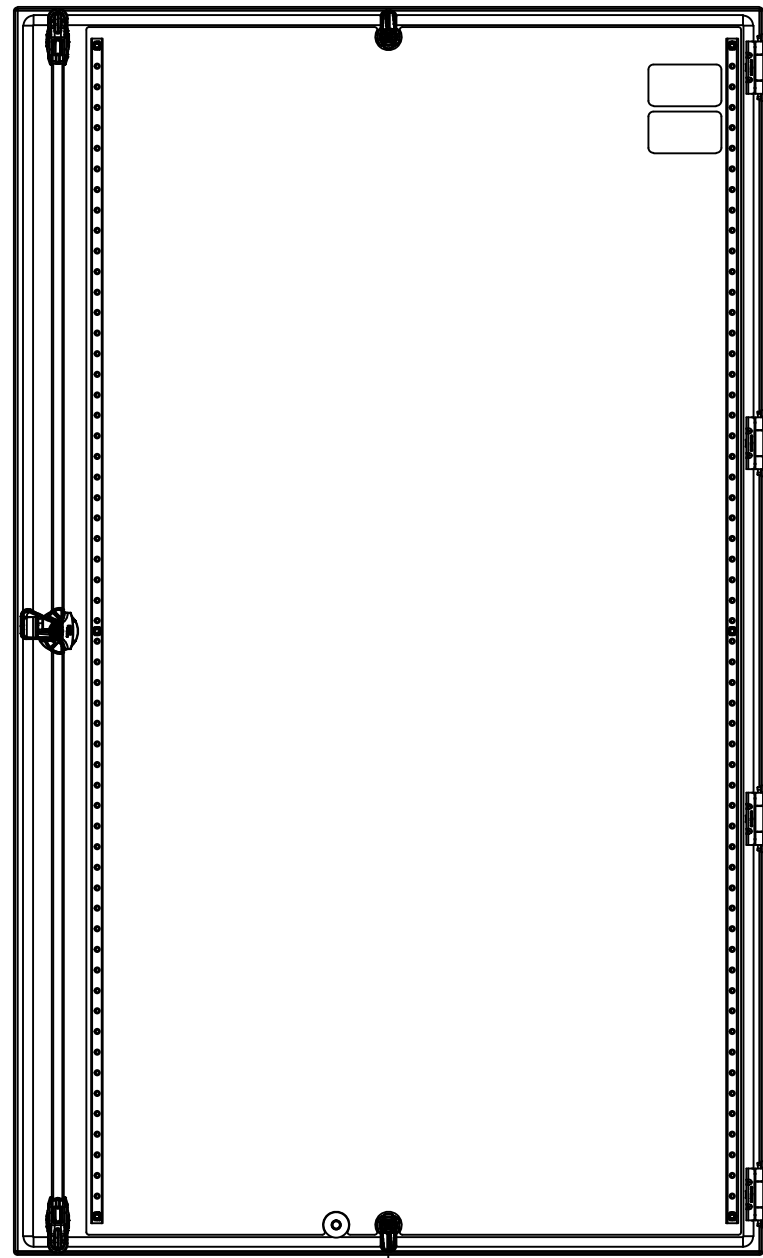


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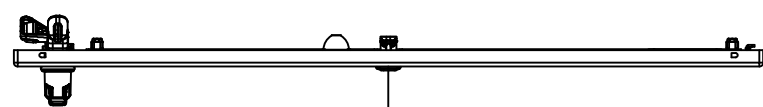
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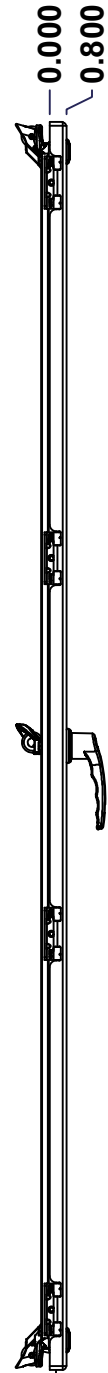
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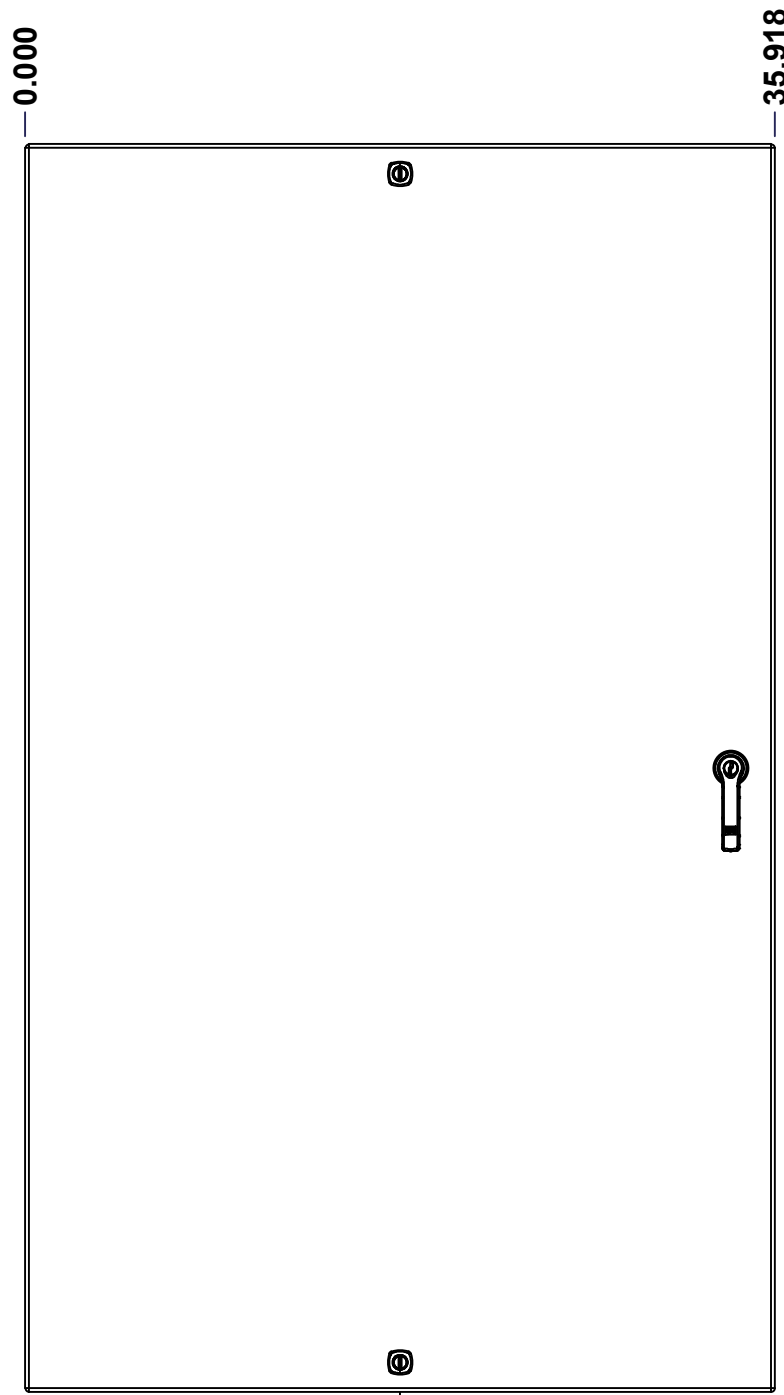
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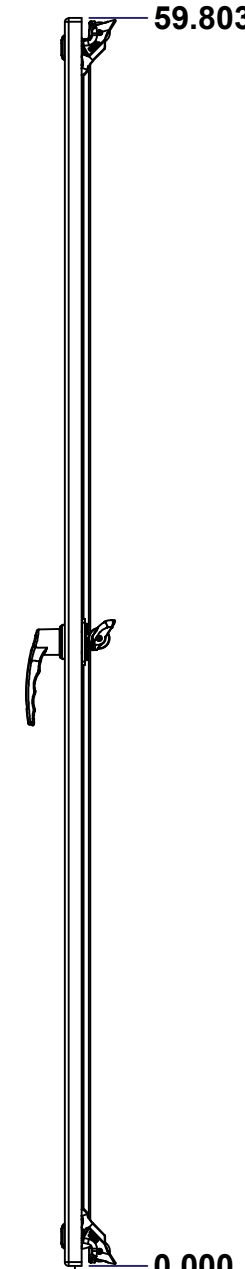
BOTTOM



LEFT

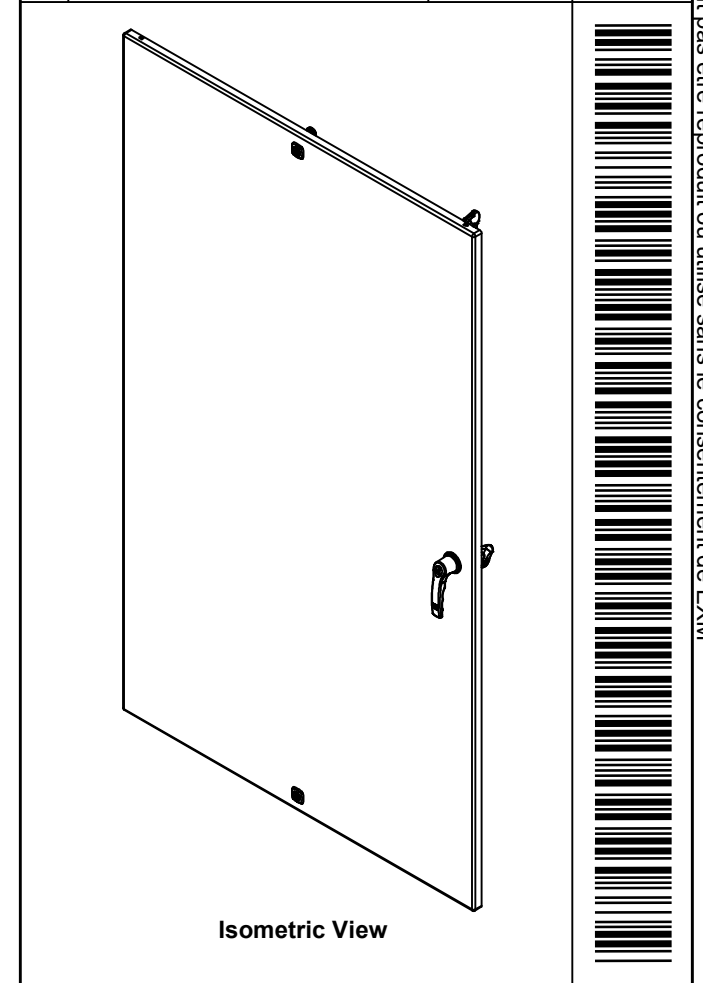


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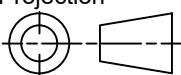


RIGHT

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 28-Jan-26
Material Matière	Aluminum 5052-H32 (2.3mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412EAL 60" x 36" Cover		
Part Number Numéro Pièce	Rev.	8
5412EAL603620THC	0	16

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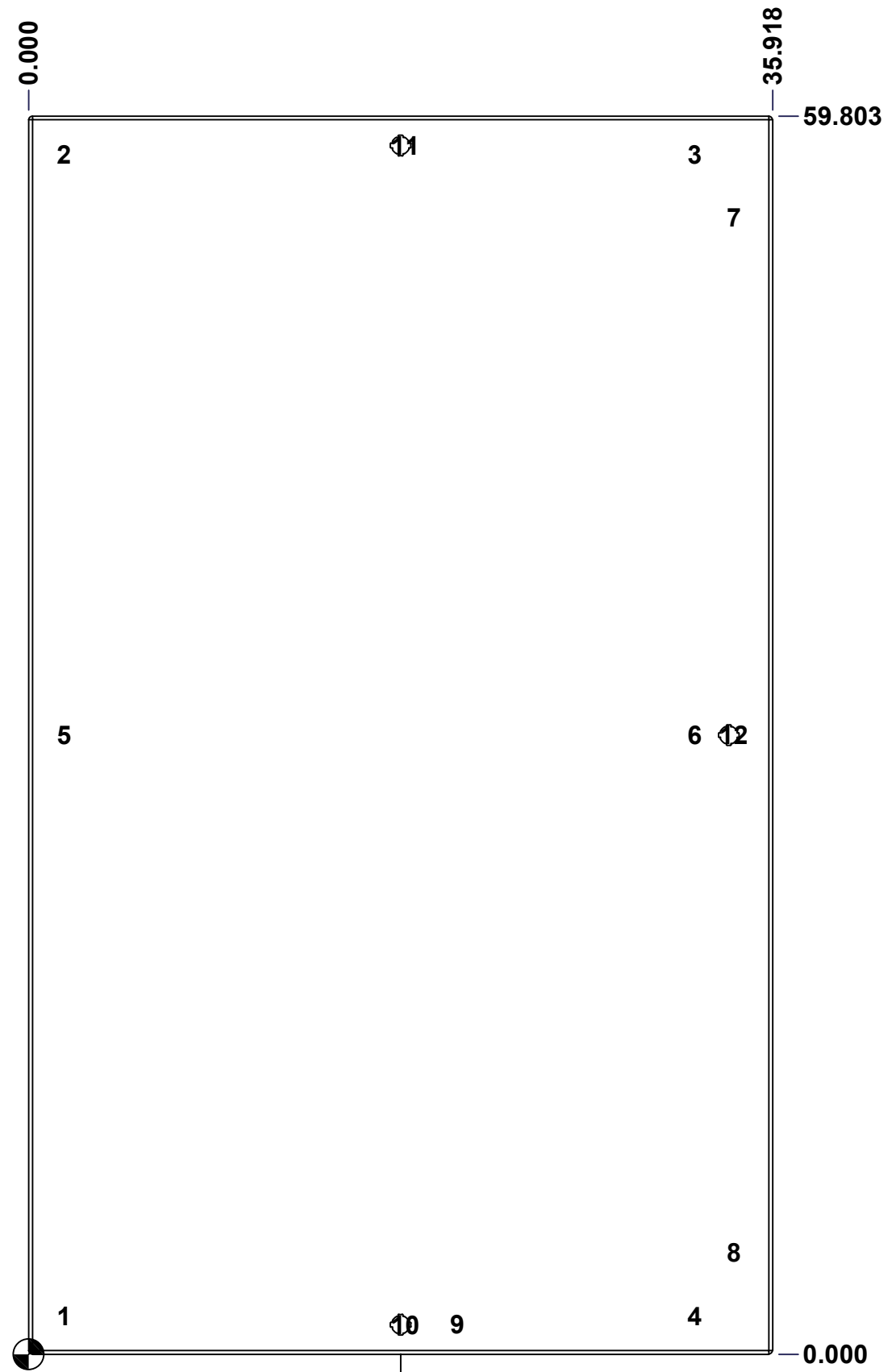
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	31.923	57.953	STUD M6 x 18mm (Inside)
4	31.923	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	31.923	29.902	STUD M6 x 18mm (Inside)
7	33.803	54.896	CLOSING BAR STUD (Inside)
8	33.803	4.907	CLOSING BAR STUD (Inside)
9	20.459	1.435	STUD M6 x 18mm (Inside)
-----			
10	17.959	1.424	LOCK 880 SCQ4-SL @ 270.0°
11	17.959	58.379	LOCK 880 SCQ4-SL @ 90.0°
12	33.803	29.902	HANDLE 885 ESL2A @ 0.0°



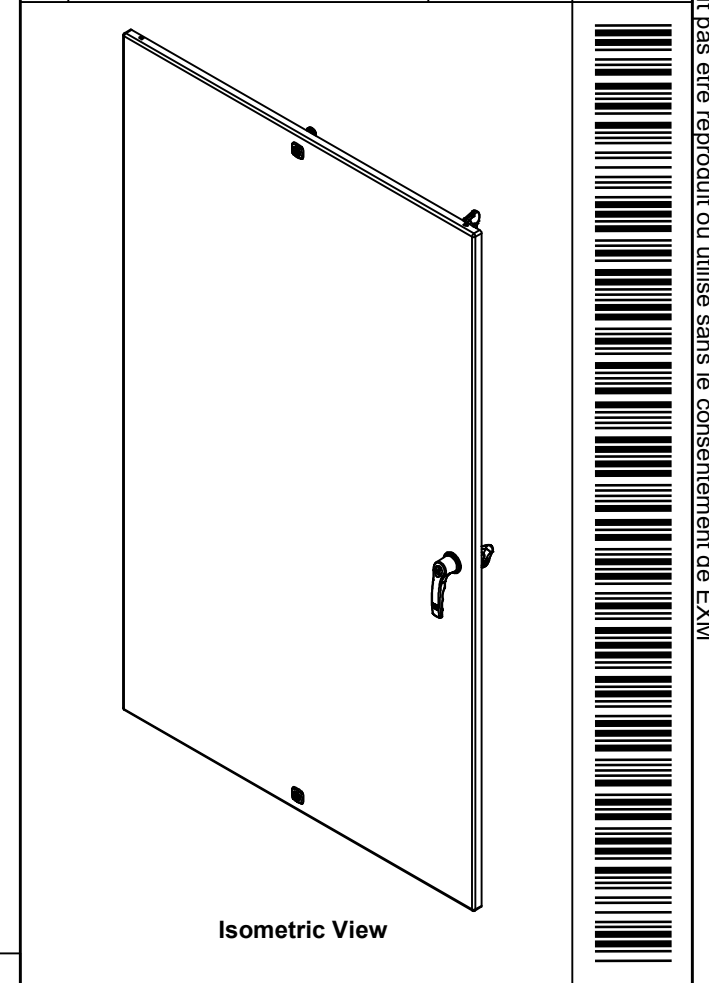
FRONT

	Description	Status
	5412EAL 60" x 36" Cover	(NULL)
Part Number Numéro Pièce <b>5412EAL603620THC</b>	Rev.	9
	<b>0</b>	16

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No.	Revisions	Date	By/Par

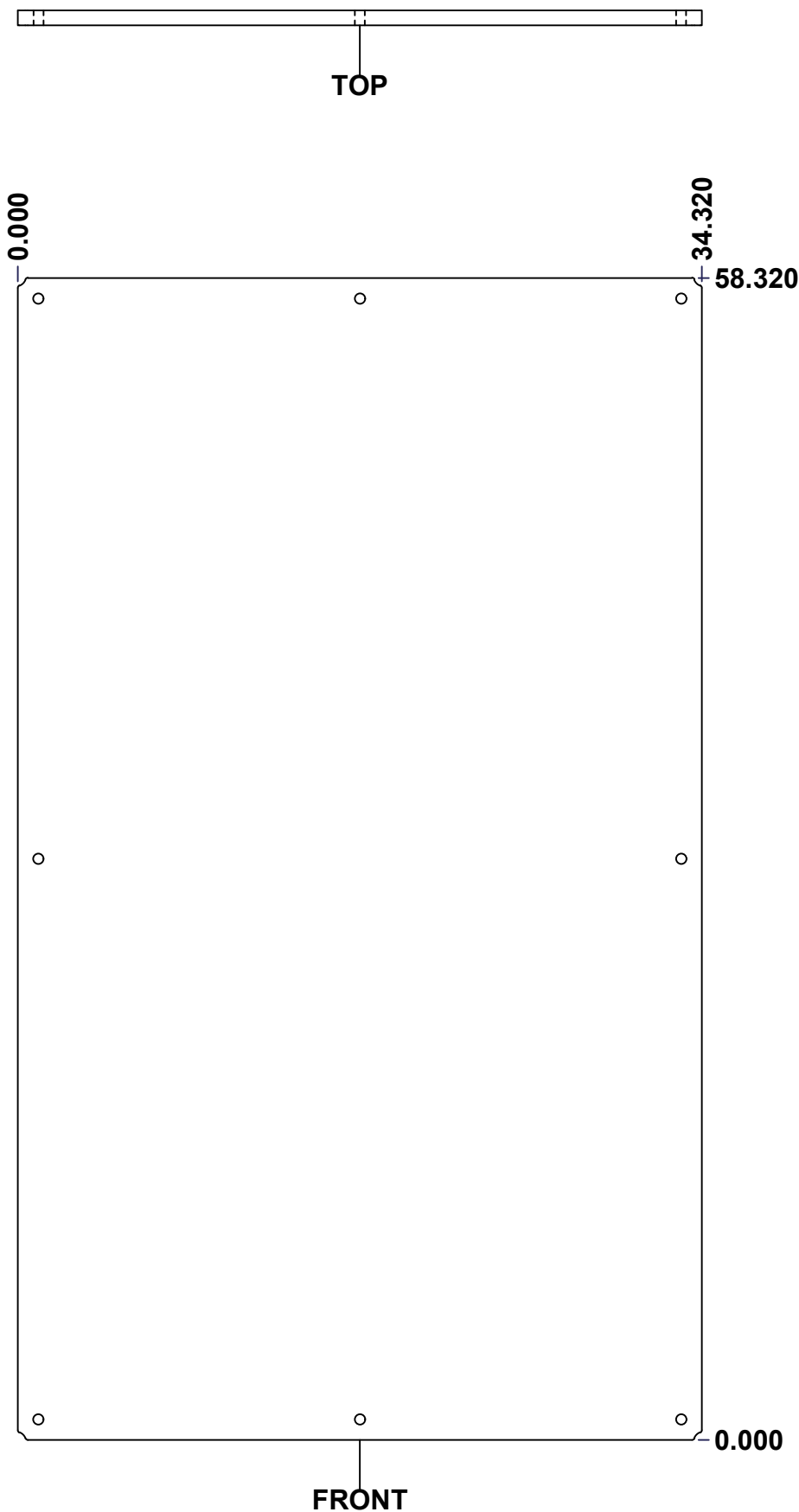


6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412EAL603620THI-C	0	5412EAL 60" x 36" Cover Insulation
2	STK-A-90042	5	5412 ES Cabinet Closing Bar End Assembly
2	STK-Q-45655-60	0	5412 ES - Closing Bar
1	STK-A-50536	15	5412 ES Handle Cam Assembly (Right Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
7	STK-Q-16060	0	Stud M6 x 18mm Aluminum
2	STK-Q-16406	2	Guide Stud - Small (No Paint Cap Required)
4	STK-A-33016	2	5412 ESS Bended Hinge (Body Part)
1	5412EAL603620THG	0	5412EAL 60" x 36" Cover Gasket Part
1	5412EAL603620THC-P	0	5412EAL 60" x 36" Cover Part
QTY	Part Number	Rev	Description
Parts List			

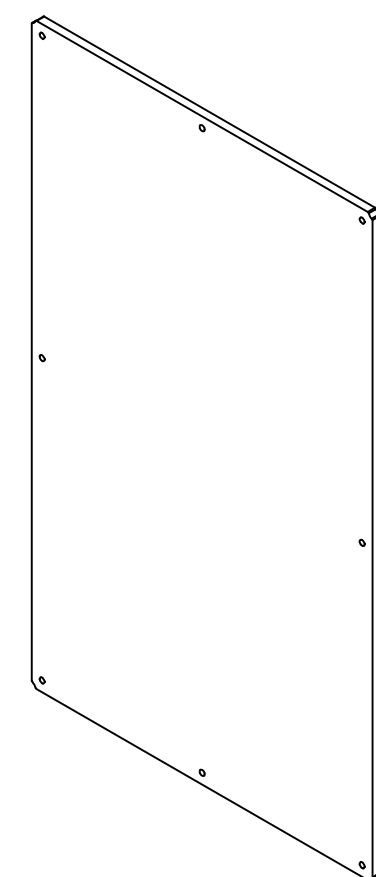
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 28-Jan-26
Material Matière	Aluminum 5052-H32 (2.3mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412EAL 60" x 36" Cover		
Part Number Numéro Pièce	Rev. 0	10 / 16
<b>5412EAL603620THC</b>		

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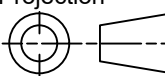


No.	Revisions	Date	By/Par



Isometric View

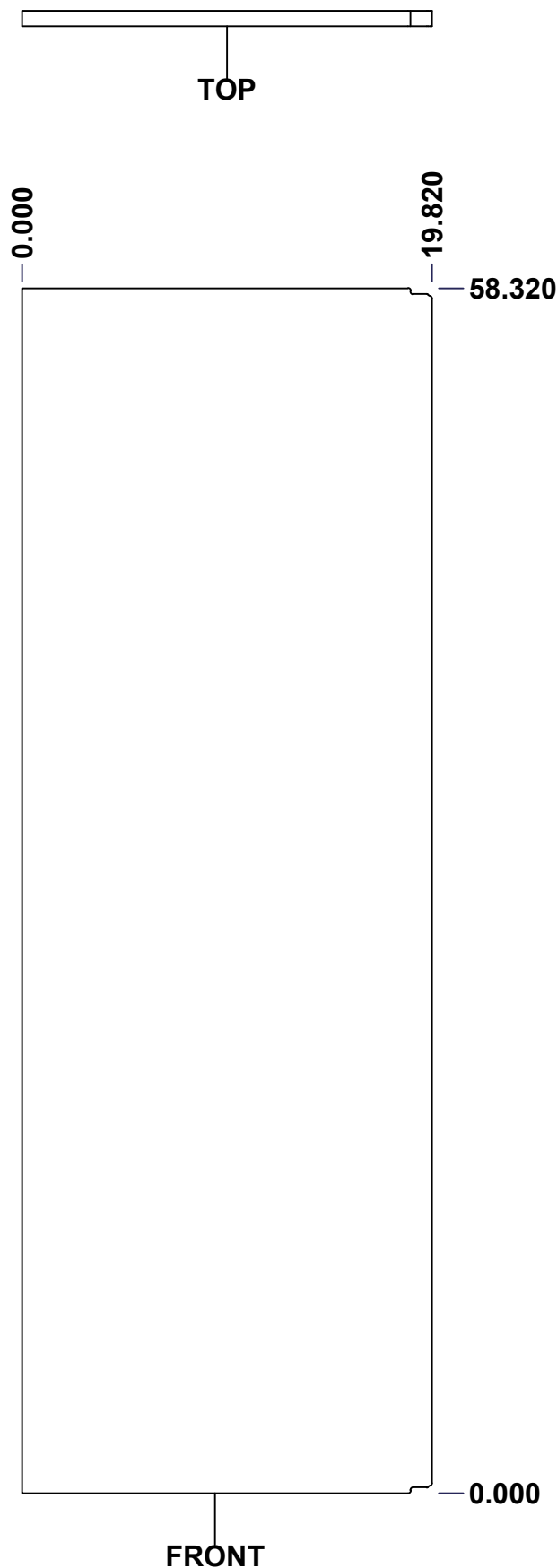


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412EAL 60" x 36" Back Insulation	Detail Rev.
Part Number Numéro Pièce <b>5412EAL603620THI-B</b>	Rev. 11 <b>0</b> 16

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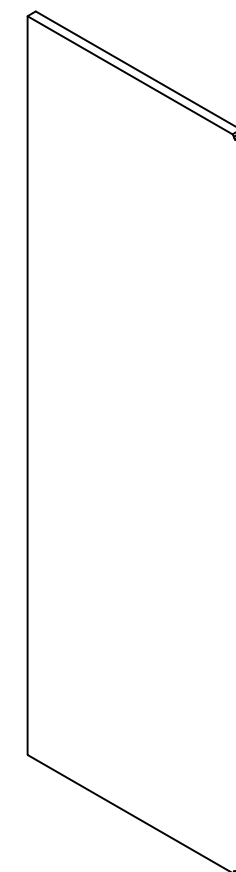
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0.000  
0.750

No.	Revisions	Date	By/Par



Isometric View



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Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

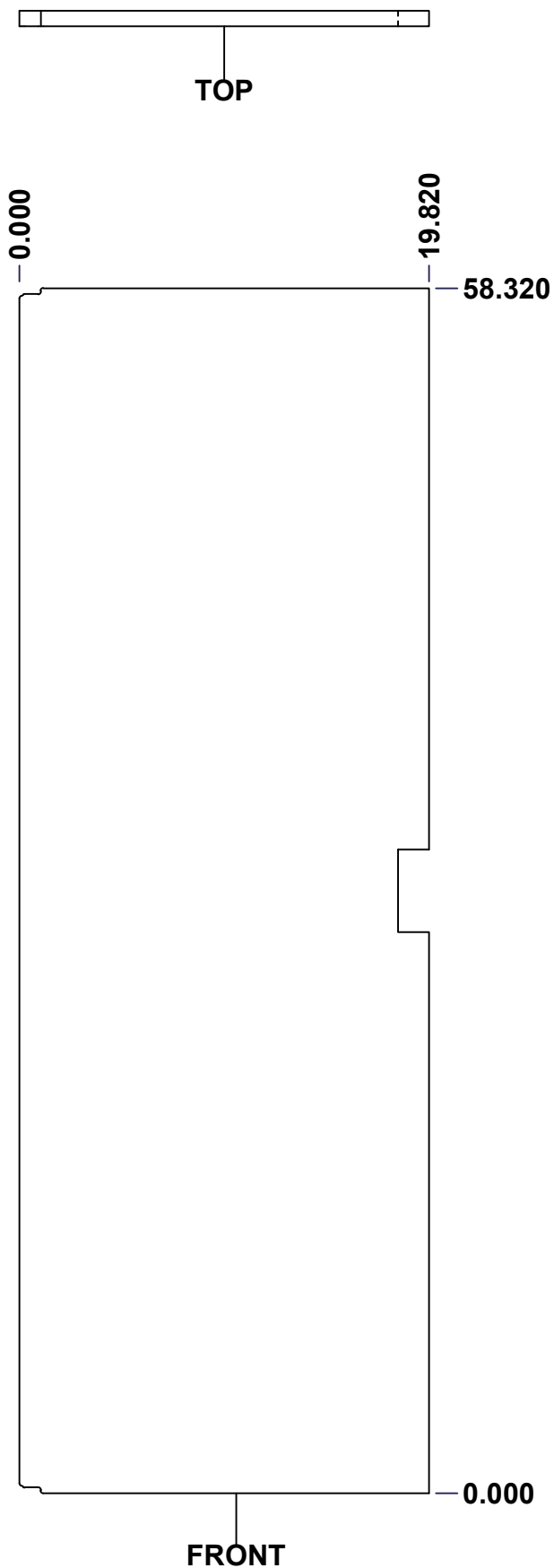
Description: 5412EAL 60" x 36" Left Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412EAL603620THI-LS	Rev. 0	12 / 16
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No.	Revisions	Date	By/Par

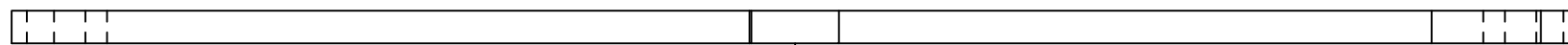
**Isometric View**

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
		Projection
Customer Client		Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5412EAL 60" x 36" Right Insulation		
Part Number Numéro Pièce	Rev. 0	13 / 16
<b>5412EAL603620THI-RS</b>		

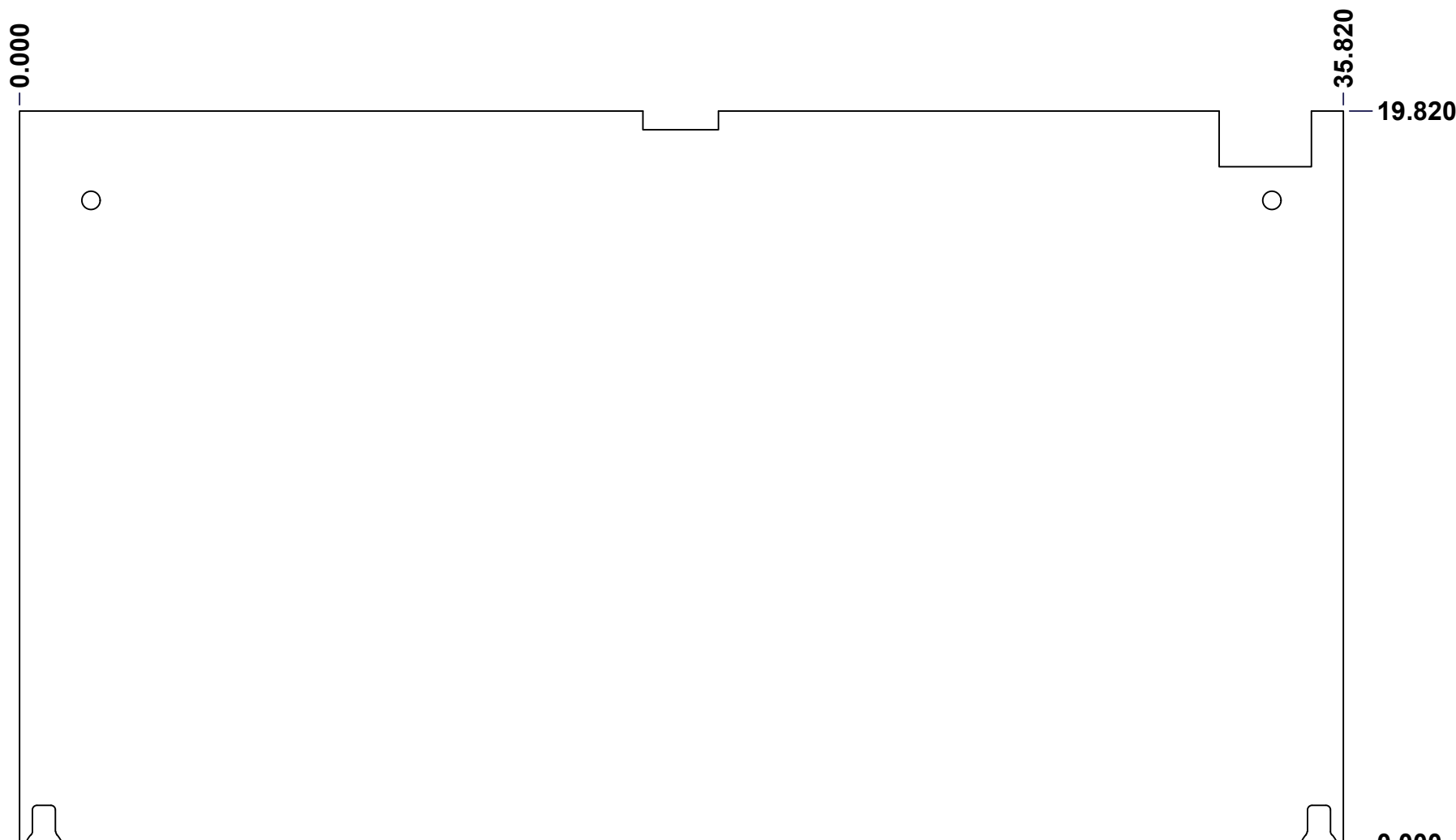
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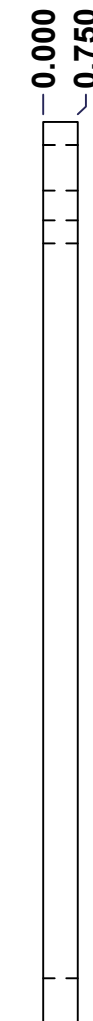
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TOP

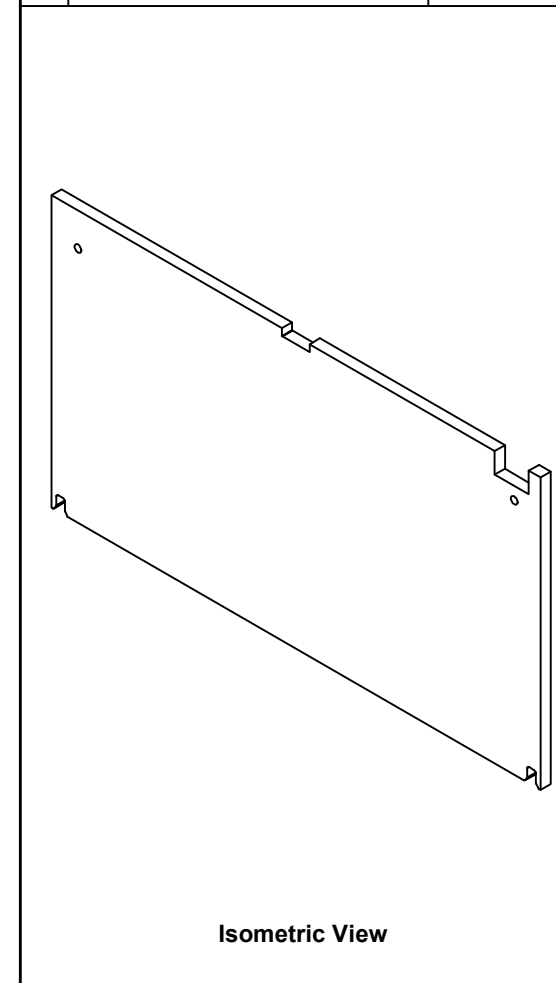


FRONT

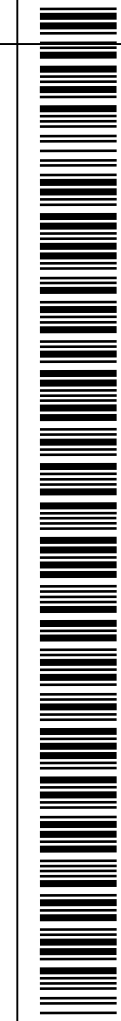


RIGHT

No.	Revisions	Date	By/Par



Isometric View

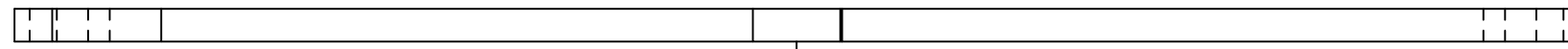


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Smooth
Description	Detail Rev.	
5412EAL 60" x 36"Top Insulation		
Part Number Numéro Pièce	Rev.	14
<b>5412EAL603620THI-TP</b>	<b>0</b>	16

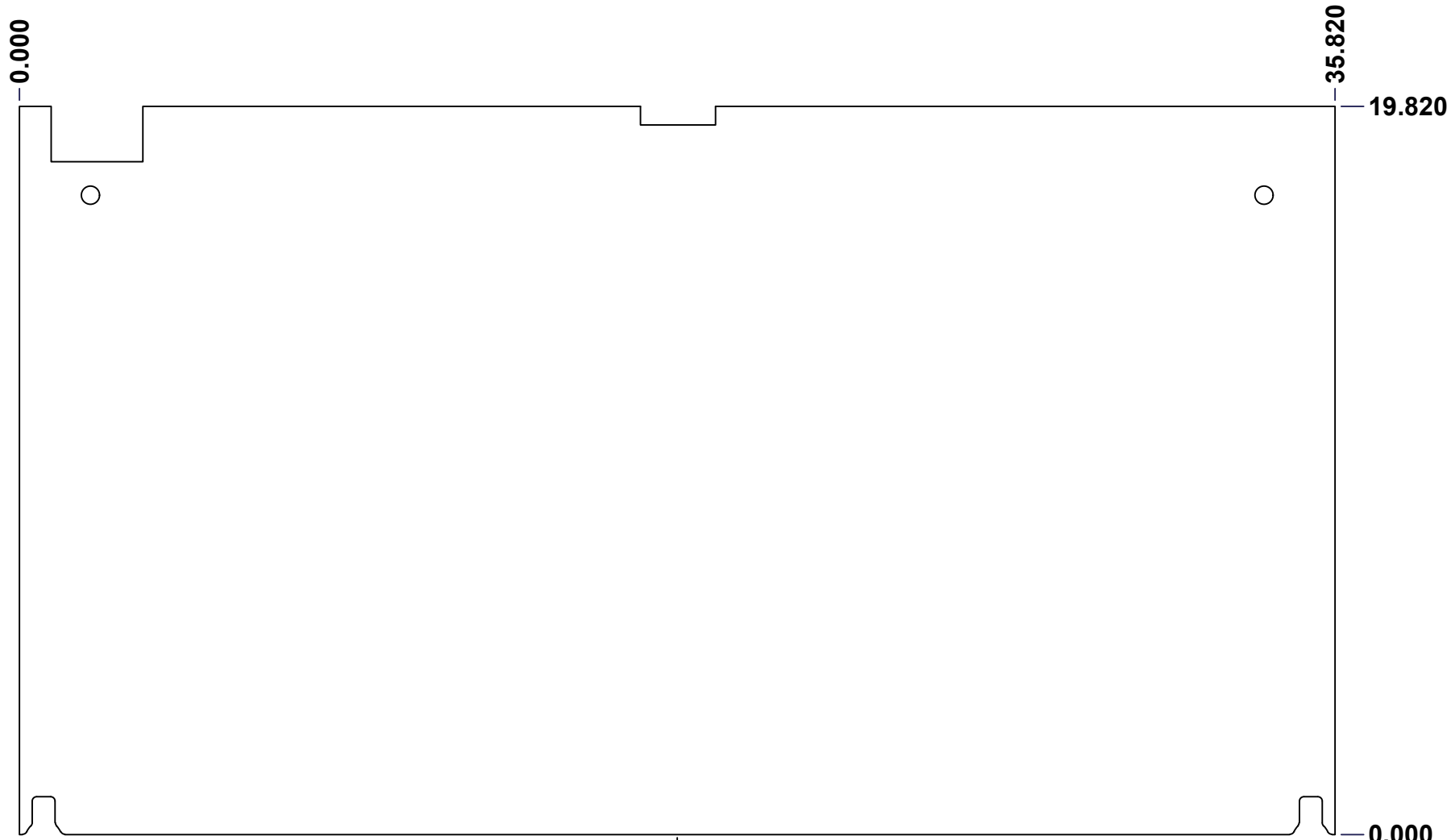
SEE BILL OF MATERIAL ON LAST PAGE

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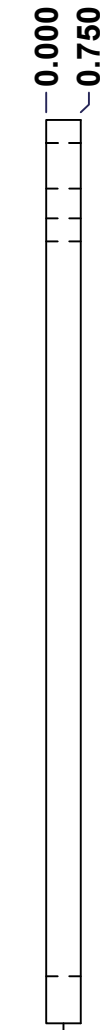
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TOP

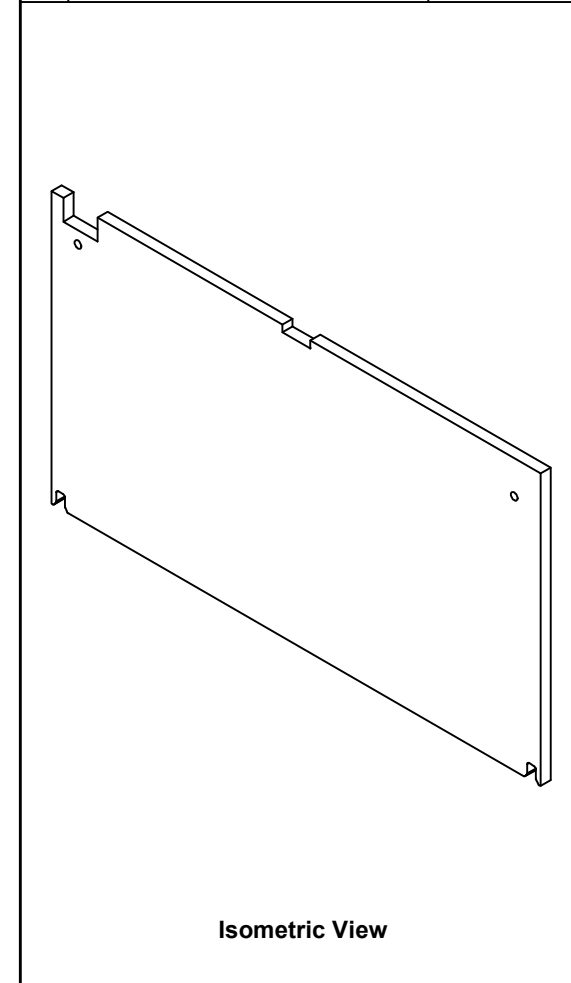


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



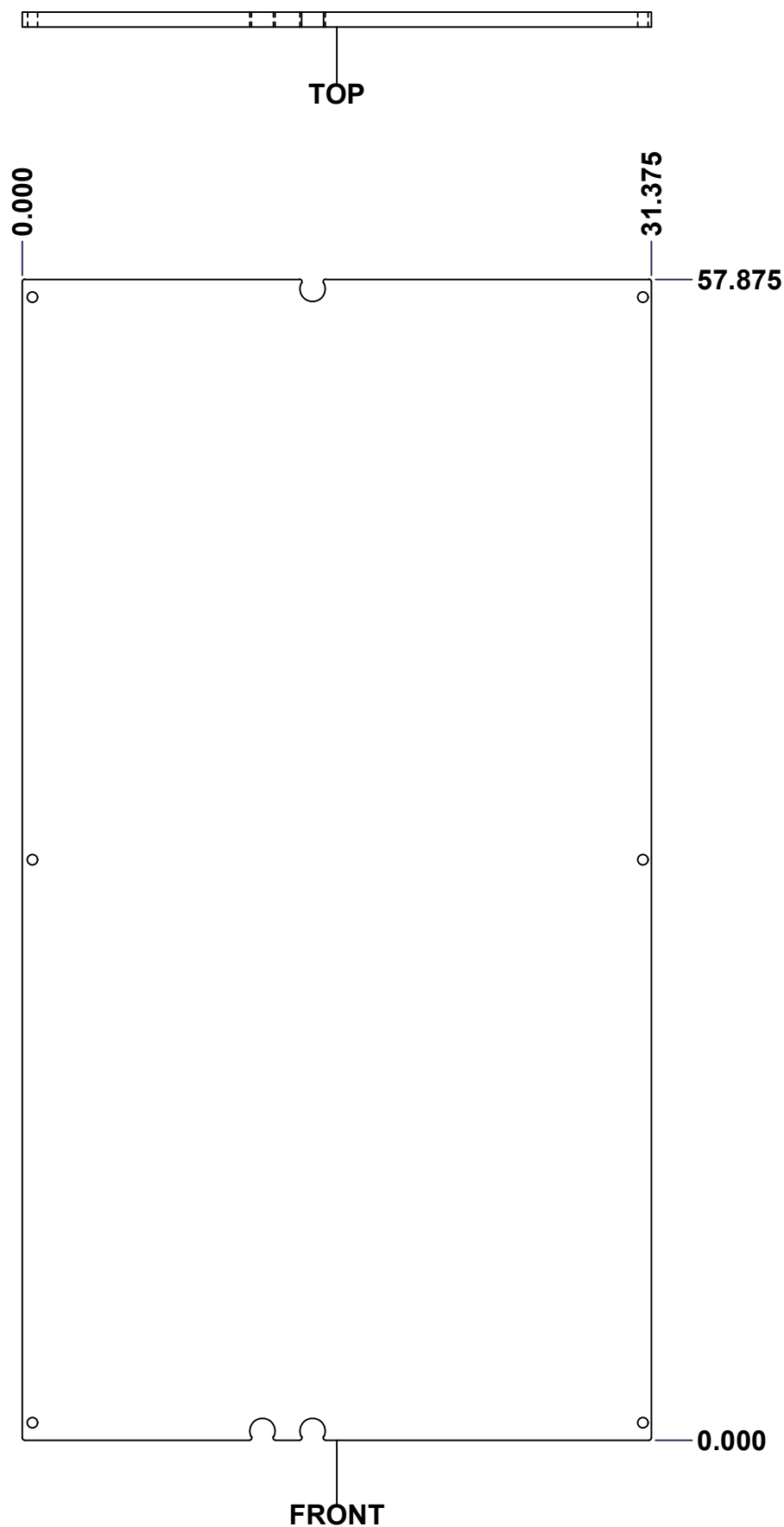
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Smooth
Description 5412EAL 60" x 36"Bottom Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	15 16

SEE BILL OF MATERIAL ON LAST PAGE

**5412EAL603620THI-BT**

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0.000  
0.750

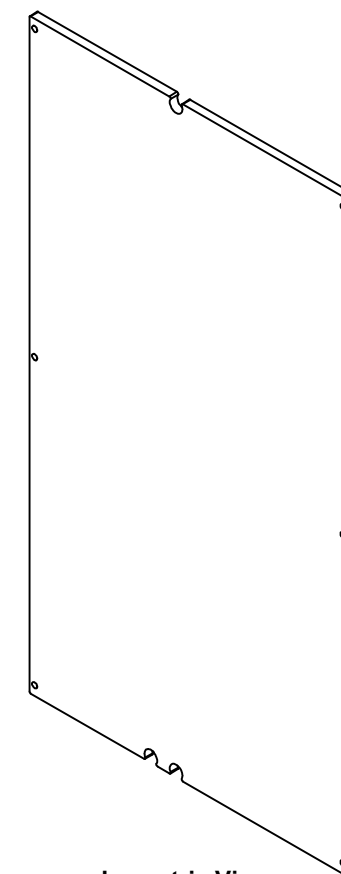
57.875

31.375

0.000

0.000

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date
Material Matière	

BoxCad: Patrick Deschenes

23-Jan-07

Polyisocyanurate

Color Couleur	Aluminum	Finish Fini	N/A
------------------	----------	----------------	-----

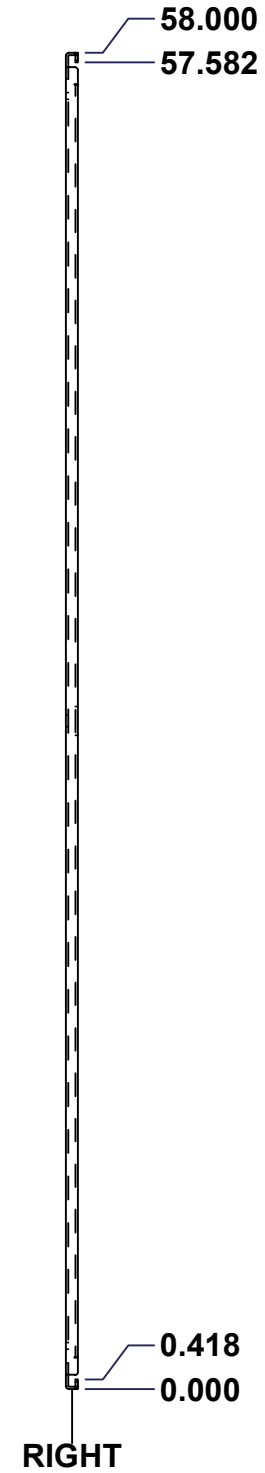
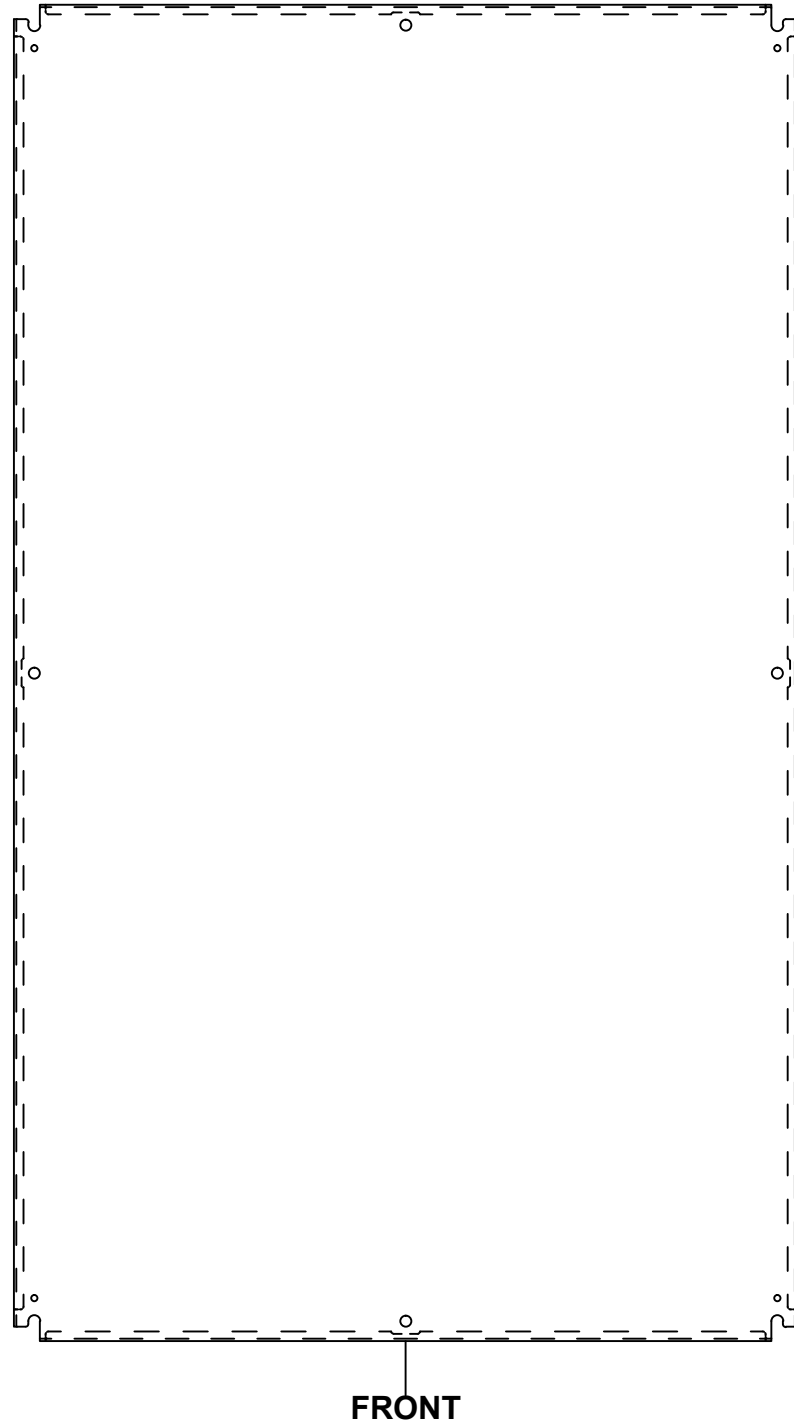
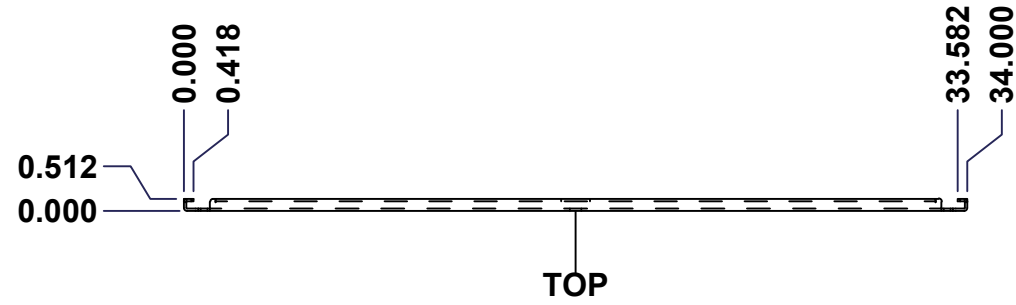
Description	Detail Rev.
5412EAL 60" x 36" Cover Insulation	

Part Number Numéro Pièce	Rev.	16
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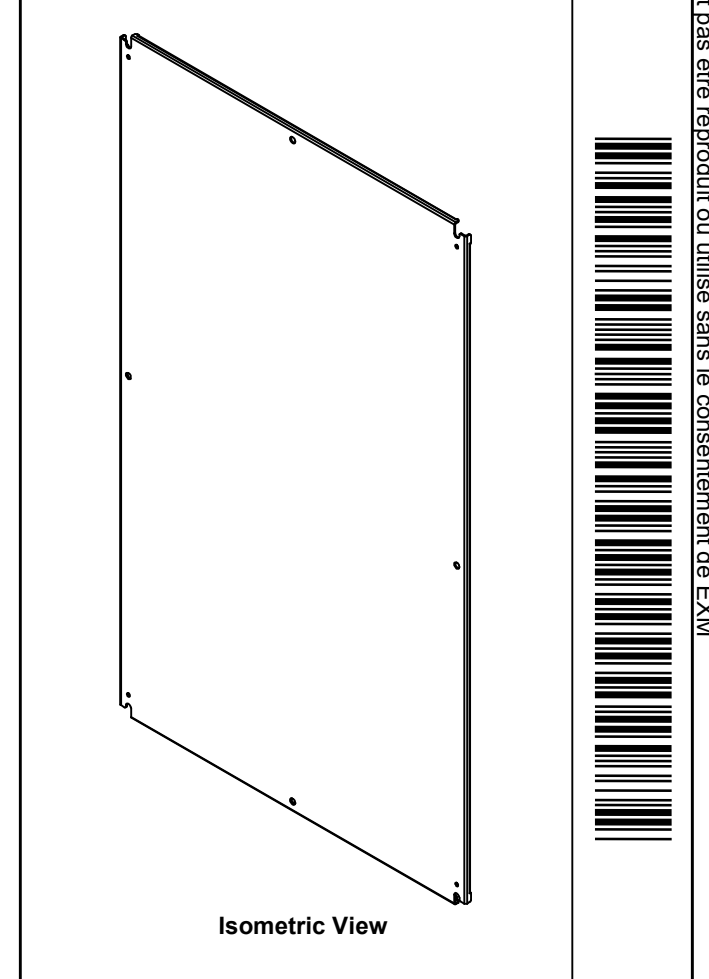
SEE BILL OF MATERIAL ON LAST PAGE


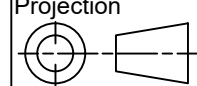
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07	
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini: See Part List
Description: 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce: <b>881 SP6036G</b>	Rev. <b>0</b>	1 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	33.125	56.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad		Date 23-Jan-07	
Material Matière		See Part List			
Color Couleur		See Part List		Finish Fini	
Description 881 SP - Inner Panel				Detail Rev.	
Part Number Numéro Pièce <b>881 SP6036G</b>				Rev. 2 <b>0</b>	