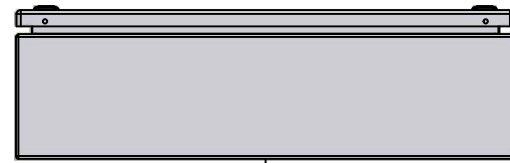


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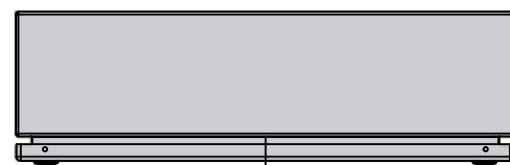
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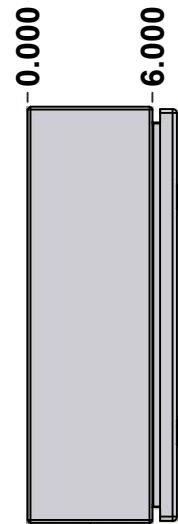
TOP



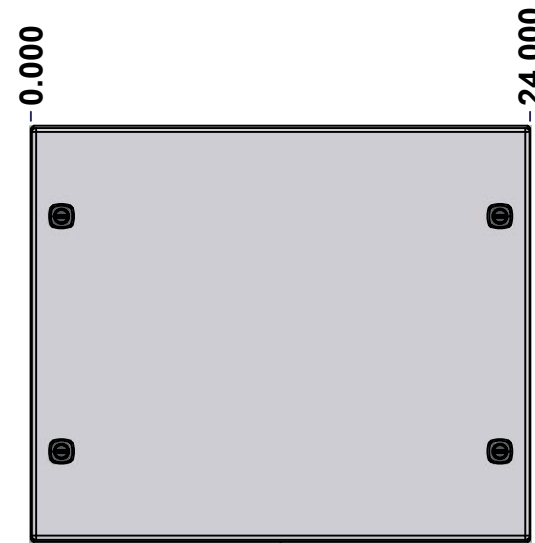
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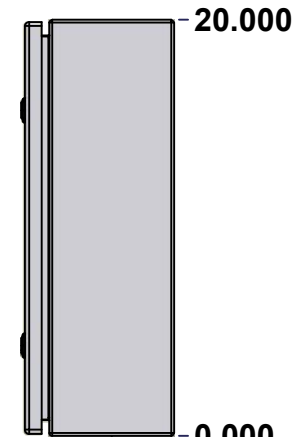
BOTTOM



LEFT

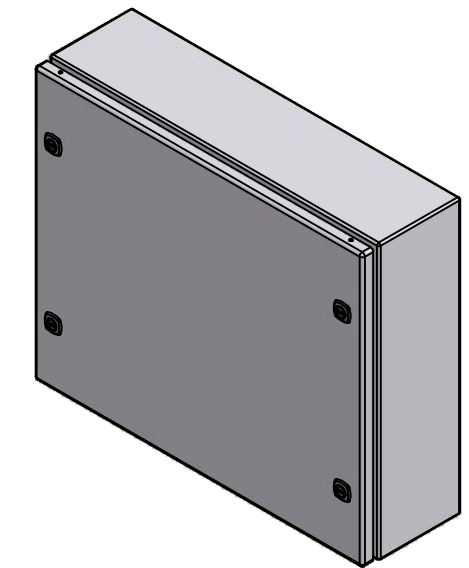


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

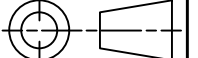


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 19-Dec-14
Material Matière Aluminum 5052-H32 (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412EALQT 20" x 24" x 6" Assembly	Detail Rev.
Part Number Numéro Pièce 5412EALQT202406	Rev. 0

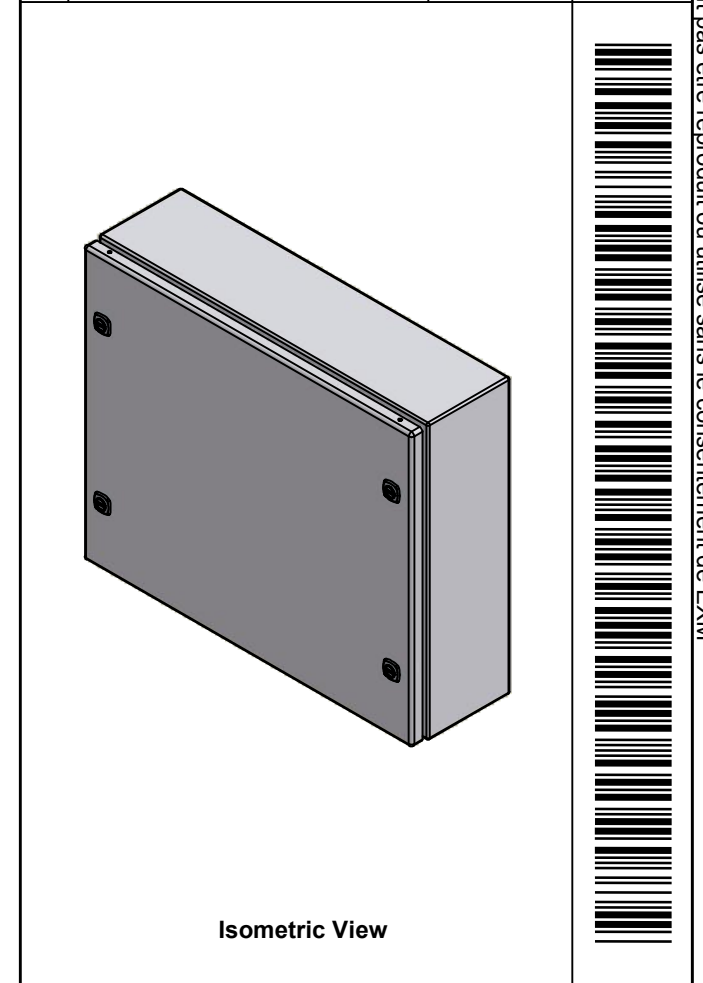
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par




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Flatness
 Aplatissement
 Max 3.0mm
 Projection


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 19-Dec-14

Material / Matière: Aluminum 5052-H32 (2.5mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5412EALQT 20" x 24" x 6" Assembly

Detail Rev.

Part Number / Numéro Pièce: 5412EALQT202406	Rev. 0	2 / 8
--	--------	-------

Qty	Part Number	Rev	Description
2	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP2420G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
1	STK-K-01800	5	5412 ES Accessory Kit
1	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	5412EALQT202406C	0	5412EALQT 20" x 24" Cover
1	5412EALQT202406B	0	5412EALQT 20" x 24" x 6" Body
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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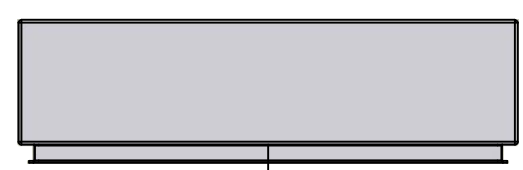
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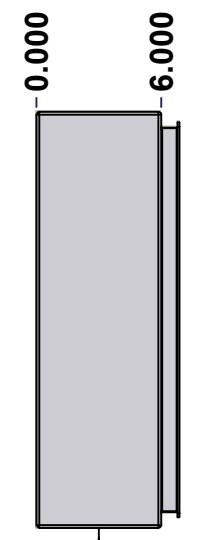
TOP



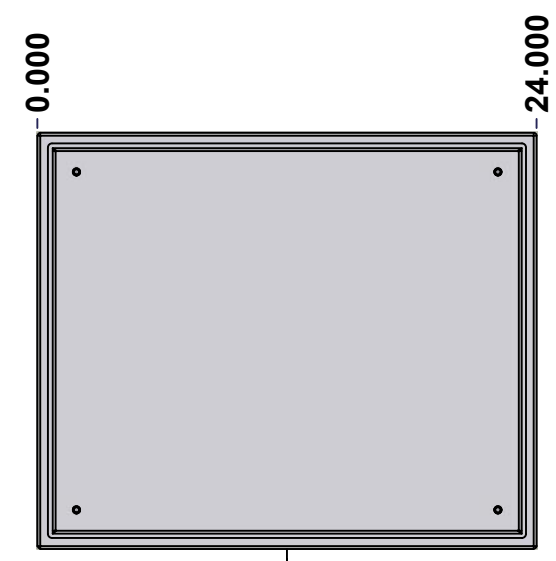
BACK



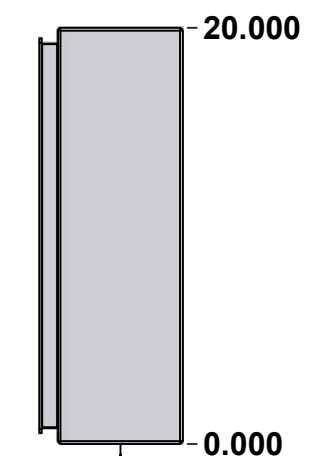
BOTTOM



LEFT

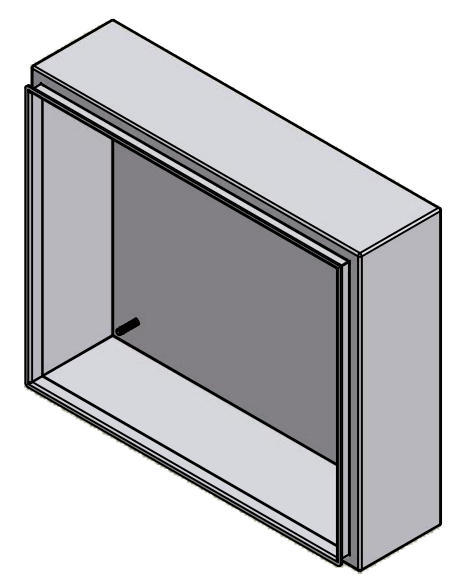


FRONT

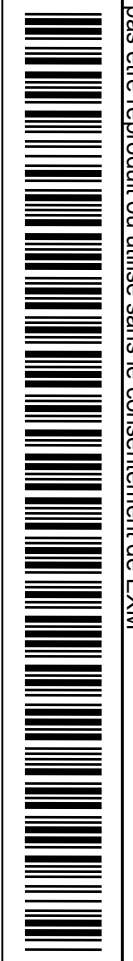



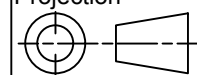
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Dec-14
Material Matière	Aluminum 5052-H32 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412EALQT 20" x 24" x 6" Body		
Part Number Numéro Pièce	Rev.	3
5412EALQT202406B	0	8

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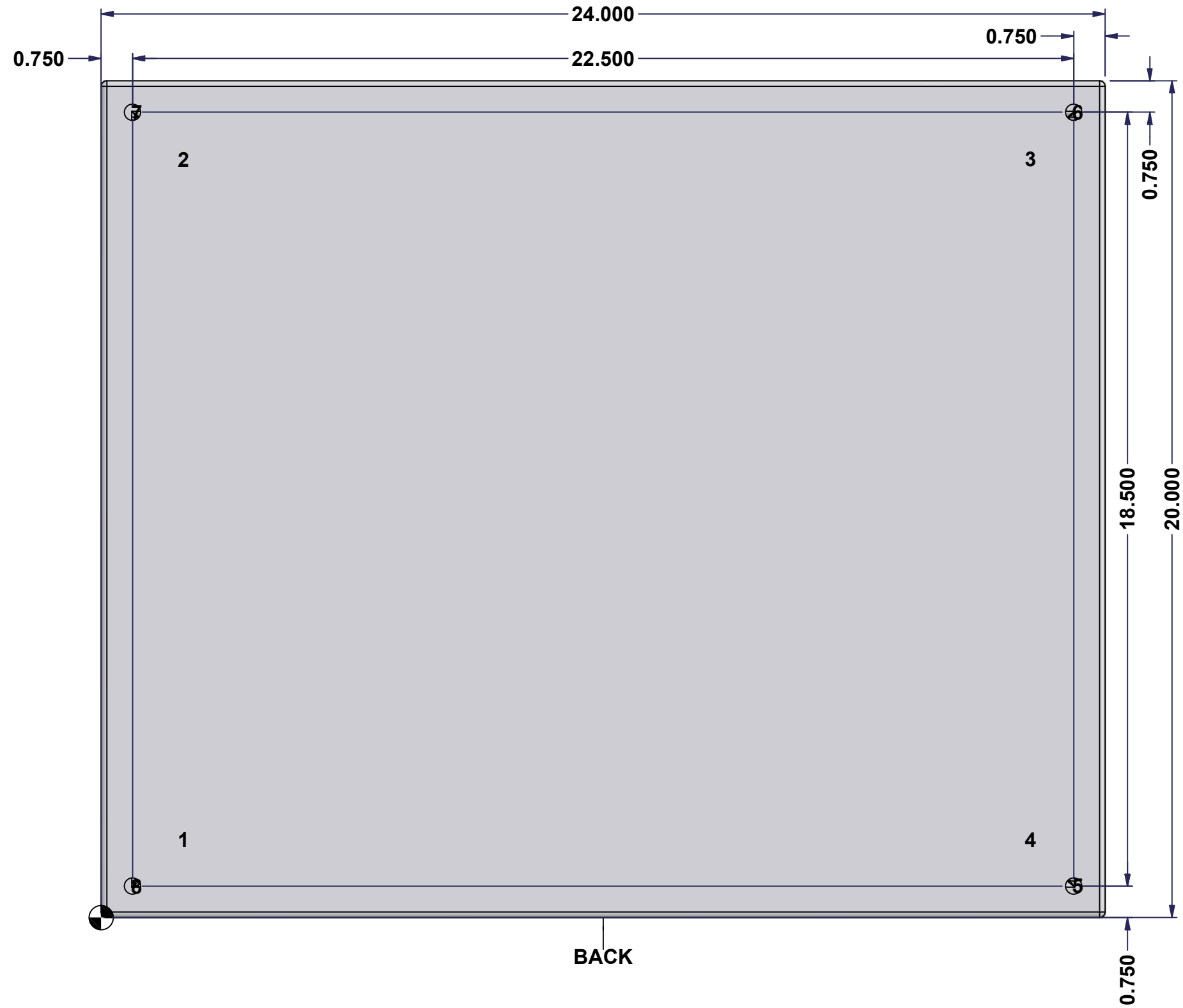
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	22.125	18.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)

5	23.250	0.750	RND Ø0.390
6	23.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

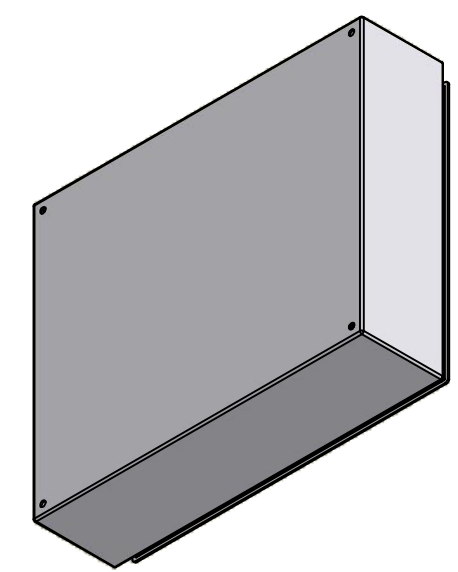


	Description	Status	
	5412EALQT 20" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412EALQT202406B	0	4/8

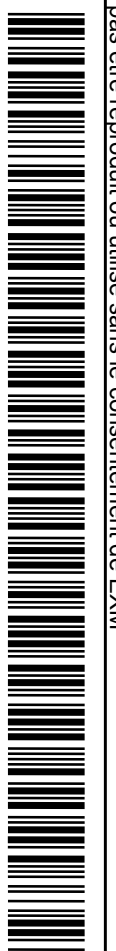
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No.	Revisions	Date	By/Par



Isometric View

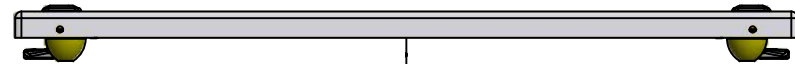


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 19-Dec-14
Material / Matière: Aluminum 5052-H32 (2.5mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412EALQT 20" x 24" x 6" Body		Detail Rev.
Part Number / Numéro Pièce: 5412EALQT202406B		Rev. 5 0

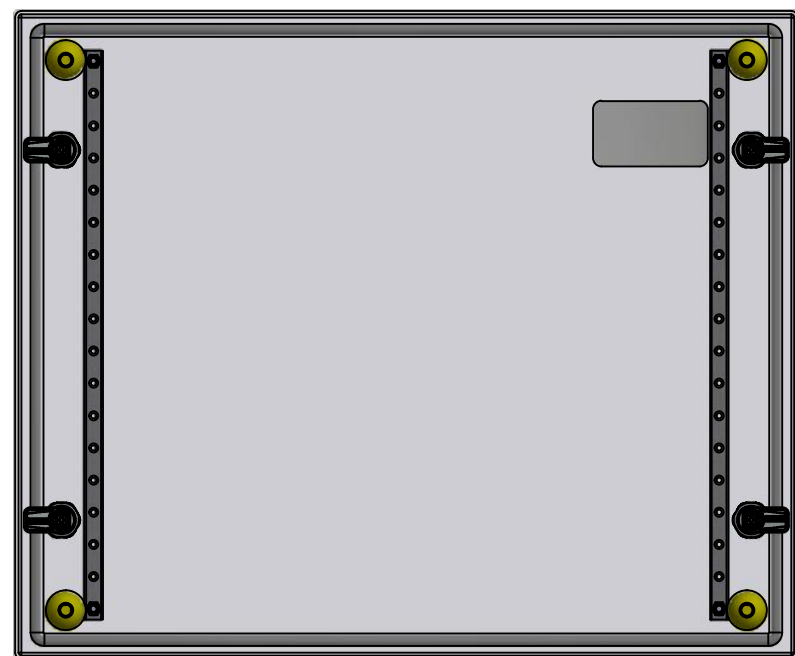
Qty	Part Number	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16010	0	Stud M8 x 35mm Aluminum
1	5412EALQT202406B-P	0	5412EALQT 20" x 24" x 6" Body Part
Parts List			

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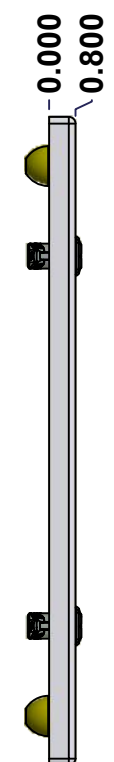
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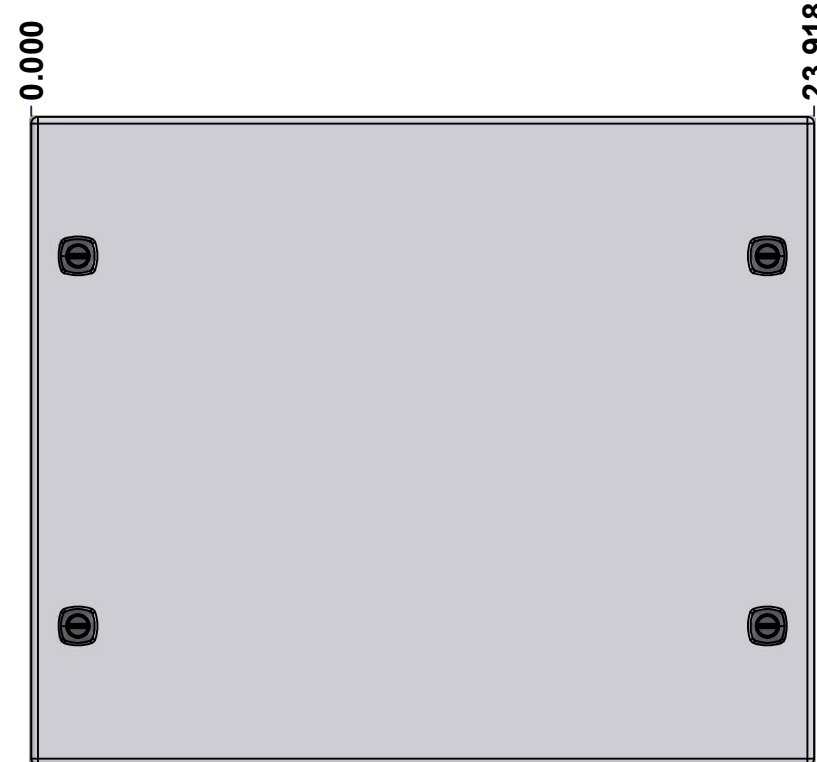
TOP



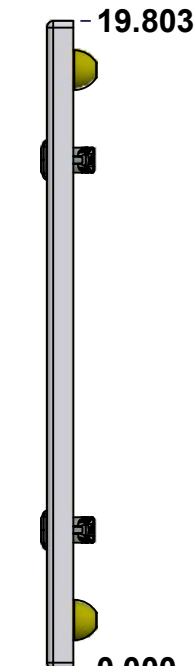
BACK



LEFT



FRONT

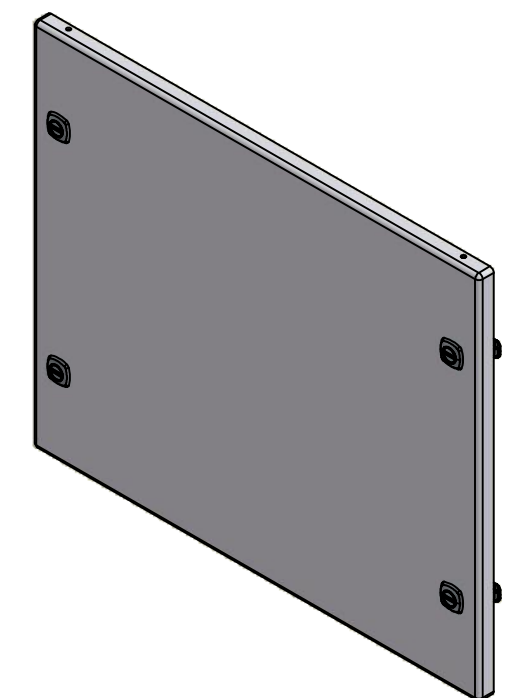


RIGHT

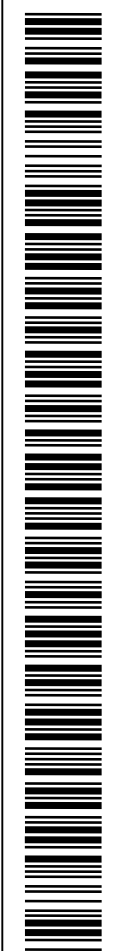



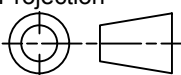
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Dec-14
Material Matière	Aluminum 5052-H32 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412EALQT 20" x 24" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	6 8

SEE BILL OF MATERIAL ON LAST PAGE

5412EALQT202406C

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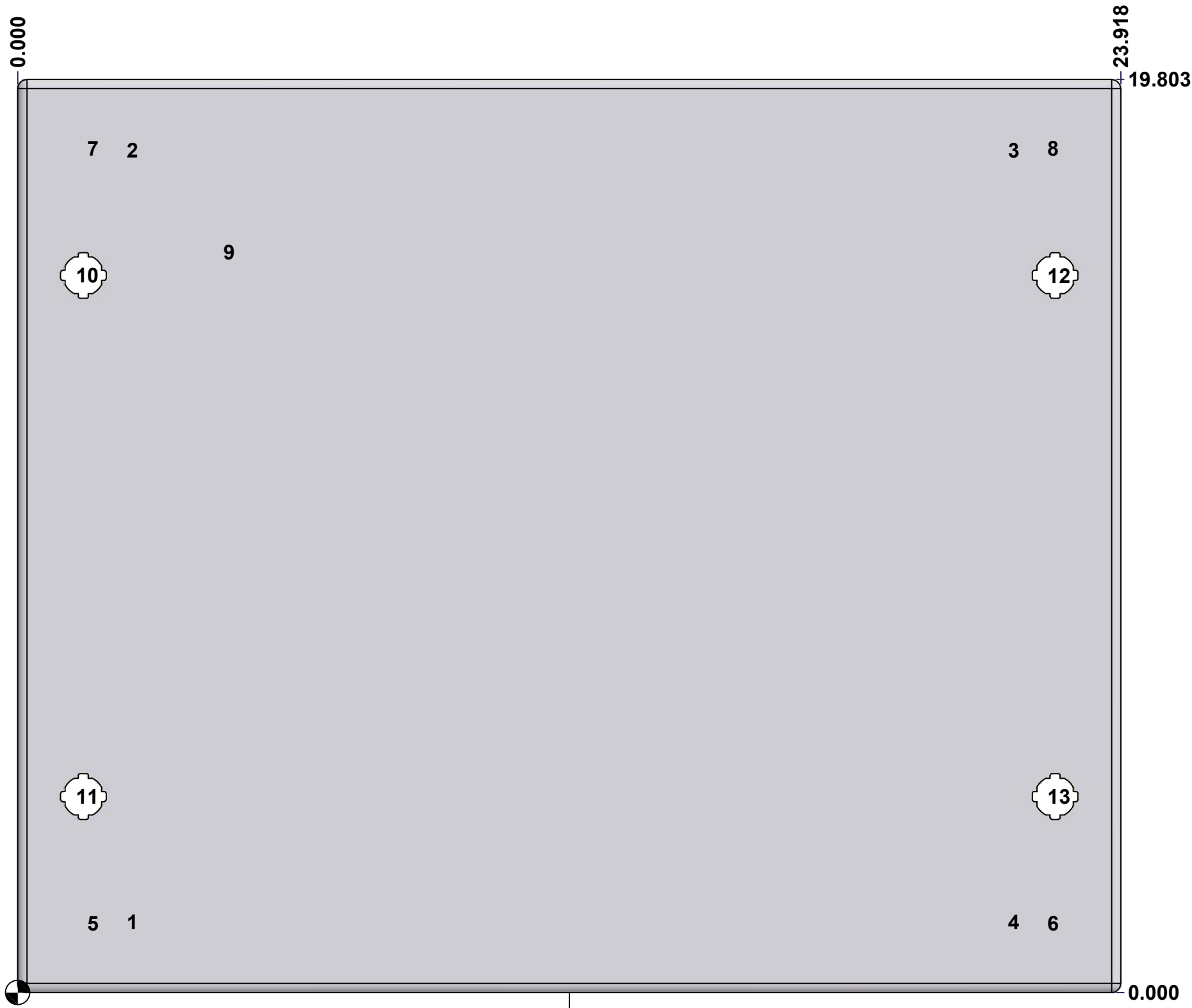
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.535	STUD M6 x 18mm (Inside)
2	2.401	18.268	STUD M6 x 18mm (Inside)
3	21.517	18.268	STUD M6 x 18mm (Inside)
4	21.517	1.535	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	18.303	STUD M6 x 18mm (Inside)
8	22.368	18.303	STUD M6 x 18mm (Inside)

9	4.500	16.053	LABEL_EXM (Inside)
10	1.424	15.553	LOCK 880 SCQ4-SL @ 180.0°
11	1.424	4.250	LOCK 880 SCQ4-SL @ 180.0°
12	22.494	15.553	LOCK 880 SCQ4-SL @ 0.0°
13	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



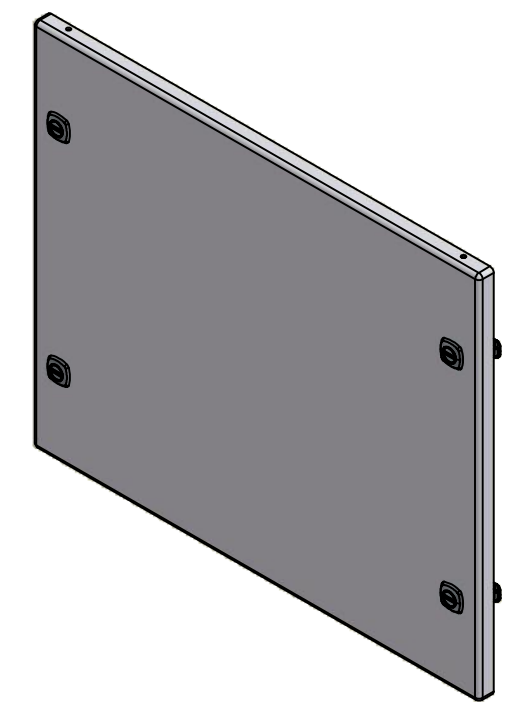
FRONT

	Description	Status
	5412EALQT 20" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412EALQT202406C	0 / 7 / 8

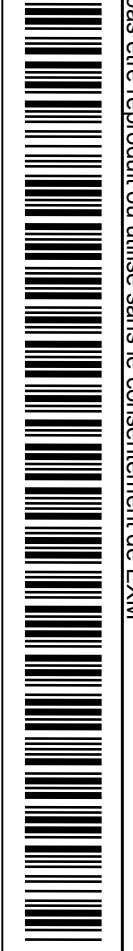
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No.	Revisions	Date	By/Par



Isometric View




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Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 19-Dec-14

Material / Matière: Aluminum 5052-H32 (2.5mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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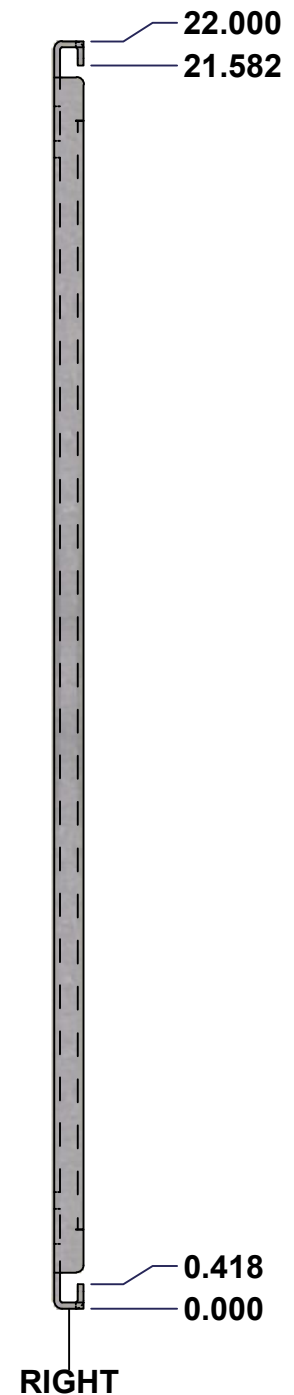
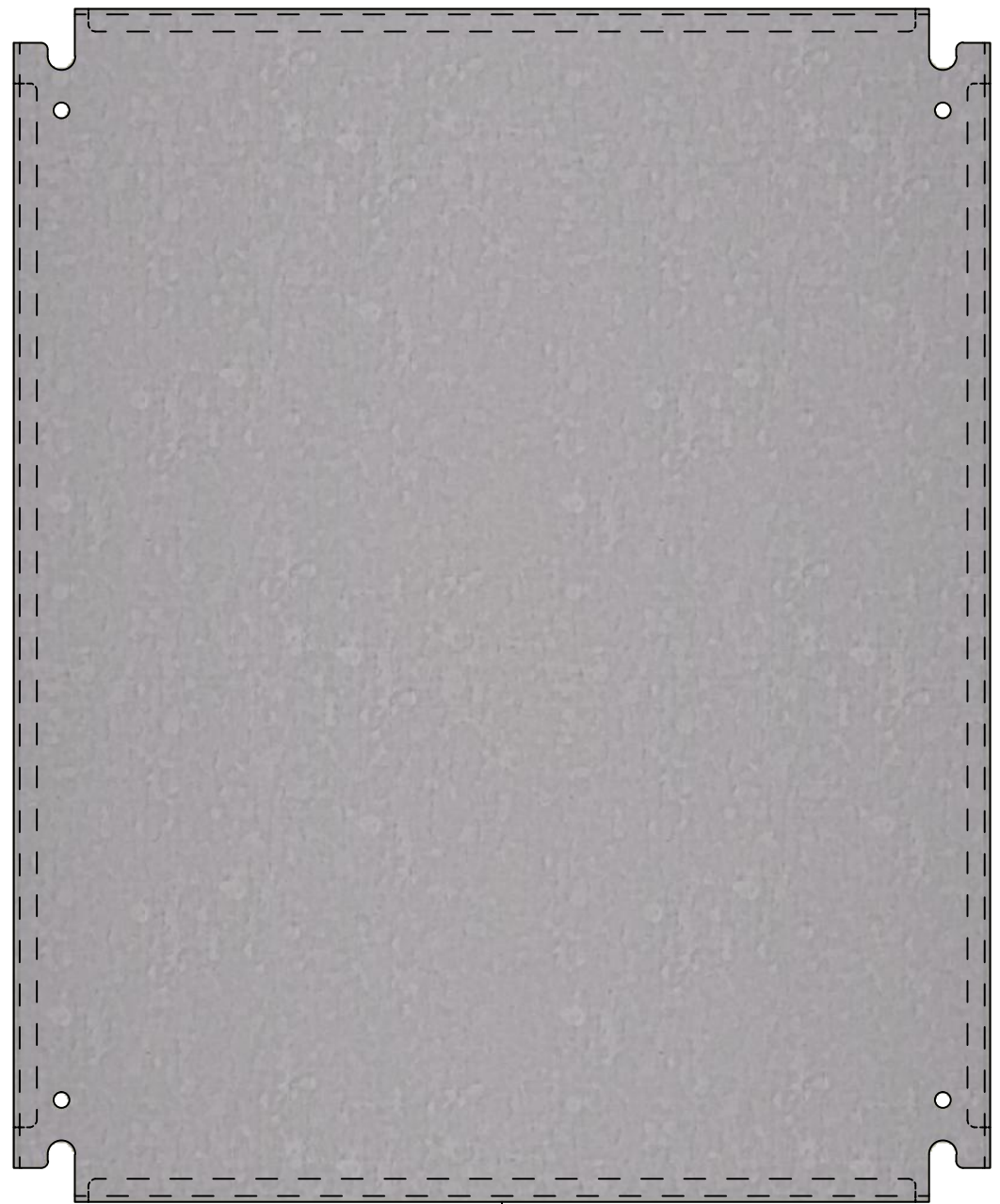
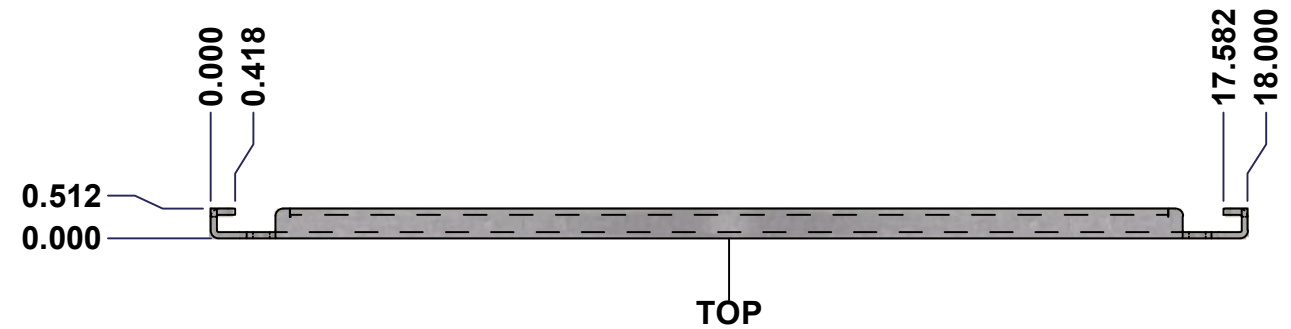
Description: 5412EALQT 20" x 24" Cover	Detail Rev.
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Part Number / Numéro Pièce: 5412EALQT202406C	Rev. 0	8
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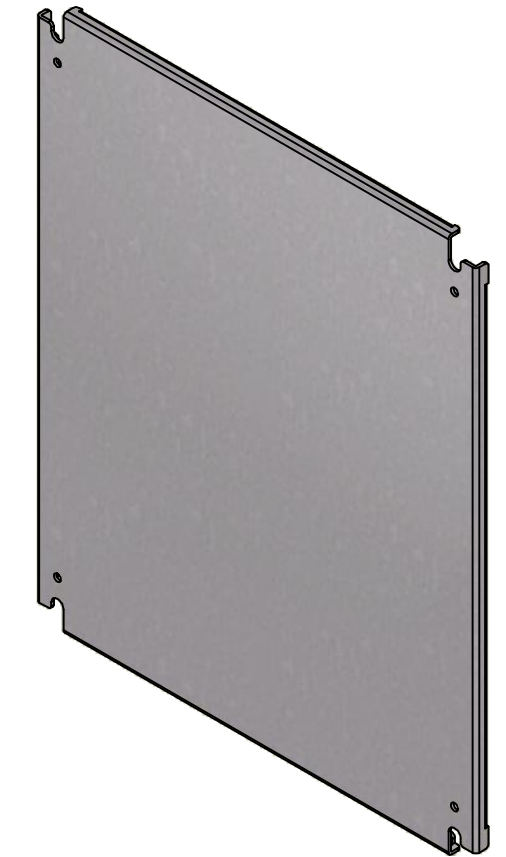
Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
8	STK-Q-16060	0	Stud M6 x 18mm Aluminum
1	5412EALQT202406G	0	5412EALQT 20" x 24" Cover Gasket Part
1	5412EALQT202406C-P	0	5412EALQT 20" x 24" Cover Part
4	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List

Description	Detail Rev.
881 SP - Inner Panel	

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

Part Number Numéro Pièce	Rev.	1
881 SP2420G	0	2

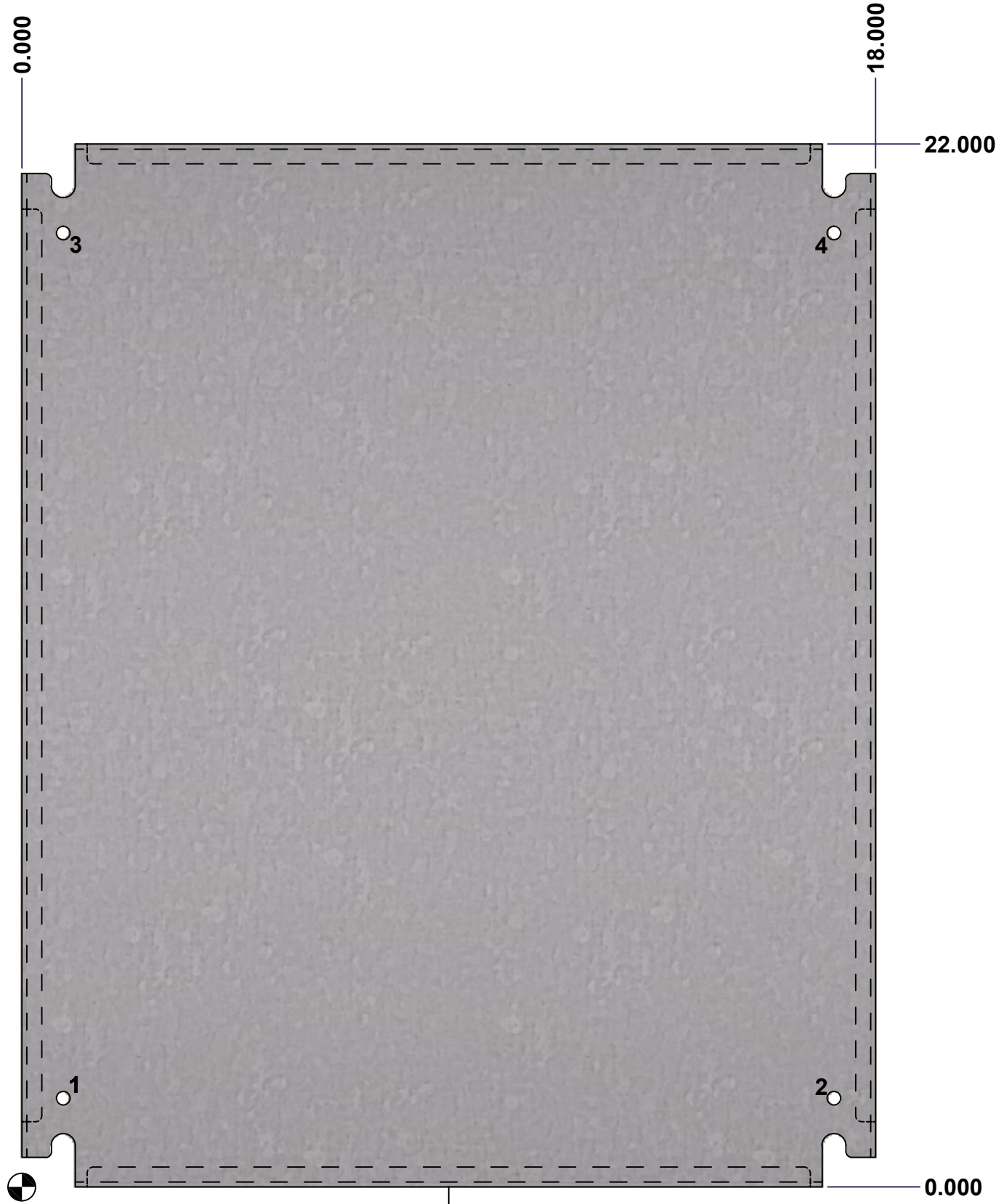
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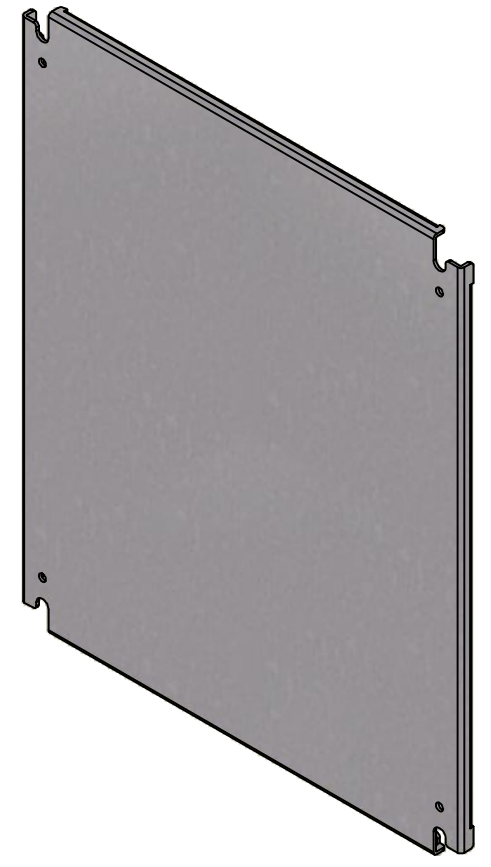
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	17.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par


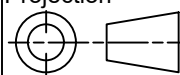


FRONT



Isometric View



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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description 881 SP - Inner Panel	Detail Rev.
Part Number Numéro Pièce 881 SP2420G	Rev. 0

2
2