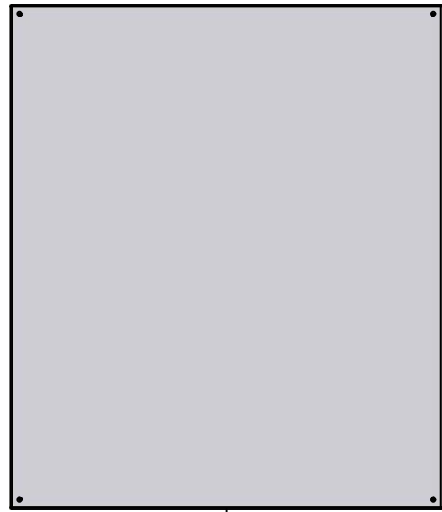


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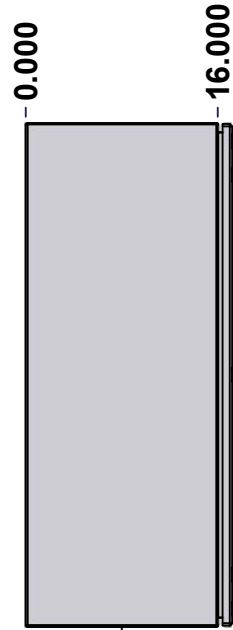
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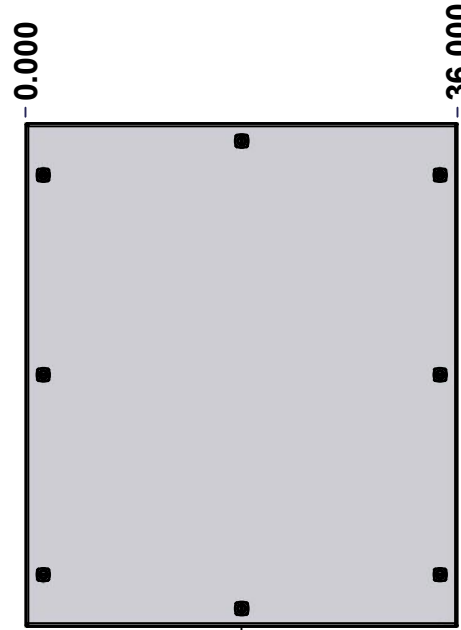
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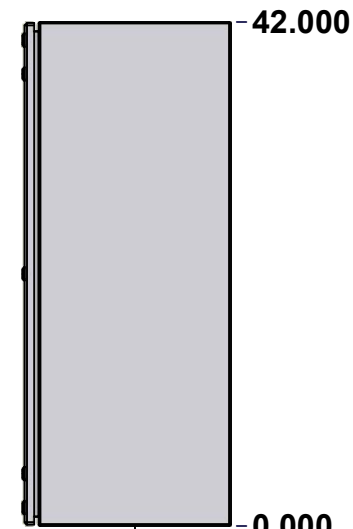
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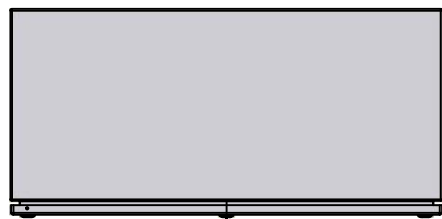
LEFT



FRONT

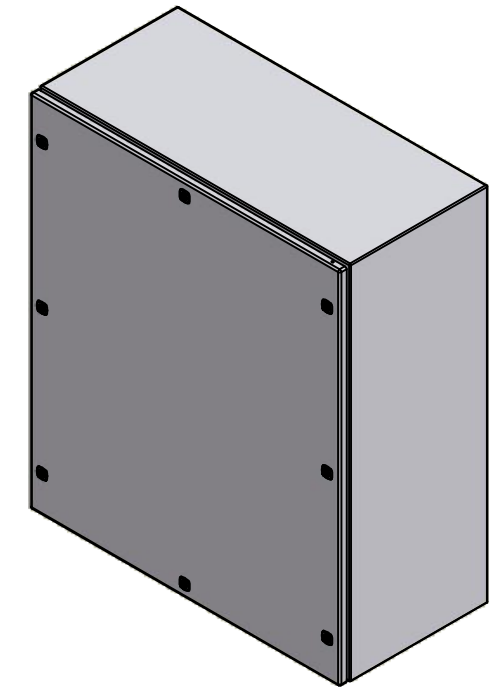


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

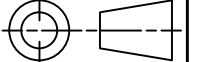


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 12/18/2014
Material Matière Aluminum 5052-H32 (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412EALQT 42" x 36" x 16" Assembly	Detail Rev.
Part Number Numéro Pièce 5412EALQT423616	Rev. 0

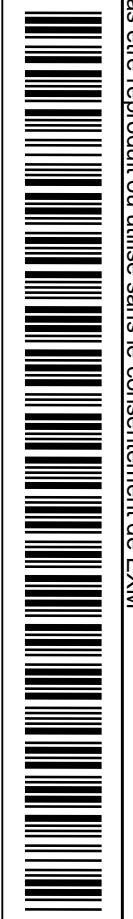
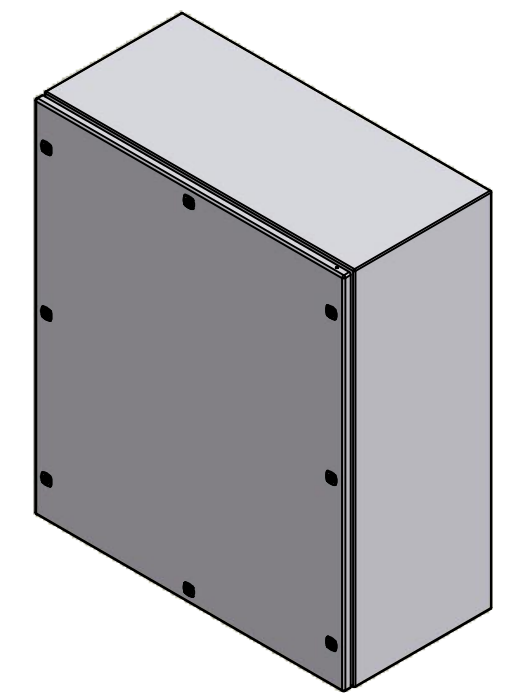
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

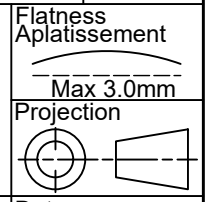
No.	Revisions	Date	By/Par



Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
2	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP4236G	0	881 SP - Inner Panel
2	STK-Q-07615	0	Inner Panel Support Bracket
1	STK-K-01800	5	5412 ES Accessory Kit
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	5412EALQT423616C	0	5412EALQT 42" x 36" Cover
1	5412EALQT423616B	0	5412EALQT 42" x 36" x 16" Body

Parts List

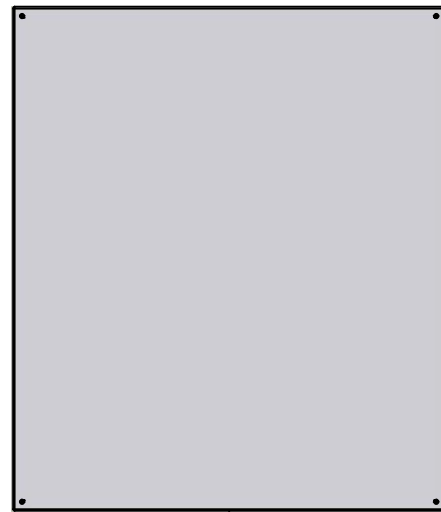
Customer Client	Date
Drawn By Dessiné Par	Date 12/18/2014
Material Matière	Aluminum 5052-H32 (2.5mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
5412EALQT 42" x 36" x 16" Assembly	
Part Number Numéro Pièce	Rev. 2
<b>5412EALQT423616</b>	<b>0</b>

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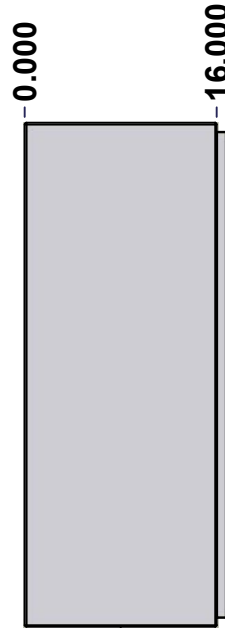
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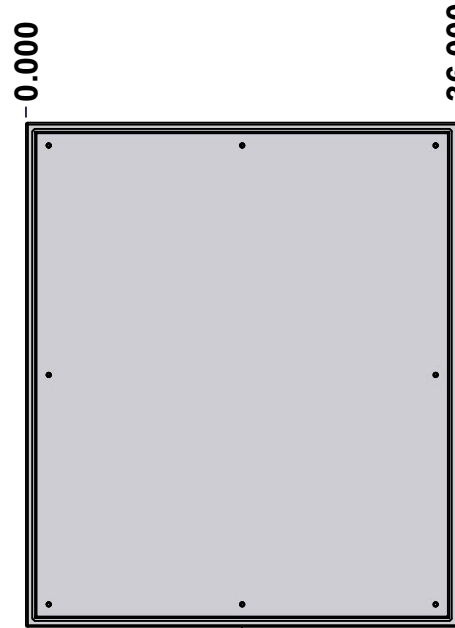
TOP



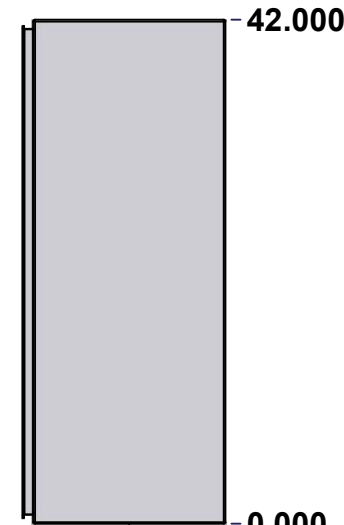
BACK



LEFT



FRONT

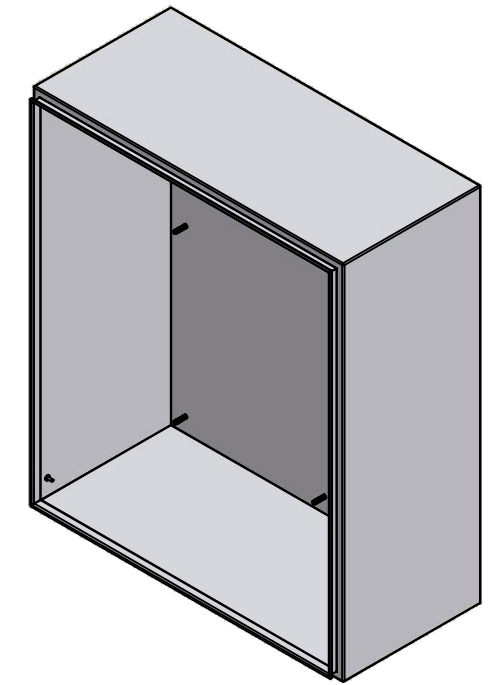


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

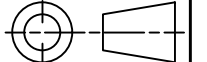


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Flatness  
Aplatissement

Max 3.0mm

Projection



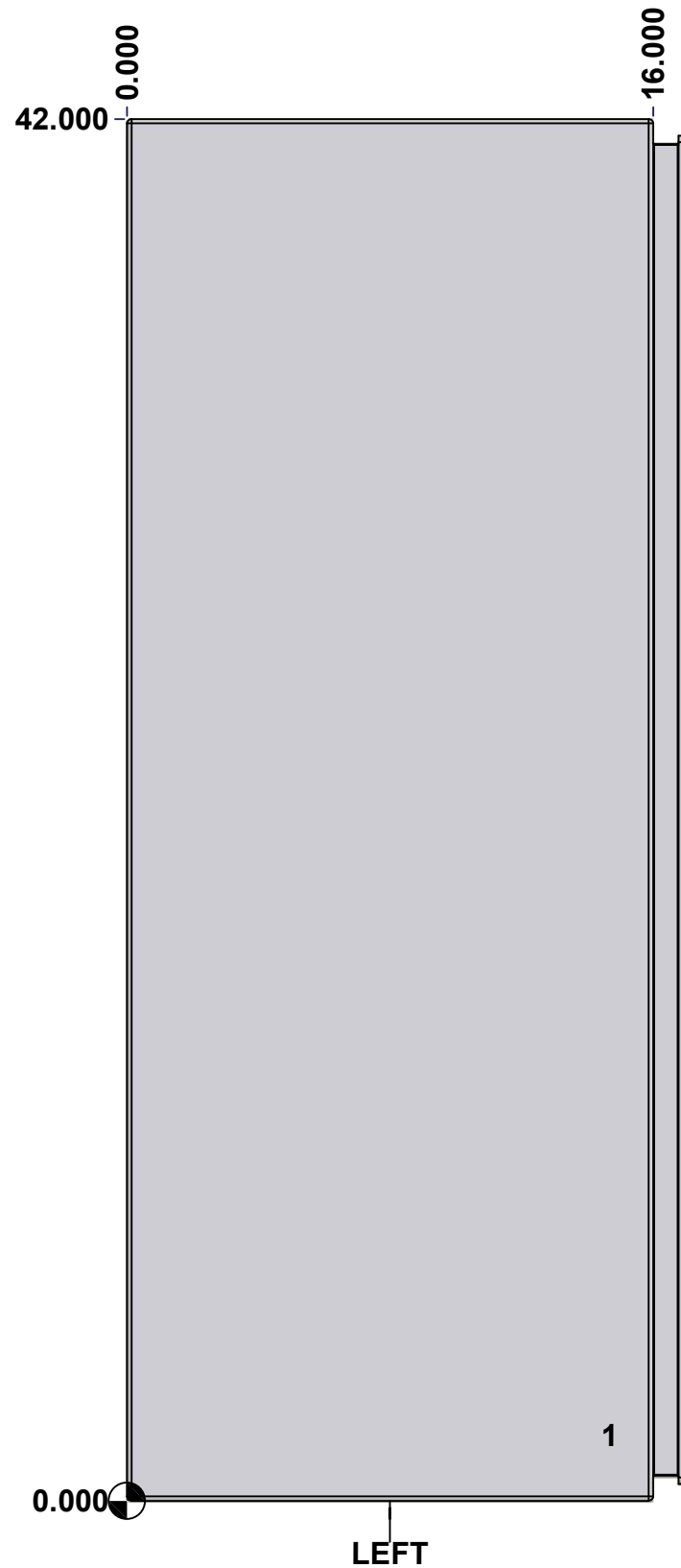
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 12/18/2014
Material Matière Aluminum 5052-H32 (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412EALQT 42" x 36" x 16" Body	Detail Rev.
Part Number Numéro Pièce <b>5412EALQT423616B</b>	Rev. 3 <b>0</b> 9

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412EALQT 42" x 36" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412EALQT423616B</b>	<b>0</b>	4/9

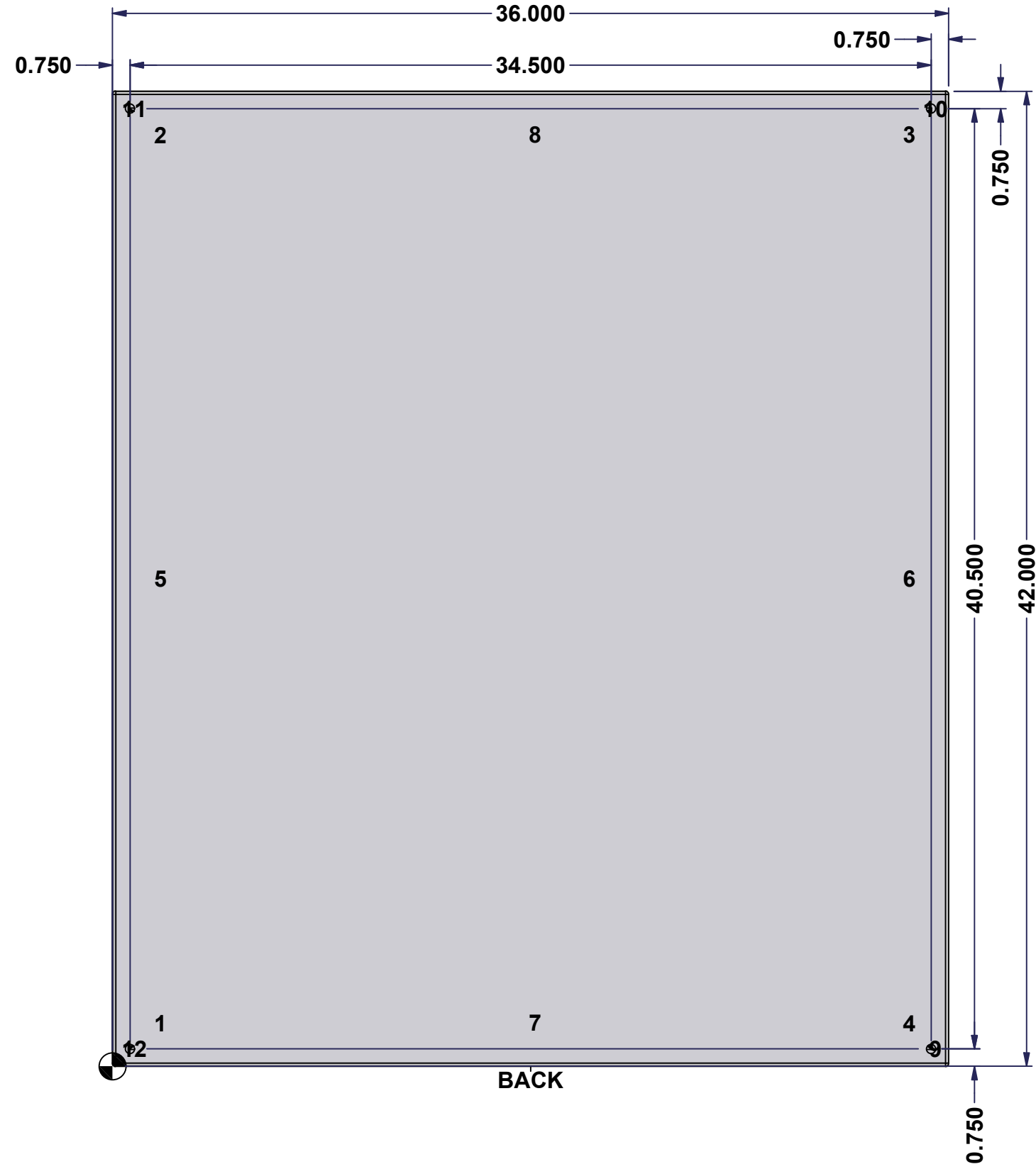
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	34.125	40.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	34.125	21.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	40.125	IP STUD M8 x 35mm (Inside)
-----			
9	35.250	0.750	RND Ø0.390
10	35.250	41.250	RND Ø0.390
11	0.750	41.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



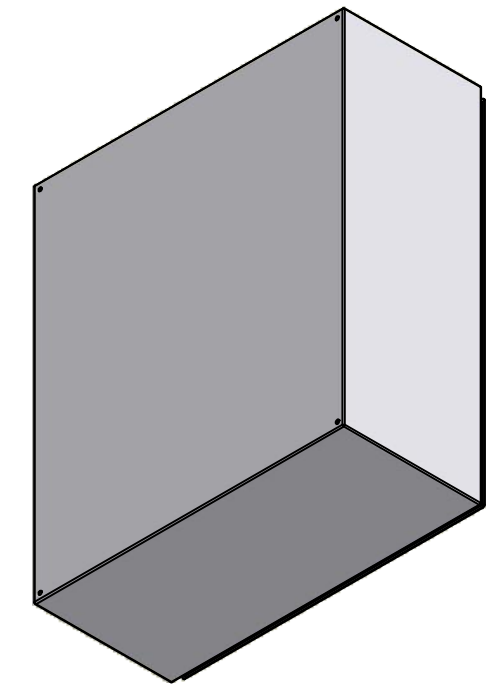
**BACK**

	Description	Status
	5412EALQT 42" x 36" x 16" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412EALQT423616B</b>	<b>0</b> / 5 / 9

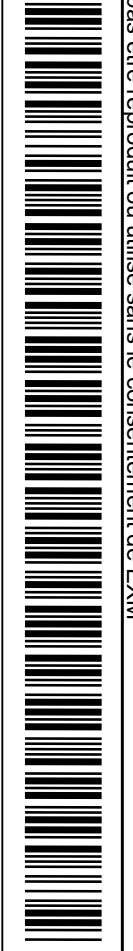
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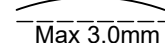
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No.	Revisions	Date	By/Par



Isometric View

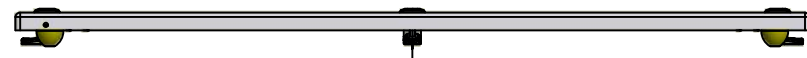


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 12/18/2014
Material / Matière: Aluminum 5052-H32 (2.5mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412EALQT 42" x 36" x 16" Body		Detail Rev.
Part Number / Numéro Pièce: <b>5412EALQT423616B</b>		Rev. 0 / 6

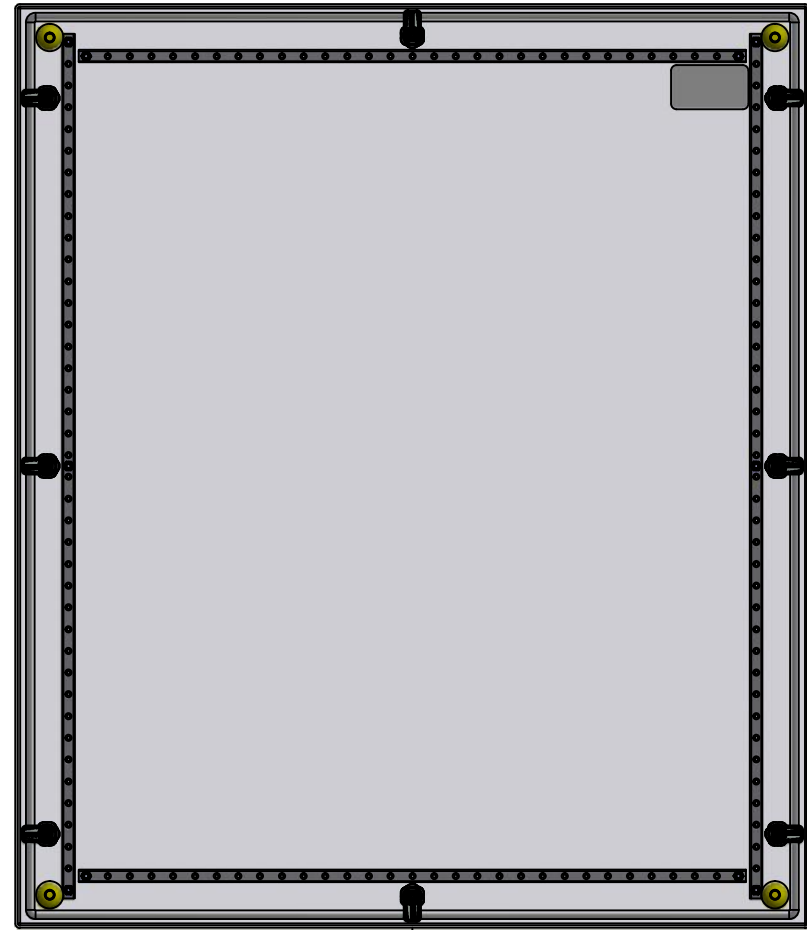
Qty	Part Number	Rev	Description
1	STK-Q-16090	0	Ground Stud M6 x 16mm Aluminum
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16010	0	Stud M8 x 35mm Aluminum
1	5412EALQT423616B-P	0	5412EALQT 42" x 36" x 16" Body Part
Parts List			

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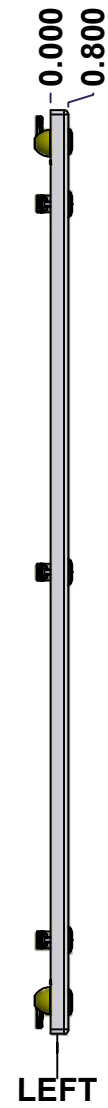
TOP



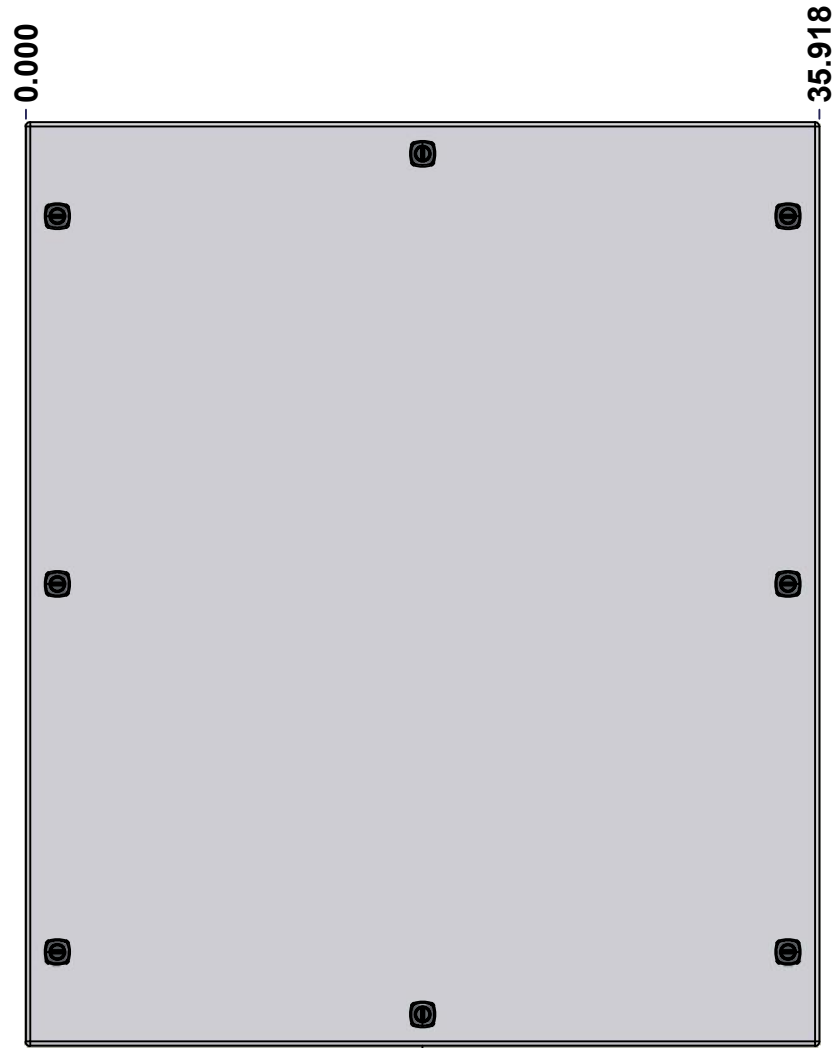
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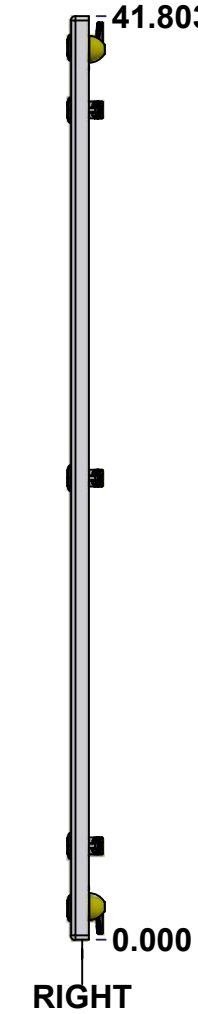
BOTTOM



LEFT

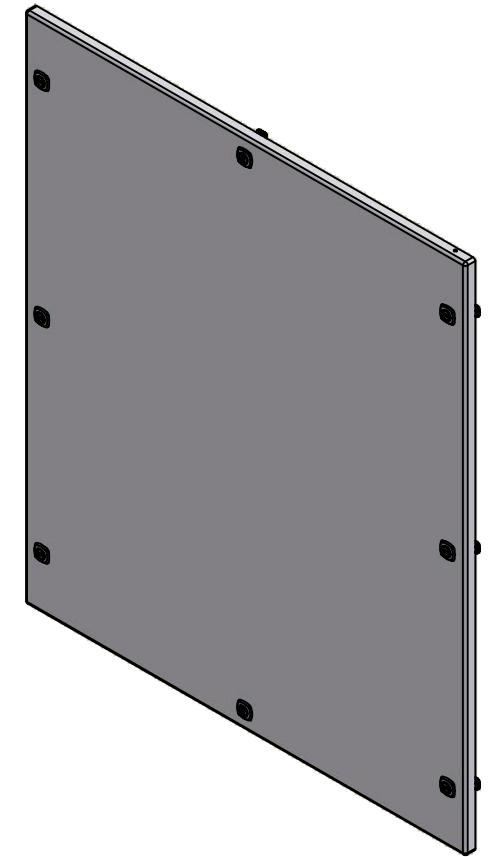


FRONT

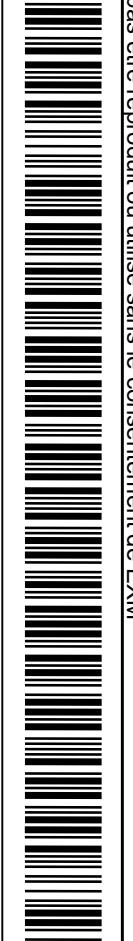


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client  
 Drawn By Dessiné Par BoxCad: BoxCad  
 Date 12/18/2014

Material Matière Aluminum 5052-H32 (2.5mm)

Color Couleur Asa-61 Grey  
 Finish Fini Smooth

Description 5412EALQT 42" x 36" Cover  
 Detail Rev.

Part Number Numéro Pièce 5412EALQT423616C  
 Rev. 0

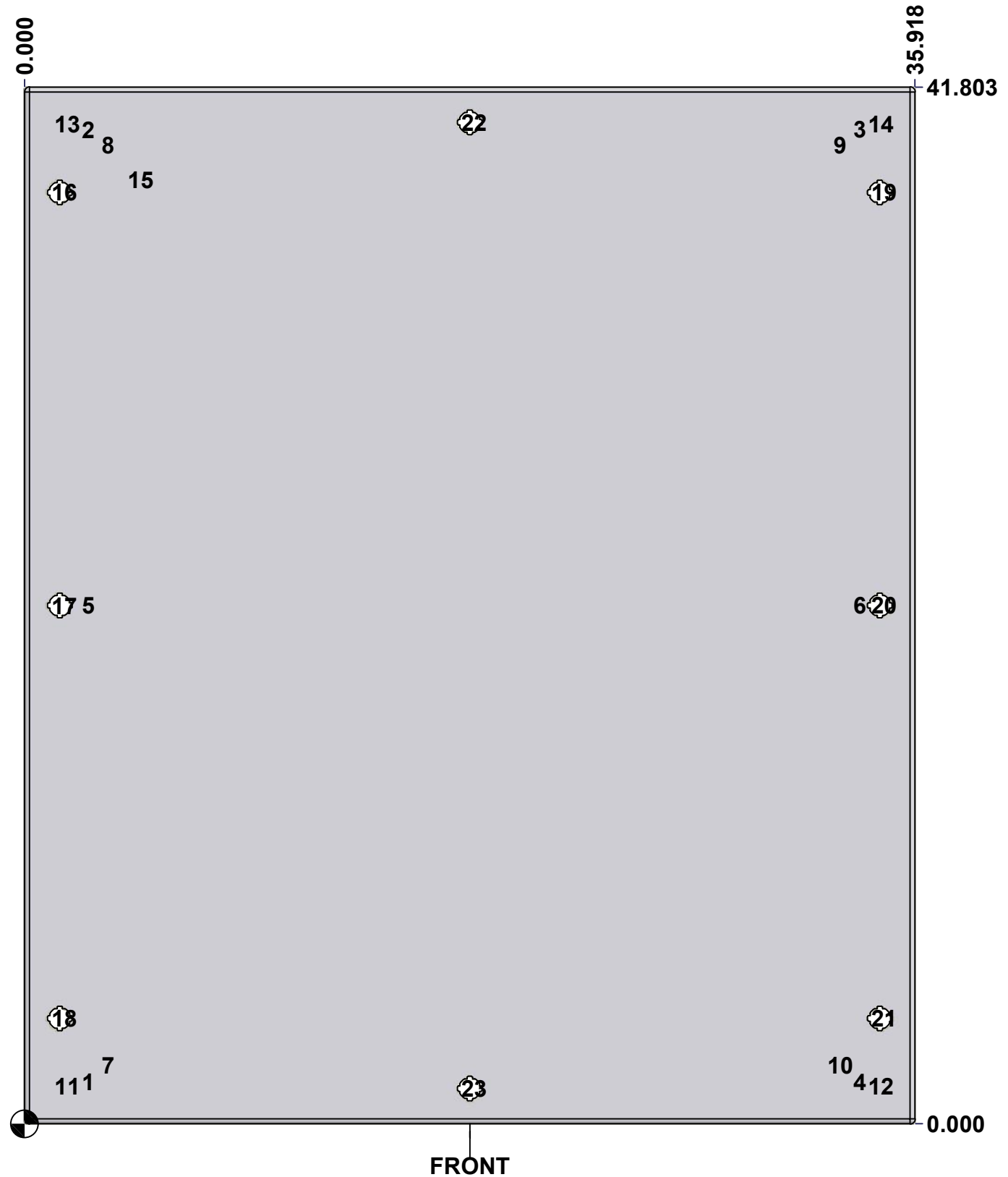
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7  
9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.709	STUD M6 x 18mm (Inside)
2	2.401	40.094	STUD M6 x 18mm (Inside)
3	33.517	40.094	STUD M6 x 18mm (Inside)
4	33.517	1.709	STUD M6 x 18mm (Inside)
5	2.401	20.902	STUD M6 x 18mm (Inside)
6	33.517	20.902	STUD M6 x 18mm (Inside)
7	3.195	2.350	STUD M6 x 18mm (Inside)
8	3.195	39.453	STUD M6 x 18mm (Inside)
9	32.723	39.453	STUD M6 x 18mm (Inside)
10	32.723	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	34.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	40.303	STUD M6 x 18mm (Inside)
14	34.368	40.303	STUD M6 x 18mm (Inside)
-----			
15	4.500	38.053	LABEL_EXM (Inside)
16	1.424	37.553	LOCK 880 SCQ4-SL @ 180.0°
17	1.424	20.902	LOCK 880 SCQ4-SL @ 180.0°
18	1.424	4.250	LOCK 880 SCQ4-SL @ 180.0°
19	34.494	37.553	LOCK 880 SCQ4-SL @ 0.0°
20	34.494	20.902	LOCK 880 SCQ4-SL @ 0.0°
21	34.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
22	17.959	40.379	LOCK 880 SCQ4-SL @ 90.0°
23	17.959	1.424	LOCK 880 SCQ4-SL @ 270.0°

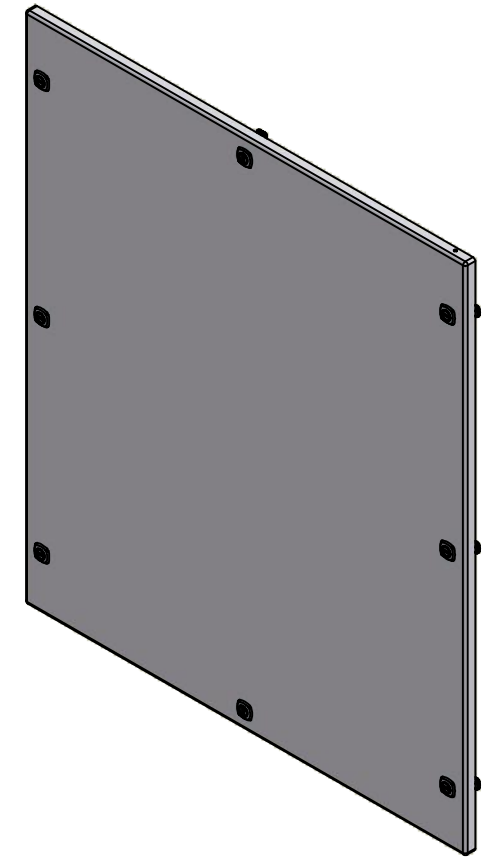


	Description	Status
	5412EALQT 42" x 36" Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce <b>5412EALQT423616C</b>	<b>0</b> / 8 / 9

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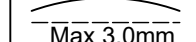
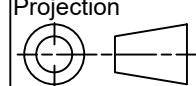
No.	Revisions	Date	By/Par



Isometric View

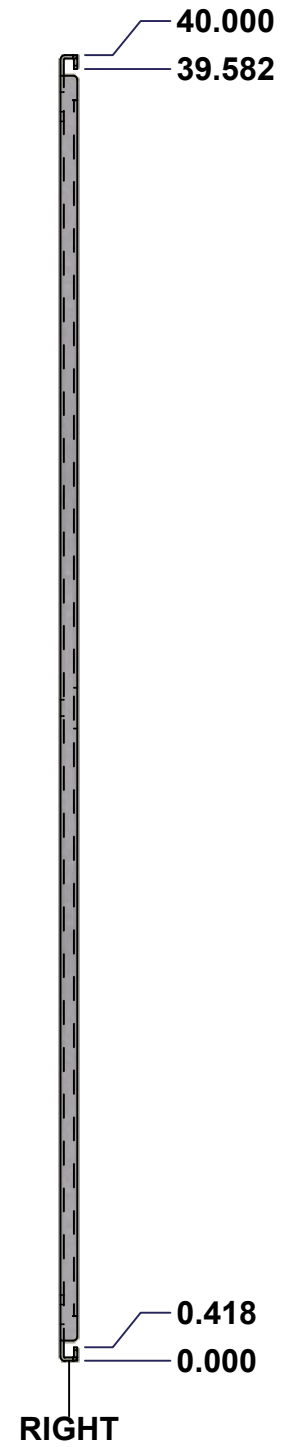
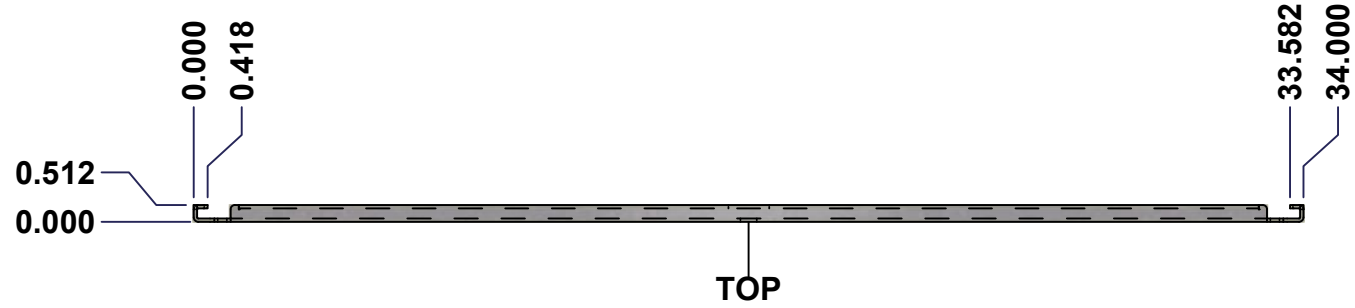


Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
14	STK-Q-16060	0	Stud M6 x 18mm Aluminum
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
1	5412EALQT423616G	0	5412EALQT 42" x 36" Cover Gasket Part
1	5412EALQT423616C-P	0	5412EALQT 42" x 36" Cover Part
8	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12/18/2014
Material Matière	Aluminum 5052-H32 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412EALQT 42" x 36" Cover		
Part Number Numéro Pièce	Rev.	9
<b>5412EALQT423616C</b>	<b>0</b>	<b>9</b>

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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
<b>881 SP4236G</b>	<b>0</b> 2

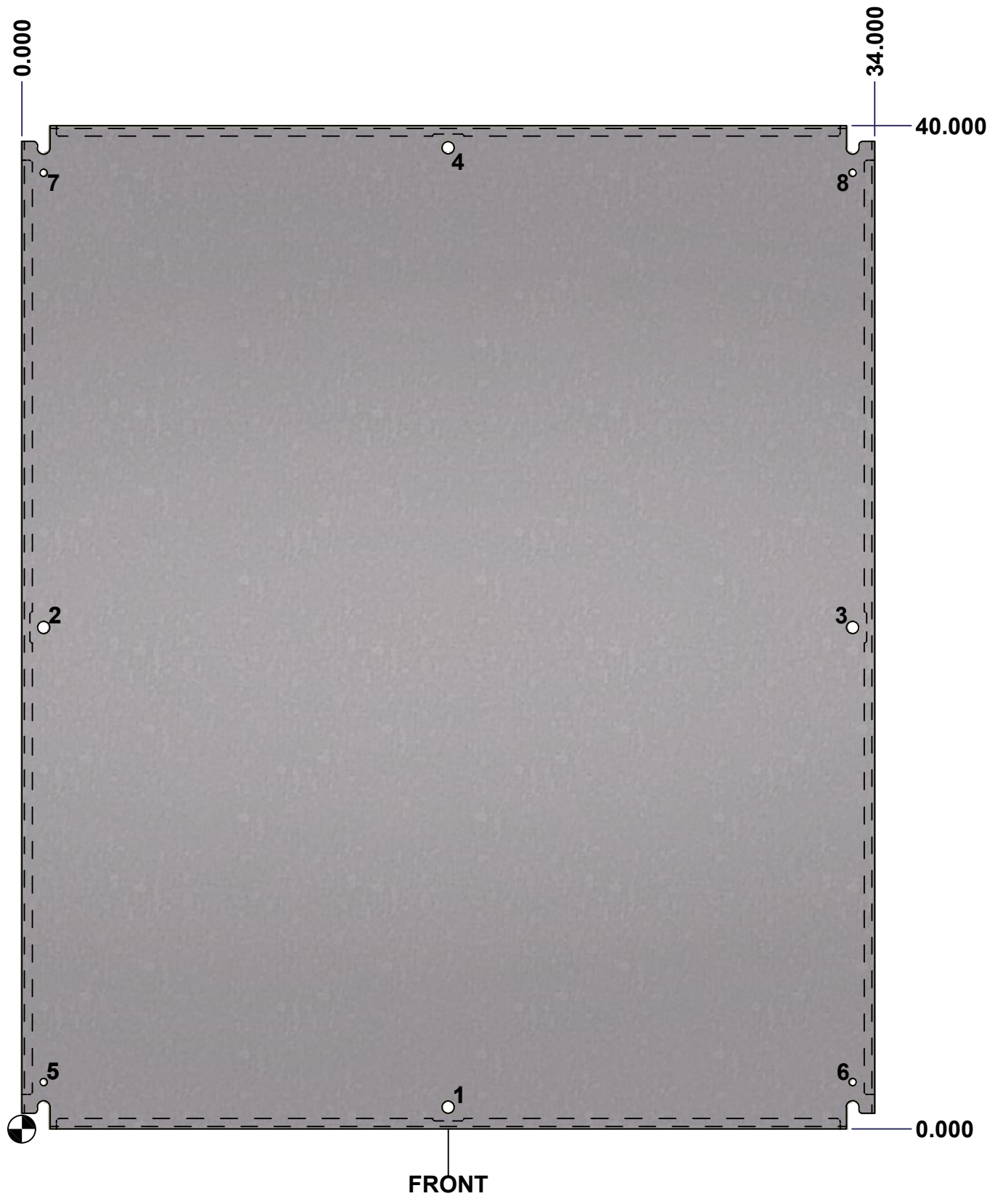
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	20.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	39.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	38.125	GROUND HOLE (RND Ø0.290)
8	33.125	38.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View



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		Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce <b>881 SP4236G</b>		Rev. 2 <b>0</b>