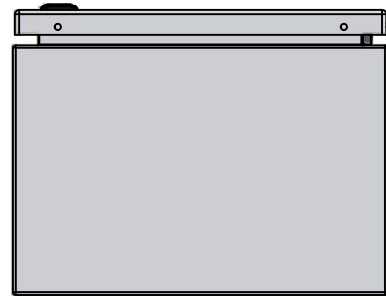
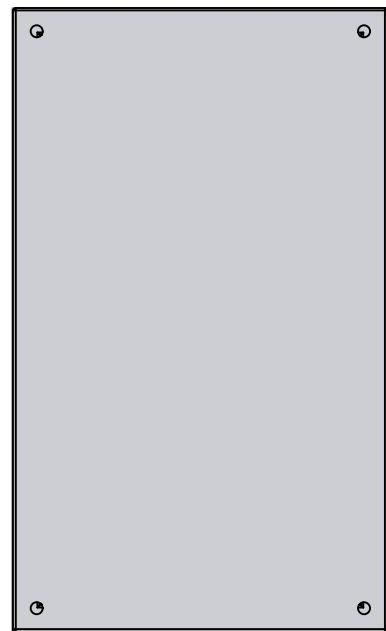


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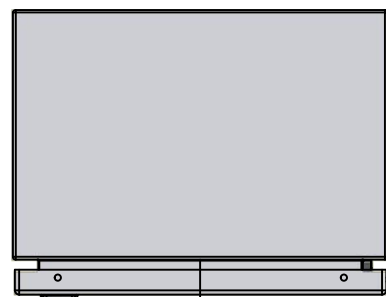
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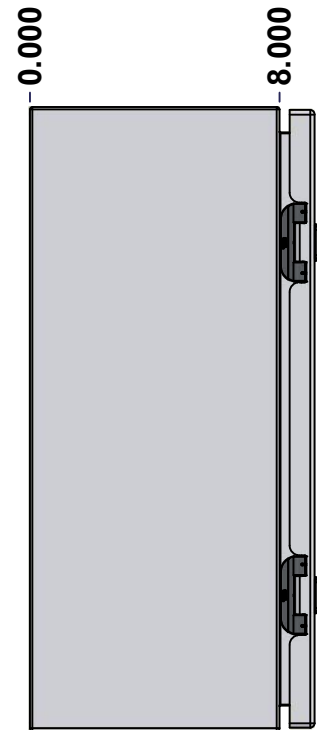
TOP



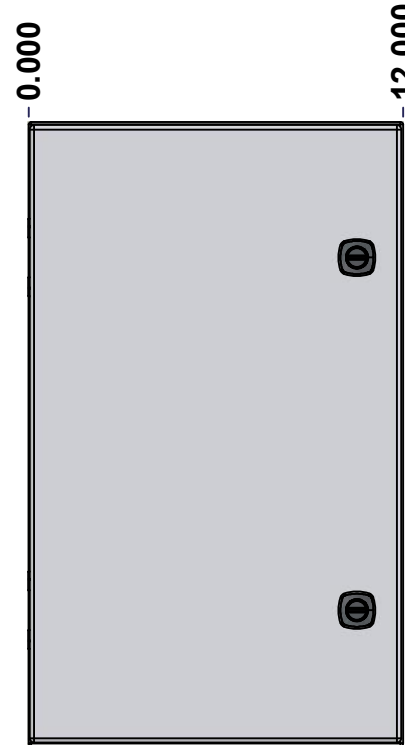
BACK



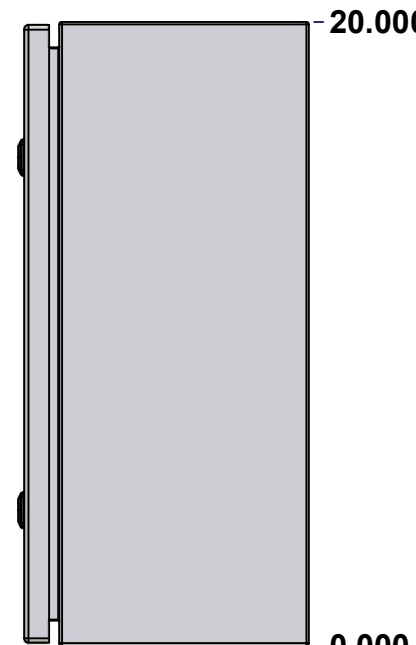
BOTTOM



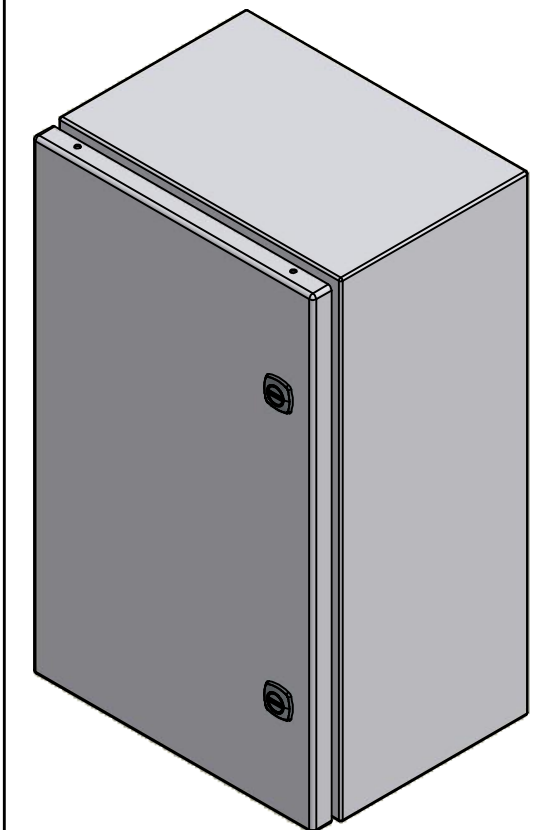
LEFT



FRONT




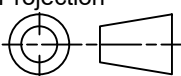
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 2017-10-30	
Material Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color Couleur: Asa-61 Grey	Finish Fini: Smooth	
Description: 5412ES 20" x 12" x 8" Assembly	Detail Rev.	
Part Number Numéro Pièce: 5412ES201208	Rev. 0	1/9

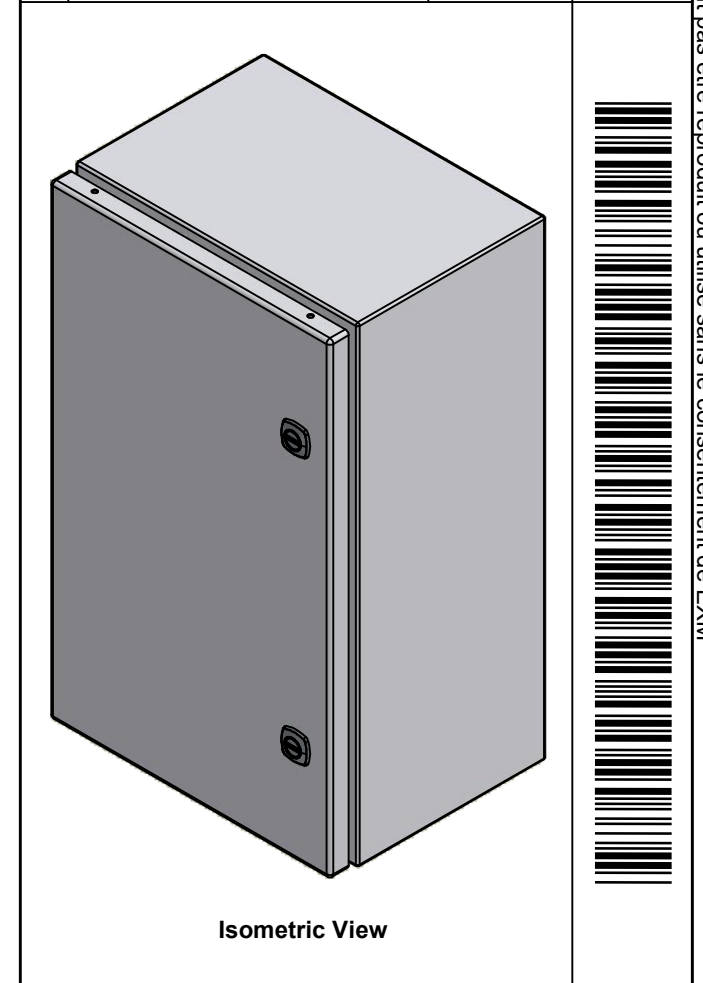
SEE BILL OF MATERIAL ON LAST PAGE


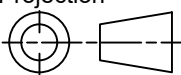
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2017-10-30
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP2012G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ES201208C	0	5412ES 20" x 12" Cover
1	5412ES201208B	0	5412ES 20" x 12" x 8" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

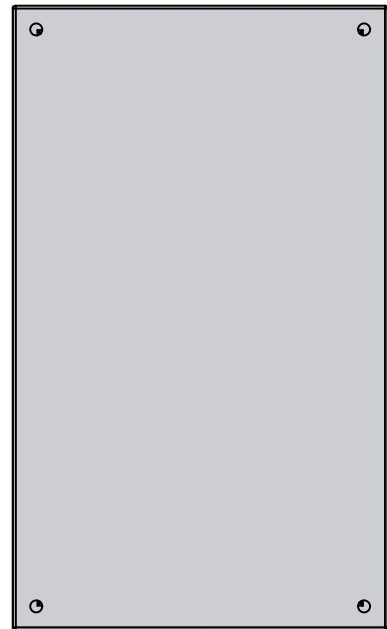
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5412ES 20" x 12" x 8" Assembly		
Part Number Numéro Pièce	5412ES201208		Rev. 2
			0
			9

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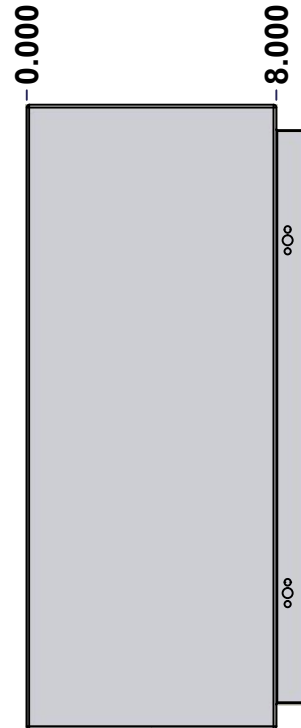
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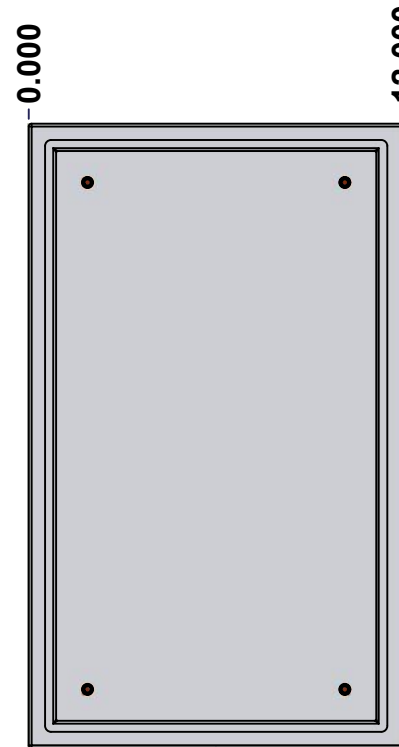
TOP



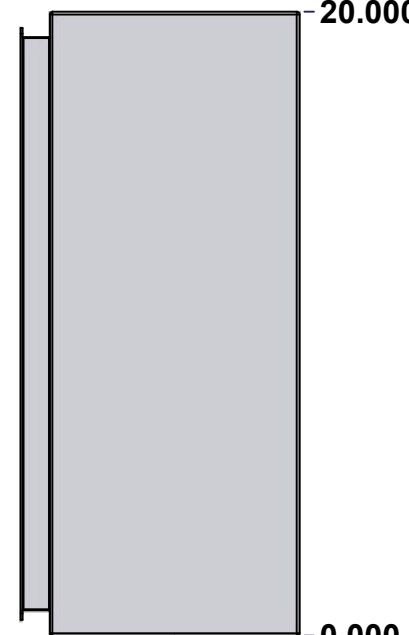
BACK



LEFT



FRONT

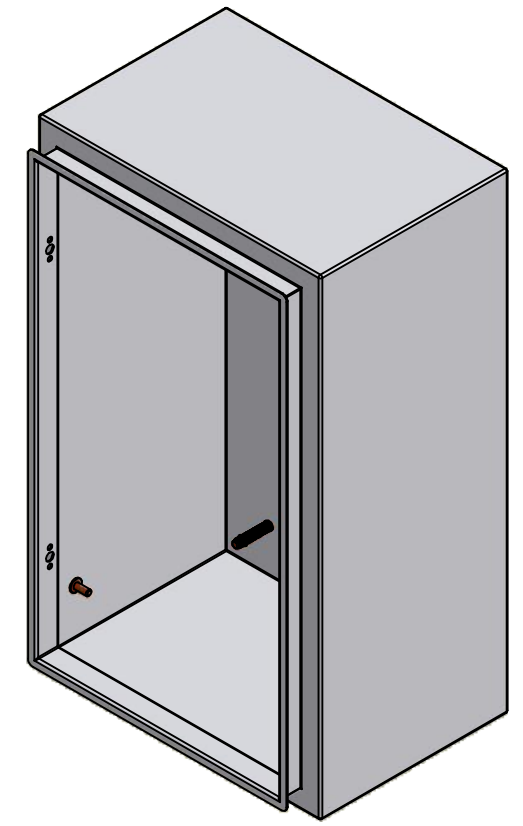


RIGHT




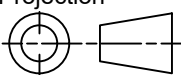
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



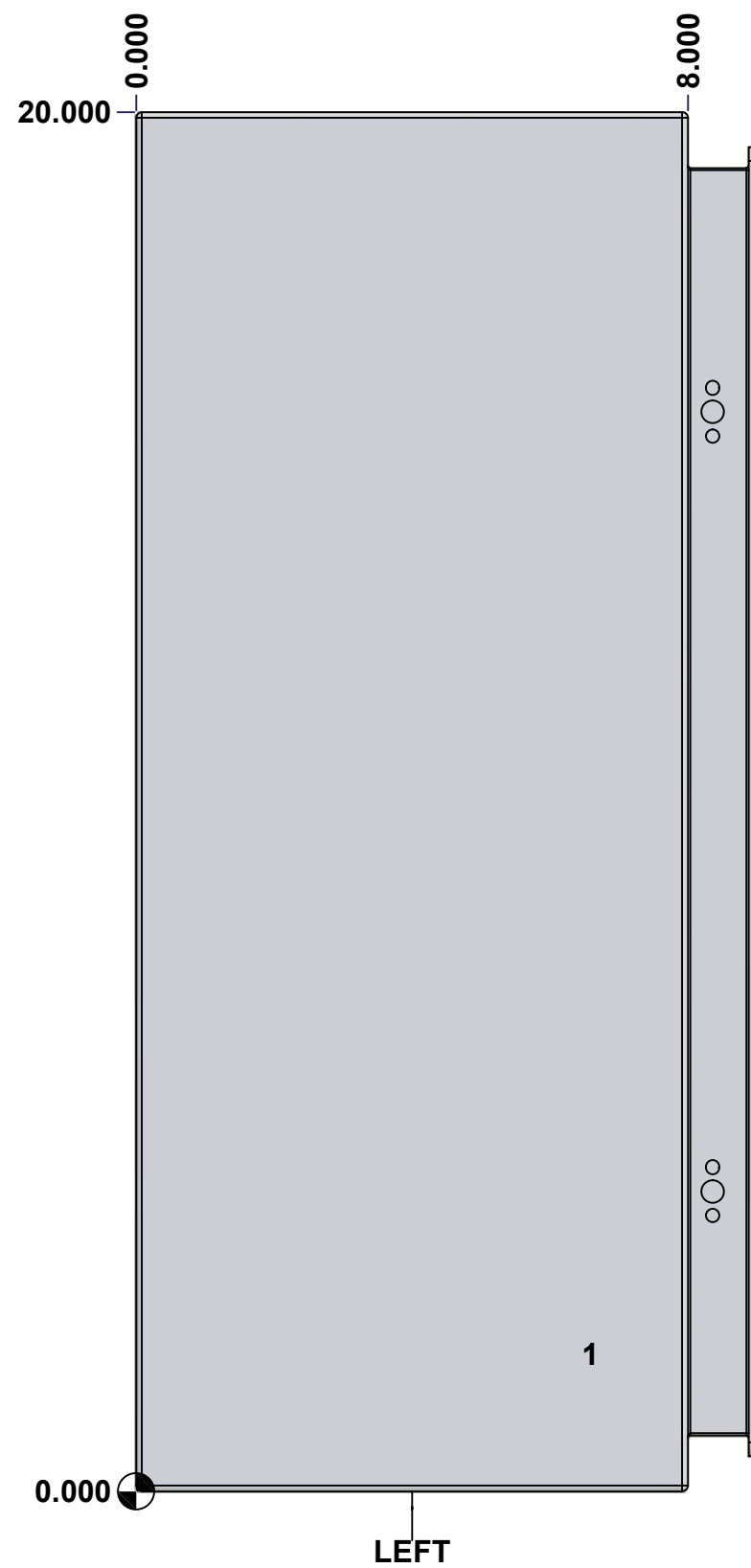
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2017-10-30
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ES 20" x 12" x 8" Body		Detail Rev.
Part Number Numéro Pièce	5412ES201208B	Rev. 3 0

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ES 20" x 12" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ES201208B	0	4/9

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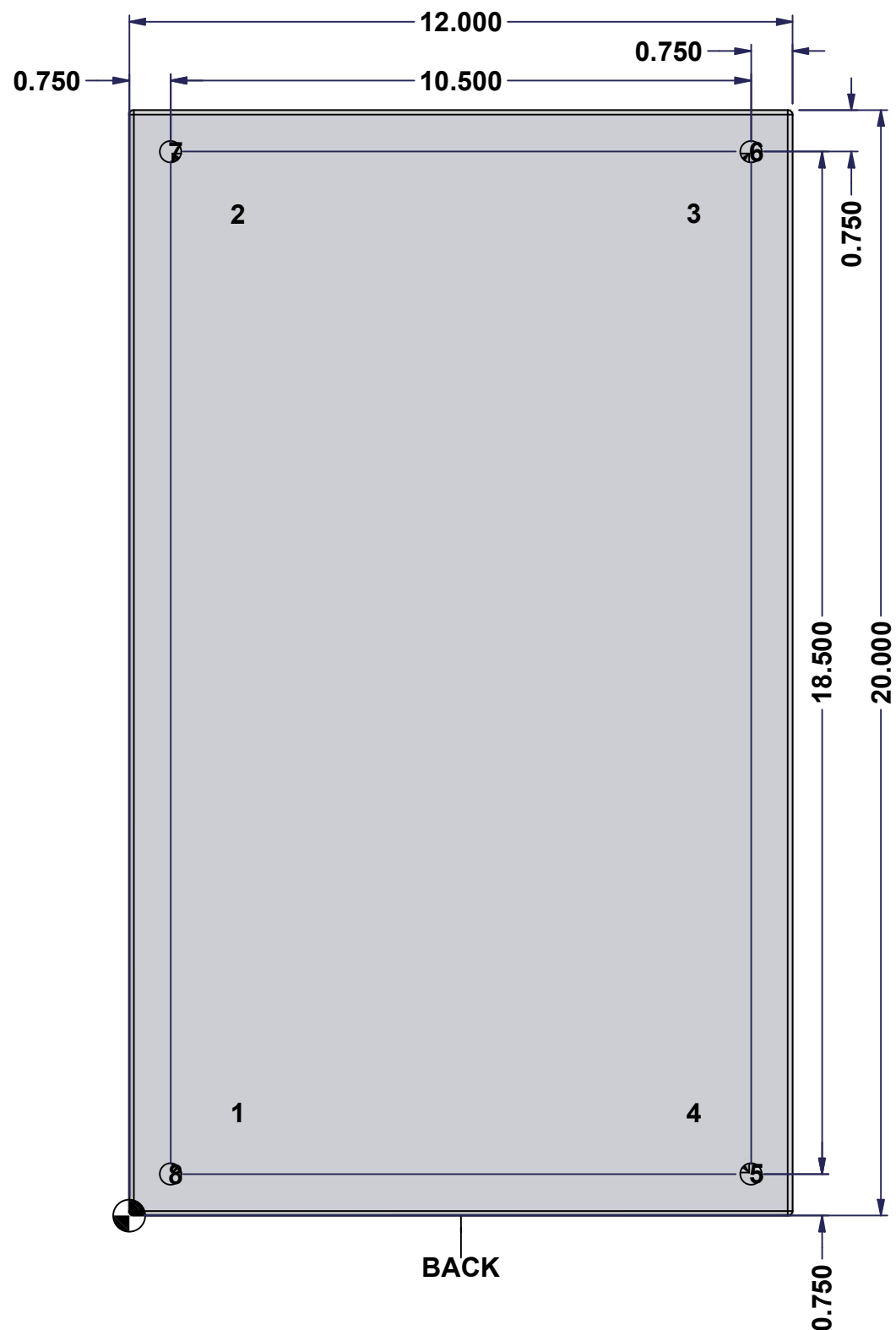
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	10.125	18.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)

5	11.250	0.750	RND Ø0.390
6	11.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



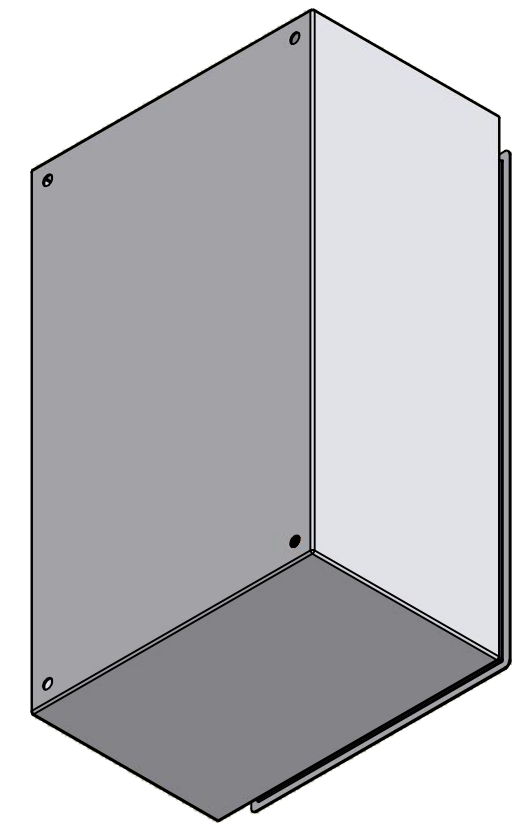
BACK

	Description	Status	
	5412ES 20" x 12" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ES201208B	0	9

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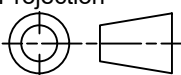
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No.	Revisions	Date	By/Par



Isometric View

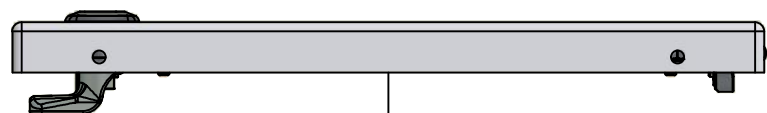


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 2017-10-30
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ES 20" x 12" x 8" Body		Detail Rev.
Part Number / Numéro Pièce: 5412ES201208B		Rev. 6 0 / 9

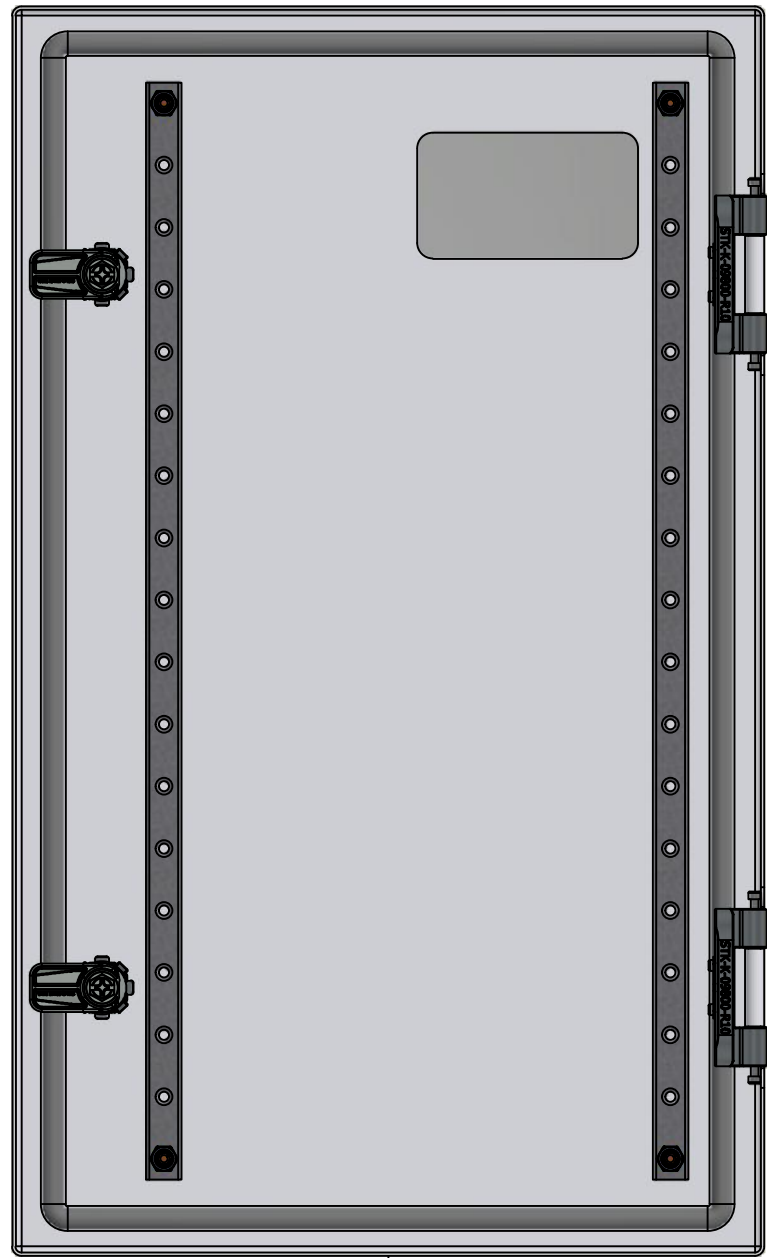
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES201208B-P	0	5412ES 20" x 12" x 8" Body Part
Parts List			

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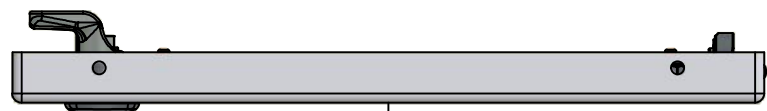
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TOP

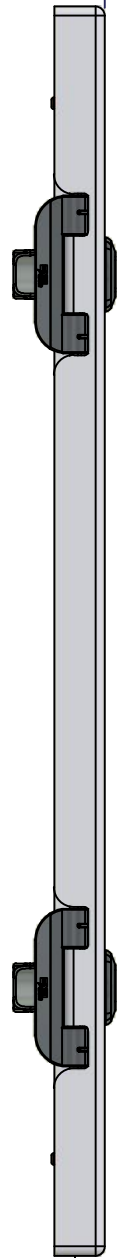


BACK



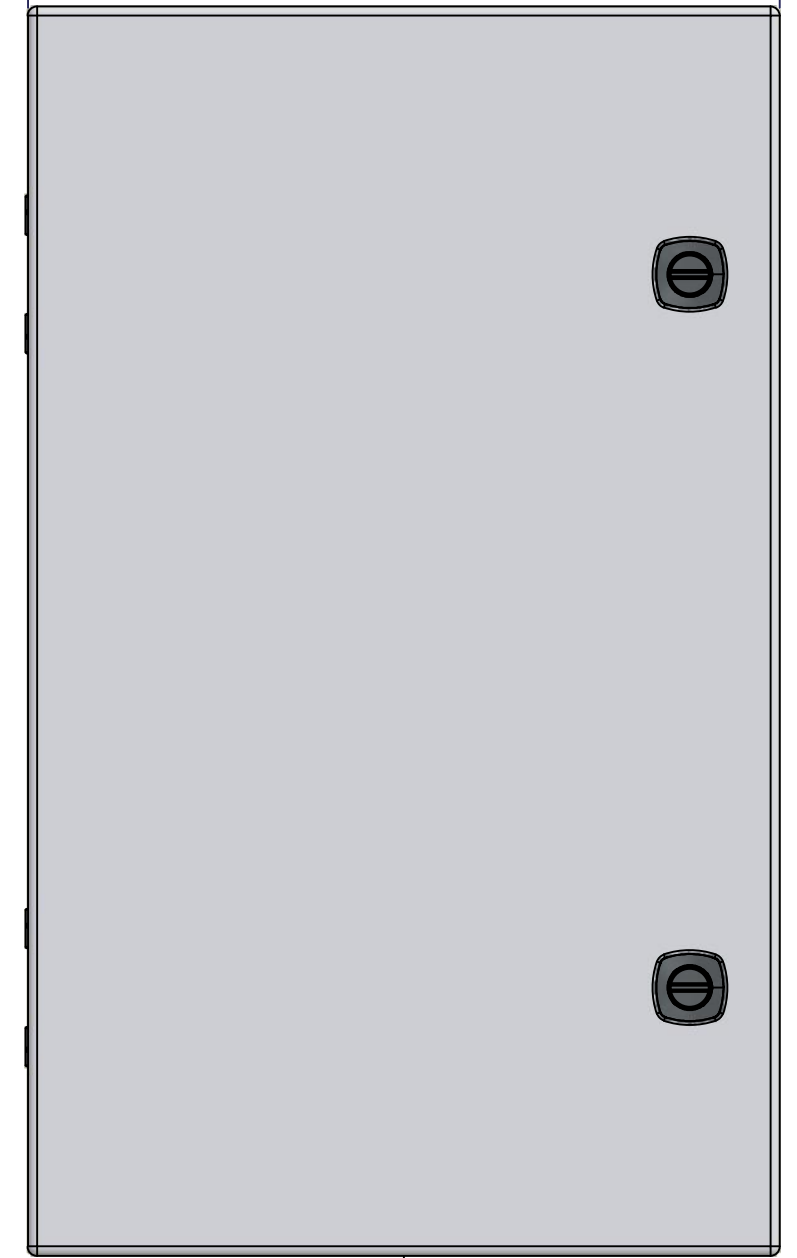
BOTTOM

0.000
0.800



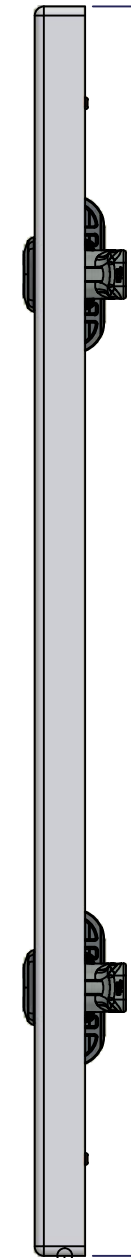
LEFT

0.000
11.918



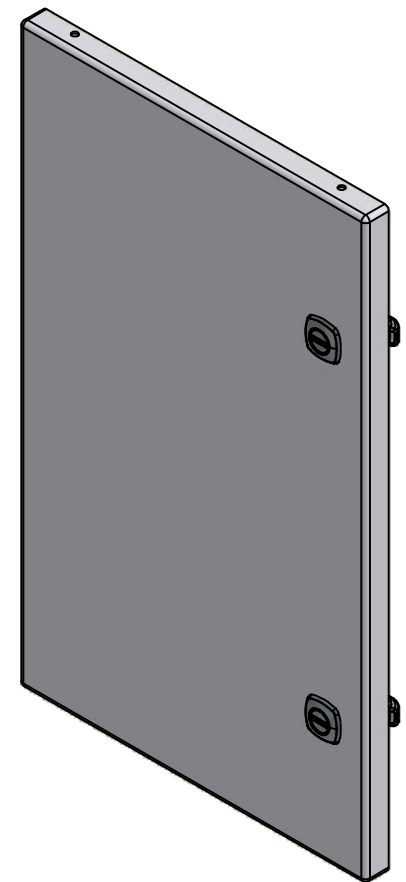
FRONT

19.803



RIGHT


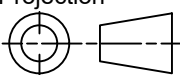
0.000



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2017-10-30
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ES 20" x 12" Cover		
Part Number Numéro Pièce	Rev. 0	7 9
5412ES201208C		

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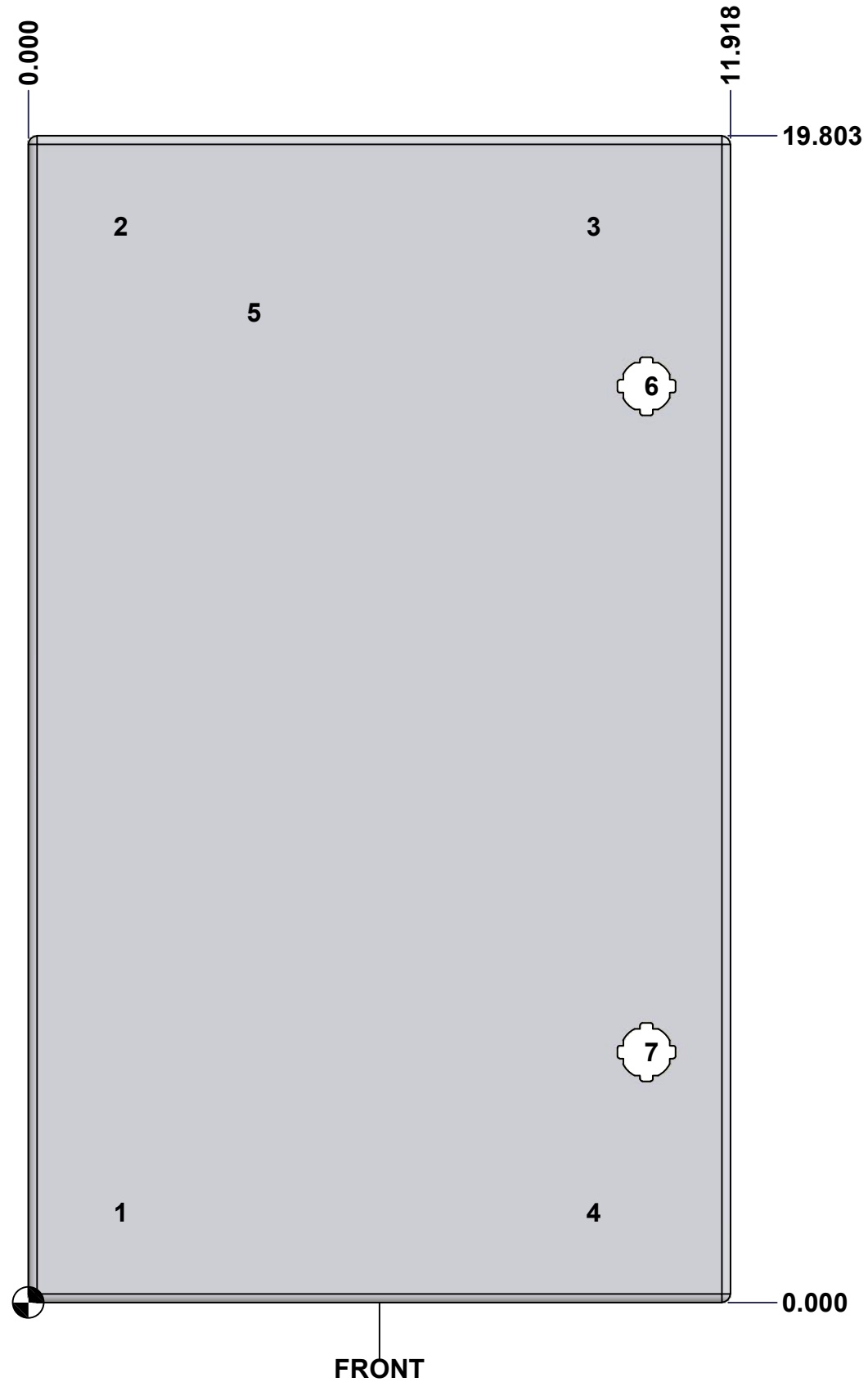
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	9.517	18.268	STUD M6 x 18mm (Inside)
4	9.517	1.535	STUD M6 x 18mm (Inside)

5	3.750	16.803	LABEL_EXM (Inside)
6	10.494	15.553	LOCK 880 SCQ4-SL @ 0.0°
7	10.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



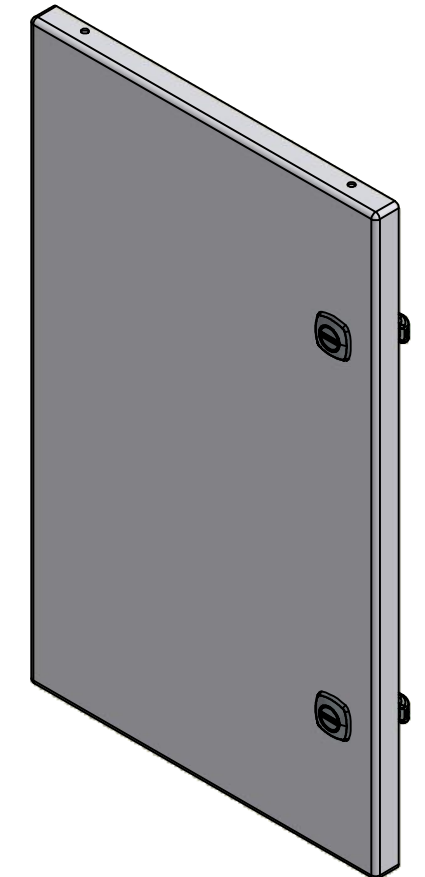
FRONT

	Description	Status
	5412ES 20" x 12" Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce	8
	5412ES201208C	0
		9

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No.	Revisions	Date	By/Par



Isometric View




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 Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2017-10-30
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

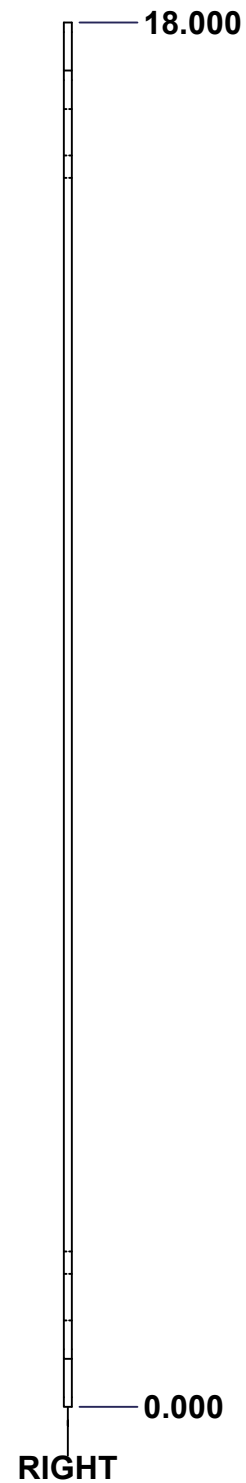
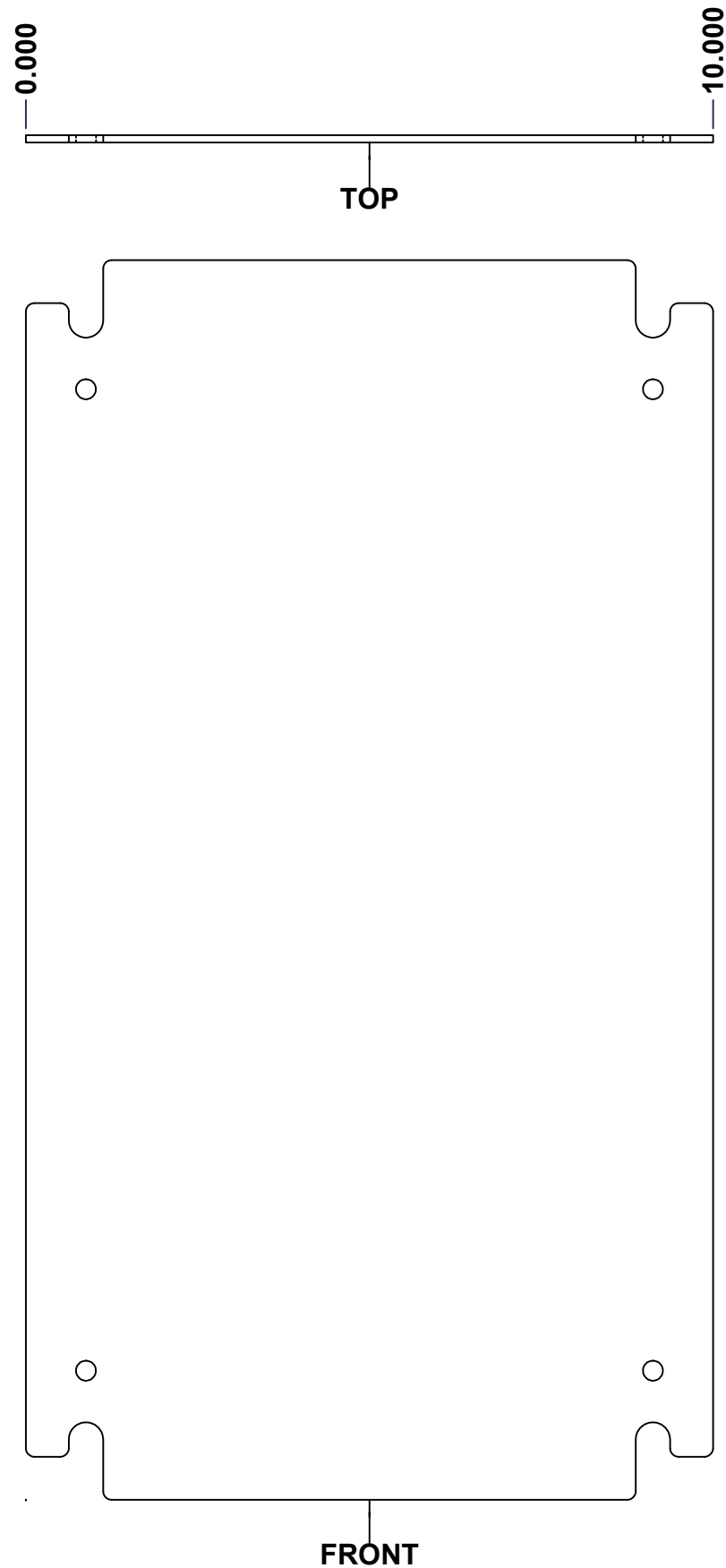
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ES 20" x 12" Cover	Detail Rev.

Part Number / Numéro Pièce: 5412ES201208C	Rev. 0	9
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Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES201208G	0	5412ES 20" x 12" Cover Gasket Part
1	5412ES201208C-P	0	5412ES 20" x 12" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par: BoxCad		Date: 1/23/2007
Material Matière: See Part List		
Color Couleur: See Part List	Finish Fini: See Part List	
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce: 881 SP2012G		Rev. 1 0 2

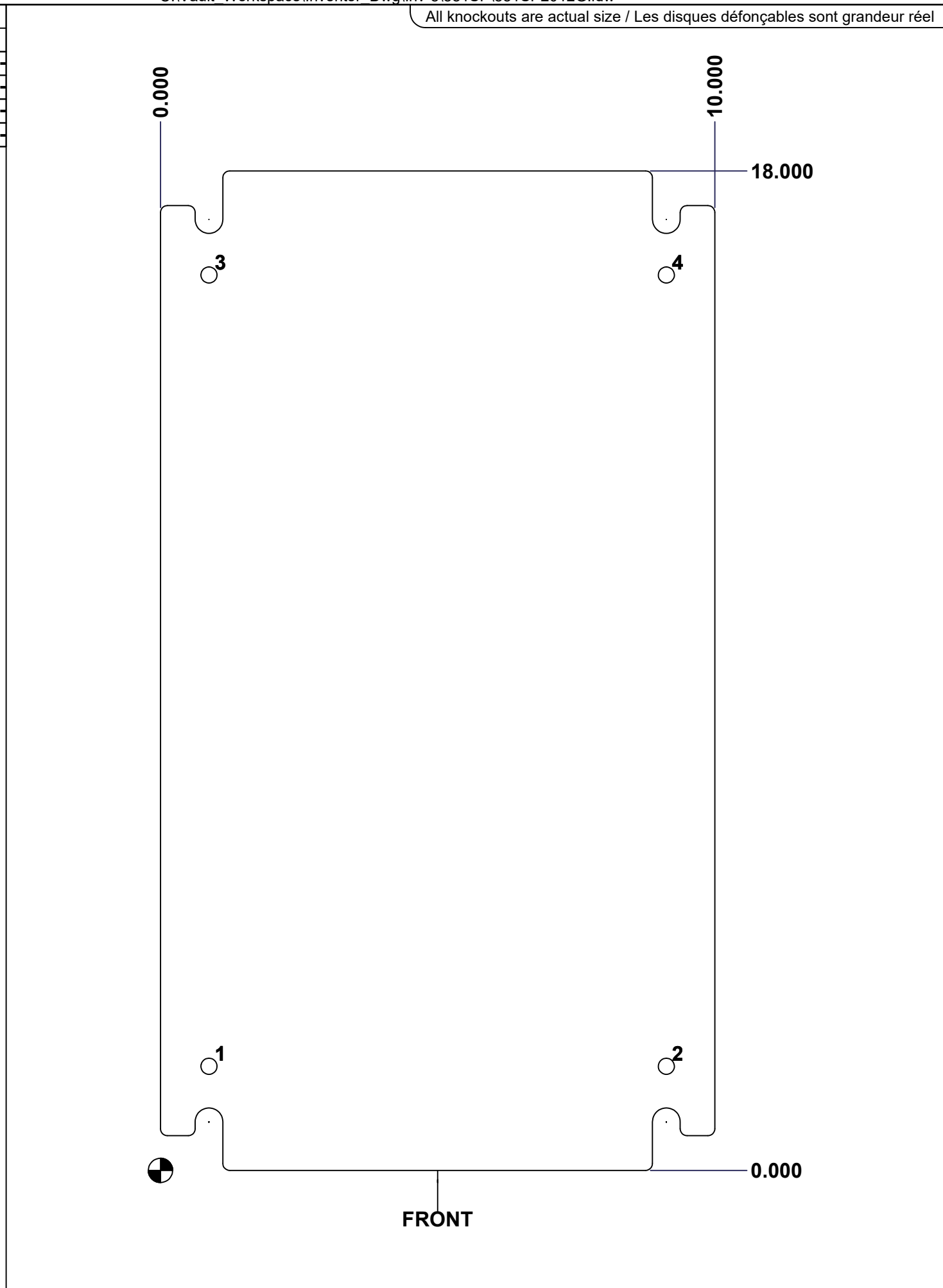
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2012G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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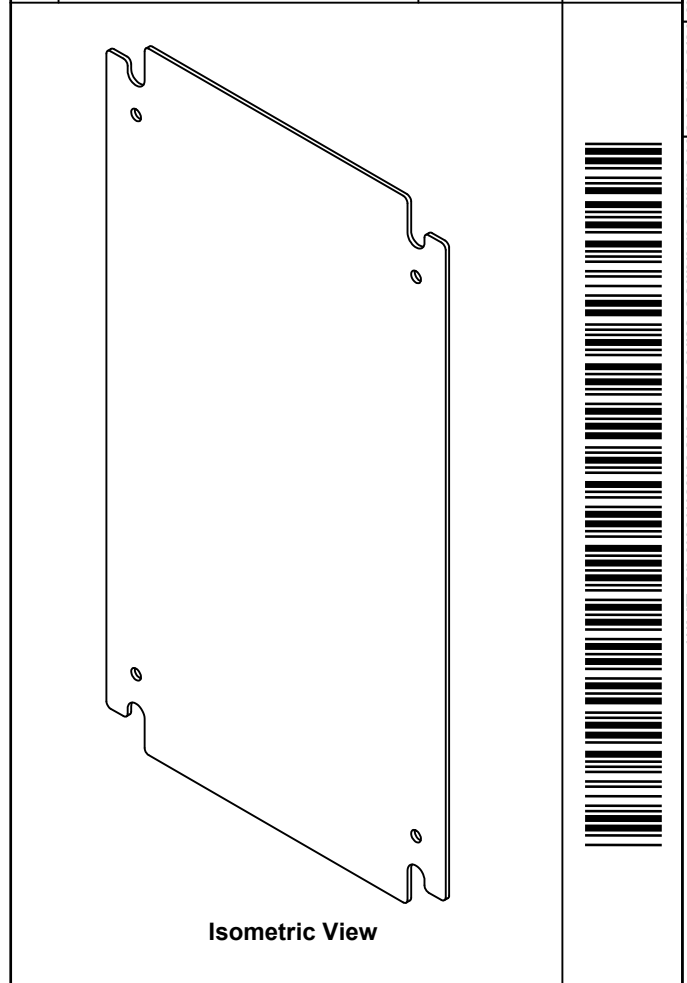
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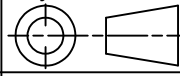
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	9.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	16.125	GROUND HOLE (RND Ø0.290)
4	9.125	16.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad		Date 1/23/2007
Material Matière See Part List		
Color Couleur See Part List	Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce 881 SP2012G		Rev. 2 0