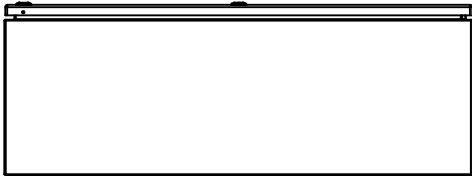


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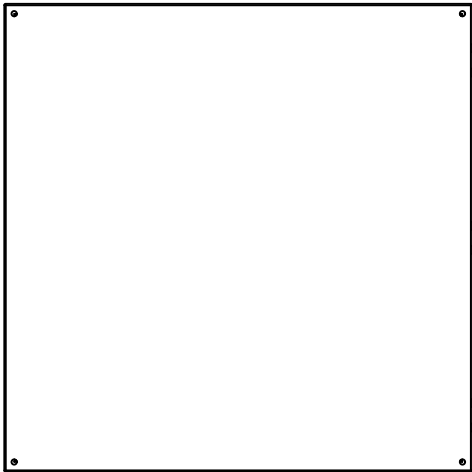
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



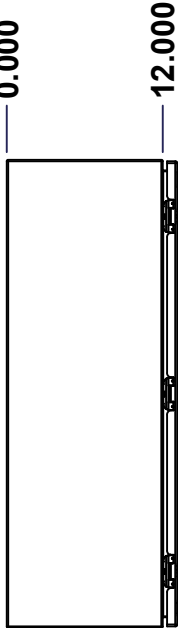
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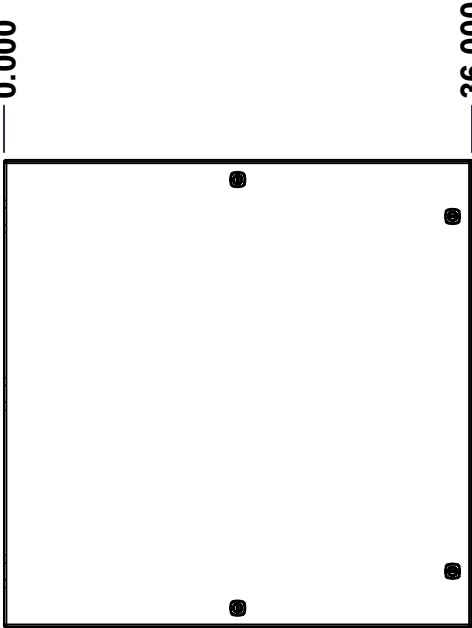
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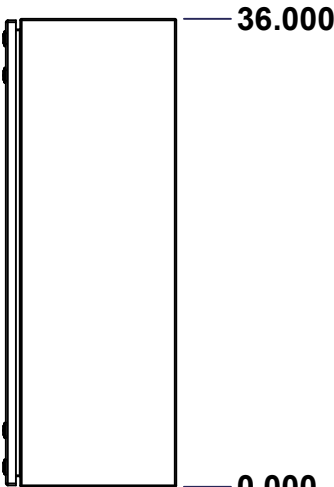
BOTTOM



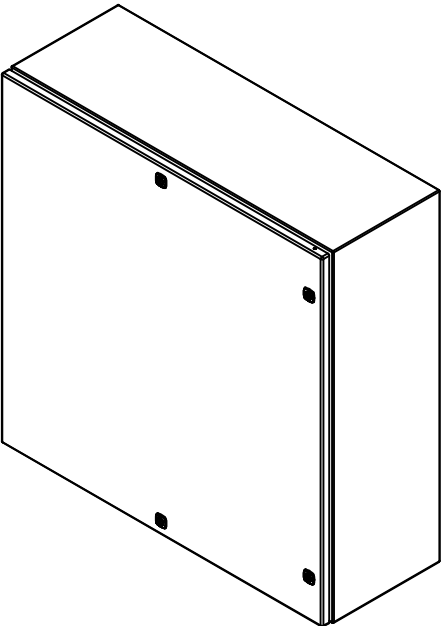
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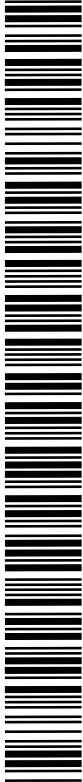
FRONT



RIGHT



Isometric View



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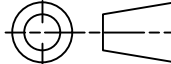


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Oct-18

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 36" x 36" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ES363612

Rev.

1

0

9

SEE BILL OF MATERIAL ON LAST PAGE

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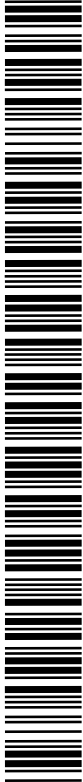
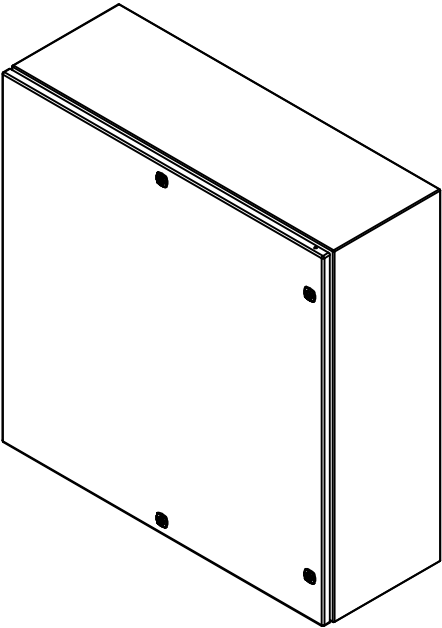
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

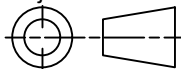


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Oct-18
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ES 36" x 36" x 12" Assembly	Detail Rev.
--	-------------

Part Number Numéro Pièce 5412ES363612	Rev. 0	2 9
--	------------------	--------

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP3636G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ES363612C	0	5412ES 36" x 36" Cover
1	5412ES363612B	0	5412ES 36" x 36" x 12" Body
3	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

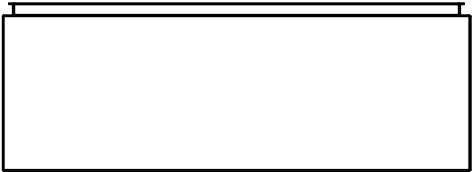
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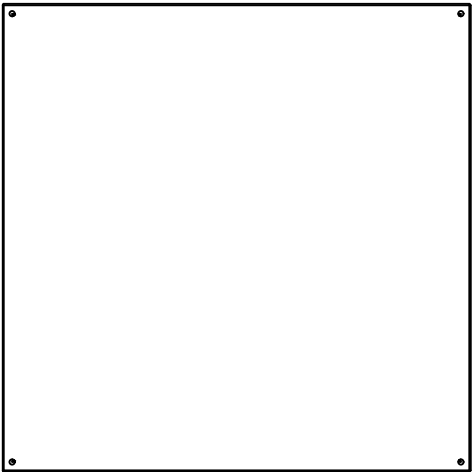
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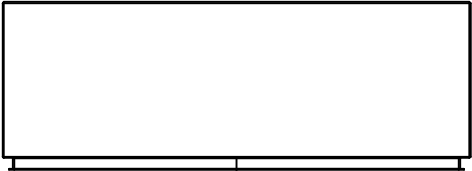
Tolérance ±1/32" sauf spécification contraire



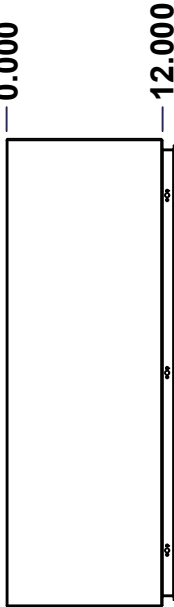
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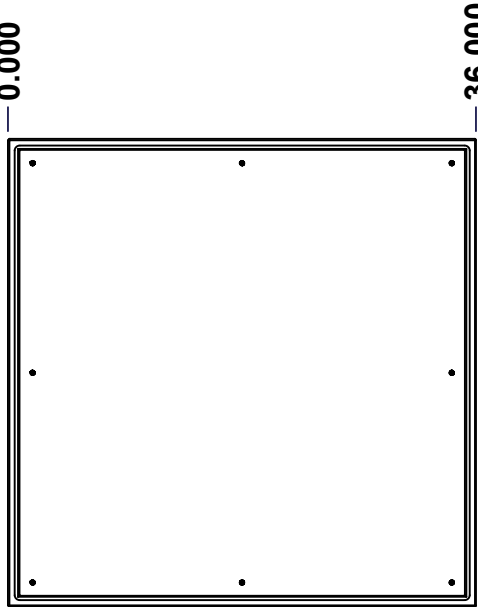
BACK



BOTTOM



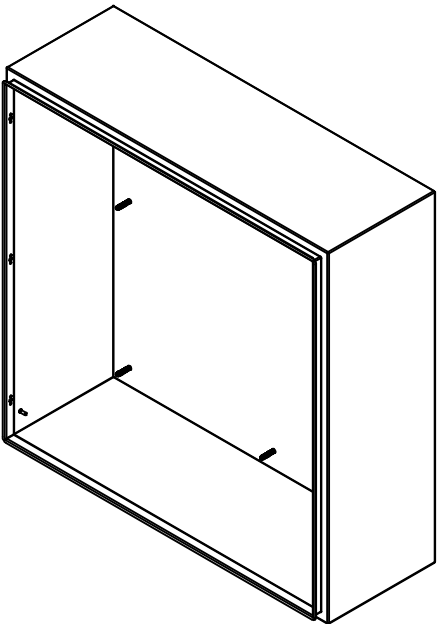
LEFT



FRONT



RIGHT



Isometric View



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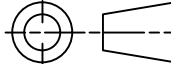


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Oct-18

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5412ES 36" x 36" x 12" Body

Detail Rev.

Part Number
Numéro Pièce
5412ES363612B

Rev.
0

3
9

SEE BILL OF MATERIAL ON LAST PAGE

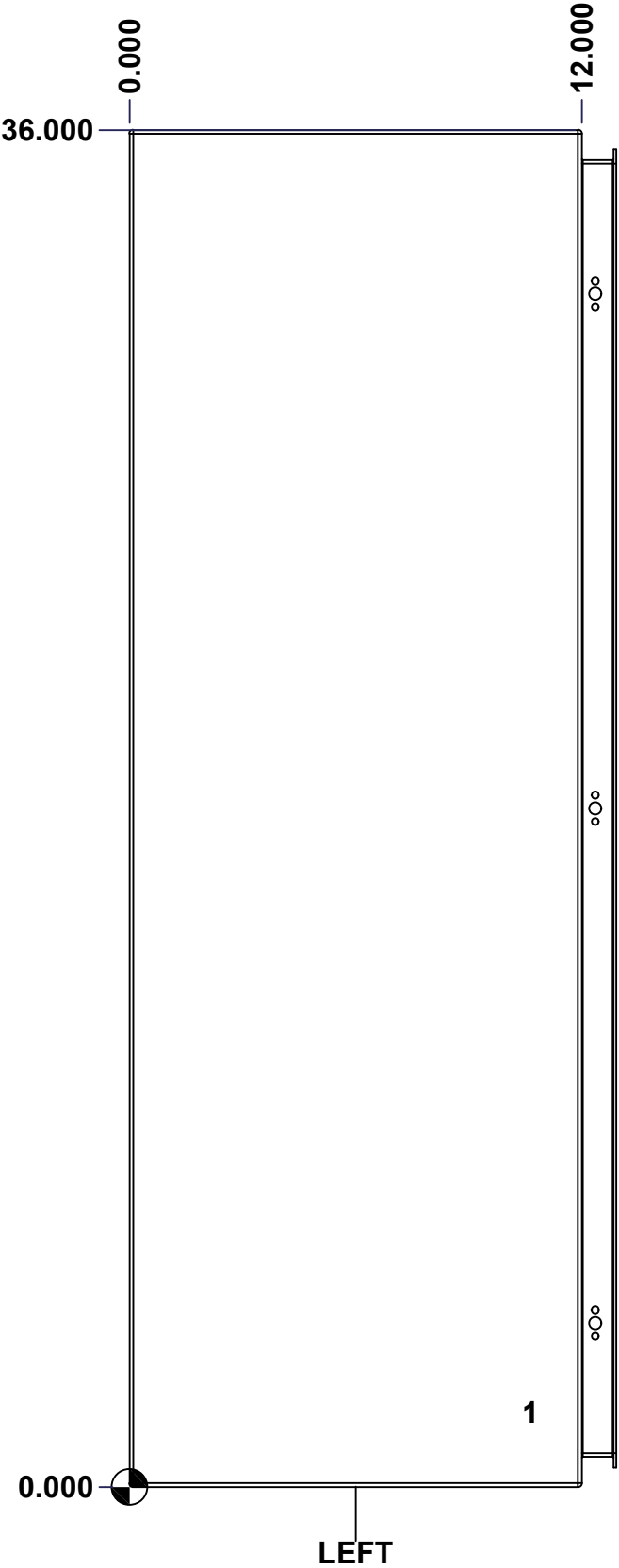
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ES 36" x 36" x 12" Body	(NULL)	
	Part Number	Rev.	4
	Numéro Pièce	0	9
5412ES363612B			

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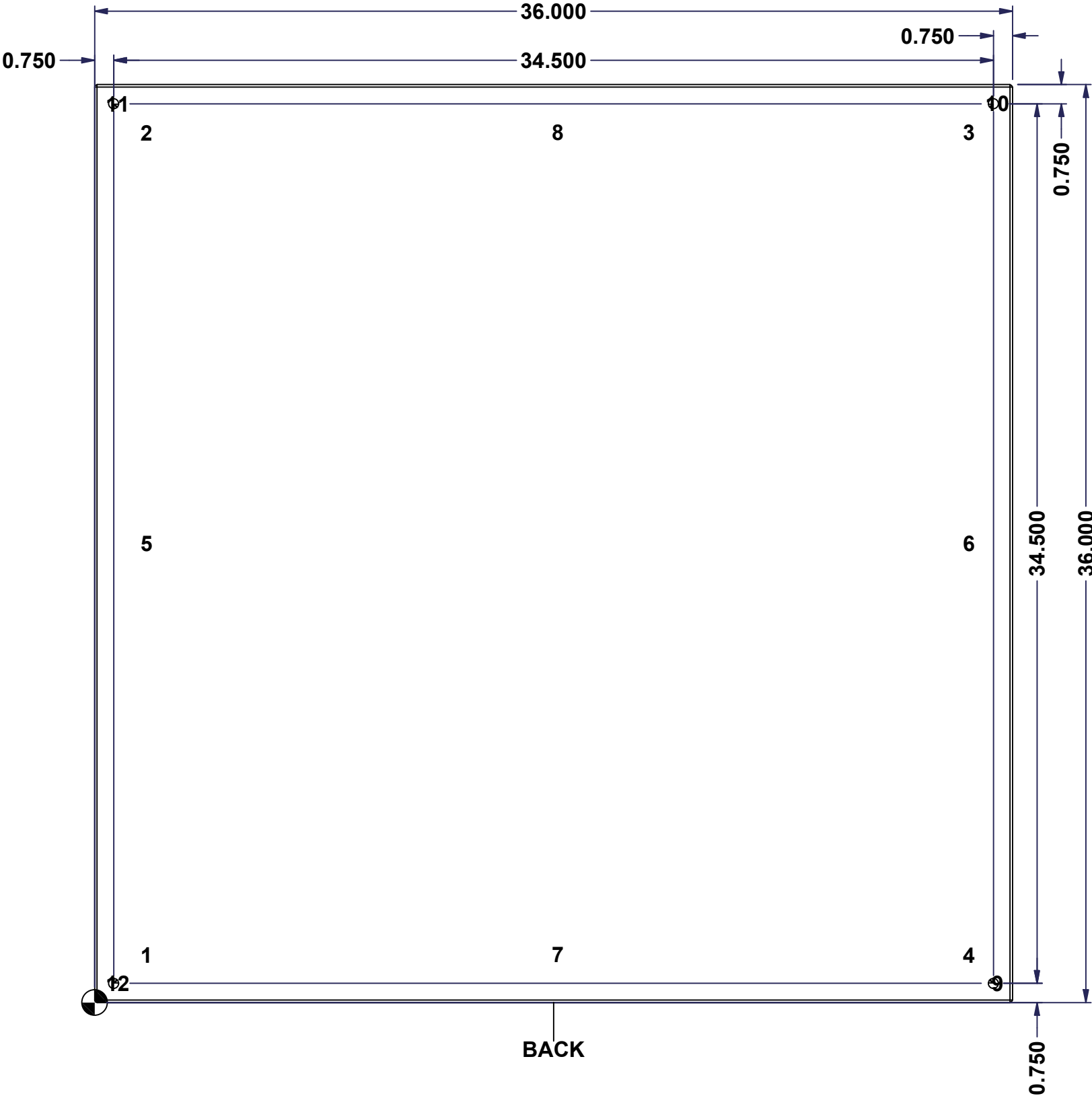
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	34.125	34.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	34.125	18.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	34.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	35.250	RND Ø0.390
11	0.750	35.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ES 36" x 36" x 12" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ES363612B			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

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Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Oct-18

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 36" x 36" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ES363612B

Rev. 0

6
9

1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ES363612B-P	0	5412ES 36" x 36" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

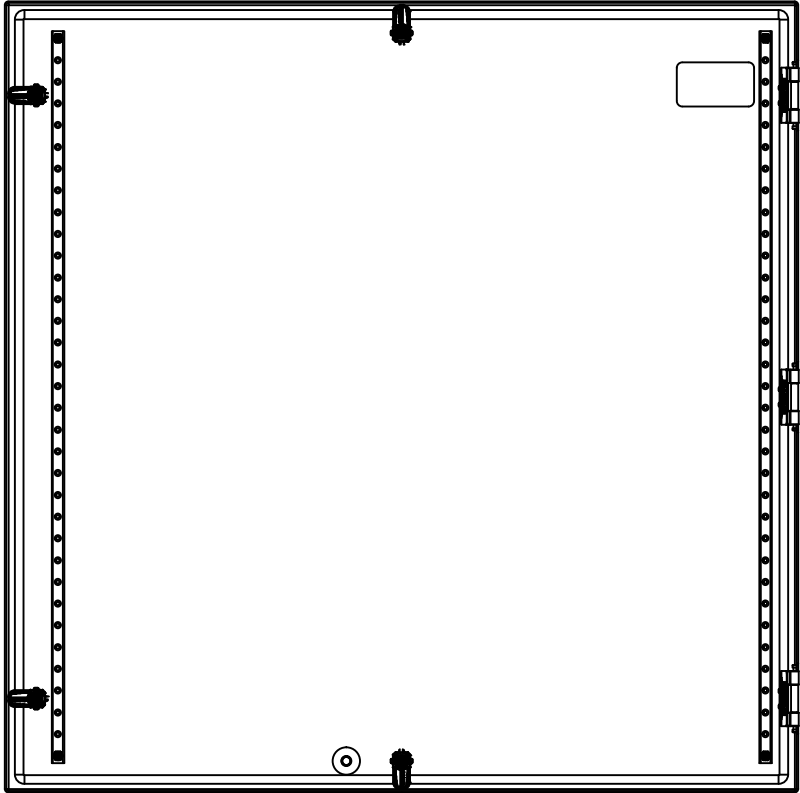
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Tolérance ±1/32" sauf spécification contraire

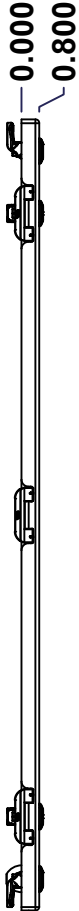
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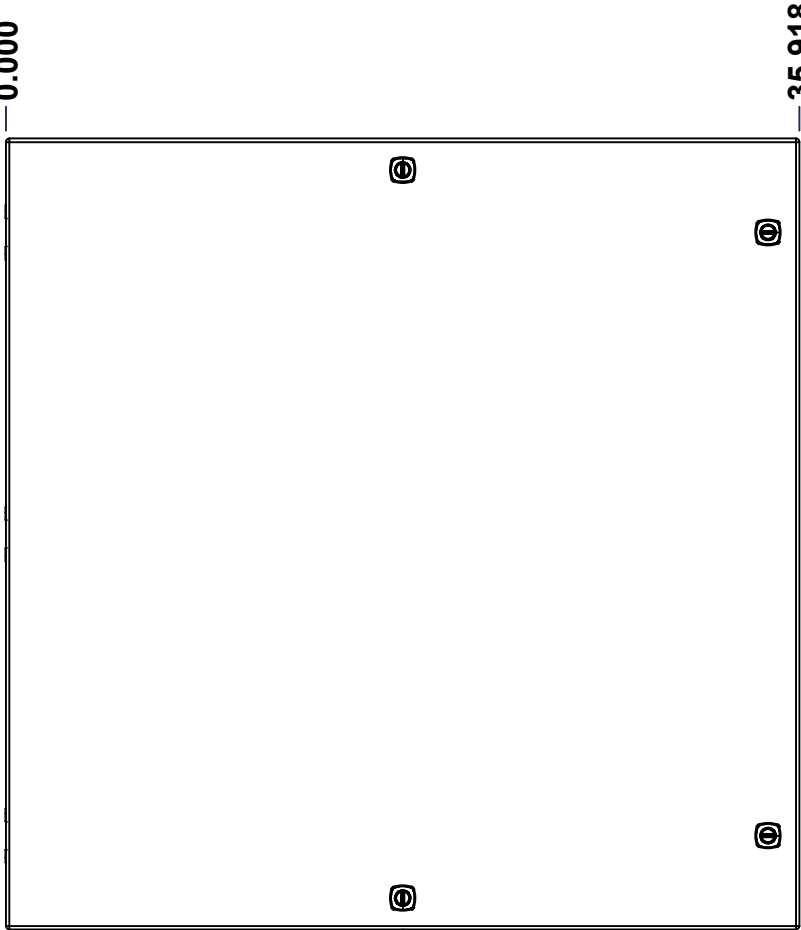
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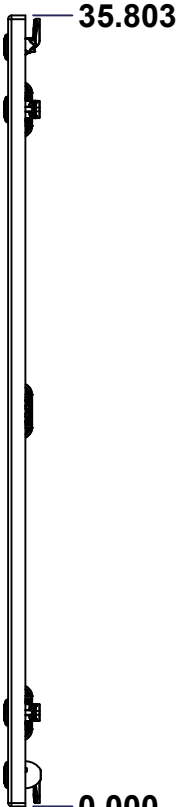
BACK



LEFT



FRONT

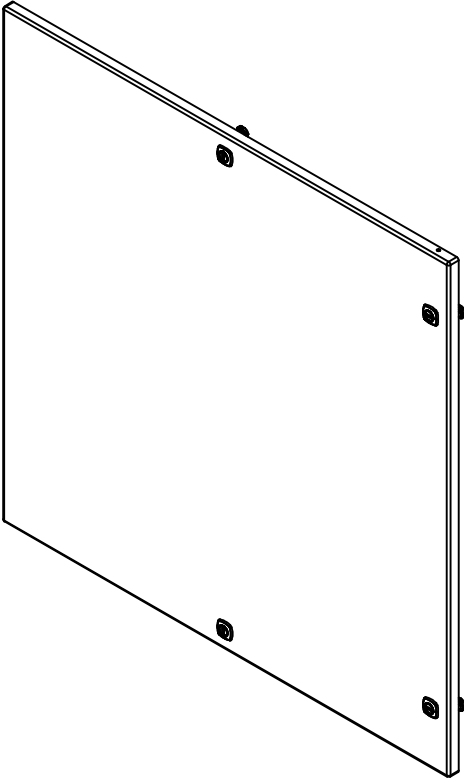


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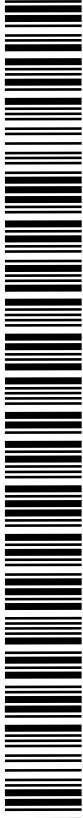


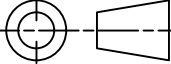
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 09-Oct-18	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ES 36" x 36" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 7
5412ES363612C			0 9

SEE BILL OF MATERIAL ON LAST PAGE

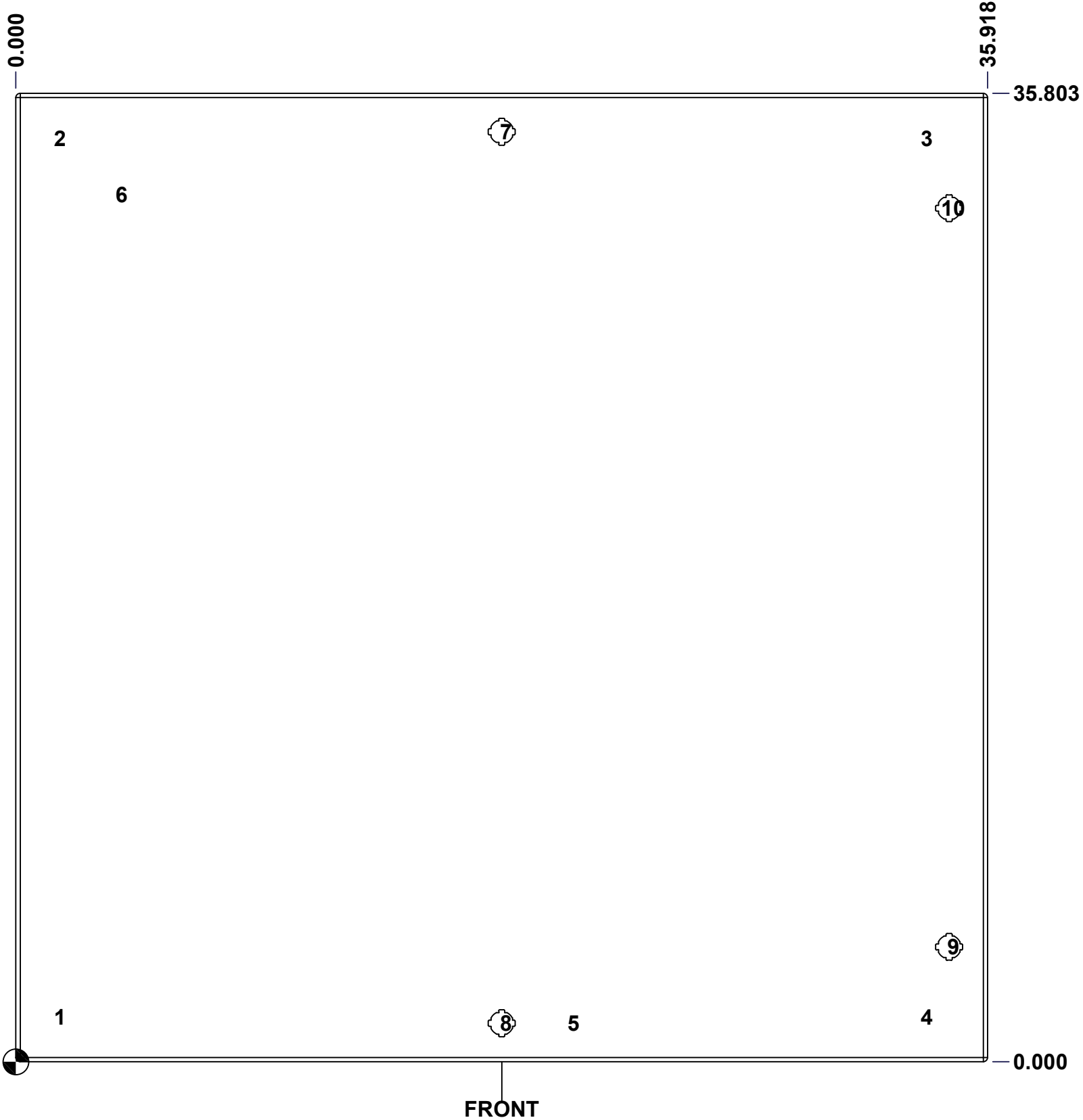
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	33.517	34.142	STUD M6 x 18mm (Inside)
4	33.517	1.661	STUD M6 x 18mm (Inside)
5	20.459	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
6	3.750	32.053	LABEL_EXM (Inside)
7	17.959	34.379	LOCK 880 SCQ4-SL @ 90.0°
8	17.959	1.424	LOCK 880 SCQ4-SL @ 270.0°
9	34.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
10	34.494	31.553	LOCK 880 SCQ4-SL @ 0.0°



	Description	Status	
	5412ES 36" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ES363612C	0	9

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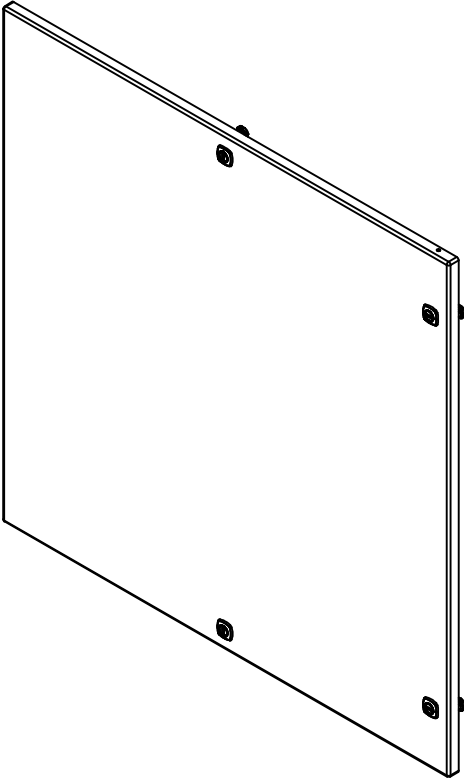
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Tolerance ±1/32" unless otherwise specified

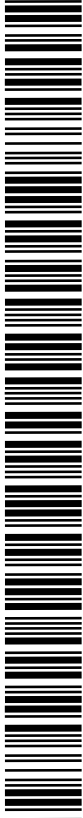
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

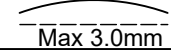
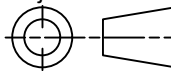


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Oct-18

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 36" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES363612C

Rev.

9

9

4	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
5	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES363612G	0	5412ES 36" x 36" Cover Gasket Part
1	5412ES363612C-P	0	5412ES 36" x 36" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3636G.idw

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1	881 SP3636G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

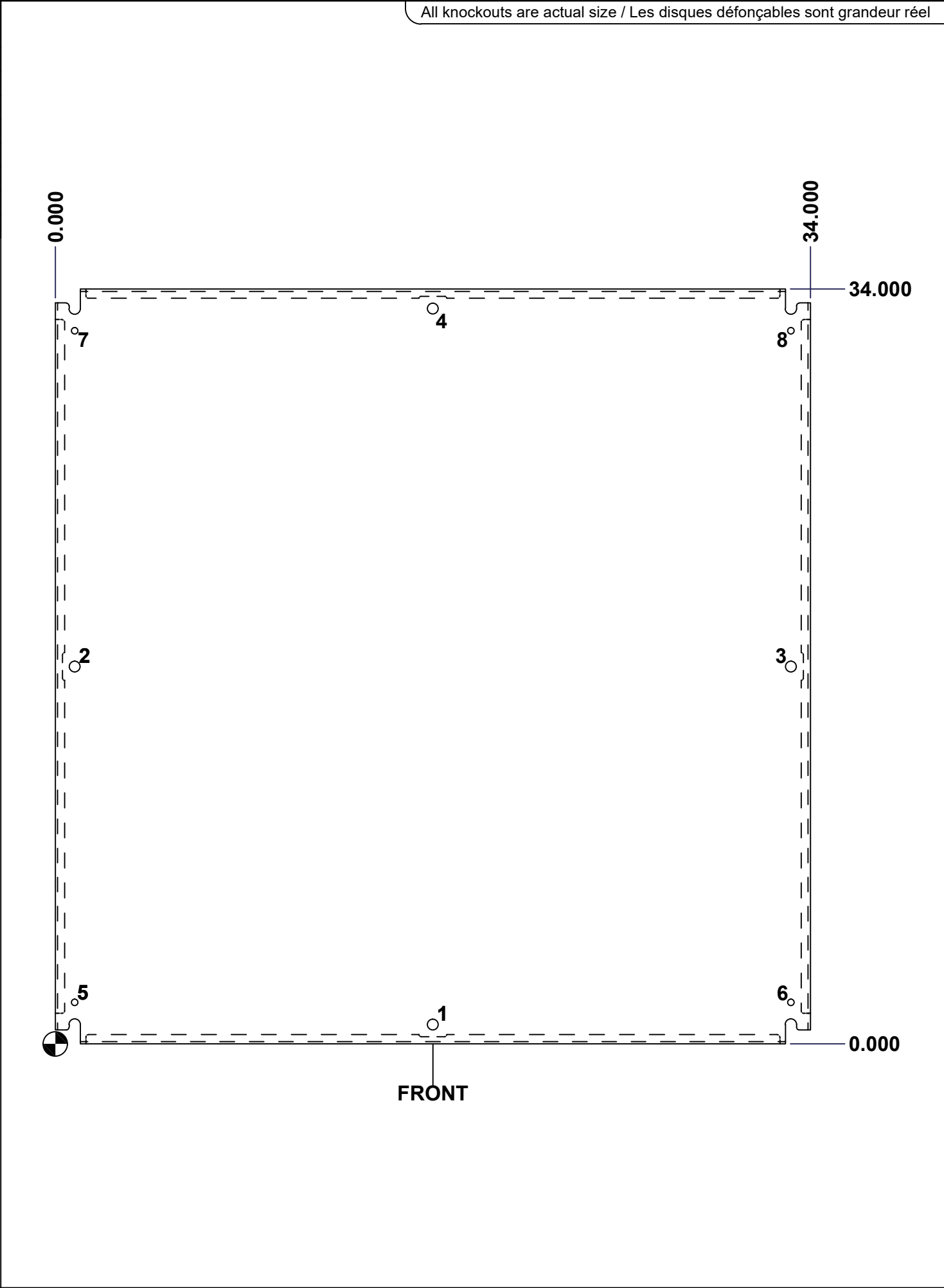
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3636G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	17.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	33.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	32.125	GROUND HOLE (RND Ø0.290)
8	33.125	32.125	GROUND HOLE (RND Ø0.290)



No.	Revisions	Date	By/Par

Isometric View

Barcode

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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP3636G	Rev. 0
	2

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