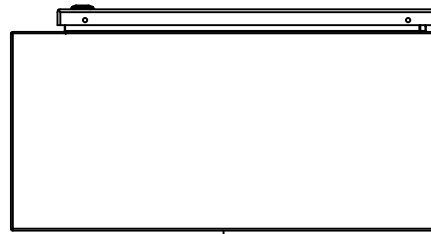
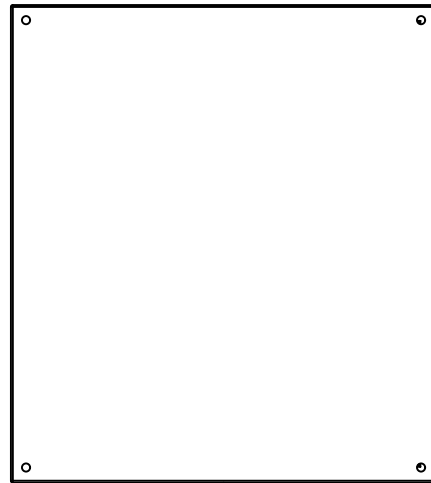


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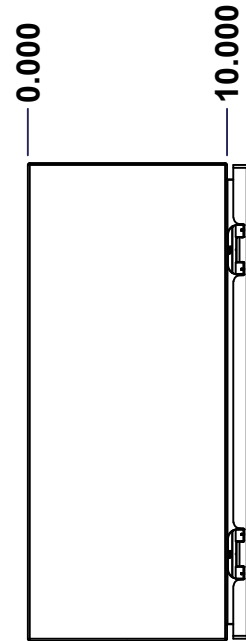
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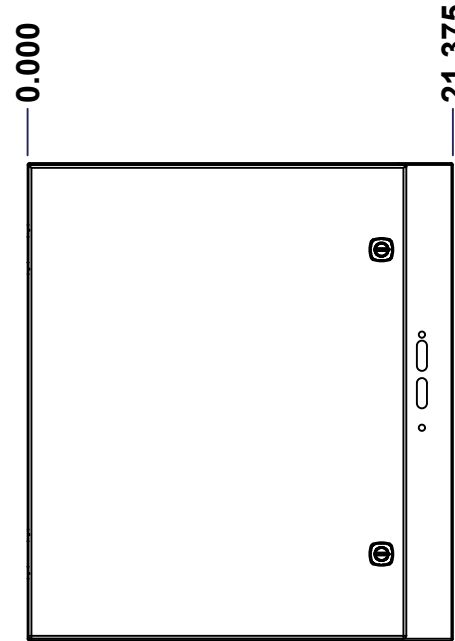
TOP



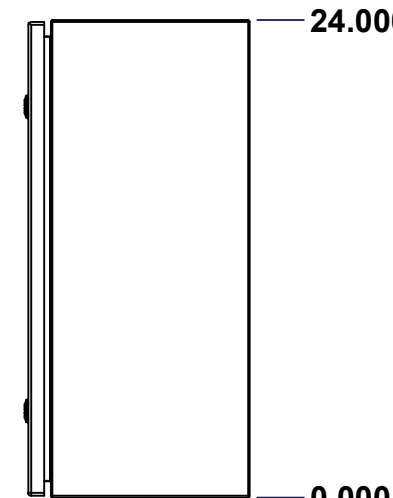
BACK



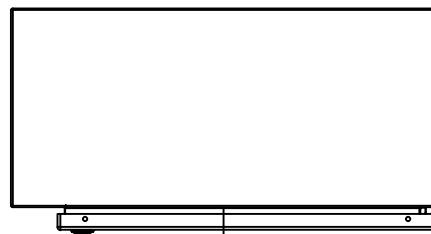
LEFT



FRONT

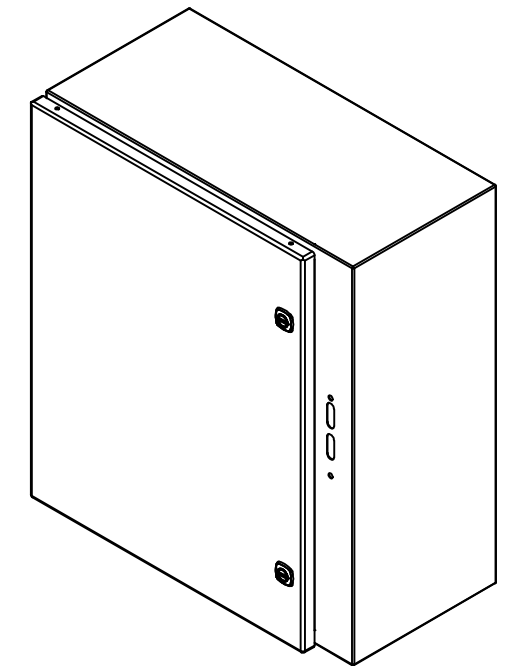


RIGHT



BOTTOM

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Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Oct-14
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESA 24" x 21.375" x 10" Assembly	Detail Rev.
Part Number Numéro Pièce <b>5412ESA242110</b>	Rev. 1 <b>0</b>

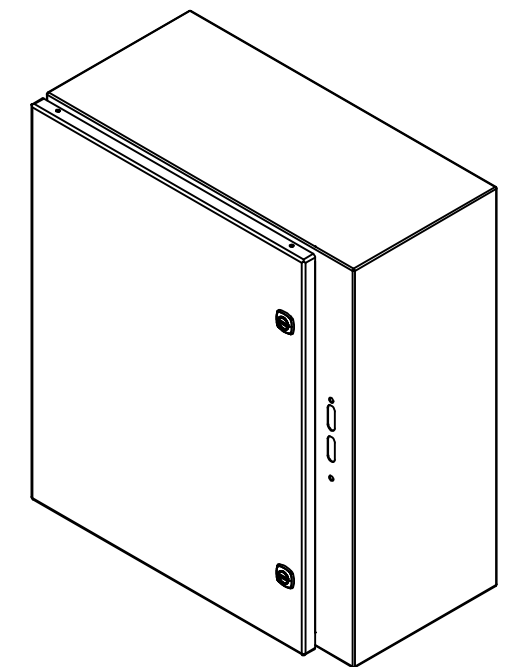
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

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Isometric View

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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Oct-14

Material  
Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description  
5412ESA 24" x 21.375" x 10" Assembly

Detail Rev.

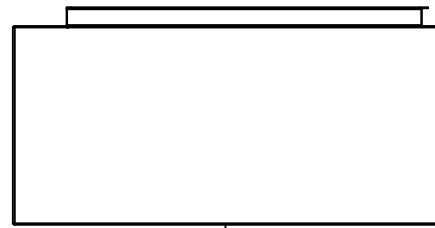
Part Number Numéro Pièce	Rev.	2
<b>5412ESA242110</b>	<b>0</b>	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

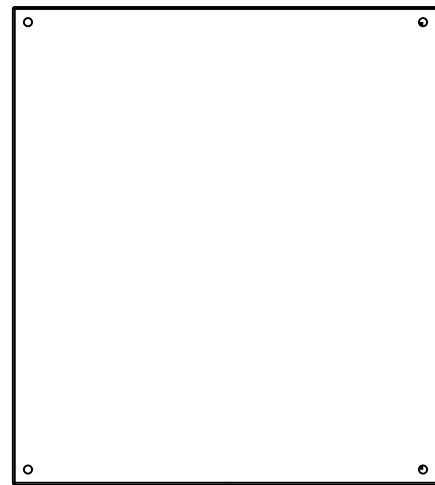
Qty	Part Number	Rev	Description
1	881 SP2420G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESA242110C	0	5412ESA 24" x 21.375" Cover
1	5412ESA242110B	0	5412ESA 24" x 21.375" x 10" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			

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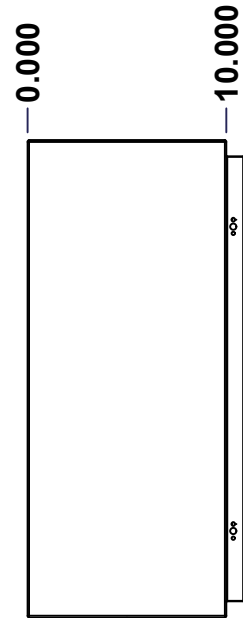
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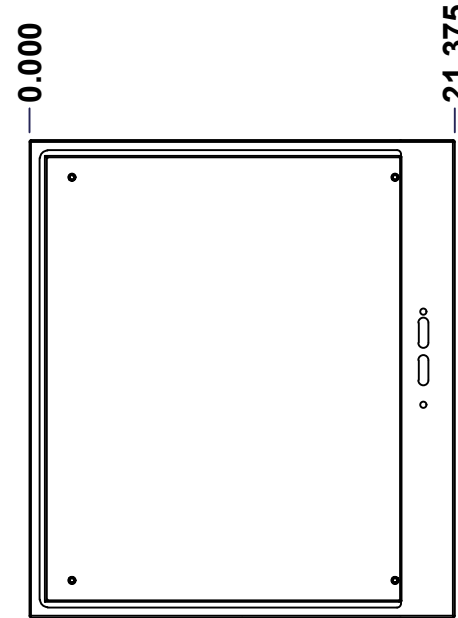
TOP



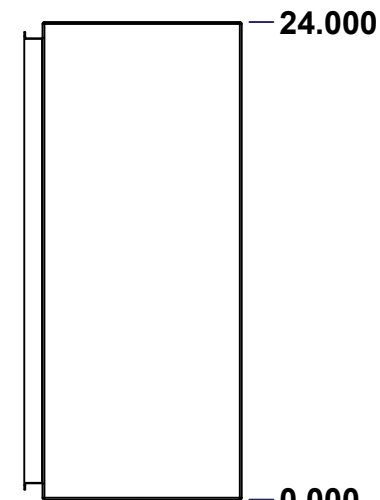
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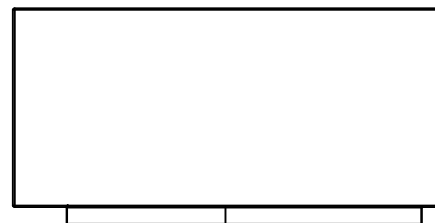
LEFT



FRONT

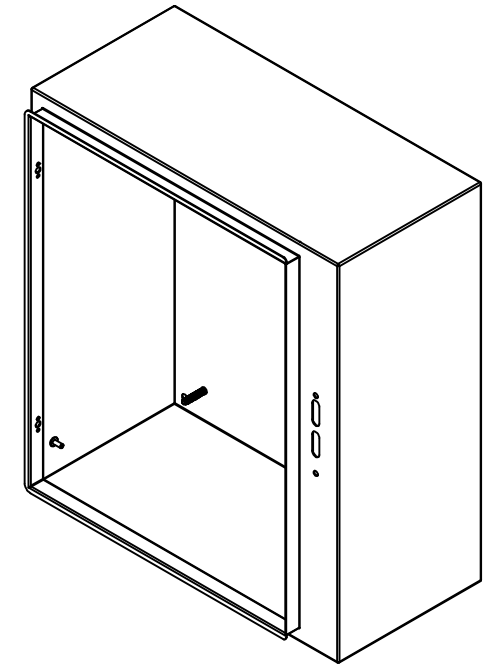


RIGHT



BOTTOM

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Flatness  
Aplatissement

Max 3.0mm

Projection



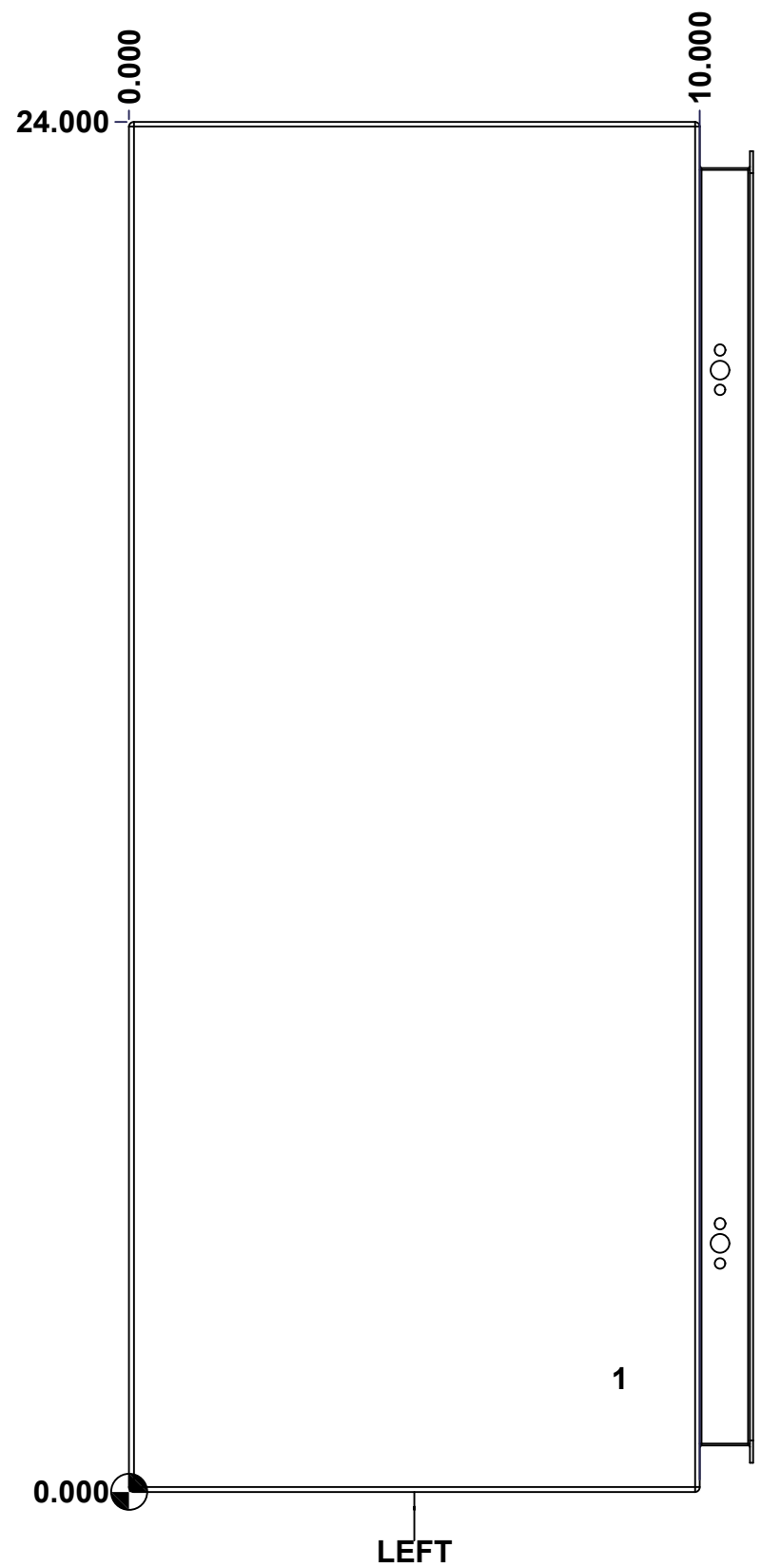
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 09-Oct-14
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESA 24" x 21.375" x 10" Body	Detail Rev.
Part Number / Numéro Pièce: 5412ESA242110B	Rev. 0

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESA 24" x 21.375" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESA242110B</b>	<b>0</b>	4 9

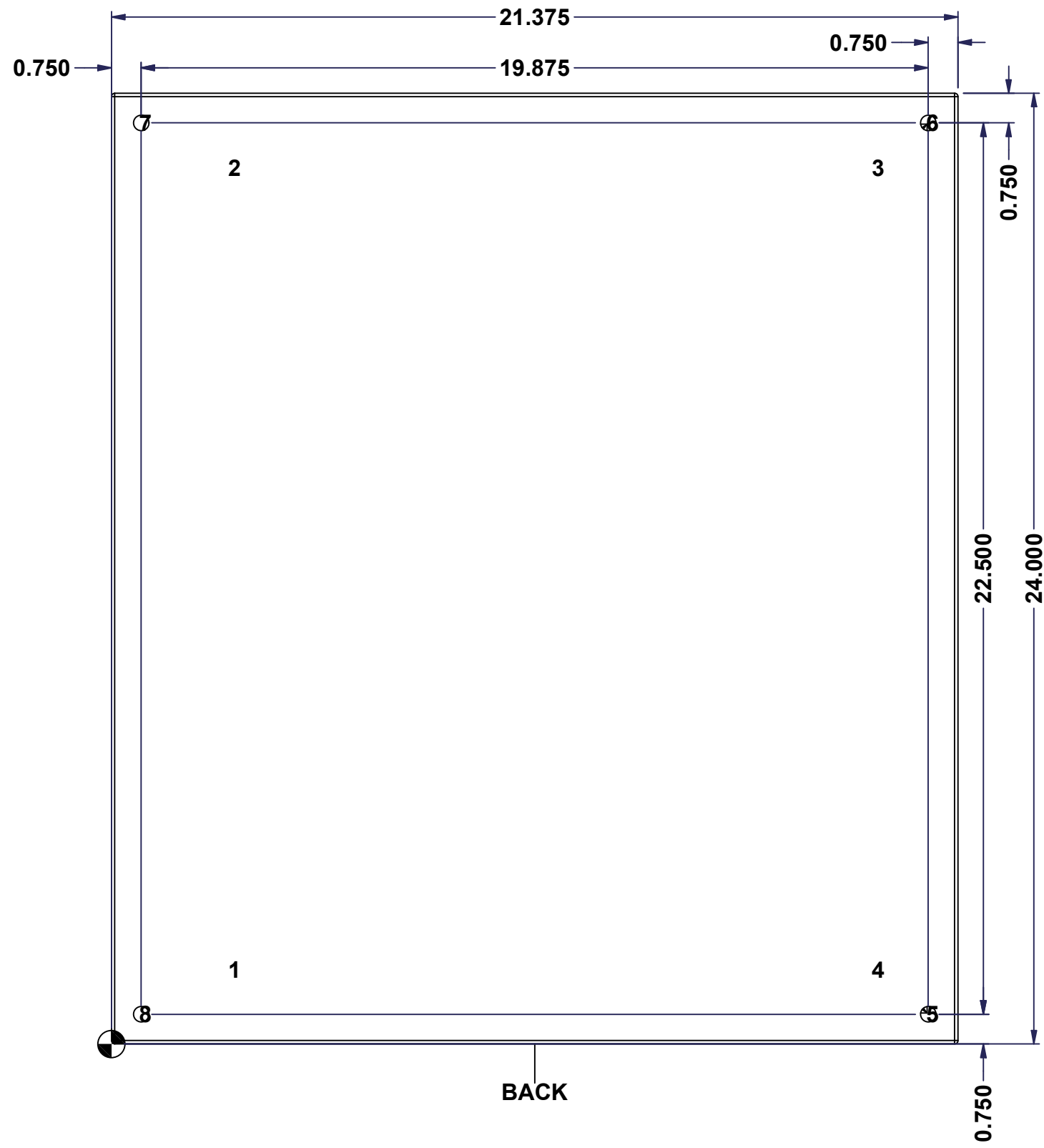
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	22.125	IP STUD M8 x 35mm (Inside)
3	19.250	22.125	IP STUD M8 x 35mm (Inside)
4	19.250	1.875	IP STUD M8 x 35mm (Inside)
-----			
5	20.625	0.750	RND Ø0.390
6	20.625	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



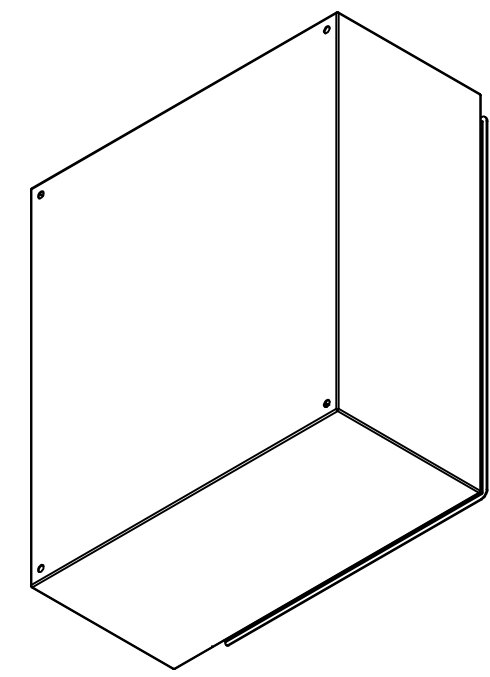
BACK

	Description	Status	
	5412ESA 24" x 21.375" x 10" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	<b>0</b>	9
	<b>5412ESA242110B</b>		

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Isometric View



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Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 09-Oct-14
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESA 24" x 21.375" x 10" Body		Detail Rev.
Part Number / Numéro Pièce: <b>5412ESA242110B</b>		Rev. 6 0 9

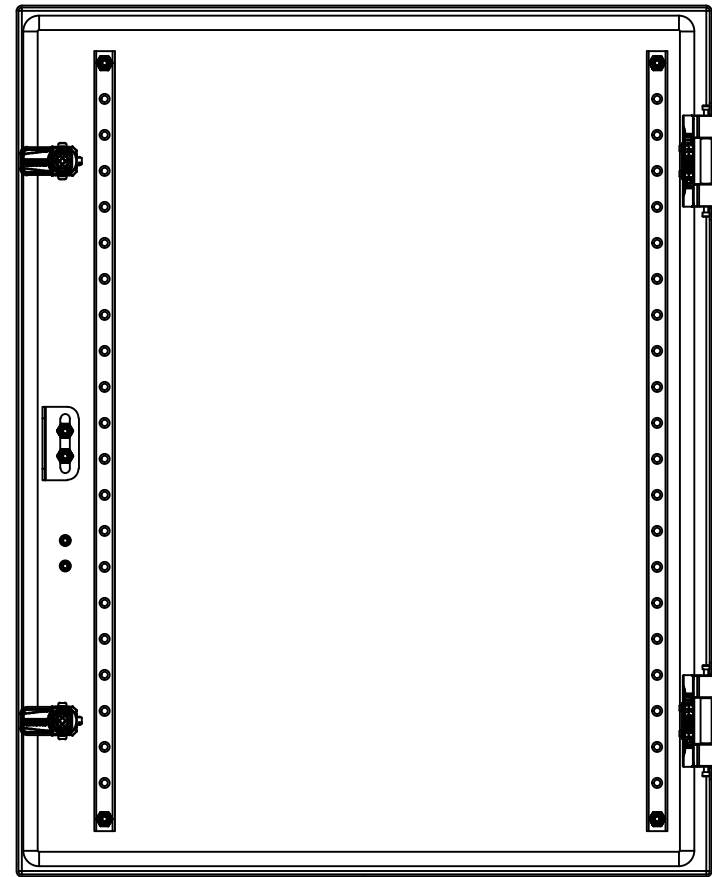
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESA242110B-P	0	5412ESA 24" x 21.375" x 10" Body Part
Parts List			

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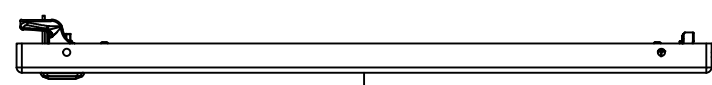
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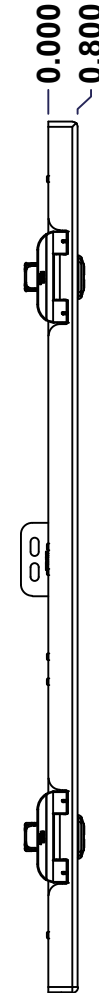
TOP



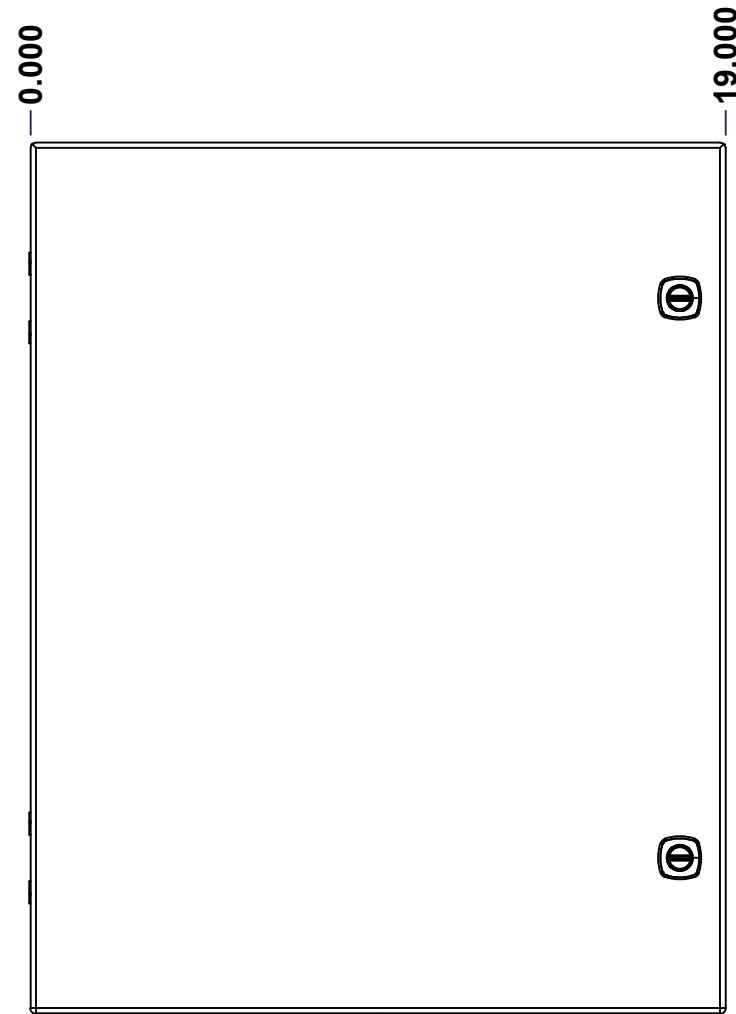
BACK



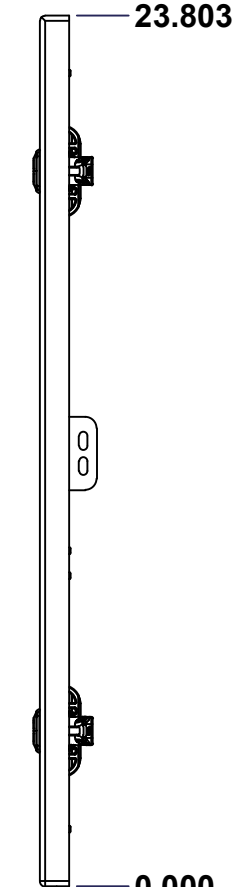
BOTTOM



LEFT

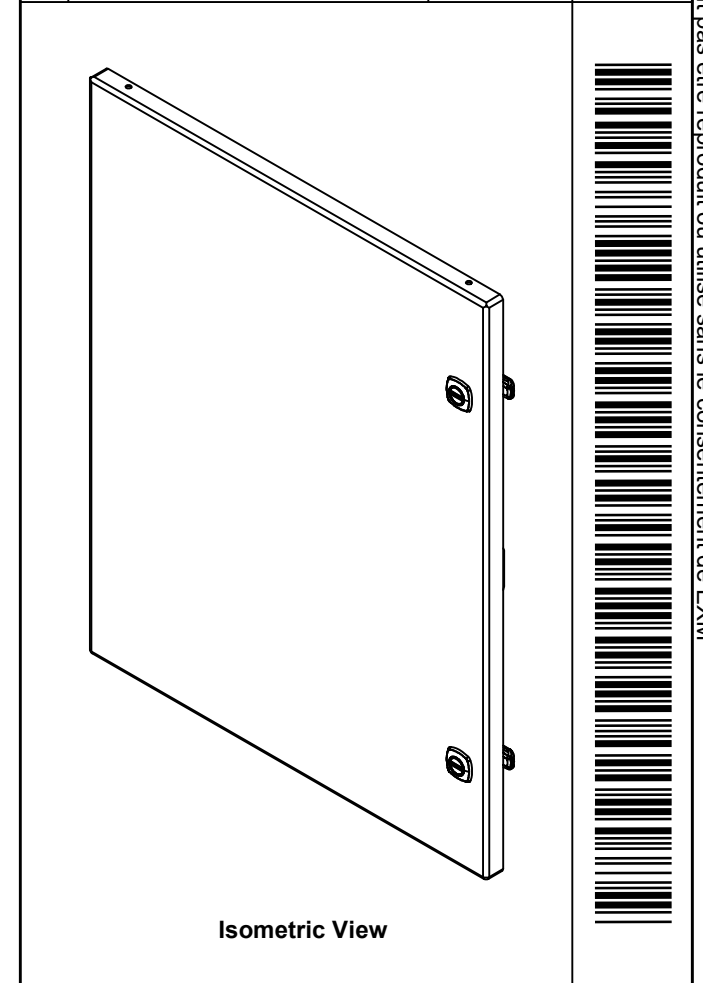



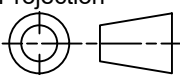
FRONT



RIGHT

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Oct-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESA 24" x 21.375" Cover		
Part Number Numéro Pièce	Rev.	7
5412ESA242110C	0	9

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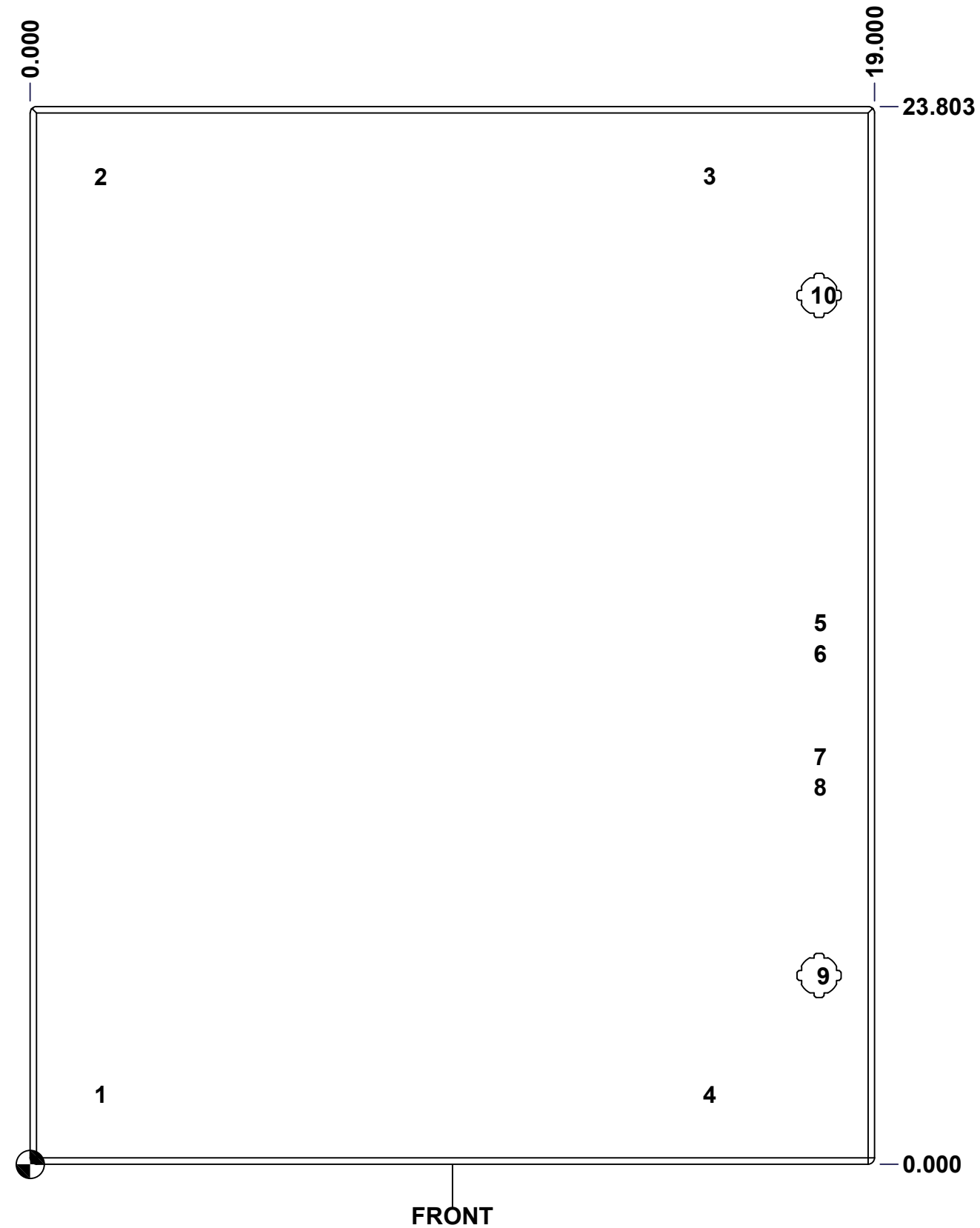
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	15.194	22.236	STUD M6 x 18mm (Inside)
4	15.194	1.567	STUD M6 x 18mm (Inside)
5	17.675	12.178	STUD M6 x 18mm (Inside)
6	17.675	11.491	STUD M6 x 18mm (Inside)
7	17.675	9.178	STUD M6 x 18mm (Inside)
8	17.675	8.491	STUD M6 x 18mm (Inside)
-----			
9	17.750	4.250	LOCK 880 SCQ4-SL @ 0.0°
10	17.750	19.553	LOCK 880 SCQ4-SL @ 0.0°



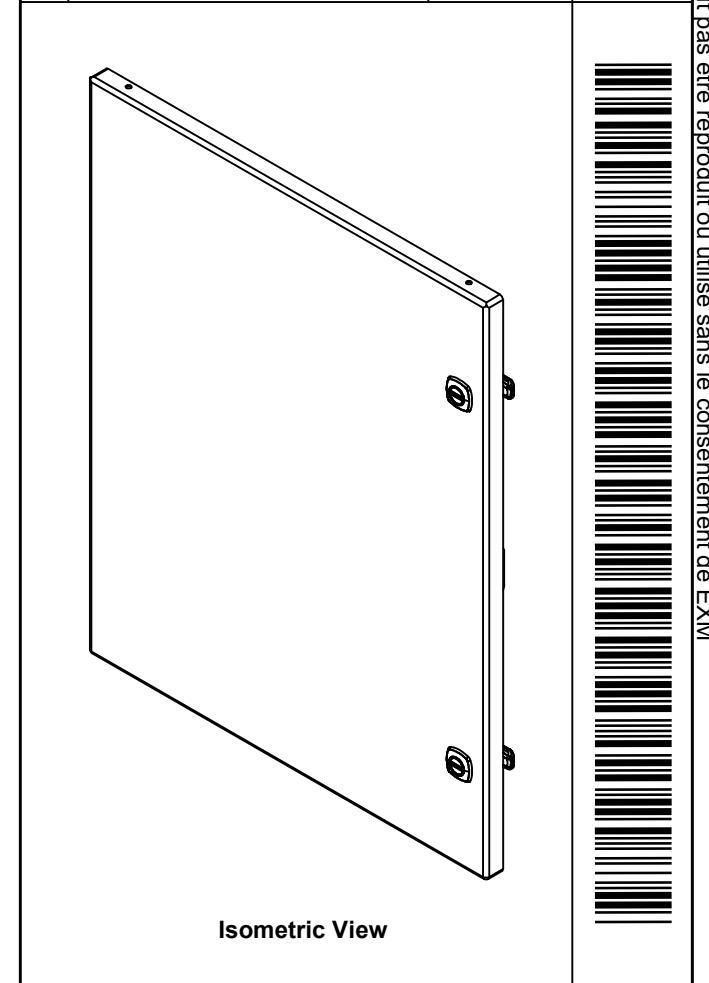
FRONT

	Description	Status	
	5412ESA 24" x 21.375" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESA242110C</b>	<b>0</b>	8 9

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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par	Date 09-Oct-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESA 24" x 21.375" Cover			

Part Number Numéro Pièce	Rev.	9
<b>5412ESA242110C</b>	<b>0</b>	9

QTY	Part Number	Rev	Description
2	STK-K-12500	18	5412 ES 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-77350	1	5500 ESA Disconnect Door Bracket
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESA242110G	0	5412ESA 24" x 21.375" Cover Gasket
1	5412ESA242110C-P	0	5412ESA 24" x 21.375" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	1
<b>881 SP2420G</b>	<b>0</b>	2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	17.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View



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		Max 3.0mm
Projection		
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP2420G	Rev. 2
		0