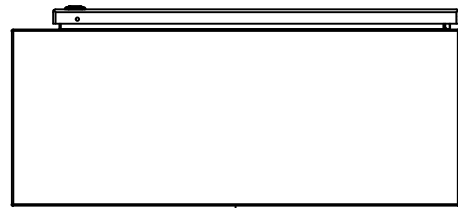
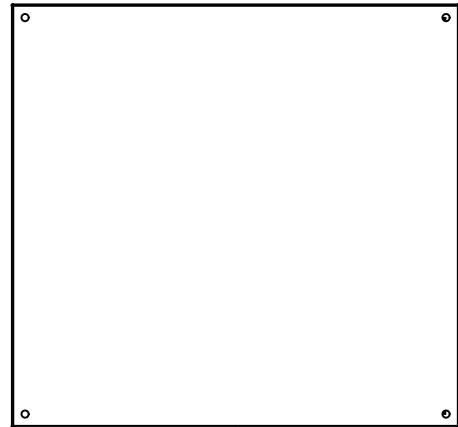


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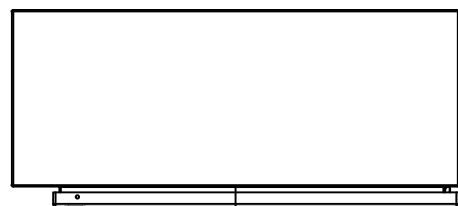
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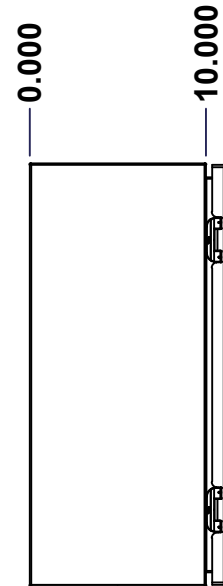
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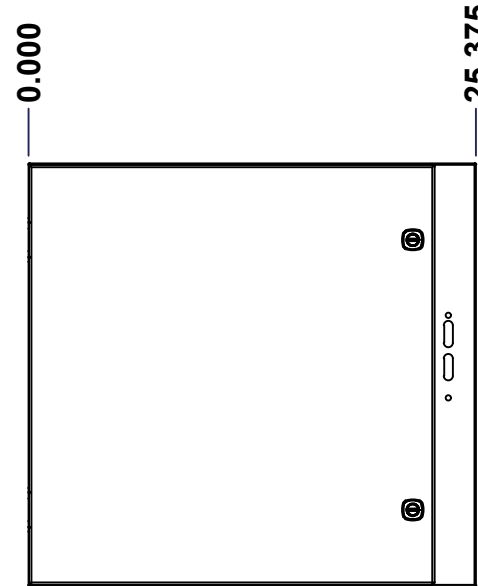
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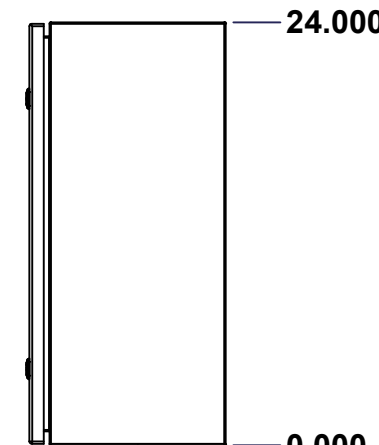
BOTTOM



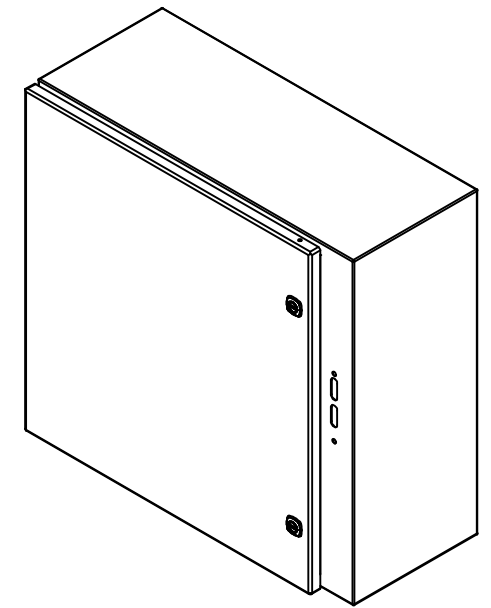
LEFT



FRONT




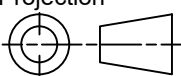
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Oct-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESA 24" x 25.375" x 10" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESA242510	0	9

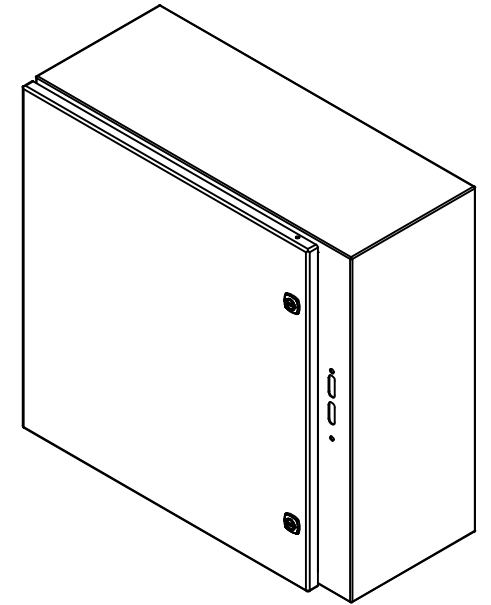
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

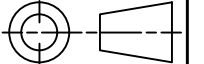


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Oct-14
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
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Description 5412ESA 24" x 25.375" x 10" Assembly	Detail Rev.
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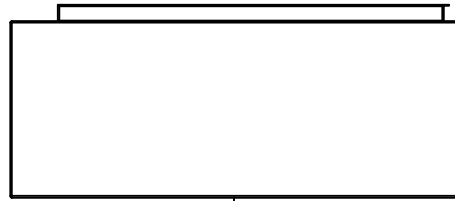
Part Number Numéro Pièce 5412ESA242510	Rev. 0	2 9
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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

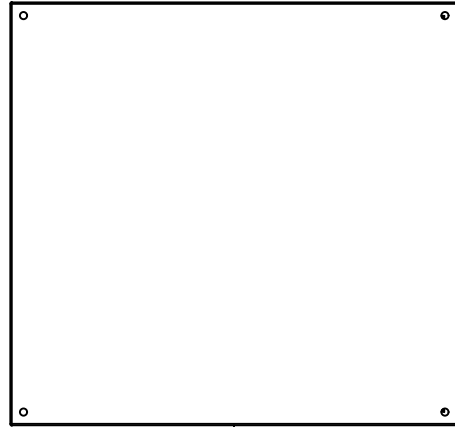
Qty	Part Number	Rev	Description
1	881 SP2424G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESA242510C	0	5412ESA 24" x 25.375" Cover
1	5412ESA242510B	0	5412ESA 24" x 25.375" x 10" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			

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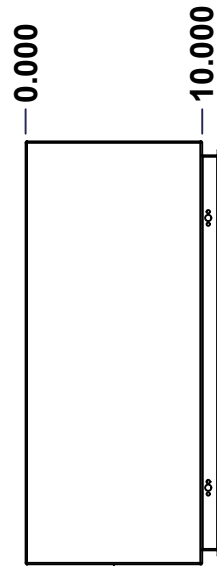
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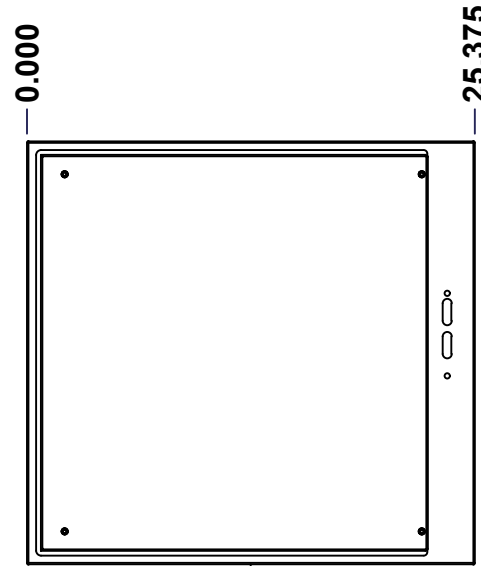
TOP



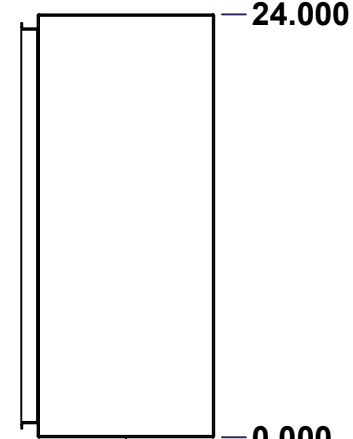
BACK



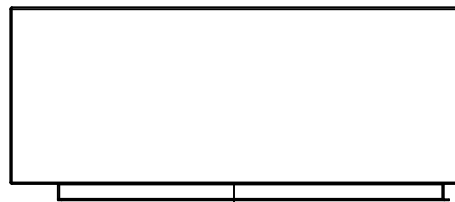
LEFT



FRONT

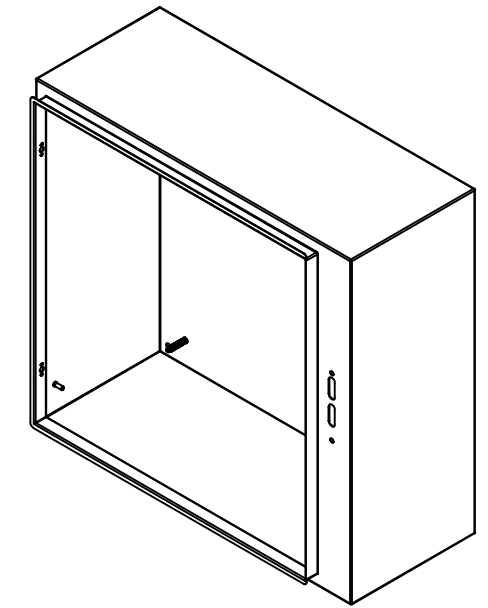


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



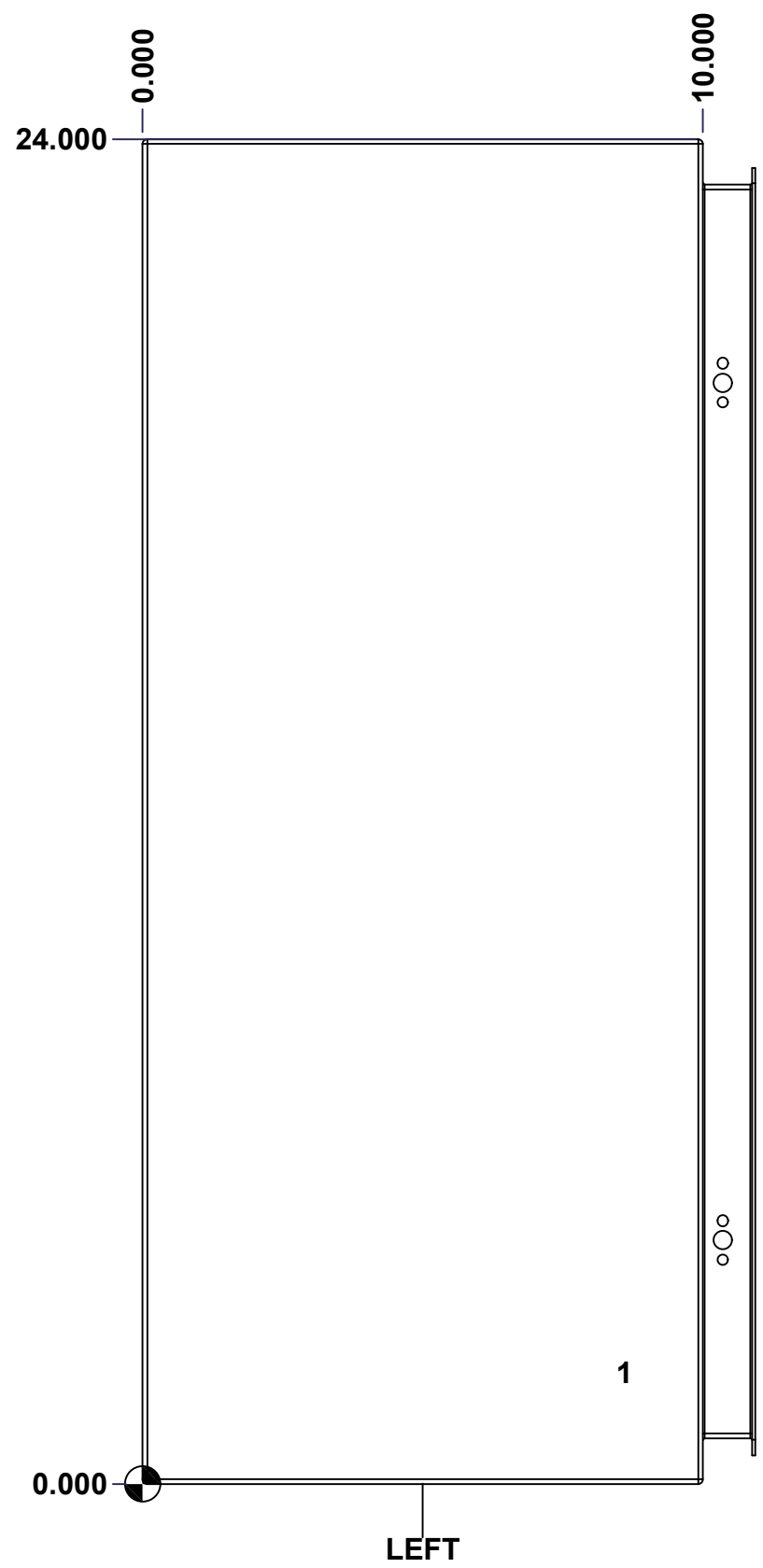
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Oct-14
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESA 24" x 25.375" x 10" Body	Detail Rev.
Part Number Numéro Pièce 5412ESA242510B	Rev. 3 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status
	5412ESA 24" x 25.375" x 10" Body		(NULL)
	Part Number Numéro Pièce		Rev.
	5412ESA242510B		0 / 4 9

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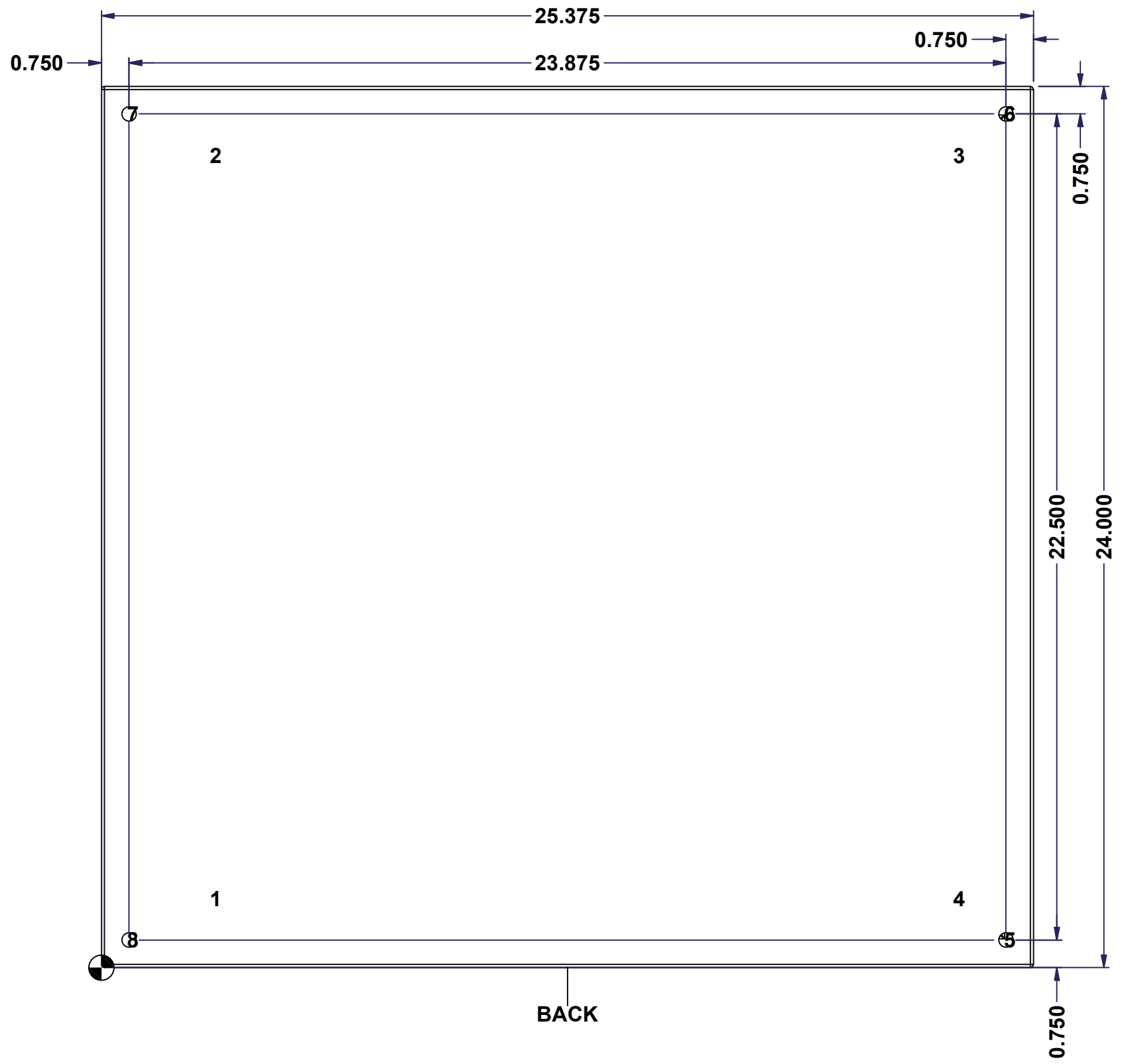
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	22.125	IP STUD M8 x 35mm (Inside)
3	23.250	22.125	IP STUD M8 x 35mm (Inside)
4	23.250	1.875	IP STUD M8 x 35mm (Inside)

5	24.625	0.750	RND Ø0.390
6	24.625	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

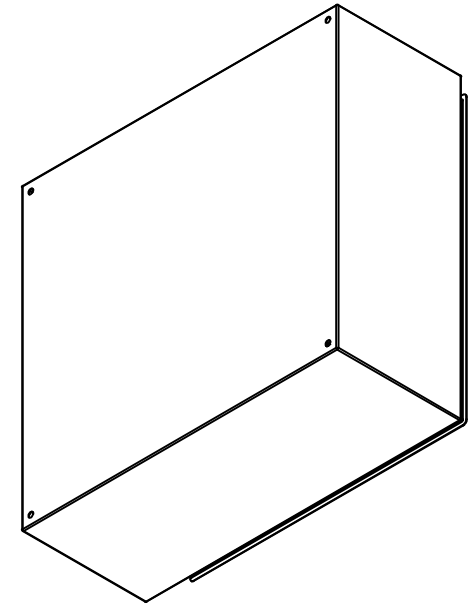


	Description	Status	
	5412ESA 24" x 25.375" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESA242510B	0	5 9

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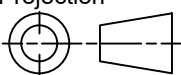
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No.	Revisions	Date	By/Par



Isometric View

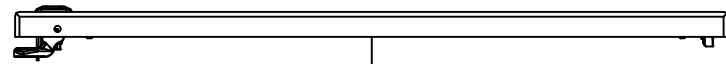


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Oct-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5412ESA 24" x 25.375" x 10" Body	
Part Number Numéro Pièce	Rev. 0	6 9

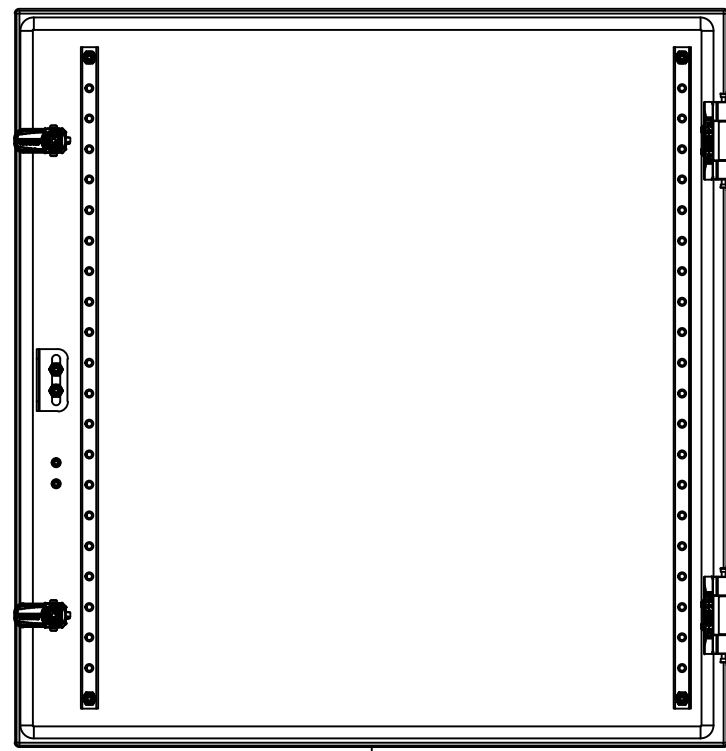
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESA242510B-P	0	5412ESA 24" x 25.375" x 10" Body Part
Parts List			

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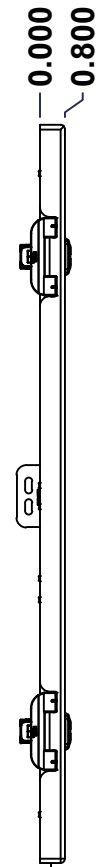
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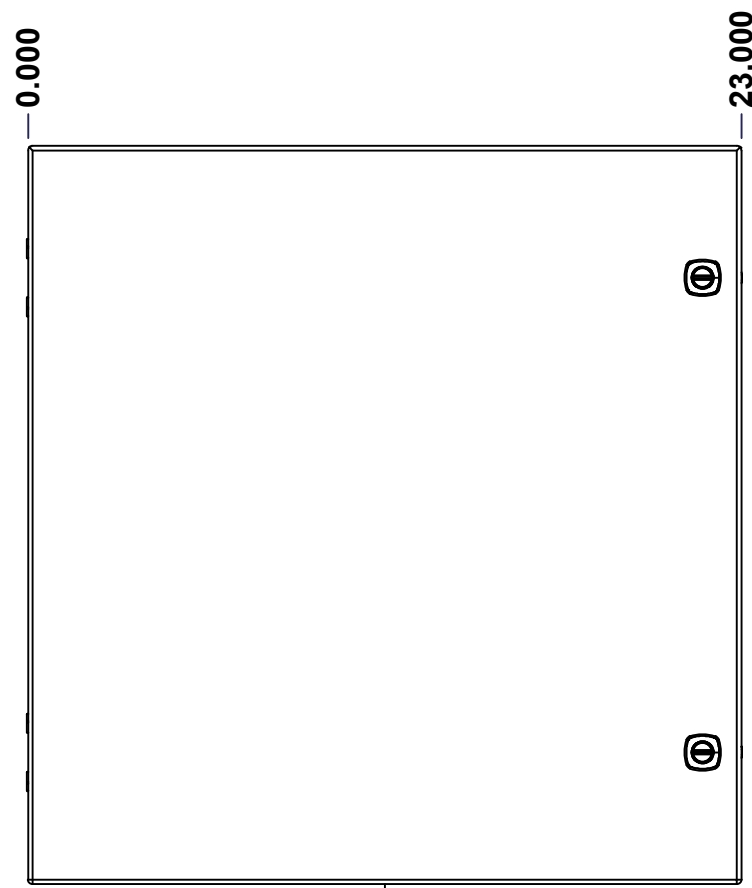
TOP



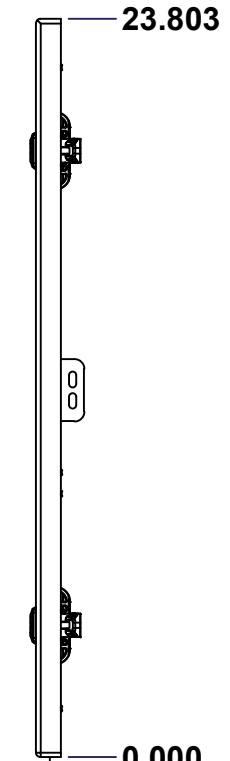
BACK



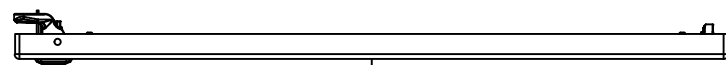
LEFT



FRONT

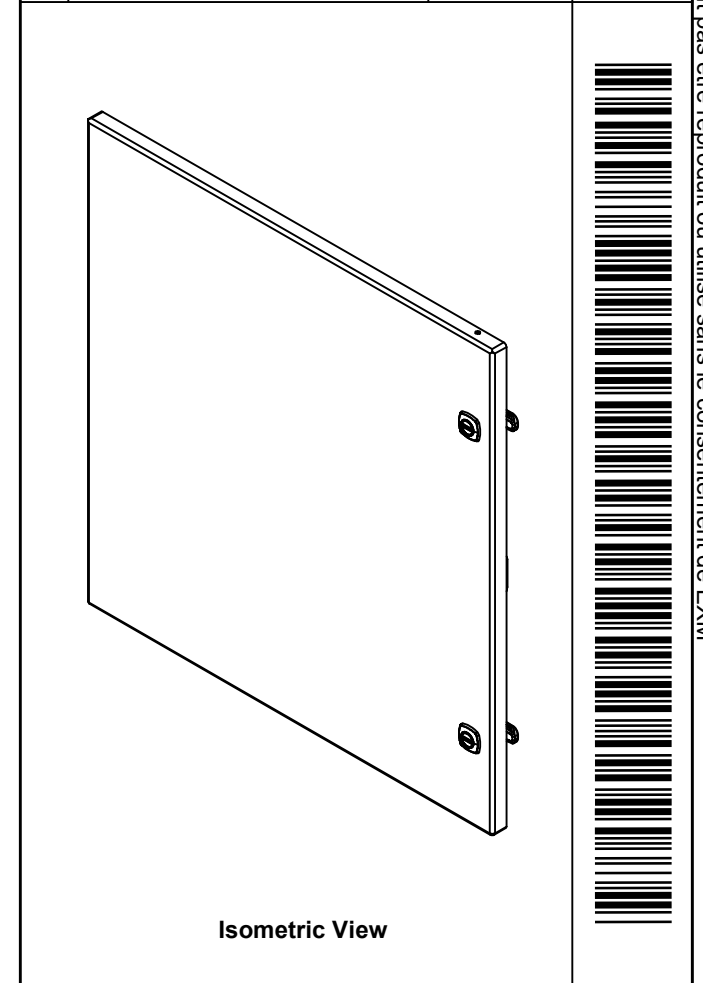


RIGHT


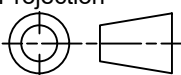


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Oct-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESA 24" x 25.375" Cover		
Part Number Numéro Pièce	Rev.	7
5412ESA242510C	0	9

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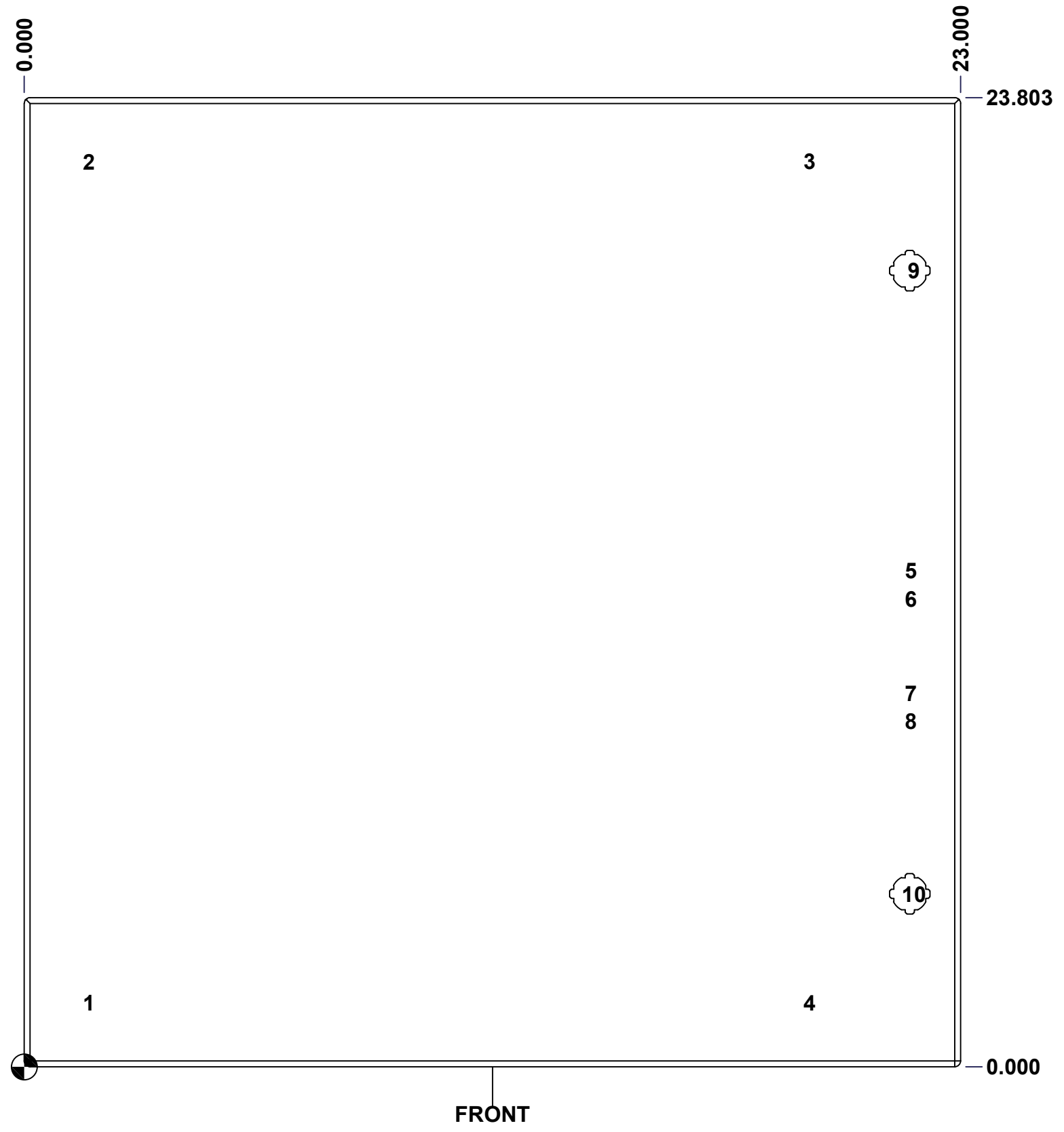
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	19.194	22.236	STUD M6 x 18mm (Inside)
4	19.194	1.567	STUD M6 x 18mm (Inside)
5	21.675	12.178	STUD M6 x 18mm (Inside)
6	21.675	11.491	STUD M6 x 18mm (Inside)
7	21.675	9.178	STUD M6 x 18mm (Inside)
8	21.675	8.491	STUD M6 x 18mm (Inside)

9	21.750	19.553	LOCK 880 SCQ4-SL @ 0.0°
10	21.750	4.250	LOCK 880 SCQ4-SL @ 0.0°

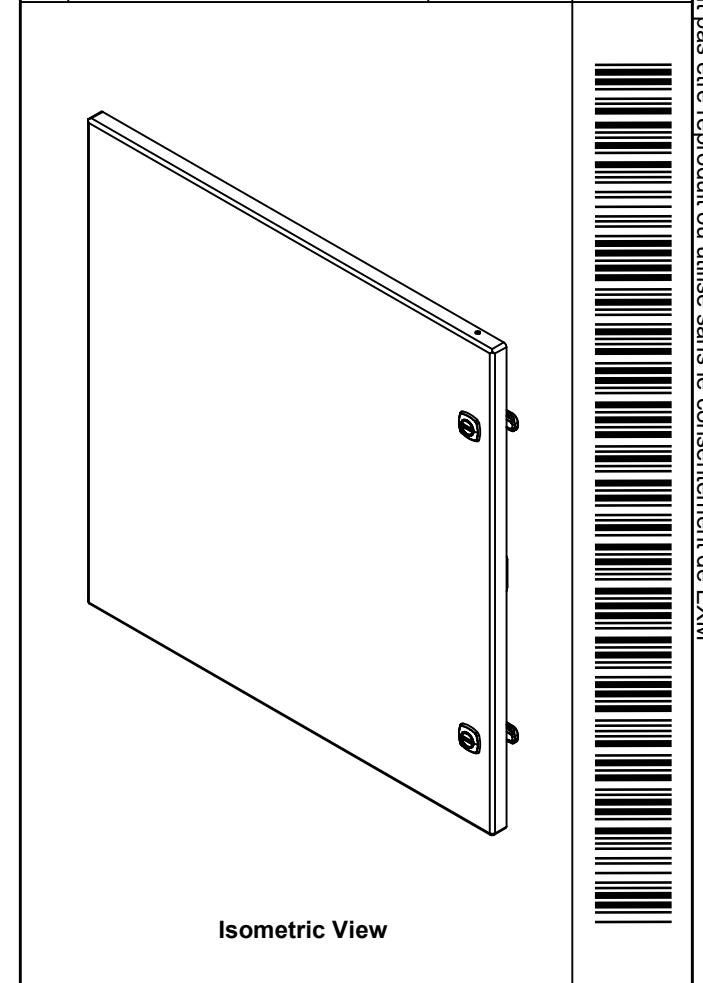


	Description	Status	
	5412ESA 24" x 25.375" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESA242510C	0	8 9

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par	Date 09-Oct-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)

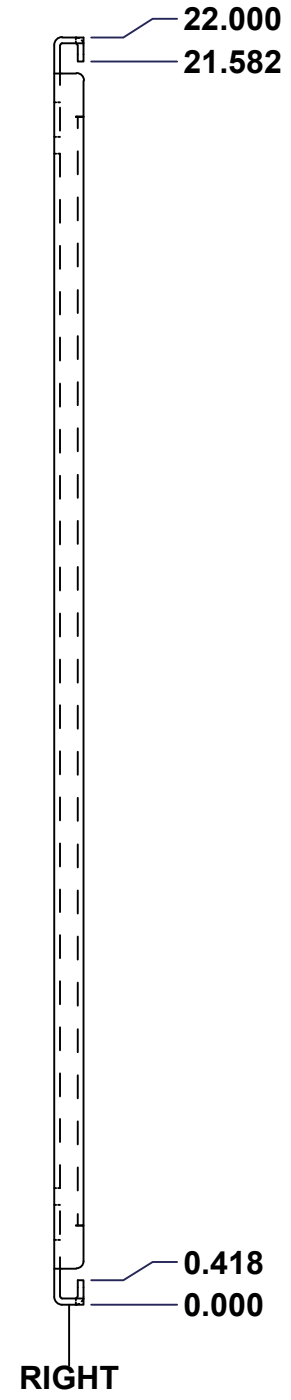
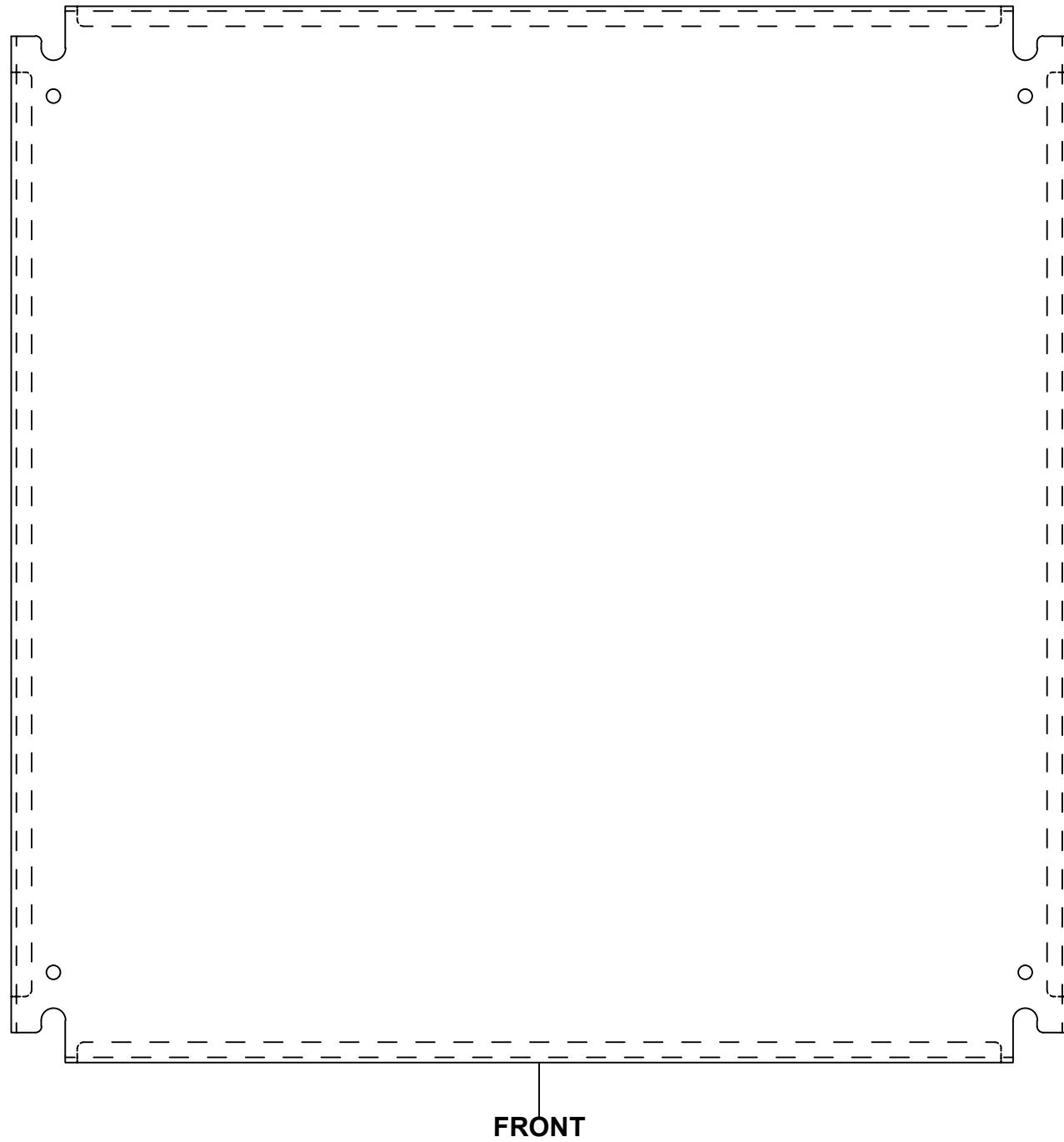
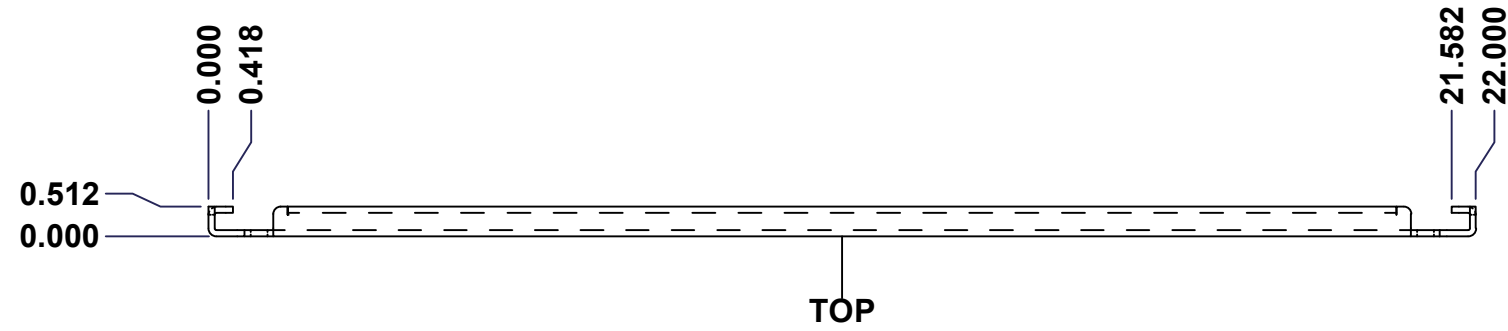
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESA 24" x 25.375" Cover			

Part Number Numéro Pièce	Rev.	9
5412ESA242510C	0	9

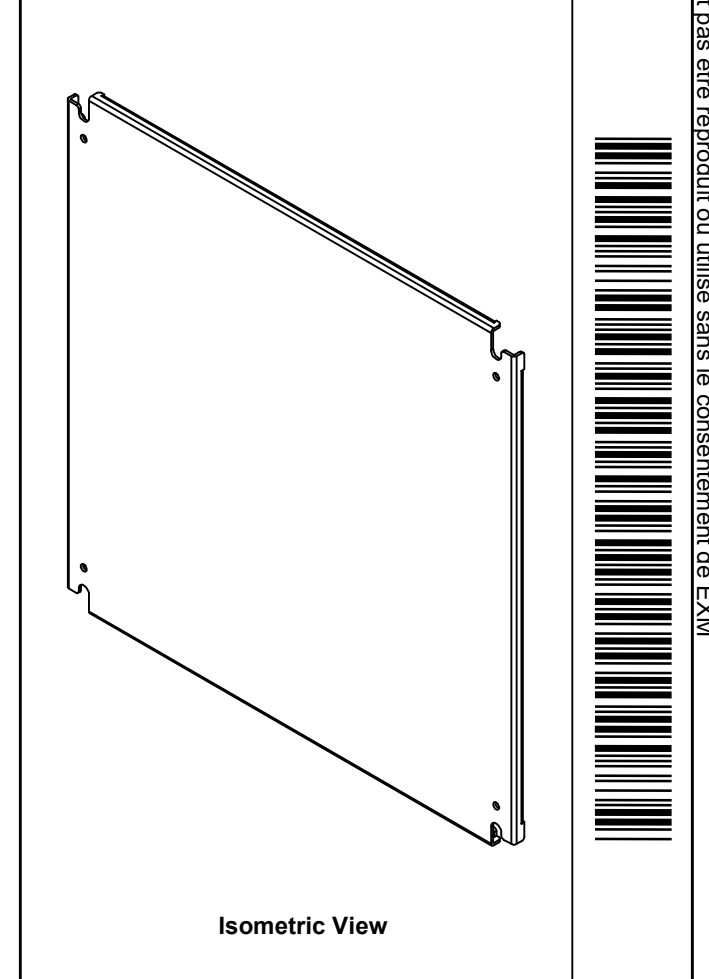
QTY	Part Number	Rev	Description
2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-77350	1	5500 ESA Disconnect Door Bracket
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESA242510G	0	5412ESA 24" x 25.375" Cover Gasket
1	5412ESA242510C-P	0	5412ESA 24" x 25.375" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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Flatness
 Aplatissement
 Max 3.0mm
 Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List

Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev.
881 SP2424G	0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2424G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

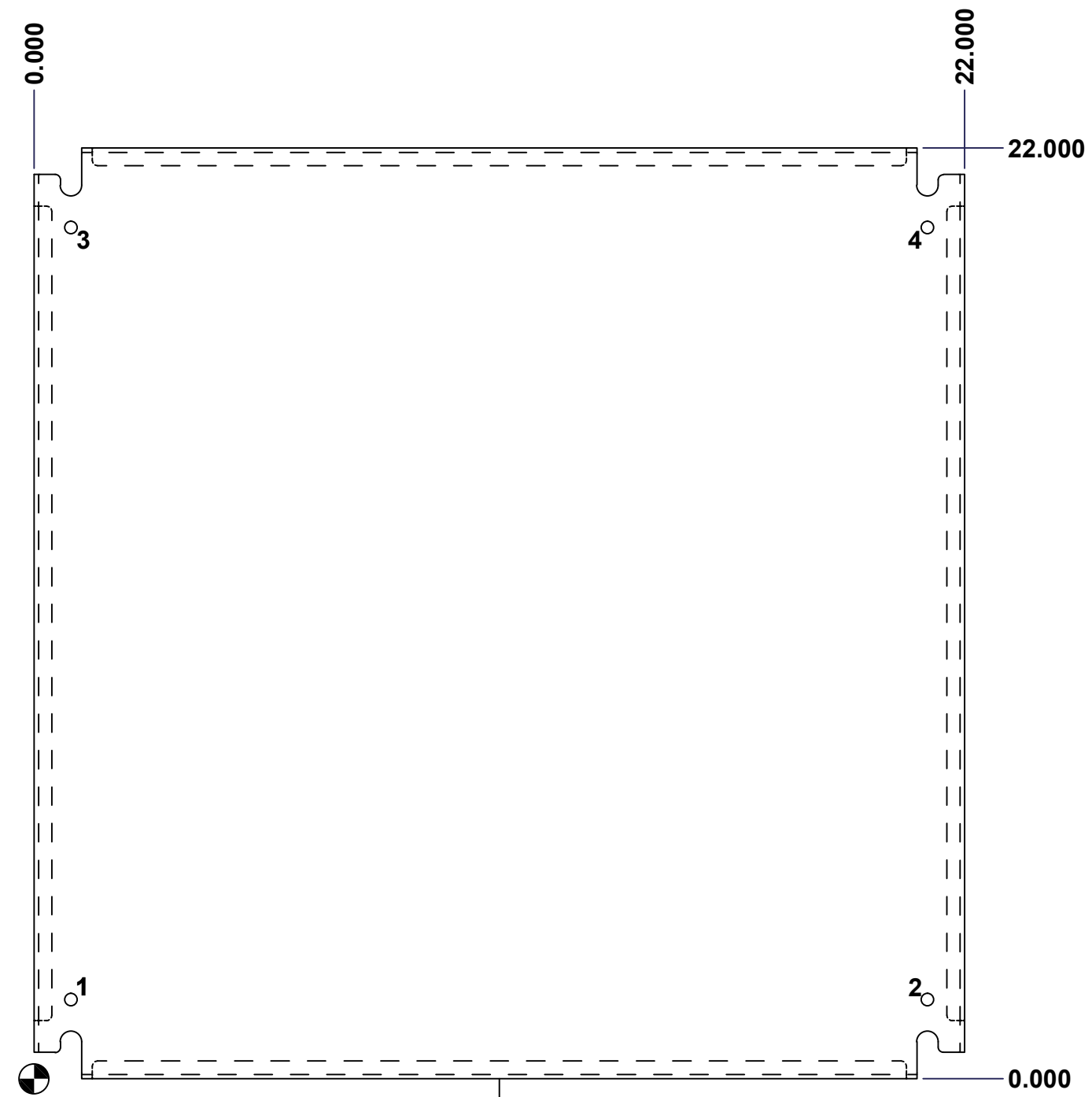
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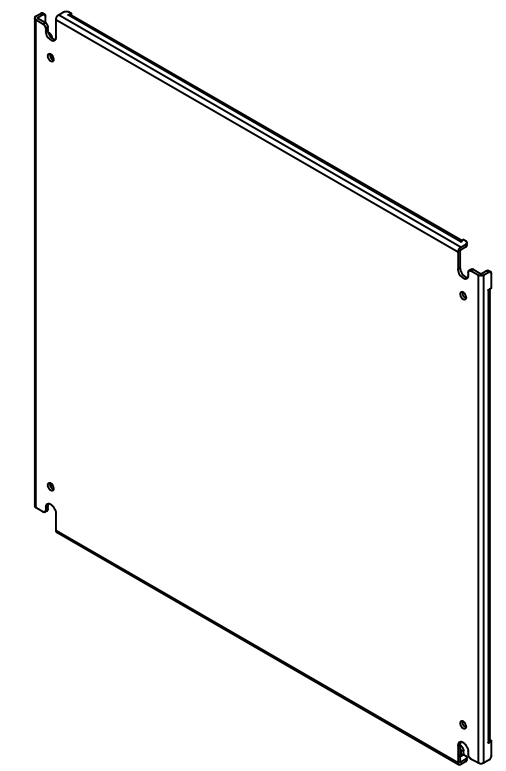
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	21.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT



Isometric View



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		Max 3.0mm
Projection		
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP2424G	Rev. 2
		0