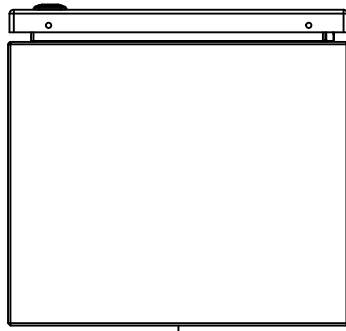
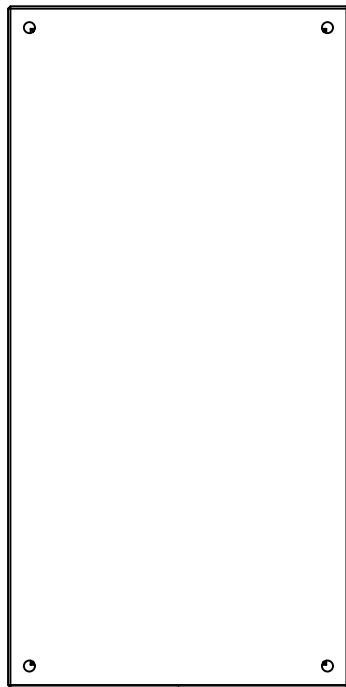


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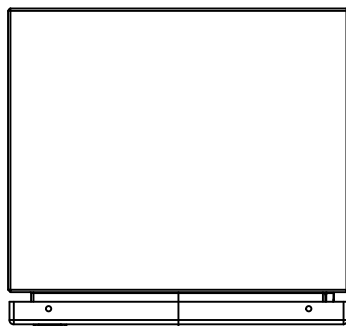
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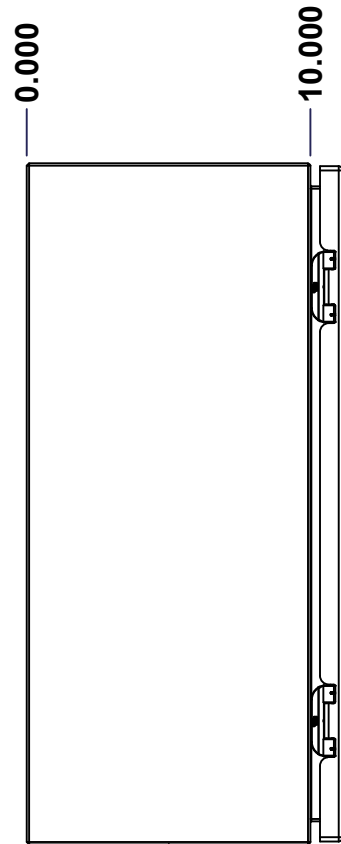
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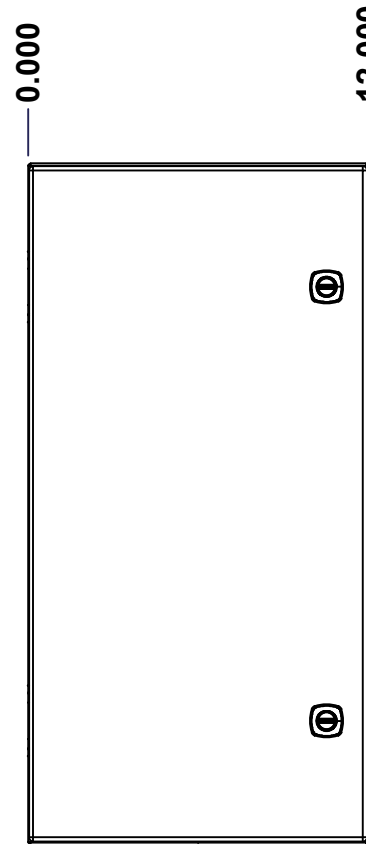
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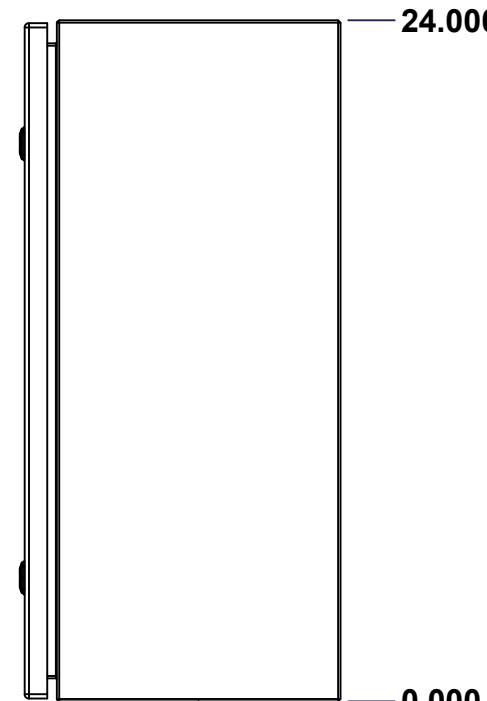
BOTTOM



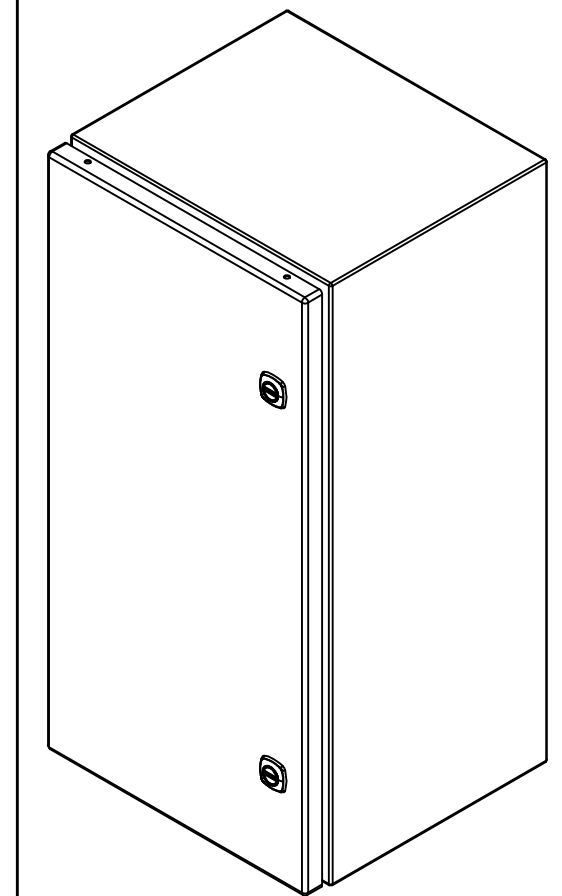
LEFT



FRONT




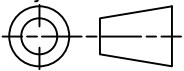
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |   | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 06-Apr-17  |
| Material<br>Matière  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |   |
| Color<br>Couleur   | Light Grey RAL7035                        | Finish<br>Fini Textured   |
| Description  | Detail Rev.                               |   |
| 5412ES 24" x 12" x 10" Assembly  |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 1   |
| <b>5412ESB241210</b>   | <b>0</b>                                  | 9   |

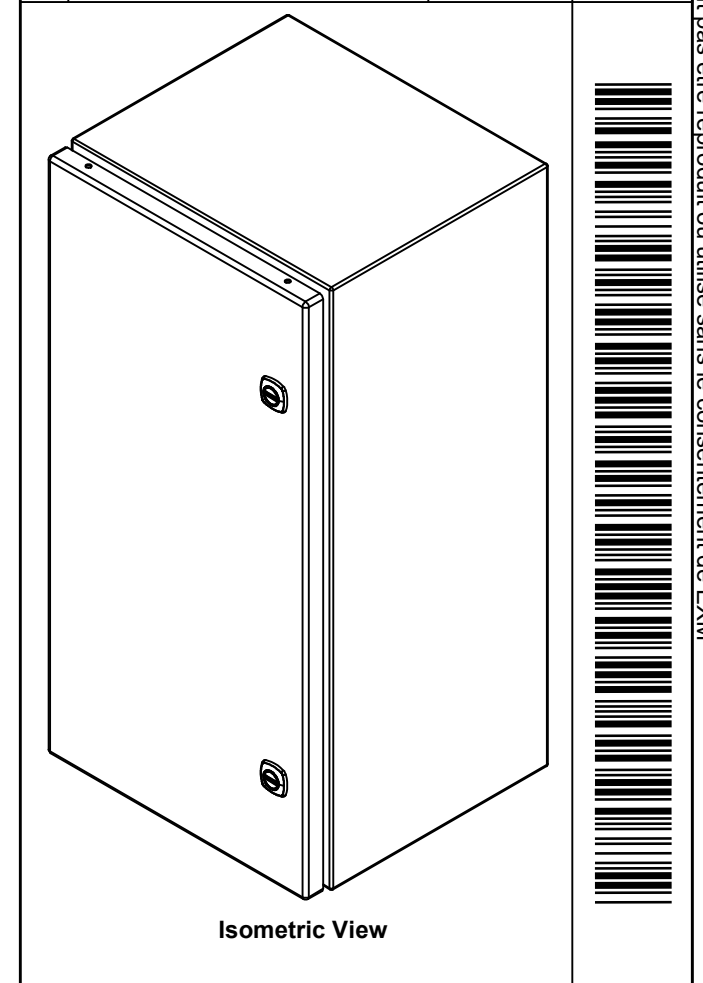
SEE BILL OF MATERIAL ON LAST PAGE


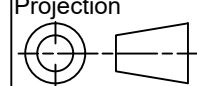
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| NOTE |  |
|------|--|
| ITEM | DESCRIPTION                                |
| 1    | NEMA 4, 12 Enclosure (IP66)                |
| 2    | C/W Standard ground studs on box and cover |
| 3    | C/W Standard door stiffener                |
| 4    | C/W Standard inner panel (Included)        |
| 5    | C/W Standard inner panel mounting studs    |

| No. | Revisions | Date | By/Par |
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|--|---|
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|  | Max 3.0mm   |
| Projection   |  |
| Customer Client  | Date  |
| Drawn By<br>Dessiné Par BoxCad: BoxCad   | Date 06-Apr-17  |
| Material<br>Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)  |   |

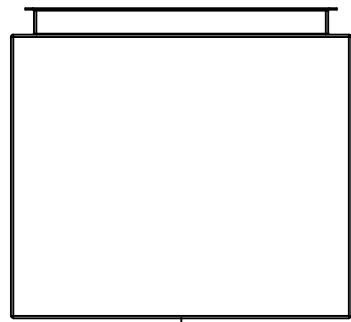
| PACKING               |     |  |
|-----------------------|-----|--|
| ITEM                  | QTY | DESCRIPTION                                |
| Cardboard sleeve      | 2   | Top and Bottom                             |
| Cardboard strip       | 2   | Between back of enclosure and inner panel  |
| Plastic bag           | 1   | To protect cover surface and inside gasket |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together |
| Packaging label       | 1   | White label with product number            |

|            |                |     |  |
|------------|----------------|-----|--|
| 1          | 881 SP2412G    | 0   | 881 SP - Inner Panel                       |
| 2          | STK-K-01320    | 0   | 5412 ES Inner Panel Accessory Kit          |
| 1          | STK-K-01800    | 5   | 5412 ES Accessory Kit                      |
| 1          | 5412ESB241210C | 0   | 5412ES 24" x 12" Cover                     |
| 1          | 5412ESB241210B | 0   | 5412ES 24" x 12" x 10" Body                |
| 2          | STK-Q-04050-08 | 0   | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty        | Part Number    | Rev | Description                                |
| Parts List |                |     |  |

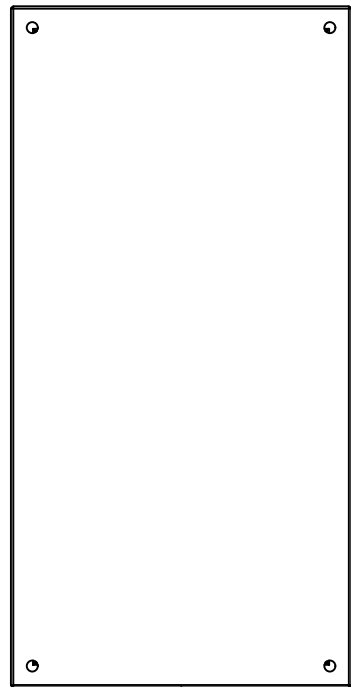
|   |                         |
|---|-------------------------|
| Color<br>Couleur Light Grey RAL7035                 | Finish<br>Fini Textured |
| Description<br>5412ES 24" x 12" x 10" Assembly      | Detail Rev.             |
| Part Number<br>Numéro Pièce<br><b>5412ESB241210</b> | Rev. 0                  |
|   | 2<br>9                  |

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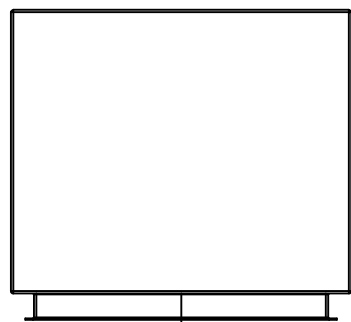
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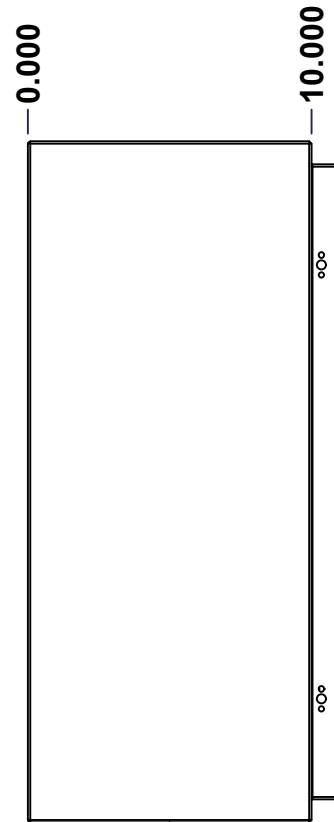
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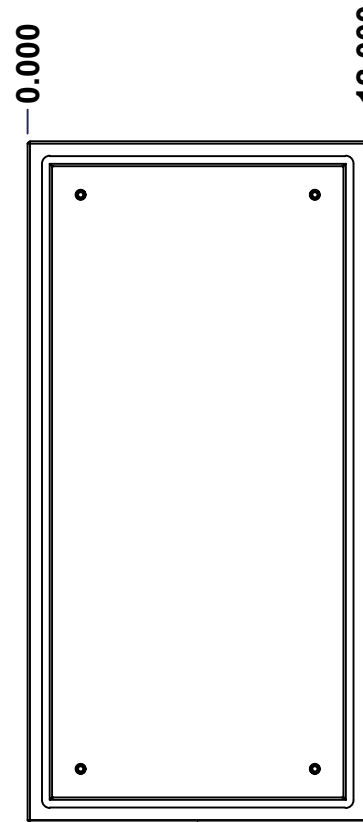
BACK



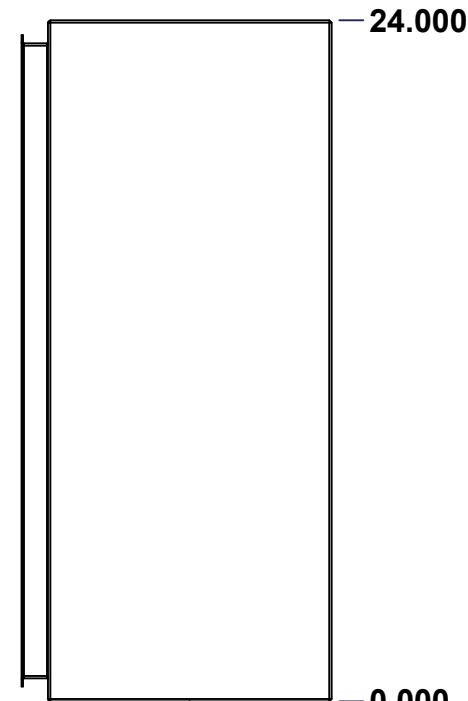
BOTTOM



LEFT

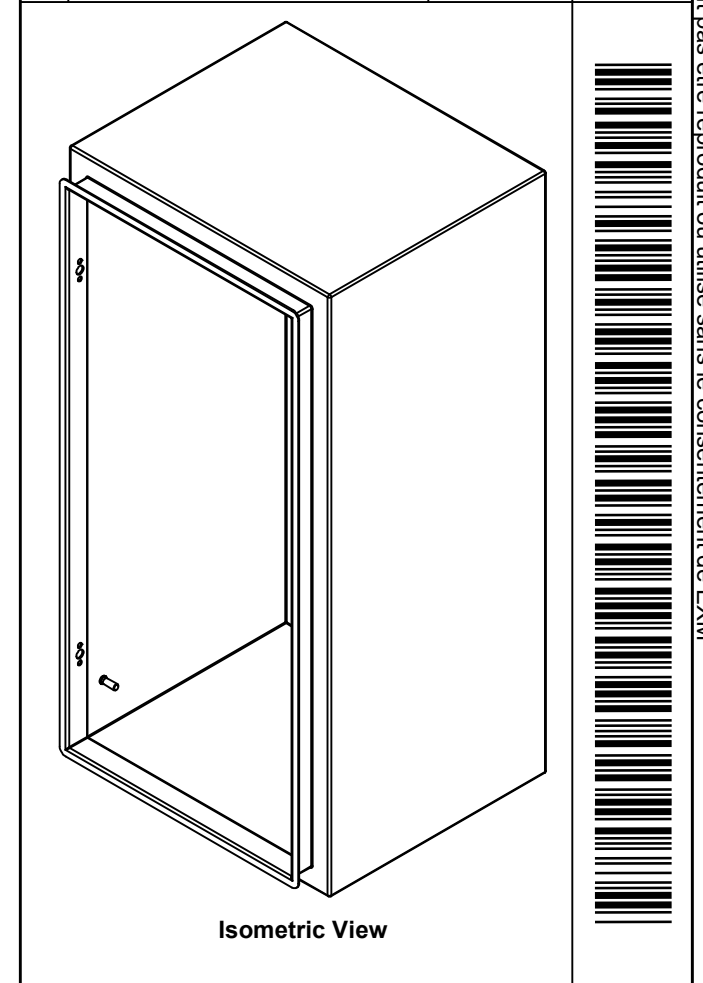



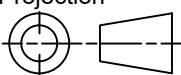
FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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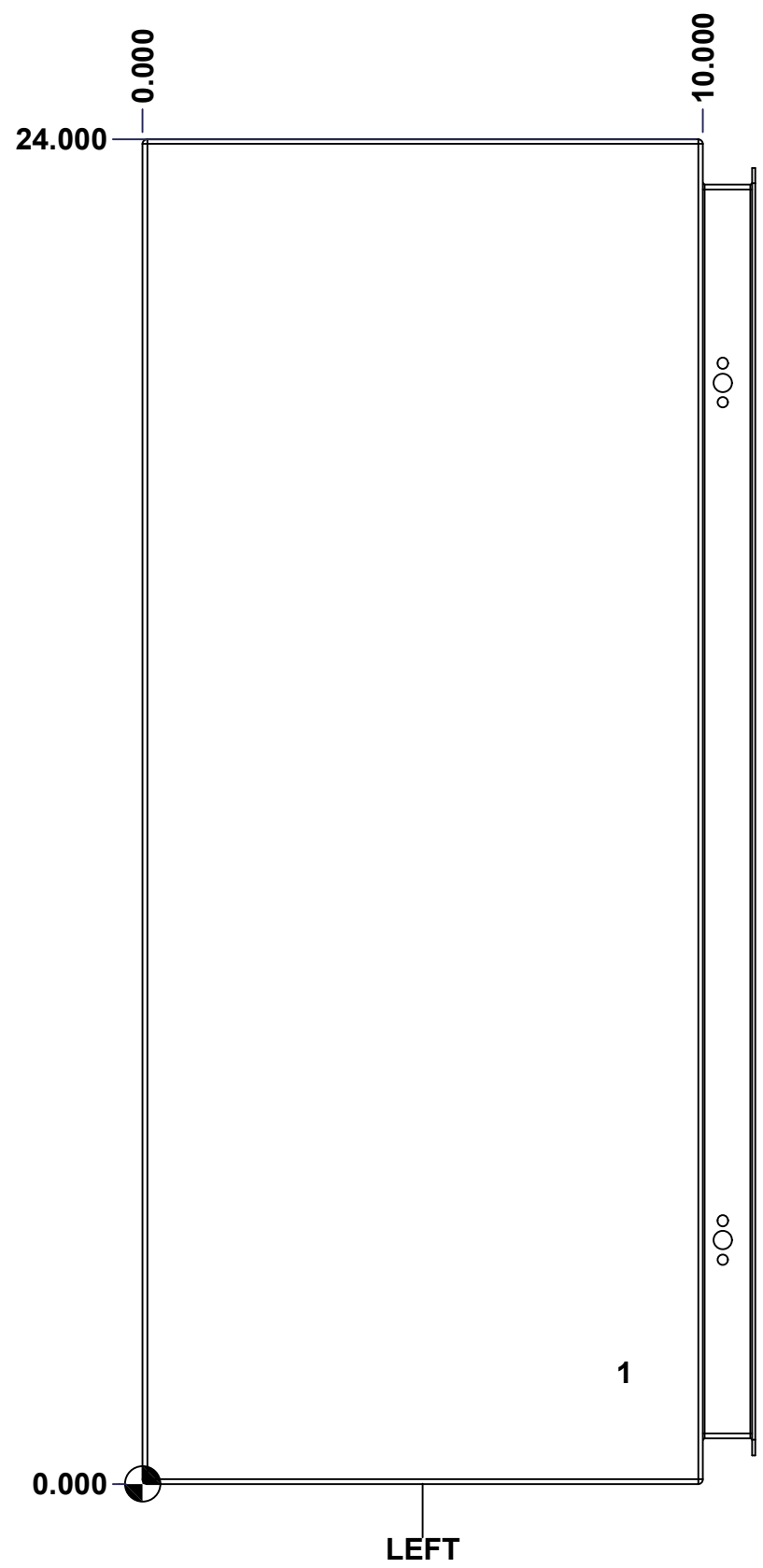
|  |   |   |
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| Customer<br>Client   | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 06-Apr-17  |
| Material<br>Matière  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |   |
| Color<br>Couleur   | Light Grey RAL7035                        | Finish<br>Fini Textured   |
| Description  | Detail Rev.                               |   |
| 5412ES 24" x 12" x 10" Body  |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 3   |
| 5412ESB241210B   | 0   | 9   |

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| <b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b> |       |       |                             |
|--|-------|-------|-----------------------------|
| <b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>        |       |       |                             |
| CUT-OUT  | XDIM  | YDIM  | DESCRIPTION                 |
| 1  | 8.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



|  |                             |          |        |
|--|-----------------------------|----------|--------|
|  | Description                 | Status   |        |
|  | 5412ES 24" x 12" x 10" Body | (NULL)   |        |
|  | Part Number<br>Numéro Pièce | Rev.     |        |
|  | <b>5412ESB241210B</b>       | <b>0</b> | 4<br>9 |

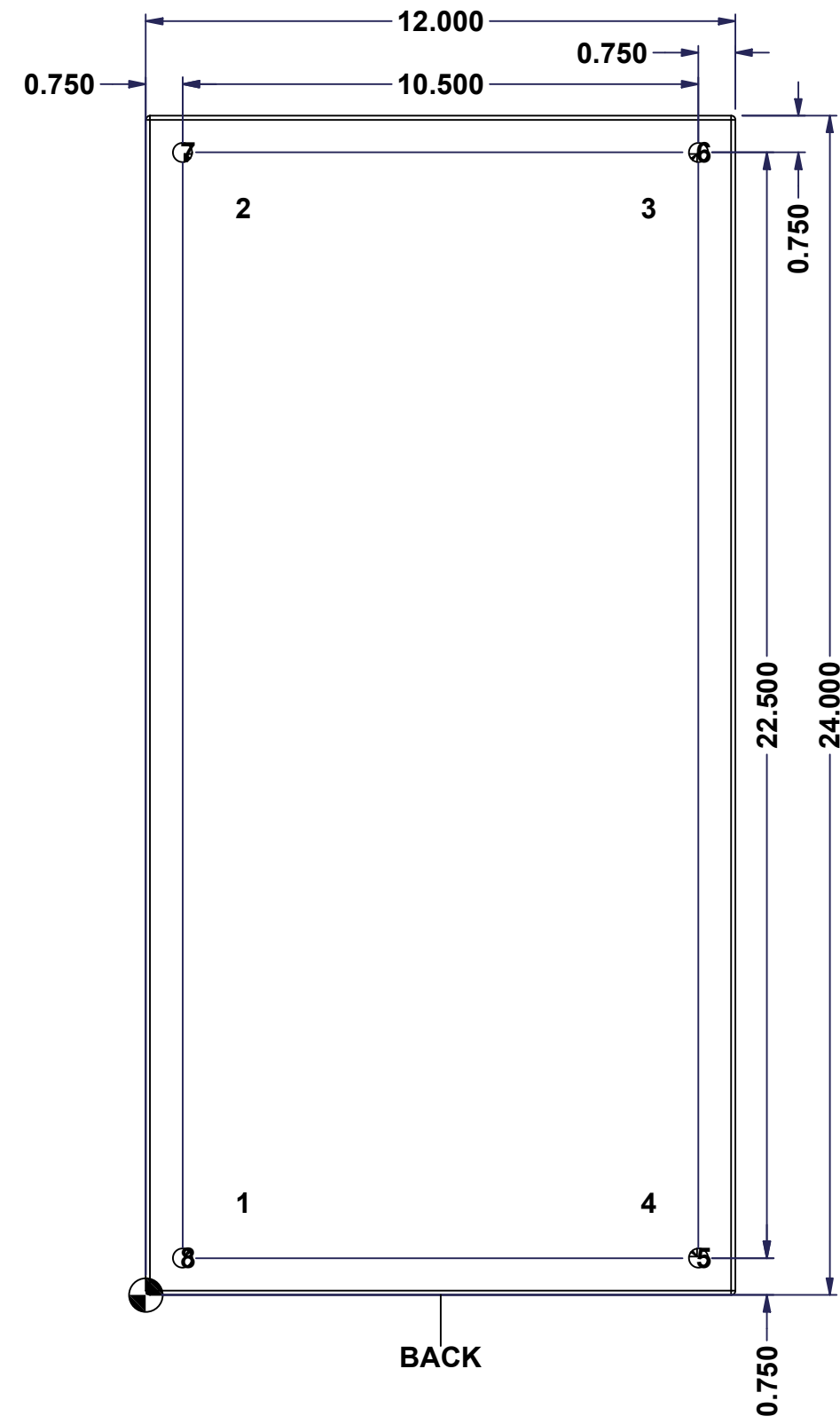
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
|---------|--------|--------|----------------------------|
| 1       | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2       | 1.875  | 22.125 | IP STUD M8 x 35mm (Inside) |
| 3       | 10.125 | 22.125 | IP STUD M8 x 35mm (Inside) |
| 4       | 10.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| -----   |        |        |                            |
| 5       | 11.250 | 0.750  | RND Ø0.390                 |
| 6       | 11.250 | 23.250 | RND Ø0.390                 |
| 7       | 0.750  | 23.250 | RND Ø0.390                 |
| 8       | 0.750  | 0.750  | RND Ø0.390                 |



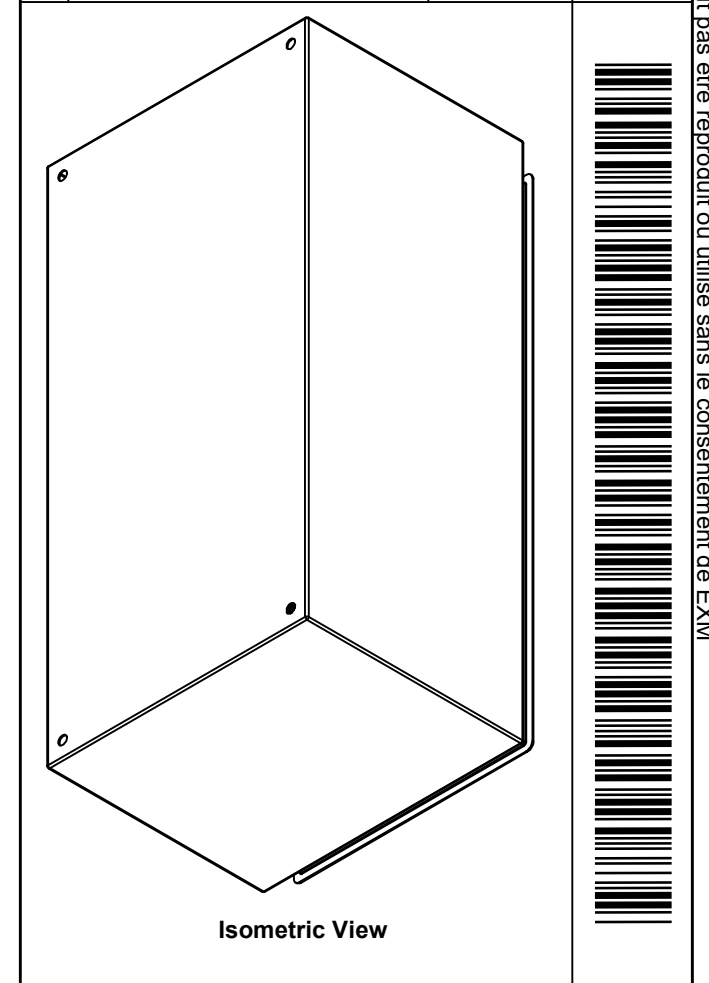
BACK


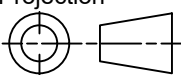
|  |                             |          |
|--|-----------------------------|----------|
|  | Description                 | Status   |
|  | 5412ES 24" x 12" x 10" Body | (NULL)   |
|  | Part Number                 | Rev.     |
|  | Numéro Pièce                | 5        |
|  | <b>5412ESB241210B</b>       | <b>0</b> |
|  |                             | 9        |

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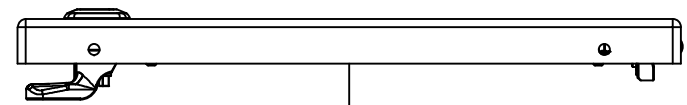


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| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 06-Apr-17  |
| Material<br>Matière  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |   |
| Color<br>Couleur   | Light Grey RAL7035                        | Finish<br>Fini Textured   |
| Description  |   | Detail Rev.   |
| 5412ES 24" x 12" x 10" Body  |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 6   |
| <b>5412ESB241210B</b>  | <b>0</b>                                  | 9   |

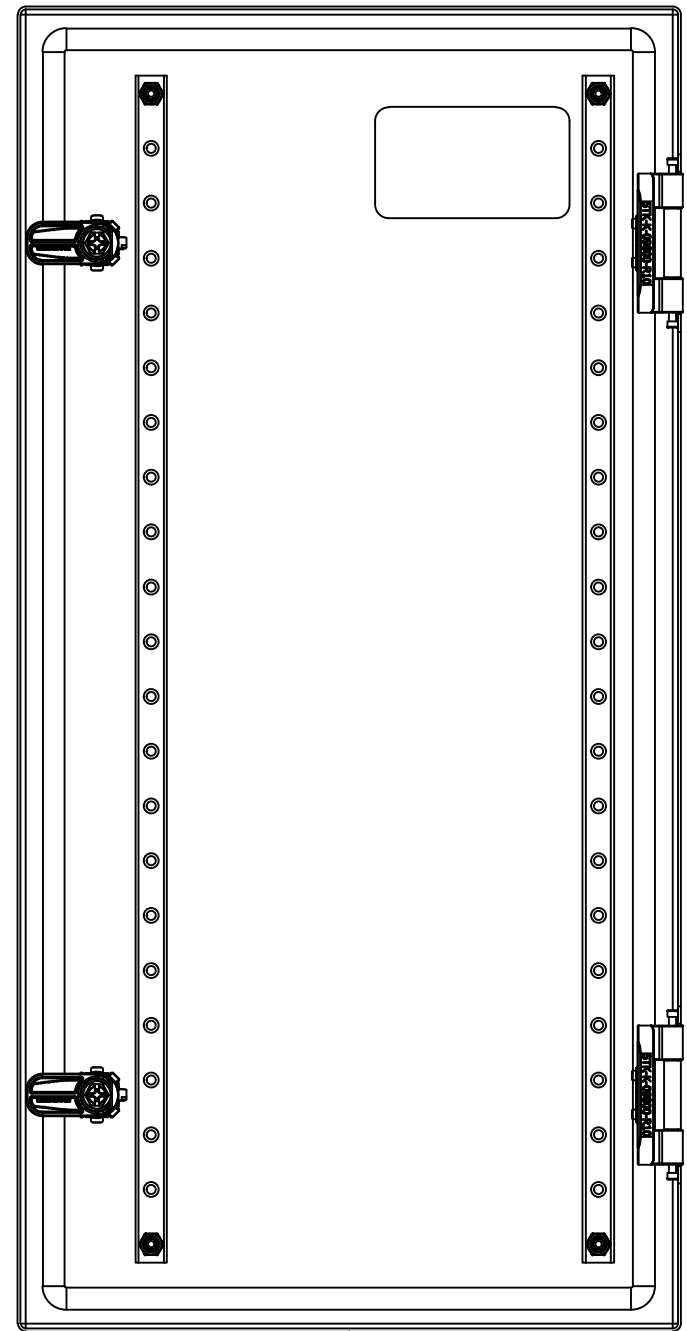
| Qty        | Part Number      | Rev | Description                                |
|------------|------------------|-----|--|
| 1          | STK-Q-16080      | 0   | Ground Stud M6 x 16mm Steel                |
| 1          | STK-P-03820R     | 0   | Powder Paint (Light Grey / Rough Textured) |
| 4          | STK-Q-16005      | 1   | Stud M8 x 35mm (No Paint Cap Required)     |
| 1          | 5412ESB241210B-P | 0   | 5412ES 24" x 12" x 10" Body Part           |
| Parts List |                  |     |  |

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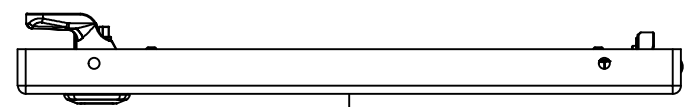
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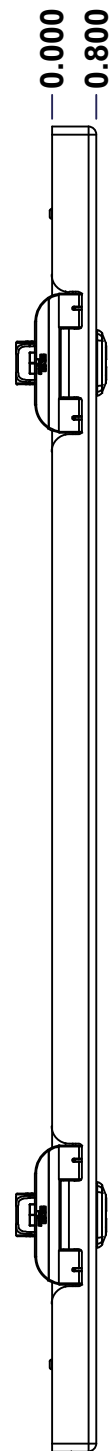
TOP



BACK

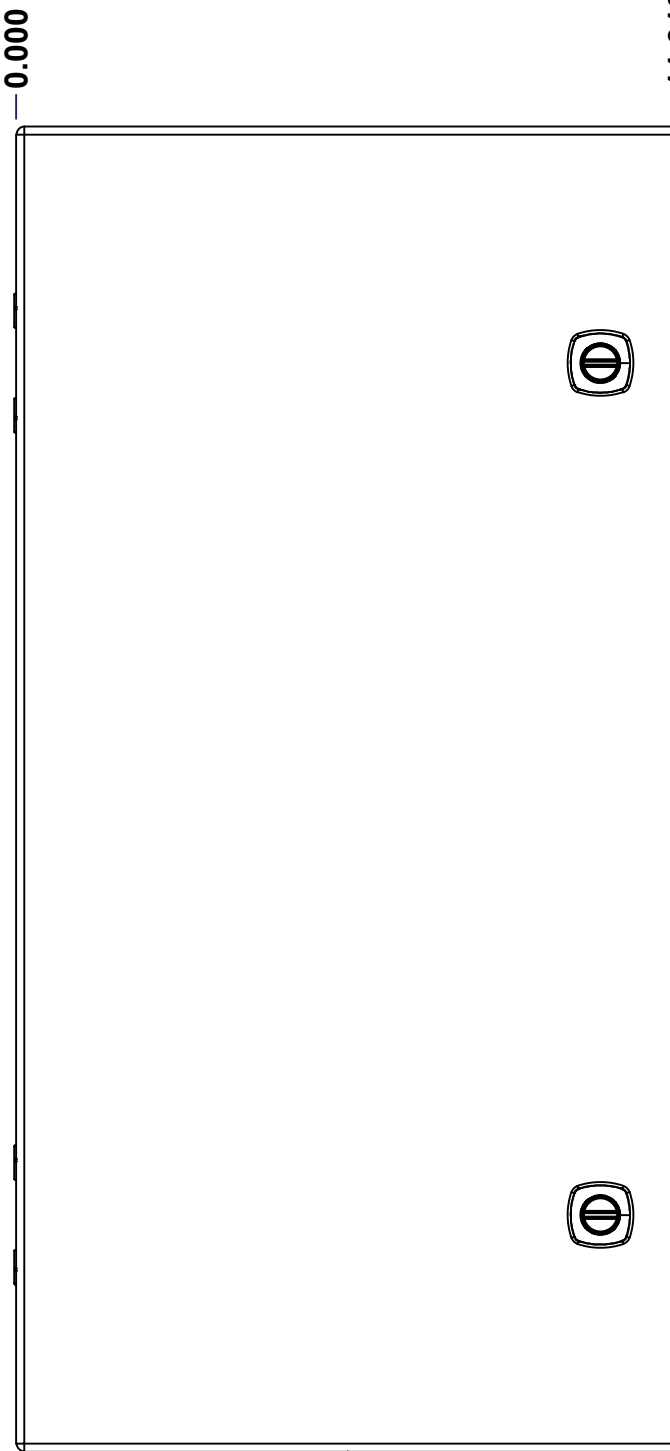


BOTTOM



LEFT

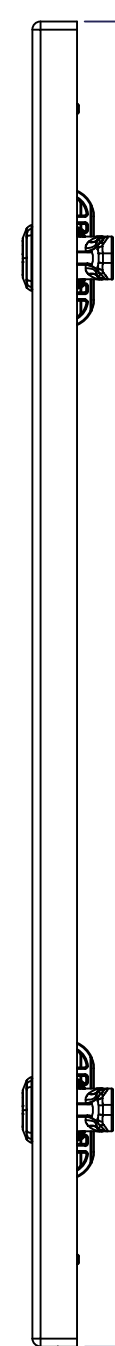
0.000  
0.800



FRONT

0.000

11.918

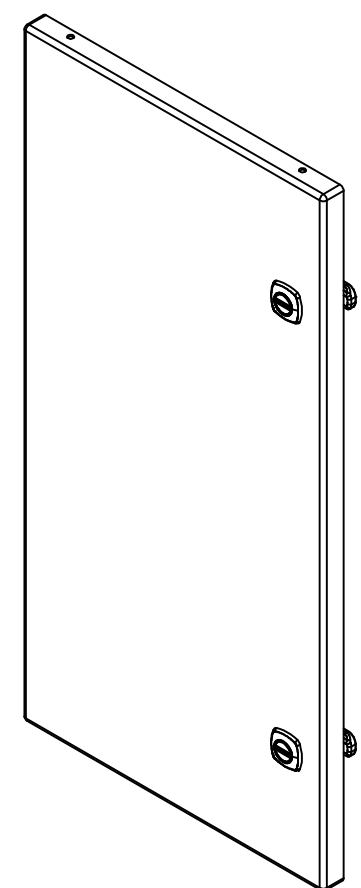


RIGHT

23.803

0.000

| No. | Revisions | Date | By/Par |
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Isometric View

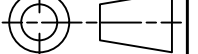


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 06-Apr-17

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Light Grey RAL7035

Finish  
Fini

Textured

Description

5412ES 24" x 12" Cover

Detail Rev.

Part Number  
Numéro Pièce

5412ESB241210C

Rev.

7

9

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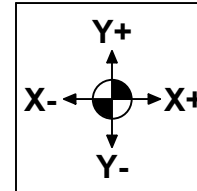
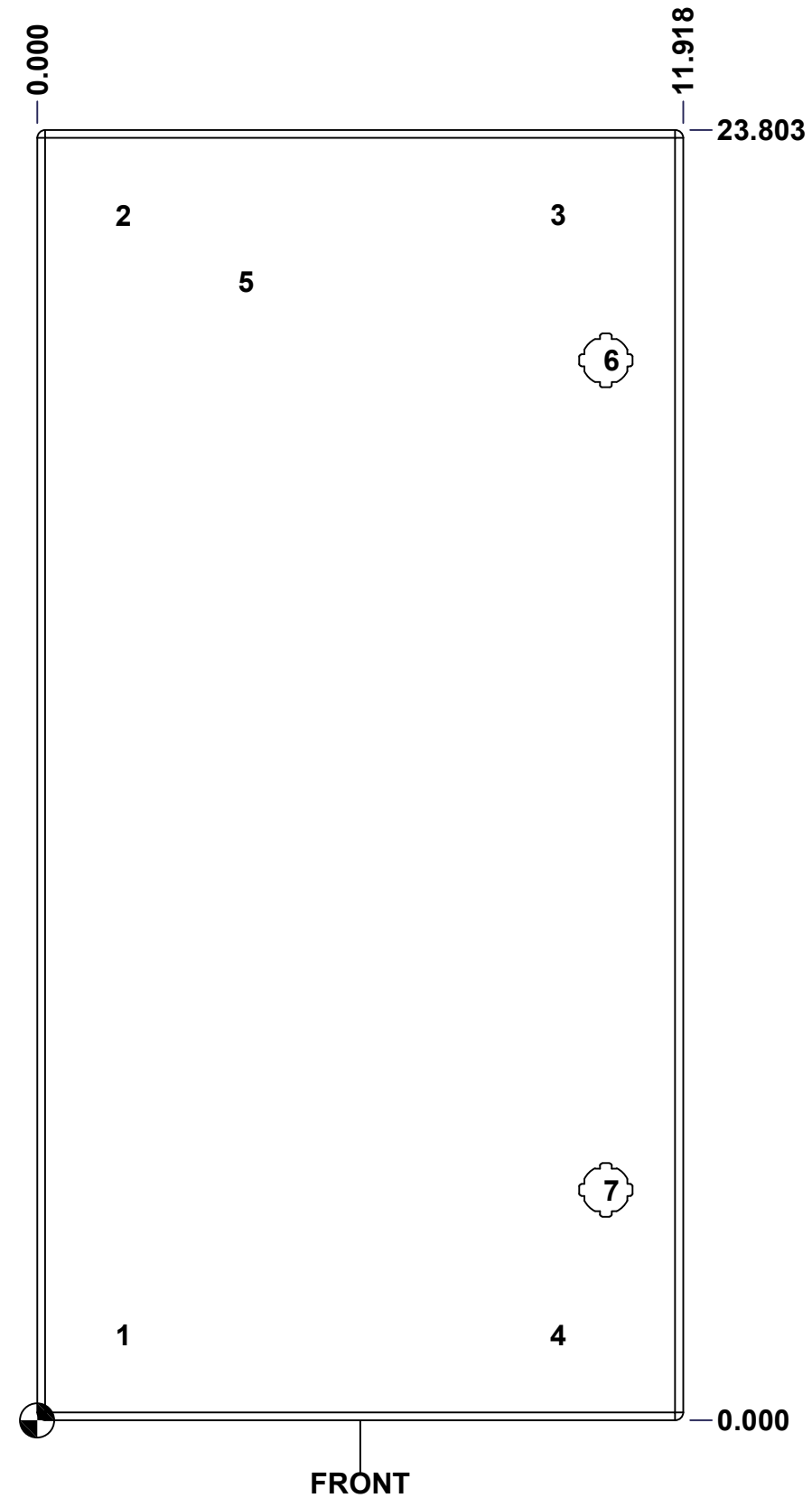
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION             |
|---------|--------|--------|-------------------------|
| 1       | 1.486  | 1.567  | STUD M6 x 18mm (Inside) |
| 2       | 1.486  | 22.236 | STUD M6 x 18mm (Inside) |
| 3       | 9.517  | 22.236 | STUD M6 x 18mm (Inside) |
| 4       | 9.517  | 1.567  | STUD M6 x 18mm (Inside) |
| -----   |        |        |                         |
| 5       | 3.750  | 21.000 | LABEL_EXM (Inside)      |
| 6       | 10.494 | 19.553 | LOCK 880 SCQ4-SL @ 0.0° |
| 7       | 10.494 | 4.250  | LOCK 880 SCQ4-SL @ 0.0° |

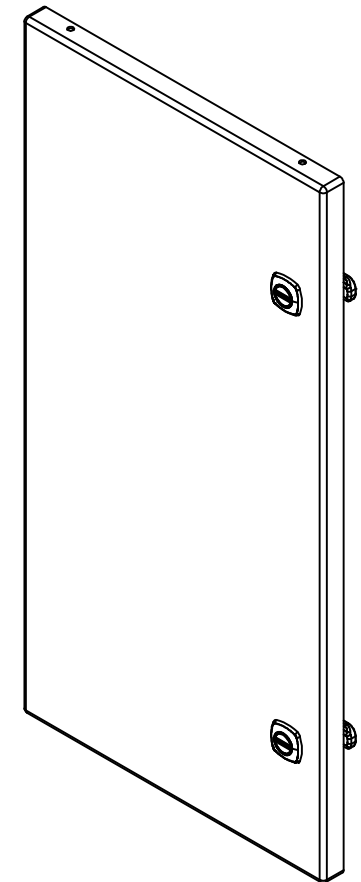


|                             |  |          |   |
|-----------------------------|--|----------|---|
| Description                 |  | Status   |   |
| 5412ES 24" x 12" Cover      |  | (NULL)   |   |
| Part Number<br>Numéro Pièce |  | Rev.     | 8 |
| <b>5412ESB241210C</b>       |  | <b>0</b> | 9 |

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Isometric View



|  |   |
|--|---|
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|  | Max 3.0mm   |
|  | Projection  |
|  |  |

|                         |                |
|-------------------------|----------------|
| Customer Client         | Date           |
| Drawn By<br>Dessiné Par | Date 06-Apr-17 |

|                     |   |
|---------------------|---|
| Material<br>Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |
|---------------------|---|

|                  |                    |                |          |
|------------------|--------------------|----------------|----------|
| Color<br>Couleur | Light Grey RAL7035 | Finish<br>Fini | Textured |
|------------------|--------------------|----------------|----------|

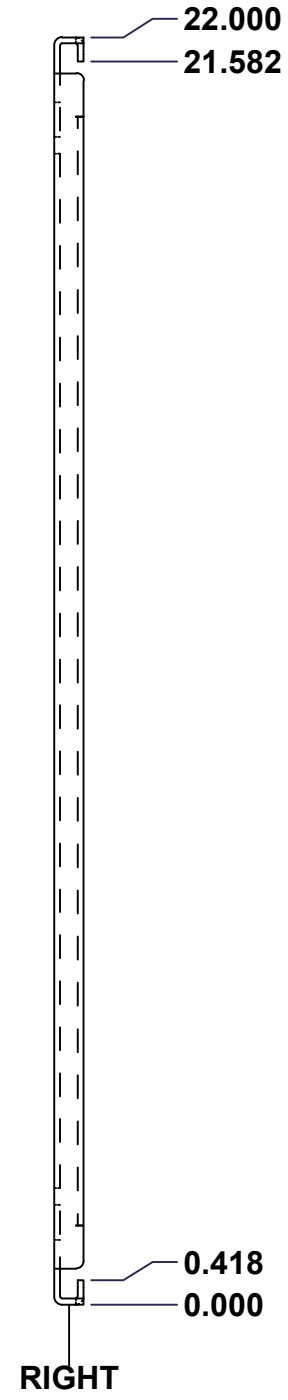
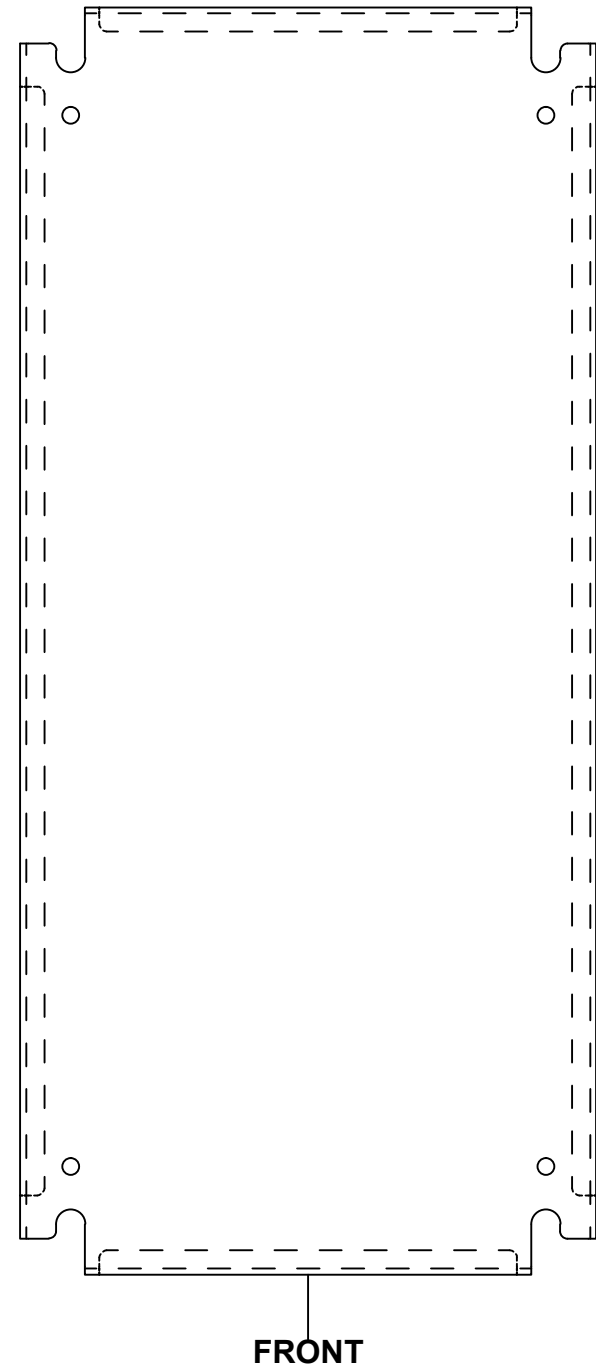
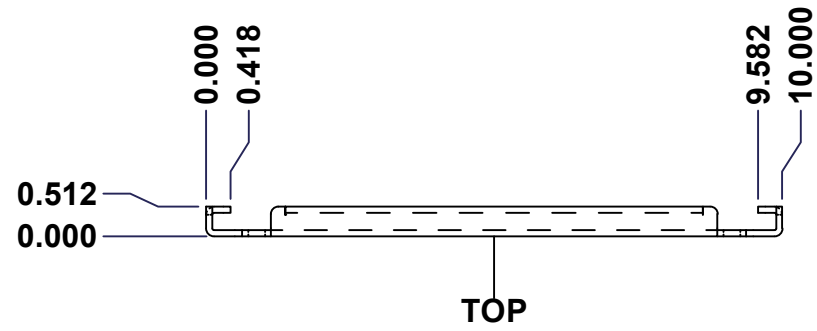
|                        |             |
|------------------------|-------------|
| Description            | Detail Rev. |
| 5412ES 24" x 12" Cover |             |

|                             |          |   |
|-----------------------------|----------|---|
| Part Number<br>Numéro Pièce | Rev.     | 9 |
| <b>5412ESB241210C</b>       | <b>0</b> | 9 |

| QTY        | Part Number      | Rev | Description                                |
|------------|------------------|-----|--|
| 2          | STK-K-12500      | 19  | 5412 ES 1/4 Turn Lock                      |
| 1          | STK-S-00100      | 0   | 3.5" x 2" Silver Milar Flexcon Sticker     |
| 1          | STK-P-03820R     | 0   | Powder Paint (Light Grey / Rough Textured) |
| 2          | STK-Q-46020-24   | 5   | 5412 ES Vertical Door Stiffener 24"        |
| 4          | STK-Q-16055      | 1   | M6 x 18mm Stud (No Paint Cap Required)     |
| 1          | 5412ESB241210G   | 0   | 5412ES 24" x 12" Cover Gasket Part         |
| 1          | 5412ESB241210C-P | 0   | 5412ES 24" x 12" Cover Part                |
| 2          | STK-K-09800      | 10  | 5412 ES Hinge with 2 Captive Hinge Pins    |
| 4          | STK-Q-07220      | 1   | M6 Nylon Insert Lock Nut                   |
| Parts List |                  |     |  |


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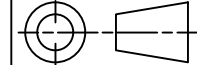
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**Isometric View**



|  |   |
|--|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br>www.exmweb.com | Flatness<br>Aplatissement<br>Max 3.0mm  |
|  | Projection<br> |
| Customer Client  | Date  |
| Drawn By<br>Dessiné Par BoxCad   | Date 23-Jan-07  |
| Material<br>Matière  | See Part List   |
| Color<br>Couleur   | See Part List   |
| Finish<br>Fini   | See Part List   |
| Description  | Detail Rev.   |
| 881 SP - Inner Panel   |   |
| Part Number<br>Numéro Pièce  | Rev. 1  |
| <b>881 SP2412G</b>   | <b>0</b>  |

| Qty | Part Number   | Rev | Description               | Material         | Color     | Finish     |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1   | 881 SP2412G-P | 0   | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

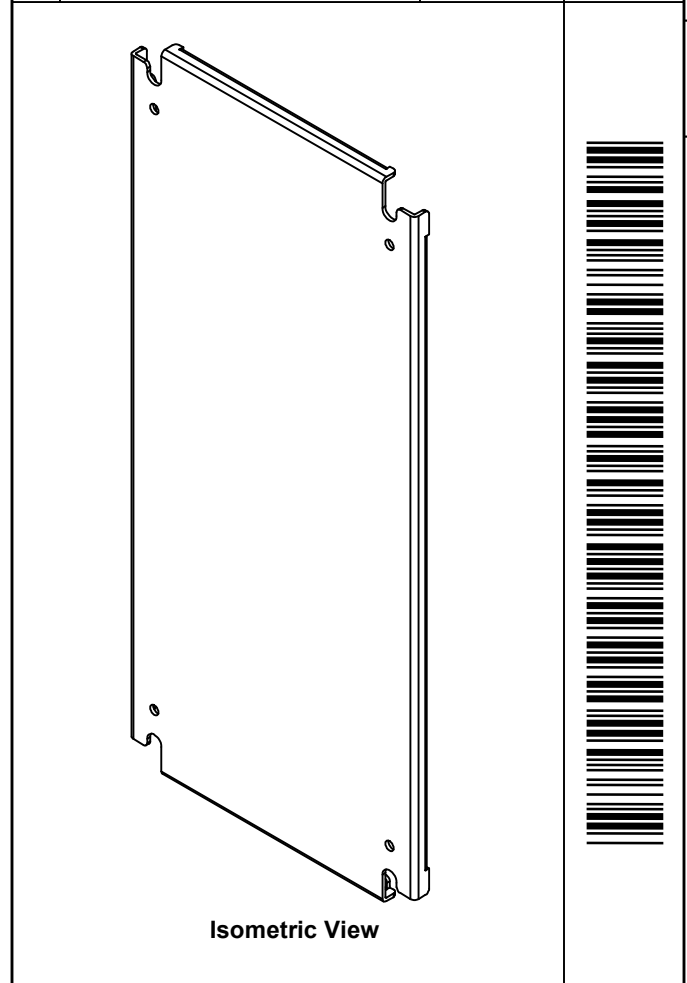
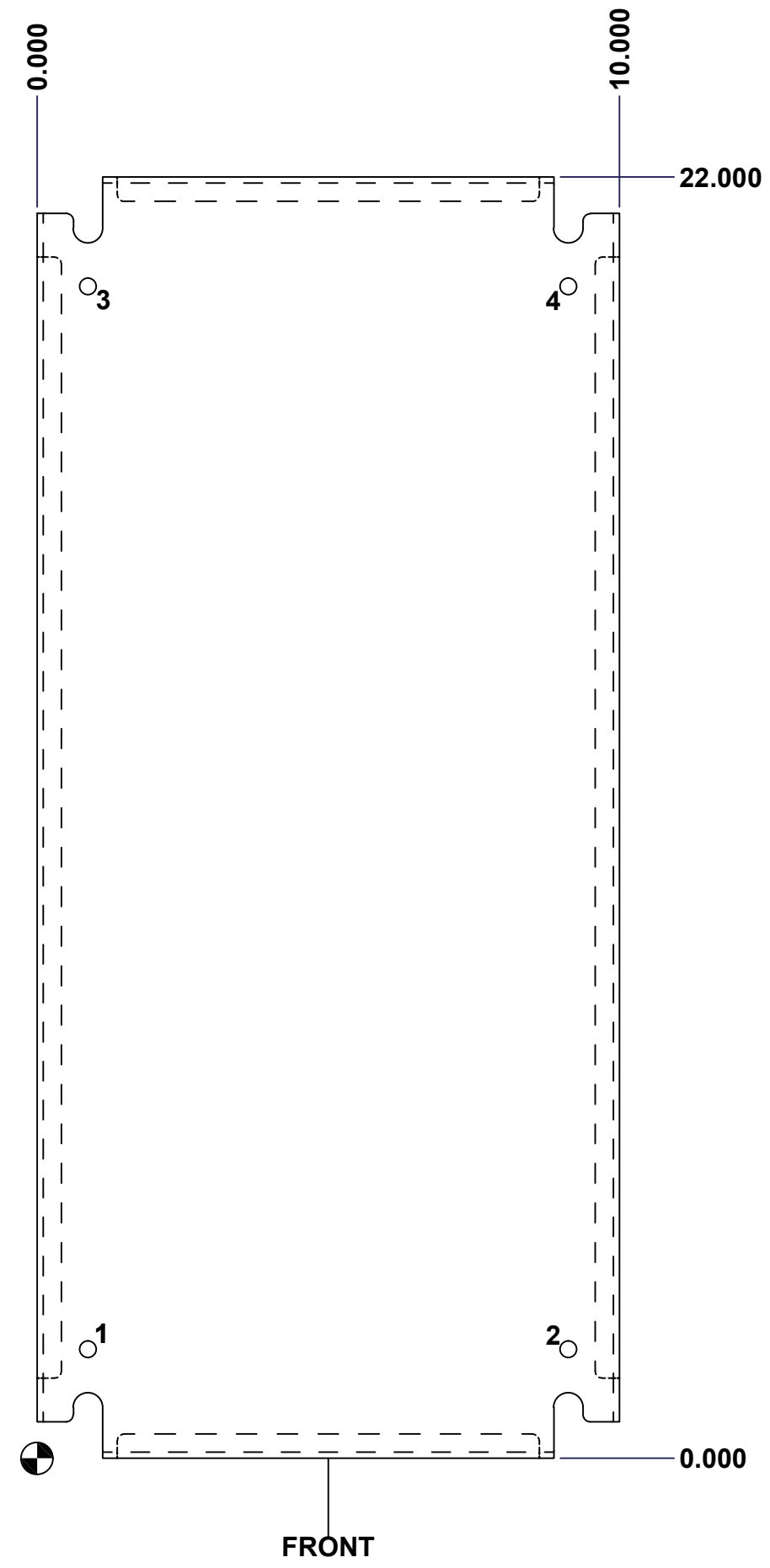
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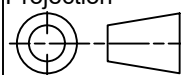
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| Table 1 |       |        | FRONT VIEW               |
|---------|-------|--------|--------------------------|
| CUT-OUT | XDIM  | YDIM   | DESCRIPTION              |
| 1       | 0.875 | 1.875  | GROUND HOLE (RND Ø0.290) |
| 2       | 9.125 | 1.875  | GROUND HOLE (RND Ø0.290) |
| 3       | 0.875 | 20.125 | GROUND HOLE (RND Ø0.290) |
| 4       | 9.125 | 20.125 | GROUND HOLE (RND Ø0.290) |

All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



|  |   |
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|  | Projection<br> |
| Customer Client  | Date  |
| Drawn By<br>Dessiné Par BoxCad   | Date 23-Jan-07  |
| Material<br>Matière  | See Part List   |
| Color<br>Couleur   | See Part List   |
| Finish<br>Fini   | See Part List   |
| Description<br>881 SP - Inner Panel  | Detail Rev.   |
| Part Number<br>Numéro Pièce<br><b>881 SP2412G</b>  | Rev. 0  |
|  | 2 / 2   |