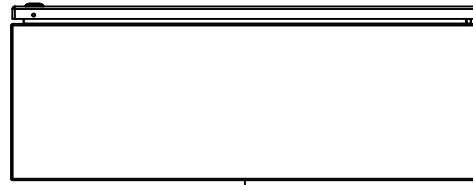
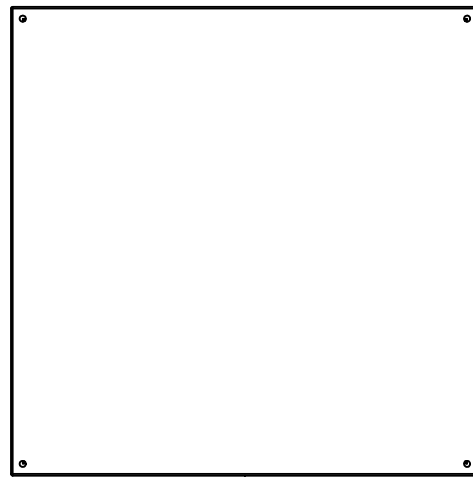


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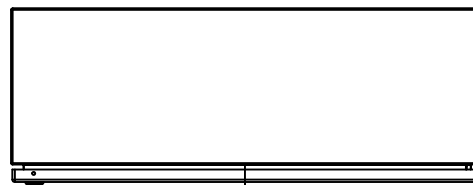
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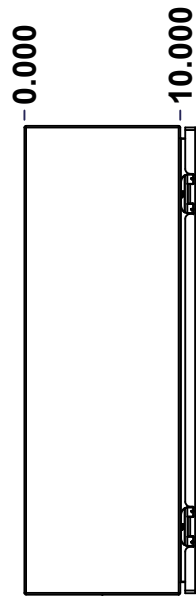
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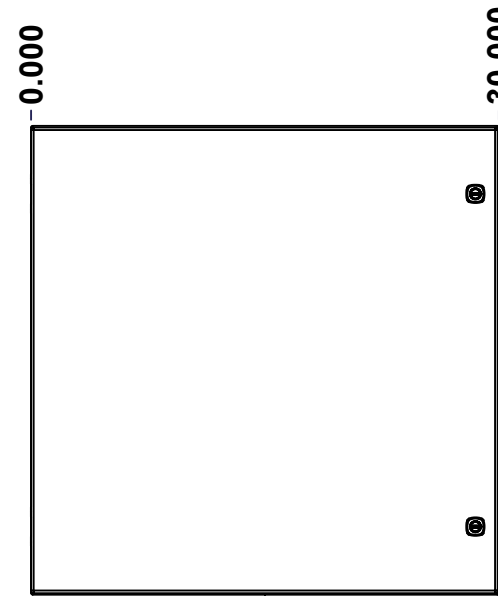
BACK



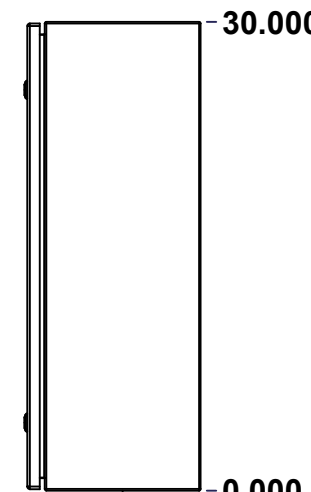
BOTTOM



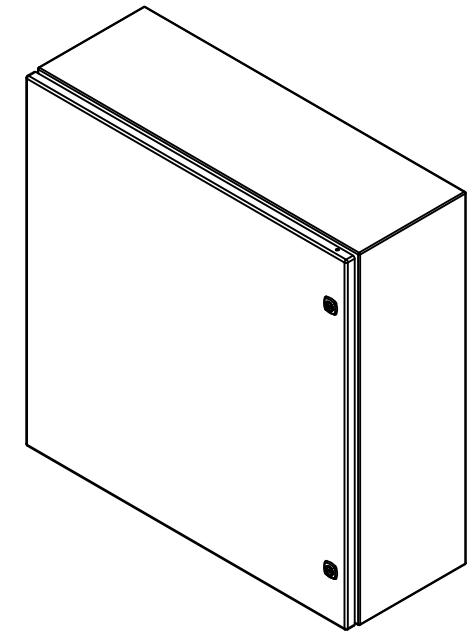
LEFT



FRONT




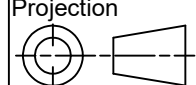
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/12/2017
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description		Detail Rev.
5412ES 30" x 30" x 10" Assembly		
Part Number Numéro Pièce	Rev.	
5412ESB303010	0	1 2

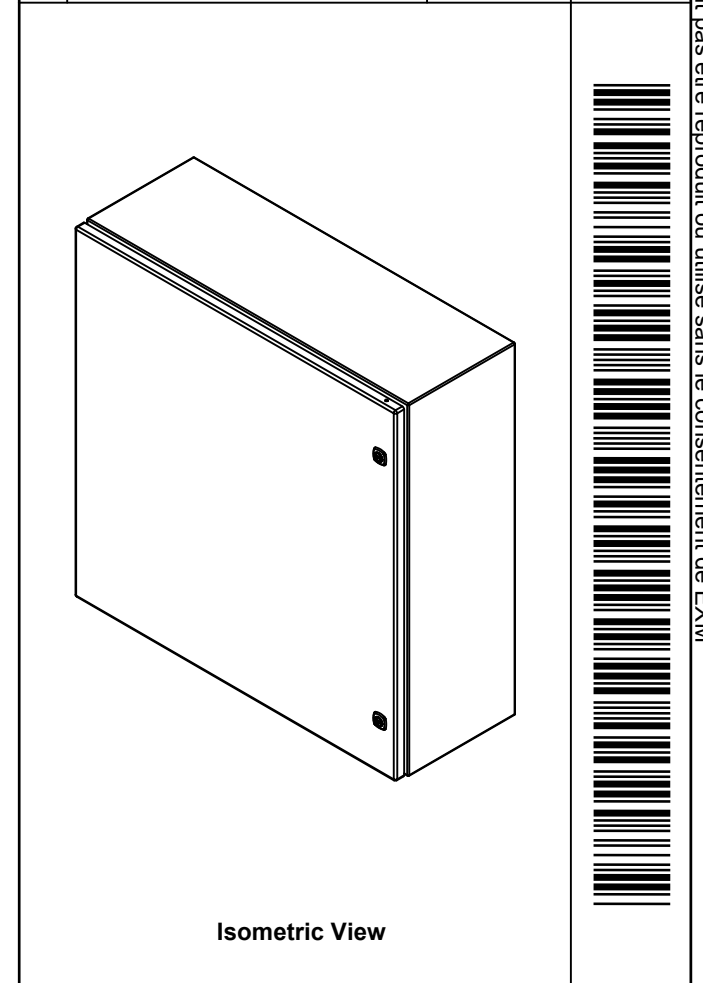
SEE BILL OF MATERIAL ON LAST PAGE

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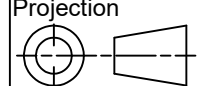
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/12/2017
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description		Detail Rev.
5412ES 30" x 30" x 10" Assembly		
Part Number Numéro Pièce	5412ESB303010	Rev. 2
		0

Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP3030G	0	881 SP - Inner Panel
1	5412ESB303010C	0	5412ES 30" x 30" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESB303010B	0	5412ES 30" x 30" x 10" Body
2	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

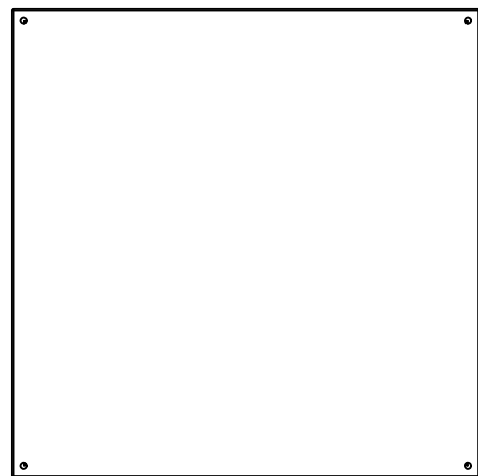
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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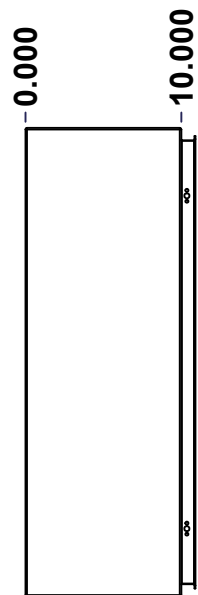
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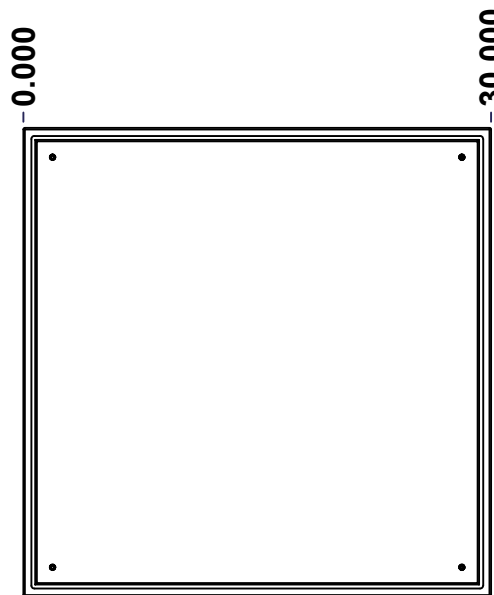
TOP



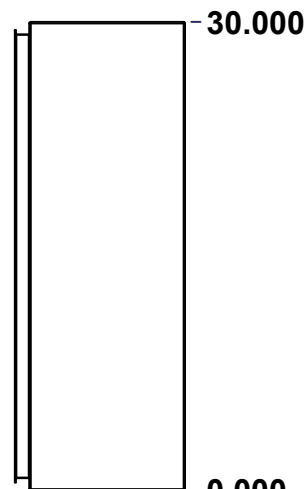
BACK



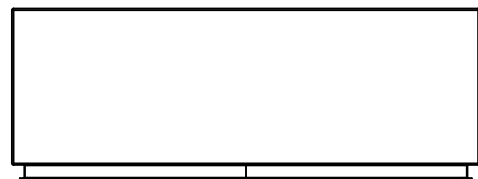
LEFT



FRONT

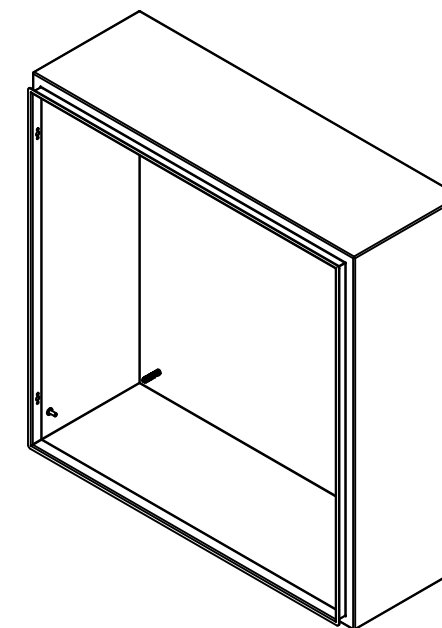


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/12/2017

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough / Textured
-------------------------------------	---------------------------------

Description: 5412ES 30" x 30" x 10" Body

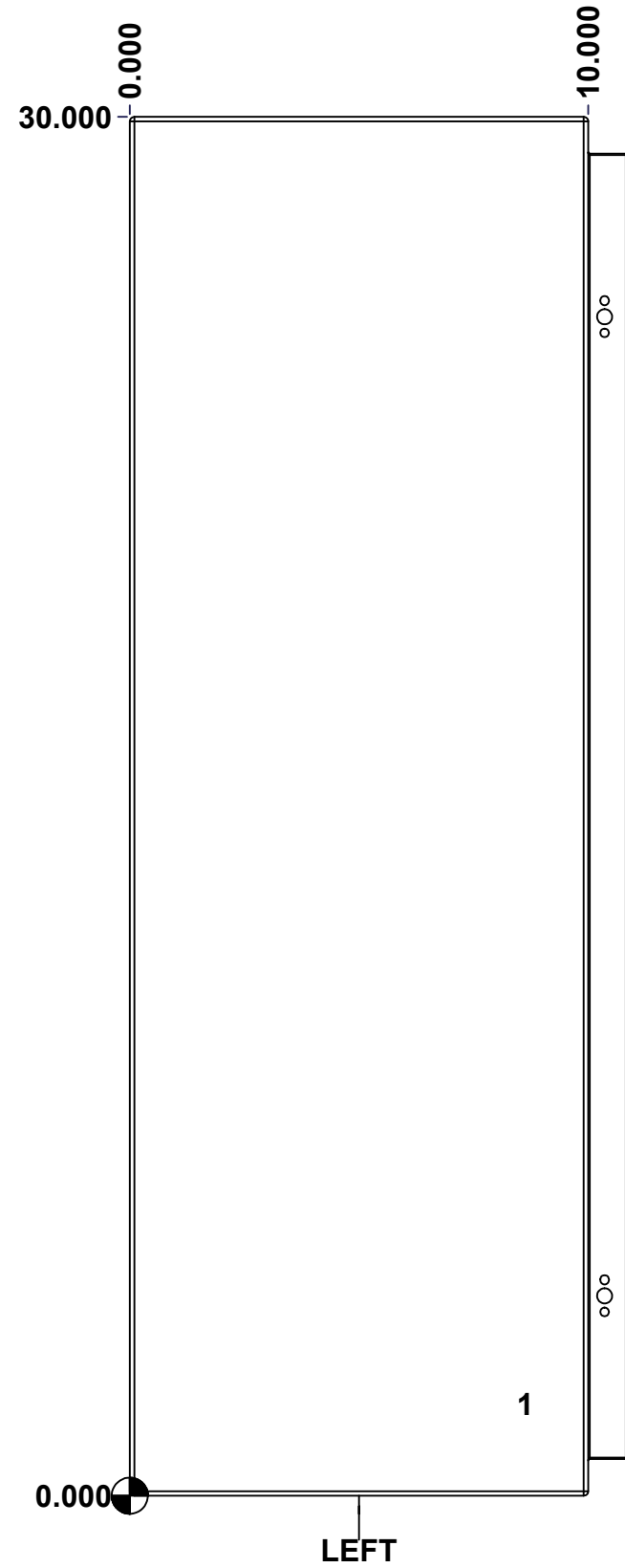
Part Number / Numéro Pièce: 5412ESB303010B	Rev. 0	1 / 7
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SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ES 30" x 30" x 10" Body			
	Part Number Numéro Pièce		Rev.	5
	5412ESB303010B		0	7

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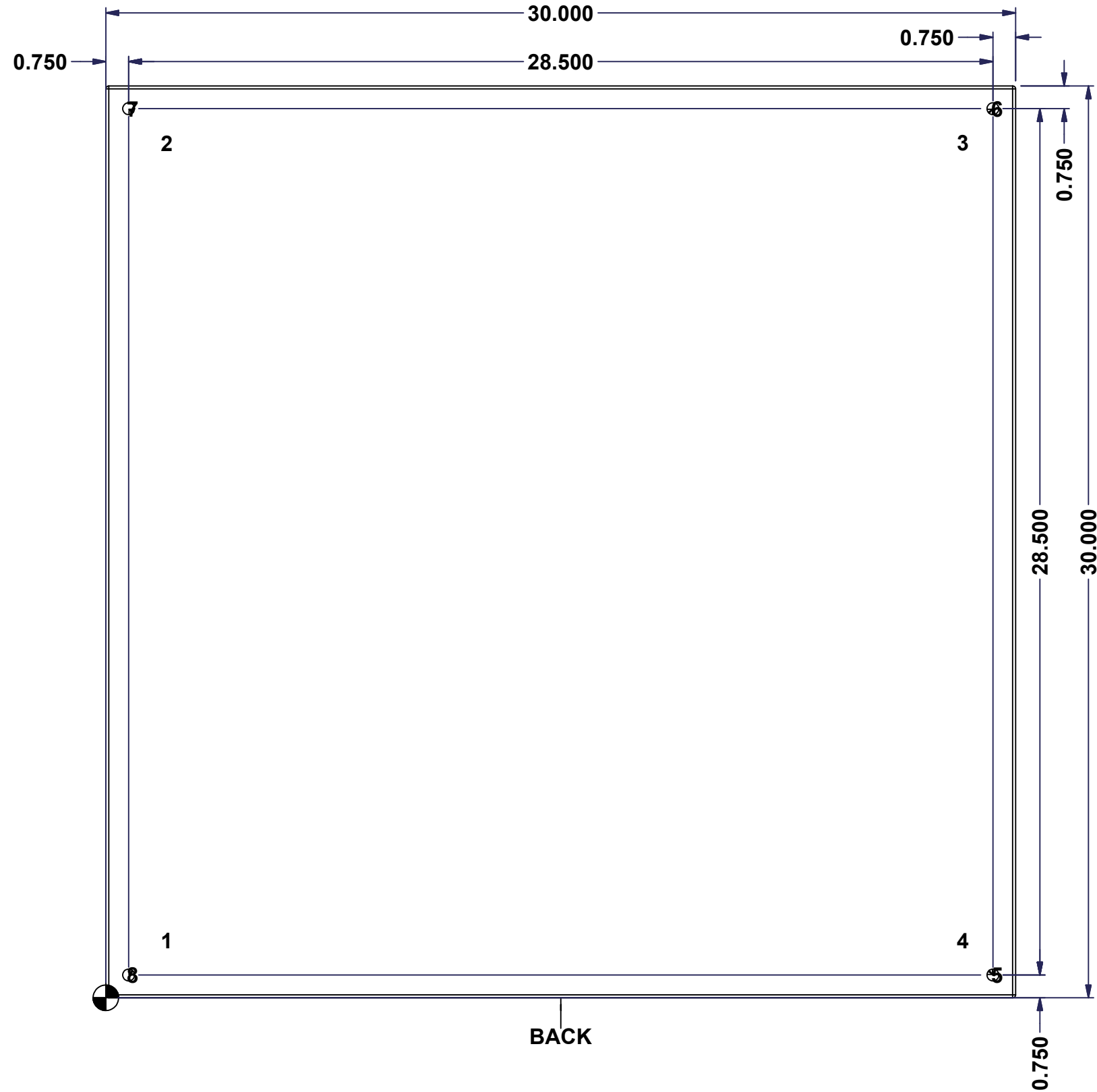
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	28.125	28.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)

5	29.250	0.750	RND Ø0.390
6	29.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



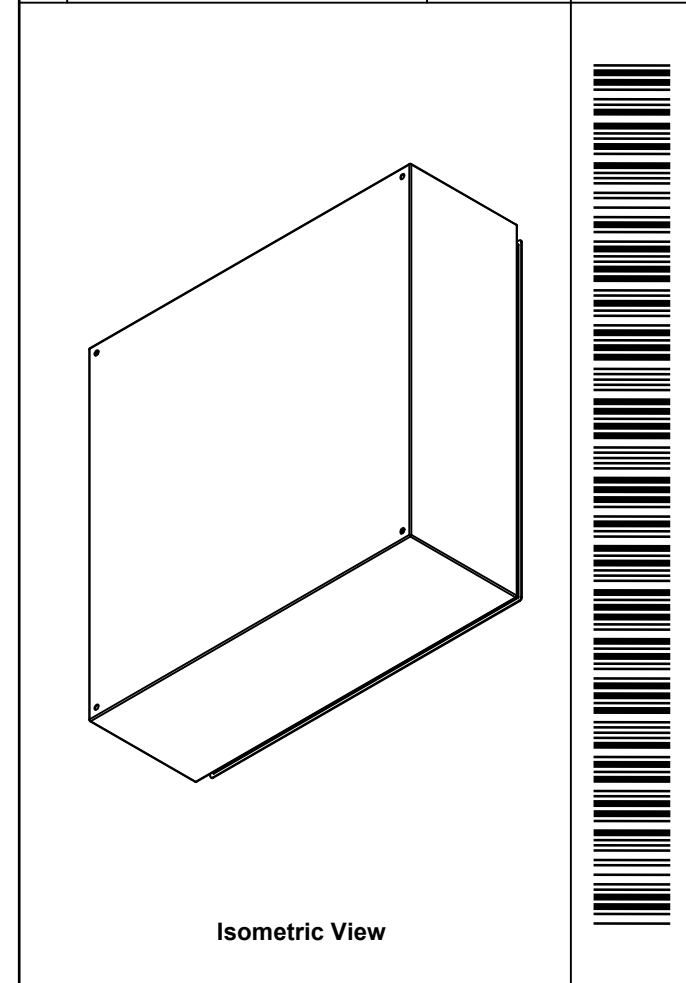
BACK


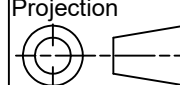
	Description	Status	
	5412ES 30" x 30" x 10" Body		
	Part Number Numéro Pièce	Rev.	
	5412ESB303010B	0	6 7

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No.	Revisions	Date	By/Par

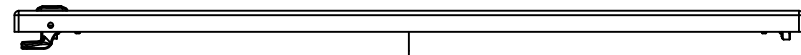


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/12/2017
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description		Detail Rev.
5412ES 30" x 30" x 10" Body		
Part Number Numéro Pièce	Rev.	7
5412ESB303010B	0	7

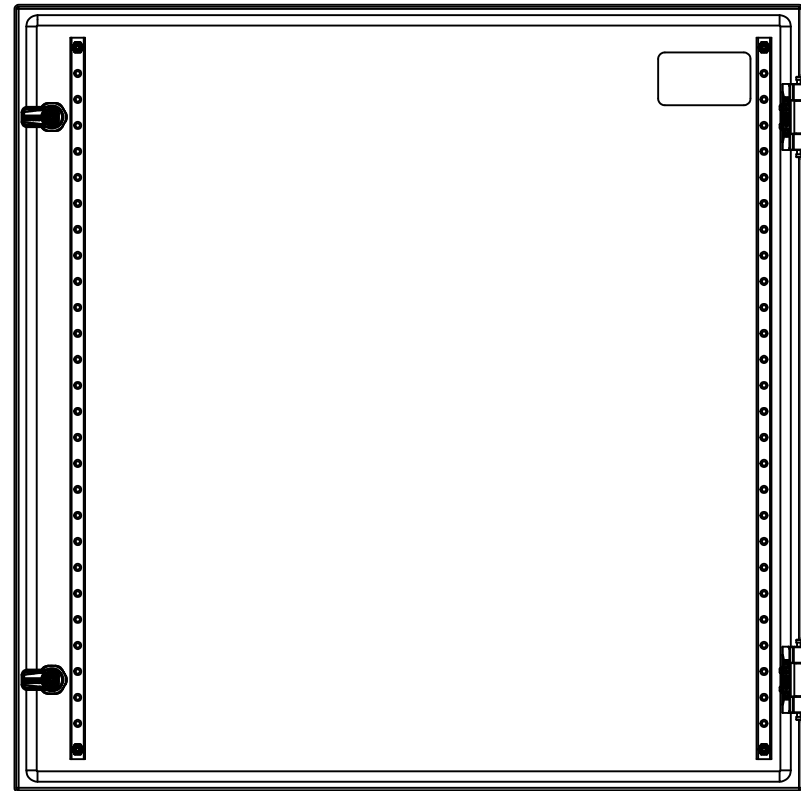
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESB303010B-P	0	5412ES 30" x 30" x 10" Body Part
Parts List			

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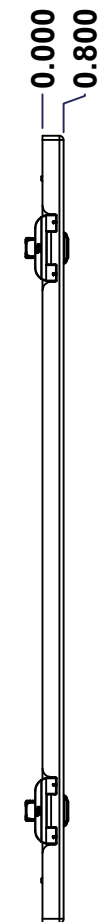
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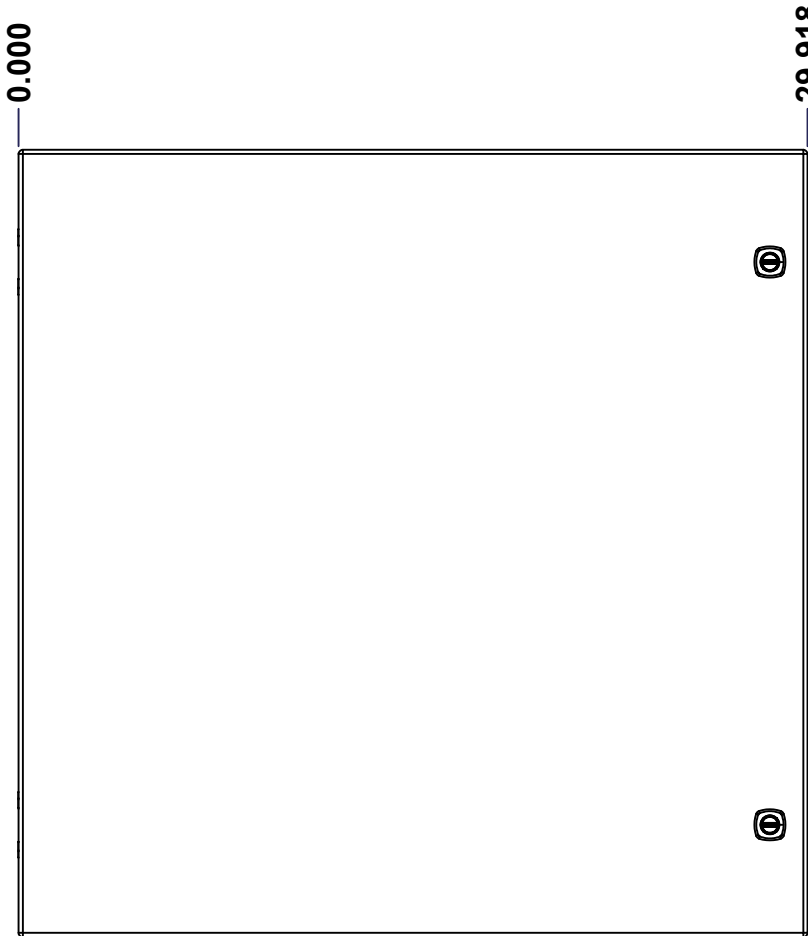
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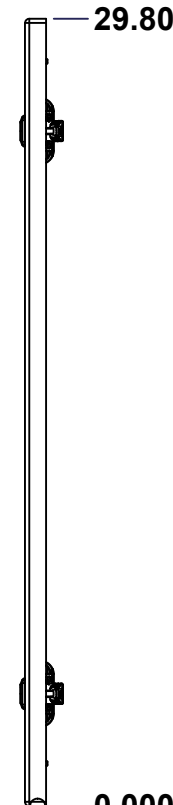
BACK



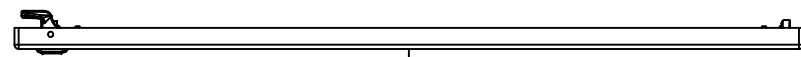
LEFT



FRONT

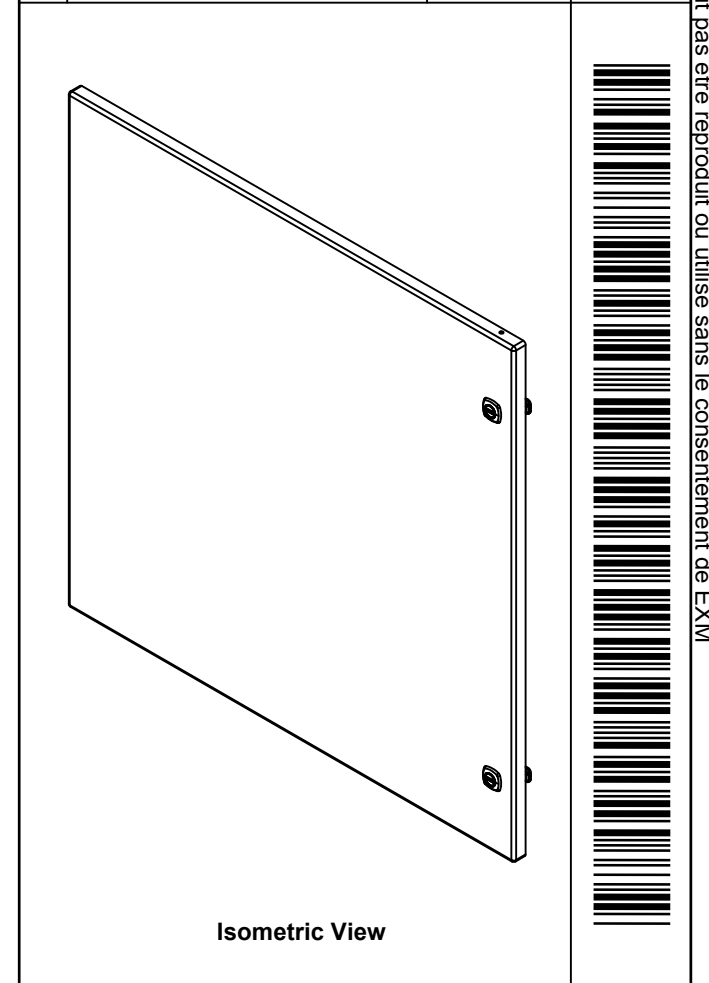


RIGHT


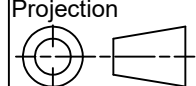


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/12/2017
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini
Description		Detail Rev.
5412ES 30" x 30" Cover		
Part Number Numéro Pièce	Rev.	1
5412ESB303010C	0	3

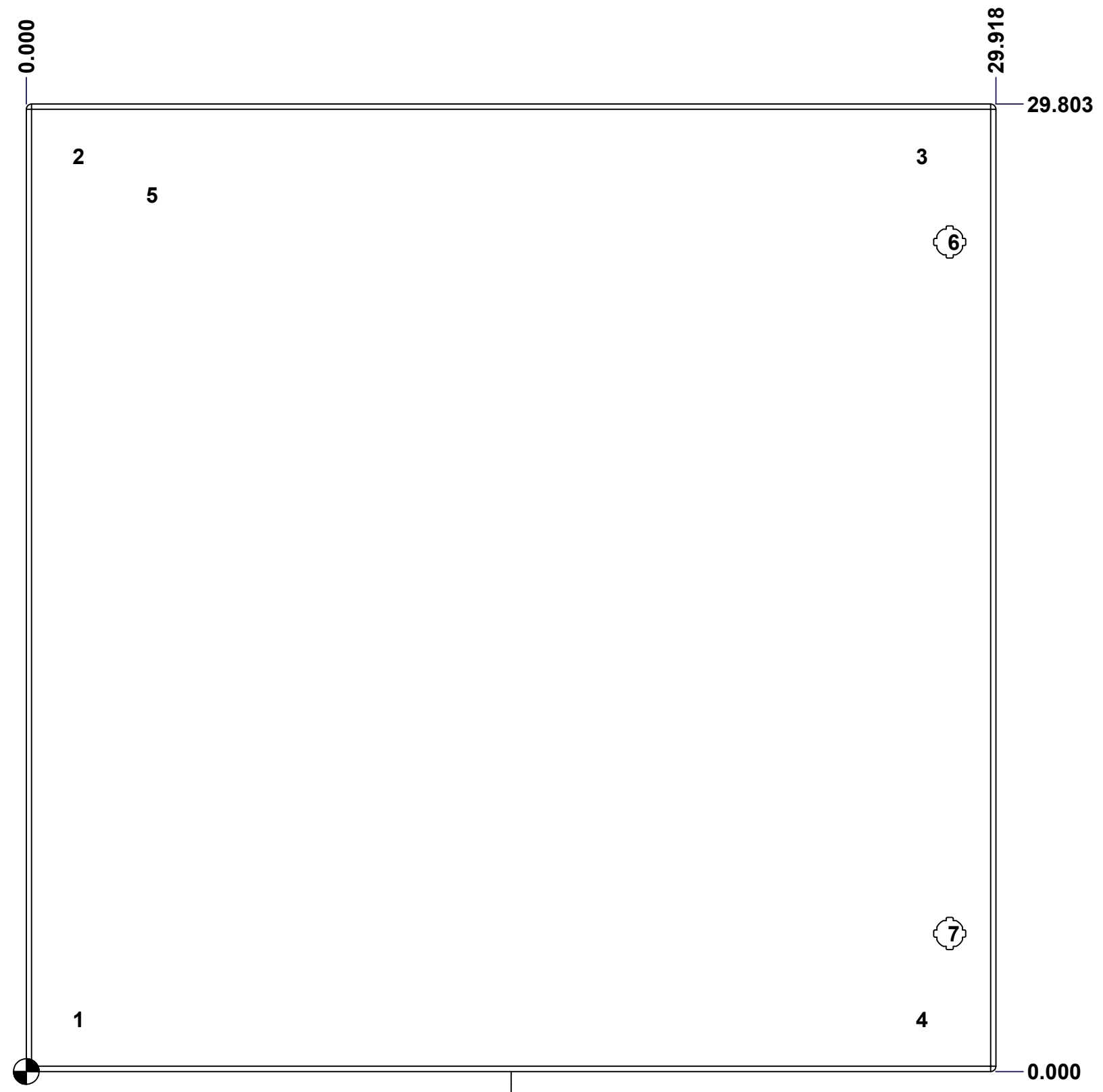
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	27.517	28.189	STUD M6 x 18mm (Inside)
4	27.517	1.614	STUD M6 x 18mm (Inside)

5	3.750	27.000	LABEL_EXM (Inside)
6	28.494	25.553	LOCK 880 SCQ4-SL @ 0.0°
7	28.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



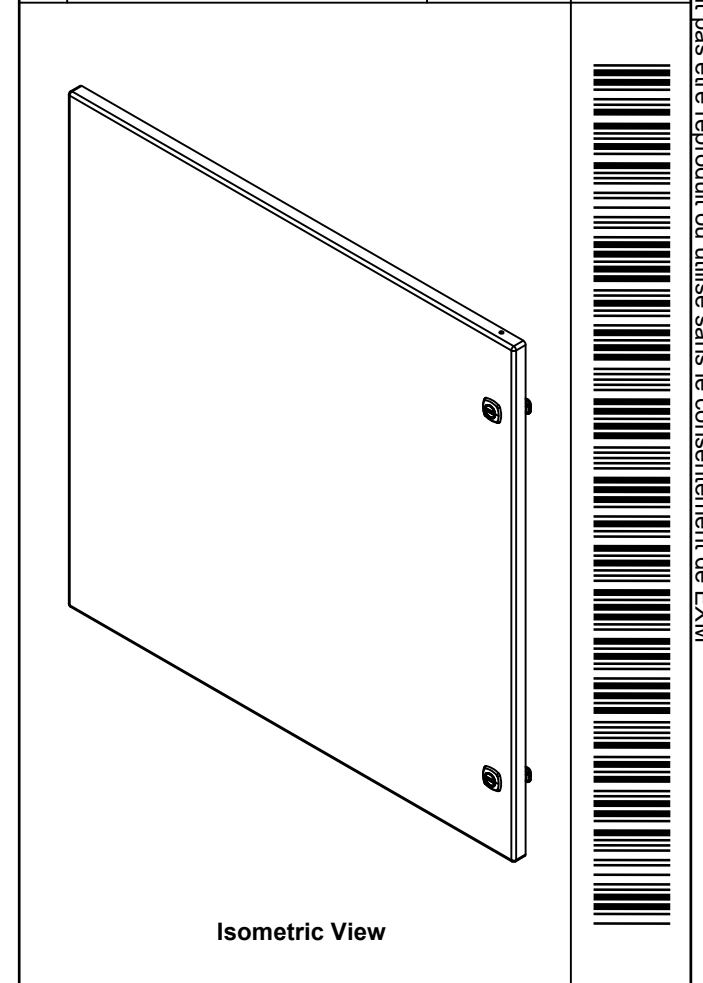
FRONT

	Description	Status	
	5412ES 30" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESB303010C	0	2 3

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client _____ Date _____
 Drawn By Dessiné Par BoxCad: BoxCad Date 4/12/2017

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Light Grey RAL7035 Finish Fini Rough Textured

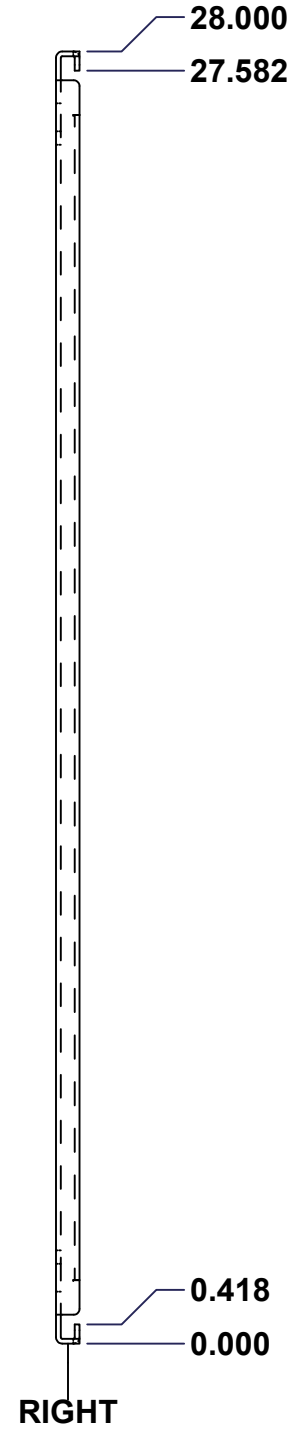
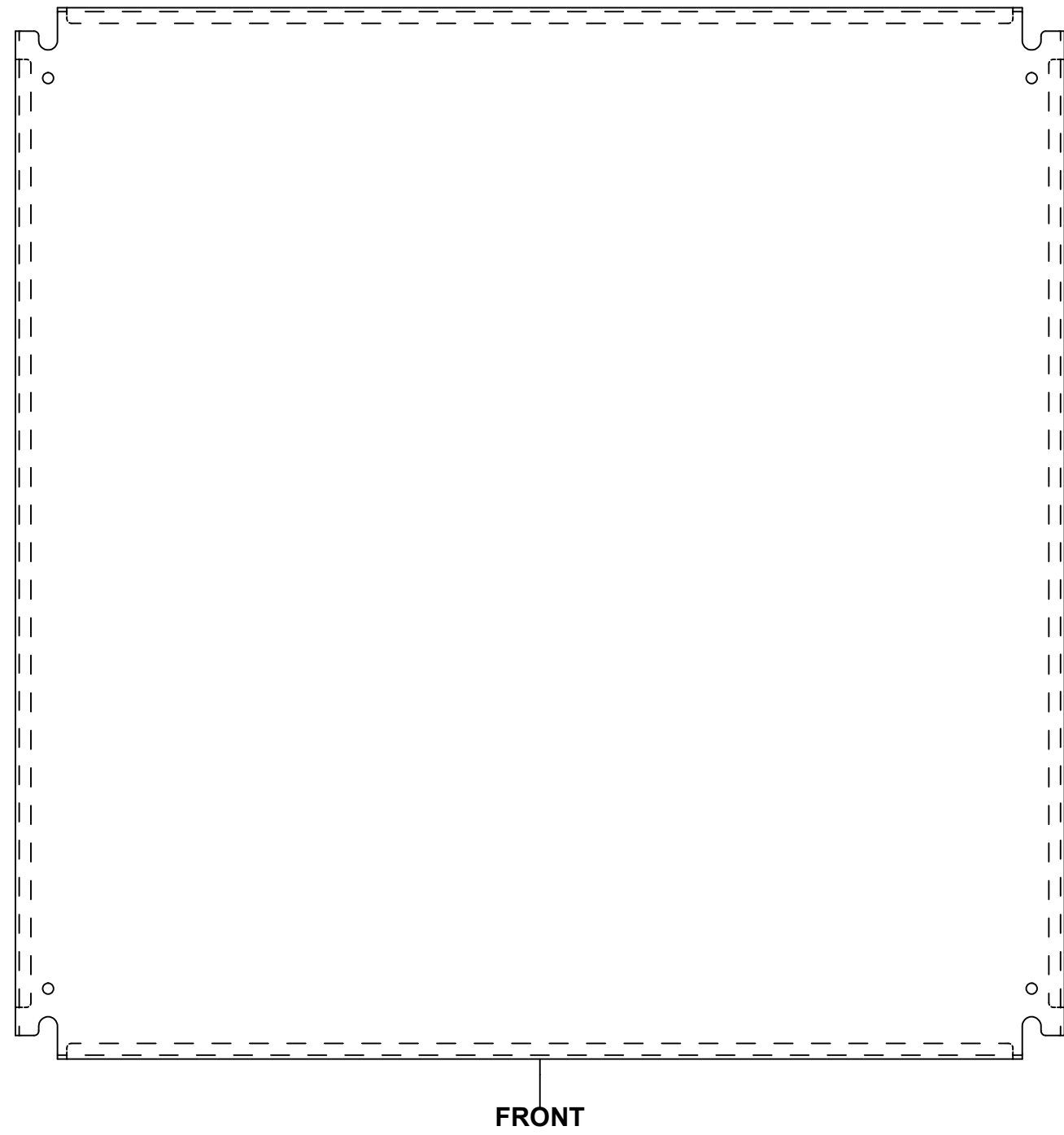
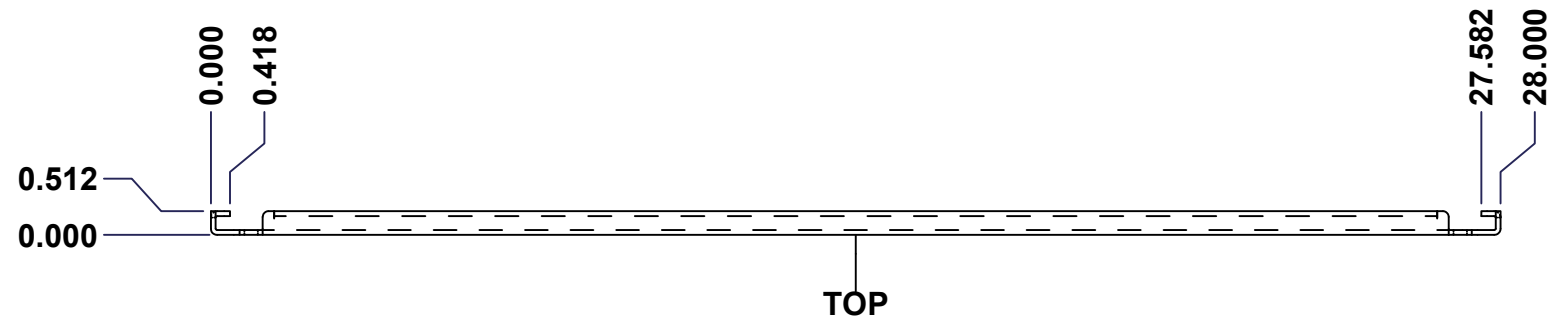
Description 5412ES 30" x 30" Cover Detail Rev. _____

Part Number Numéro Pièce **5412ESB303010C** Rev. 3
0 3

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESB303010G	0	5412ES 30" x 30" Cover Gasket Part
1	5412ESB303010C-P	0	5412ES 30" x 30" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP3030G	Rev. 1 0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3030G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

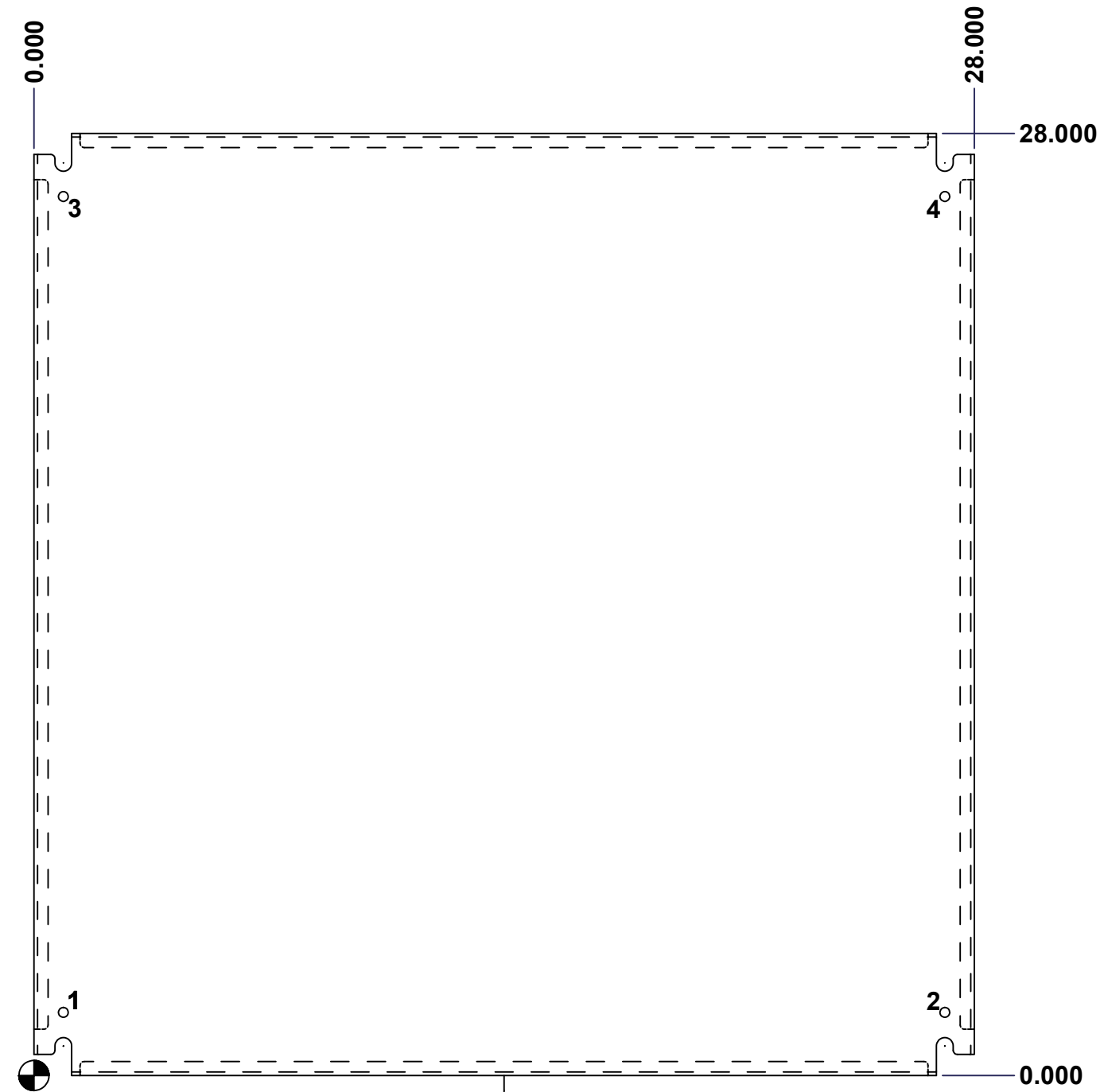
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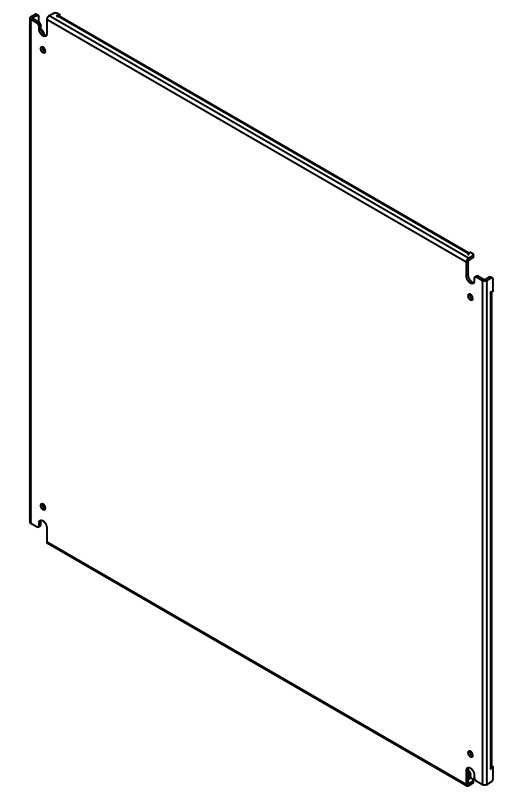
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	27.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

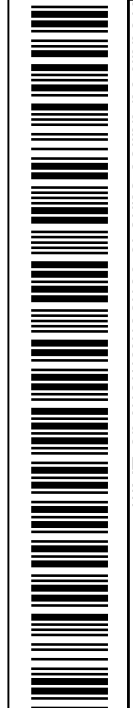
No.	Revisions	Date	By/Par


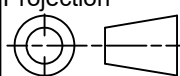


FRONT



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client Drawn By / Dessiné Par: BoxCad Material Matière: See Part List		Projection  Date: 1/23/2007
Color Couleur: See Part List Description: 881 SP - Inner Panel		Finish Fini: See Part List Detail Rev.
Part Number / Numéro Pièce: 881 SP3030G		Rev. 2 0