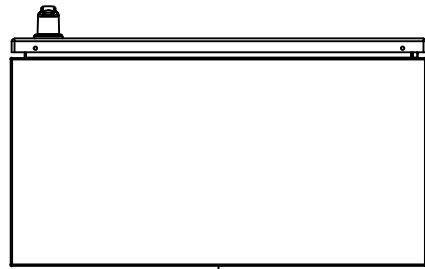
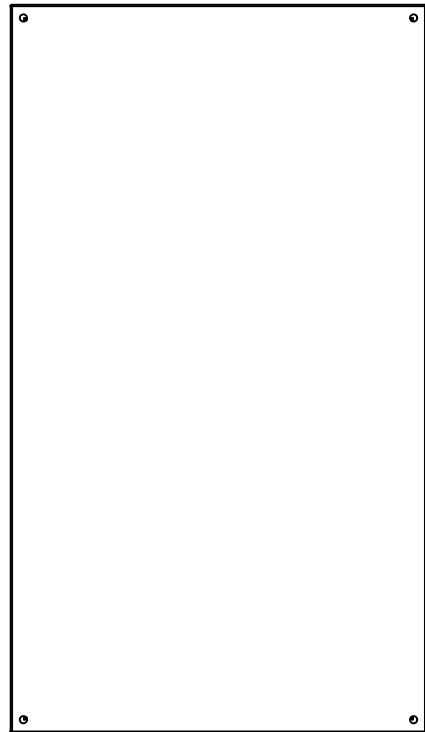


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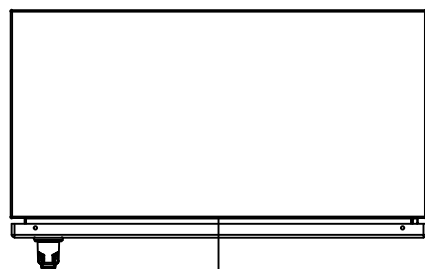
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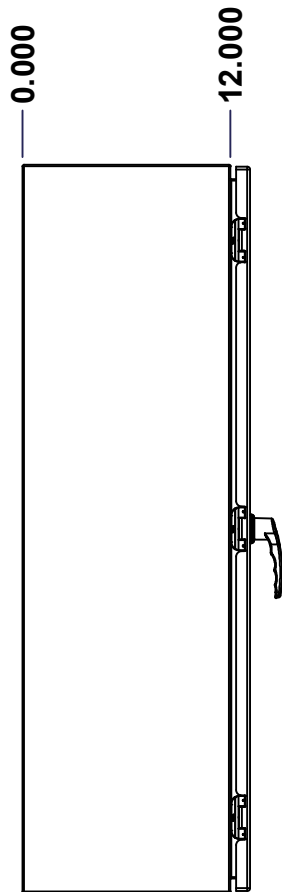
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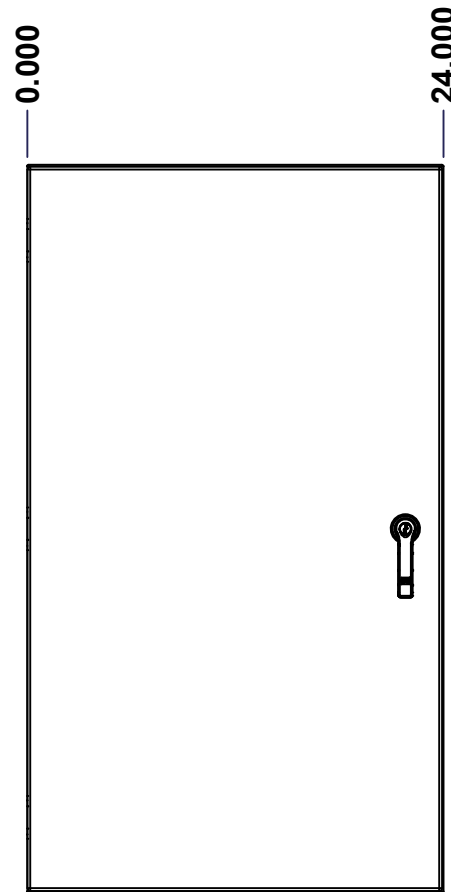
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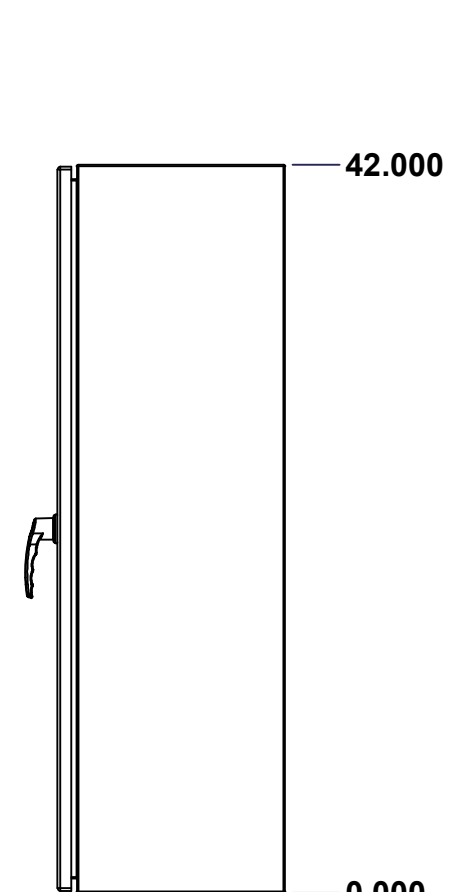
BOTTOM



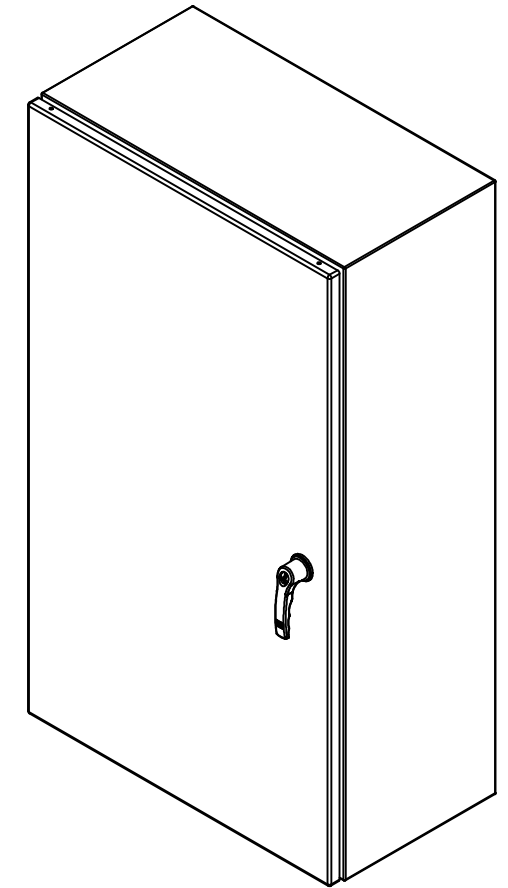
LEFT



FRONT




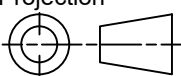
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Apr-17
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description		Detail Rev.
5412ES 42" x 24" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESB422412	0	9

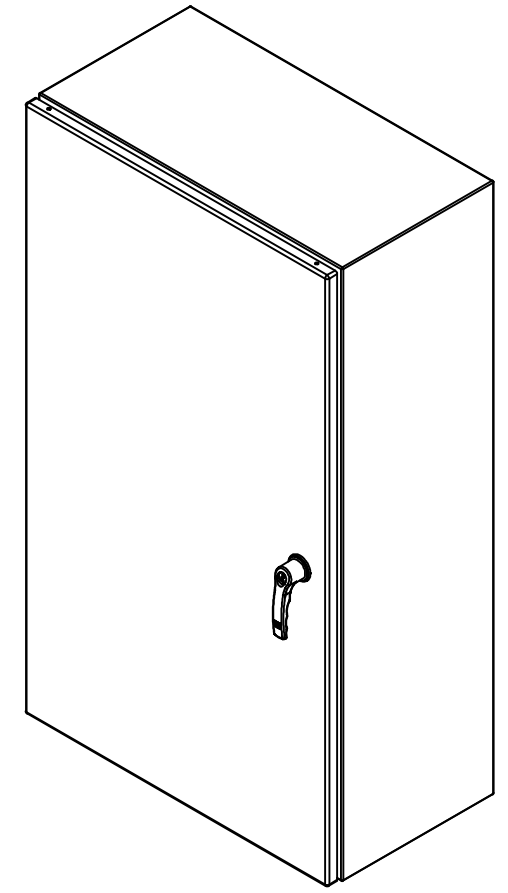
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



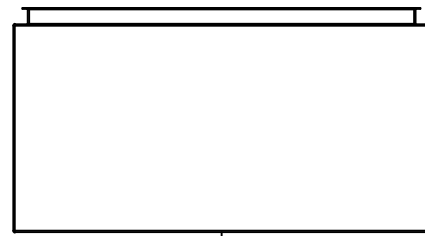
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	881 SP4224G	0	881 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESB422412C	0	5412ES 42" x 24" Cover
1	5412ESB422412B	0	5412ES 42" x 24" x 12" Body
3	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Apr-17	Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)
Color Couleur Light Grey RAL7035	Finish Fini Textured	Description 5412ES 42" x 24" x 12" Assembly Detail Rev.
Part Number Numéro Pièce 5412ESB422412	Rev. 0	2 9

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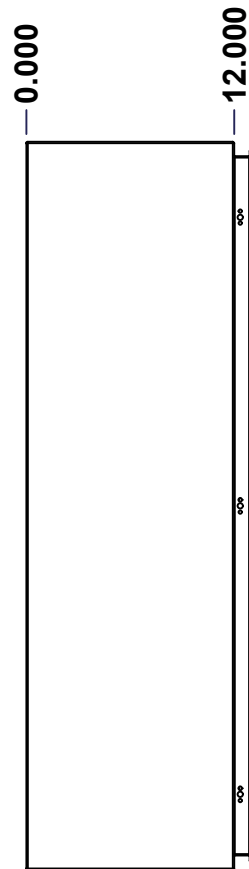
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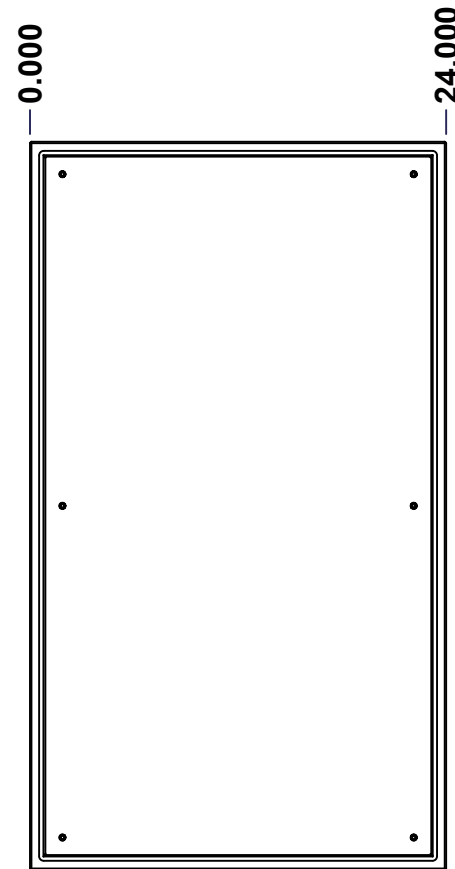
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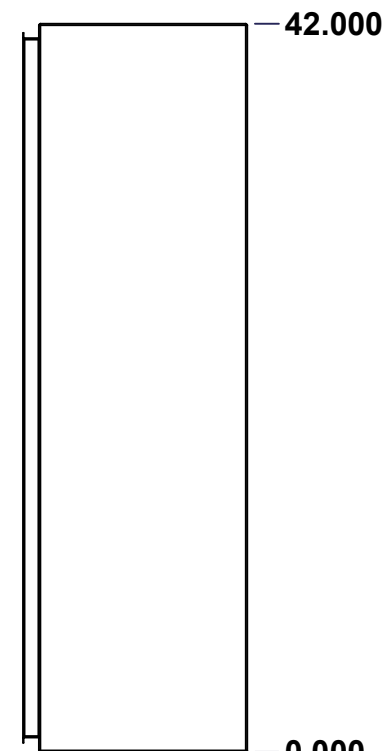
BOTTOM



LEFT

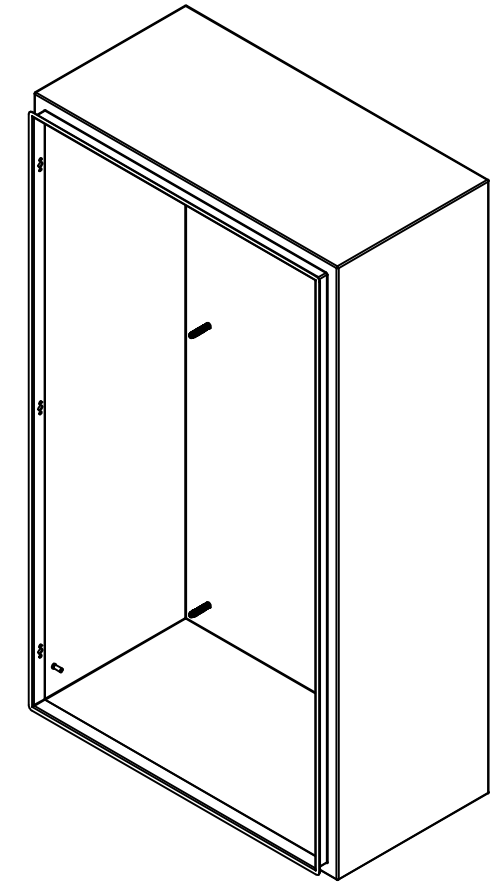


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

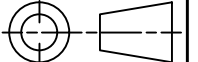


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Flatness
Aplatissement

Max 3.0mm

Projection



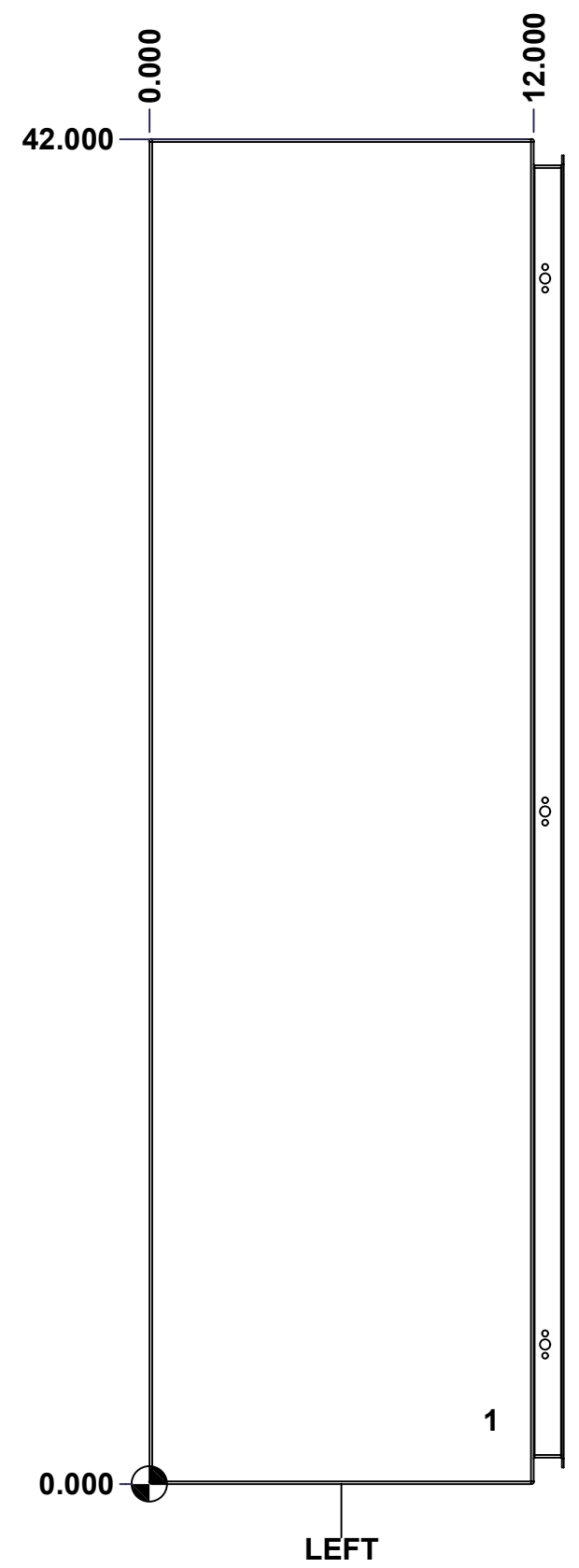
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Apr-17
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 5412ES 42" x 24" x 12" Body	Detail Rev.
Part Number Numéro Pièce 5412ESB422412B	Rev. 0
	3 9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ES 42" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESB422412B	0	4 9

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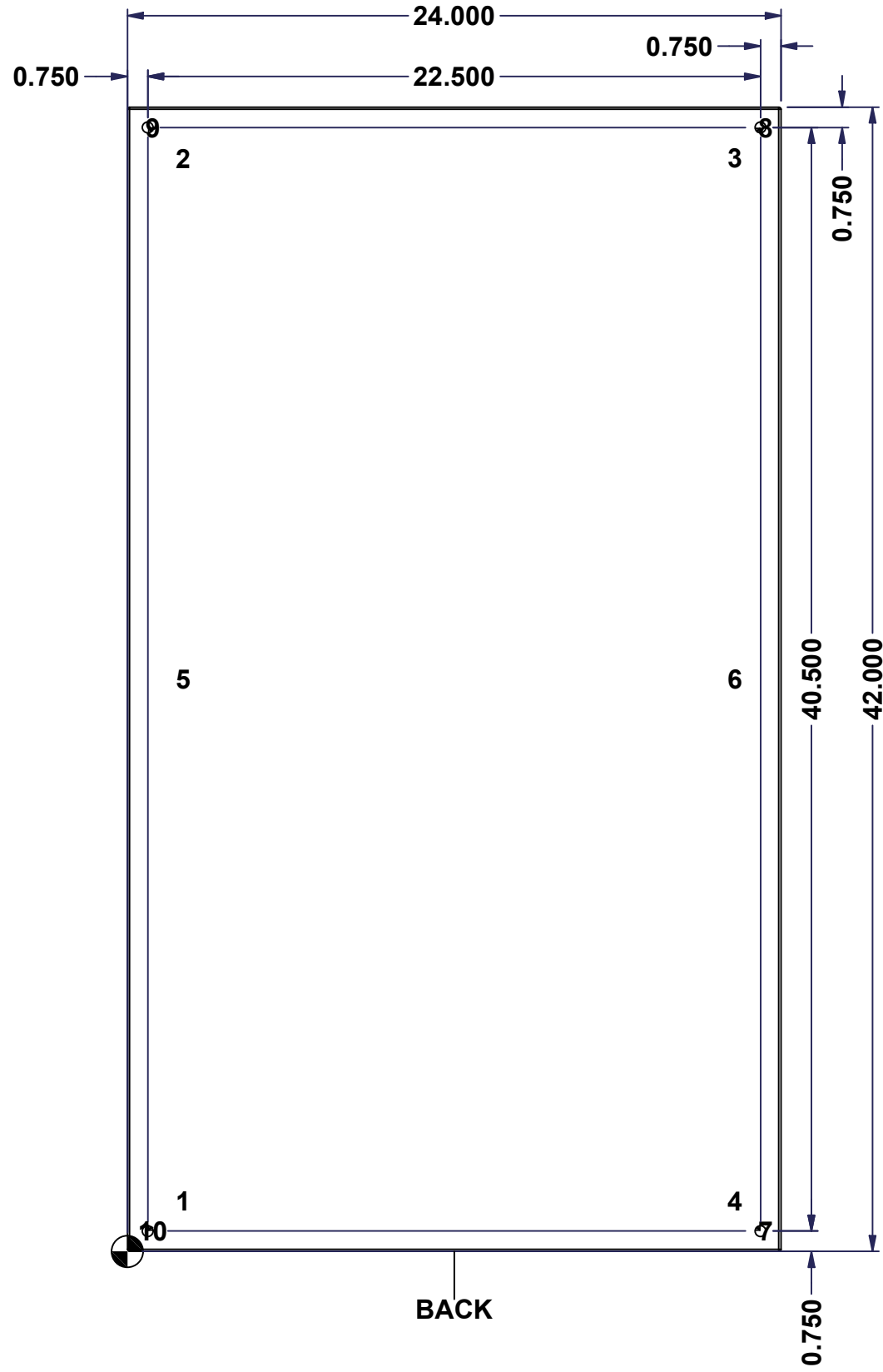
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.750	RND Ø0.390
8	23.250	41.250	RND Ø0.390
9	0.750	41.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



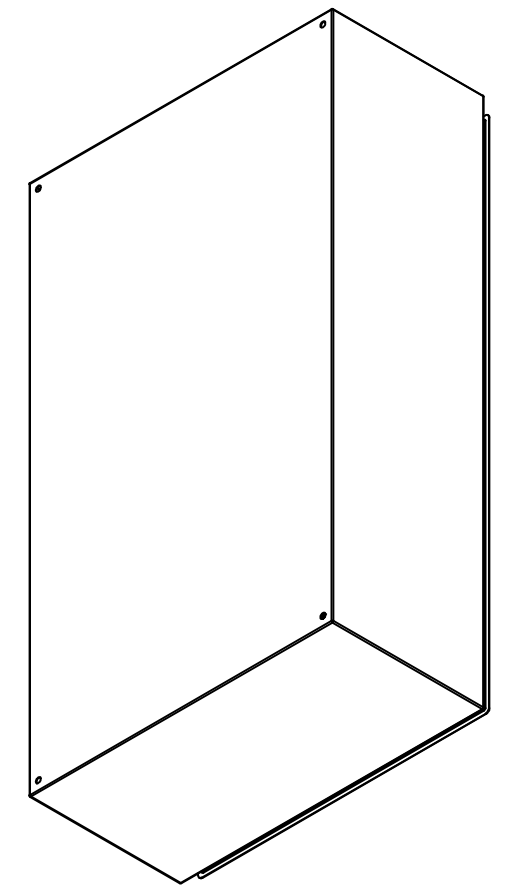
BACK

	Description	Status
	5412ES 42" x 24" x 12" Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	5
	5412ESB422412B	0
		9

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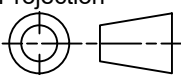
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No.	Revisions	Date	By/Par



Isometric View

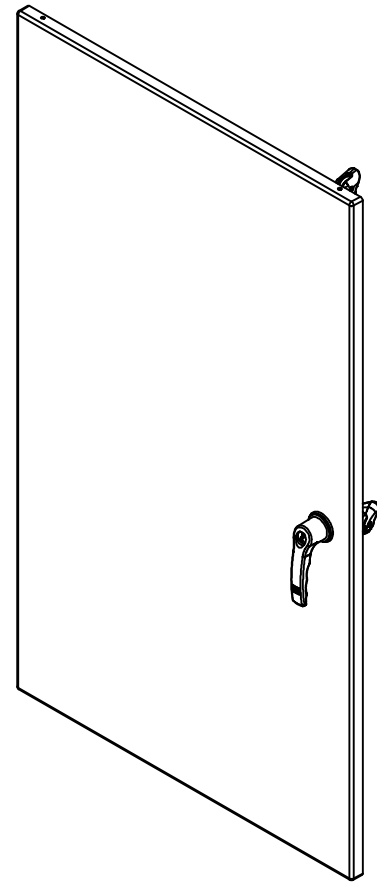
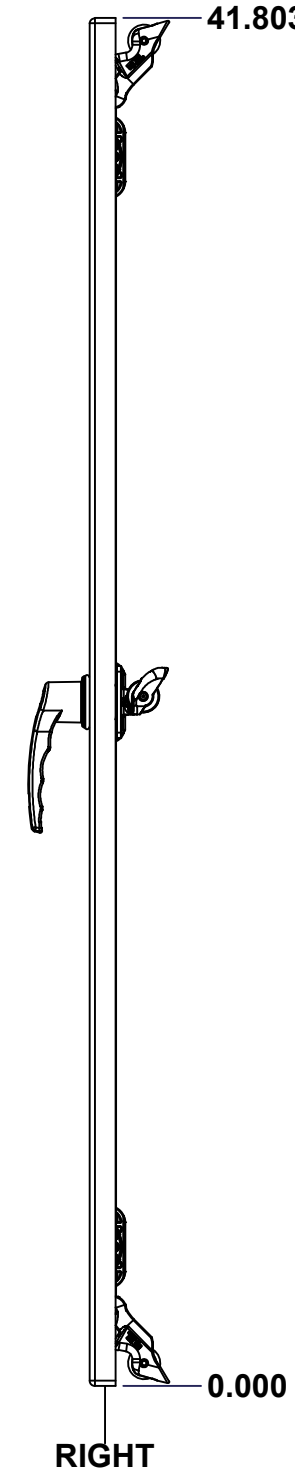
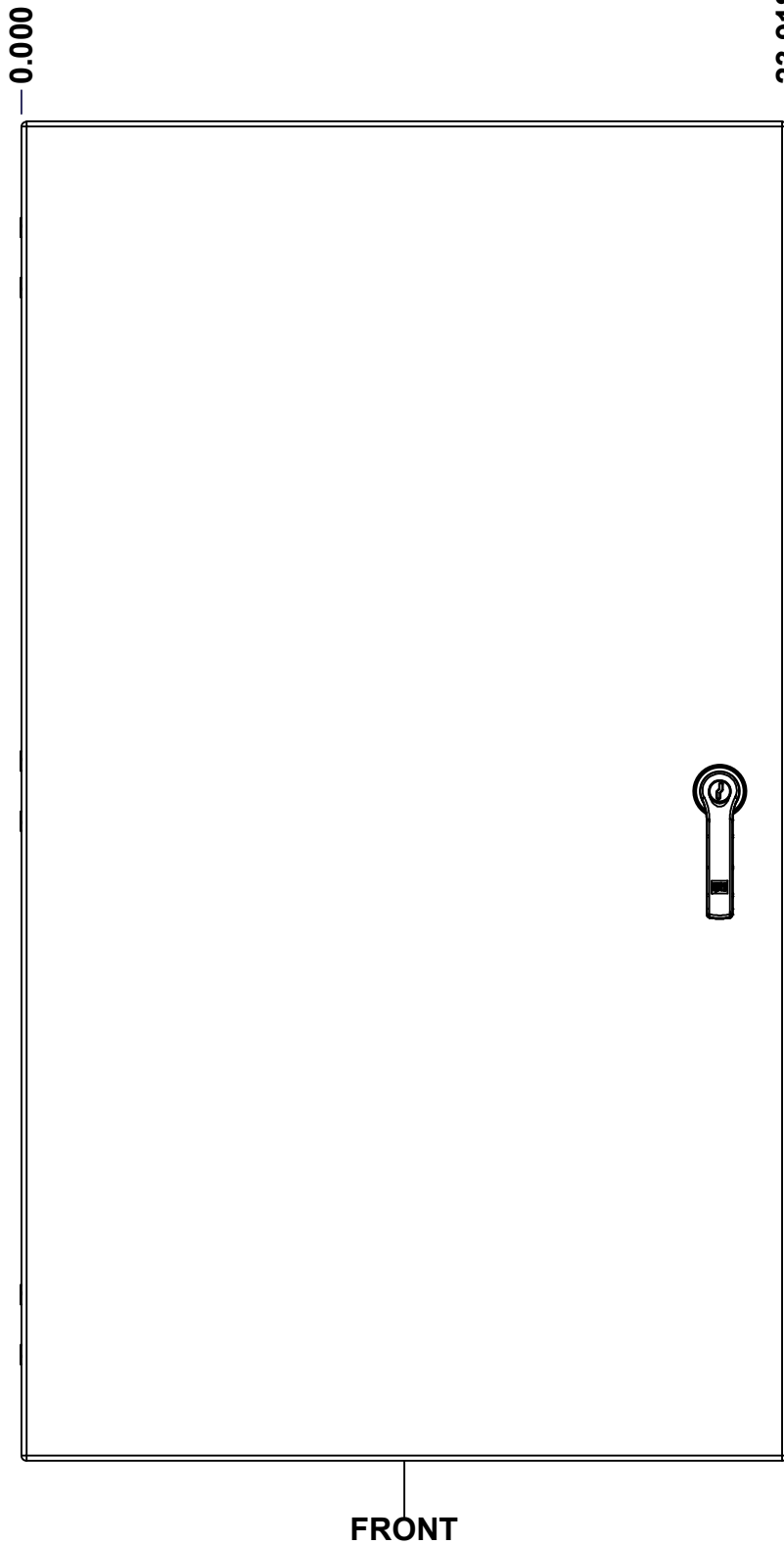
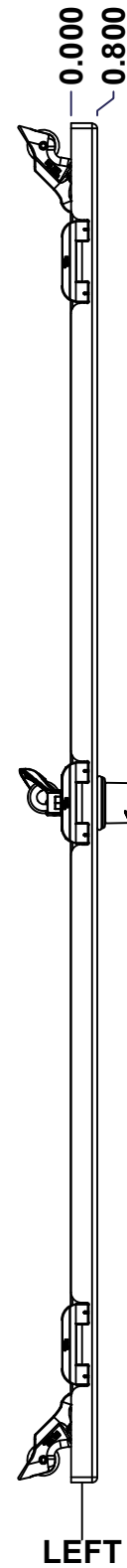
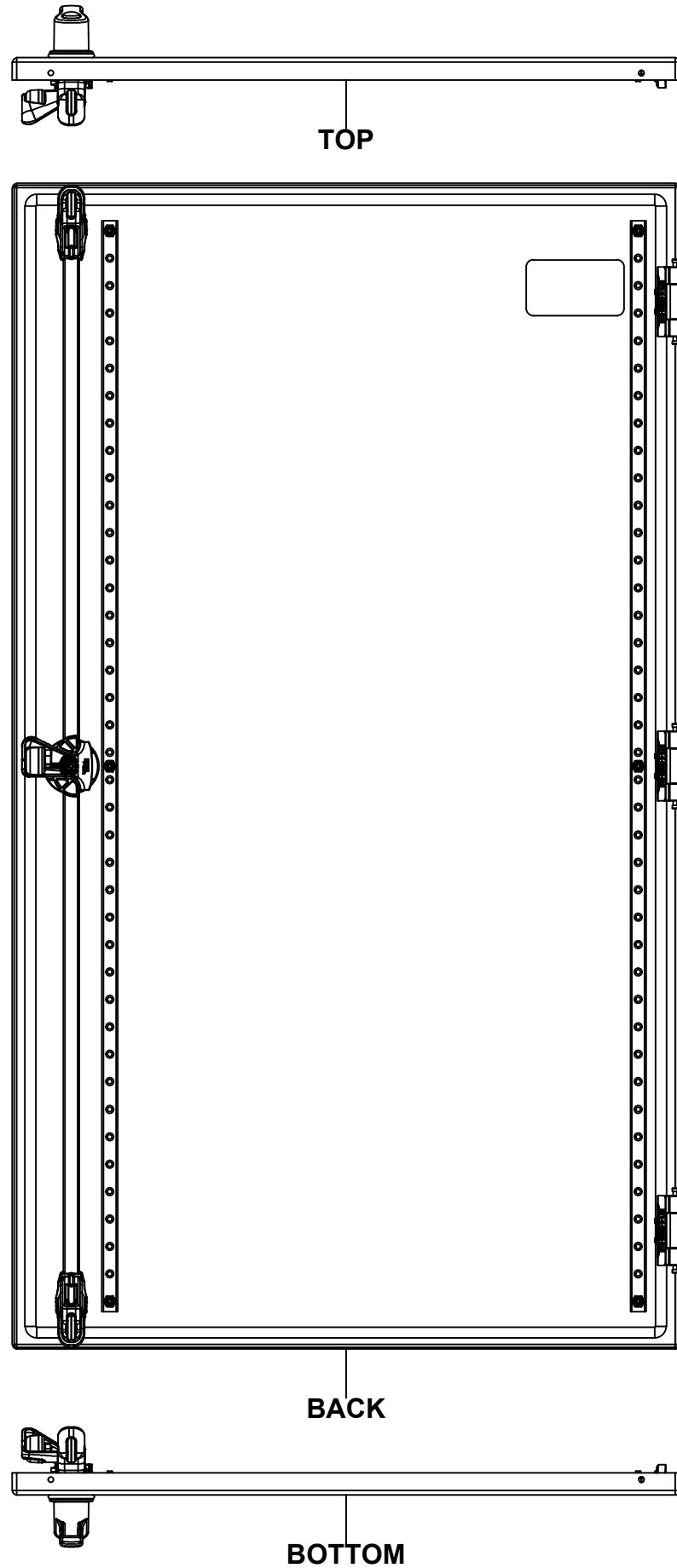


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 17-Apr-17
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color Couleur Light Grey RAL7035	Finish Fini Textured	
Description 5412ES 42" x 24" x 12" Body		Detail Rev.
Part Number Numéro Pièce 5412ESB422412B		Rev. 6 0

Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
6	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
1	5412ESB422412B-P	0	5412ES 42" x 24" x 12" Body Part
Parts List			

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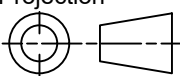
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Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Apr-17
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
5412ES 42" x 24" Cover		
Part Number Numéro Pièce	Rev.	7
5412ESB422412C	0	9

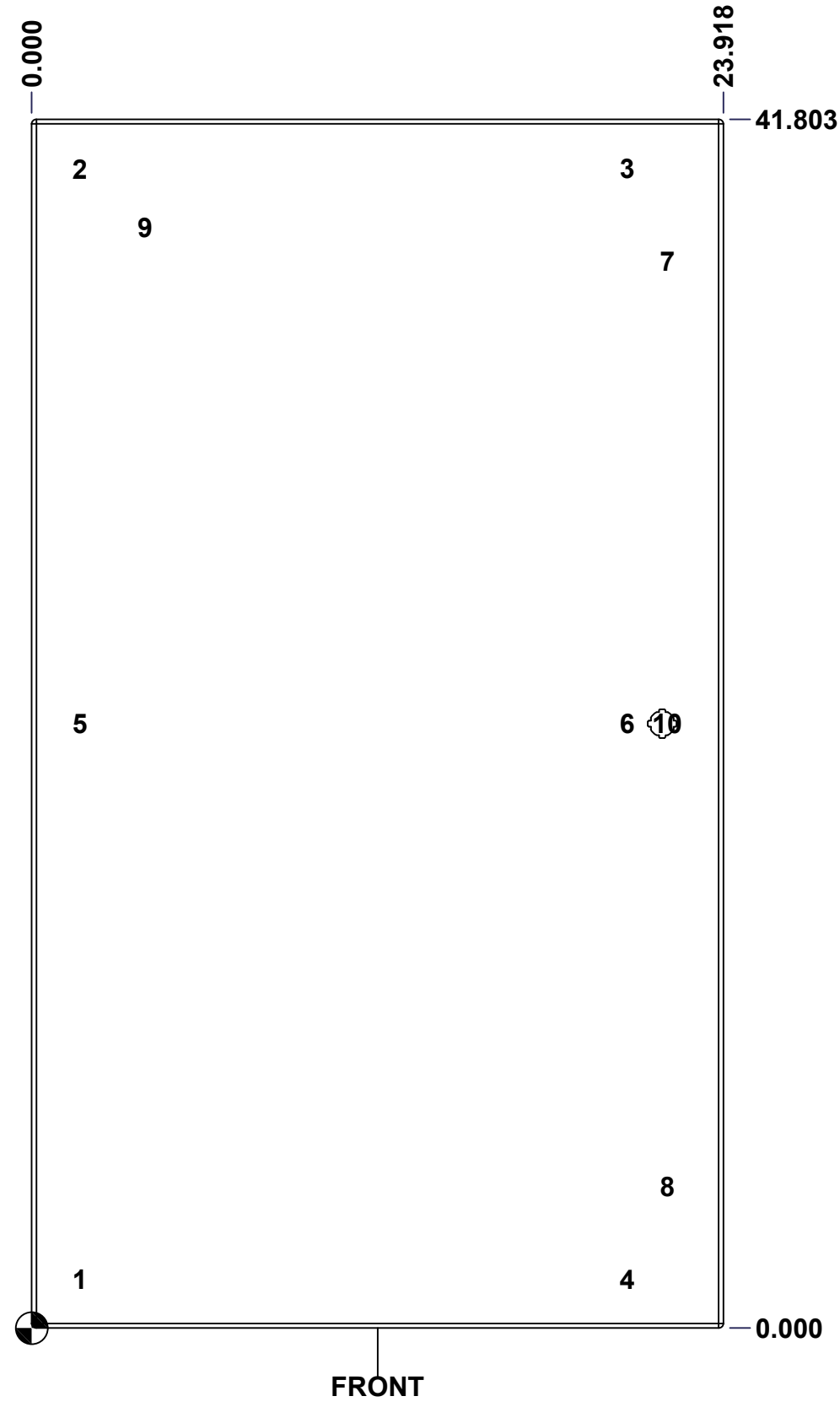
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	20.423	40.094	STUD M6 x 18mm (Inside)
4	20.423	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	20.423	20.902	STUD M6 x 18mm (Inside)
7	21.803	36.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)

9	3.750	38.053	LABEL_EXM (Inside)
10	21.803	20.902	HANDLE 885 ESL2A @ 0.0°



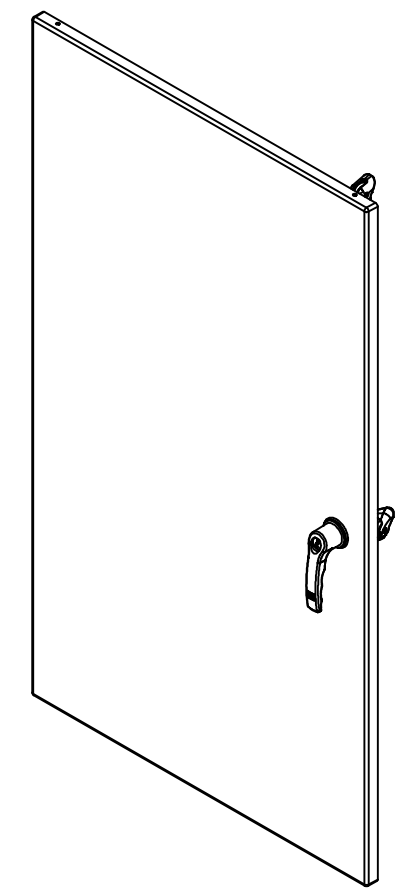
FRONT

	Description	Status
	5412ES 42" x 24" Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce	8
	5412ESB422412C	0
		9

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No.	Revisions	Date	By/Par



Isometric View



2	STK-A-90042	5	5412 ES Cabinet Closing Bar End Assembly
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-A-50536	15	5412 ES Handle Cam Assembly (Right Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESB422412G	0	5412ES 42" x 24" Cover Gasket Part
1	5412ESB422412C-P	0	5412ES 42" x 24" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			

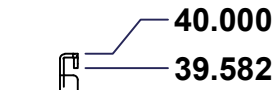
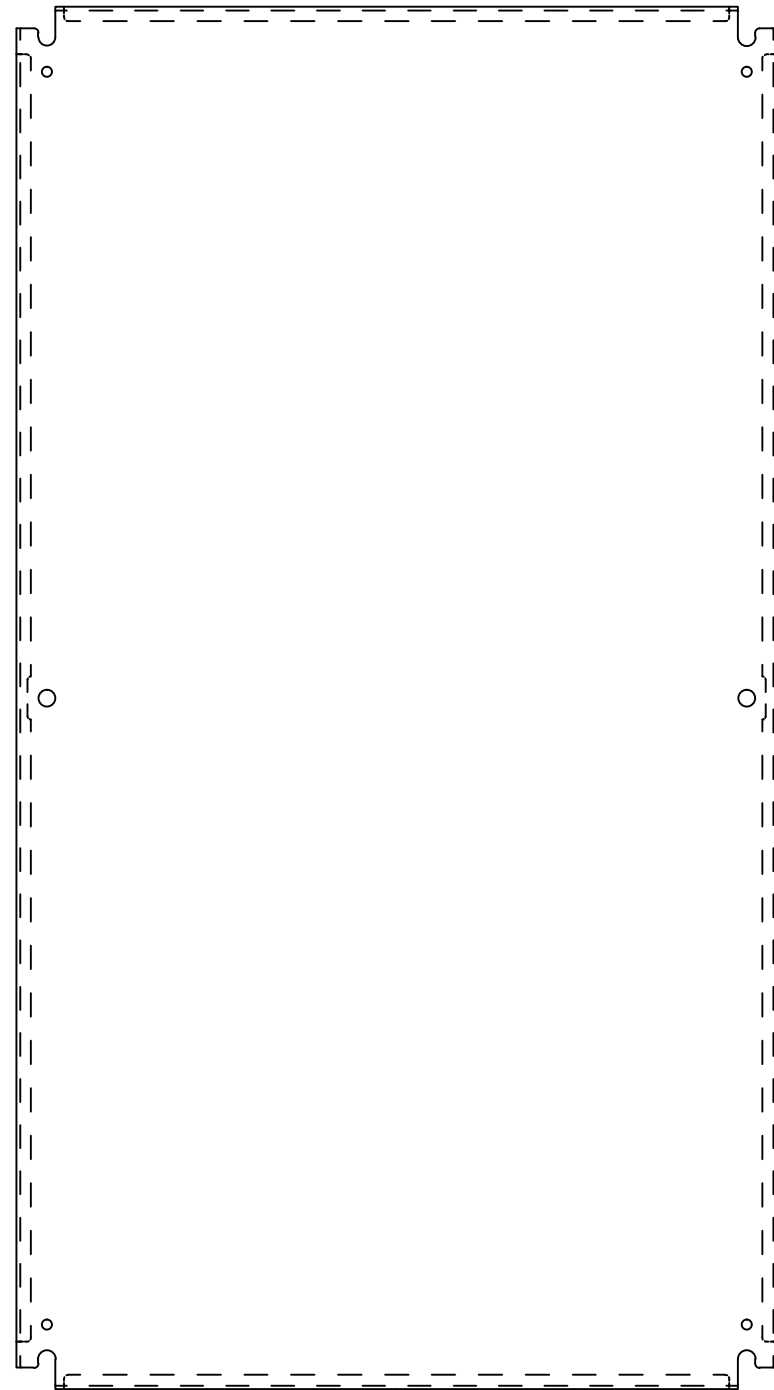
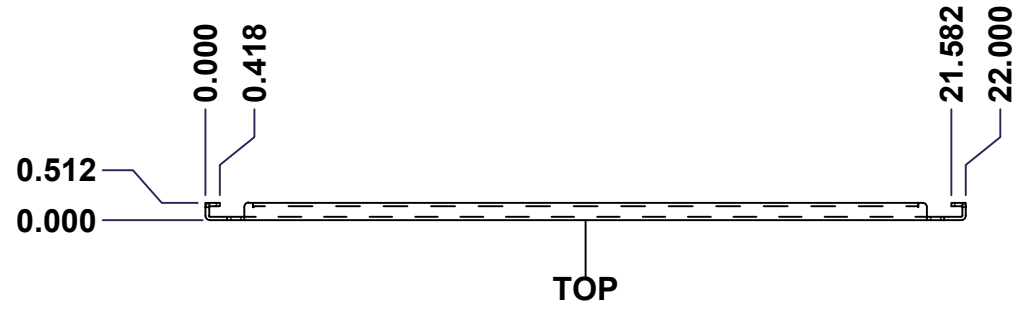
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Apr-17
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	5412ES 42" x 24" Cover	
Part Number Numéro Pièce	Rev.	9
5412ESB422412C	0	9

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4224G.idw

Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07	
Material / Matière: See Part List			
Color / Couleur: See Part List		Finish / Fini: See Part List	
Description: 881 SP - Inner Panel			Detail Rev.
Part Number / Numéro Pièce: 881 SP4224G			Rev. 1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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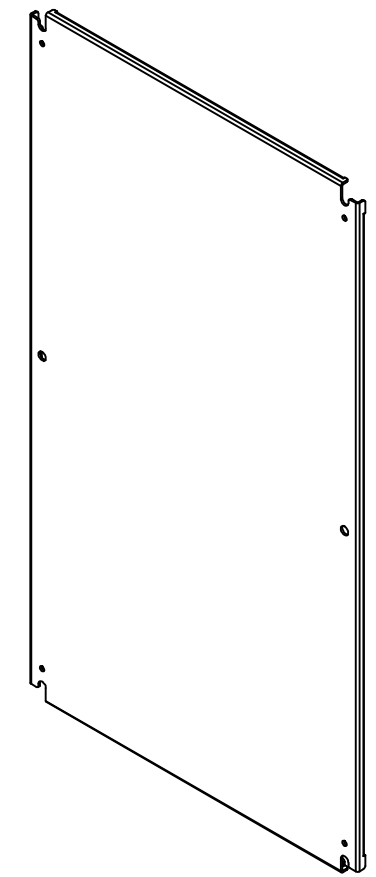
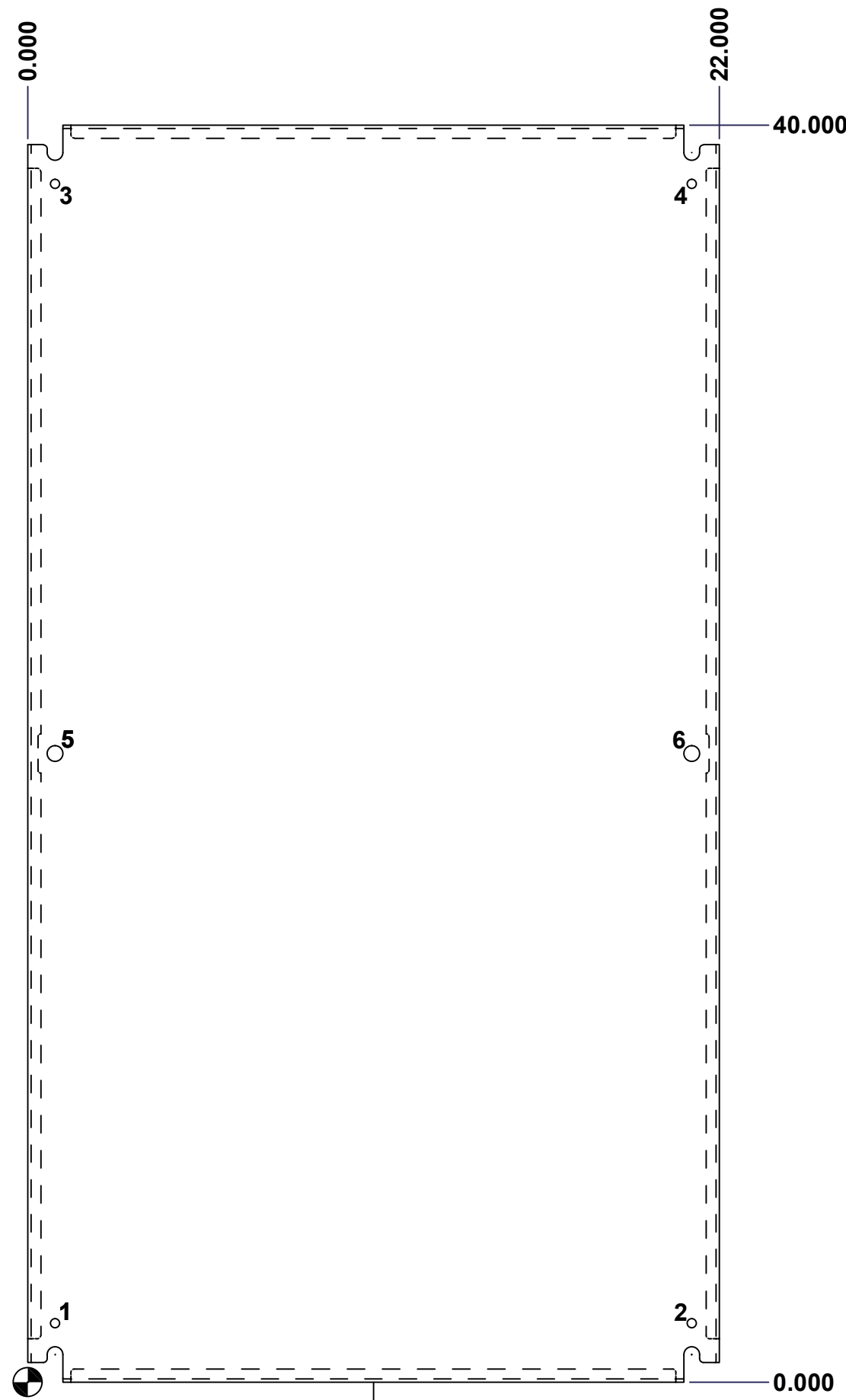
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	21.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP4224G		0

FRONT