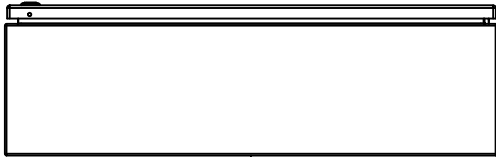


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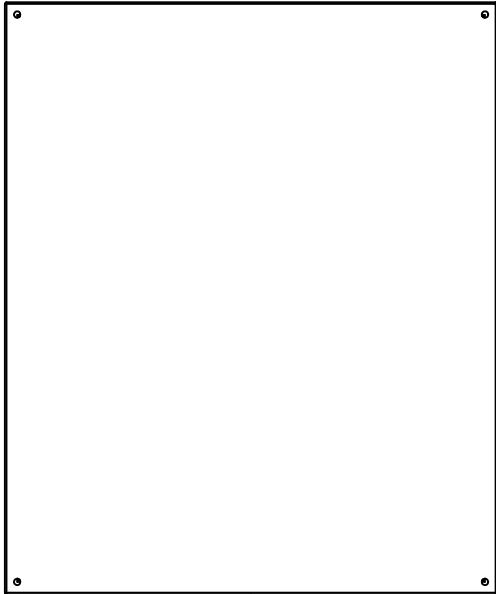
Tolerance ±1/32" unless otherwise specified

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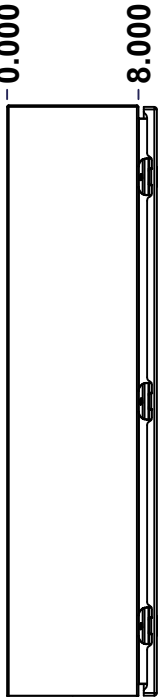
Tolérance ±1/32" sauf spécification contraire



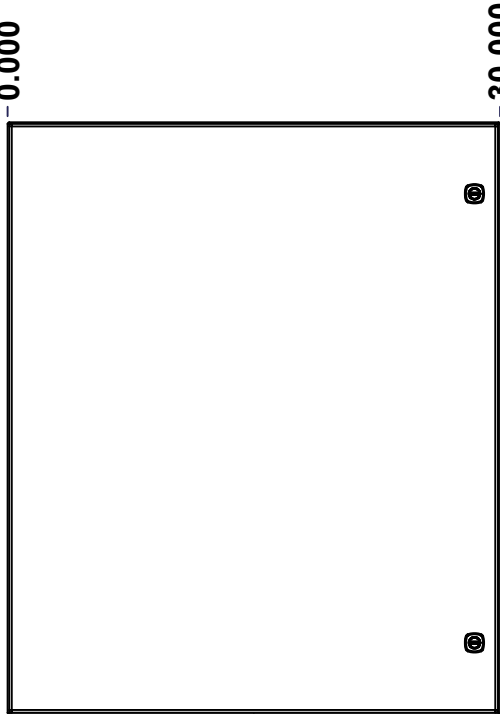
TOP



BACK



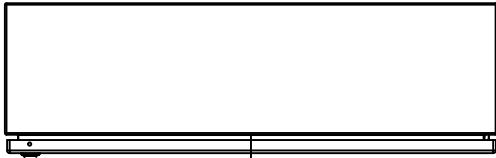
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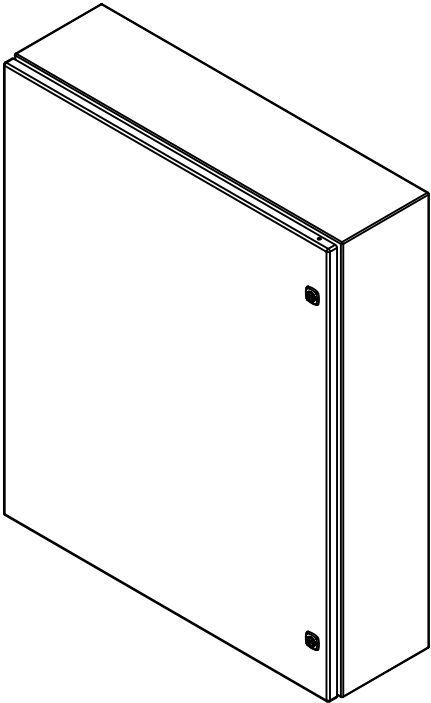
FRONT



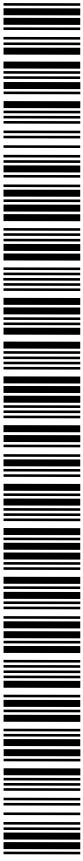
RIGHT



BOTTOM



Isometric View



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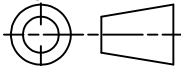


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Mar-14

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESBU 36" x 30" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESBU363008

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

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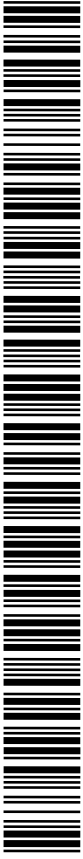
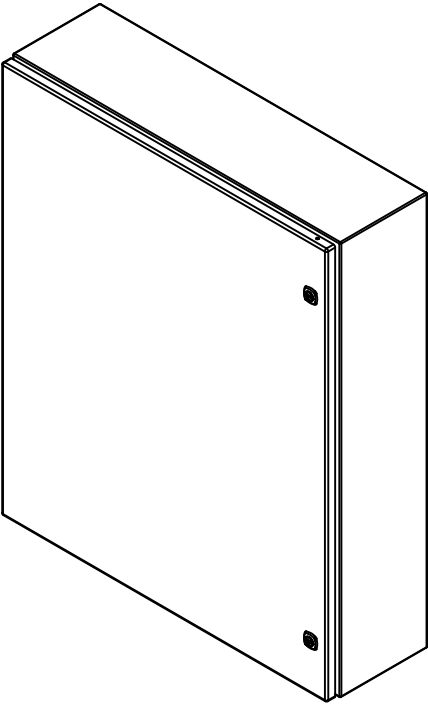
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: BoxCad		06-Mar-14	
Material Matière		14 Ga H.R.P. & O. (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	5412ESBU 36" x 30" x 8" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESBU363008	0	2

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP3630G	0	881 SP - Inner Panel
1	5412ESBU363008C	0	5412ESBU 36" x 30" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESBU363008B	0	5412ESBU 36" x 30" x 8" Body
6	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

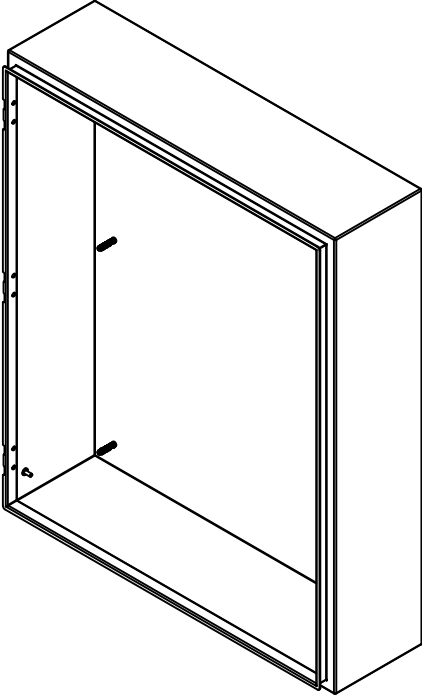
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Tolerance ±1/32" unless otherwise specified

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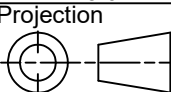
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 06-Mar-14	
Material Matière					

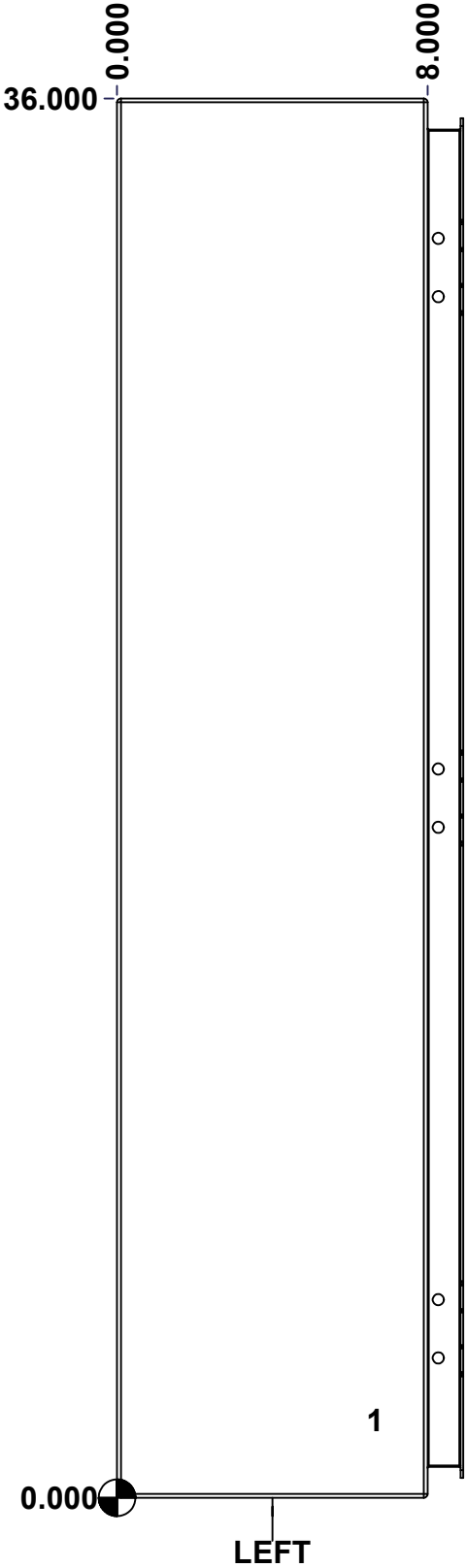
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESBU 36" x 30" x 8" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESBU363008B	0	7

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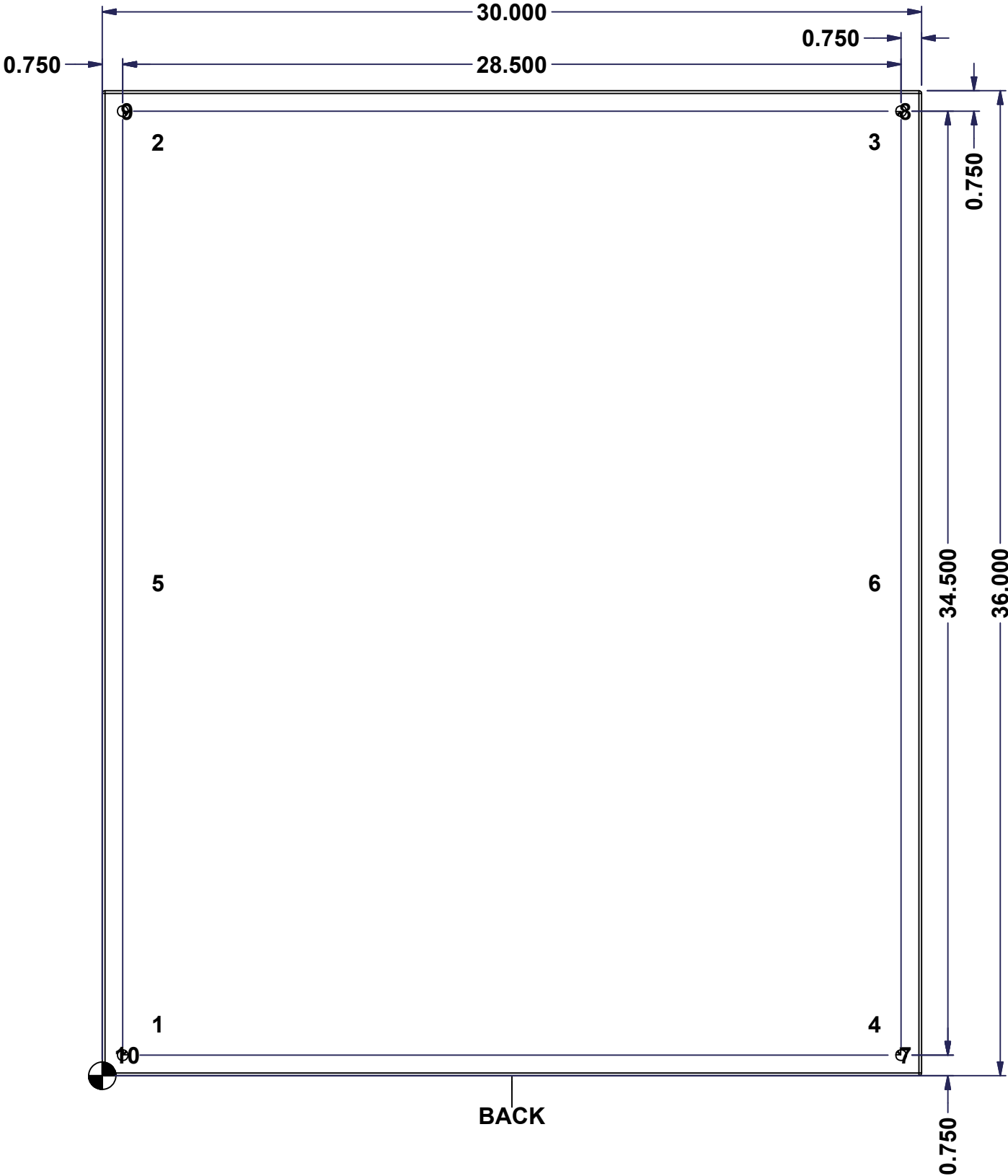
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.750	RND Ø0.390
8	29.250	35.250	RND Ø0.390
9	0.750	35.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



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	Description	Status	
	5412ESBU 36" x 30" x 8" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESBU363008B			

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Tolerance ±1/32" unless otherwise specified

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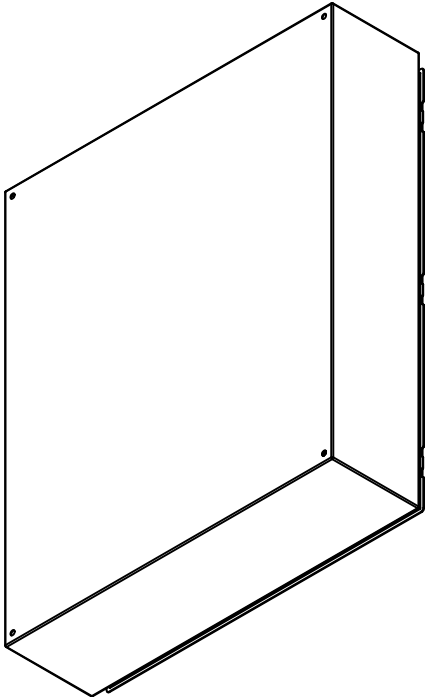
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





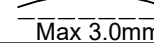
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Fax: (450) 979-4626

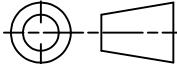
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

06-Mar-14

Material

Matière

14 Ga H.R.P. & O. (1.7mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

5412ESBU 36" x 30" x 8" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESBU363008B

Rev.

7

7

1

STK-Q-16080

0

Ground Stud M6 x 16mm

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

6

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ESBU363008B-P

0

5412ESBU 36" x 30" x 8" Body Part

Qty

Part Number

Rev

Description

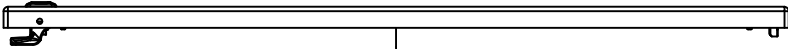
Parts List

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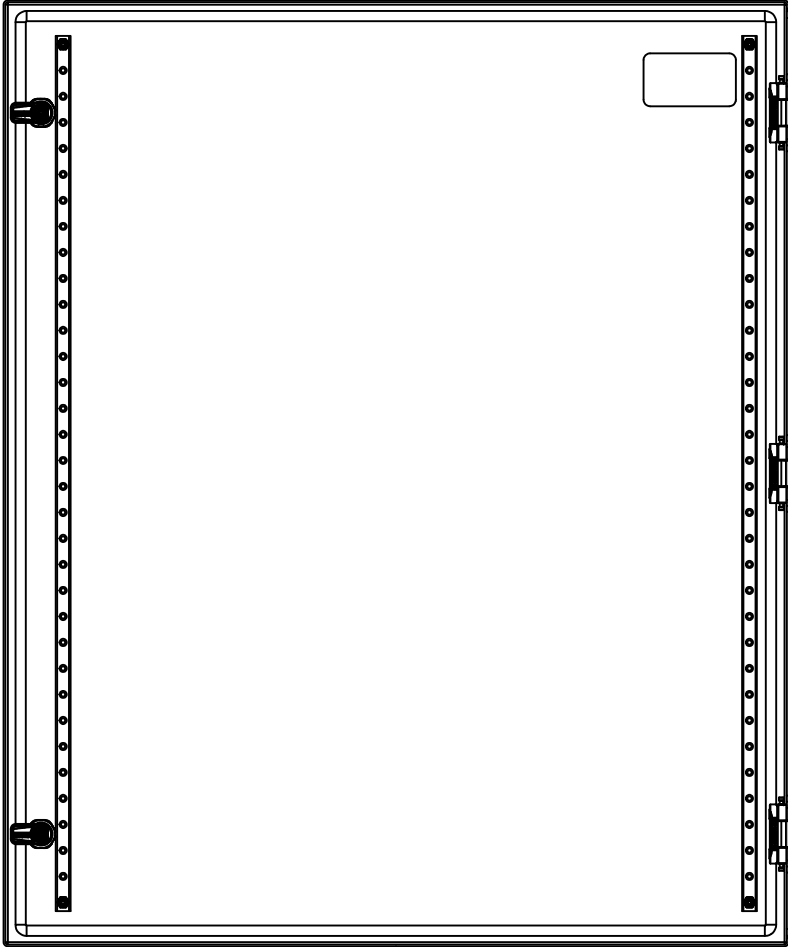
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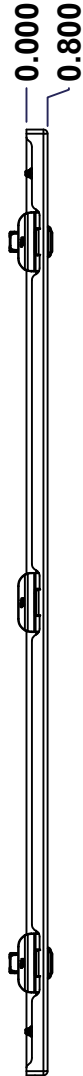
Tolérance ±1/32" sauf spécification contraire



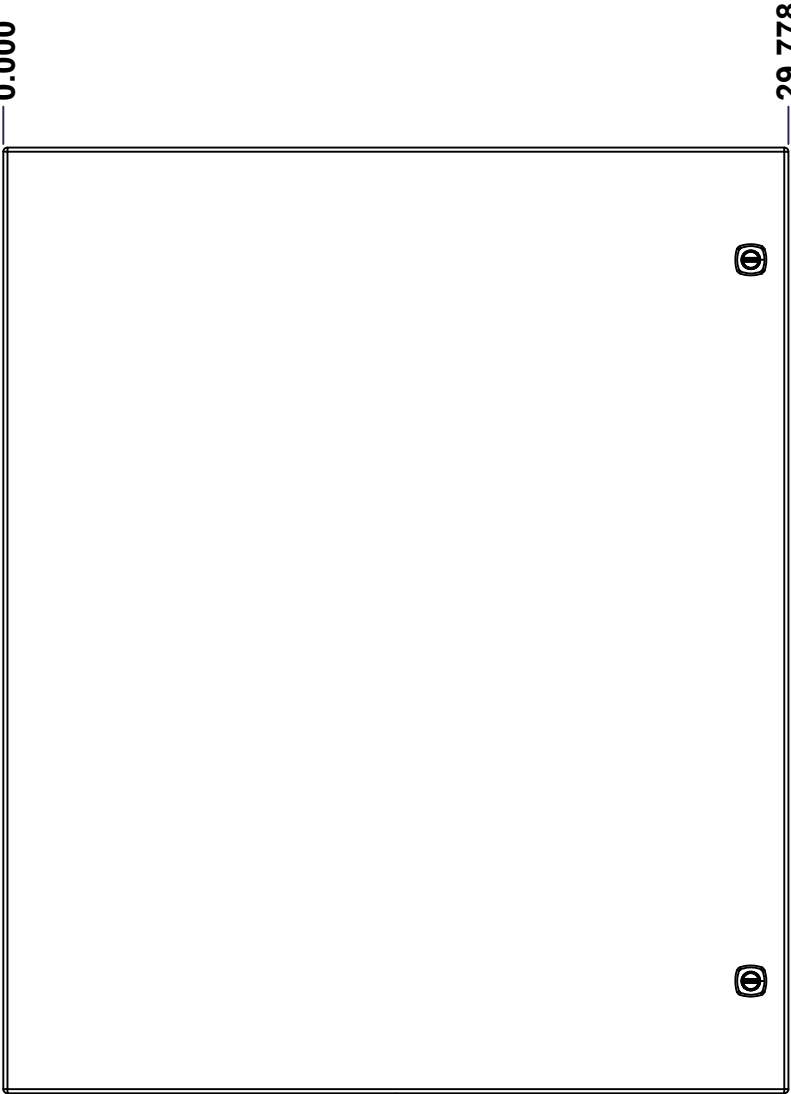
TOP



BACK



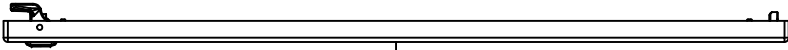
LEFT



FRONT

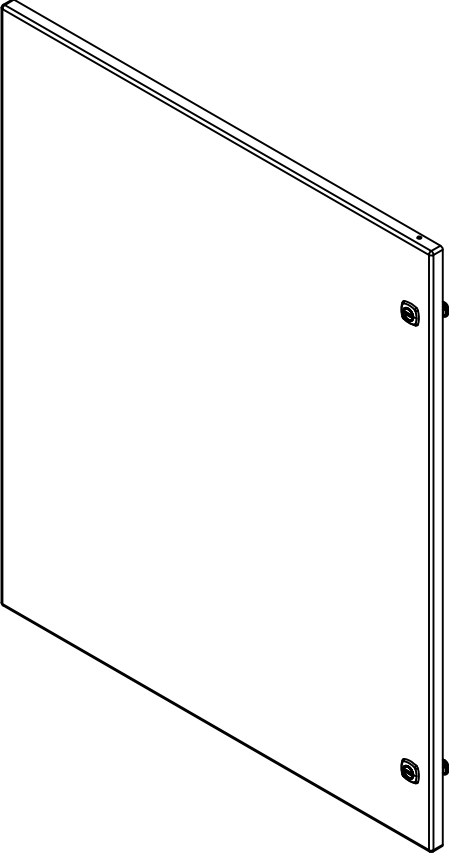


RIGHT

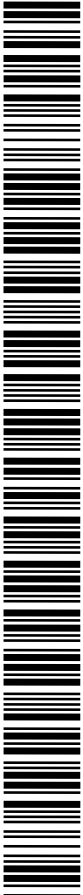


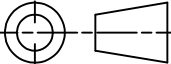
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 06-Mar-14	
Material Matière 14 Ga H.R.P. & O. (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fin Smooth	
Description 5412ESBU 36" x 30" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESBU363008C		Rev. 0	1 3

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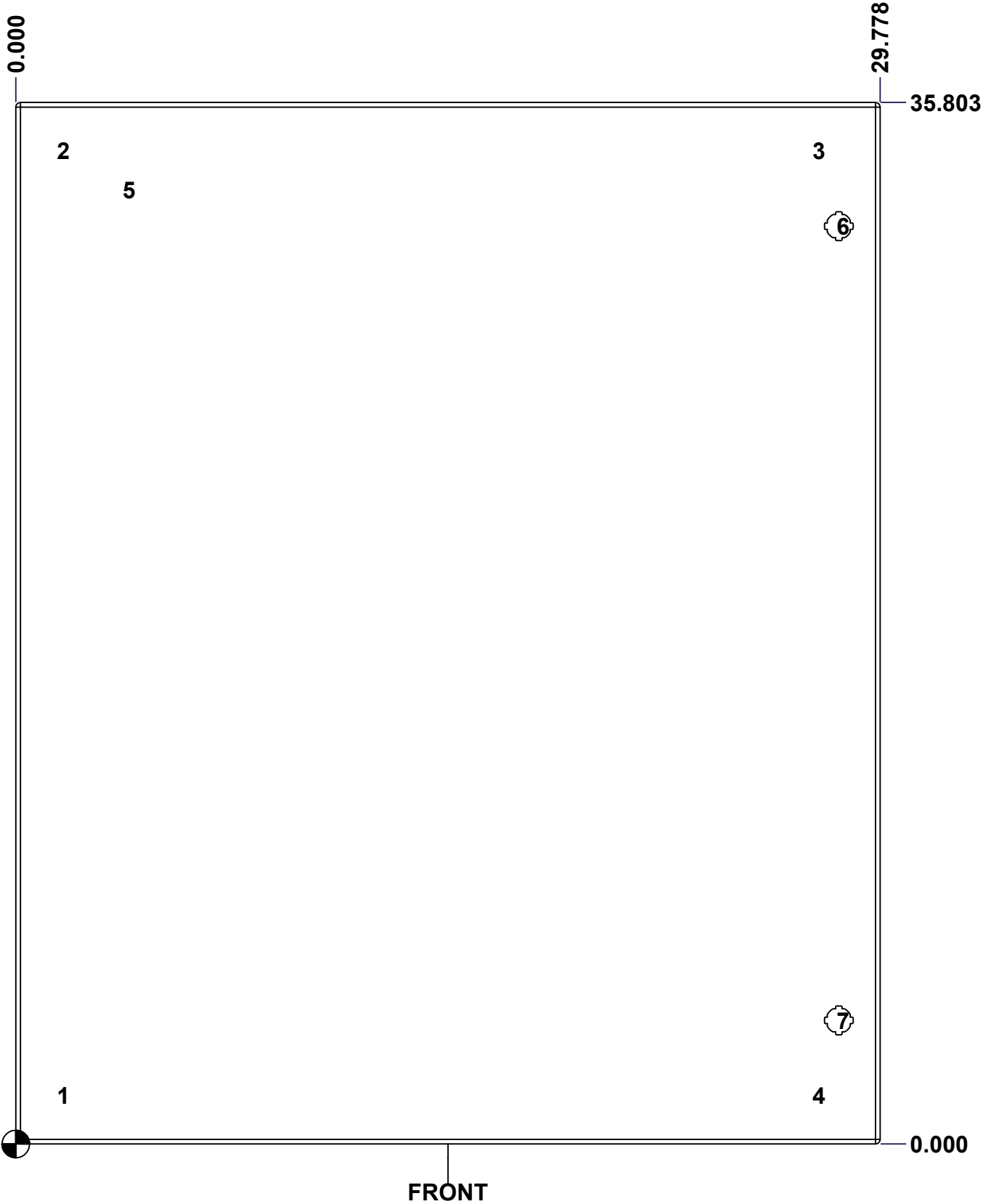
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU363008\5412ESBU363008C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	27.517	34.142	STUD M6 x 18mm (Inside)
4	27.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	32.803	LABEL_EXM (Inside)
6	28.354	31.553	LOCK 880 SCQ4-SL @ 0.0°
7	28.354	4.250	LOCK 880 SCQ4-SL @ 0.0°



	Description		Status	
	5412ESBU 36" x 30" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESBU363008C		0	3

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Tolerance ±1/32" unless otherwise specified

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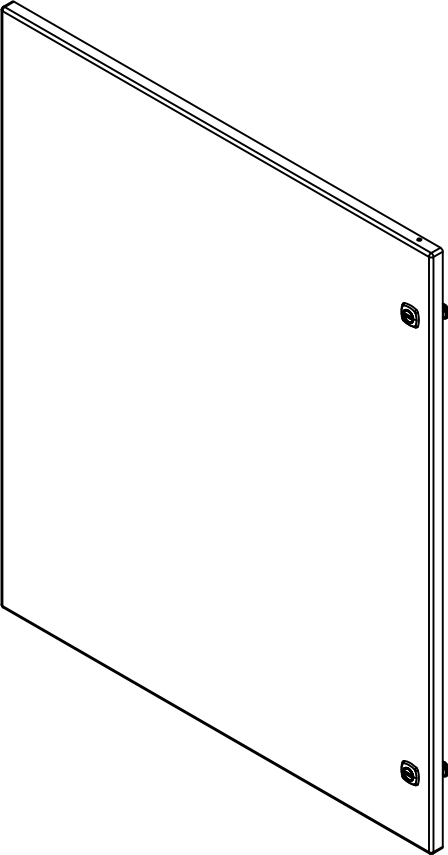
Tolérance ±1/32" sauf spécification contraire

No.

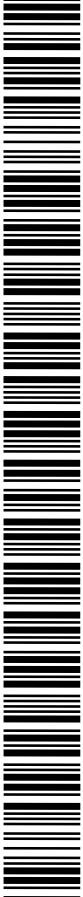
Revisions

Date

By/Par



Isometric View





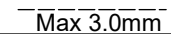
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Fax: (450) 979-4626

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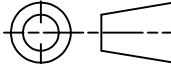
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

06-Mar-14

Material

Matière

14 Ga H.R.P. & O. (1.7mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

5412ESBU 36" x 30" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESBU363008C

Rev.

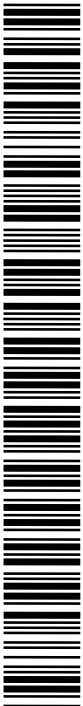
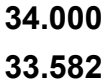
3

3

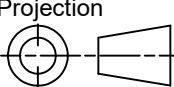
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESBU363008G	0	5412ESBU 36" x 30" Cover Gasket Part
3	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESBU363008C-P	0	5412ESBU 36" x 30" Cover Part
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

Tolerance $\pm 1/32"$ unless otherwise specified

Tolérance $\pm 1/32"$ sauf spécification contraire



No.	Revisions	Date	By/Par

		Flatness Aplatissement  Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		Finish Fini	
See Part List		See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	1
881 SP3630G		0	2

