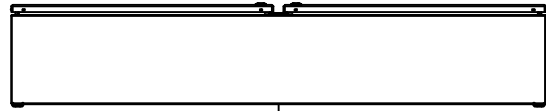
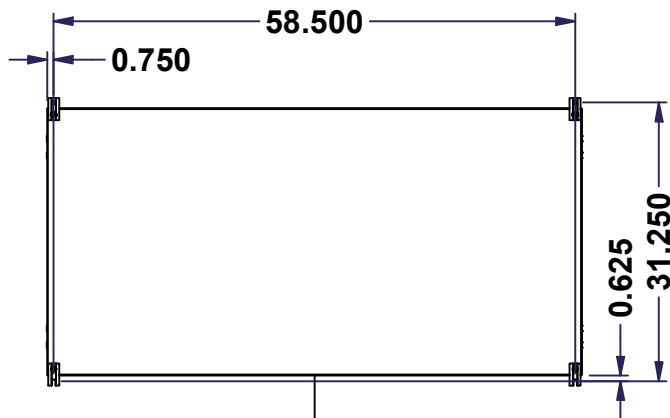


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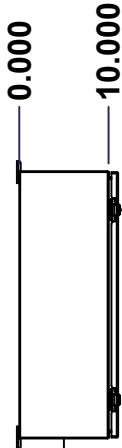
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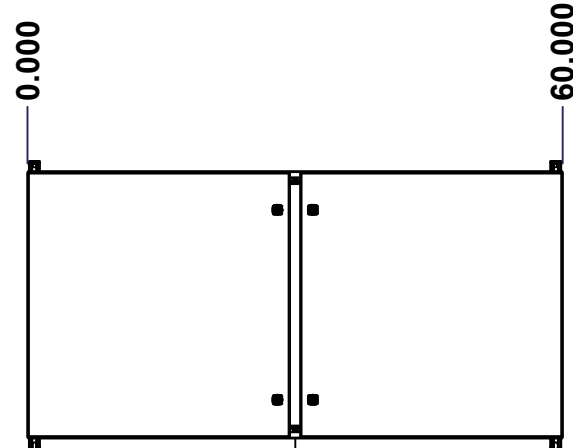
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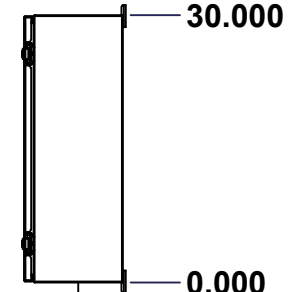
BACK



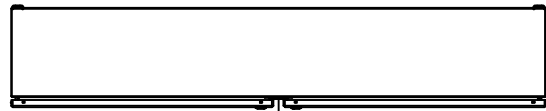
LEFT



FRONT

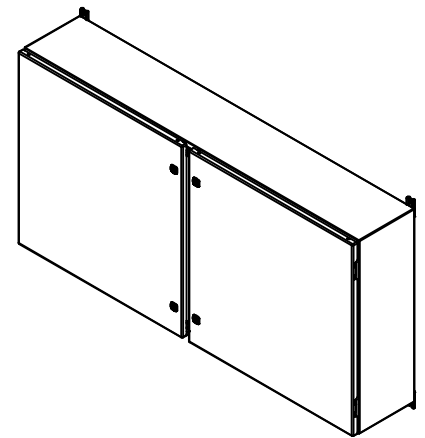


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 07-Jan-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Textured
Description 5412ESDD 30" x 60" x 10" Assembly	Detail Rev.
Part Number Numéro Pièce 5412ESDD306010TH	Rev. 0

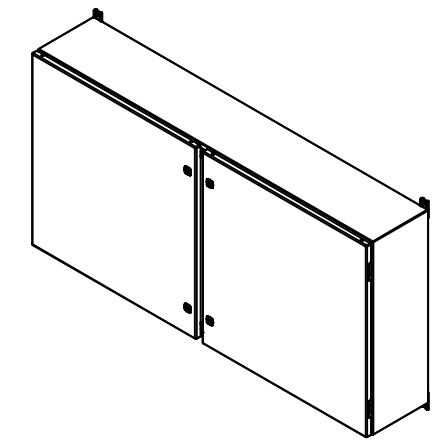
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373
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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 07-Jan-25
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

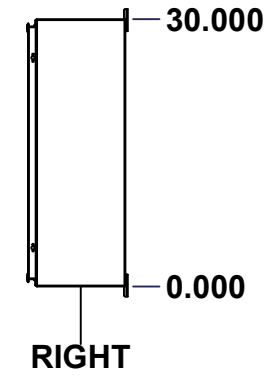
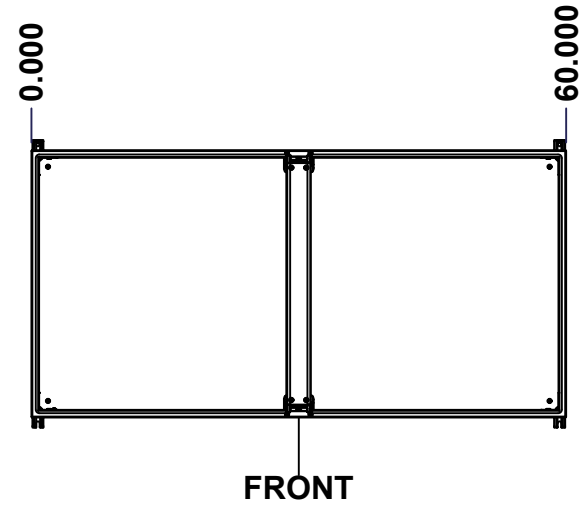
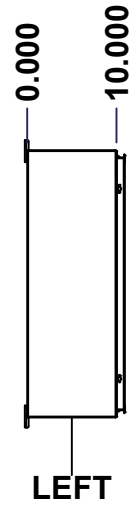
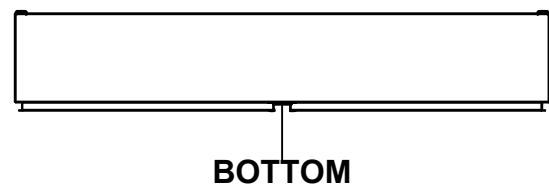
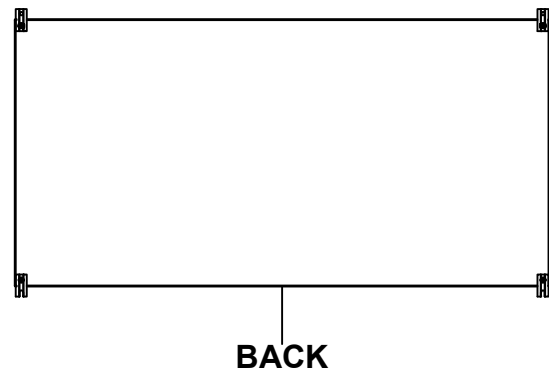
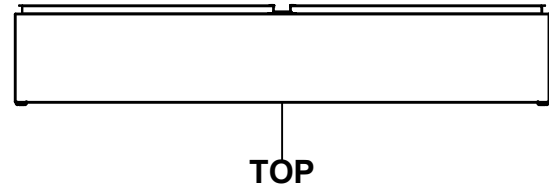
Color / Couleur: Asa-61 Grey	Finish / Fini: Textured
Description: 5412ESDD 30" x 60" x 10" Assembly	Detail Rev.
Part Number / Numéro Pièce: 5412ESDD306010TH	Rev. 0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

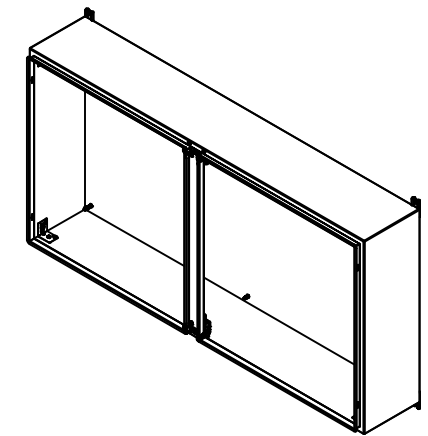
Qty	Part Number	Rev	Description
6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6030G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESDD306010THRD	0	5412ESDD 30" x 60" Cover
1	5412ESDD306010THLD	0	5412ESDD 30" x 60" Cover
1	5412ESDD306010THB	0	5412ESDD 30" x 60" x 10" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			


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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 07-Jan-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Textured	
Description 5412ESDD 30" x 60" x 10" Body		Detail Rev.
Part Number Numéro Pièce	Rev. 0	3 / 20

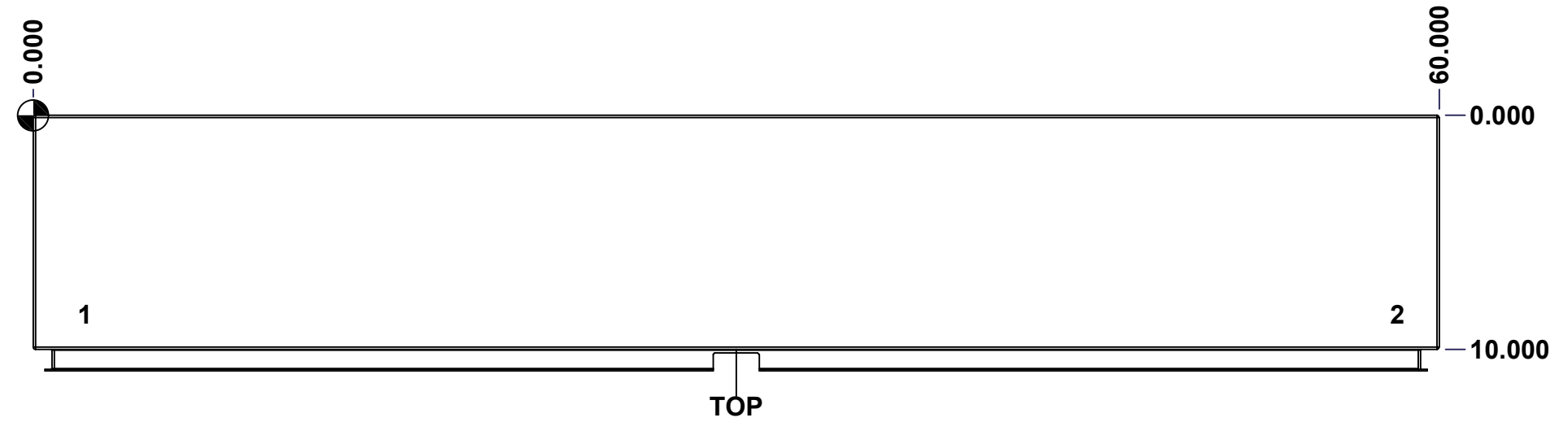
SEE BILL OF MATERIAL ON LAST PAGE

5412ESDD306010THB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	58.000	8.500	INSUL. STUD M6 x 18mm (Inside)

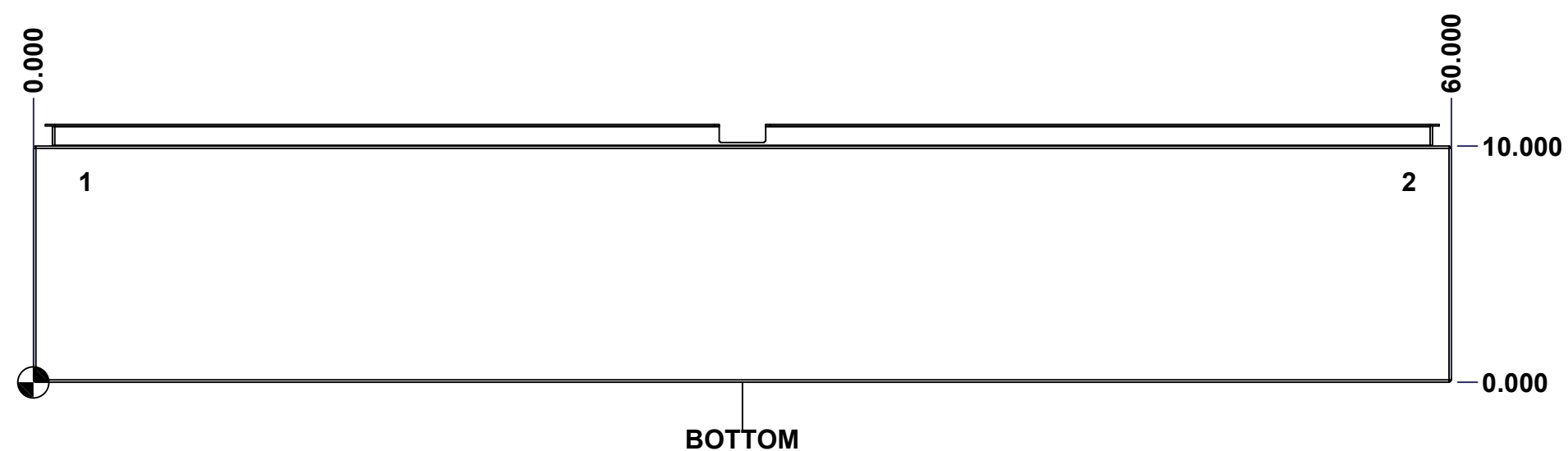


	Description	Status
	5412ESDD 30" x 60" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESDD306010THB	0 / 4
		20

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	58.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESDD 30" x 60" x 10" Body	(NULL)
Part Number Numéro Pièce 5412ESDD306010THB	Rev.	5
	0	20

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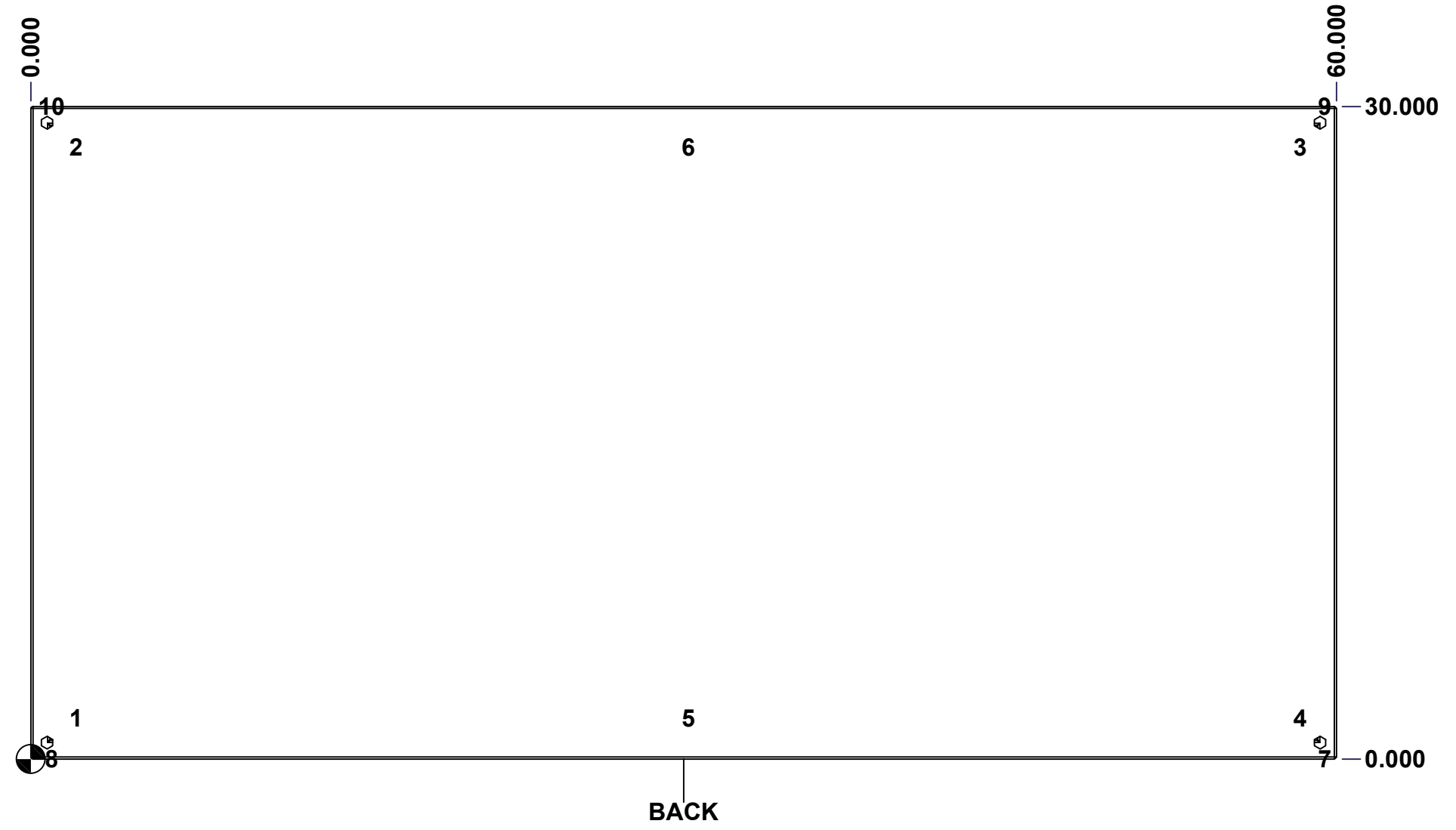
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	58.125	28.125	IP STUD M8 x 35mm (Inside)
4	58.125	1.875	IP STUD M8 x 35mm (Inside)
5	30.000	1.875	IP STUD M8 x 35mm (Inside)
6	30.000	28.125	IP STUD M8 x 35mm (Inside)

7	59.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	59.250	30.000	FOOT 885 ESMF3_CLOSE
10	0.750	30.000	FOOT 885 ESMF3_CLOSE

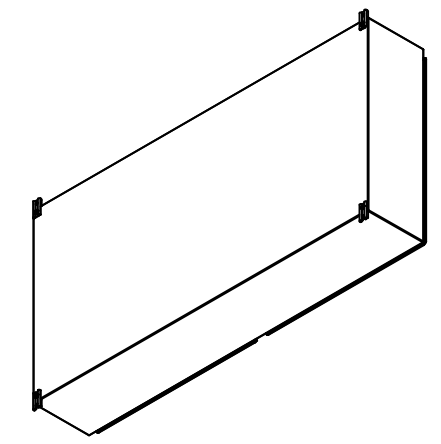


	Description	Status
	5412ESDD 30" x 60" x 10" Body	(NULL)
Part Number Numéro Pièce 5412ESDD306010THB	Rev.	6
	0	20

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No.	Revisions	Date	By/Par



Isometric View



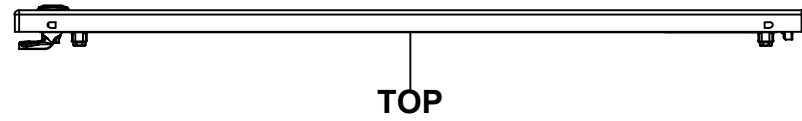
1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESDD306010THI-RS	0	5412ESDD 30" x 60" Right Insulation
1	5412ESDD306010THI-LS	0	5412ESDD 30" x 60" Left Insulation
1	5412ESDD306010THI-BT	0	5412ESDD 30" x 60"Bottom Insulation
1	5412ESDD306010THI-TP	0	5412ESDD 30" x 60"Top Insulation
1	5412ESDD306010THI-B	0	5412ESDD 30" x 60" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	STK-A-75453	7	Center Post - Sealing Block with Latch Assy (Small)
1	5412ESDD306010THCP-P	0	5412ESDD 30" Center Post Part
1	5412ESDD306010THB-P	0	5412ESDD 30" x 60" x 10" Body Part

Qty	Part Number	Rev	Description
Parts List			

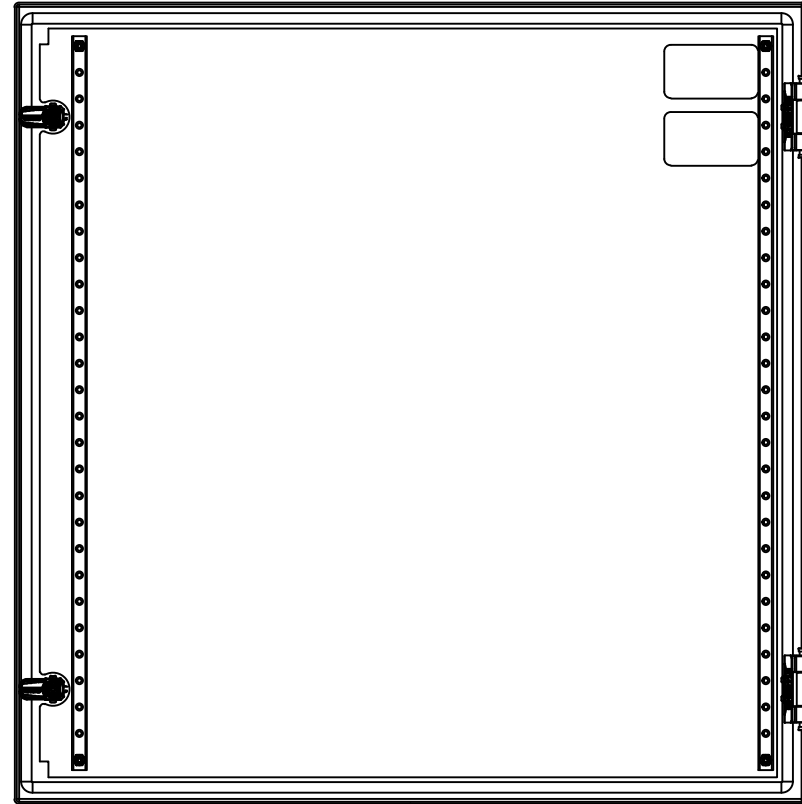
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Textured
Description	5412ESDD 30" x 60" x 10" Body	
Part Number Numéro Pièce	Rev. 0	7 / 20
5412ESDD306010THB		

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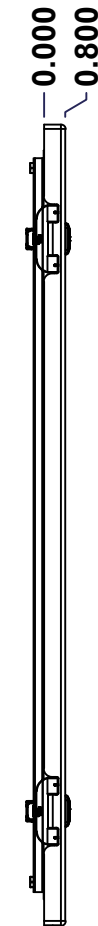
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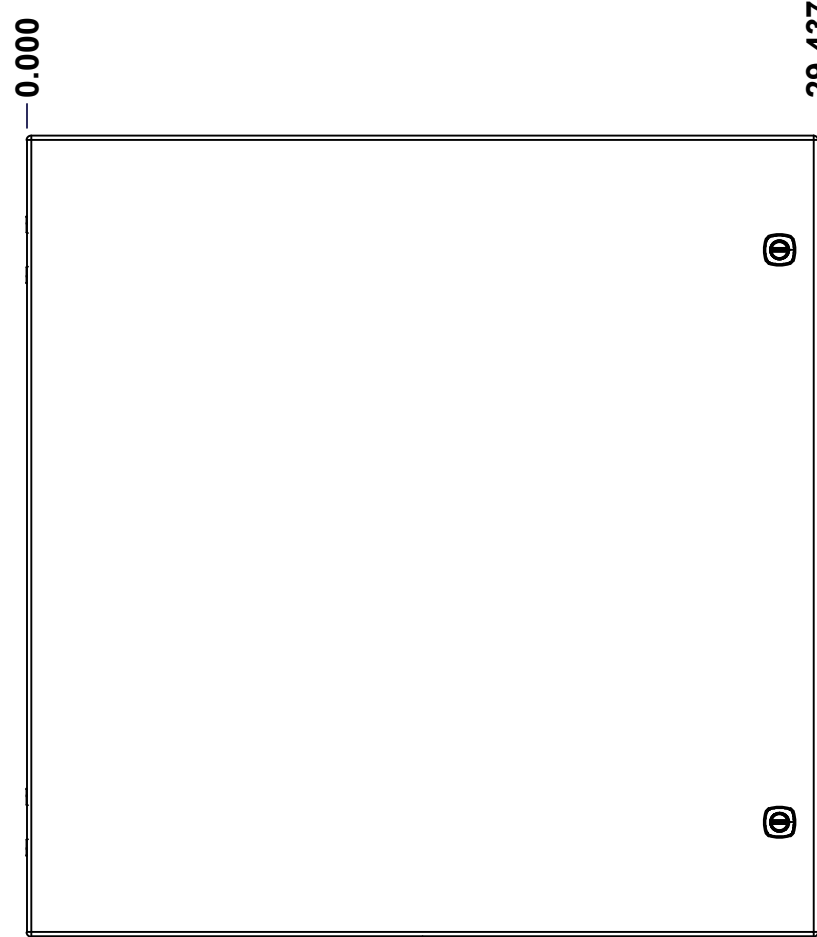
TOP



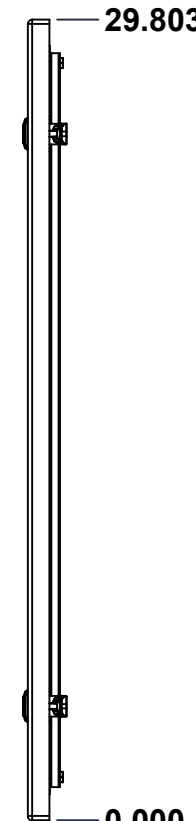
BACK



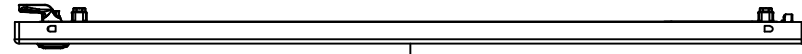
LEFT



FRONT

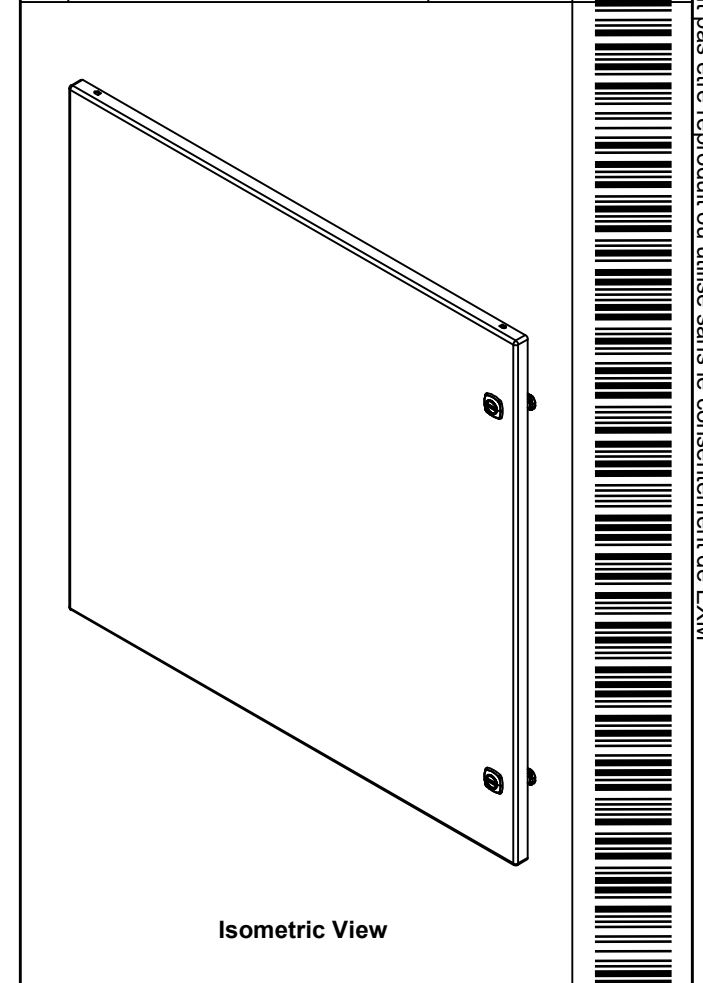


RIGHT


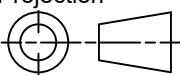


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Textured
Description 5412ESDD 30" x 60" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 20

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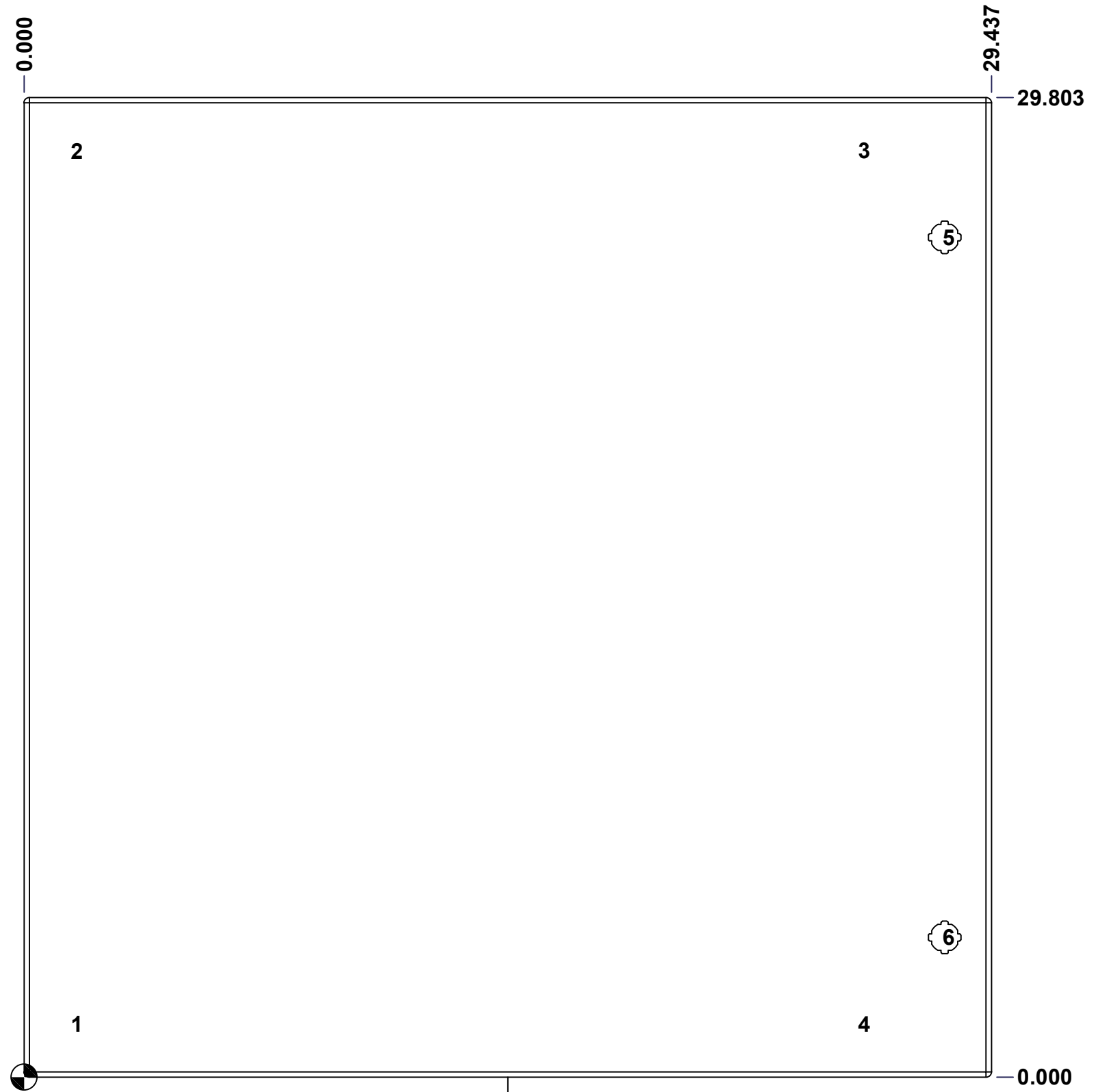
5412ESDD306010THLD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	25.442	28.189	STUD M6 x 18mm (Inside)
4	25.442	1.614	STUD M6 x 18mm (Inside)

5	28.013	25.553	LOCK 880 SCQ4-SL @ 0.0°
6	28.013	4.250	LOCK 880 SCQ4-SL @ 0.0°



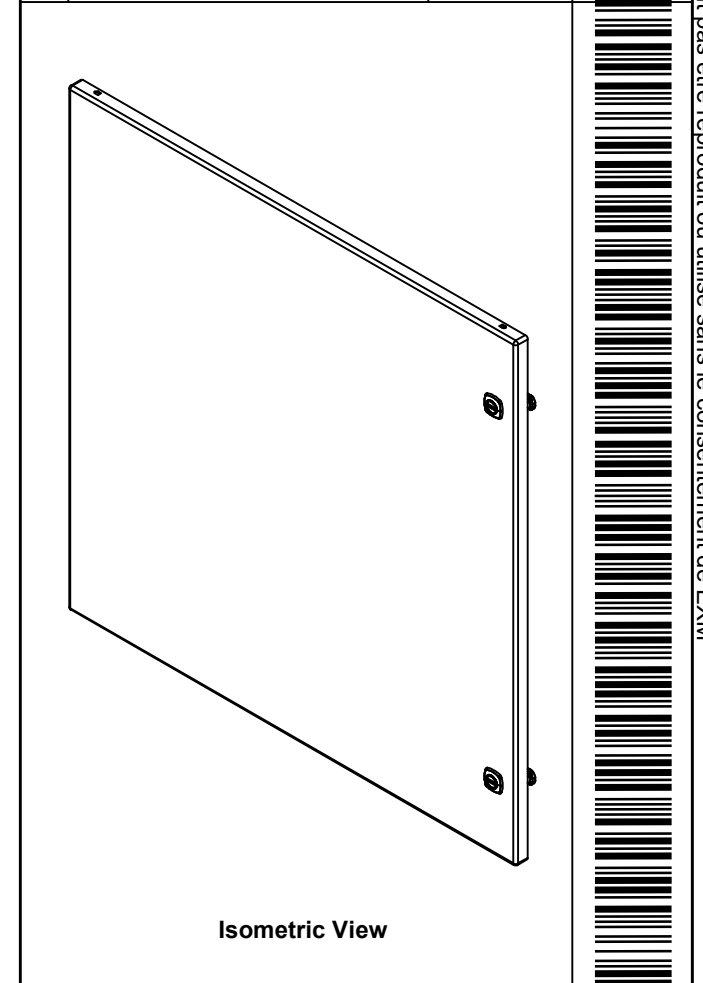
FRONT

	Description	Status
	5412ESDD 30" x 60" Cover	(NULL)
Part Number Numéro Pièce 5412ESDD306010THLD	Rev.	9
	0	20

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No.	Revisions	Date	By/Par




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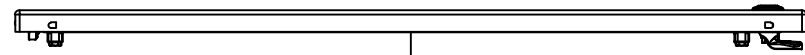
Flatness / Aplatissement: Max 3.0mm
 Projection: 

QTY	Part Number	Rev	Description
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412ESDD306010THI-LD	0	5412ESDD 30" x 60" Left Door Insulation
2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD306010THLD-G	0	5412ESDD 30" x 29.437" Cover Gasket Part
1	5412ESDD306010THLD-P	0	5412ESDD 30" x 60" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
	Part Number	Rev	Description
Parts List			

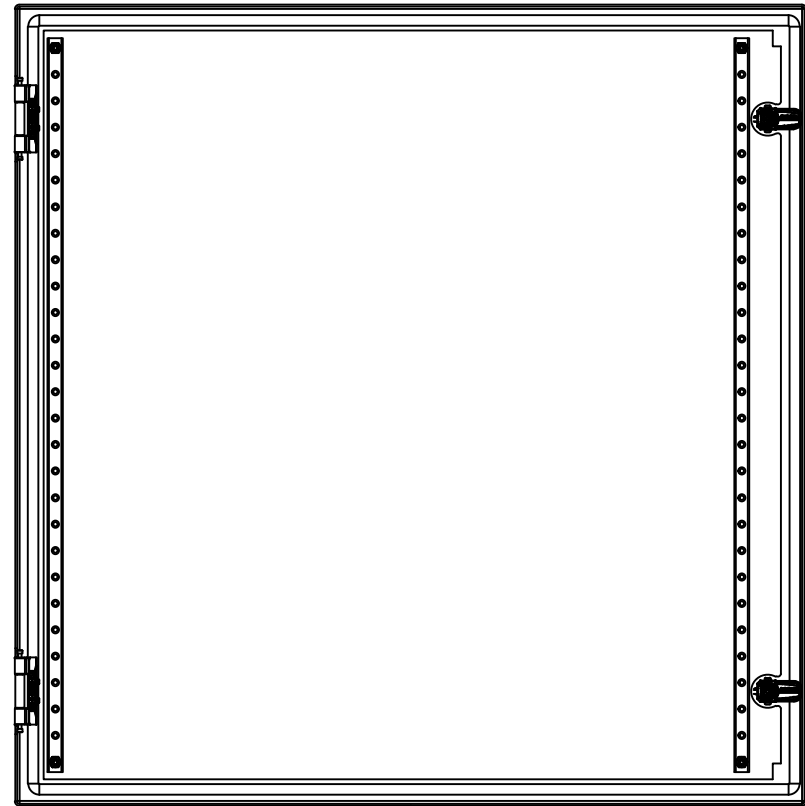
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 07-Jan-25
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Textured
Description: 5412ESDD 30" x 60" Cover	Detail Rev.:
Part Number / Numéro Pièce: 5412ESDD306010THLD	Rev. 0
	10 / 20

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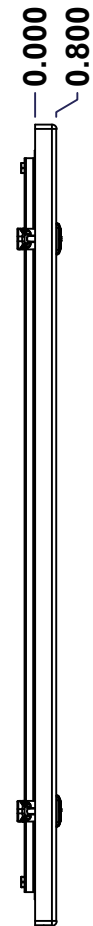
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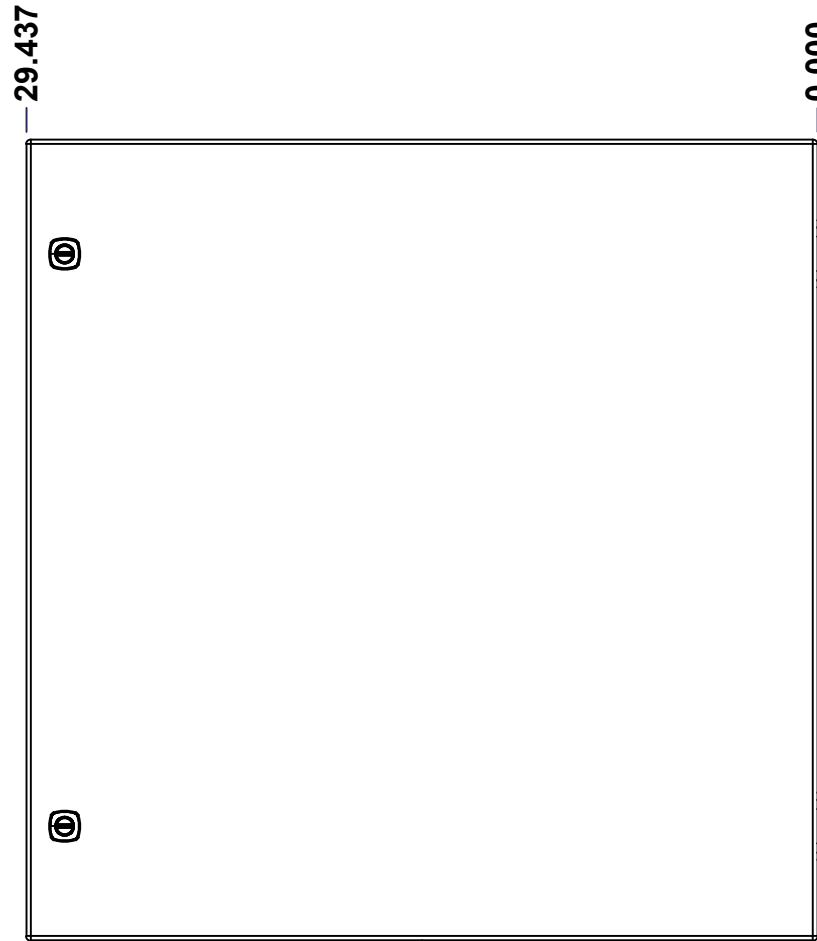
TOP



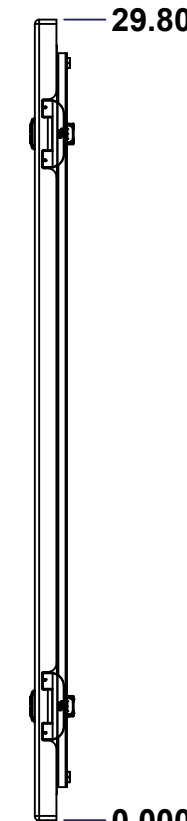
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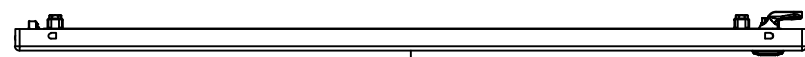
LEFT



FRONT

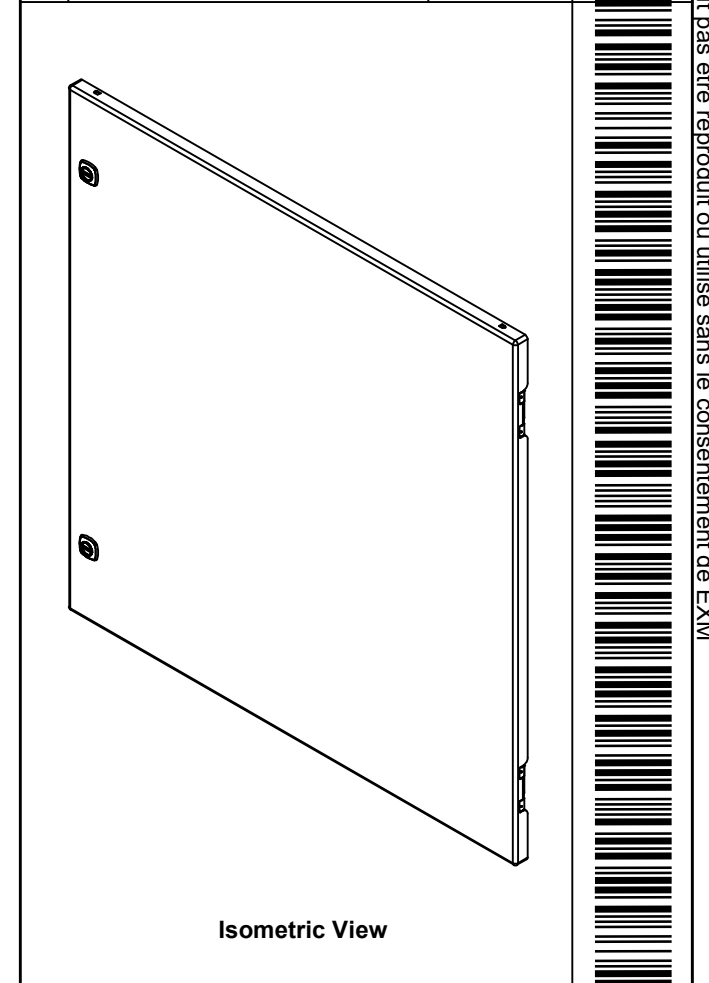


RIGHT


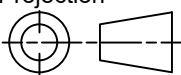


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Textured
Description 5412ESDD 30" x 60" Cover		Detail Rev.
Part Number Numéro Pièce	5412ESDD306010THRD	Rev. 11 0 20

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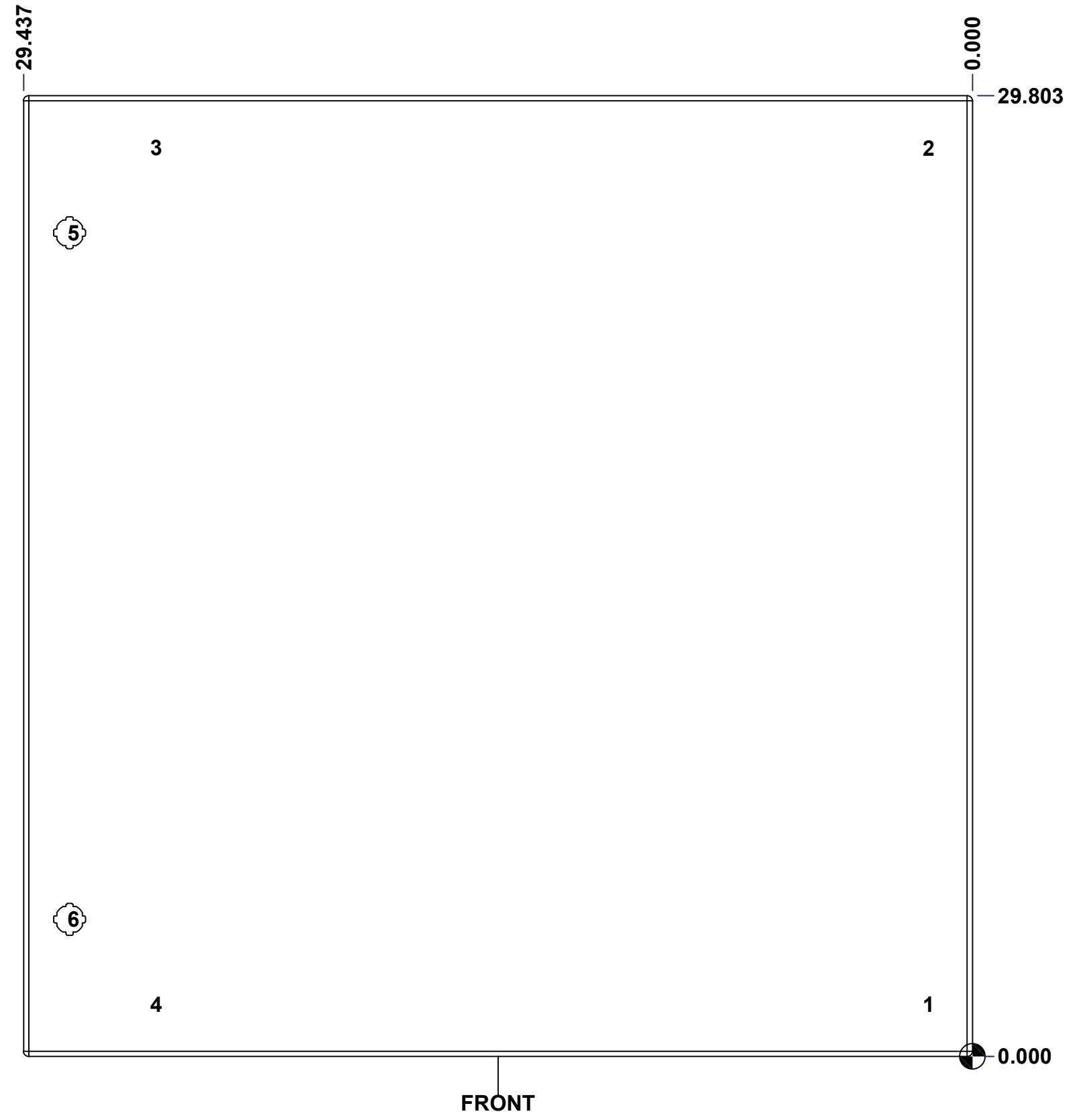
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	25.442	28.189	STUD M6 x 18mm (Inside)
4	25.442	1.614	STUD M6 x 18mm (Inside)

5	28.013	25.553	LOCK 880 SCQ4-SL @ 180.0°
6	28.013	4.250	LOCK 880 SCQ4-SL @ 180.0°

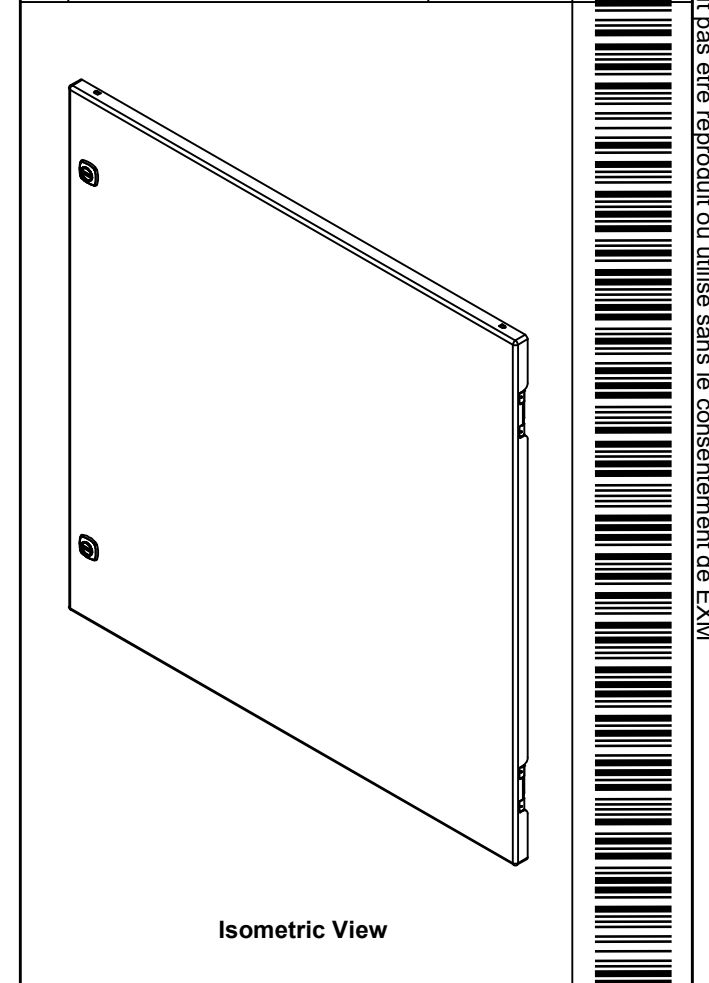


	Description	Status
	5412ESDD 30" x 60" Cover	(NULL)
	Part Number	Rev.
	5412ESDD306010THRD	0
		12
		20

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No.	Revisions	Date	By/Par



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Flatness / Aplatissement: Max 3.0mm
 Projection: 

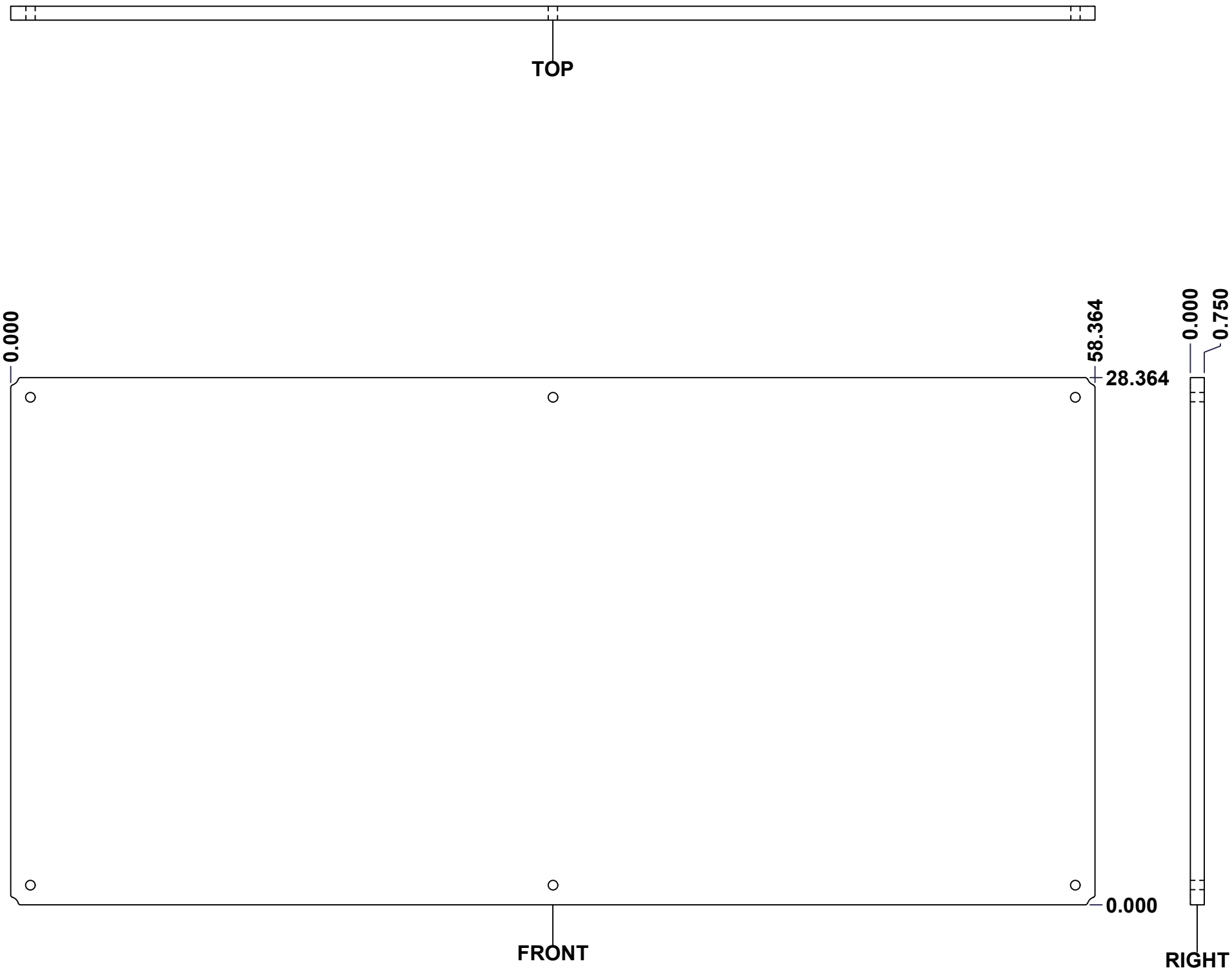
QTY	Part Number	Rev	Description
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
1	5412ESDD306010THI-RD	0	5412ESDD 30" x 60" Right Door Insulation
2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD306010THRD-G	0	5412ESDD 30" x 29.437" Cover Gasket Part
1	5412ESDD306010THRD-P	0	5412ESDD 30" x 60" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 07-Jan-25
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Textured
Description: 5412ESDD 30" x 60" Cover	Detail Rev.:
Part Number / Numéro Pièce: 5412ESDD306010THRD	Rev. 0
	13 / 20

Parts List

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No.	Revisions	Date	By/Par

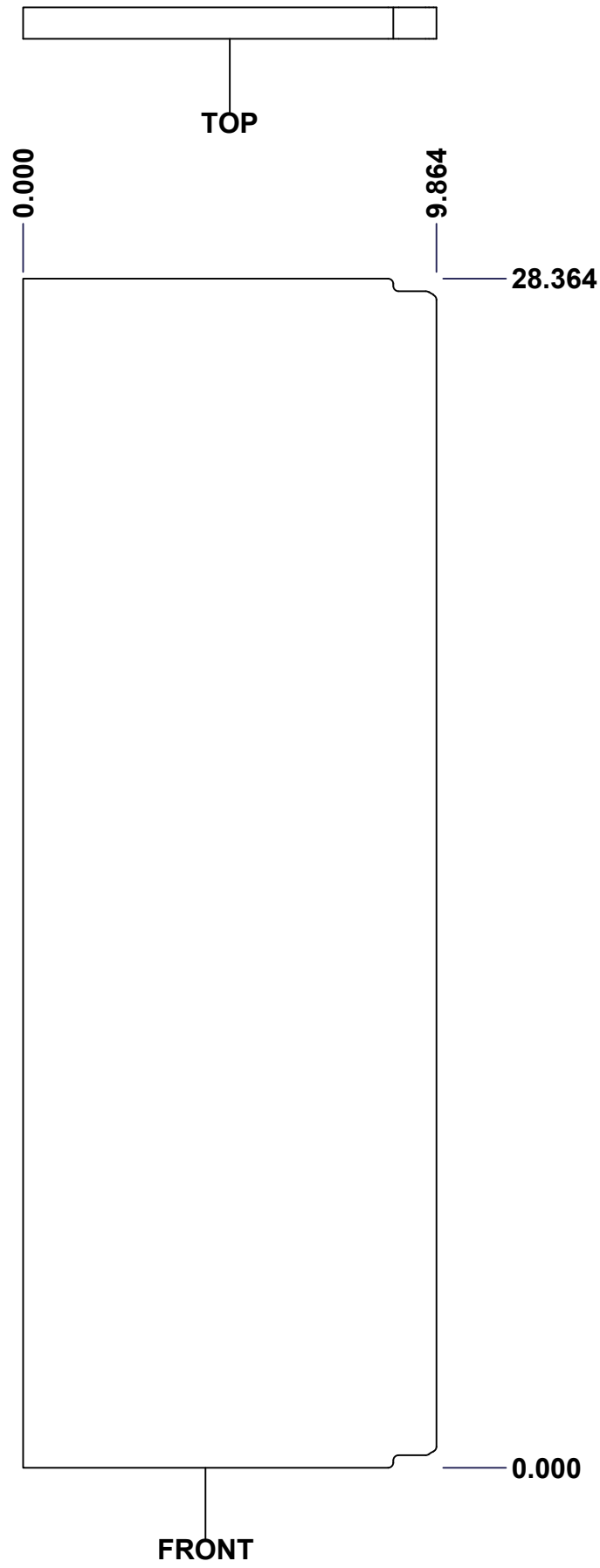
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESDD 30" x 60" Back Insulation			
Part Number Numéro Pièce		Rev.	
5412ESDD306010THI-B		0	14 20

SEE BILL OF MATERIAL ON LAST PAGE

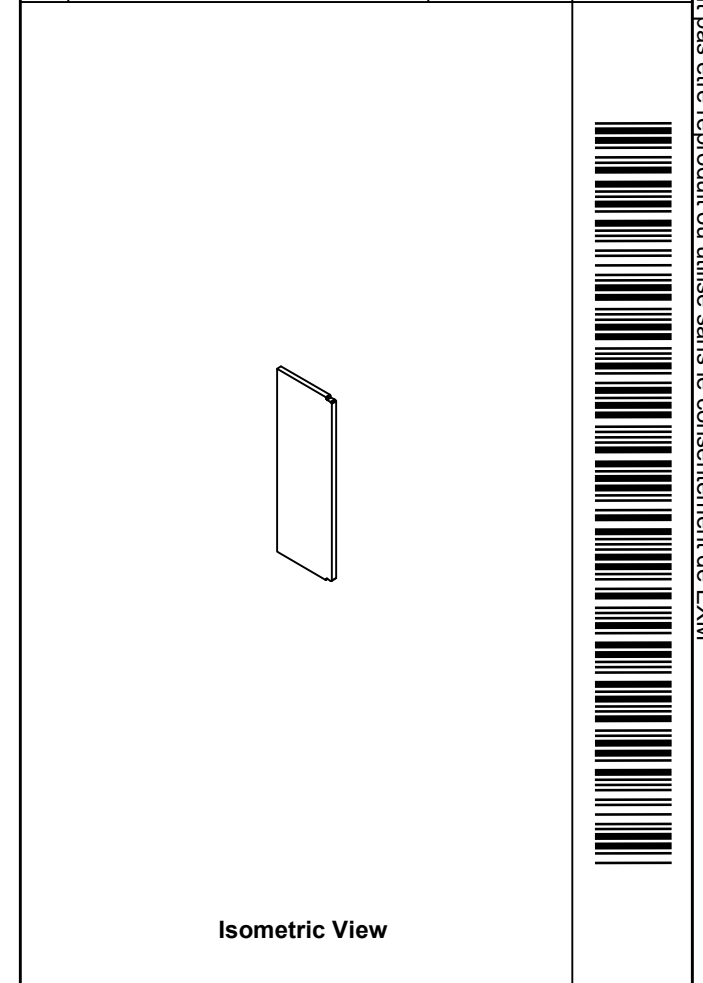
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0.000
0.750

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

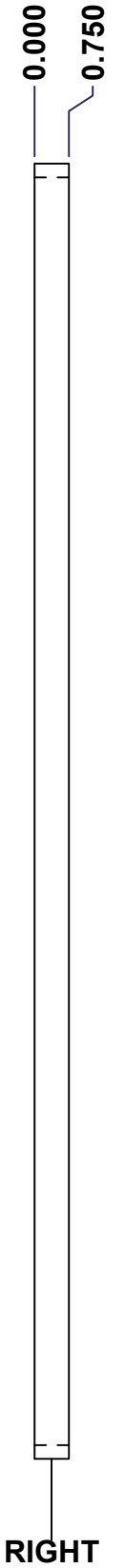
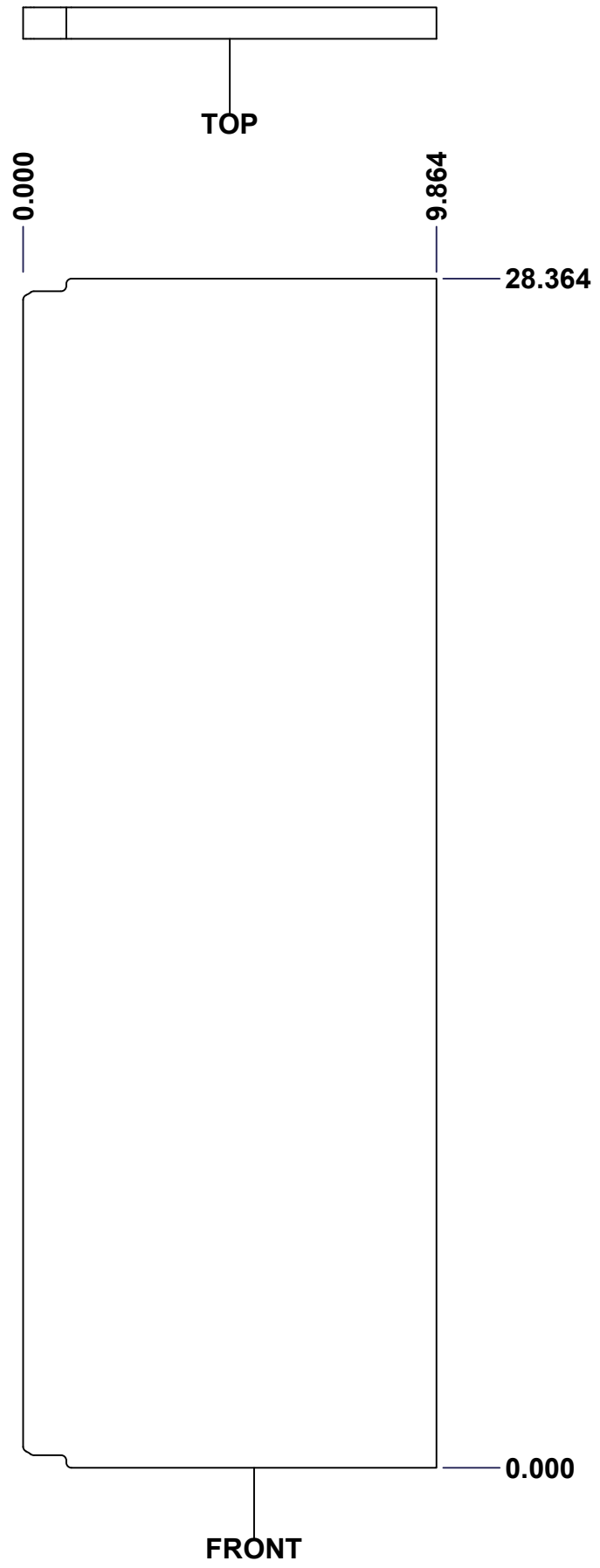
Description: 5412ESDD 30" x 60" Left Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESDD306010THI-LS	Rev. 0

15	20
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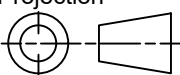
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Isometric View



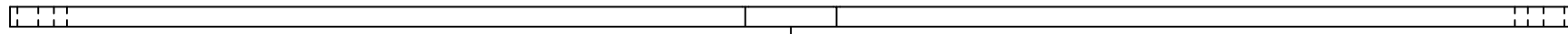
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESDD 30" x 60" Right Insulation	Detail Rev.	
Part Number / Numéro Pièce: 5412ESDD306010THI-RS	Rev. 0	16 / 20

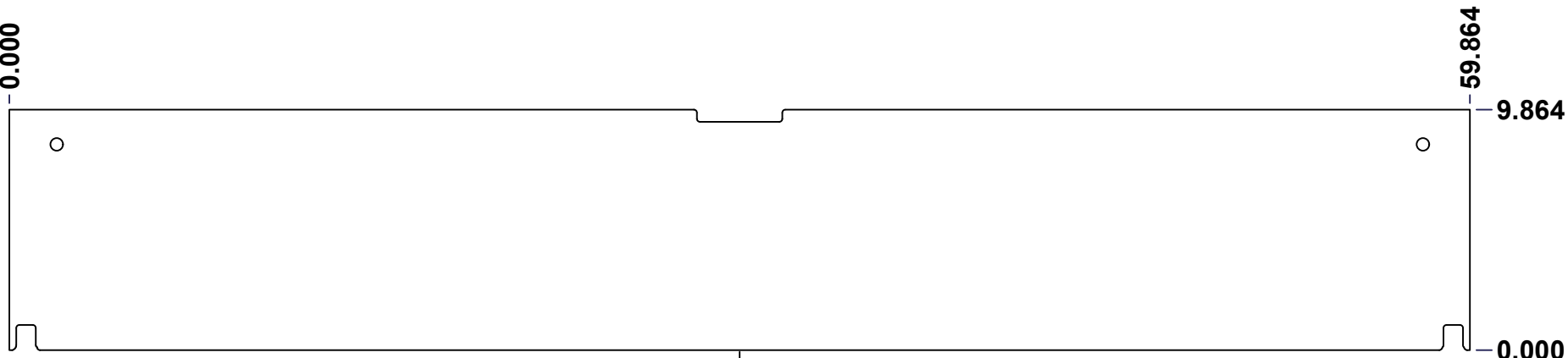
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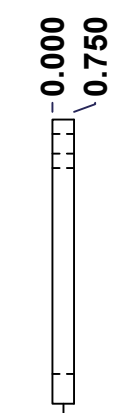
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TOP

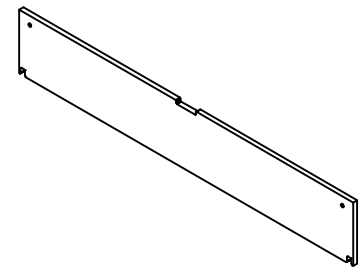


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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 Fax: (450) 979-4626
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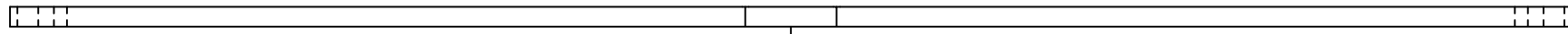
Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Textured
Description 5412ESDD 30" x 60"Top Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESDD306010THI-TP	Rev. 17 0 20

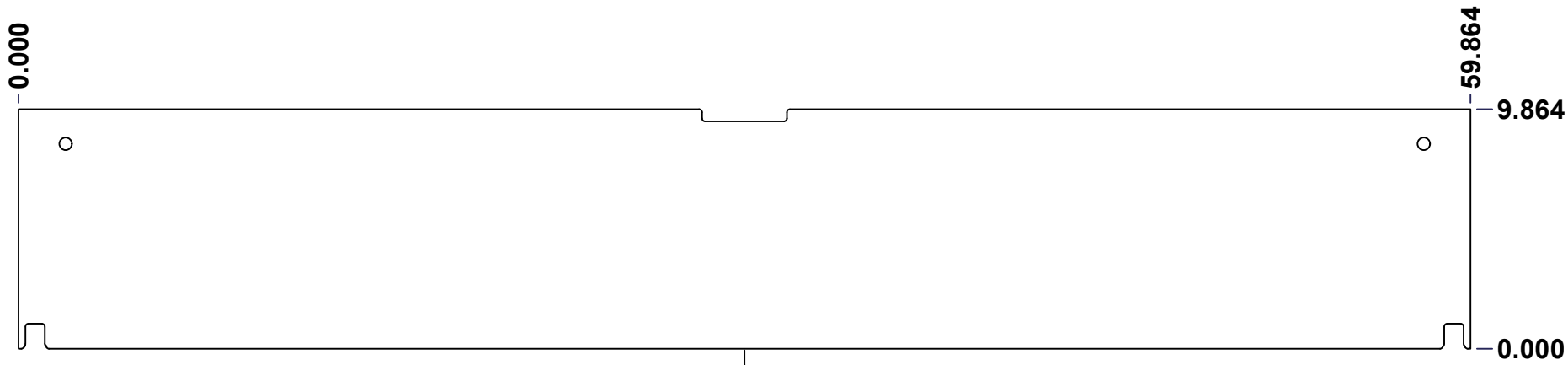
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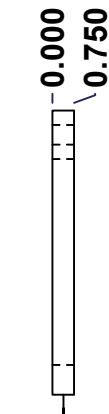
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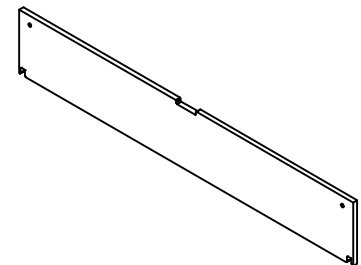
TOP



FRONT




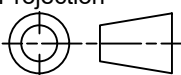
RIGHT



Isometric View



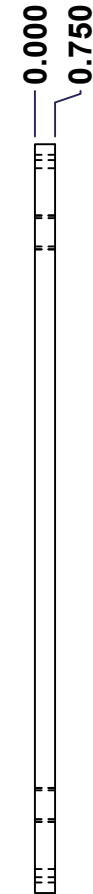
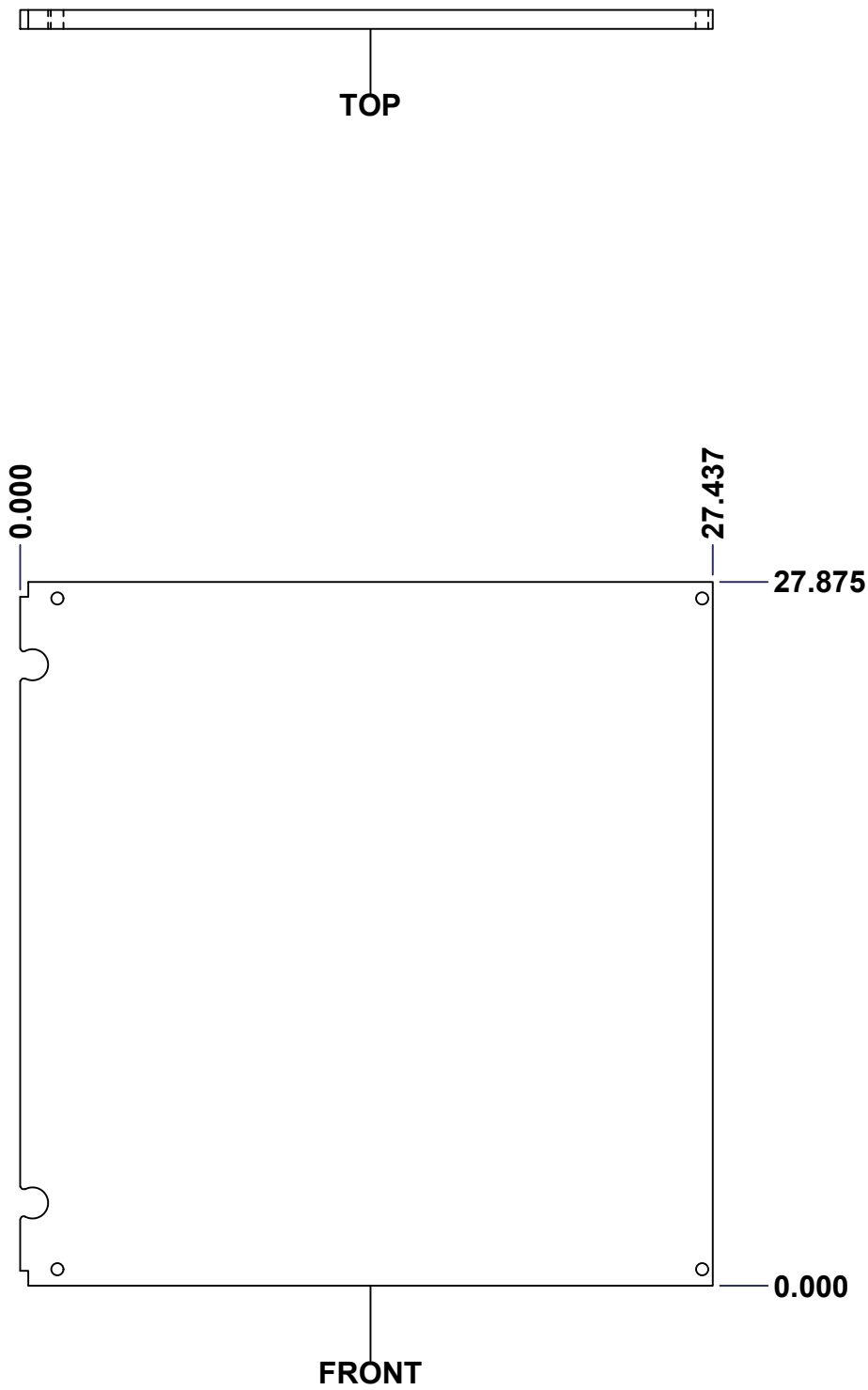
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Textured
Description	Detail Rev.	
5412ESDD 30" x 60"Bottom Insulation		
Part Number Numéro Pièce	Rev.	18
5412ESDD306010THI-BT	0	20

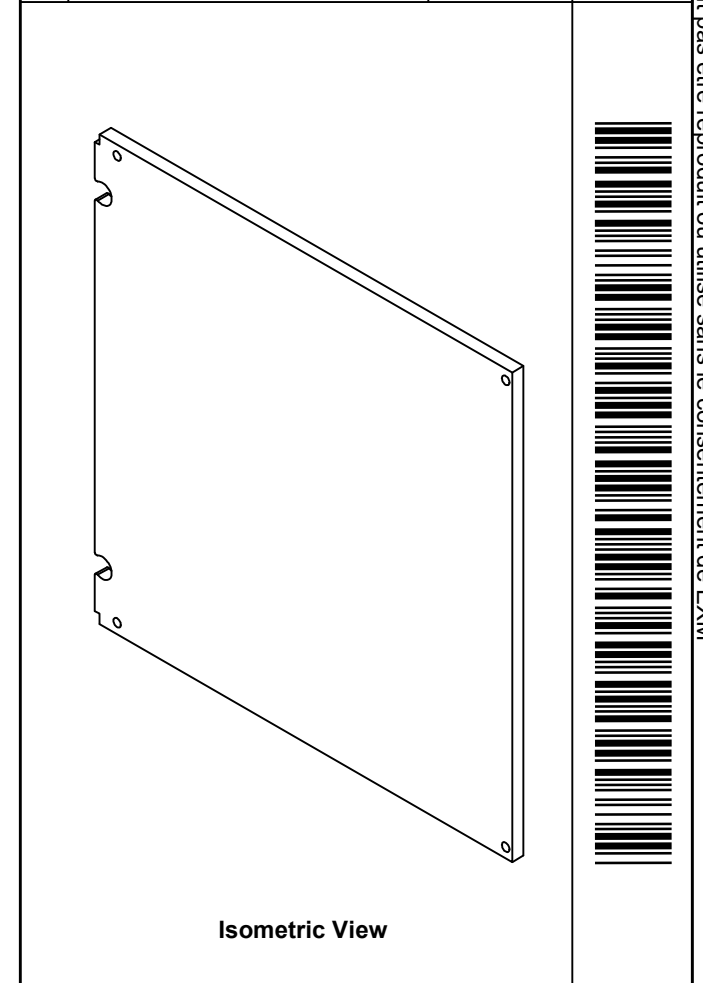
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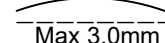
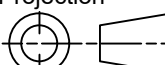
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No.	Revisions	Date	By/Par



Isometric View

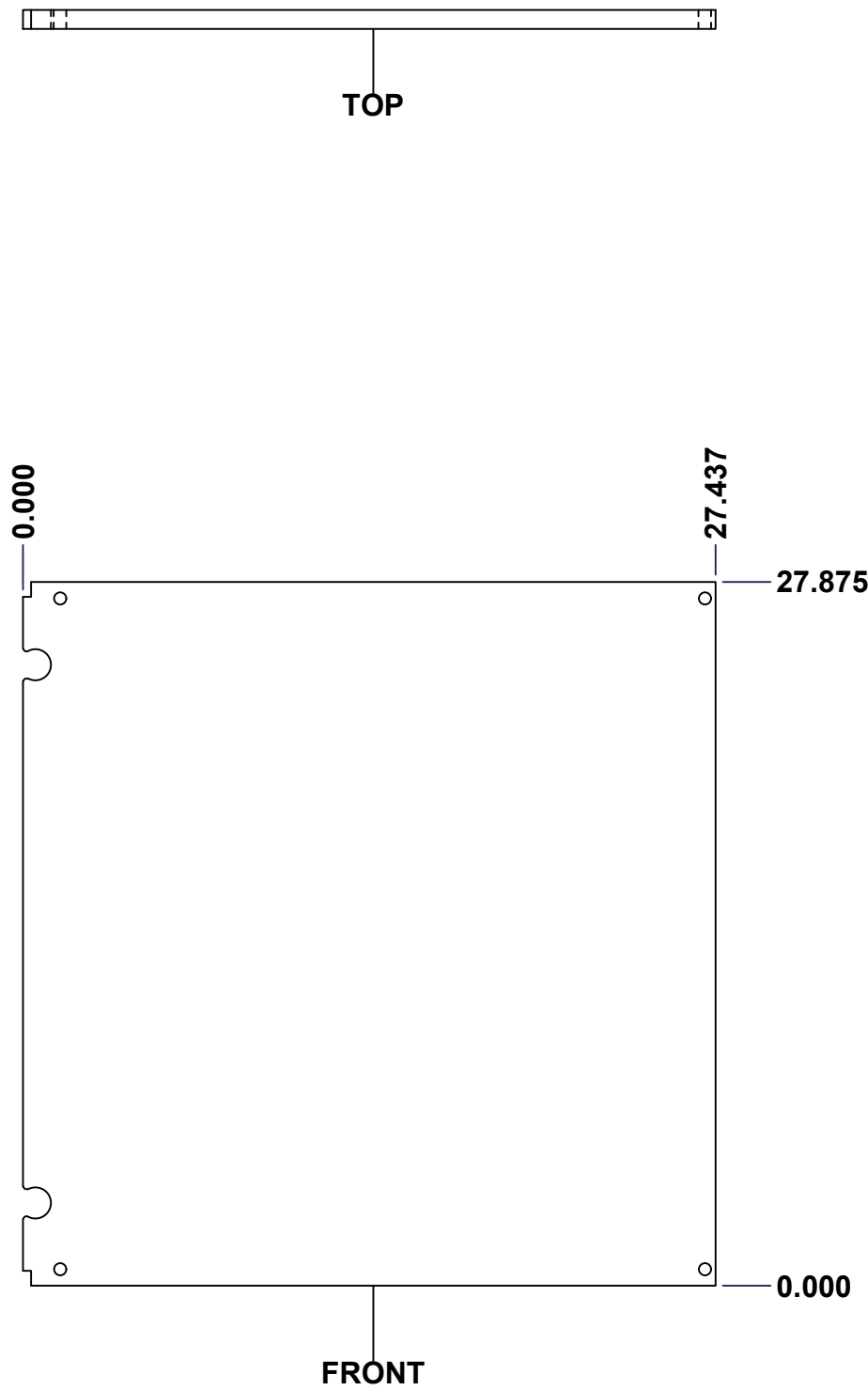
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESDD 30" x 60" Left Door Insulation		
Part Number Numéro Pièce	Rev. 0	19 20

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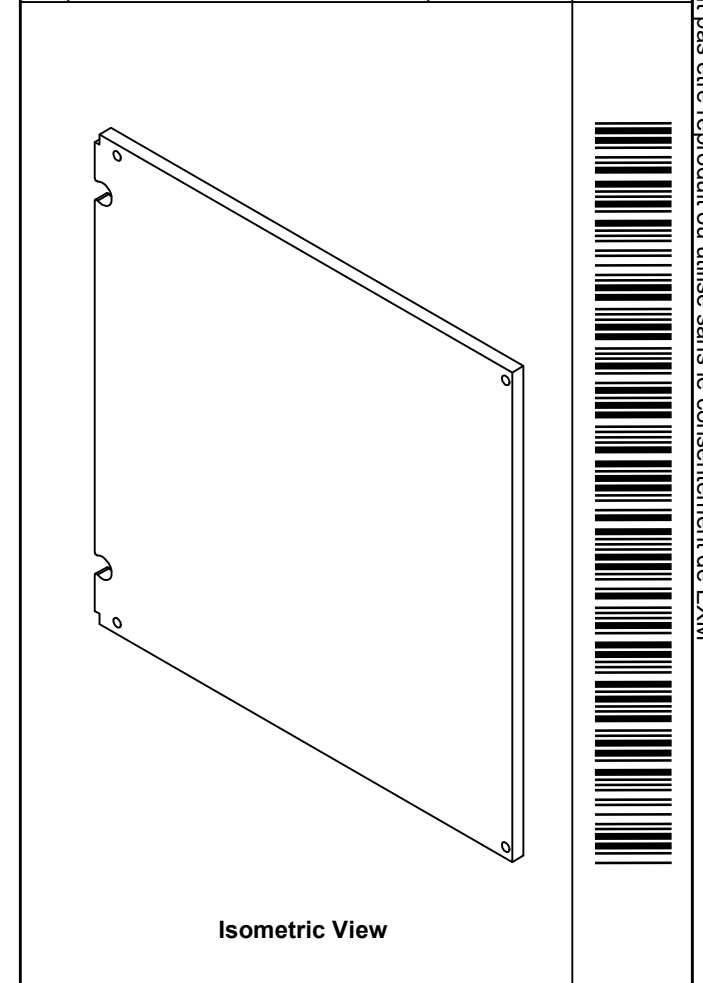
5412ESDD306010TH-LD


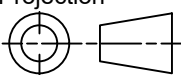
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No.	Revisions	Date	By/Par

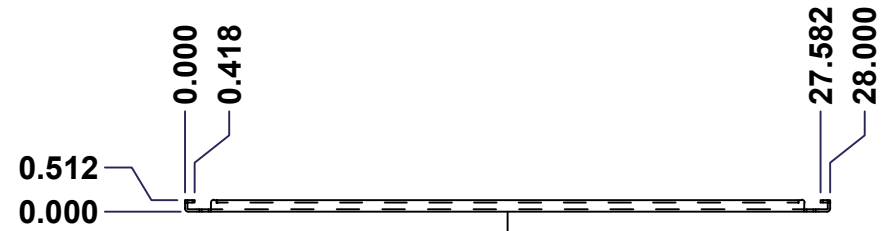


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
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Part Number Numéro Pièce	Rev. 0	20
5412ESDD306010THI-RD		20

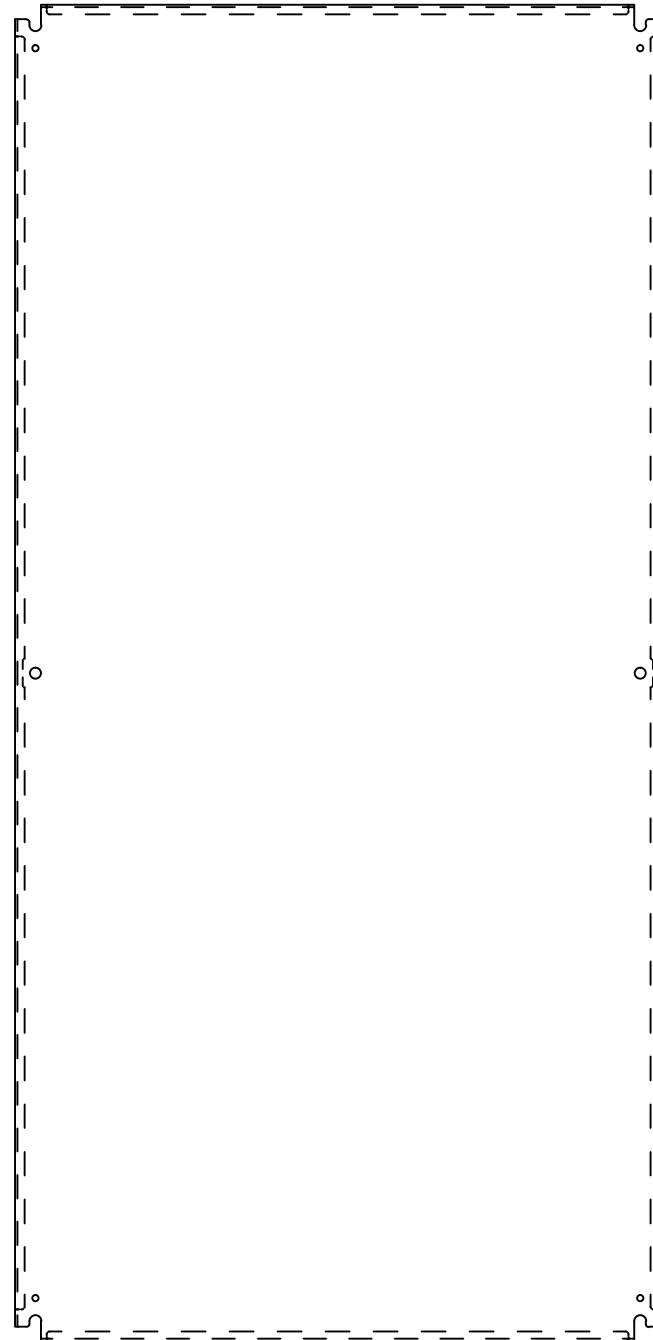
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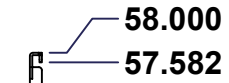
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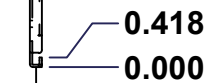
TOP



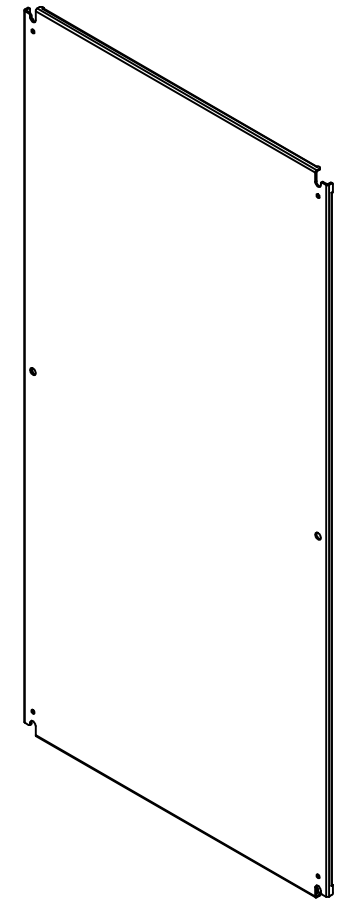
FRONT



RIGHT


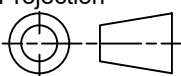


No.	Revisions	Date	By/Par



Isometric View



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	Projection 
Customer Client	Date
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07
Material Matière: See Part List	
Color Couleur: See Part List	Finish Fini: See Part List
Description: 881 SP - Inner Panel	
Detail Rev.	
Part Number Numéro Pièce: 881 SP6030G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6030G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

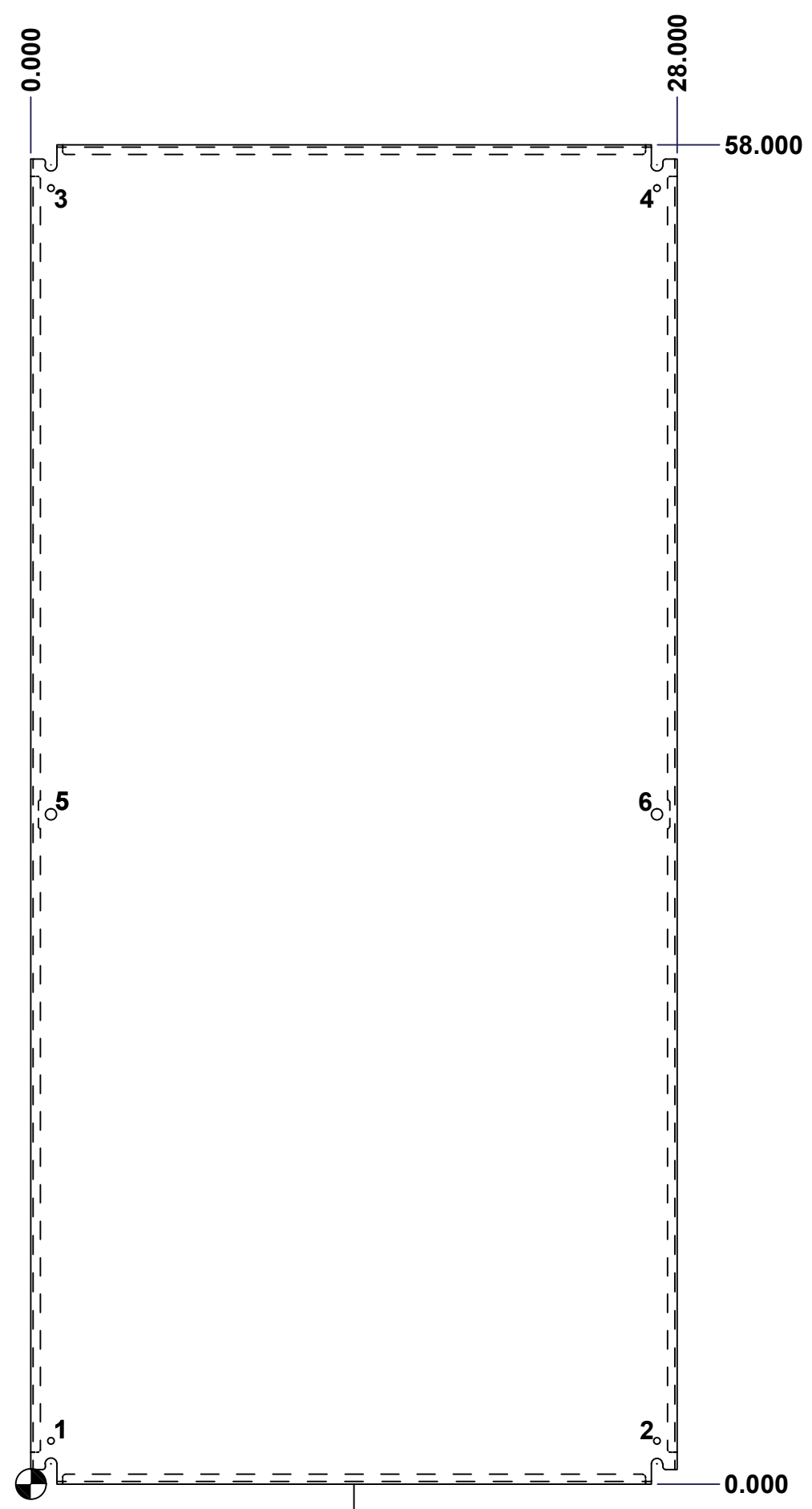
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	56.125	GROUND HOLE (RND Ø0.290)
4	27.125	56.125	GROUND HOLE (RND Ø0.290)
5	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	29.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



FRONT

No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	Rev. 0	2 / 2