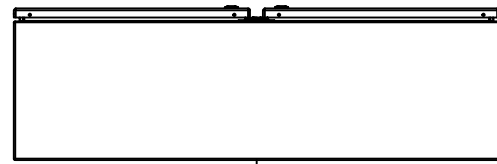
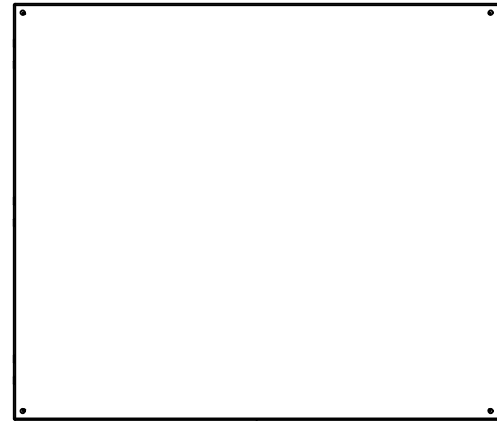


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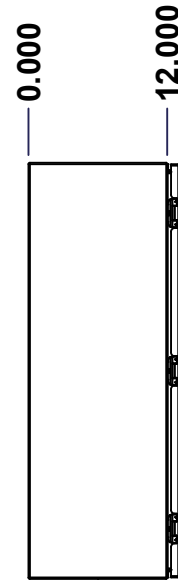
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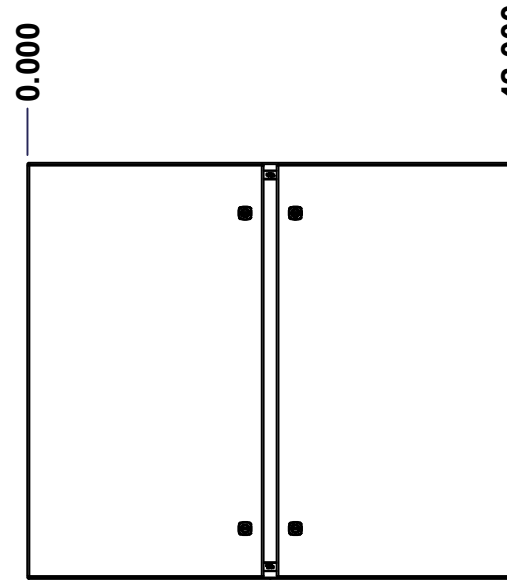
BACK



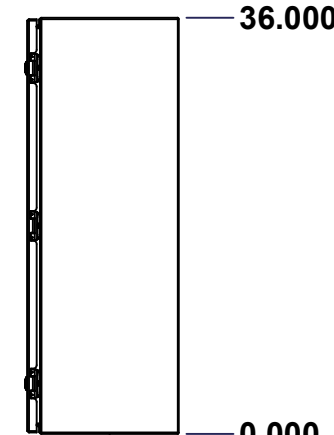
BOTTOM



LEFT

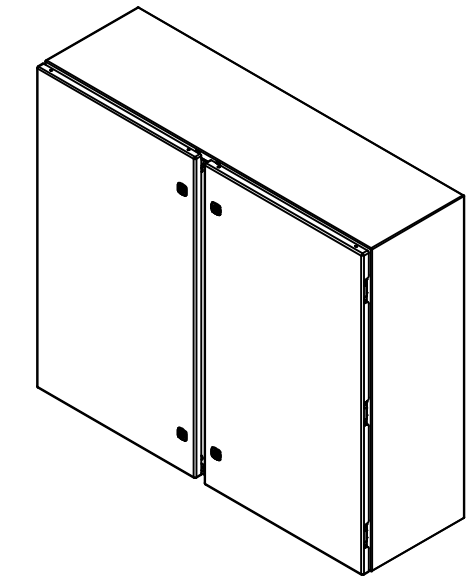


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

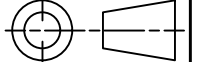


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 25-Jun-14
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5412ESDD 36" x 42" x 12" Assembly	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 5412ESDD364212	Rev. 0	1
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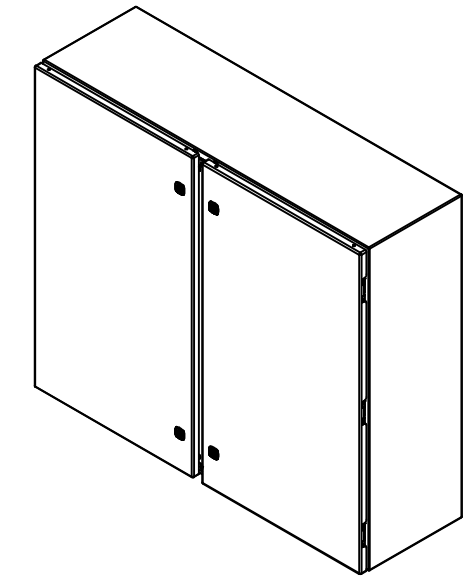
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View


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Flatness
 Aplatissement
 Max 3.0mm
 Projection


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 25-Jun-14
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

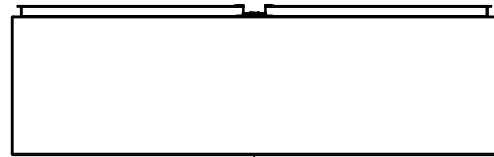
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESDD 36" x 42" x 12" Assembly	Detail Rev.
Part Number / Numéro Pièce: 5412ESDD364212	Rev. 0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

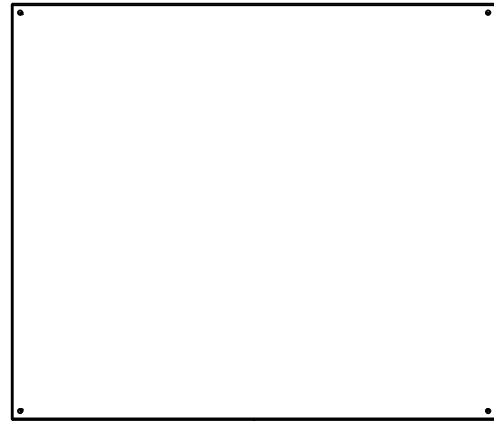
Qty	Part Number	Rev	Description
1	881 SP4236G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESDD364212RD	0	5412ESDD 36" x 42" Cover
1	5412ESDD364212LD	0	5412ESDD 36" x 42" Cover
1	5412ESDD364212B	0	5412ESDD 36" x 42" x 12" Body
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			

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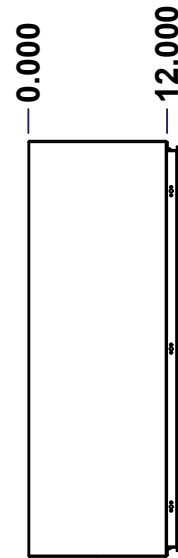
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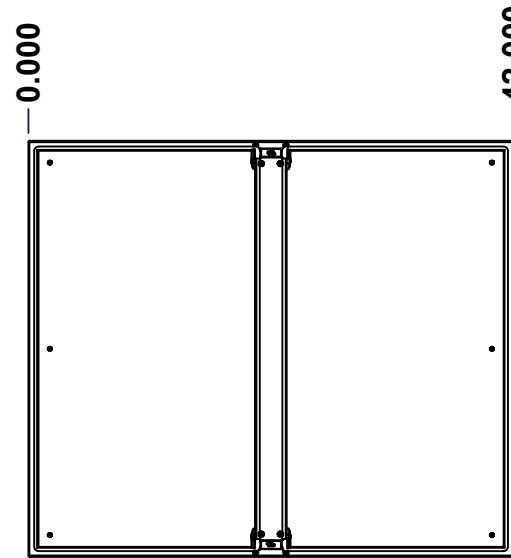
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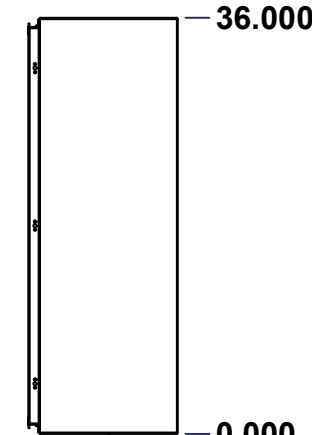
BACK



LEFT



FRONT

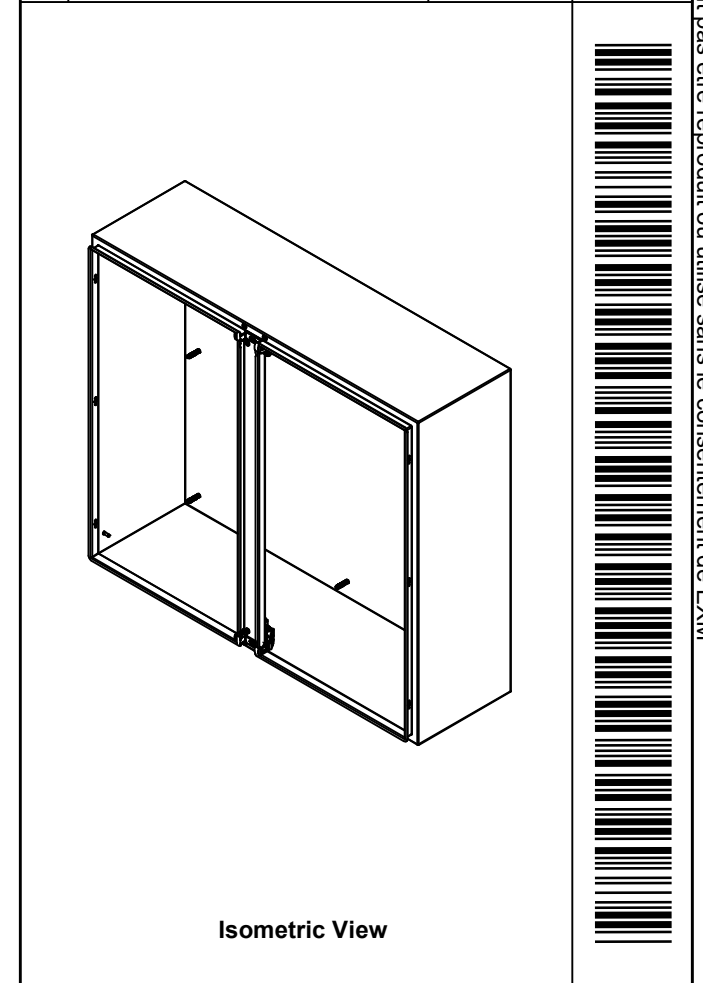



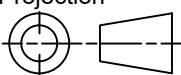
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



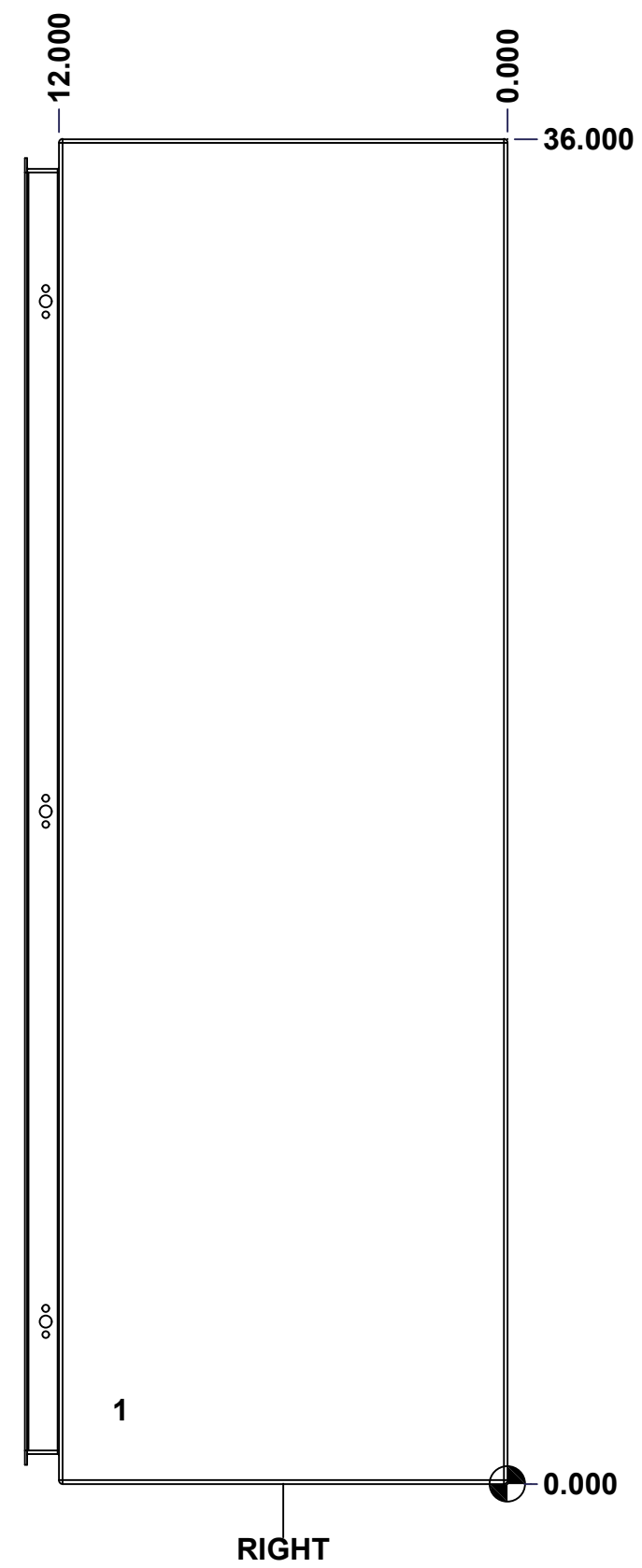
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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 25-Jun-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDD 36" x 42" x 12" Body		
Part Number Numéro Pièce	Rev.	3
5412ESDD364212B	0	13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)

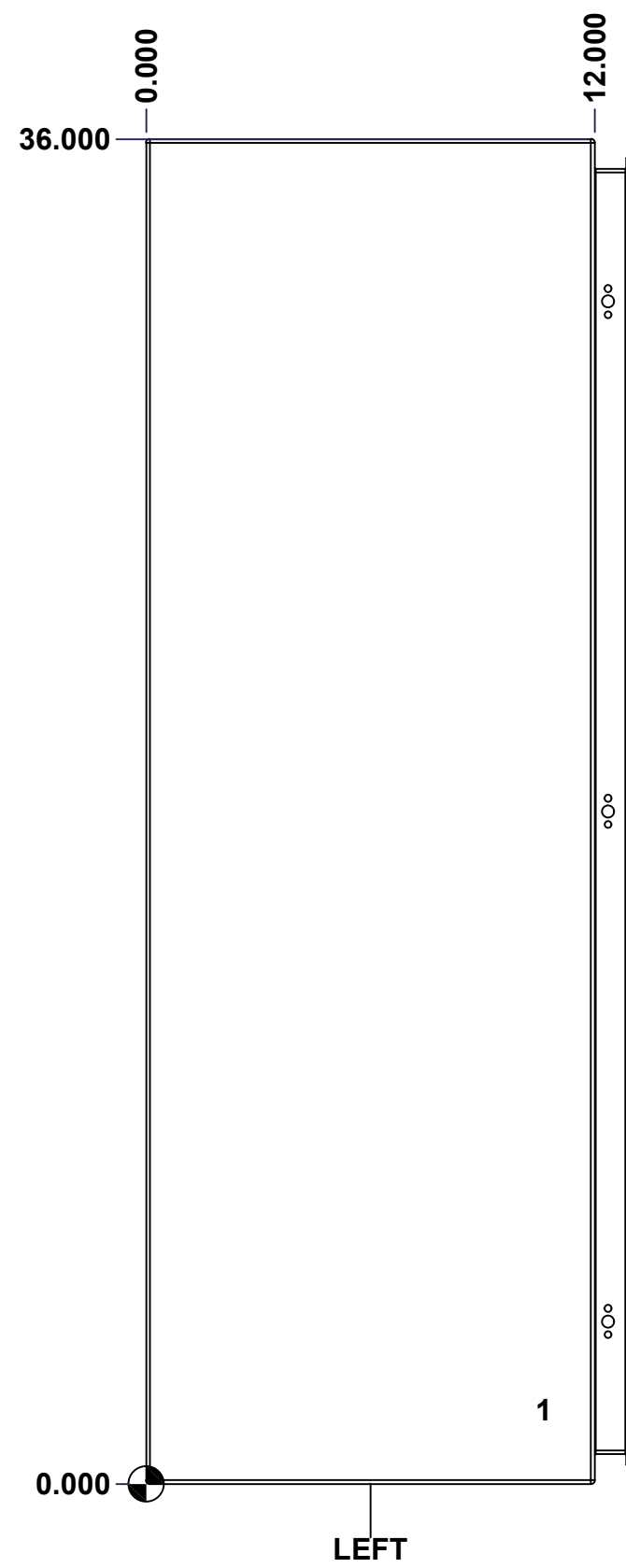


	Description	Status
	5412ESDD 36" x 42" x 12" Body	(NULL)
Part Number Numéro Pièce 5412ESDD364212B	Rev.	4
	0	13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412ESDD 36" x 42" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESDD364212B	0 / 5
		13

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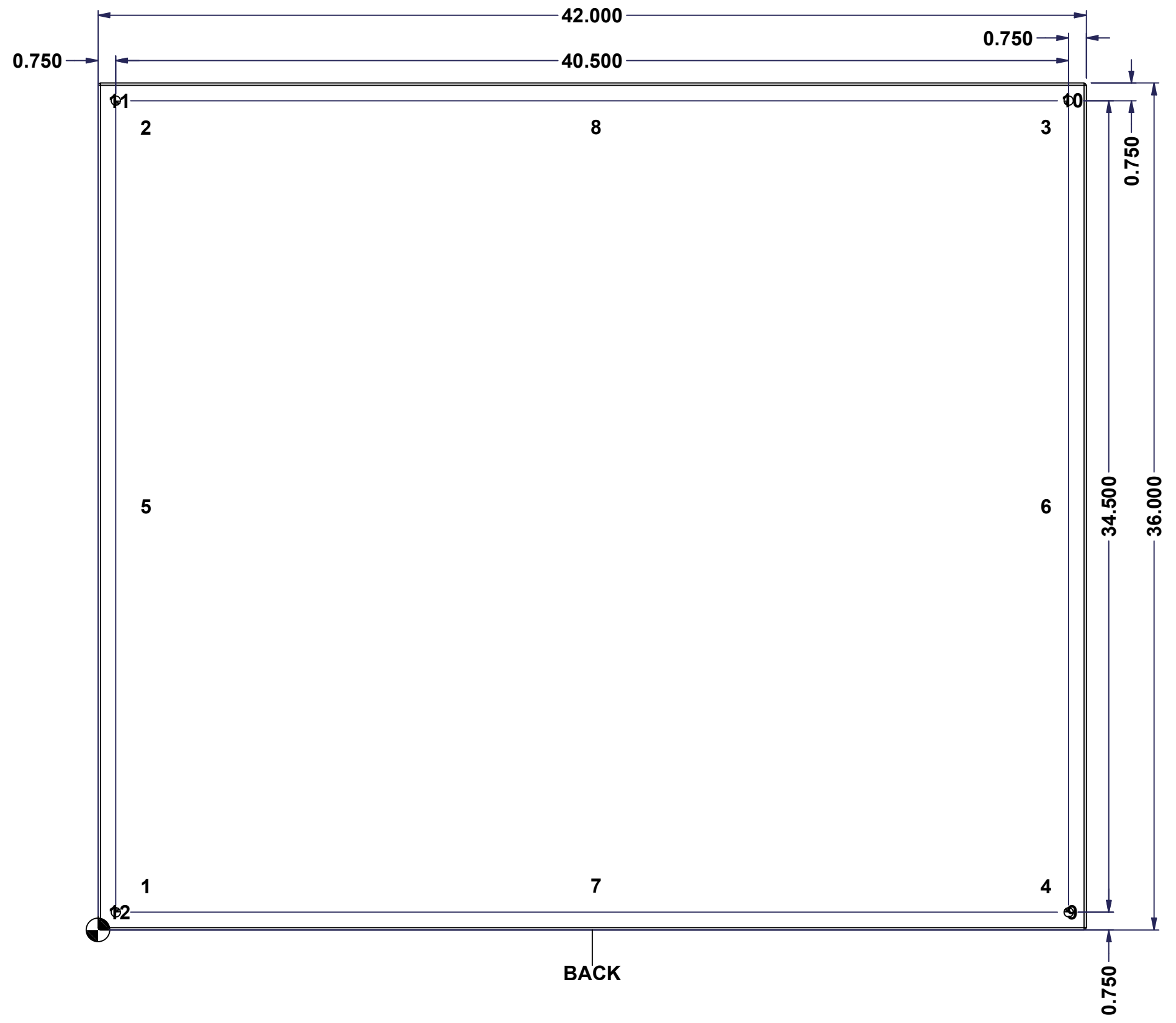
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	40.125	34.125	IP STUD M8 x 35mm (Inside)
4	40.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	40.125	18.000	IP STUD M8 x 35mm (Inside)
7	21.000	1.875	IP STUD M8 x 35mm (Inside)
8	21.000	34.125	IP STUD M8 x 35mm (Inside)

9	41.250	0.750	RND Ø0.390
10	41.250	35.250	RND Ø0.390
11	0.750	35.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

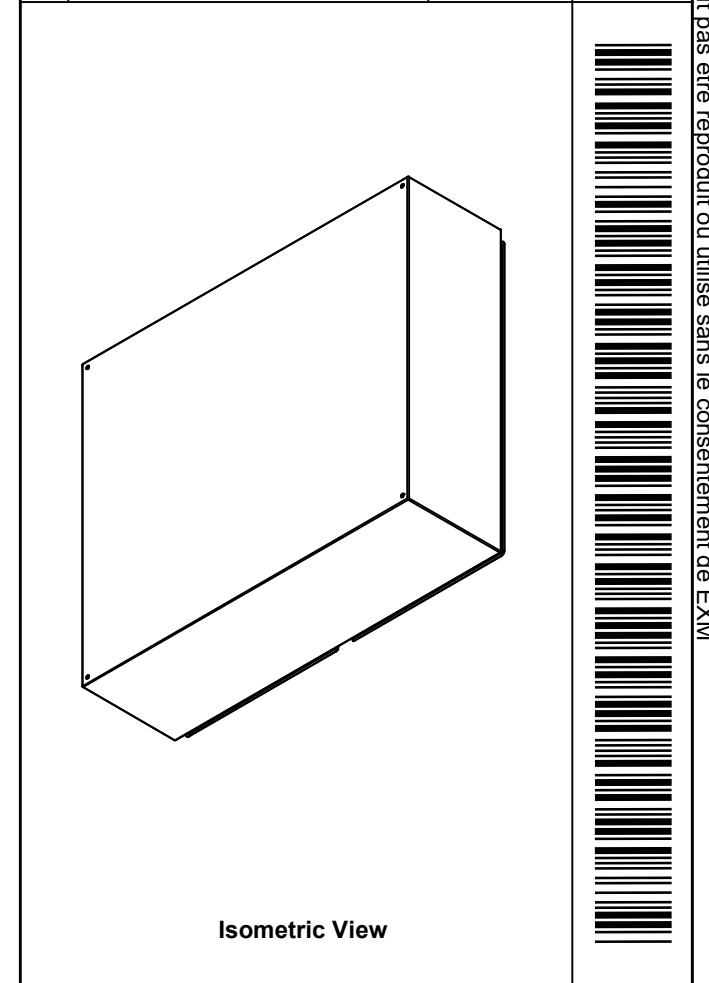


	Description	Status
	5412ESDD 36" x 42" x 12" Body	(NULL)
	Part Number	Rev.
	5412ESDD364212B	6
		13


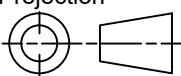
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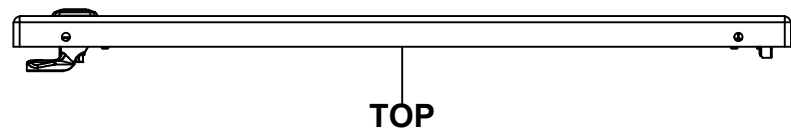
Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 25-Jun-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESDD 36" x 42" x 12" Body		
Part Number Numéro Pièce	Rev.	7
5412ESDD364212B	0	13

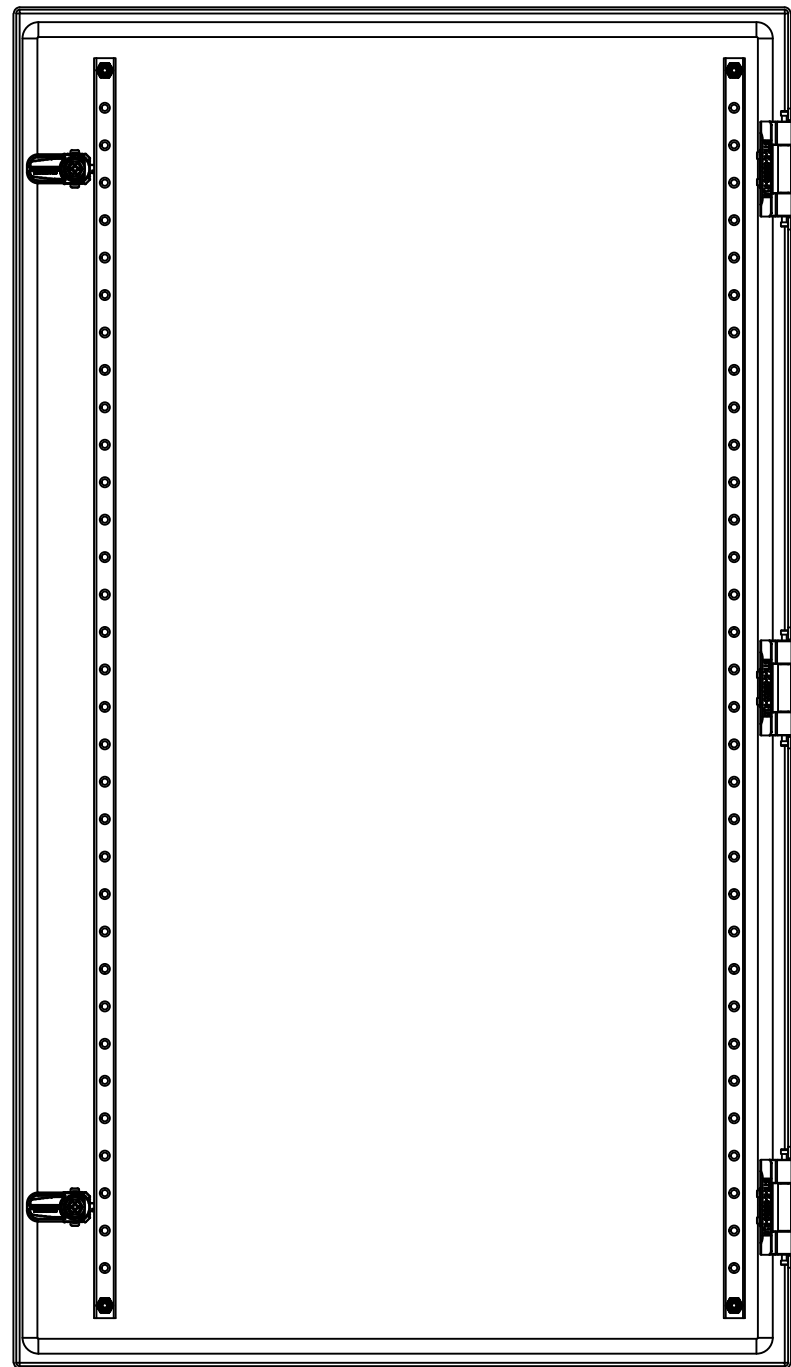
Qty	Part Number	Rev	Description
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
1	STK-A-75453	7	Center Post - Sealing Block with Latch Assy (Small)
1	5412ESDD364212CP-P	0	5412ESDD 36" Center Post Part
1	5412ESDD364212B-P	0	5412ESDD 36" x 42" x 12" Body Part
Parts List			

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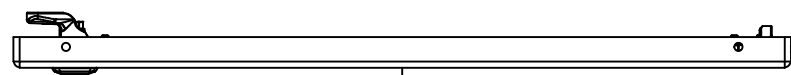
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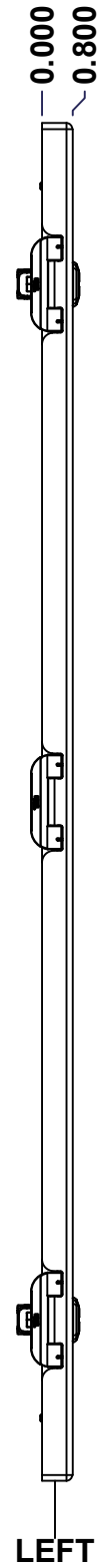
TOP



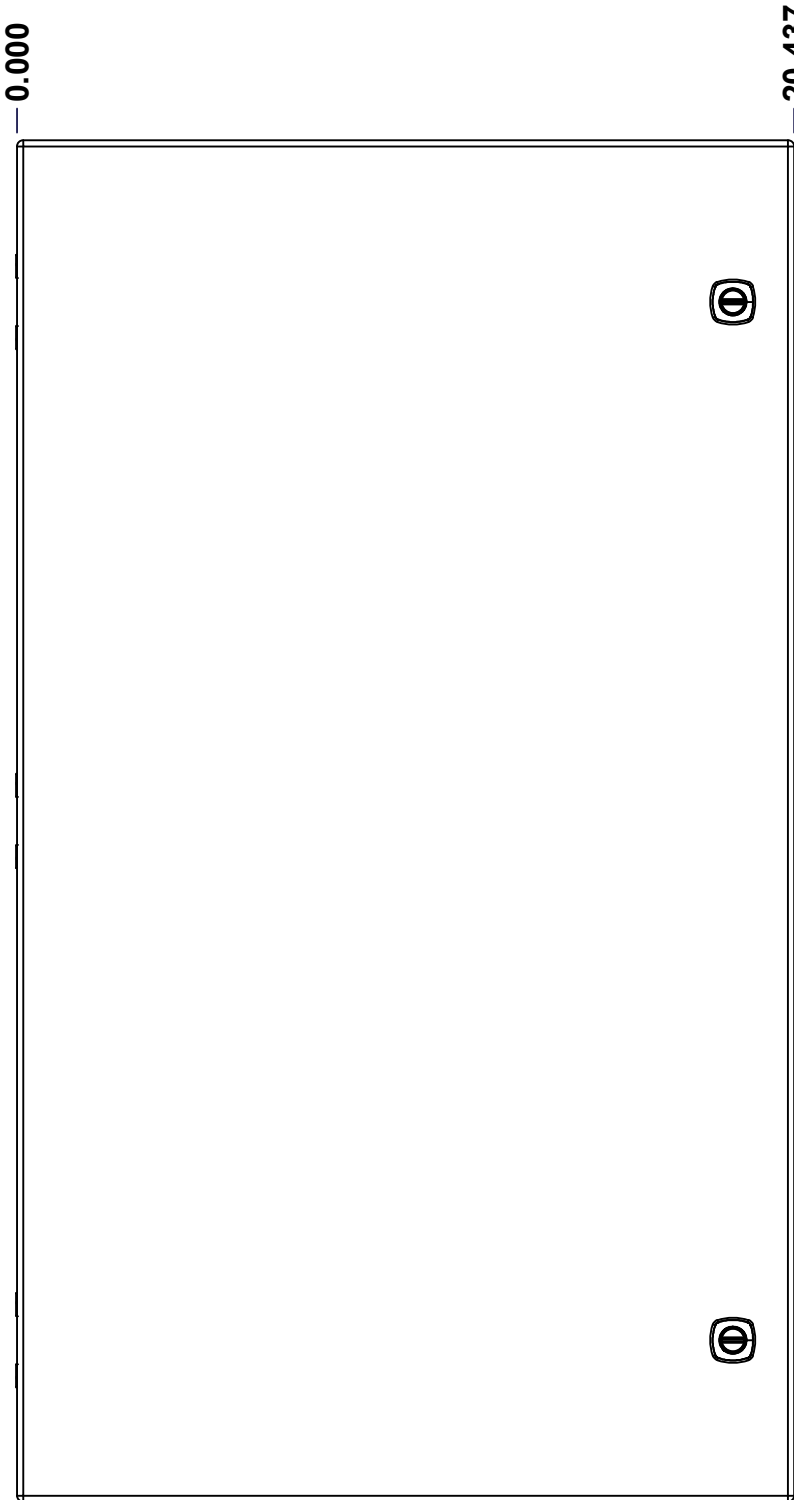
BACK



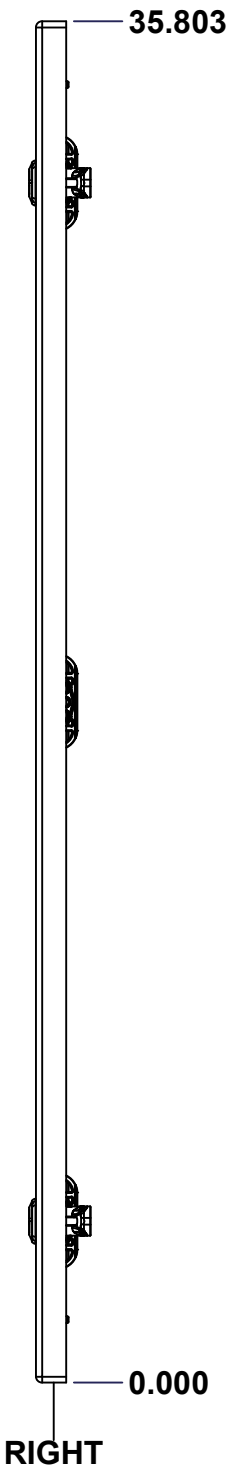
BOTTOM



LEFT

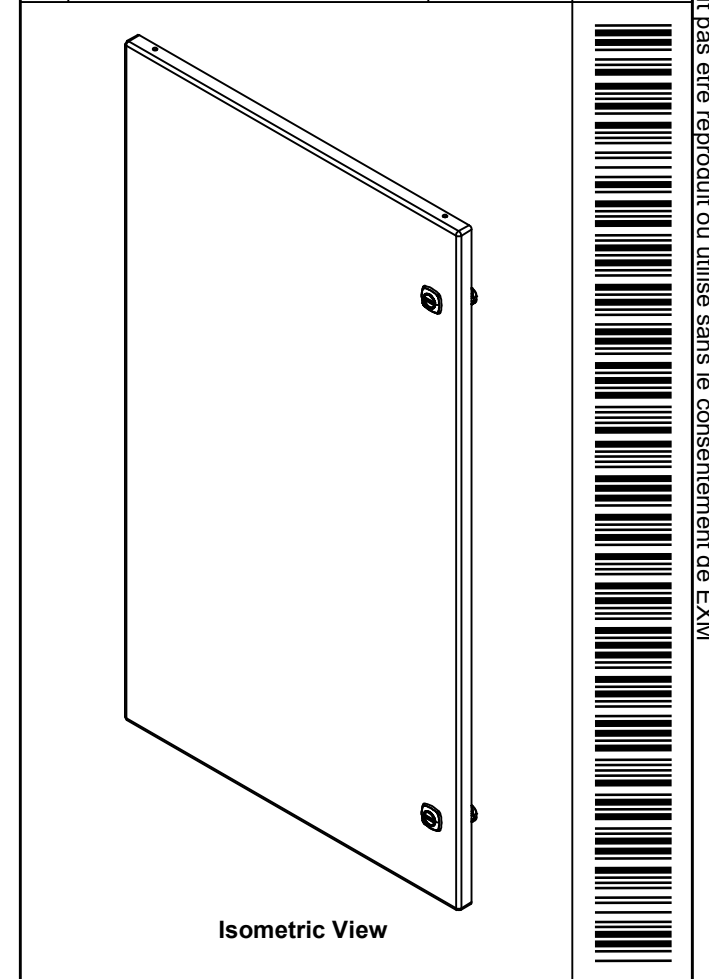


FRONT


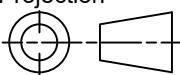


RIGHT

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 25-Jun-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESDD 36" x 42" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 13

SEE BILL OF MATERIAL ON LAST PAGE

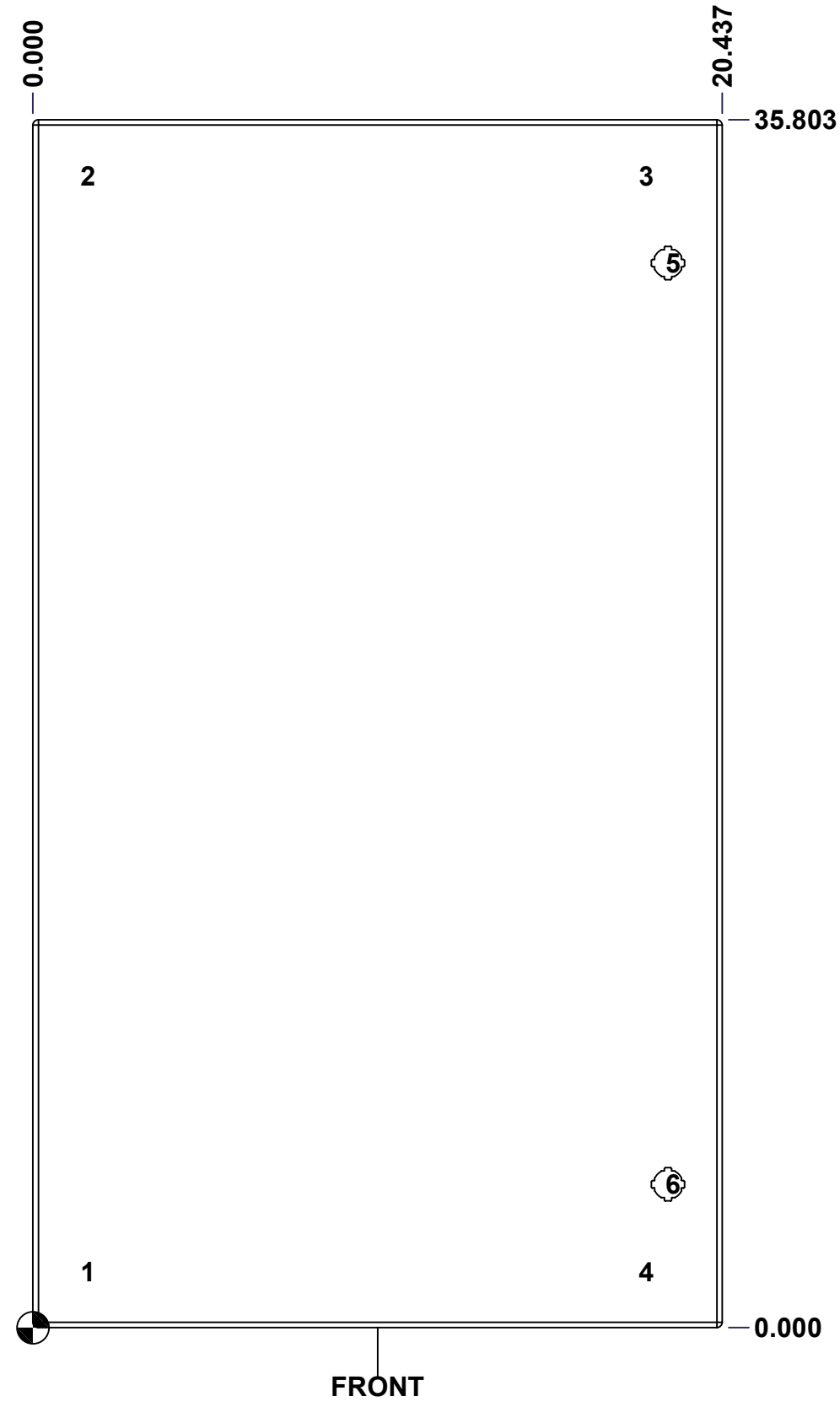
5412ESDD364212LD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	18.036	34.142	STUD M6 x 18mm (Inside)
4	18.036	1.661	STUD M6 x 18mm (Inside)

5	18.826	31.553	LOCK 880 SCQ4-SL @ 0.0°
6	18.826	4.250	LOCK 880 SCQ4-SL @ 0.0°

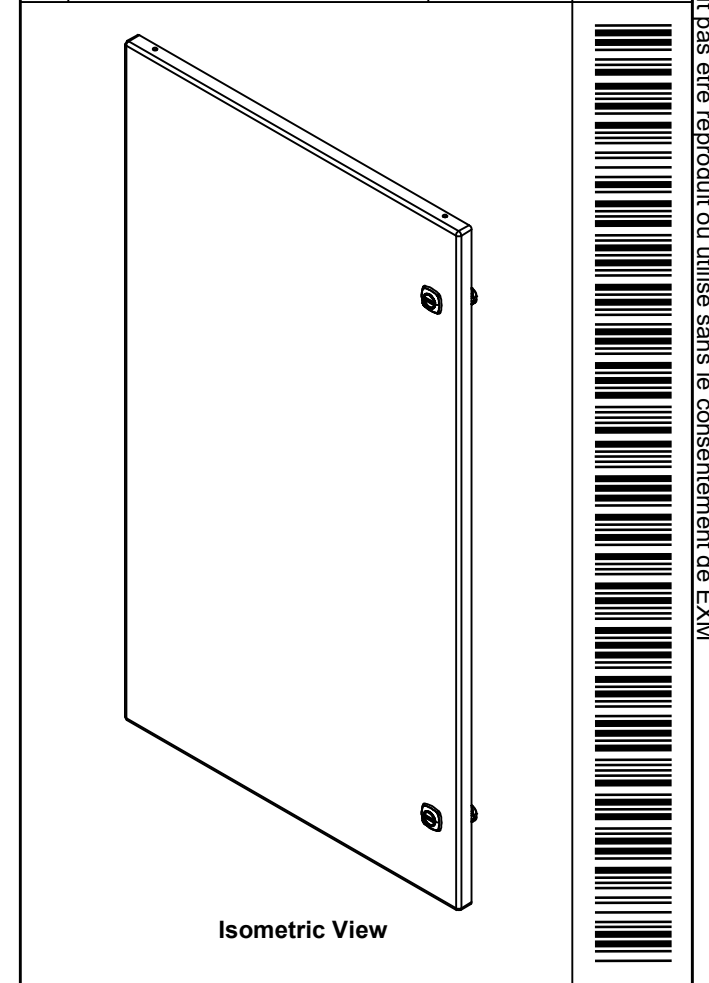


	Description	Status
	5412ESDD 36" x 42" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESDD364212LD	0
		9
		13

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No.	Revisions	Date	By/Par



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	Max 3.0mm
	Projection
	

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 25-Jun-14

Material / Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
--------------------	---

Color / Couleur	Asa-61 Grey	Finish / Fini	Smooth
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Description	5412ESDD 36" x 42" Cover	Detail Rev.
-------------	--------------------------	-------------

Part Number / Numéro Pièce	Rev.	10
5412ESDD364212LD	0	13

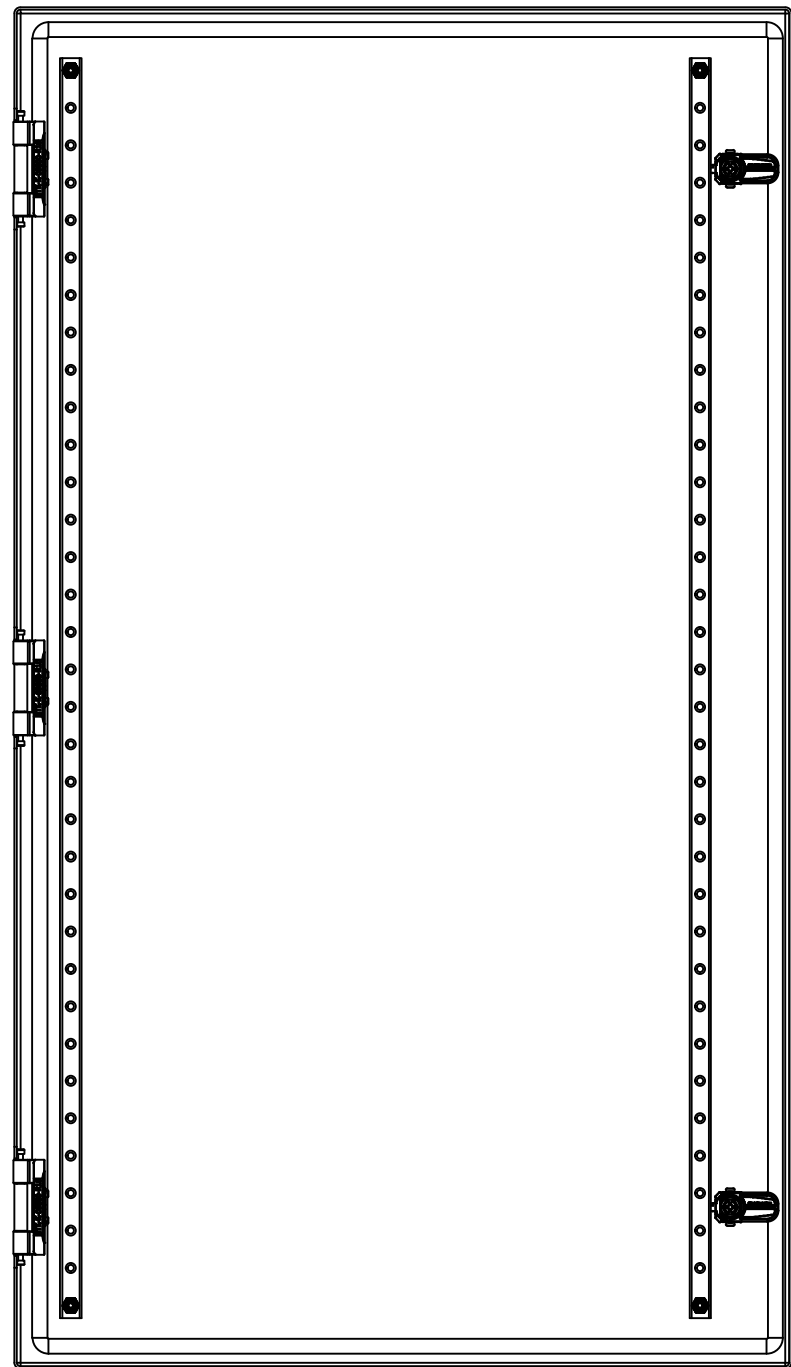
2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD364212LD-G	0	5412ESDD 36" x 20.437" Cover Gasket Part
1	5412ESDD364212LD-P	0	5412ESDD 36" x 42" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

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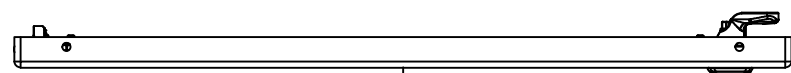
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TOP



BACK



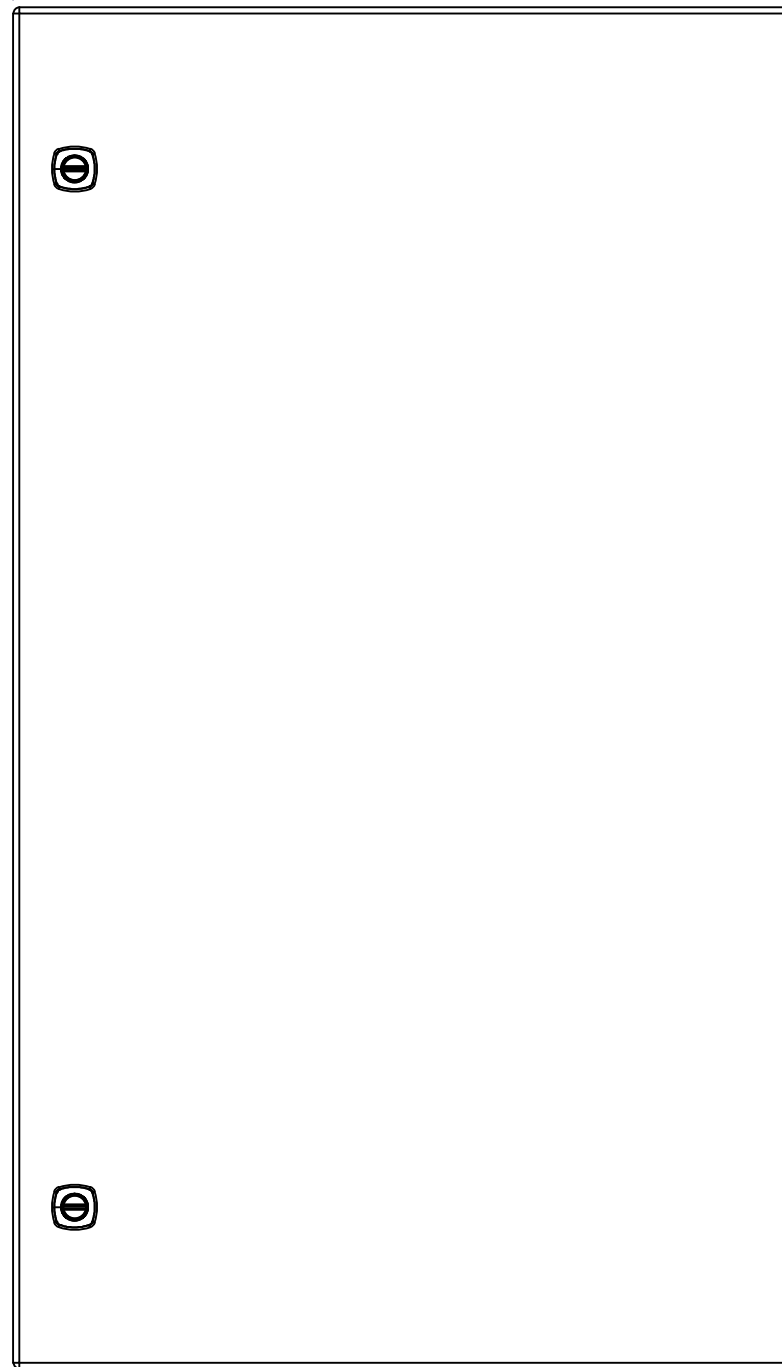
BOTTOM

0.000
0.800



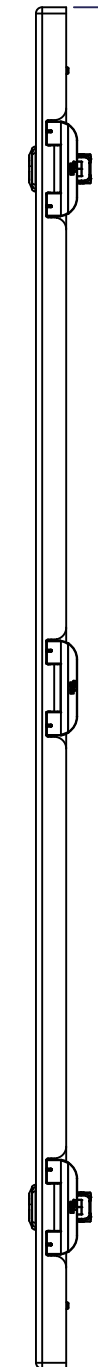
LEFT

20.437



FRONT

0.000

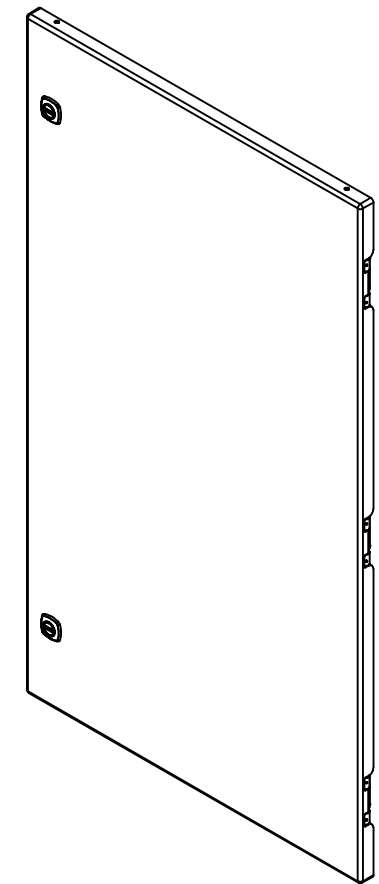


RIGHT

35.803

0.000

No.	Revisions	Date	By/Par



Isometric View

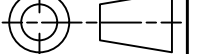


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 25-Jun-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ESDD 36" x 42" Cover	Detail Rev.
---	-------------

Part Number Numéro Pièce 5412ESDD364212RD	Rev. 0	11
		13

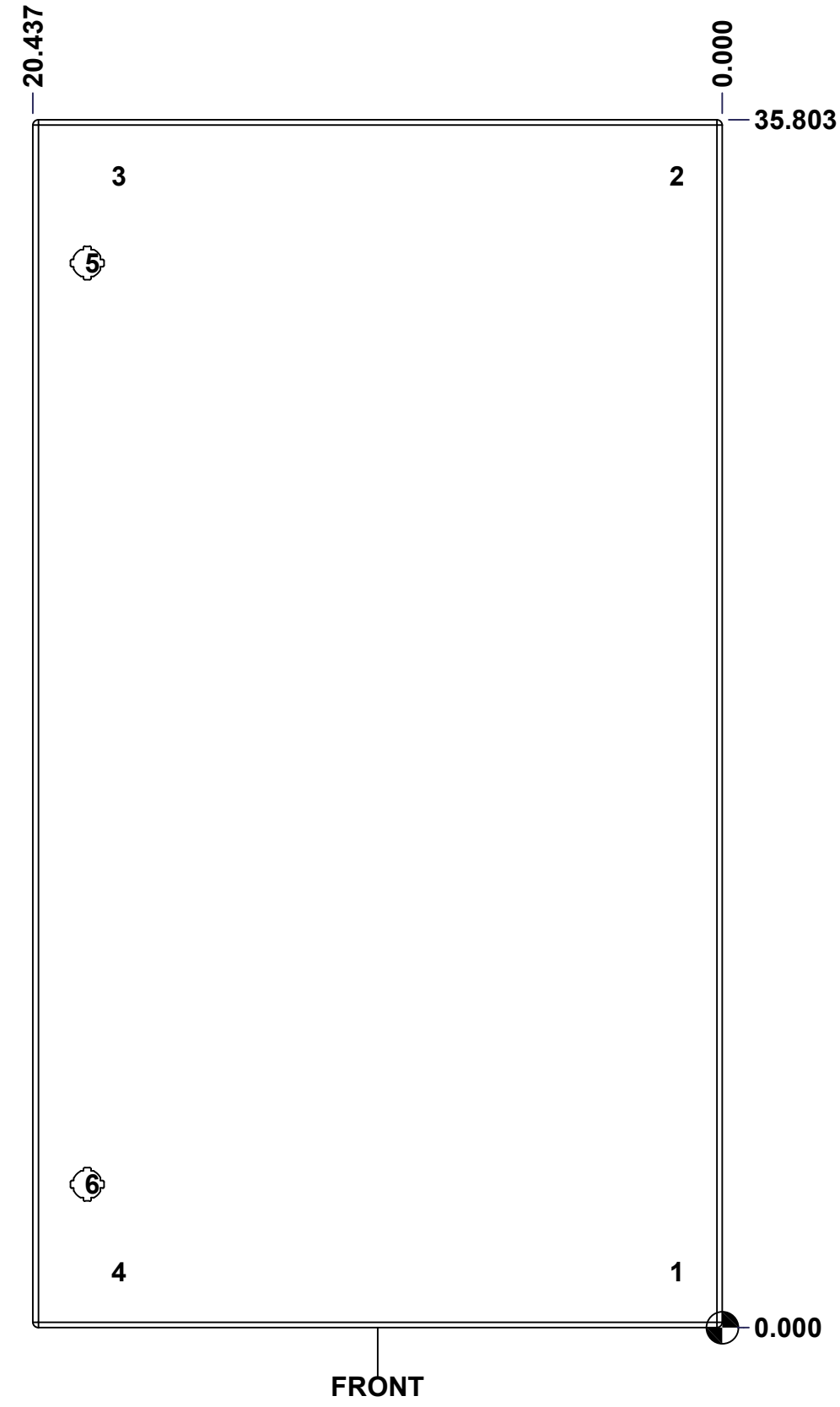
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	18.036	34.142	STUD M6 x 18mm (Inside)
4	18.036	1.661	STUD M6 x 18mm (Inside)

5	18.826	31.553	LOCK 880 SCQ4-SL @ 180.0°
6	18.826	4.250	LOCK 880 SCQ4-SL @ 180.0°



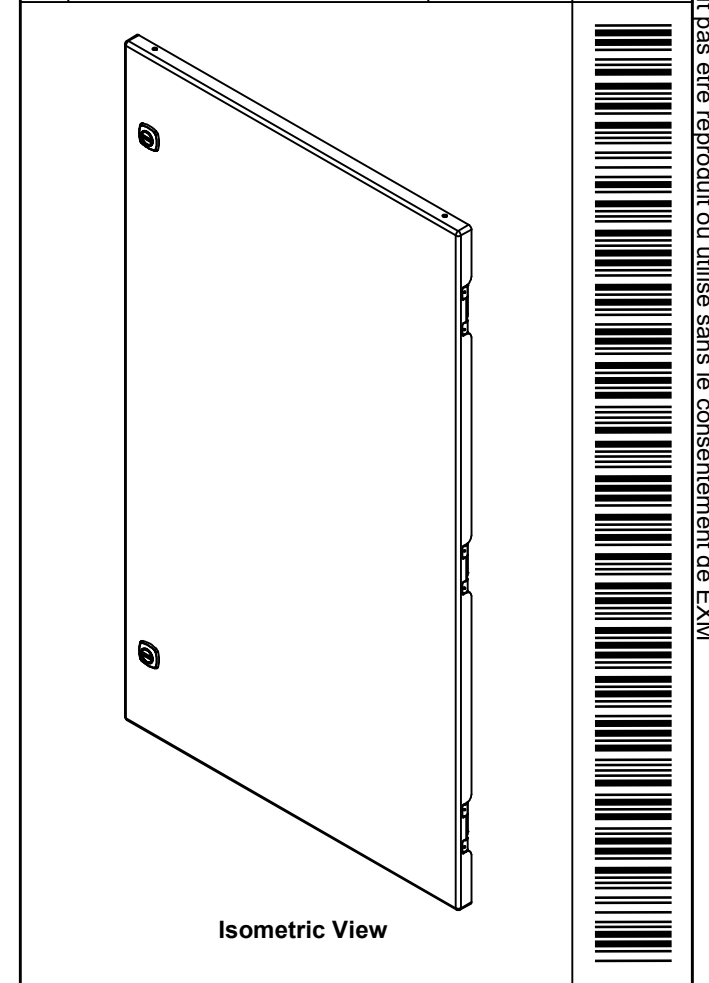
FRONT

	Description	Status
	5412ESDD 36" x 42" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESDD364212RD	0
		12
		13

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client _____ Date _____
 Drawn By Dessiné Par BoxCad: BoxCad Date 25-Jun-14

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

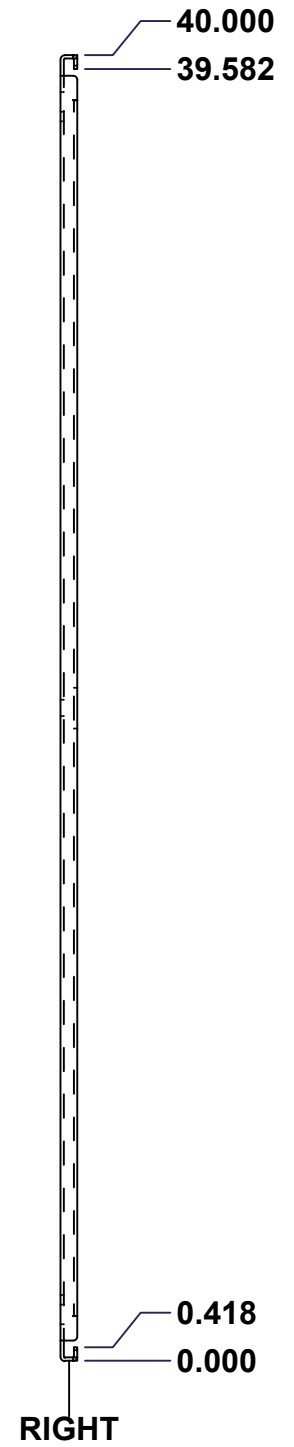
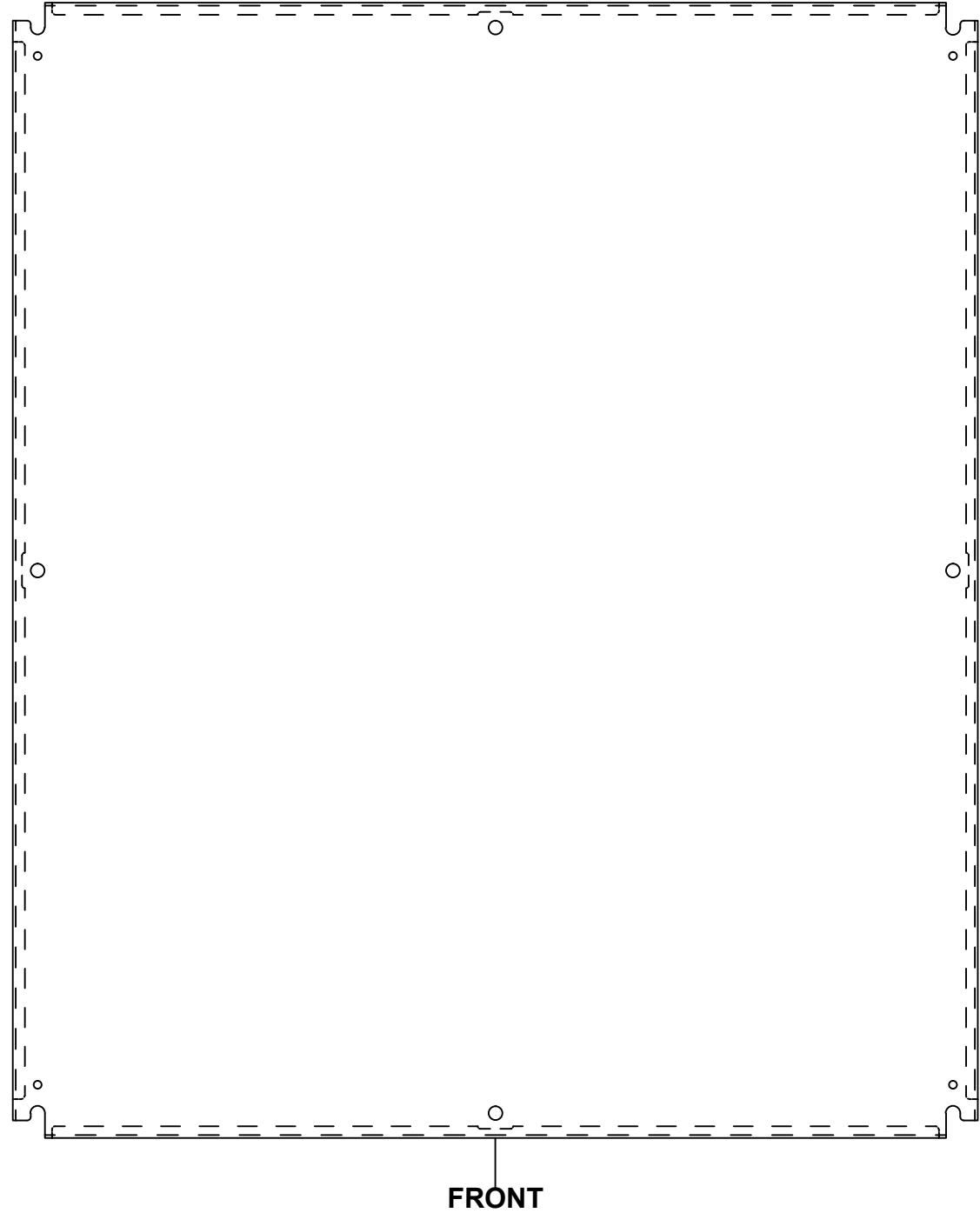
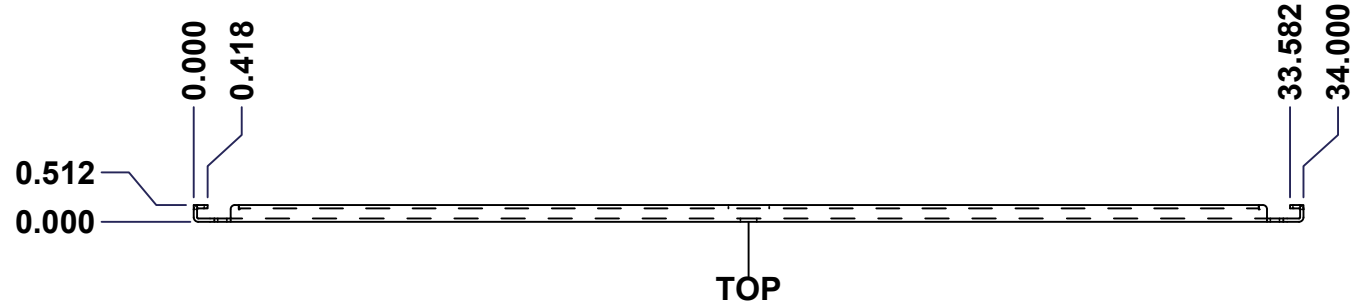
Description 5412ESDD 36" x 42" Cover Detail Rev. _____

Part Number Numéro Pièce **5412ESDD364212RD** Rev. **0** 13

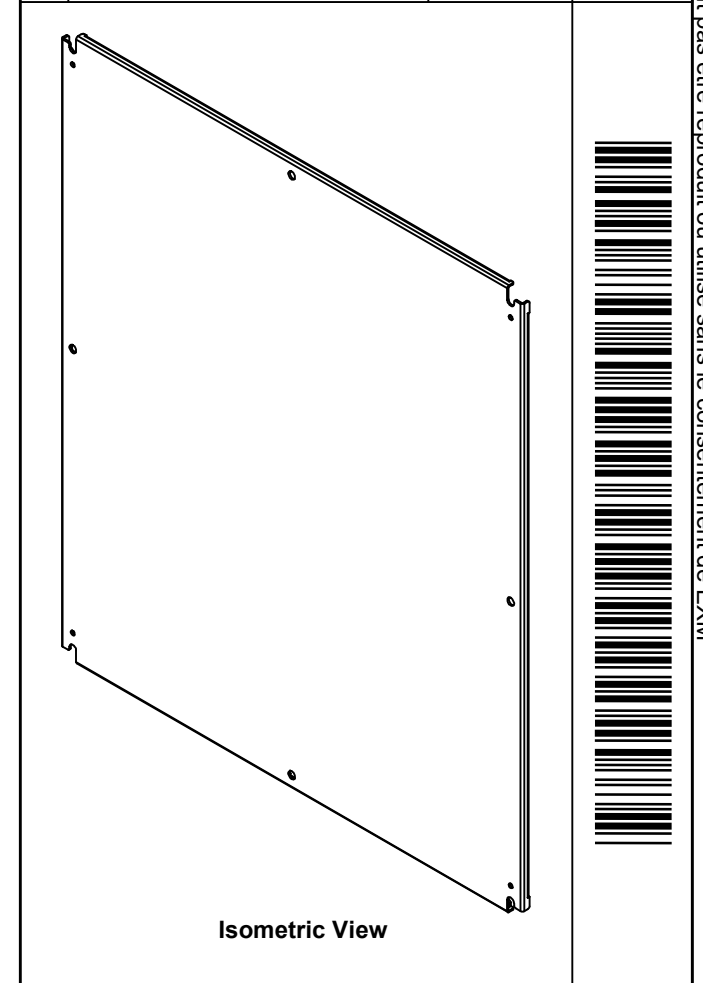
2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD364212RD-G	0	5412ESDD 36" x 20.437" Cover Gasket Part
1	5412ESDD364212RD-P	0	5412ESDD 36" x 42" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

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No.	Revisions	Date	By/Par



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	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière See Part List	
Color Couleur See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel	
Detail Rev.	
Part Number Numéro Pièce 881 SP4236G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

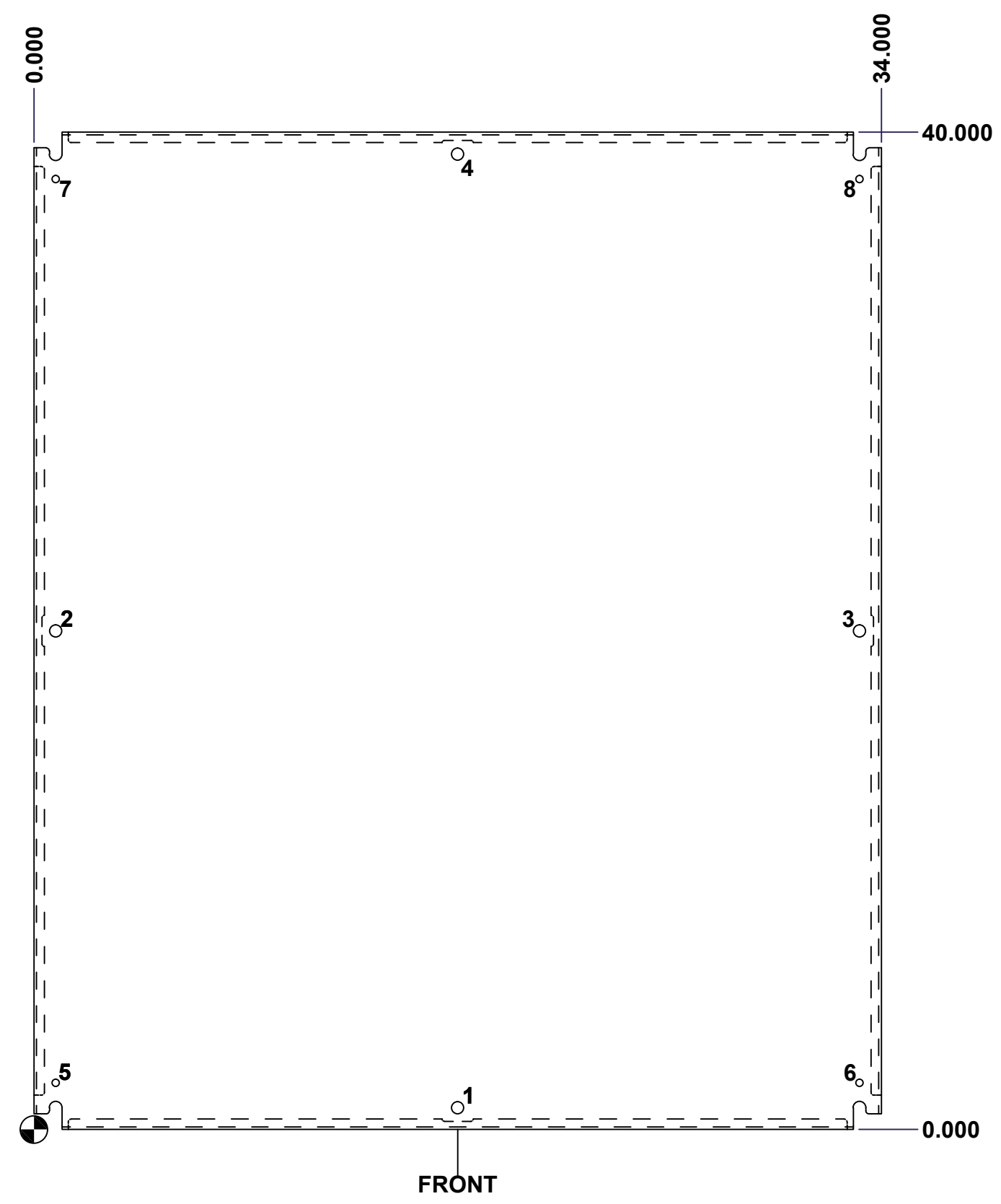
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	20.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	39.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	38.125	GROUND HOLE (RND Ø0.290)
8	33.125	38.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP4236G		Rev. 0		Detail Rev. 2 / 2	