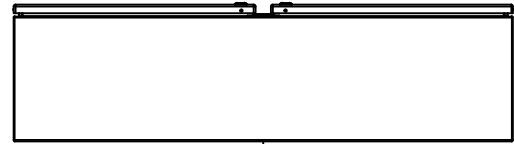
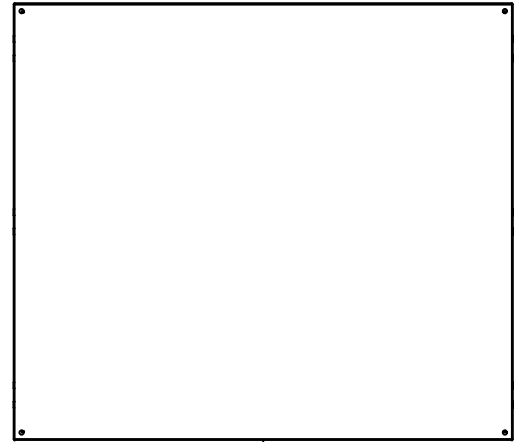


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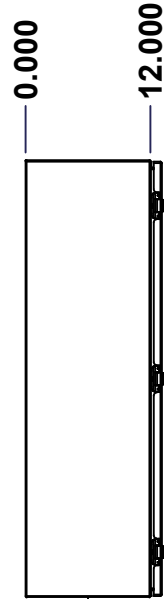
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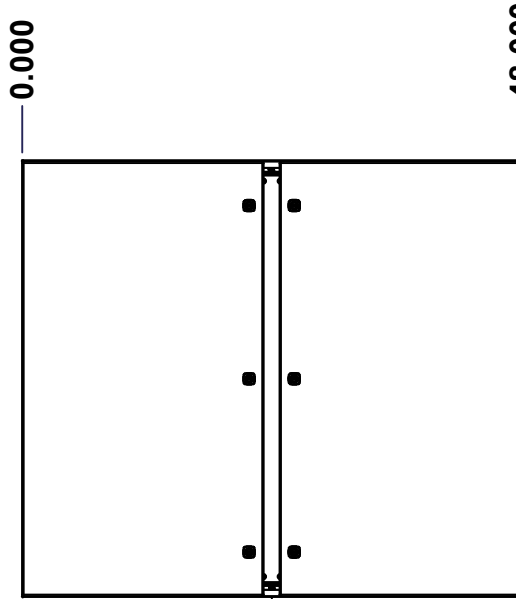
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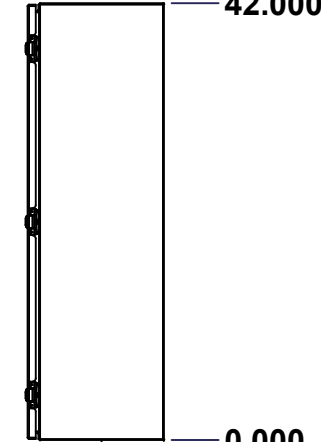
BACK



LEFT



FRONT

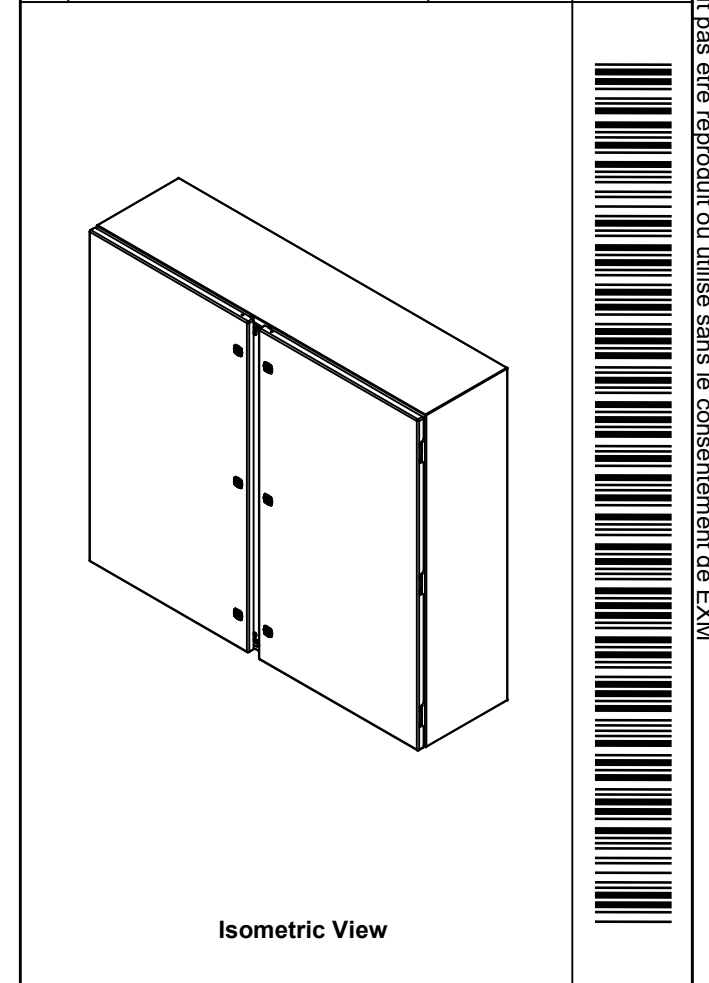


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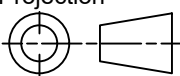


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Mar-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESDD 42" x 48" x 12" Assembly		Detail Rev.
Part Number Numéro Pièce	Rev. 0	1 13

SEE BILL OF MATERIAL ON LAST PAGE

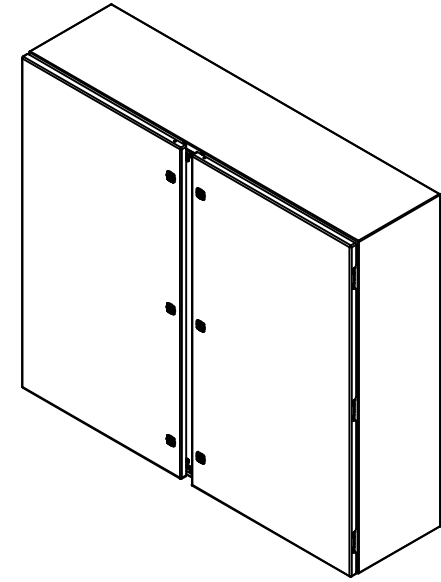
5412ESDD424812

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11-Mar-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
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Description 5412ESDD 42" x 48" x 12" Assembly	Detail Rev.
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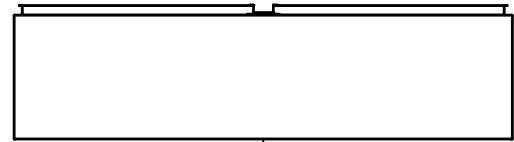
Part Number Numéro Pièce 5412ESDD424812	Rev. 0	2 13
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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

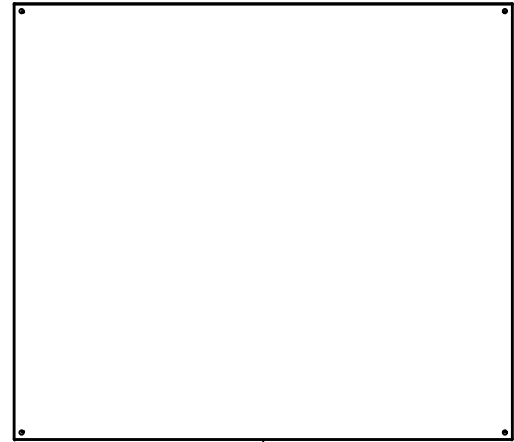
Qty	Part Number	Rev	Description
1	881 SP4842G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESDD424812RD	0	5412ESDD 42" x 48" Cover
1	5412ESDD424812LD	0	5412ESDD 42" x 48" Cover
1	5412ESDD424812B	0	5412ESDD 42" x 48" x 12" Body
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			

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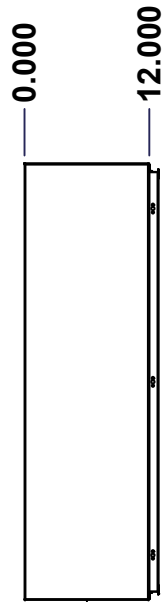
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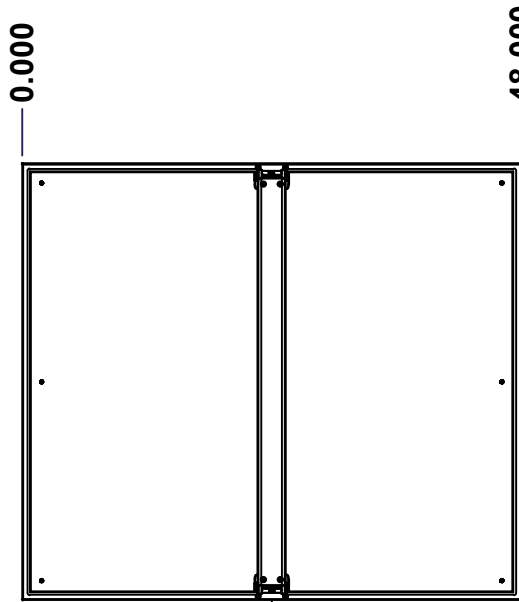
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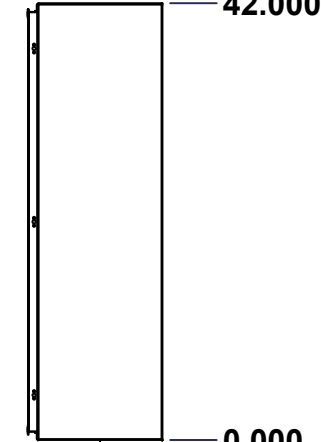
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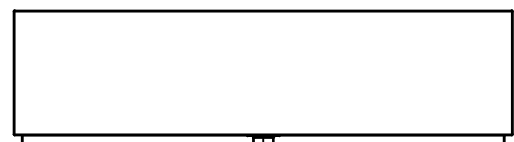
LEFT



FRONT

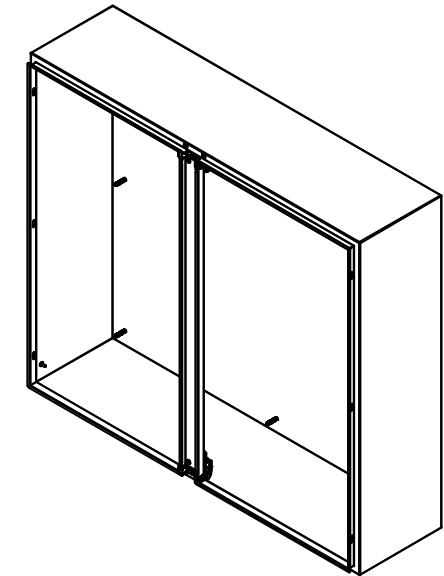


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

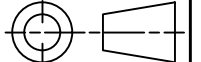


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 11-Mar-14
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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Description: 5412ESDD 42" x 48" x 12" Body	Detail Rev.
--	-------------

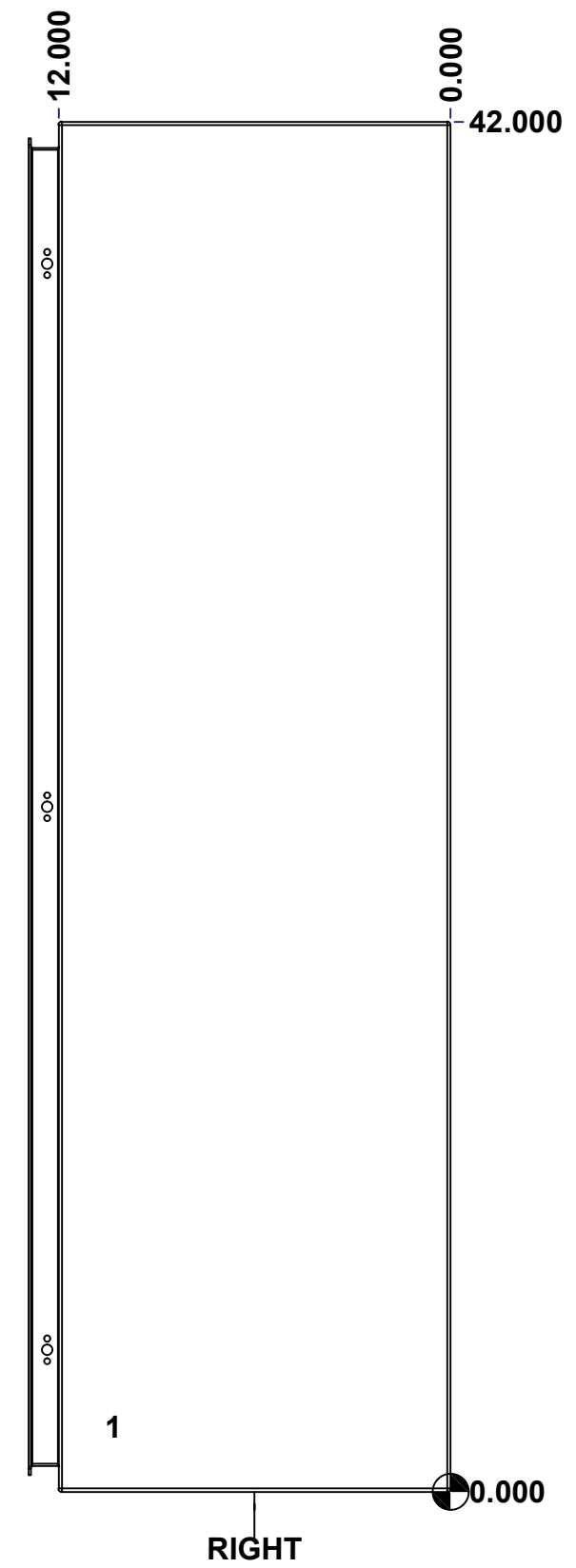
Part Number / Numéro Pièce: 5412ESDD424812B	Rev. 0	3
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)

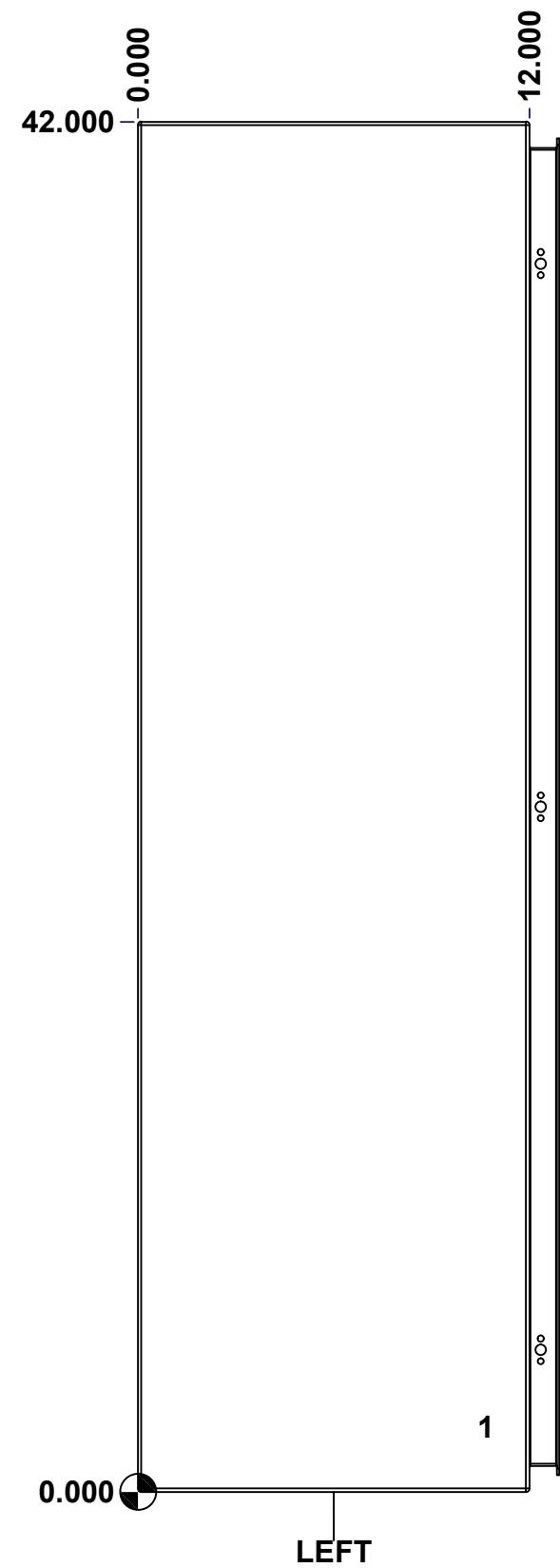


	Description	Status	
	5412ESDD 42" x 48" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESDD424812B	0	4
			13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESDD 42" x 48" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESDD424812B	0	13

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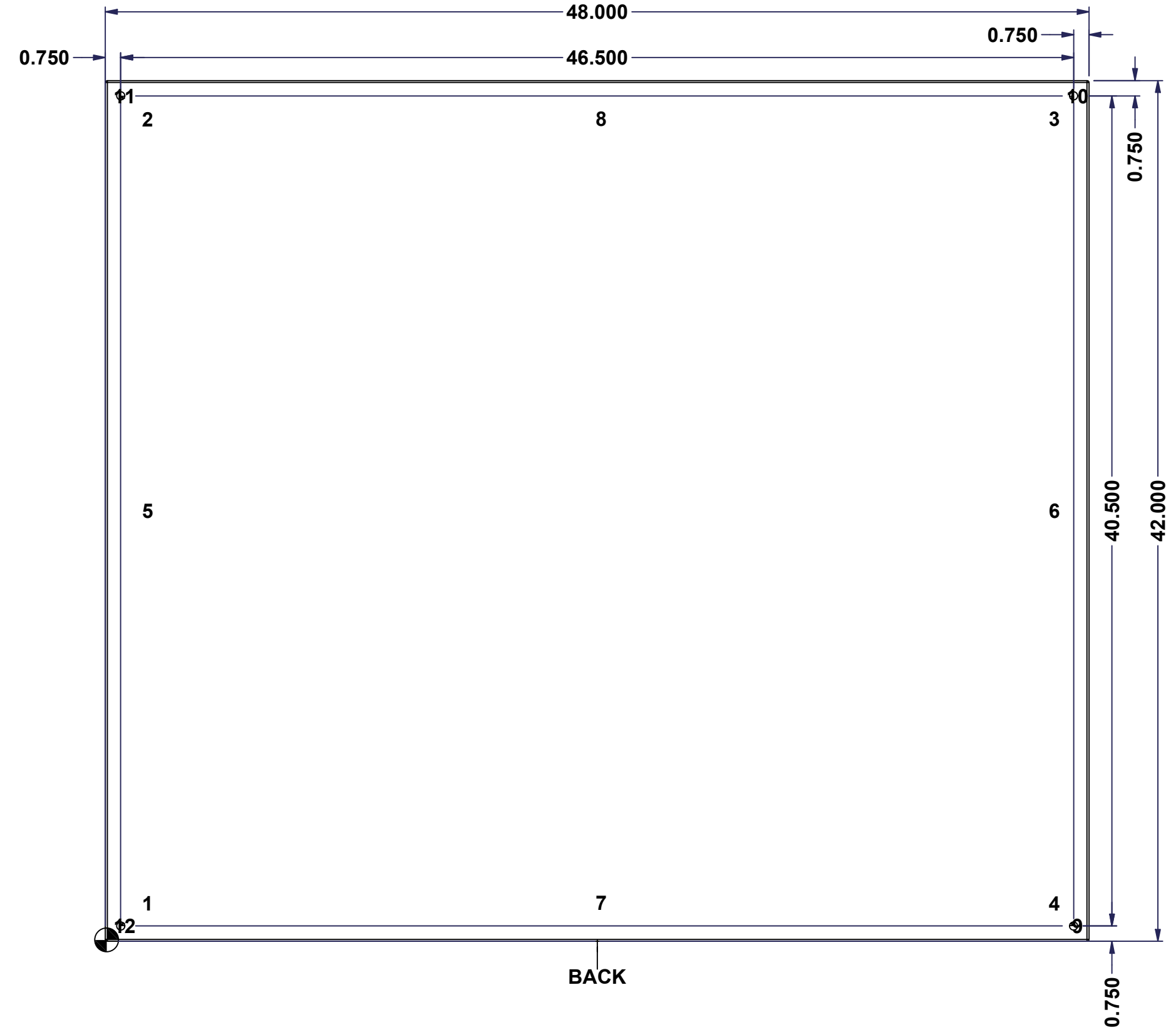
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	46.125	40.125	IP STUD M8 x 35mm (Inside)
4	46.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	46.125	21.000	IP STUD M8 x 35mm (Inside)
7	24.000	1.875	IP STUD M8 x 35mm (Inside)
8	24.000	40.125	IP STUD M8 x 35mm (Inside)

9	47.250	0.750	RND Ø0.390
10	47.250	41.250	RND Ø0.390
11	0.750	41.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

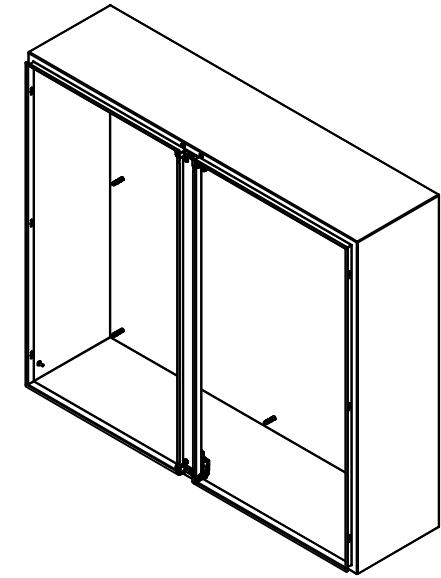


	Description	Status
	5412ESDD 42" x 48" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESDD424812B	0 / 6
		13

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No.	Revisions	Date	By/Par



Isometric View

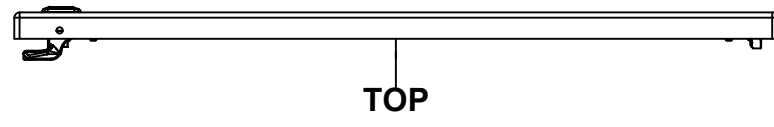


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 11-Mar-14
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESDD 42" x 48" x 12" Body		Detail Rev.
Part Number / Numéro Pièce: 5412ESDD424812B		Rev. 7 0

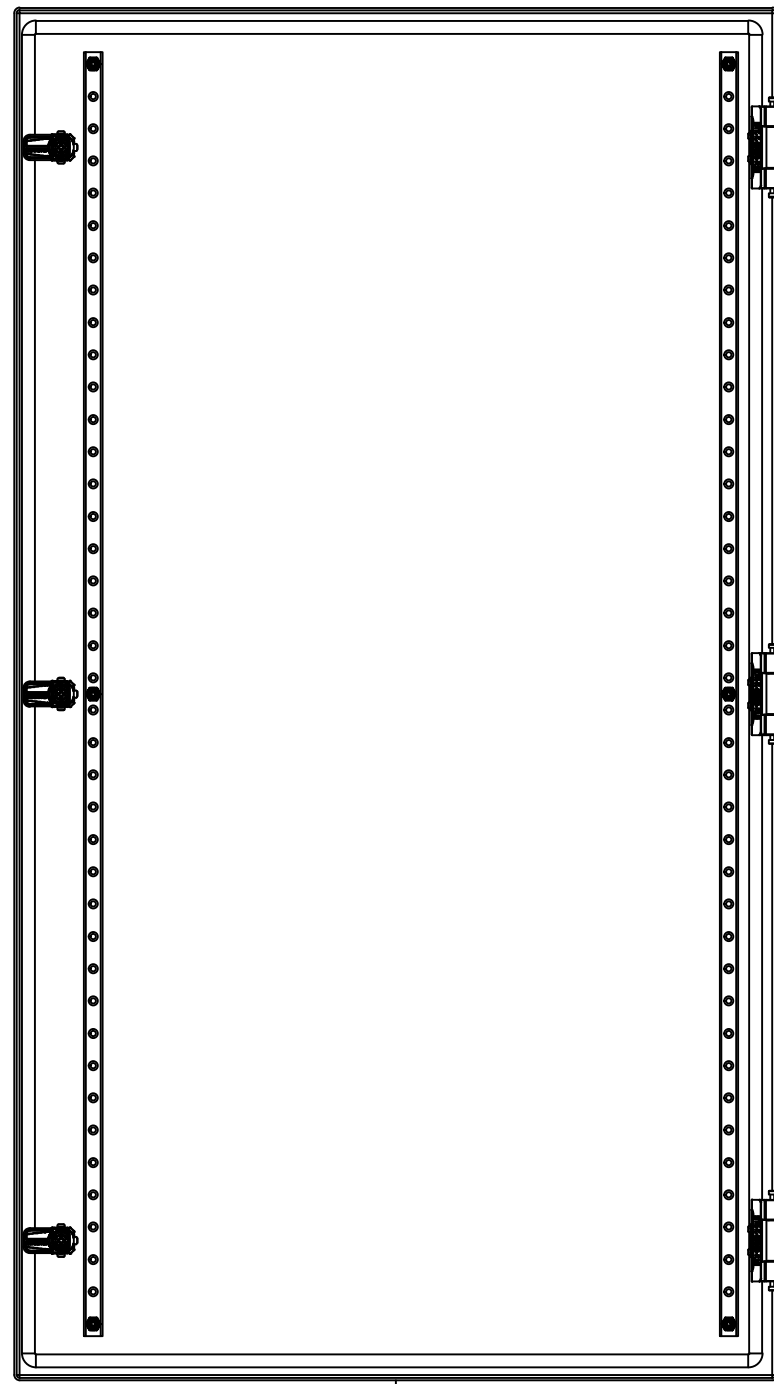
Qty	Part Number	Rev	Description
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	STK-A-75453	7	Center Post - Sealing Block with Latch Assy (Small)
1	5412ESDD424812CP-P	0	5412ESDD 42" Center Post Part
1	5412ESDD424812B-P	0	5412ESDD 42" x 48" x 12" Body Part
Parts List			

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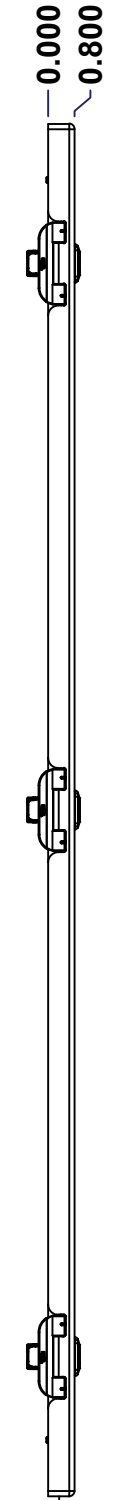
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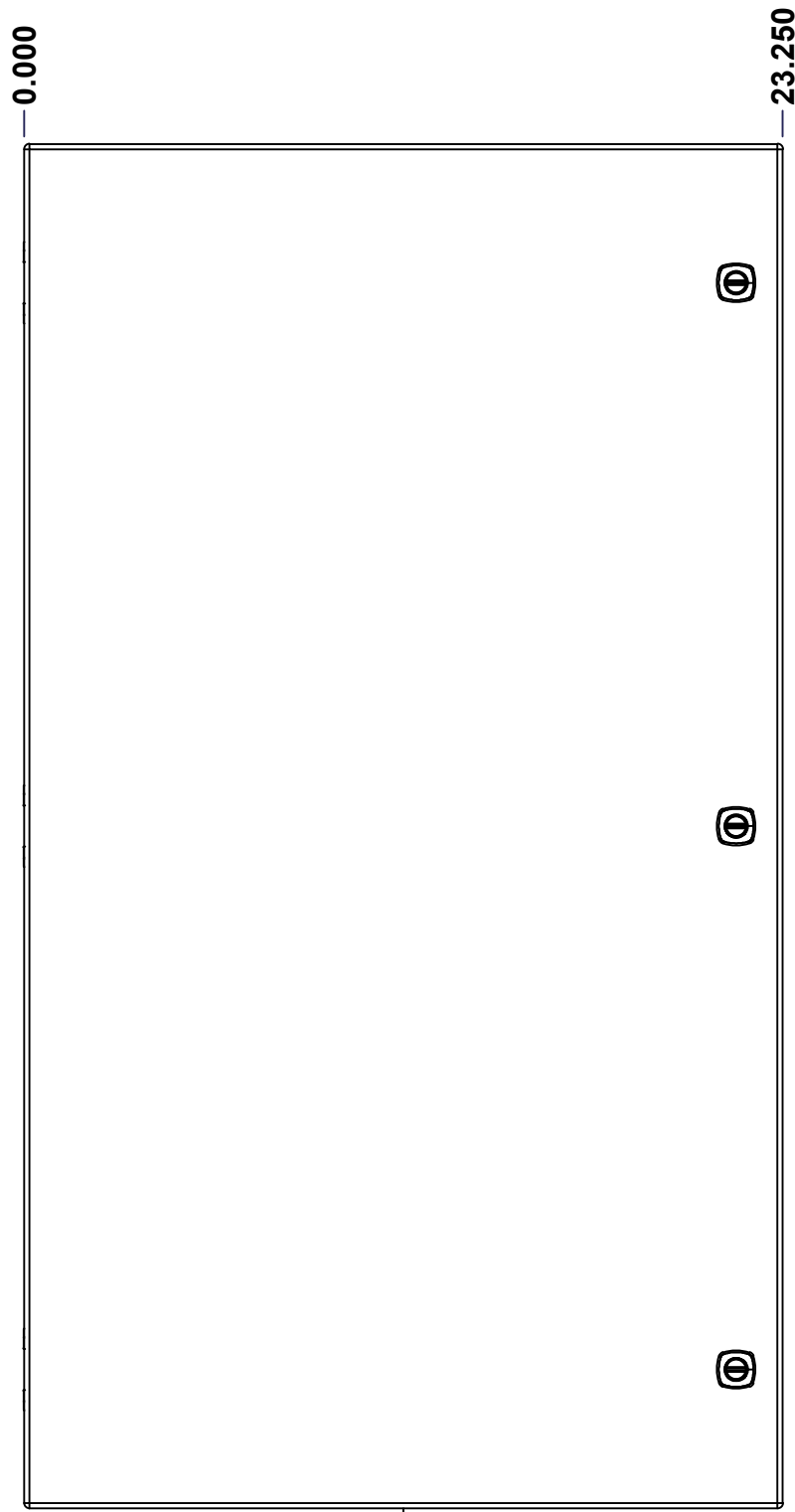
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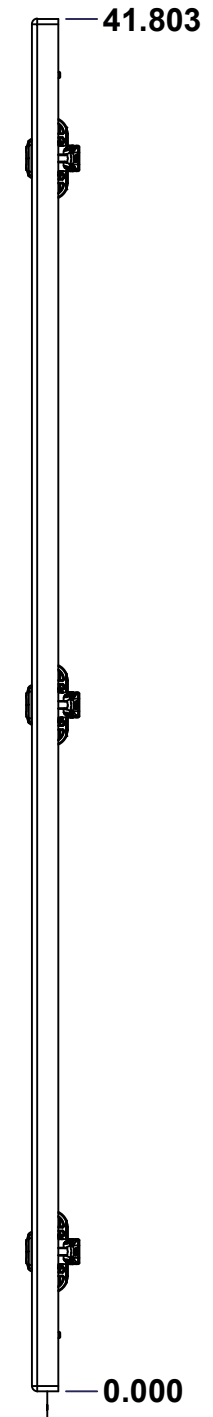
BOTTOM



LEFT

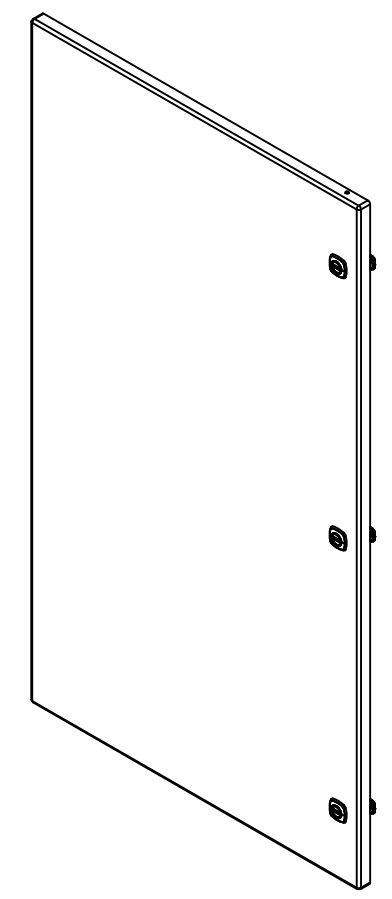


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11-Mar-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ESDD 42" x 48" Cover	Detail Rev.
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Part Number Numéro Pièce 5412ESDD424812LD	Rev. 0	8
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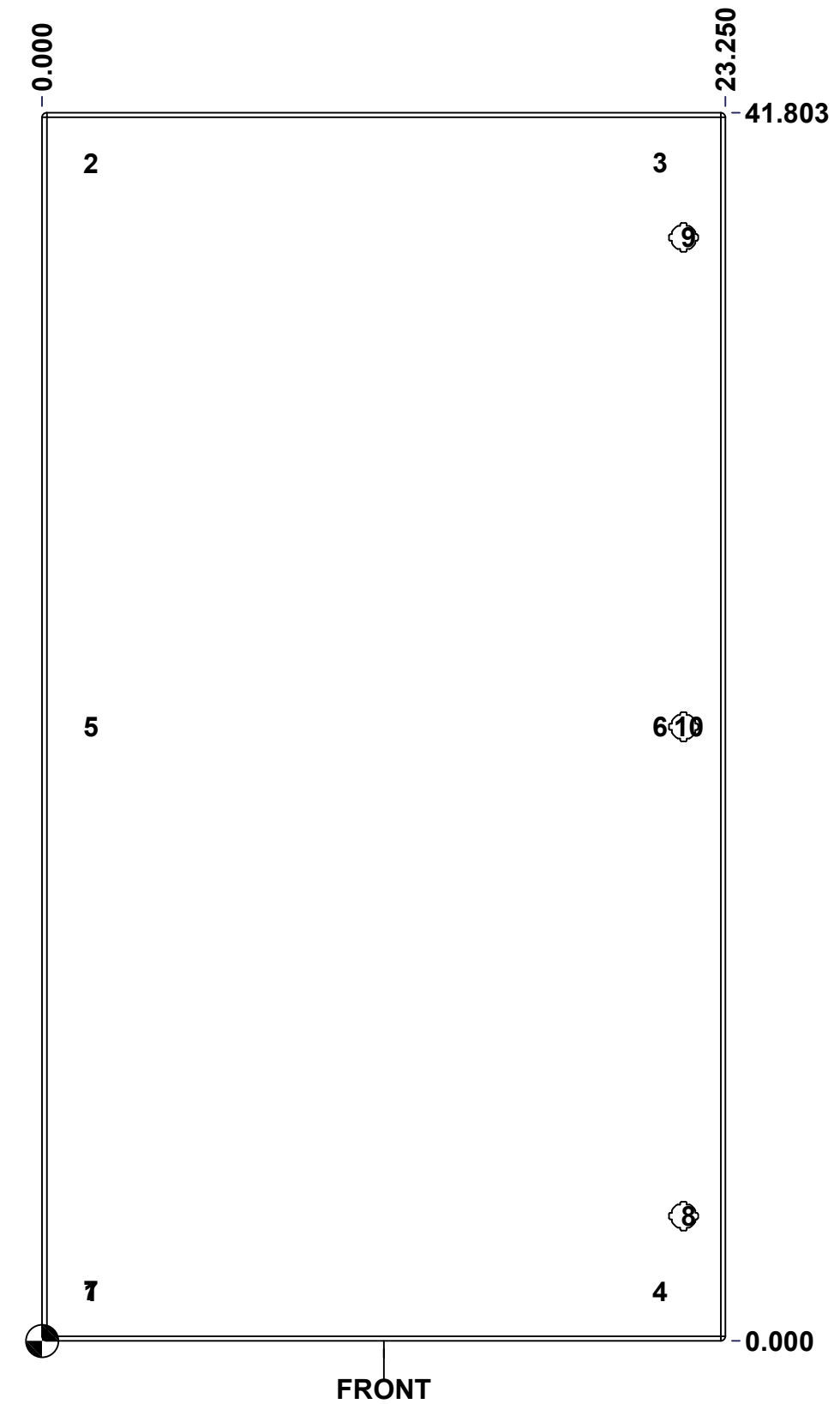
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	20.849	40.094	STUD M6 x 18mm (Inside)
4	20.849	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	20.849	20.902	STUD M6 x 18mm (Inside)

7	1.486	1.709	GND STUD M6 x 16mm (Inside)
8	21.826	4.250	LOCK 880 SCQ4-SL @ 0.0°
9	21.826	37.553	LOCK 880 SCQ4-SL @ 0.0°
10	21.826	20.902	LOCK 880 SCQ4-SL @ 0.0°

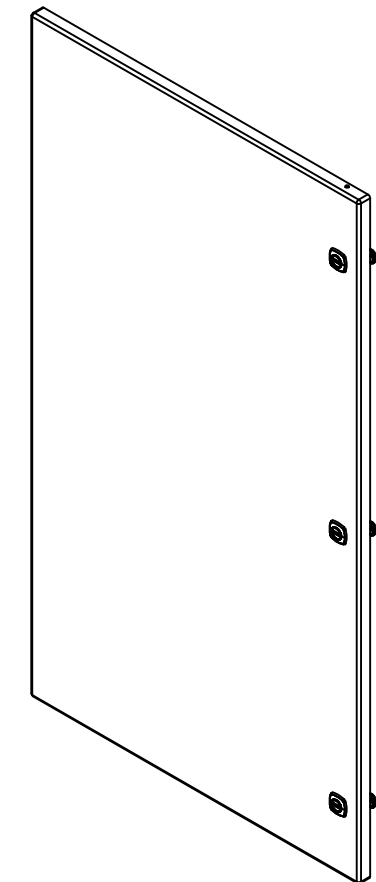


	Description	Status
	5412ESDD 42" x 48" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESDD424812LD	0 / 9
		13

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No.	Revisions	Date	By/Par



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Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 11-Mar-14
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

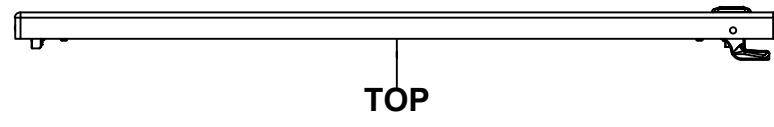
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESDD 42" x 48" Cover	
Detail Rev.	

Part Number / Numéro Pièce: 5412ESDD424812LD	Rev. 0	10
		13

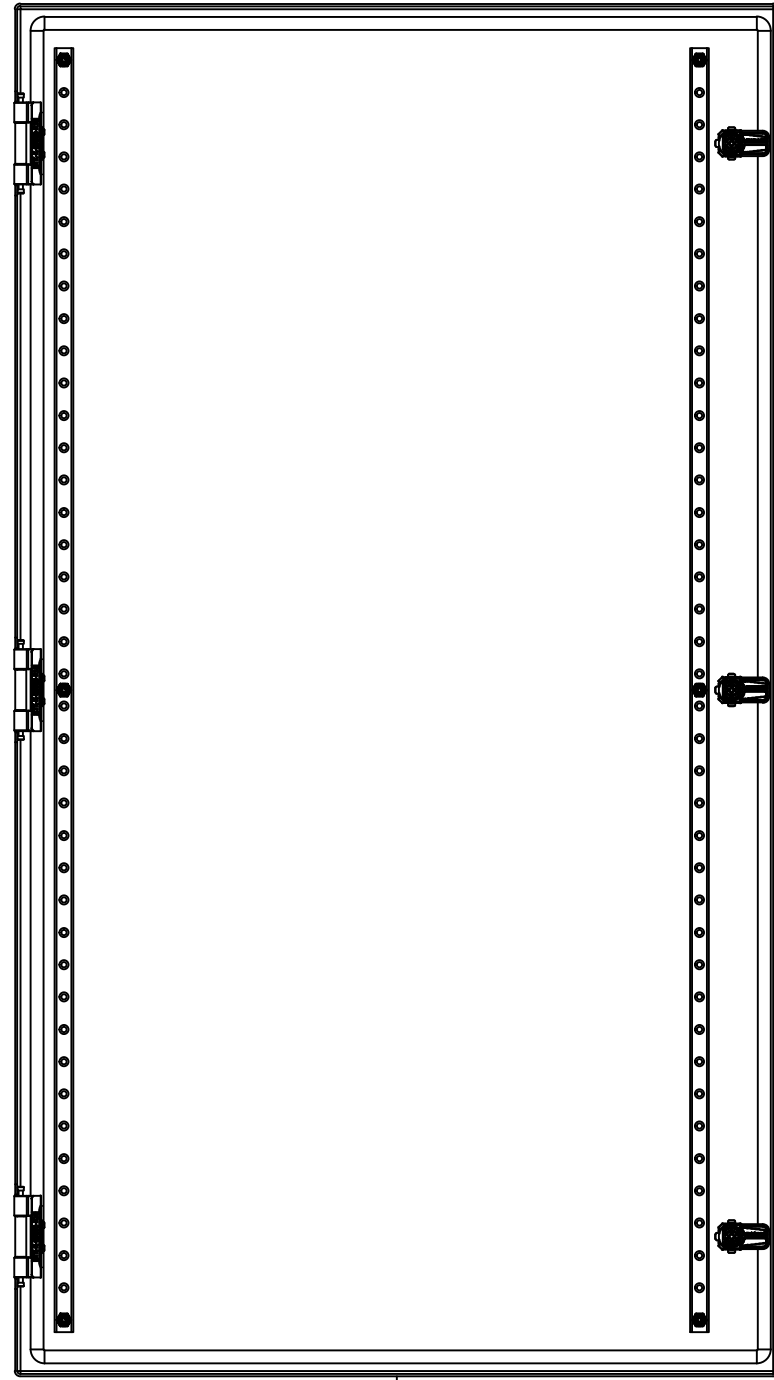
QTY	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD424812LD-G	0	5412ESDD 42" x 23.25" Cover Gasket Part
1	5412ESDD424812LD-P	0	5412ESDD 42" x 48" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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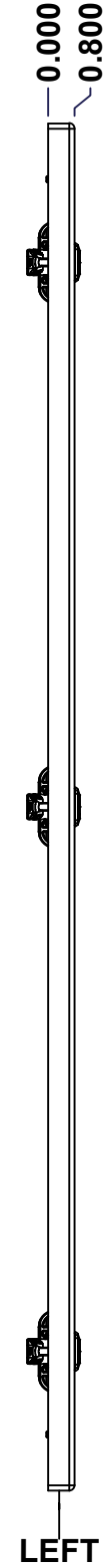
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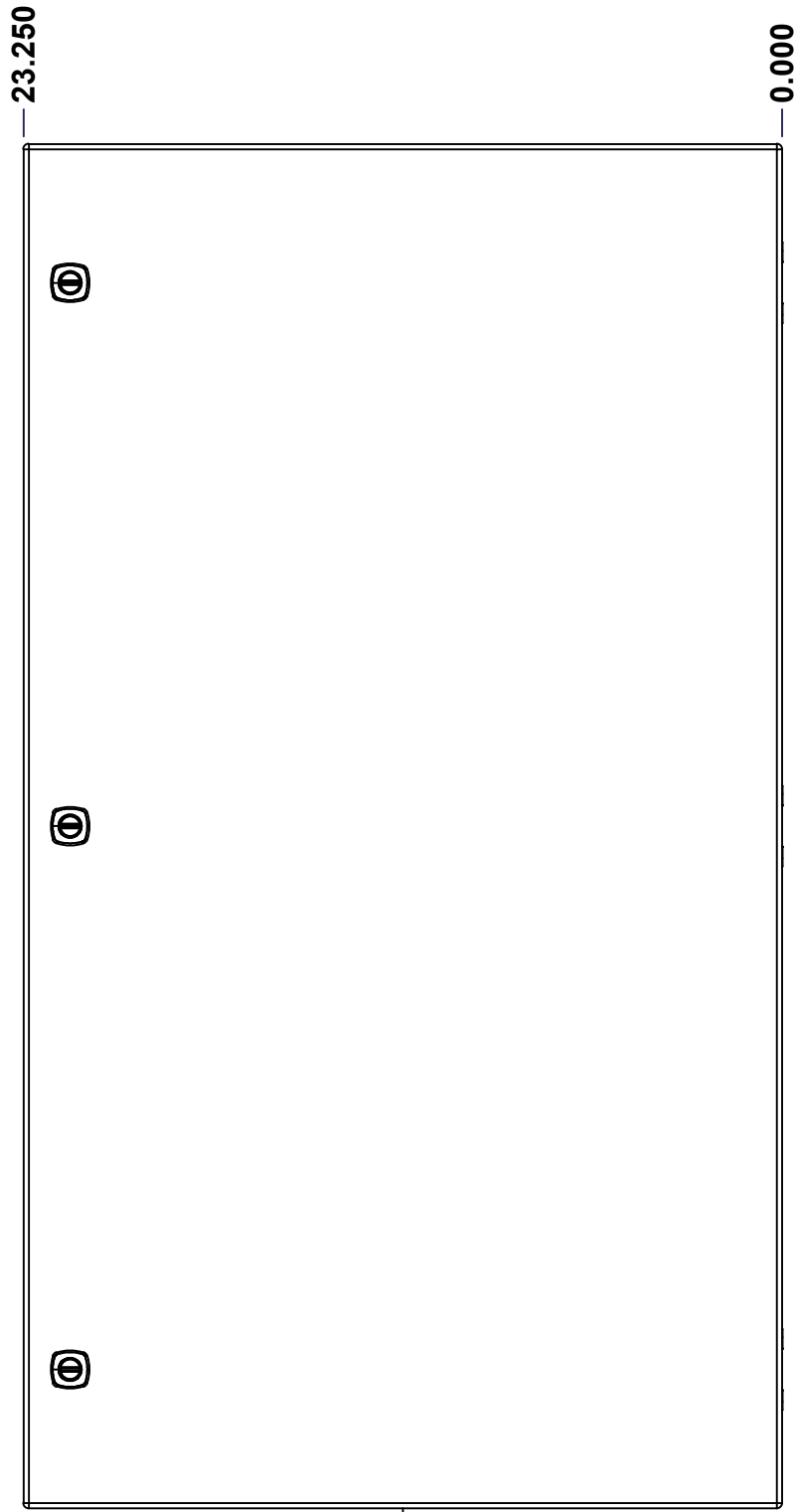
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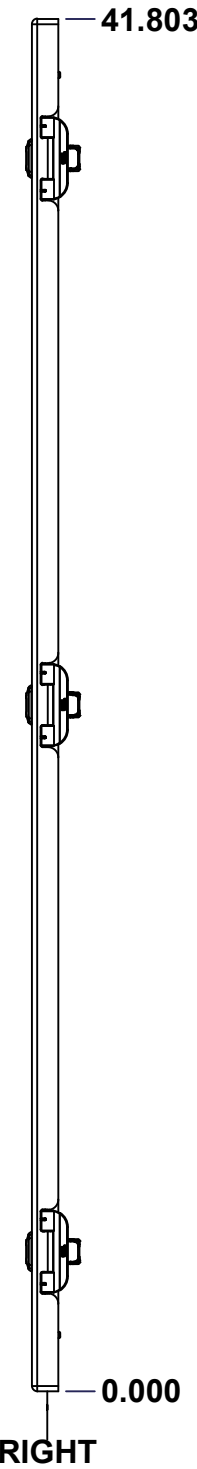
BOTTOM



LEFT

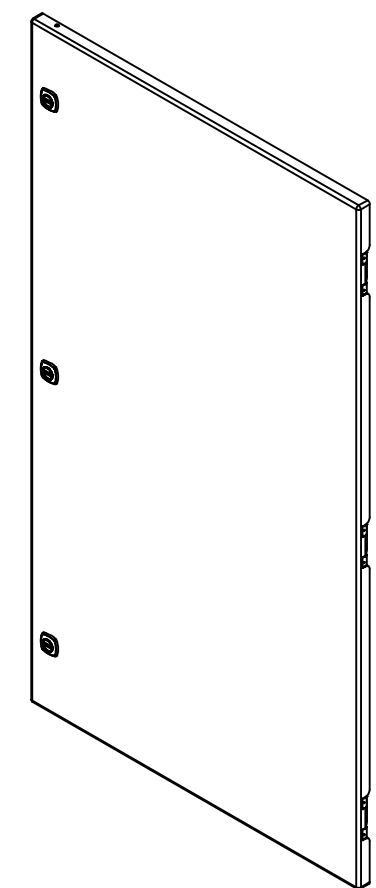


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11-Mar-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ESDD 42" x 48" Cover	Detail Rev.
---	-------------

Part Number Numéro Pièce 5412ESDD424812RD	Rev. 0	11 13
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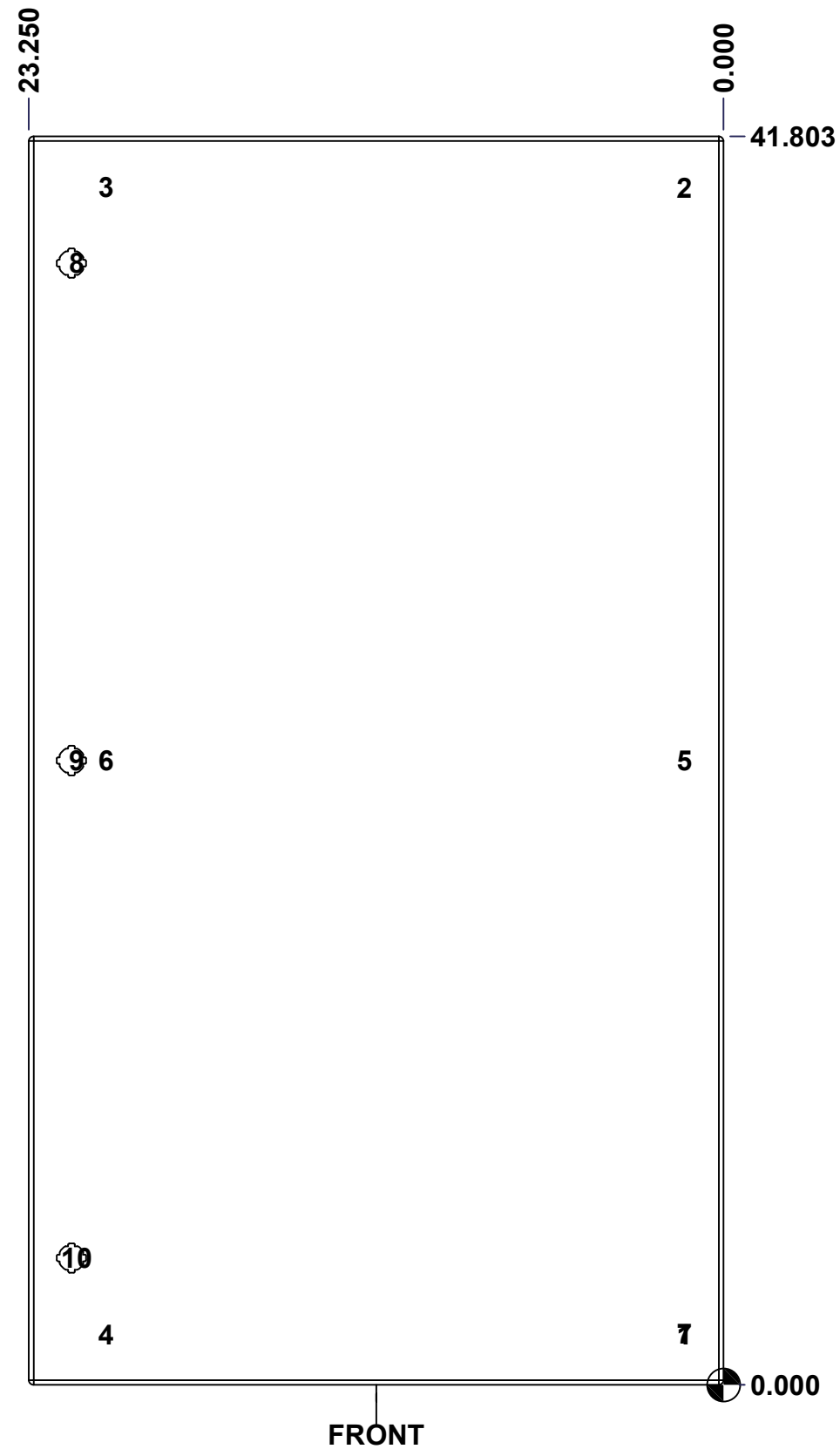
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	CLOSING BAR STUD (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	20.849	40.094	STUD M6 x 18mm (Inside)
4	20.849	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	20.849	20.902	STUD M6 x 18mm (Inside)

7	1.486	1.709	GND STUD M6 x 16mm (Inside)
8	21.826	37.553	LOCK 880 SCQ4-SL @ 180.0°
9	21.826	20.902	LOCK 880 SCQ4-SL @ 180.0°
10	21.826	4.250	LOCK 880 SCQ4-SL @ 180.0°

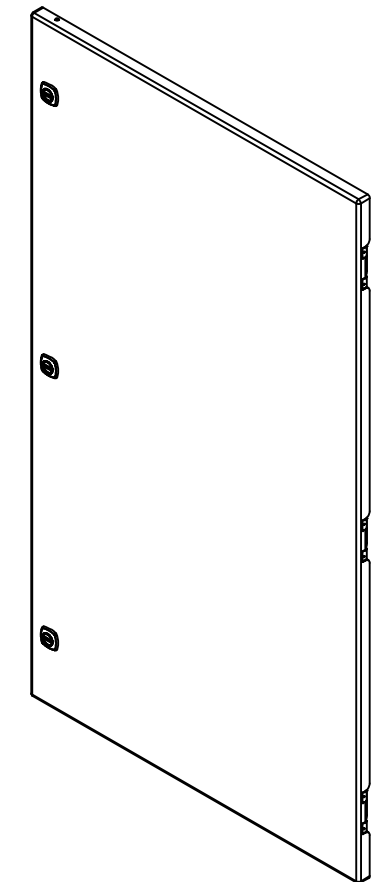


	Description	Status
	5412ESDD 42" x 48" Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce	12
	5412ESDD424812RD	0
		13

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par	Date 11-Mar-14

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412ESDD 42" x 48" Cover

Detail Rev.

Part Number
Numéro Pièce
5412ESDD424812RD

Rev. **0**

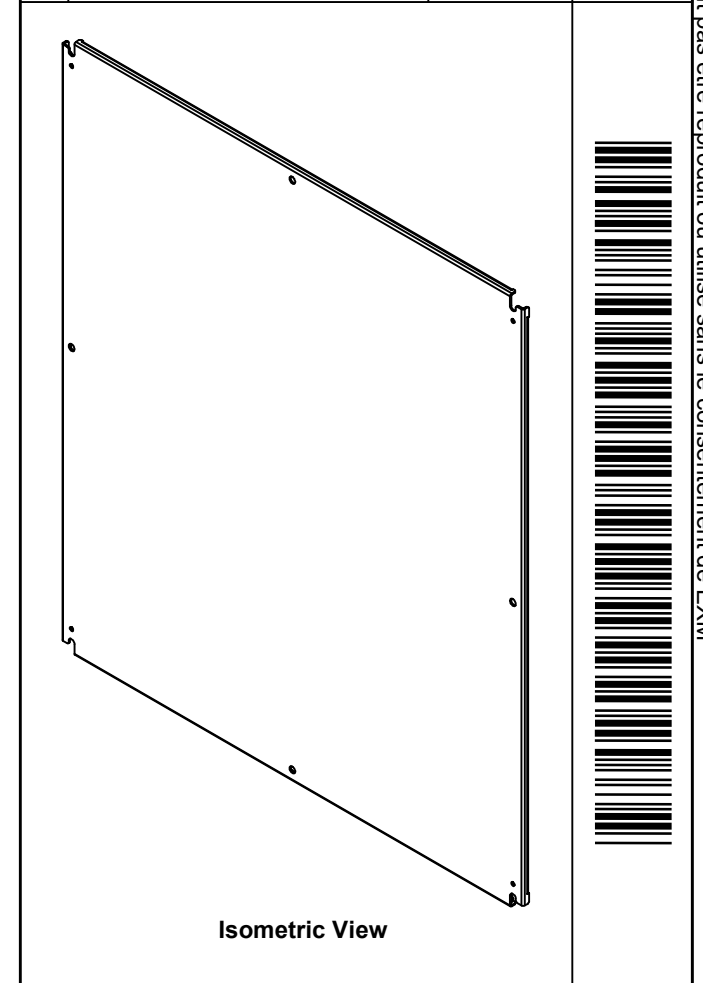
13
13


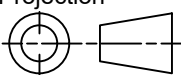
QTY	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD424812RD-G	0	5412ESDD 42" x 23.25" Cover Gasket Part
1	5412ESDD424812RD-P	0	5412ESDD 42" x 48" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

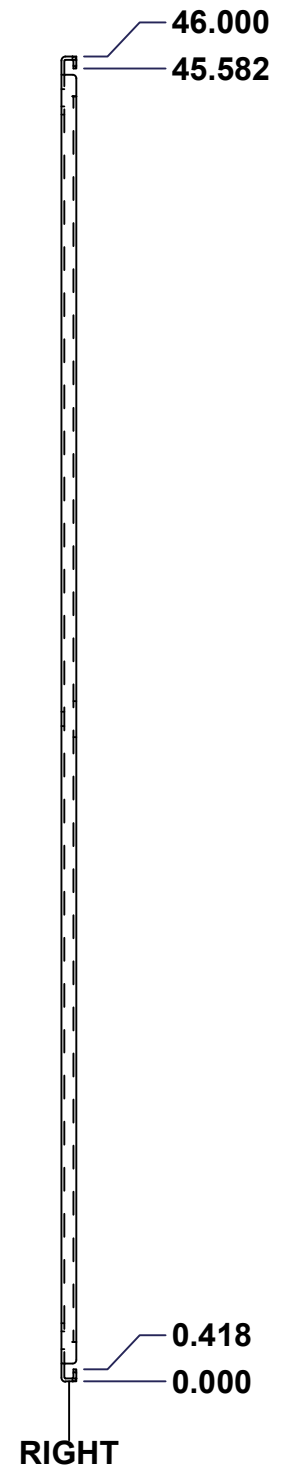
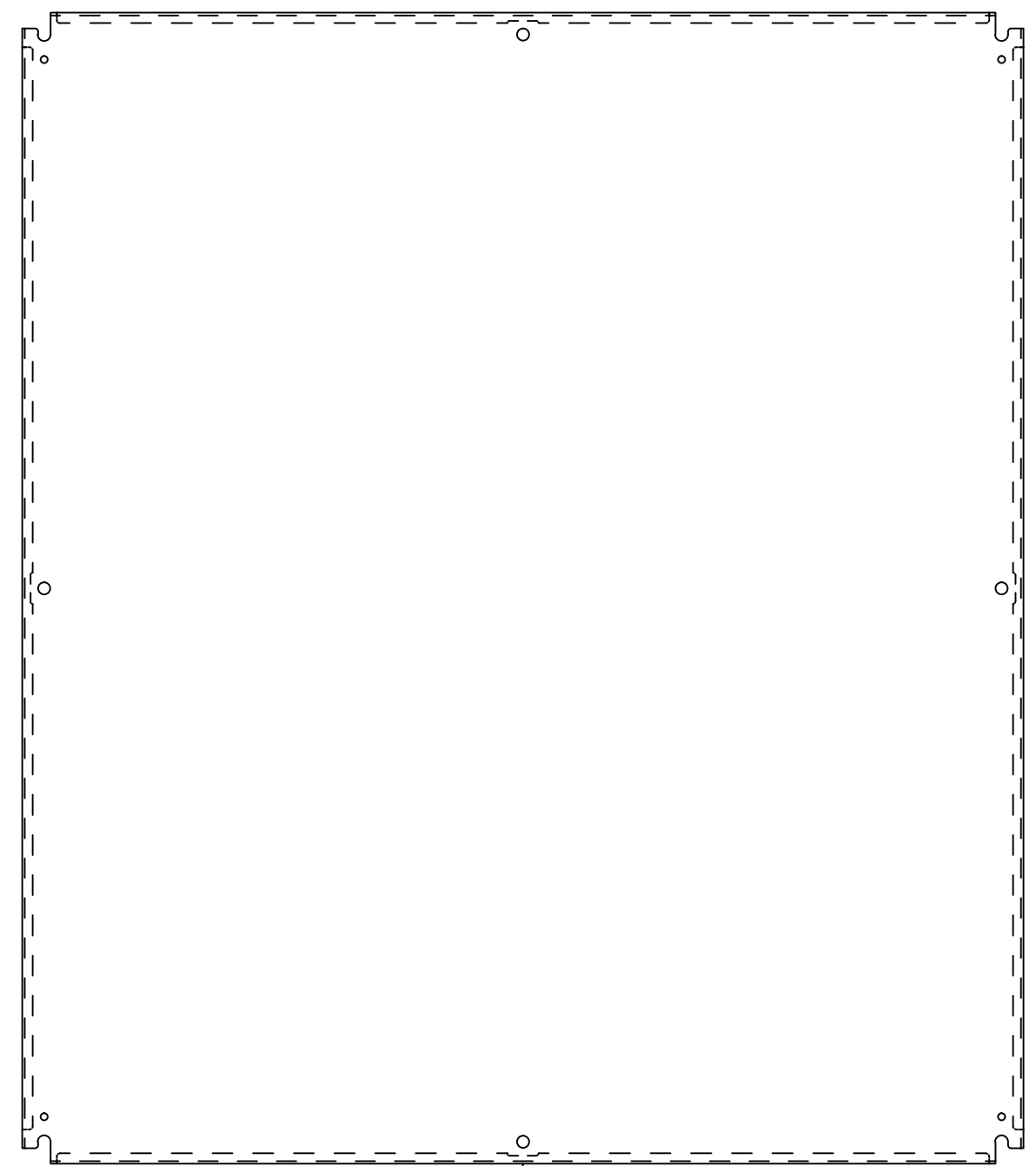
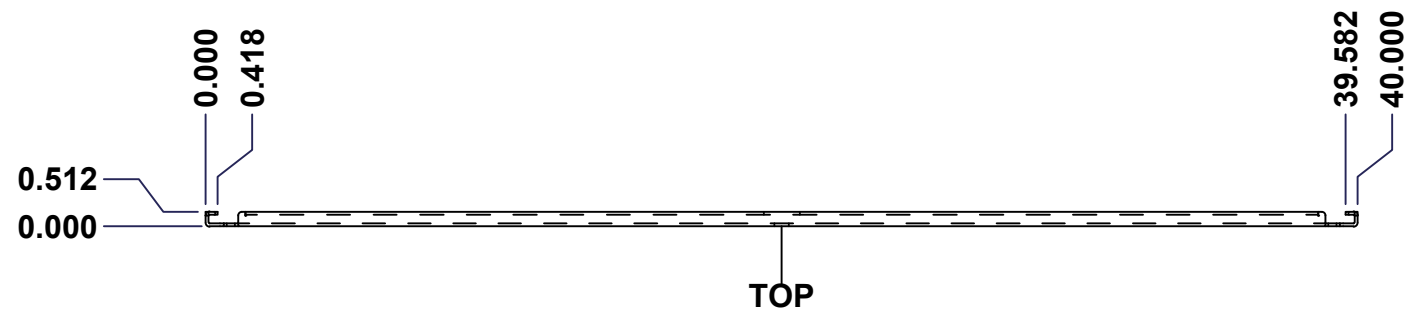
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07	
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini: See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce: 881 SP4842G		Rev. 1/2



Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4842G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

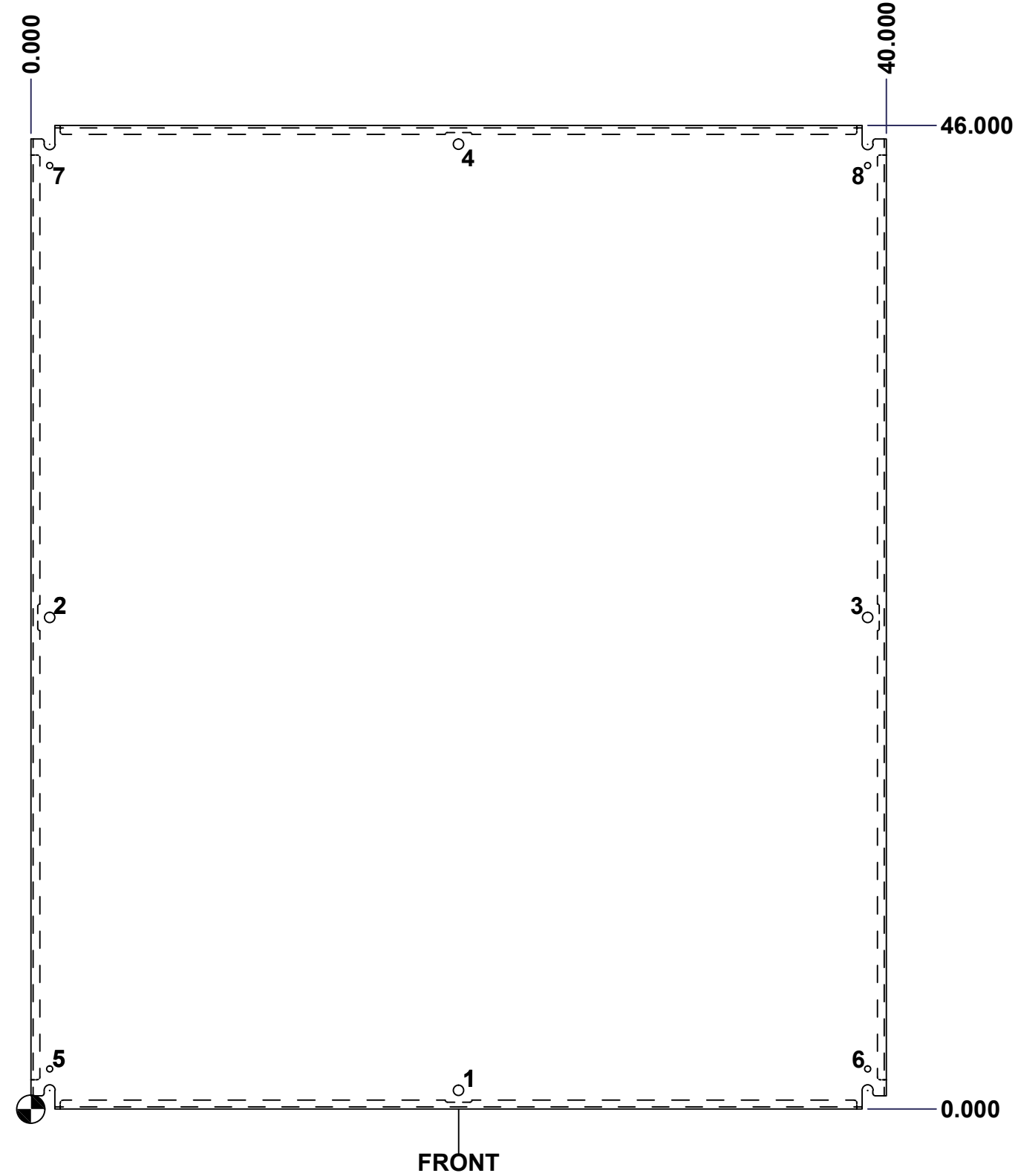
Parts List

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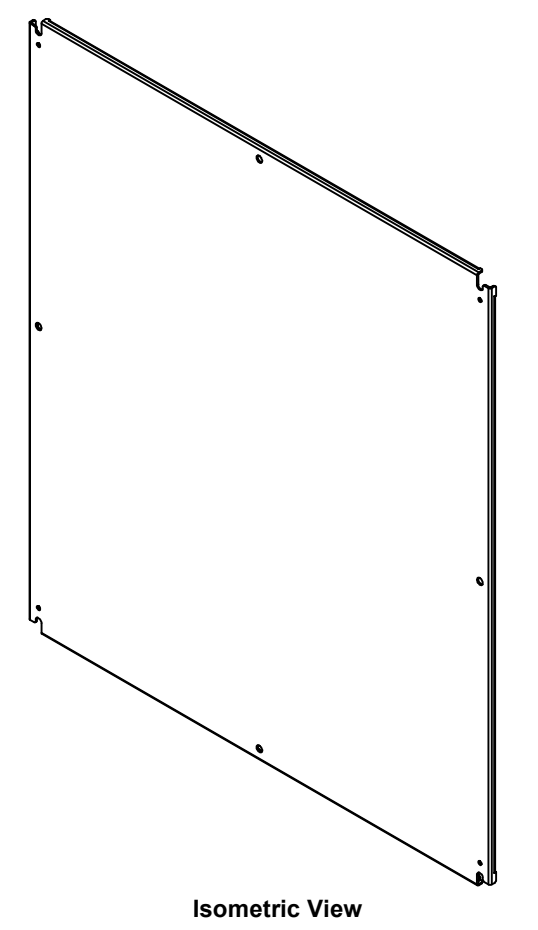
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
3	39.125	23.000	MTG STUD HOLE (RND Ø0.500)
4	20.000	45.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	39.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	44.125	GROUND HOLE (RND Ø0.290)
8	39.125	44.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



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		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP4842G		Rev. 0		Detail Rev. 2 / 2	