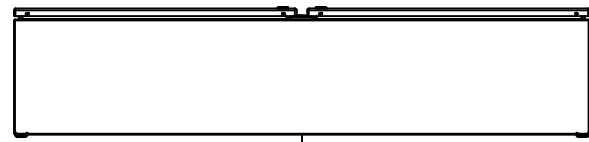
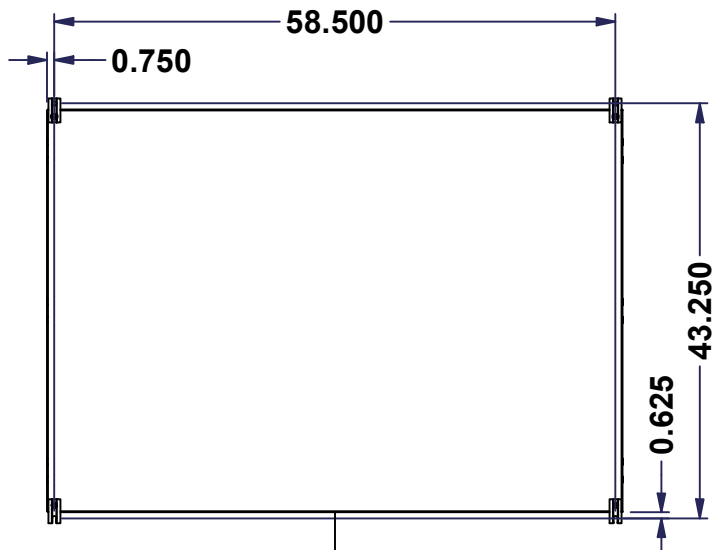


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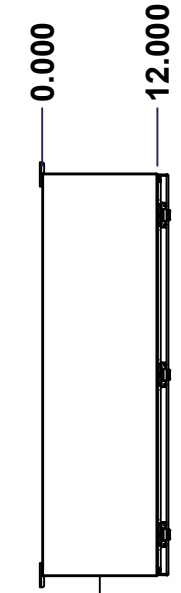
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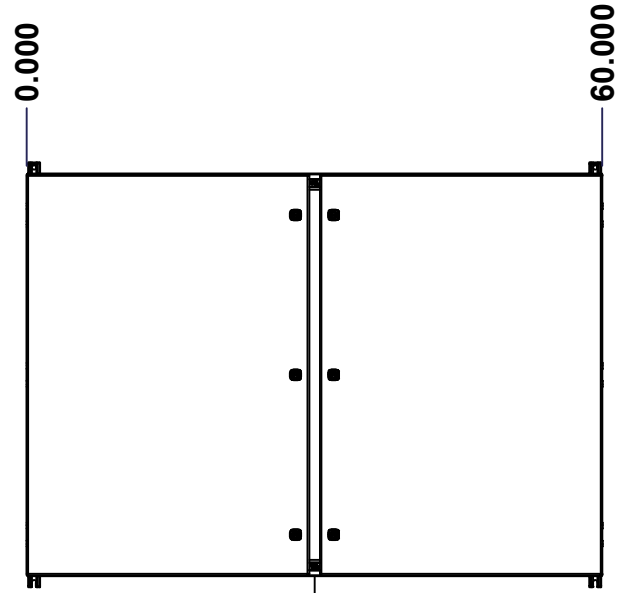
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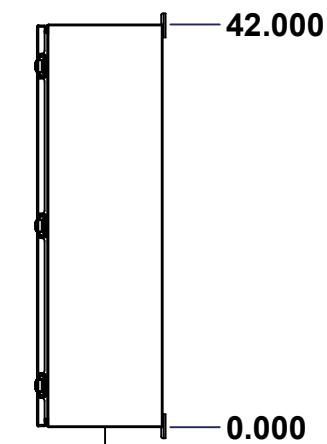
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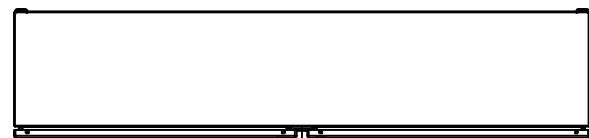
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FRONT

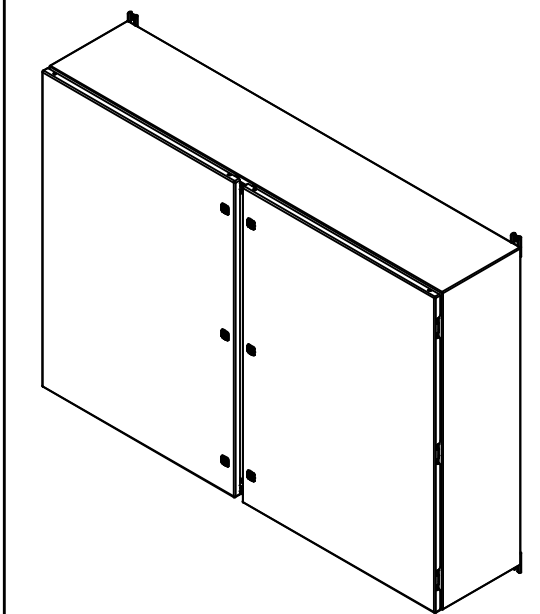


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 07-Jan-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

Description	Detail Rev.
5412ESDD 42" x 60" x 12" Assembly	

Part Number Numéro Pièce	Rev.	1
5412ESDD426012TH	0	20

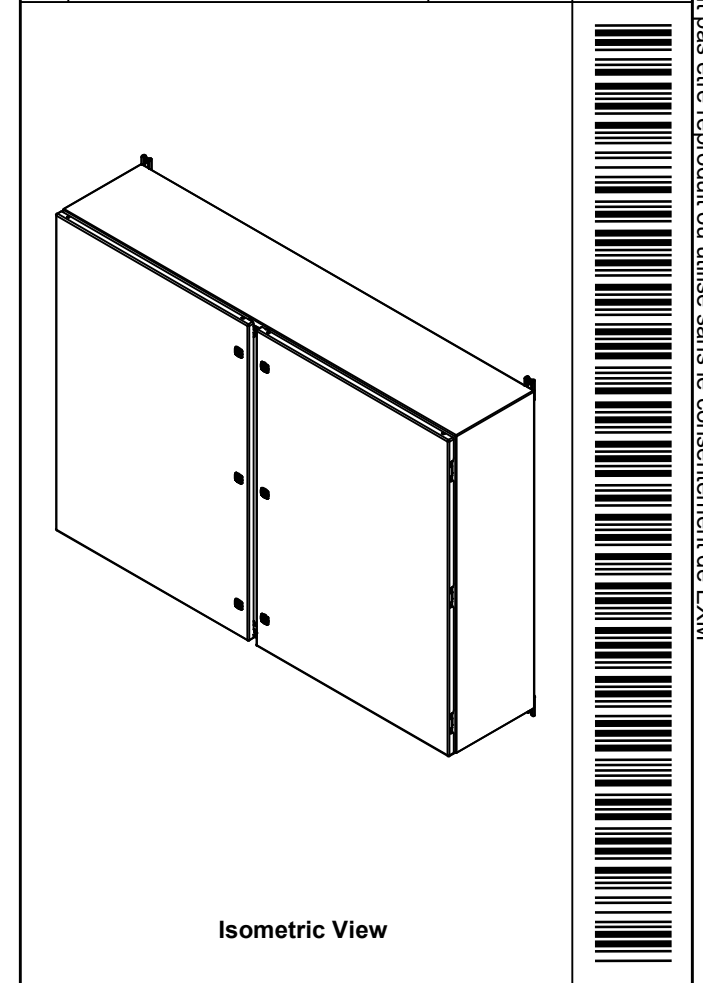
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 07-Jan-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

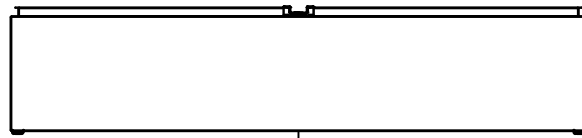
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESDD 42" x 60" x 12" Assembly	
Part Number Numéro Pièce 5412ESDD426012TH	Rev. 0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6042G	0	881 SP - Inner Panel
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
1	5412ESDD426012THRD	0	5412ESDD 42" x 60" Cover
1	5412ESDD426012THLD	0	5412ESDD 42" x 60" Cover
1	5412ESDD426012THB	0	5412ESDD 42" x 60" x 12" Body
Parts List			

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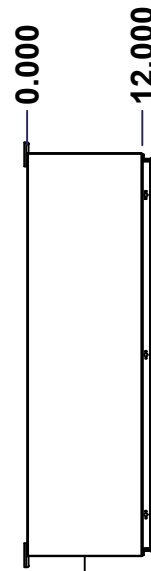
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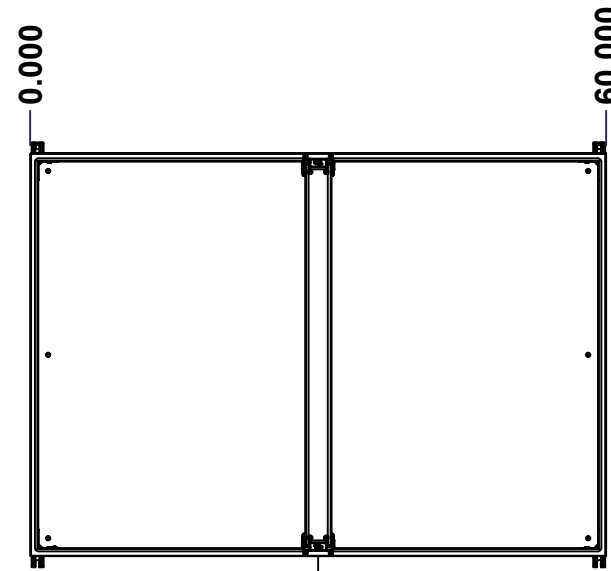
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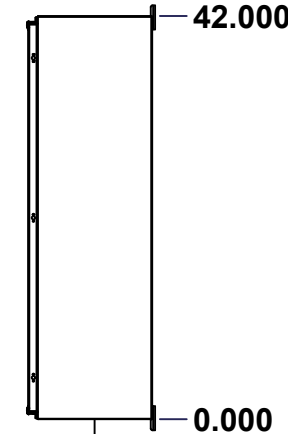
BOTTOM



LEFT

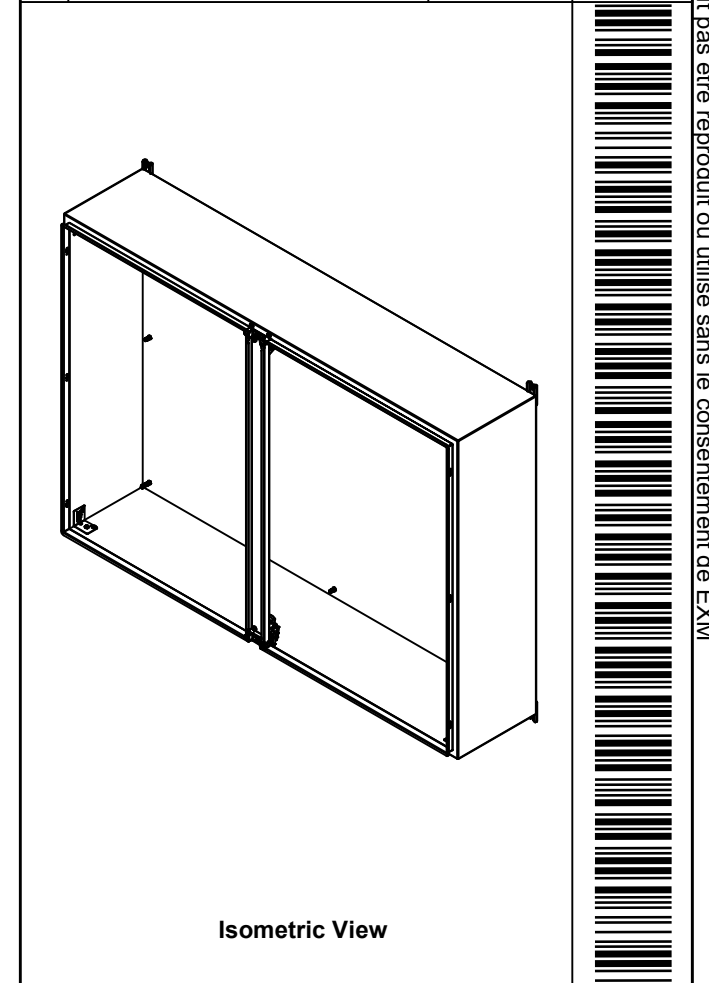


FRONT




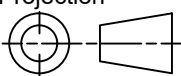
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDD 42" x 60" x 12" Body		
Part Number Numéro Pièce	Rev. 0	3 / 20

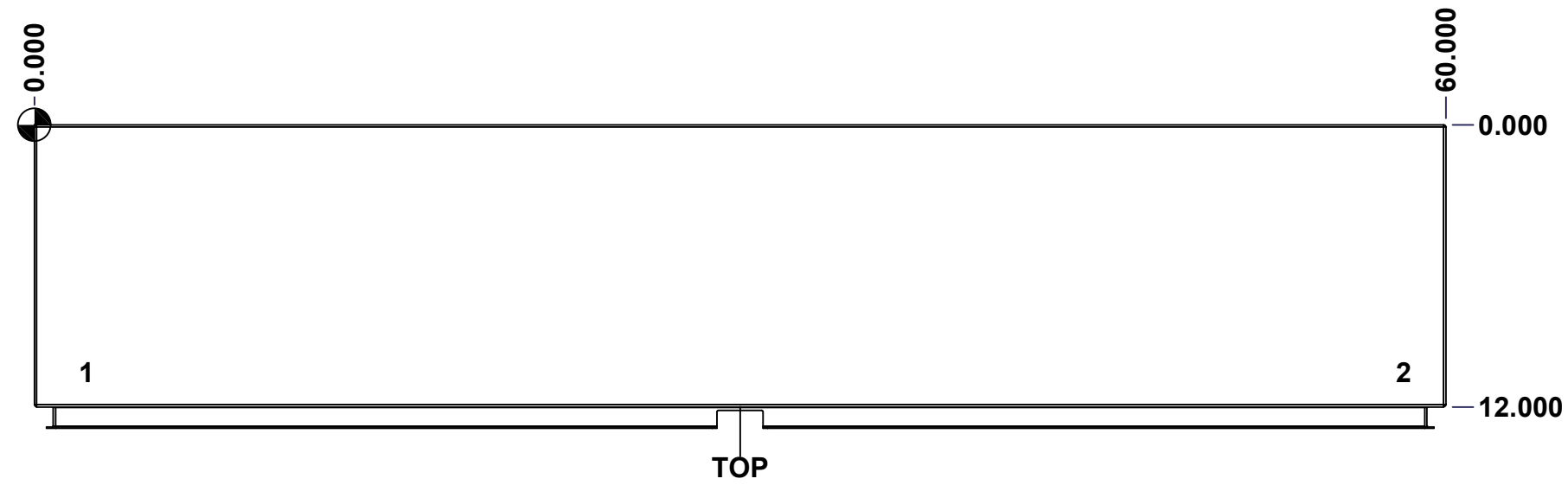
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5412ESDD426012THB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	58.000	10.500	INSUL. STUD M6 x 18mm (Inside)

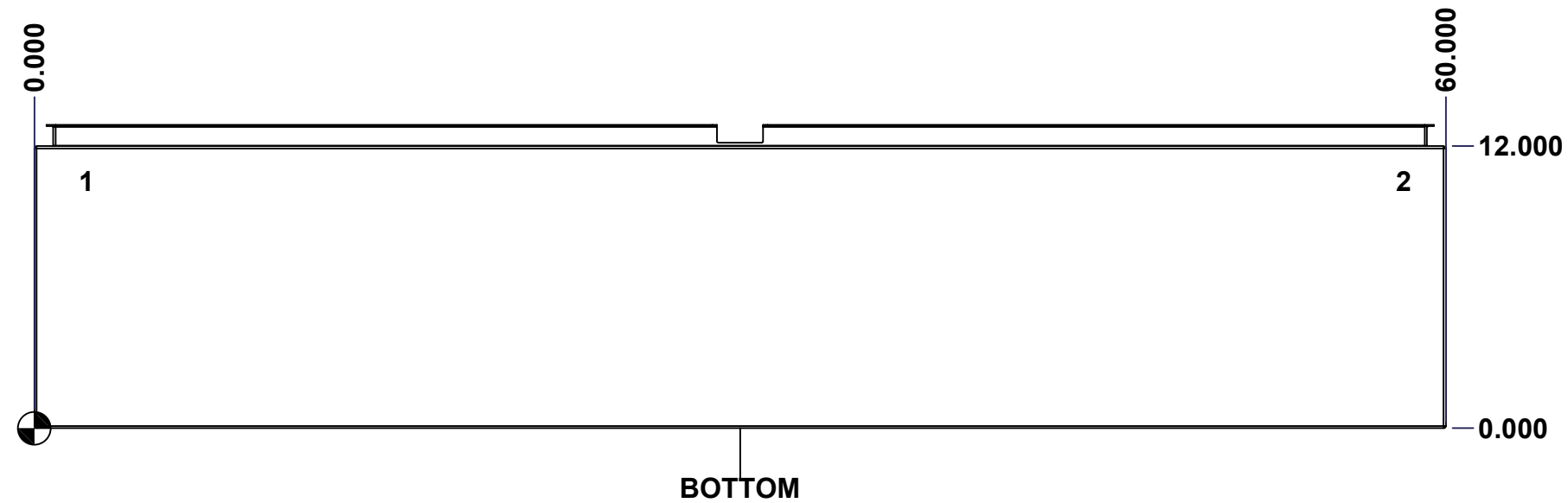


	Description	Status	
	5412ESDD 42" x 60" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESDD426012THB	0	4 20

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	58.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESDD 42" x 60" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESDD426012THB	0
		5
		20

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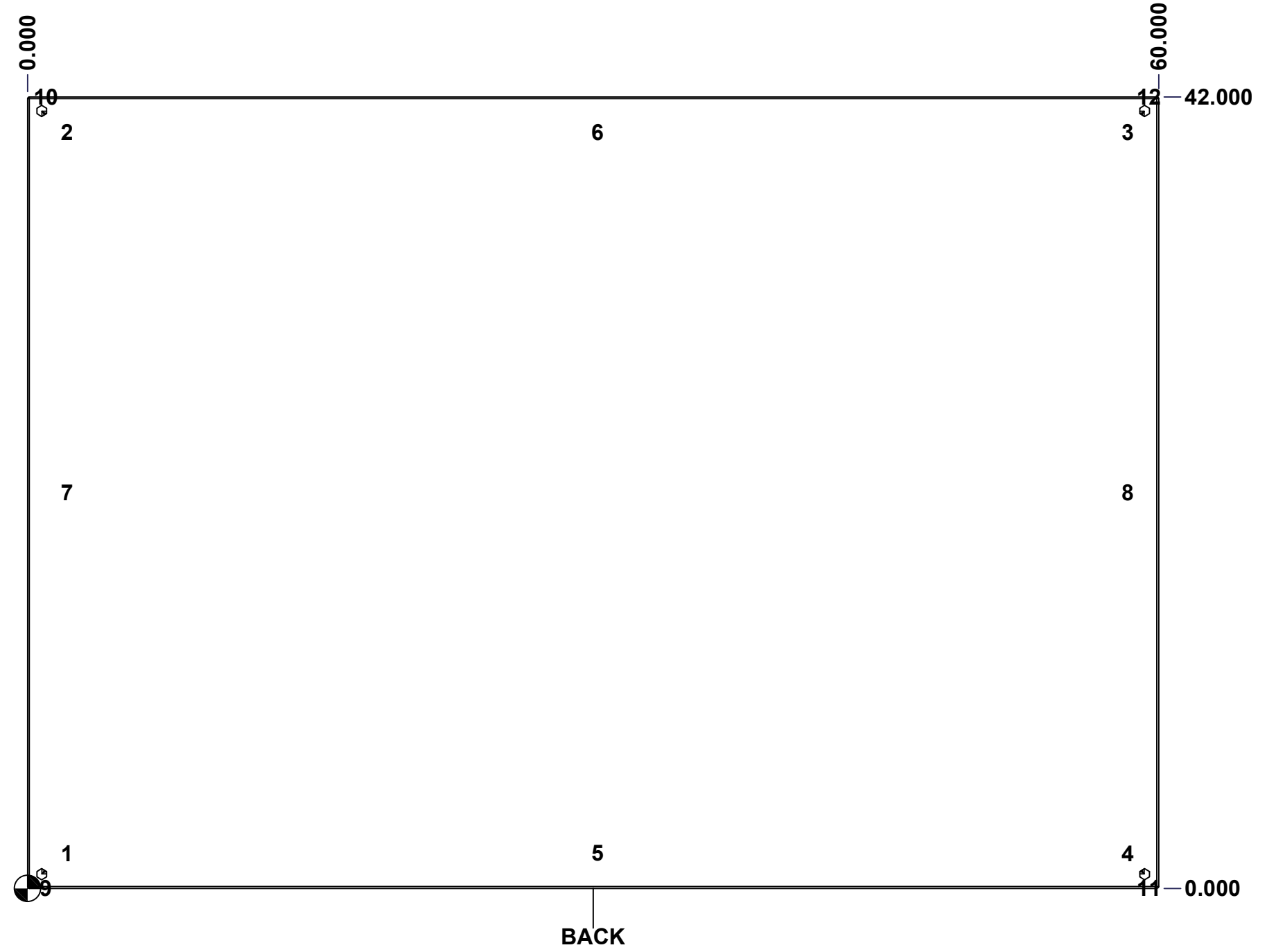
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	58.125	40.125	IP STUD M8 x 35mm (Inside)
4	58.125	1.875	IP STUD M8 x 35mm (Inside)
5	30.000	1.875	IP STUD M8 x 35mm (Inside)
6	30.000	40.125	IP STUD M8 x 35mm (Inside)
7	1.875	21.000	IP STUD M8 x 35mm (Inside)
8	58.125	21.000	IP STUD M8 x 35mm (Inside)

9	0.750	0.000	FOOT 885 ESMF3_OPEN
10	0.750	42.000	FOOT 885 ESMF3_CLOSE
11	59.250	0.000	FOOT 885 ESMF3_OPEN
12	59.250	42.000	FOOT 885 ESMF3_CLOSE

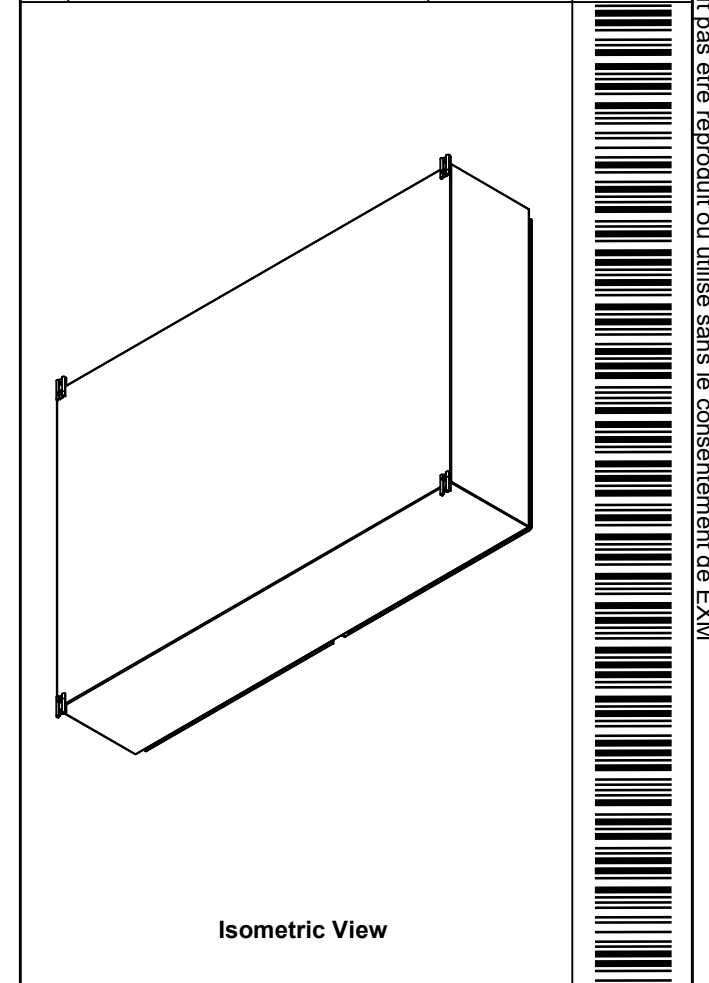


	Description	Status
	5412ESDD 42" x 60" x 12" Body	(NULL)
Part Number Numéro Pièce 5412ESDD426012THB	Rev.	6
	0	20

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No.	Revisions	Date	By/Par



Isometric View

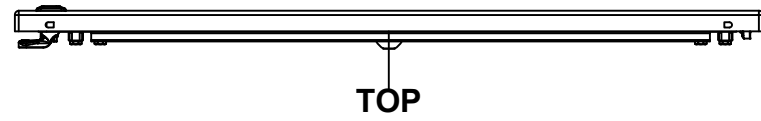


1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESDD426012THI-RS	0	5412ESDD 42" x 60" Right Insulation
1	5412ESDD426012THI-LS	0	5412ESDD 42" x 60" Left Insulation
1	5412ESDD426012THI-BT	0	5412ESDD 42" x 60"Bottom Insulation
1	5412ESDD426012THI-TP	0	5412ESDD 42" x 60"Top Insulation
1	5412ESDD426012THI-B	0	5412ESDD 42" x 60" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
8	STK-Q-04056-12	0	M6 x 8mm Hexagon Socket Head Machine Screw with Nyseal
1	STK-K-75453	14	Center Post Wallmount Sealing Block with Latch Kit
1	5412ESDD426012THCP-P	0	5412ESDD 42" Center Post Part
1	5412ESDD426012THB-P	0	5412ESDD 42" x 60" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

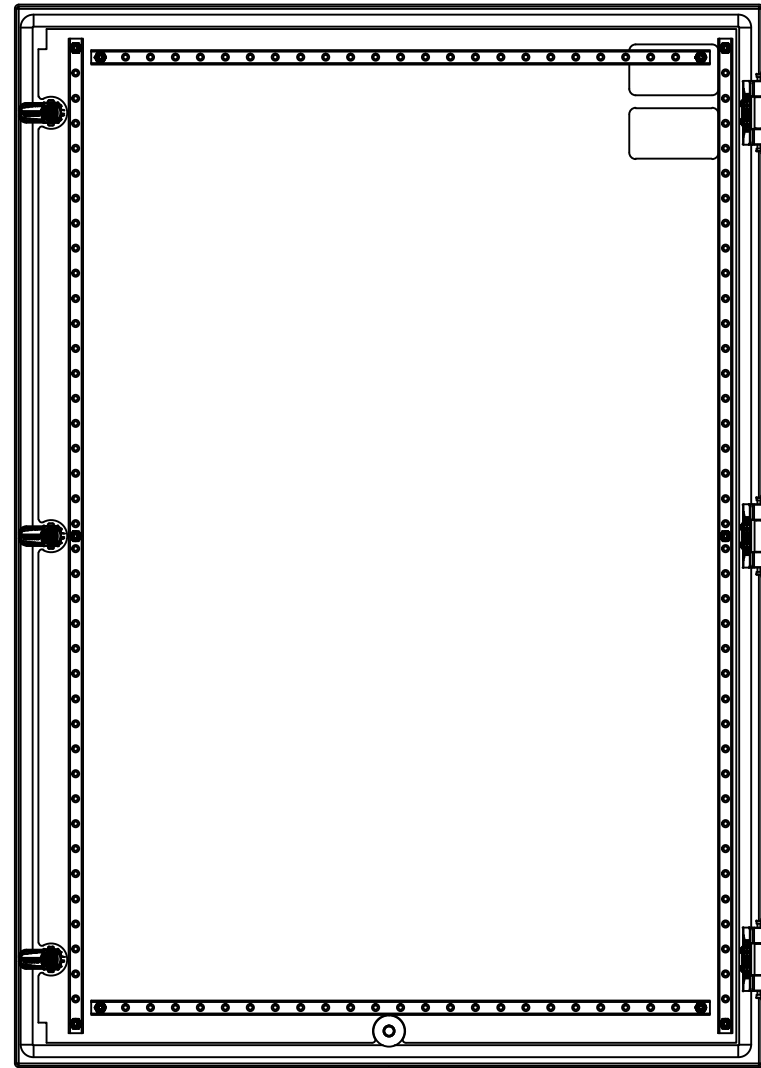
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 07-Jan-25	Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur Asa-61 Grey	Finish Fini Smooth	Description 5412ESDD 42" x 60" x 12" Body
Part Number Numéro Pièce 5412ESDD426012THB	Rev. 0	Detail Rev. 7 20

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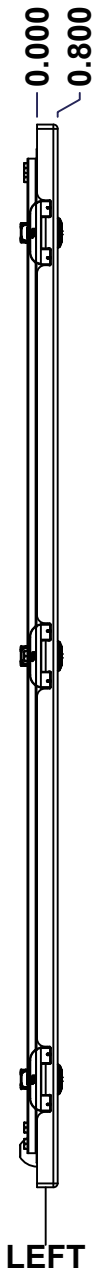
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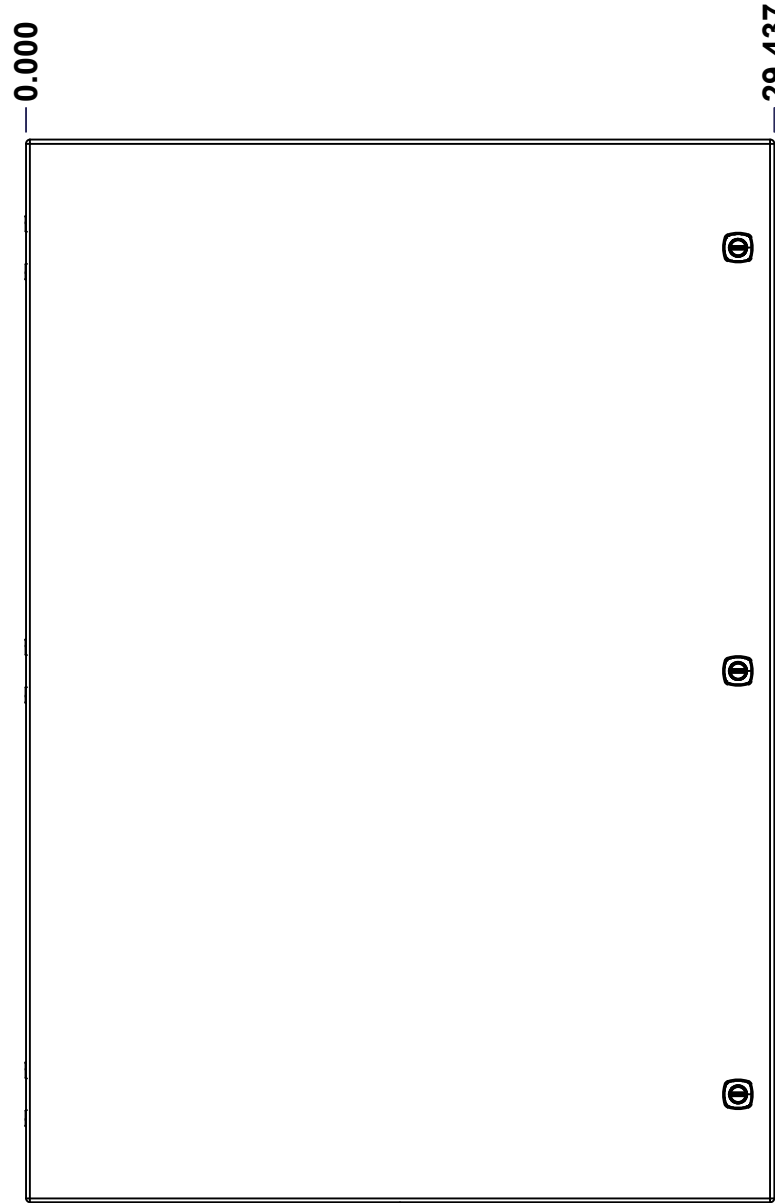
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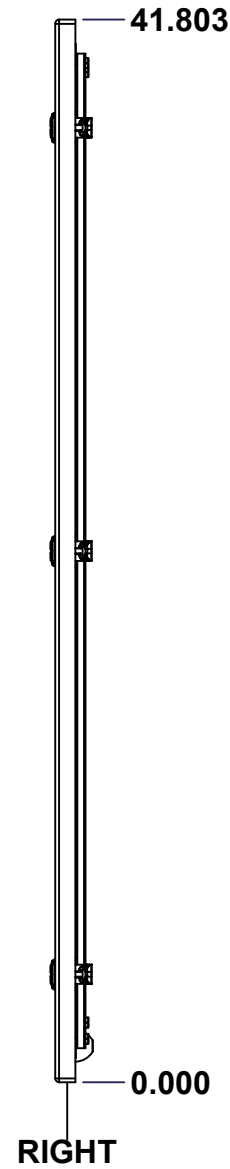
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LEFT

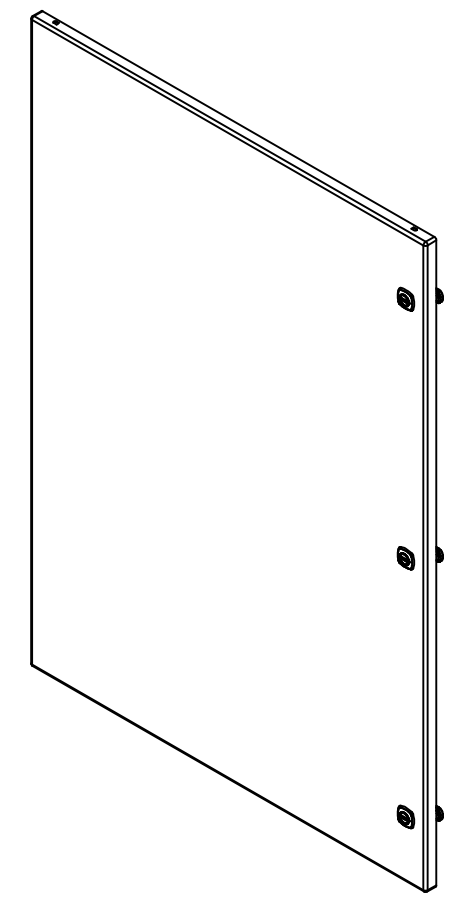


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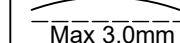
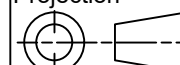
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 07-Jan-25	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESDD 42" x 60" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESDD426012THLD		Rev. 0	8 / 20

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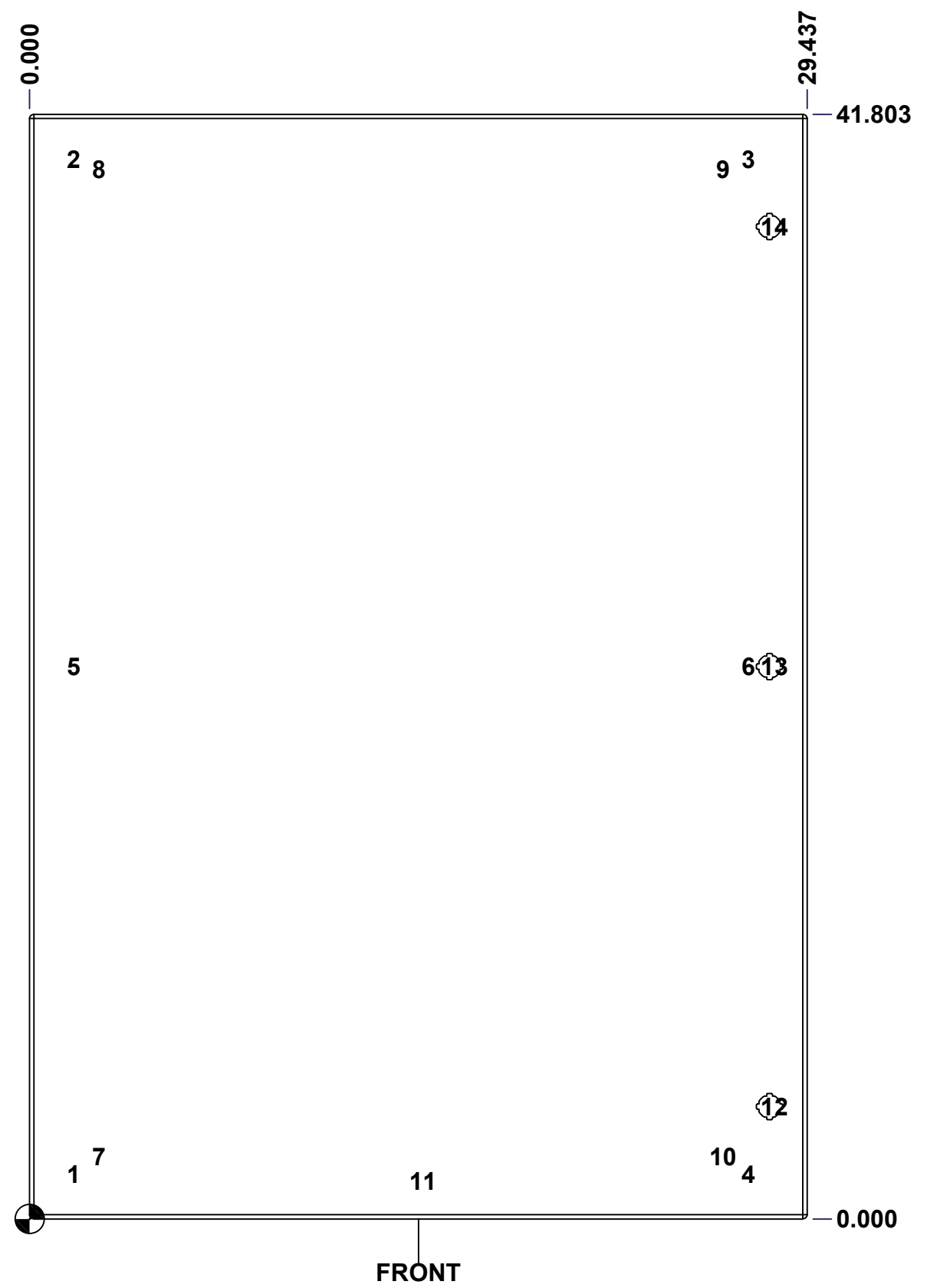
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	27.036	40.094	STUD M6 x 18mm (Inside)
4	27.036	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	27.036	20.902	STUD M6 x 18mm (Inside)
7	2.450	2.350	STUD M6 x 18mm (Inside)
8	2.450	39.733	STUD M6 x 18mm (Inside)
9	26.072	39.733	STUD M6 x 18mm (Inside)
10	26.072	2.350	STUD M6 x 18mm (Inside)
11	14.719	1.435	STUD M6 x 18mm (Inside)

12	28.013	4.250	LOCK 880 SCQ4-SL @ 0.0°
13	28.013	20.902	LOCK 880 SCQ4-SL @ 0.0°
14	28.013	37.553	LOCK 880 SCQ4-SL @ 0.0°

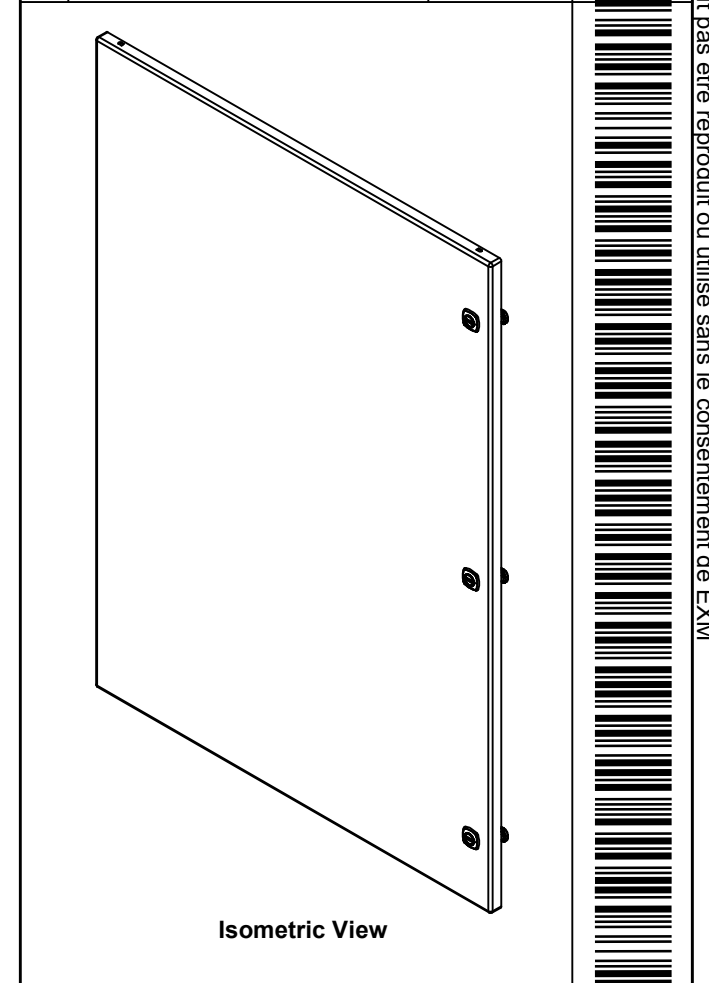


	Description	Status
	5412ESDD 42" x 60" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESDD426012THLD	0 / 9
		20


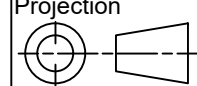
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No.	Revisions	Date	By/Par

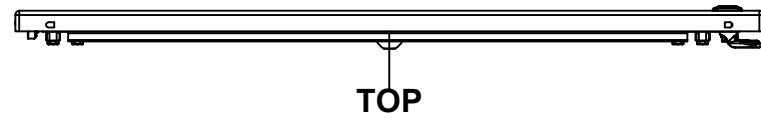


10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-30-3	6	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412ESDD426012THI-LD	0	5412ESDD 42" x 60" Left Door Insulation
3	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
1	5412ESDD426012THLD-G	0	5412ESDD 42" x 29.437" Cover Gasket Part
1	5412ESDD426012THLD-P	0	5412ESDD 42" x 60" Cover Part
QTY	Part Number	Rev	Description
Parts List			

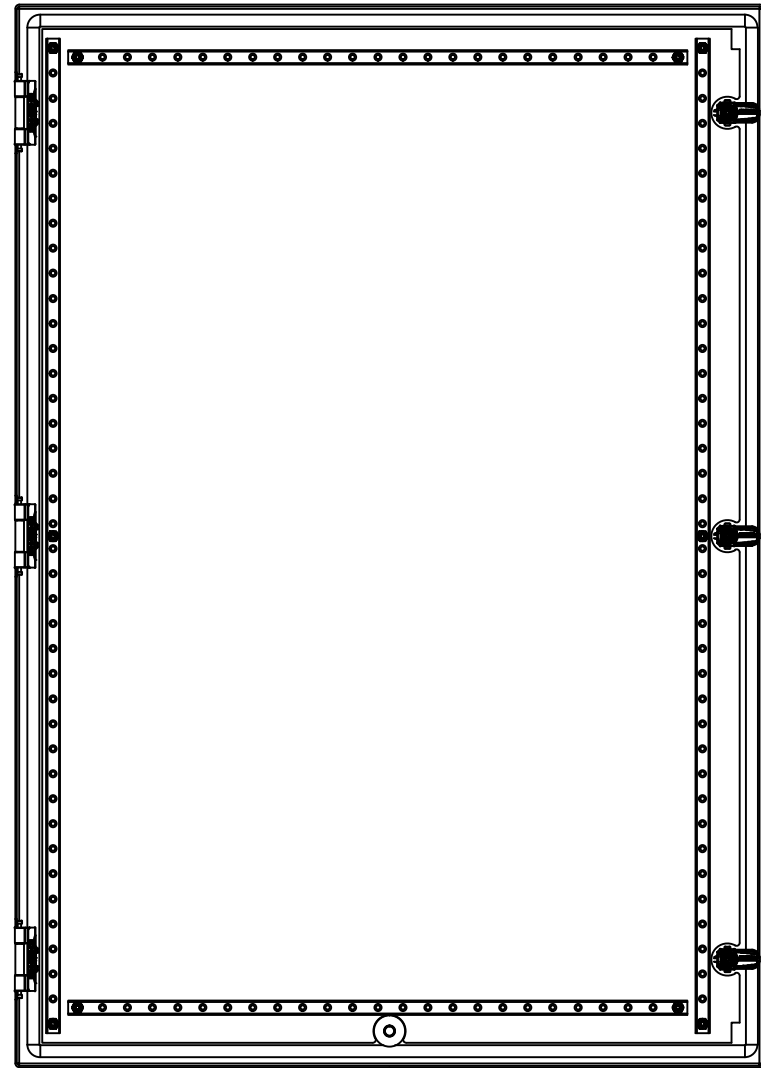
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESDD 42" x 60" Cover		
Part Number Numéro Pièce	Rev.	10
5412ESDD426012THLD	0	20

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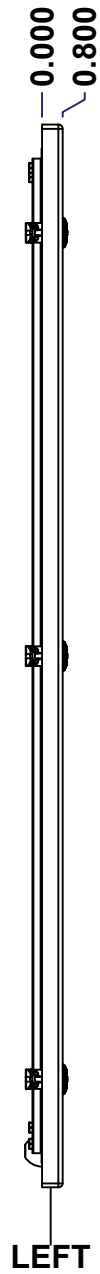
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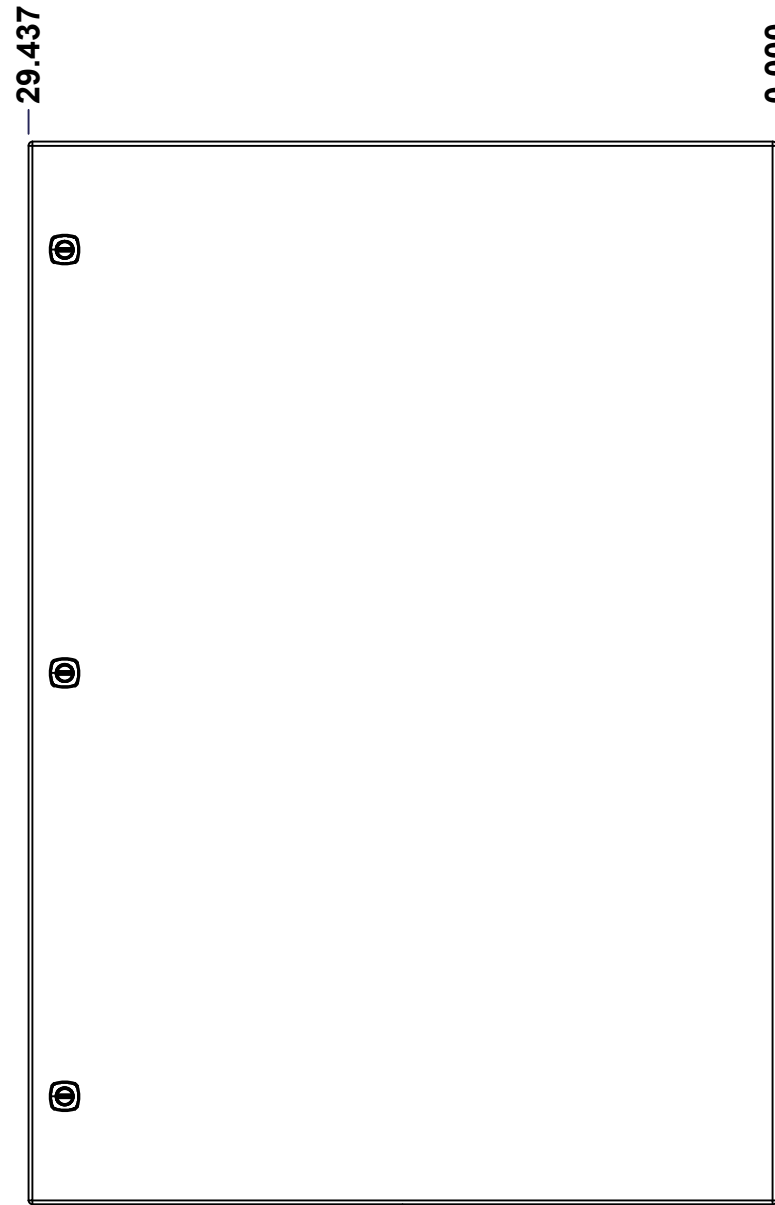
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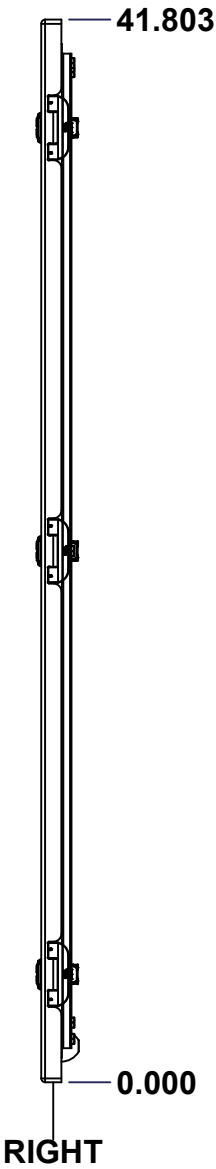
BOTTOM



LEFT

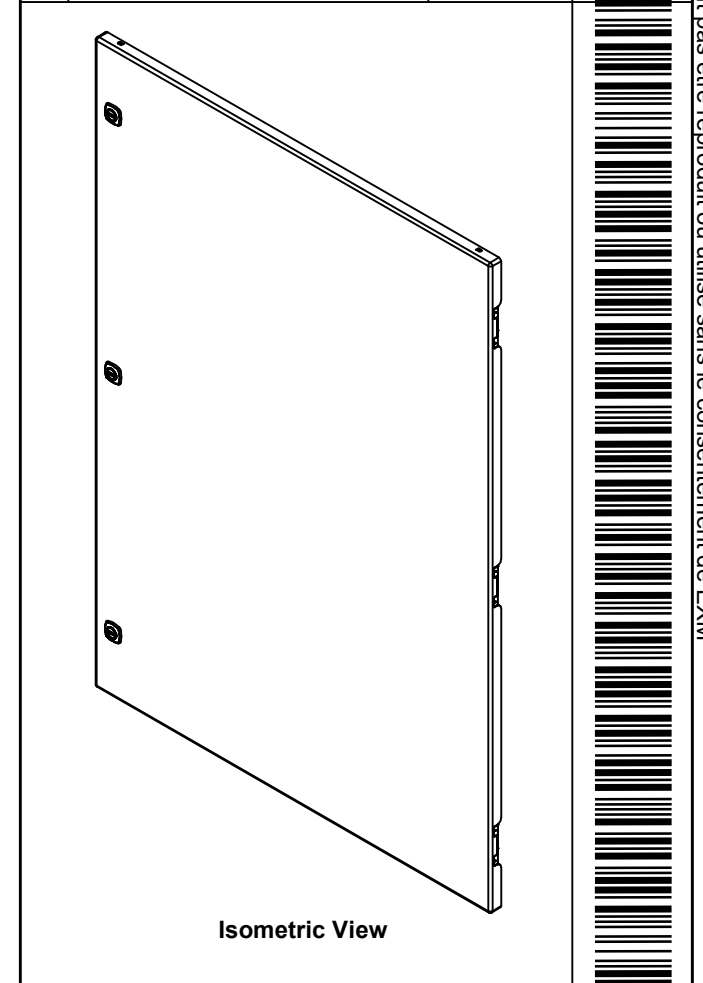


FRONT




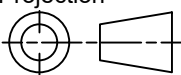
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESDD 42" x 60" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 / 20

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5412ESDD426012THRD

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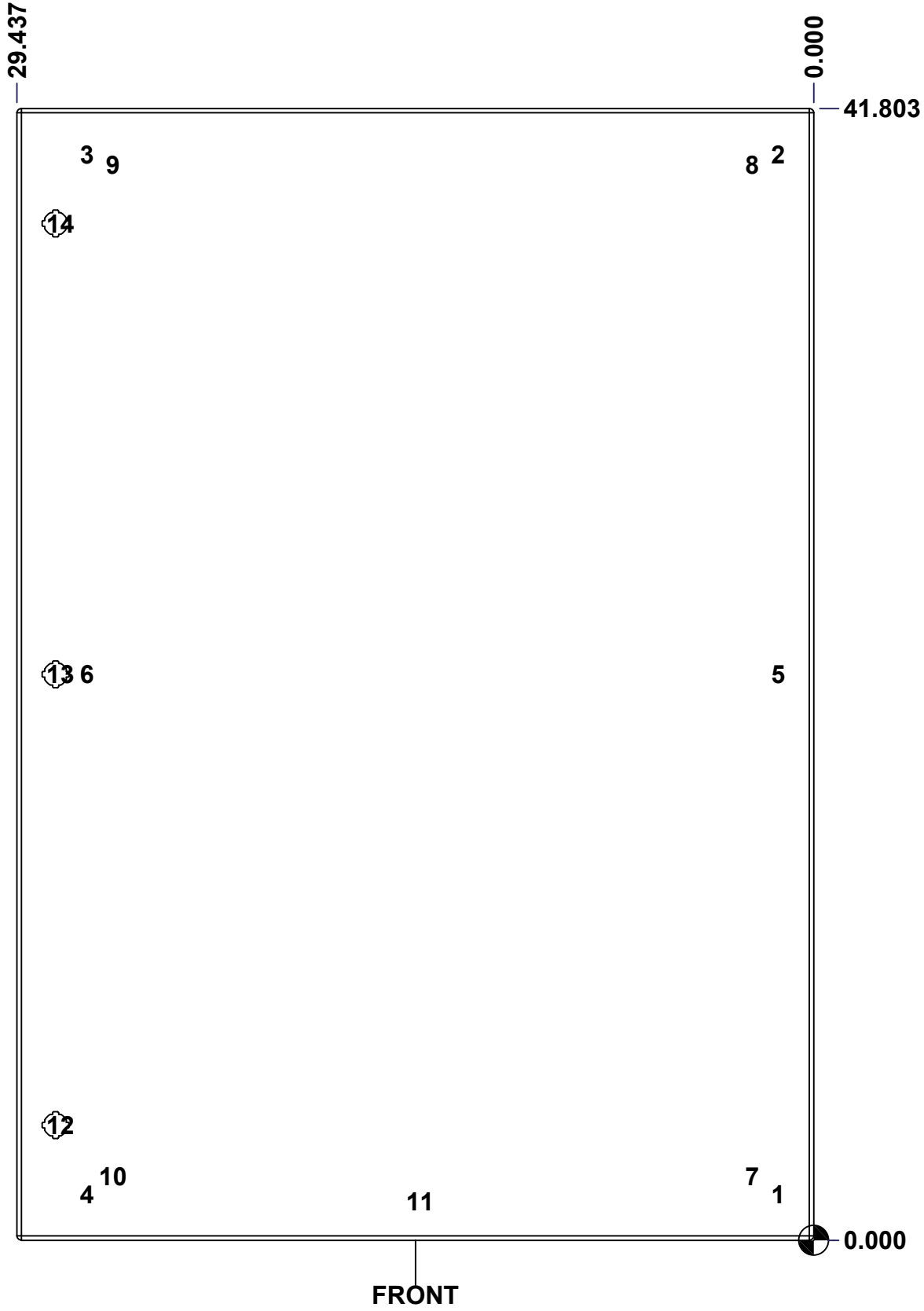
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	27.036	40.094	STUD M6 x 18mm (Inside)
4	27.036	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	27.036	20.902	STUD M6 x 18mm (Inside)
7	2.450	2.350	STUD M6 x 18mm (Inside)
8	2.450	39.733	STUD M6 x 18mm (Inside)
9	26.072	39.733	STUD M6 x 18mm (Inside)
10	26.072	2.350	STUD M6 x 18mm (Inside)
11	14.719	1.435	STUD M6 x 18mm (Inside)

12	28.013	4.250	LOCK 880 SCQ4-SL @ 180.0°
13	28.013	20.902	LOCK 880 SCQ4-SL @ 180.0°
14	28.013	37.553	LOCK 880 SCQ4-SL @ 180.0°

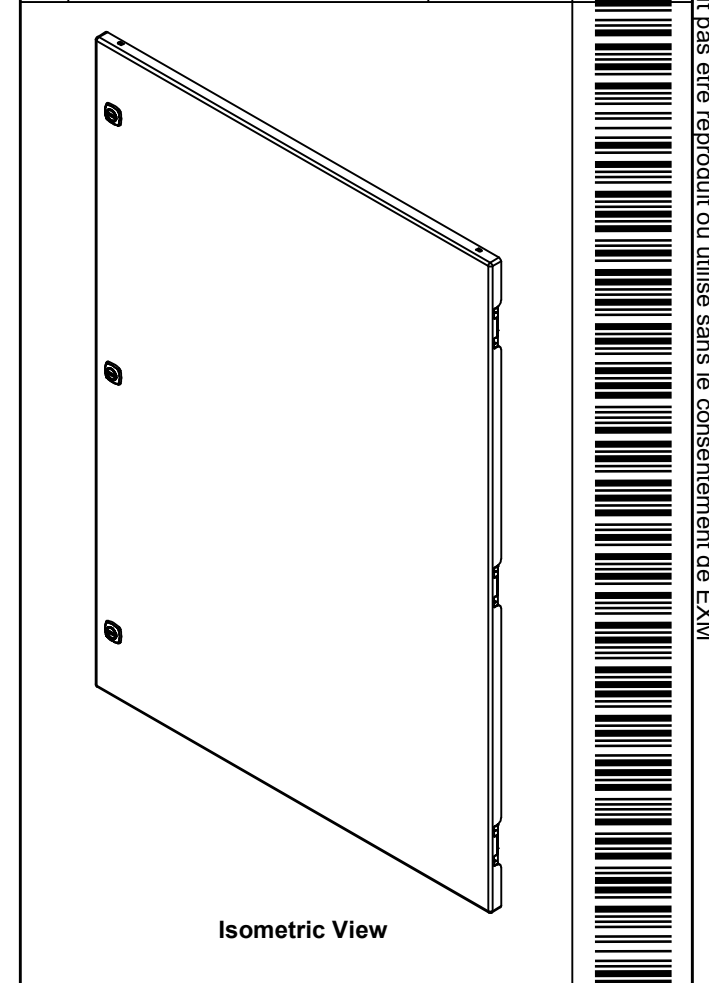


	Description	Status
	5412ESDD 42" x 60" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESDD426012THRD	0
		12
		20


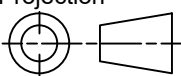
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No.	Revisions	Date	By/Par

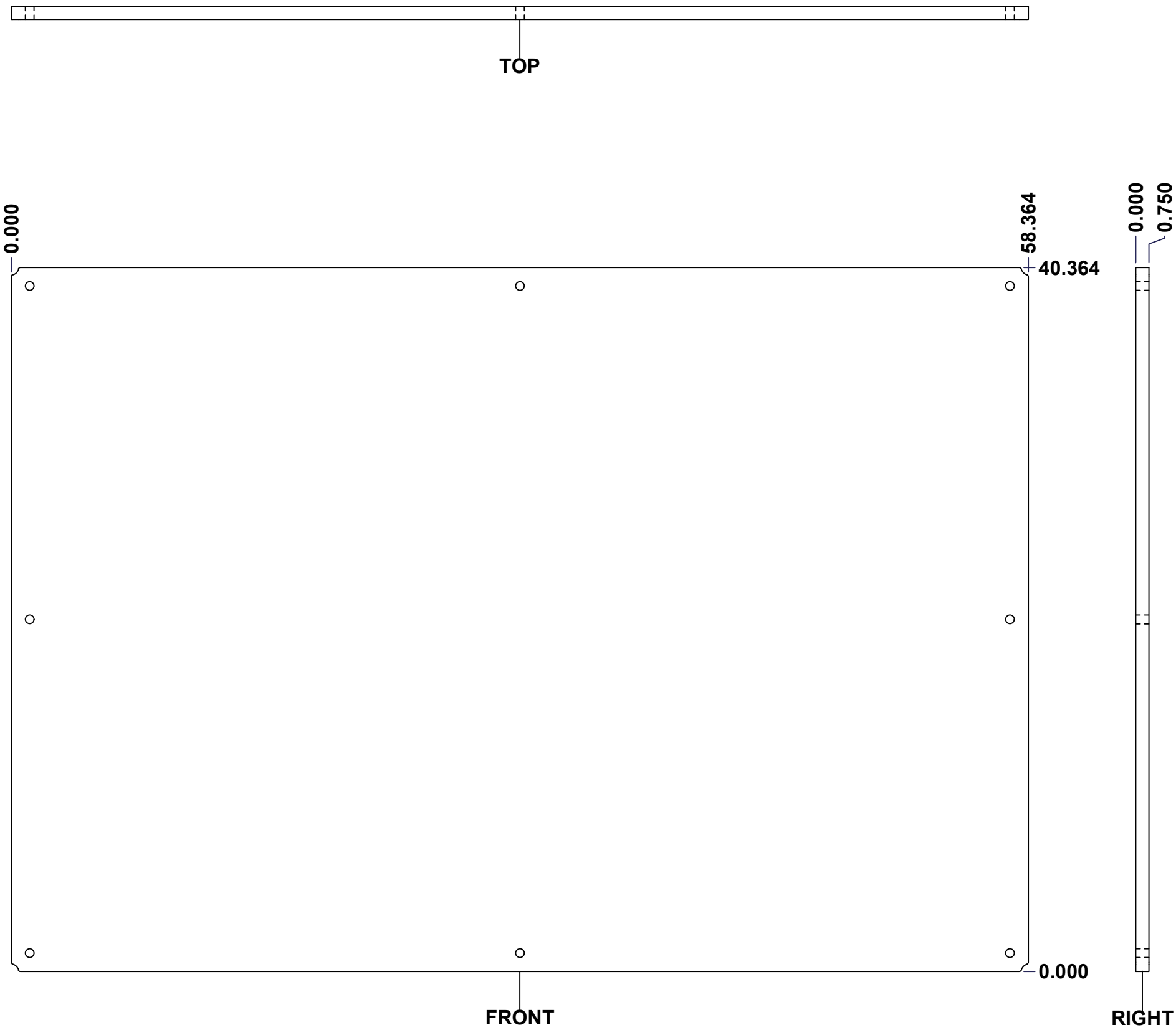


10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-30-3	6	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
1	5412ESDD426012THI-RD	0	5412ESDD 42" x 60" Right Door Insulation
3	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
1	5412ESDD426012THRD-G	0	5412ESDD 42" x 29.437" Cover Gasket Part
1	5412ESDD426012THRD-P	0	5412ESDD 42" x 60" Cover Part
QTY	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDD 42" x 60" Cover		
Part Number Numéro Pièce	Rev.	13
5412ESDD426012THRD	0	20

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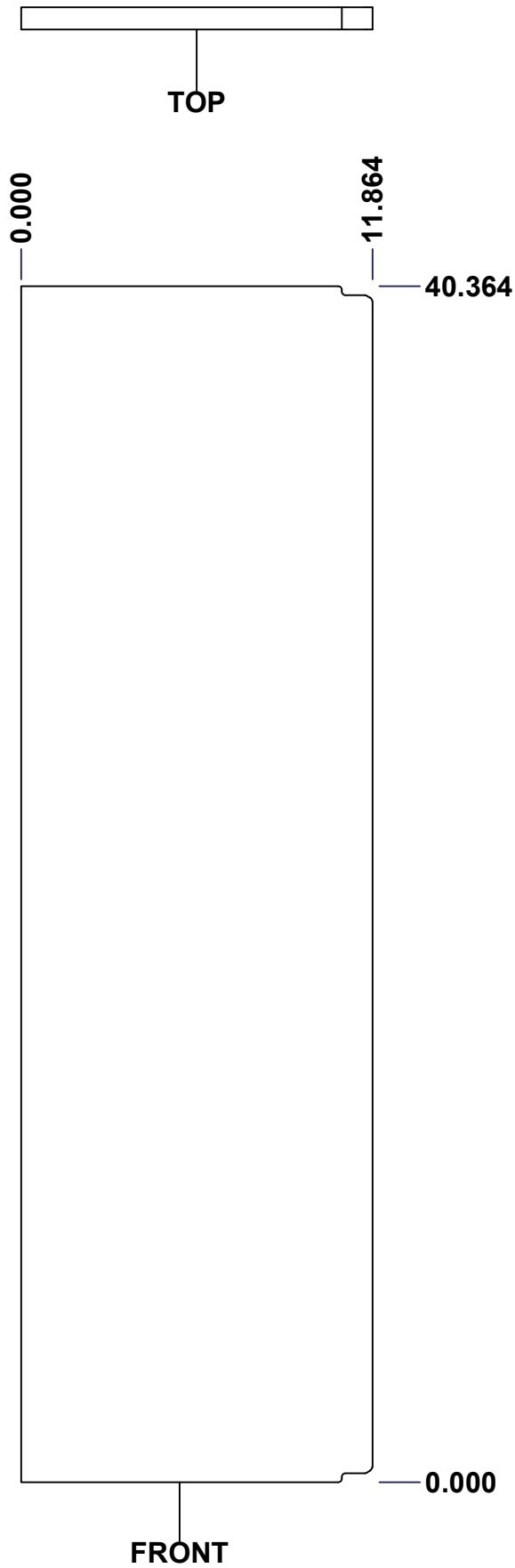
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESDD 42" x 60" Back Insulation			
Part Number Numéro Pièce		Rev.	14
5412ESDD426012THI-B		0	20

SEE BILL OF MATERIAL ON LAST PAGE

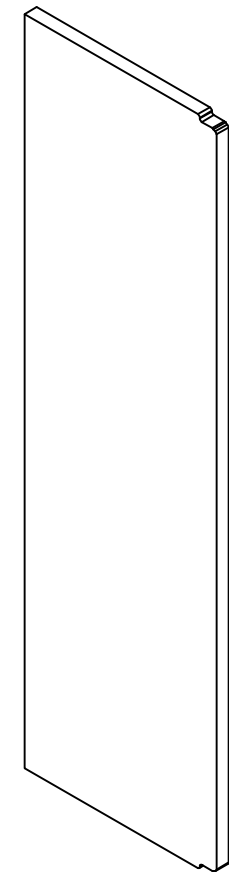
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0.000
0.750

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

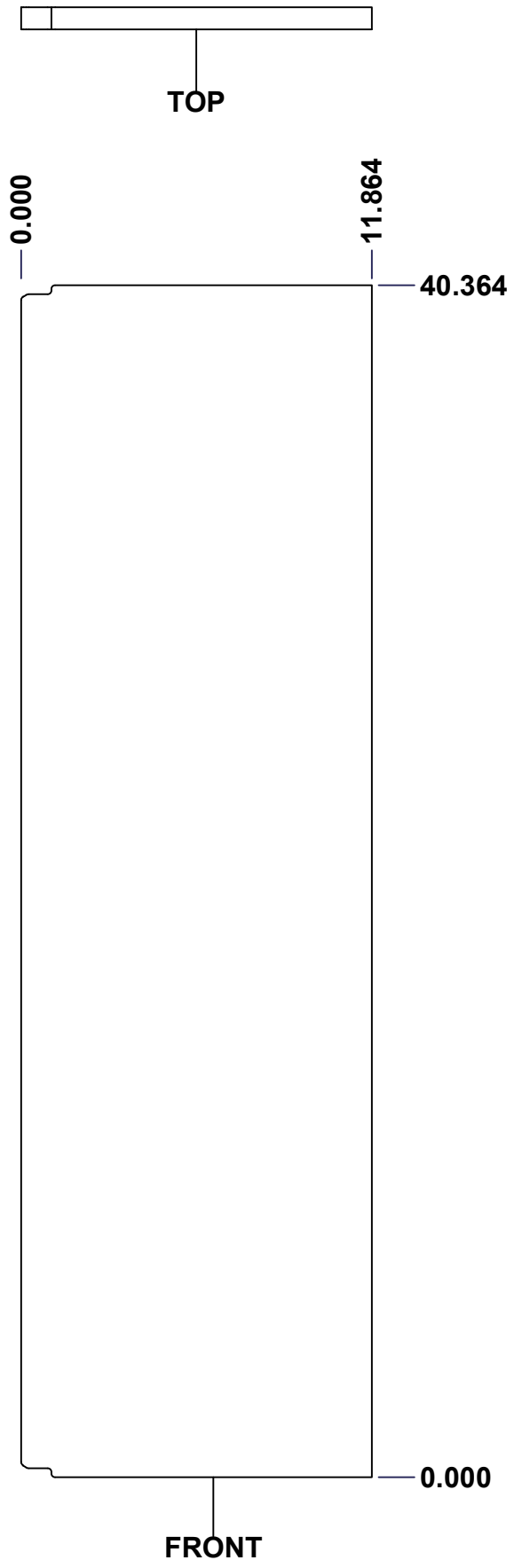
Description: 5412ESDD 42" x 60" Left Insulation
Detail Rev.

Part Number / Numéro Pièce: 5412ESDD426012THI-LS	Rev. 0	15 / 20
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SEE BILL OF MATERIAL ON LAST PAGE

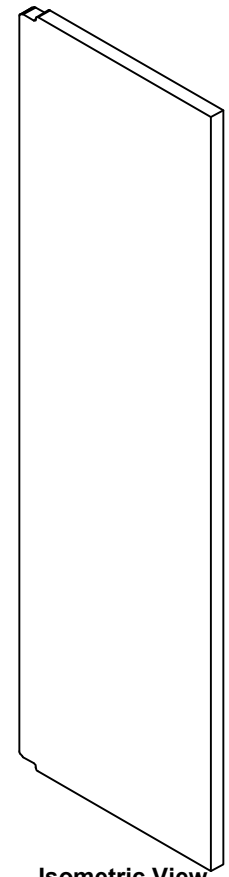
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0.000
0.750

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

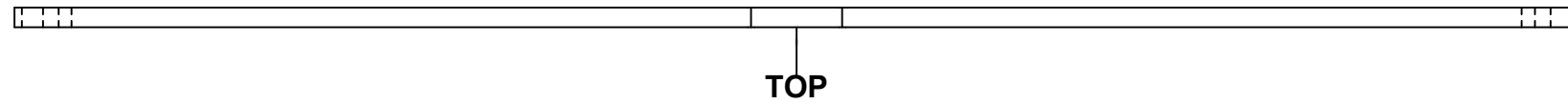
Description: 5412ESDD 42" x 60" Right Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412ESDD426012THI-RS	Rev. 0	16 / 20
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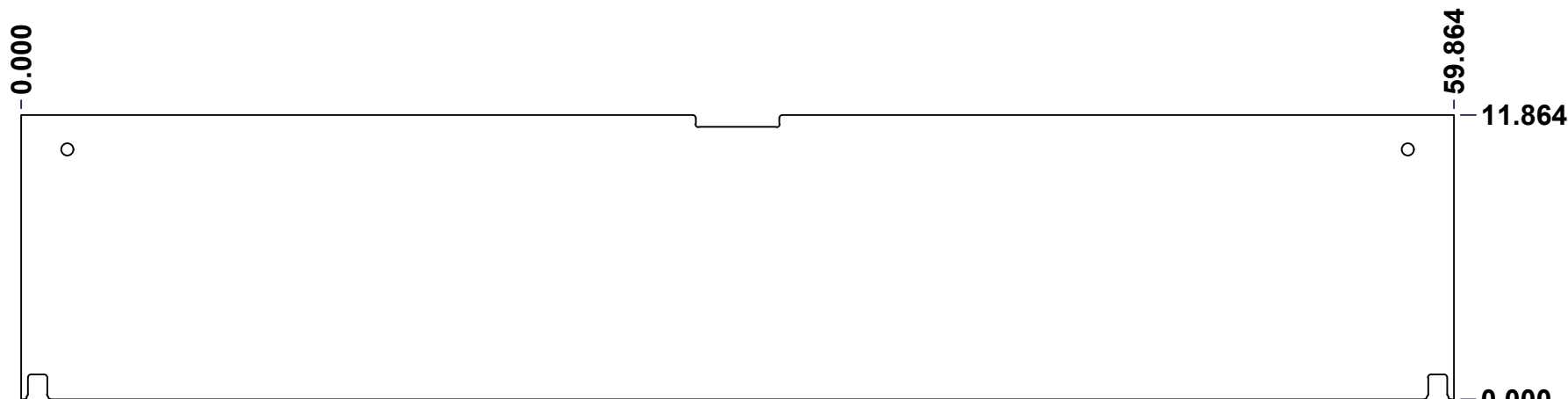
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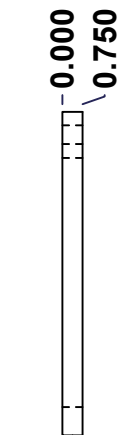
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TOP

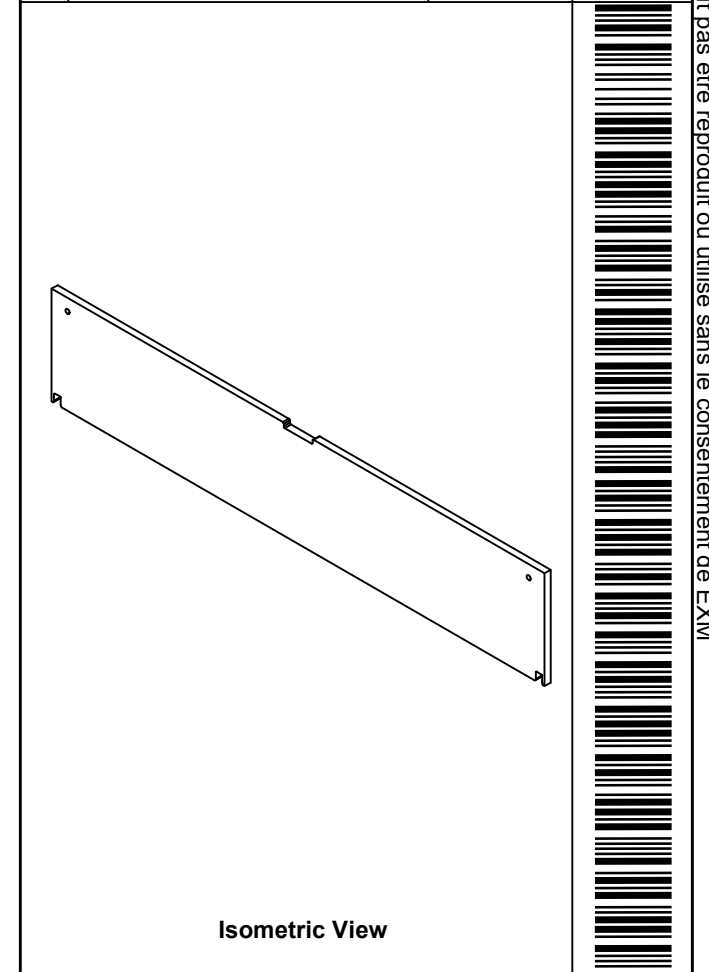


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View


 Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm
 Projection: 

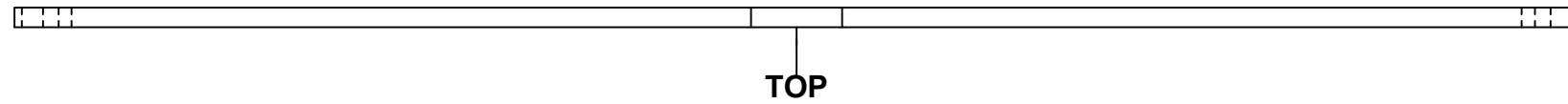
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Smooth
Description: 5412ESDD 42" x 60" Top Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESDD426012THI-TP	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

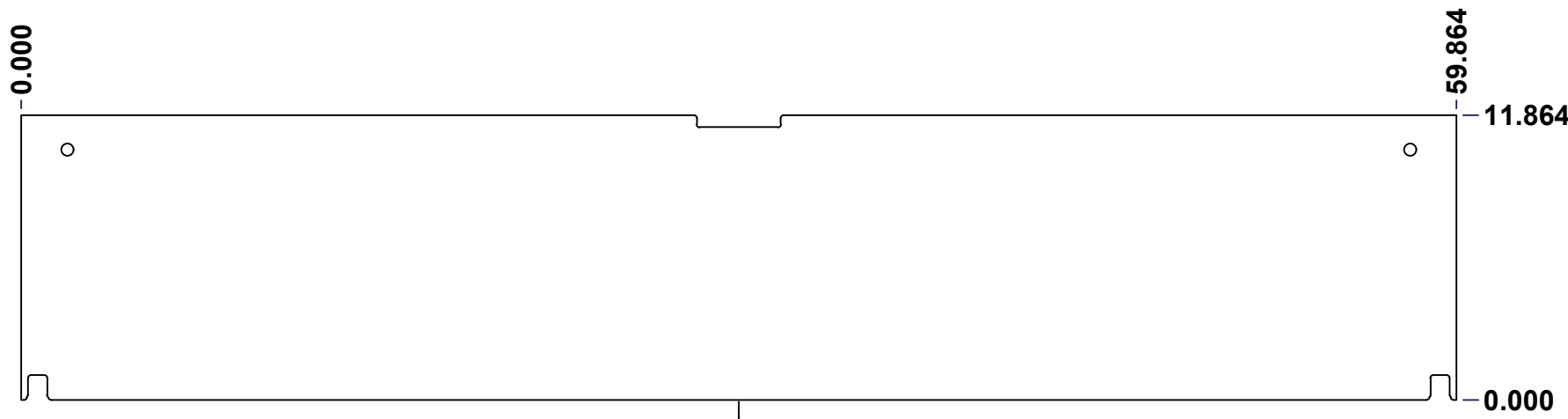
17 / 20

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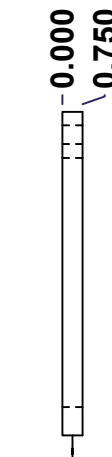
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TOP

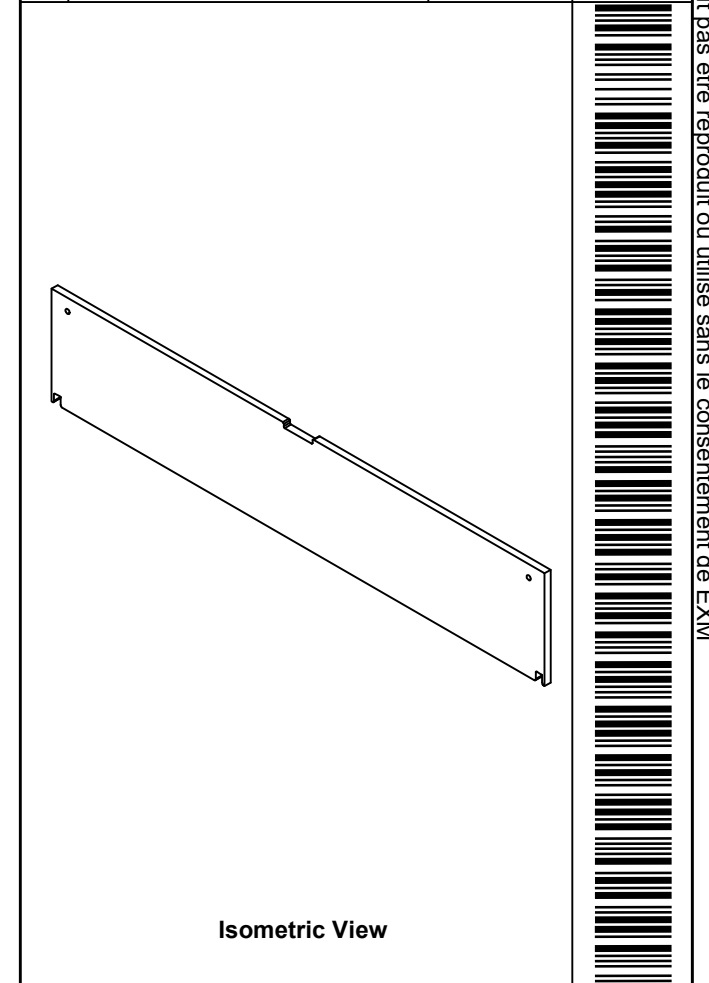


FRONT



RIGHT

No.	Revisions	Date	By/Par



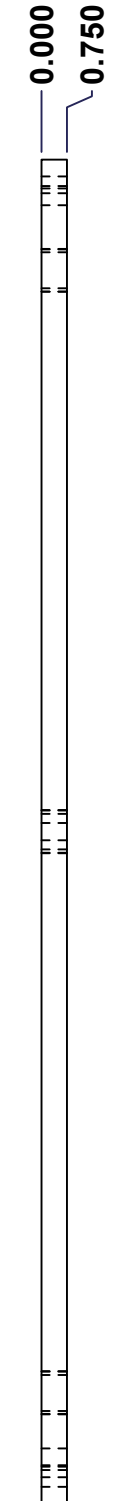
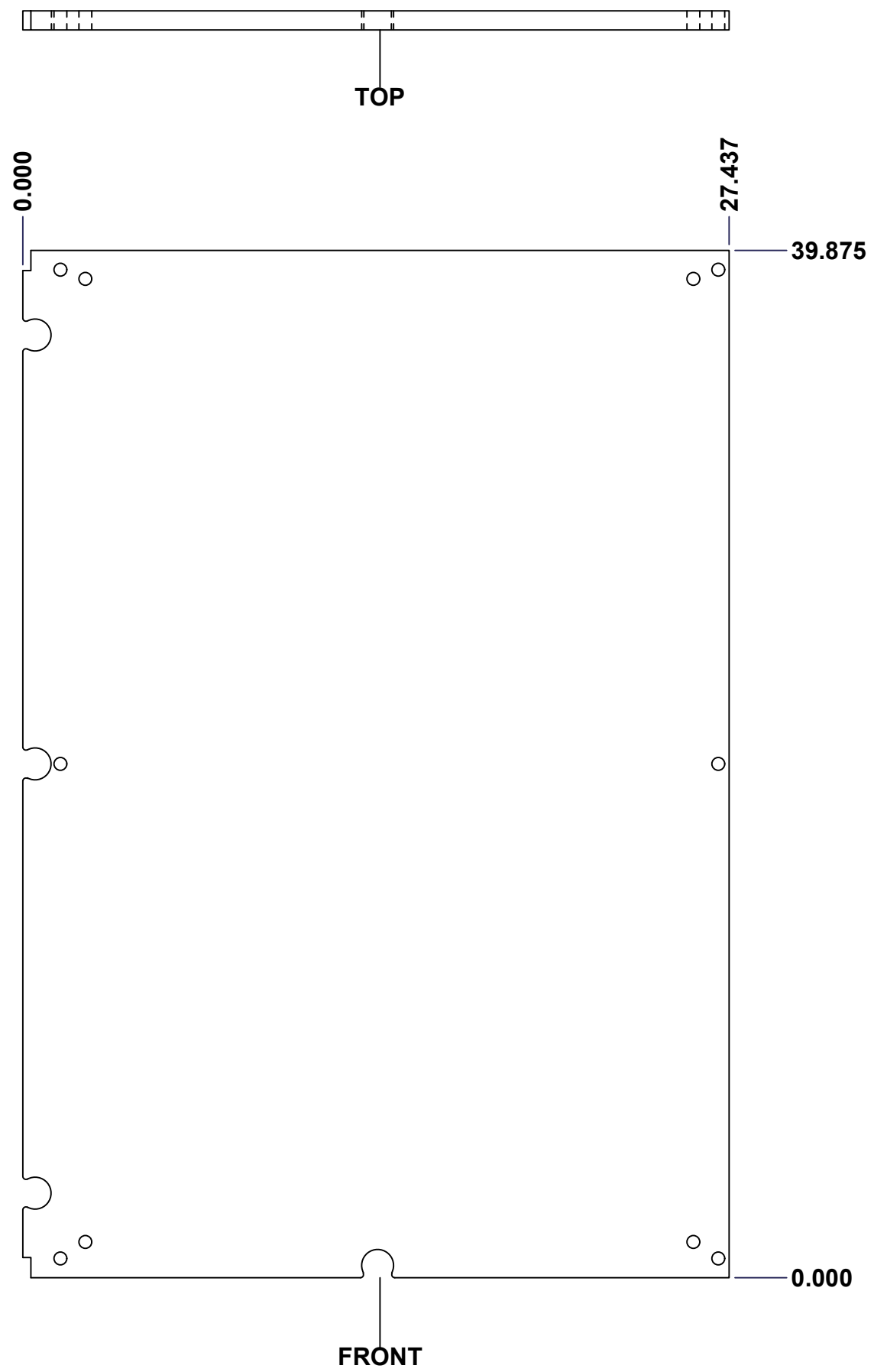
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Smooth
Description 5412ESDD 42" x 60"Bottom Insulation	
Detail Rev.	
Part Number Numéro Pièce 5412ESDD426012THI-BT	Rev. 18 0 20

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No.	Revisions	Date	By/Par

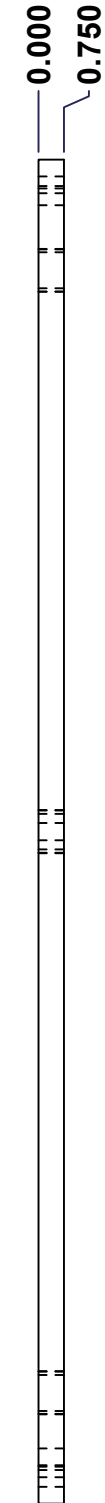
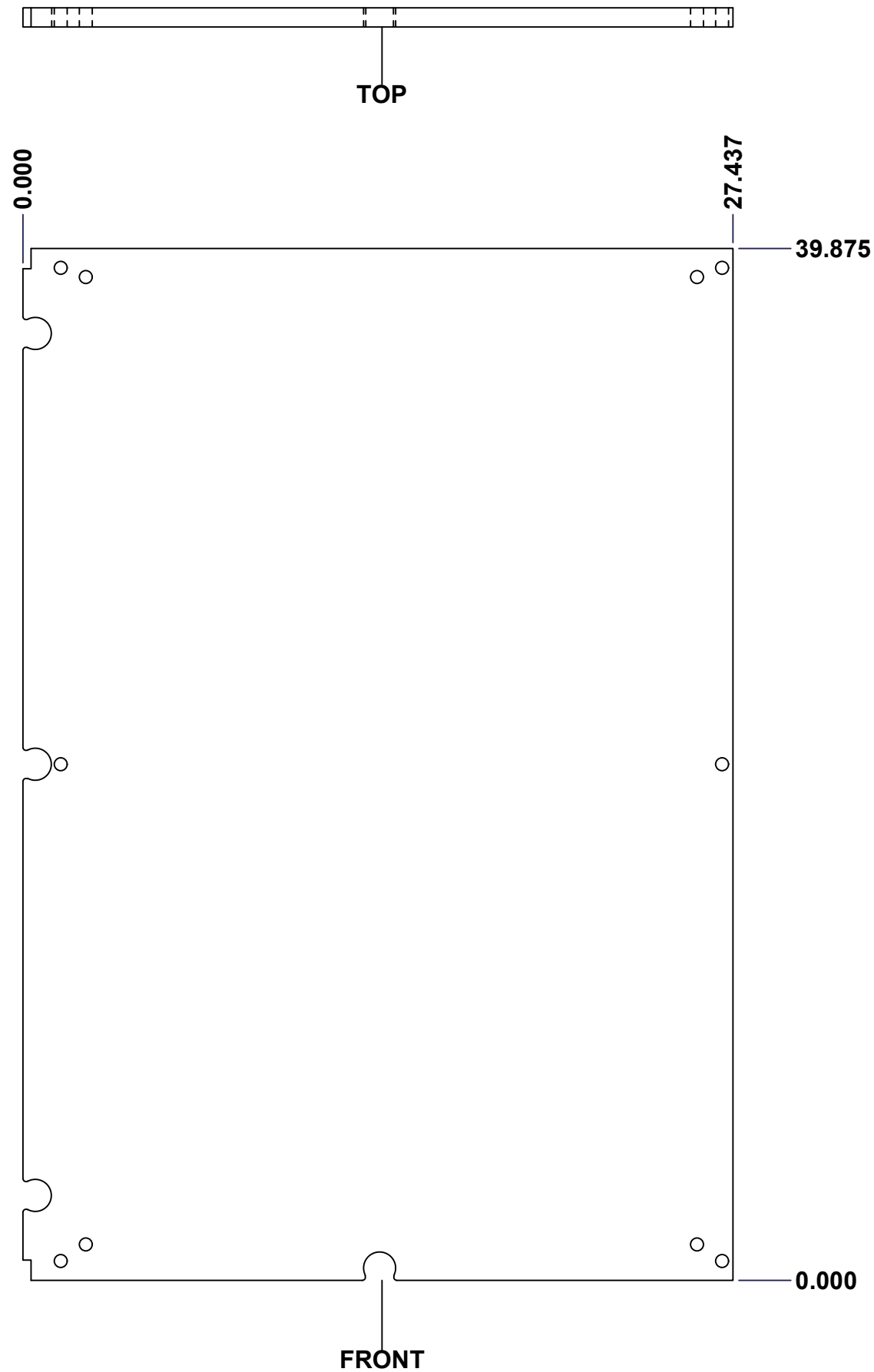
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESDD 42" x 60" Left Door Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESDD426012TH-LD		Rev. 19 0 / 20

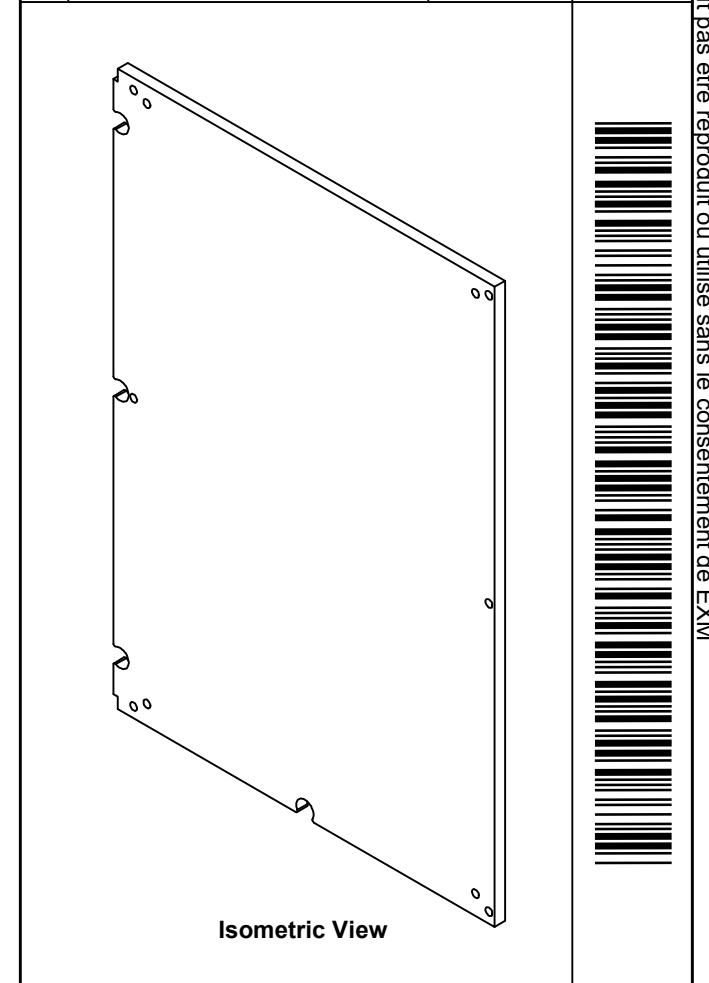
SEE BILL OF MATERIAL ON LAST PAGE


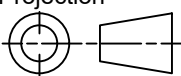
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESDD 42" x 60" Right Door Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESDD426012THI-RD		Rev. 0 / 20

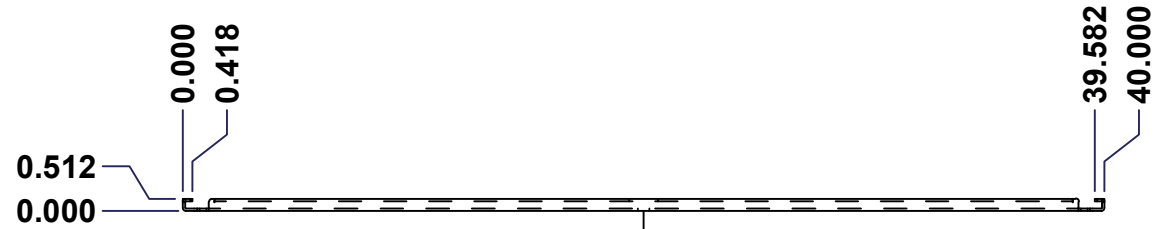
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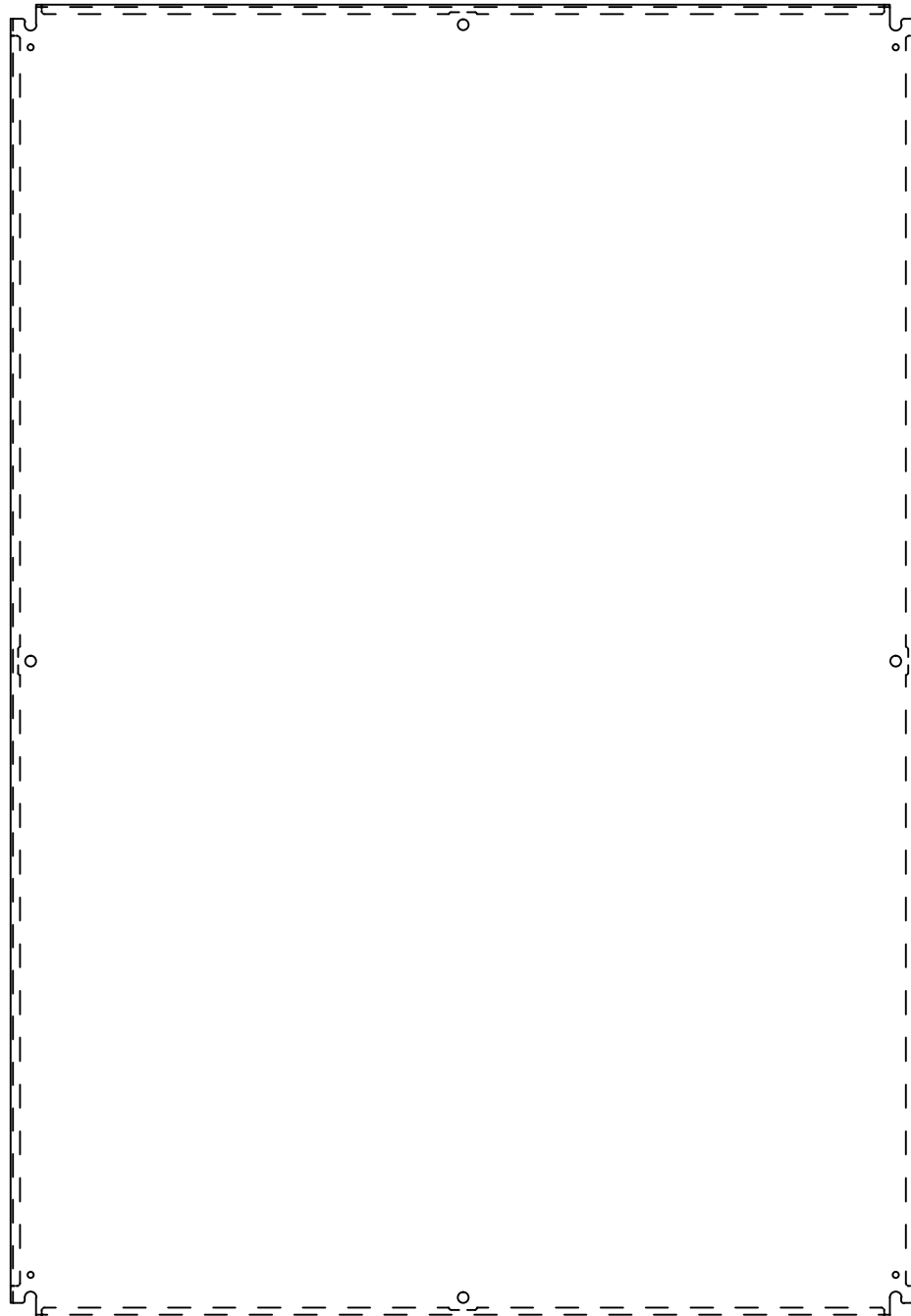
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6042G.idw

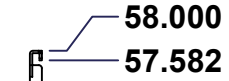
Tolérance ±1/32" sauf spécification contraire



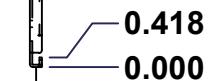
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP6042G	0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6042G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

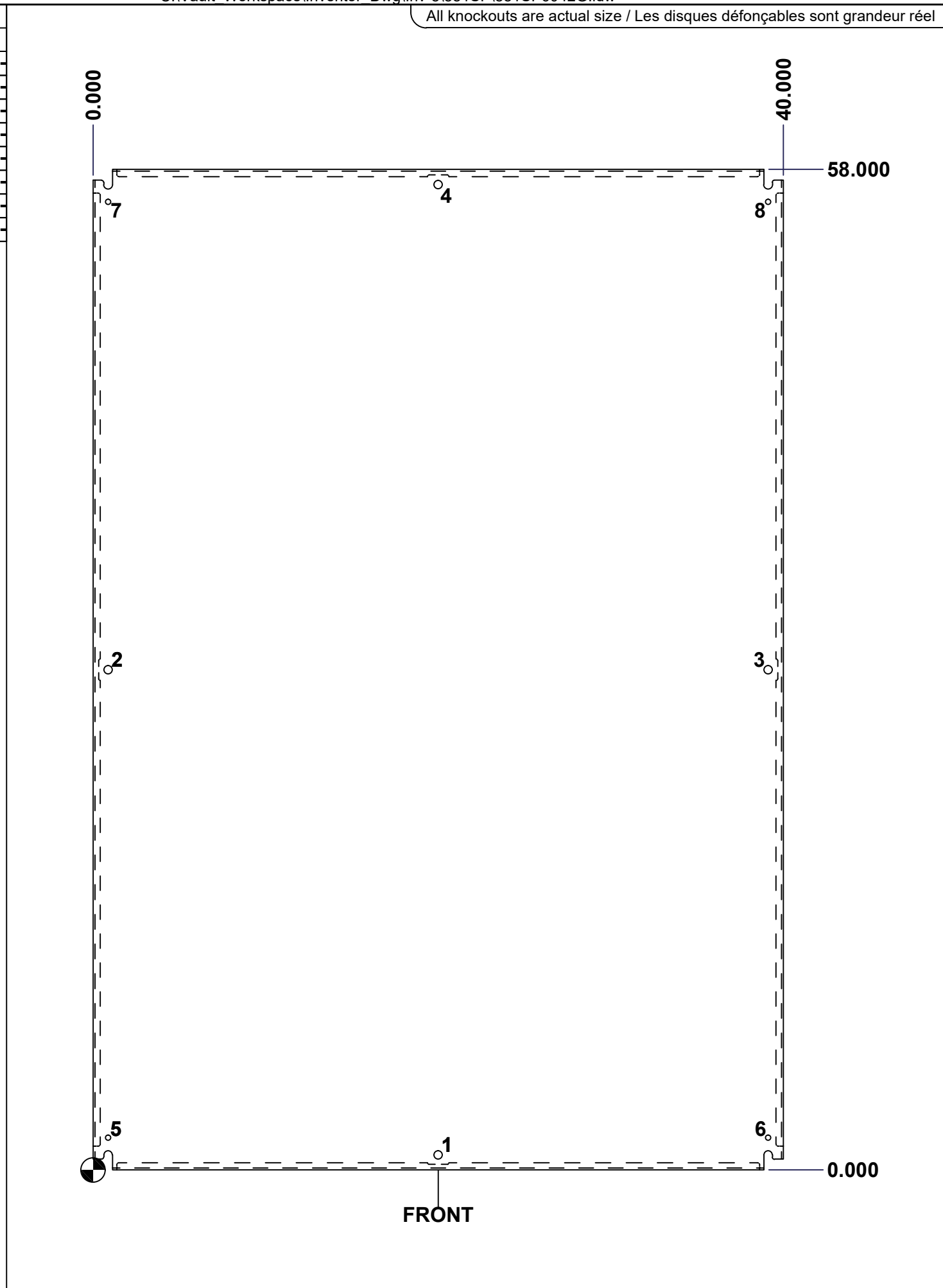
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	39.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	20.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	39.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	39.125	56.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP6042G		Rev. 0		Detail Rev. 2	