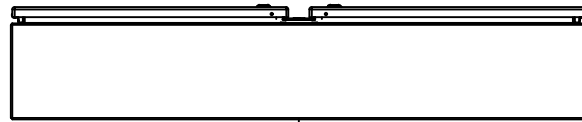
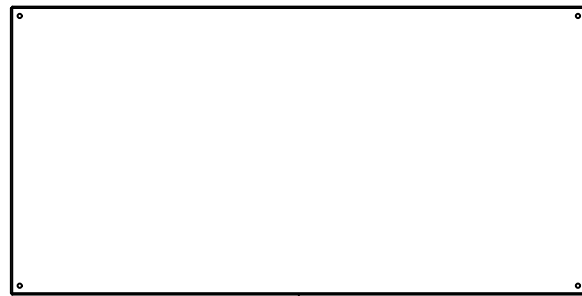


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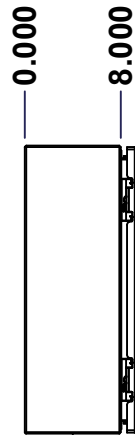
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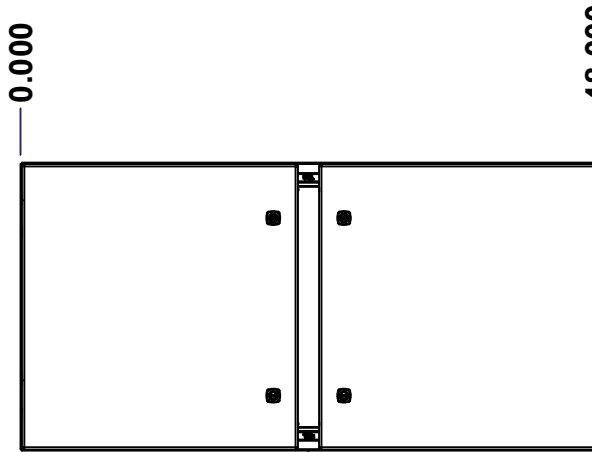
TOP



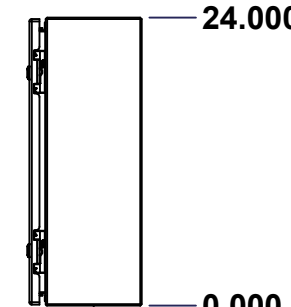
BACK



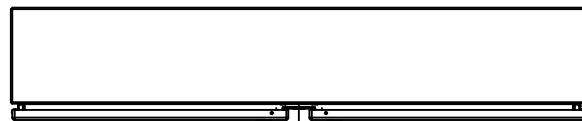
LEFT



FRONT

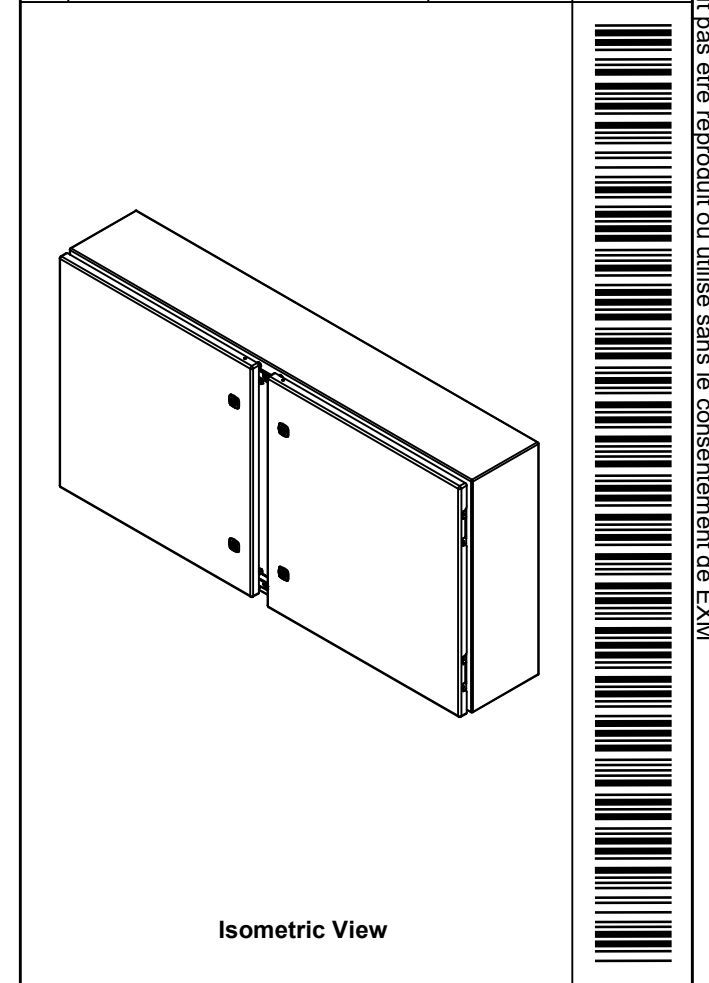



RIGHT



BOTTOM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 23-Jan-26
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESDDHD 24" x 48" x 8" Assembly		Detail Rev.
Part Number Numéro Pièce <b>5412ESDDHD244808</b>	Rev. <b>0</b>	1 13

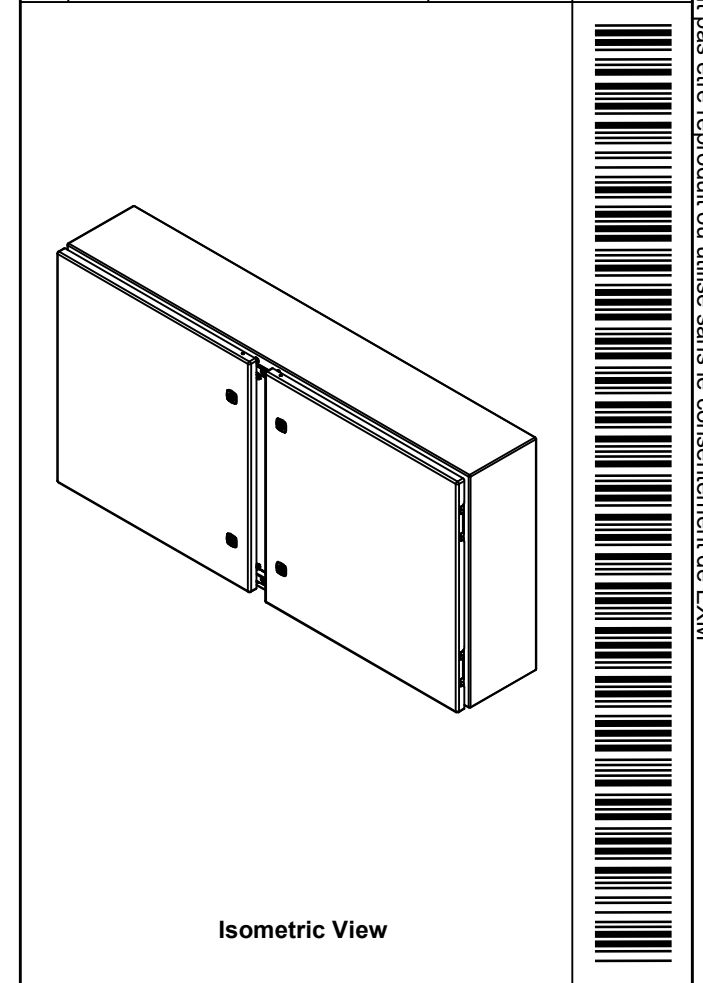
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 23-Jan-26
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

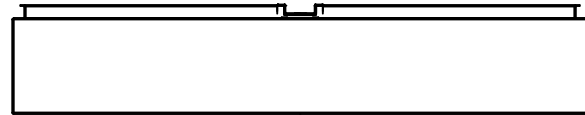
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESDDHD 24" x 48" x 8" Assembly	Detail Rev.
Part Number Numéro Pièce <b>5412ESDDHD244808</b>	Rev. <b>0</b>

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

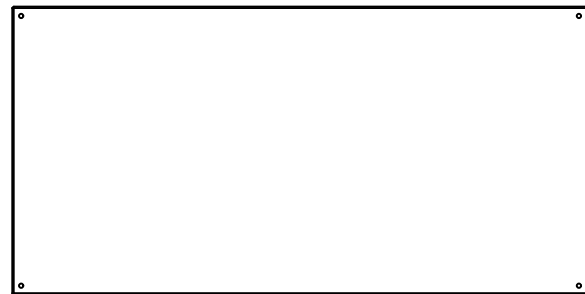
Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
1	885SP4824G	0	885SP 48" x 24" Inner Panel Part
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
4	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
1	5412ESDDHD244808RD	0	5412ESDDHD 24" x 48" Cover
1	5412ESDDHD244808LD	0	5412ESDDHD 24" x 48" Cover
1	5412ESDDHD244808B	0	5412ESDDHD 24" x 48" x 8" Body
Parts List			

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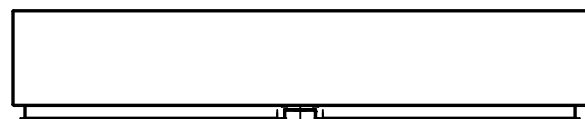
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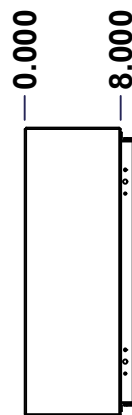
TOP



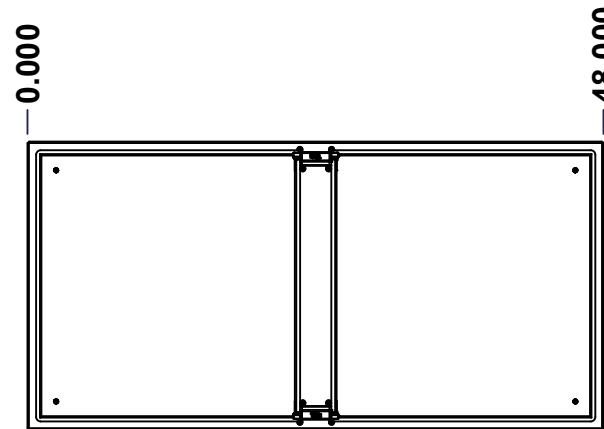
BACK



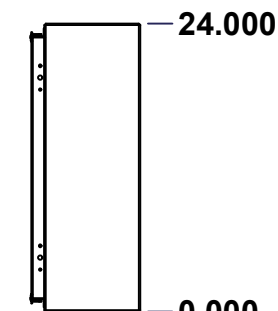
BOTTOM



LEFT

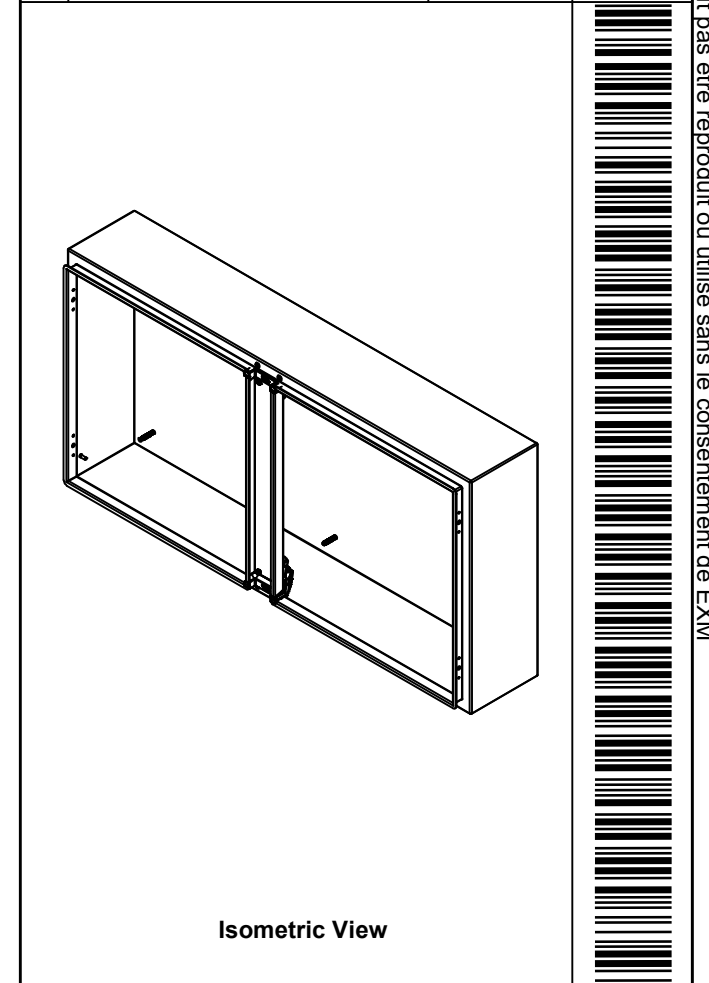


FRONT


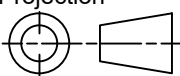


RIGHT

No.	Revisions	Date	By/Par



Isometric View

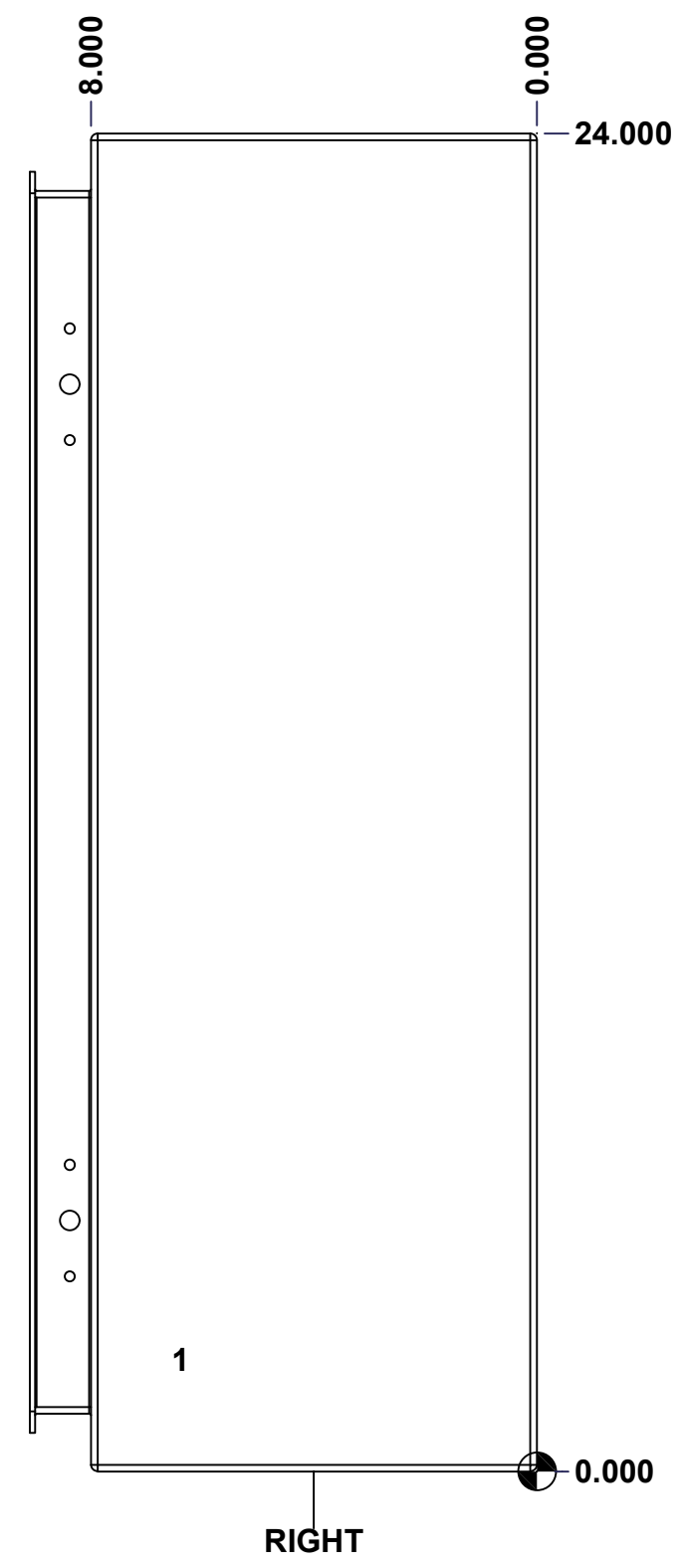
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDDHD 24" x 48" x 8" Body		
Part Number Numéro Pièce	Rev.	3
<b>5412ESDDHD244808B</b>	<b>0</b>	13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)

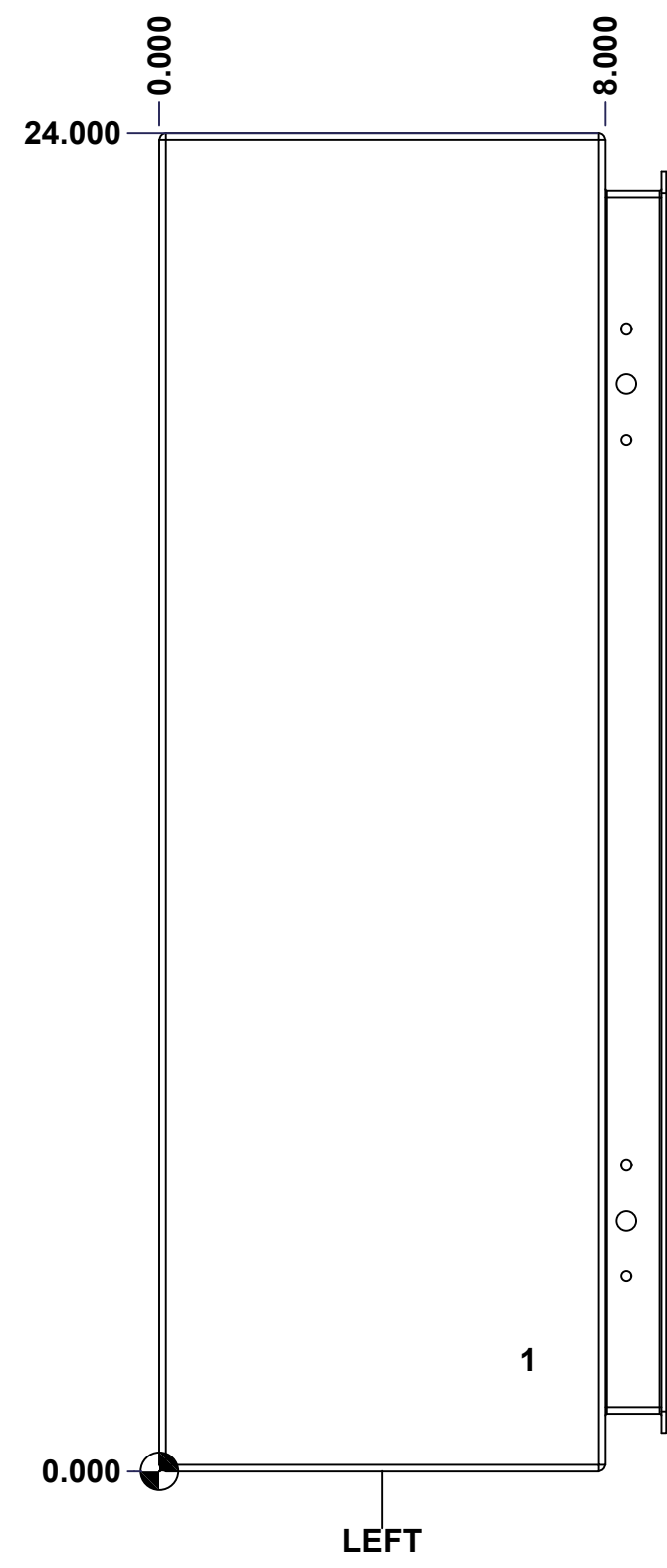


	Description	Status
	5412ESDDHD 24" x 48" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDDHD244808B</b>	<b>0</b> / 4
		13

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESDDHD 24" x 48" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	<b>5412ESDDHD244808B</b>	<b>0</b>	13

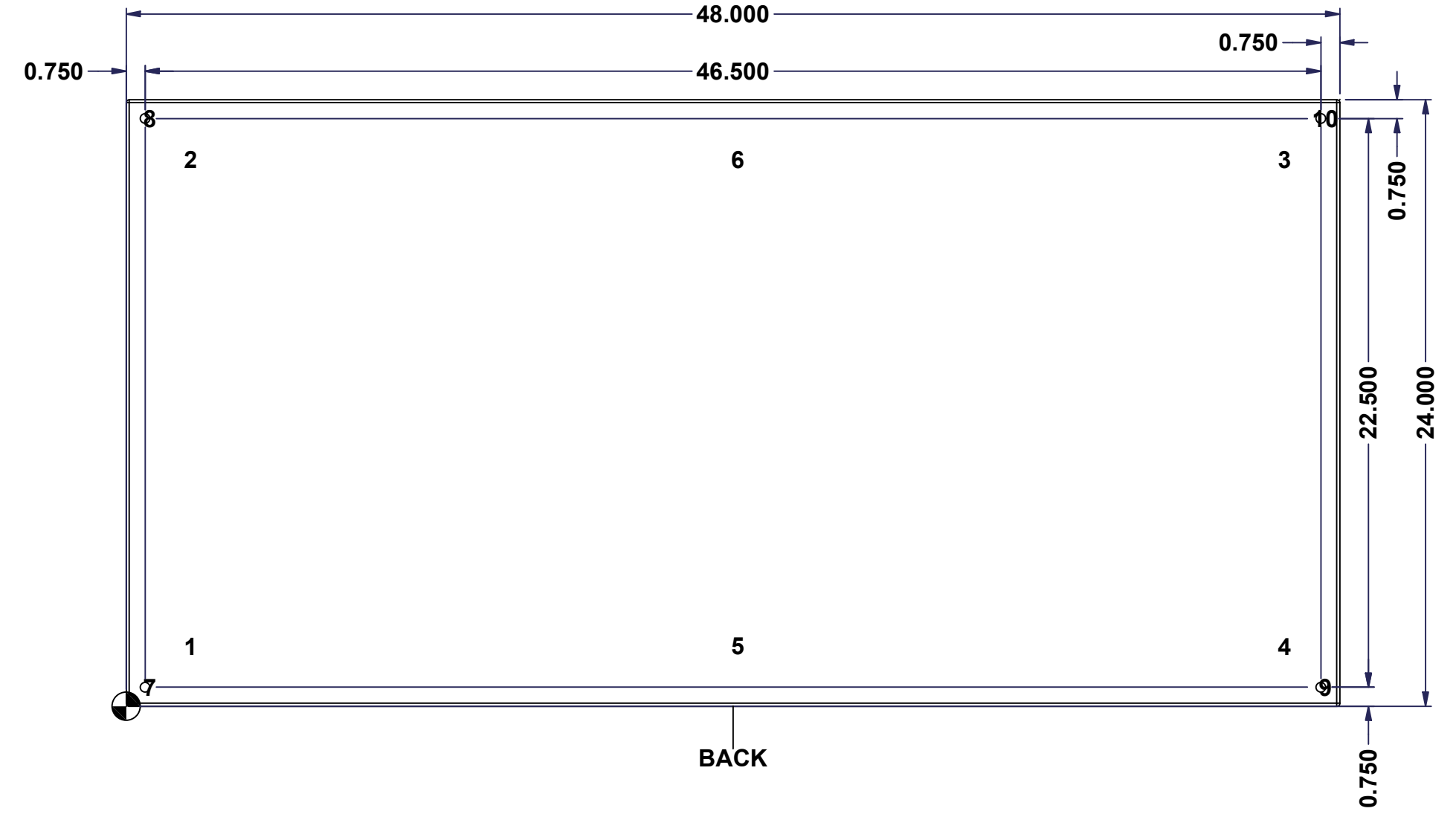
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	21.625	IP STUD M8 x 35mm (Inside)
3	45.625	21.625	IP STUD M8 x 35mm (Inside)
4	45.625	2.375	IP STUD M8 x 35mm (Inside)
5	24.000	2.375	IP STUD M8 x 35mm (Inside)
6	24.000	21.625	IP STUD M8 x 35mm (Inside)
-----			
7	0.750	0.750	RND Ø0.390
8	0.750	23.250	RND Ø0.390
9	47.250	0.750	RND Ø0.390
10	47.250	23.250	RND Ø0.390



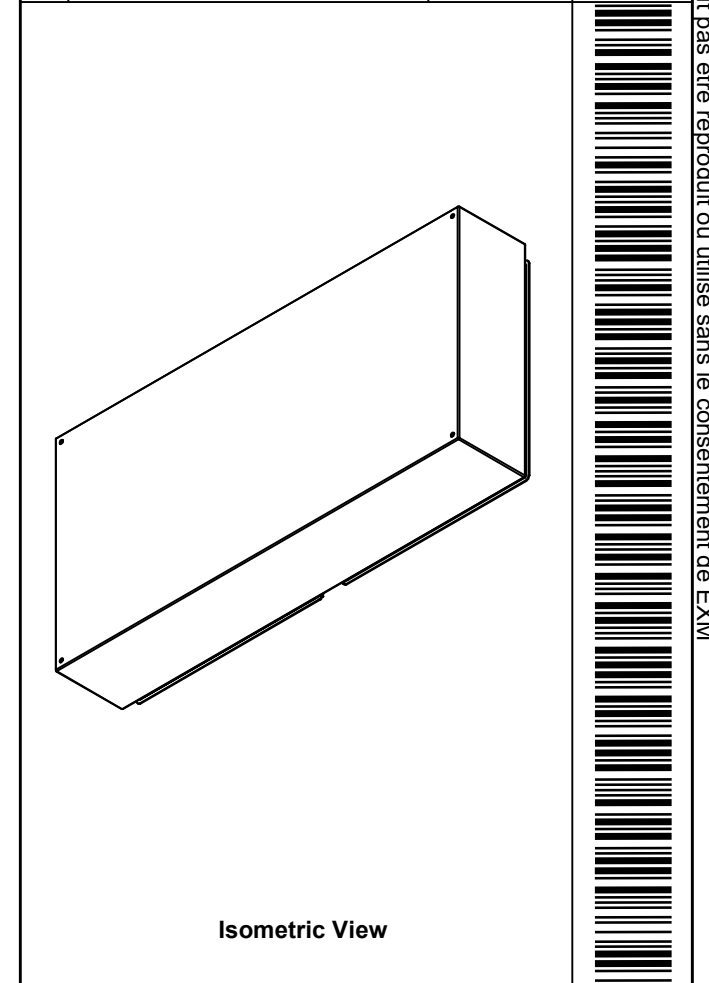
BACK


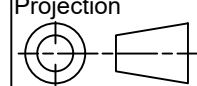
	Description	Status
	5412ESDDHD 24" x 48" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDDHD244808B</b>	<b>0</b>
		6
		13

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No.	Revisions	Date	By/Par

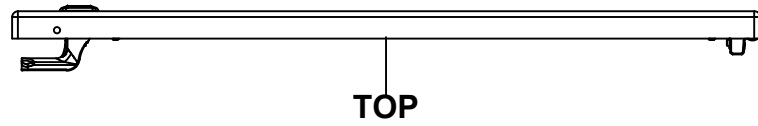


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 23-Jan-26	
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESDDHD 24" x 48" x 8" Body		Detail Rev.
Part Number / Numéro Pièce: <b>5412ESDDHD244808B</b>	Rev.: <b>0</b>	7 / 13

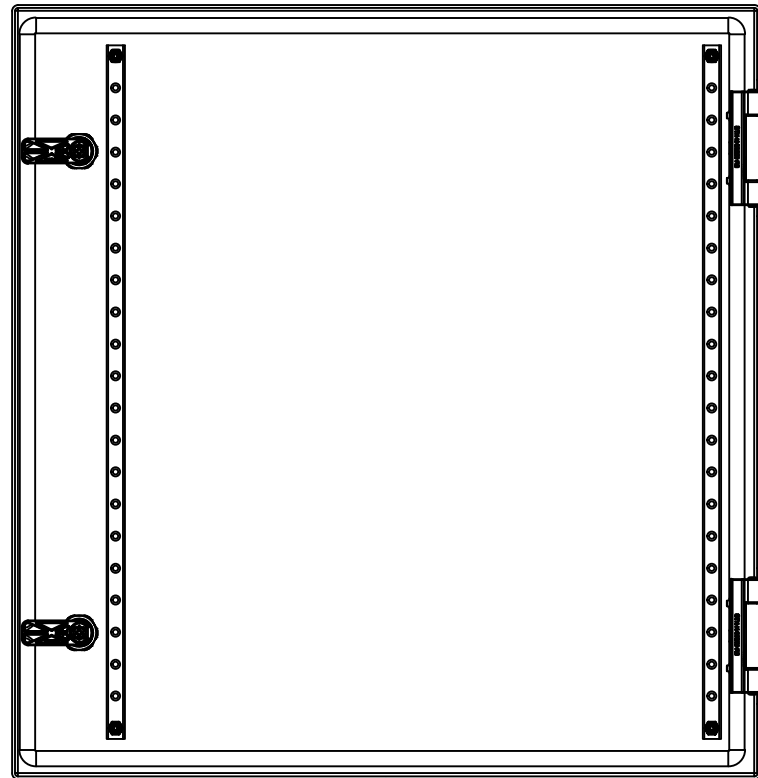
Qty	Part Number	Rev	Description
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
8	STK-Q-04056-12	0	M6 x 8mm Hexagon Socket Head Machine Screw with Nyseal
1	STK-K-75454	14	Center Post Freestanding Sealing Block with Latch Kit
1	5412ESDDHD244808CP-P	0	5412ESDDHD 24" Center Post Part
1	5412ESDDHD244808B-P	0	5412ESDDHD 24" x 48" x 8" Body Part
Parts List			

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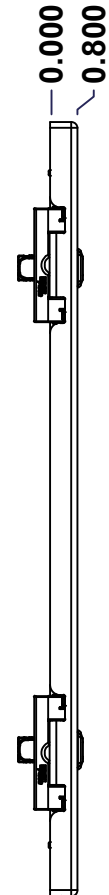
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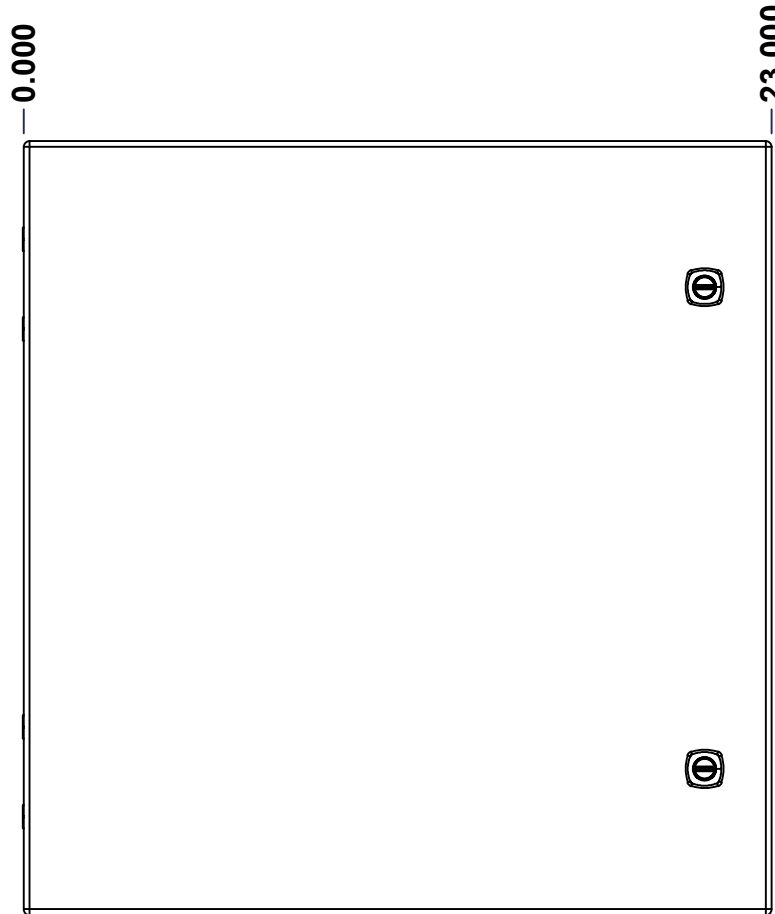
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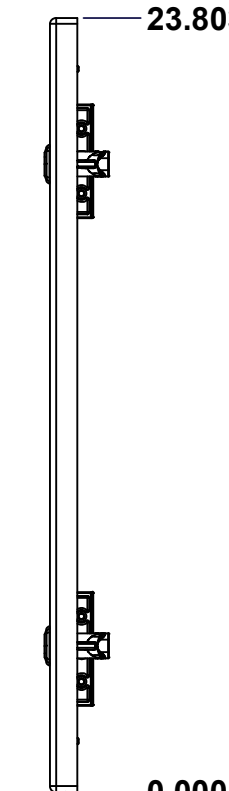
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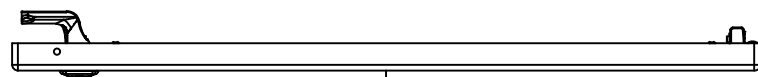
LEFT



FRONT

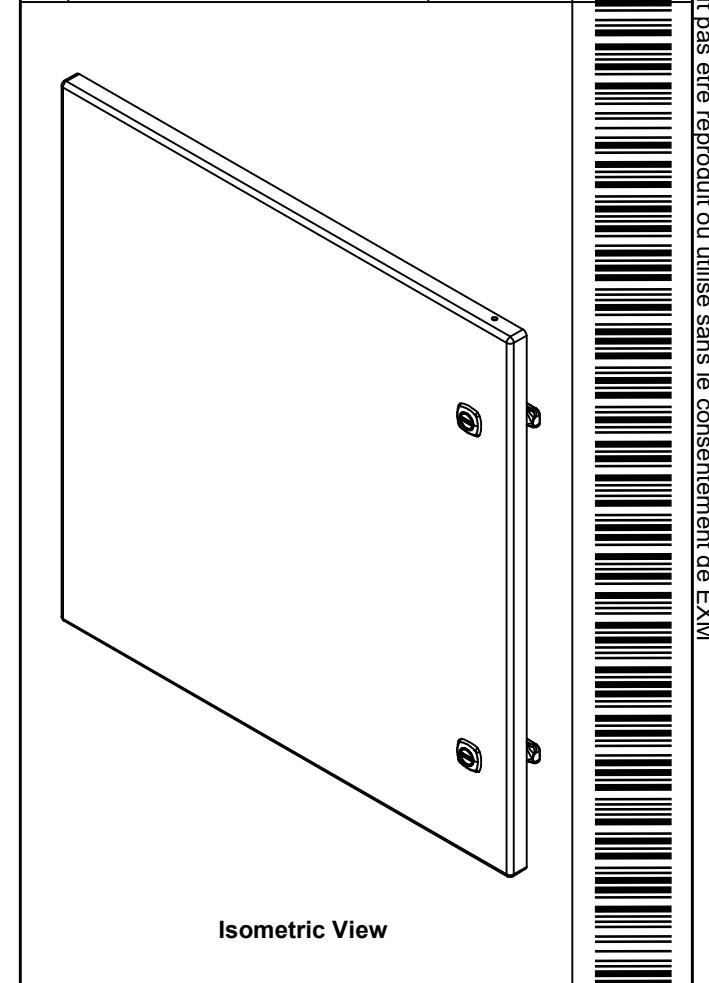


RIGHT




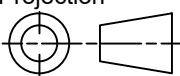
BOTTOM

No.	Revisions	Date	By/Par



Isometric View

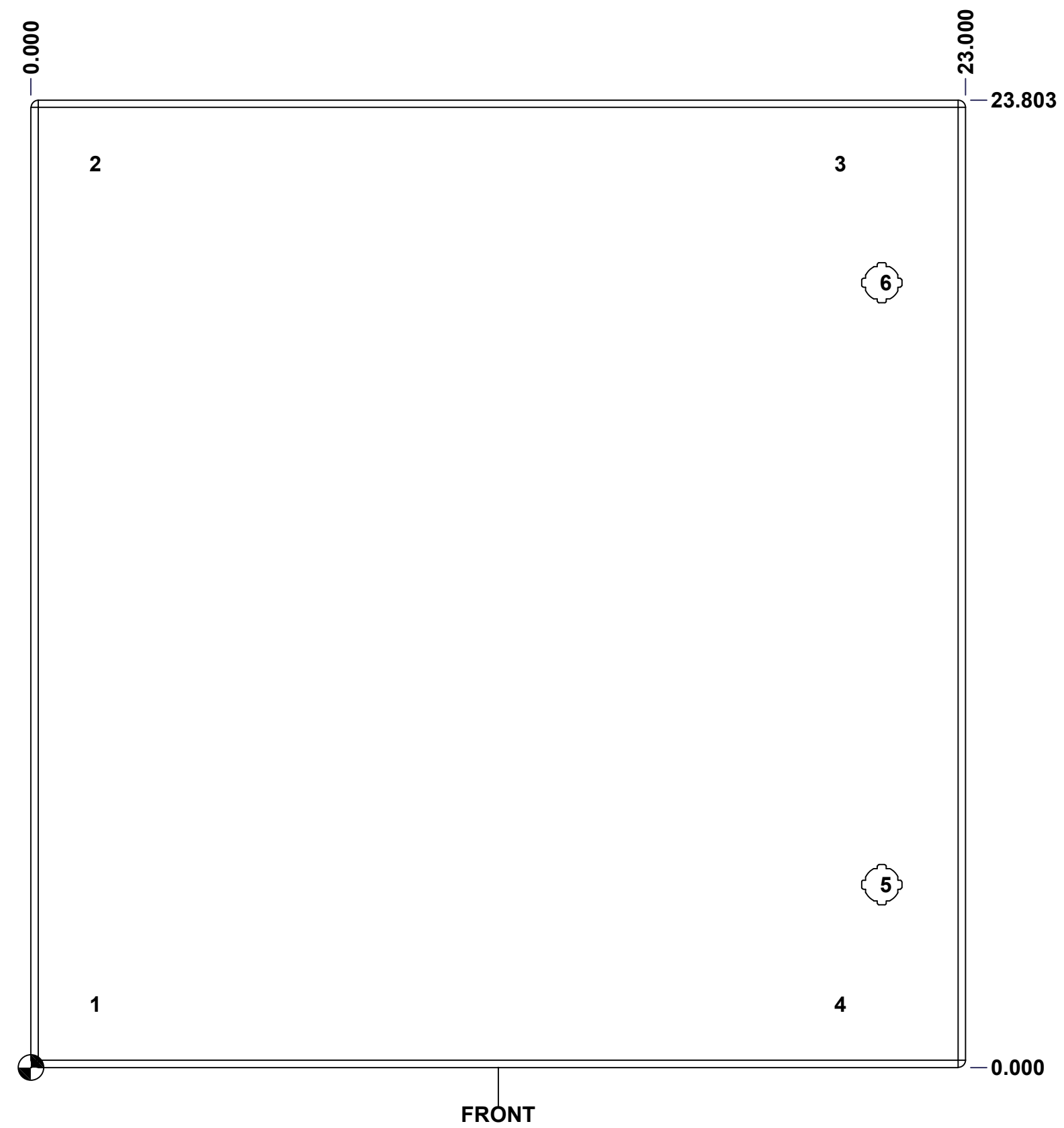


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESDDHD 24" x 48" Cover		
Part Number Numéro Pièce	Rev. 8	13
SEE BILL OF MATERIAL ON LAST PAGE		5412ESDDHD244808LD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	19.819	22.236	STUD M6 x 18mm (Inside)
4	19.819	1.567	STUD M6 x 18mm (Inside)
-----			
5	20.938	4.496	LOCK 889 SCQ4-SL @ 0.0°
6	20.938	19.308	LOCK 889 SCQ4-SL @ 0.0°



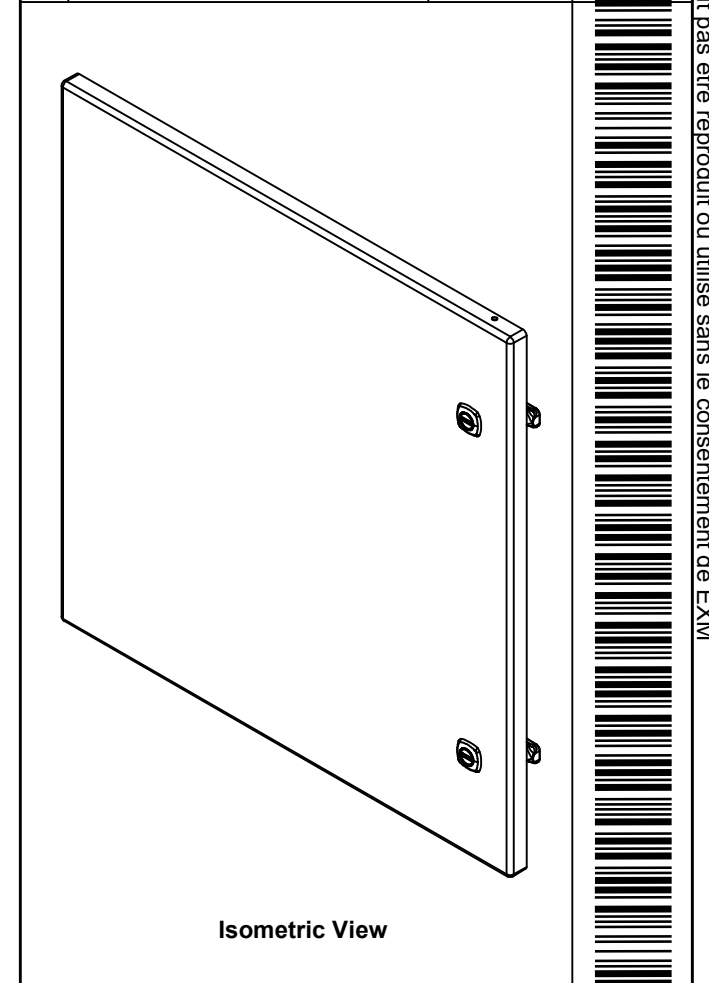
FRONT

	Description	Status
	5412ESDDHD 24" x 48" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDDHD244808LD</b>	<b>0</b> / 9
		13

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Flatness / Aplatissement: Max 3.0mm  
 Projection: 

2	STK-K-12580	0	9412 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-K-09860	7	Cabinet Hinge with Captive Pins
1	5412ESDDHD244808LD-G	0	5412ESDDHD 24" x 23" Cover Gasket Part
1	5412ESDDHD244808LD-P	0	5412ESDDHD 24" x 48" Cover Part
QTY	Part Number	Rev	Description
Parts List			

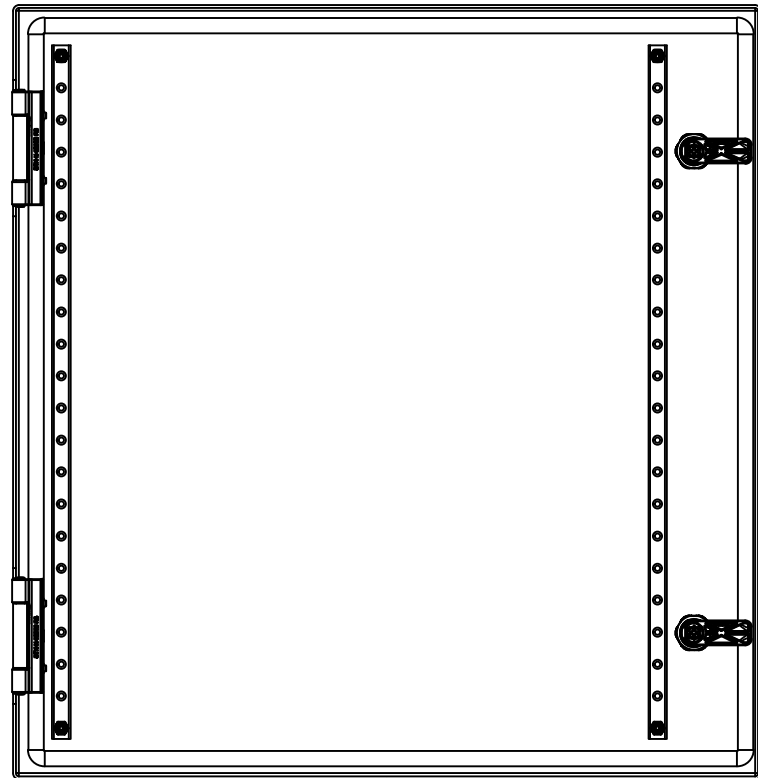
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 23-Jan-26
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESDDHD 24" x 48" Cover	Detail Rev.:
Part Number / Numéro Pièce: <b>5412ESDDHD244808LD</b>	Rev. 0
	10 / 13

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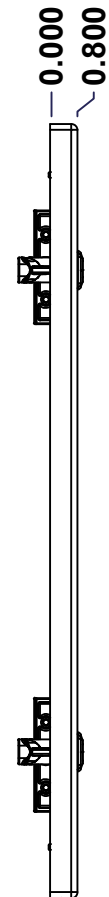
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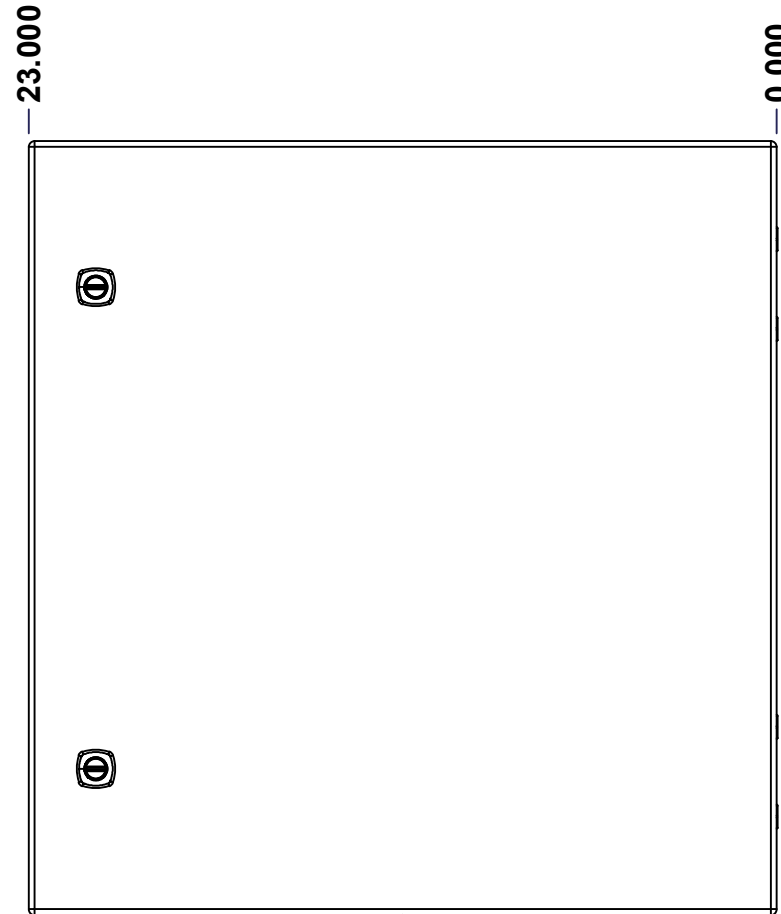
TOP



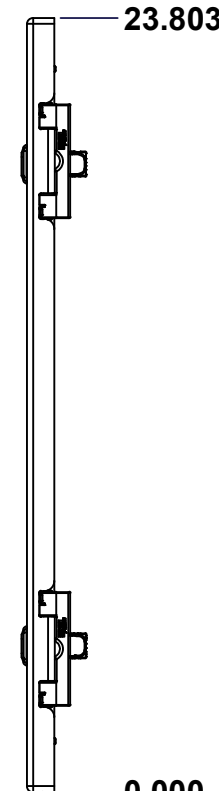
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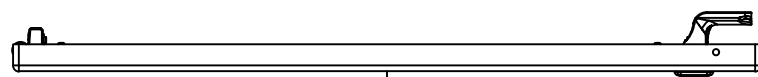
LEFT



FRONT

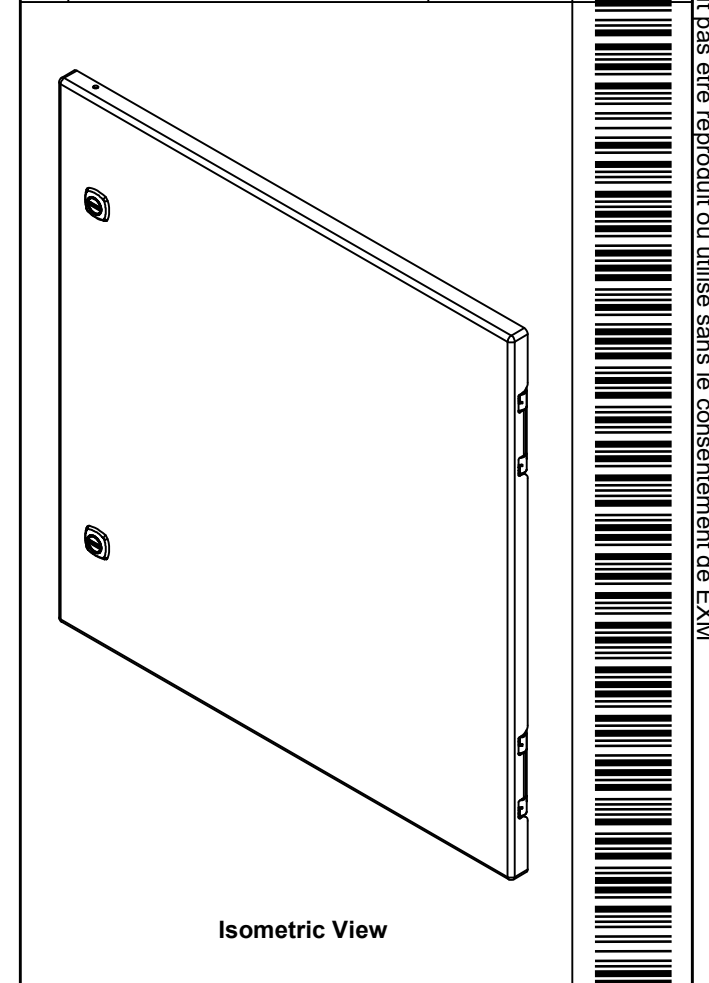


RIGHT


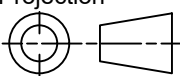


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Jan-26
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDDHD 24" x 48" Cover		
Part Number Numéro Pièce	Rev. 0	11 / 13

SEE BILL OF MATERIAL ON LAST PAGE

**5412ESDDHD244808RD**

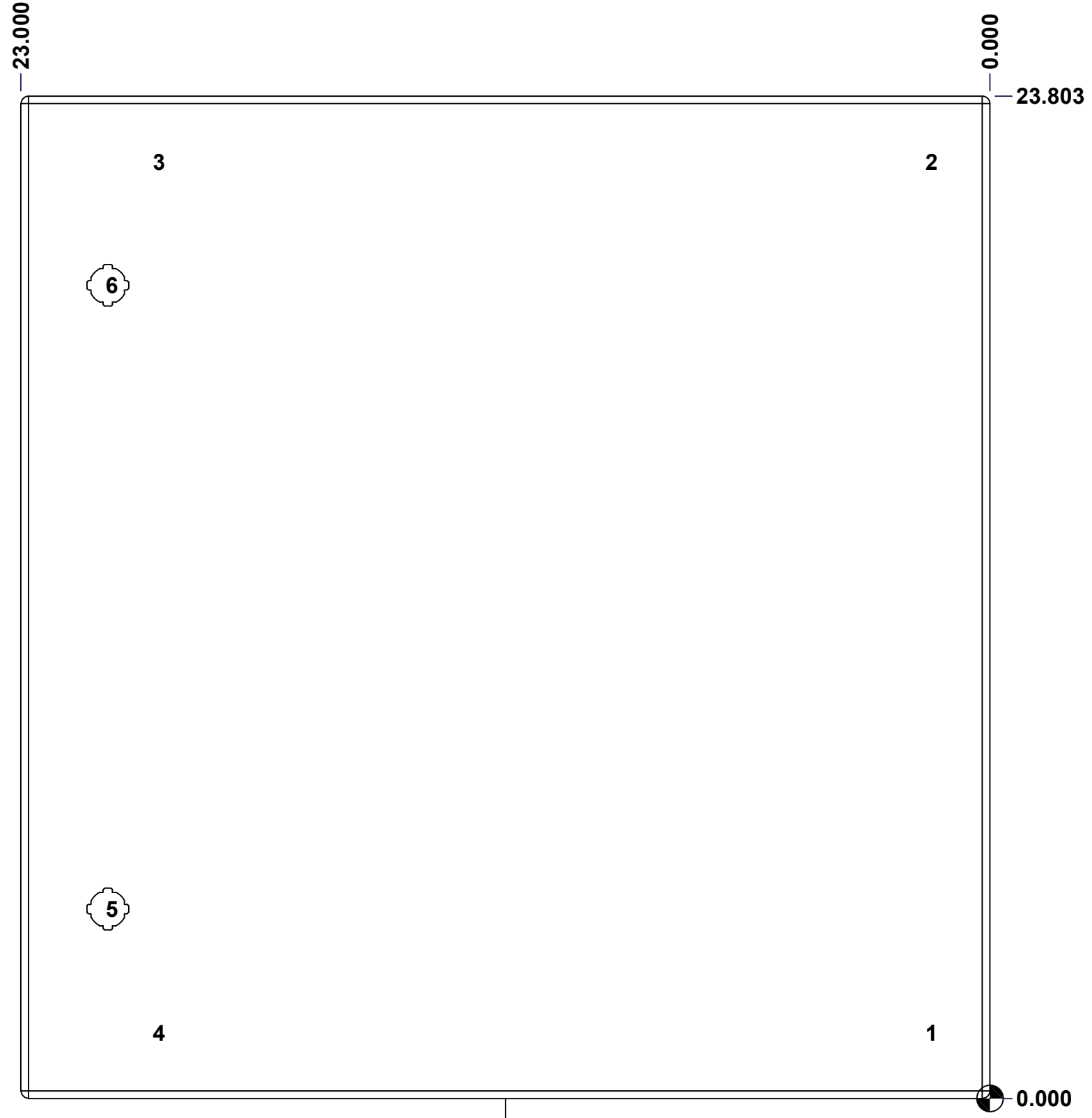
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	19.819	22.236	STUD M6 x 18mm (Inside)
4	19.819	1.567	STUD M6 x 18mm (Inside)
-----			
5	20.938	4.496	LOCK 889 SCQ4-SL @ 180.0°
6	20.938	19.308	LOCK 889 SCQ4-SL @ 180.0°



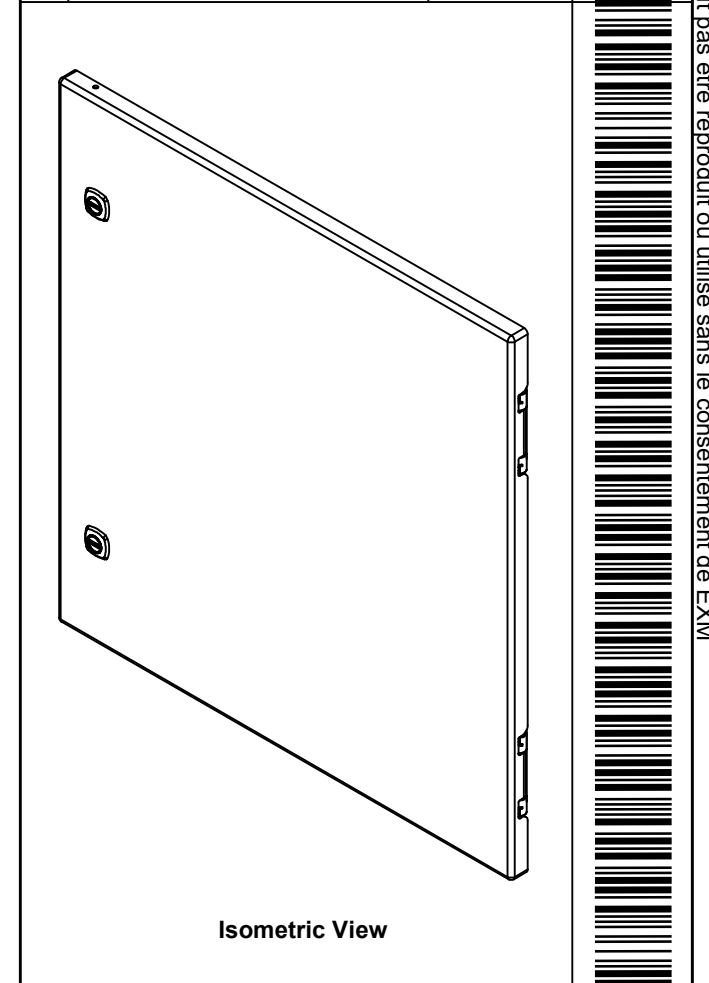
FRONT

	Description	Status
	5412ESDDHD 24" x 48" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDDHD244808RD</b>	<b>0</b>
		12
		13

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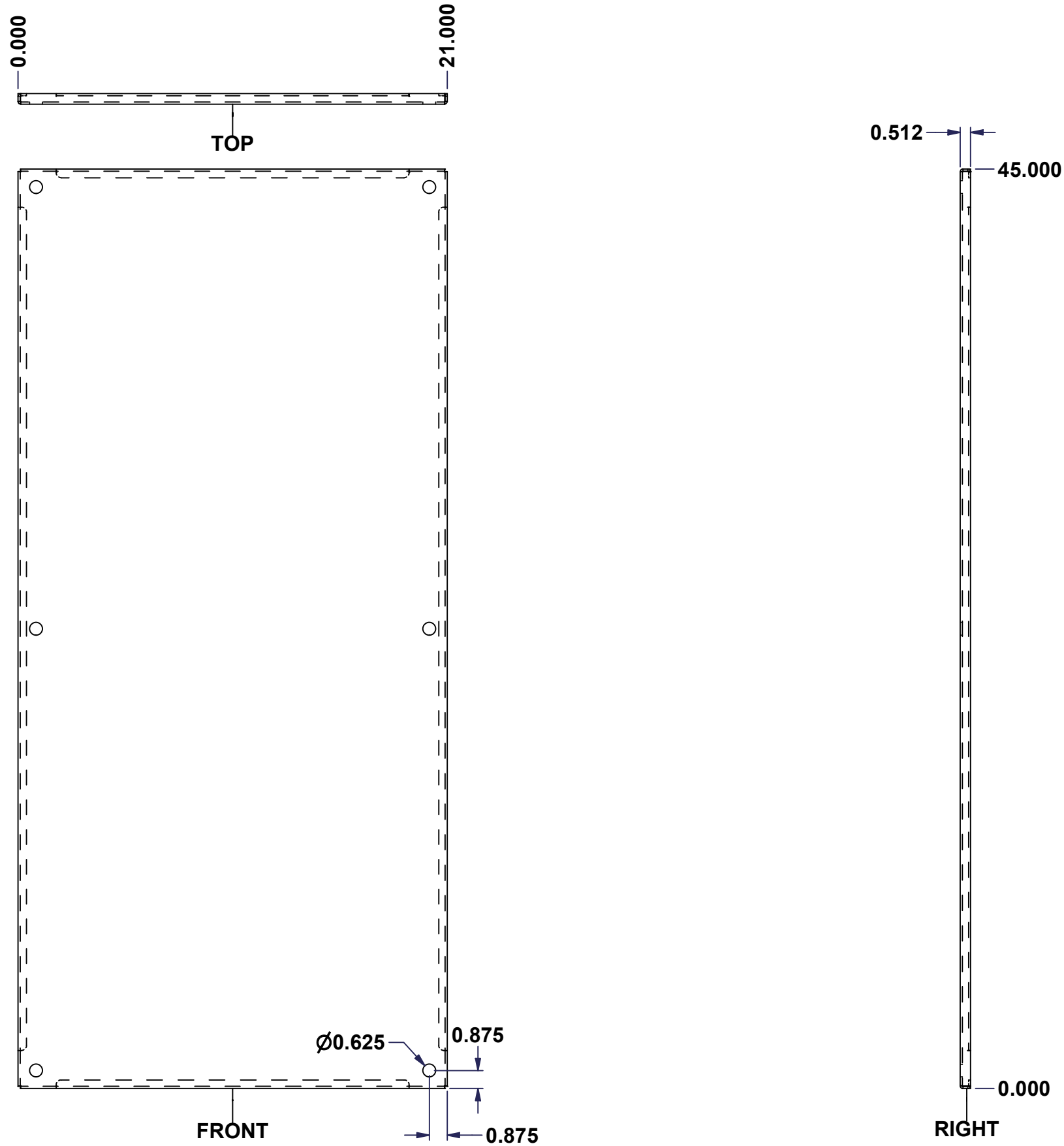
Flatness / Aplatissement: Max 3.0mm  
 Projection: 

2	STK-K-12580	0	9412 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-K-09860	7	Cabinet Hinge with Captive Pins
1	5412ESDDHD244808RD-G	0	5412ESDDHD 24" x 23" Cover Gasket Part
1	5412ESDDHD244808RD-P	0	5412ESDDHD 24" x 48" Cover Part
QTY	Part Number	Rev	Description
Parts List			

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 23-Jan-26
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESDDHD 24" x 48" Cover	Detail Rev.:
Part Number / Numéro Pièce: <b>5412ESDDHD244808RD</b>	Rev. 0 / 13

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No.	Revisions	Date	By/Par

**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: nickz	Date: 01/03/2017	
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: See Part List	Finish / Fini: See Part List	
Description: 885SP 48" x 24" Inner Panel Part		Detail Rev.
Part Number / Numéro Pièce: <b>885SP4824G</b>	Rev.:	1

Qty	Part Number	Rev	Description	Material	Color	Finish
1	885SP4824G-P	0	885SP 48" x 24" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized

Parts List