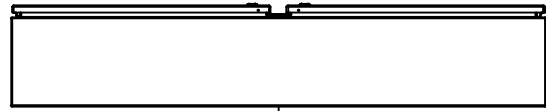


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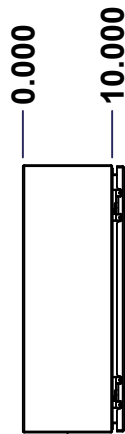
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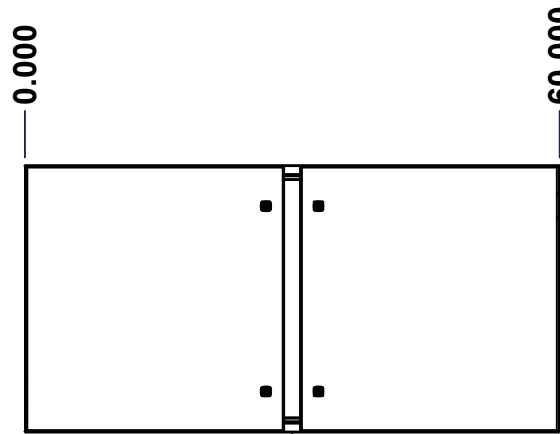
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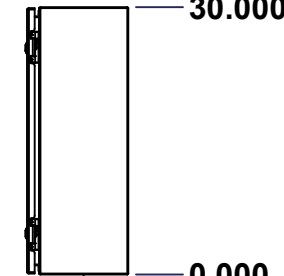
BOTTOM



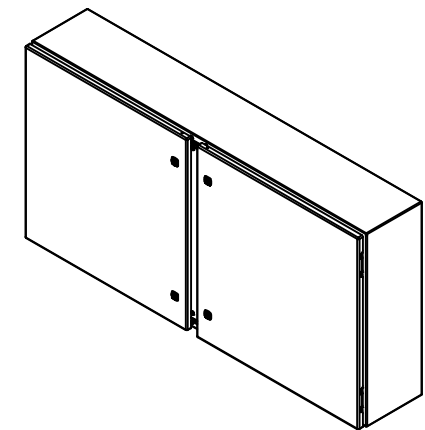
LEFT



FRONT




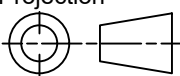
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Oct-24
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESDDHD 30" x 60" x 10" Assembly		Detail Rev.
Part Number Numéro Pièce	Rev. 0	1 13

SEE BILL OF MATERIAL ON LAST PAGE

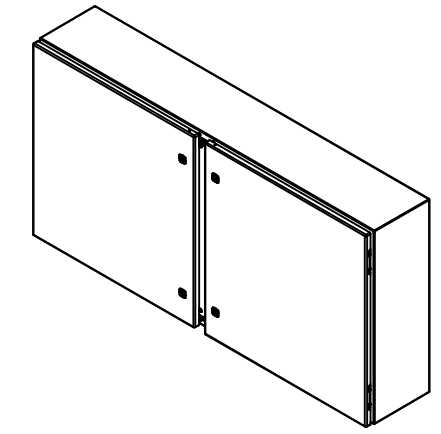
**5412ESDDHD306010**

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View




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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection  


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 24-Oct-24
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESDDHD 30" x 60" x 10" Assembly	Detail Rev.
Part Number / Numéro Pièce: <b>5412ESDDHD306010</b>	Rev. 0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

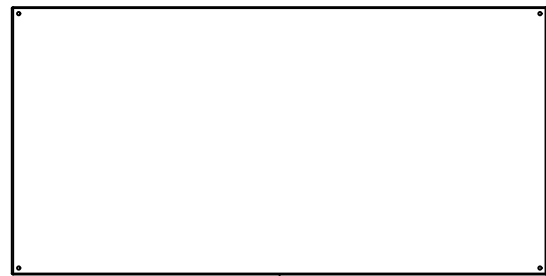
Qty	Part Number	Rev	Description
1	885SP6030G	0	885SP 60" x 30" Inner Panel Part
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESDDHD306010RD	0	5412ESDDHD 30" x 60" Cover
1	5412ESDDHD306010LD	0	5412ESDDHD 30" x 60" Cover
1	5412ESDDHD306010B	0	5412ESDDHD 30" x 60" x 10" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			

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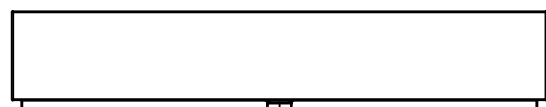
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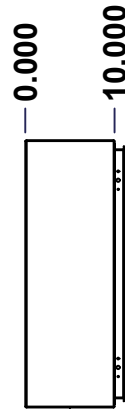
TOP



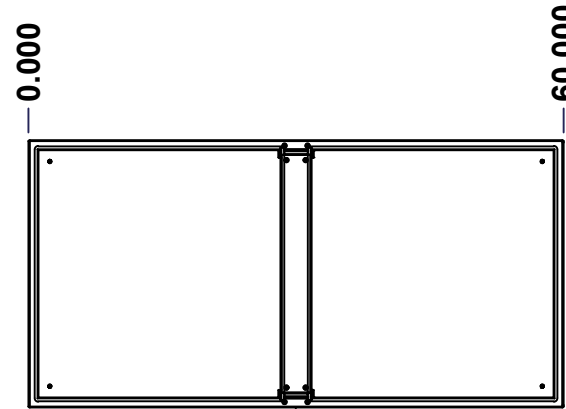
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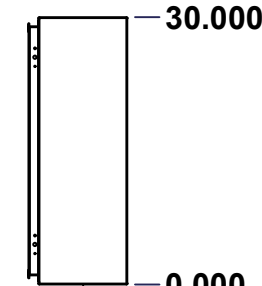
BOTTOM



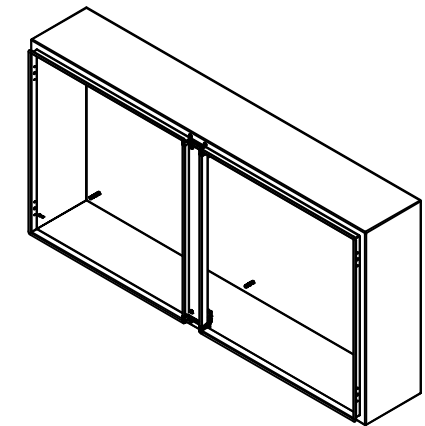
LEFT



FRONT




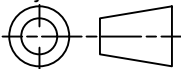
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Oct-24
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDDHD 30" x 60" x 10" Body		
Part Number Numéro Pièce	Rev. 0	3 13

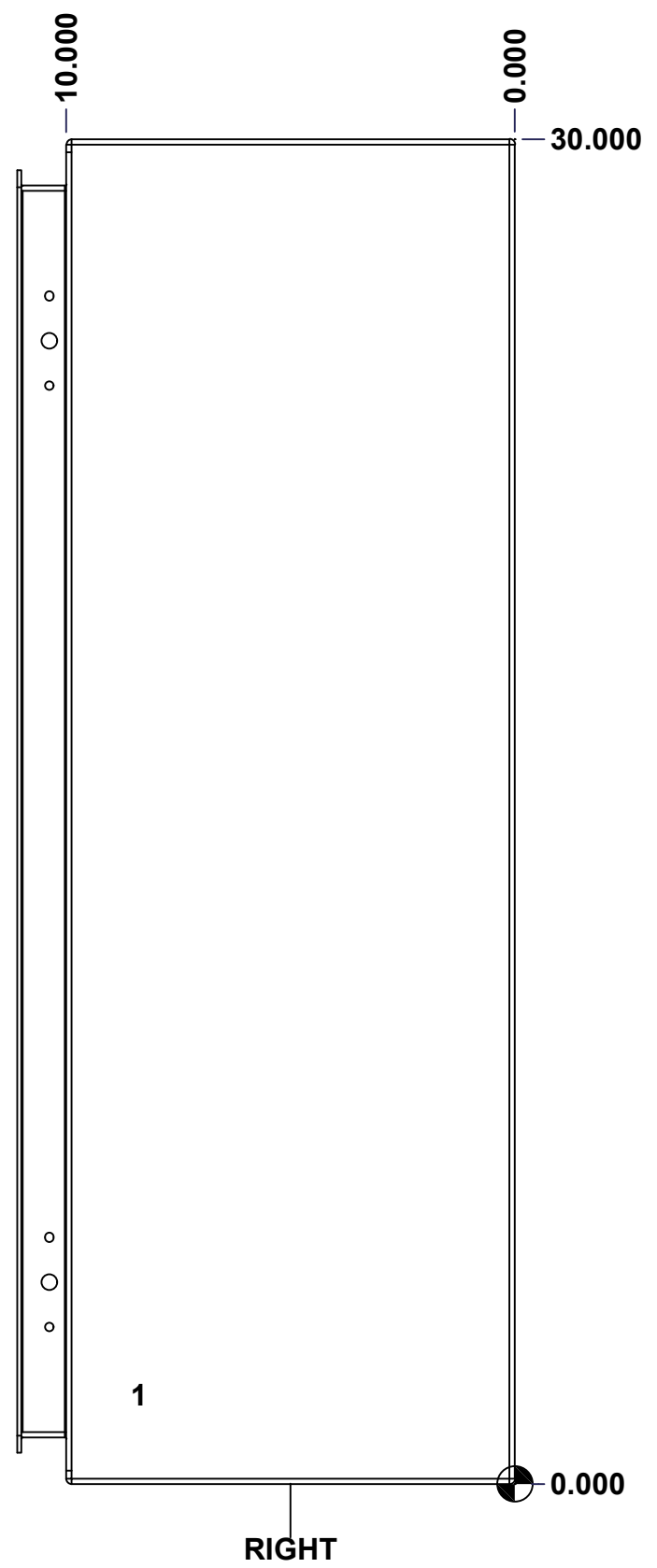
SEE BILL OF MATERIAL ON LAST PAGE

**5412ESDDHD306010B**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)

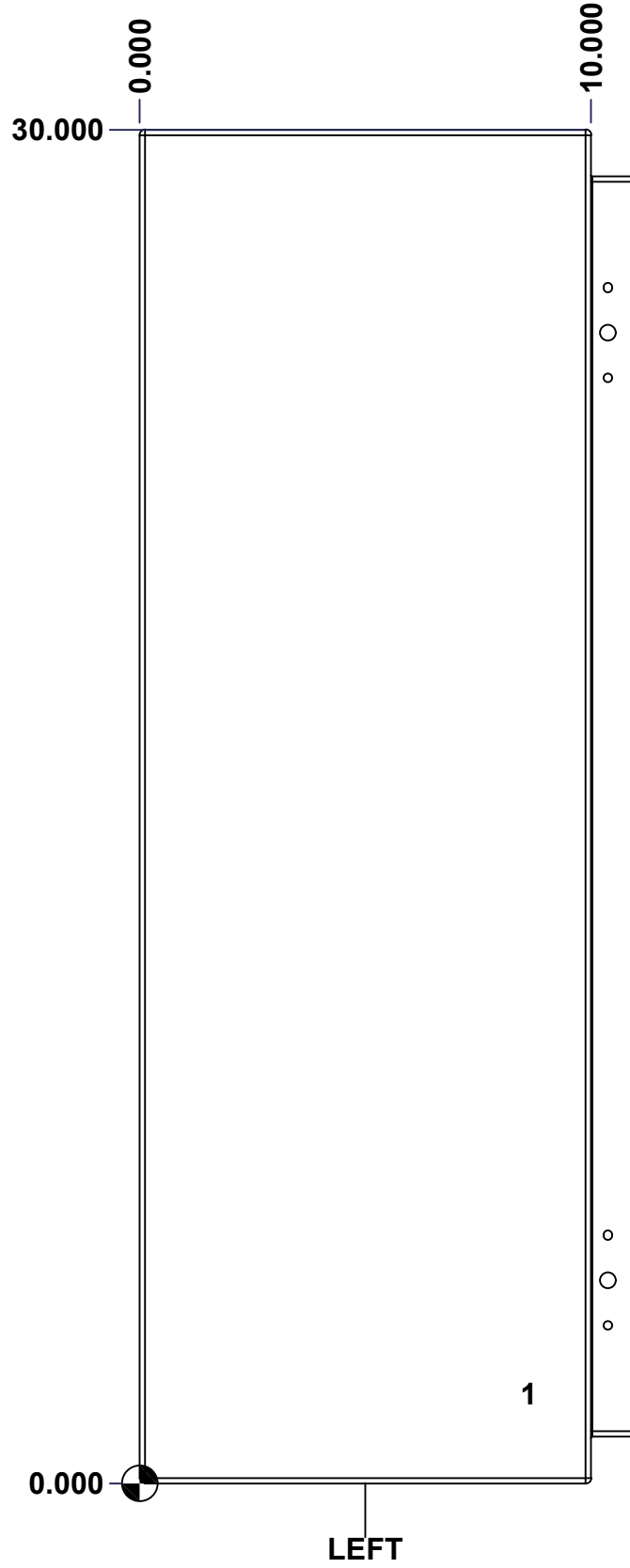


	Description	Status	
	5412ESDDHD 30" x 60" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESDDHD306010B</b>	<b>0</b>	4
			13

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESDDHD 30" x 60" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	<b>5412ESDDHD306010B</b>	<b>0</b>	13

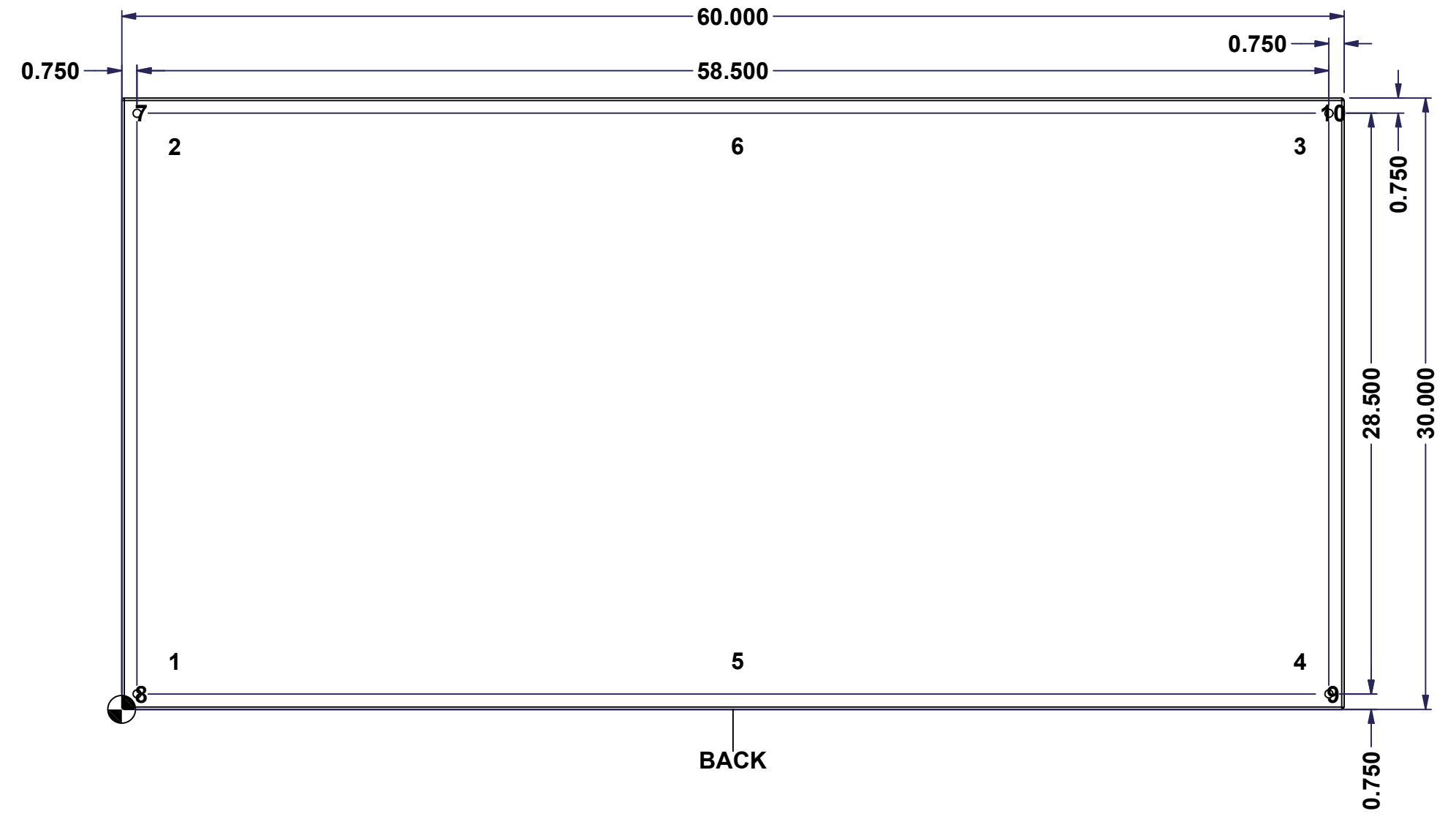
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	27.625	IP STUD M8 x 35mm (Inside)
3	57.625	27.625	IP STUD M8 x 35mm (Inside)
4	57.625	2.375	IP STUD M8 x 35mm (Inside)
5	30.000	2.375	IP STUD M8 x 35mm (Inside)
6	30.000	27.625	IP STUD M8 x 35mm (Inside)
-----			
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390
9	59.250	0.750	RND Ø0.390
10	59.250	29.250	RND Ø0.390

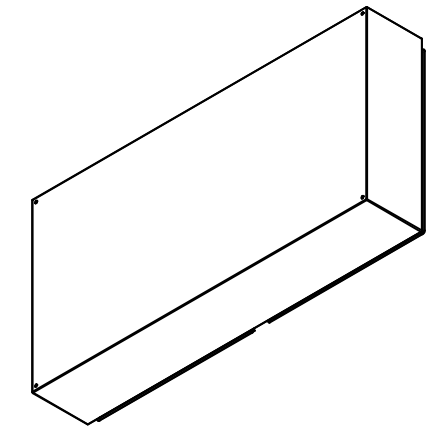


	Description	Status
	5412ESDDHD 30" x 60" x 10" Body	(NULL)
	Part Number	Rev.
	5412ESDDHD306010B	0
		6
		13

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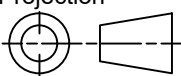
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Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Oct-24
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESDDHD 30" x 60" x 10" Body		
Part Number Numéro Pièce	Rev. 0	7 / 13
<b>5412ESDDHD306010B</b>		

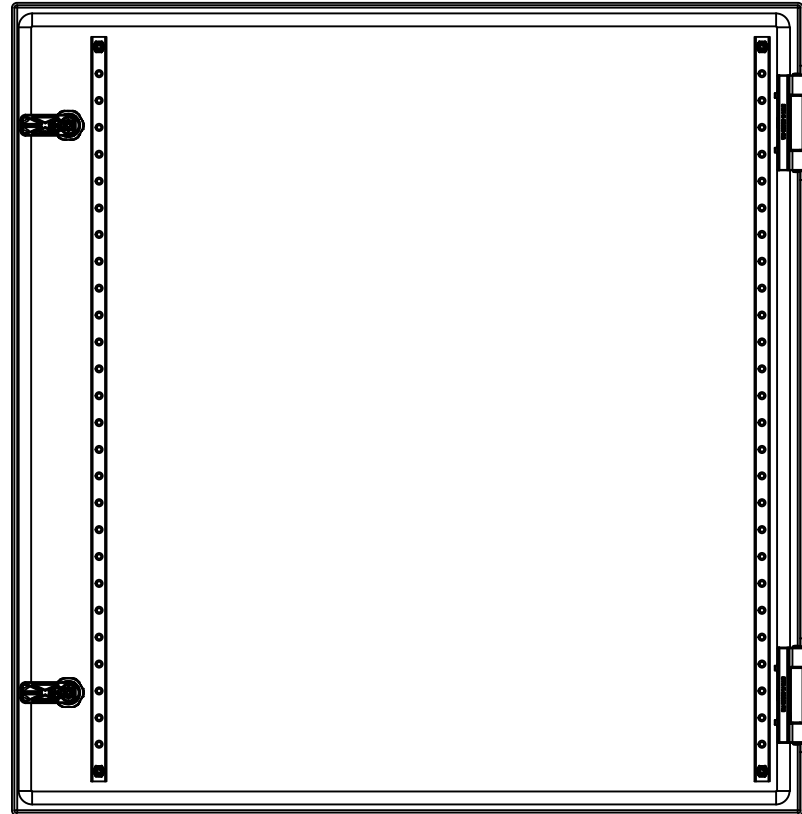
Qty	Part Number	Rev	Description
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	5412ESDDHD306010CP-P	0	5412ESDDHD 30" Center Post Part
1	5412ESDDHD306010B-P	0	5412ESDDHD 30" x 60" x 10" Body Part
Parts List			

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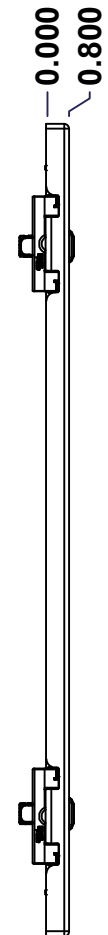
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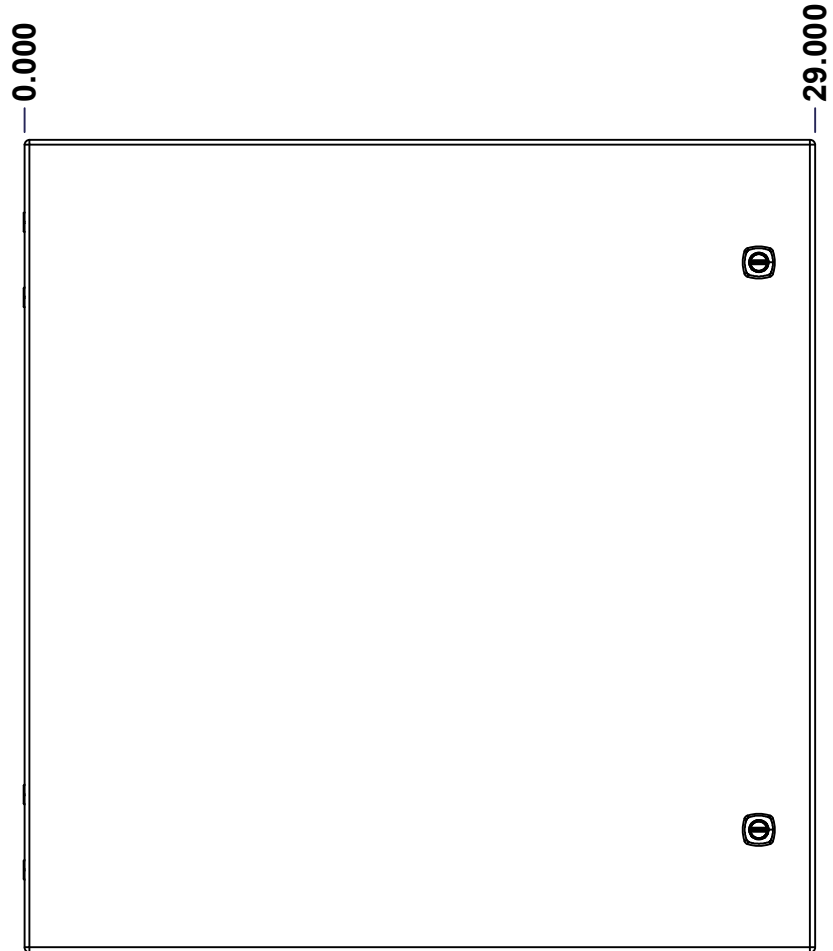
TOP



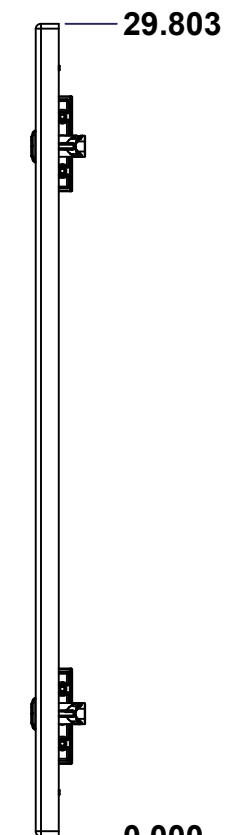
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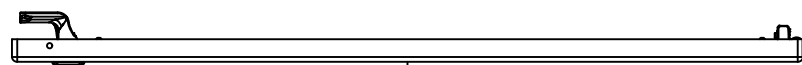
LEFT



FRONT

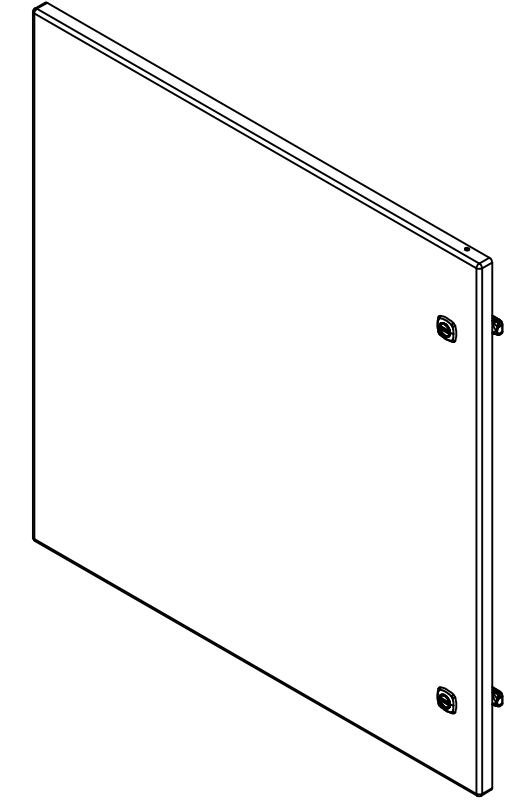


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 24-Oct-24
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESDDHD 30" x 60" Cover	Detail Rev.

Part Number / Numéro Pièce: 5412ESDDHD306010LD	Rev. 0	8
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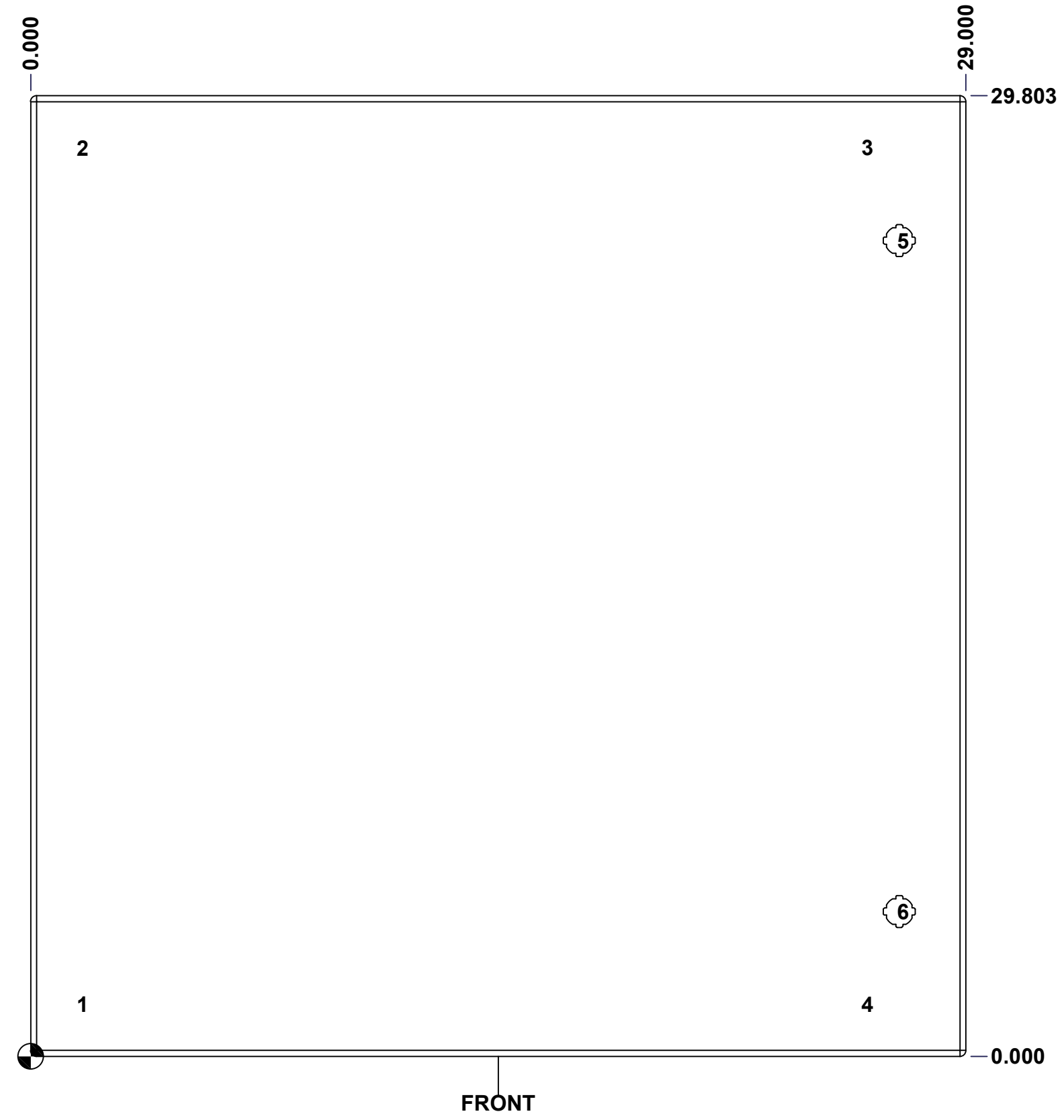
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	25.819	28.189	STUD M6 x 18mm (Inside)
4	25.819	1.614	STUD M6 x 18mm (Inside)
-----			
5	26.938	25.308	LOCK 889 SCQ4-SL @ 0.0°
6	26.938	4.496	LOCK 889 SCQ4-SL @ 0.0°



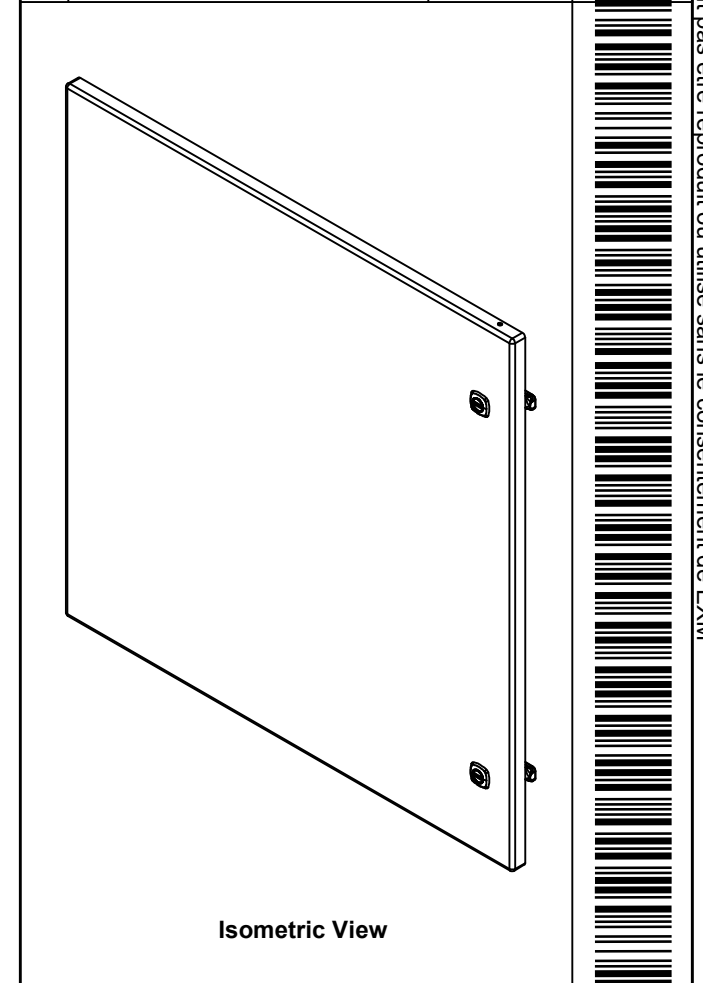
FRONT

	Description	Status
	5412ESDDHD 30" x 60" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDDHD306010LD</b>	<b>0</b>
		9
		13

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Flatness / Aplatissement: Max 3.0mm  
 Projection: 

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDDHD306010LD-G	0	5412ESDDHD 30" x 29" Cover Gasket Part
1	5412ESDDHD306010LD-P	0	5412ESDDHD 30" x 60" Cover Part
2	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-K-12580	0	9412 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
<b>QTY</b>	<b>Part Number</b>	<b>Rev</b>	<b>Description</b>
Parts List			

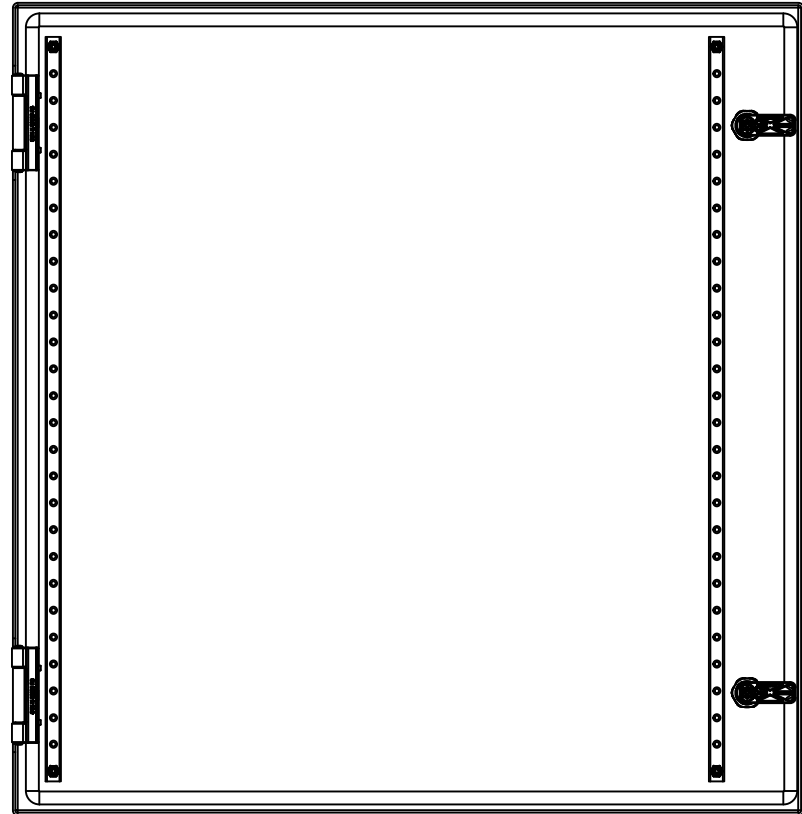
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 24-Oct-24
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESDDHD 30" x 60" Cover	Detail Rev.
Part Number / Numéro Pièce: <b>5412ESDDHD306010LD</b>	Rev. <b>0</b>
	10 / 13

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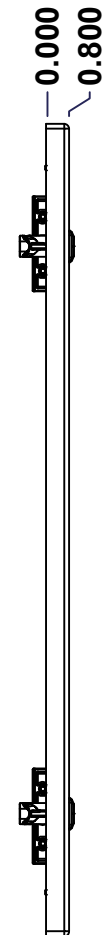
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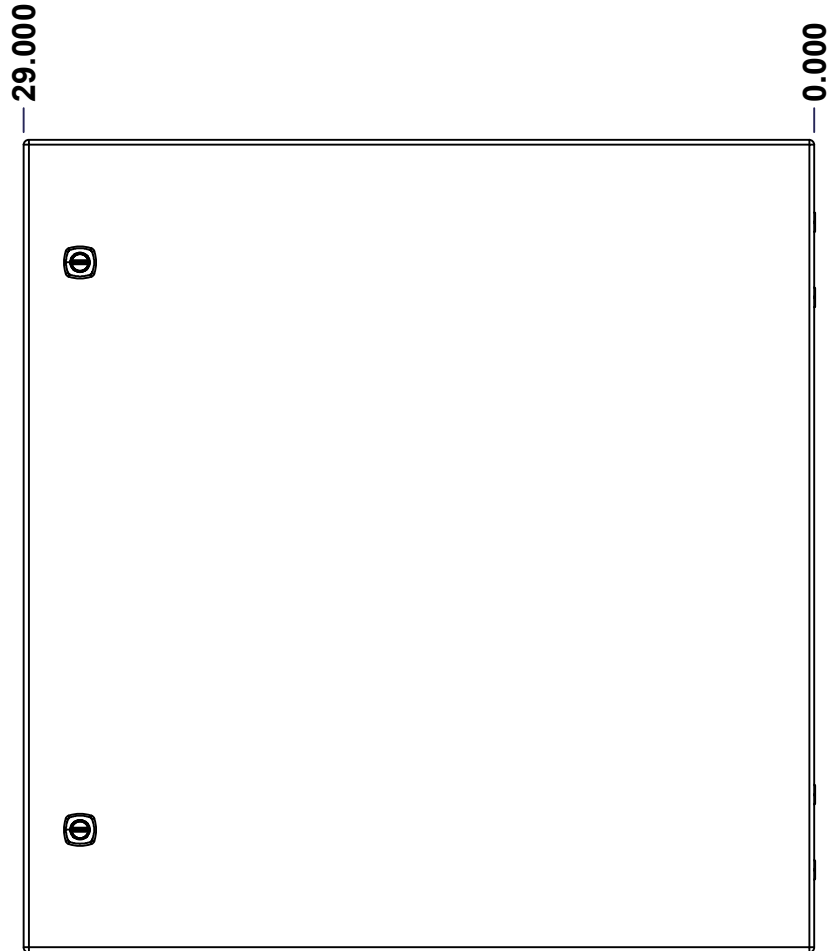
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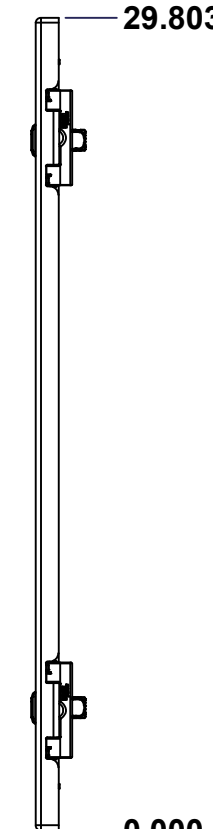
BACK



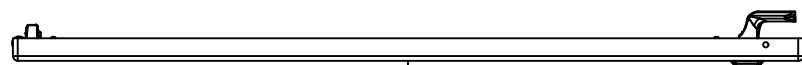
LEFT



FRONT

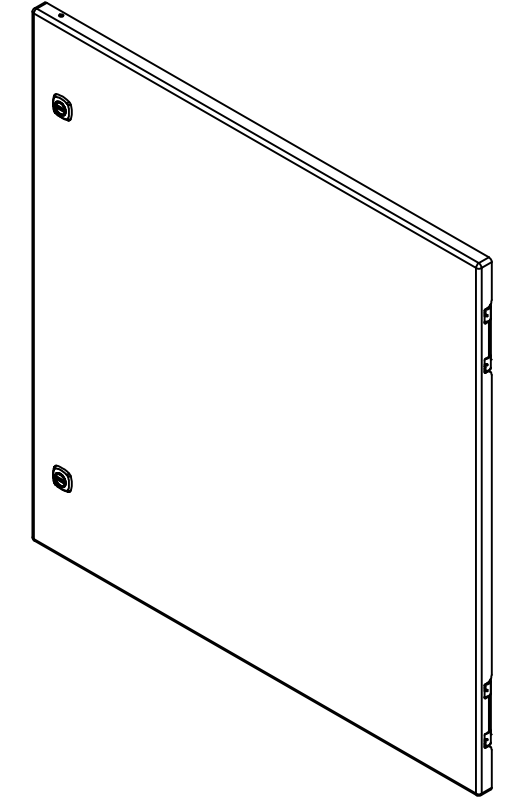


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

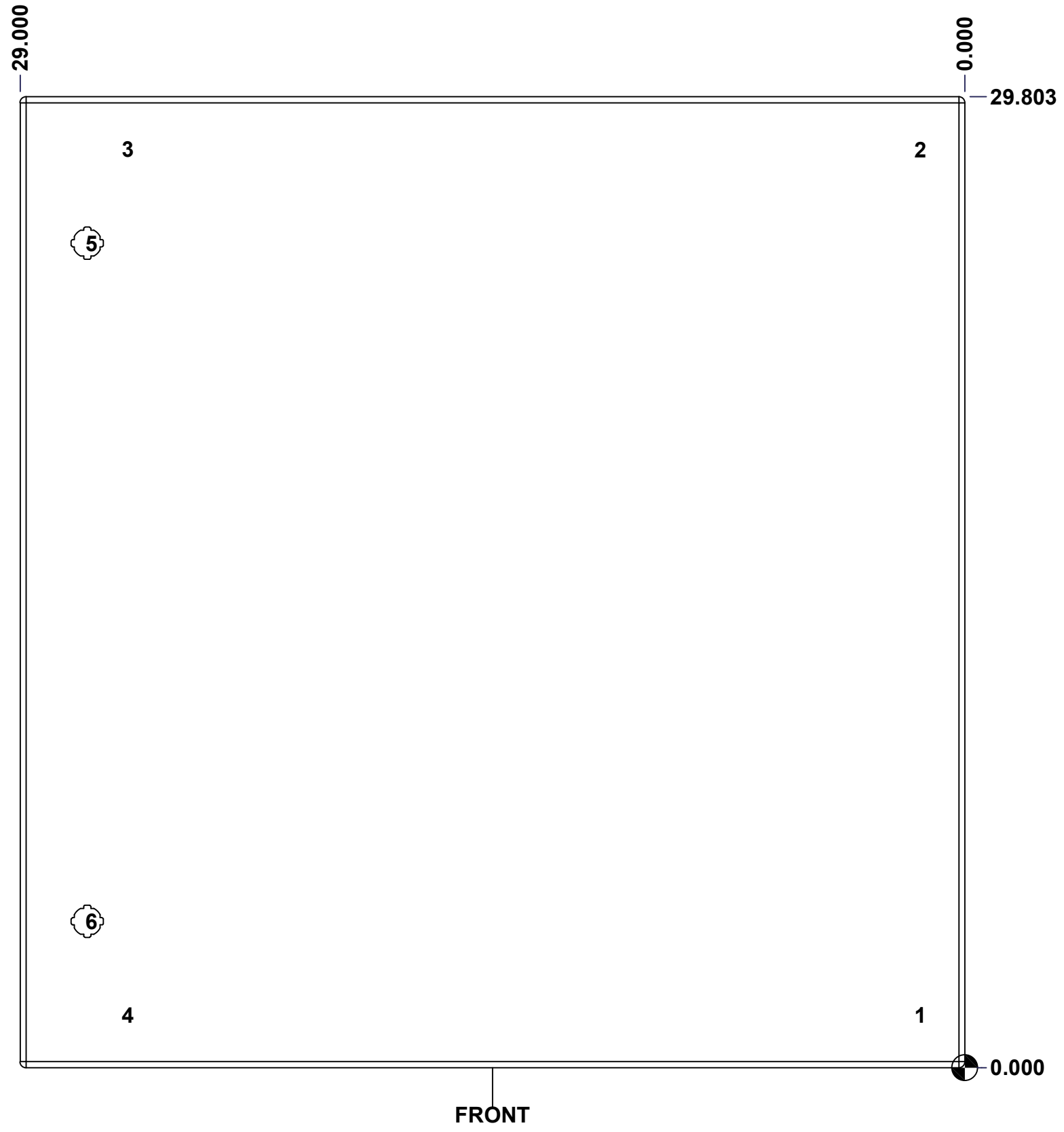
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Oct-24
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESDDHD 30" x 60" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESDDHD306010RD	Rev. 11 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	25.819	28.189	STUD M6 x 18mm (Inside)
4	25.819	1.614	STUD M6 x 18mm (Inside)
-----			
5	26.938	25.308	LOCK 889 SCQ4-SL @ 180.0°
6	26.938	4.496	LOCK 889 SCQ4-SL @ 180.0°



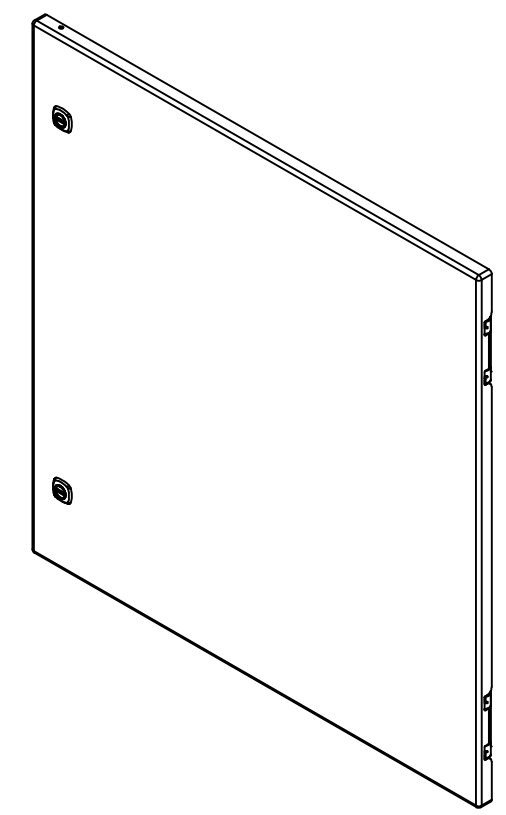
FRONT

	Description	Status
	5412ESDDHD 30" x 60" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDDHD306010RD</b>	<b>0</b> / 12
		13

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Flatness / Aplatissement: Max 3.0mm  
 Projection: 

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDDHD306010RD-G	0	5412ESDDHD 30" x 29" Cover Gasket Part
1	5412ESDDHD306010RD-P	0	5412ESDDHD 30" x 60" Cover Part
2	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-K-12580	0	9412 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

Customer / Client:   
 Date:   
 Drawn By / Dessiné Par: BoxCad: BoxCad   
 Date: 24-Oct-24

Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

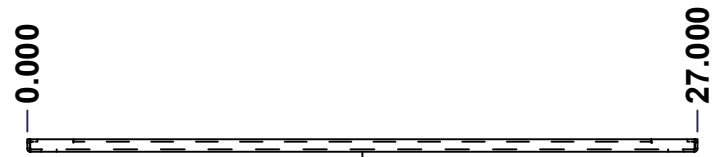
Color / Couleur: Asa-61 Grey   
 Finish / Fini: Smooth

Description: 5412ESDDHD 30" x 60" Cover   
 Detail Rev.:

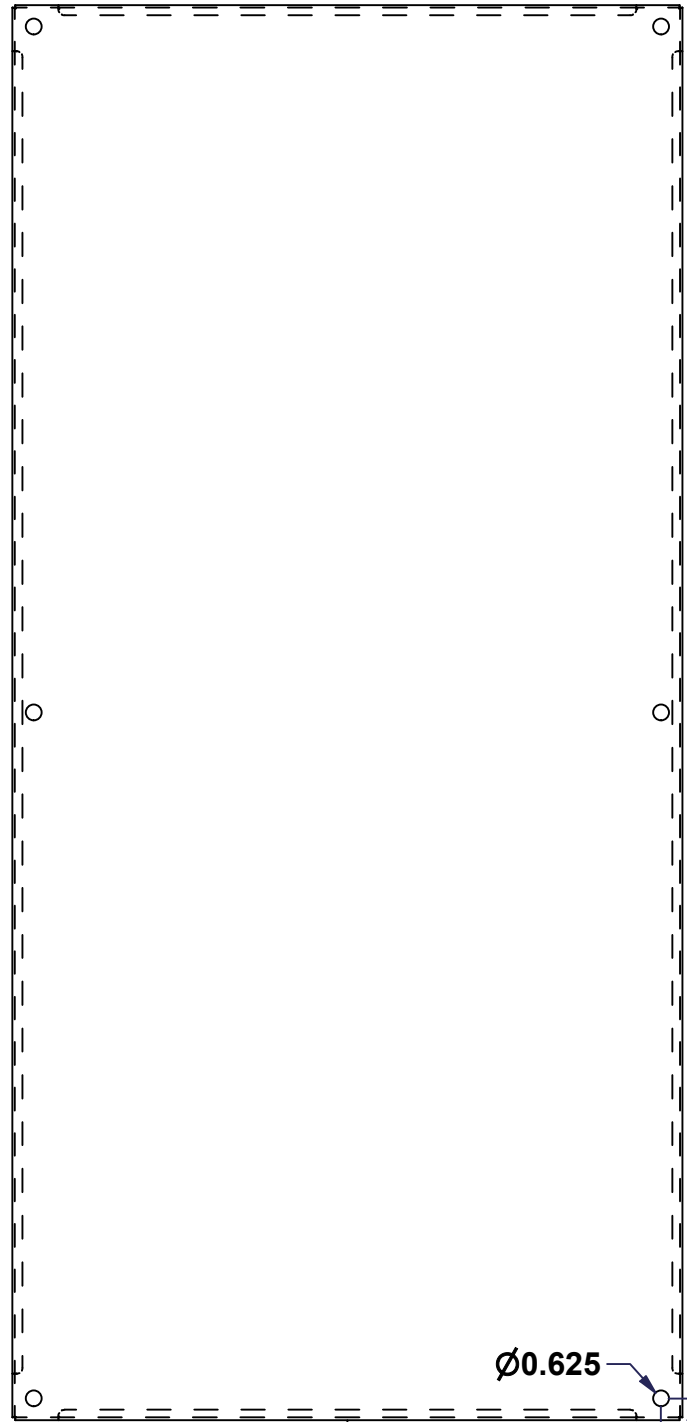
Part Number / Numéro Pièce: **5412ESDDHD306010RD**   
 Rev. **0**   
 13 / 13

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TOP



FRONT

0.512

57.000

RIGHT

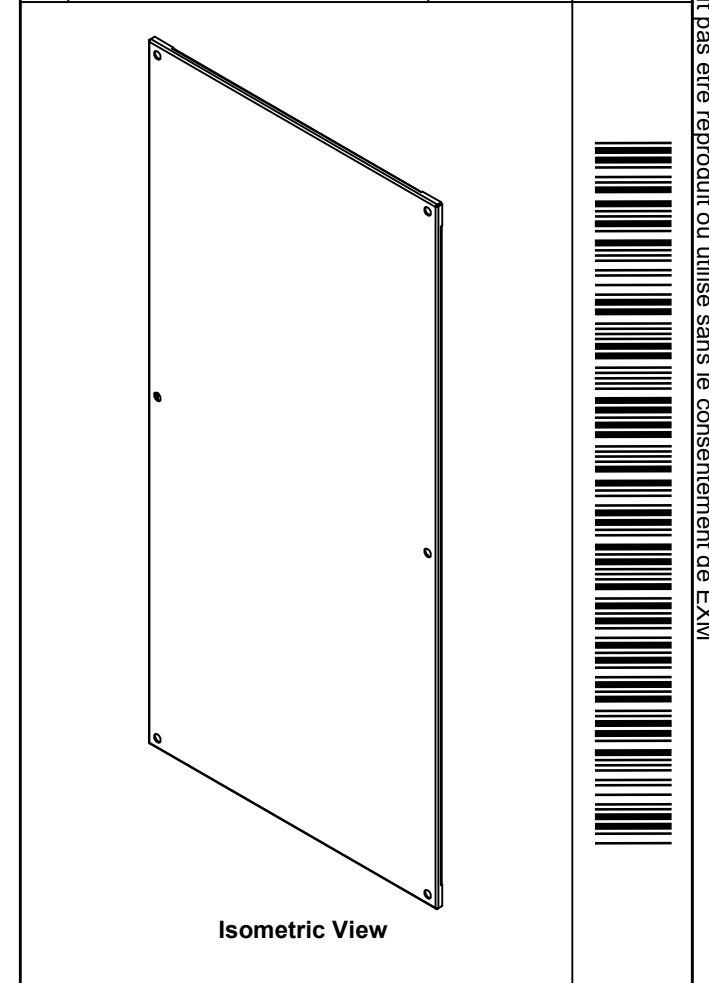
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Ø0.625


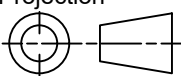
0.875

0.875

No.	Revisions	Date	By/Par



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: nickz	Date 01/03/2017
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
885SP 60" x 30" Inner Panel Part		
Part Number Numéro Pièce	Rev.	1
<b>885SP6030G</b>	<b>0</b>	<b>1</b>

Qty	Part Number	Rev	Description	Material	Color	Finish
1	885SP6030G-P	0	885SP 60" x 30" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized

Parts List