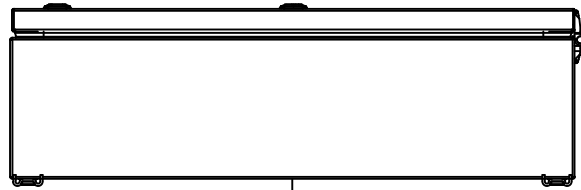
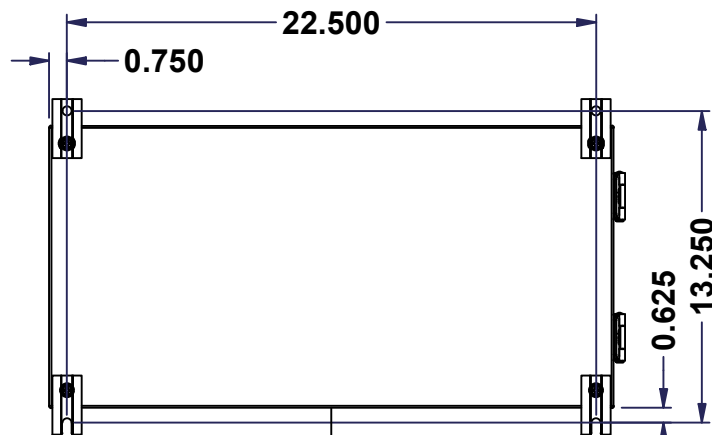


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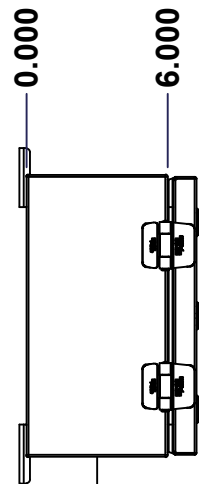
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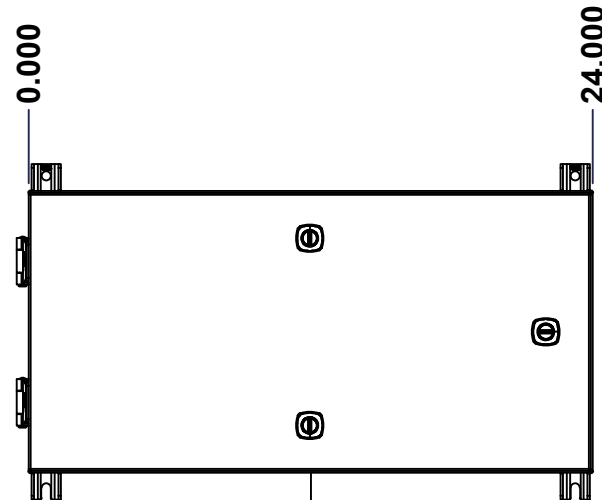
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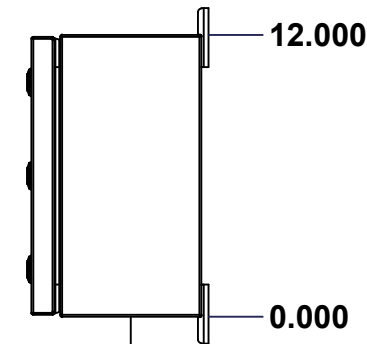
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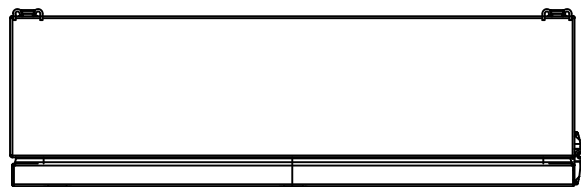
LEFT



FRONT



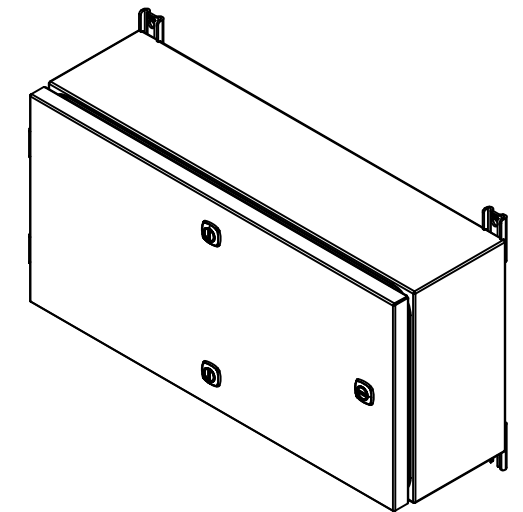
RIGHT



BOTTOM


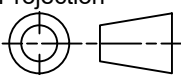
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Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: boxcadcad-03_EN	Date 05-Dec-24
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Textured
Description	5412ESDG 12" x 24" x 6" Assembly	
Part Number Numéro Pièce	Rev. 0	1 / 17

SEE BILL OF MATERIAL ON LAST PAGE

5412ESDG122406TH

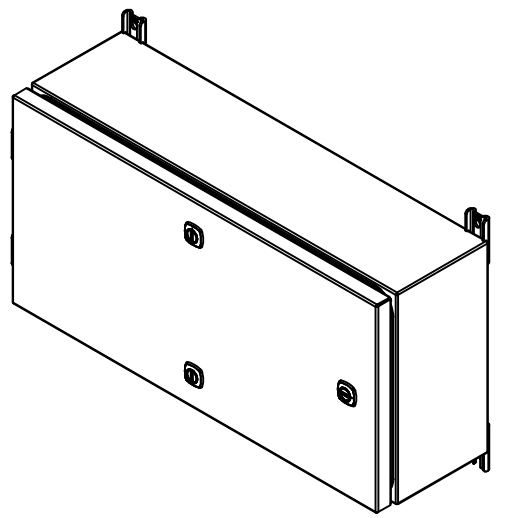
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_CLOSE Sold separately (Installed)
7	C/W 885 ESMF3_OPEN Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

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Isometric View

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client
Date

Drawn By / Dessiné Par: BoxCad: boxcadcad-03_EN
Date: 05-Dec-24

Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color / Couleur: Asa-61 Grey
Finish / Fini: Textured

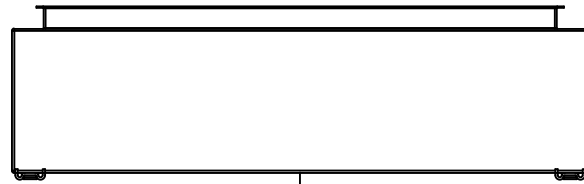
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
4	STK-Q-00600	2	M12 to M8 Adaptor
1	885SP2412G	0	885SP 24" x 12" Inner Panel Part
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-10252	0	M6 Stainless Steel Sealing Washer
1	5412ESDG122406THC	0	5412ESDG 12" x 24" Cover
1	5412ESDG122406THB	0	5412ESDG 12" x 24" x 6" Body
Qty	Part Number	Rev	Description
Parts List			

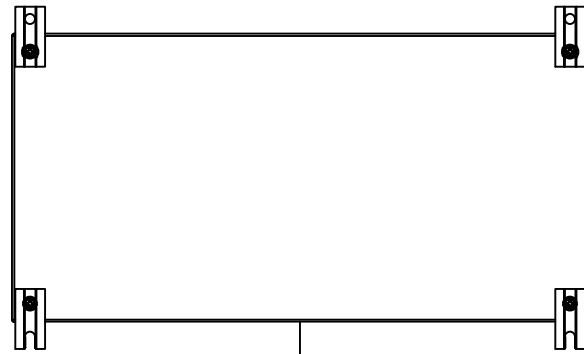
Description	5412ESDG 12" x 24" x 6" Assembly	Detail Rev.	
Part Number / Numéro Pièce	5412ESDG122406TH	Rev.	2
		0	17

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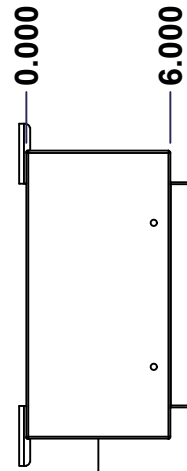
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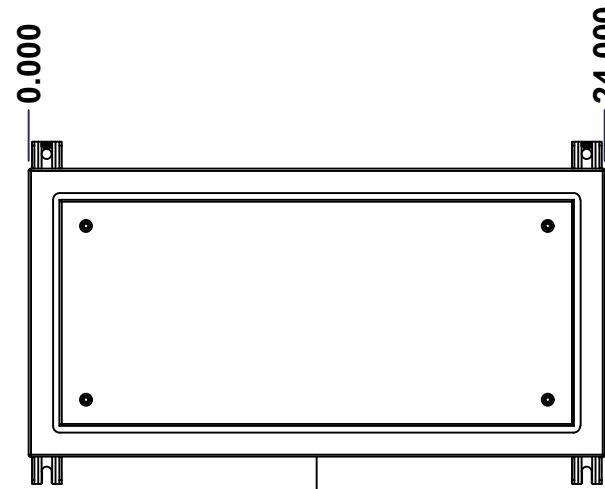
TOP



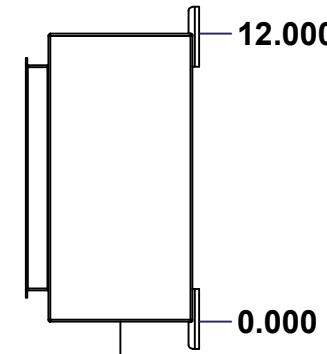
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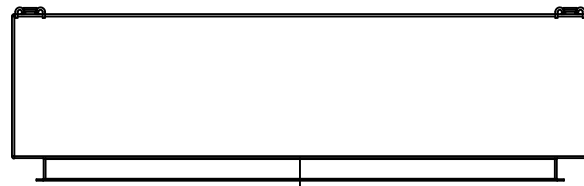
LEFT



FRONT



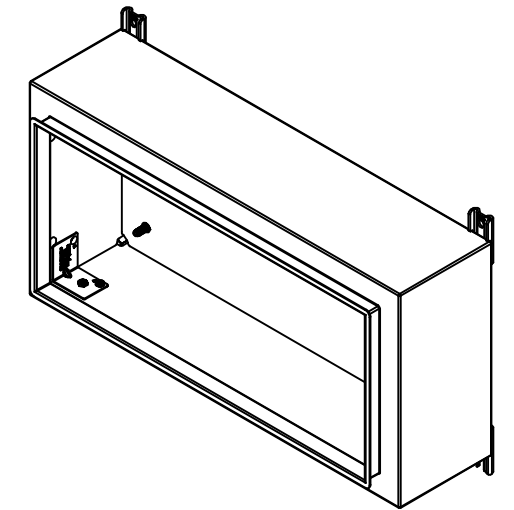
RIGHT



BOTTOM

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Isometric View

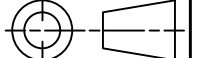


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: boxcadcad-03_EN	Date 05-Dec-24
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Textured
Description 5412ESDG 12" x 24" x 6" Body	Detail Rev.
Part Number Numéro Pièce 5412ESDG122406THB	Rev. 0

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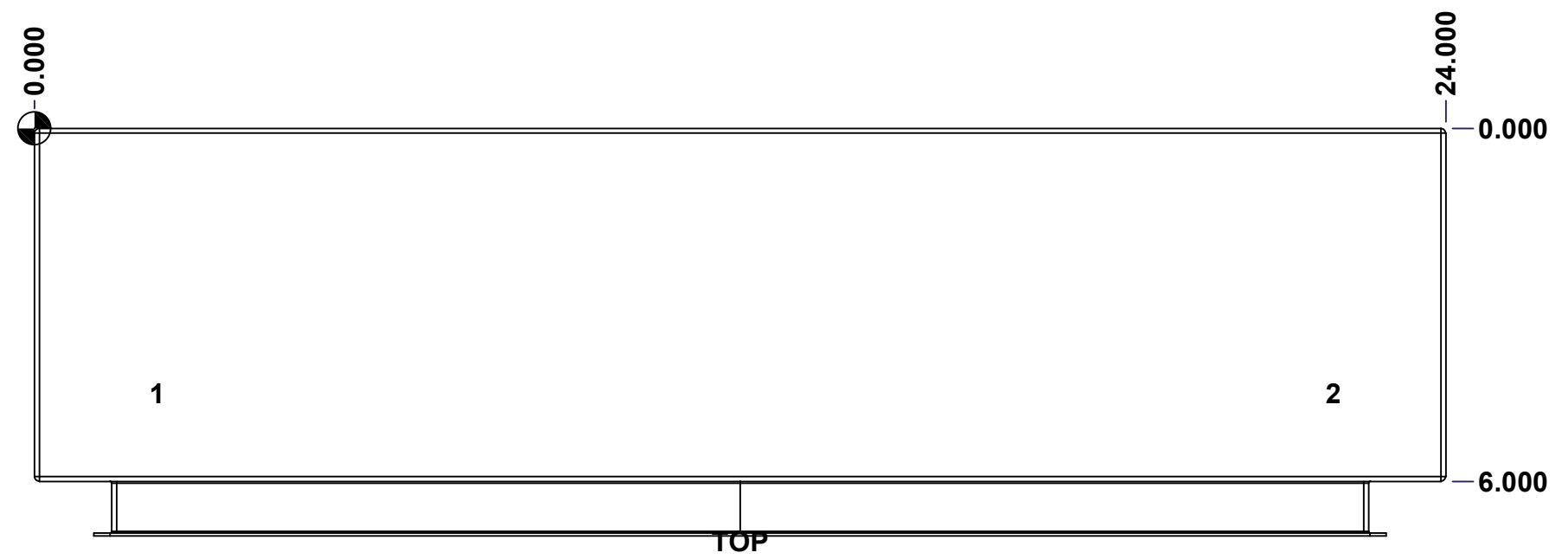
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	4.500	INSUL. STUD M6 x 18mm (Inside)

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	Description		Status	
	5412ESDG 12" x 24" x 6" Body		(NULL)	
Part Number Numéro Pièce		Rev.	4	
5412ESDG122406THB		0	17	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

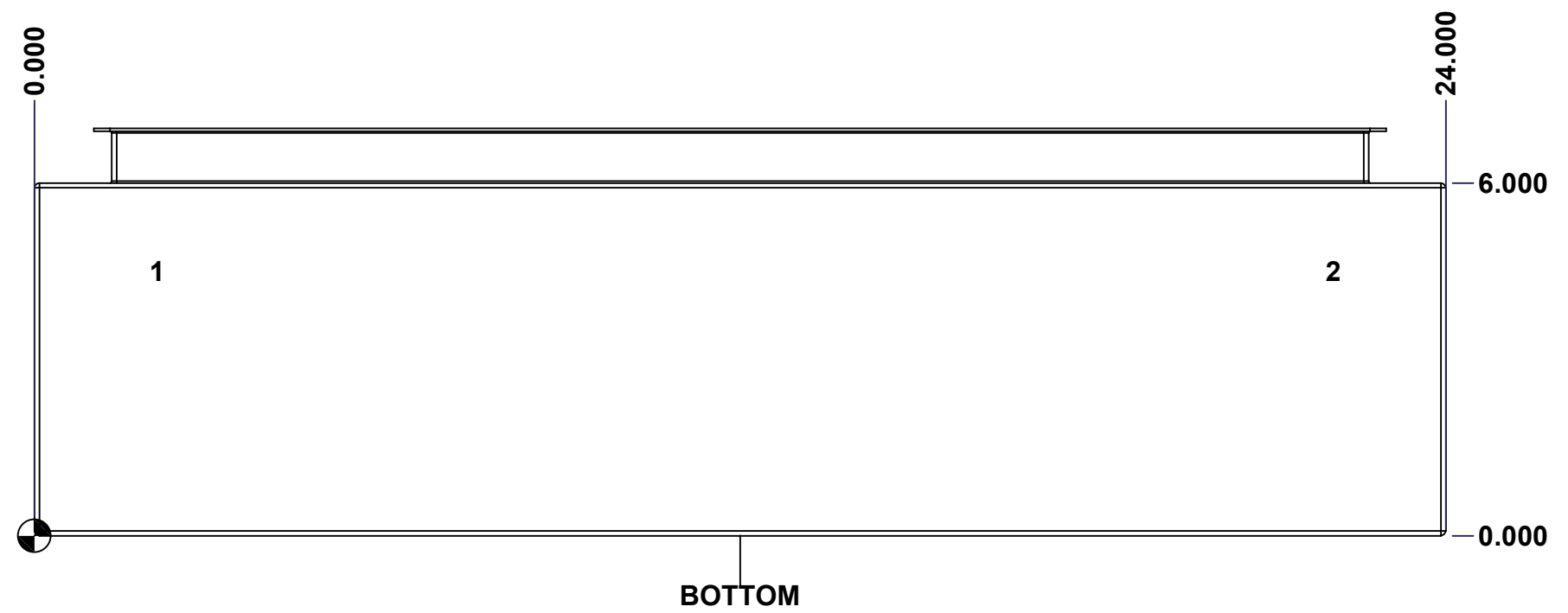
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	4.500	INSUL. STUD M6 x 18mm (Inside)

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	Description		Status
	5412ESDG 12" x 24" x 6" Body		(NULL)
Part Number Numéro Pièce		Rev.	5
5412ESDG122406THB		0	17

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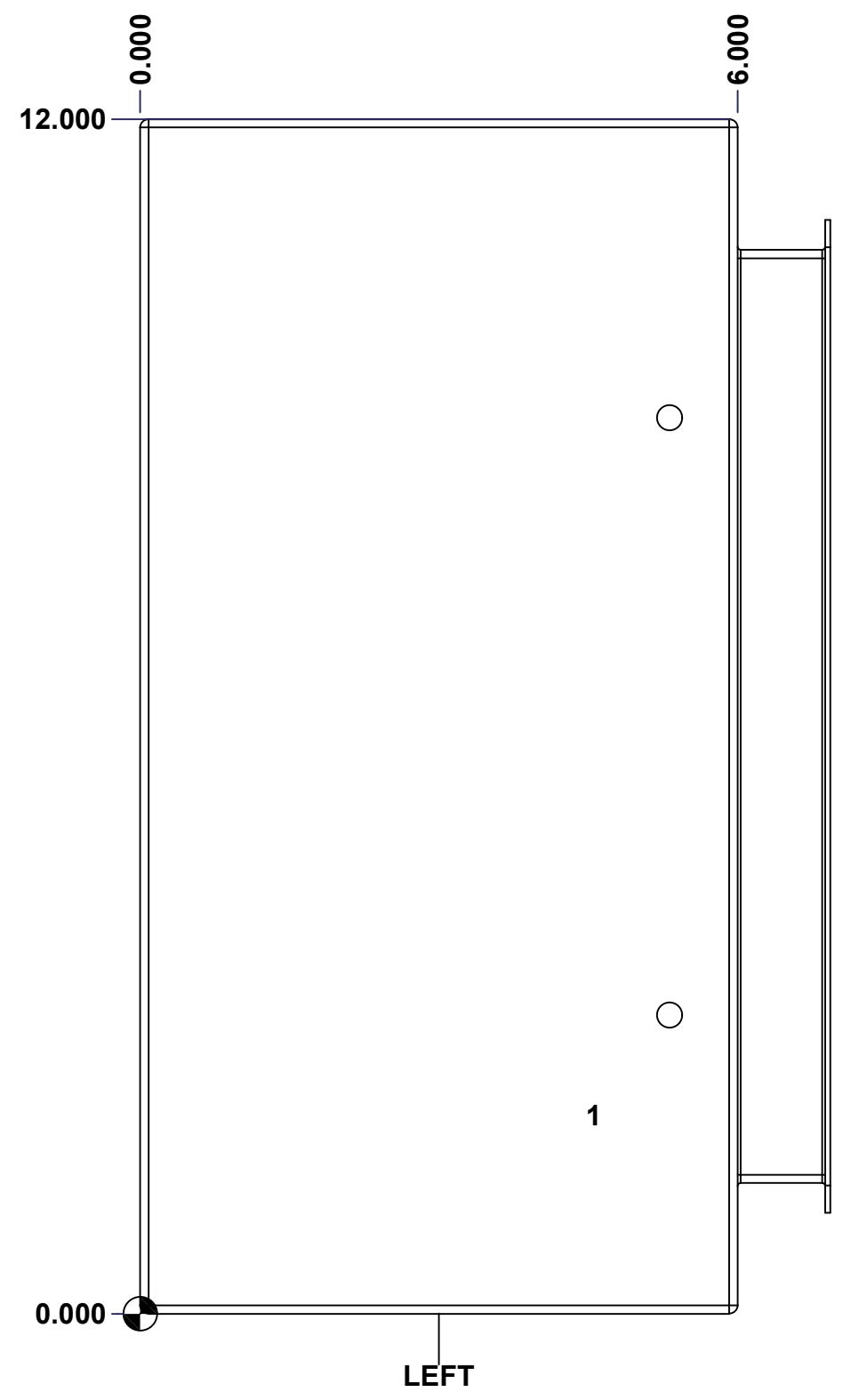
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)

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 DATE: _____
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	Description	Status
	5412ESDG 12" x 24" x 6" Body	(NULL)
Part Number Numéro Pièce	Rev.	6
5412ESDG122406THB	0	17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

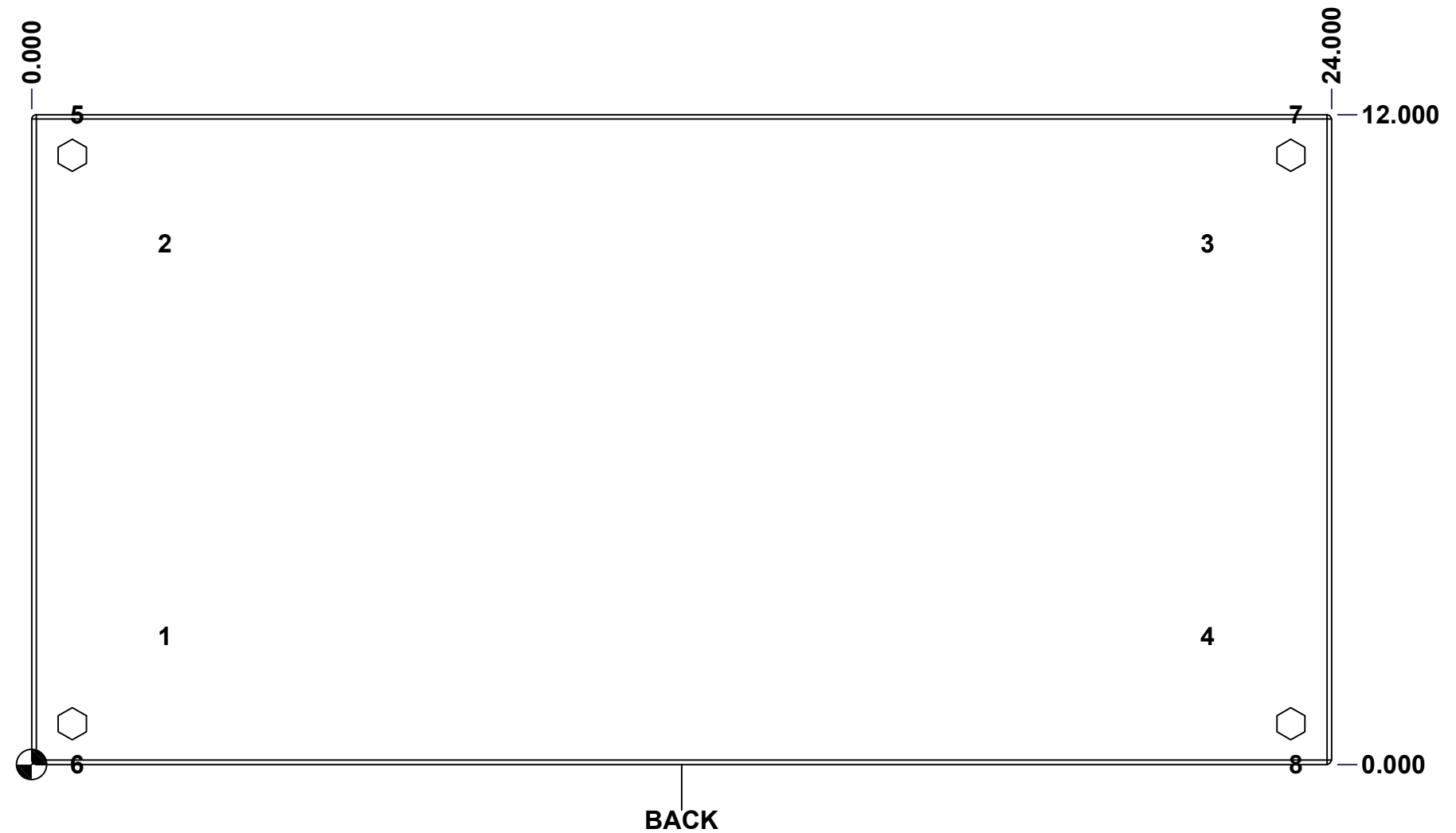
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	9.625	IP STUD M8 x 35mm (Inside)
3	21.625	9.625	IP STUD M8 x 35mm (Inside)
4	21.625	2.375	IP STUD M8 x 35mm (Inside)

5	0.750	12.000	FOOT 885 ESMF3_CLOSE
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	23.250	12.000	FOOT 885 ESMF3_CLOSE
8	23.250	0.000	FOOT 885 ESMF3_OPEN

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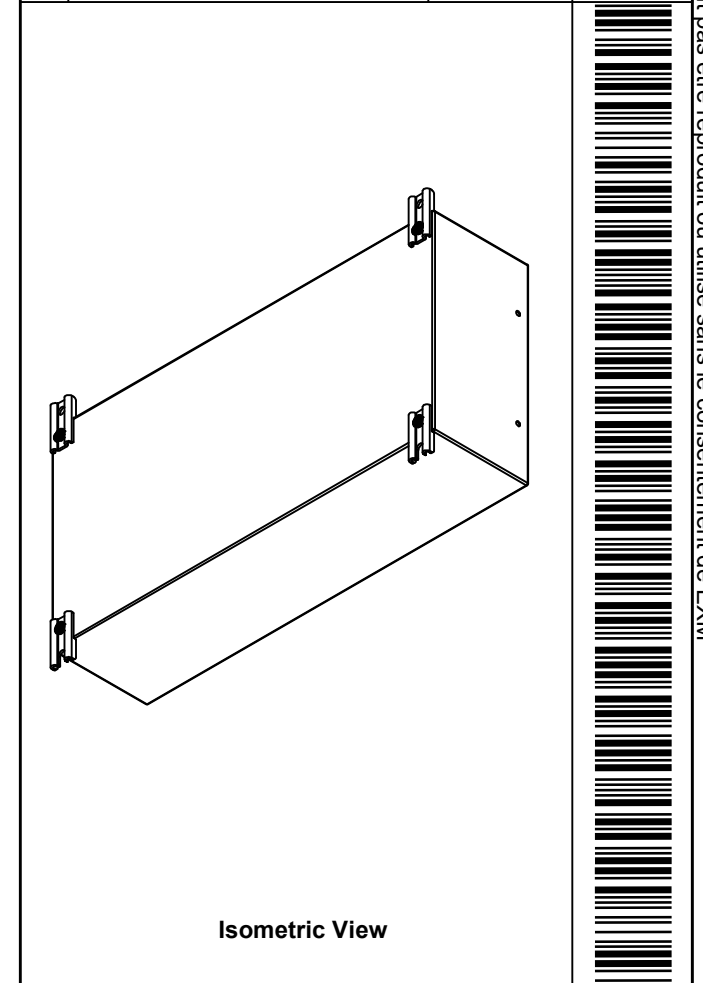
	Description	Status
	5412ESDG 12" x 24" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev. 7
	5412ESDG122406THB	0 17

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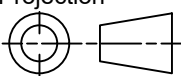
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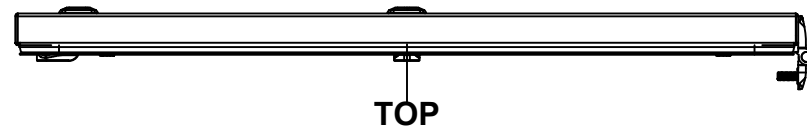


Qty	Part Number	Rev	Description
1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESDG122406THI-RS	0	5412ESDG 12" x 24" Right Insulation
1	5412ESDG122406THI-LS	0	5412ESDG 12" x 24" Left Insulation
1	5412ESDG122406THI-BT	0	5412ESDG 12" x 24"Bottom Insulation
1	5412ESDG122406THI-TP	0	5412ESDG 12" x 24"Top Insulation
1	5412ESDG122406THI-B	0	5412ESDG 12" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESDG122406THB-P	0	5412ESDG 12" x 24" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

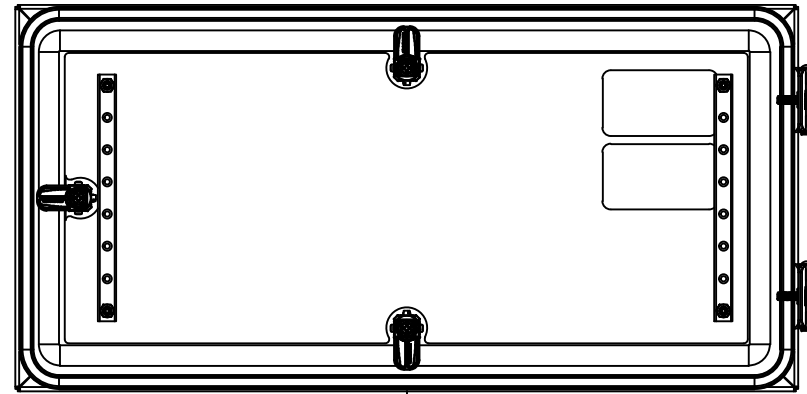
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 05-Dec-24
Customer Client	BoxCad: boxcadcad-03_EN	Date
Drawn By Dessiné Par	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	Date
Material Matière	Color Couleur	Finish Fini
Description	Asa-61 Grey	Textured
5412ESDG 12" x 24" x 6" Body		Detail Rev.
Part Number Numéro Pièce	Rev.	8
5412ESDG122406THB	0	17

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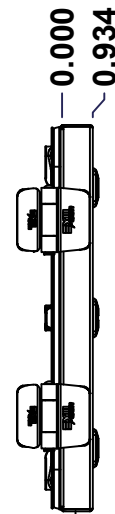
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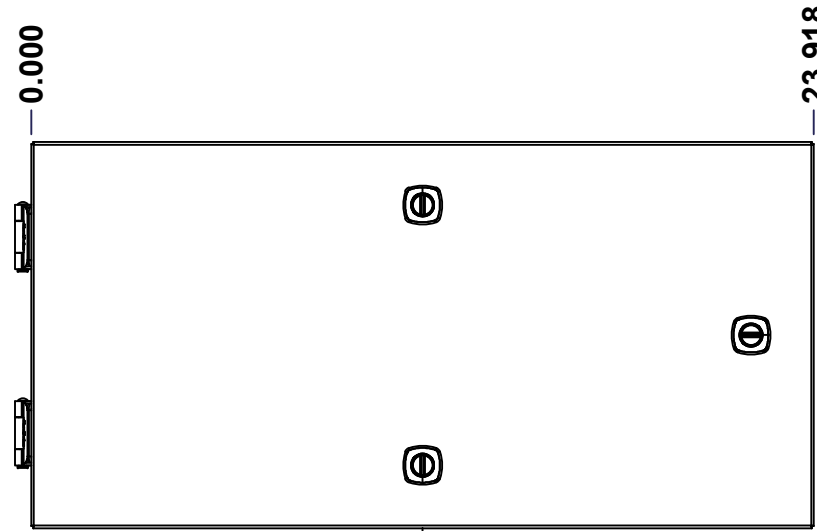
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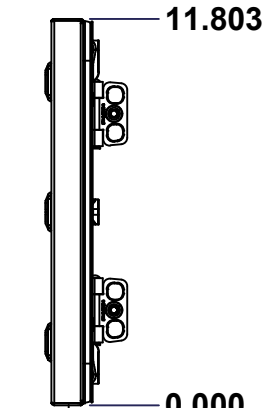
BACK



LEFT



FRONT



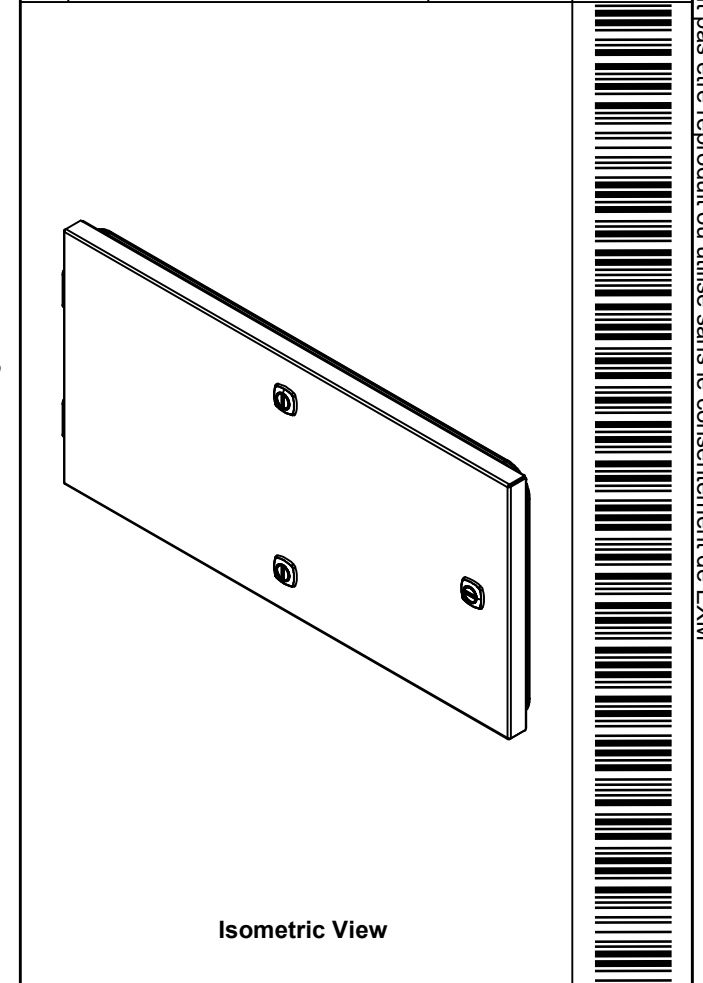
RIGHT


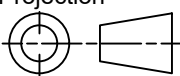


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: boxcadcad-03_EN	Date 05-Dec-24
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Textured
Description	Detail Rev.	
5412ESDG 12" x 24" Cover		
Part Number Numéro Pièce	Rev.	9
5412ESDG122406THC	0	17

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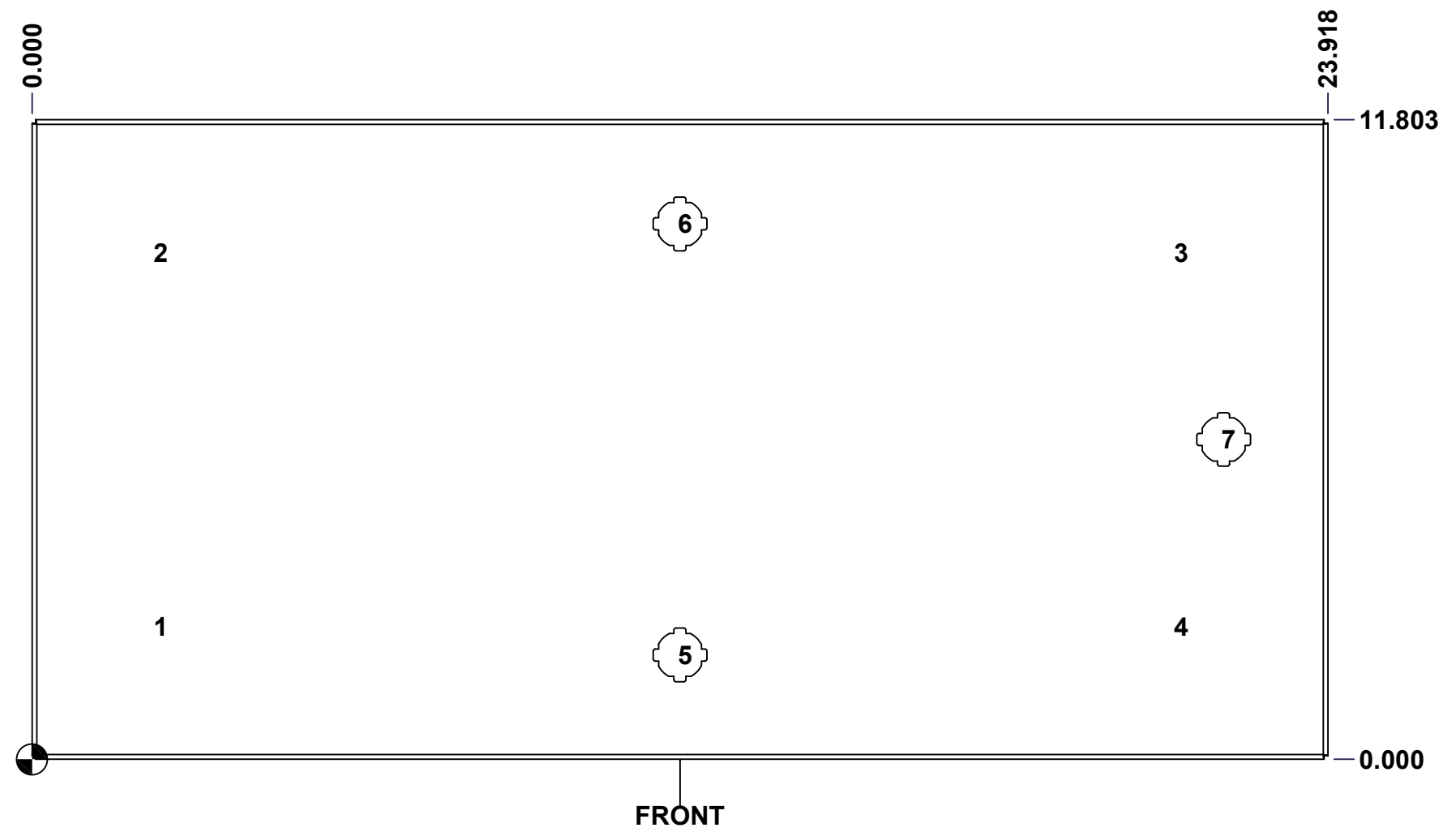
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.286	2.457	STUD M6 x 18mm (Inside)
2	2.286	9.346	STUD M6 x 18mm (Inside)
3	21.117	9.346	STUD M6 x 18mm (Inside)
4	21.117	2.457	STUD M6 x 18mm (Inside)

5	11.959	1.924	LOCK 880 SCQ4-SL @ 270.0°
6	11.959	9.879	LOCK 880 SCQ4-SL @ 90.0°
7	21.994	5.902	LOCK 880 SCQ4-SL @ 0.0°

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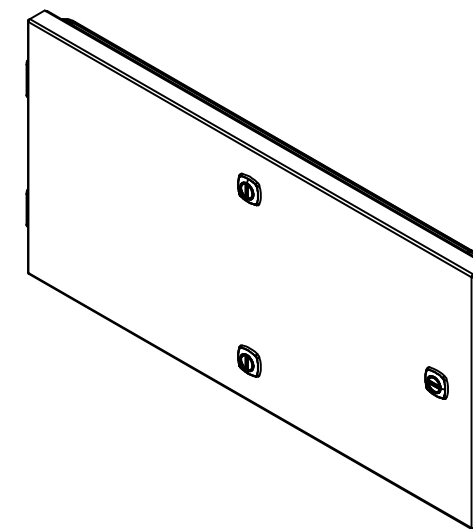
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	Part Number Numéro Pièce	Rev.
	5412ESDG122406THC	0
		10
		17

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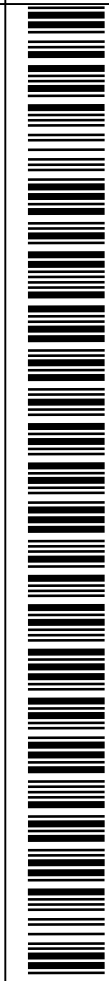
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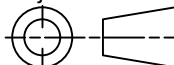
No.	Revisions	Date	By/Par



Isometric View



QTY	Part Number	Rev	Description
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-10	5	5412 ES Vertical Door Stiffener 10"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412ESDG122406THI-C	0	5412ESDG 12" x 24" Cover Insulation
3	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-02400R	0	Powder Paint (Asa-61 Grey / Rough Textured)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-10252	0	M6 Stainless Steel Sealing Washer
2	STK-A-02360	2	External Hinge for Double Gasket
1	5412ESDG122406THG2	0	5412ESDG 12" x 24" Cover Gasket
1	5412ESDG122406THG	0	5412ESDG 12" x 24" Cover Gasket
1	5412ESDG122406THC-P	0	5412ESDG 12" x 24" Cover Part
QTY	Part Number	Rev	Description
Parts List			

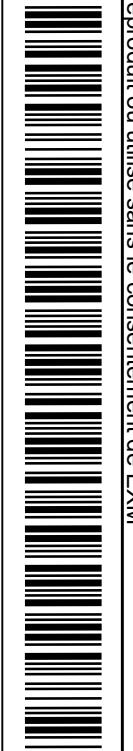
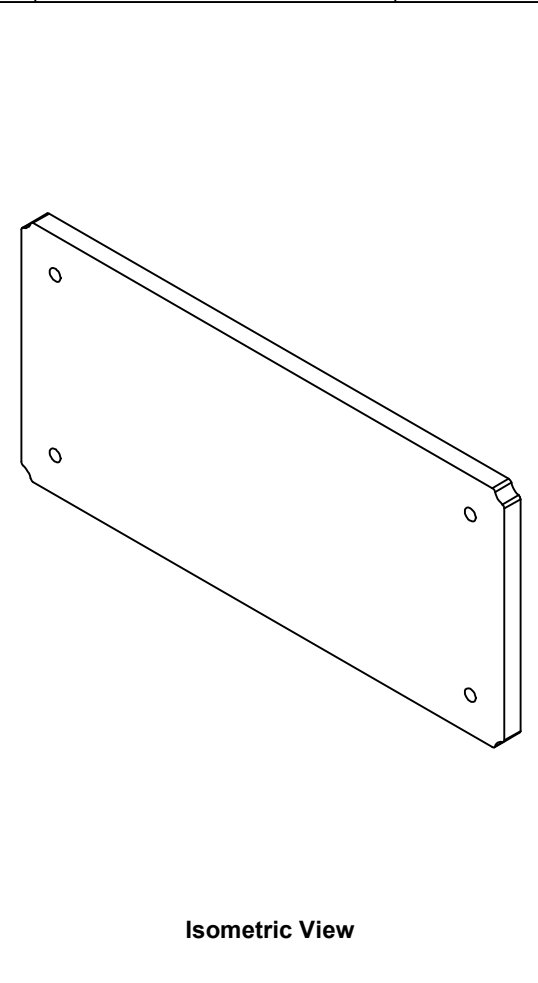
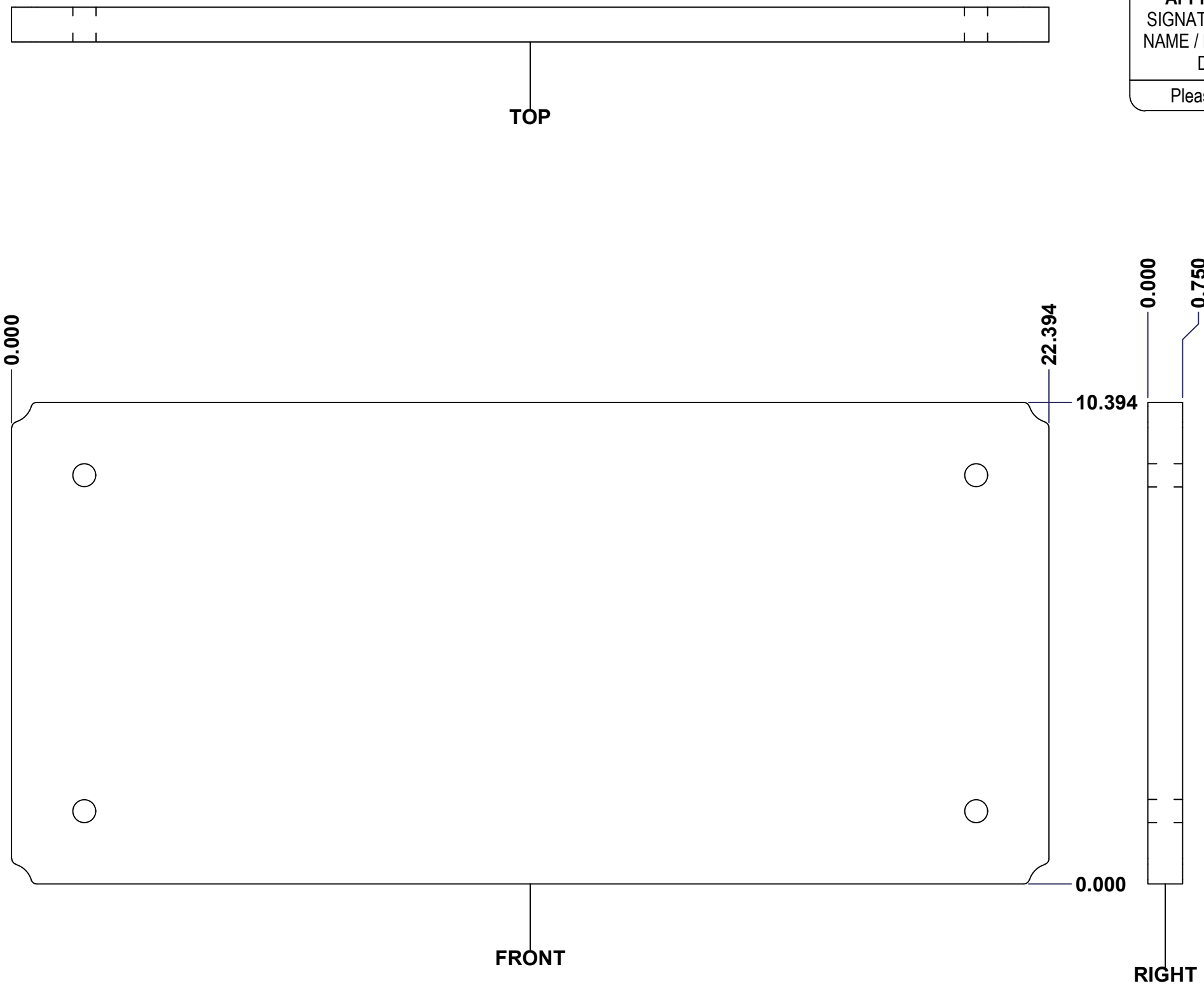
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: boxcadcad-03_EN	Date	05-Dec-24
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Textured
Description	5412ESDG 12" x 24" Cover	
Part Number Numéro Pièce	Rev.	11
5412ESDG122406THC	0	17


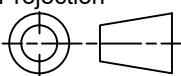
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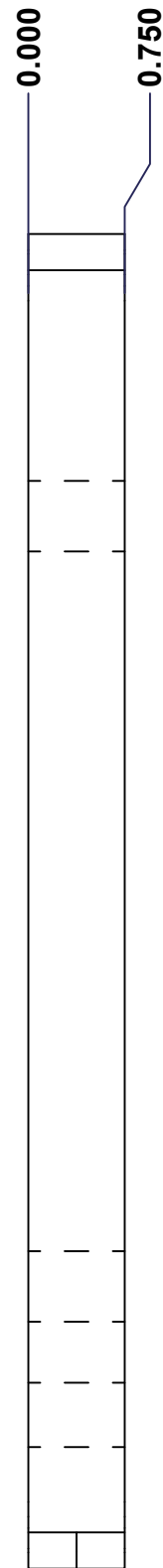
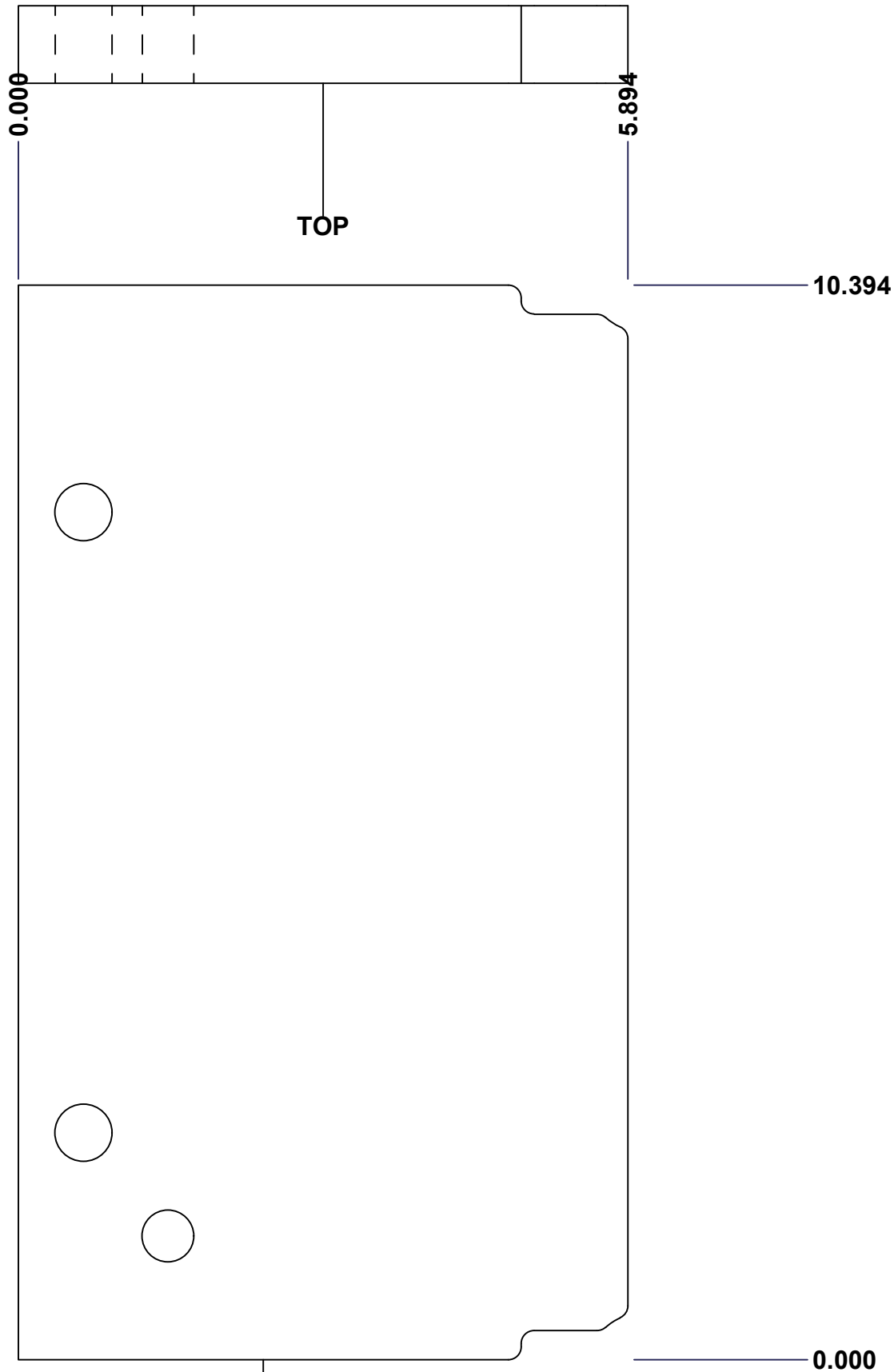


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESDG 12" x 24" Back Insulation		
Part Number Numéro Pièce	Rev.	12
5412ESDG122406THI-B	0	17

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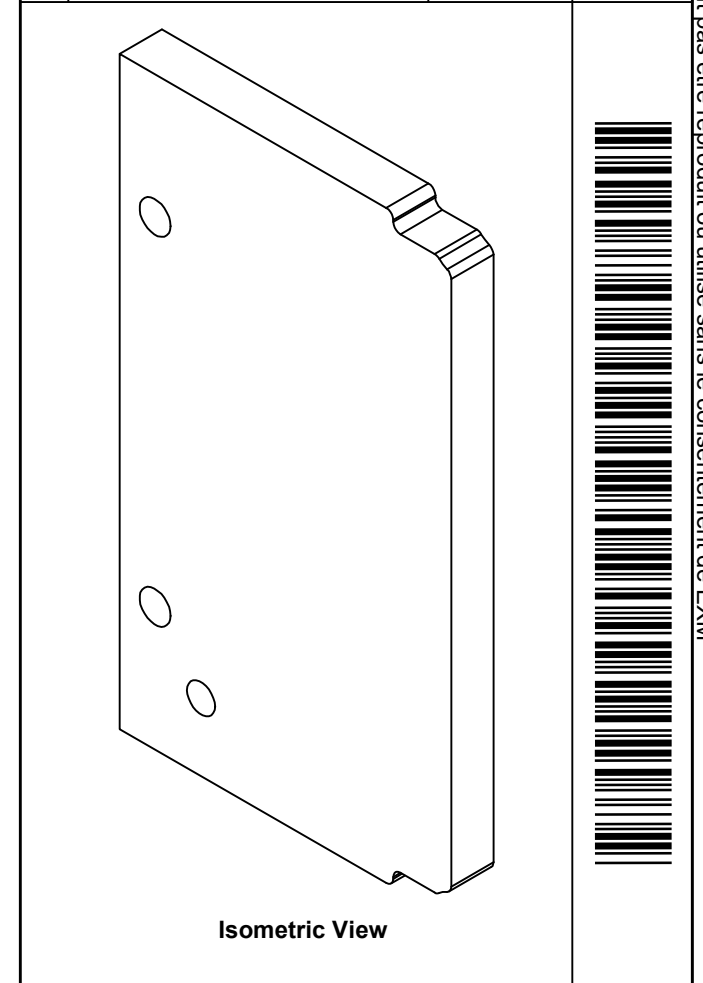
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FRONT


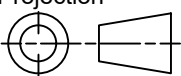
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No.	Revisions	Date	By/Par



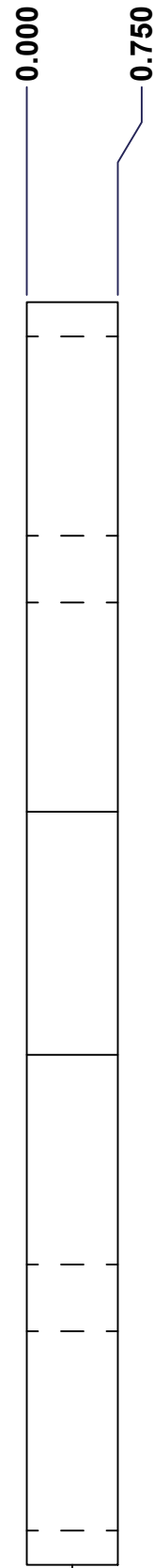
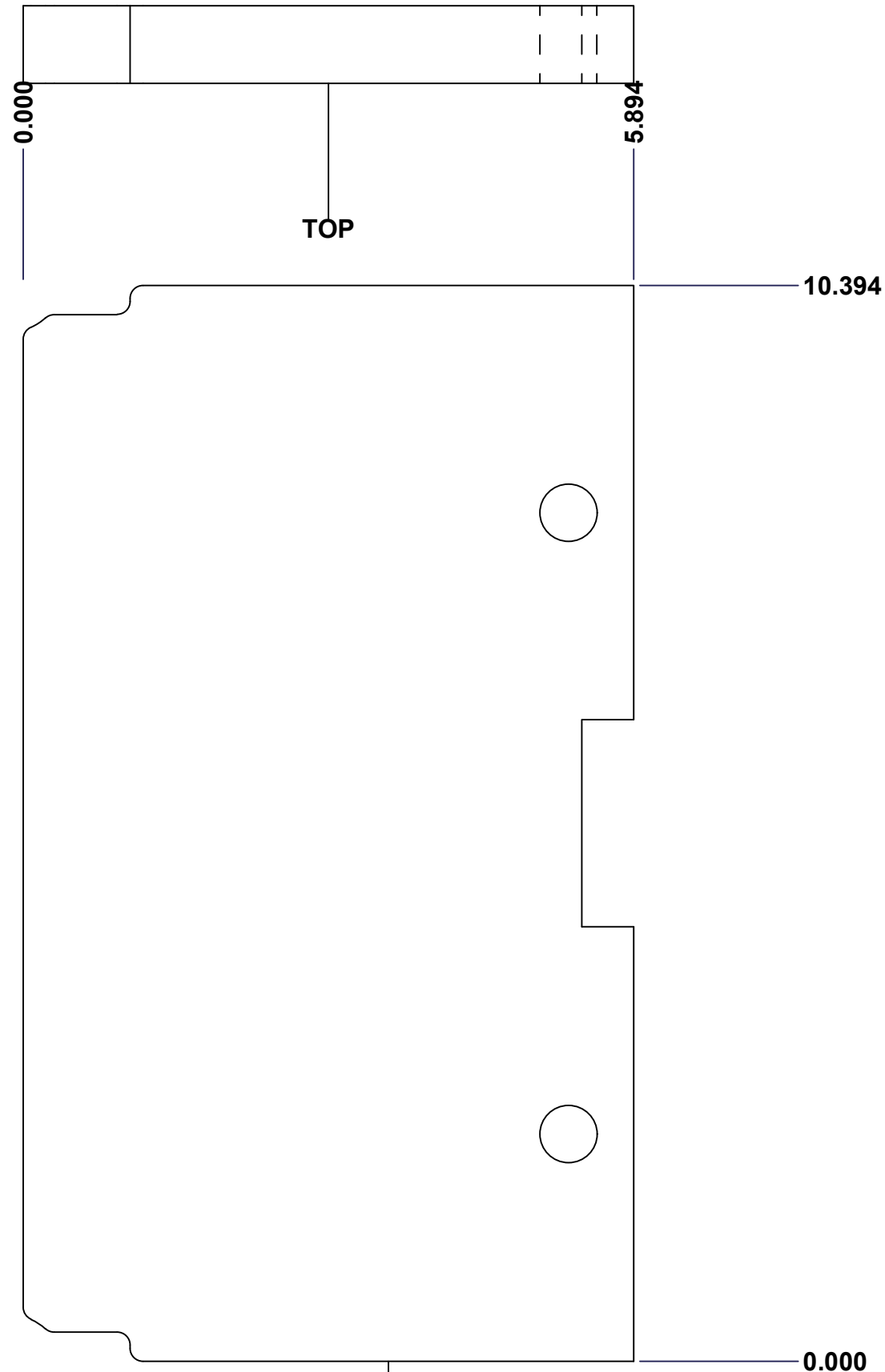
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESDG 12" x 24" Left Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	13 / 17

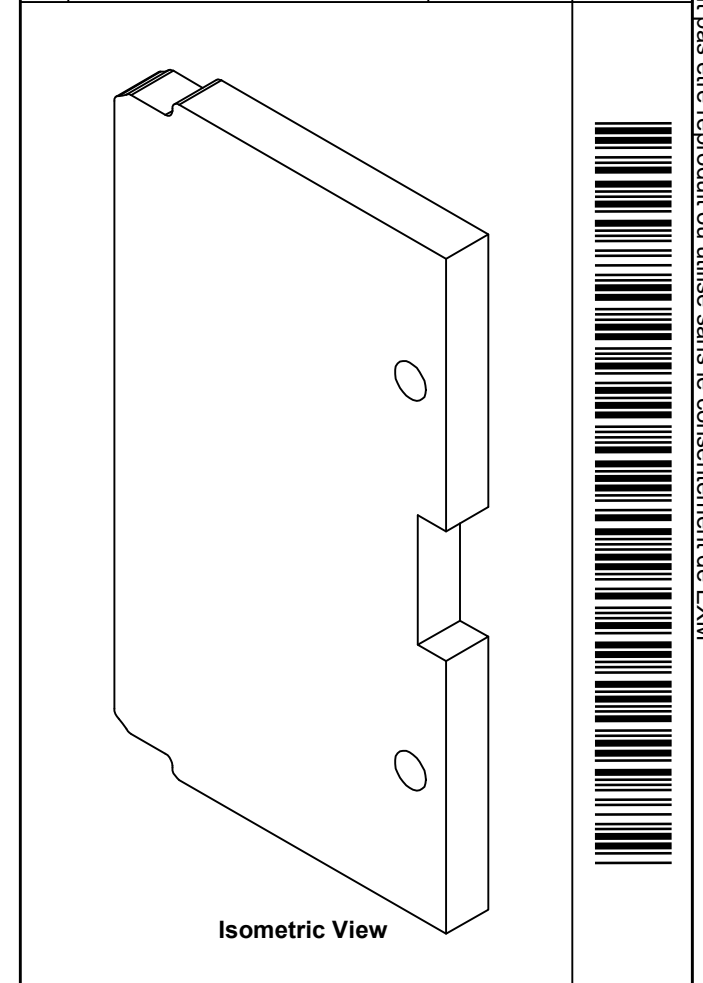
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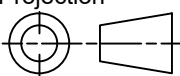


No.	Revisions	Date	By/Par



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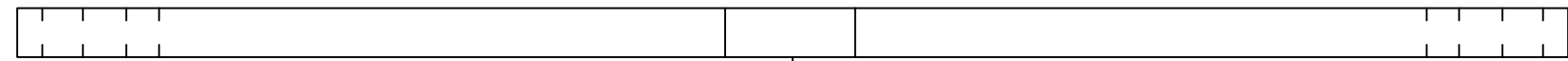
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESDG 12" x 24" Right Insulation		
Part Number Numéro Pièce	Rev. 0	14 / 17
5412ESDG122406TH-RS		

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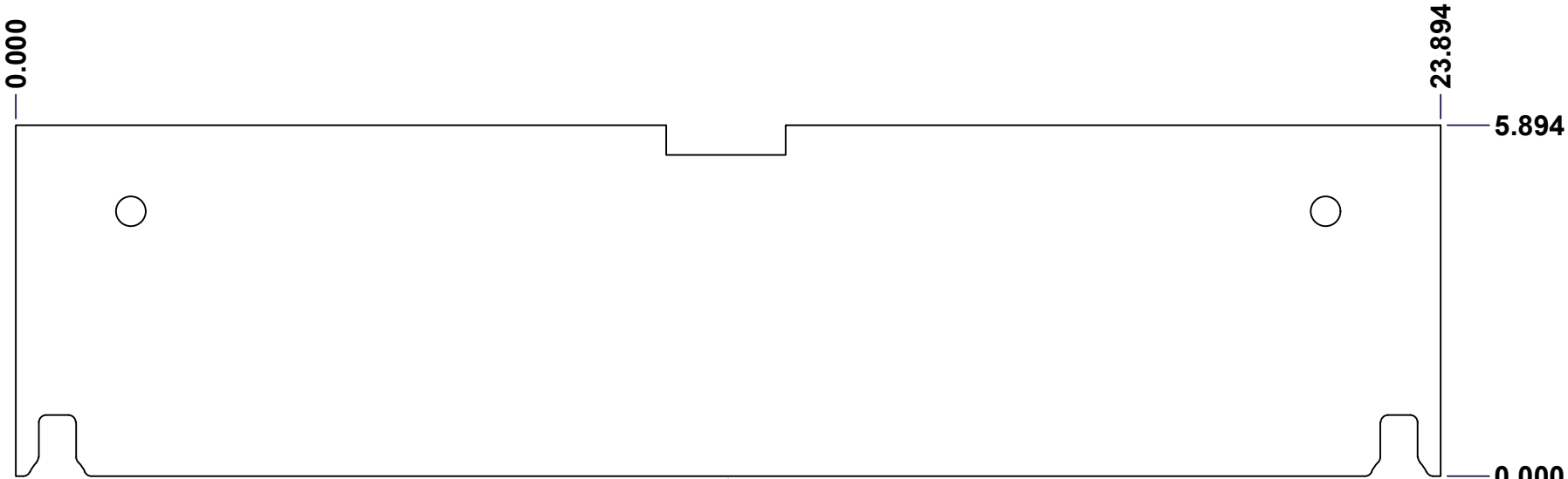
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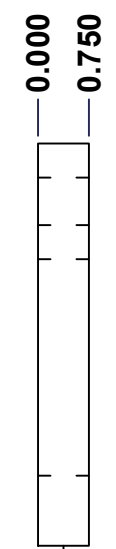
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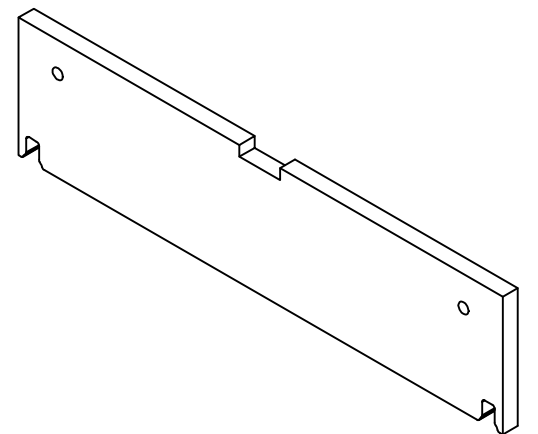
TOP



FRONT



RIGHT



Isometric View



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: boxcadcad-03_EN	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Textured
Description 5412ESDG 12" x 24"Top Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESDG122406THI-TP	Rev. 15 0 17

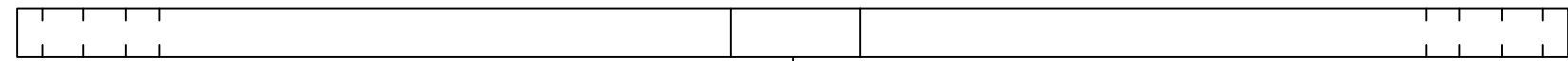
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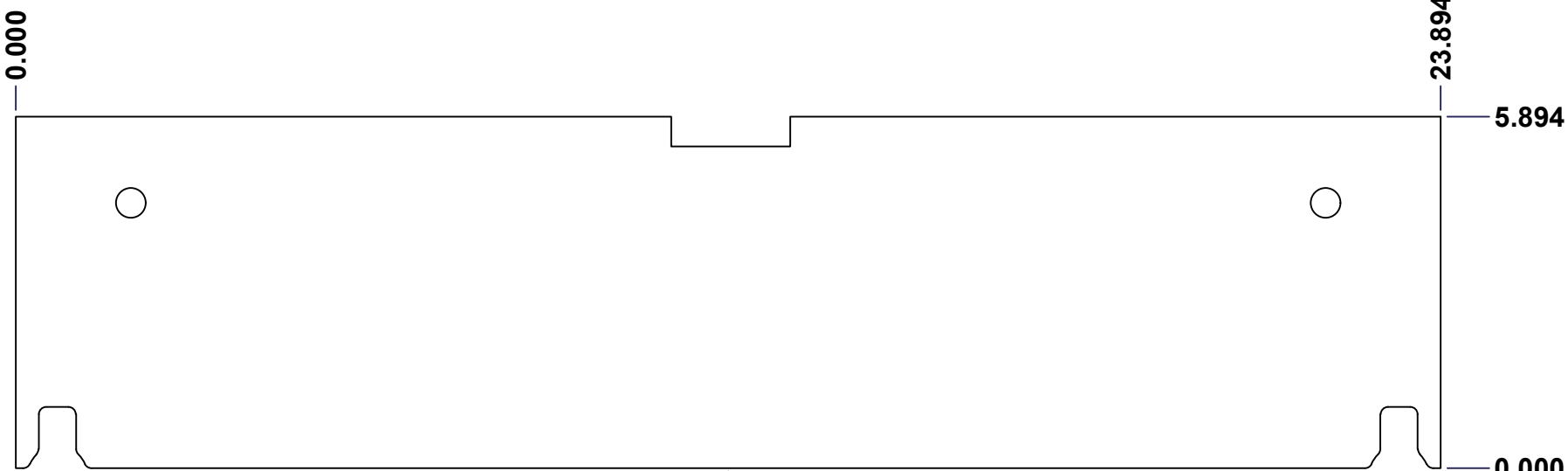
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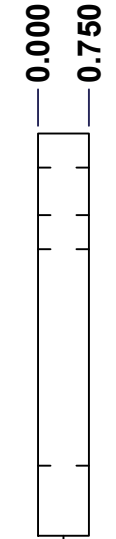
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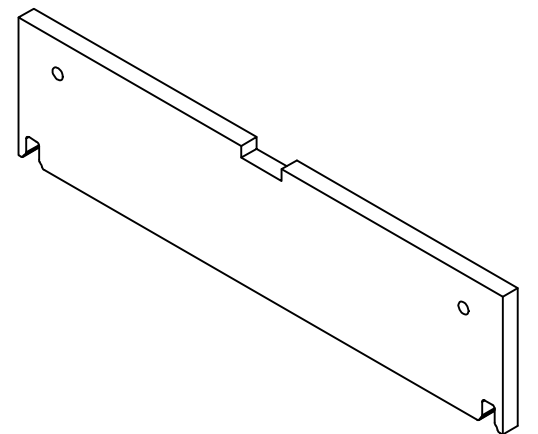
TOP



FRONT



RIGHT



Isometric View

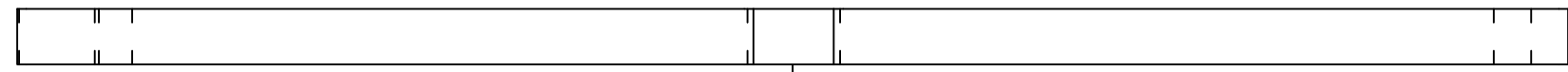


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: boxcadcad-03_EN	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Textured
Description 5412ESDG 12" x 24"Bottom Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESDG122406THI-BT	Rev. 0

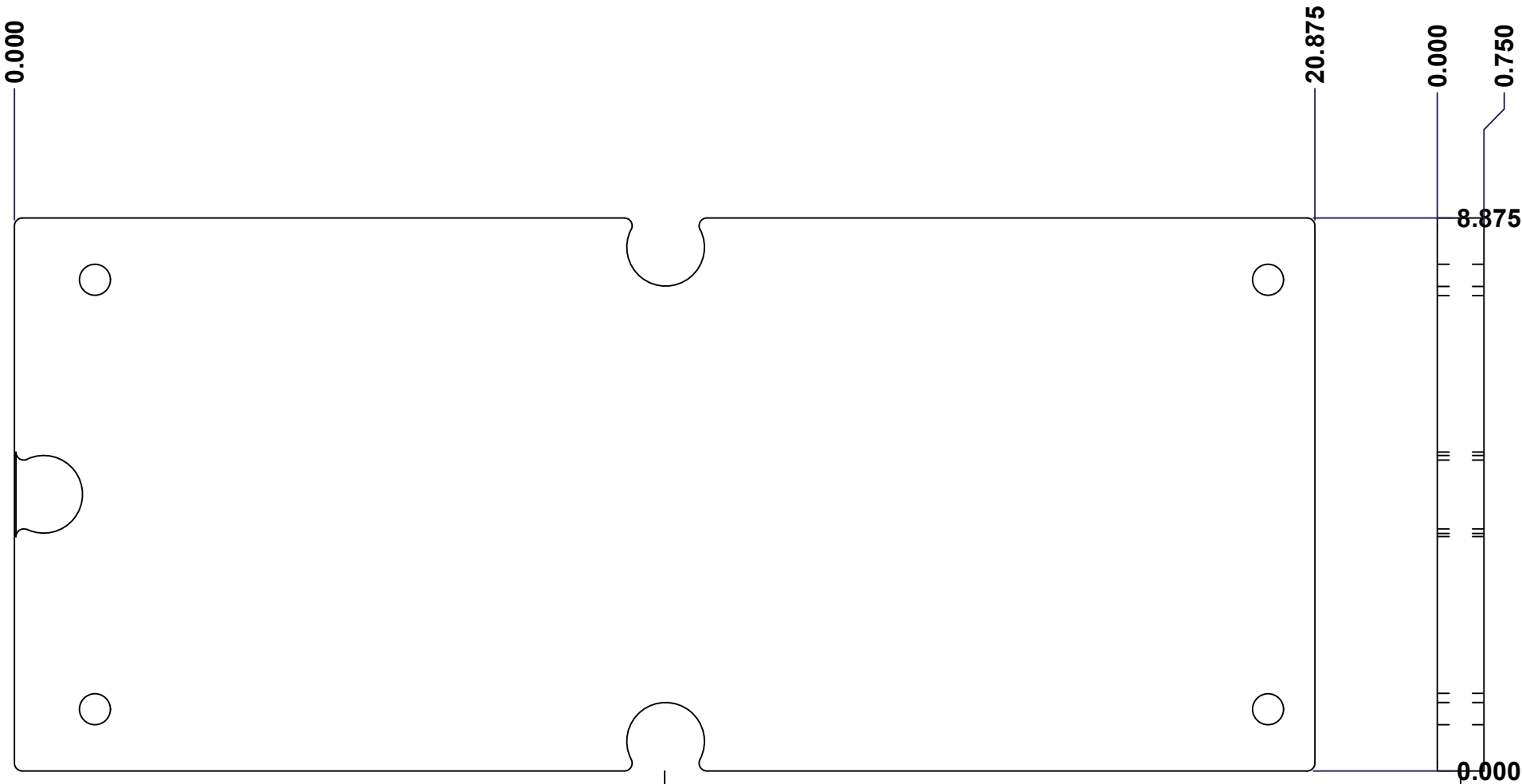
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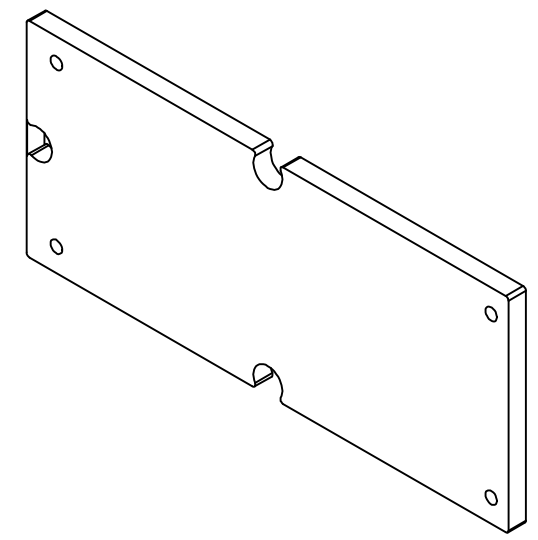
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Flatness
 Aplatissement
 Max 3.0mm
 Projection

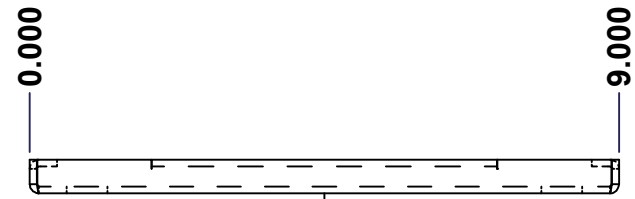
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESDG 12" x 24" Cover Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESDG122406THI-C	Rev. 0

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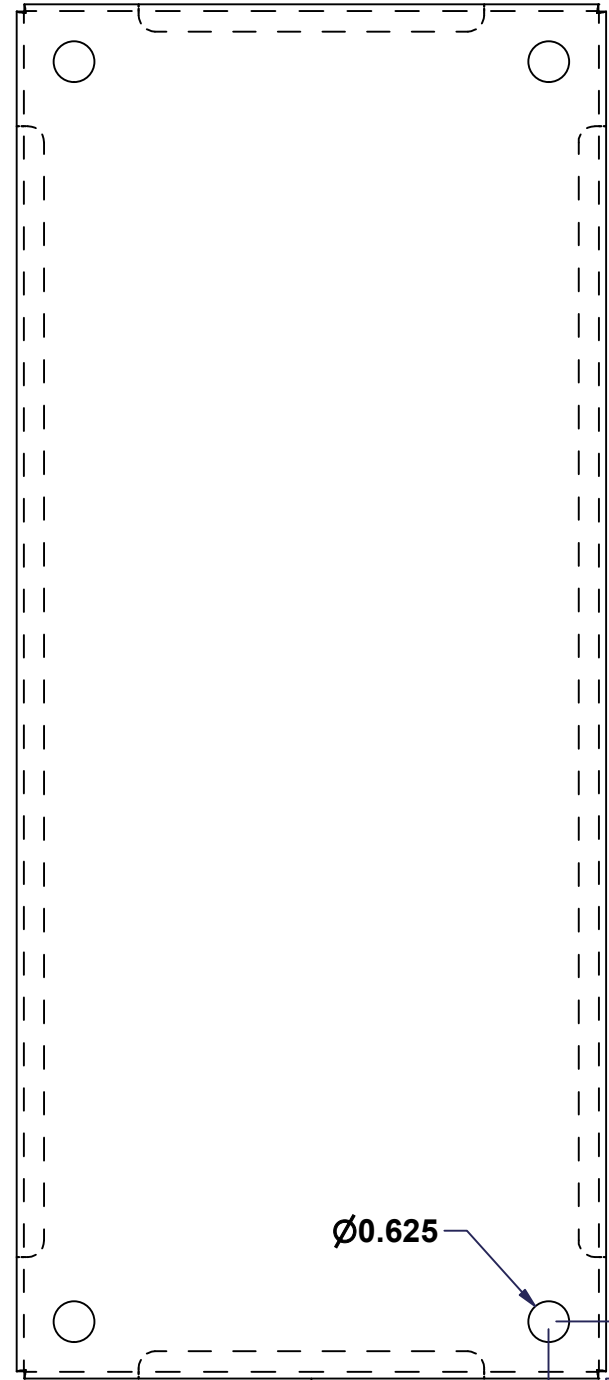
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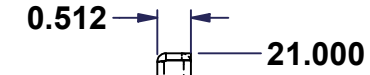
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TOP



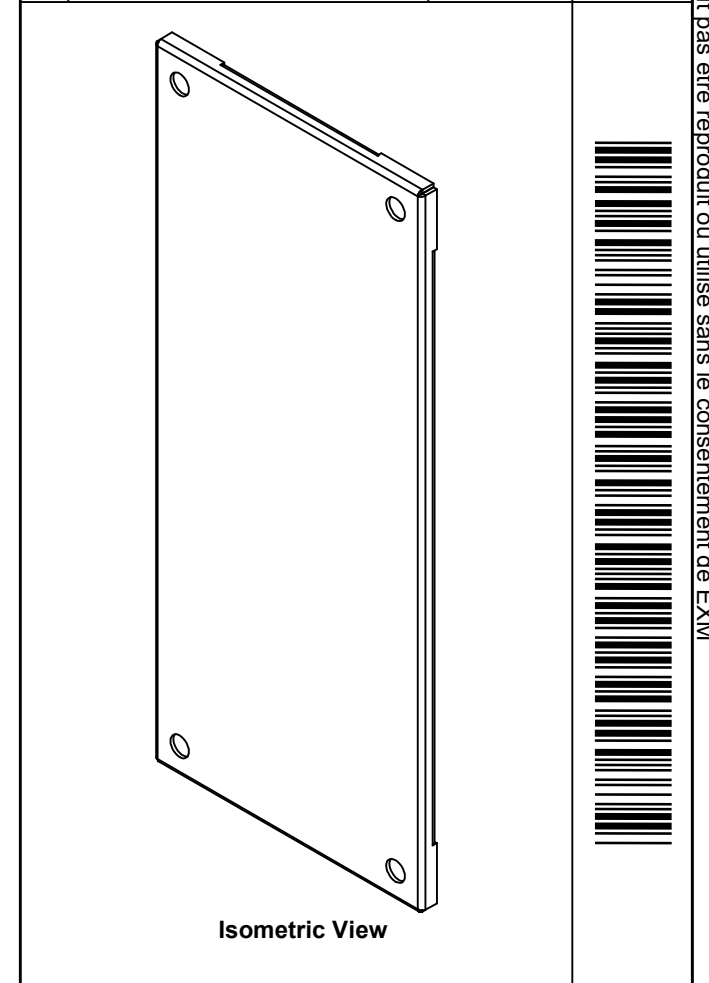
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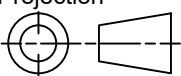
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No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: nickz	Date: 01/03/2017	
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: See Part List	Finish / Fini: See Part List	
Description: 885SP 24" x 12" Inner Panel Part		Detail Rev.
Part Number / Numéro Pièce: 885SP2412G	Rev.:	1
		0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	885SP2412G-P	0	885SP 24" x 12" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized

Parts List