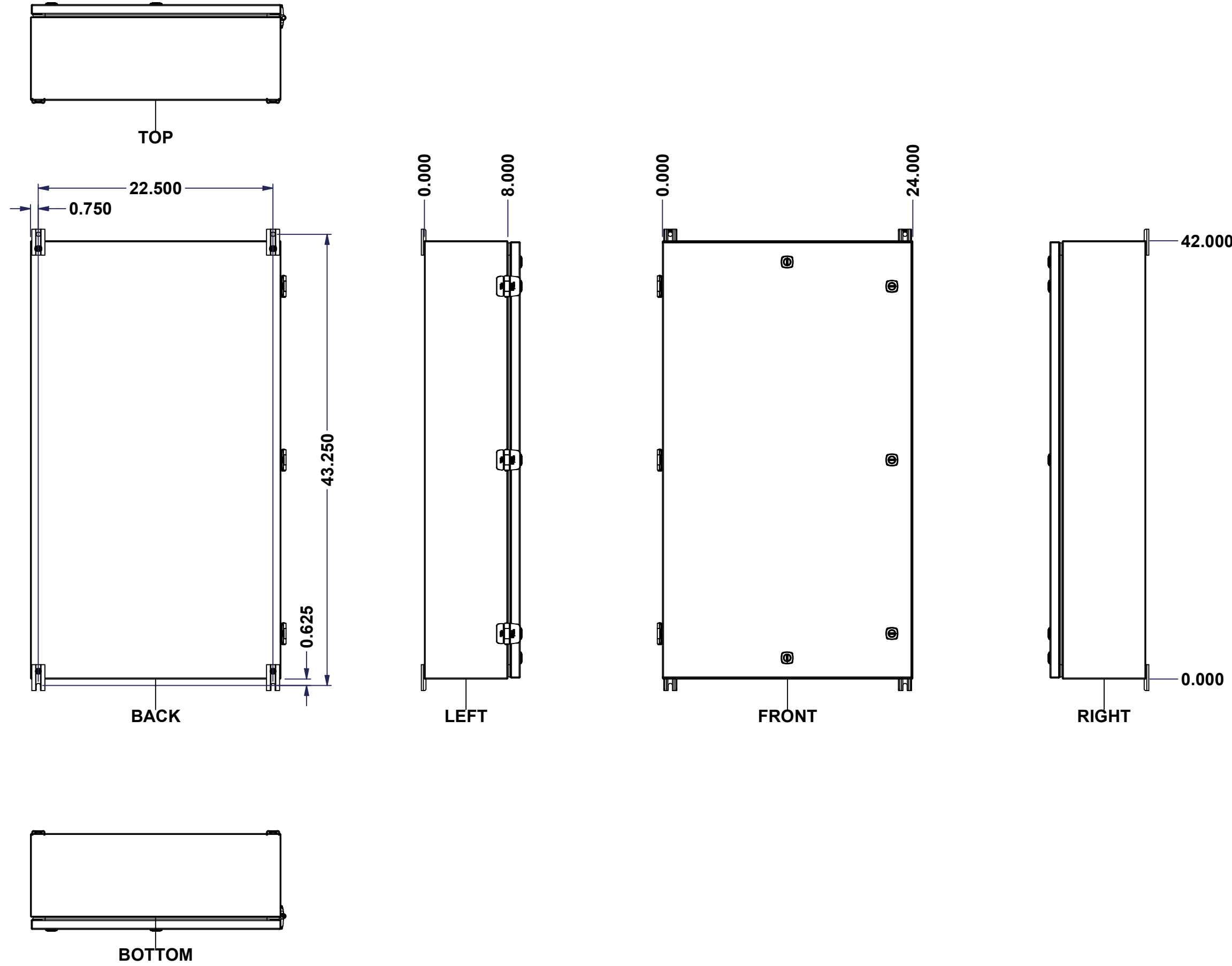
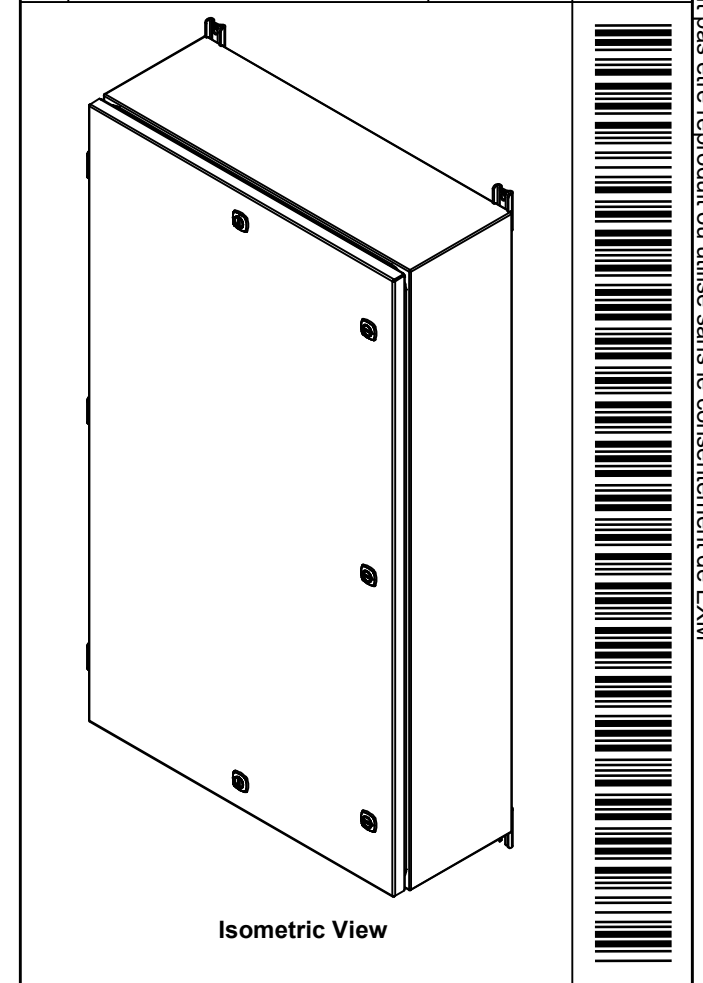


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No.	Revisions	Date	By/Par



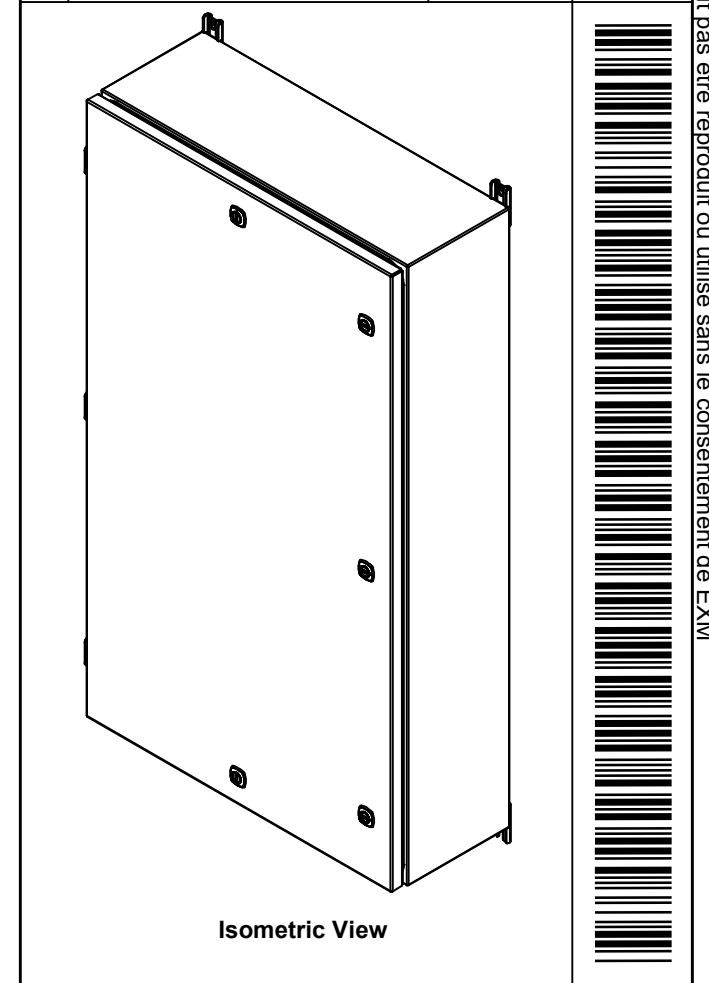
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jan-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDG 42" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE	5412ESDG422408TH	0

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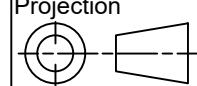
NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



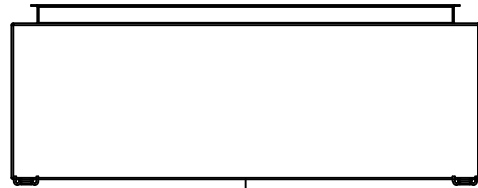
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	885SP4224G	0	885SP 42" x 24" Inner Panel Part
1	STK-K-01800	5	5412 ES Accessory Kit
3	STK-Q-10252	0	M6 Stainless Steel Sealing Washer
1	5412ESDG422408THC	0	5412ESDG 42" x 24" Cover
1	5412ESDG422408THB	0	5412ESDG 42" x 24" x 8" Body
3	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Number	Rev	Description
Parts List			

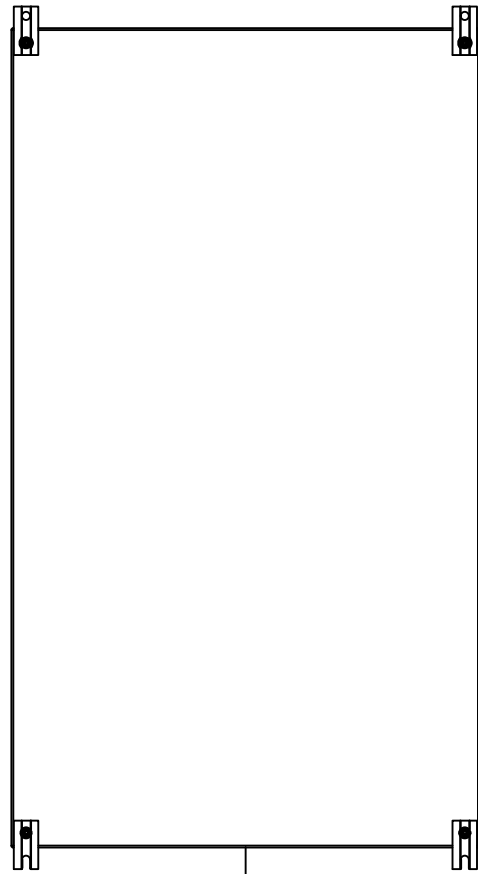
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jan-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDG 42" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	2 / 16
5412ESDG422408TH		

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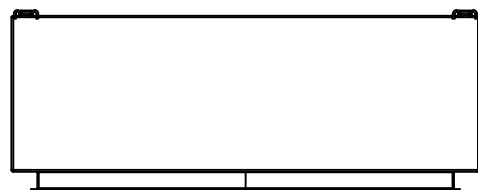
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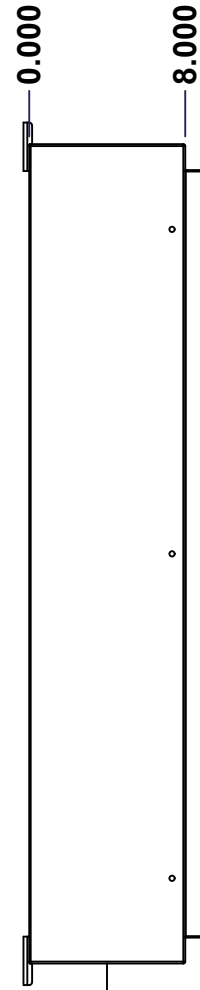
TOP



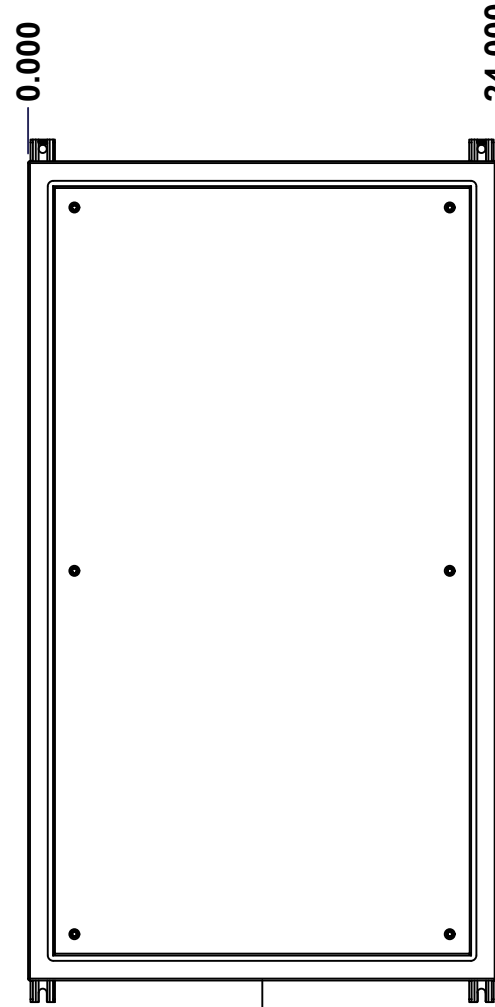
BACK



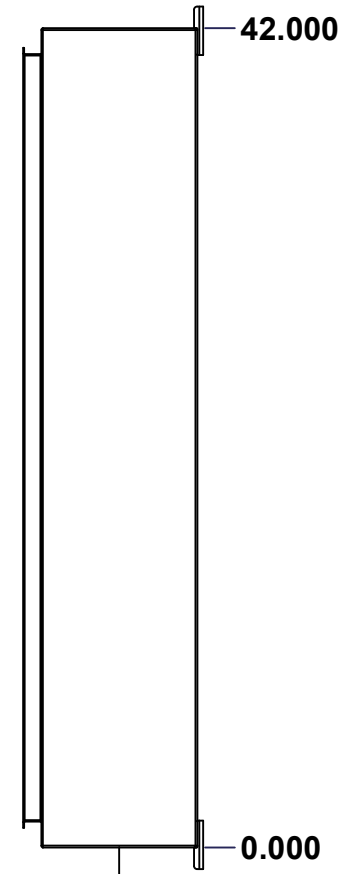
BOTTOM



LEFT

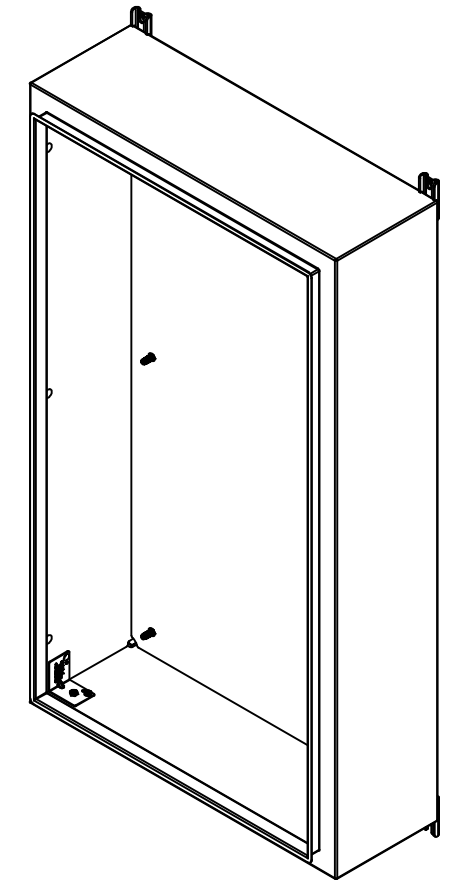


FRONT




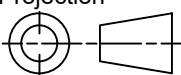
RIGHT

No.	Revisions	Date	By/Par



Isometric View



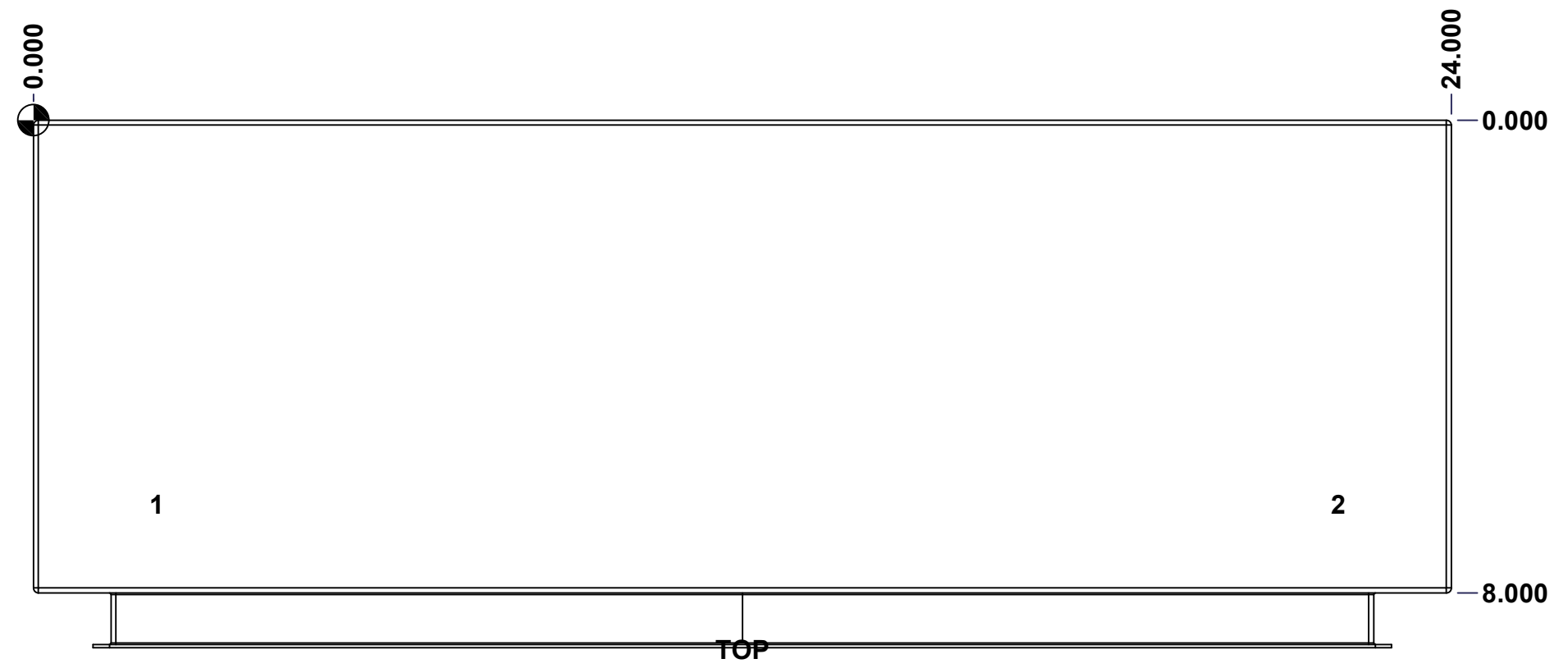
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jan-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDG 42" x 24" x 8" Body		
Part Number Numéro Pièce	Rev. 0	3 / 16
5412ESDG422408THB		

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)

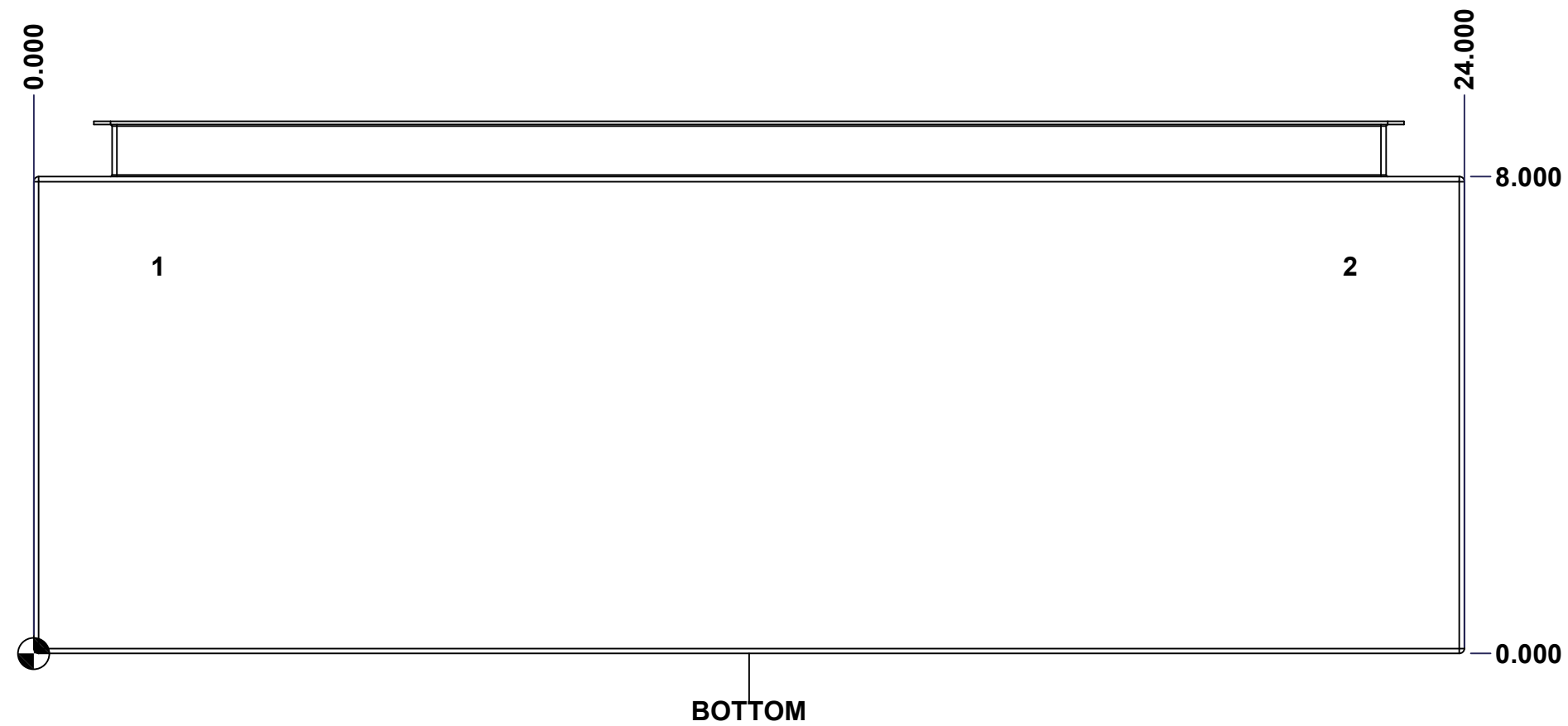


	Description	Status
	5412ESDG 42" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESDG422408THB	0 / 4
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESDG 42" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESDG422408THB	0	16

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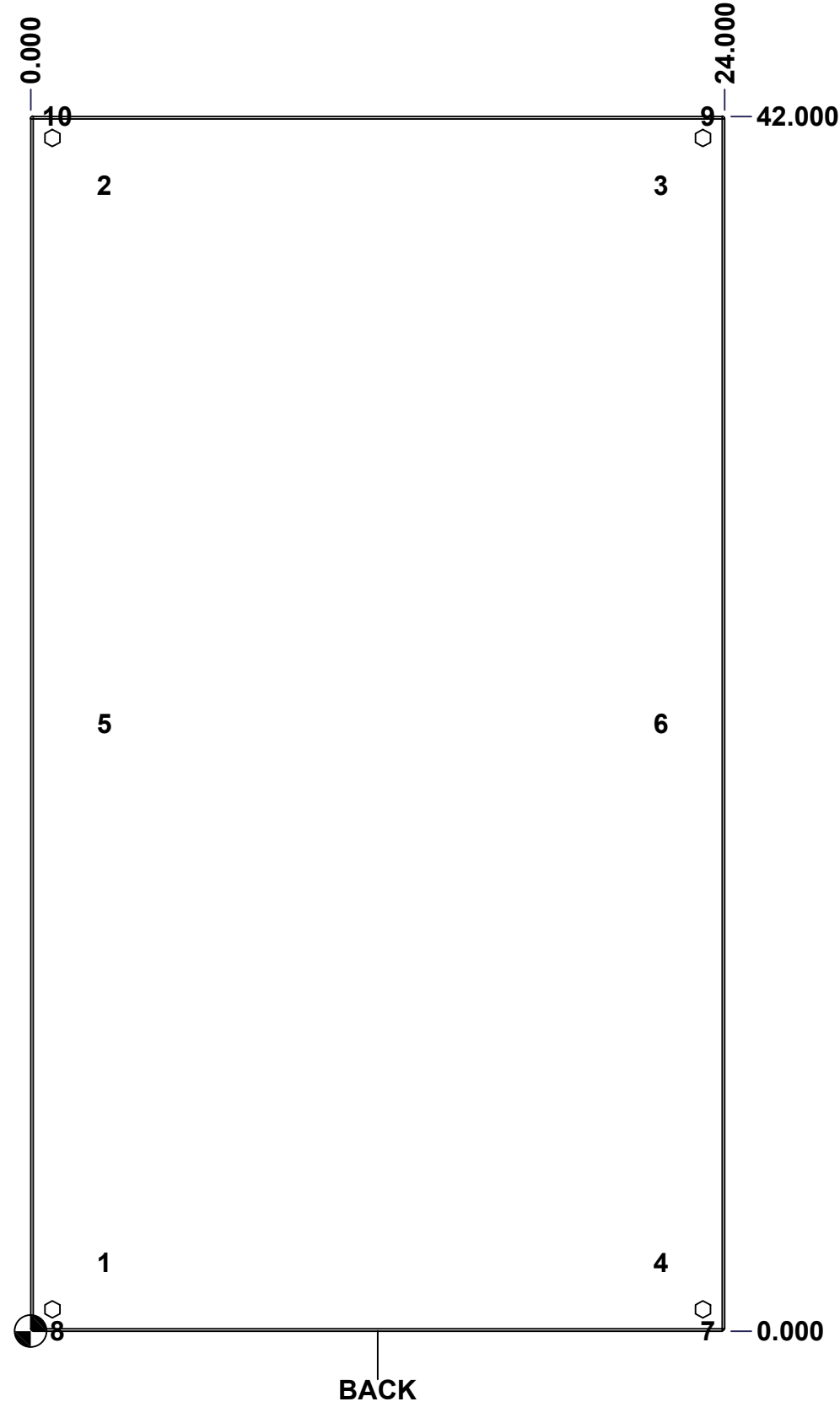
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	39.625	IP STUD M8 x 35mm (Inside)
3	21.625	39.625	IP STUD M8 x 35mm (Inside)
4	21.625	2.375	IP STUD M8 x 35mm (Inside)
5	2.375	21.000	IP STUD M8 x 35mm (Inside)
6	21.625	21.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	23.250	42.000	FOOT 885 ESMF3_CLOSE
10	0.750	42.000	FOOT 885 ESMF3_CLOSE

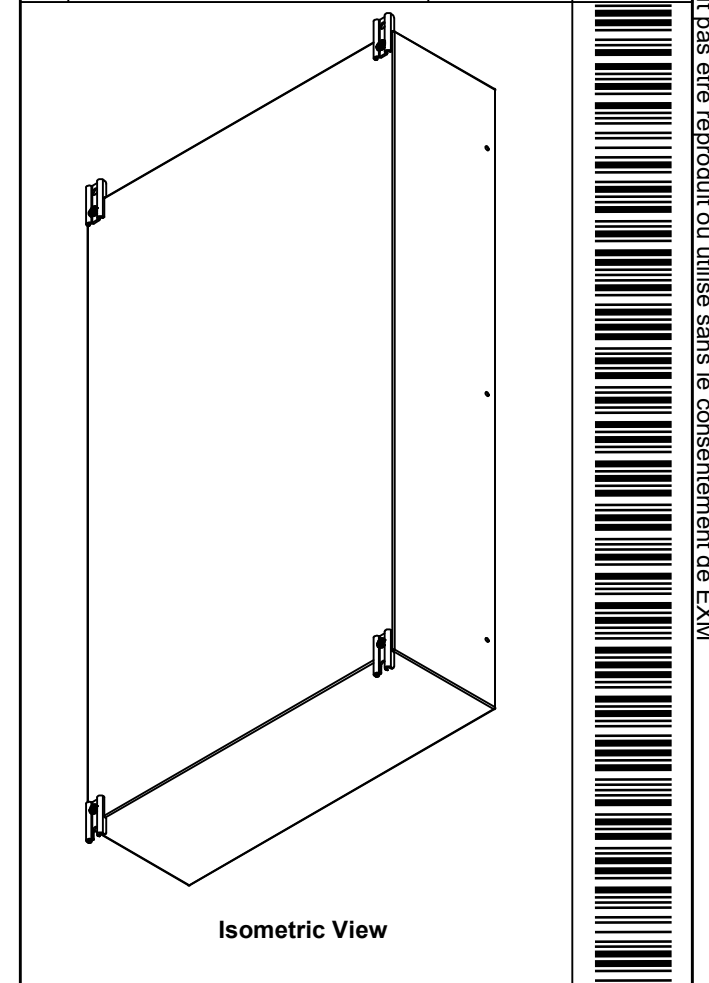


	Description	Status
	5412ESDG 42" x 24" x 8" Body	(NULL)
Part Number Numéro Pièce 5412ESDG422408THB	Rev.	6
	0	16


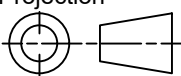
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No.	Revisions	Date	By/Par

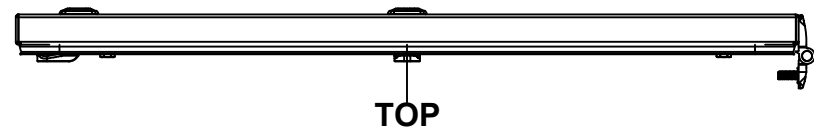


1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESDG422408THI-RS	0	5412ESDG 42" x 24" Right Insulation
1	5412ESDG422408THI-LS	0	5412ESDG 42" x 24" Left Insulation
1	5412ESDG422408THI-BT	0	5412ESDG 42" x 24"Bottom Insulation
1	5412ESDG422408THI-TP	0	5412ESDG 42" x 24"Top Insulation
1	5412ESDG422408THI-B	0	5412ESDG 42" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESDG422408THB-P	0	5412ESDG 42" x 24" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

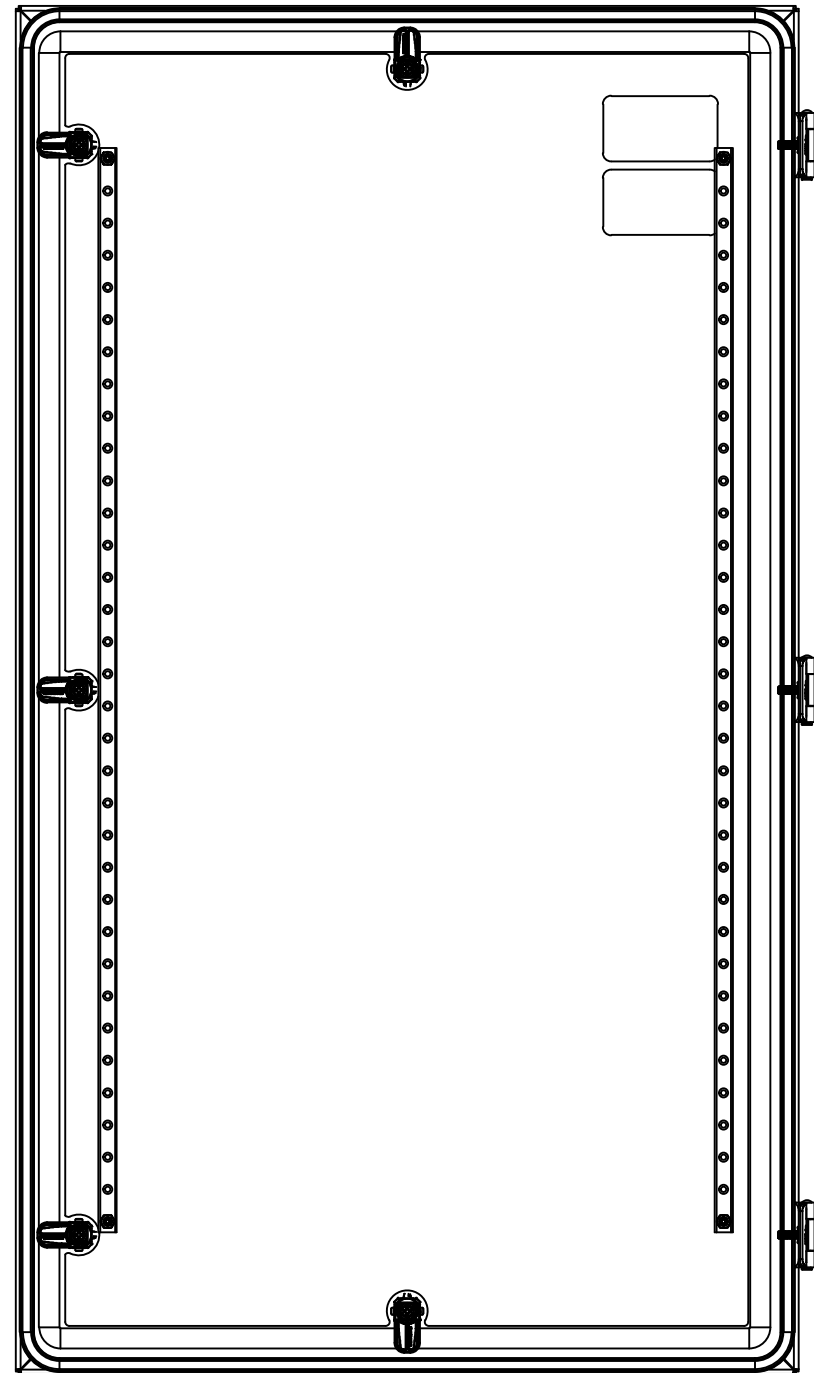
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Customer Client
Drawn By Dessiné Par BoxCad: BoxCad		Date 02-Jan-25
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESDG 42" x 24" x 8" Body		Detail Rev.
Part Number Numéro Pièce 5412ESDG422408THB		Rev. 7 0
		16

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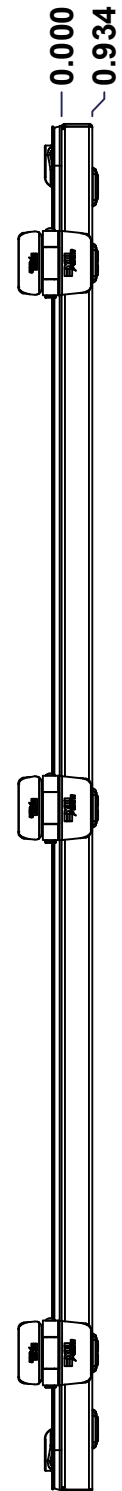
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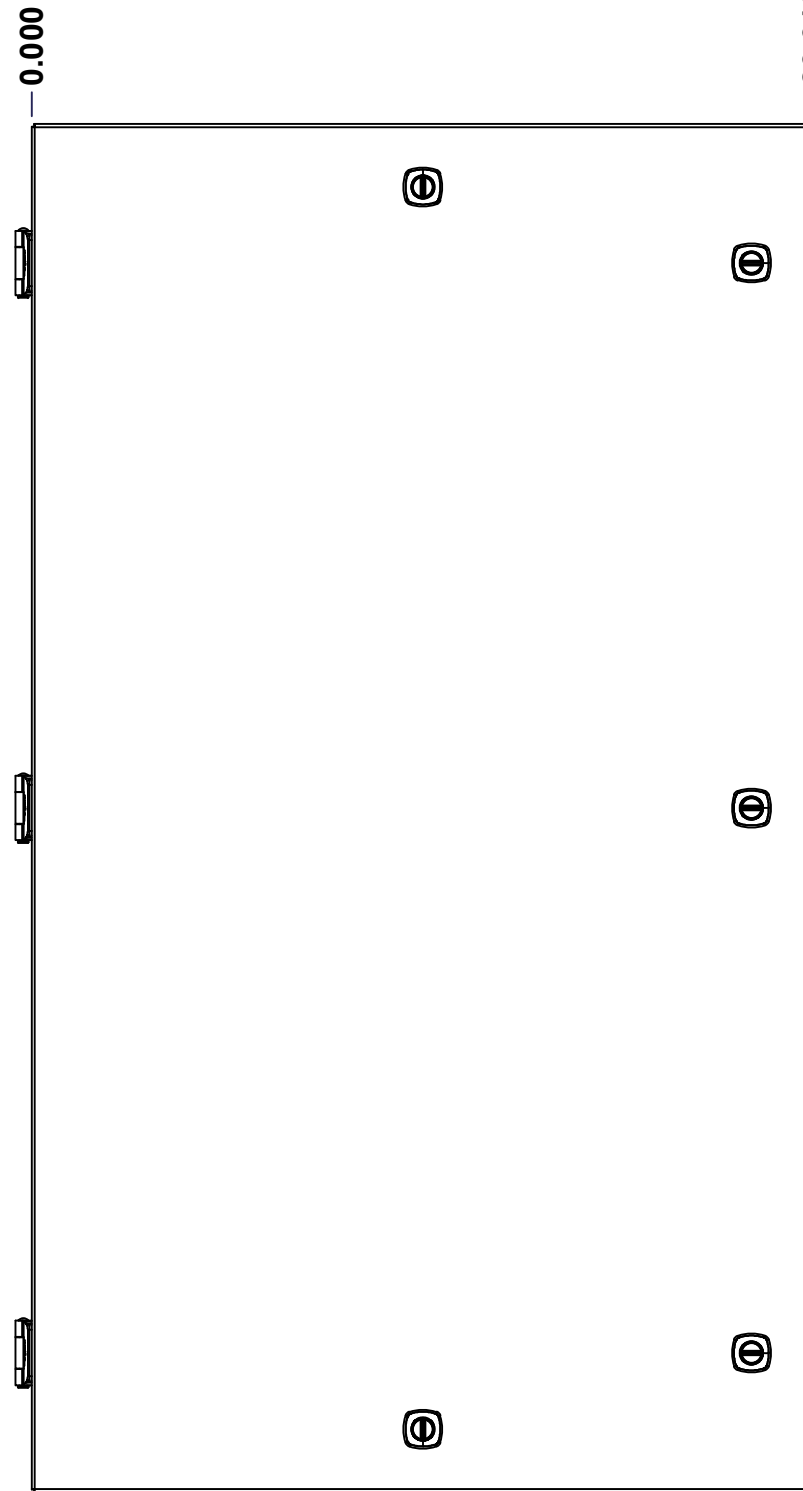
BACK



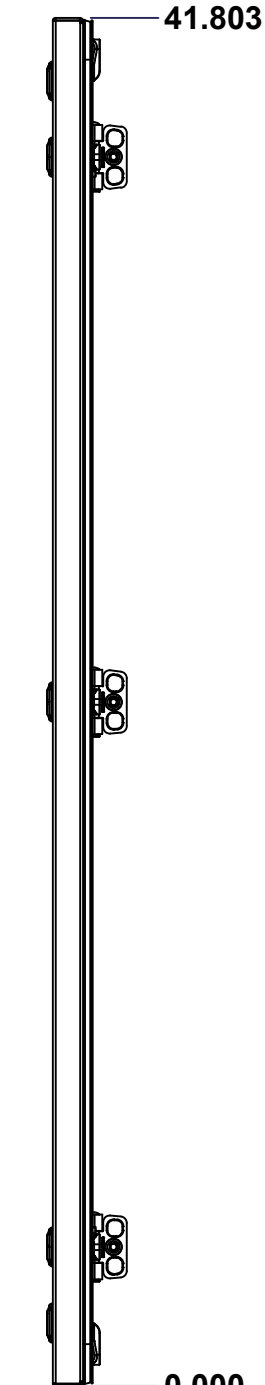
BOTTOM



LEFT

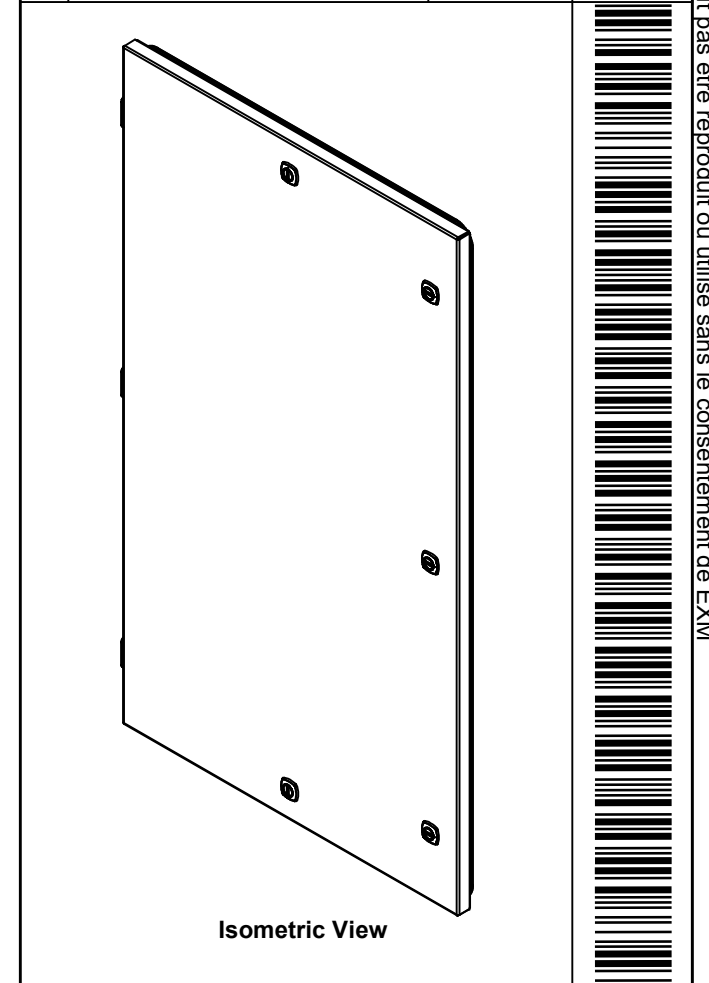


FRONT


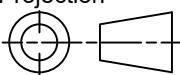


RIGHT

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESDG 42" x 24" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 16

SEE BILL OF MATERIAL ON LAST PAGE

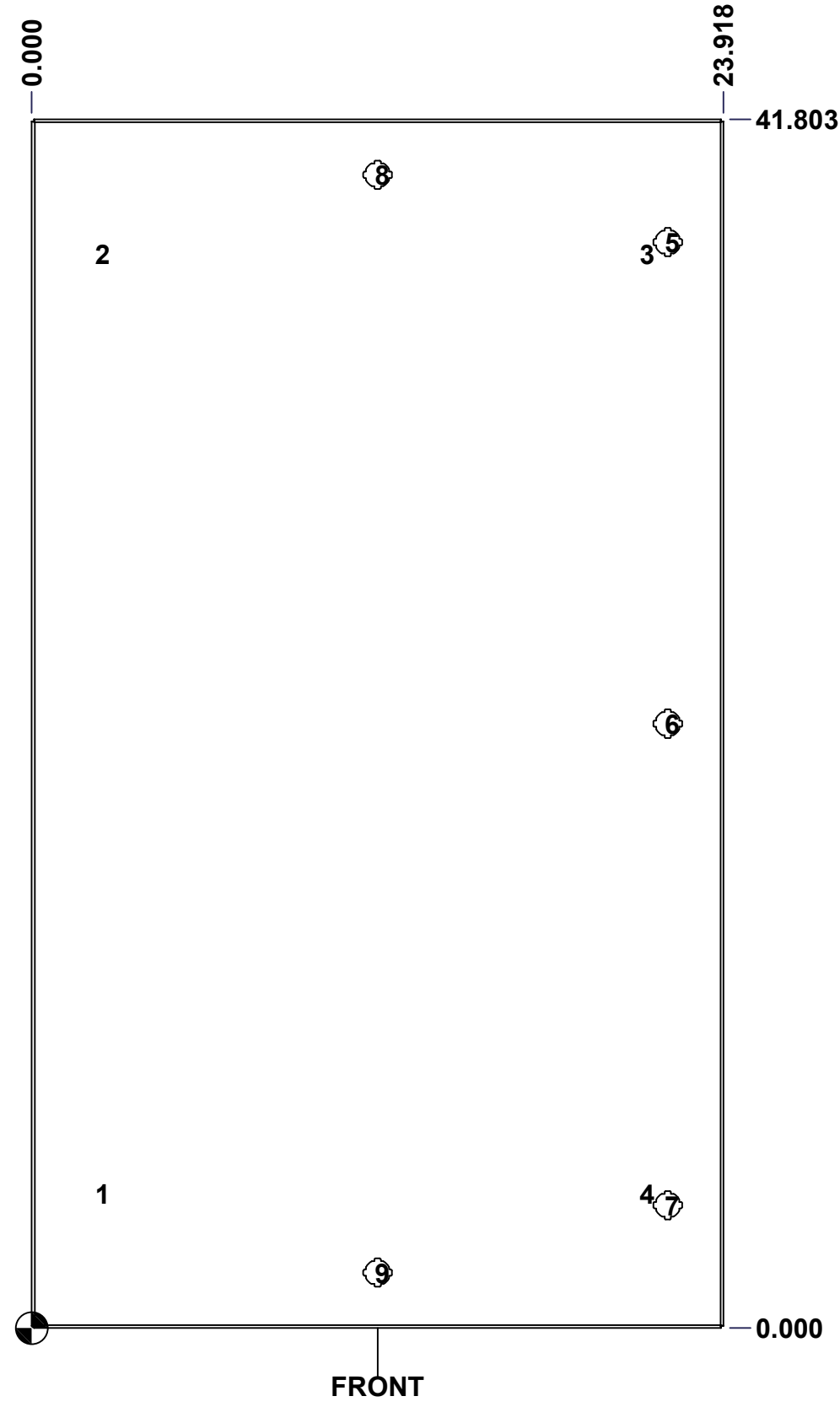
5412ESDG422408THC

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.286	4.661	STUD M6 x 18mm (Inside)
2	2.286	37.142	STUD M6 x 18mm (Inside)
3	21.117	37.142	STUD M6 x 18mm (Inside)
4	21.117	4.661	STUD M6 x 18mm (Inside)

5	21.994	37.553	LOCK 880 SCQ4-SL @ 0.0°
6	21.994	20.902	LOCK 880 SCQ4-SL @ 0.0°
7	21.994	4.250	LOCK 880 SCQ4-SL @ 0.0°
8	11.959	39.879	LOCK 880 SCQ4-SL @ 90.0°
9	11.959	1.924	LOCK 880 SCQ4-SL @ 270.0°

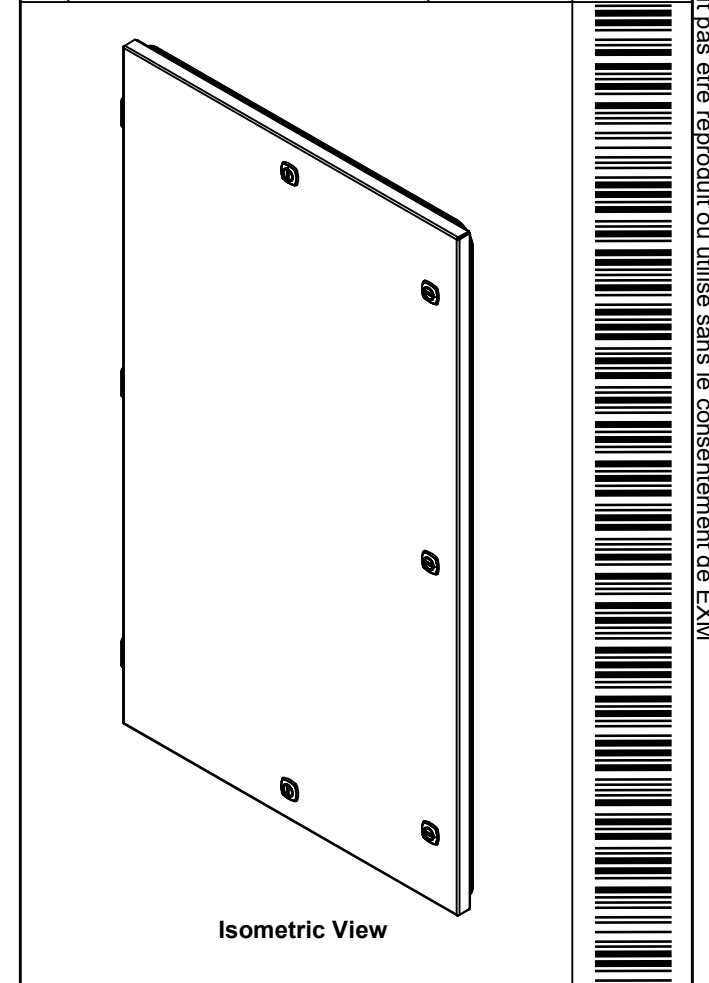


	Description	Status
	5412ESDG 42" x 24" Cover	(NULL)
Part Number Numéro Pièce 5412ESDG422408THC	Rev.	9
	0	16


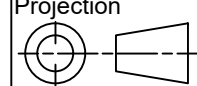
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No.	Revisions	Date	By/Par

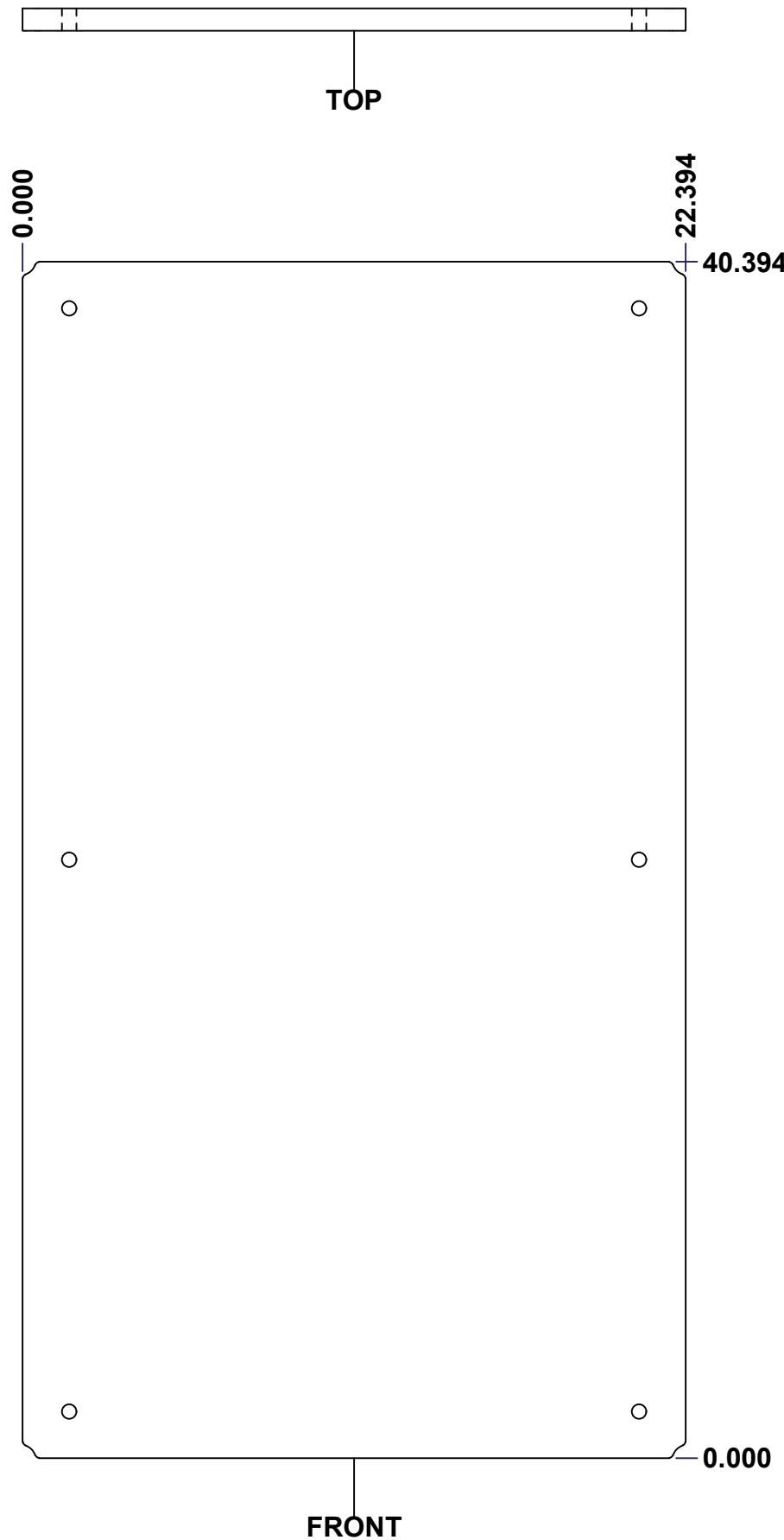


5	STK-K-12500	19	5412 ES 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESDG422408THI-C	0	5412ESDG 42" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDG422408THG2	0	5412ESDG 42" x 24" Cover Gasket
1	5412ESDG422408THG	0	5412ESDG 42" x 24" Cover Gasket
1	5412ESDG422408THC-P	0	5412ESDG 42" x 24" Cover Part
3	STK-A-02360	0	External Hinge for Double Gasket
3	STK-Q-07220	1	M6 Nylon Insert Lock Nut
3	STK-Q-10252	0	M6 Stainless Steel Sealing Washer
QTY	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDG 42" x 24" Cover		
Part Number Numéro Pièce	Rev. 0	10 / 16
5412ESDG422408THC		

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No.	Revisions	Date	By/Par

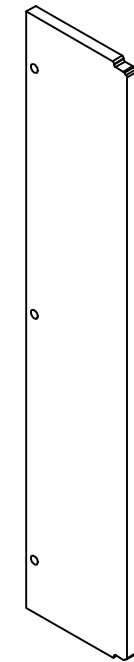
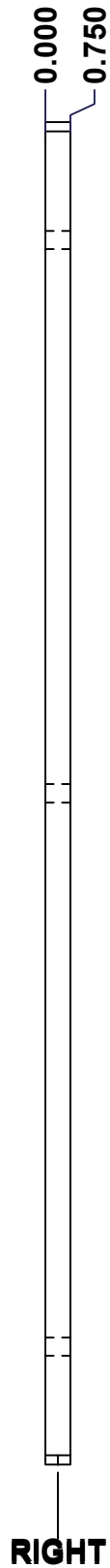
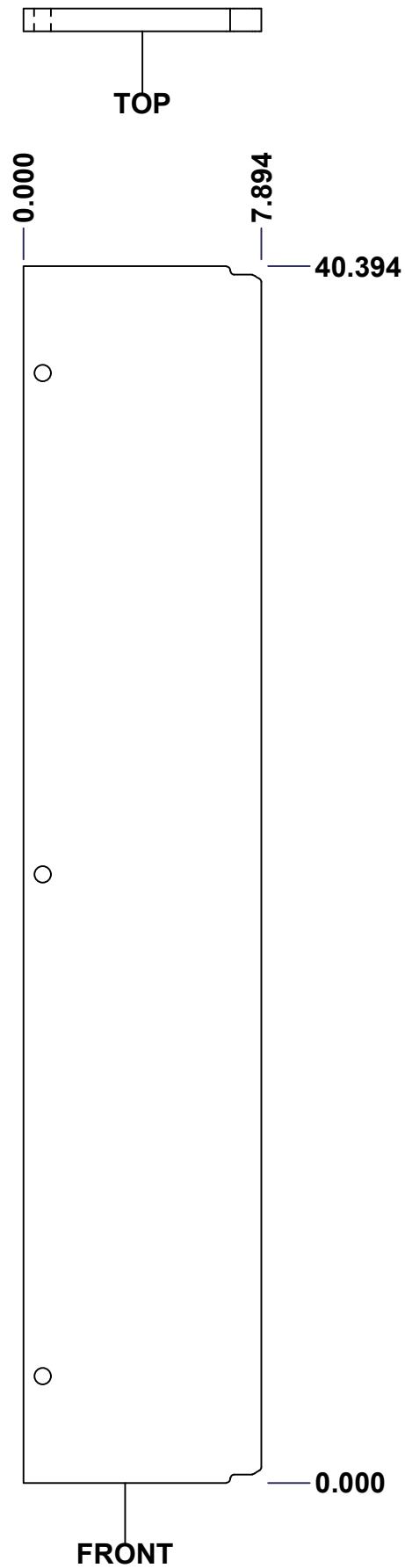
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESDG 42" x 24" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESDG422408TH-B		0	16

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Isometric View

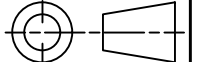


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection

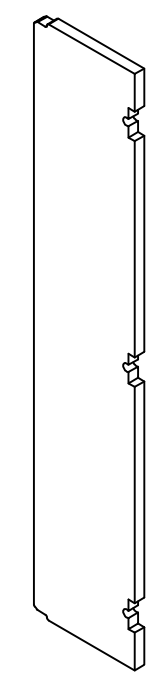
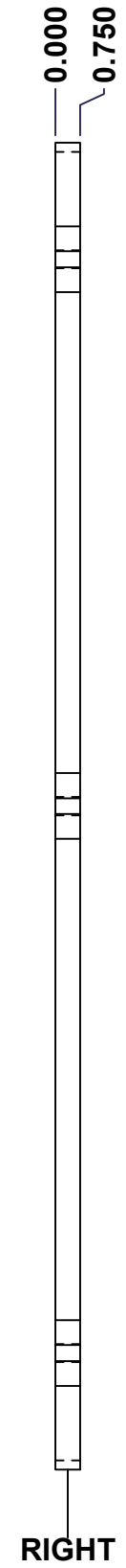
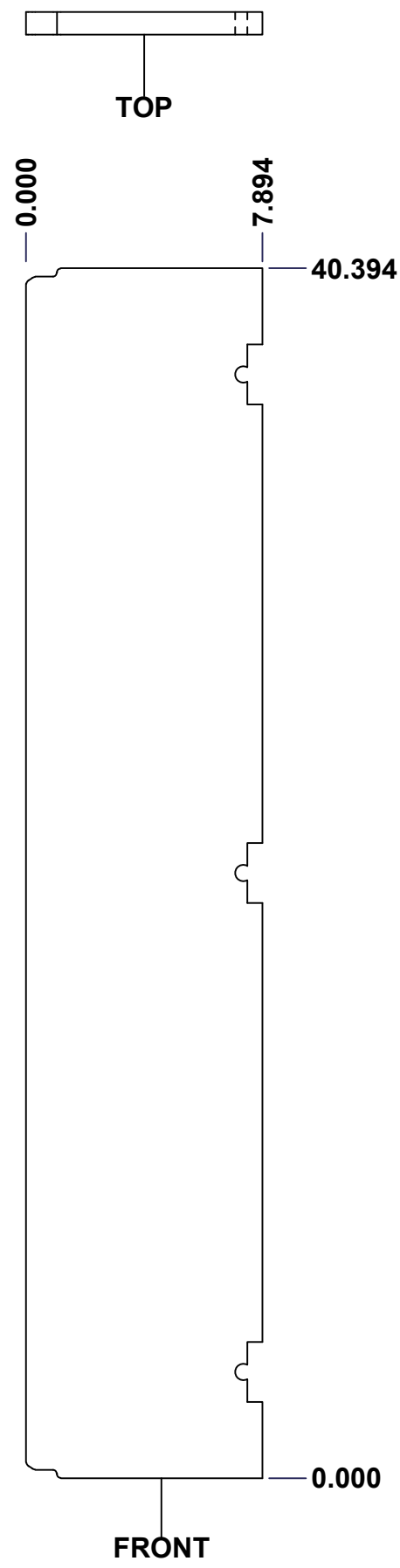


Customer Client	Date
Drawn By Dessiné Par	Date 23-Jan-07
Material Matière	Polyisocyanurate
Color Couleur	Aluminum
Finish Fini	N/A
Description	Detail Rev.
5412ESDG 42" x 24" Left Insulation	
Part Number Numéro Pièce	Rev. 12
5412ESDG422408THI-LS	0 16

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No.	Revisions	Date	By/Par

Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

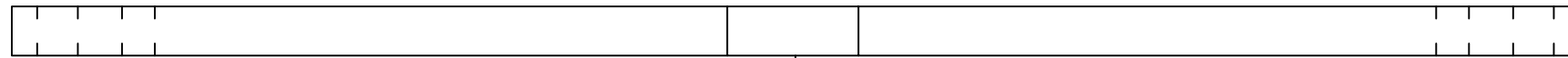
Description: 5412ESDG 42" x 24" Right Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412ESDG422408TH-RS	Rev. 0	13 / 16
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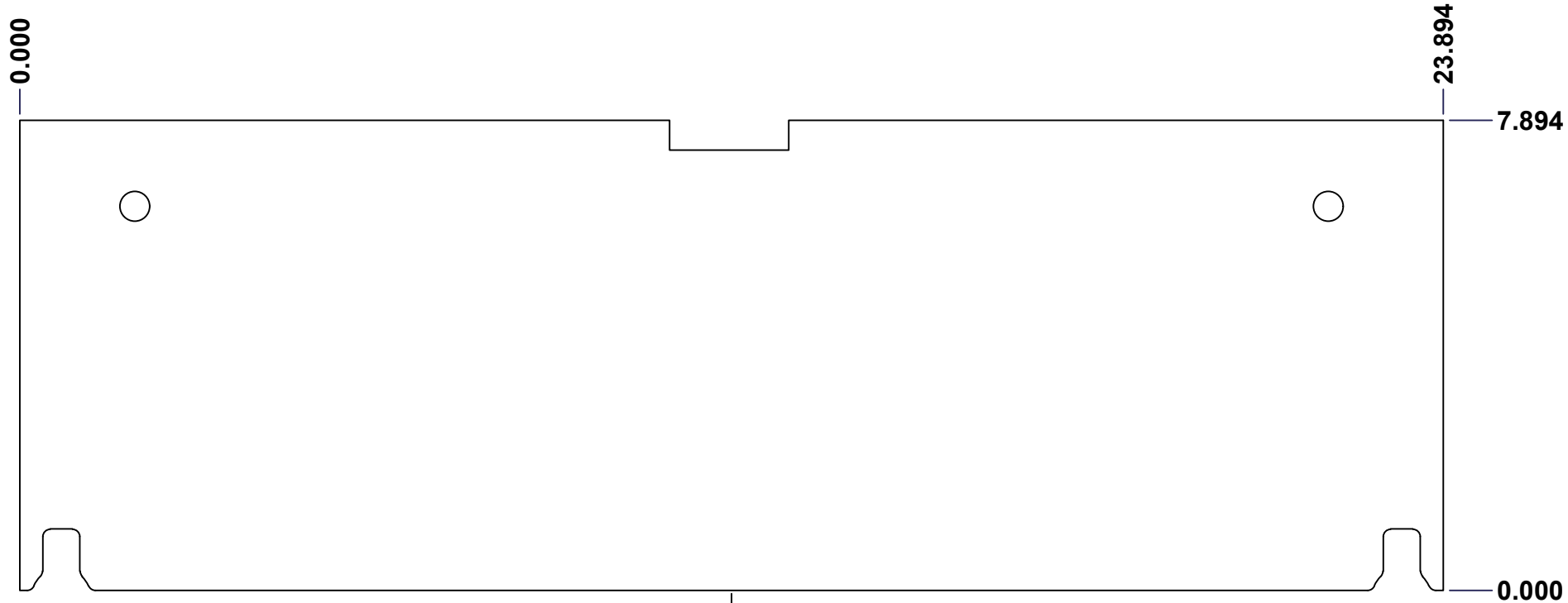
SEE BILL OF MATERIAL ON LAST PAGE

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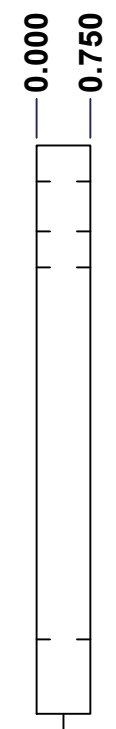
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TOP

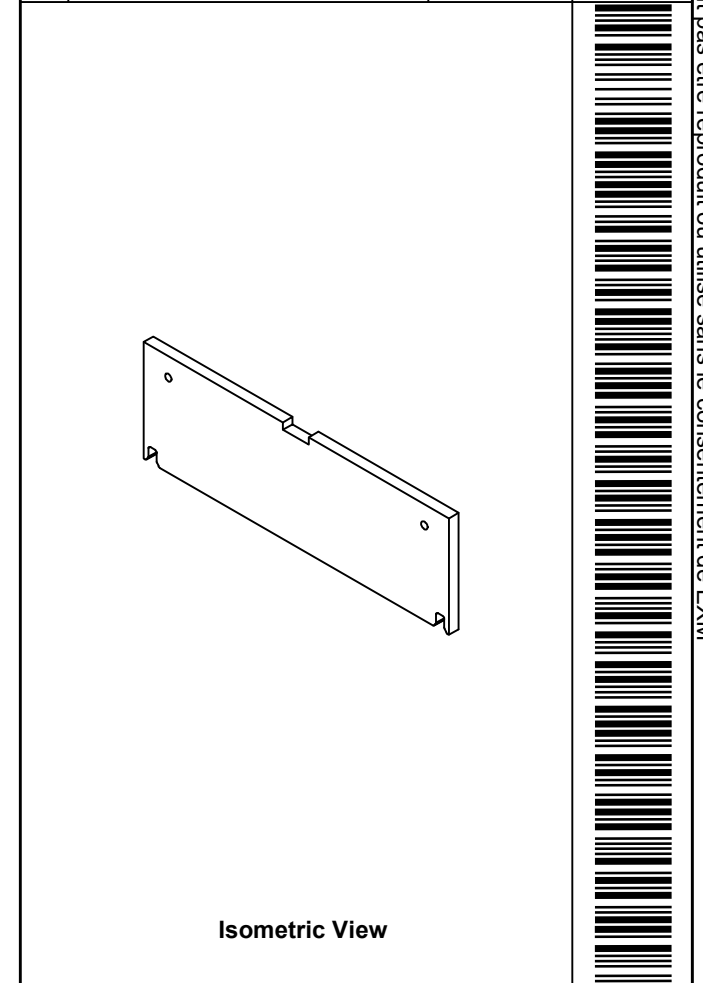


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

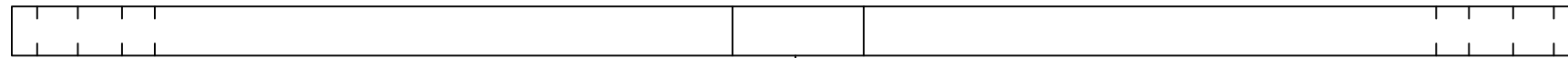
Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Smooth
Description: 5412ESDG 42" x 24"Top Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESDG422408THI-TP	Rev. 0

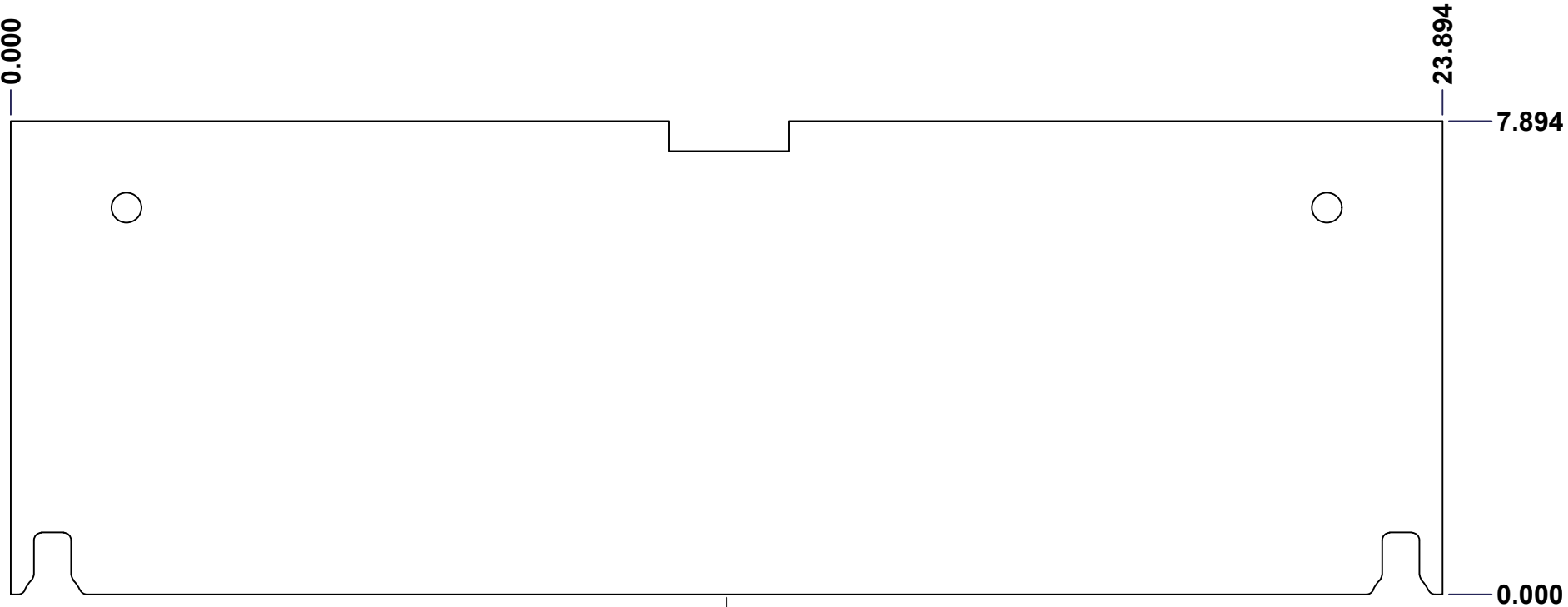
SEE BILL OF MATERIAL ON LAST PAGE

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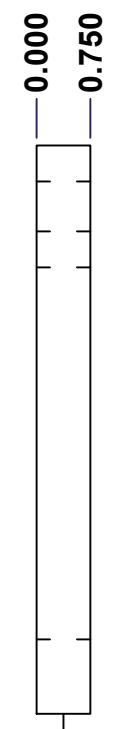
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TOP

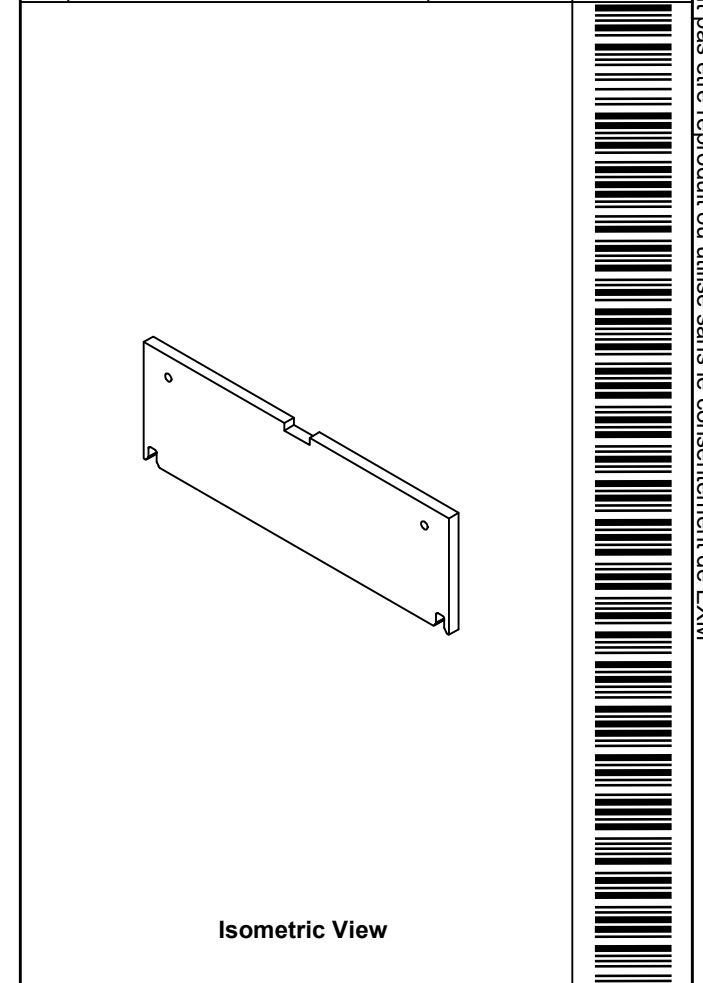



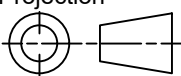
FRONT



RIGHT

No.	Revisions	Date	By/Par

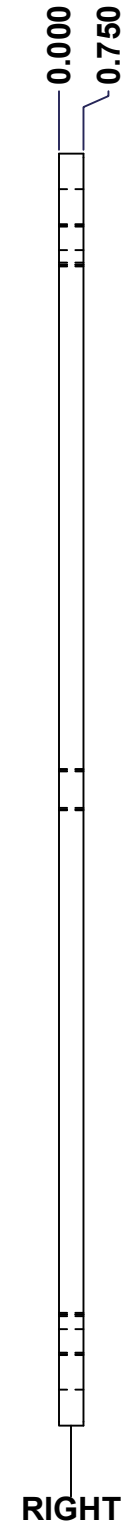
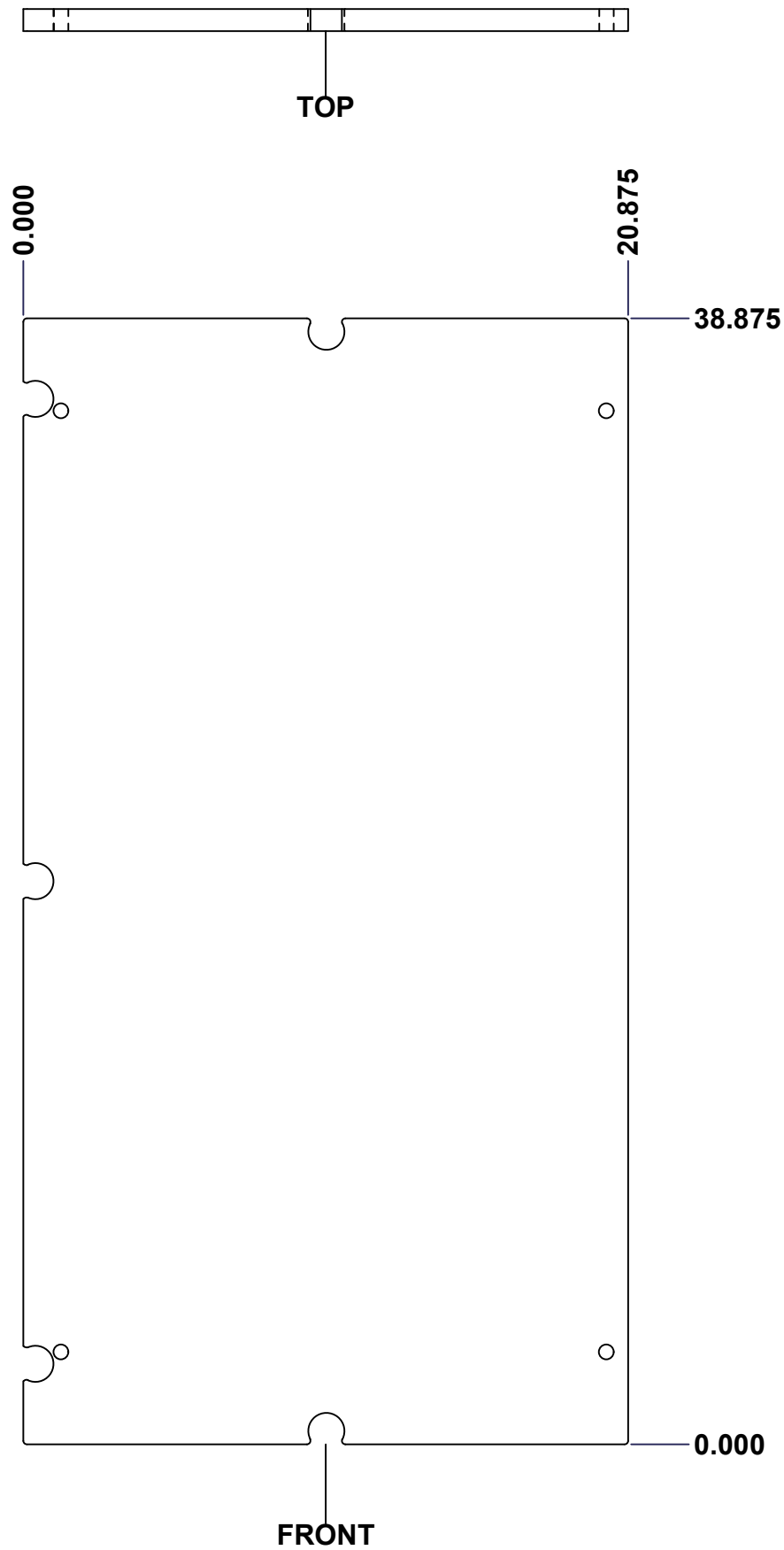


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Smooth
Description	Detail Rev.	
5412ESDG 42" x 24"Bottom Insulation		
Part Number Numéro Pièce	Rev.	15
5412ESDG422408THI-BT	0	16

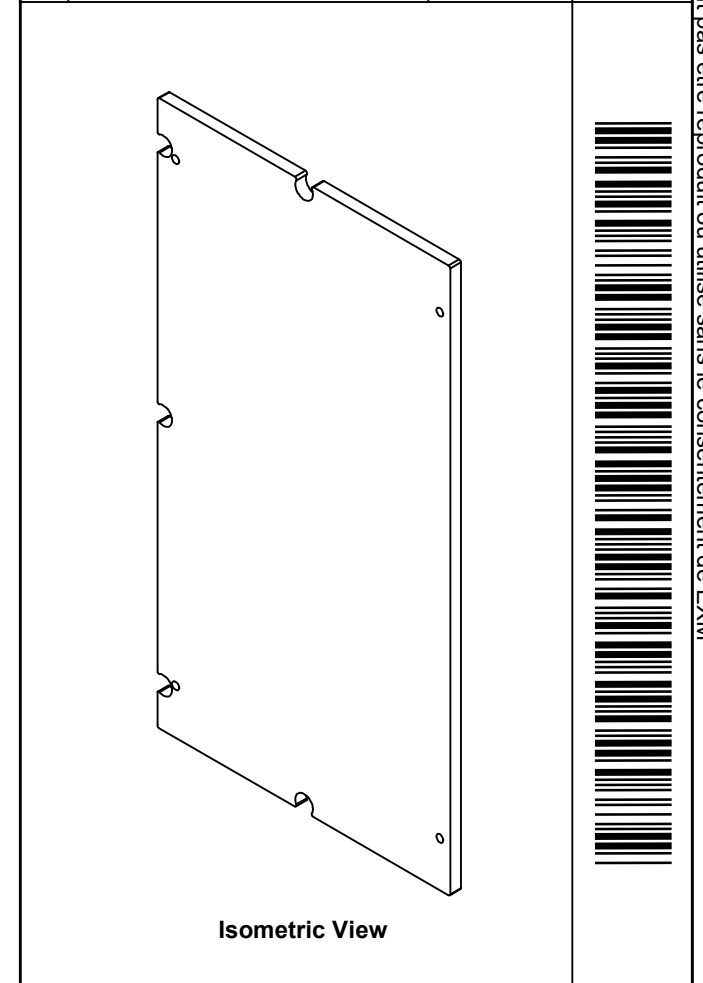
SEE BILL OF MATERIAL ON LAST PAGE


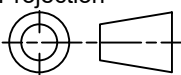
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No.	Revisions	Date	By/Par

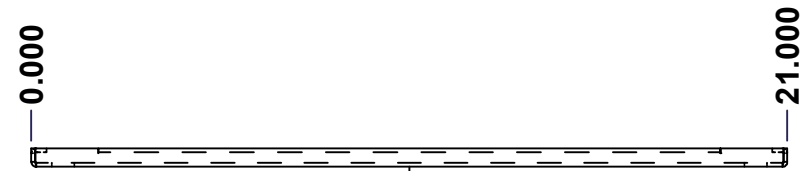


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESDG 42" x 24" Cover Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESDG422408TH-C		Rev. 0 / 16

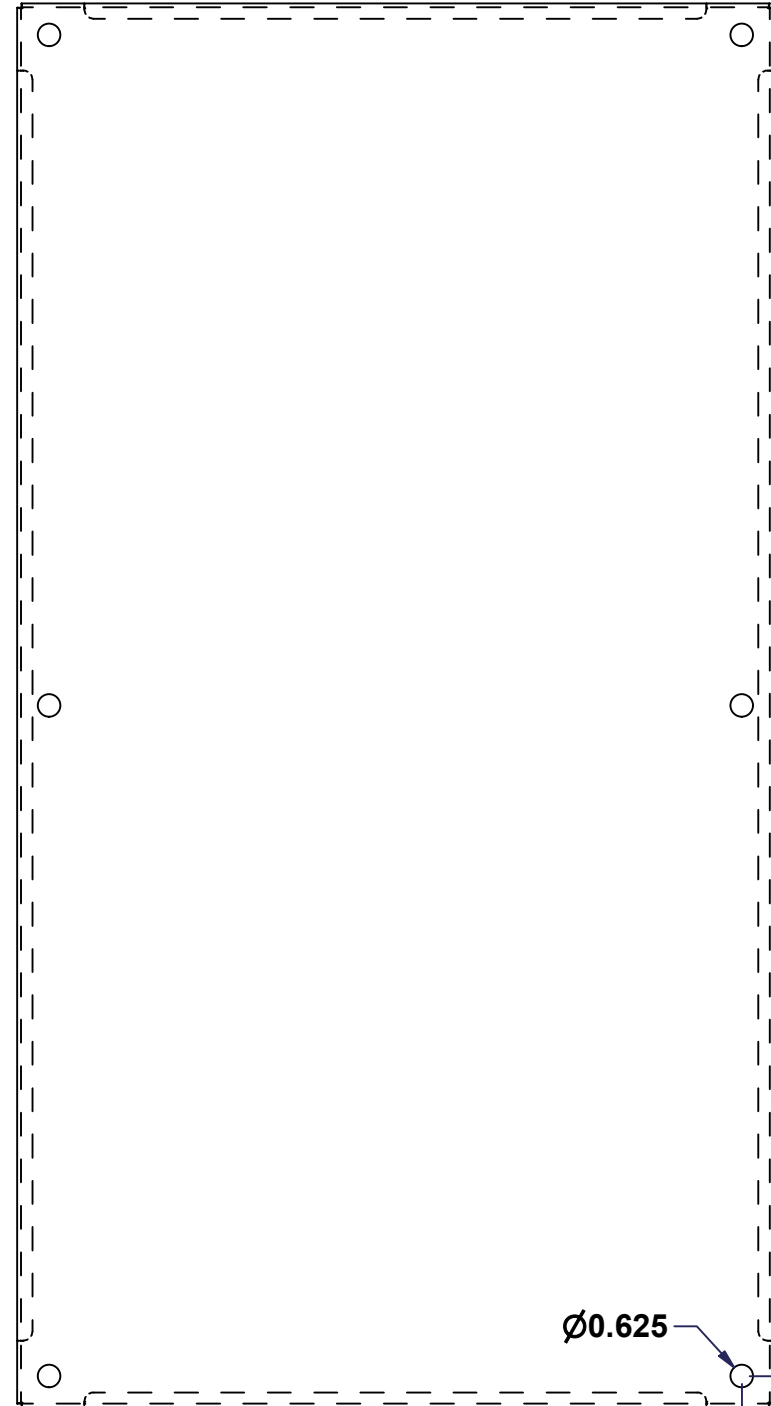
SEE BILL OF MATERIAL ON LAST PAGE

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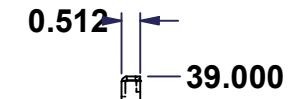
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TOP



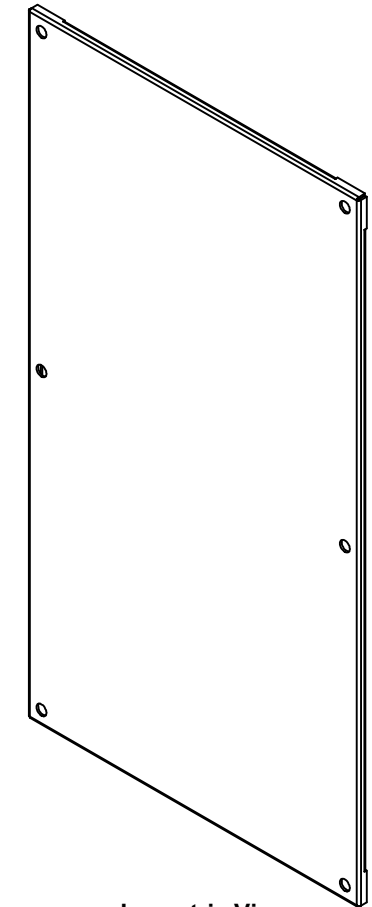
FRONT



RIGHT


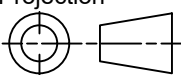
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: nickz	Date 01/03/2017
Material Matière 12 Ga Galvanized (2.5mm)	
Color Couleur See Part List	Finish Fini See Part List
Description 885SP 42" x 24" Inner Panel Part	
Detail Rev.	
Part Number Numéro Pièce 885SP4224G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	885SP4224G-P	0	885SP 42" x 24" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized

Parts List