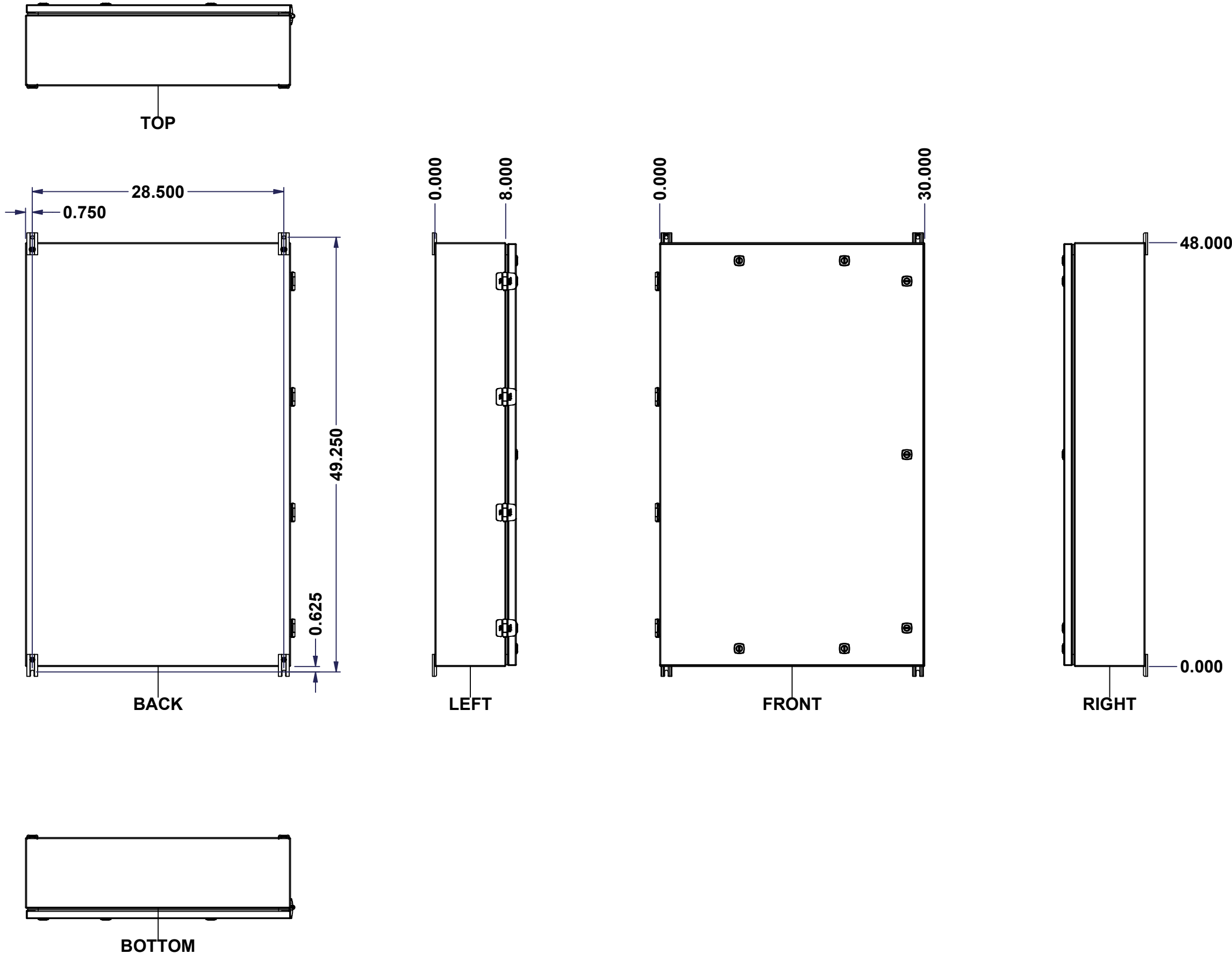
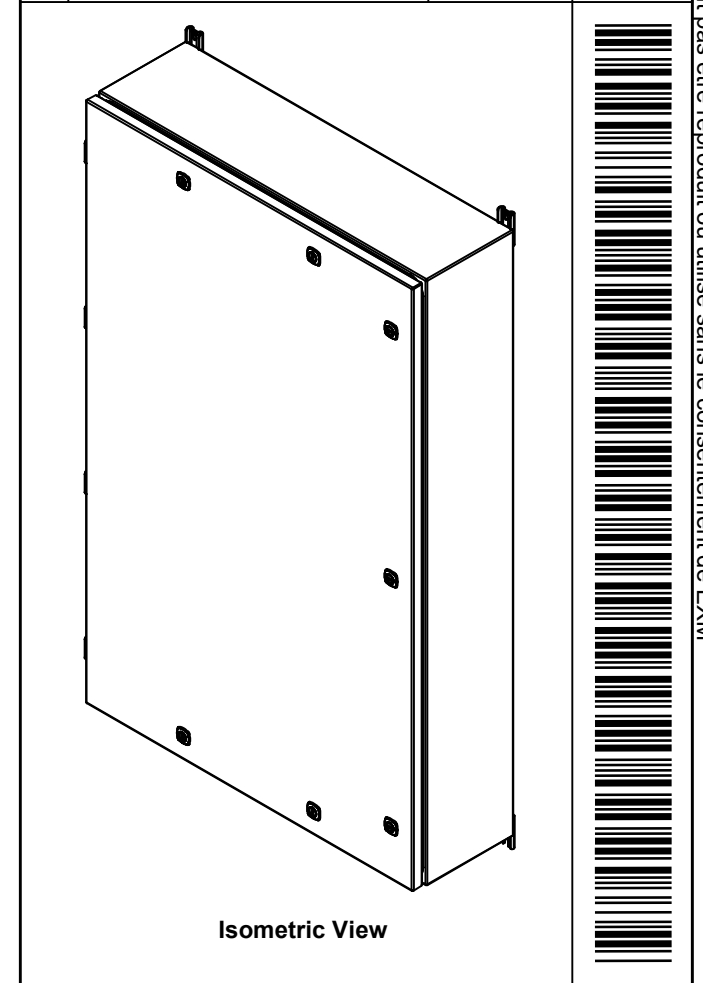


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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDG 48" x 30" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 16

SEE BILL OF MATERIAL ON LAST PAGE

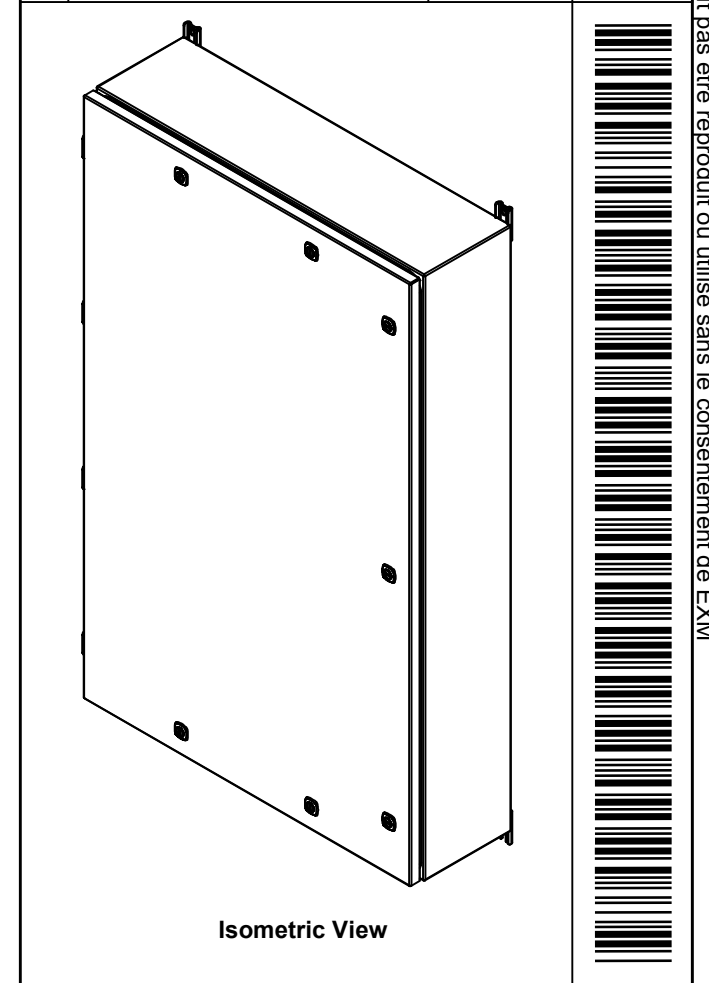
**5412ESDG483008TH**

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

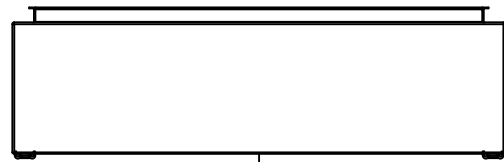
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	885SP4830G	0	885SP 48" x 30" Inner Panel Part
1	STK-K-01800	5	5412 ES Accessory Kit
4	STK-Q-10252	0	M6 Stainless Steel Sealing Washer
1	5412ESDG483008THC	0	5412ESDG 48" x 30" Cover
1	5412ESDG483008THB	0	5412ESDG 48" x 30" x 8" Body
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Number	Rev	Description
Parts List			

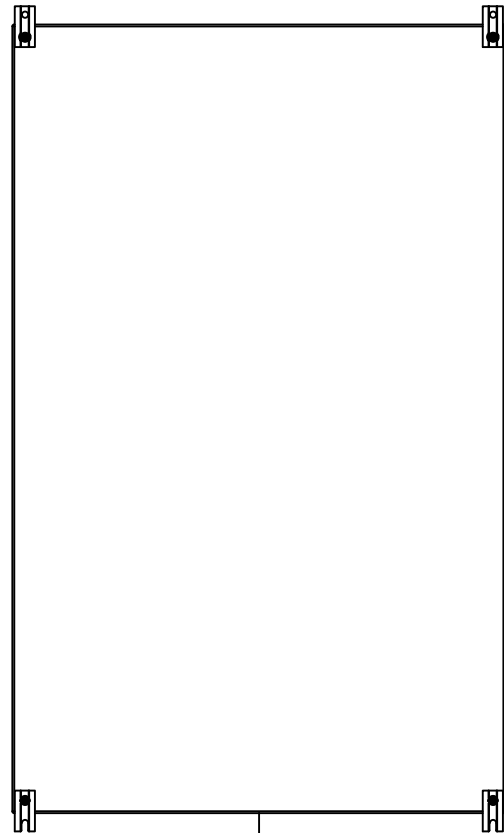
Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad Date 02-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur	Asa-61 Grey Finish Smooth
Description	Detail Rev.
5412ESDG 48" x 30" x 8" Assembly	
Part Number Numéro Pièce	Rev. 2
<b>5412ESDG483008TH</b>	<b>0</b>

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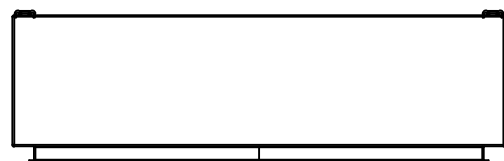
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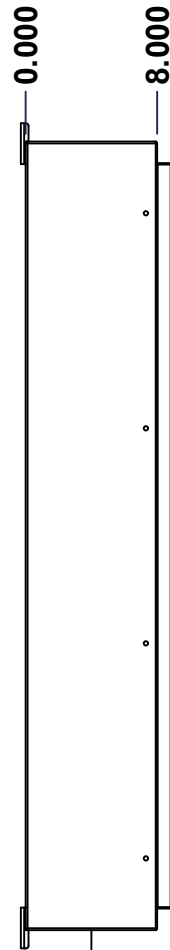
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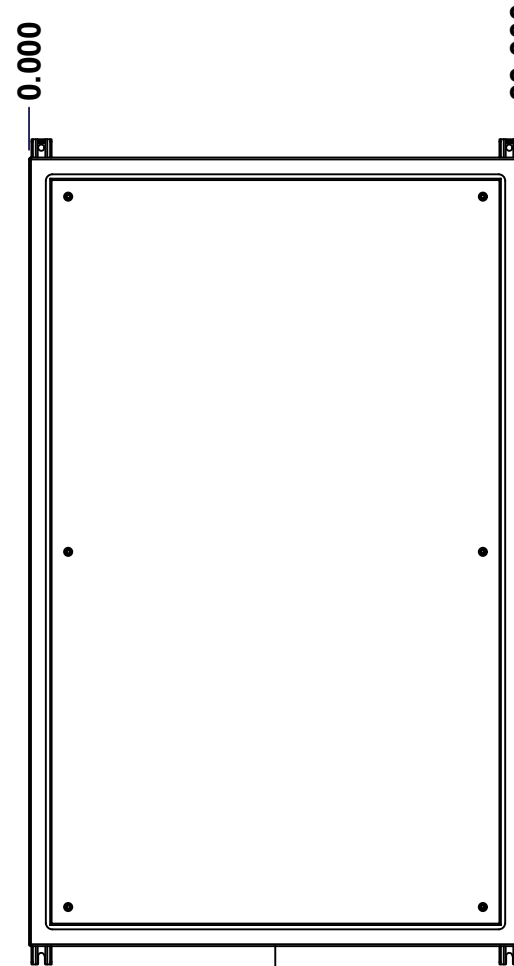
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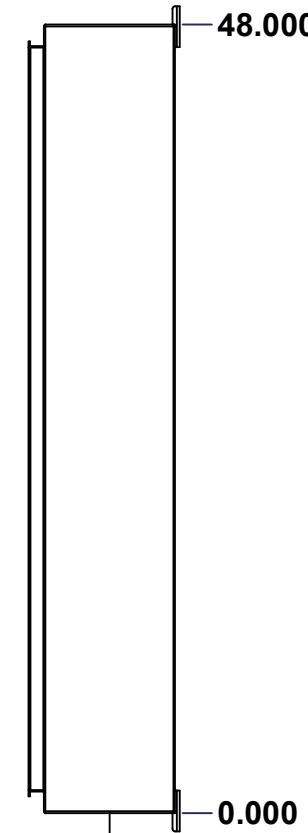
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LEFT

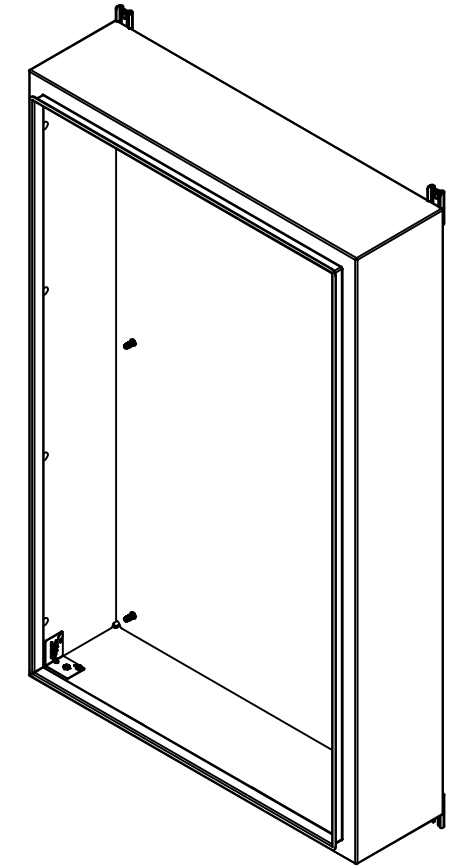


FRONT




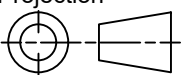
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESDG 48" x 30" x 8" Body		Detail Rev.
Part Number Numéro Pièce	Rev. 0	3 / 16

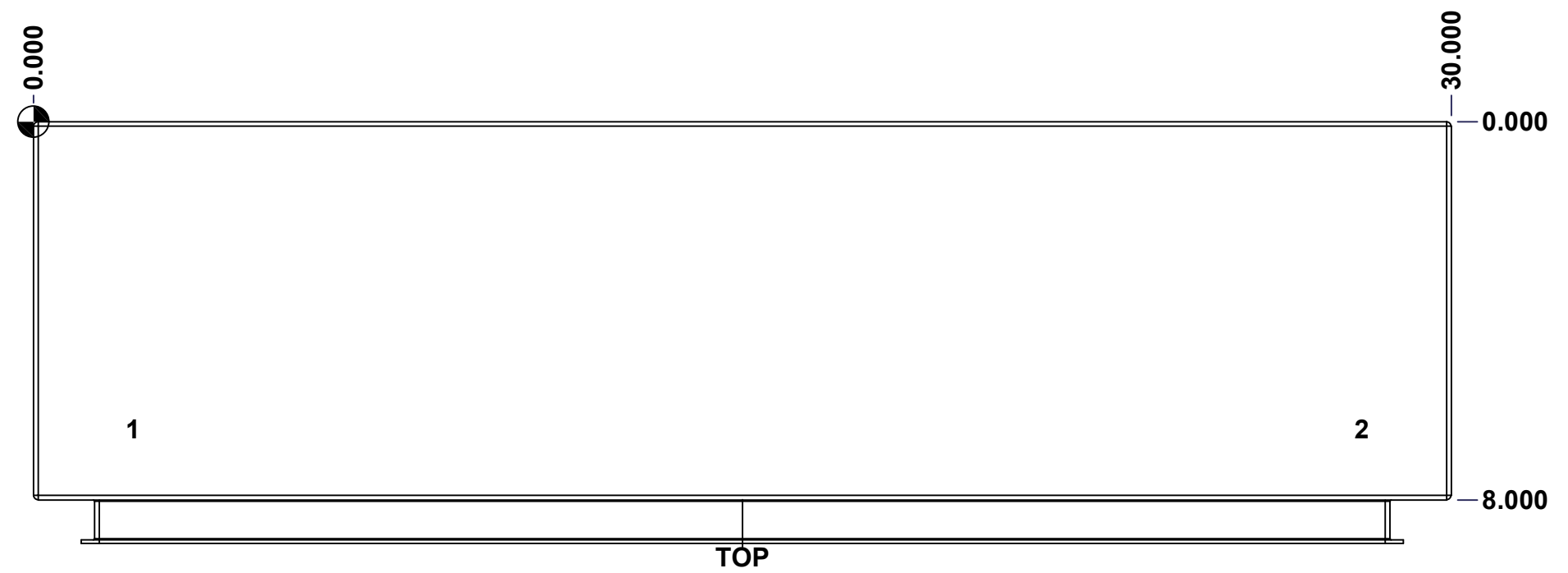
SEE BILL OF MATERIAL ON LAST PAGE

**5412ESDG483008THB**

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)</b>			
<b>CUT-OUT</b>	<b>XDIM</b>	<b>YDIM</b>	<b>DESCRIPTION</b>
<b>1</b>	<b>2.000</b>	<b>6.500</b>	<b>INSUL. STUD M6 x 18mm (Inside)</b>
<b>2</b>	<b>28.000</b>	<b>6.500</b>	<b>INSUL. STUD M6 x 18mm (Inside)</b>

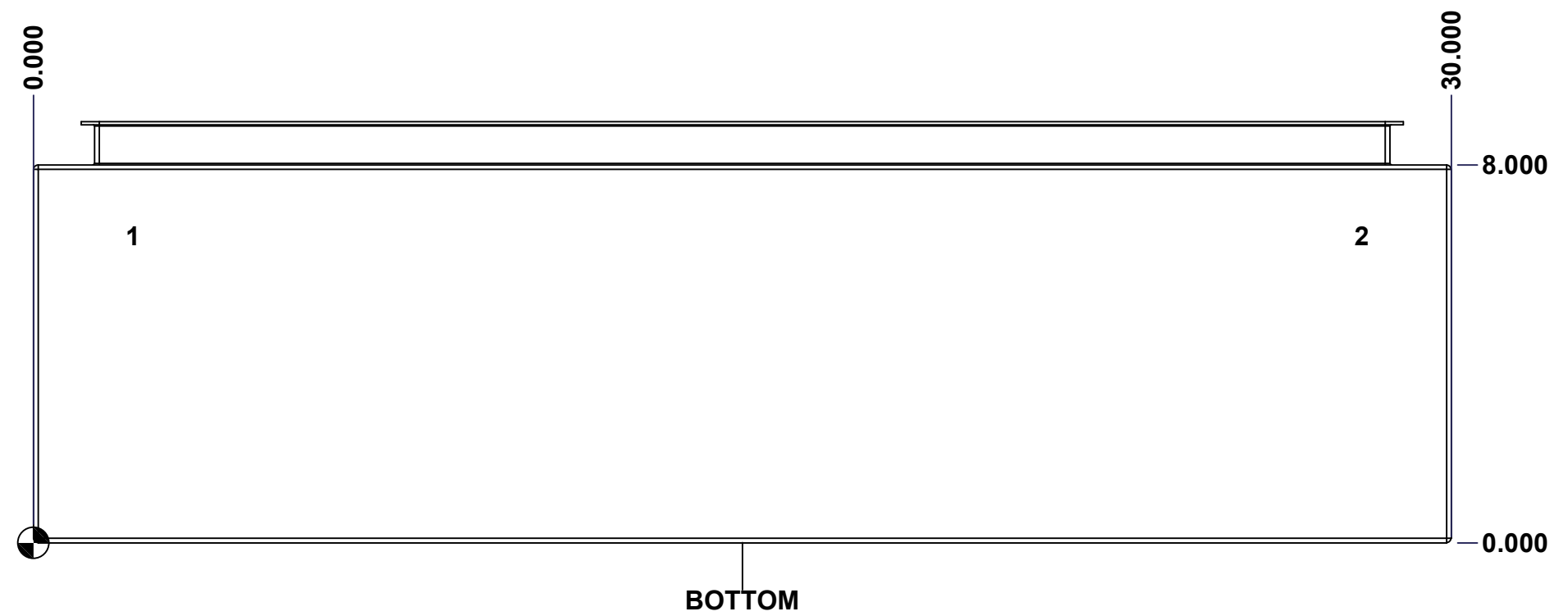


	Description	Status
	5412ESDG 48" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDG483008THB</b>	<b>0</b> / 4
		16

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESDG 48" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDG483008THB</b>	<b>0</b>
		5
		16

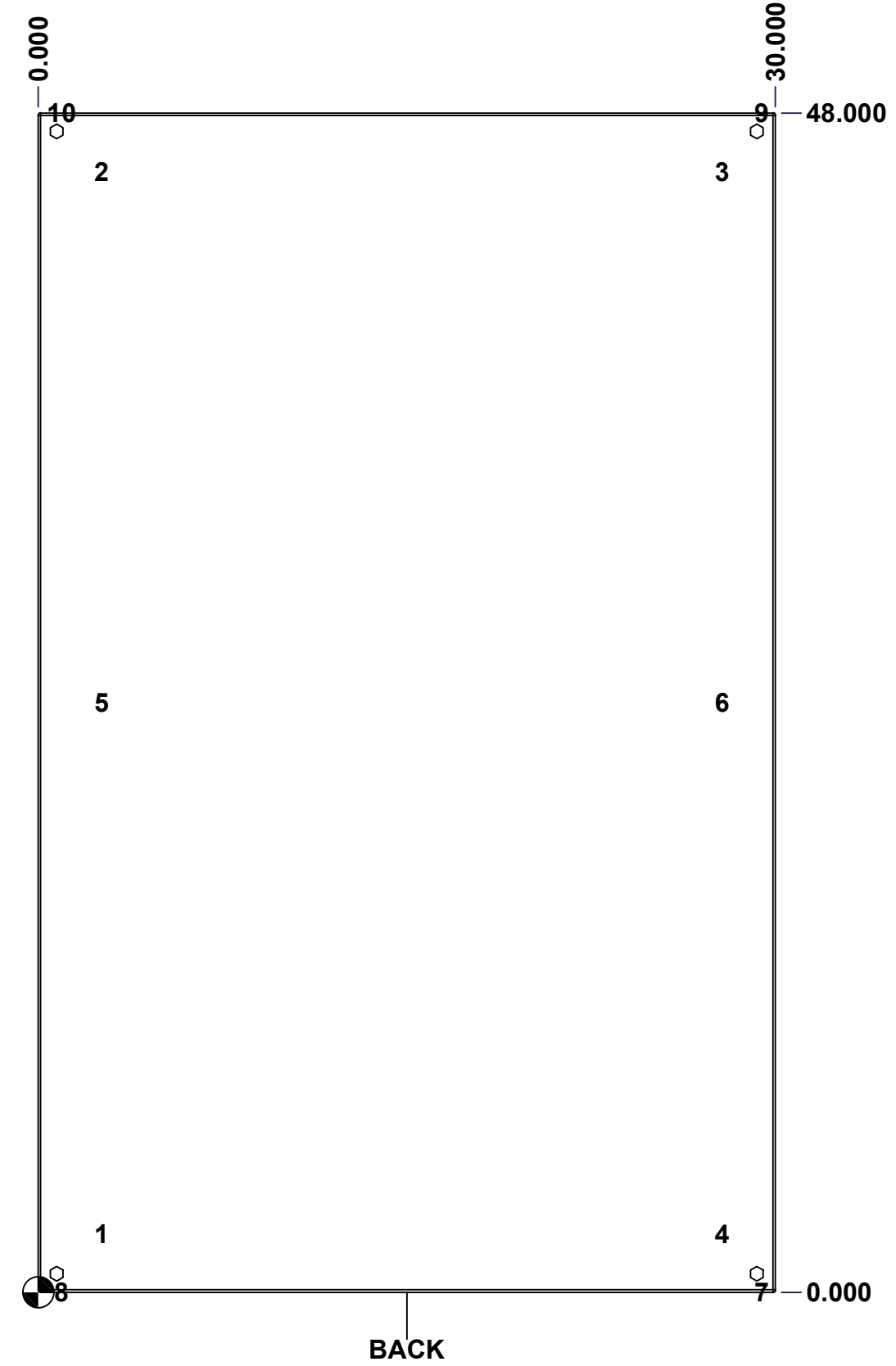
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	45.625	IP STUD M8 x 35mm (Inside)
3	27.625	45.625	IP STUD M8 x 35mm (Inside)
4	27.625	2.375	IP STUD M8 x 35mm (Inside)
5	2.375	24.000	IP STUD M8 x 35mm (Inside)
6	27.625	24.000	IP STUD M8 x 35mm (Inside)
-----			
7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	48.000	FOOT 885 ESMF3_CLOSE
10	0.750	48.000	FOOT 885 ESMF3_CLOSE

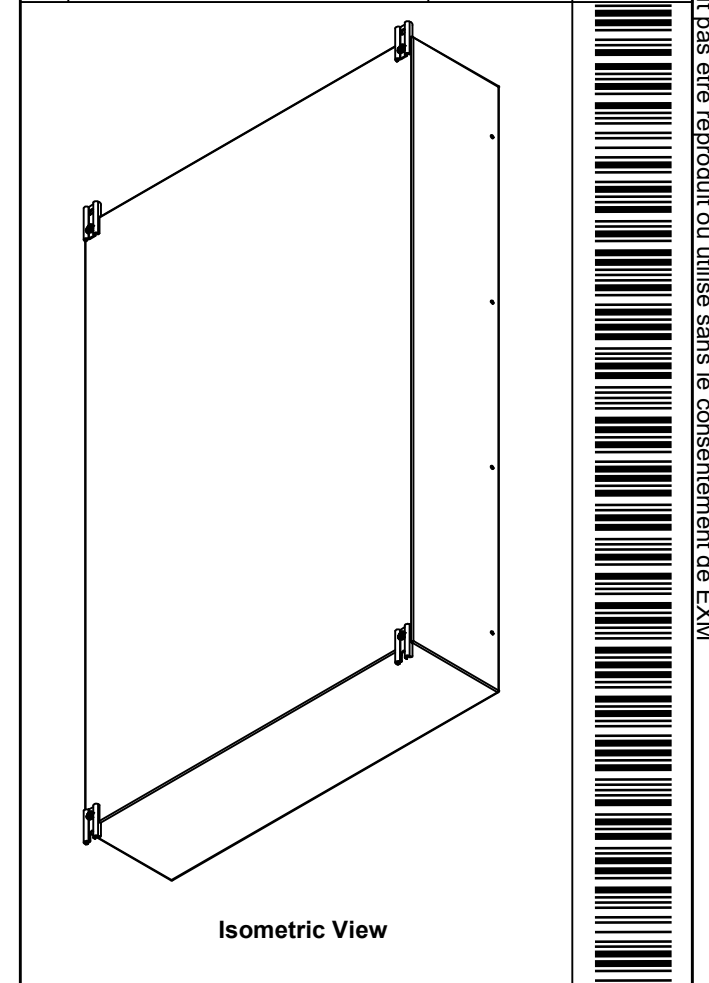


	Description	Status
	5412ESDG 48" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDG483008THB</b>	<b>0</b> / 6
		16


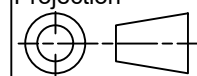
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No.	Revisions	Date	By/Par

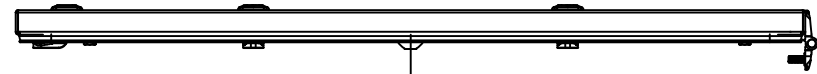


1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESDG483008THI-RS	0	5412ESDG 48" x 30" Right Insulation
1	5412ESDG483008THI-LS	0	5412ESDG 48" x 30" Left Insulation
1	5412ESDG483008THI-BT	0	5412ESDG 48" x 30" Bottom Insulation
1	5412ESDG483008THI-TP	0	5412ESDG 48" x 30" Top Insulation
1	5412ESDG483008THI-B	0	5412ESDG 48" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESDG483008THB-P	0	5412ESDG 48" x 30" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

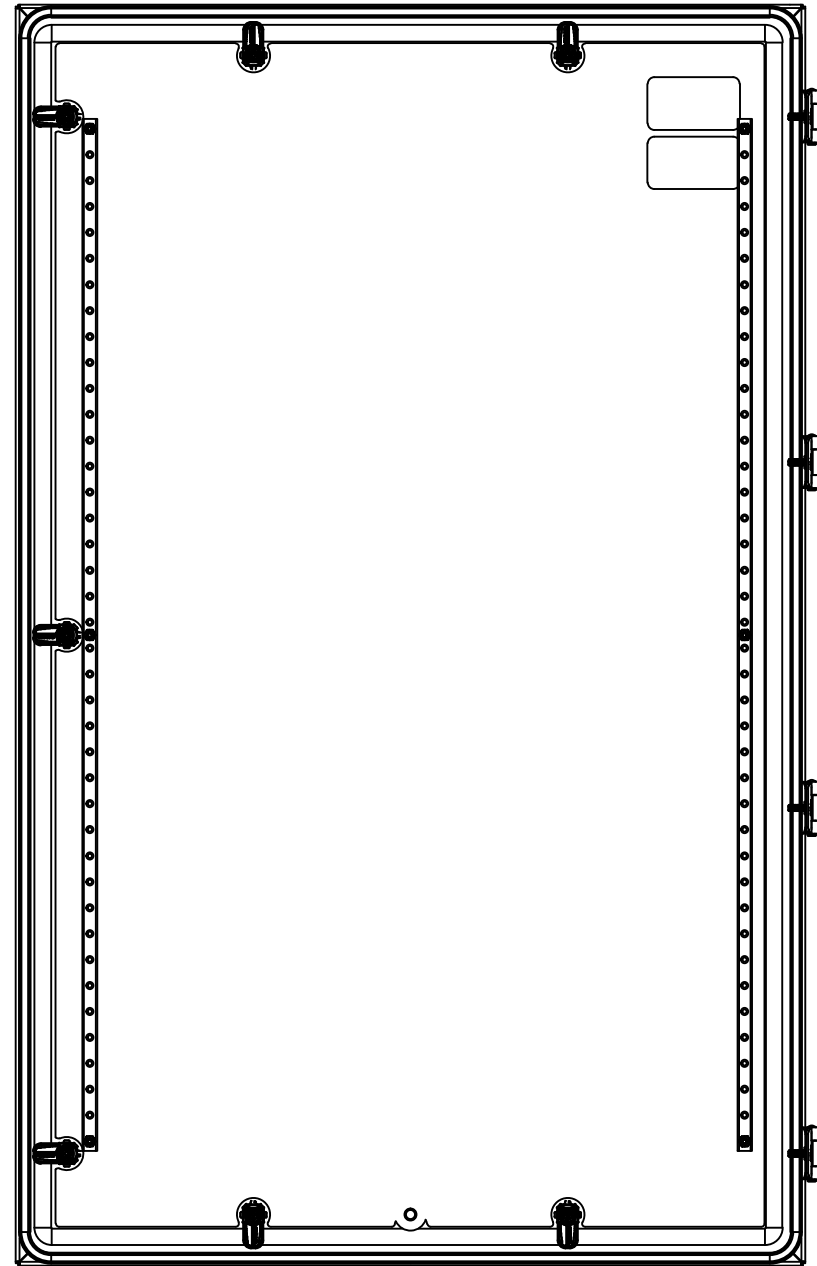
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Customer Client
Drawn By Dessiné Par BoxCad: BoxCad		Date 02-Jan-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESDG 48" x 30" x 8" Body		Detail Rev.
Part Number Numéro Pièce <b>5412ESDG483008THB</b>		Rev. 7 <b>0</b>

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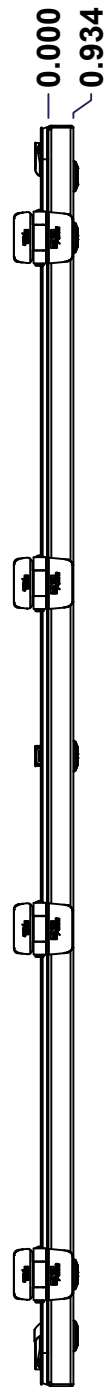
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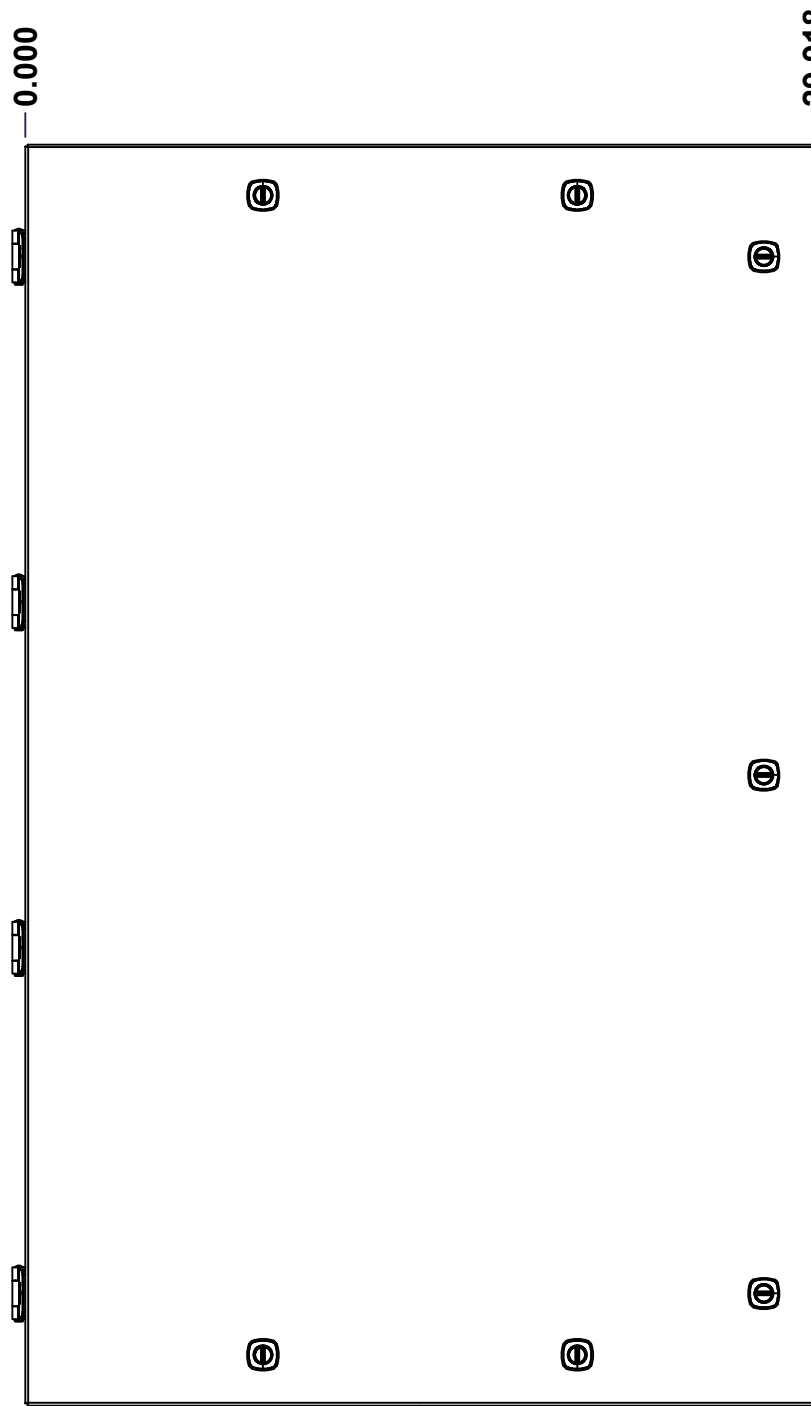
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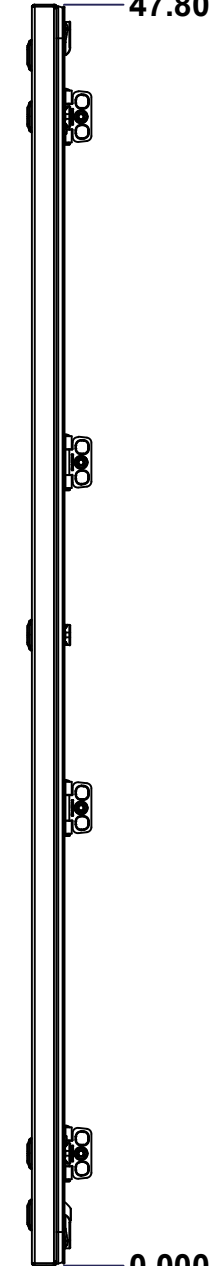
BOTTOM



LEFT

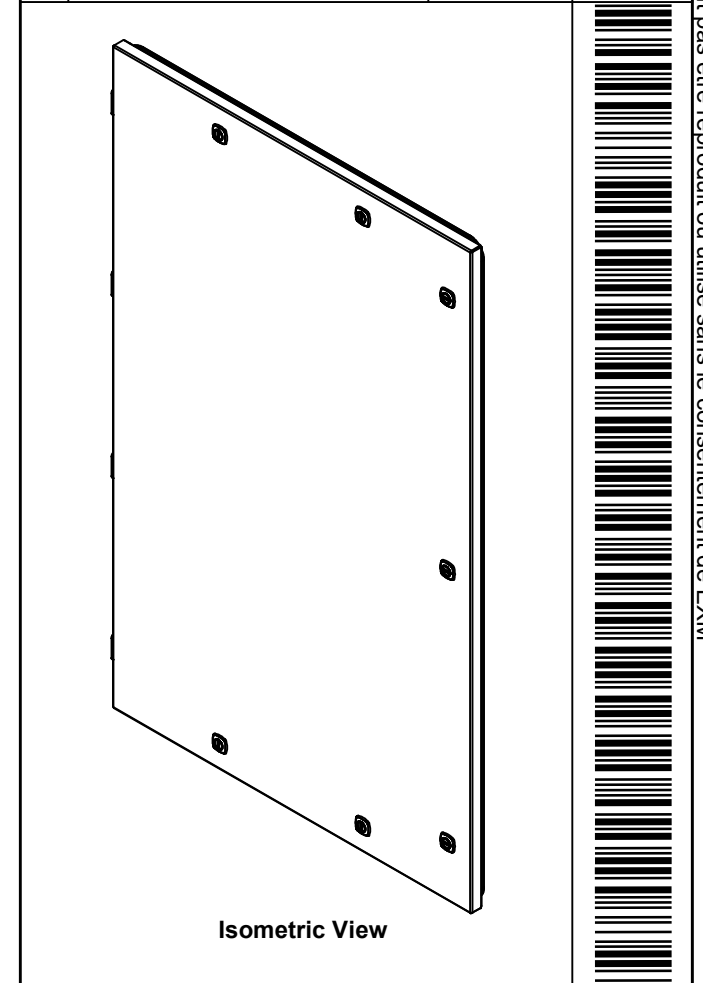



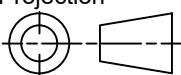
FRONT



RIGHT

No.	Revisions	Date	By/Par



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Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESDG 48" x 30" Cover		
Part Number Numéro Pièce	Rev.	8
5412ESDG483008THC	0	16

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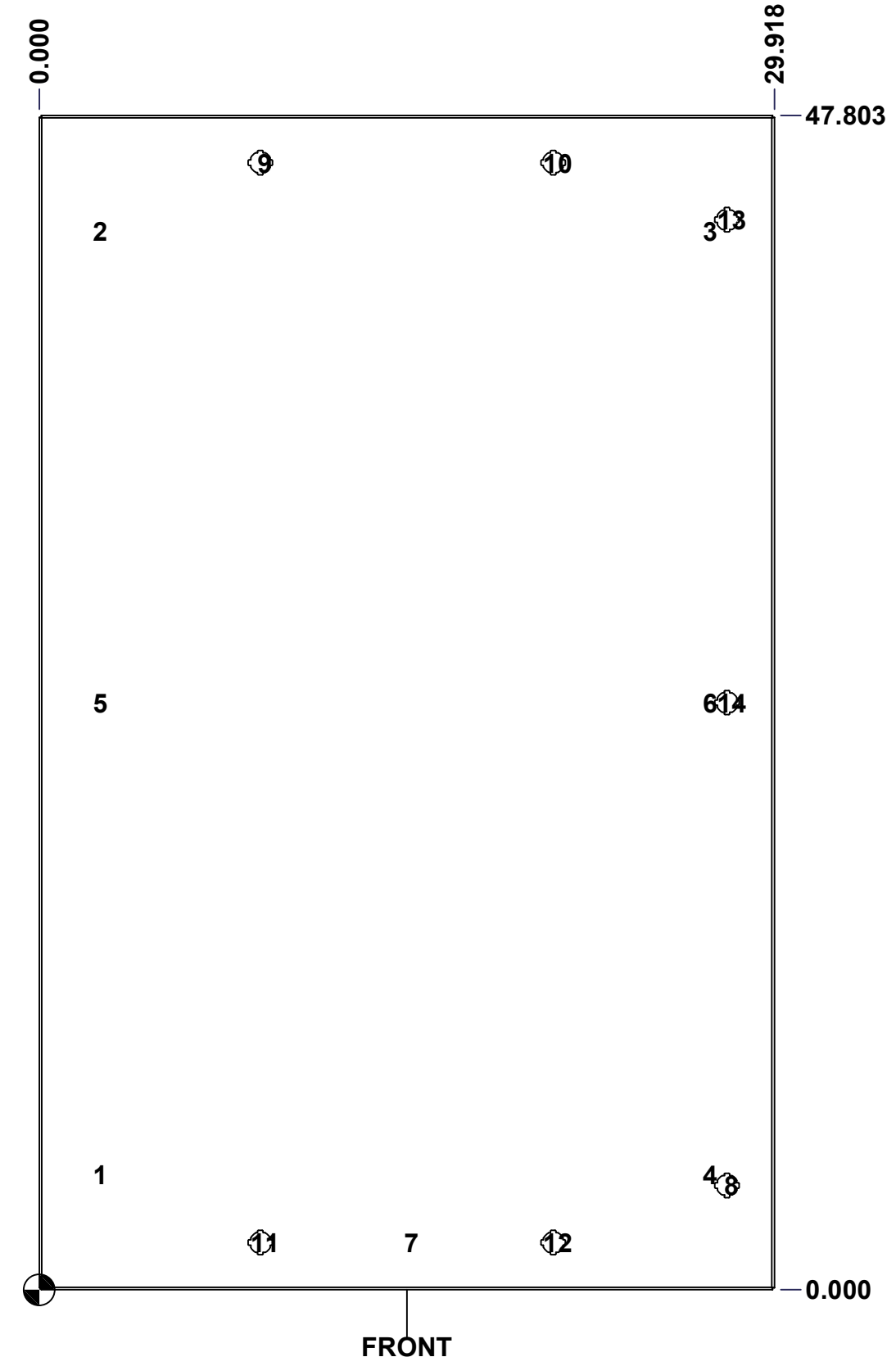
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.286	4.709	STUD M6 x 18mm (Inside)
2	2.286	43.094	STUD M6 x 18mm (Inside)
3	27.117	43.094	STUD M6 x 18mm (Inside)
4	27.117	4.709	STUD M6 x 18mm (Inside)
5	2.286	23.902	STUD M6 x 18mm (Inside)
6	27.117	23.902	STUD M6 x 18mm (Inside)
7	14.959	1.935	STUD M6 x 18mm (Inside)
-----			
8	27.994	4.250	LOCK 880 SCQ4-SL @ 0.0°
9	9.000	45.879	LOCK 880 SCQ4-SL @ 90.0°
10	20.918	45.879	LOCK 880 SCQ4-SL @ 90.0°
11	9.000	1.924	LOCK 880 SCQ4-SL @ 270.0°
12	20.918	1.924	LOCK 880 SCQ4-SL @ 270.0°
13	27.994	43.553	LOCK 880 SCQ4-SL @ 0.0°
14	27.994	23.902	LOCK 880 SCQ4-SL @ 0.0°

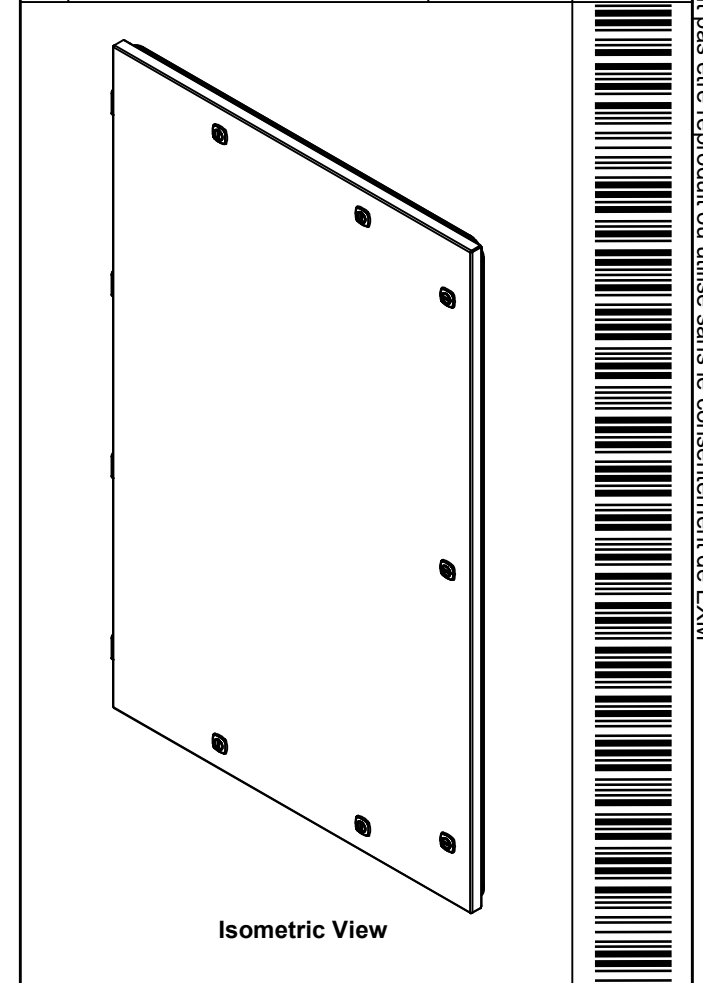


	Description	Status
	5412ESDG 48" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDG483008THC</b>	<b>0</b>
		9
		16

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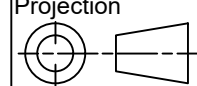
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No.	Revisions	Date	By/Par



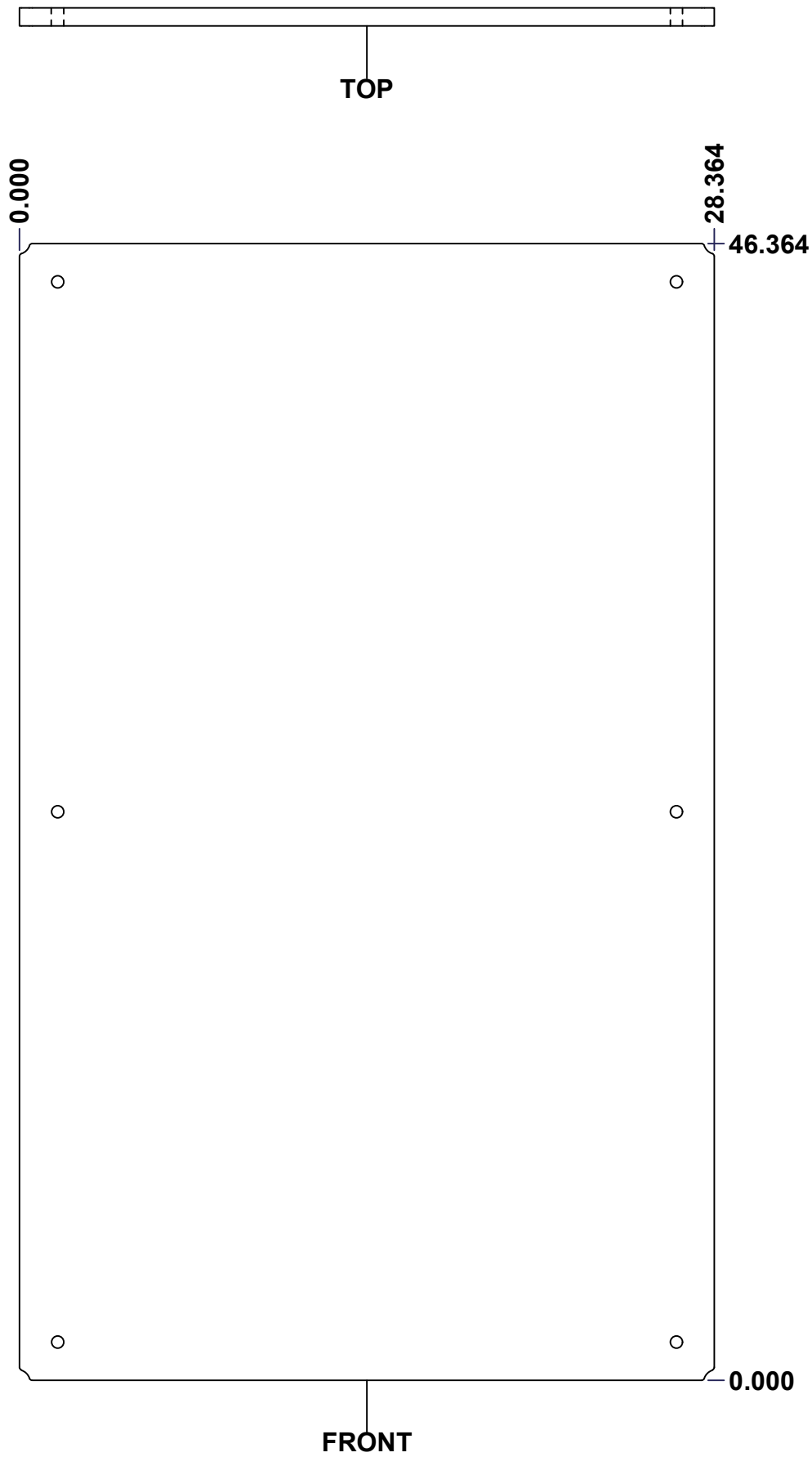
7	STK-K-12500	19	5412 ES 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
1	5412ESDG483008THI-C	0	5412ESDG 48" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
7	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDG483008THG2	0	5412ESDG 48" x 30" Cover Gasket
1	5412ESDG483008THG	0	5412ESDG 48" x 30" Cover Gasket
1	5412ESDG483008THC-P	0	5412ESDG 48" x 30" Cover Part
4	STK-A-02360	0	External Hinge for Double Gasket
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-10252	0	M6 Stainless Steel Sealing Washer

QTY	Part Number	Rev	Description
Parts List			

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	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-Jan-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDG 48" x 30" Cover		
Part Number Numéro Pièce	Rev. 0	10 / 16
<b>5412ESDG483008THC</b>		

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No.	Revisions	Date	By/Par

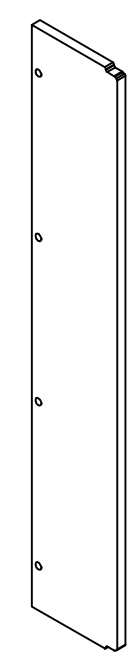
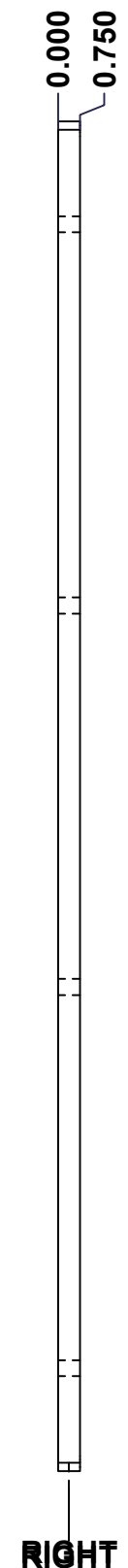
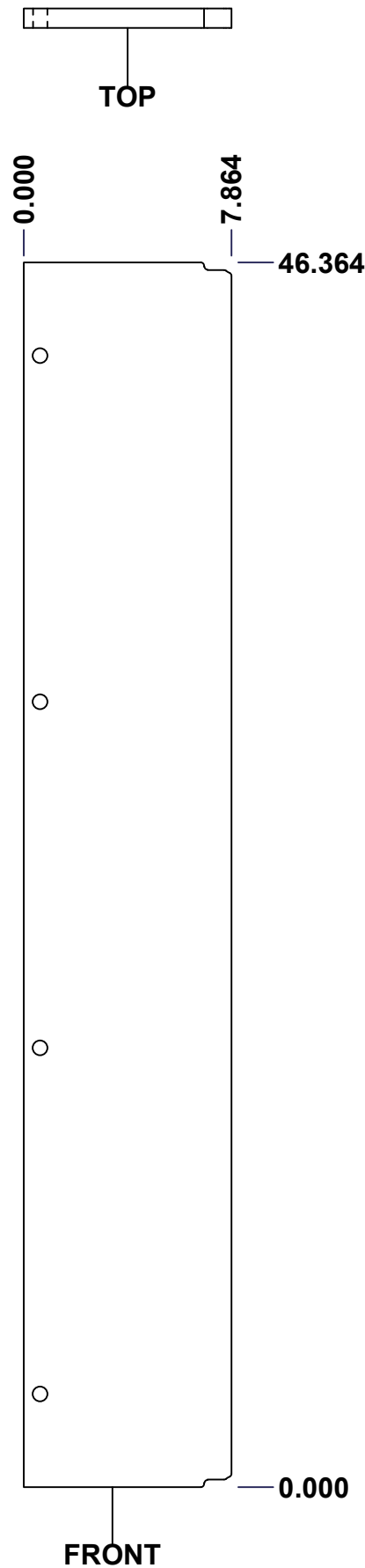
**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESDG 48" x 30" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESDG483008TH-B		0	16

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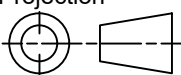
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Isometric View



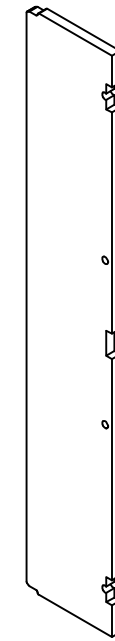
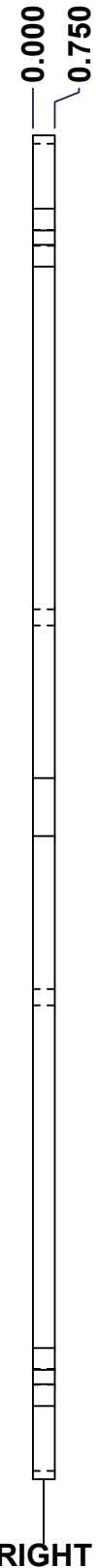
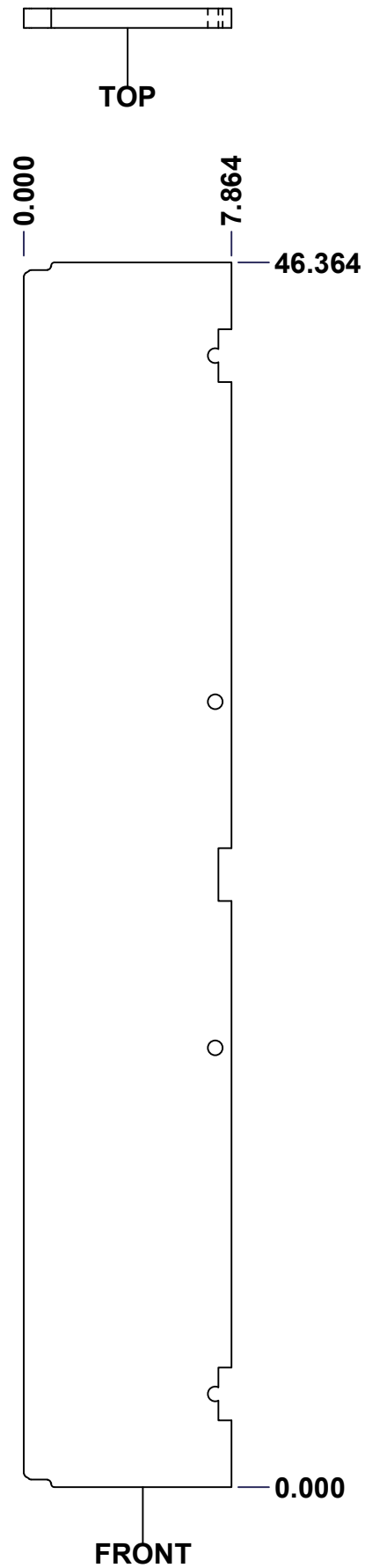
No.	Revisions	Date	By/Par

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Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate	Date	
Color / Couleur: Aluminum	Finish / Fini: N/A	Date
Description: 5412ESDG 48" x 30" Left Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESDG483008THI-LS	Rev. 0	12 / 16

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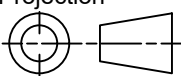
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Isometric View



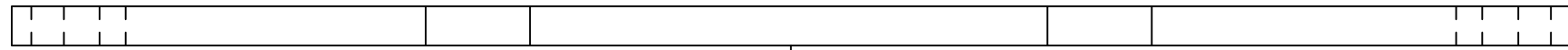
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESDG 48" x 30" Right Insulation		
Part Number Numéro Pièce	Rev. 0	13 / 16
<b>5412ESDG483008TH-RS</b>		

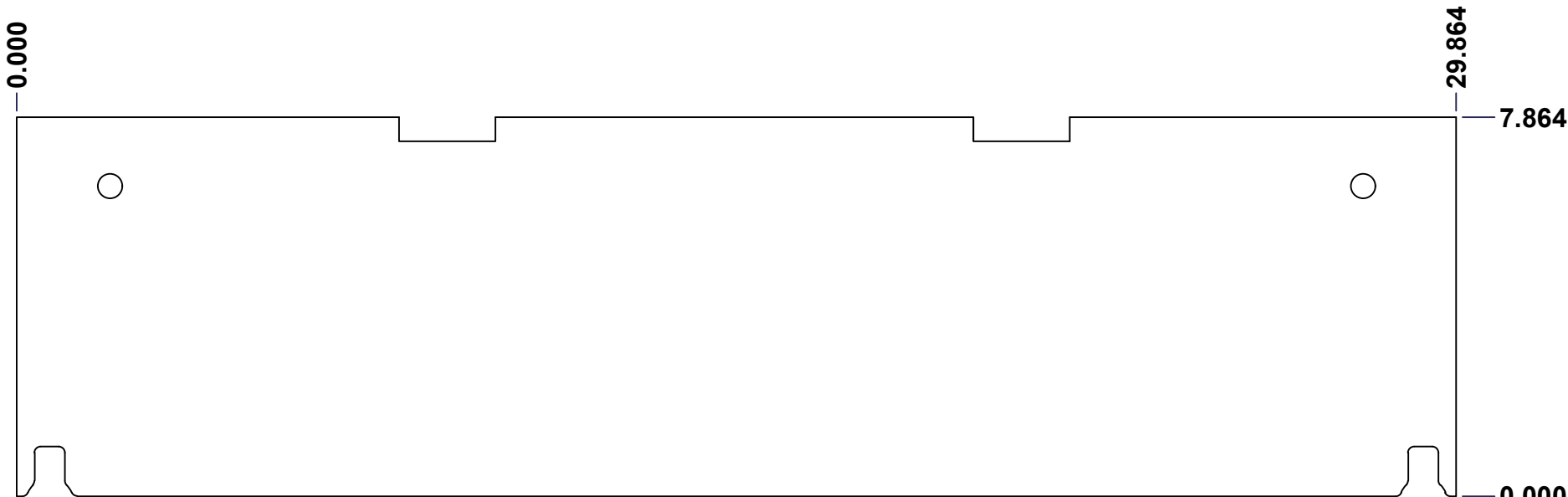
SEE BILL OF MATERIAL ON LAST PAGE

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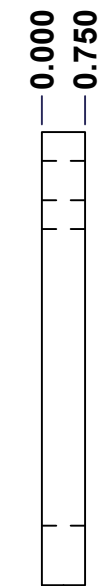
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TOP

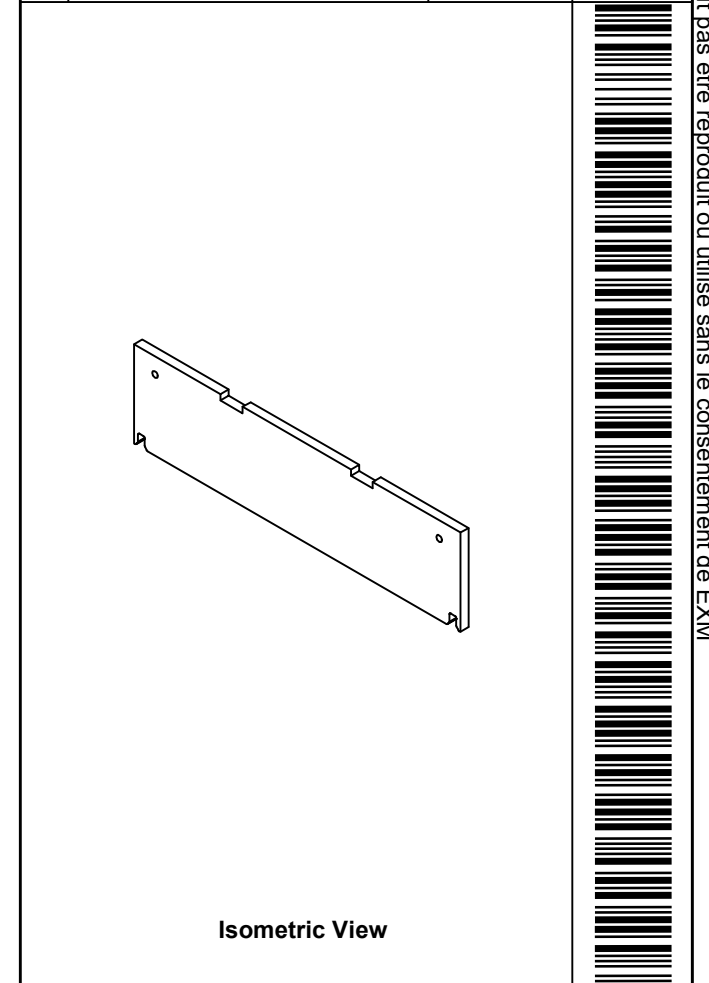



FRONT



RIGHT

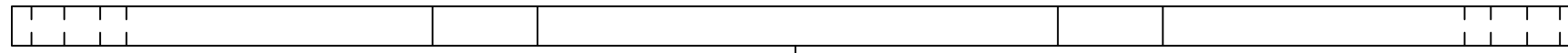
No.	Revisions	Date	By/Par



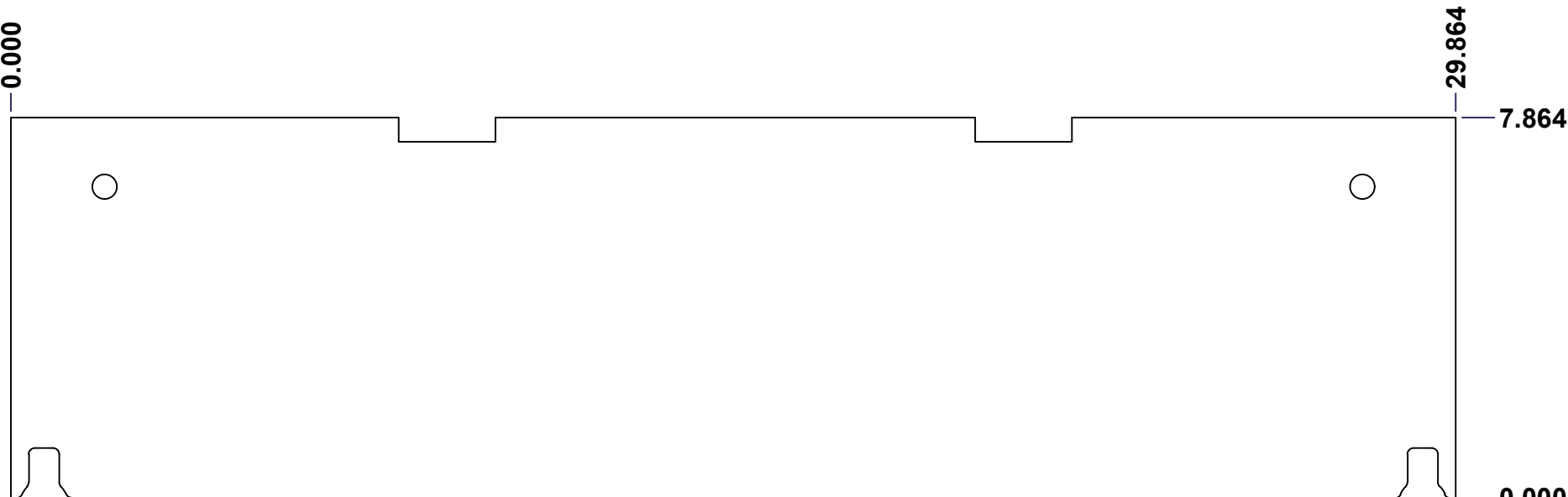
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	Max 3.0mm
		Projection	
Customer Client	Date		
Drawn By Dessiné Par	BoxCad: BoxCad	Date	4/3/2024
Material Matière	Polyisocyanurate		
Color Couleur	Aluminum	Finish Fini	Smooth
Description		Detail Rev.	
5412ESDG 48" x 30"Top Insulation			
Part Number Numéro Pièce	Rev.	14	16
SEE BILL OF MATERIAL ON LAST PAGE		5412ESDG483008THI-TP	0

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TOP

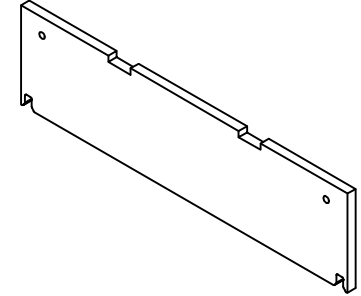


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

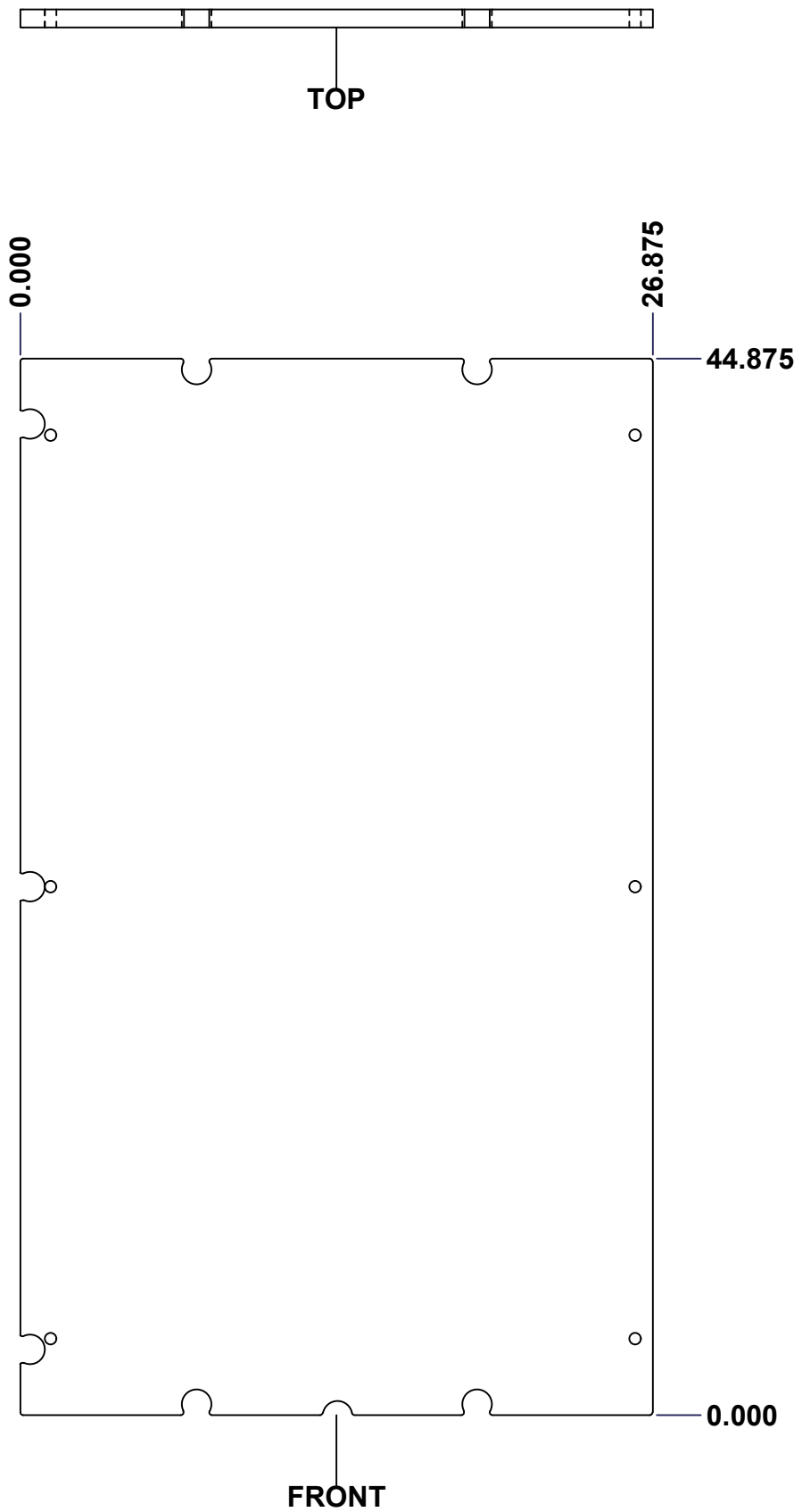
Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Smooth
Description 5412ESDG 48" x 30"Bottom Insulation	Detail Rev.
Part Number Numéro Pièce <b>5412ESDG483008THI-BT</b>	Rev. 15 <b>0</b>

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No.	Revisions	Date	By/Par

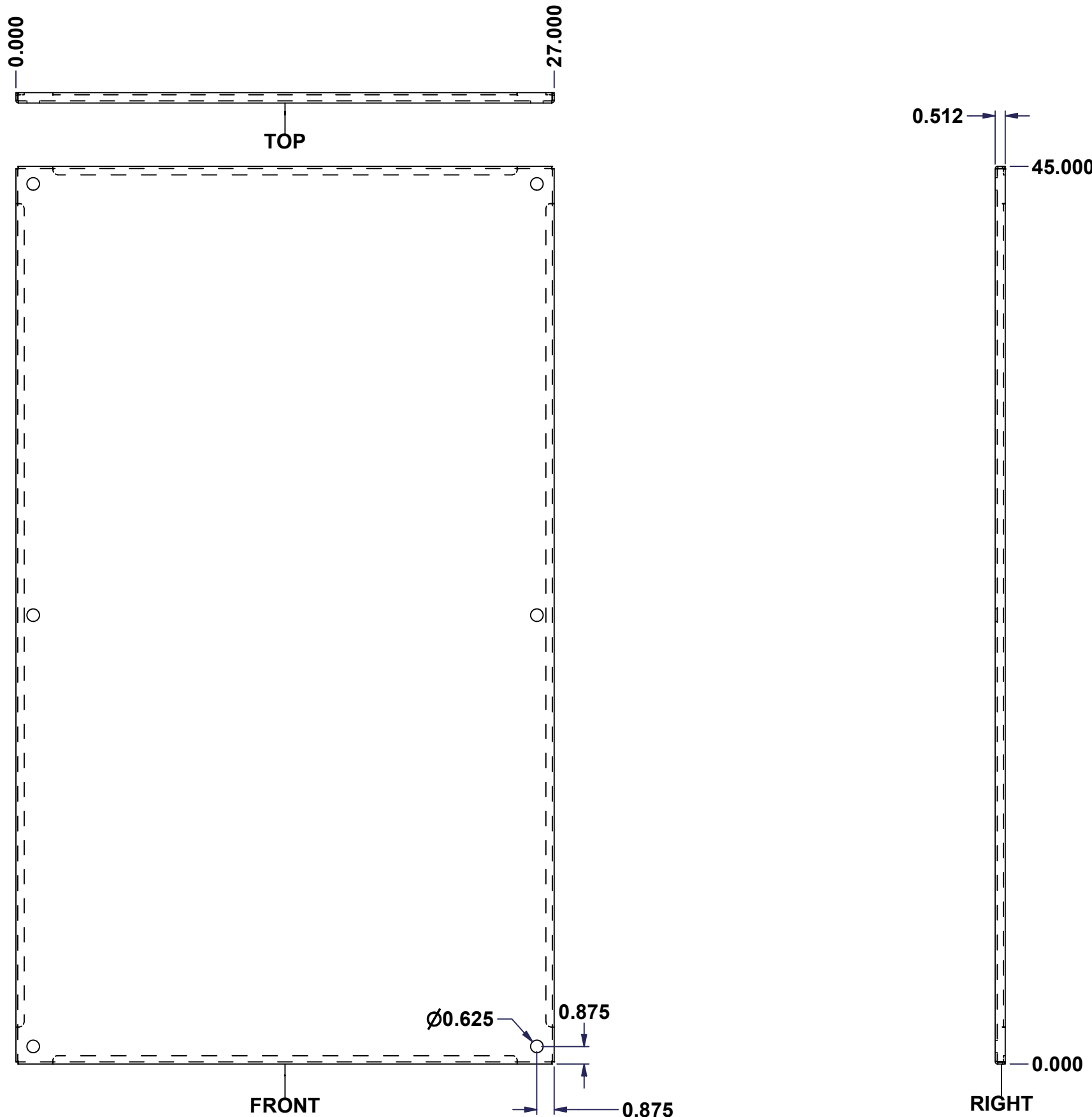
**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESDG 48" x 30" Cover Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESDG483008THI-C		Rev. 0 / 16

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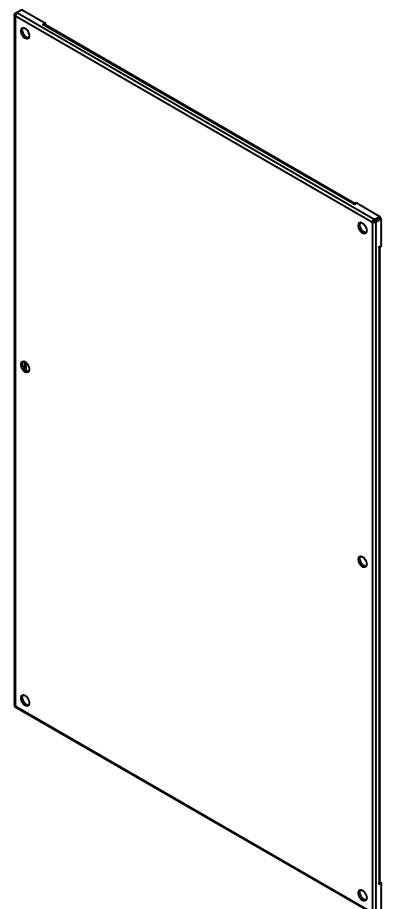
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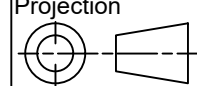
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No.	Revisions	Date	By/Par

**Isometric View**



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Projection 		Date
Customer Client		Date 01/03/2017
Drawn By / Dessiné Par: BoxCad: nickz		
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: See Part List	Finish / Fini: See Part List	
Description: 885SP 48" x 30" Inner Panel Part		Detail Rev.
Part Number / Numéro Pièce: <b>885SP4830G</b>		Rev. 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	885SP4830G-P	0	885SP 48" x 30" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized

Parts List