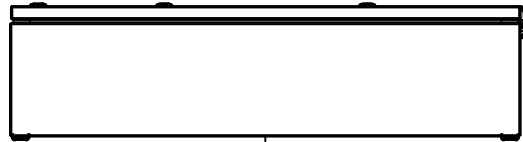
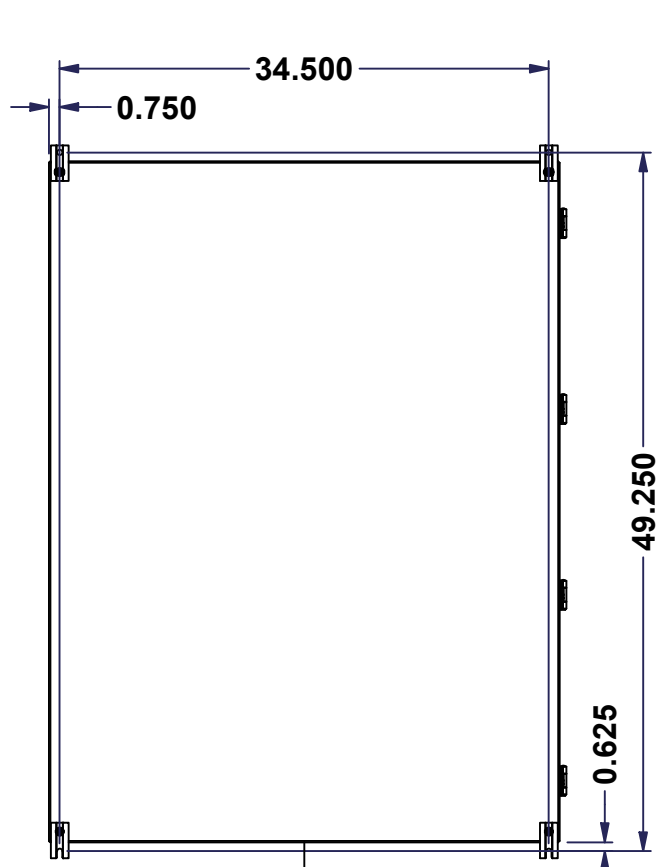


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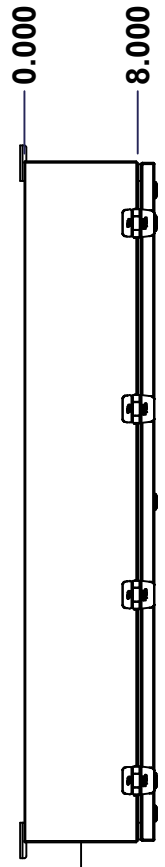
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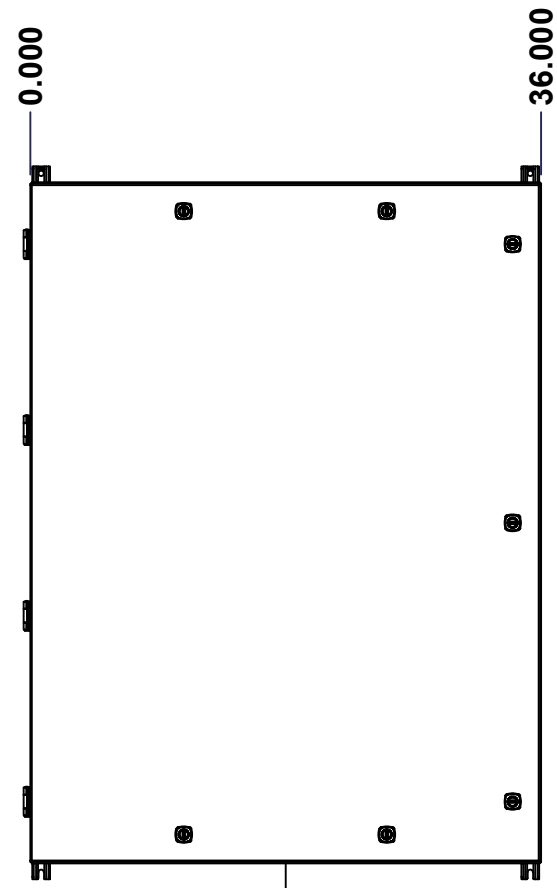
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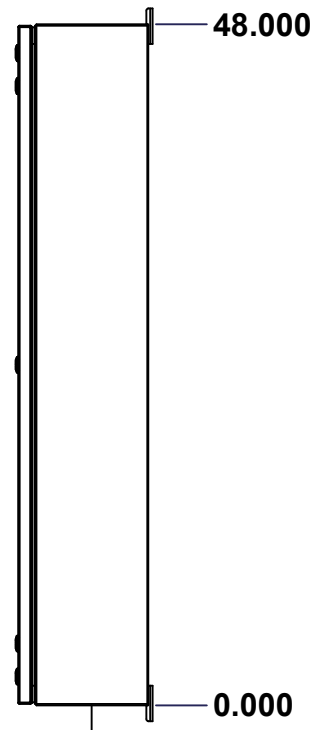
BACK



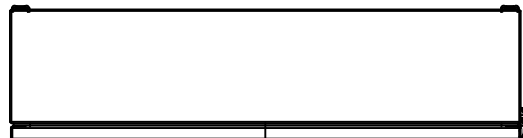
LEFT



FRONT

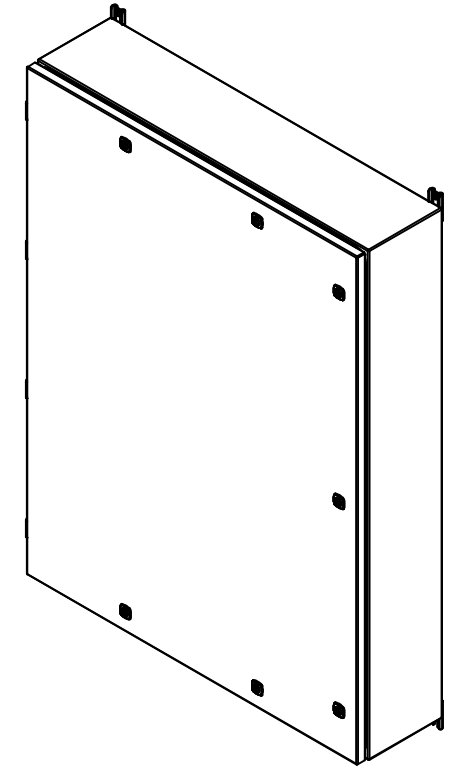


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

|   |                 |
|---|-----------------|
| Customer Client   | Date            |
| Drawn By / Dessiné Par: BoxCad: BoxCad                        | Date: 03-Jan-25 |
| Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |                 |

|                              |                       |
|------------------------------|-----------------------|
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |
|------------------------------|-----------------------|

|   |             |
|---|-------------|
| Description: 5412ESDG 48" x 36" x 8" Assembly | Detail Rev. |
|---|-------------|

|  |        |   |
|--|--------|---|
| Part Number / Numéro Pièce: 5412ESDG483608TH | Rev. 0 | 1 |
|--|--------|---|

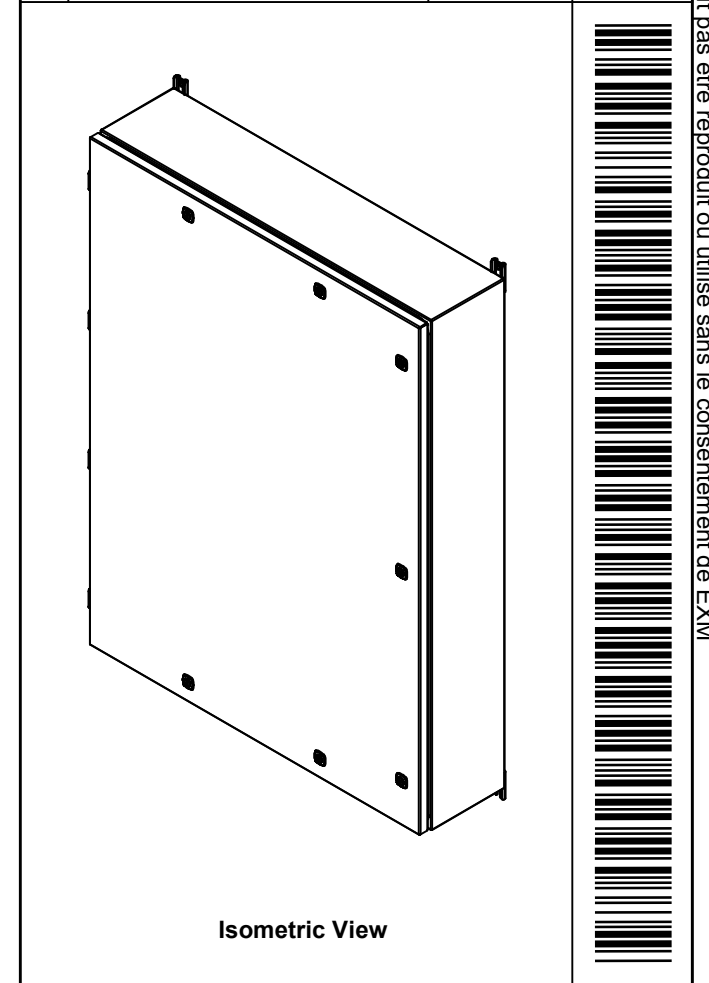
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| NOTE |   |
|------|---|
| ITEM | DESCRIPTION                                     |
| 1    | NEMA 4, 12 Enclosure (IP66)                     |
| 2    | C/W Standard ground studs on box and cover      |
| 3    | C/W Standard door stiffener                     |
| 4    | C/W Standard inner panel (Included)             |
| 5    | C/W Standard inner panel mounting studs         |
| 6    | C/W 885 ESMF3_OPEN Sold separately (Installed)  |
| 7    | C/W 885 ESMF3_CLOSE Sold separately (Installed) |
| 8    | C/W R5 Insulation (Installed aluminum visible)  |

| No. | Revisions | Date | By/Par |
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Flatness  
Aplatissement  
Max 3.0mm

Projection

|   |                |
|---|----------------|
| Customer Client   | Date           |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                        | Date 03-Jan-25 |
| Material<br>Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |                |

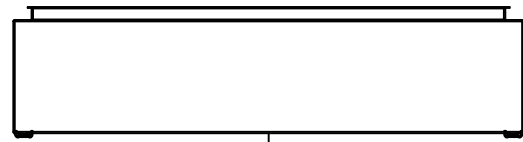
|   |                       |
|---|-----------------------|
| Color<br>Couleur Asa-61 Grey                        | Finish<br>Fini Smooth |
| Description<br>5412ESDG 48" x 36" x 8" Assembly     |                       |
| Part Number<br>Numéro Pièce <b>5412ESDG483608TH</b> | Rev. <b>0</b>         |

| PACKING               |     |  |
|-----------------------|-----|--|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together     |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

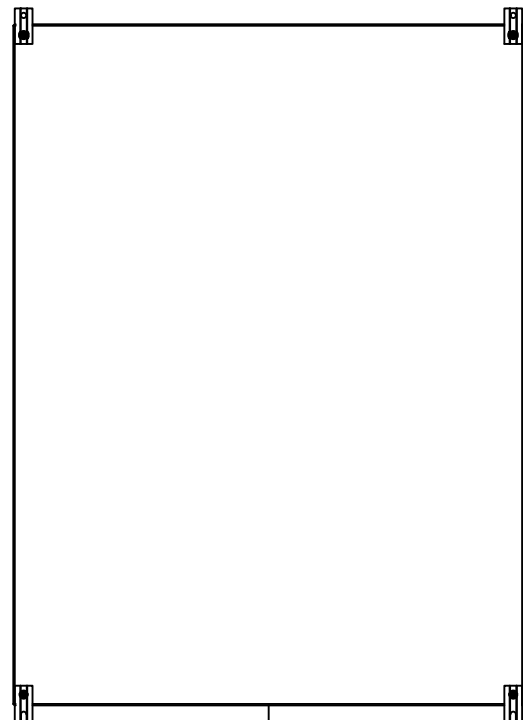
| Qty        | Part Number       | Rev | Description                       |
|------------|-------------------|-----|-----------------------------------|
| 8          | STK-Q-00600       | 2   | M12 to M8 Adaptor                 |
| 1          | 885SP4836G        | 0   | 885SP 48" x 36" Inner Panel Part  |
| 1          | STK-K-01800       | 5   | 5412 ES Accessory Kit             |
| 4          | STK-Q-10252       | 0   | M6 Stainless Steel Sealing Washer |
| 1          | 5412ESDG483608THC | 0   | 5412ESDG 48" x 36" Cover          |
| 1          | 5412ESDG483608THB | 0   | 5412ESDG 48" x 36" x 8" Body      |
| 4          | STK-Q-07220       | 1   | M6 Nylon Insert Lock Nut          |
| Parts List |                   |     |                                   |

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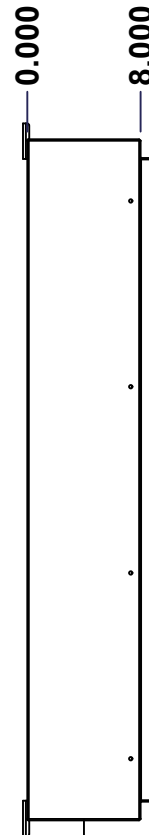
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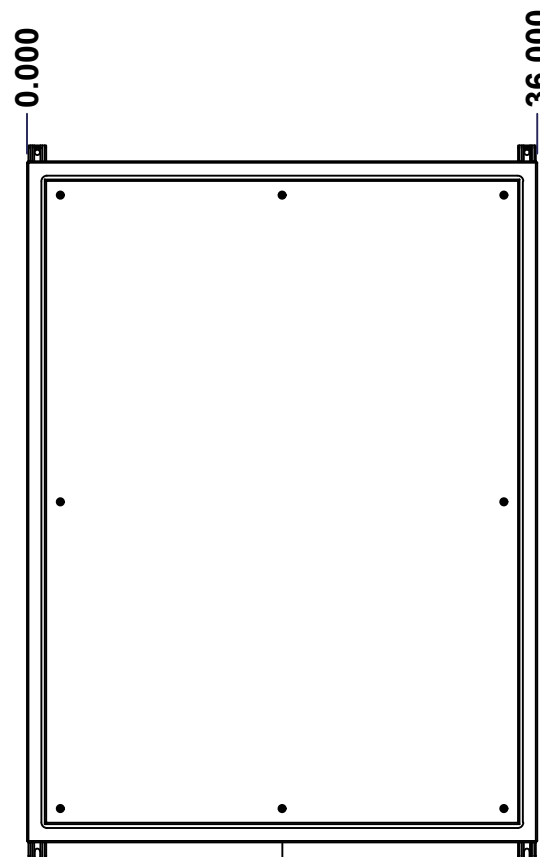
TOP



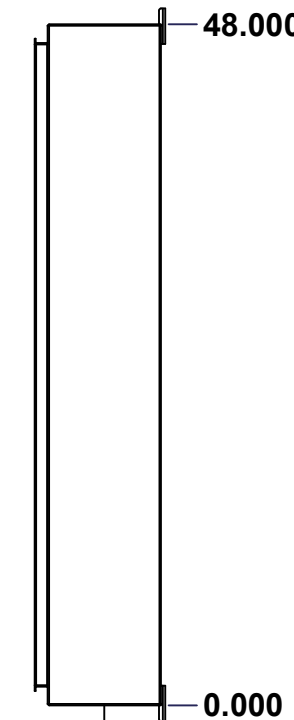
BACK



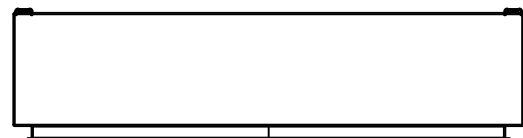
LEFT



FRONT

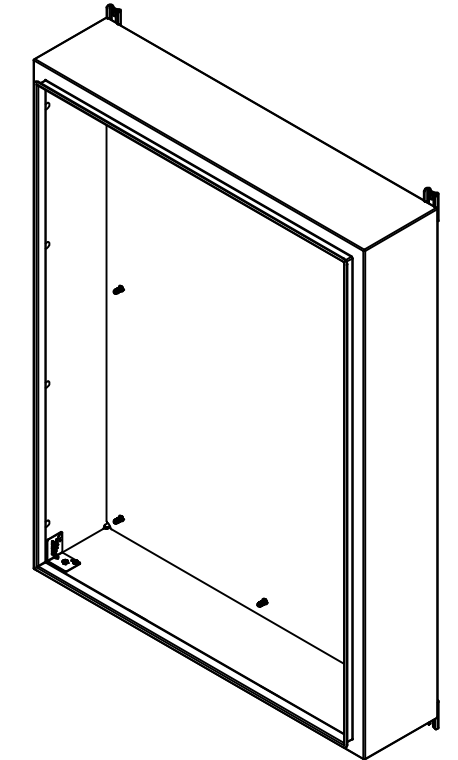


RIGHT




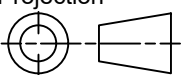
BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View



|  |   |   |
|--|---|---|
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| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 03-Jan-25  |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description<br>5412ESDG 48" x 36" x 8" Body  |   | Detail Rev.   |
| Part Number<br>Numéro Pièce  | Rev. 0                                    | 3<br>16   |

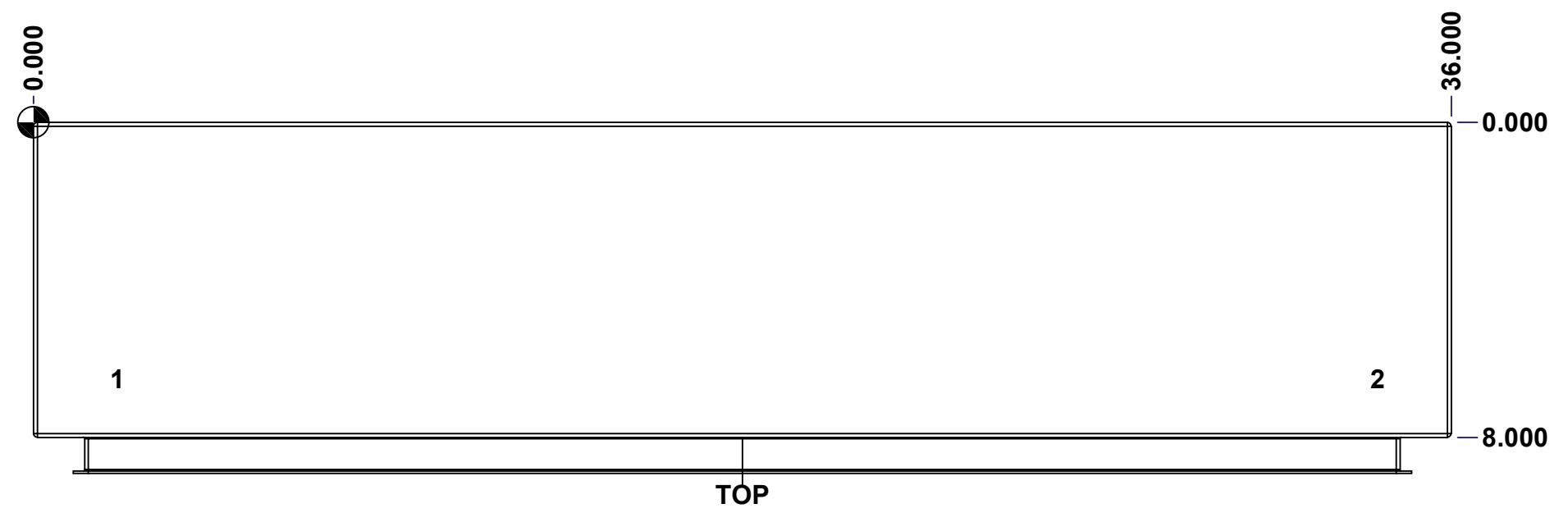
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**5412ESDG483608THB**

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |                                |
|---|--------|-------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)         |        |       |                                |
| CUT-OUT   | XDIM   | YDIM  | DESCRIPTION                    |
| 1   | 2.000  | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2   | 34.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |

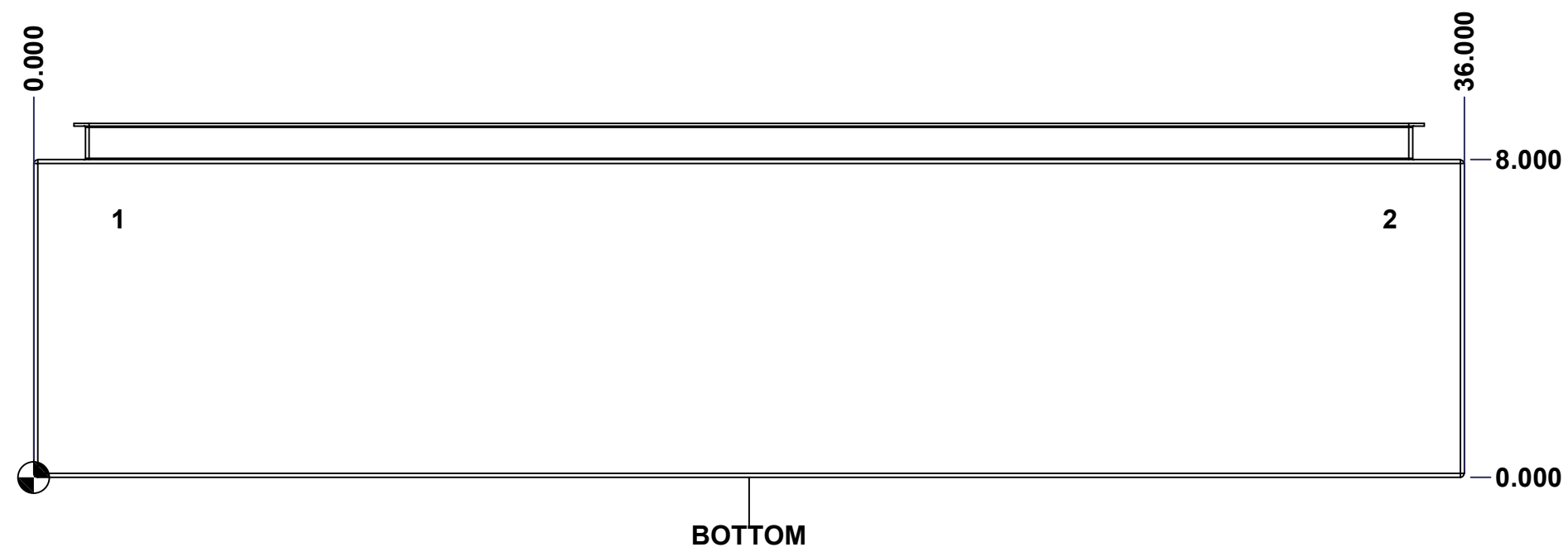


|  |                              |              |
|--|------------------------------|--------------|
|  | Description                  | Status       |
|  | 5412ESDG 48" x 36" x 8" Body | (NULL)       |
|  | Part Number<br>Numéro Pièce  | Rev.         |
|  | <b>5412ESDG483608THB</b>     | <b>0</b> / 4 |
|  |                              | 16           |

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| <b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b> |        |       |                                |
|--|--------|-------|--------------------------------|
| <b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>      |        |       |                                |
| CUT-OUT  | XDIM   | YDIM  | DESCRIPTION                    |
| 1  | 2.000  | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2  | 34.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |



|                             |                              |        |
|-----------------------------|------------------------------|--------|
|                             | Description                  | Status |
|                             | 5412ESDG 48" x 36" x 8" Body | (NULL) |
| Part Number<br>Numéro Pièce | 5412ESDG483608THB            | Rev. 5 |
|                             |                              | 0 / 16 |

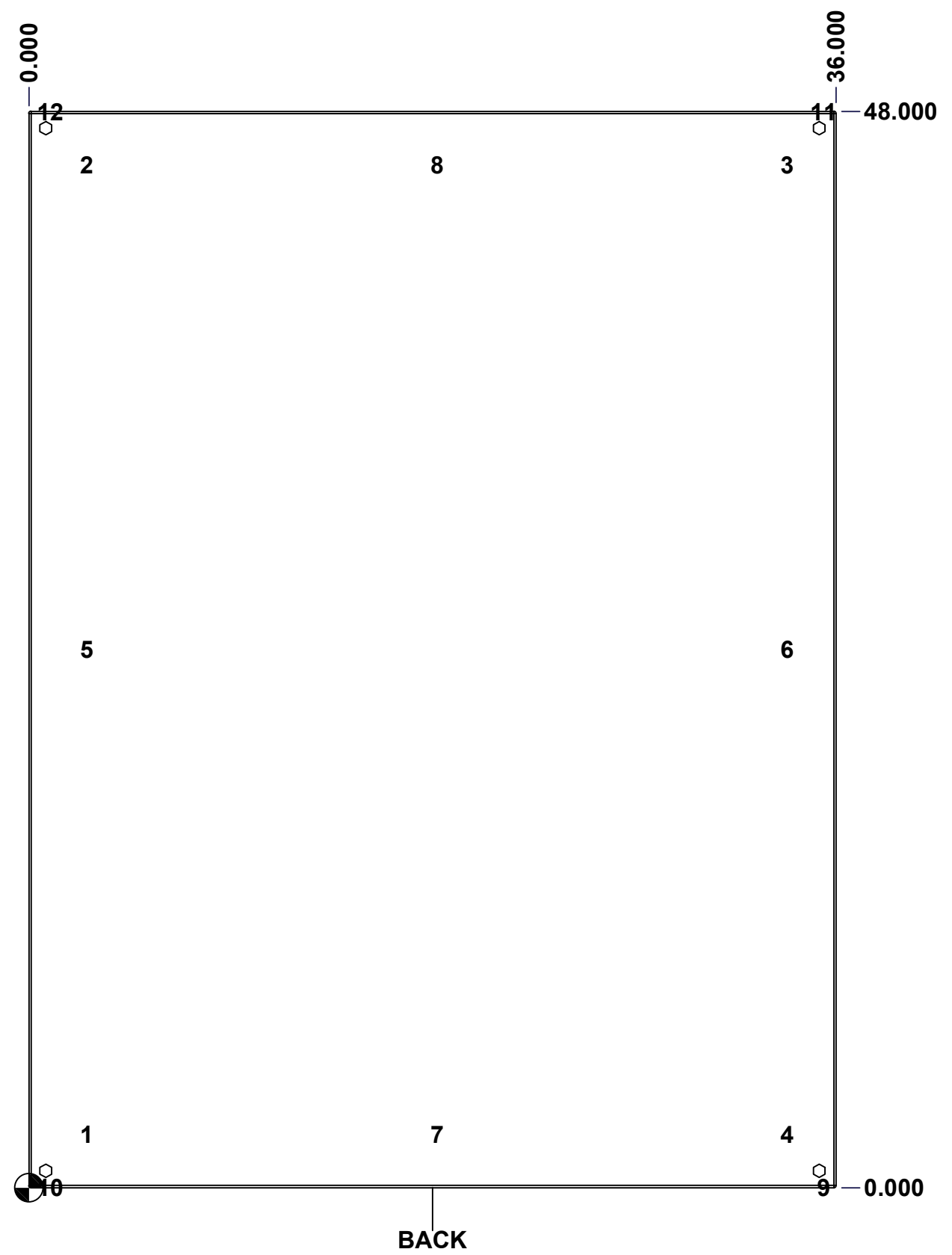
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
|---------|--------|--------|----------------------------|
| 1       | 2.375  | 2.375  | IP STUD M8 x 35mm (Inside) |
| 2       | 2.375  | 45.625 | IP STUD M8 x 35mm (Inside) |
| 3       | 33.625 | 45.625 | IP STUD M8 x 35mm (Inside) |
| 4       | 33.625 | 2.375  | IP STUD M8 x 35mm (Inside) |
| 5       | 2.375  | 24.000 | IP STUD M8 x 35mm (Inside) |
| 6       | 33.625 | 24.000 | IP STUD M8 x 35mm (Inside) |
| 7       | 18.000 | 2.375  | IP STUD M8 x 35mm (Inside) |
| 8       | 18.000 | 45.625 | IP STUD M8 x 35mm (Inside) |
| -----   |        |        |                            |
| 9       | 35.250 | 0.000  | FOOT 885 ESMF3_OPEN        |
| 10      | 0.750  | 0.000  | FOOT 885 ESMF3_OPEN        |
| 11      | 35.250 | 48.000 | FOOT 885 ESMF3_CLOSE       |
| 12      | 0.750  | 48.000 | FOOT 885 ESMF3_CLOSE       |



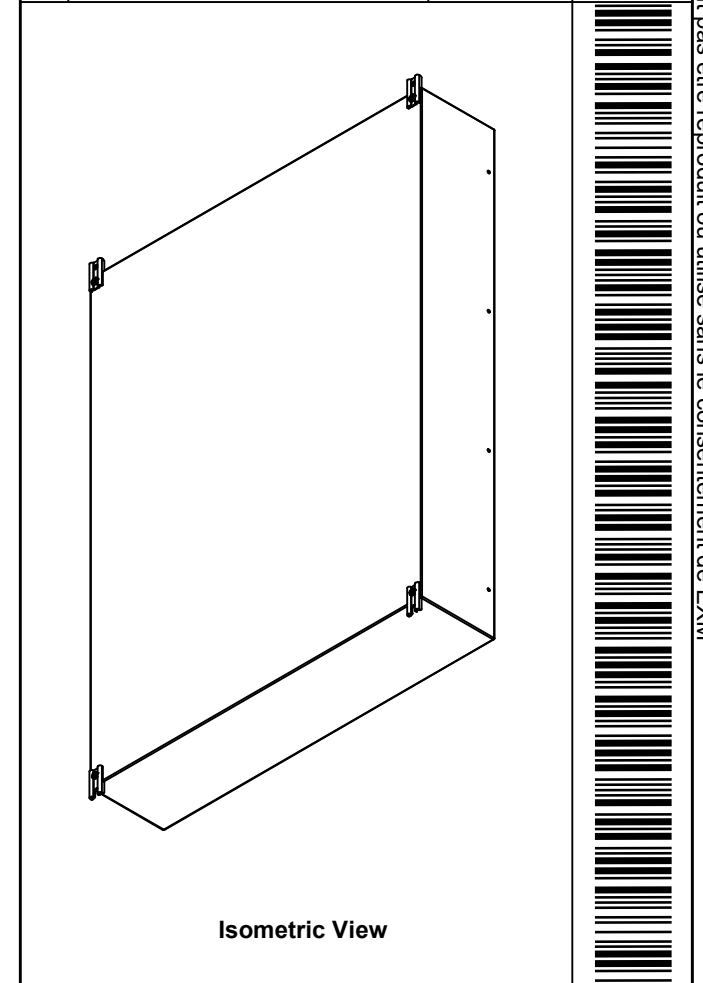
BACK

|   |                              |        |
|---|------------------------------|--------|
|   | Description                  | Status |
|   | 5412ESDG 48" x 36" x 8" Body | (NULL) |
| Part Number<br>Numéro Pièce<br><b>5412ESDG483608THB</b> | Rev.                         | 6      |
|   | <b>0</b>                     | 16     |


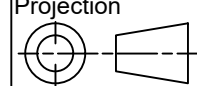
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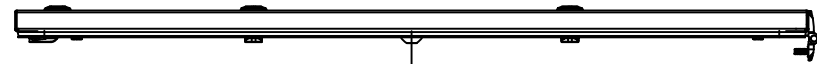


|            |                      |     |  |
|------------|----------------------|-----|--|
| 1          | 885 ESMF3            | 0   | 885 ESMF3 Mounting Foot Kit            |
| 4          | RIVET_NUT_M10_FH_CE  | 0   | Rivet Nut M10 (Low Profile Close End)  |
| 1          | STK-K-70554          | 3   | 5412 ESTH Accessory Kit                |
| 1          | 5412ESDG483608THI-RS | 0   | 5412ESDG 48" x 36" Right Insulation    |
| 1          | 5412ESDG483608THI-LS | 0   | 5412ESDG 48" x 36" Left Insulation     |
| 1          | 5412ESDG483608THI-BT | 0   | 5412ESDG 48" x 36"Bottom Insulation    |
| 1          | 5412ESDG483608THI-TP | 0   | 5412ESDG 48" x 36"Top Insulation       |
| 1          | 5412ESDG483608THI-B  | 0   | 5412ESDG 48" x 36" Back Insulation     |
| 4          | STK-Q-16055          | 1   | M6 x 18mm Stud (No Paint Cap Required) |
| 1          | STK-P-02400S         | 0   | Powder Paint (Asa-61 Grey / Smooth)    |
| 8          | STK-Q-16005          | 0   | Stud M8 x 35mm Steel                   |
| 1          | 5412ESDG483608THB-P  | 0   | 5412ESDG 48" x 36" x 8" Body Part      |
| Qty        | Part Number          | Rev | Description                            |
| Parts List |                      |     |  |

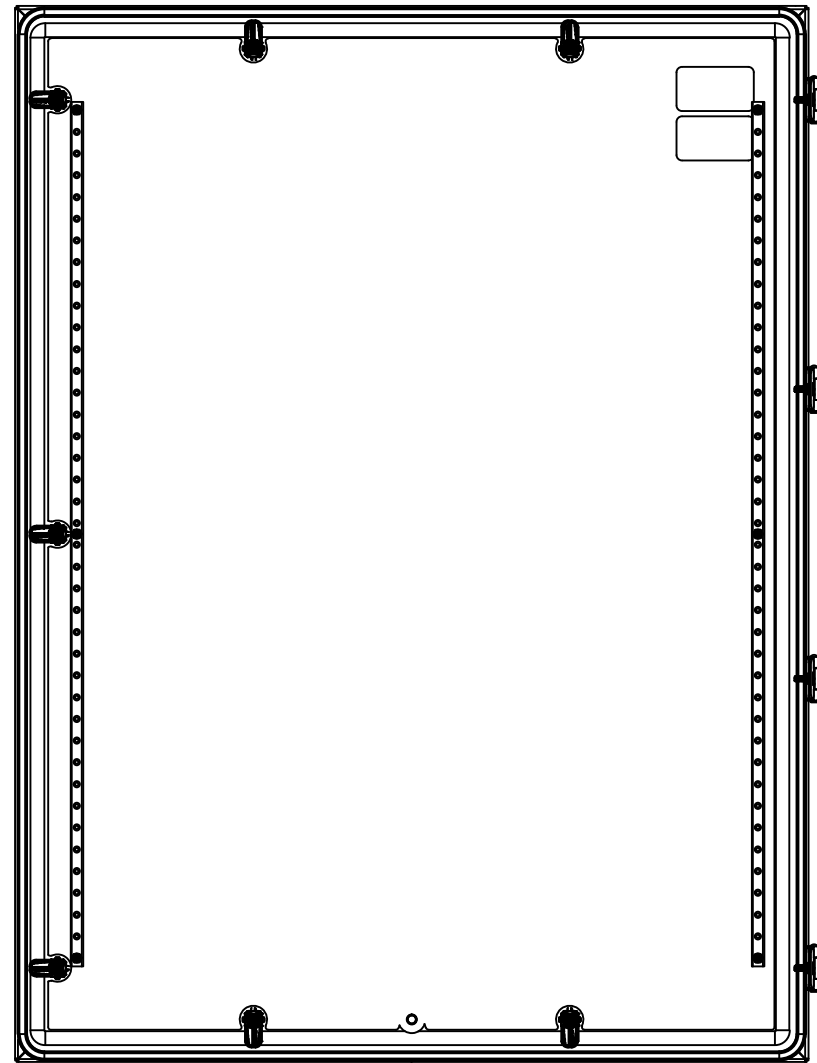
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| Projection<br>  |                       | Customer<br>Client                     |
| Drawn By<br>Dessiné Par BoxCad: BoxCad   |                       | Date<br>03-Jan-25                      |
| Material<br>Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)  |                       |  |
| Color<br>Couleur Asa-61 Grey   | Finish<br>Fini Smooth |  |
| Description<br>5412ESDG 48" x 36" x 8" Body  |                       | Detail Rev.                            |
| Part Number<br>Numéro Pièce<br><b>5412ESDG483608THB</b>  |                       | Rev. 7<br><b>0</b>                     |
|  |                       | 16                                     |

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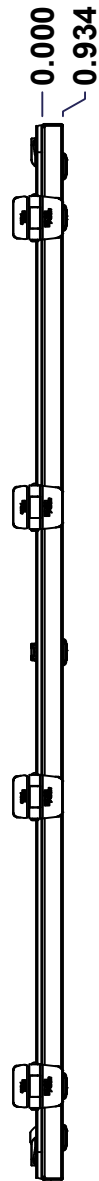
TOP



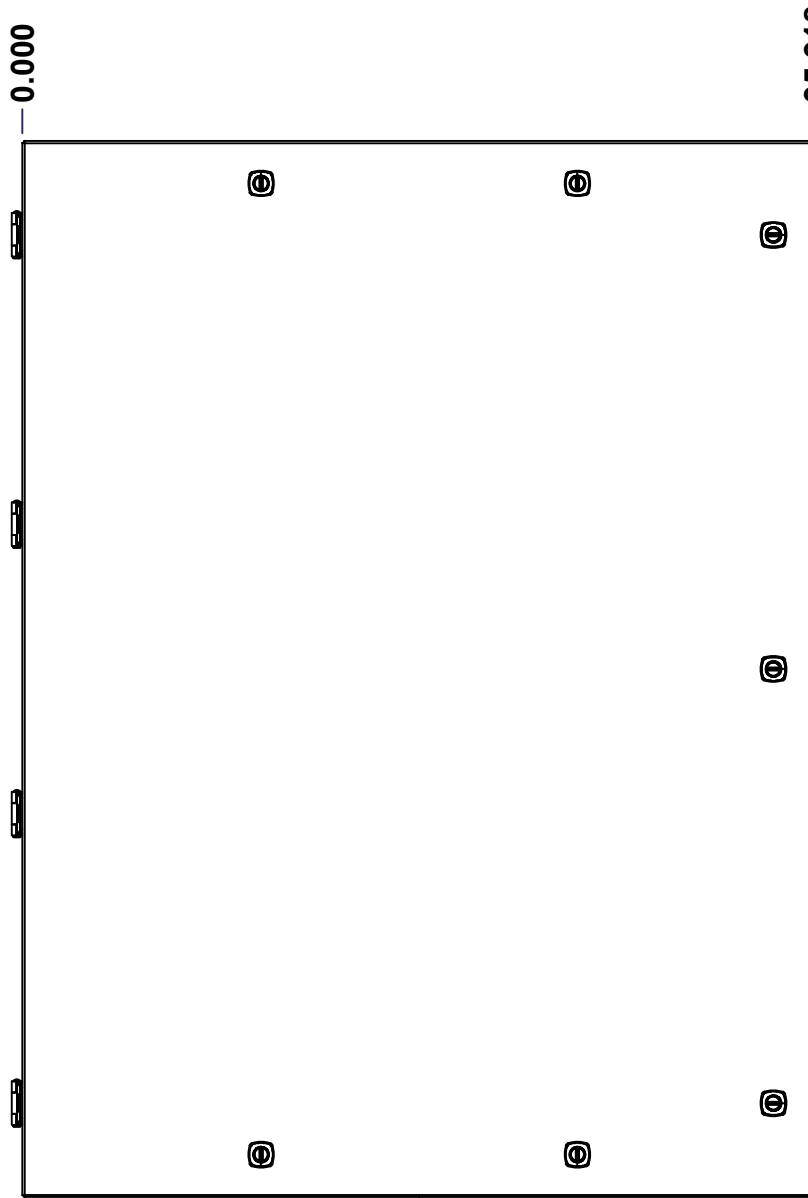
BACK



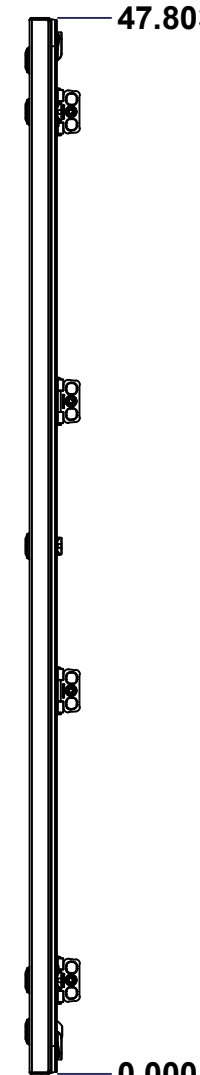
BOTTOM



LEFT

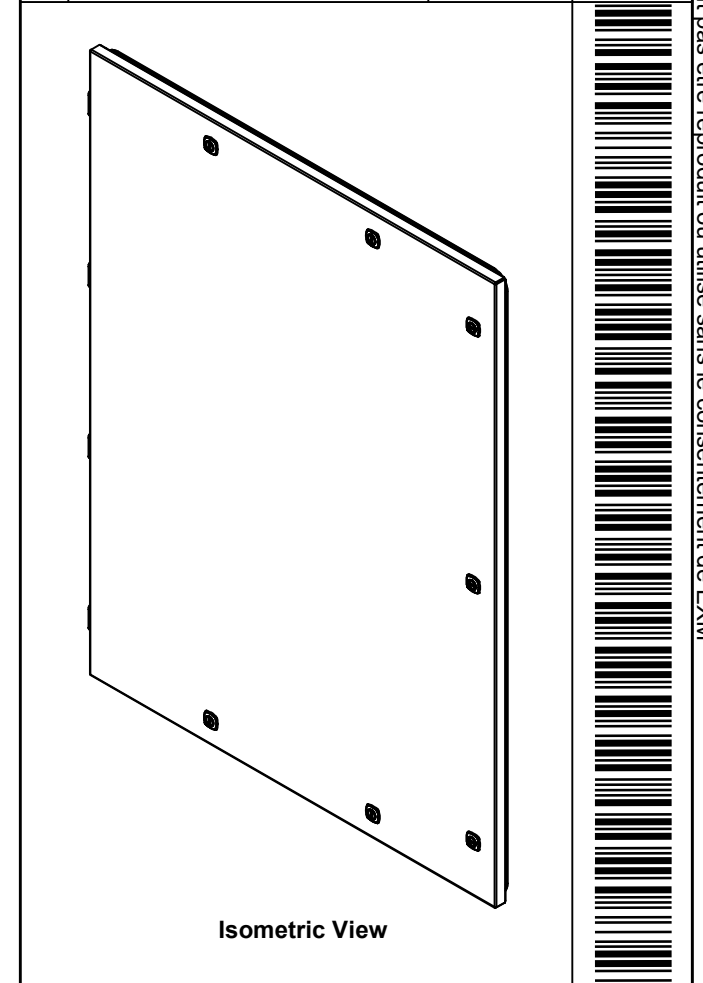



FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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|  |  | Max 3.0mm                 |             |
| Customer<br>Client   |  | Date                      |             |
| Drawn By<br>Dessiné Par BoxCad: BoxCad   |  | Date 03-Jan-25            |             |
| Material<br>Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)  |  |                           |             |
| Color<br>Couleur Asa-61 Grey   |  | Finish<br>Fini Smooth     |             |
| Description<br>5412ESDG 48" x 36" Cover  |  |                           | Detail Rev. |
| Part Number<br>Numéro Pièce <b>5412ESDG483608THC</b>   |  | Rev. <b>0</b>             | 8 / 16      |

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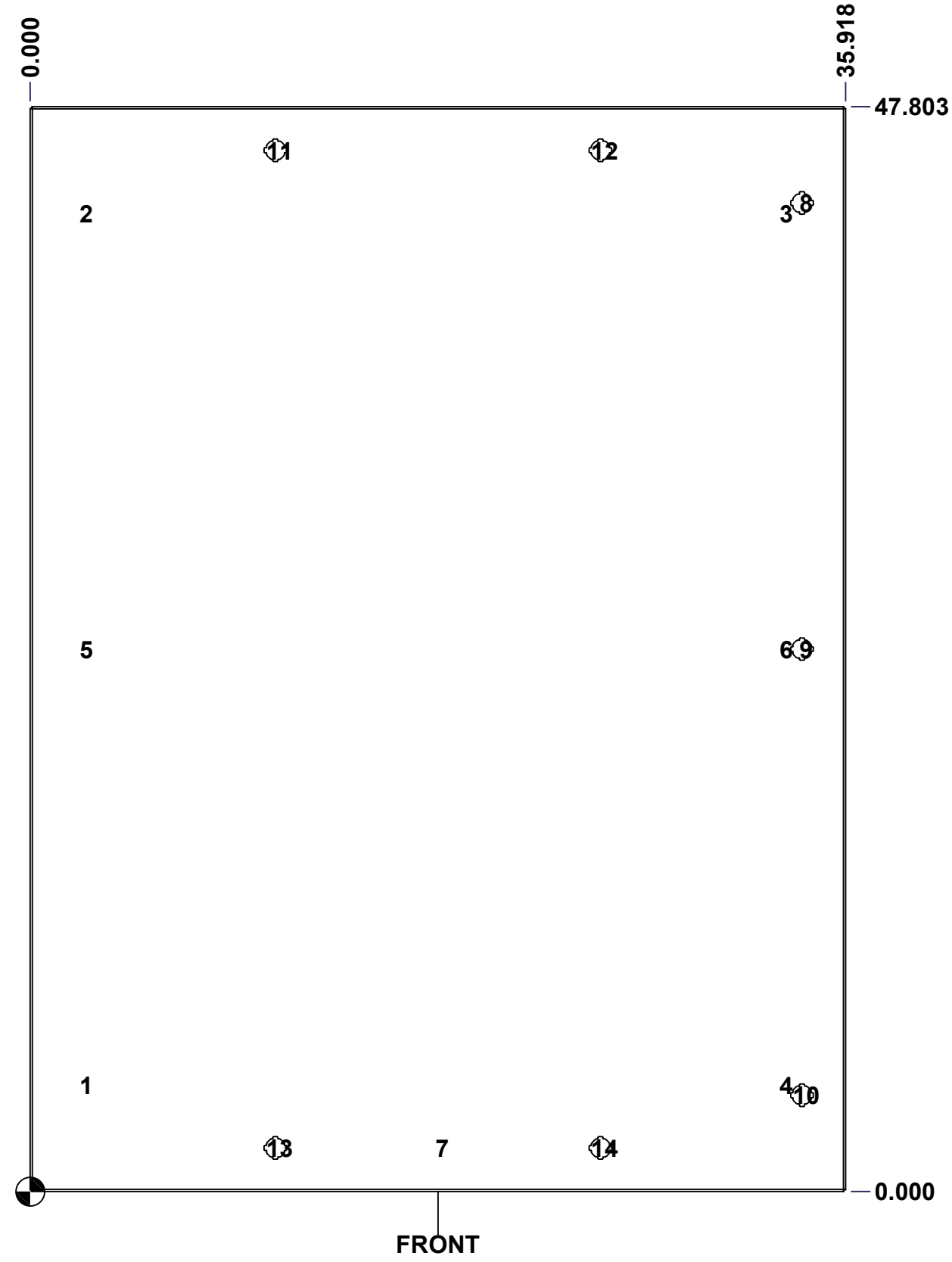
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION               |
|---------|--------|--------|---------------------------|
| 1       | 2.286  | 4.709  | STUD M6 x 18mm (Inside)   |
| 2       | 2.286  | 43.094 | STUD M6 x 18mm (Inside)   |
| 3       | 33.117 | 43.094 | STUD M6 x 18mm (Inside)   |
| 4       | 33.117 | 4.709  | STUD M6 x 18mm (Inside)   |
| 5       | 2.286  | 23.902 | STUD M6 x 18mm (Inside)   |
| 6       | 33.117 | 23.902 | STUD M6 x 18mm (Inside)   |
| 7       | 17.959 | 1.935  | STUD M6 x 18mm (Inside)   |
| -----   |        |        |                           |
| 8       | 33.994 | 43.553 | LOCK 880 SCQ4-SL @ 0.0°   |
| 9       | 33.994 | 23.902 | LOCK 880 SCQ4-SL @ 0.0°   |
| 10      | 33.994 | 4.250  | LOCK 880 SCQ4-SL @ 0.0°   |
| 11      | 10.800 | 45.879 | LOCK 880 SCQ4-SL @ 90.0°  |
| 12      | 25.118 | 45.879 | LOCK 880 SCQ4-SL @ 90.0°  |
| 13      | 10.800 | 1.924  | LOCK 880 SCQ4-SL @ 270.0° |
| 14      | 25.118 | 1.924  | LOCK 880 SCQ4-SL @ 270.0° |



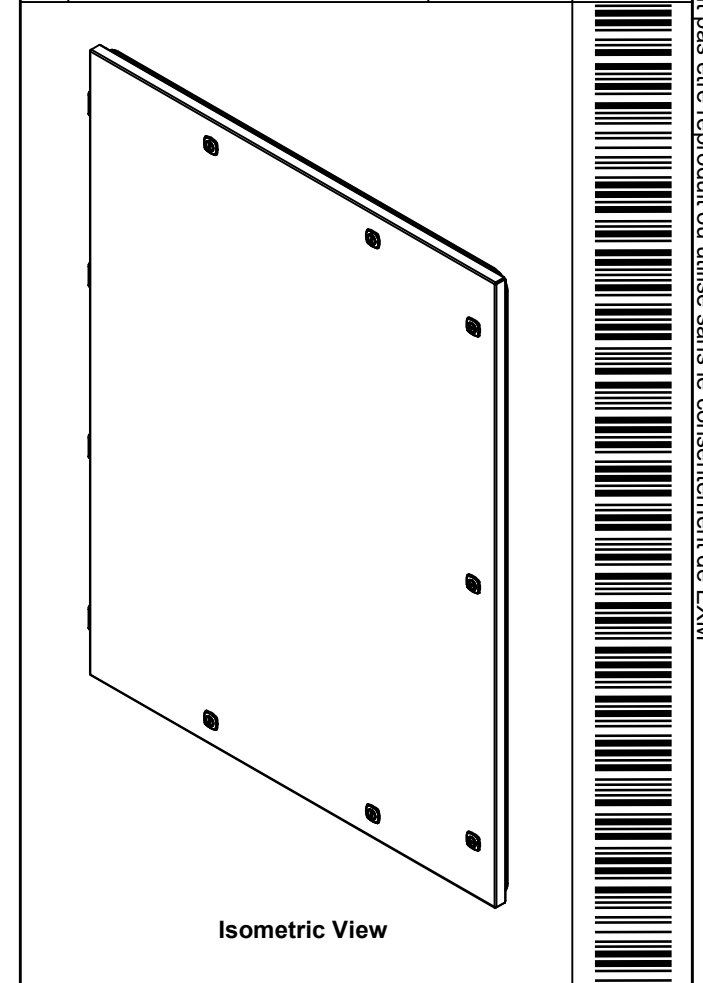
FRONT

|  |                             |              |
|--|-----------------------------|--------------|
|  | Description                 | Status       |
|  | 5412ESDG 48" x 36" Cover    | (NULL)       |
|  | Part Number<br>Numéro Pièce | Rev.         |
|  | <b>5412ESDG483608THC</b>    | <b>0</b> / 9 |
|  |                             | 16           |


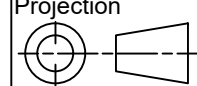
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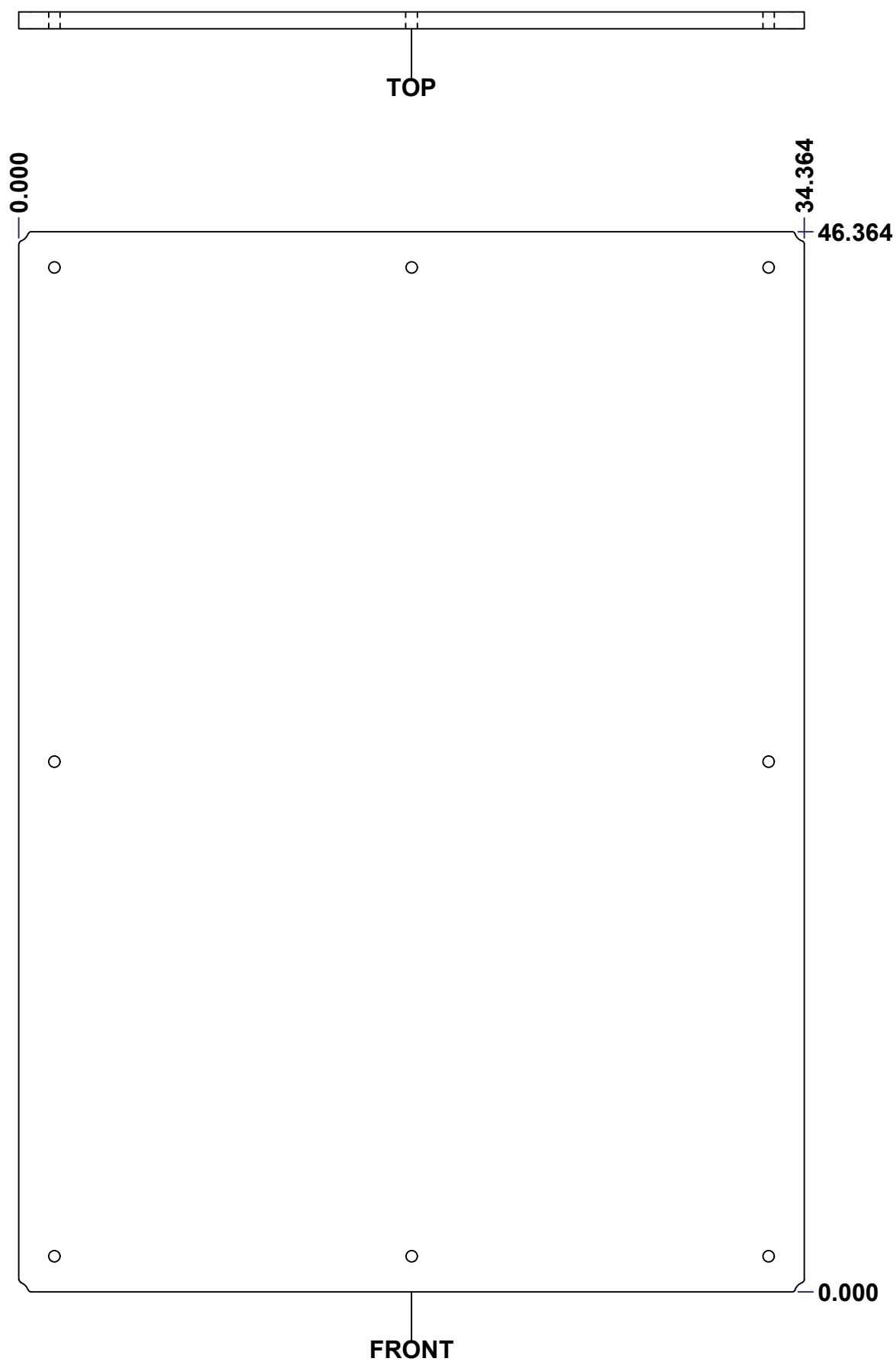


| 7          | STK-K-12500         | 19  | 5412 ES 1/4 Turn Lock                  |
|------------|---------------------|-----|--|
| 2          | STK-S-00100         | 0   | 3.5" x 2" Silver Milar Flexcon Sticker |
| 6          | STK-Q-07250         | 2   | M6 x 16mm Collar Nut                   |
| 2          | STK-Q-46020-42      | 6   | 5412 ES Vertical Door Stiffener 42"    |
| 1          | 5412ESDG483608THI-C | 0   | 5412ESDG 48" x 36" Cover Insulation    |
| 1          | STK-P-02400S        | 0   | Powder Paint (Asa-61 Grey / Smooth)    |
| 1          | STK-Q-46515         | 3   | 5412 ES Door Support with Brass Insert |
| 7          | STK-Q-16055         | 1   | M6 x 18mm Stud (No Paint Cap Required) |
| 1          | 5412ESDG483608THG2  | 0   | 5412ESDG 48" x 36" Cover Gasket        |
| 1          | 5412ESDG483608THG   | 0   | 5412ESDG 48" x 36" Cover Gasket        |
| 1          | 5412ESDG483608THC-P | 0   | 5412ESDG 48" x 36" Cover Part          |
| 4          | STK-A-02360         | 0   | External Hinge for Double Gasket       |
| 4          | STK-Q-07220         | 1   | M6 Nylon Insert Lock Nut               |
| 4          | STK-Q-10252         | 0   | M6 Stainless Steel Sealing Washer      |
| QTY        | Part Number         | Rev | Description                            |
| Parts List |                     |     |  |

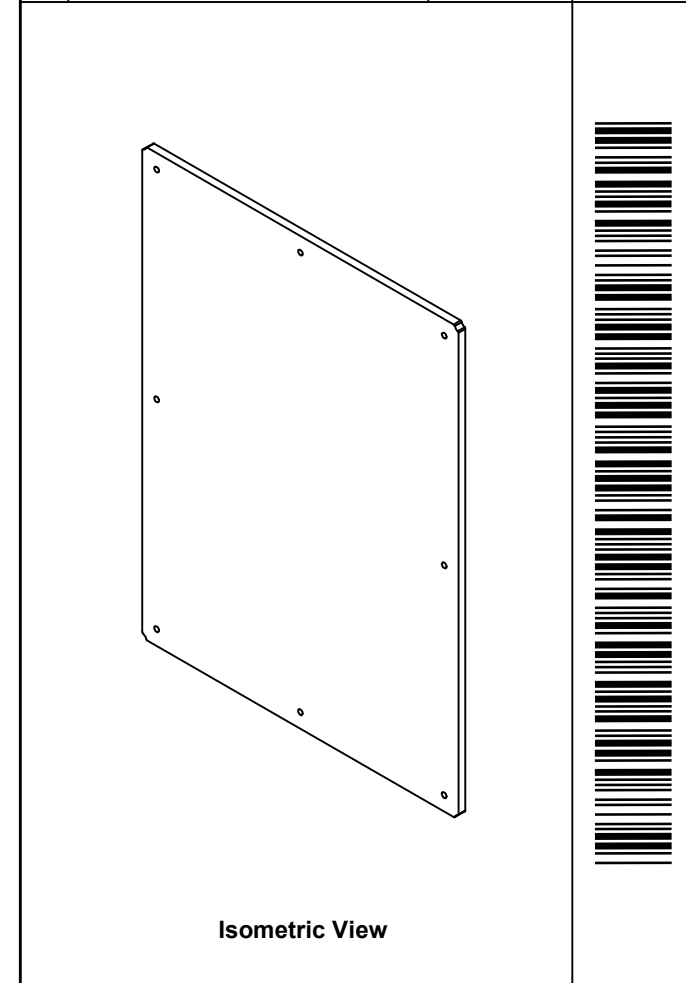
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|--|---|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> | Flatness<br>Aplatissement                 | Max 3.0mm   |
|  | Projection                                |  |
| Customer<br>Client   | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 03-Jan-25  |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  | Detail Rev.                               |   |
| 5412ESDG 48" x 36" Cover   |   |   |
| Part Number<br>Numéro Pièce  | Rev. 0                                    | 10 / 16   |
| <b>5412ESDG483608THC</b>   |   |   |


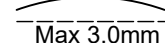
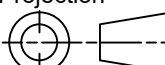
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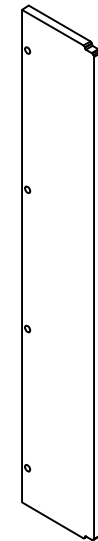
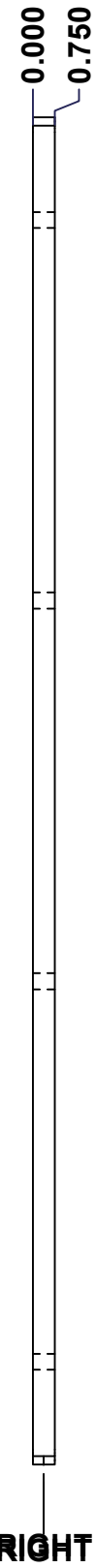
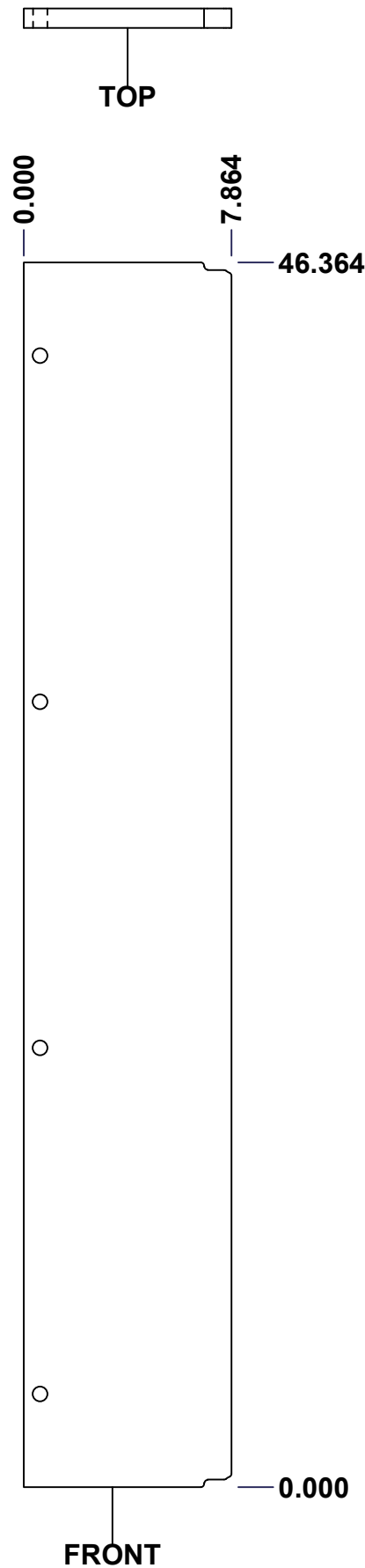


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|--|--------------------|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                    | Flatness<br>Aplatissement<br><br>Max 3.0mm |
| Customer Client  |                    | Projection<br>                             |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes  |                    | Date: 23-Jan-07   |
| Material / Matière: Polyisocyanurate   |                    |   |
| Color / Couleur: Aluminum  | Finish / Fini: N/A |   |
| Description: 5412ESDG 48" x 36" Back Insulation  |                    | Detail Rev.   |
| Part Number / Numéro Pièce: 5412ESDG483608THI-B  |                    | Rev. 11<br>0 16   |

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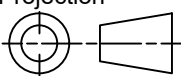
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Isometric View



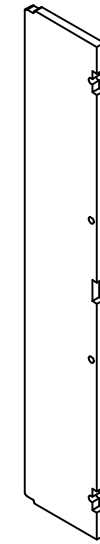
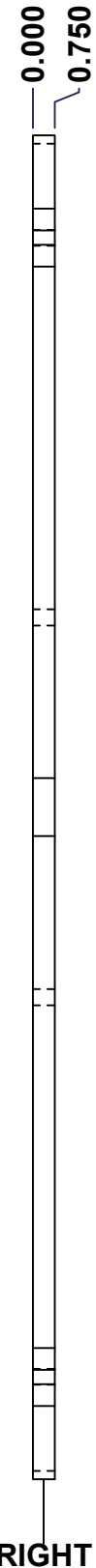
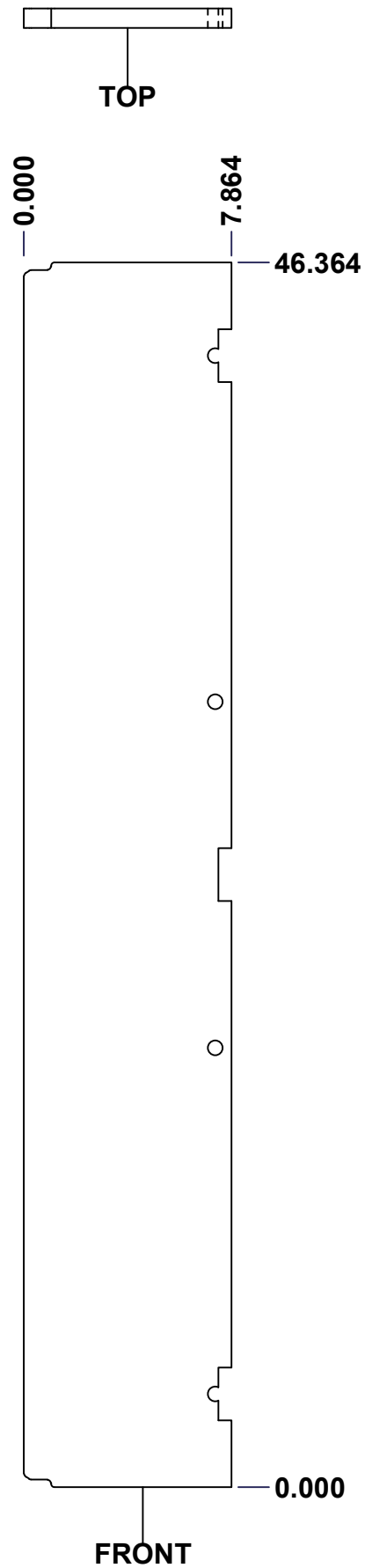
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|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                           | Flatness<br>Aplatissement<br>Max 3.0mm |
| Projection<br>  |                           | Date<br>23-Jan-07                      |
| Customer Client  | Date                      |  |
| Drawn By<br>Dessiné Par  | BoxCad: Patrick Deschenes | Date 23-Jan-07                         |
| Material<br>Matière  | Polyisocyanurate          |  |
| Color<br>Couleur   | Aluminum                  | Finish<br>Fini N/A                     |
| Description  | Detail Rev.               |  |
| 5412ESDG 48" x 36" Left Insulation   |                           |  |
| Part Number<br>Numéro Pièce  | Rev. 0                    | 12 / 16                                |
| <b>5412ESDG483608THI-LS</b>  |                           |  |

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Isometric View

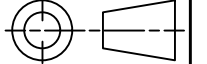


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 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



|                         |                  |
|-------------------------|------------------|
| Customer Client         | Date             |
| Drawn By<br>Dessiné Par | Date 23-Jan-07   |
| Material<br>Matière     | Polyisocyanurate |
| Color<br>Couleur        | Aluminum         |
| Finish<br>Fini          | N/A              |

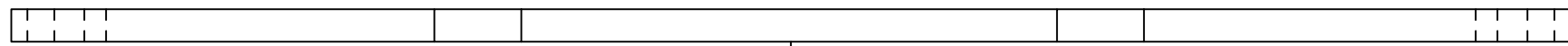
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|-------------------------------------|-------------|
| Description                         | Detail Rev. |
| 5412ESDG 48" x 36" Right Insulation |             |

|                             |          |    |
|-----------------------------|----------|----|
| Part Number<br>Numéro Pièce | Rev.     | 13 |
| <b>5412ESDG483608TH-RS</b>  | <b>0</b> | 16 |

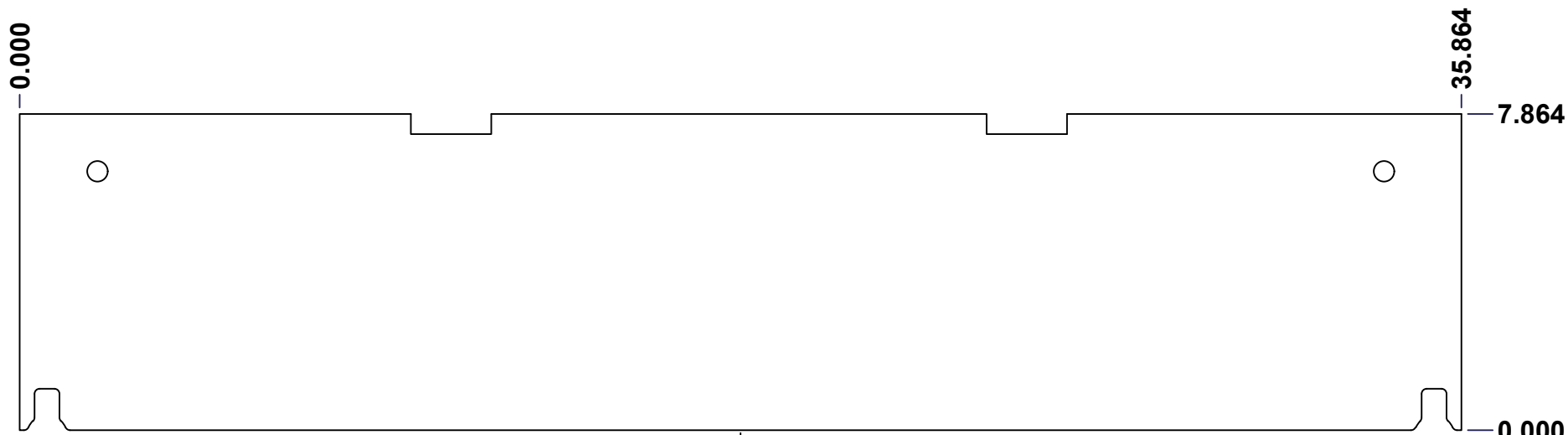
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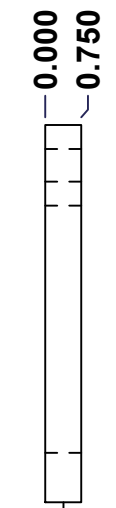
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TOP

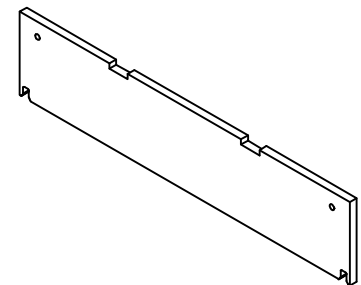


FRONT



RIGHT

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Isometric View



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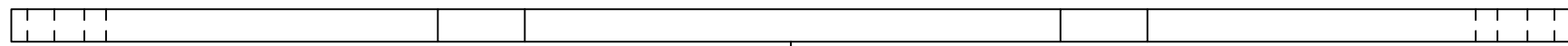
Flatness  
Aplatissement  
Max 3.0mm  
Projection

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| Customer Client                                  | Date                  |
| Drawn By / Dessiné Par: BoxCad: BoxCad           | Date: 4/3/2024        |
| Material / Matière: Polyisocyanurate             |                       |
| Color / Couleur: Aluminum                        | Finish / Fini: Smooth |
| Description: 5412ESDG 48" x 36"Top Insulation    | Detail Rev.           |
| Part Number / Numéro Pièce: 5412ESDG483608THI-TP | Rev. 0                |

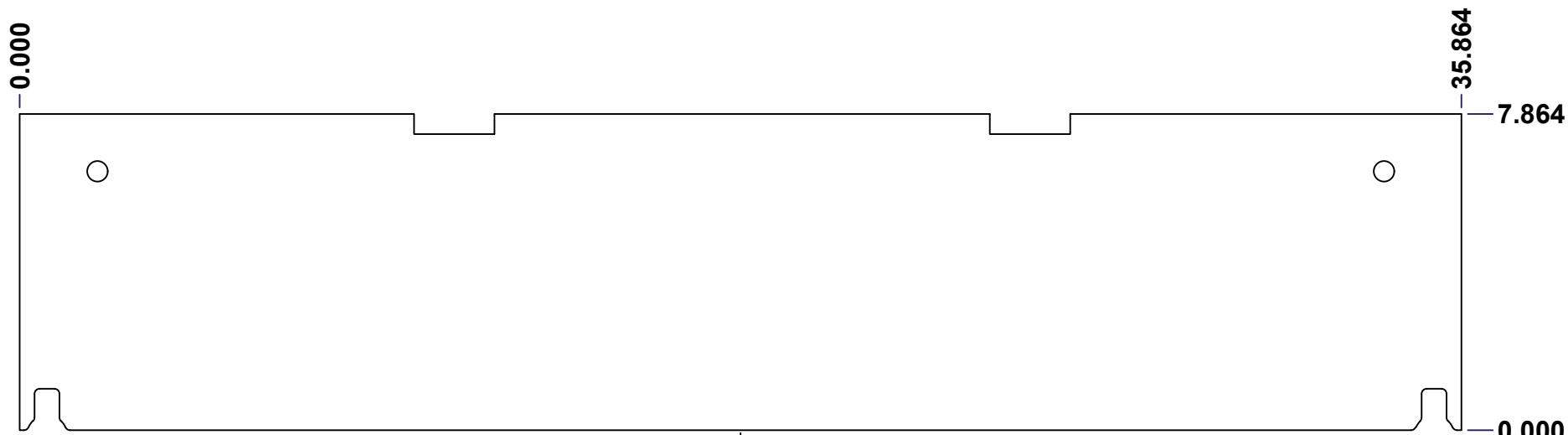
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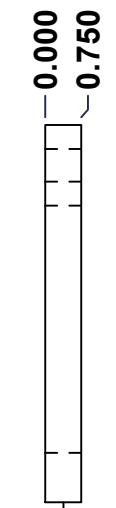
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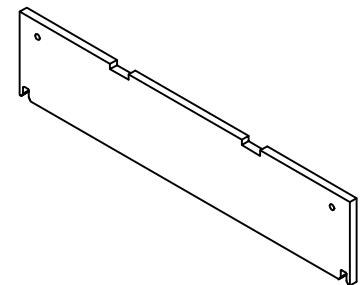
TOP



FRONT




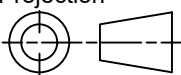
RIGHT



Isometric View



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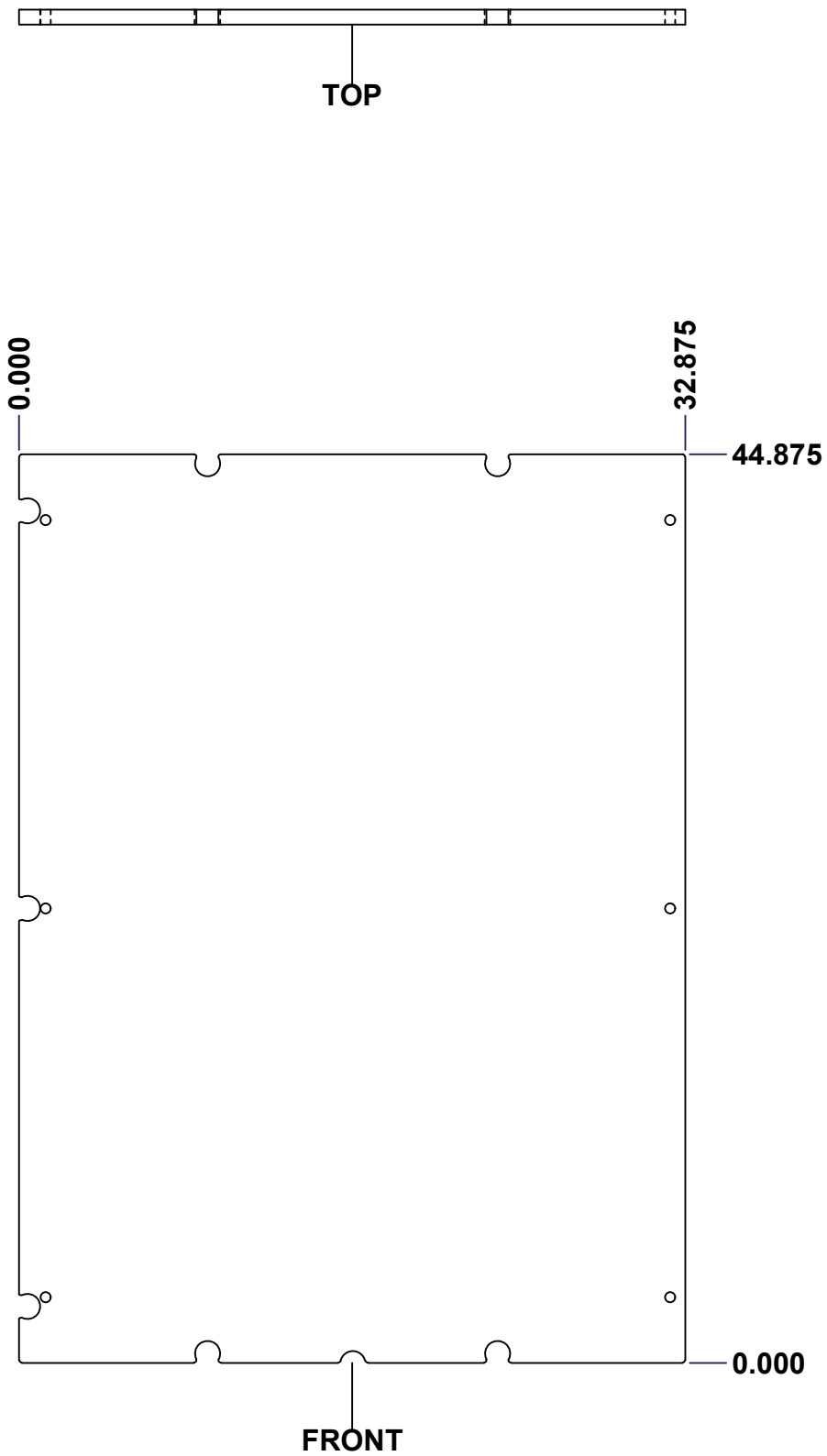
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|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                  | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date             |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad   | Date 4/3/2024   |
| Material<br>Matière  | Polyisocyanurate |   |
| Color<br>Couleur   | Aluminum         | Finish<br>Fini Smooth   |
| Description  | Detail Rev.      |   |
| 5412ESDG 48" x 36"Bottom Insulation  |                  |   |
| Part Number<br>Numéro Pièce  | Rev. 0           | 15 / 16   |

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**5412ESDG483608THI-BT**

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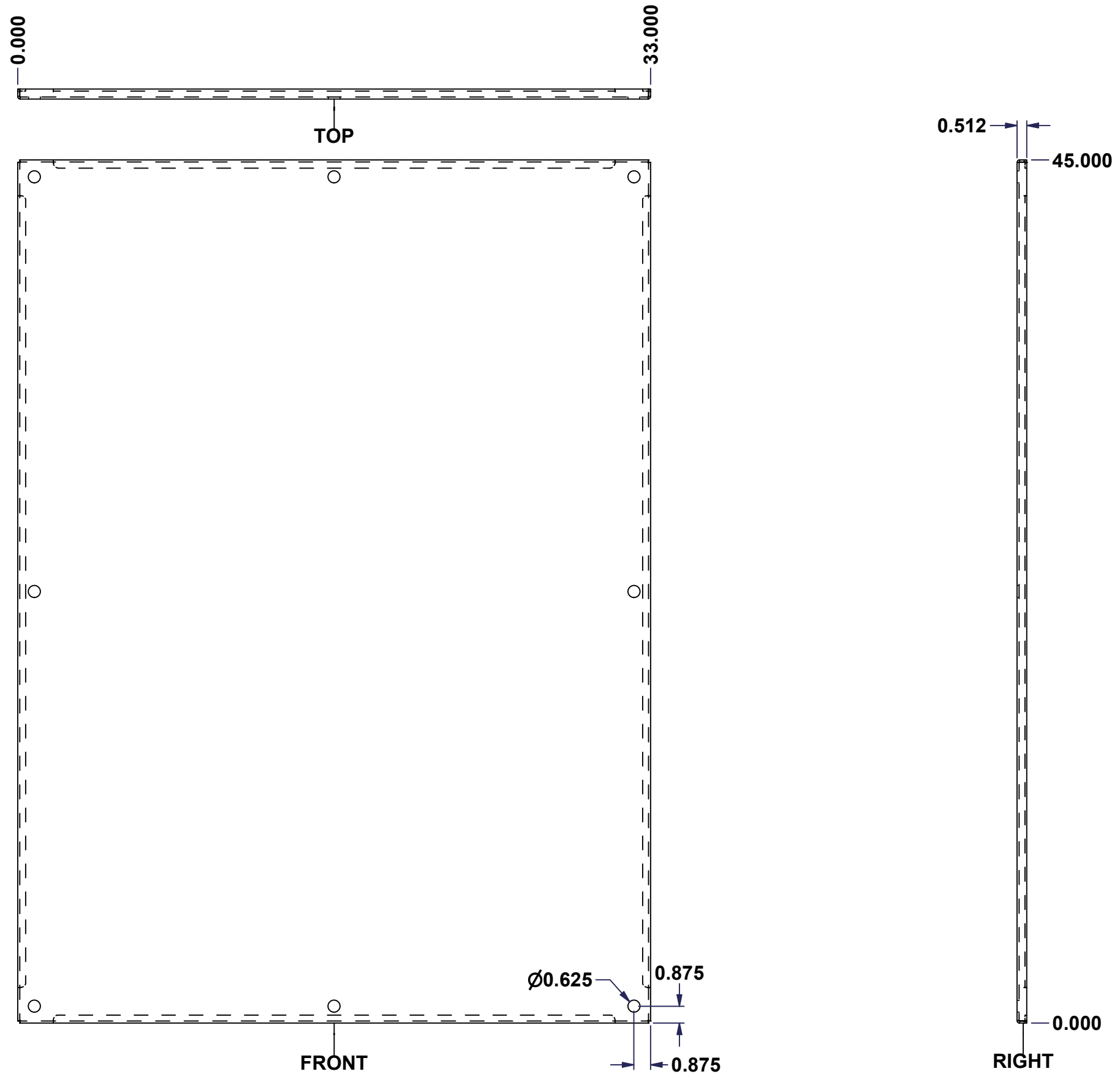
**Isometric View**

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| Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |          | Flatness<br>Aplatissement |             |
|  |          | Max 3.0mm                 |             |
| Customer<br>Client   |          | Date                      |             |
| Drawn By<br>Dessiné Par  |          | Date 23-Jan-07            |             |
| Material<br>Matière  |          | Polyisocyanurate          |             |
| Color<br>Couleur   | Aluminum | Finish<br>Fini            | N/A         |
| Description  |          |                           | Detail Rev. |
| 5412ESDG 48" x 36" Cover Insulation  |          |                           |             |
| Part Number<br>Numéro Pièce  |          | Rev.                      | 16          |
| 5412ESDG483608THI-C  |          | 0                         | 16          |

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**Isometric View**

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| Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                              | Flatness<br>Aplatissement |
|  |                              | Max 3.0mm                 |
| Projection   |                              |                           |
| Customer Client  |                              | Date                      |
| Drawn By / Dessiné Par: BoxCad: nickz  |                              | Date: 01/03/2017          |
| Material / Matière: 12 Ga Galvanized (2.5mm)   |                              |                           |
| Color / Couleur: See Part List   | Finish / Fini: See Part List |                           |
| Description: 885SP 48" x 36" Inner Panel Part  |                              | Detail Rev.               |
| Part Number / Numéro Pièce: <b>885SP4836G</b>  |                              | Rev. 1                    |

| Qty | Part Number  | Rev | Description                      | Material                 | Color     | Finish     |
|-----|--------------|-----|----------------------------------|--------------------------|-----------|------------|
| 1   | 885SP4836G-P | 0   | 885SP 48" x 36" Inner Panel Part | 12 Ga Galvanized (2.5mm) | Unpainted | Galvanized |

Parts List