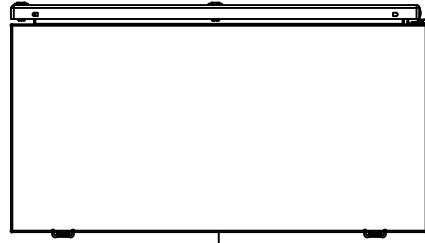
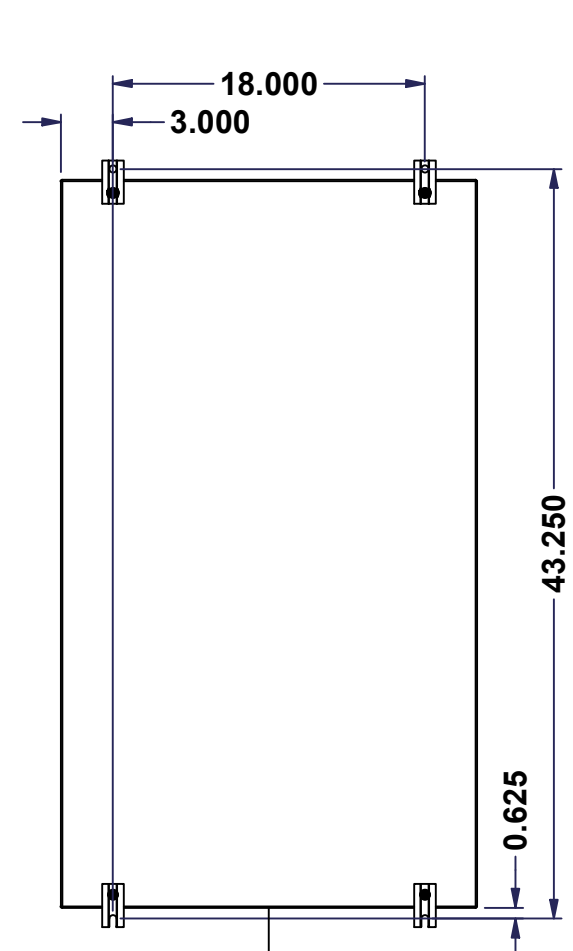


This drawing is confidential and must not be reproduced or used without the consent of EXM

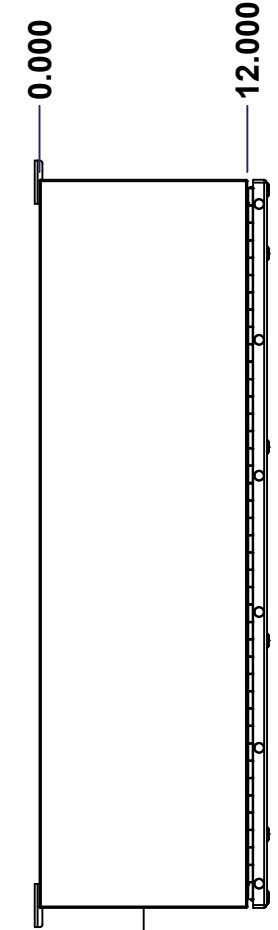
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



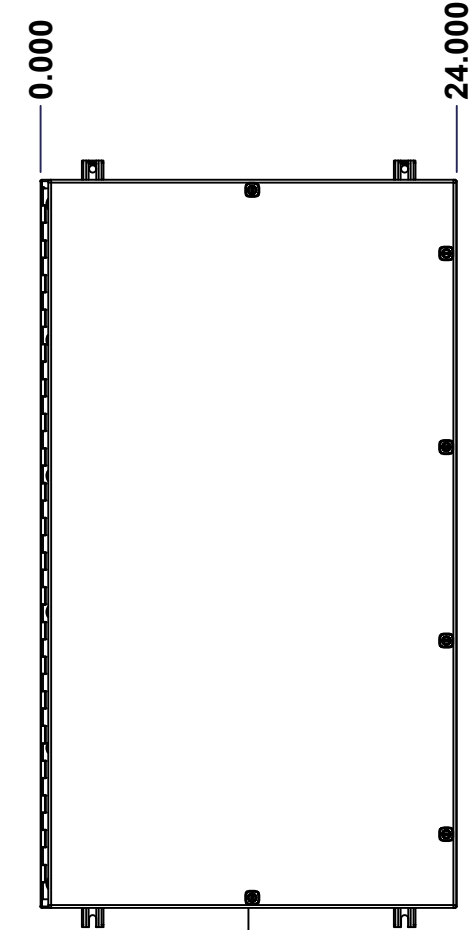
TOP



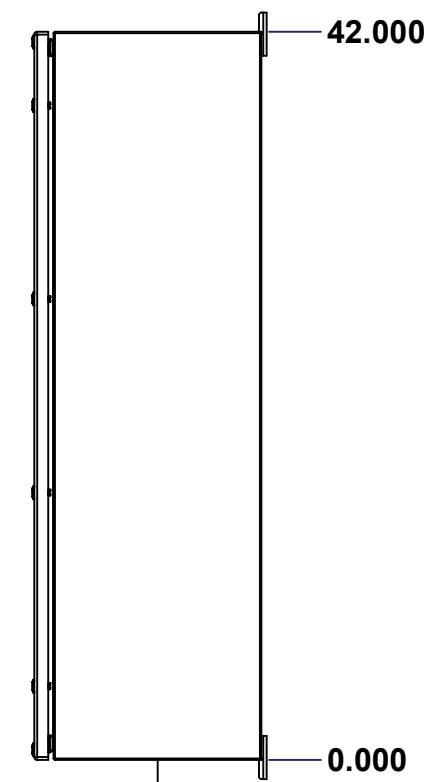
BACK



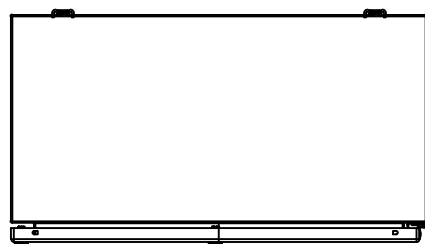
LEFT



FRONT

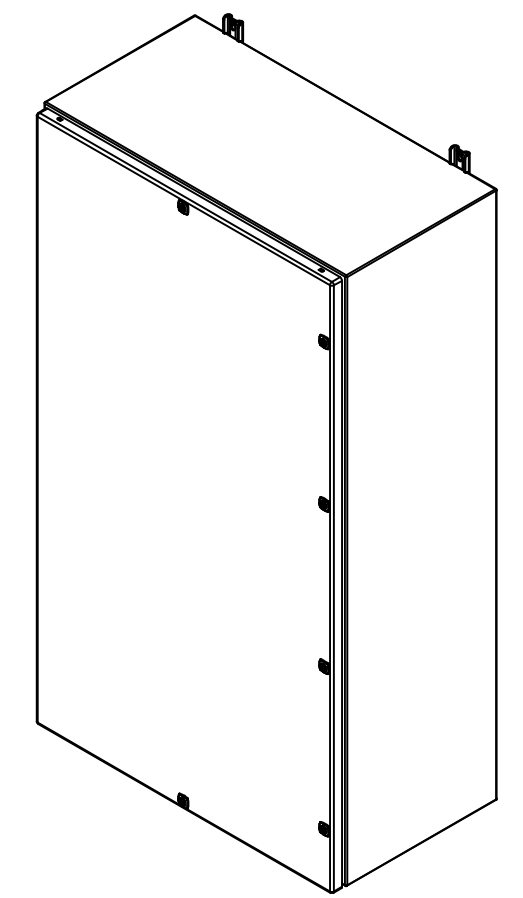


RIGHT




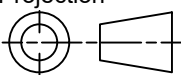
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Feb-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESEL 42" x 24" x 12" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 16

SEE BILL OF MATERIAL ON LAST PAGE

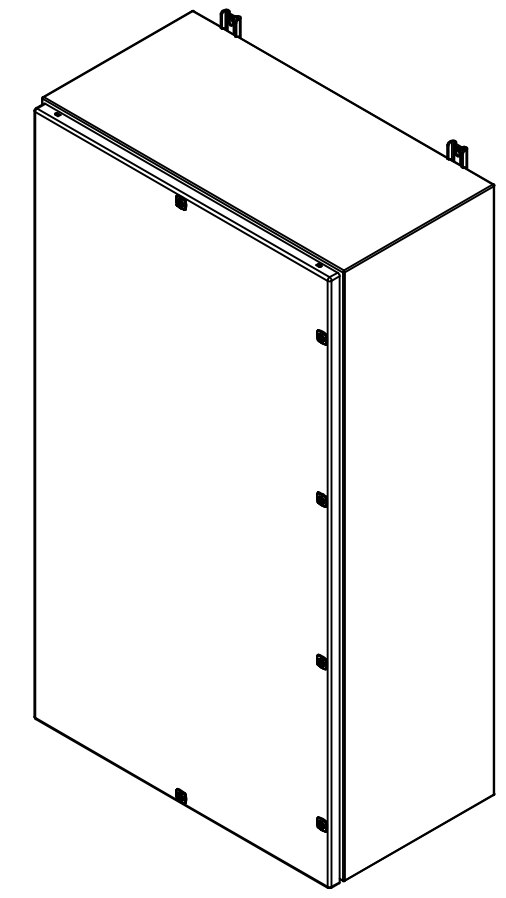
**5412ESEL422412TH**

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



Isometric View



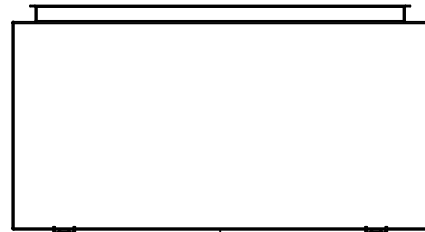
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	885SP4224G	0	885SP 42" x 24" Inner Panel Part
1	STK-K-01800	5	5412 ES Accessory Kit
6	RIVET_NUT_M6_FH_CE	0	Rivet Nut M6 (Low Profile Close End)
1	5412ESEL422412THC	0	5412ESEL 42" x 24" Cover
1	5412ESEL422412THB	0	5412ESEL 42" x 24" x 12" Body
6	STK-Q-04050-14	5	M6 x 14mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Feb-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESEL 42" x 24" x 12" Assembly		Detail Rev.
Part Number Numéro Pièce <b>5412ESEL422412TH</b>		Rev. 0 2 16

This drawing is confidential and must not be reproduced or used without the consent of EXM

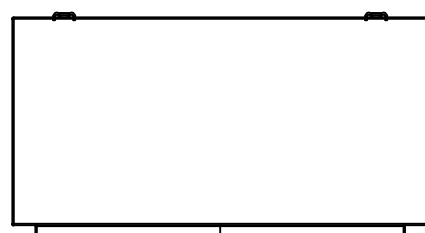
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



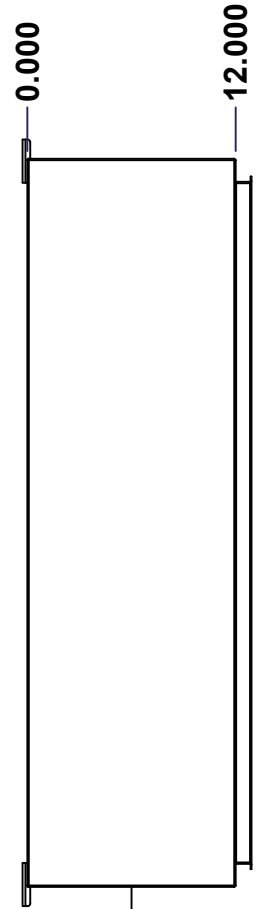
TOP



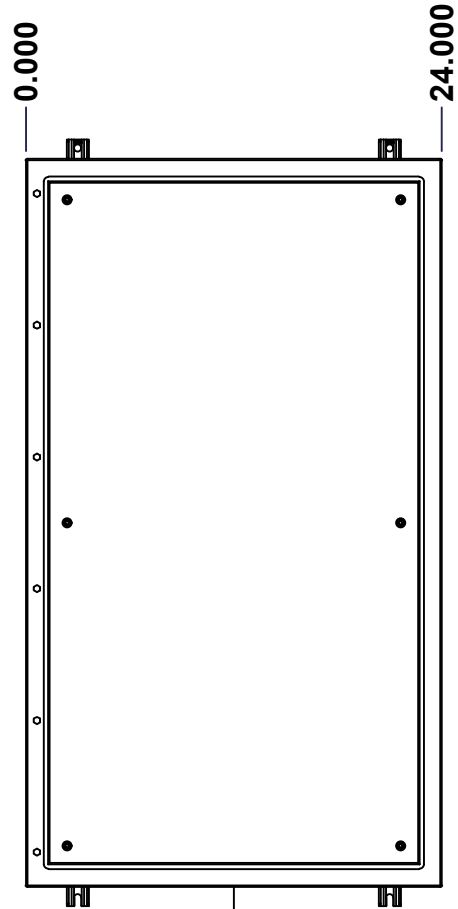
BACK



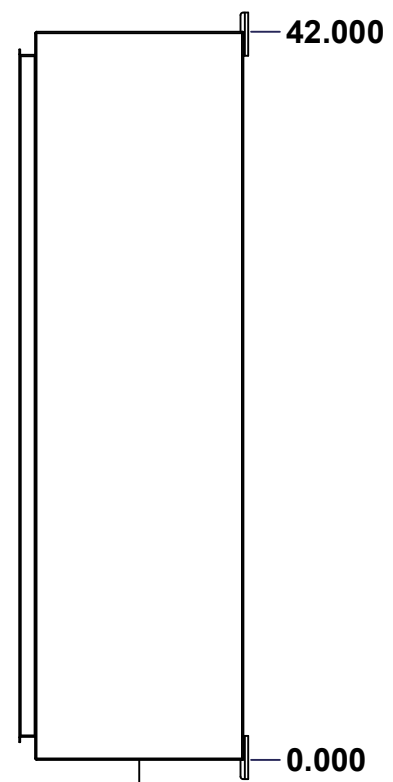
BOTTOM



LEFT

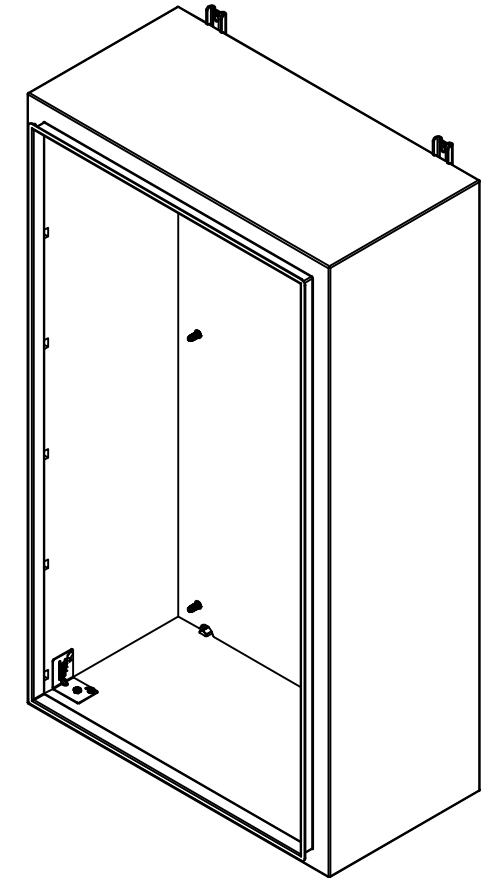


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 07-Feb-25
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESEL 42" x 24" x 12" Body	Detail Rev.

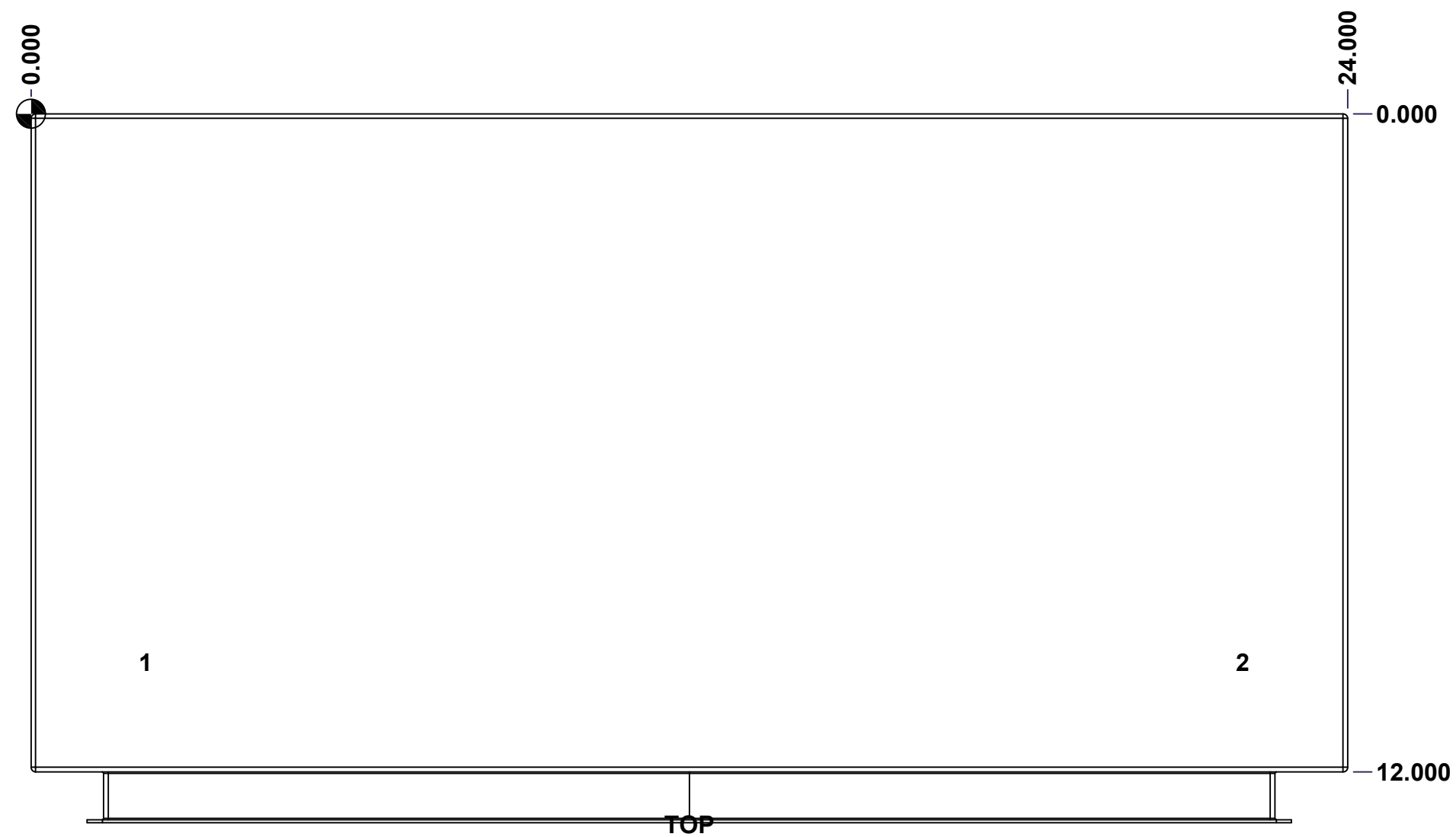
Part Number / Numéro Pièce: 5412ESEL422412THB	Rev. 0	3
-----------------------------------------------	--------	---

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.000	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.000	INSUL. STUD M6 x 18mm (Inside)

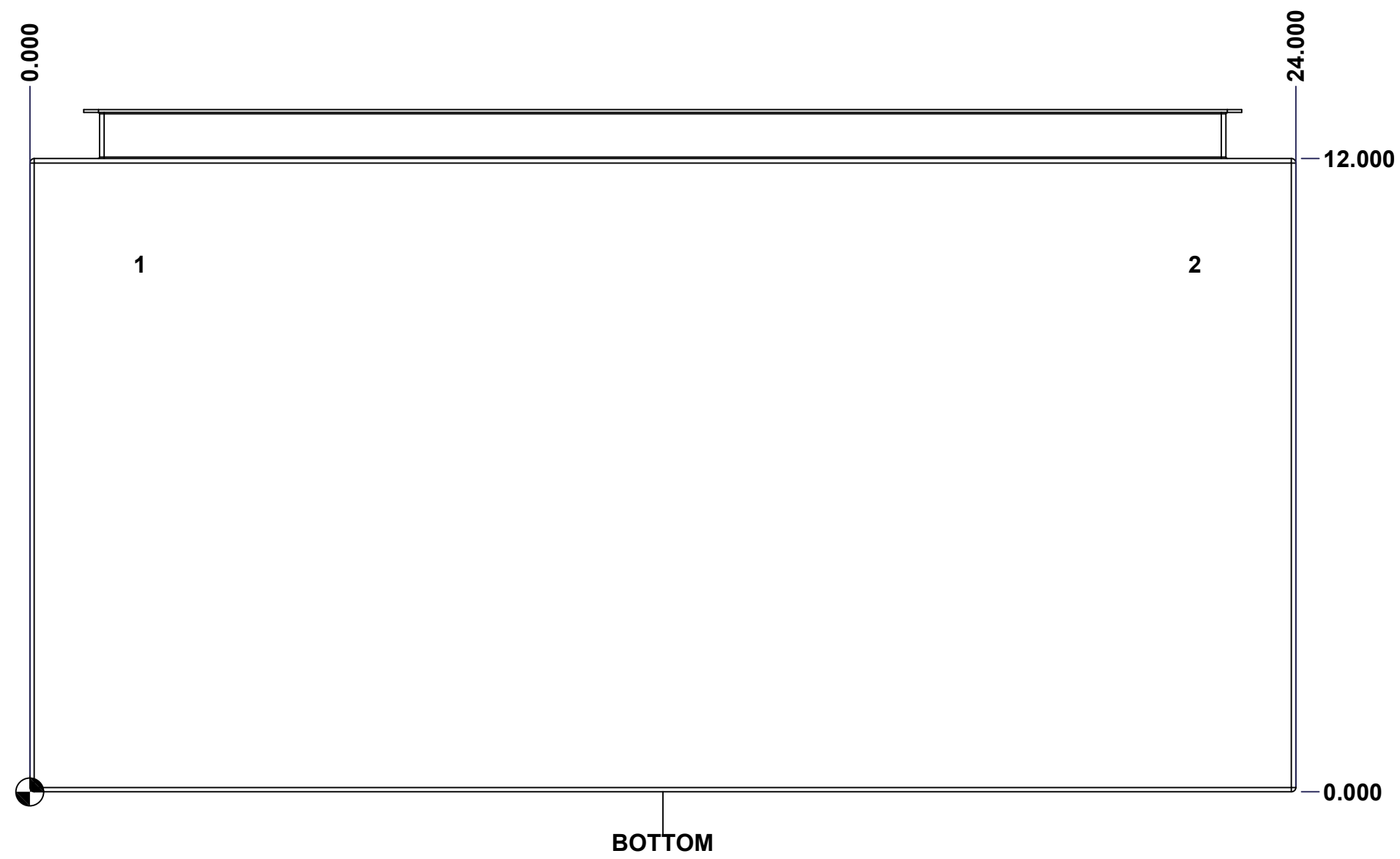


	Description	Status
	5412ESEL 42" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESEL422412THB</b>	<b>0</b> / 4
		16

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.000	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.000	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESEL 42" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESEL422412THB</b>	<b>0</b> / 5
		16

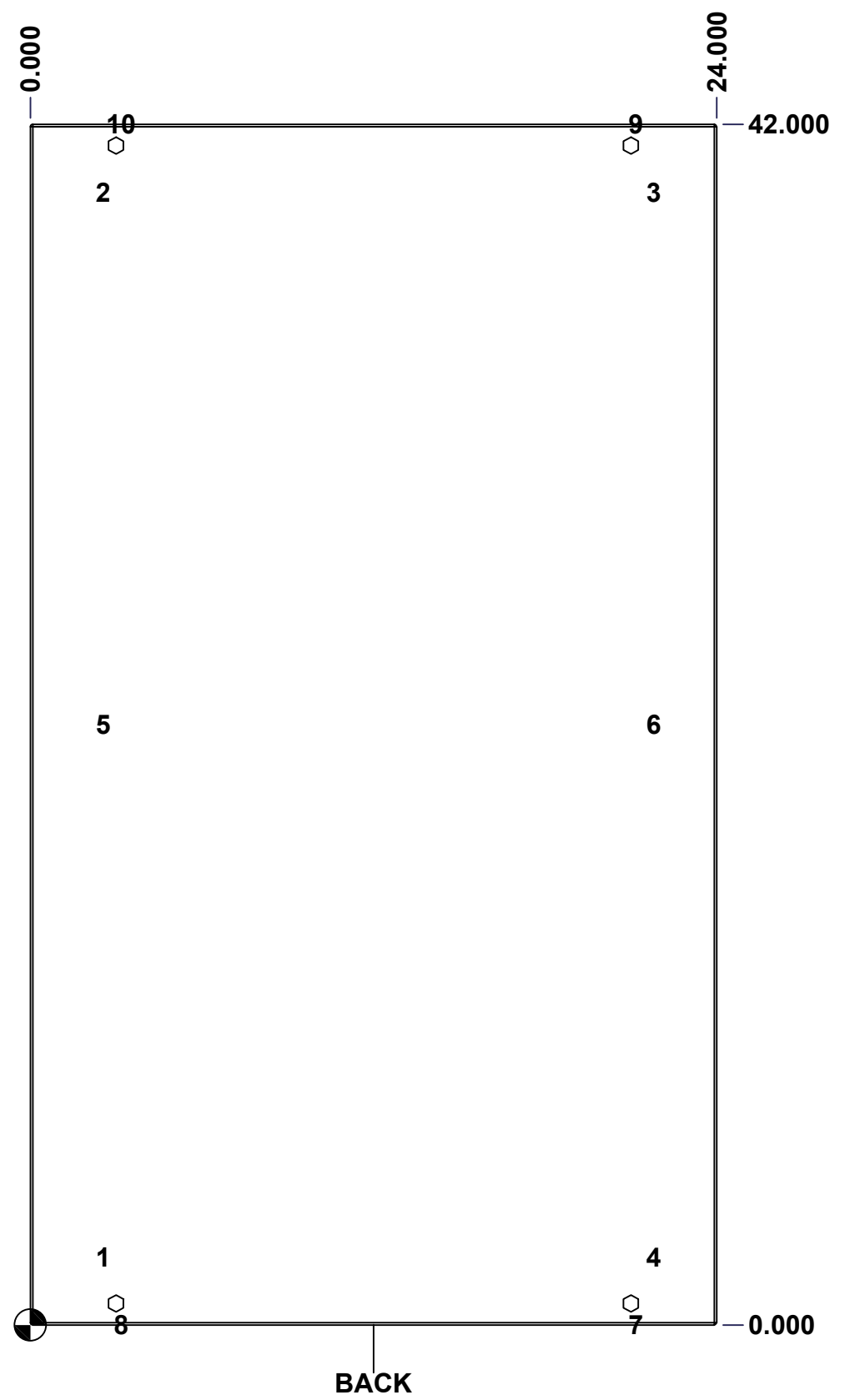
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	39.625	IP STUD M8 x 35mm (Inside)
3	21.625	39.625	IP STUD M8 x 35mm (Inside)
4	21.625	2.375	IP STUD M8 x 35mm (Inside)
5	2.375	21.000	IP STUD M8 x 35mm (Inside)
6	21.625	21.000	IP STUD M8 x 35mm (Inside)
-----			
7	21.000	0.000	FOOT 885 ESMF3_OPEN
8	3.000	0.000	FOOT 885 ESMF3_OPEN
9	21.000	42.000	FOOT 885 ESMF3_CLOSE
10	3.000	42.000	FOOT 885 ESMF3_CLOSE

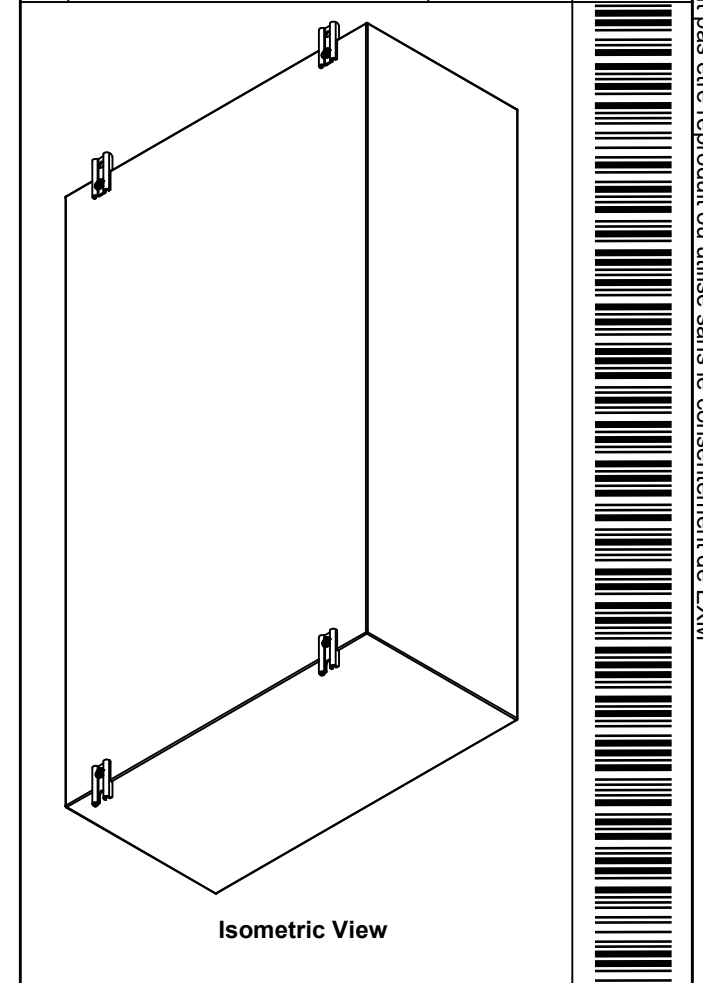


	Description	Status
	5412ESEL 42" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESEL422412THB</b>	<b>0</b> / 6
		16


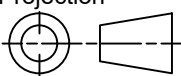
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESEL422412THI-RS	0	5412ESEL 42" x 24" Right Insulation
1	5412ESEL422412THI-LS	0	5412ESEL 42" x 24" Left Insulation
1	5412ESEL422412THI-BT	0	5412ESEL 42" x 24"Bottom Insulation
1	5412ESEL422412THI-TP	0	5412ESEL 42" x 24"Top Insulation
1	5412ESEL422412THI-B	0	5412ESEL 42" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESEL422412THB-P	0	5412ESEL 42" x 24" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

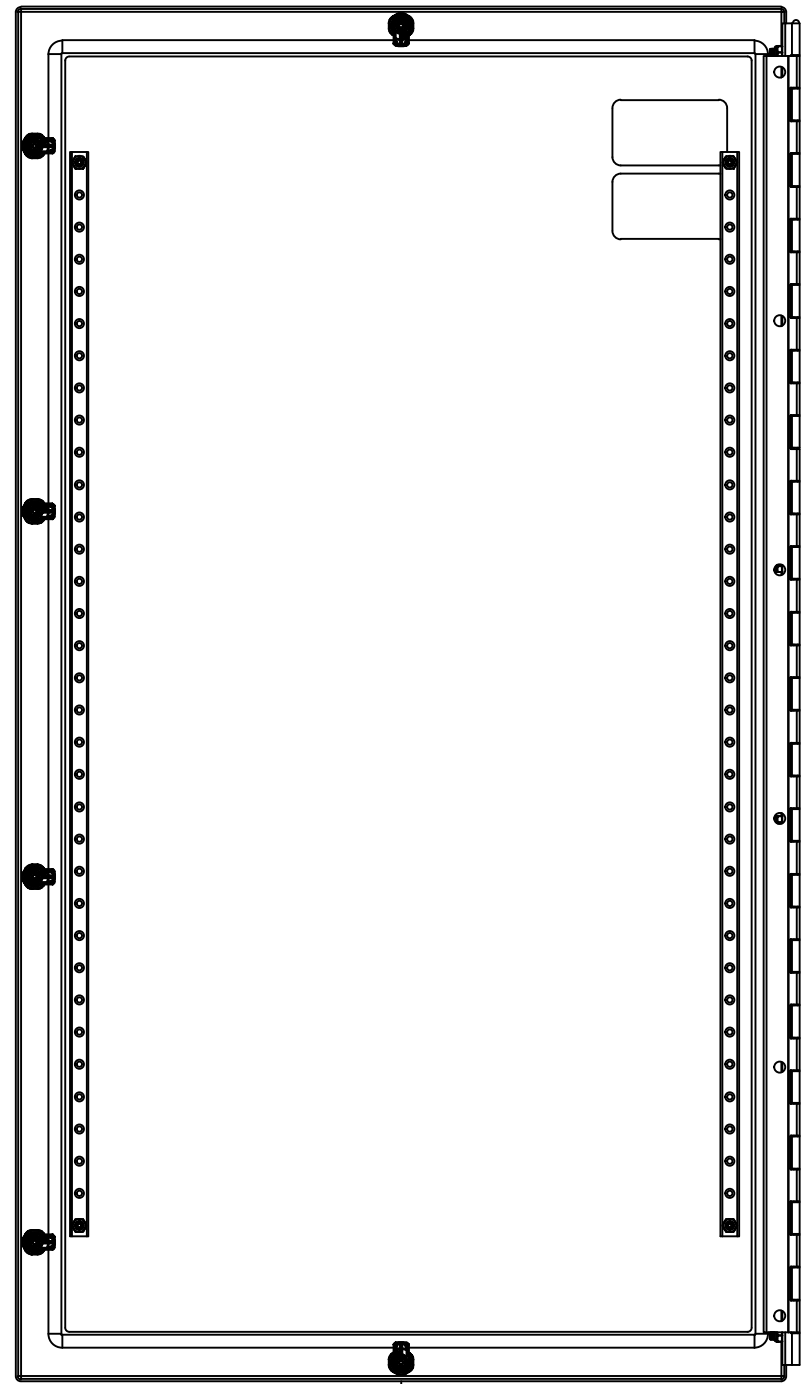
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Customer Client
Drawn By Dessiné Par BoxCad: BoxCad		Date 07-Feb-25
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESEL 42" x 24" x 12" Body		Detail Rev.
Part Number Numéro Pièce <b>5412ESEL422412THB</b>		Rev. 7 <b>0</b>
		16

This drawing is confidential and must not be reproduced or used without the consent of EXM

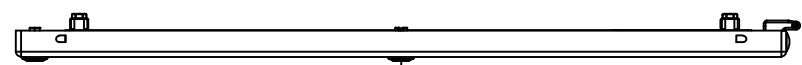
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



TOP

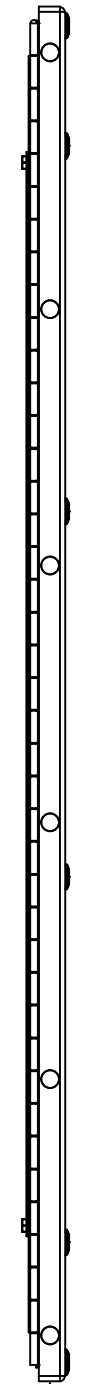


BACK



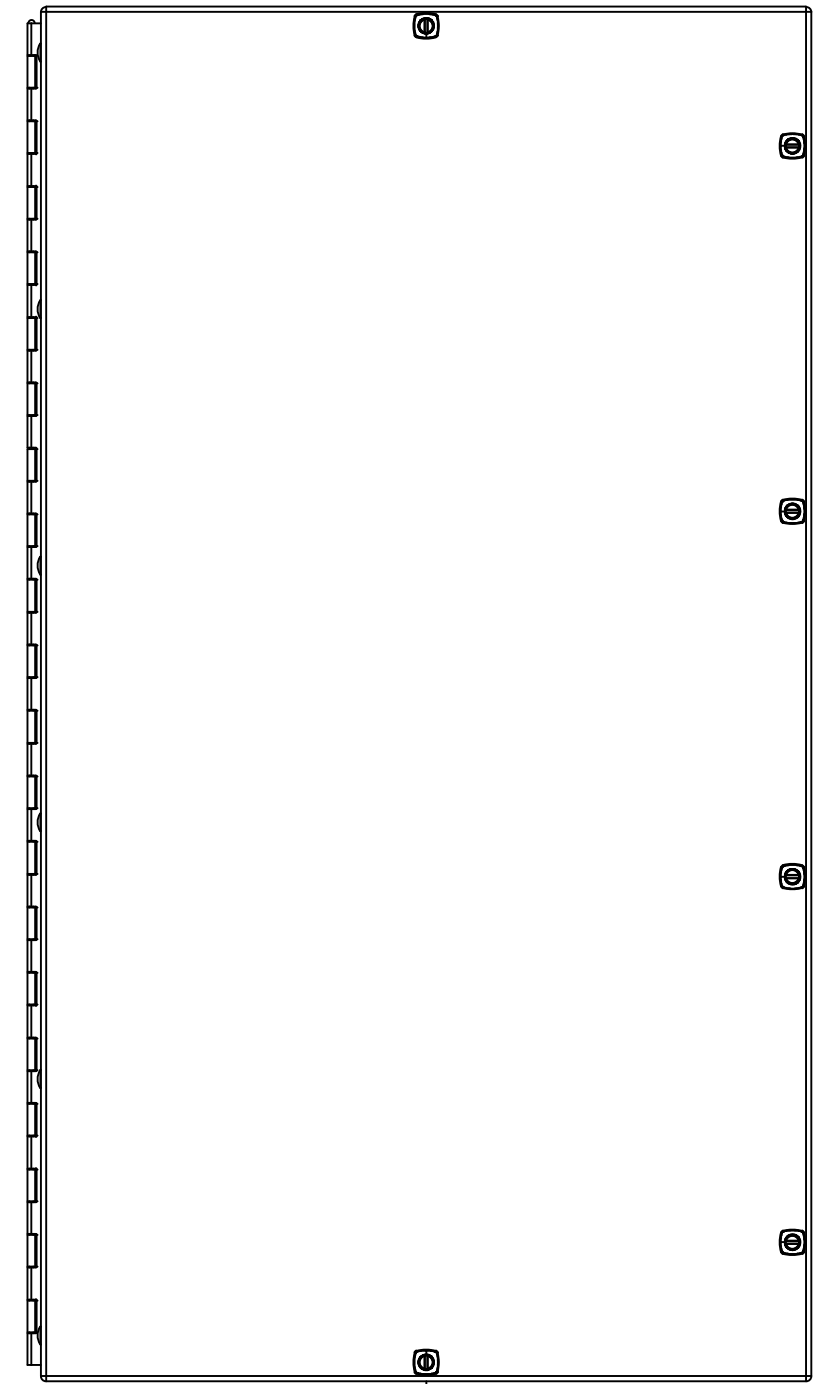
BOTTOM

0.000  
0.800



LEFT

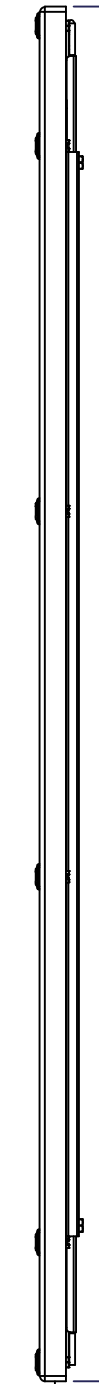
0.000



FRONT

23.548

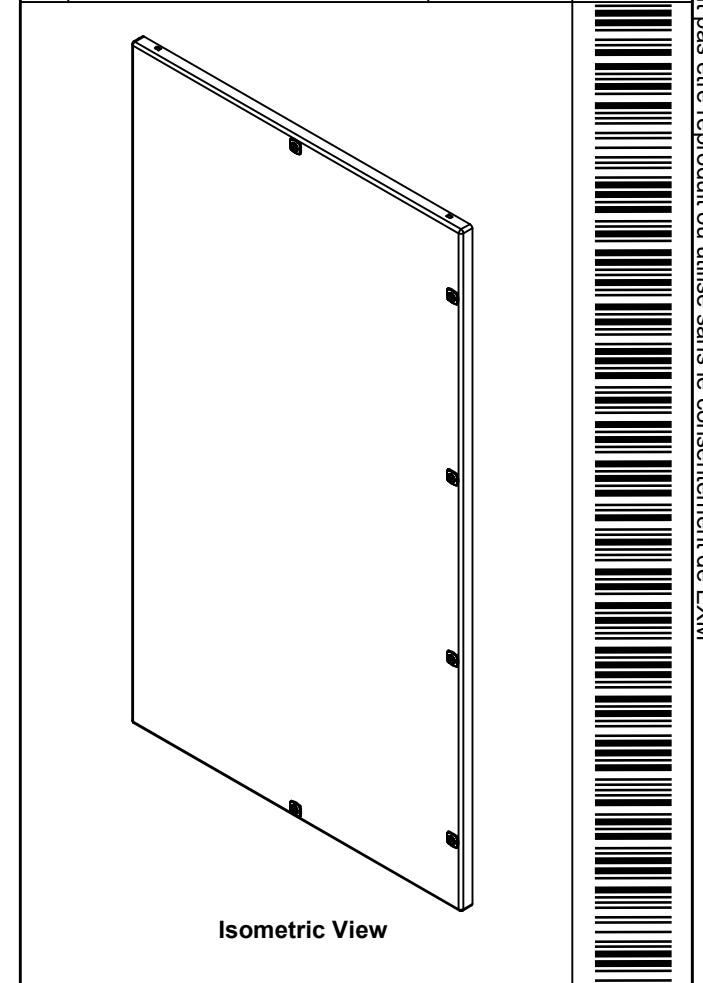
42.000



RIGHT

0.000

No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 07-Feb-25	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESEL 42" x 24" Cover			Detail Rev.
Part Number Numéro Pièce <b>5412ESEL422412THC</b>		Rev. <b>0</b>	8 16

SEE BILL OF MATERIAL ON LAST PAGE

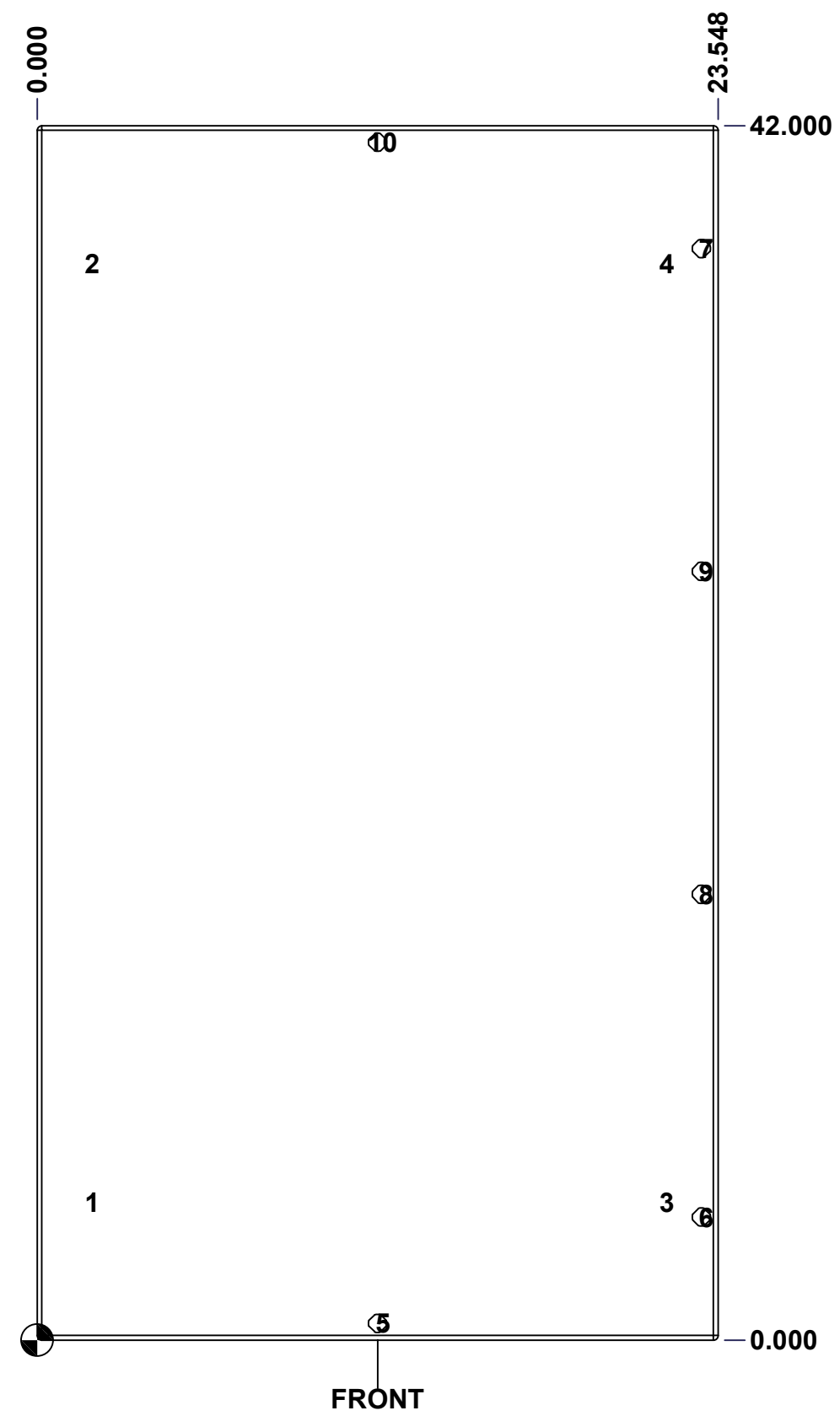
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.729	4.760	STUD M6 x 18mm (Inside)
2	1.729	37.240	STUD M6 x 18mm (Inside)
3	21.609	4.760	STUD M6 x 18mm (Inside)
4	21.609	37.240	STUD M6 x 18mm (Inside)
-----			
5	11.774	0.580	LOCK 880 SCQ5-SL @ 90.0°
6	22.968	4.250	LOCK 880 SCQ5-SL @ 180.0°
7	22.968	37.750	LOCK 880 SCQ5-SL @ 180.0°
8	22.968	15.417	LOCK 880 SCQ5-SL @ 180.0°
9	22.968	26.583	LOCK 880 SCQ5-SL @ 180.0°
10	11.774	41.420	LOCK 880 SCQ5-SL @ 270.0°



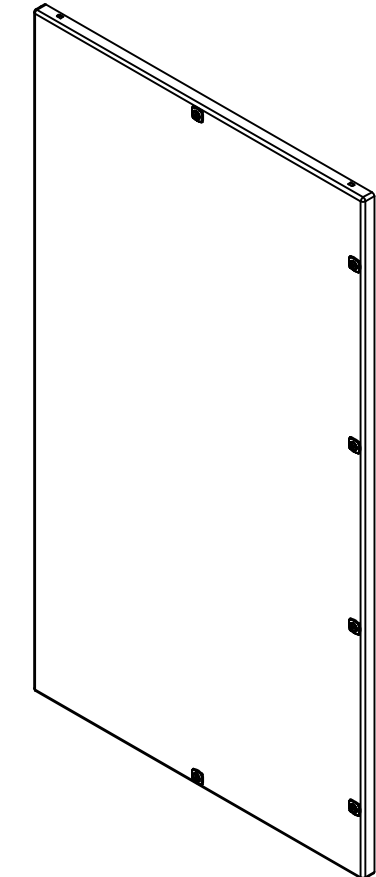
FRONT

	Description	Status
	5412ESEL 42" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESEL422412THC</b>	<b>0</b> / 9
		16

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par


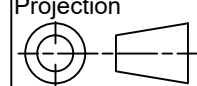


Isometric View



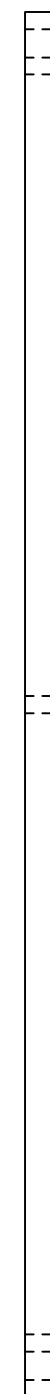
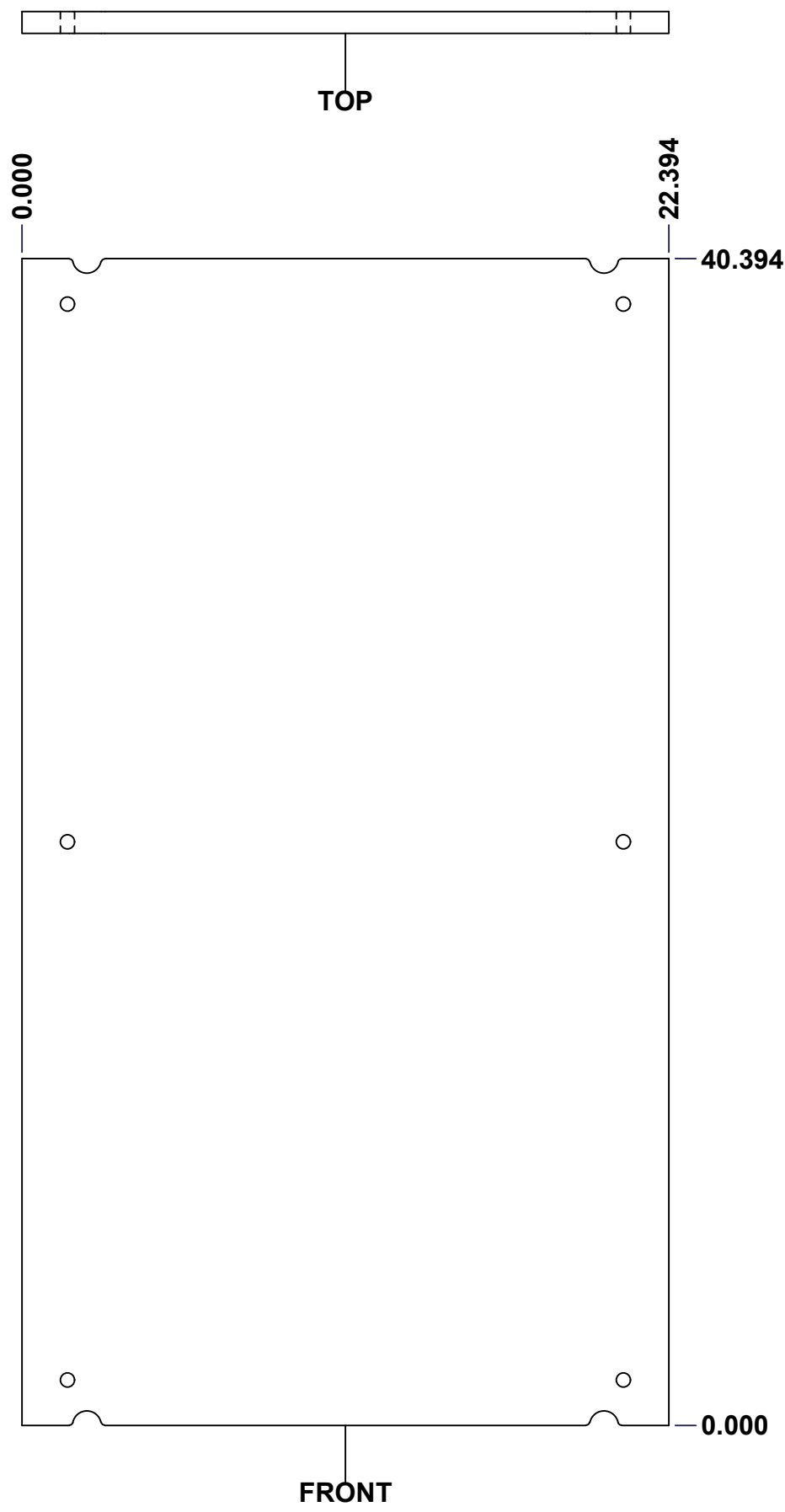
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESEL422412THI-C	0	5412ESEL 42" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
6	STK-Q-00260	1	M6 x 13mm Carriage Bolt
1	5412ESEL422412THHP-P	0	Piano Hinge Pin (Length= 41.182")
1	5412ESEL422412THH1-P	0	5412ESEL 42" x 24" Piano Hinge Part
1	5412ESEL422412THH2-P	0	5412ESEL 42" x 24" Piano Hinge Part
1	5412ESEL422412THG	0	5412ESEL 42" x 24" Cover Gasket Part
1	5412ESEL422412THC-P	0	5412ESEL 42" x 24" Cover Part
6	880 SCQ5-SL		5412 ESEL 1/4 Turn Lock
6	STK-Q-07225	0	M6 Stainless Steel Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 07-Feb-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESEL 42" x 24" Cover		Detail Rev.
Part Number Numéro Pièce <b>5412ESEL422412THC</b>		Rev. 10 <b>0</b> 16

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par

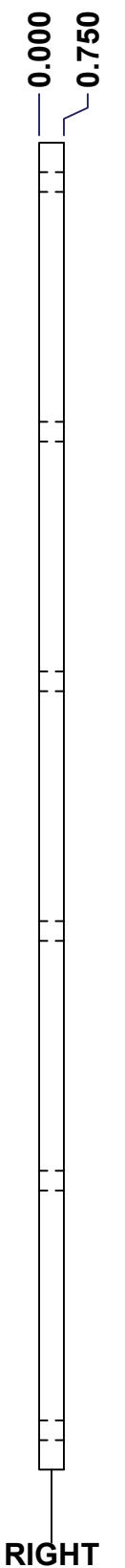
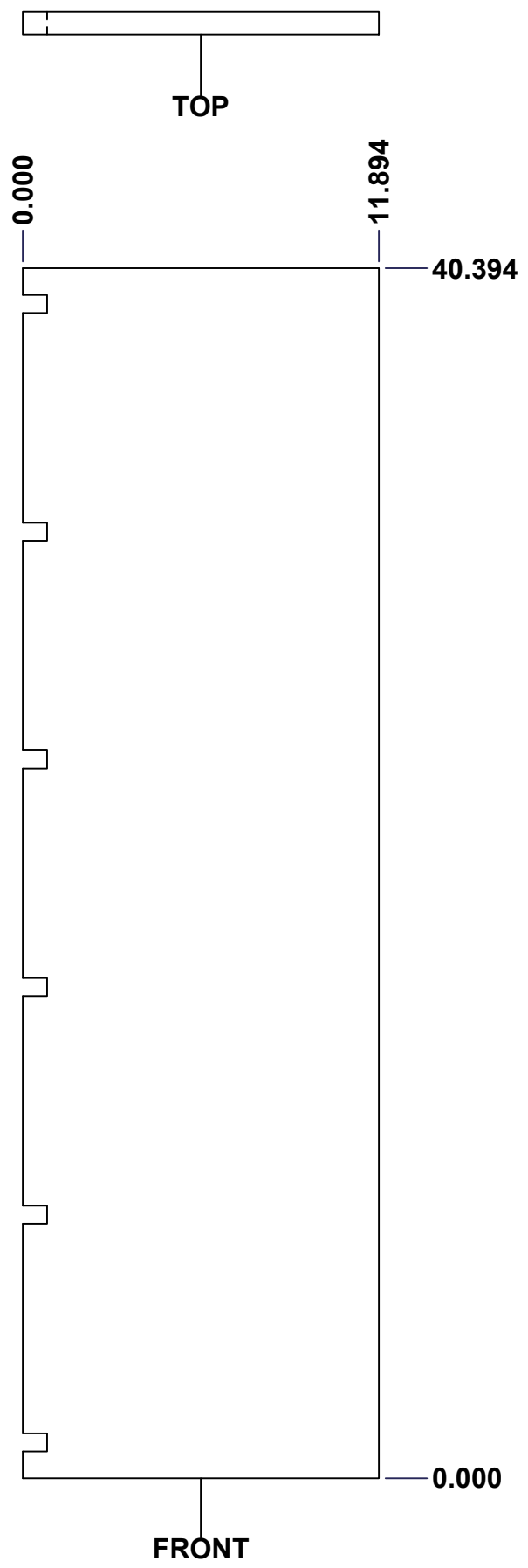
**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	11
<b>5412ESEL422412THI-B</b>		<b>0</b>	16

**SEE BILL OF MATERIAL ON LAST PAGE**

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par

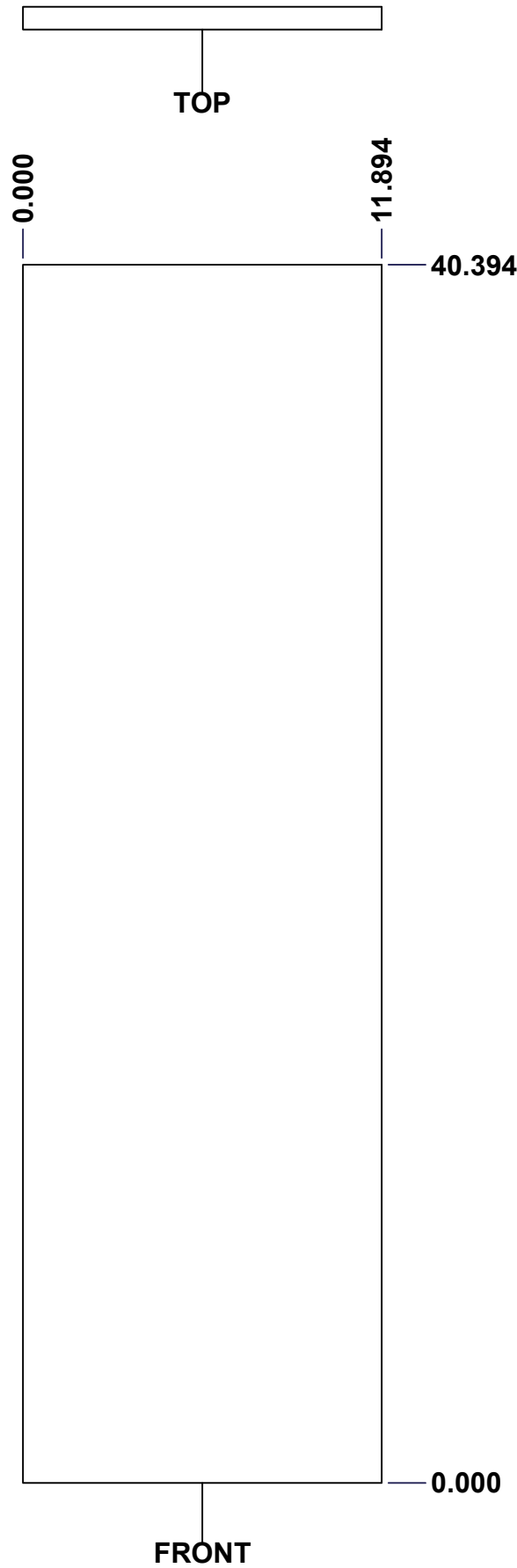
**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Projection
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESEL 42" x 24" Left Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESEL422412THI-LS		Rev. 12 / 16

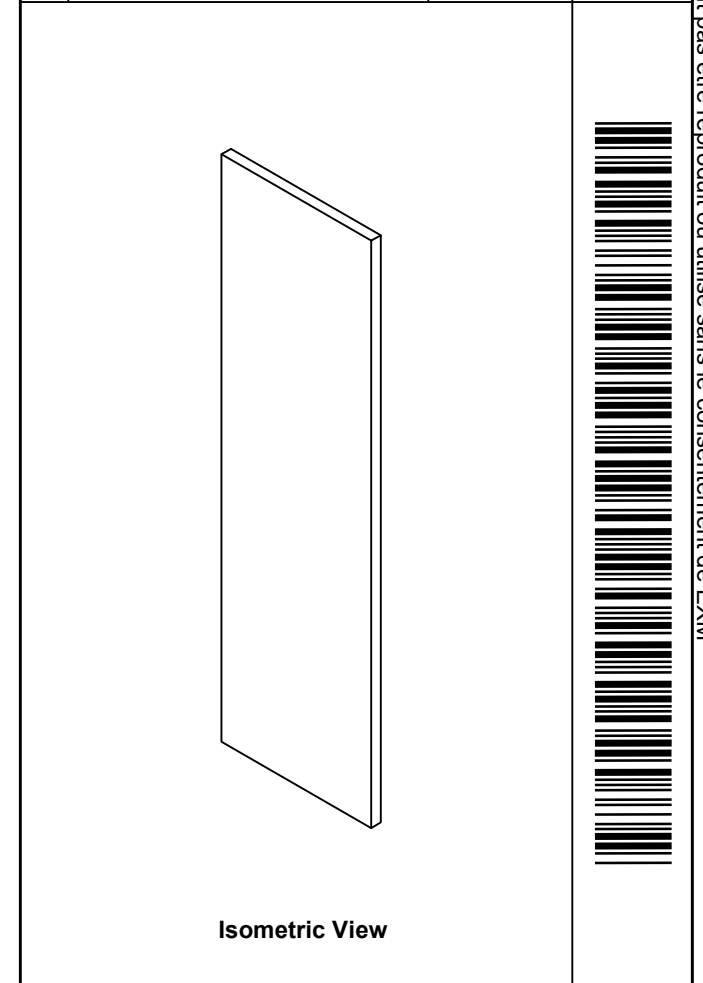
**SEE BILL OF MATERIAL ON LAST PAGE**


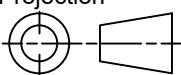
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par

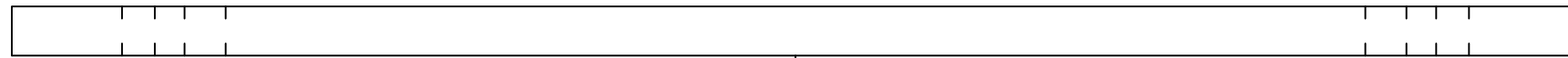


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESEL 42" x 24" Right Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESEL422412THI-RS		Rev. 13 / 16

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

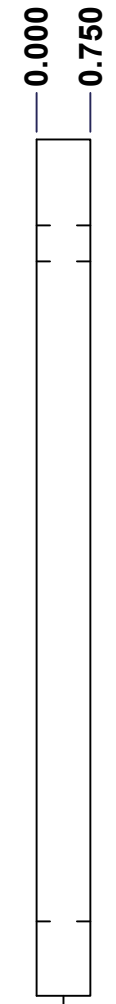
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



TOP

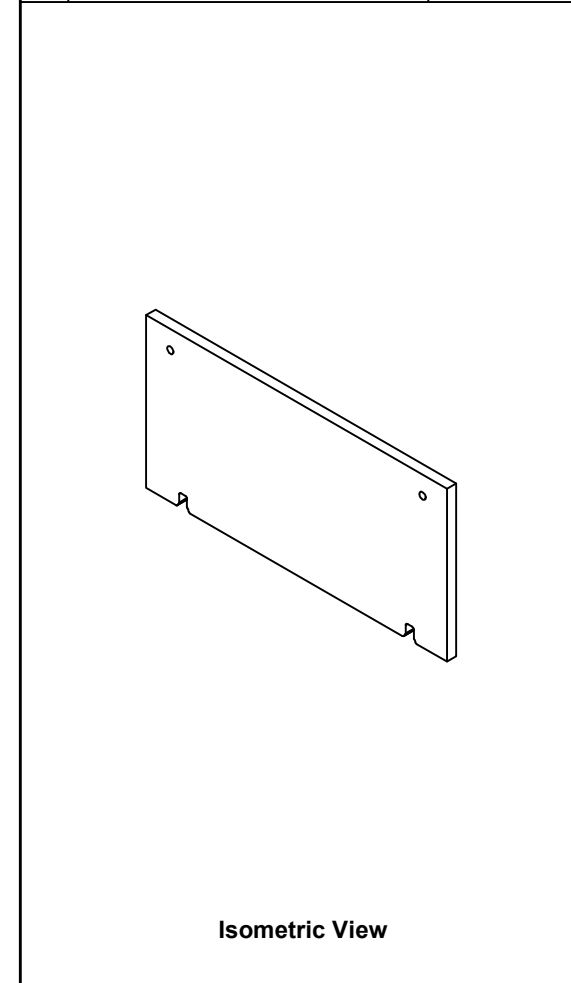


FRONT

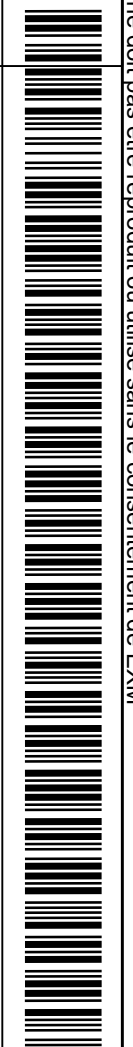


RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

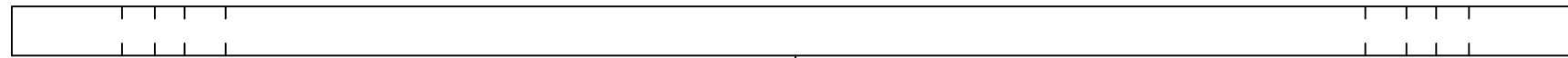
Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Smooth
Description 5412ESEL 42" x 24"Top Insulation	Detail Rev.
Part Number Numéro Pièce <b>5412ESEL422412THI-TP</b>	Rev. <b>0</b>

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

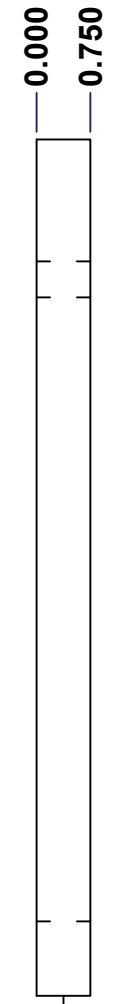
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



TOP

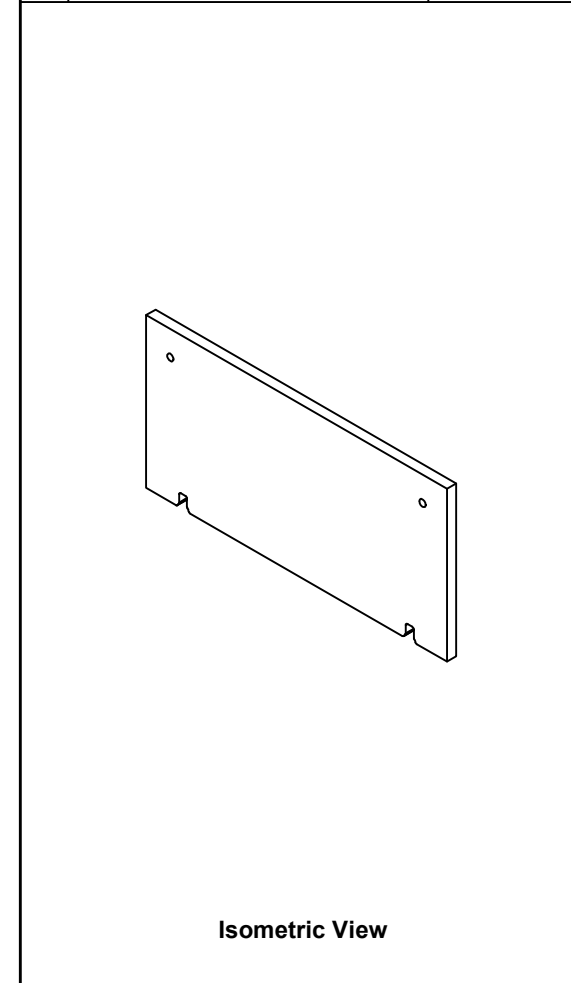
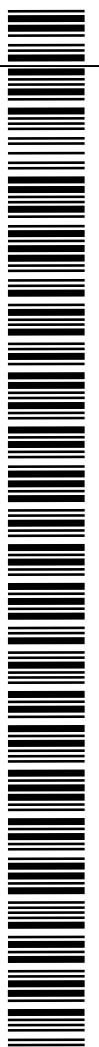


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

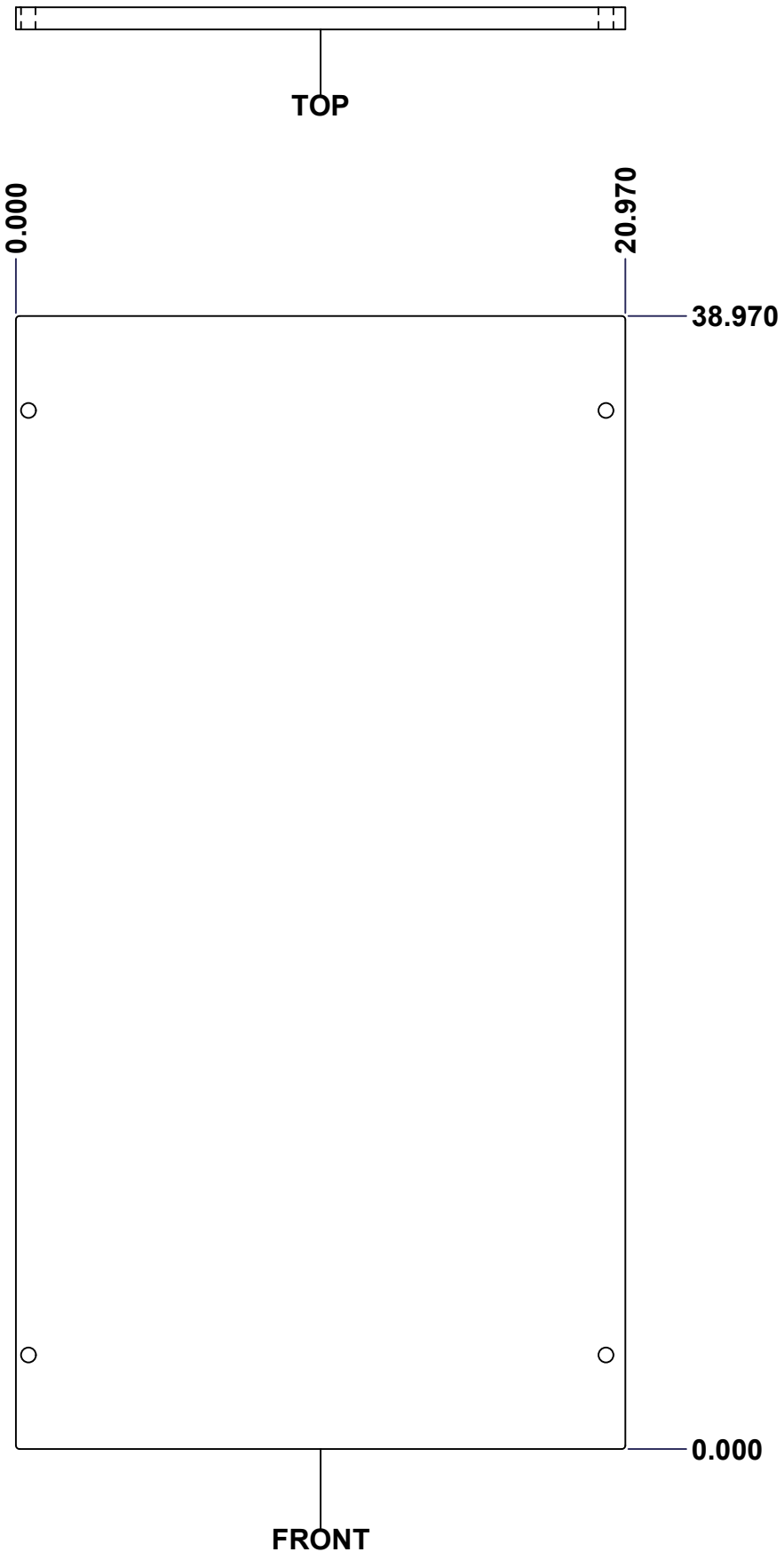
Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Smooth
Description: 5412ESEL 42" x 24" Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESEL422412THI-BT	Rev. 15
SEE BILL OF MATERIAL ON LAST PAGE	0

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par

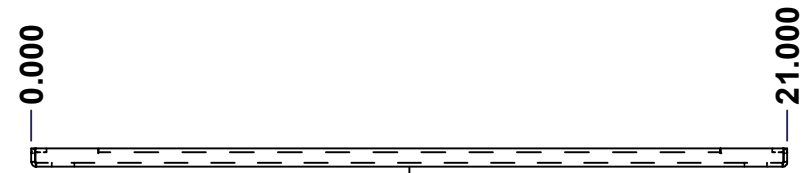
**Isometric View**

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESEL 42" x 24" Cover Insulation		
Part Number Numéro Pièce	Rev.	16
<b>5412ESEL422412THI-C</b>	<b>0</b>	16

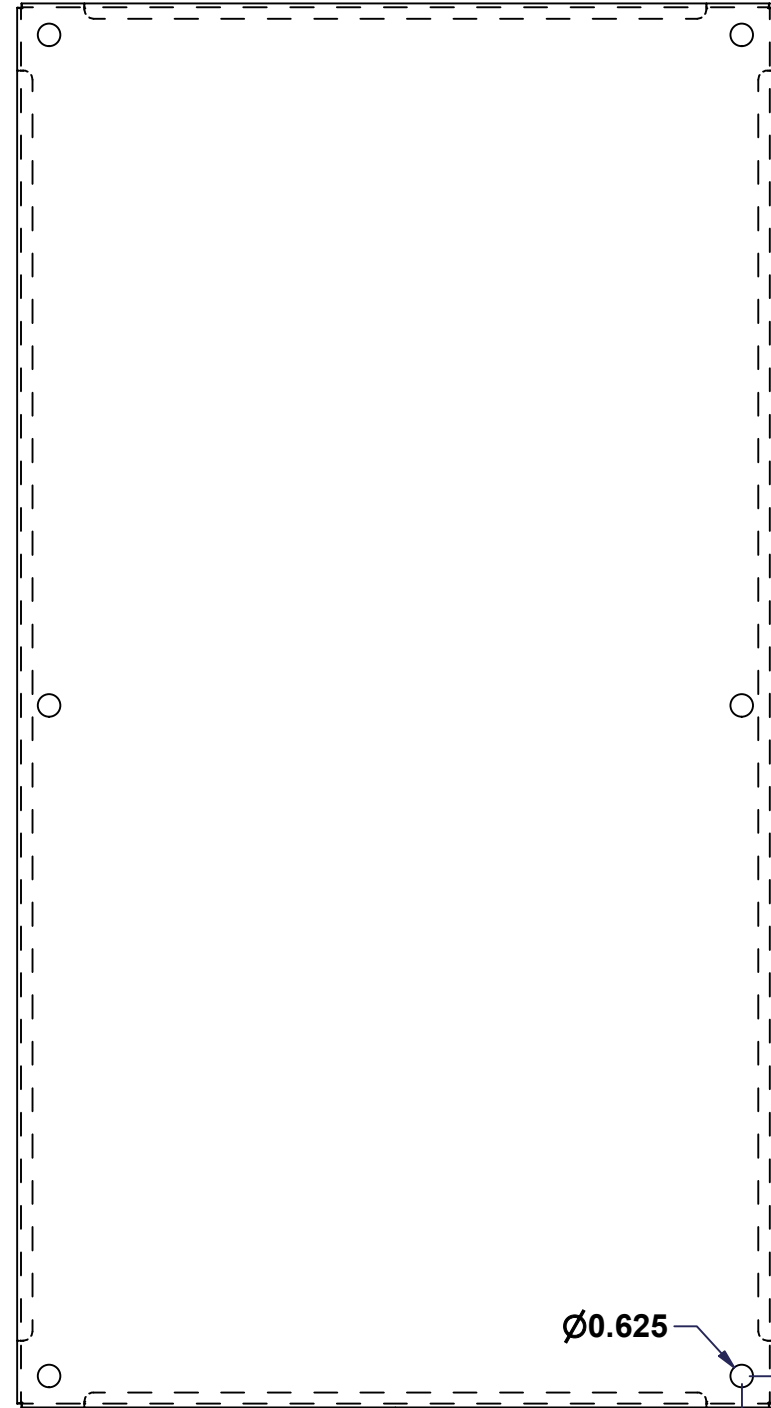
**SEE BILL OF MATERIAL ON LAST PAGE**

This drawing is confidential and must not be reproduced or used without the consent of EXM

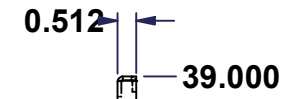
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



TOP



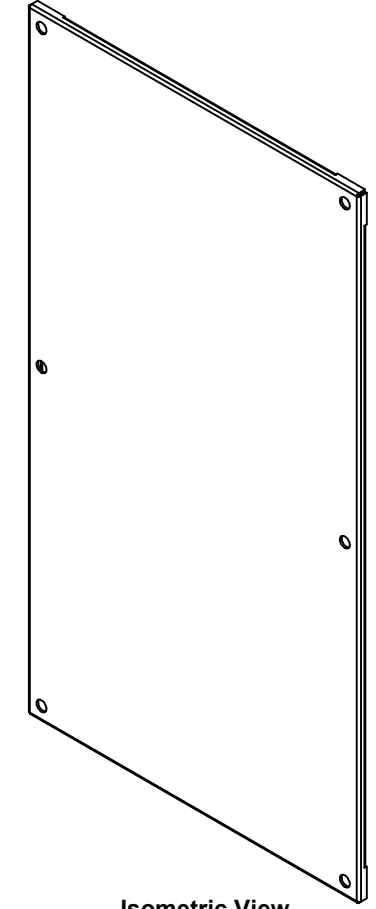
FRONT



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View

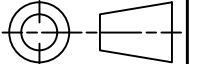


Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: nickz	Date: 01/03/2017
Material / Matière: 12 Ga Galvanized (2.5mm)	
Color / Couleur: See Part List	Finish / Fini: See Part List

Description: 885SP 42" x 24" Inner Panel Part

Qty	Part Number	Rev	Description	Material	Color	Finish
1	885SP4224G-P	0	885SP 42" x 24" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized

Parts List

Part Number / Numéro Pièce: <b>885SP4224G</b>	Rev. / Révis: <b>0</b>	1 / 1
-----------------------------------------------	------------------------	-------