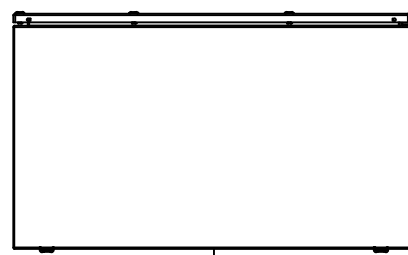
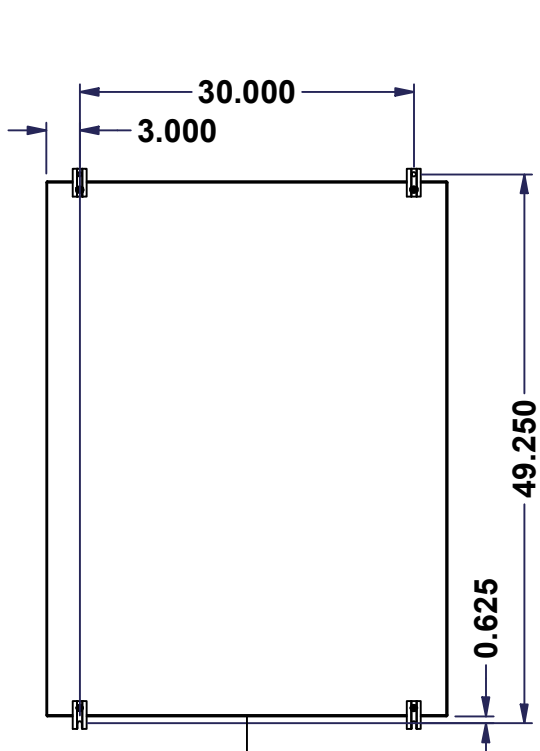


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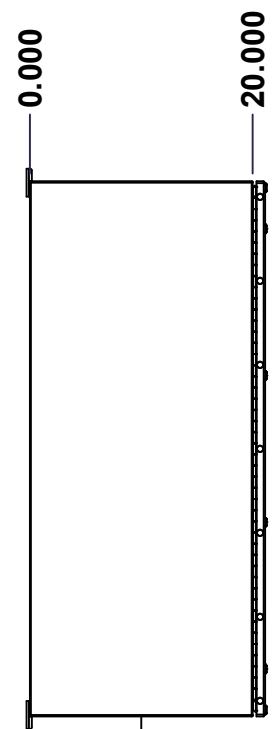
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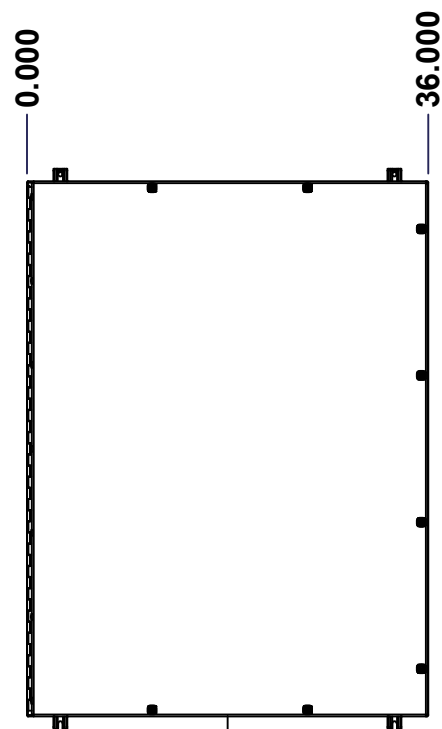
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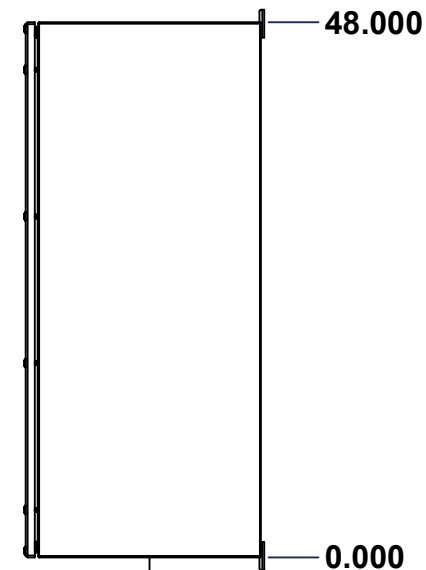
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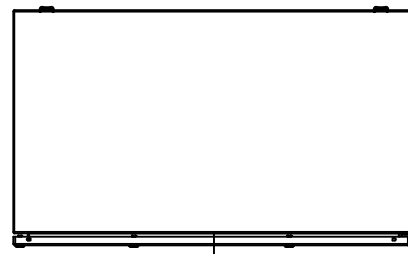
LEFT



FRONT

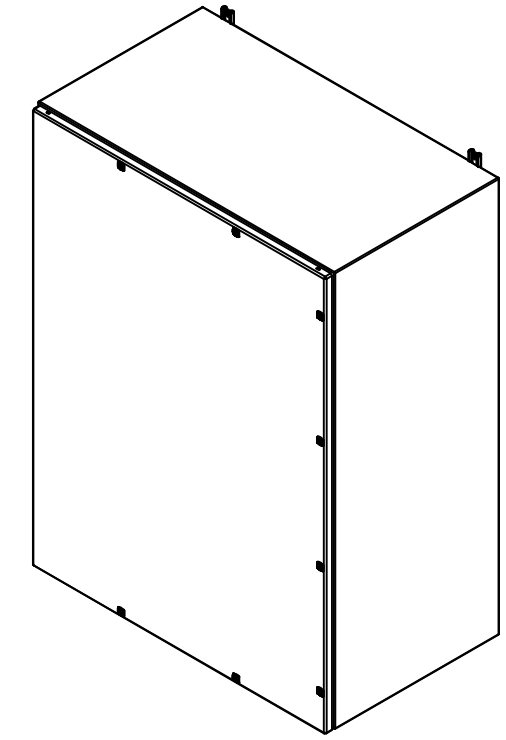


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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 Fax: (450) 979-4626  
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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Feb-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESEL 48" x 36" x 20" Assembly	

Part Number Numéro Pièce	Rev.	1
5412ESEL483620TH	0	16

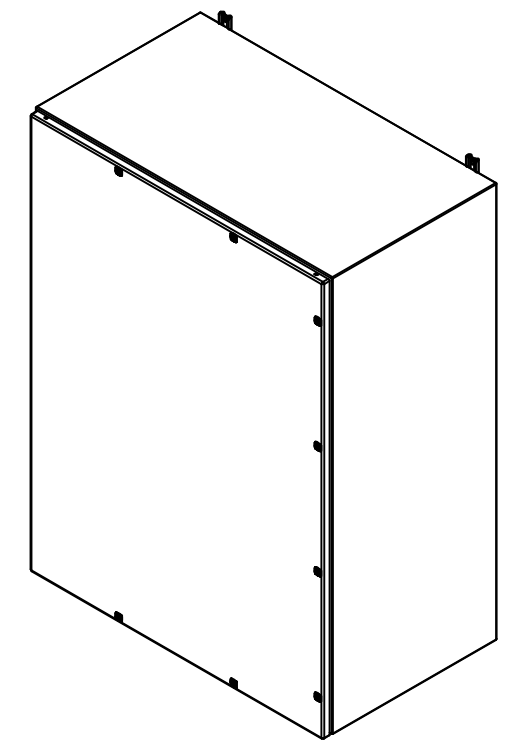
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



Isometric View



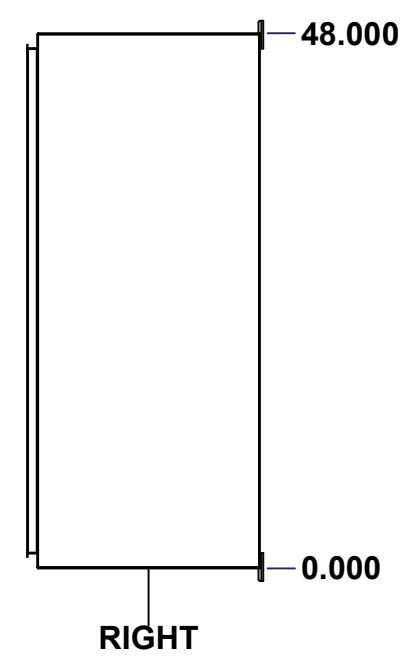
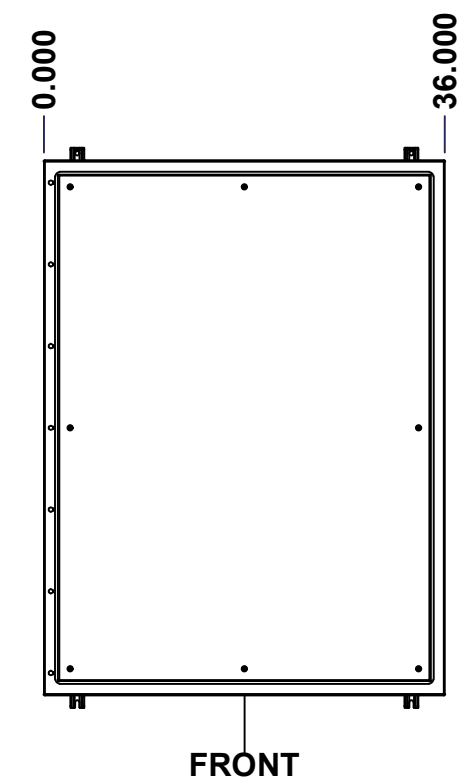
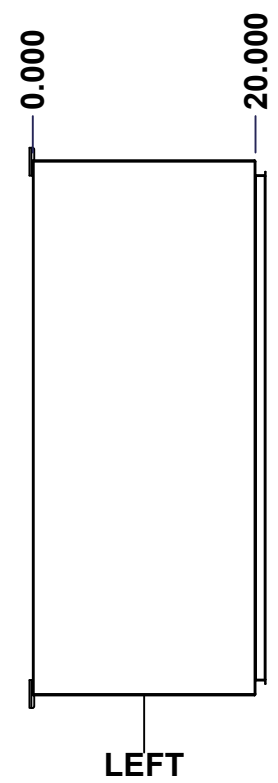
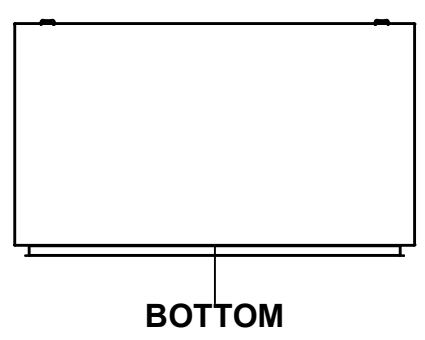
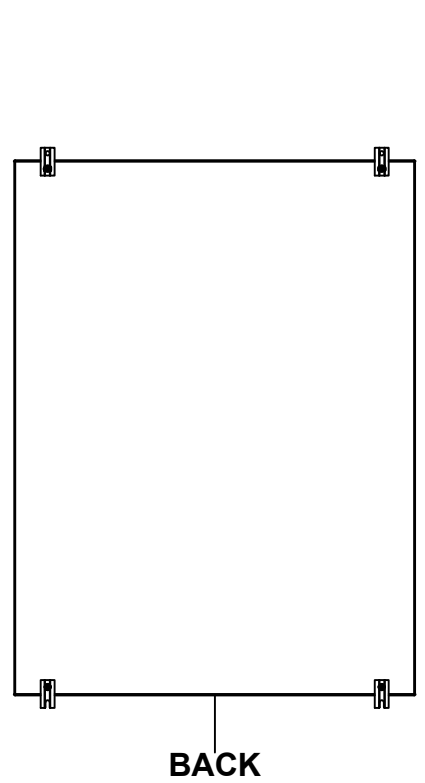
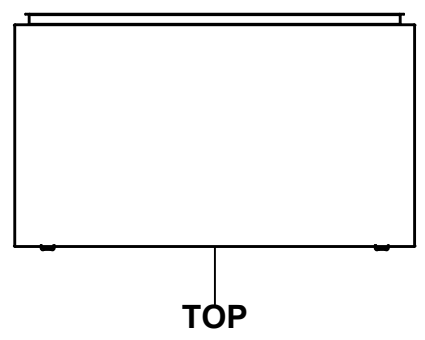
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	885SP4836G	0	885SP 48" x 36" Inner Panel Part
1	STK-K-01800	5	5412 ES Accessory Kit
7	RIVET_NUT_M6_FH_CE	0	Rivet Nut M6 (Low Profile Close End)
1	5412ESEL483620THC	0	5412ESEL 48" x 36" Cover
1	5412ESEL483620THB	0	5412ESEL 48" x 36" x 20" Body
7	STK-Q-04050-14	5	M6 x 14mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm Projection 
	Customer Client Drawn By Dessiné Par Material Matière	Date Date BoxCad: BoxCad 14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Asa-61 Grey 5412ESEL 48" x 36" x 20" Assembly <b>5412ESEL483620TH</b>	Finish Fini Detail Rev. Rev.	Smooth 0 2 16

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No.	Revisions	Date	By/Par

**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 09-Feb-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESEL 48" x 36" x 20" Body		Detail Rev.
Part Number Numéro Pièce	Rev. 0	3 / 16

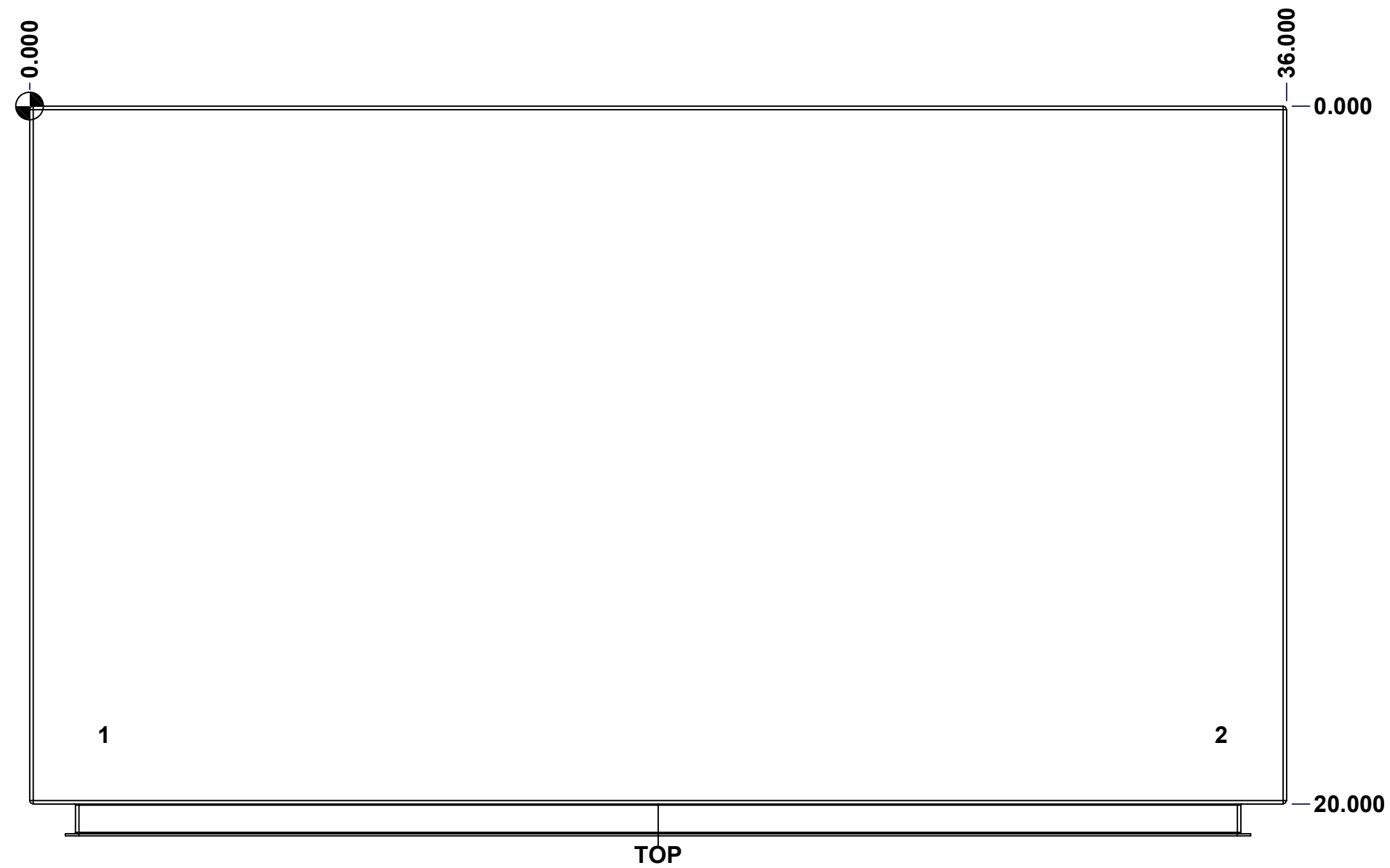
**SEE BILL OF MATERIAL ON LAST PAGE**

**5412ESEL483620THB**

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.000	INSUL. STUD M6 x 18mm (Inside)
2	34.000	18.000	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESEL 48" x 36" x 20" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESEL483620THB</b>	<b>0</b> / 4
		16

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.000	INSUL. STUD M6 x 18mm (Inside)
2	34.000	18.000	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESEL 48" x 36" x 20" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESEL483620THB</b>	<b>0</b> / 5
		16

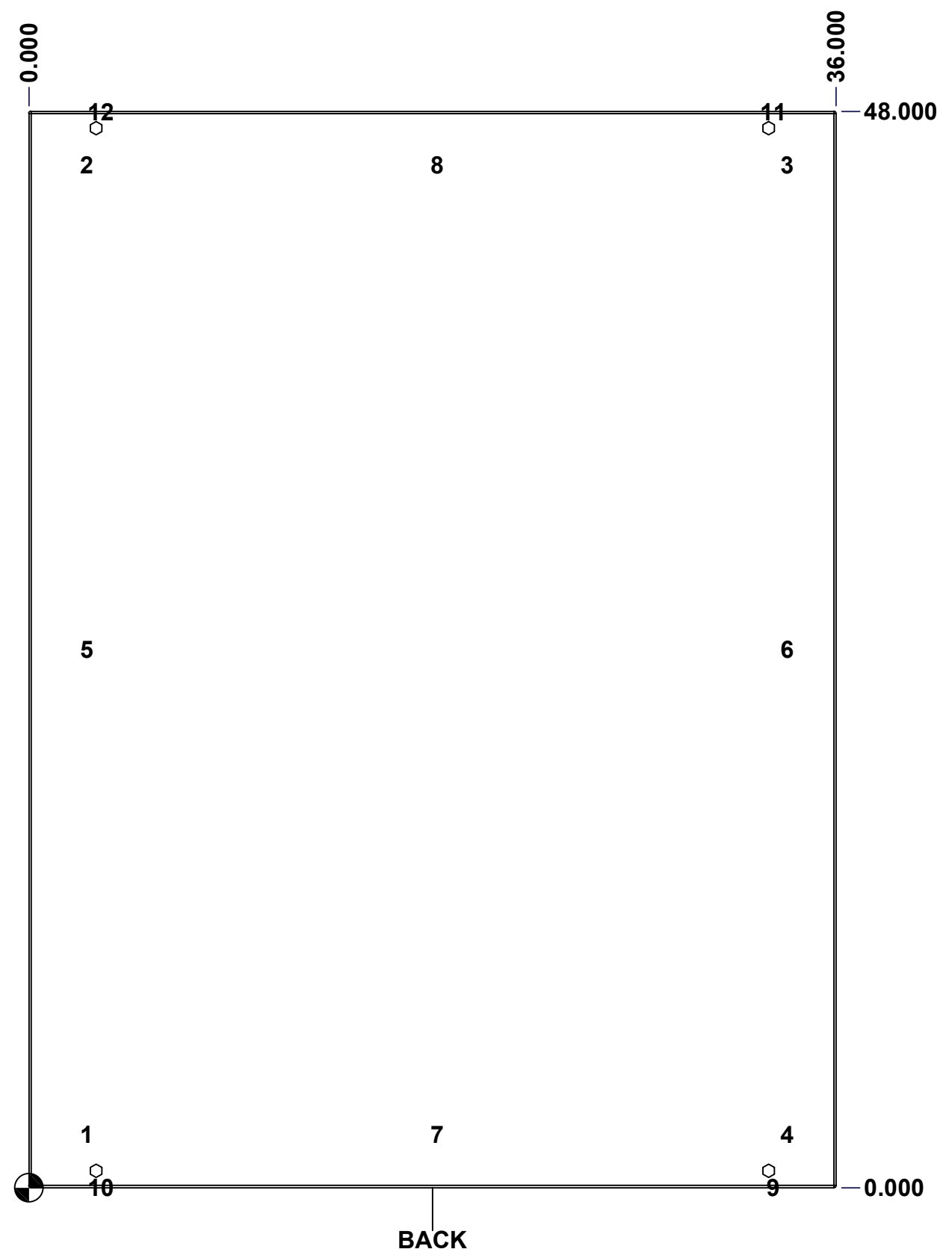
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	45.625	IP STUD M8 x 35mm (Inside)
3	33.625	45.625	IP STUD M8 x 35mm (Inside)
4	33.625	2.375	IP STUD M8 x 35mm (Inside)
5	2.375	24.000	IP STUD M8 x 35mm (Inside)
6	33.625	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	2.375	IP STUD M8 x 35mm (Inside)
8	18.000	45.625	IP STUD M8 x 35mm (Inside)
-----			
9	33.000	0.000	FOOT 885 ESMF3_OPEN
10	3.000	0.000	FOOT 885 ESMF3_OPEN
11	33.000	48.000	FOOT 885 ESMF3_CLOSE
12	3.000	48.000	FOOT 885 ESMF3_CLOSE

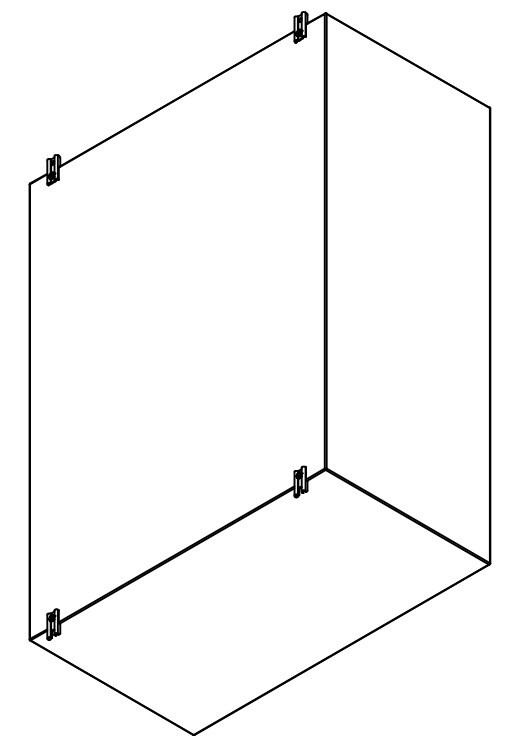


	Description	Status
	5412ESEL 48" x 36" x 20" Body	(NULL)
Part Number Numéro Pièce <b>5412ESEL483620THB</b>	Rev.	6
	<b>0</b>	16

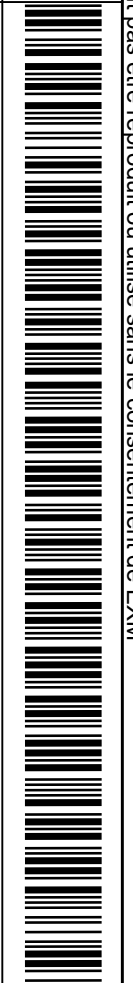
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No.	Revisions	Date	By/Par


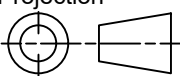


Isometric View



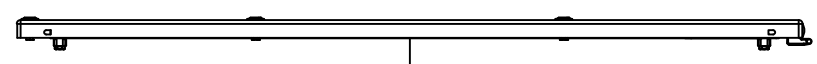
1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESEL483620THI-RS	0	5412ESEL 48" x 36" Right Insulation
1	5412ESEL483620THI-LS	0	5412ESEL 48" x 36" Left Insulation
1	5412ESEL483620THI-BT	0	5412ESEL 48" x 36"Bottom Insulation
1	5412ESEL483620THI-TP	0	5412ESEL 48" x 36"Top Insulation
1	5412ESEL483620THI-B	0	5412ESEL 48" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESEL483620THB-P	0	5412ESEL 48" x 36" x 20" Body Part

Qty	Part Number	Rev	Description
Parts List			

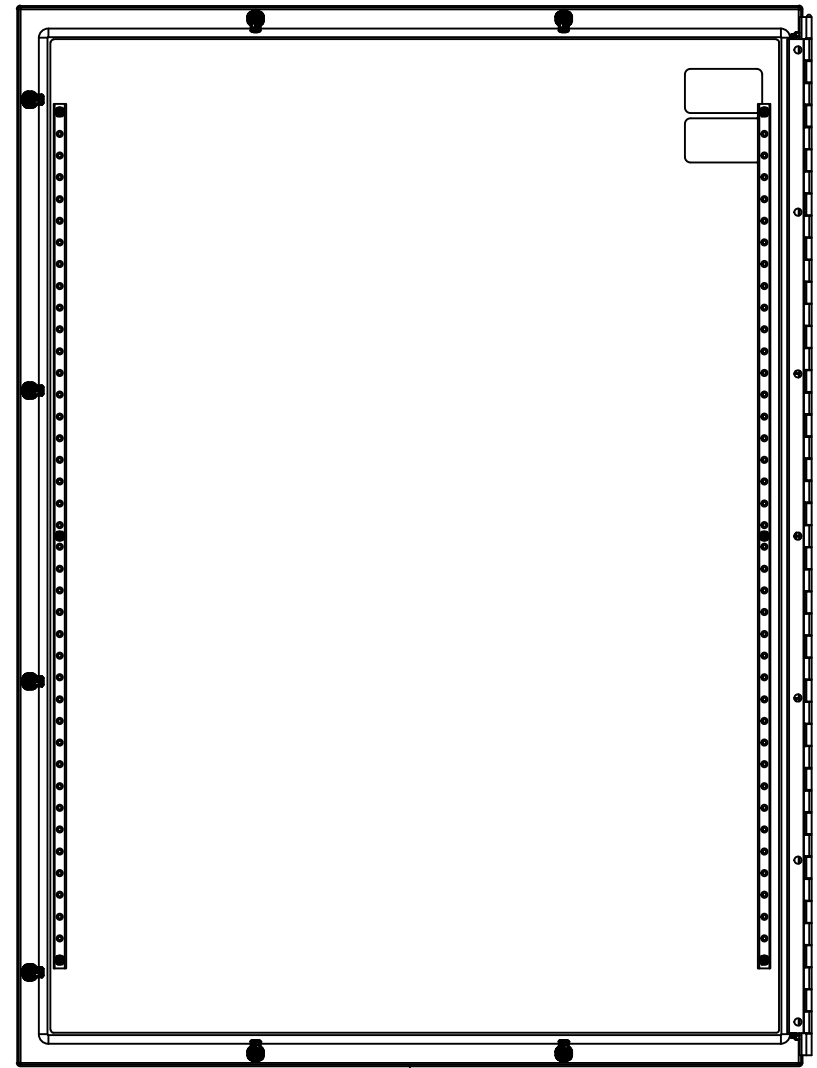
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 09-Feb-25
Customer Client	BoxCad: BoxCad	Date
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESEL 48" x 36" x 20" Body		Detail Rev.
Part Number Numéro Pièce	5412ESEL483620THB	Rev. 7 0

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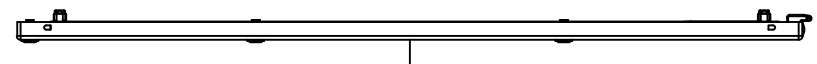
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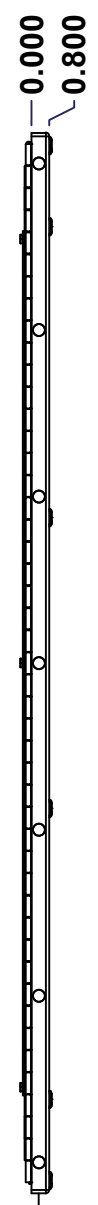
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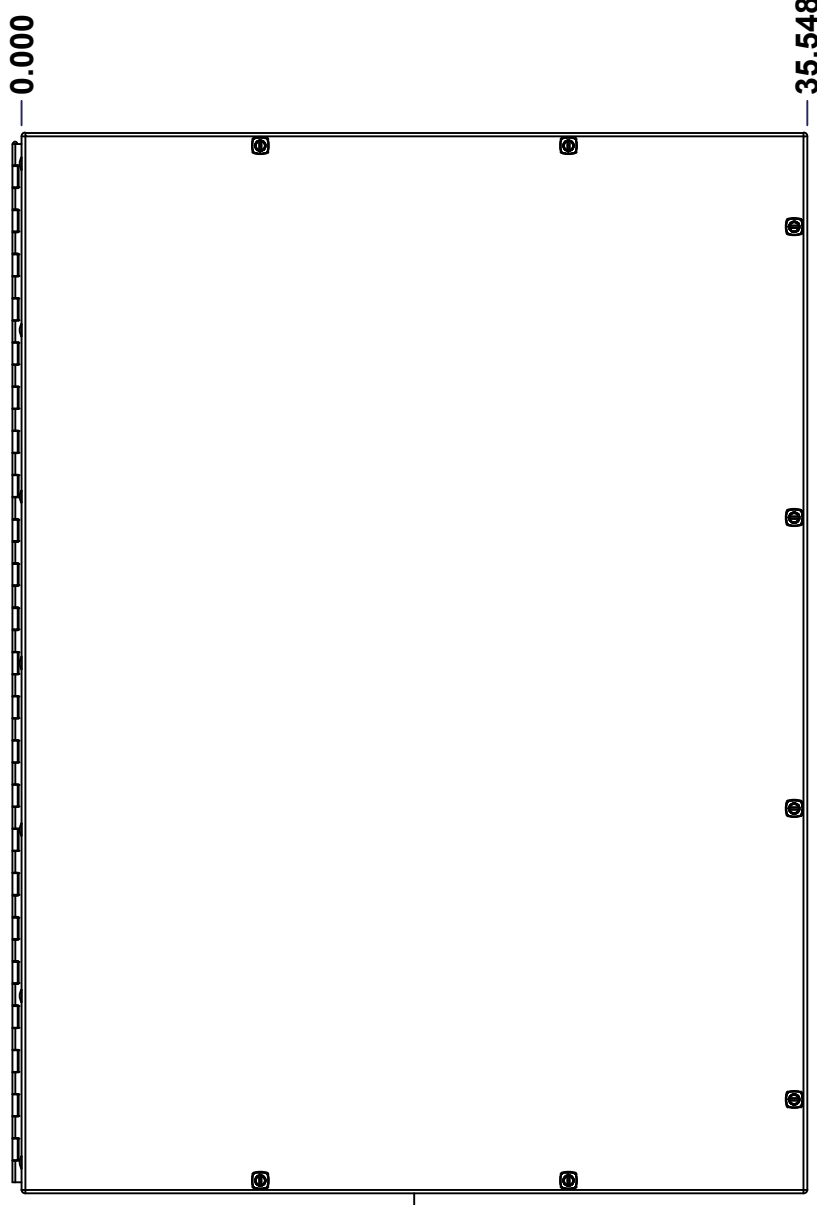
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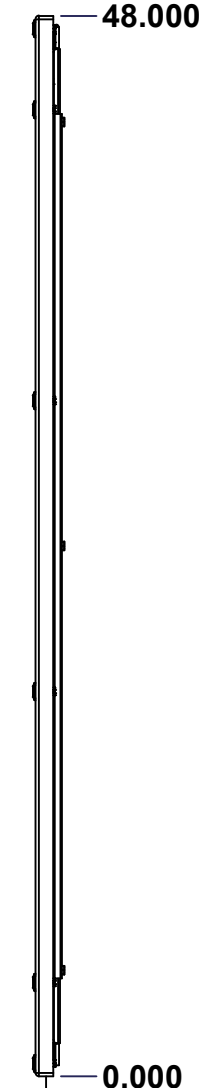
BOTTOM



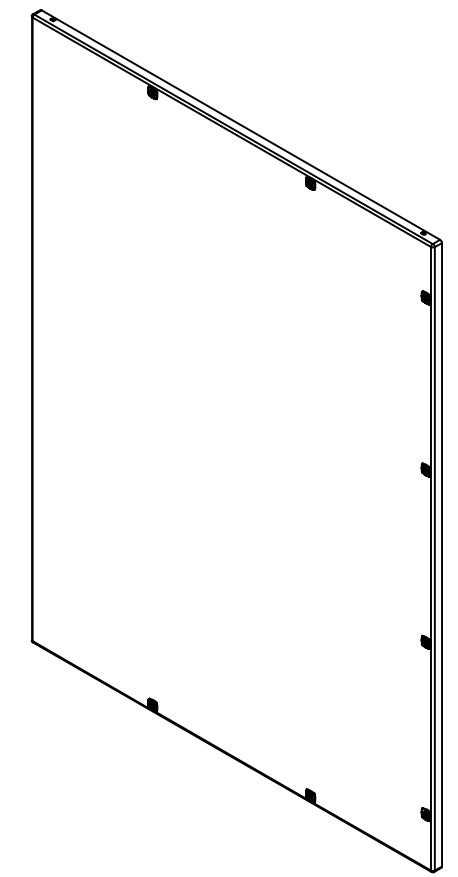
LEFT



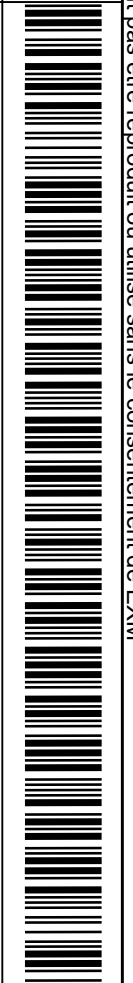
FRONT




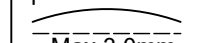
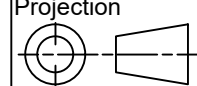
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Feb-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESEL 48" x 36" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 16

SEE BILL OF MATERIAL ON LAST PAGE

**5412ESEL483620THC**

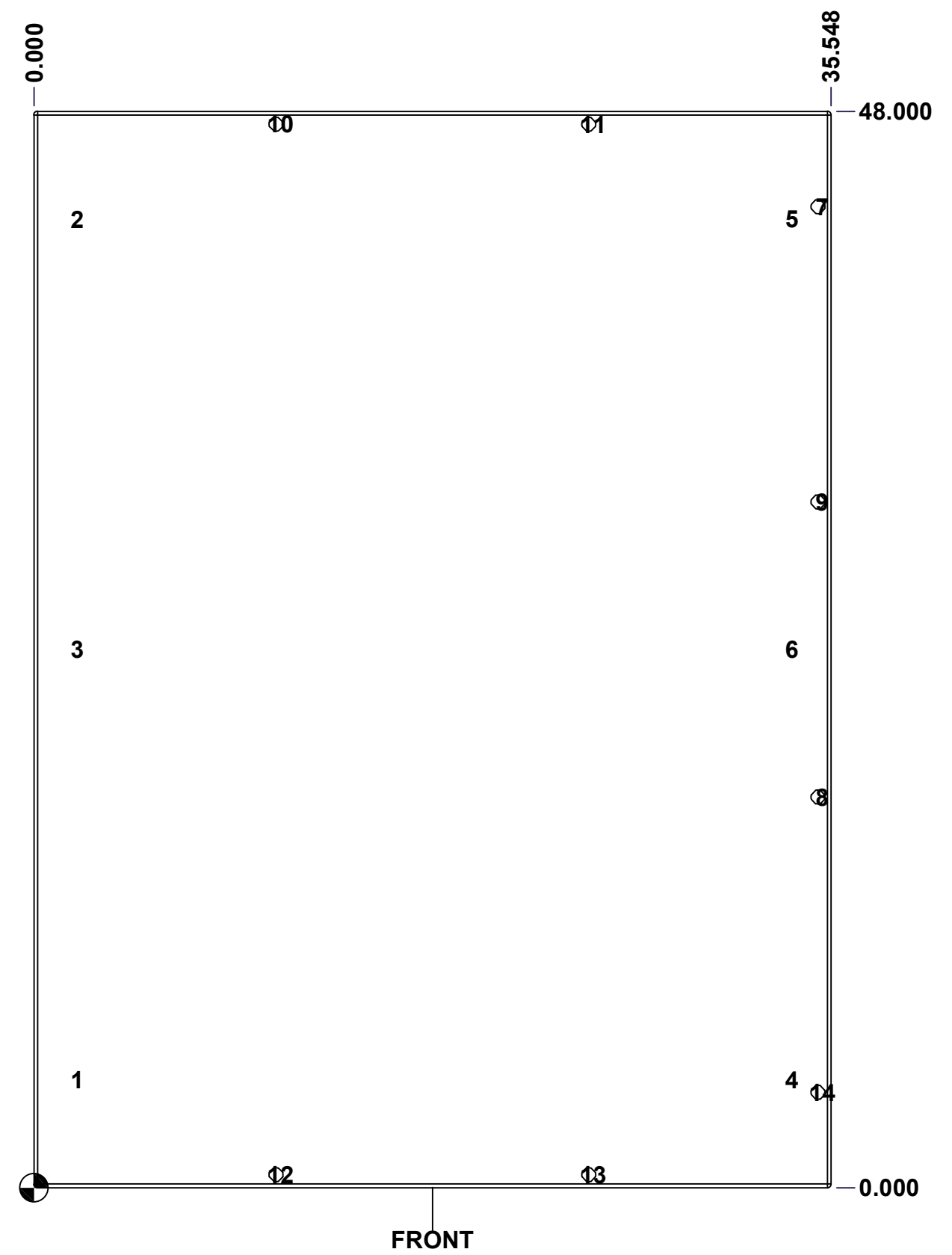
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.729	4.807	STUD M6 x 18mm (Inside)
2	1.729	43.193	STUD M6 x 18mm (Inside)
3	1.729	24.000	STUD M6 x 18mm (Inside)
4	33.609	4.807	STUD M6 x 18mm (Inside)
5	33.609	43.193	STUD M6 x 18mm (Inside)
6	33.609	24.000	STUD M6 x 18mm (Inside)
-----			
7	34.968	43.750	LOCK 880 SCQ5-SL @ 180.0°
8	34.968	17.417	LOCK 880 SCQ5-SL @ 180.0°
9	34.968	30.583	LOCK 880 SCQ5-SL @ 180.0°
10	10.800	47.420	LOCK 880 SCQ5-SL @ 270.0°
11	24.748	47.420	LOCK 880 SCQ5-SL @ 270.0°
12	10.800	0.580	LOCK 880 SCQ5-SL @ 90.0°
13	24.748	0.580	LOCK 880 SCQ5-SL @ 90.0°
14	34.968	4.250	LOCK 880 SCQ5-SL @ 180.0°

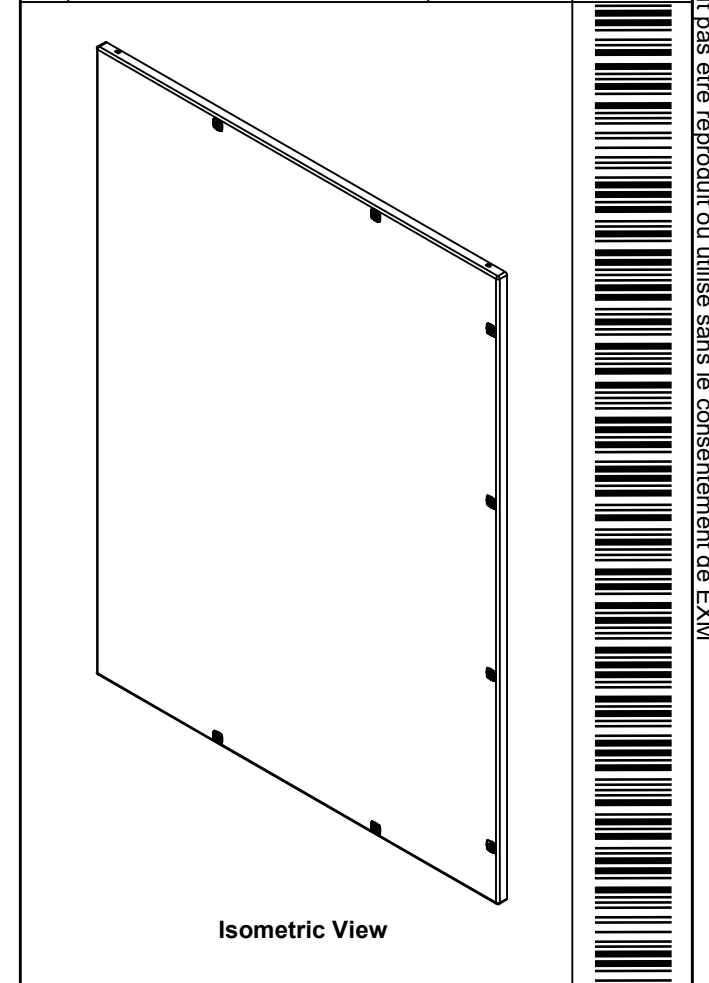


	Description	Status
	5412ESEL 48" x 36" Cover	(NULL)
Part Number Numéro Pièce <b>5412ESEL483620THC</b>	Rev.	9
	<b>0</b>	16


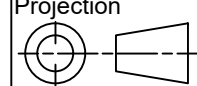
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No.	Revisions	Date	By/Par

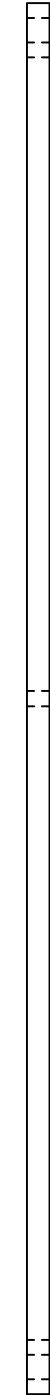
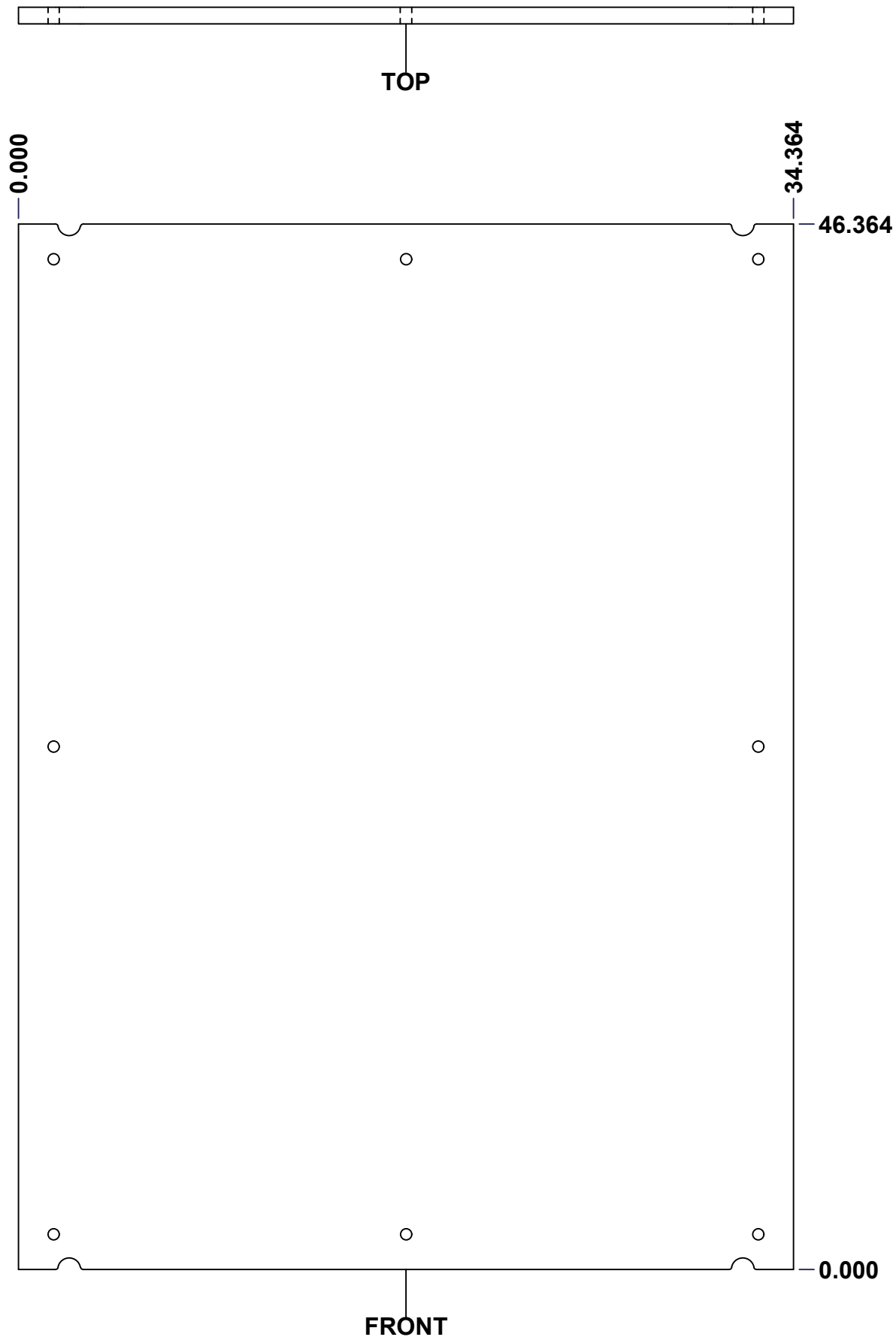


2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
1	5412ESEL483620THI-C	0	5412ESEL 48" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
7	STK-Q-00260	1	M6 x 13mm Carriage Bolt
1	5412ESEL483620THHP-P	0	Piano Hinge Pin (Length= 47.181")
1	5412ESEL483620THH1-P	0	5412ESEL 48" x 36" Piano Hinge Part
1	5412ESEL483620THH2-P	0	5412ESEL 48" x 36" Piano Hinge Part
1	5412ESEL483620THG	0	5412ESEL 48" x 36" Cover Gasket Part
1	5412ESEL483620THC-P	0	5412ESEL 48" x 36" Cover Part
8	880 SCQ5-SL		5412 ESEL 1/4 Turn Lock
7	STK-Q-07225	0	M6 Stainless Steel Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

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		Max 3.0mm
Projection 		Date
Customer Client		Date 09-Feb-25
Drawn By Dessiné Par BoxCad: BoxCad		Date
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESEL 48" x 36" Cover		
Part Number Numéro Pièce		Rev. 10
<b>5412ESEL483620THC</b>		<b>0</b> 16

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No.	Revisions	Date	By/Par

**Isometric View**

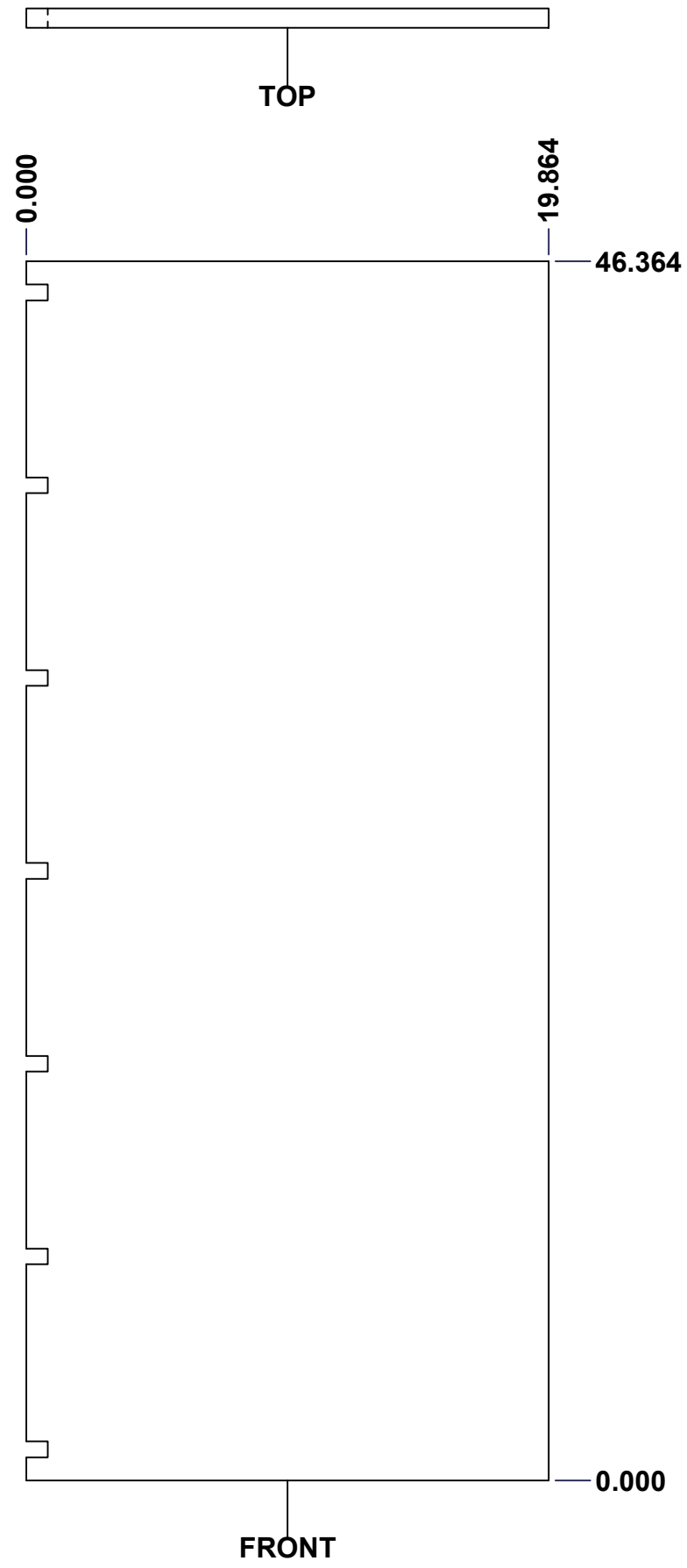
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5412ESEL 48" x 36" Back Insulation		
Part Number Numéro Pièce	Rev. 0	11 / 16

**SEE BILL OF MATERIAL ON LAST PAGE**

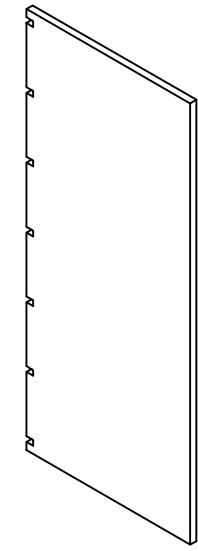
**5412ESEL483620THI-B**

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No.	Revisions	Date	By/Par



Isometric View



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[www.exmweb.com](http://www.exmweb.com)

Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

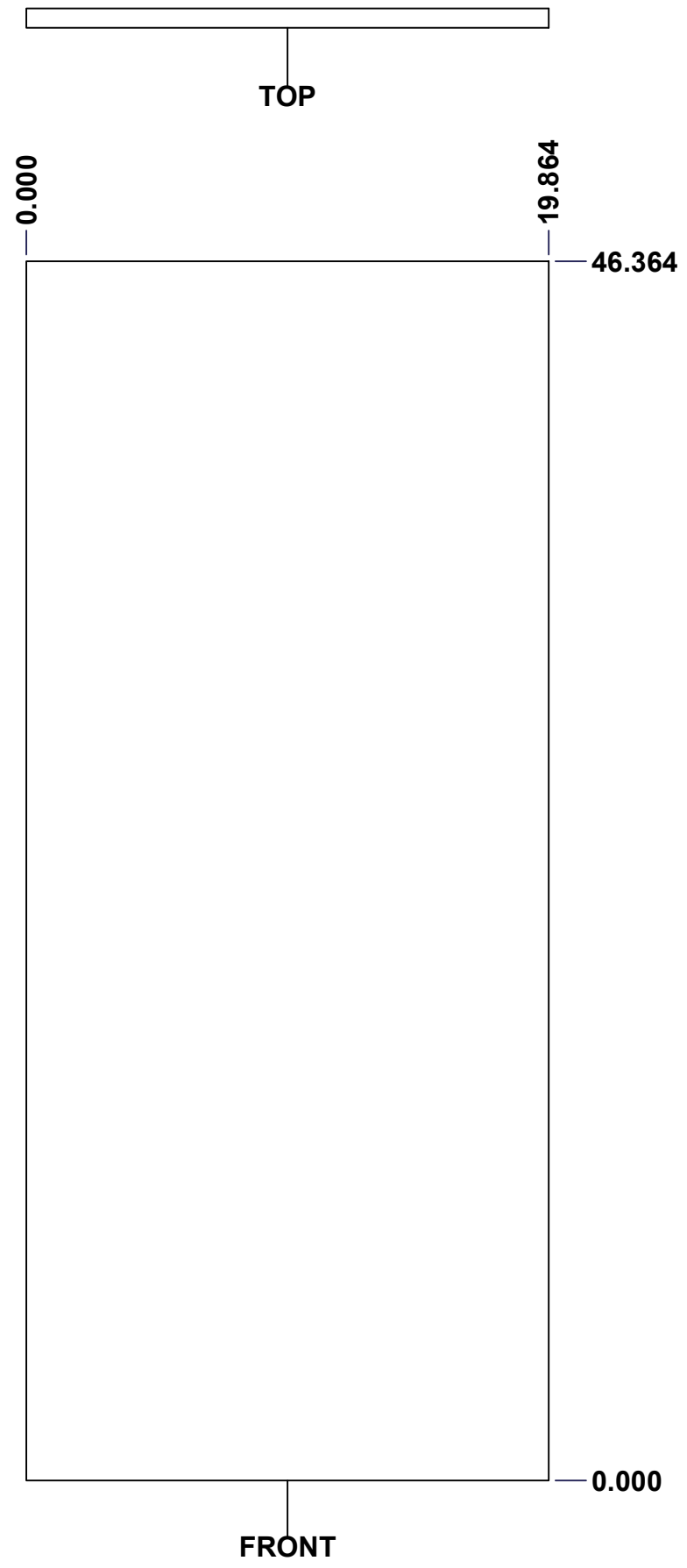
Description: 5412ESEL 48" x 36" Left Insulation  
 Detail Rev.

Part Number / Numéro Pièce: 5412ESEL483620TH-LS	Rev. 0	12 / 16
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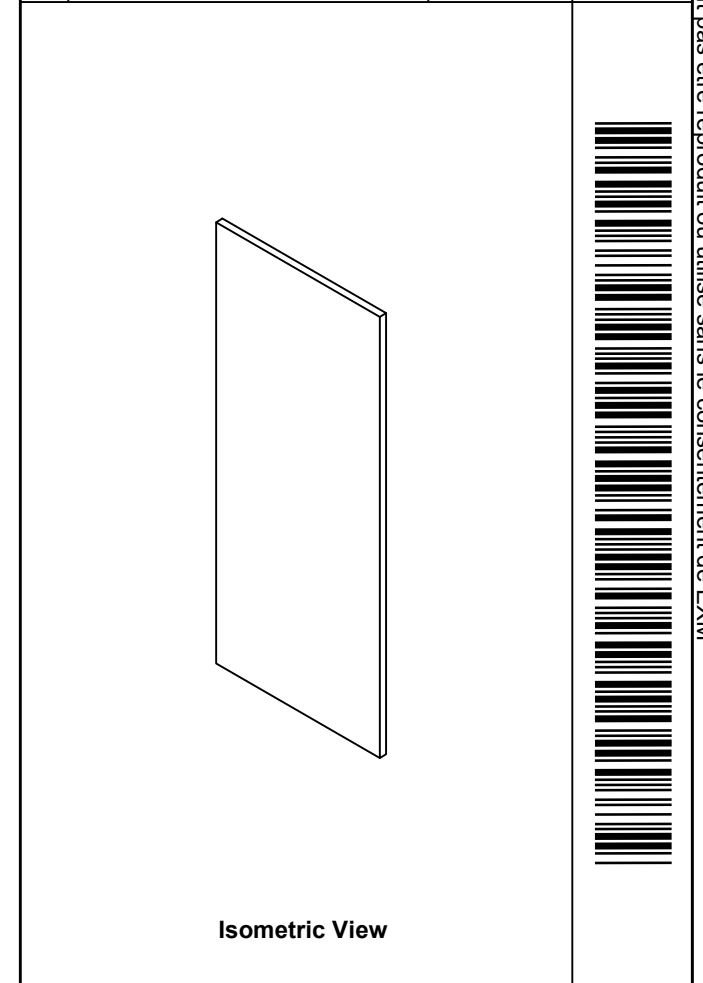
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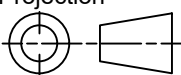
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No.	Revisions	Date	By/Par

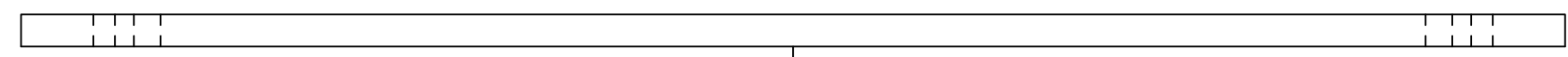


Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESEL 48" x 36" Right Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESEL483620THI-RS		Rev. 0
SEE BILL OF MATERIAL ON LAST PAGE		13 / 16

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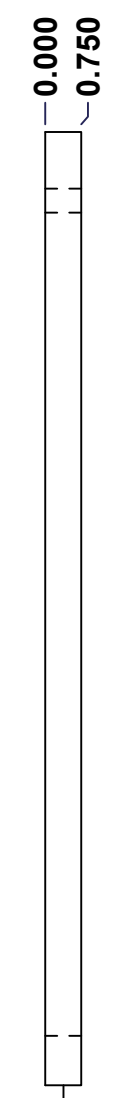
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TOP

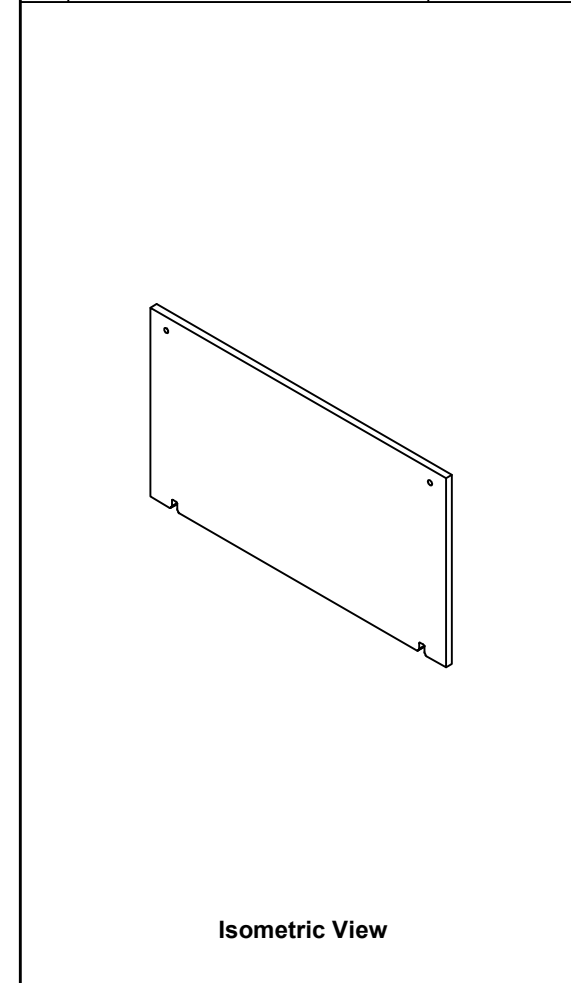
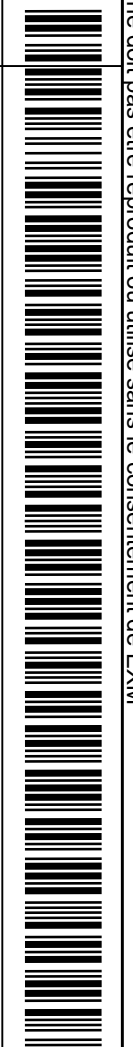


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View


 Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness / Aplatissement: Max 3.0mm  
 Projection: 

Customer / Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024

Material / Matière: Polyisocyanurate

Color / Couleur: Aluminum	Finish / Fini: Smooth
---------------------------	-----------------------

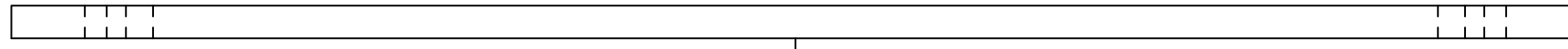
Description: 5412ESEL 48" x 36" Top Insulation	Detail Rev.
--	-------------

Part Number / Numéro Pièce: <b>5412ESEL483620THI-TP</b>	Rev. <b>0</b>	14 / 16
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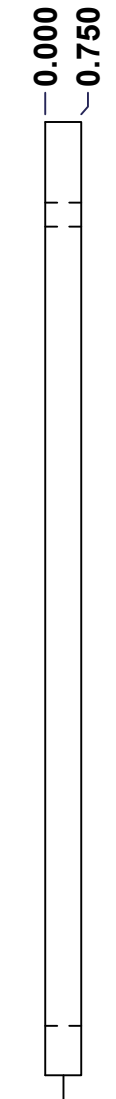
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TOP

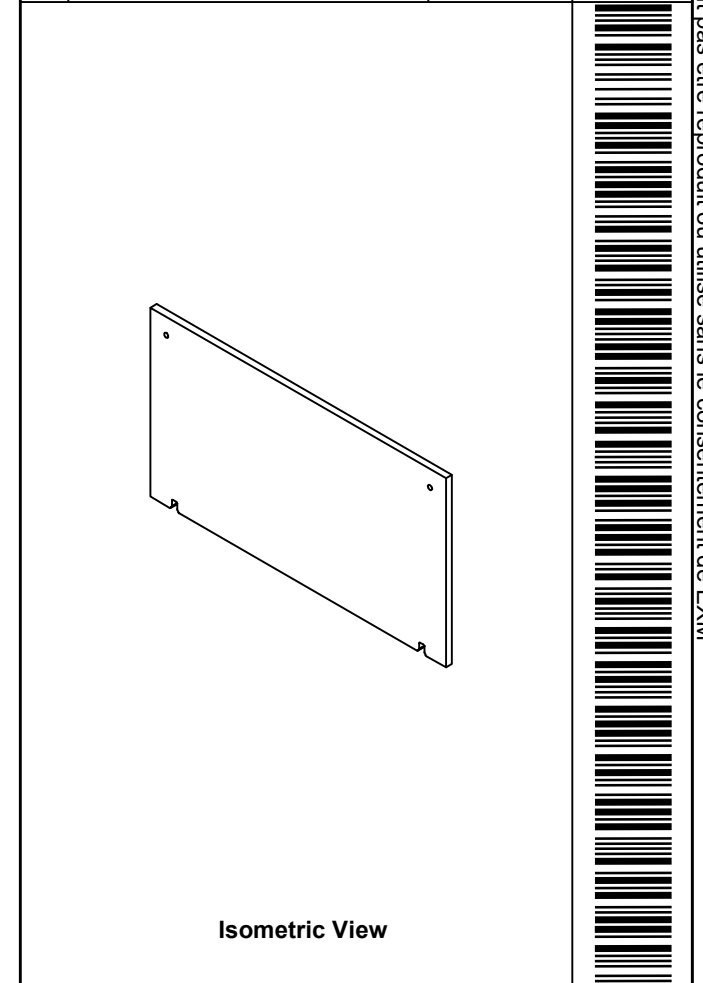


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Smooth
Description: 5412ESEL 48" x 36" Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESEL483620THI-BT	Rev. 15
SEE BILL OF MATERIAL ON LAST PAGE	0

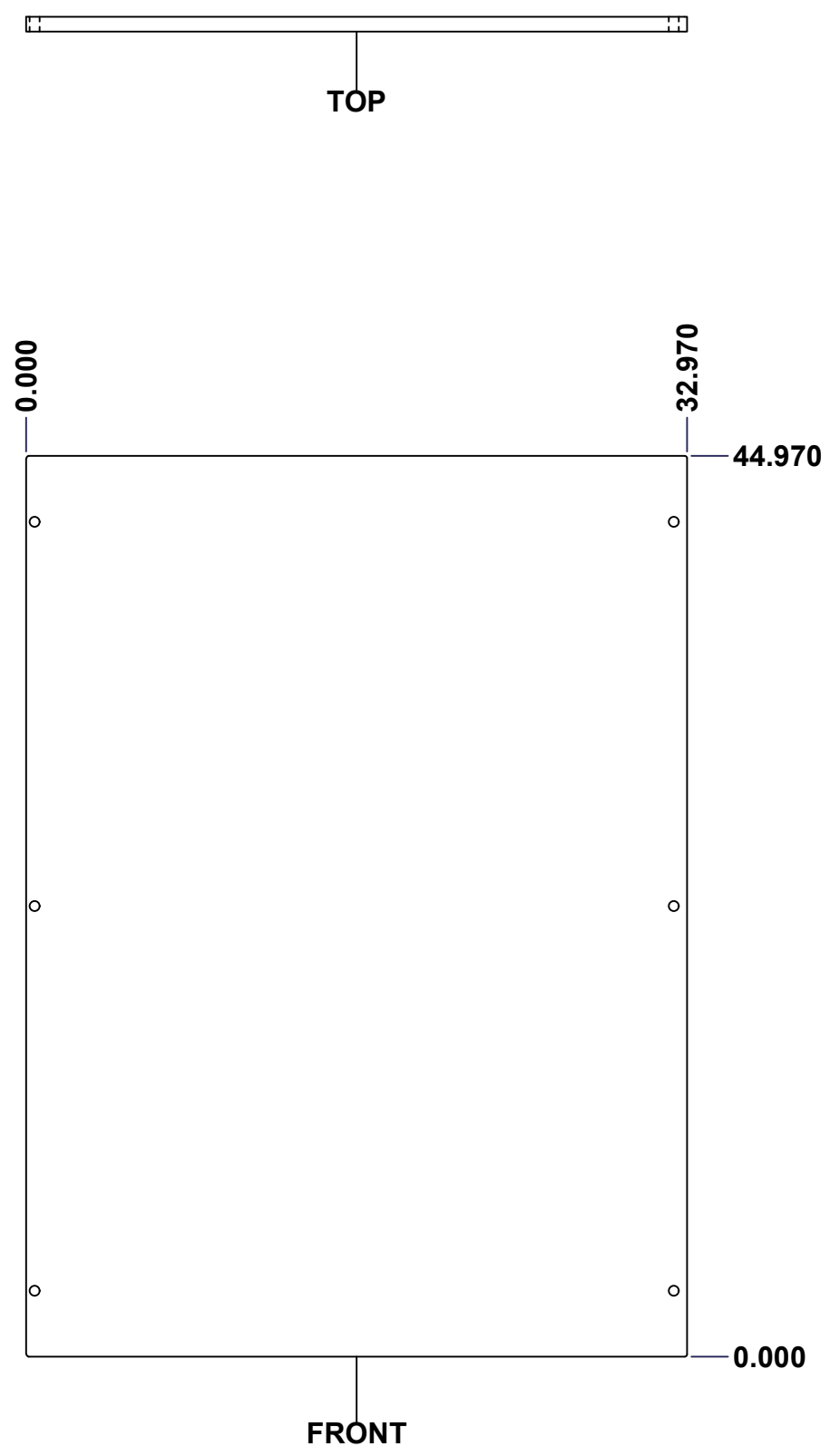
SEE BILL OF MATERIAL ON LAST PAGE

5412ESEL483620THI-BT

Rev. 15  
0

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No.	Revisions	Date	By/Par

**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par		Date
Material Matière		Projection
Color Couleur		Finish Fini
Description		Detail Rev.
Part Number Numéro Pièce		Rev.

BoxCad: Patrick Deschenes  
Date 23-Jan-07

Polyisocyanurate

Aluminum      N/A

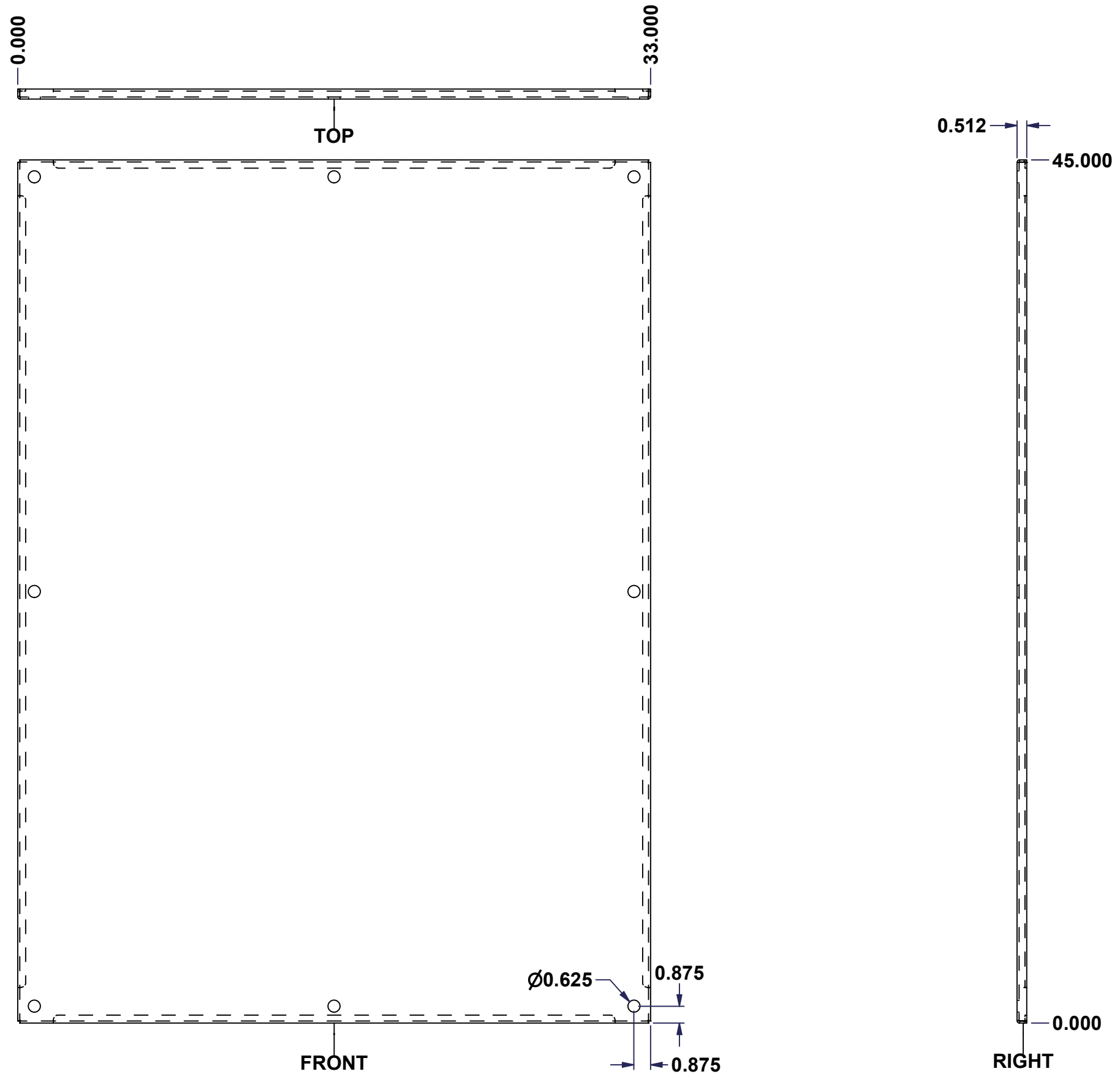
5412ESEL 48" x 36" Cover Insulation

**5412ESEL483620THI-C**      0      16

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No.	Revisions	Date	By/Par

**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client		Date
Drawn By Dessiné Par	BoxCad: nickz	Date 01/03/2017
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
885SP 48" x 36" Inner Panel Part		
Part Number Numéro Pièce	<b>885SP4836G</b>	Rev. 1
		<b>0</b>

Qty	Part Number	Rev	Description	Material	Color	Finish
1	885SP4836G-P	0	885SP 48" x 36" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized

Parts List