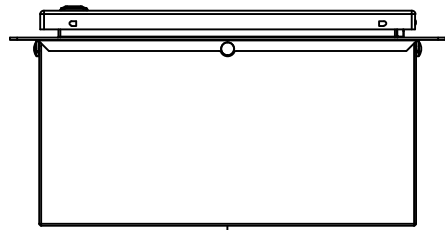
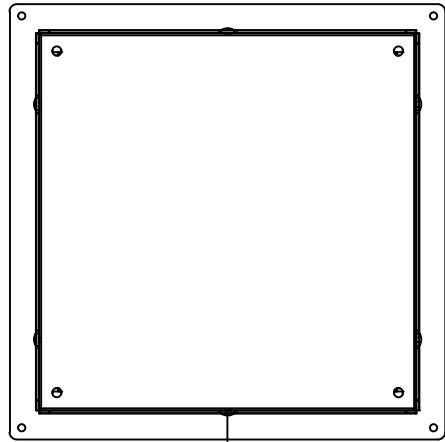


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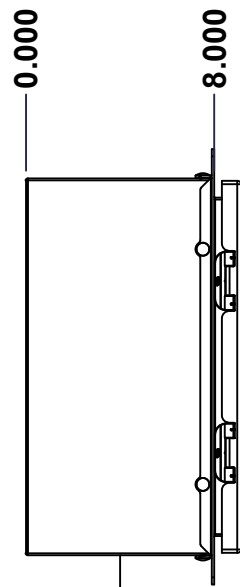
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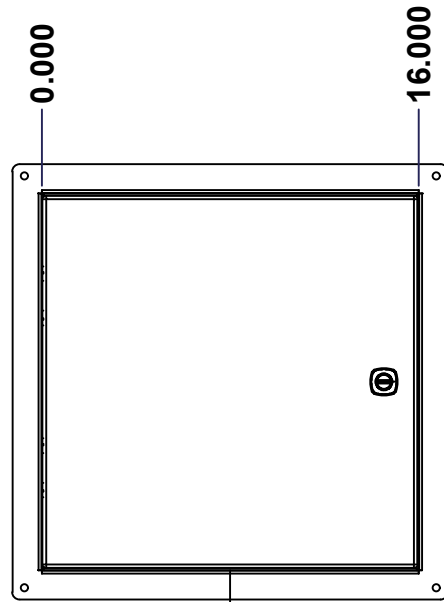
TOP



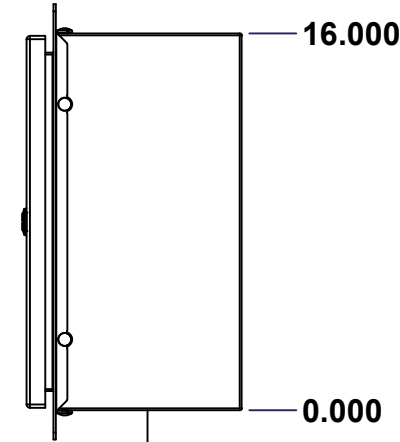
BACK



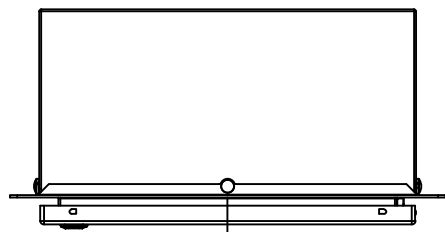
LEFT



FRONT

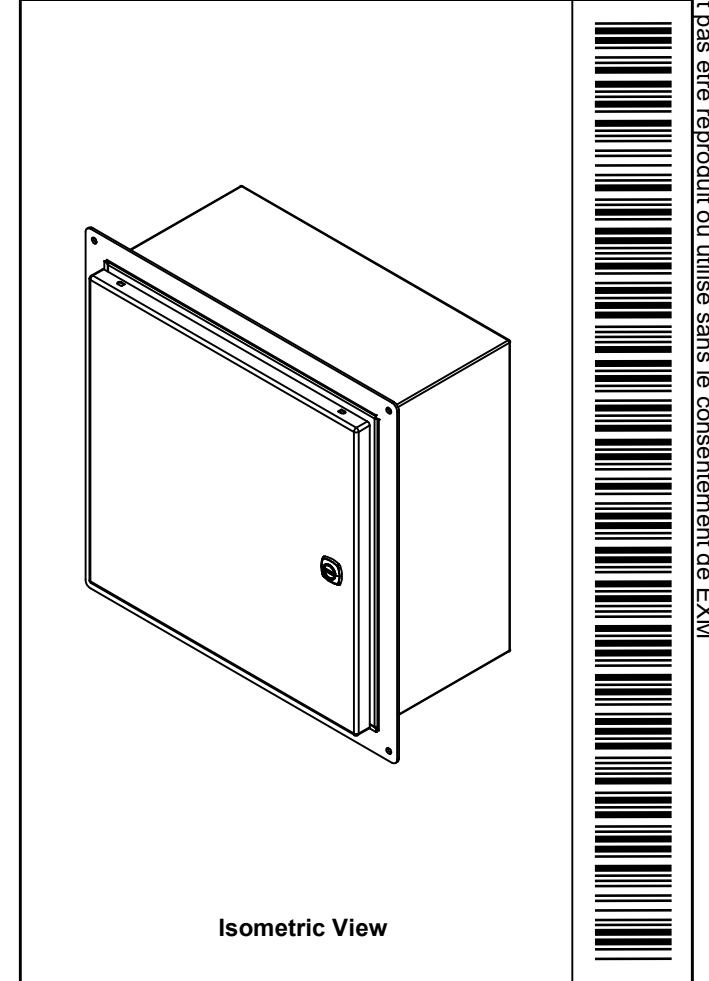



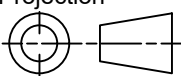
RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
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| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 02-Dec-24  |
| Material<br>Matière  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  | Detail Rev.                               |   |
| 5412ESFM 16" x 16" x 8" Assembly   |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 1   |
| <b>5412ESFM161608TH</b>  | <b>0</b>                                  | 19  |

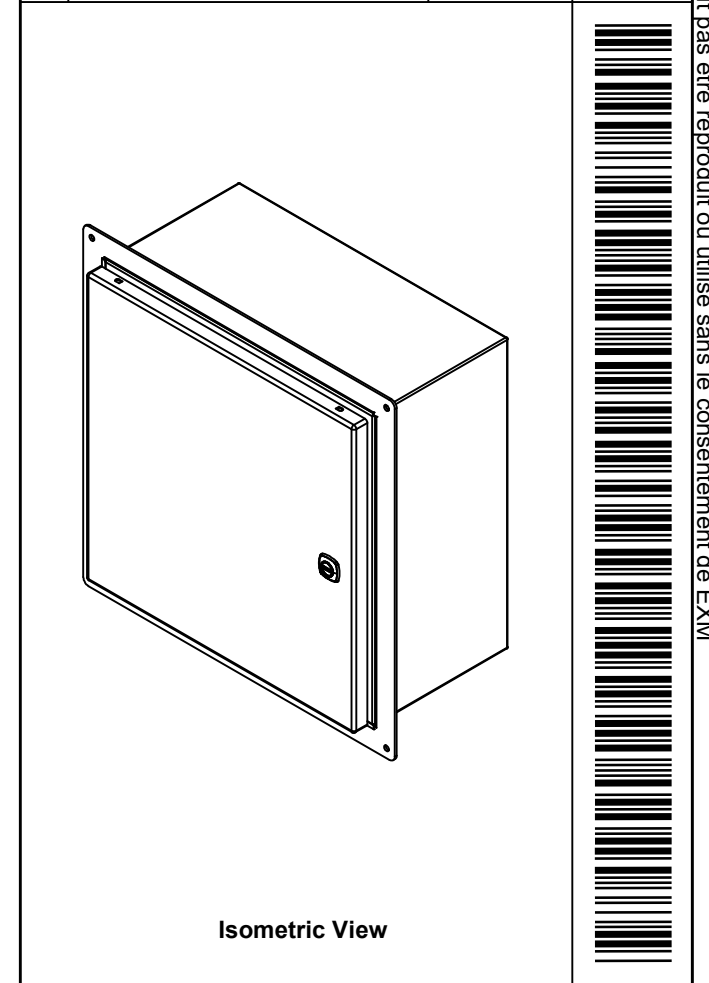
SEE BILL OF MATERIAL ON LAST PAGE


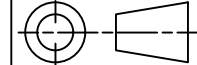
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| NOTE |  |
|------|--|
| ITEM | DESCRIPTION                                    |
| 1    | NEMA 4, 12 Enclosure (IP66)                    |
| 2    | C/W Standard ground studs on box and cover     |
| 3    | C/W Standard door stiffener                    |
| 4    | C/W Standard inner panel (Included)            |
| 5    | C/W Standard inner panel mounting studs        |
| 6    | C/W R5 Insulation (Installed aluminum visible) |

| No. | Revisions | Date | By/Par |
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|  | Max 3.0mm   |
| Projection   |  |
| Customer Client  | Date  |
| Drawn By<br>Dessiné Par BoxCad: BoxCad   | Date 02-Dec-24  |
| Material<br>Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)  |   |

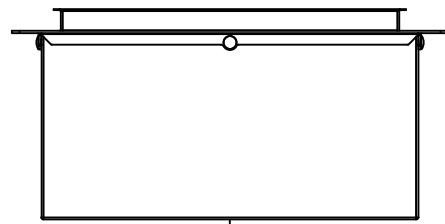
| PACKING               |     |  |
|-----------------------|-----|--|
| ITEM                  | QTY | DESCRIPTION                                |
| Cardboard sleeve      | 2   | Top and Bottom                             |
| Cardboard strip       | 2   | Between back of enclosure and inner panel  |
| Plastic bag           | 1   | To protect cover surface and inside gasket |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together |
| Packaging label       | 1   | White label with product number            |

|            |                   |     |  |
|------------|-------------------|-----|--|
| 4          | STK-Q-00600       | 2   | M12 to M8 Adaptor                          |
| 1          | 881 SP1616G       | 0   | 881 SP - Inner Panel                       |
| 1          | STK-K-01800       | 5   | 5412 ES Accessory Kit                      |
| 1          | 5412ESFM161608THC | 0   | 5412ESFM 16" x 16" Cover                   |
| 1          | 5412ESFM161608THB | 0   | 5412ESFM 16" x 16" x 8" Body               |
| 2          | STK-Q-04050-08    | 0   | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty        | Part Number       | Rev | Description                                |
| Parts List |                   |     |  |

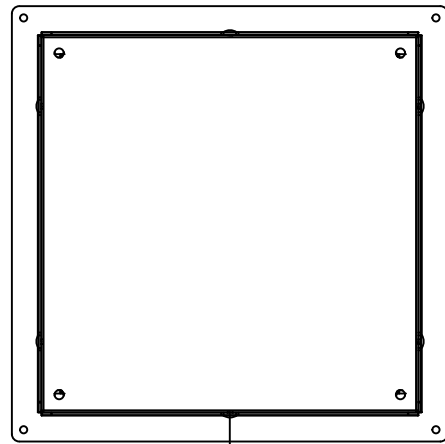
|                             |                                  |                |        |
|-----------------------------|----------------------------------|----------------|--------|
| Color<br>Couleur            | Asa-61 Grey                      | Finish<br>Fini | Smooth |
| Description                 | 5412ESFM 16" x 16" x 8" Assembly |                |        |
| Part Number<br>Numéro Pièce | <b>5412ESFM161608TH</b>          |                | Rev. 2 |
|                             |                                  |                | 0      |
|                             |                                  |                | 19     |

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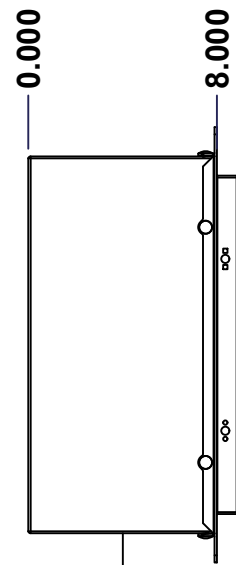
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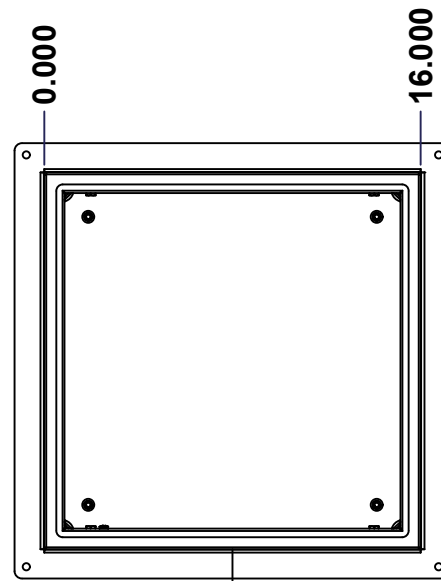
TOP



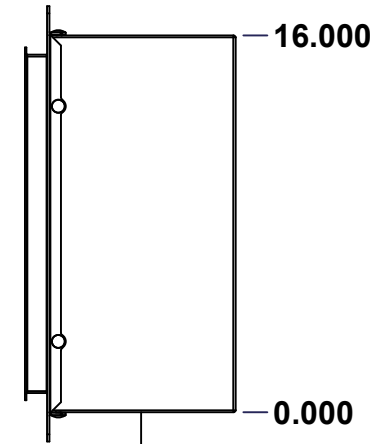
BACK



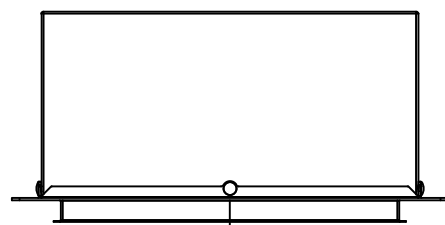
LEFT



FRONT

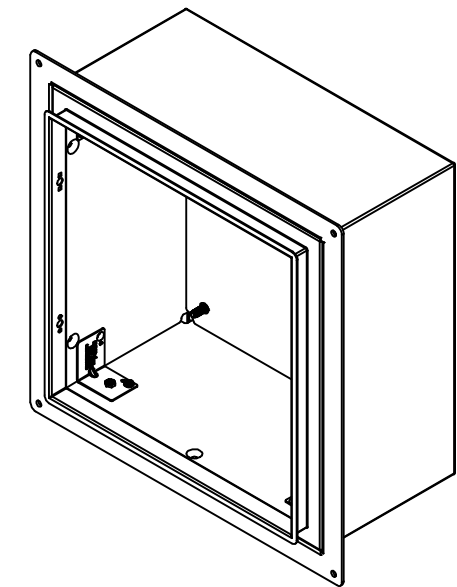


RIGHT




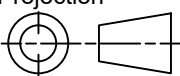
BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View

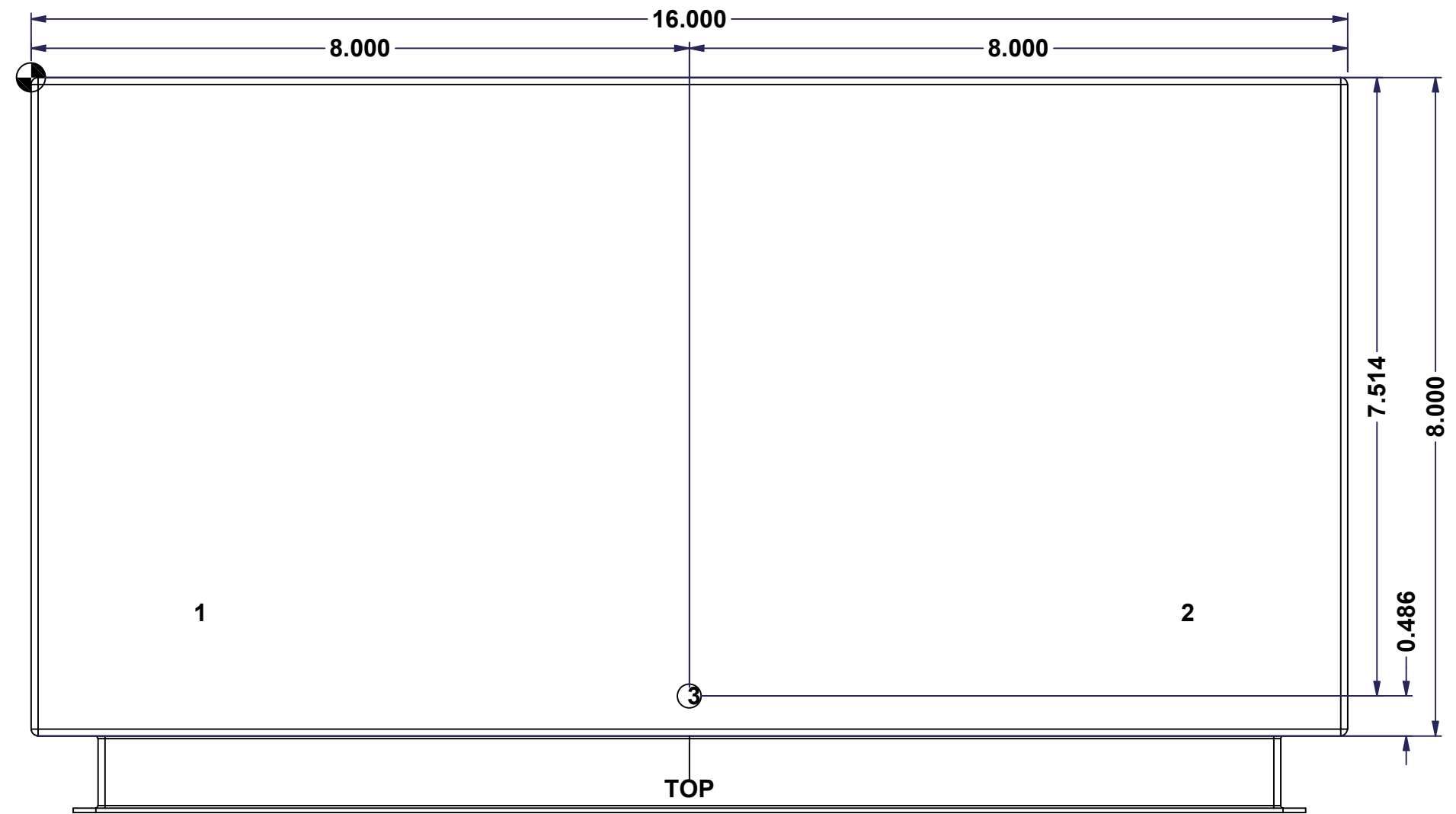


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| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 02-Dec-24  |
| Material<br>Matière  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  | Detail Rev.                               |   |
| 5412ESFM 16" x 16" x 8" Body   |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 3   |
| SEE BILL OF MATERIAL ON LAST PAGE  | 5412ESFM161608THB                         | 0   |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |                                |
|---|--------|-------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)         |        |       |                                |
| CUT-OUT   | XDIM   | YDIM  | DESCRIPTION                    |
| 1   | 2.000  | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2   | 14.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| -----   |        |       |                                |
| 3   | 8.000  | 7.514 | RND Ø0.290                     |



|  |                              |          |
|--|------------------------------|----------|
|  | Description                  | Status   |
|  | 5412ESFM 16" x 16" x 8" Body | (NULL)   |
|  | Part Number<br>Numéro Pièce  | Rev.     |
|  | <b>5412ESFM161608THB</b>     | <b>0</b> |
|  |                              | 4        |
|  |                              | 19       |

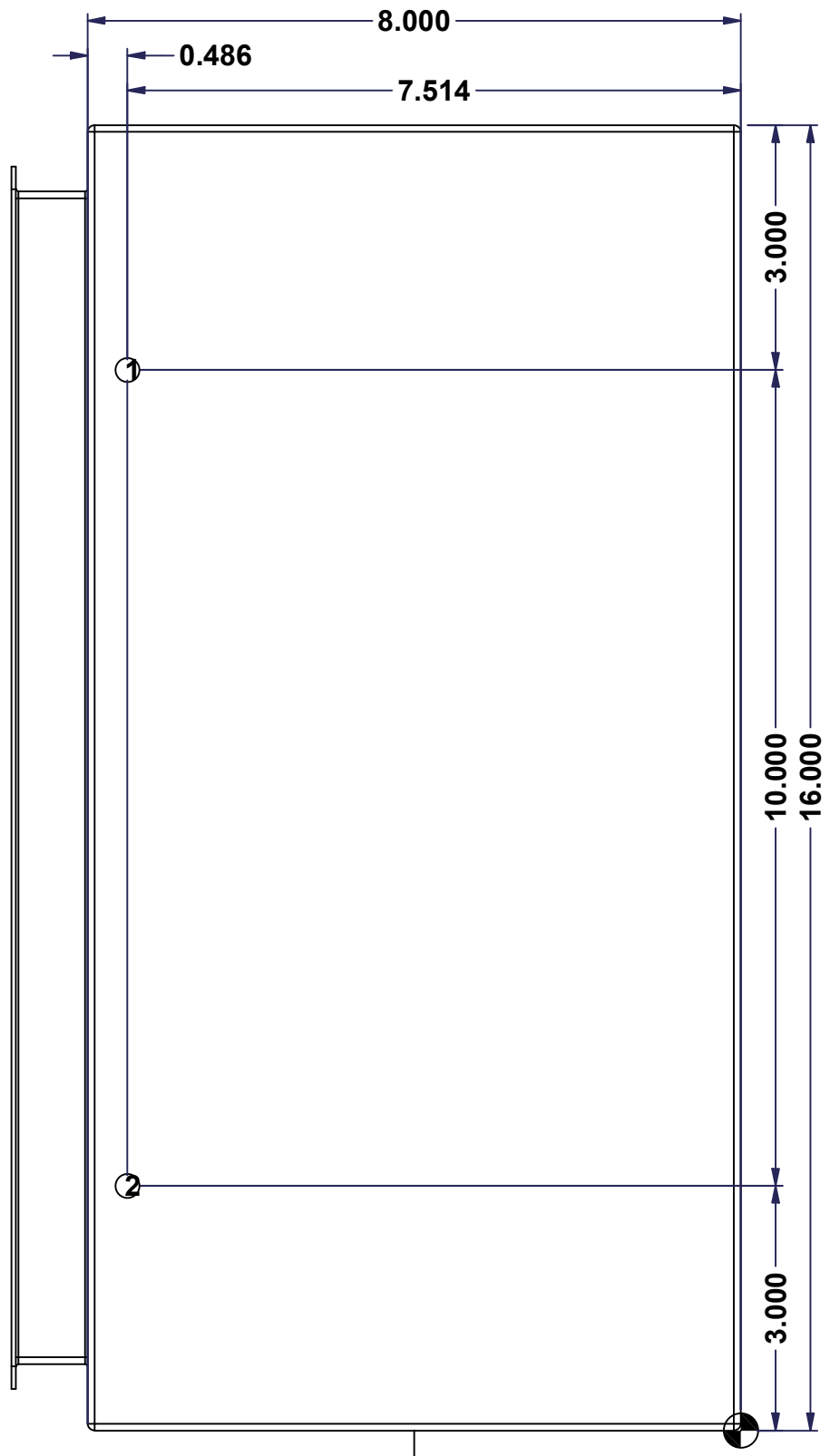
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM  | YDIM   | DESCRIPTION |
|---------|-------|--------|-------------|
| 1       | 7.514 | 13.000 | RND Ø0.290  |
| 2       | 7.514 | 3.000  | RND Ø0.290  |



RIGHT

|  |                              |        |
|--|------------------------------|--------|
|  | Description                  | Status |
|  | 5412ESFM 16" x 16" x 8" Body | (NULL) |
|  | Part Number                  | Rev.   |
|  | 5412ESFM161608THB            | 5      |
|  |                              | 19     |

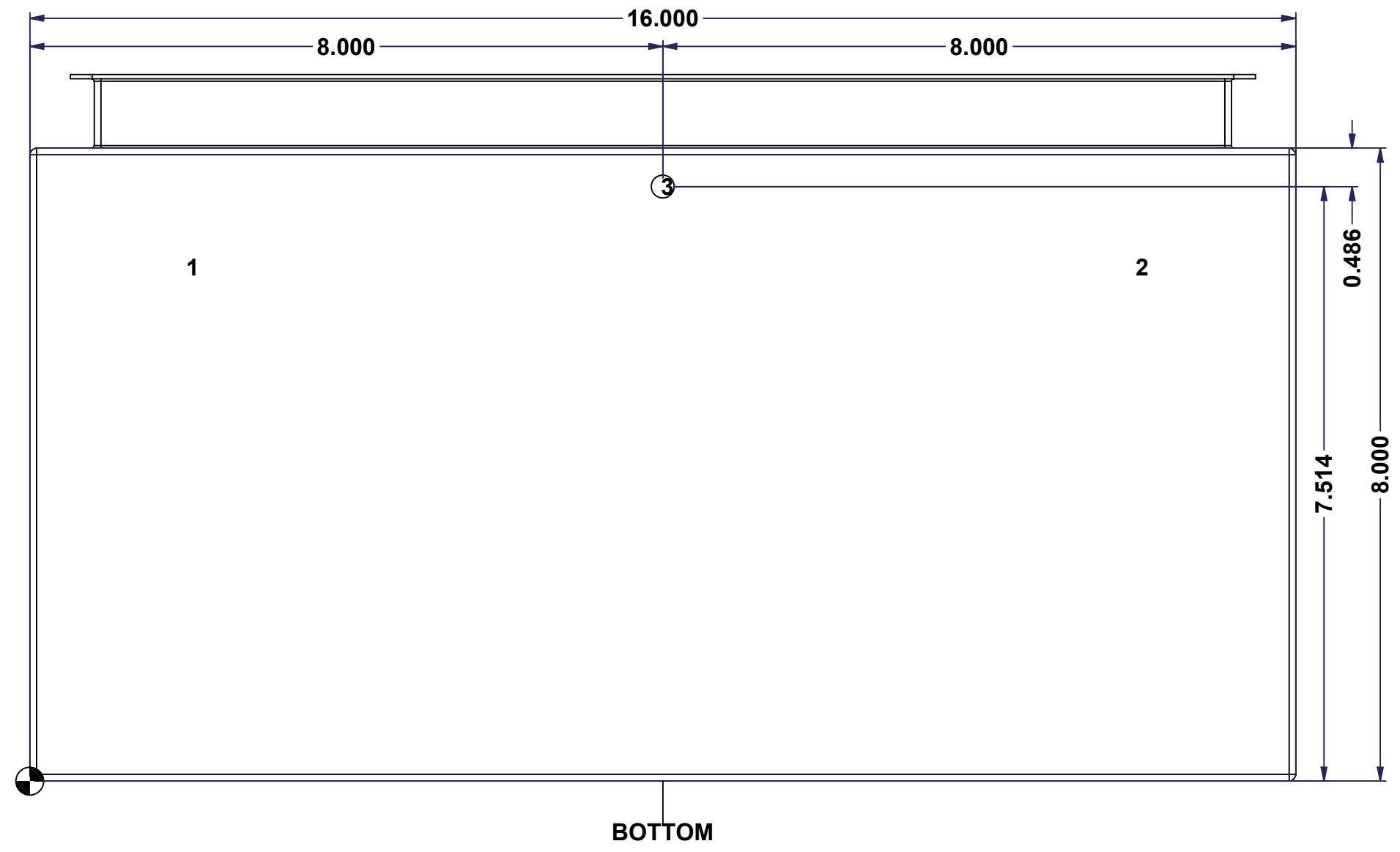
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM  | DESCRIPTION                    |
|---------|--------|-------|--------------------------------|
| 1       | 2.000  | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2       | 14.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| -----   |        |       |                                |
| 3       | 8.000  | 7.514 | RND Ø0.290                     |

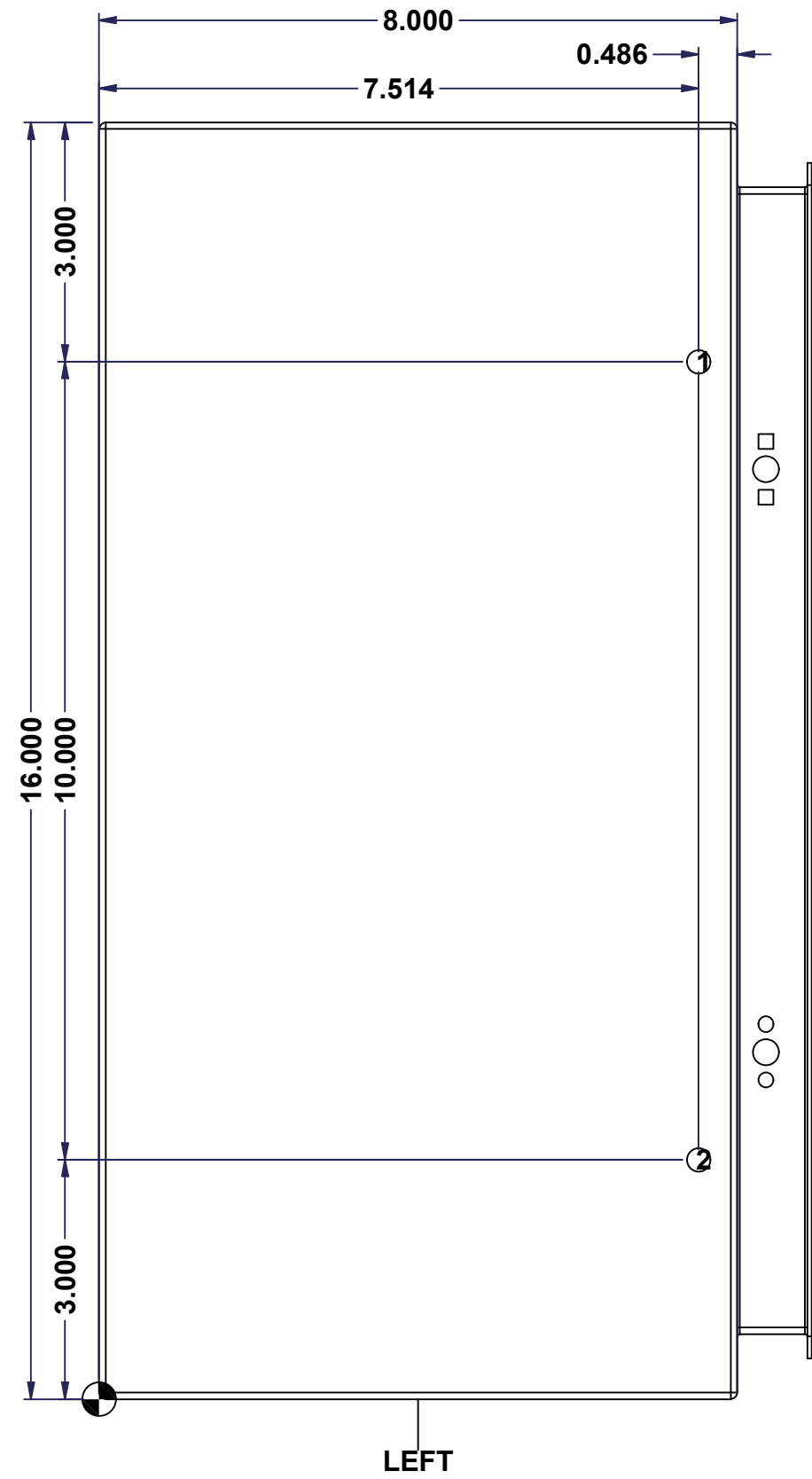


|  |                              |          |
|--|------------------------------|----------|
|  | Description                  | Status   |
|  | 5412ESFM 16" x 16" x 8" Body | (NULL)   |
|  | Part Number<br>Numéro Pièce  | Rev.     |
|  | <b>5412ESFM161608THB</b>     | <b>0</b> |
|  |                              | 6        |
|  |                              | 19       |

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|---|-------|--------|-------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)        |       |        |             |
| CUT-OUT   | XDIM  | YDIM   | DESCRIPTION |
| 1   | 7.514 | 13.000 | RND Ø0.290  |
| 2   | 7.514 | 3.000  | RND Ø0.290  |



|  |                              |              |
|--|------------------------------|--------------|
|  | Description                  | Status       |
|  | 5412ESFM 16" x 16" x 8" Body | (NULL)       |
|  | Part Number<br>Numéro Pièce  | Rev.         |
|  | <b>5412ESFM161608THB</b>     | <b>0</b> / 7 |
|  |                              | 19           |

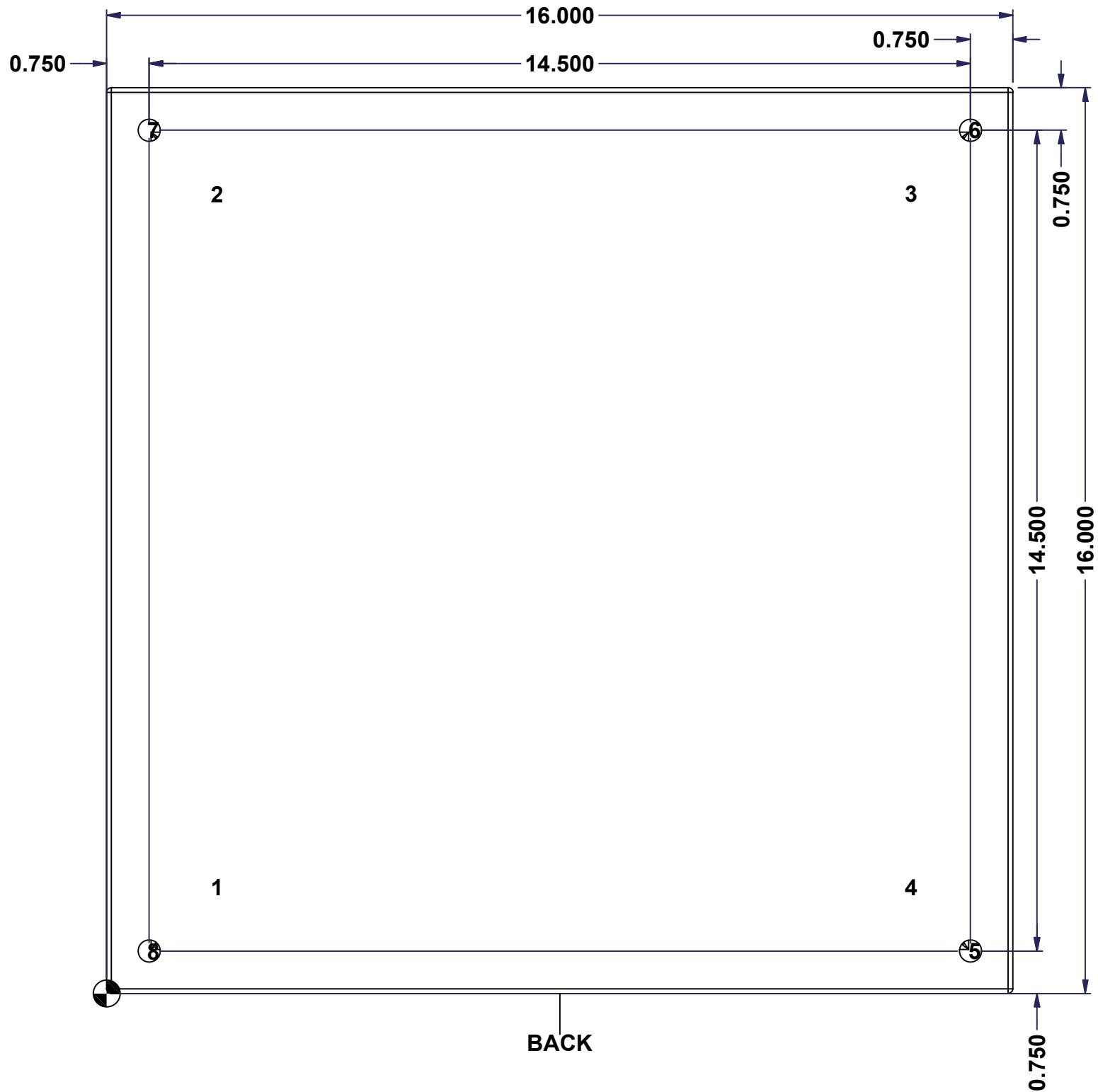
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
|---------|--------|--------|----------------------------|
| 1       | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2       | 1.875  | 14.125 | IP STUD M8 x 35mm (Inside) |
| 3       | 14.125 | 14.125 | IP STUD M8 x 35mm (Inside) |
| 4       | 14.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| -----   |        |        |                            |
| 5       | 15.250 | 0.750  | RND Ø0.390                 |
| 6       | 15.250 | 15.250 | RND Ø0.390                 |
| 7       | 0.750  | 15.250 | RND Ø0.390                 |
| 8       | 0.750  | 0.750  | RND Ø0.390                 |

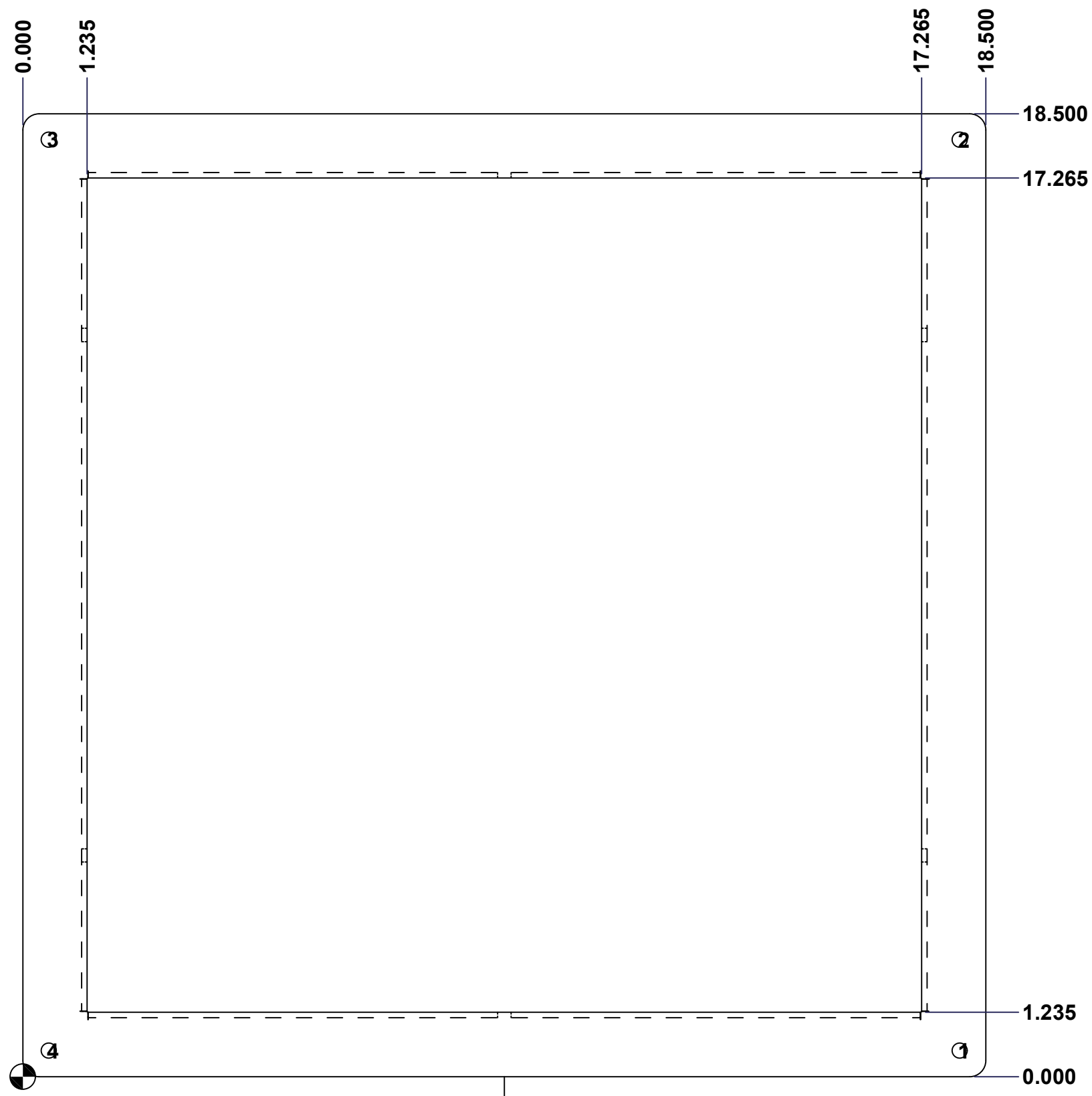


|   |                              |        |
|---|------------------------------|--------|
|   | Description                  | Status |
|   | 5412ESFM 16" x 16" x 8" Body | (NULL) |
| Part Number<br>Numéro Pièce<br><b>5412ESFM161608THB</b> | Rev.                         | 8      |
|   | <b>0</b>                     | 19     |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |             |
|---|--------|--------|-------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |             |
| CUT-OUT   | XDIM   | YDIM   | DESCRIPTION |
| 1   | 18.000 | 0.500  | RND Ø0.290  |
| 2   | 18.000 | 18.000 | RND Ø0.290  |
| 3   | 0.500  | 18.000 | RND Ø0.290  |
| 4   | 0.500  | 0.500  | RND Ø0.290  |



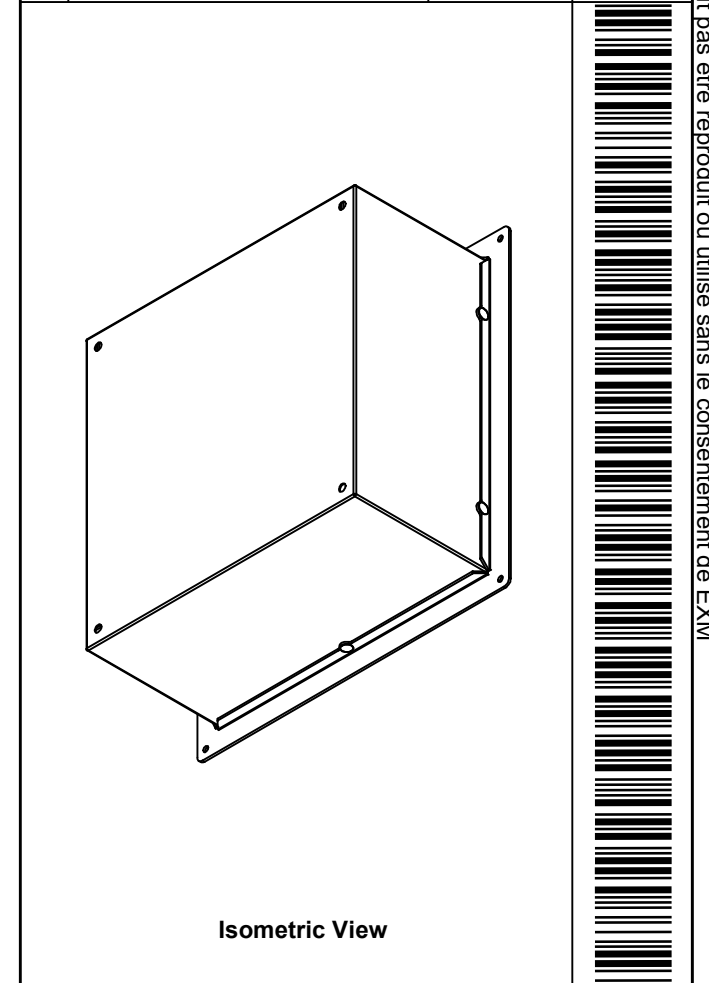
FRONT

|  |                                |               |
|--|--------------------------------|---------------|
|  | Description                    | Status        |
|  | 5412ESFM 16" x 16" x 8" Flange | (NULL)        |
|  | Part Number<br>Numéro Pièce    | Rev. 9        |
|  | <b>5412ESFM161608THB</b>       | <b>0</b> / 19 |

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Isometric View


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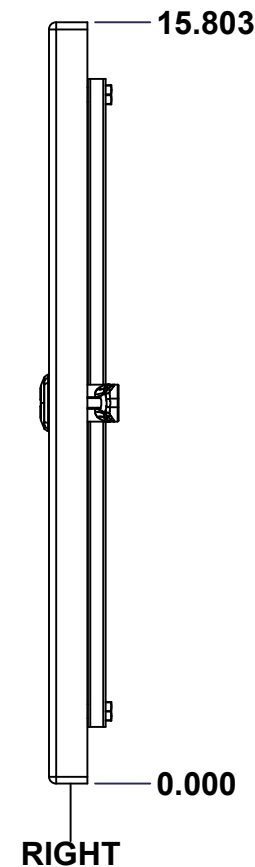
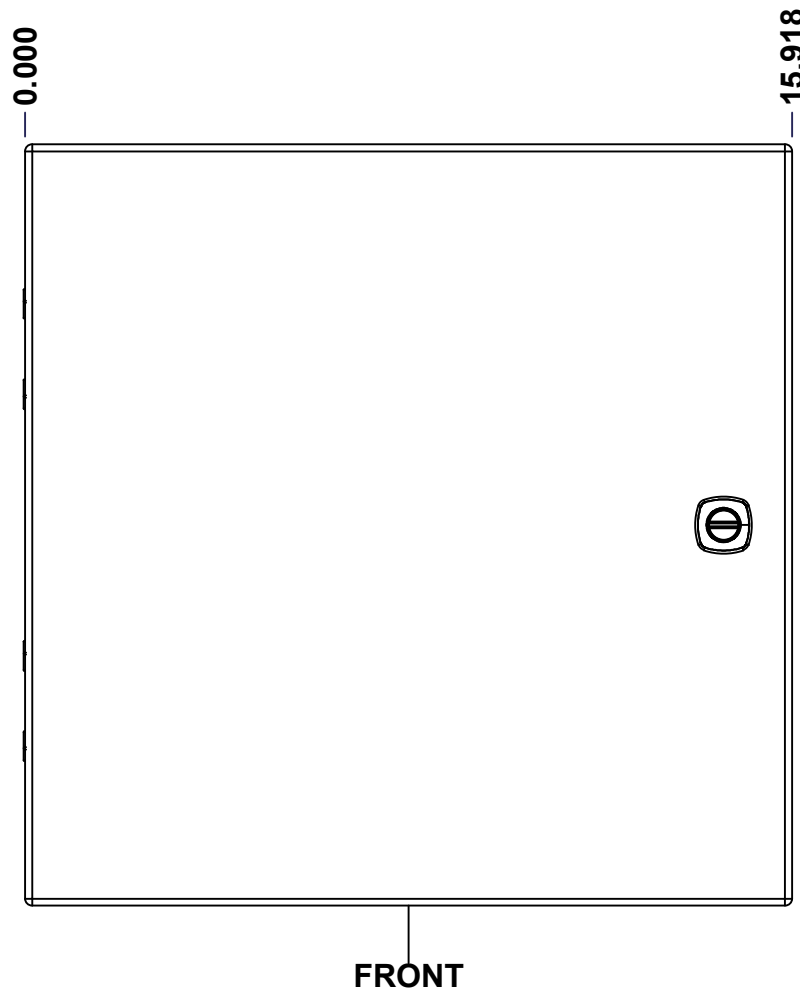
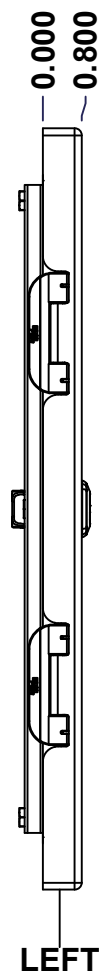
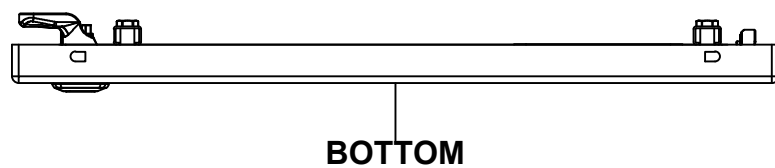
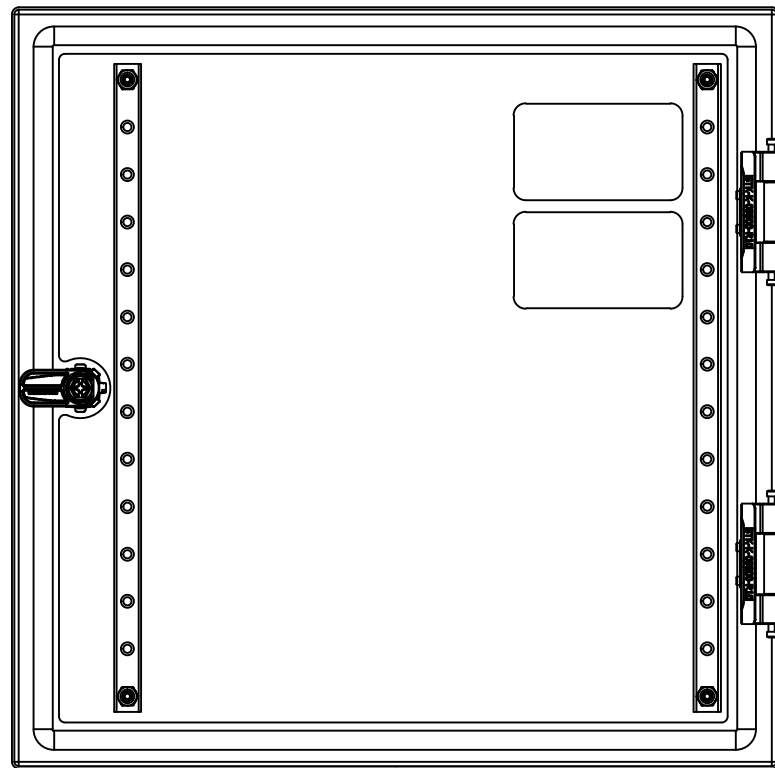
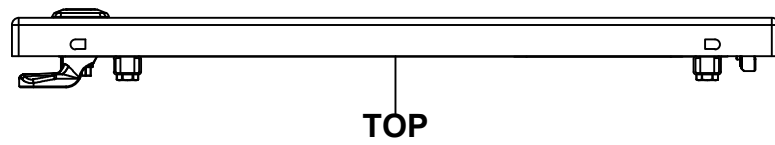
Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection  


| 1          | STK-K-70554          | 3   | 5412 ESTH Accessory Kit                |
|------------|----------------------|-----|--|
| 1          | 5412ESFM161608THI-RS | 0   | 5412ESFM 16" x 16" Right Insulation    |
| 1          | 5412ESFM161608THI-LS | 0   | 5412ESFM 16" x 16" Left Insulation     |
| 1          | 5412ESFM161608THI-BT | 0   | 5412ESFM 16" x 16"Bottom Insulation    |
| 1          | 5412ESFM161608THI-TP | 0   | 5412ESFM 16" x 16"Top Insulation       |
| 1          | 5412ESFM161608THI-B  | 0   | 5412ESFM 16" x 16" Back Insulation     |
| 4          | STK-Q-16055          | 1   | M6 x 18mm Stud (No Paint Cap Required) |
| 1          | 5412ESFM161608THF    | 0   | 5412ESFM 16" x 16" x 8" Flange         |
| 1          | STK-P-02400S         | 0   | Powder Paint (Asa-61 Grey / Smooth)    |
| 4          | STK-Q-16005          | 0   | Stud M8 x 35mm Steel                   |
| 1          | 5412ESFM161608THB-P  | 0   | 5412ESFM 16" x 16" x 8" Body Part      |
| Qty        | Part Number          | Rev | Description                            |
| Parts List |                      |     |  |

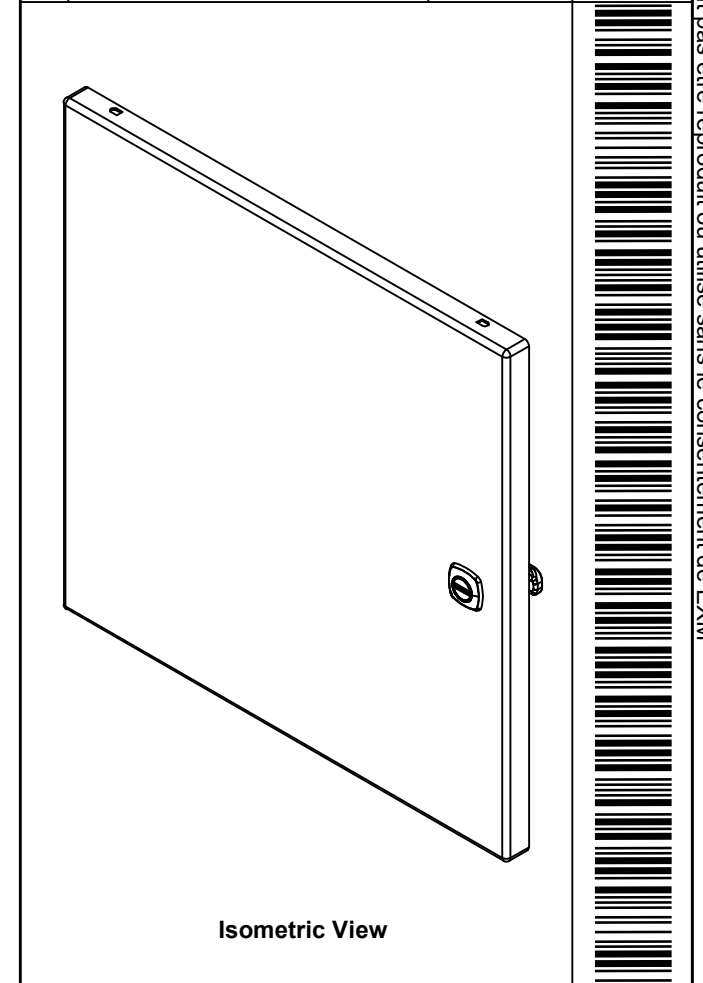
|   |                        |
|---|------------------------|
| Customer Client   | Date                   |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                        | Date 02-Dec-24         |
| Material<br>Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |                        |
| Color<br>Couleur Asa-61 Grey                                  | Finish<br>Fini Smooth  |
| Description<br>5412ESFM 16" x 16" x 8" Body                   | Detail Rev.            |
| Part Number<br>Numéro Pièce<br><b>5412ESFM161608THB</b>       | Rev. 10<br><b>0</b> 19 |


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|  |                       | Max 3.0mm                 |
| Customer Client  |                       | Date                      |
| Drawn By / Dessiné Par: BoxCad: BoxCad   |                       | Date: 02-Dec-24           |
| Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)  |                       |                           |
| Color / Couleur: Asa-61 Grey   | Finish / Fini: Smooth |                           |
| Description: 5412ESFM 16" x 16" Cover  |                       | Detail Rev.               |
| Part Number / Numéro Pièce: <b>5412ESFM161608THC</b>   |                       | Rev. 11<br>0              |

**SEE BILL OF MATERIAL ON LAST PAGE**

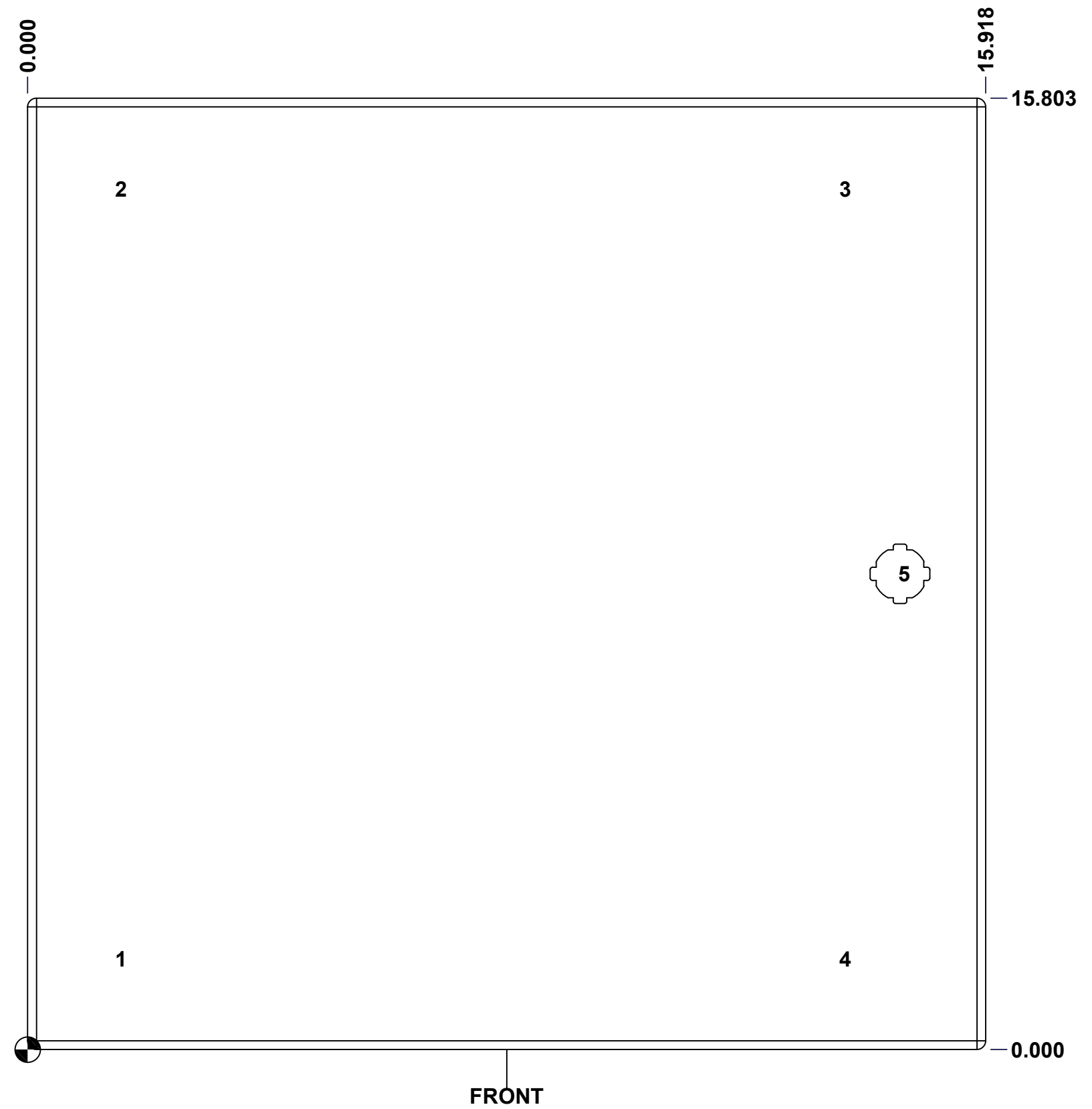
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**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION             |
|---------|--------|--------|-------------------------|
| 1       | 1.486  | 1.504  | STUD M6 x 18mm (Inside) |
| 2       | 1.486  | 14.299 | STUD M6 x 18mm (Inside) |
| 3       | 13.517 | 14.299 | STUD M6 x 18mm (Inside) |
| 4       | 13.517 | 1.504  | STUD M6 x 18mm (Inside) |
| -----   |        |        |                         |
| 5       | 14.494 | 7.902  | LOCK 880 SCQ4-SL @ 0.0° |

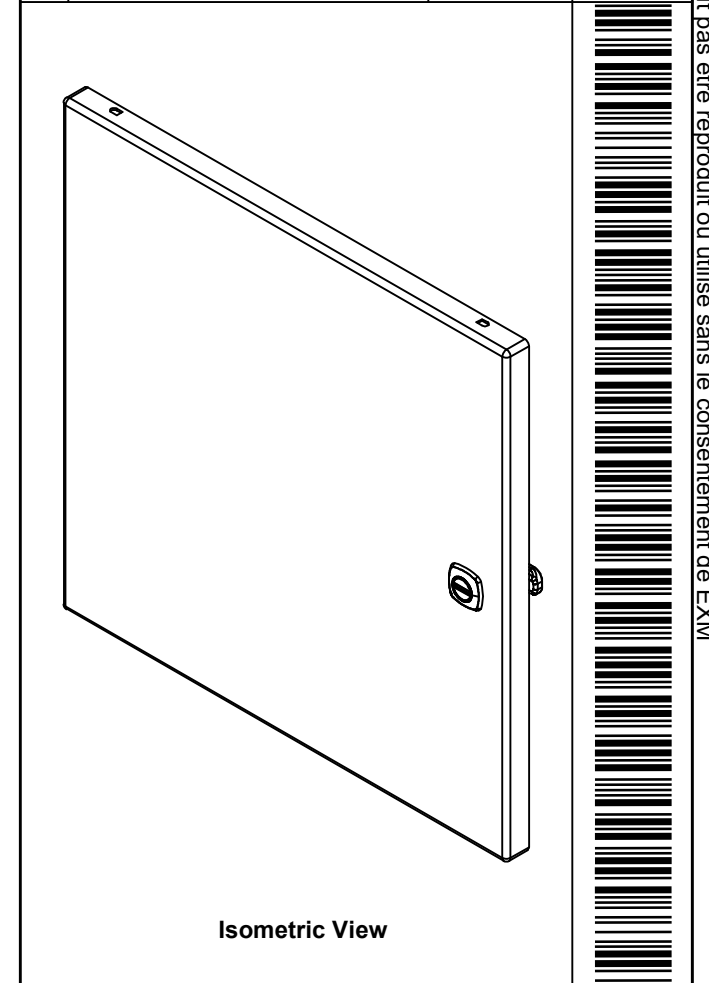


|  |                             |          |
|--|-----------------------------|----------|
|  | Description                 | Status   |
|  | 5412ESFM 16" x 16" Cover    | (NULL)   |
|  | Part Number<br>Numéro Pièce | Rev.     |
|  | <b>5412ESFM161608THC</b>    | <b>0</b> |
|  |                             | 12       |
|  |                             | 19       |

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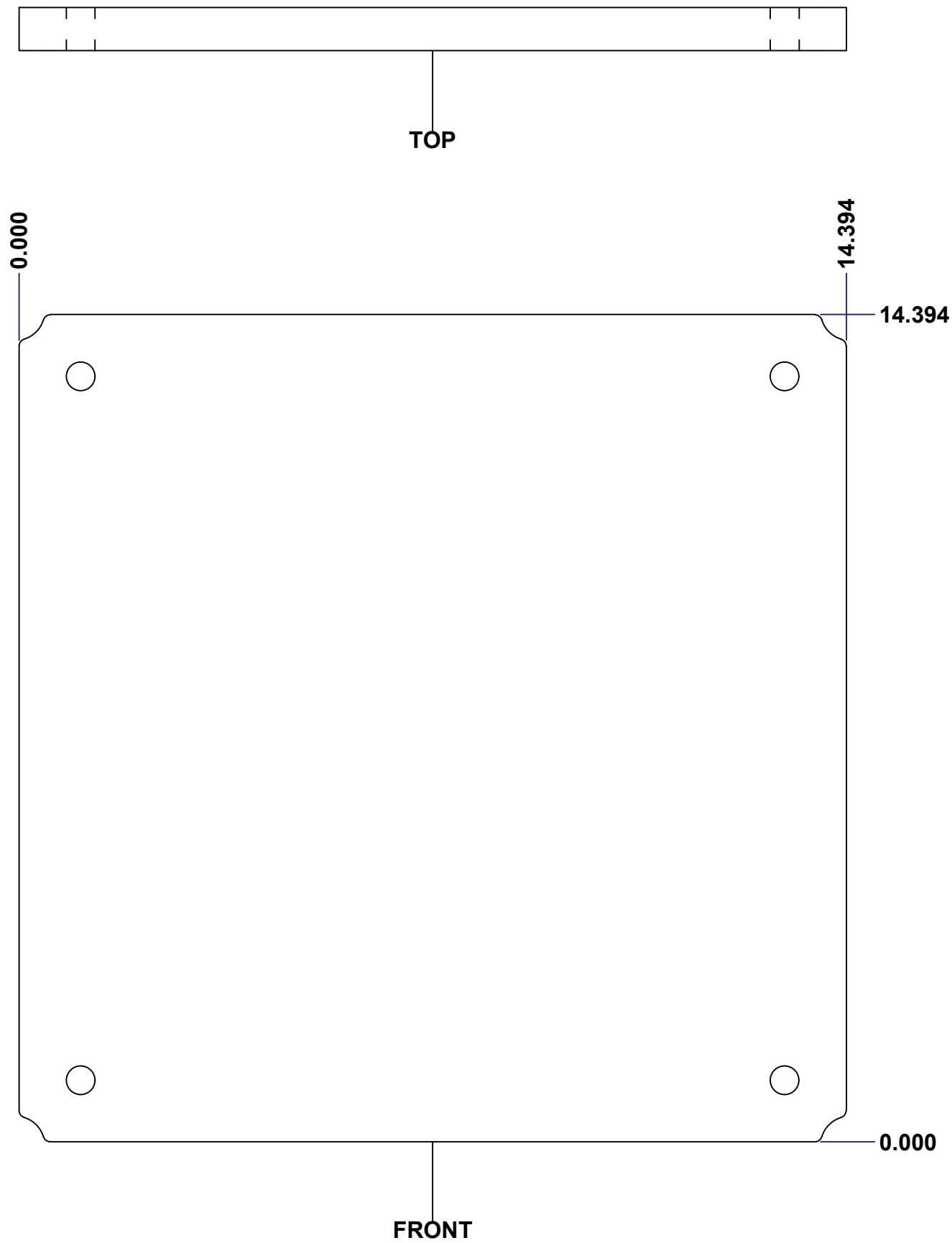
**Flatness**  
 Aplatissement  
 Max 3.0mm  
**Projection**  


| 1          | STK-K-12500         | 19  | 5412 ES 1/4 Turn Lock                   |
|------------|---------------------|-----|---|
| 2          | STK-S-00100         | 0   | 3.5" x 2" Silver Milar Flexcon Sticker  |
| 4          | STK-Q-07250         | 2   | M6 x 16mm Collar Nut                    |
| 2          | STK-Q-46020-16      | 5   | 5412 ES Vertical Door Stiffener 16"     |
| 1          | 5412ESFM161608THI-C | 0   | 5412ESFM 16" x 16" Cover Insulation     |
| 1          | STK-P-02400S        | 0   | Powder Paint (Asa-61 Grey / Smooth)     |
| 4          | STK-Q-16055         | 1   | M6 x 18mm Stud (No Paint Cap Required)  |
| 1          | 5412ESFM161608THG   | 0   | 5412ESFM 16" x 16" Cover Gasket Part    |
| 1          | 5412ESFM161608THC-P | 0   | 5412ESFM 16" x 16" Cover Part           |
| 2          | STK-K-09800         | 10  | 5412 ES Hinge with 2 Captive Hinge Pins |
| QTY        | Part Number         | Rev | Description                             |
| Parts List |                     |     |   |

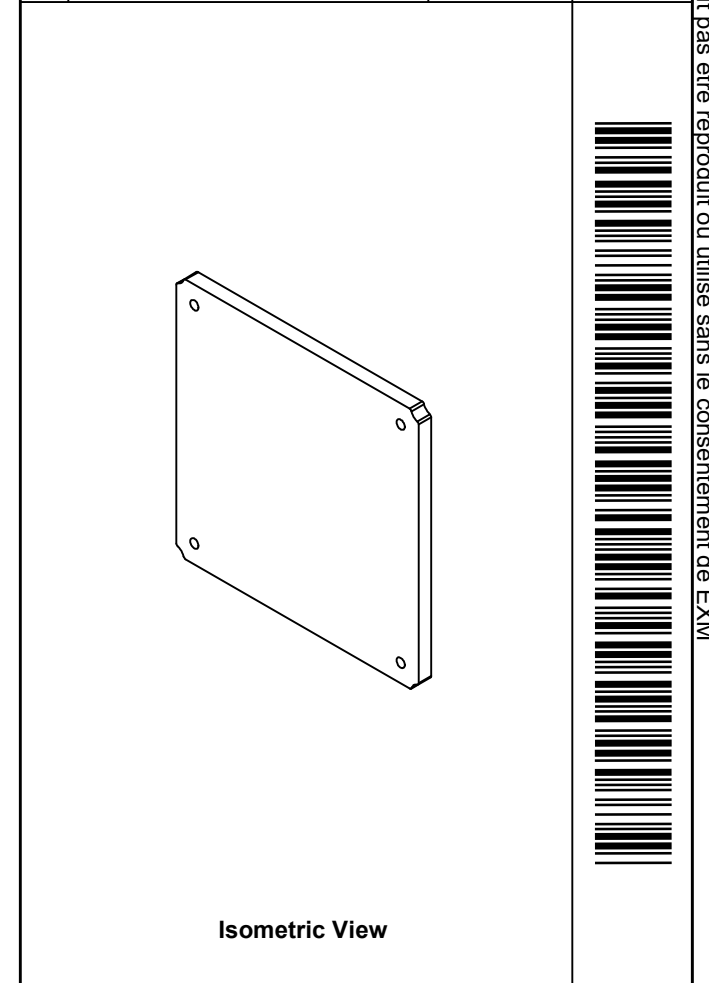
|   |                       |
|---|-----------------------|
| Customer Client   | Date                  |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                        | Date 02-Dec-24        |
| Material<br>Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |                       |
| Color<br>Couleur Asa-61 Grey                                  | Finish<br>Fini Smooth |
| Description<br>5412ESFM 16" x 16" Cover                       | Detail Rev.           |
| Part Number<br>Numéro Pièce<br><b>5412ESFM161608THC</b>       | Rev. 0                |
|   | 13<br>19              |


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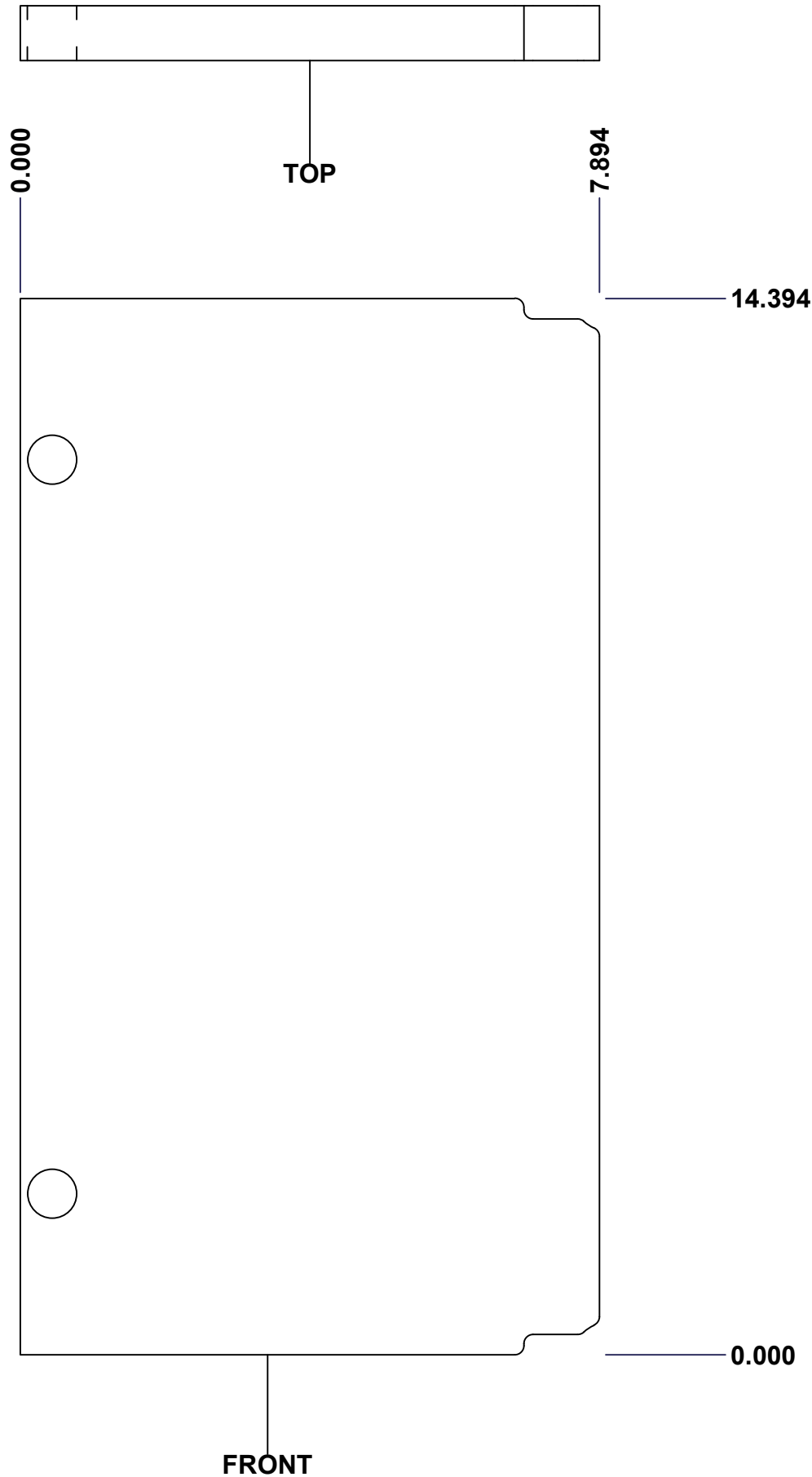


|  |                    |  |
|--|--------------------|--|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                    | Flatness<br>Aplatissement<br>Max 3.0mm |
| Customer Client  |                    | Date                                   |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes  |                    | Date: 23-Jan-07                        |
| Material / Matière: Polyisocyanurate   |                    |  |
| Color / Couleur: Aluminum  | Finish / Fini: N/A |  |
| Description: 5412ESFM 16" x 16" Back Insulation  |                    | Detail Rev.                            |
| Part Number / Numéro Pièce: 5412ESFM161608THI-B  |                    | Rev. 14<br>0                           |

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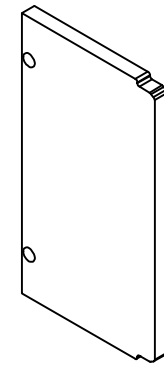
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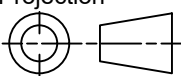
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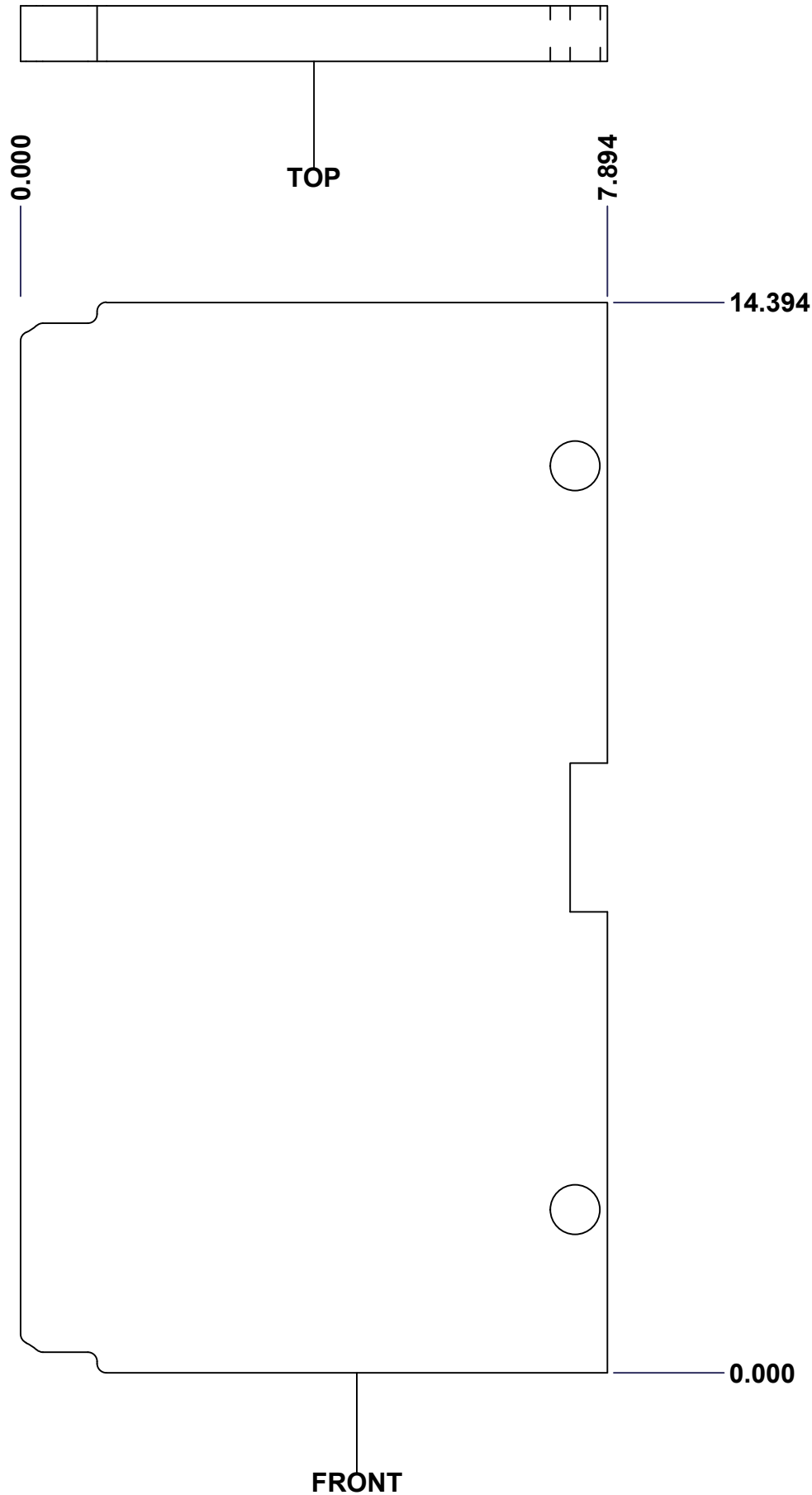
Isometric View



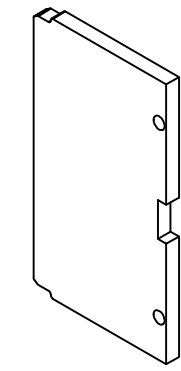
|  |                           |   |
|--|---------------------------|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                           | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: Patrick Deschenes | Date 23-Jan-07  |
| Material<br>Matière  | Polyisocyanurate          |   |
| Color<br>Couleur   | Aluminum                  | Finish<br>Fini N/A  |
| Description  |                           | Detail Rev.   |
| 5412ESFM 16" x 16" Left Insulation   |                           |   |
| Part Number<br>Numéro Pièce  | Rev. 0                    | 15<br>19  |

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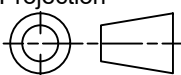


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Isometric View

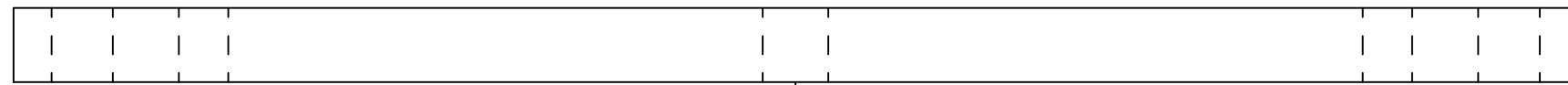


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| Projection<br>  |                    | Date<br>23-Jan-07                      |
| Customer Client  | Date               |  |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes  | Date: 23-Jan-07    |  |
| Material / Matière: Polyisocyanurate   | Date               |  |
| Color / Couleur: Aluminum  | Finish / Fini: N/A | Date                                   |
| Description: 5412ESFM 16" x 16" Right Insulation   |                    | Detail Rev.                            |
| Part Number / Numéro Pièce: 5412ESFM161608THI-RS   | Rev. 0             | 16 / 19                                |

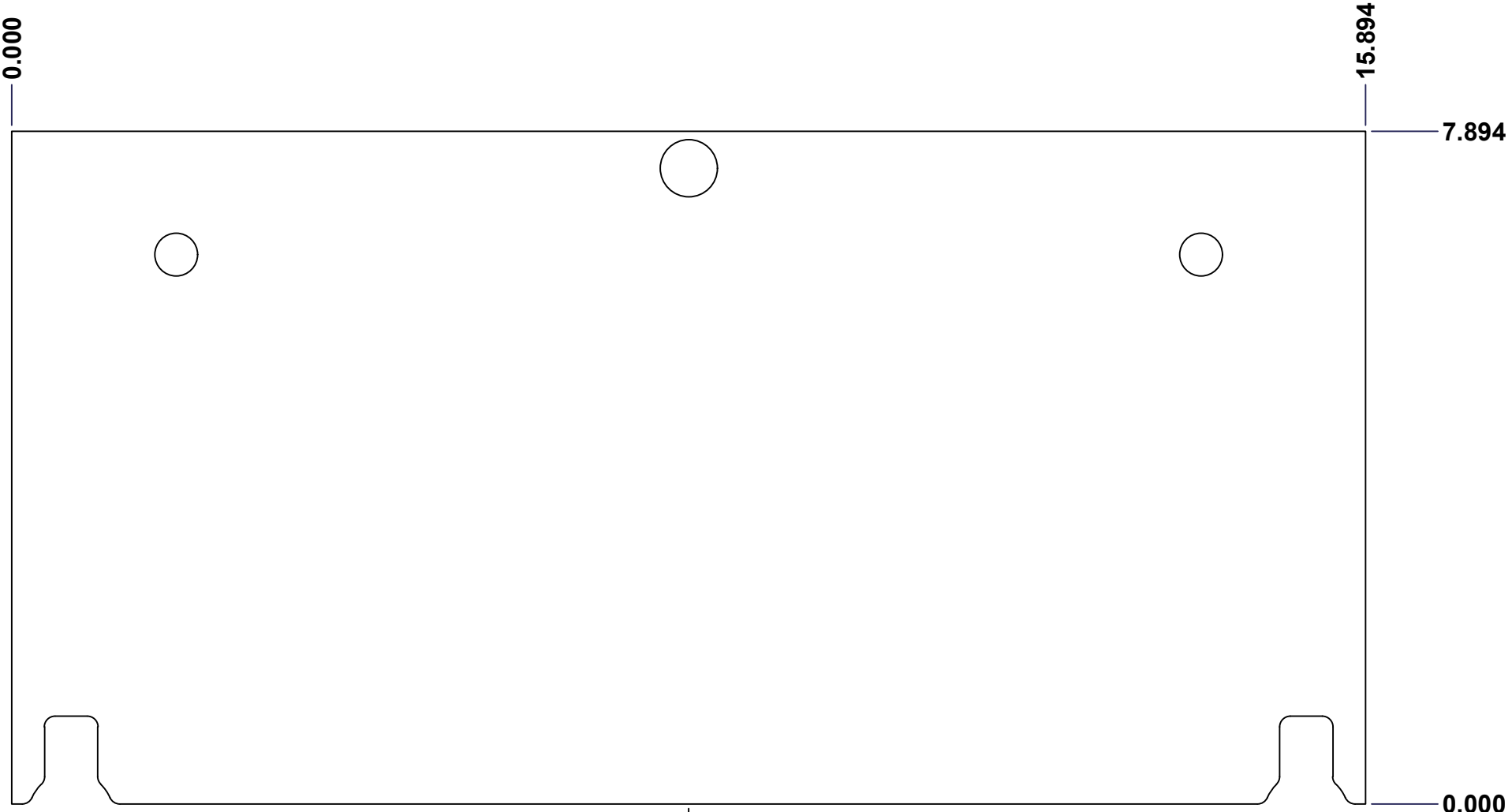
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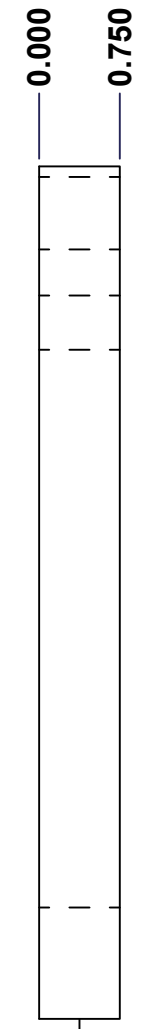
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TOP

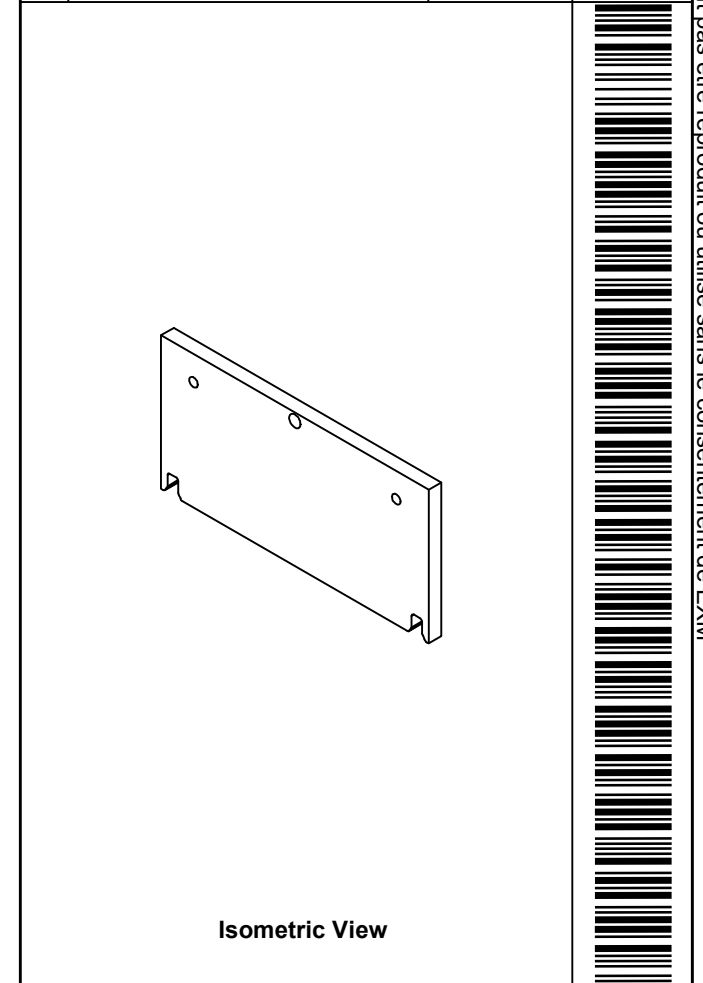


FRONT



RIGHT

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Isometric View



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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

|   |                    |
|---|--------------------|
| Customer Client   | Date               |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                  | Date 4/3/2024      |
| Material Matière Polyisocyanurate                       |                    |
| Color Couleur Aluminum                                  | Finish Fini Smooth |
| Description<br>5412ESFM 16" x 16"Top Insulation         | Detail Rev.        |
| Part Number<br>Numéro Pièce <b>5412ESFM161608THI-TP</b> | Rev. <b>0</b>      |

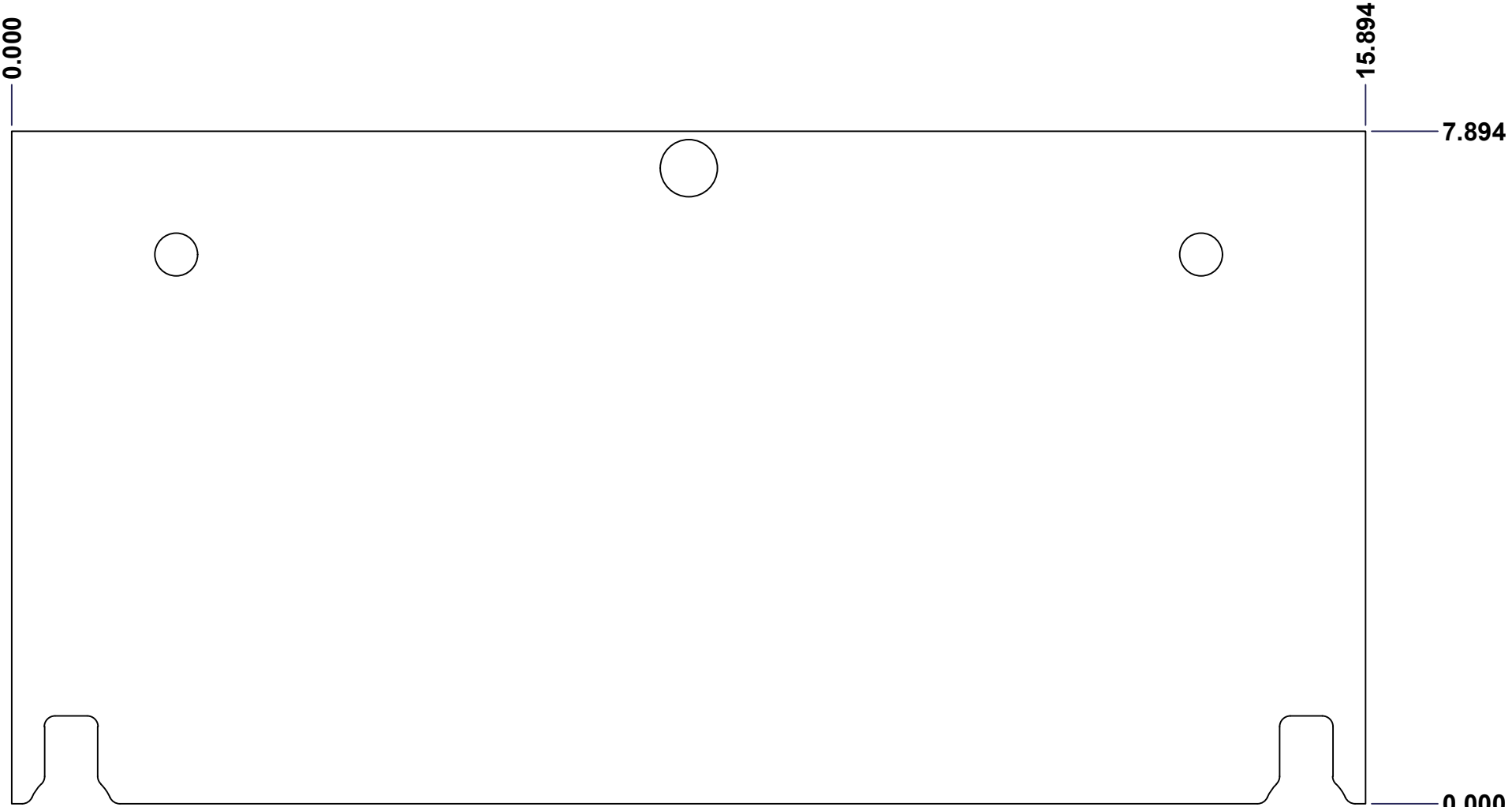
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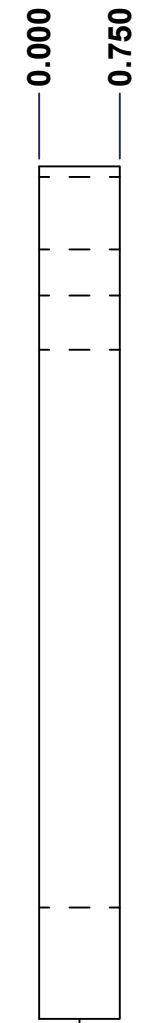
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TOP

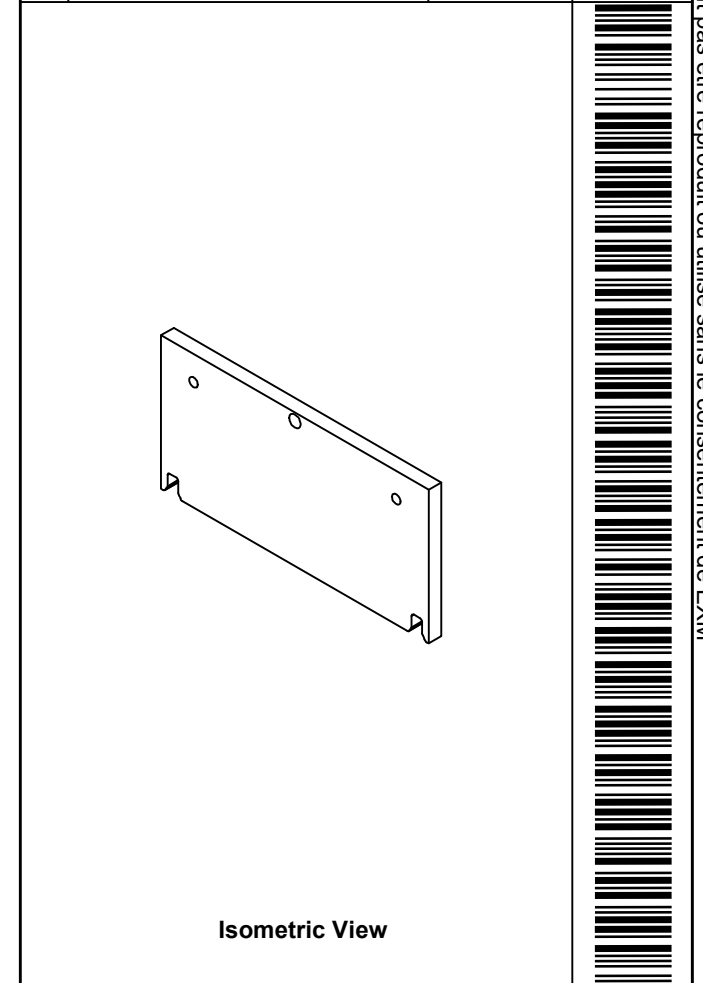


FRONT



RIGHT

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Isometric View



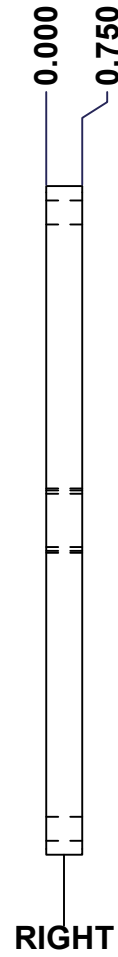
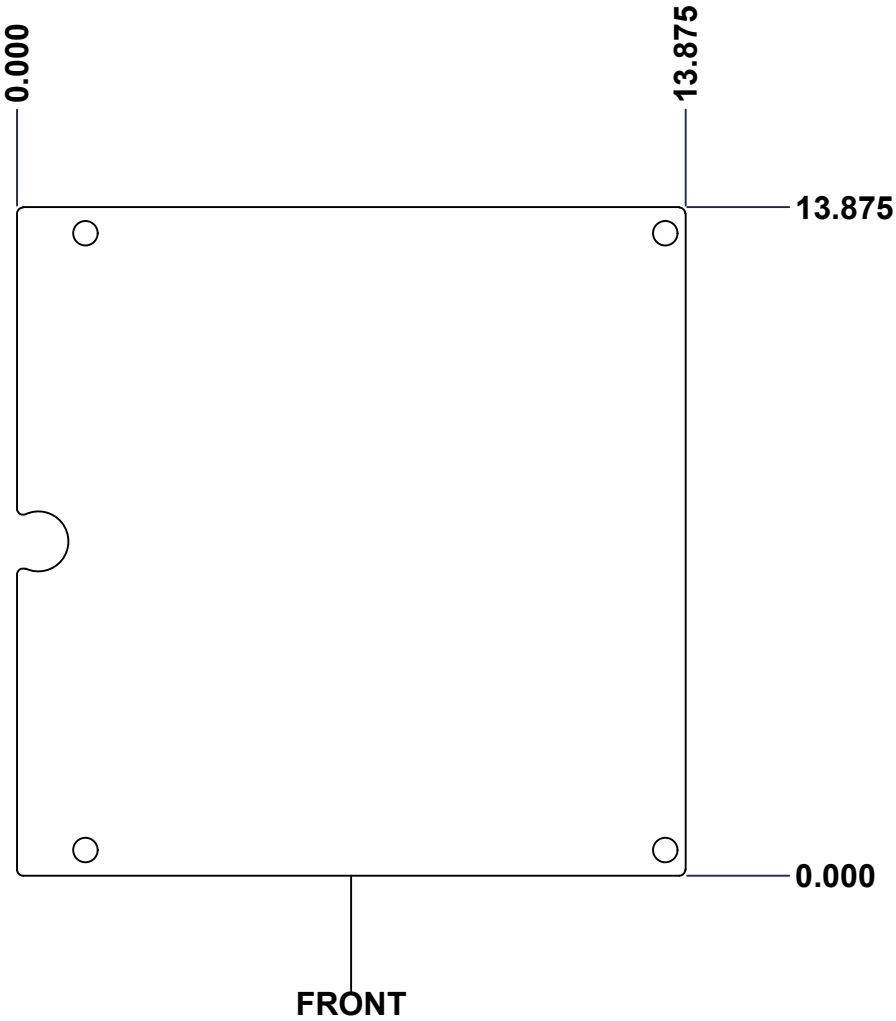
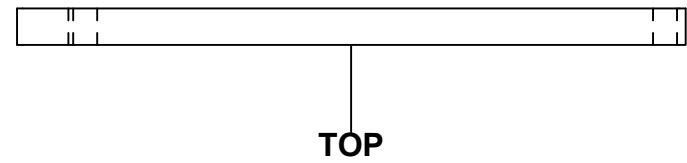
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Flatness  
Aplatissement  
Max 3.0mm  
Projection

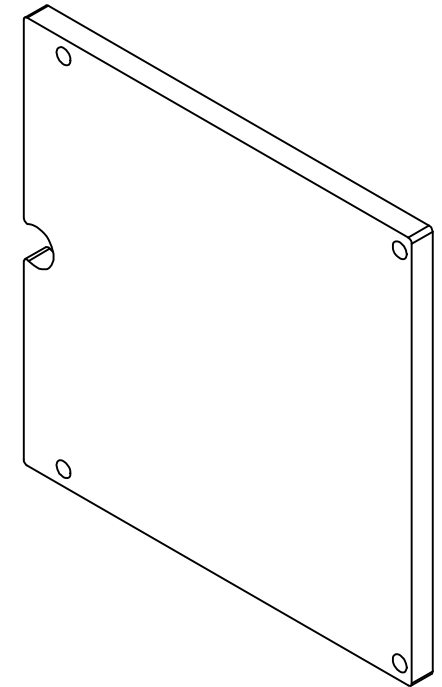
|   |                       |
|---|-----------------------|
| Customer Client                                   | Date                  |
| Drawn By / Dessiné Par: BoxCad: BoxCad            | Date: 4/3/2024        |
| Material / Matière: Polyisocyanurate              |                       |
| Color / Couleur: Aluminum                         | Finish / Fini: Smooth |
| Description: 5412ESFM 16" x 16" Bottom Insulation | Detail Rev.           |
| Part Number / Numéro Pièce: 5412ESFM161608THI-BT  | Rev. 18               |
| SEE BILL OF MATERIAL ON LAST PAGE                 | 0 19                  |

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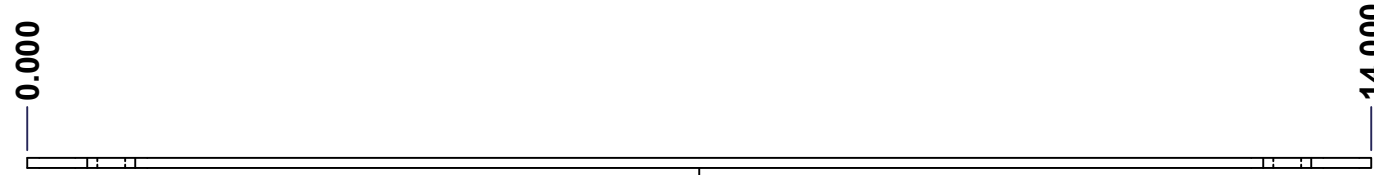
Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

|                                     |                  |
|-------------------------------------|------------------|
| Customer Client                     | Date             |
| Drawn By<br>Dessiné Par             | Date 23-Jan-07   |
| Material<br>Matière                 | Polyisocyanurate |
| Color<br>Couleur                    | Aluminum         |
| Finish<br>Fini                      | N/A              |
| Description                         | Detail Rev.      |
| 5412ESFM 16" x 16" Cover Insulation |                  |
| Part Number<br>Numéro Pièce         | Rev.             |
| <b>5412ESFM161608THI-C</b>          | <b>0</b>         |
|                                     | 19               |
|                                     | 19               |

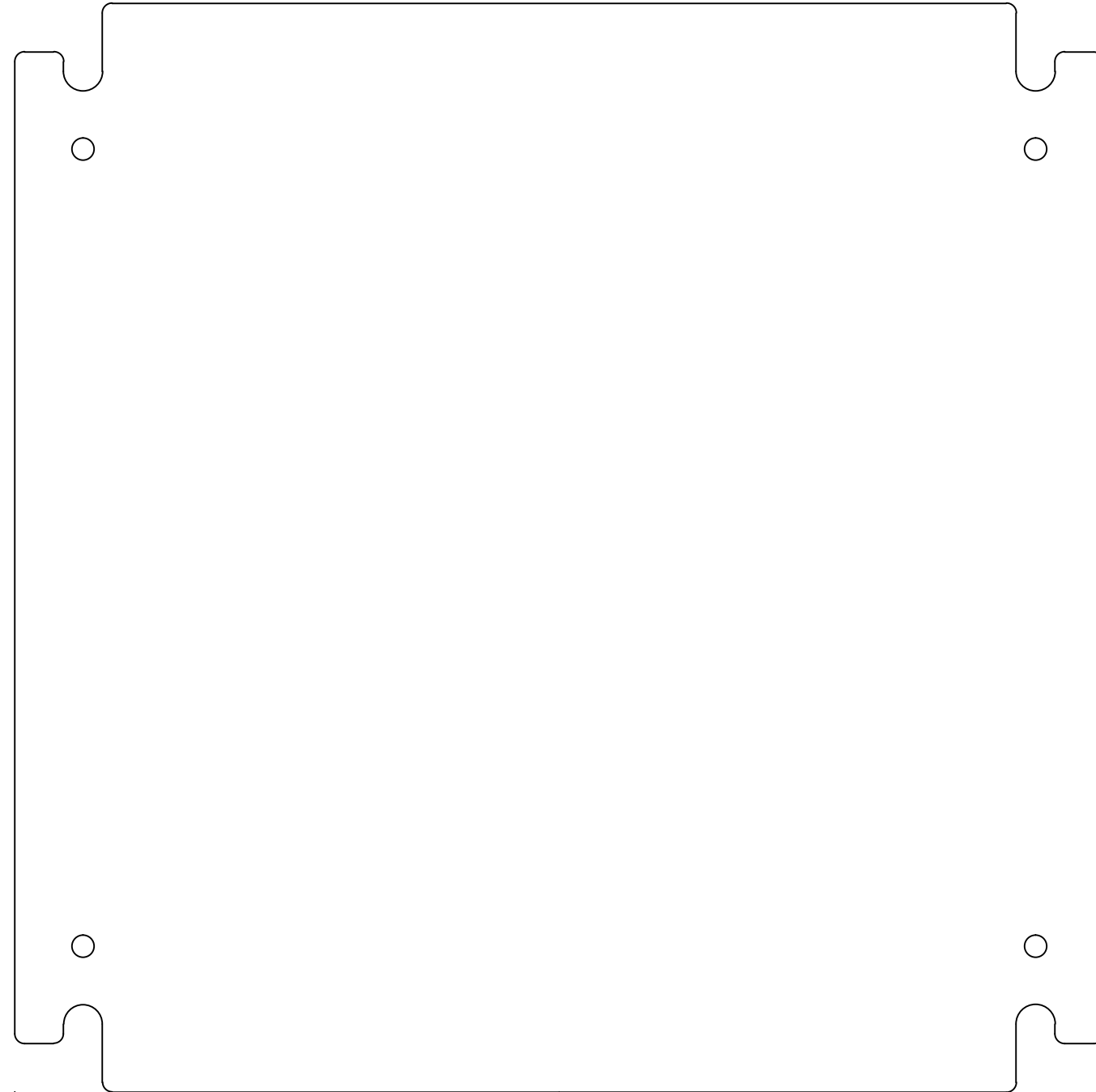
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TOP



FRONT

14.000

0.000

RIGHT

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**Isometric View**

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Flatness  
Aplatissement  
Max 3.0mm

Projection

|                                |                |
|--------------------------------|----------------|
| Customer Client                | Date           |
| Drawn By<br>Dessiné Par BoxCad | Date 23-Jan-07 |
| Material<br>Matière            | See Part List  |

|                                     |               |                |               |
|-------------------------------------|---------------|----------------|---------------|
| Color<br>Couleur                    | See Part List | Finish<br>Fini | See Part List |
| Description<br>881 SP - Inner Panel |               | Detail Rev.    |               |

| Qty | Part Number   | Rev | Description               | Material         | Color     | Finish     |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1   | 881 SP1616G-P | 0   | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

|                             |          |   |
|-----------------------------|----------|---|
| Part Number<br>Numéro Pièce | Rev.     | 1 |
| <b>881 SP1616G</b>          | <b>0</b> | 2 |

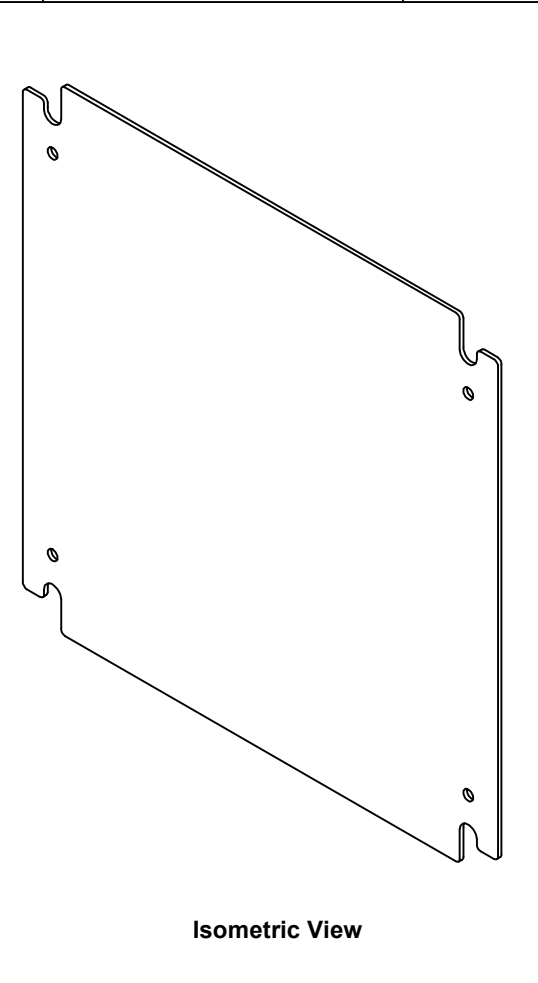
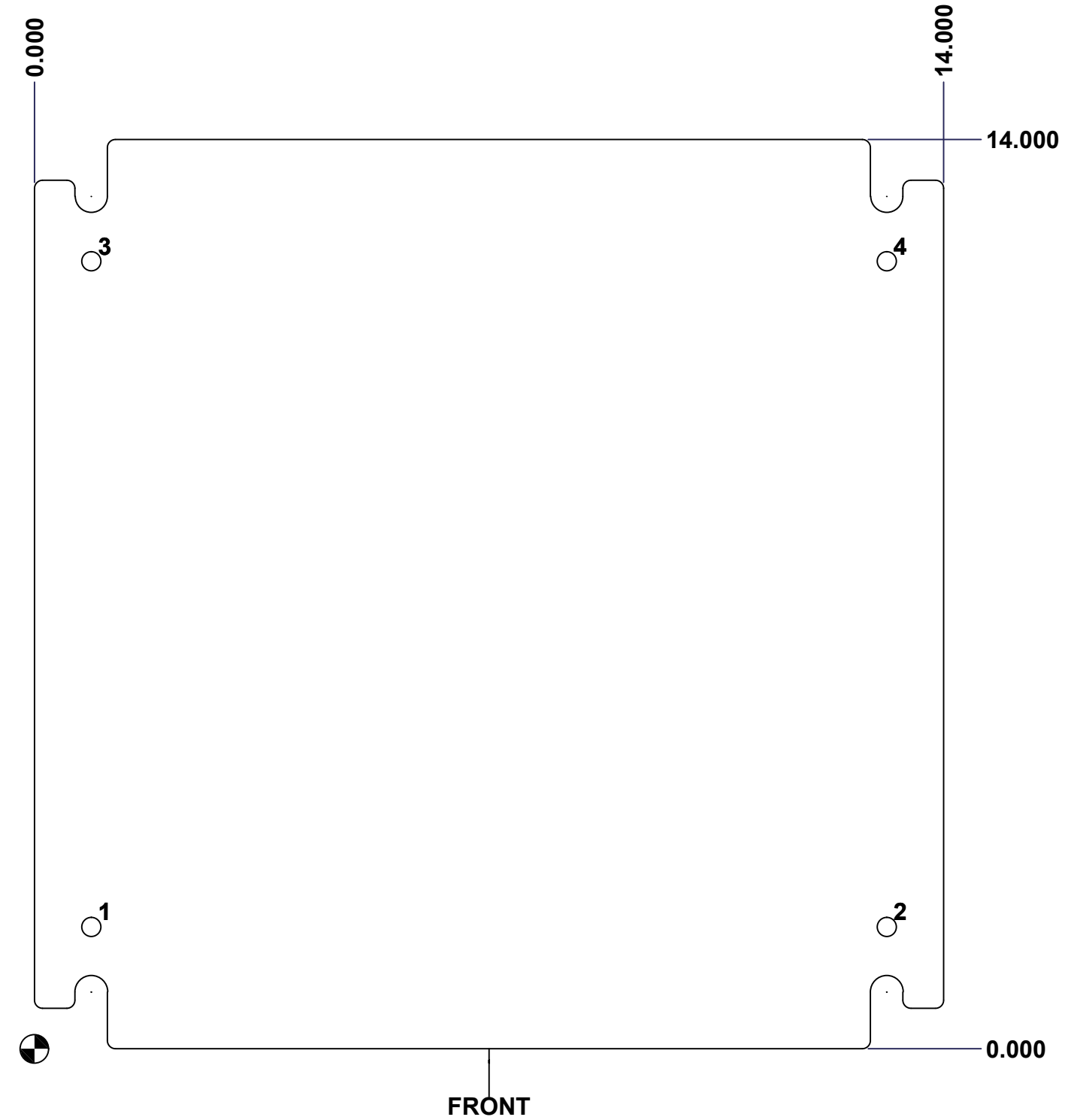
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| Table 1 |        |        | FRONT VIEW               |
|---------|--------|--------|--------------------------|
| CUT-OUT | XDIM   | YDIM   | DESCRIPTION              |
| 1       | 0.875  | 1.875  | GROUND HOLE (RND Ø0.290) |
| 2       | 13.125 | 1.875  | GROUND HOLE (RND Ø0.290) |
| 3       | 0.875  | 12.125 | GROUND HOLE (RND Ø0.290) |
| 4       | 13.125 | 12.125 | GROUND HOLE (RND Ø0.290) |

All knockouts are actual size / Les disques défonçables sont grandeur réel

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|  |               | Max 3.0mm                    |
| Projection<br>   |               | Date                         |
| Customer<br>Client   |               | Date 23-Jan-07               |
| Drawn By<br>Dessiné Par                                      | BoxCad        |                              |
| Material<br>Matière  | See Part List |                              |
| Color<br>Couleur   | See Part List | Finish<br>Fini See Part List |
| Description  | Detail Rev.   |                              |
| 881 SP - Inner Panel   |               |                              |
| Part Number<br>Numéro Pièce                                  | Rev. 0        | 2 / 2                        |
| <b>881 SP1616G</b>   |               |                              |