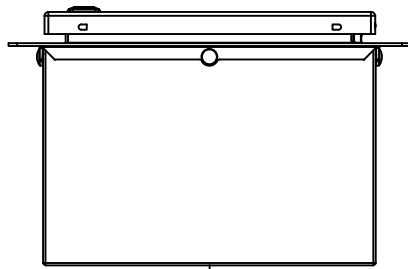
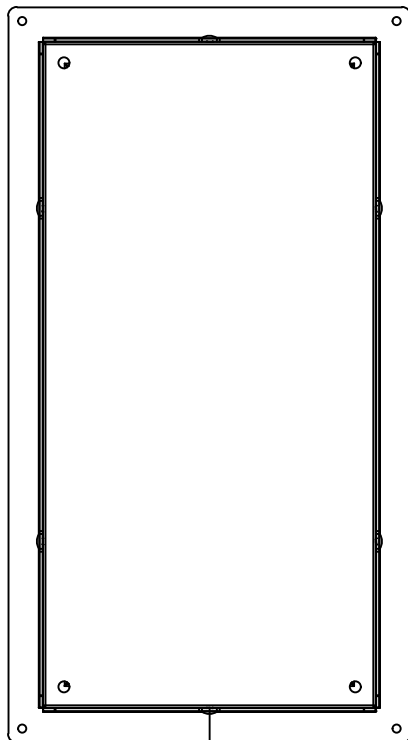


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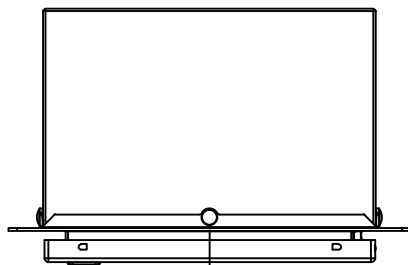
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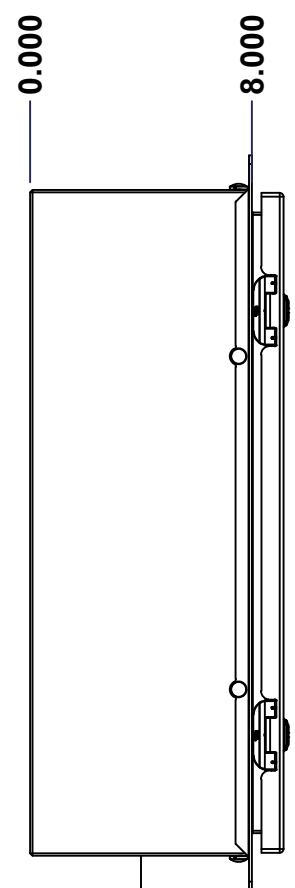
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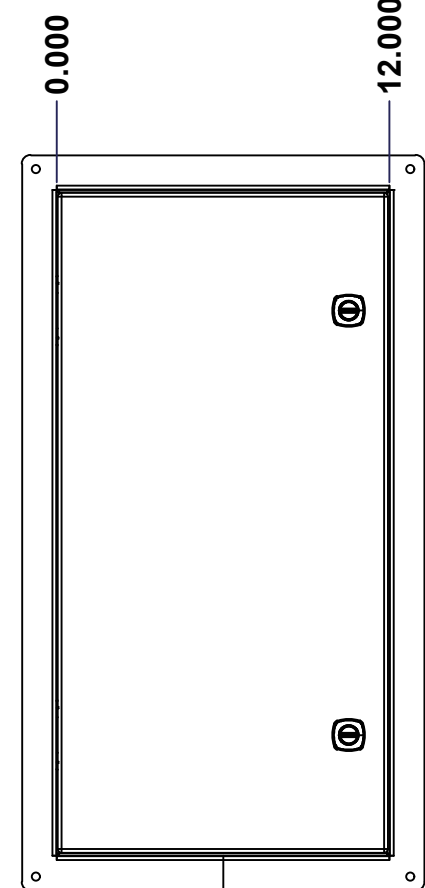
BACK



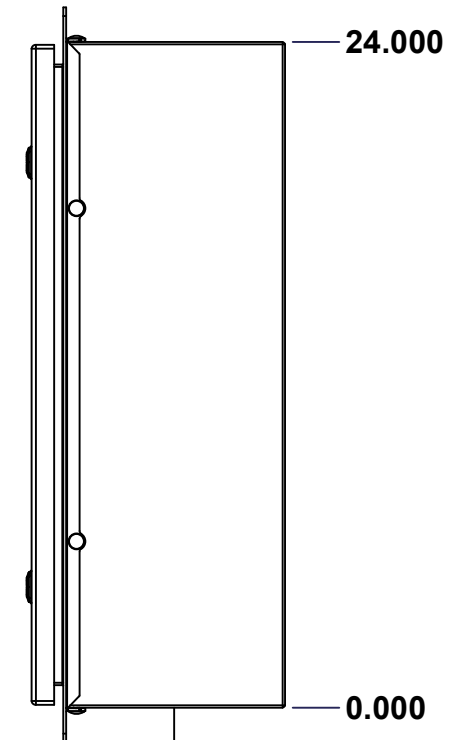
BOTTOM



LEFT

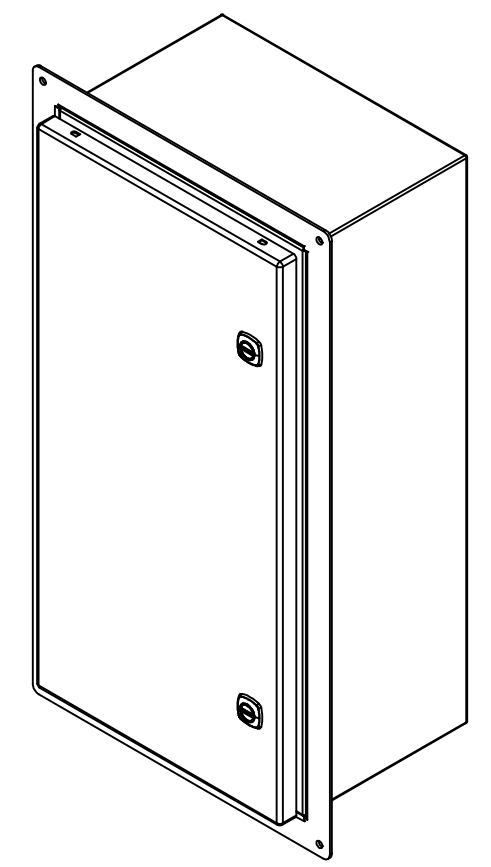


FRONT




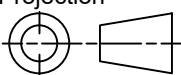
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Feb-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 24" x 12" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 13
5412ESFM241208		

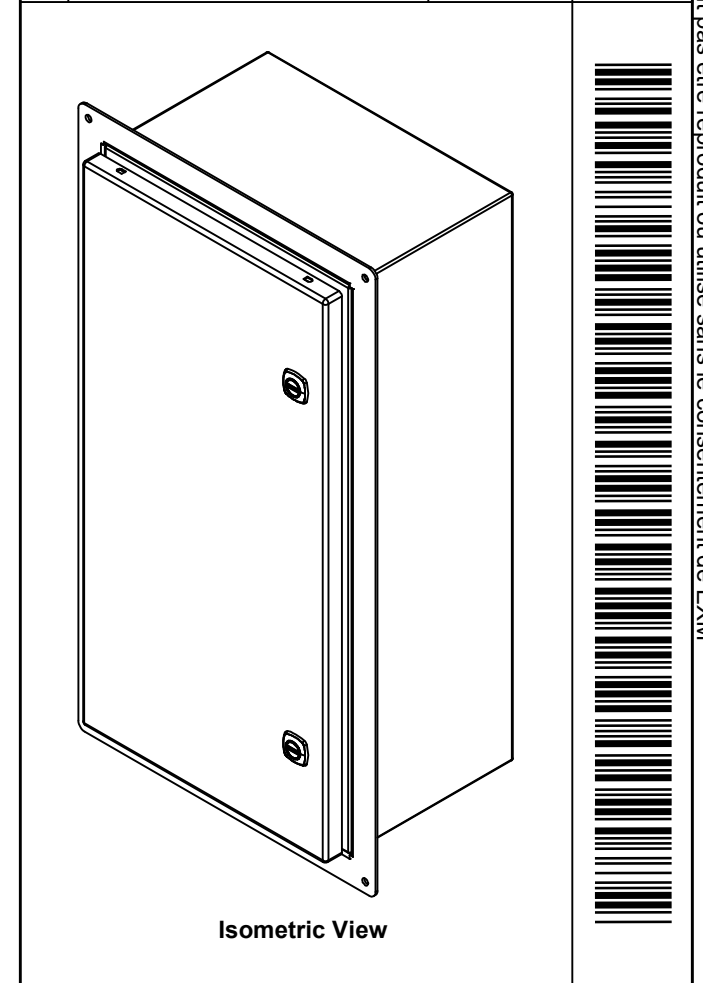
SEE BILL OF MATERIAL ON LAST PAGE


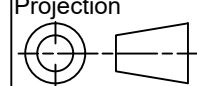
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 19-Feb-14
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

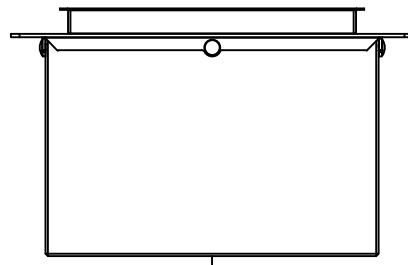
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP2412G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESFM241208C	0	5412ESFM 24" x 12" Cover
1	5412ESFM241208B	0	5412ESFM 24" x 12" x 8" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

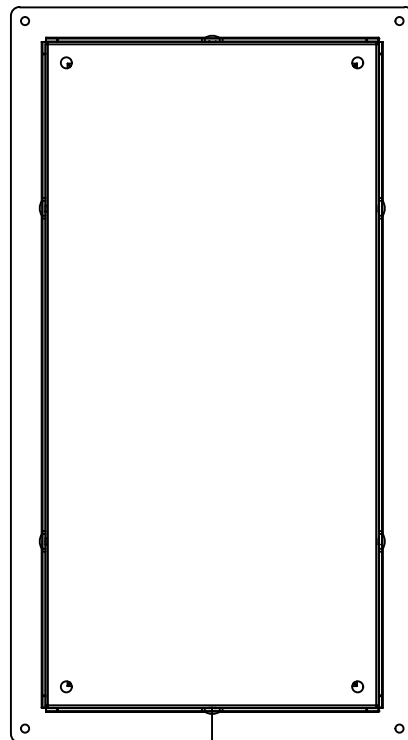
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5412ESFM 24" x 12" x 8" Assembly		
Part Number Numéro Pièce	5412ESFM241208		Rev. 2
			0
			13

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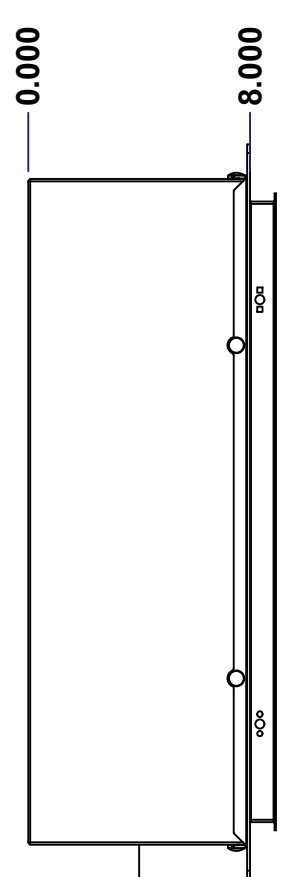
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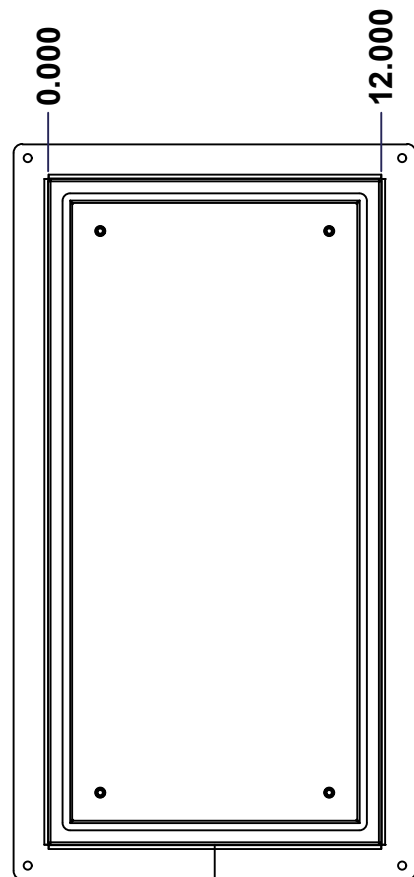
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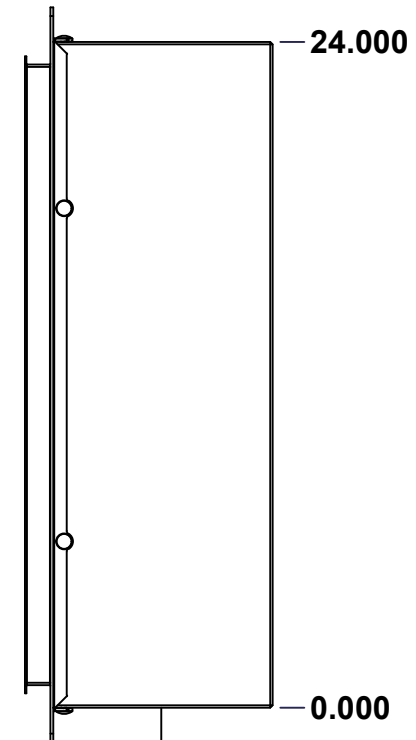
BACK



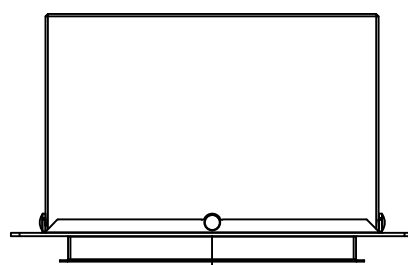
LEFT



FRONT

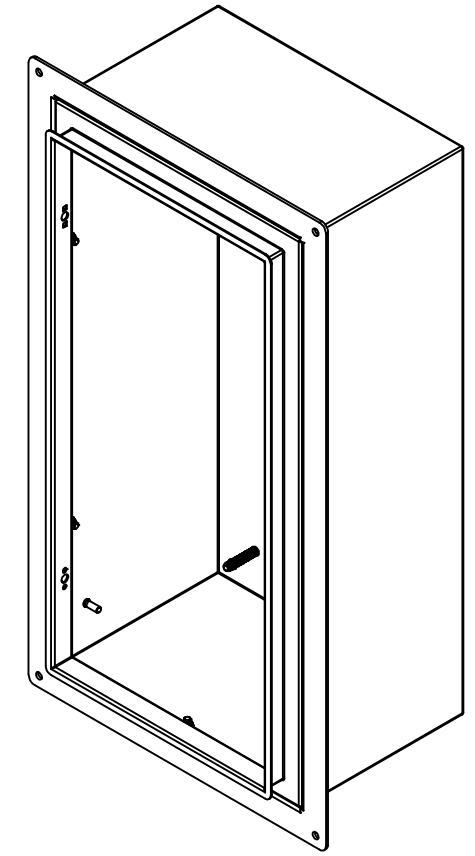


RIGHT




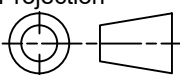
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Feb-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESFM 24" x 12" x 8" Body		Detail Rev.
Part Number Numéro Pièce	Rev. 0	3 13

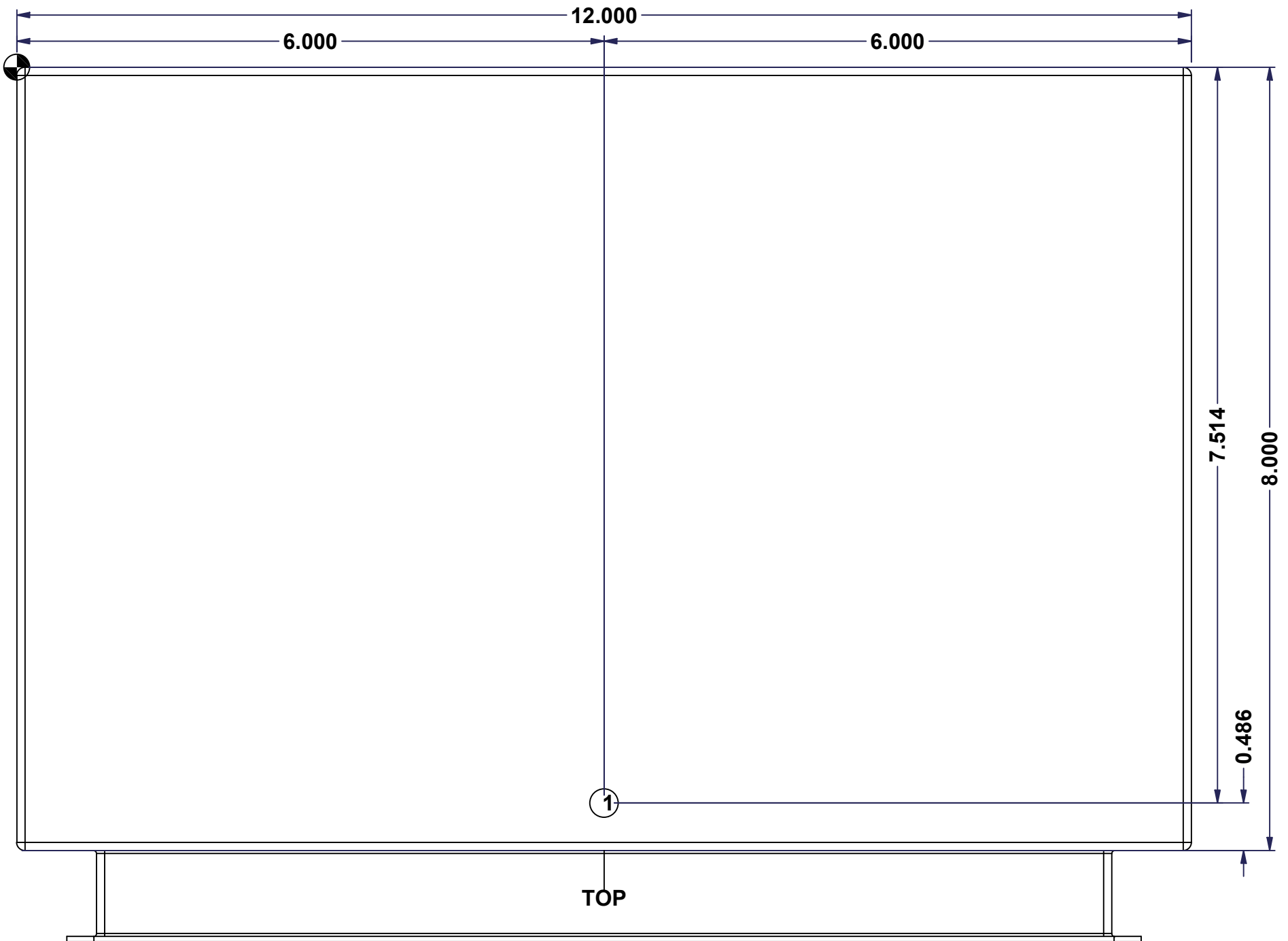
SEE BILL OF MATERIAL ON LAST PAGE

5412ESFM241208B

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	7.514	RND Ø0.290

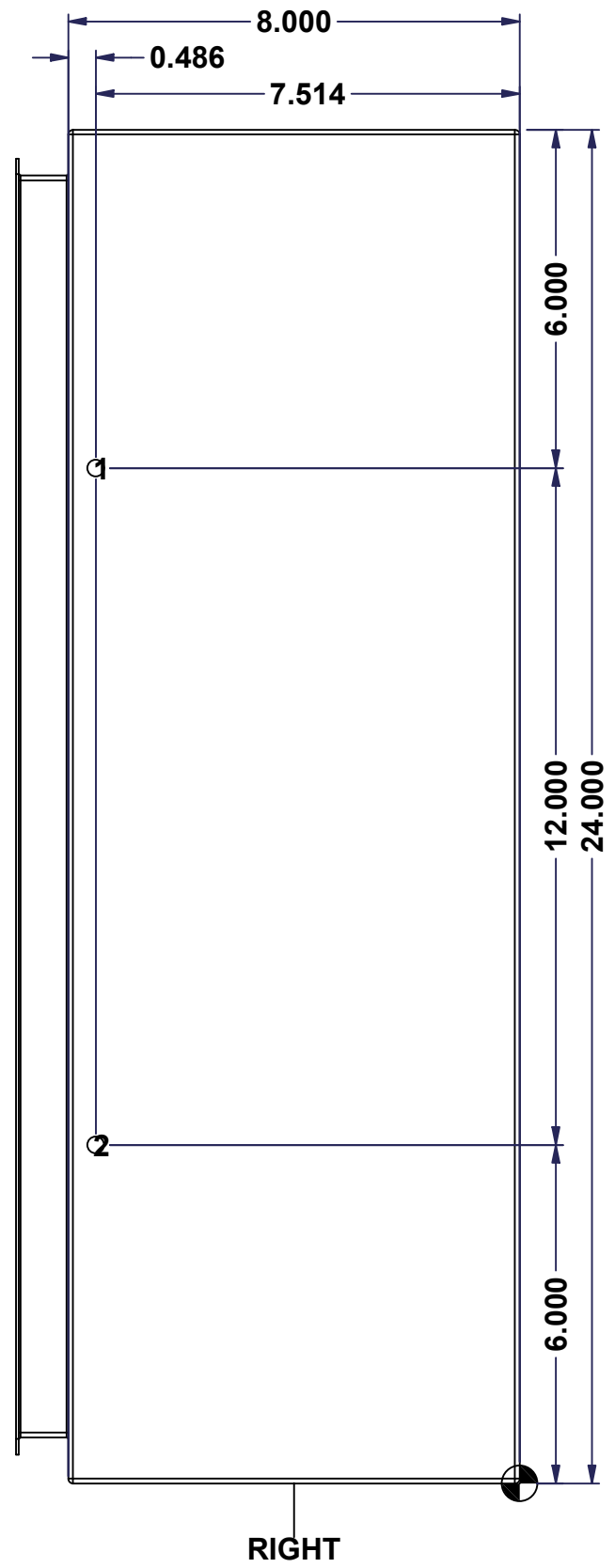


	Description	Status	
	5412ESFM 24" x 12" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESFM241208B	0	13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	18.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290

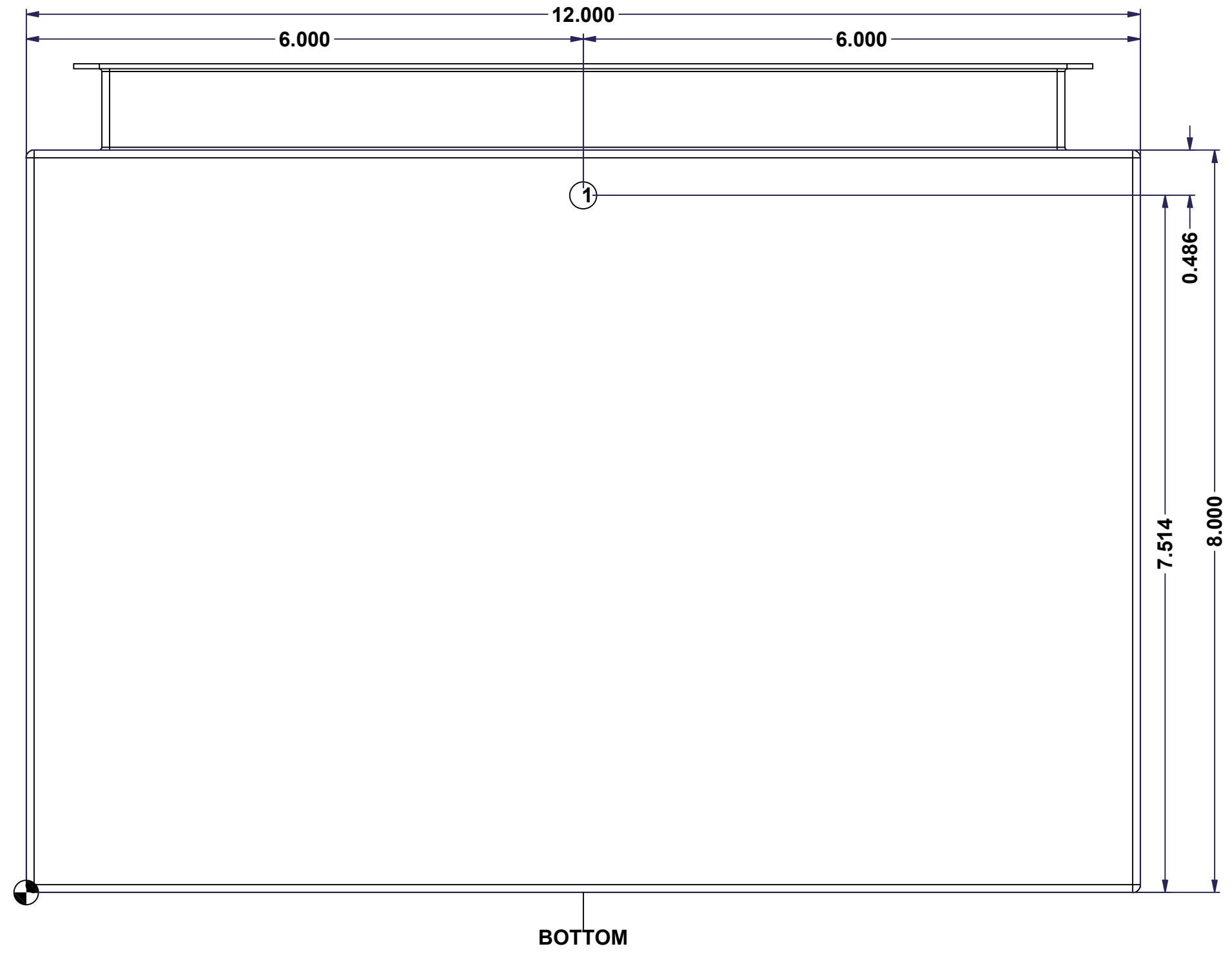


	Description	Status
	5412ESFM 24" x 12" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESFM241208B	0
		5
		13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	7.514	RND Ø0.290



	Description	Status
	5412ESFM 24" x 12" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESFM241208B	0
		6
		13

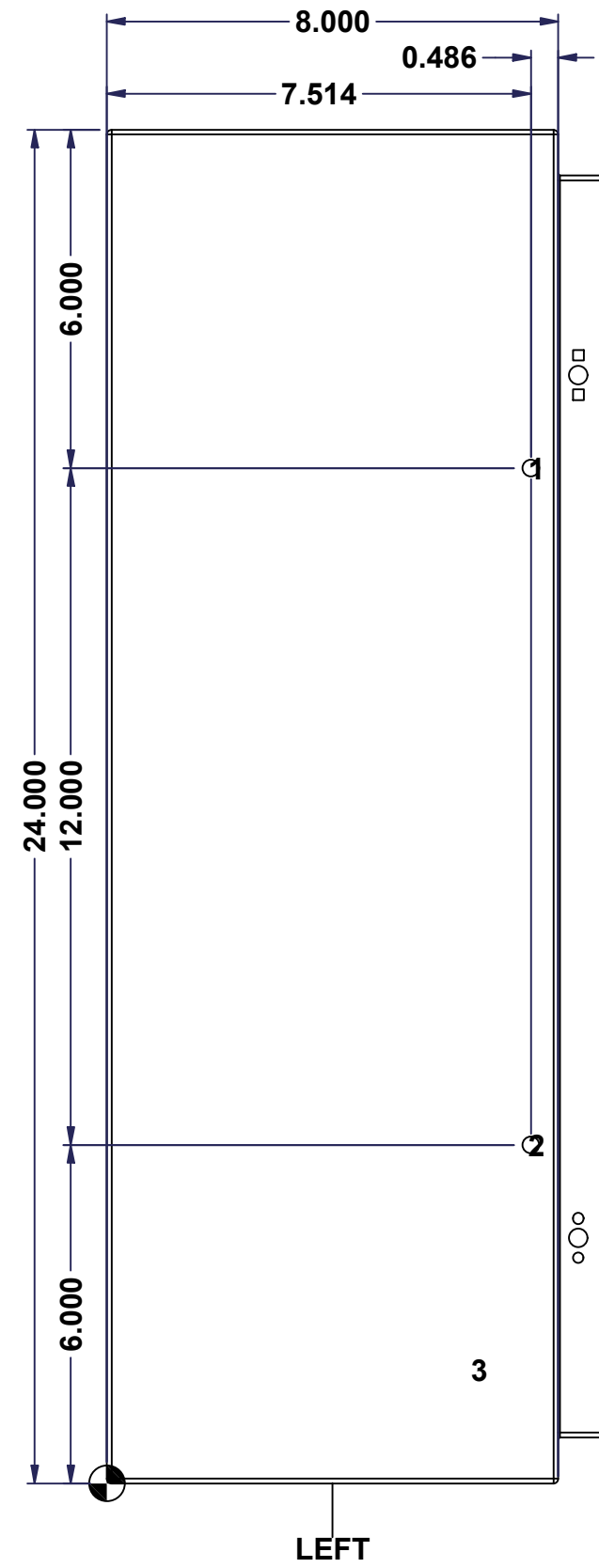
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	18.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290
3	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESFM 24" x 12" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	5412ESFM241208B	0	13

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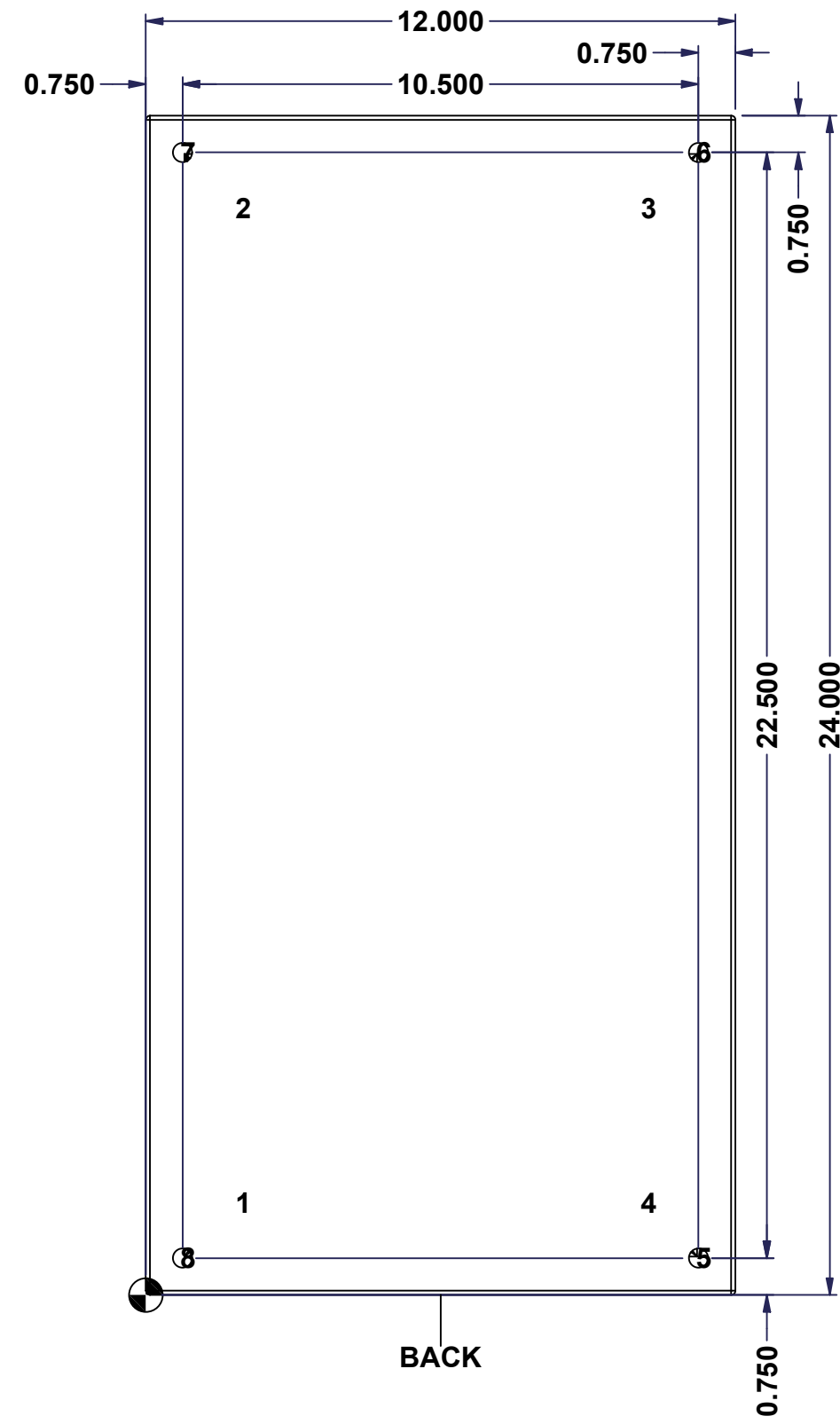
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)

5	11.250	0.750	RND Ø0.390
6	11.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status
	5412ESFM 24" x 12" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESFM241208B	0 / 8
		13

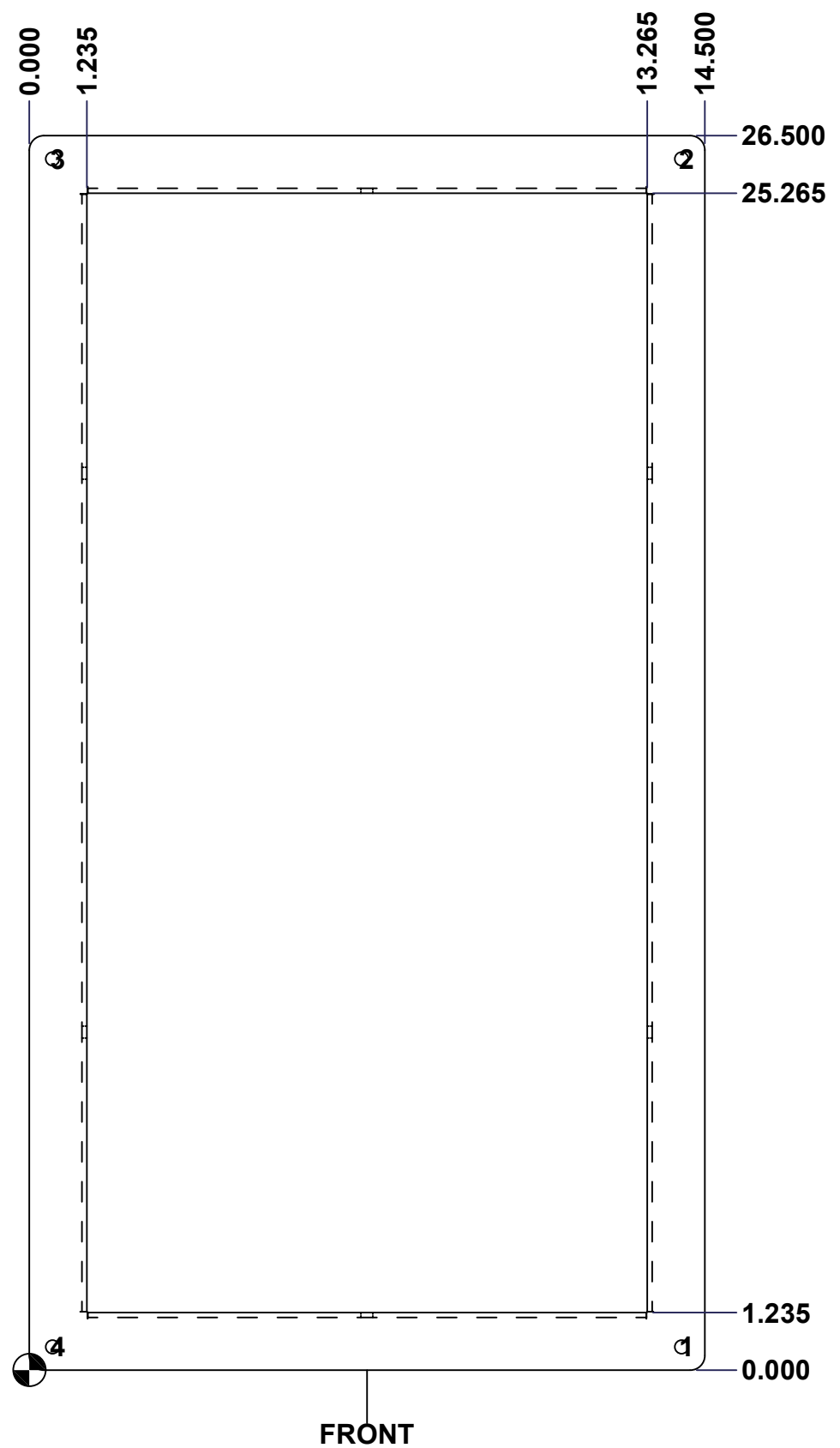
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.000	0.500	RND Ø0.290
2	14.000	26.000	RND Ø0.290
3	0.500	26.000	RND Ø0.290
4	0.500	0.500	RND Ø0.290

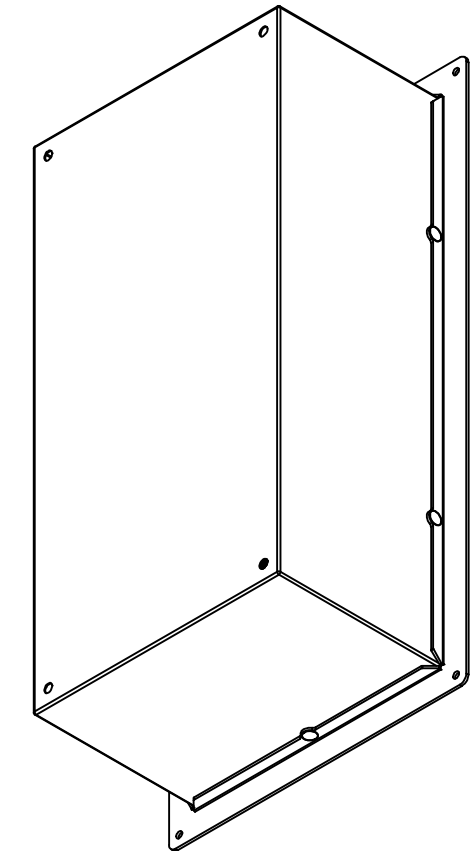


	Description	Status
	5412ESFM 24" x 12" x 8" Flange	(NULL)
Part Number Numéro Pièce 5412ESFM241208B	Rev.	9
	0	13

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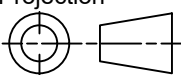
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No.	Revisions	Date	By/Par



Isometric View

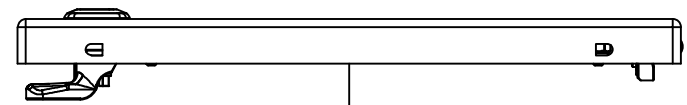


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Feb-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESFM 24" x 12" x 8" Body		
Part Number Numéro Pièce	Rev.	10
5412ESFM241208B	0	13

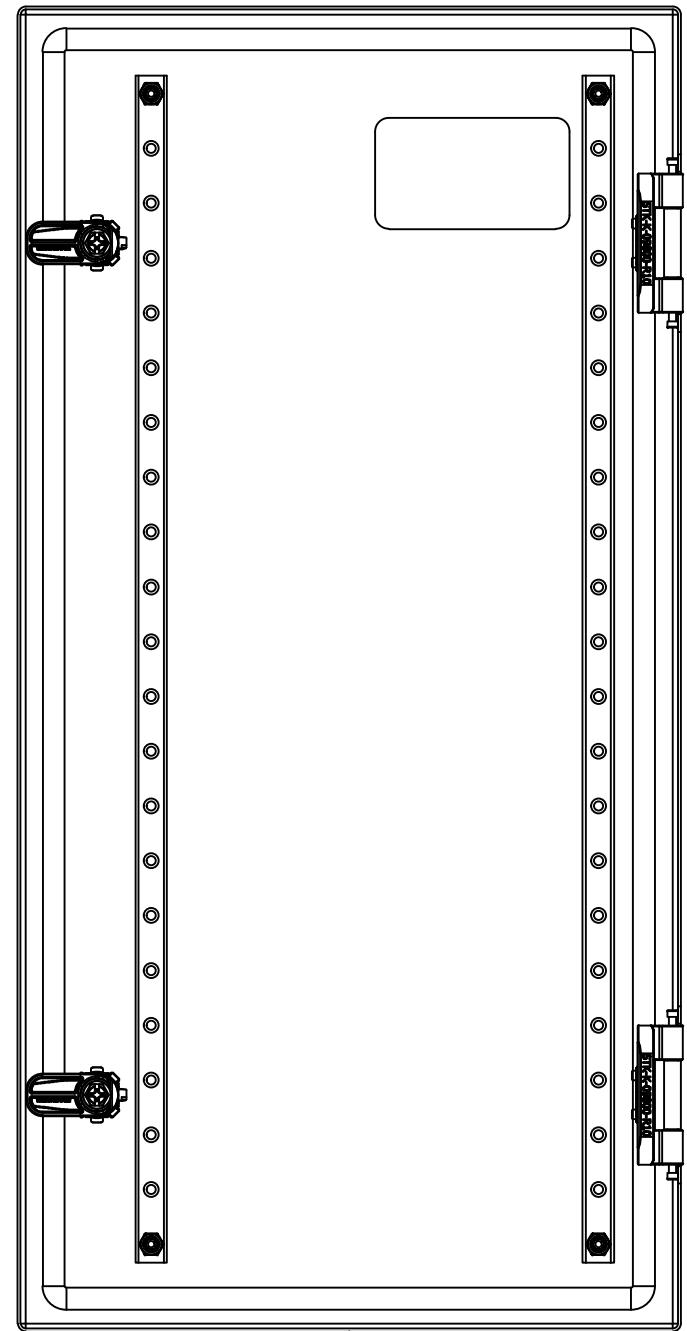
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	5412ESFM241208F	0	5412ESFM 24" x 12" x 8" Flange
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
1	5412ESFM241208B-P	0	5412ESFM 24" x 12" x 8" Body Part
Parts List			

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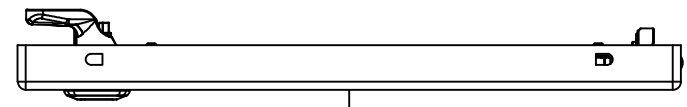
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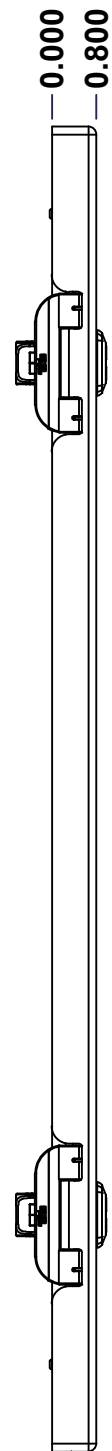
TOP



BACK

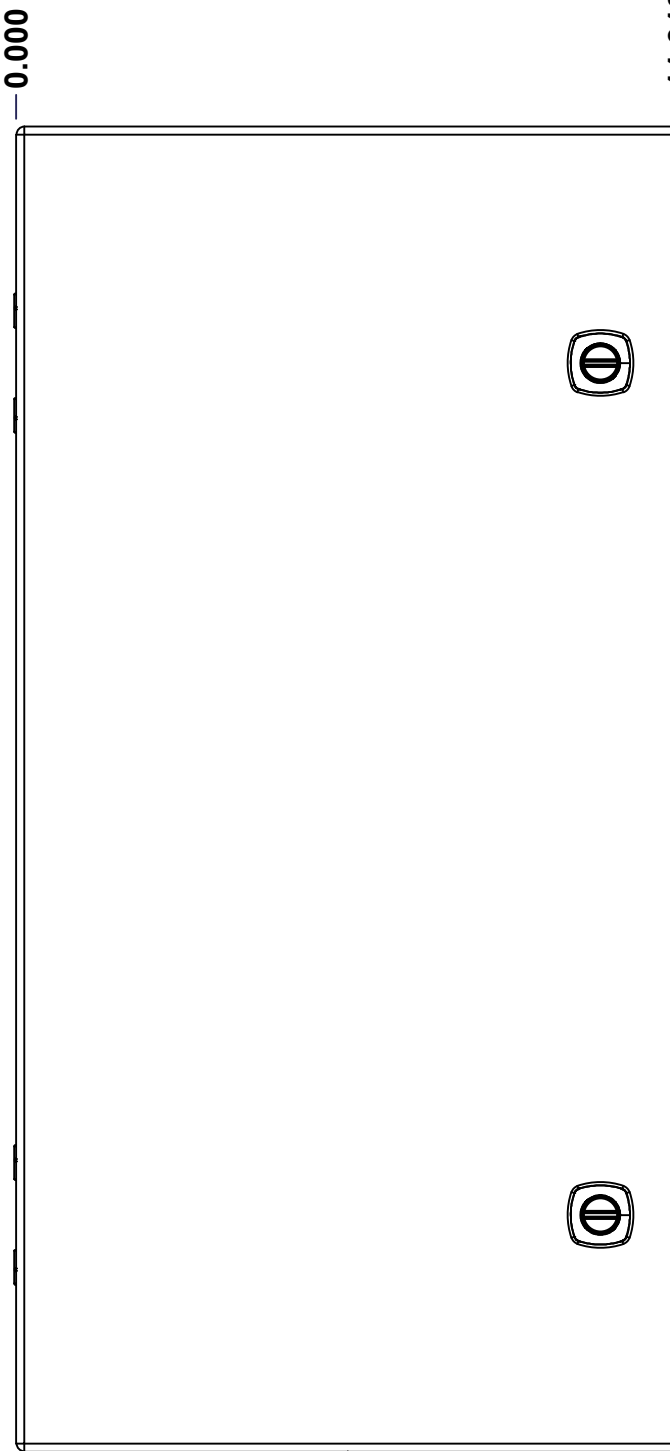


BOTTOM



LEFT

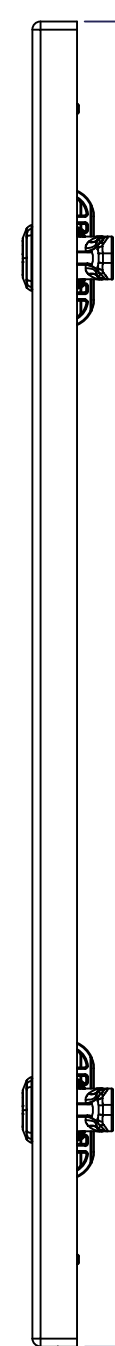
0.000
0.800



FRONT

0.000

11.918

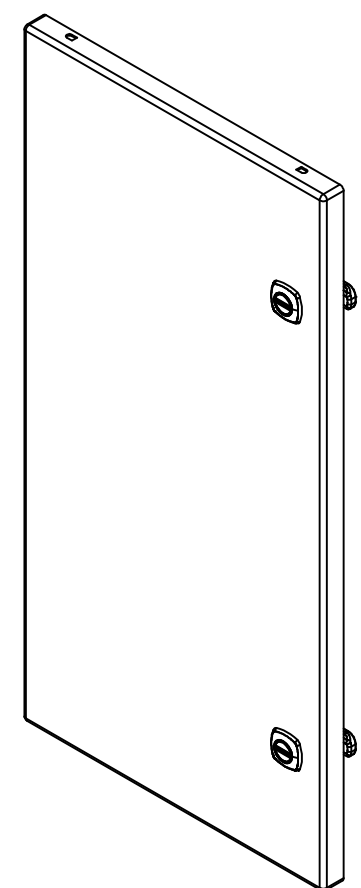


RIGHT

23.803

0.000

No.	Revisions	Date	By/Par



Isometric View

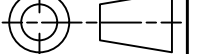


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 19-Feb-14
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

Description 5412ESFM 24" x 12" Cover	Detail Rev.
---	-------------

Part Number Numéro Pièce	Rev.	11
5412ESFM241208C	0	13

SEE BILL OF MATERIAL ON LAST PAGE

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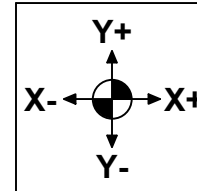
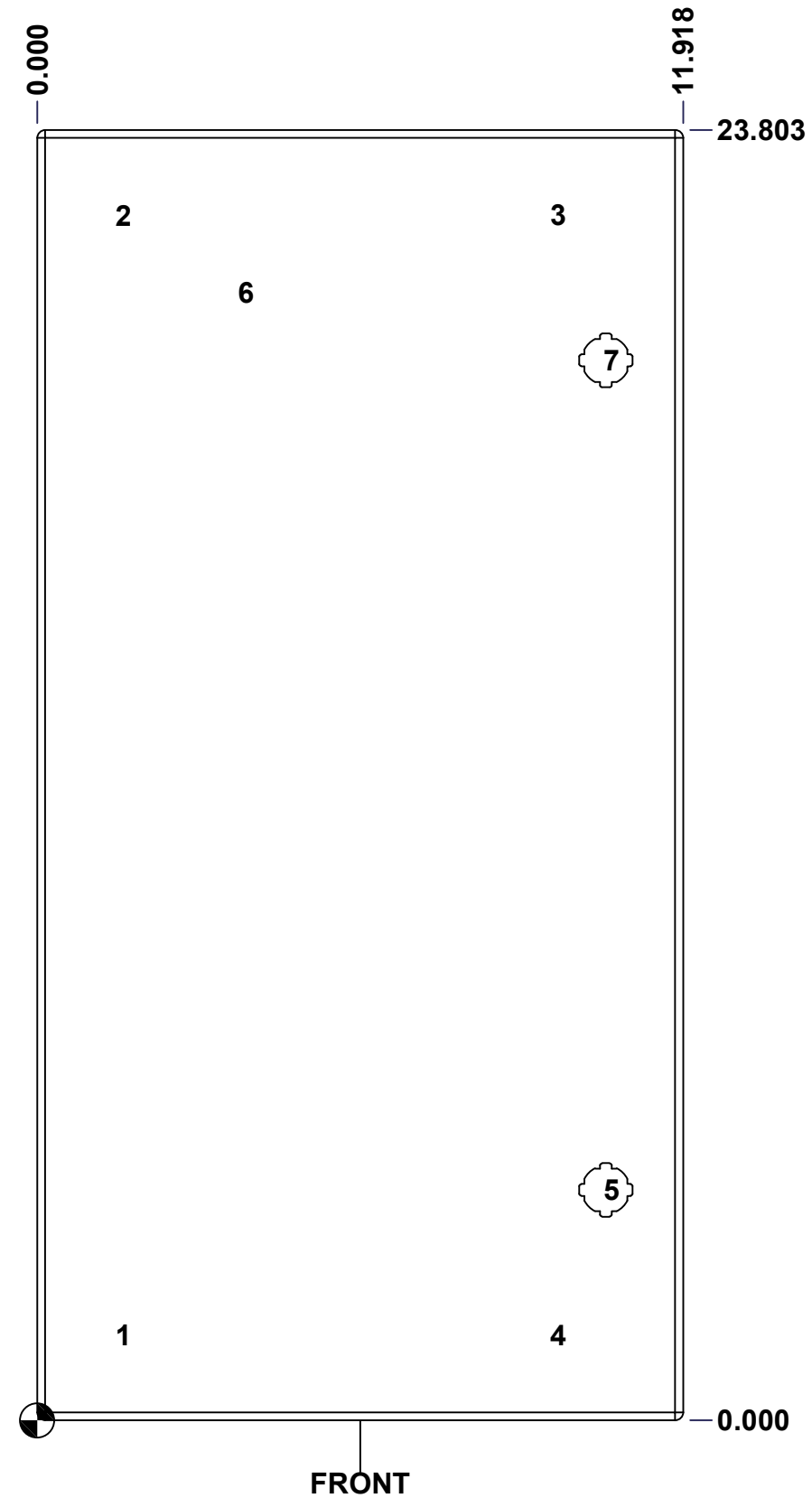
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	9.517	22.236	STUD M6 x 18mm (Inside)
4	9.517	1.567	STUD M6 x 18mm (Inside)

5	10.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
6	3.750	20.803	LABEL_EXM (Inside)
7	10.494	19.553	LOCK 880 SCQ4-SL @ 0.0°

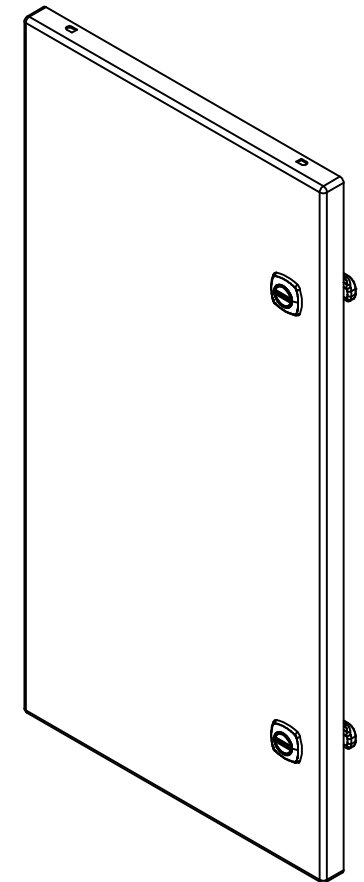


Description		Status	
5412ESFM 24" x 12" Cover		(NULL)	
Part Number Numéro Pièce		Rev.	12
5412ESFM241208C		0	13

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No.	Revisions	Date	By/Par



Isometric View



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	Max 3.0mm
	Projection
	

Customer Client	Date
Drawn By Dessiné Par	Date 19-Feb-14
Material Matière	BoxCad: BoxCad
	16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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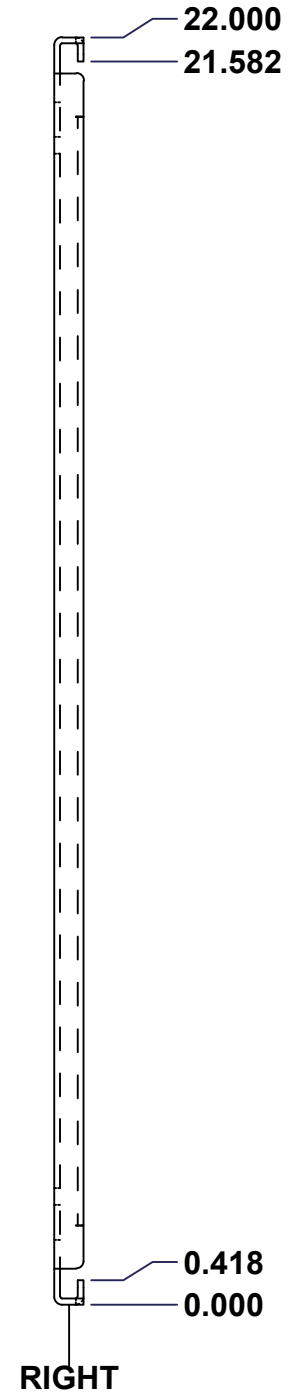
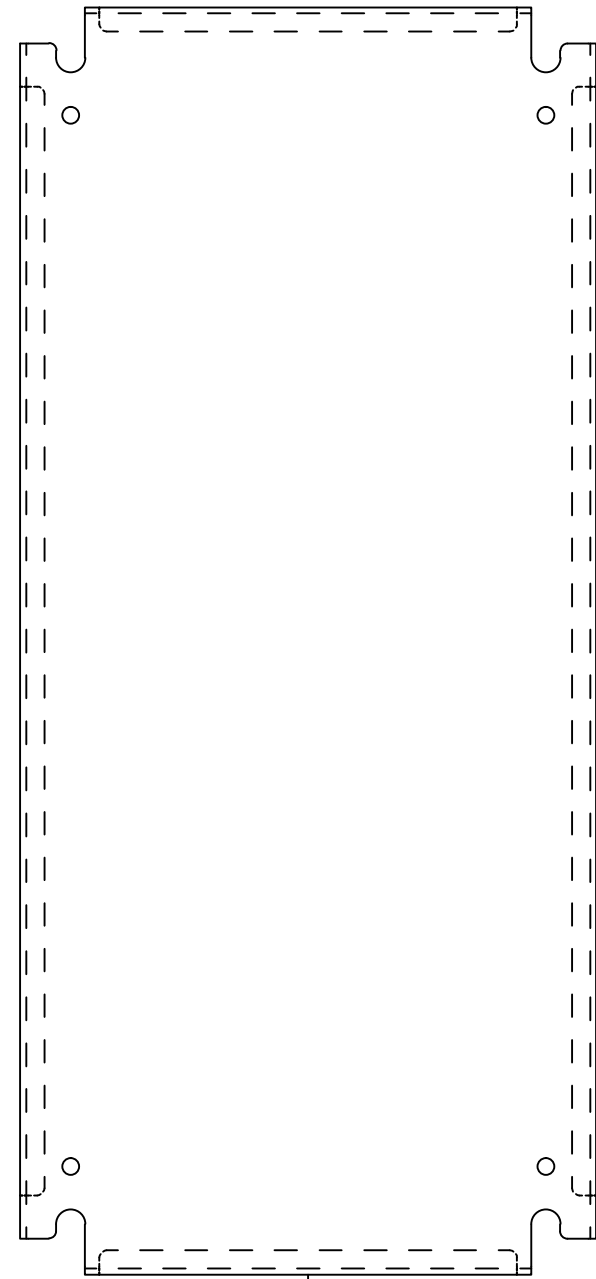
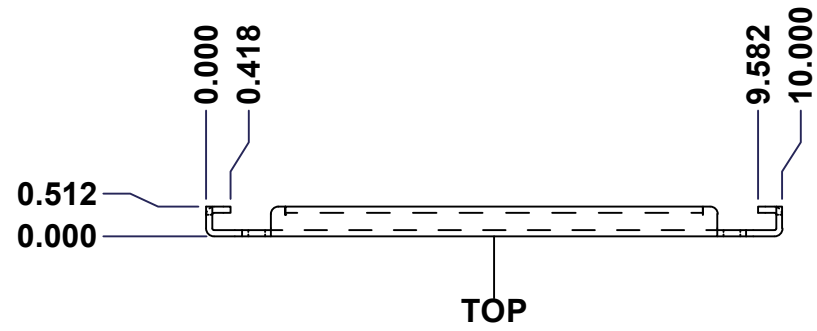
Description	Detail Rev.
5412ESFM 24" x 12" Cover	

Part Number Numéro Pièce	Rev.	13
5412ESFM241208C	0	13

QTY	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM241208G	0	5412ESFM 24" x 12" Cover Gasket Part
1	5412ESFM241208C-P	0	5412ESFM 24" x 12" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce: 881 SP2412G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2412G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

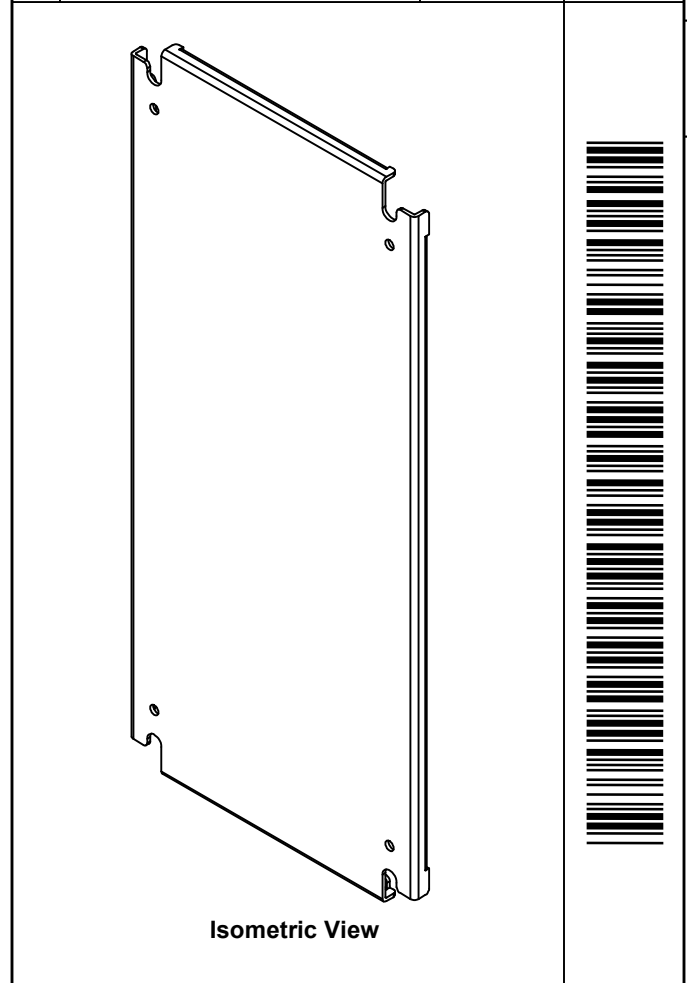
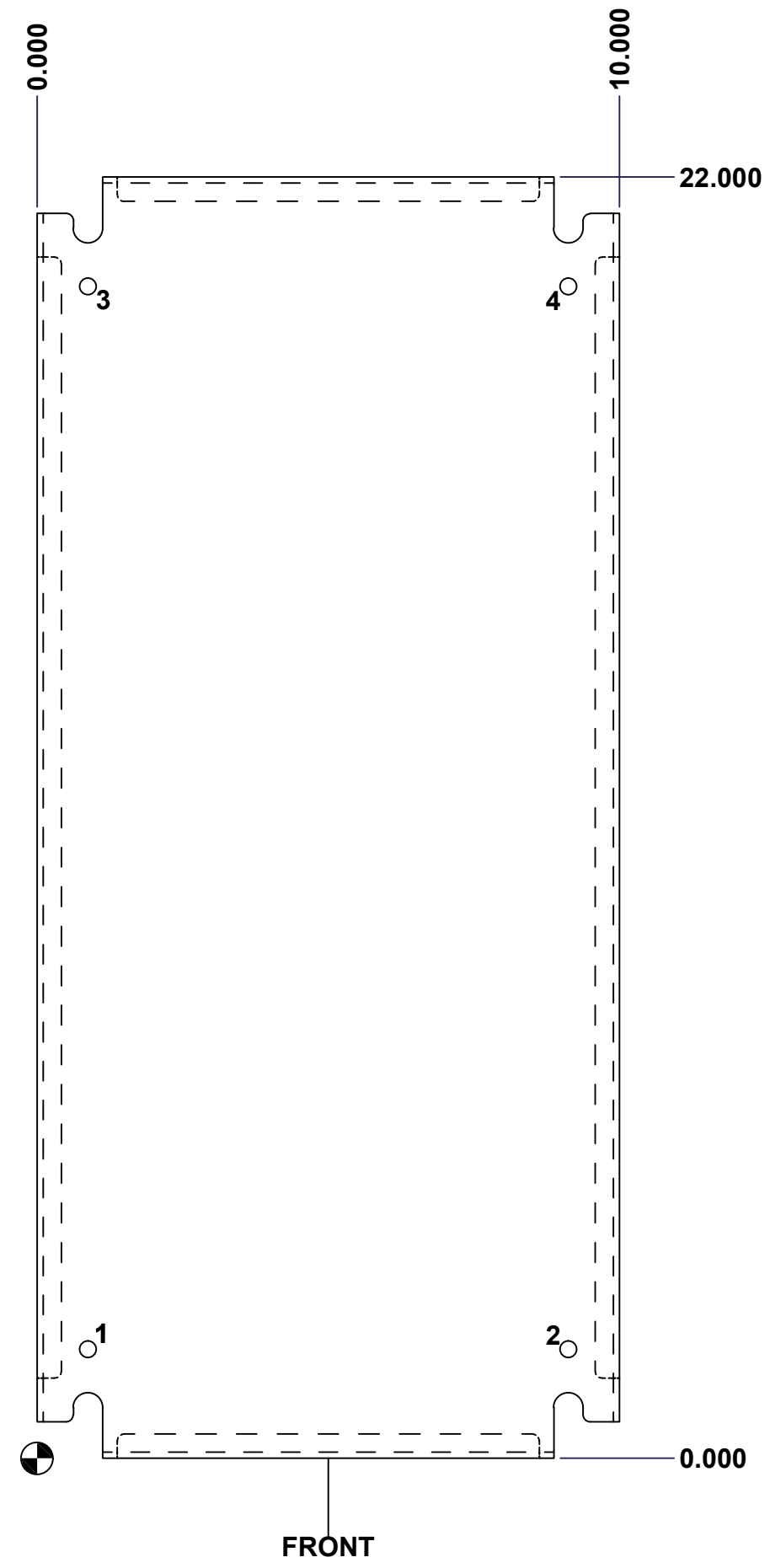
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	9.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	9.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
		Projection	
Customer Client		Date	
Drawn By Dessiné Par	BoxCad	Date	23-Jan-07
Material Matière	See Part List		
Color Couleur	See Part List	Finish Fini	See Part List
Description	881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP2412G		Rev. 2 0