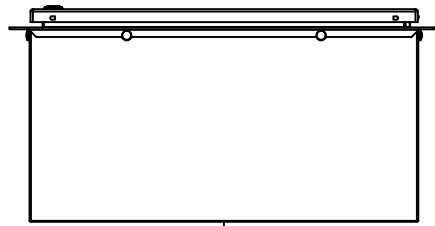
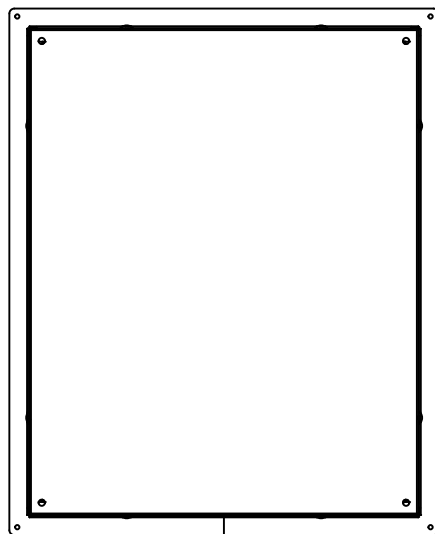


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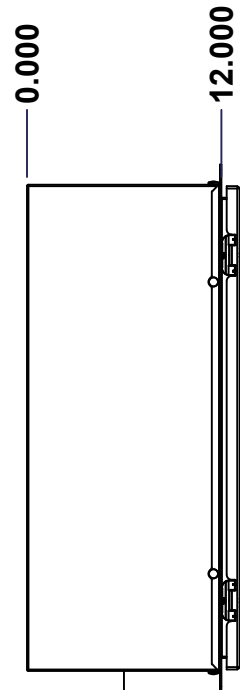
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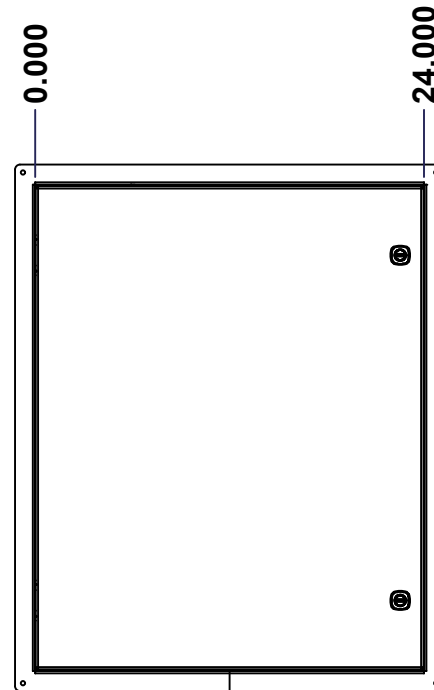
TOP



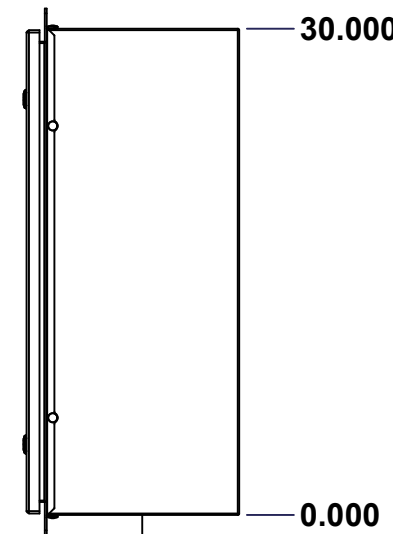
BACK



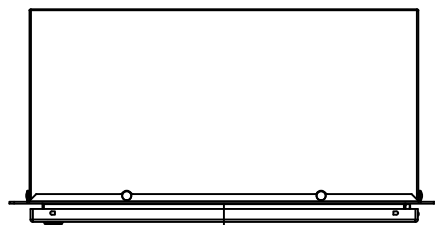
LEFT



FRONT

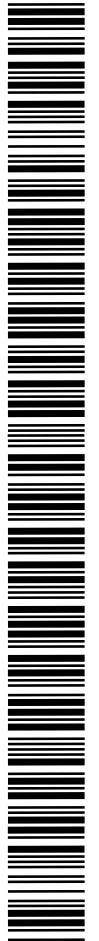
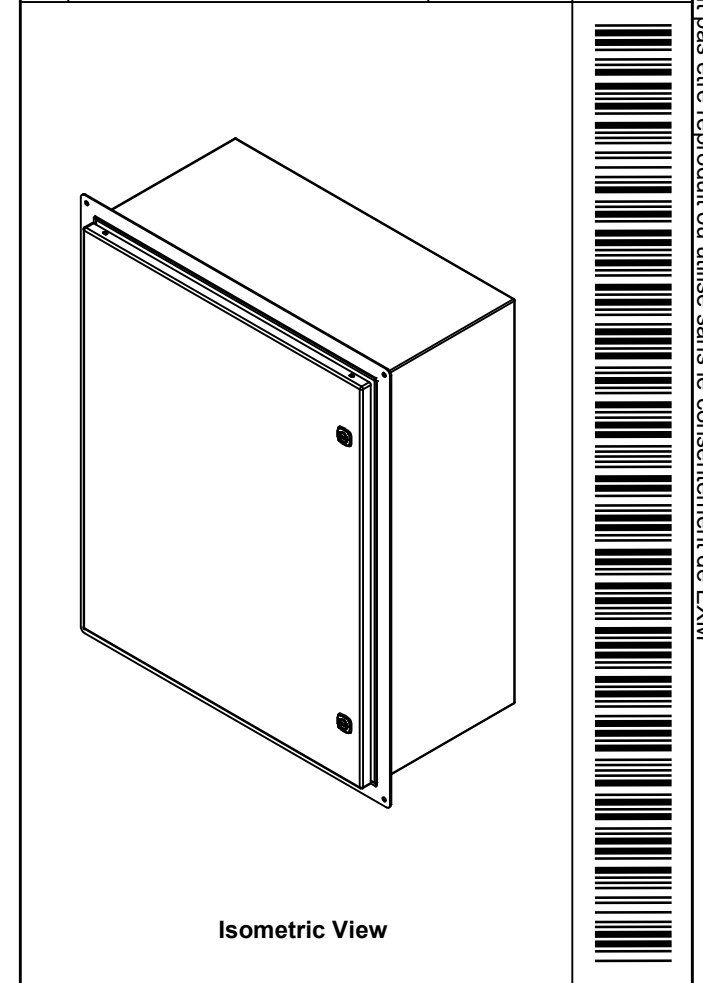



RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
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|--|--|---------------------------|-------------|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement | |
| | | Max 3.0mm | |
| Customer Client | | Date | |
| Drawn By Dessiné Par BoxCad: BoxCad | | Date 23-Dec-24 | |
| Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | | | |
| Color Couleur Asa-61 Grey | | Finish Fini Smooth | |
| Description 5412ESFM 30" x 24" x 12" Assembly | | | Detail Rev. |
| Part Number Numéro Pièce 5412ESFM302412TH | | Rev. 0 | 1 19 |

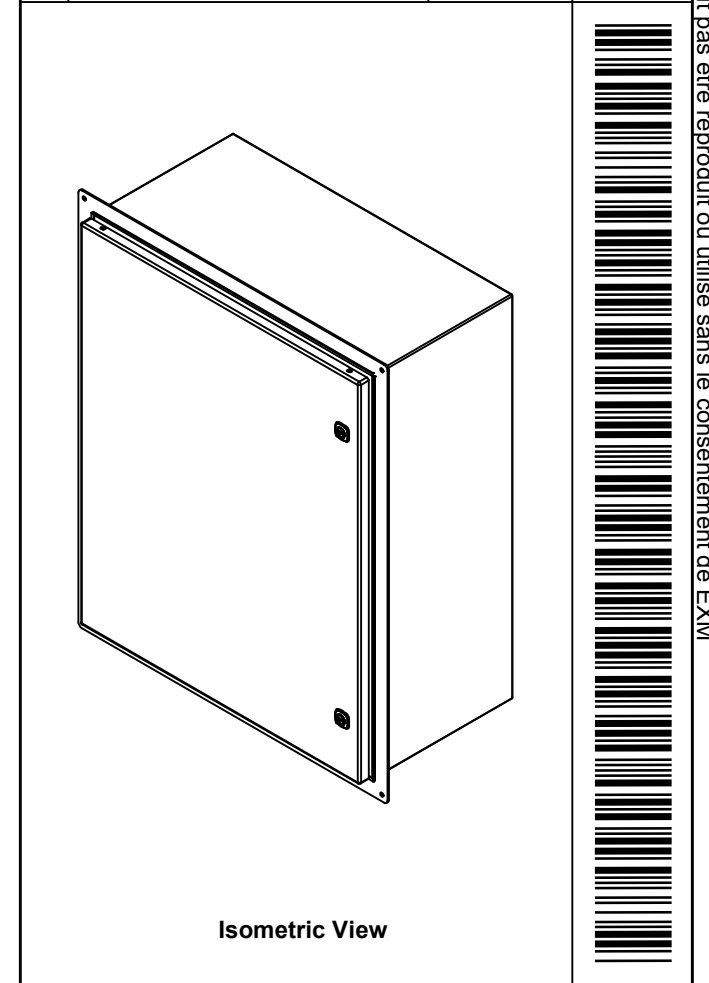
SEE BILL OF MATERIAL ON LAST PAGE


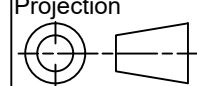
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| NOTE | |
|------|--|
| ITEM | DESCRIPTION |
| 1 | NEMA 4, 12 Enclosure (IP66) |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W R5 Insulation (Installed aluminum visible) |

| No. | Revisions | Date | By/Par |
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement |
| | Max 3.0mm |
| Projection |  |
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 23-Dec-24 |
| Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |

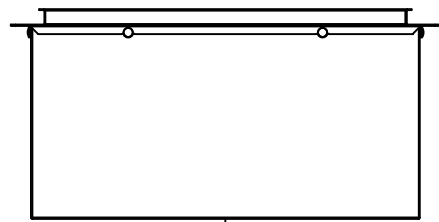
| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 1 | White label with product number |

| | | | |
|------------|-------------------|-----|--|
| 4 | STK-Q-00600 | 2 | M12 to M8 Adaptor |
| 1 | 881 SP3024G | 0 | 881 SP - Inner Panel |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ESFM302412THC | 0 | 5412ESFM 30" x 24" Cover |
| 1 | 5412ESFM302412THB | 0 | 5412ESFM 30" x 24" x 12" Body |
| 2 | STK-Q-04050-08 | 0 | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

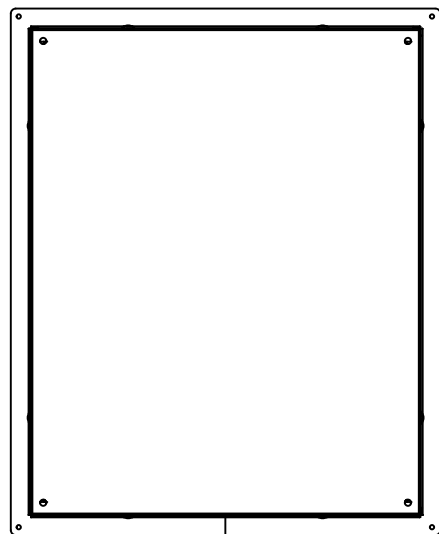
| | | | |
|-----------------------------|-----------------------------------|----------------|--------|
| Color Couleur | Asa-61 Grey | Finish Fini | Smooth |
| Description | 5412ESFM 30" x 24" x 12" Assembly | | |
| Part Number Numéro Pièce | 5412ESFM302412TH | | Rev. 2 |
| | | | 0 |
| | | | 19 |

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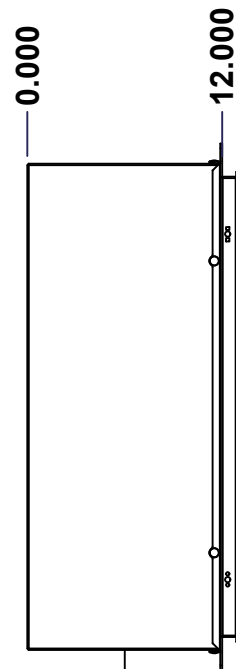
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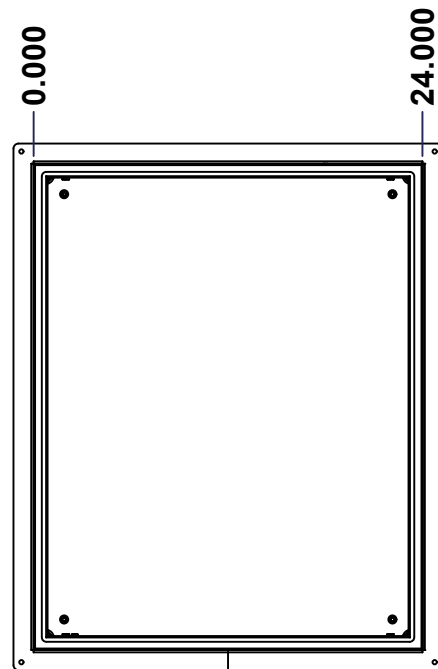
TOP



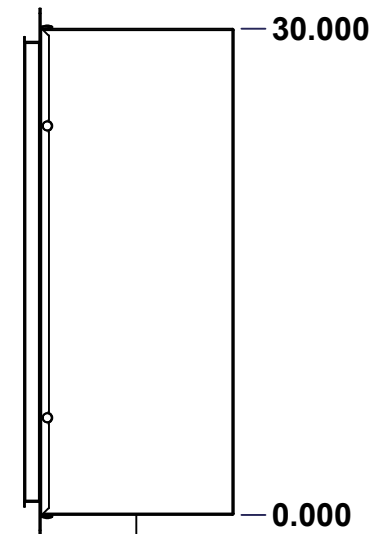
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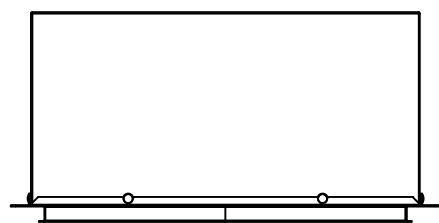
LEFT



FRONT

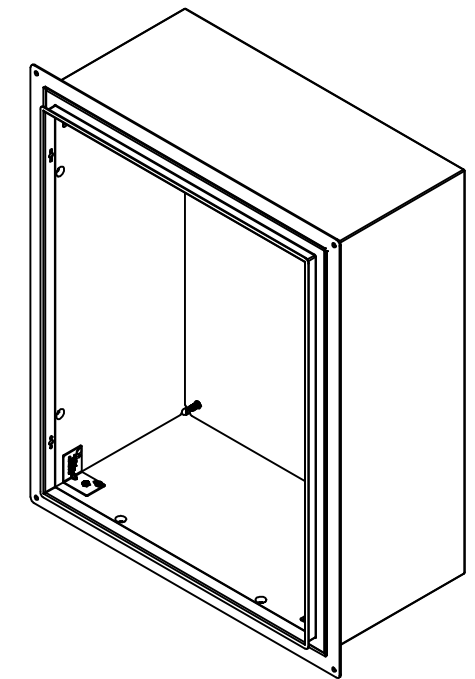


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View

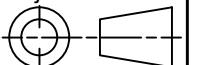


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Flatness
Aplatissement

Max 3.0mm

Projection



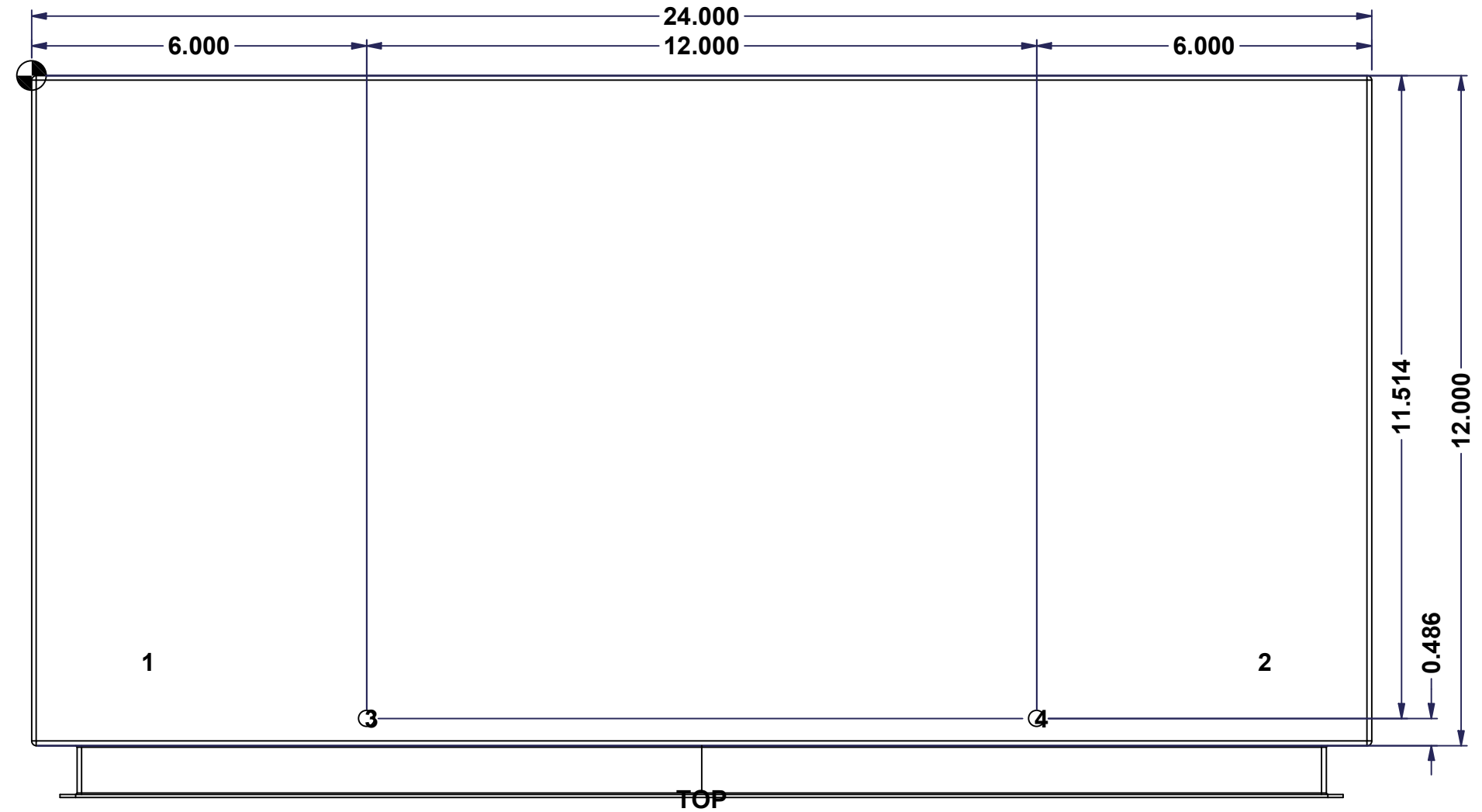
| | |
|---|-----------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 23-Dec-24 |
| Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |
| Description: 5412ESFM 30" x 24" x 12" Body | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESFM302412THB | Rev. 3 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 10.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 22.000 | 10.500 | INSUL. STUD M6 x 18mm (Inside) |
| ----- | | | |
| 3 | 6.000 | 11.514 | RND Ø0.290 |
| 4 | 18.000 | 11.514 | RND Ø0.290 |

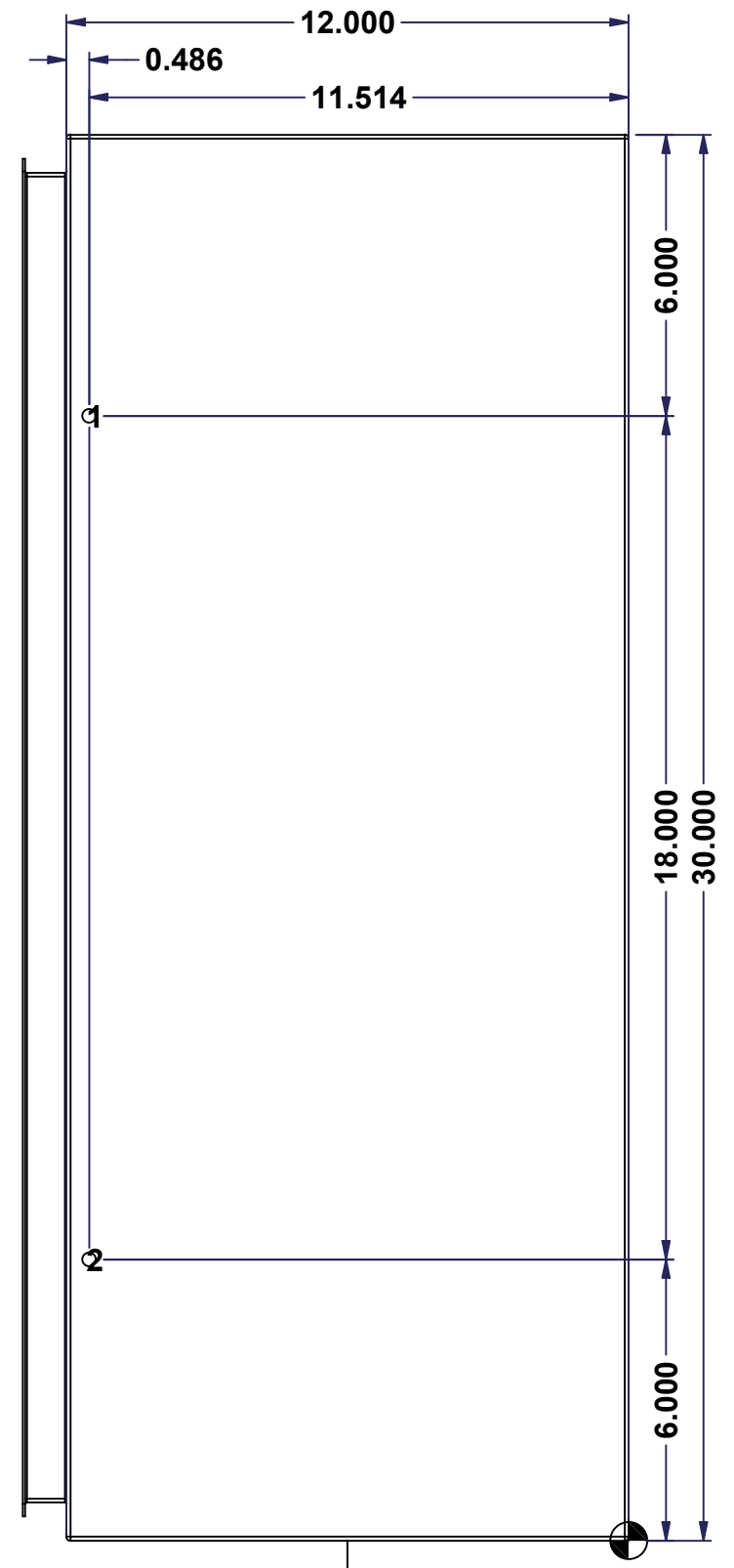


| | | |
|--|-------------------------------|----------|
| | Description | Status |
| | 5412ESFM 30" x 24" x 12" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESFM302412THB | 0 |
| | | 4 |
| | | 19 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|-------------|
| HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 11.514 | 24.000 | RND Ø0.290 |
| 2 | 11.514 | 6.000 | RND Ø0.290 |



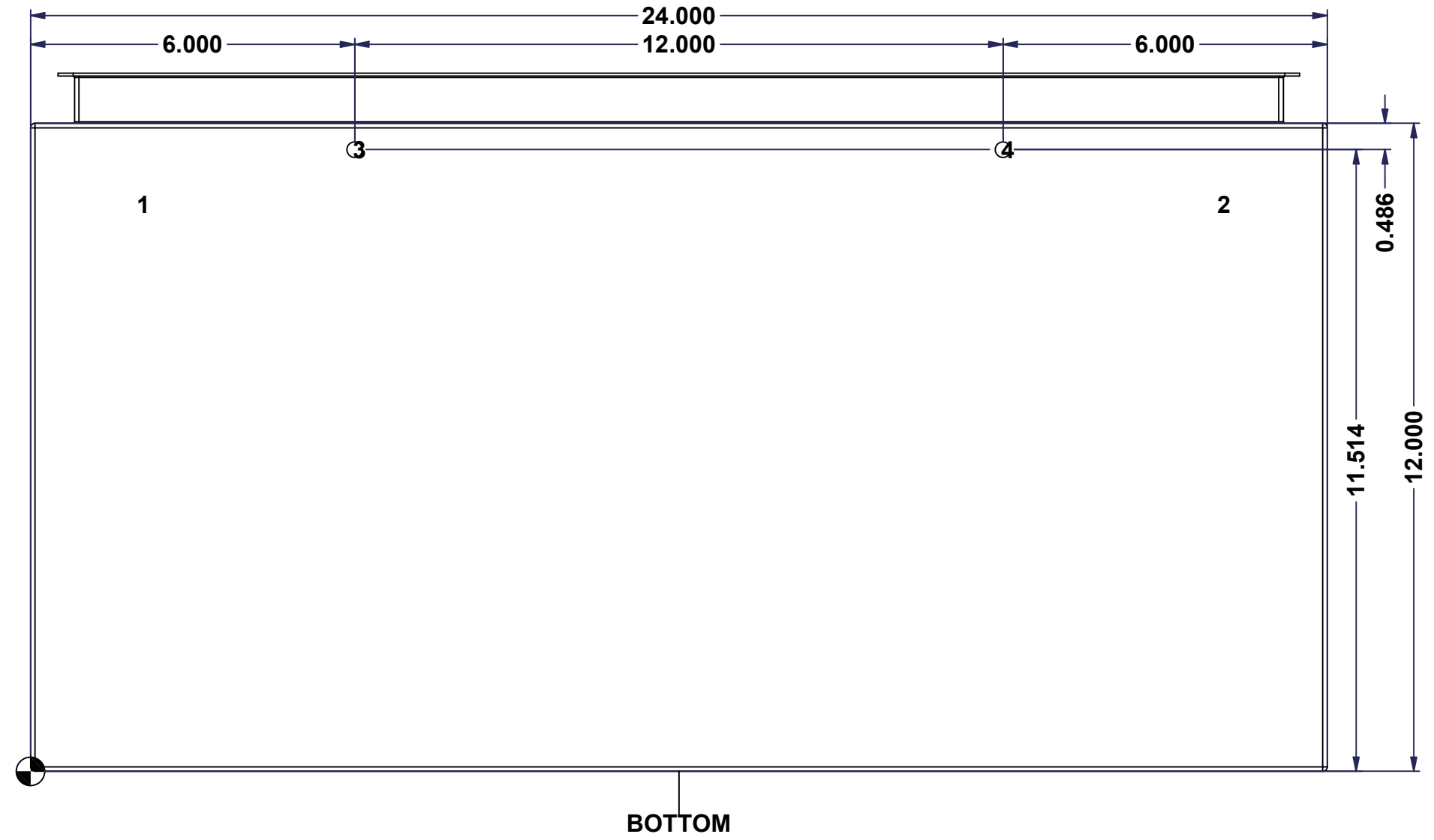
RIGHT

| | | |
|--|-------------------------------|--------------|
| | Description | Status |
| | 5412ESFM 30" x 24" x 12" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESFM302412THB | 0 / 5 |
| | | 19 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|--------------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 10.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 22.000 | 10.500 | INSUL. STUD M6 x 18mm (Inside) |
| ----- | | | |
| 3 | 6.000 | 11.514 | RND Ø0.290 |
| 4 | 18.000 | 11.514 | RND Ø0.290 |

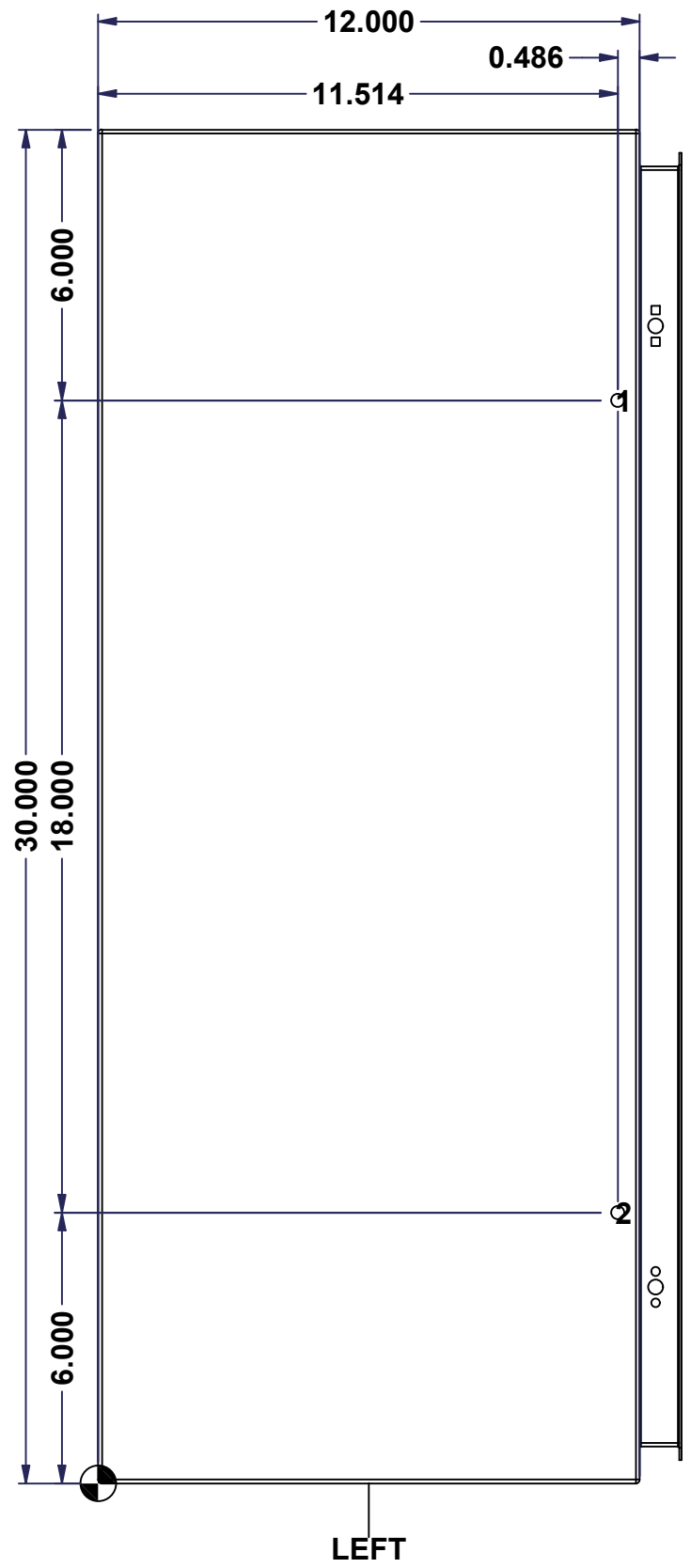


| | | |
|--|-------------------------------|--------------|
| | Description | Status |
| | 5412ESFM 30" x 24" x 12" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESFM302412THB | 0 / 6 |
| | | 19 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|-------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 11.514 | 24.000 | RND Ø0.290 |
| 2 | 11.514 | 6.000 | RND Ø0.290 |



| | | | |
|--|-------------------------------|----------|----|
| | Description | Status | |
| | 5412ESFM 30" x 24" x 12" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | 7 |
| | 5412ESFM302412THB | 0 | 19 |

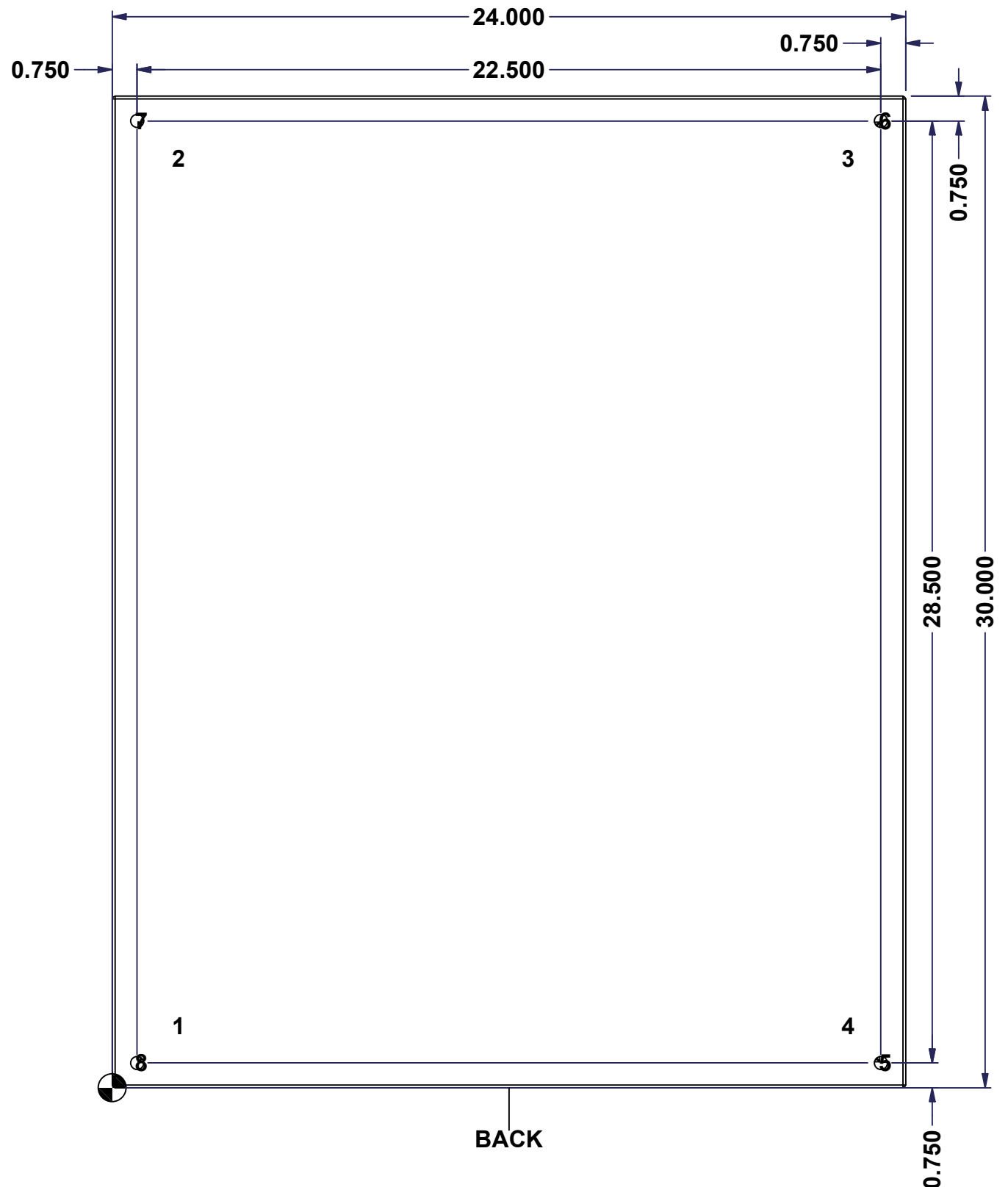
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 28.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 22.125 | 28.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 22.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 5 | 23.250 | 0.750 | RND Ø0.390 |
| 6 | 23.250 | 29.250 | RND Ø0.390 |
| 7 | 0.750 | 29.250 | RND Ø0.390 |
| 8 | 0.750 | 0.750 | RND Ø0.390 |

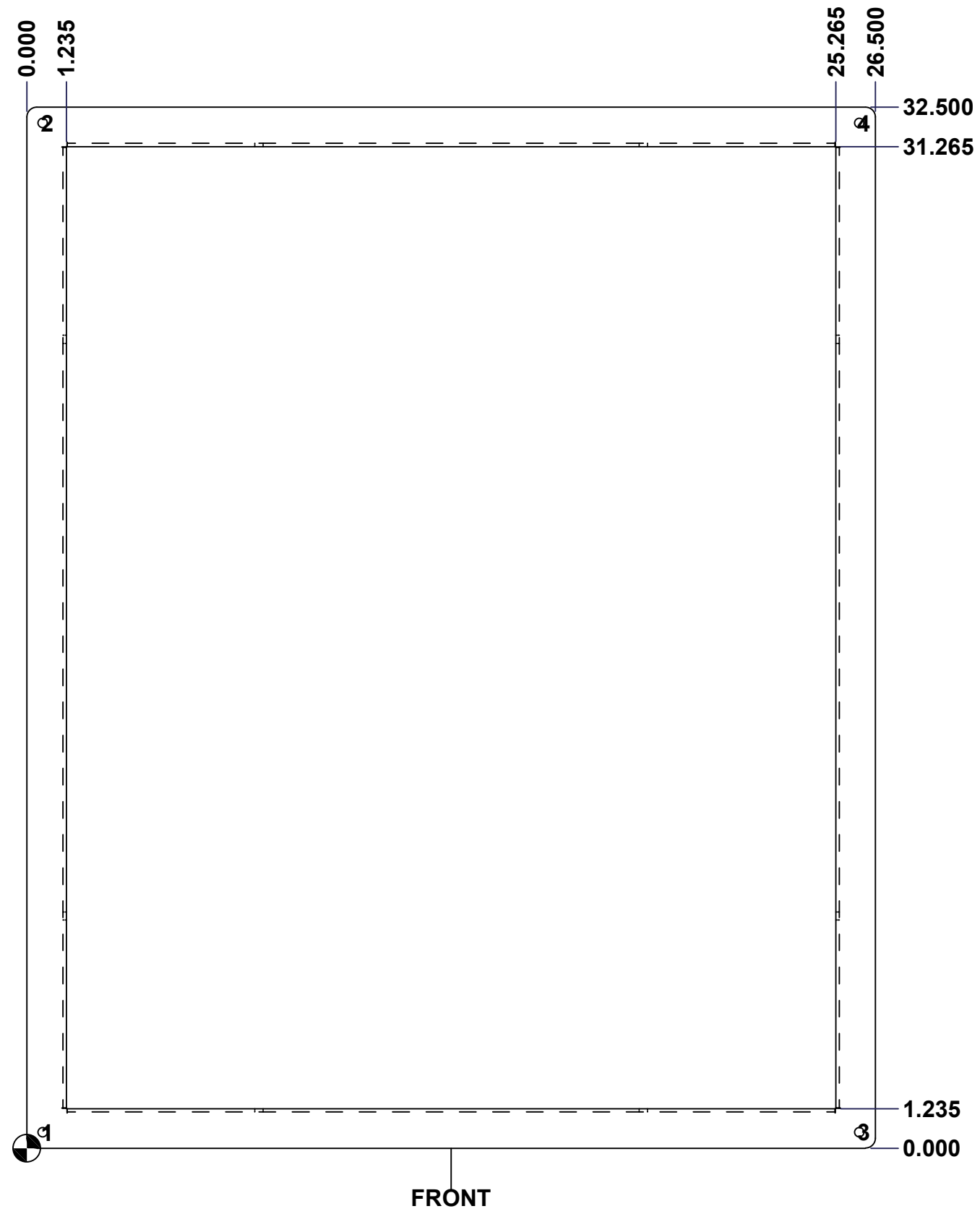


| | | |
|---|-------------------------------|--------|
| | Description | Status |
| | 5412ESFM 30" x 24" x 12" Body | (NULL) |
| Part Number Numéro Pièce 5412ESFM302412THB | Rev. | 8 |
| | 0 | 19 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|-------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 0.500 | 0.500 | RND Ø0.290 |
| 2 | 0.500 | 32.000 | RND Ø0.290 |
| 3 | 26.000 | 0.500 | RND Ø0.290 |
| 4 | 26.000 | 32.000 | RND Ø0.290 |

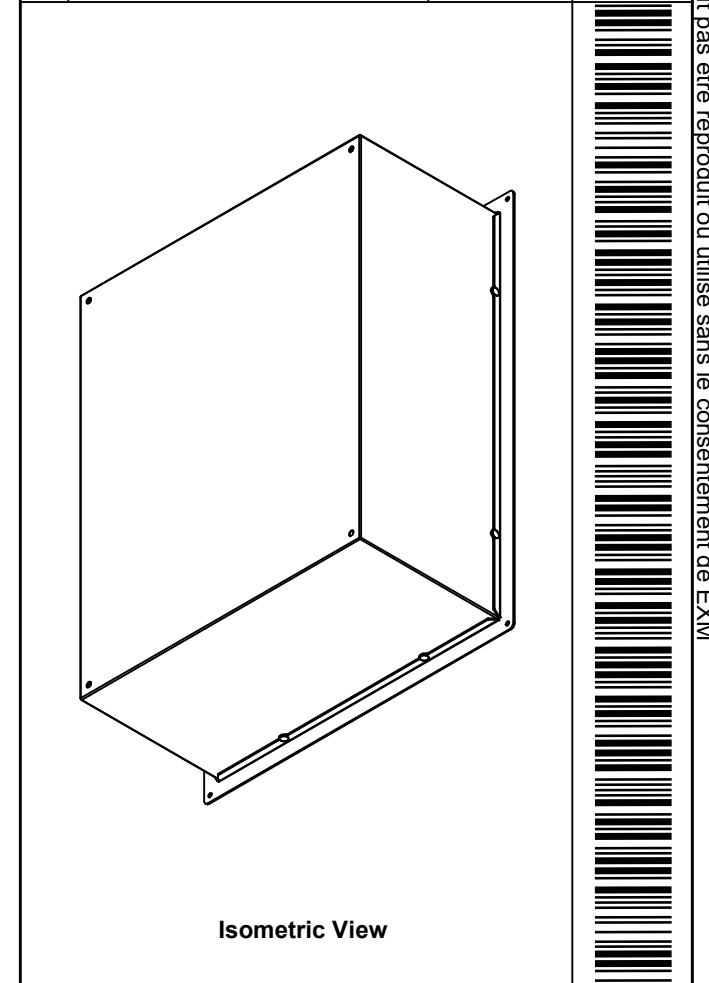


| | | |
|--|---------------------------------|--------------|
| | Description | Status |
| | 5412ESFM 30" x 24" x 12" Flange | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESFM302412THB | 0 / 9 |
| | | 19 |


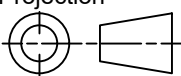
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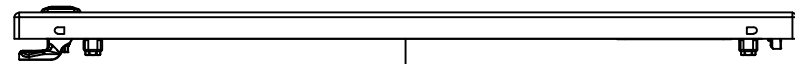


| 1 | STK-K-70554 | 3 | 5412 ESTH Accessory Kit |
|------------|----------------------|-----|--|
| 1 | 5412ESFM302412THI-RS | 0 | 5412ESFM 30" x 24" Right Insulation |
| 1 | 5412ESFM302412THI-LS | 0 | 5412ESFM 30" x 24" Left Insulation |
| 1 | 5412ESFM302412THI-BT | 0 | 5412ESFM 30" x 24"Bottom Insulation |
| 1 | 5412ESFM302412THI-TP | 0 | 5412ESFM 30" x 24"Top Insulation |
| 1 | 5412ESFM302412THI-B | 0 | 5412ESFM 30" x 24" Back Insulation |
| 4 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ESFM302412THF | 0 | 5412ESFM 30" x 24" x 12" Flange |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 4 | STK-Q-16005 | 0 | Stud M8 x 35mm Steel |
| 1 | 5412ESFM302412THB-P | 0 | 5412ESFM 30" x 24" x 12" Body Part |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

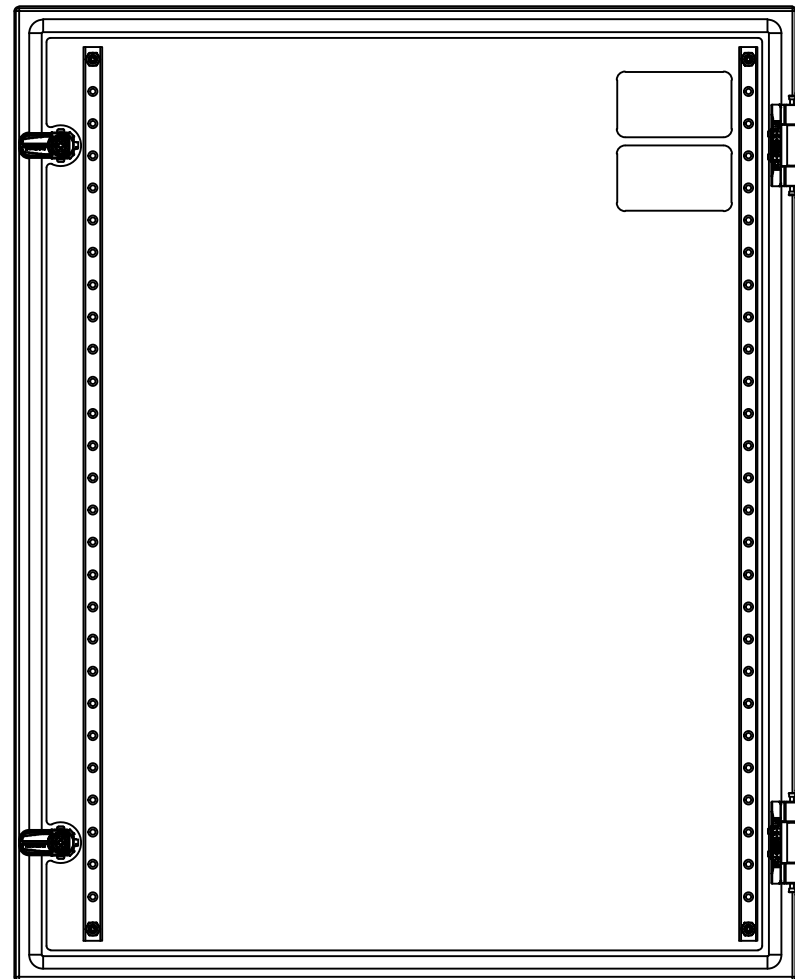
| | | |
|--|---|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | Date 23-Dec-24 |
| Drawn By Dessiné Par | BoxCad: BoxCad | |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESFM 30" x 24" x 12" Body | | |
| Part Number Numéro Pièce | Rev. | 10 |
| 5412ESFM302412THB | 0 | 19 |

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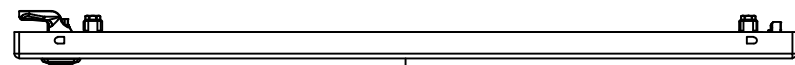
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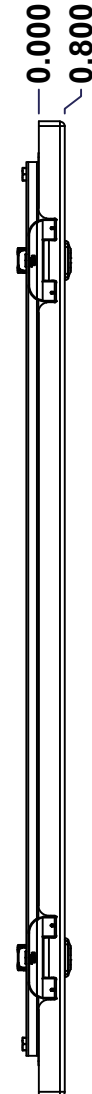
TOP



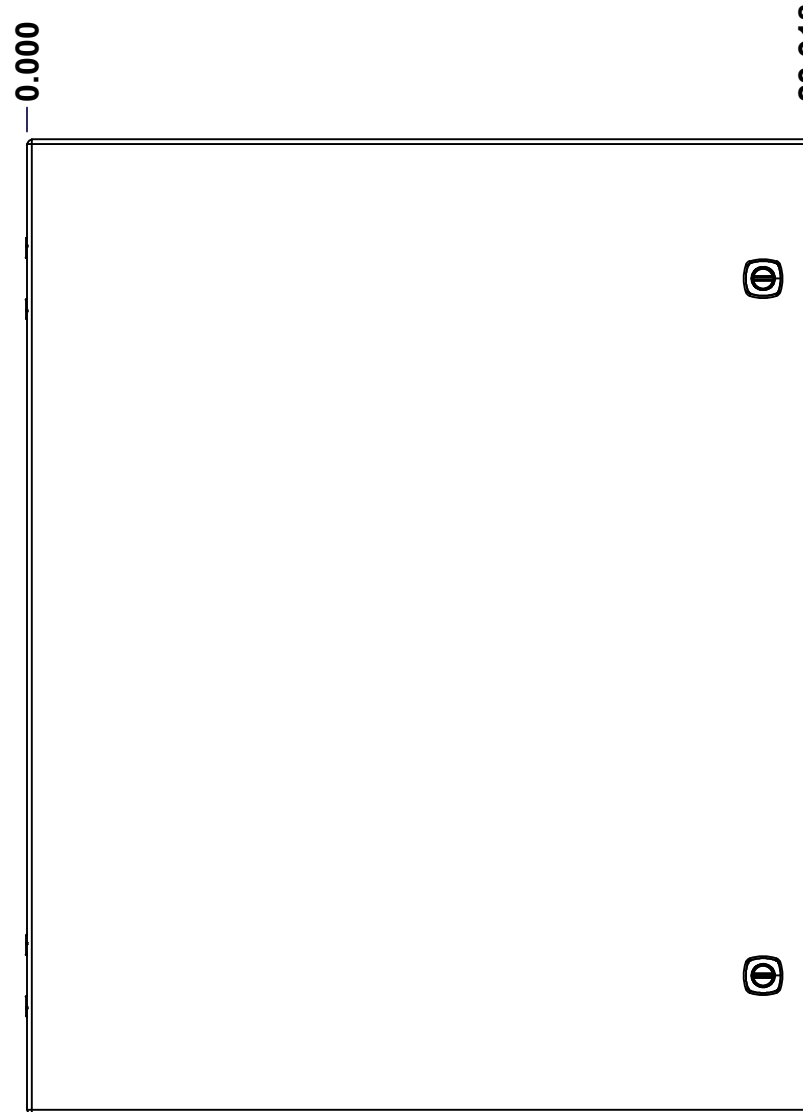
BACK



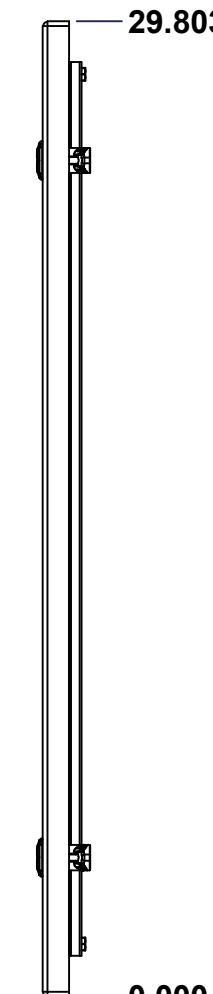
BOTTOM



LEFT

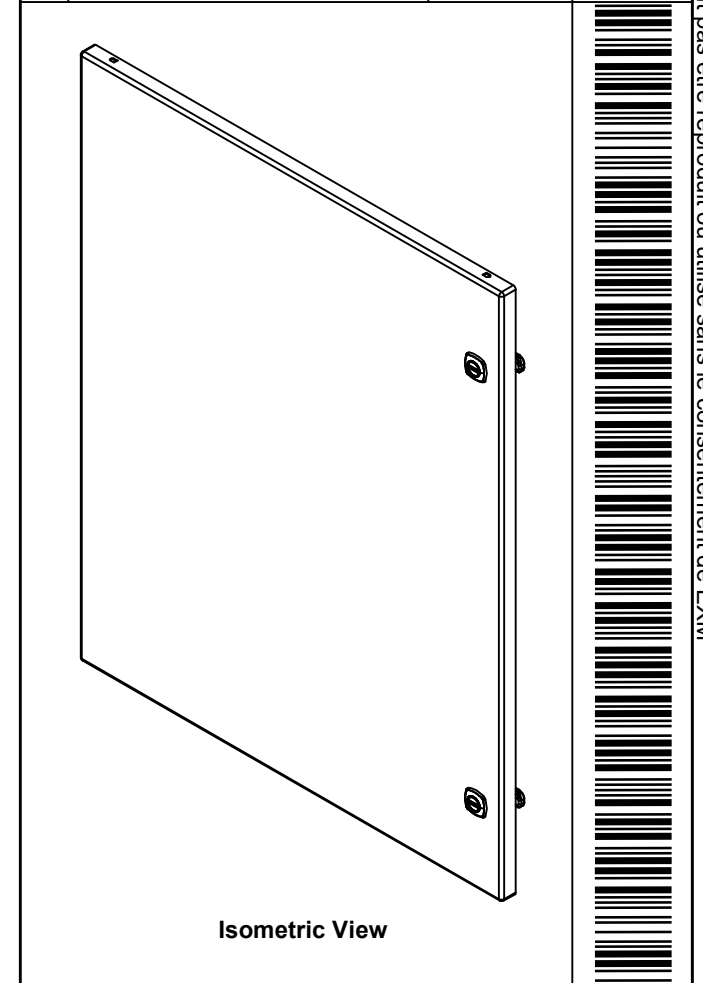


FRONT


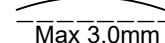
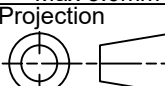


RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View

| | | |
|--|---|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement  Max 3.0mm |
| Projection  | | Date Date 23-Dec-24 |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 23-Dec-24 |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESFM 30" x 24" Cover | | |
| Part Number Numéro Pièce | Rev. 0 | 11 19 |

SEE BILL OF MATERIAL ON LAST PAGE

5412ESFM302412THC

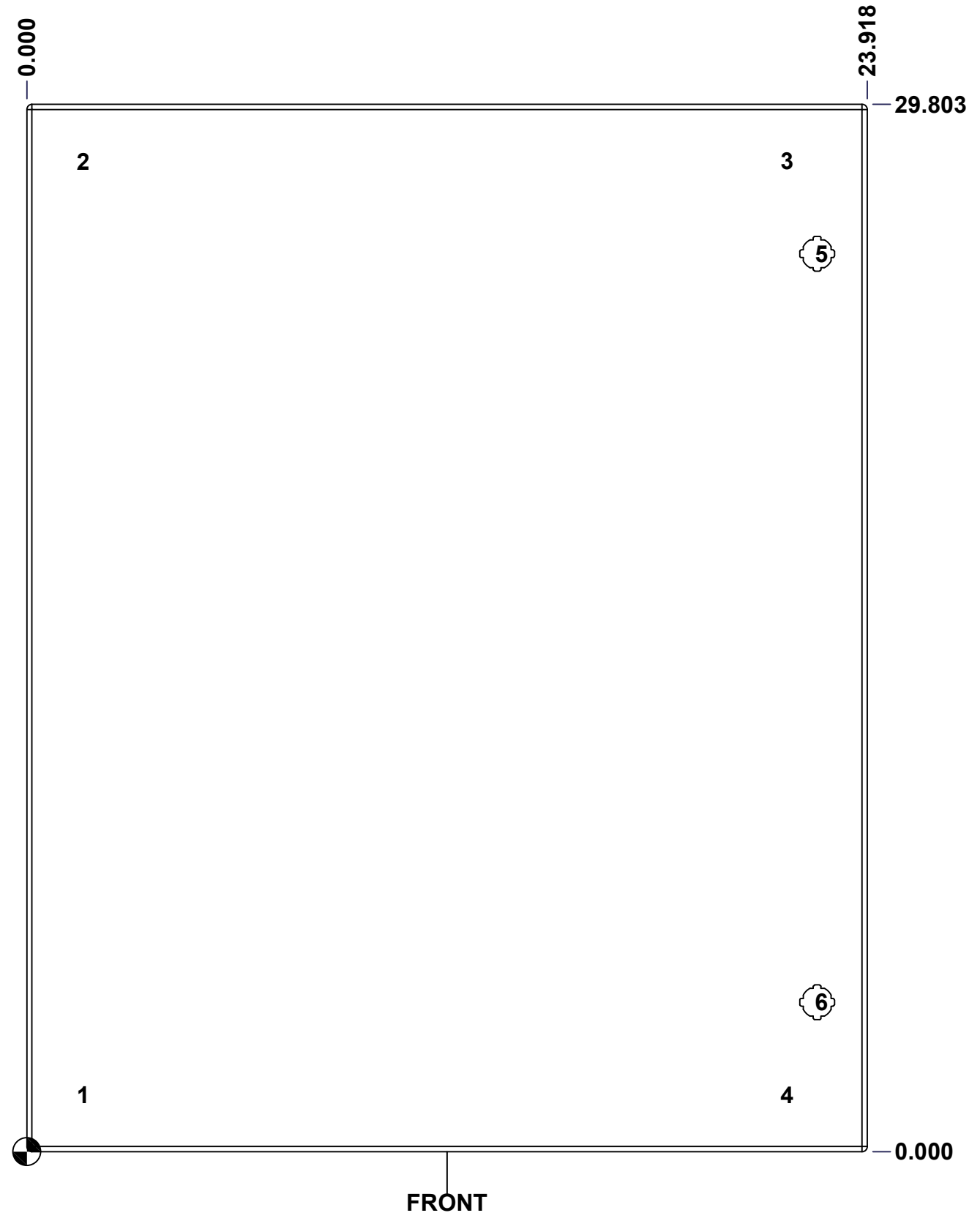
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|-------------------------|
| 1 | 1.486 | 1.614 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 28.189 | STUD M6 x 18mm (Inside) |
| 3 | 21.517 | 28.189 | STUD M6 x 18mm (Inside) |
| 4 | 21.517 | 1.614 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 5 | 22.494 | 25.553 | LOCK 880 SCQ4-SL @ 0.0° |
| 6 | 22.494 | 4.250 | LOCK 880 SCQ4-SL @ 0.0° |



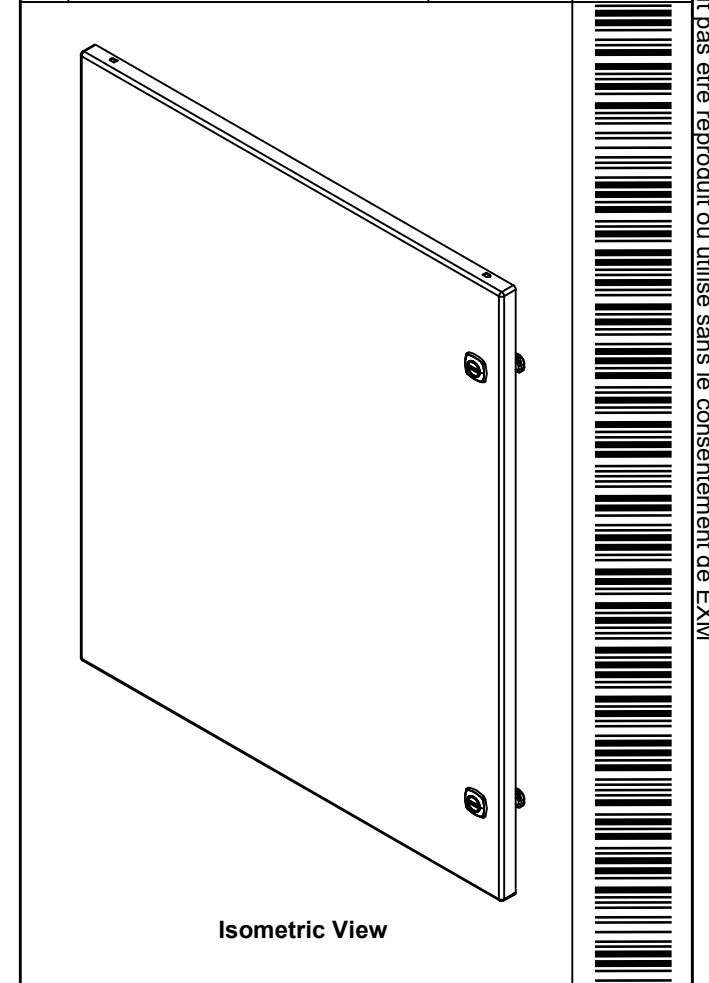
FRONT

| | | |
|--|-----------------------------|----------|
| | Description | Status |
| | 5412ESFM 30" x 24" Cover | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESFM302412THC | 0 |
| | | 12 |
| | | 19 |

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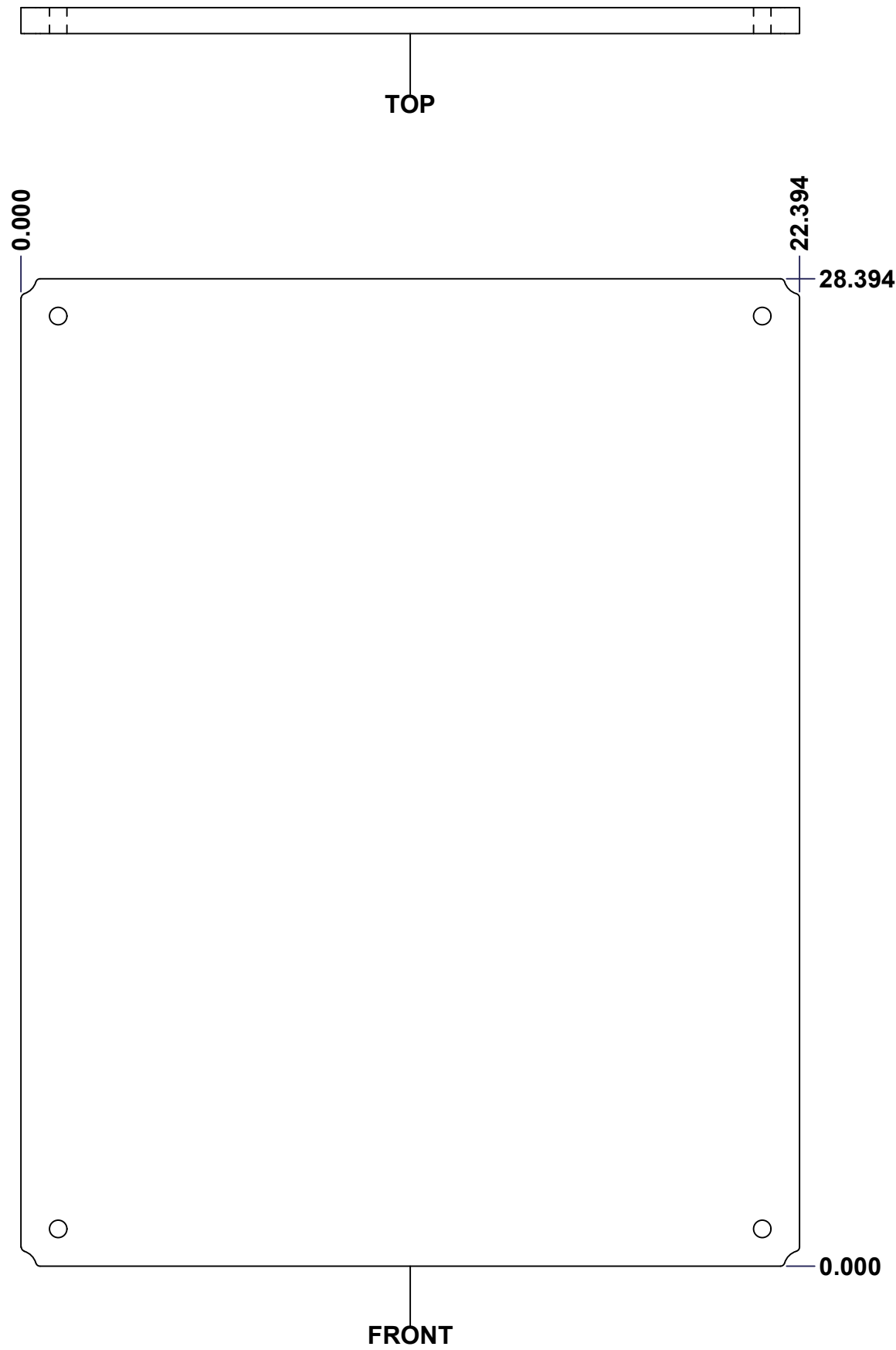
Flatness
 Aplatissement
 Max 3.0mm
Projection


| QTY | Part Number | Rev | Description |
|------------|---------------------|-----|---|
| 2 | STK-K-12500 | 19 | 5412 ES 1/4 Turn Lock |
| 2 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 4 | STK-Q-07250 | 2 | M6 x 16mm Collar Nut |
| 2 | STK-Q-46020-30 | 6 | 5412 ES Vertical Door Stiffener 30" |
| 1 | 5412ESFM302412THI-C | 0 | 5412ESFM 30" x 24" Cover Insulation |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 4 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ESFM302412THG | 0 | 5412ESFM 30" x 24" Cover Gasket Part |
| 1 | 5412ESFM302412THC-P | 0 | 5412ESFM 30" x 24" Cover Part |
| 2 | STK-K-09800 | 10 | 5412 ES Hinge with 2 Captive Hinge Pins |
| Parts List | | | |

| | |
|---|-----------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 23-Dec-24 |
| Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |
| Description: 5412ESFM 30" x 24" Cover | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESFM302412THC | Rev. 0 |
| | 13 / 19 |

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| No. | Revisions | Date | By/Par |
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Isometric View

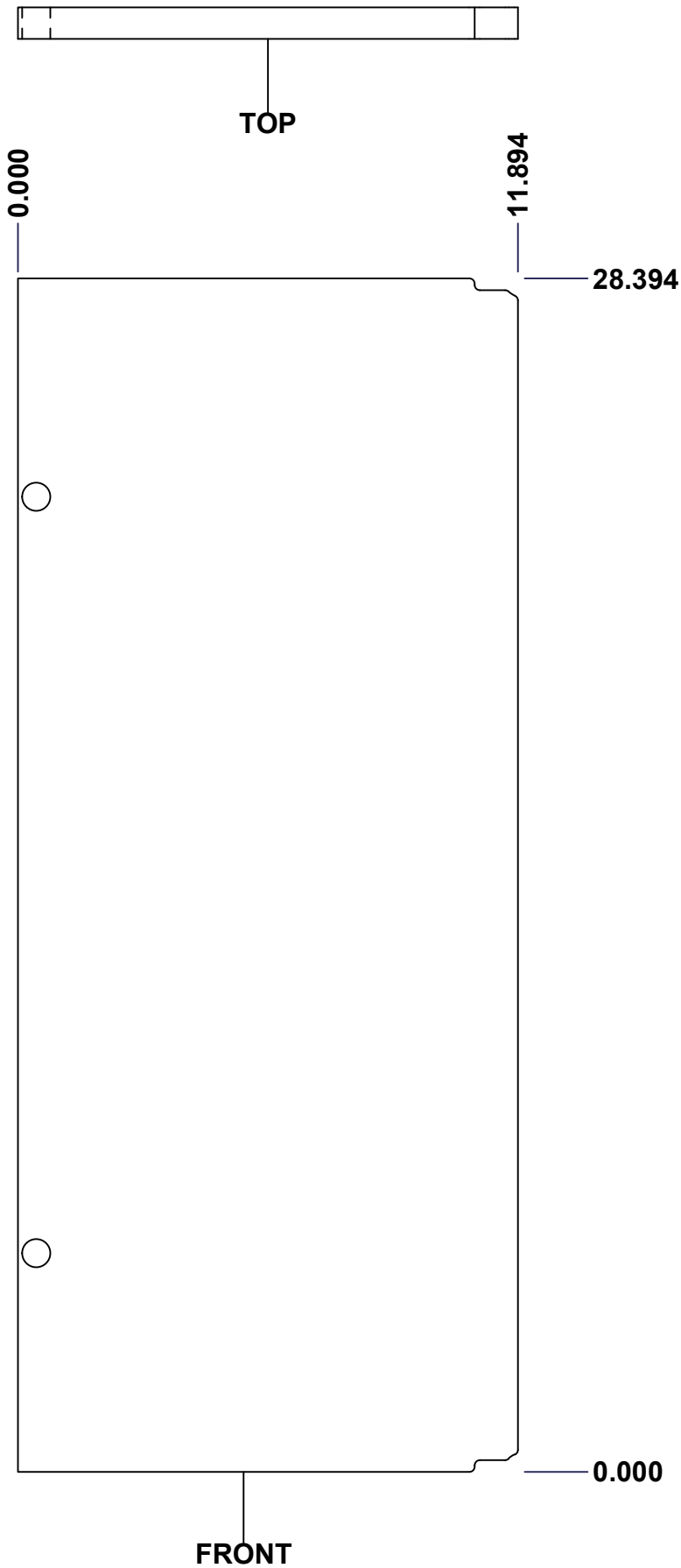
| | | |
|---|---------------------------|--|
| <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p> | | Flatness Aplatissement Max 3.0mm Projection |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: Patrick Deschenes | Date 23-Jan-07 |
| Material Matière | Polyisocyanurate | |
| Color Couleur | Aluminum | Finish Fini N/A |
| Description 5412ESFM 30" x 24" Back Insulation | | Detail Rev. |
| Part Number Numéro Pièce | Rev. 0 | 14 19 |

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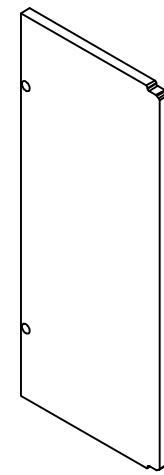
5412ESFM302412THI-B

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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

| | |
|---|-----------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | Date: 23-Jan-07 |
| Material / Matière: Polyisocyanurate | |

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|---------------------------|--------------------|
| Color / Couleur: Aluminum | Finish / Fini: N/A |
|---------------------------|--------------------|

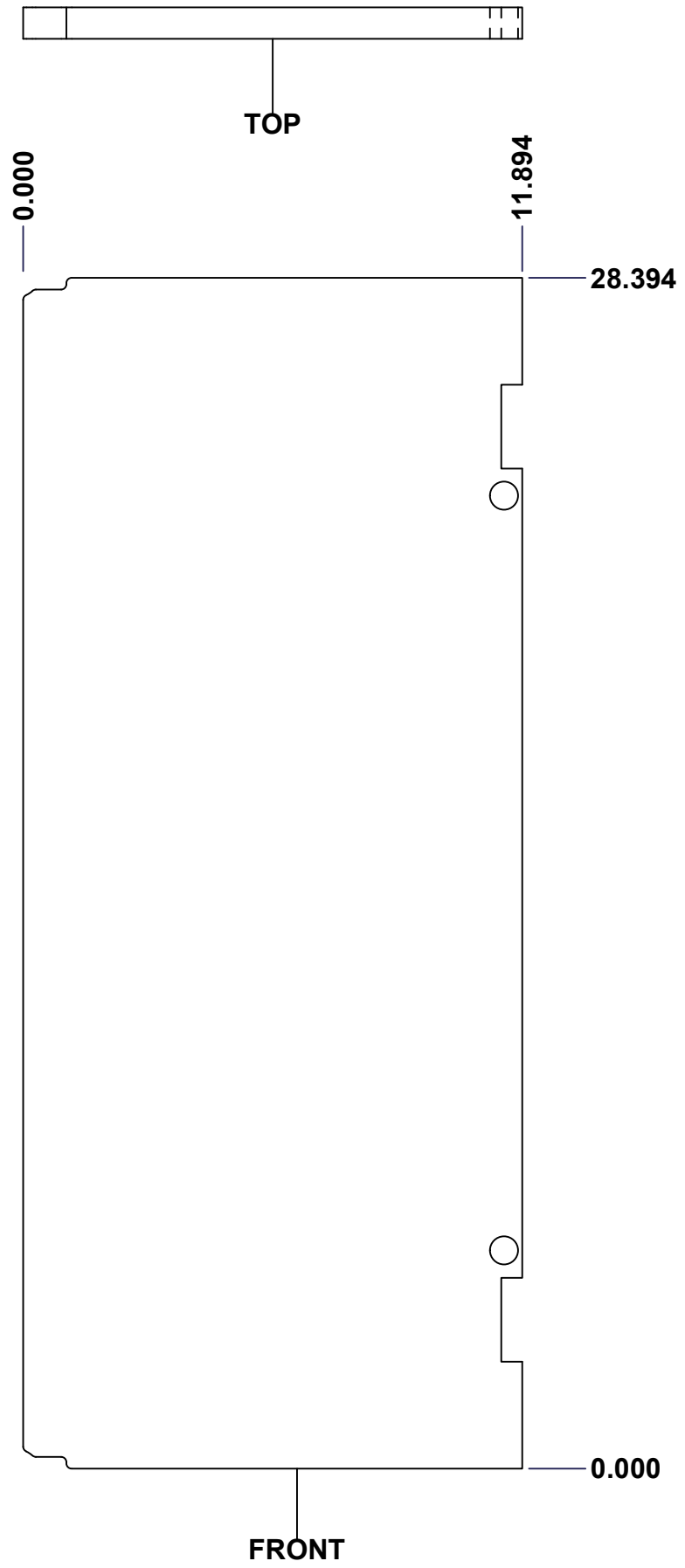
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| Description: 5412ESFM 30" x 24" Left Insulation | Detail Rev. |
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| Part Number / Numéro Pièce: 5412ESFM302412THI-LS | Rev. 0 | 15 / 19 |
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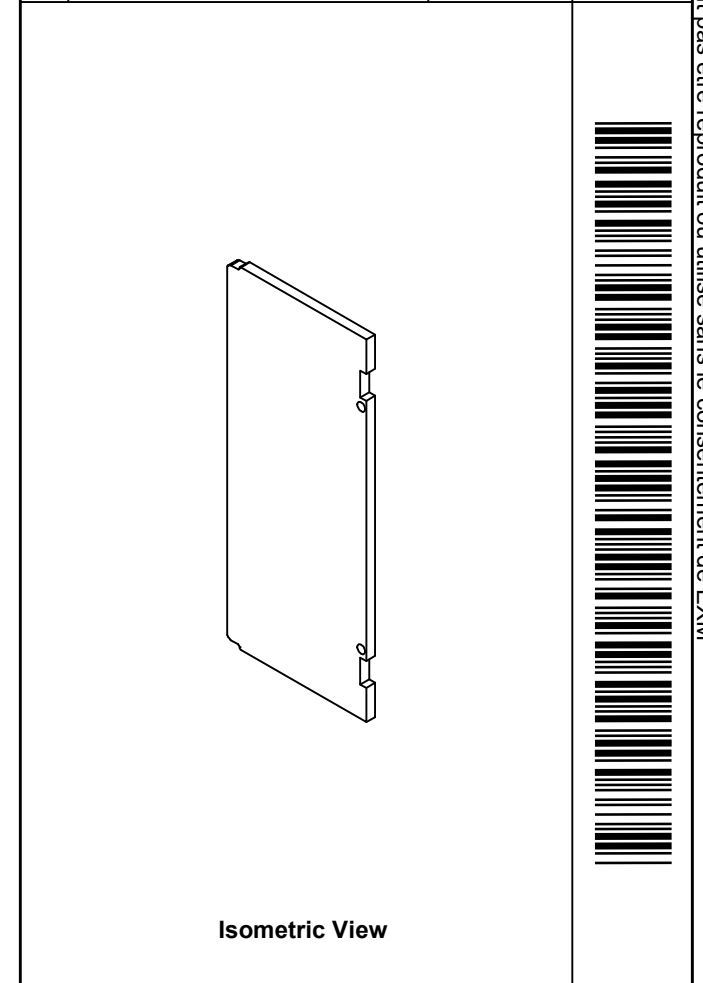
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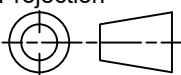
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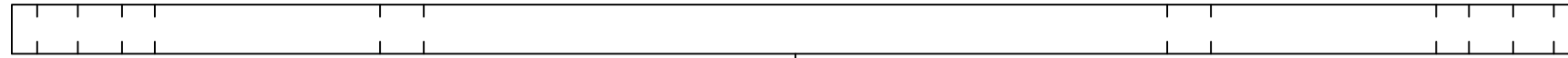


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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | Date: 23-Jan-07 | |
| Material / Matière: Polyisocyanurate | | |
| Color / Couleur: Aluminum | Finish / Fini: N/A | |
| Description: 5412ESFM 30" x 24" Right Insulation | | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESFM302412THI-RS | Rev. 0 | 16 / 19 |

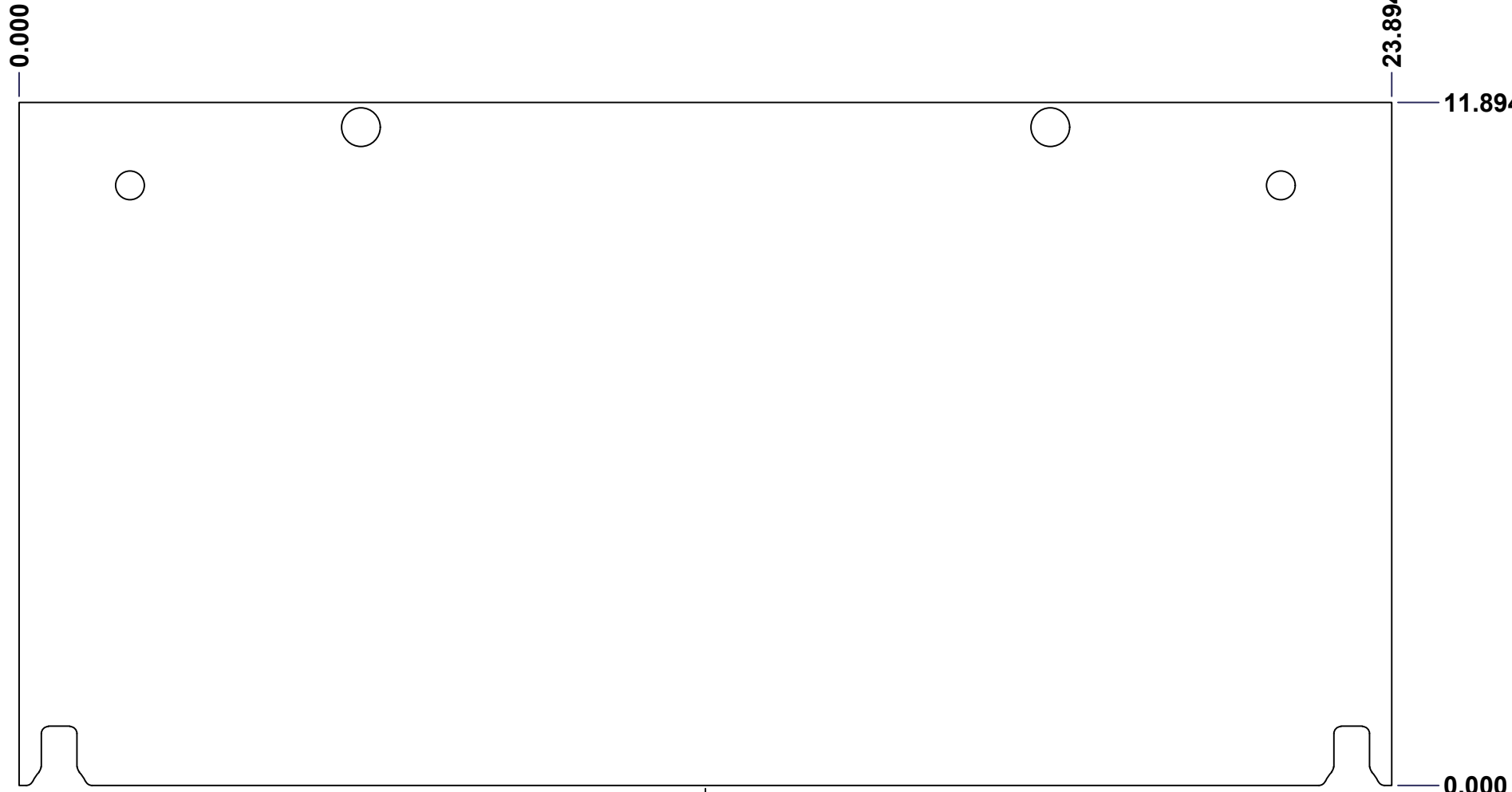
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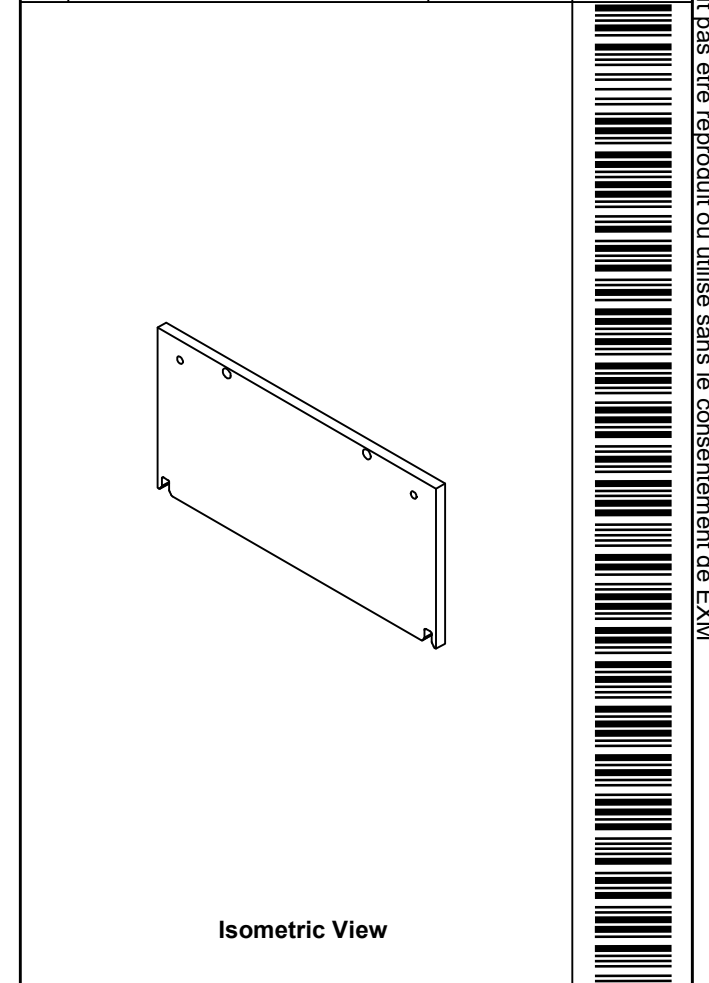


FRONT



RIGHT

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Isometric View

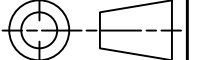


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Flatness
Aplatissement

Max 3.0mm

Projection



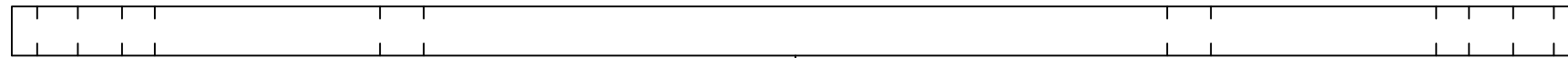
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|---|-----------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 4/3/2024 |
| Material Matière Polyisocyanurate | |
| Color Couleur Aluminum | Finish Fini Smooth |
| Description 5412ESFM 30" x 24"Top Insulation | Detail Rev. |
| Part Number Numéro Pièce 5412ESFM302412THI-TP | Rev. 0 |

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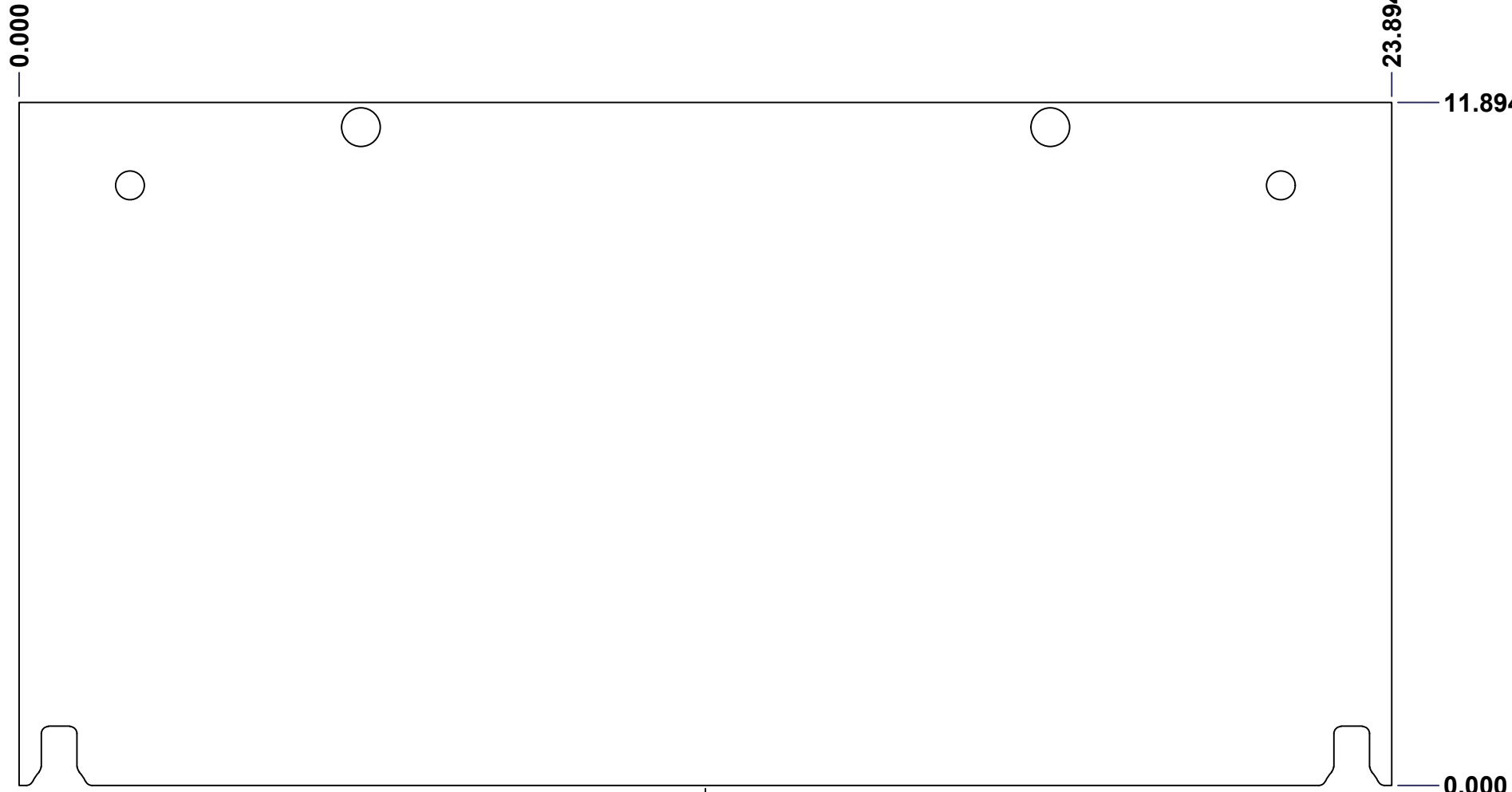
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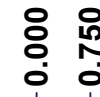
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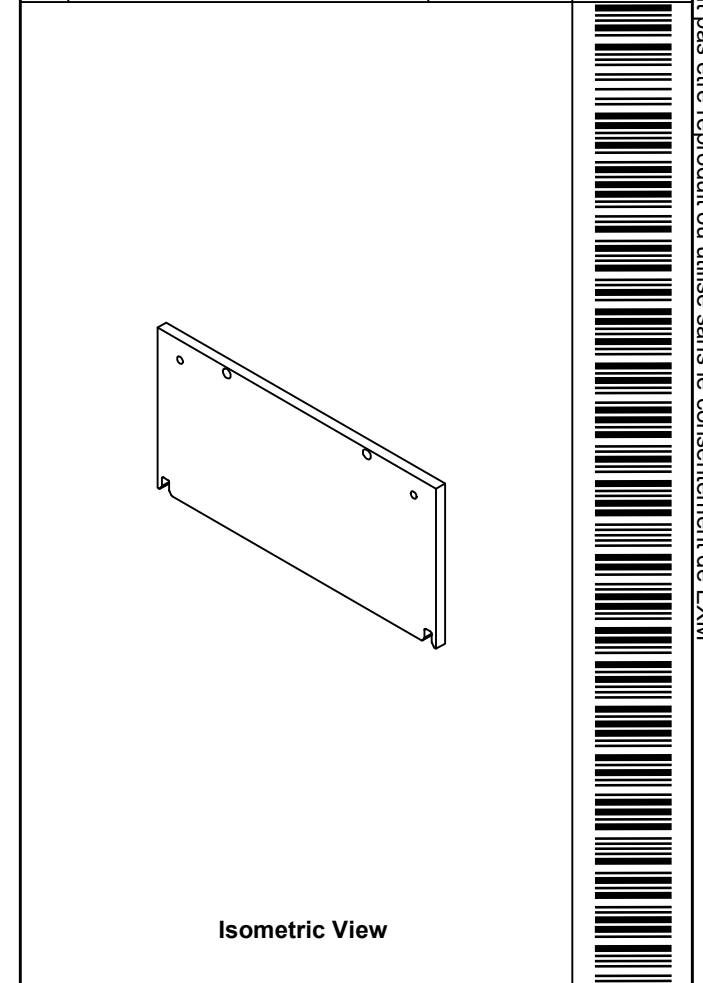


FRONT



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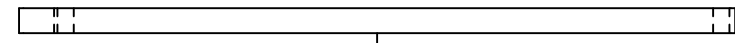
Flatness
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 Max 3.0mm
 Projection

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| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 4/3/2024 |
| Material / Matière: Polyisocyanurate | |
| Color / Couleur: Aluminum | Finish / Fini: Smooth |
| Description: 5412ESFM 30" x 24"Bottom Insulation | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESFM302412THI-BT | Rev. 0 |

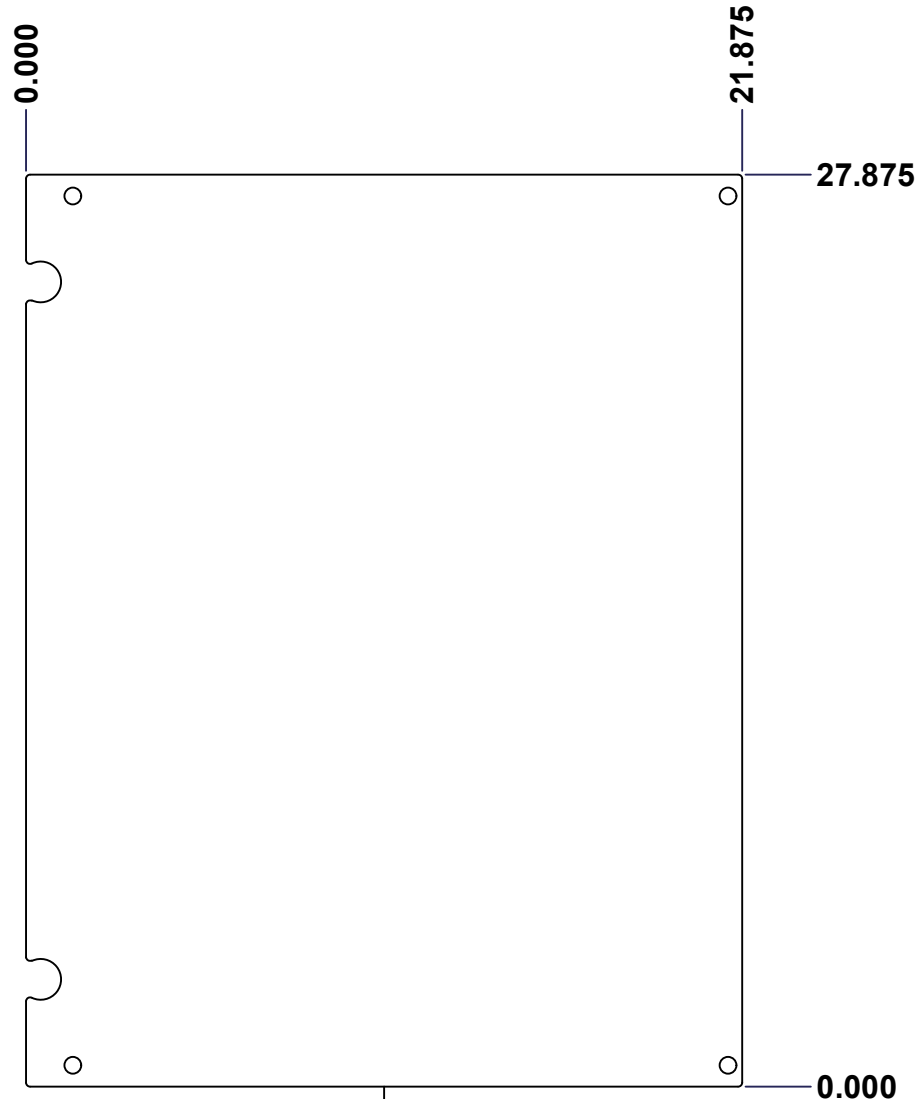
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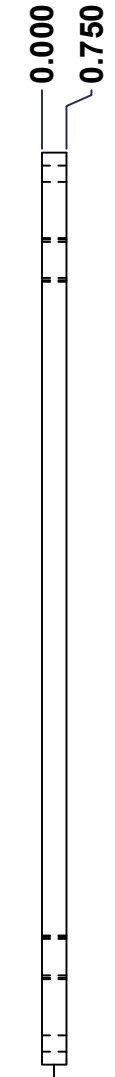
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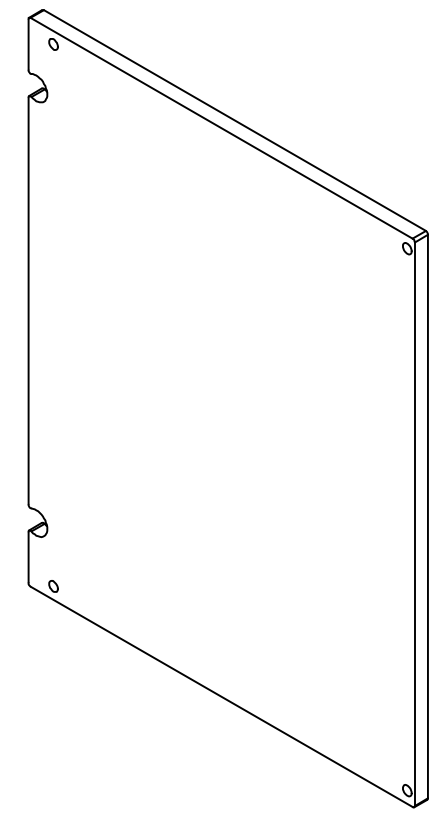


FRONT



RIGHT

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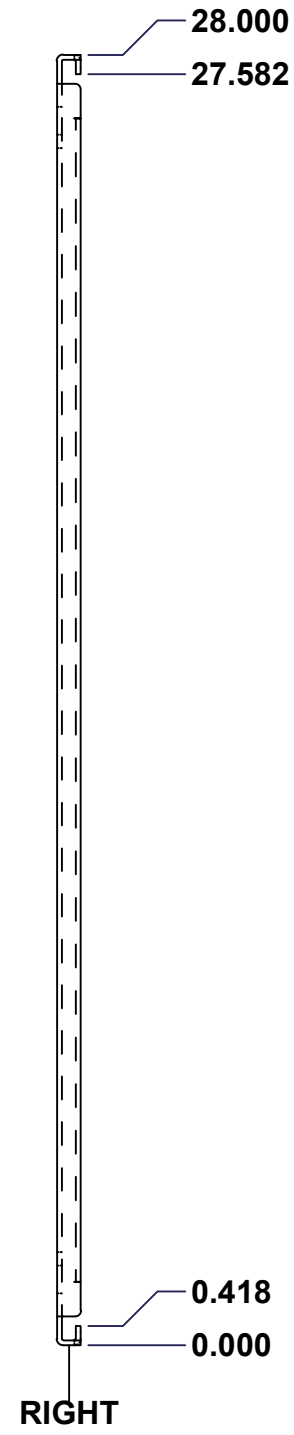
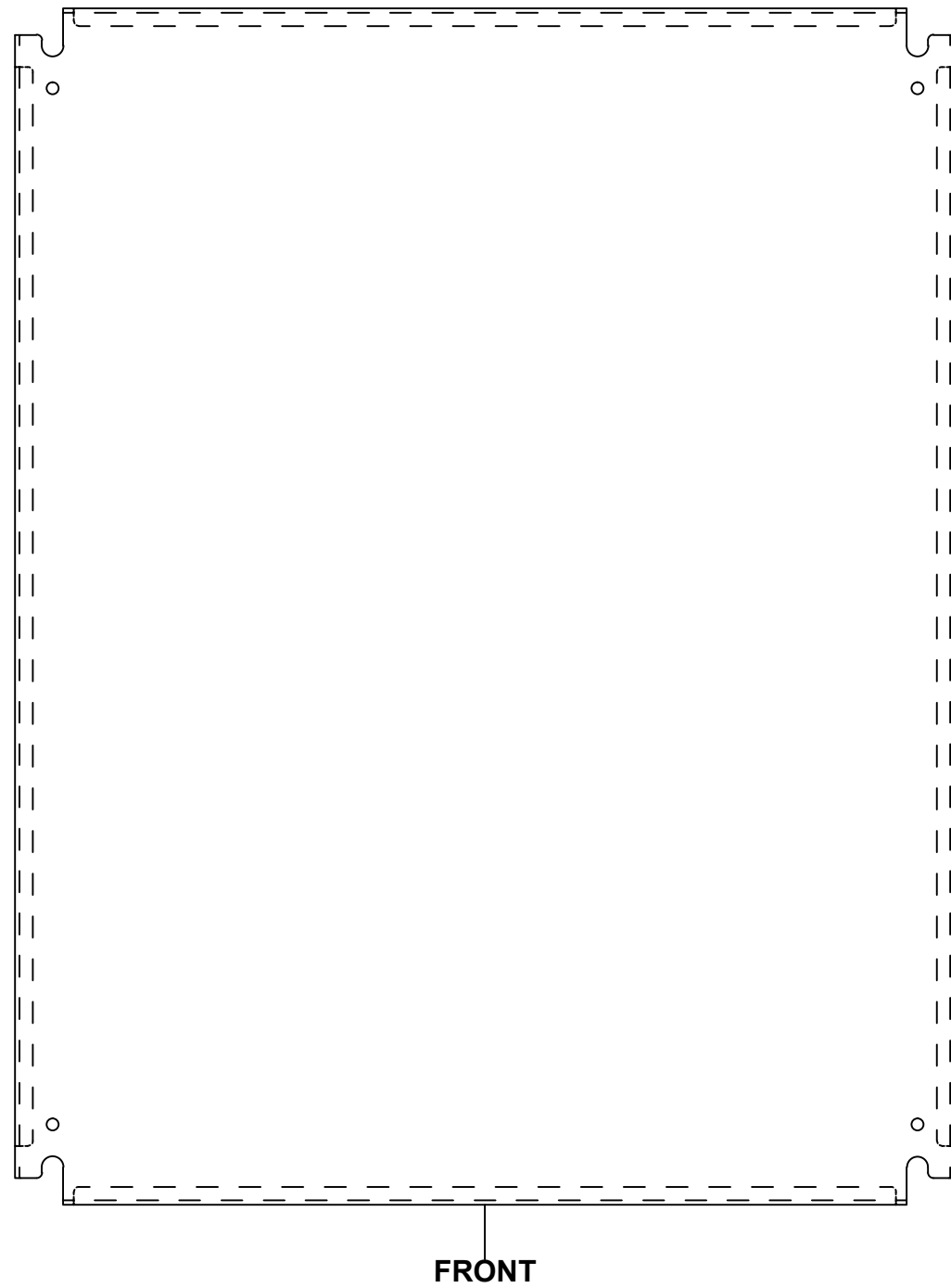
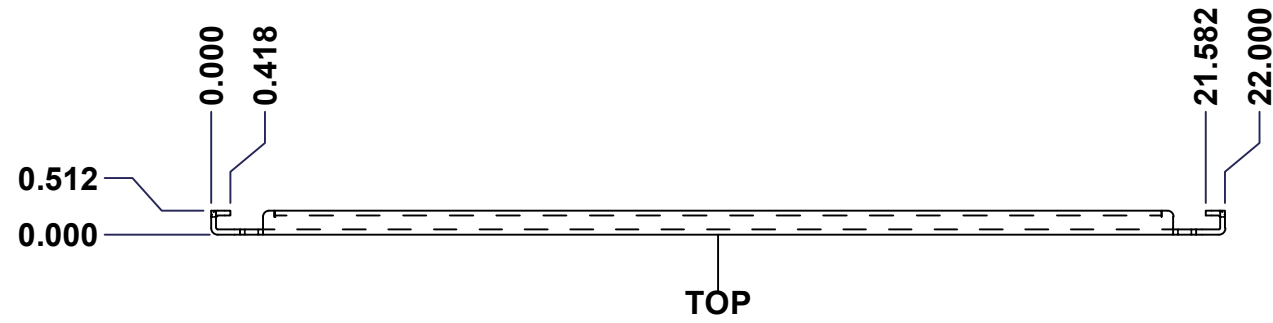
Flatness
Aplatissement
Max 3.0mm
Projection

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| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: Patrick Deschenes | Date 23-Jan-07 |
| Material Matière Polyisocyanurate | |
| Color Couleur Aluminum | Finish Fini N/A |
| Description 5412ESFM 30" x 24" Cover Insulation | Detail Rev. |
| Part Number Numéro Pièce 5412ESFM302412THI-C | Rev. 19 0 |

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Isometric View

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| <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p> | Flatness Aplatissement |
| | Max 3.0mm |
| Projection | |
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad | Date 23-Jan-07 |
| Material Matière | See Part List |
| Color Couleur | See Part List |
| Finish Fini | See Part List |
| Description | Detail Rev. |
| 881 SP - Inner Panel | |
| Part Number Numéro Pièce | Rev. 1 |
| 881 SP3024G | 0 2 |

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP3024G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

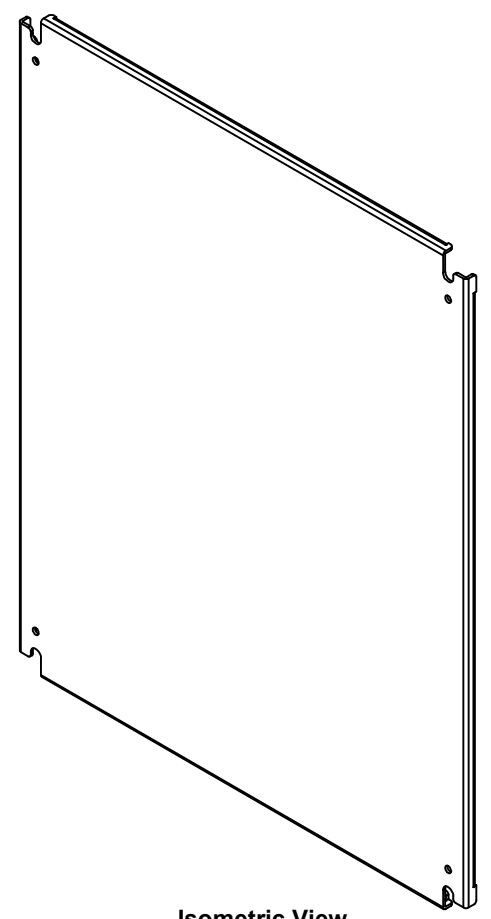
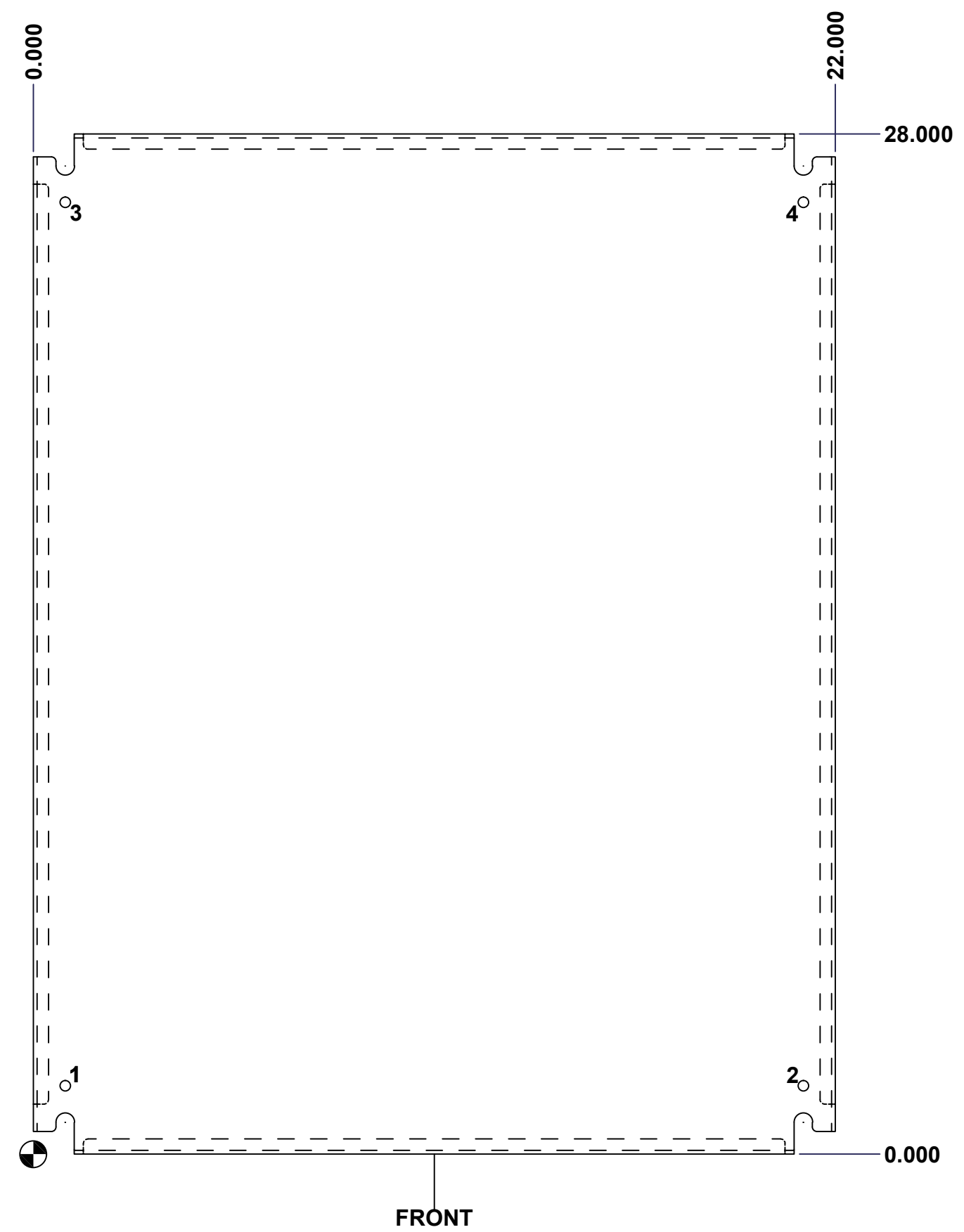
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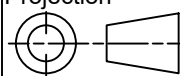
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| Table 1 | | | FRONT VIEW |
|---------|--------|--------|--------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 2 | 21.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 3 | 0.875 | 26.125 | GROUND HOLE (RND Ø0.290) |
| 4 | 21.125 | 26.125 | GROUND HOLE (RND Ø0.290) |

All knockouts are actual size / Les disques défonçables sont grandeur réel

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| Customer Client | | Date |
| Drawn By Dessiné Par | BoxCad | Date 23-Jan-07 |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini See Part List |
| Description 881 SP - Inner Panel | | Detail Rev. |
| Part Number Numéro Pièce | 881 SP3024G | Rev. 2 0 |