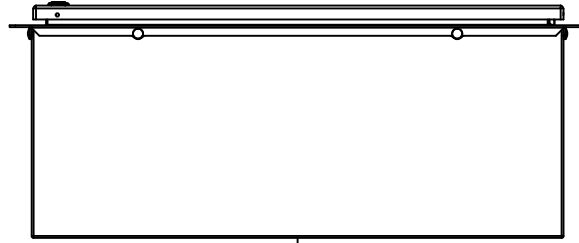
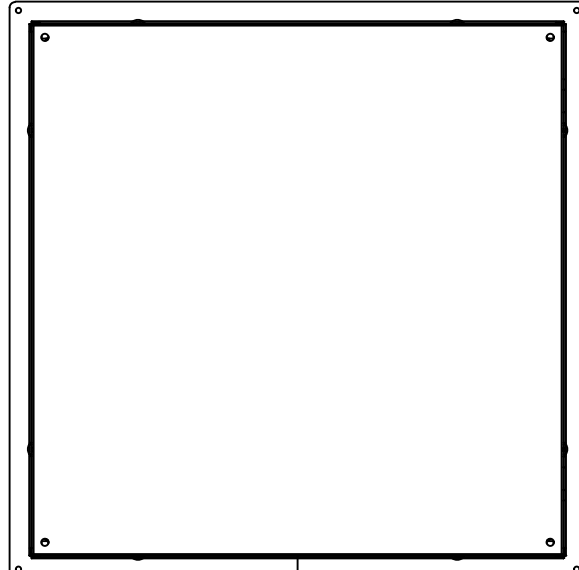


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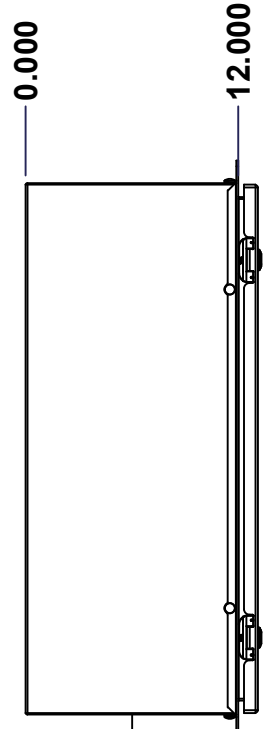
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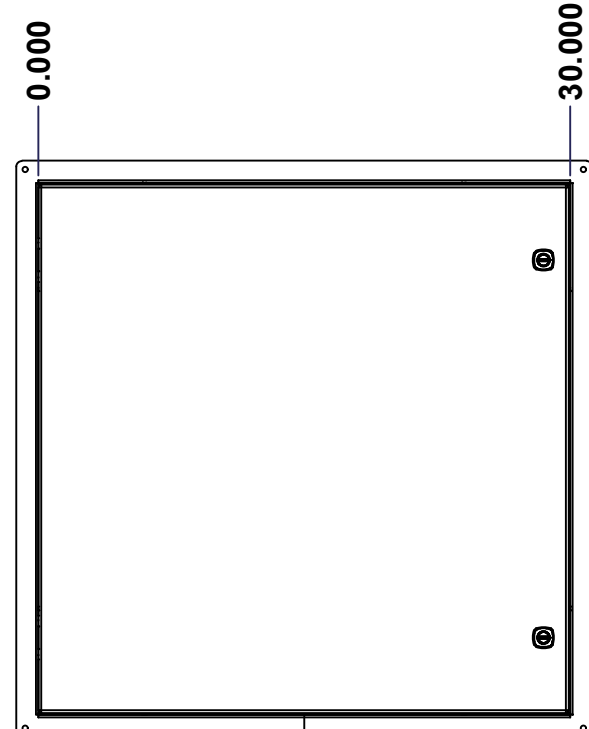
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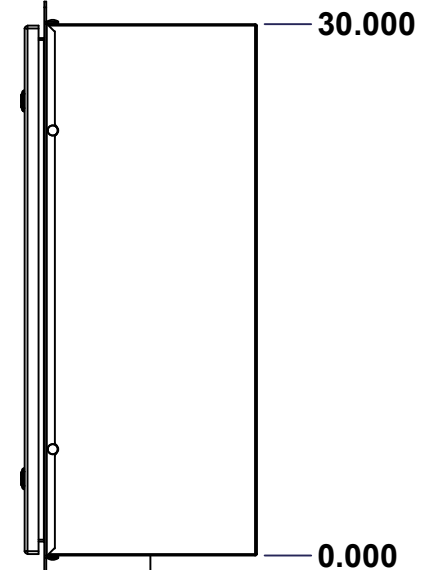
BACK



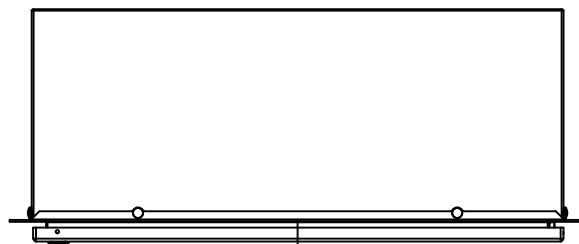
LEFT



FRONT

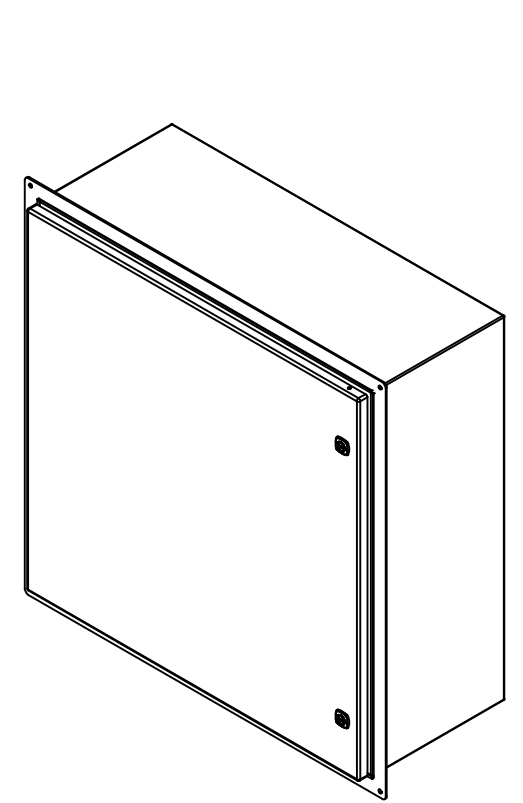


RIGHT




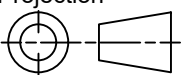
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 23-Dec-24
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESFM 30" x 30" x 12" Assembly	
Part Number Numéro Pièce 5412ESFM303012TH	Detail Rev. Rev. 1 0

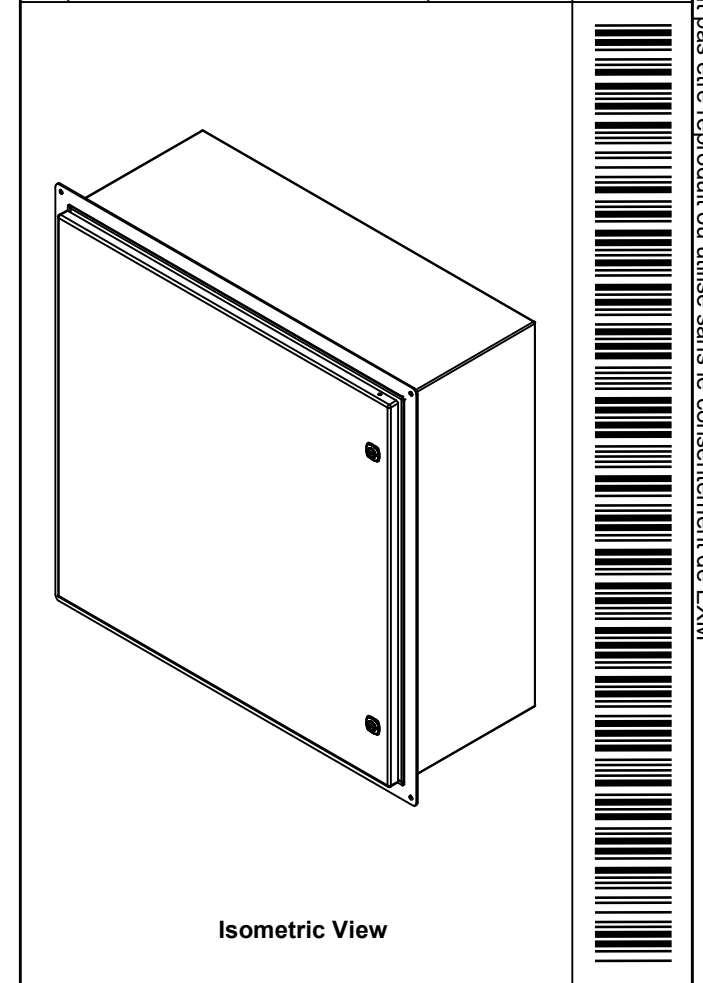
SEE BILL OF MATERIAL ON LAST PAGE


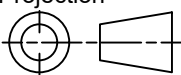
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 23-Dec-24
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

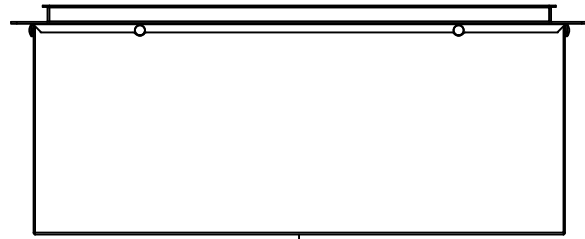
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3030G	0	881 SP - Inner Panel
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
1	5412ESFM303012THC	0	5412ESFM 30" x 30" Cover
1	5412ESFM303012THB	0	5412ESFM 30" x 30" x 12" Body
Qty	Part Number	Rev	Description
Parts List			

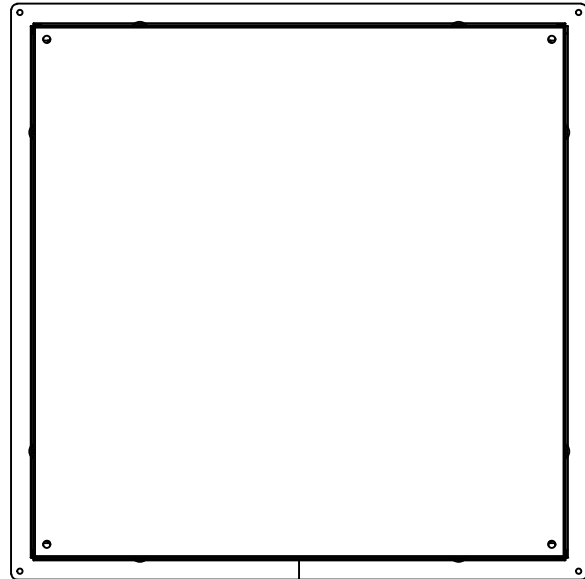
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5412ESFM 30" x 30" x 12" Assembly		
Part Number Numéro Pièce	5412ESFM303012TH		Rev. 2
			0
			19

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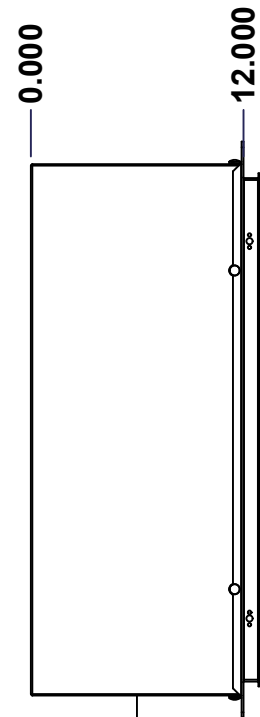
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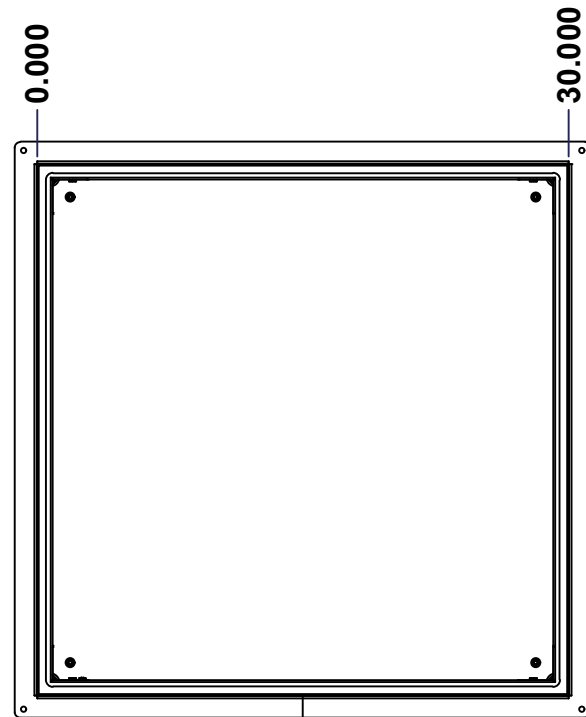
TOP



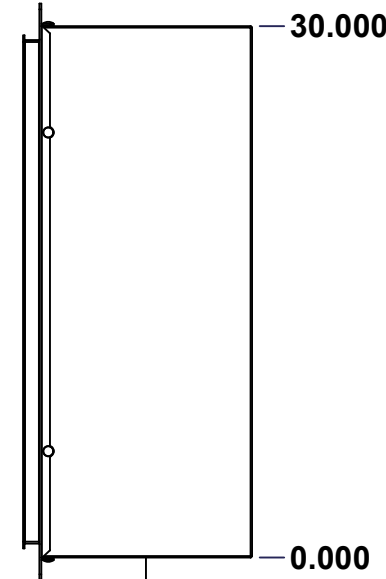
BACK



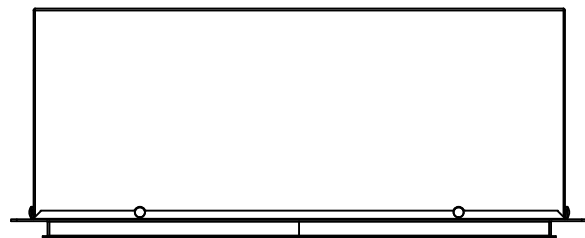
LEFT



FRONT

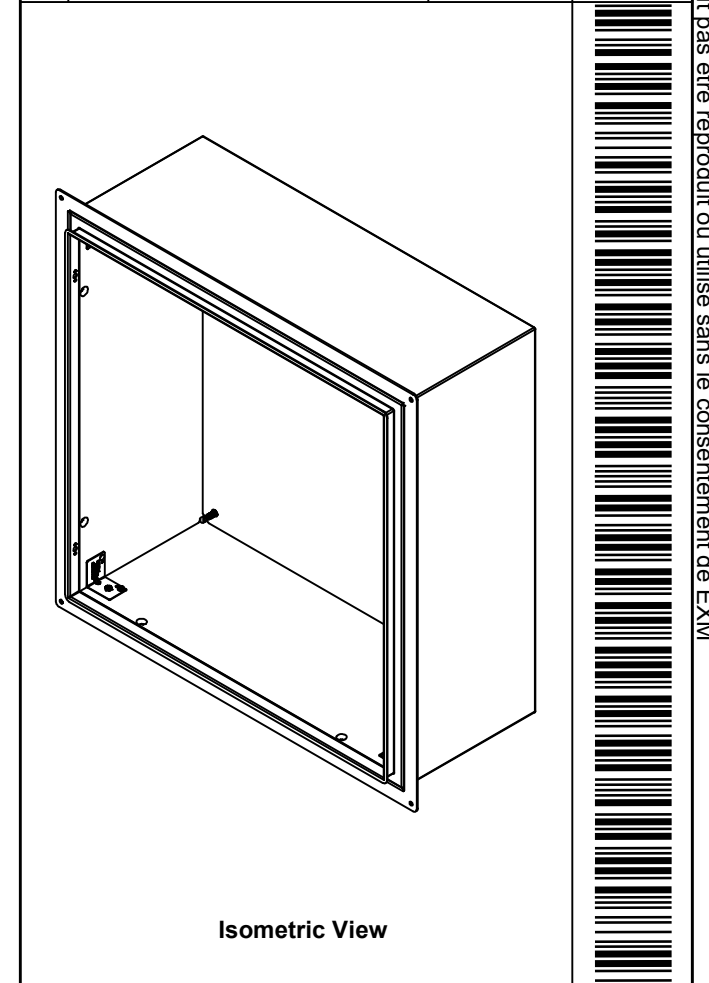


RIGHT




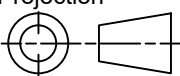
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Dec-24
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 30" x 30" x 12" Body		
Part Number Numéro Pièce	Rev. 0	3 / 19

SEE BILL OF MATERIAL ON LAST PAGE

5412ESFM303012THB

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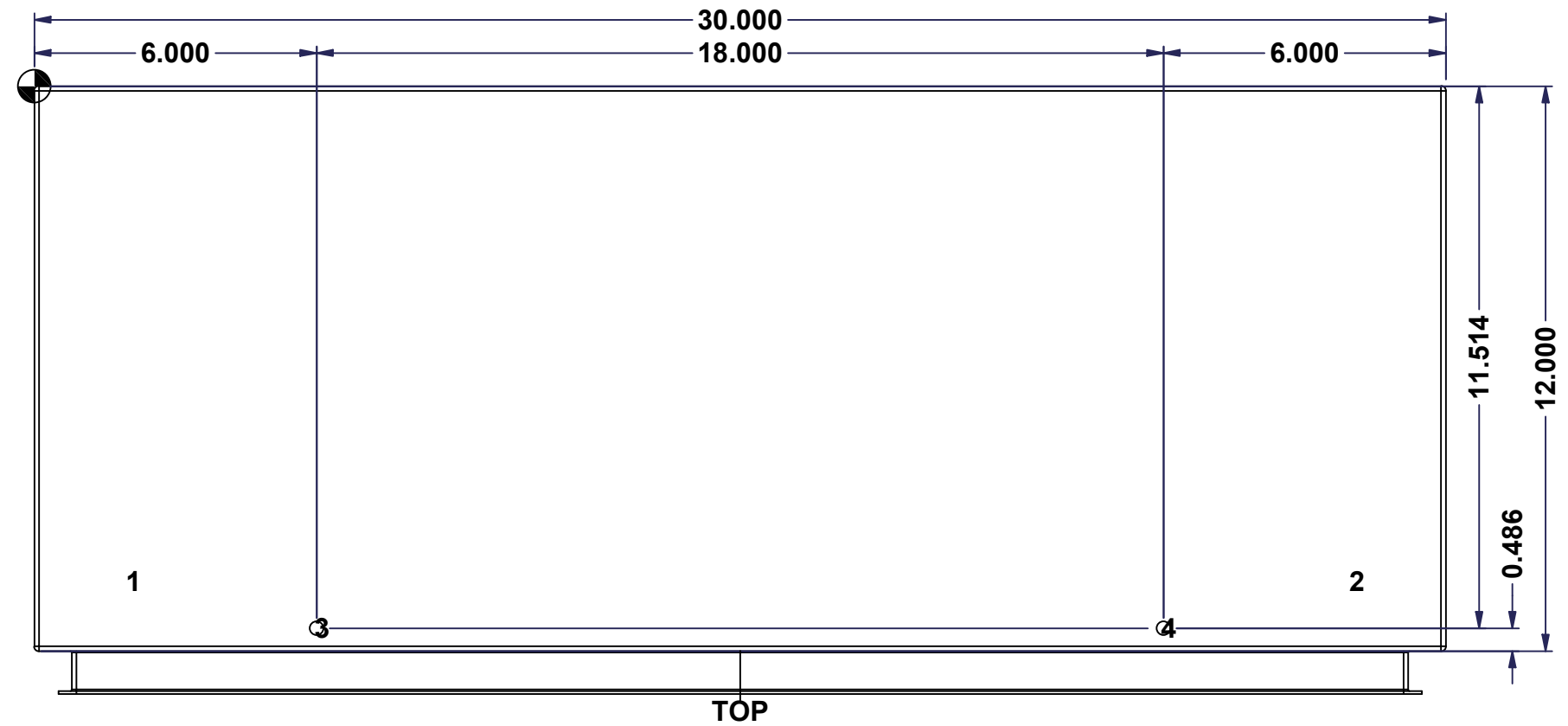
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	10.500	INSUL. STUD M6 x 18mm (Inside)

3	6.000	11.514	RND Ø0.290
4	24.000	11.514	RND Ø0.290

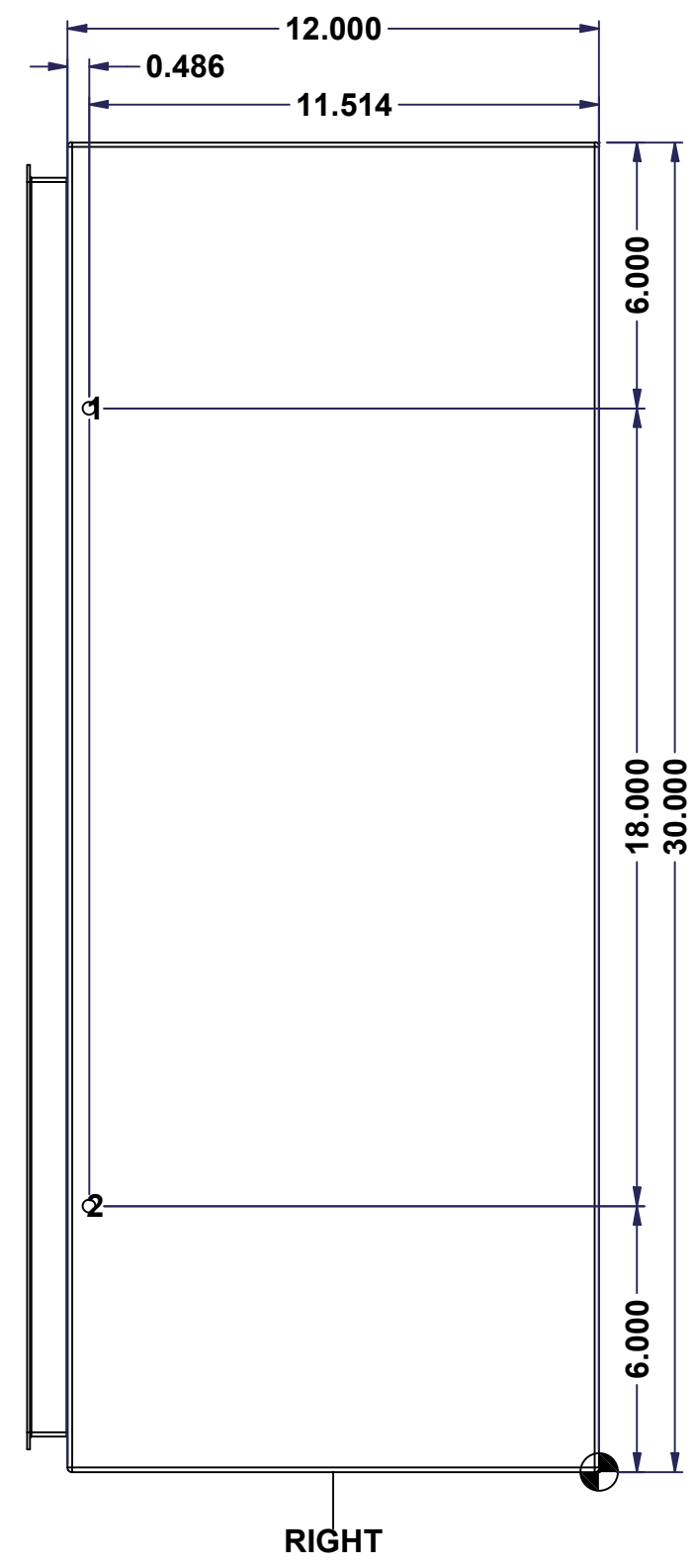


	Description	Status
	5412ESFM 30" x 30" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESFM303012THB	0
		4
		19

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.514	24.000	RND Ø0.290
2	11.514	6.000	RND Ø0.290



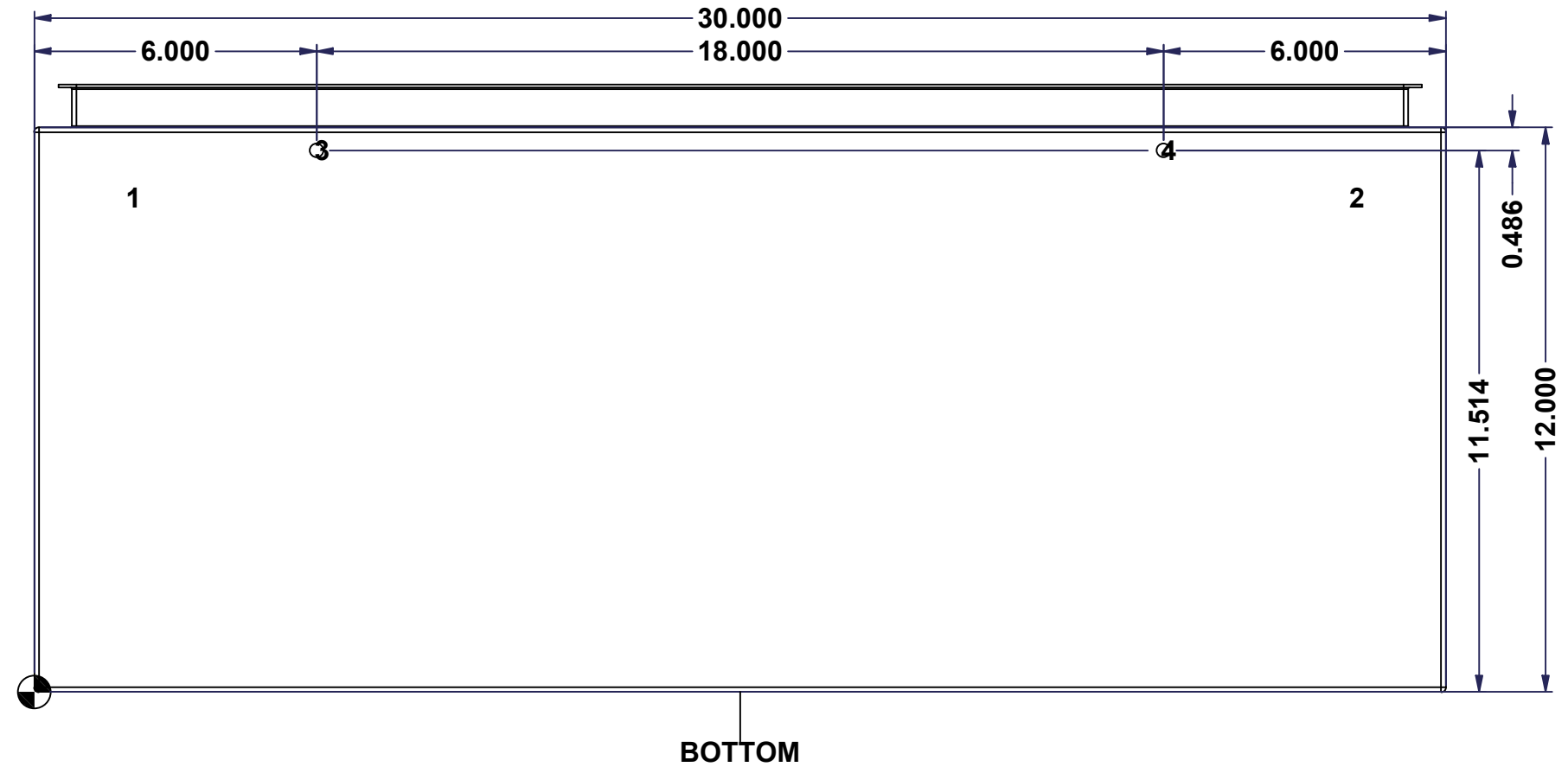
	Description	Status	
	5412ESFM 30" x 30" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESFM303012THB	0	19

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	10.500	INSUL. STUD M6 x 18mm (Inside)

3	6.000	11.514	RND Ø0.290
4	24.000	11.514	RND Ø0.290

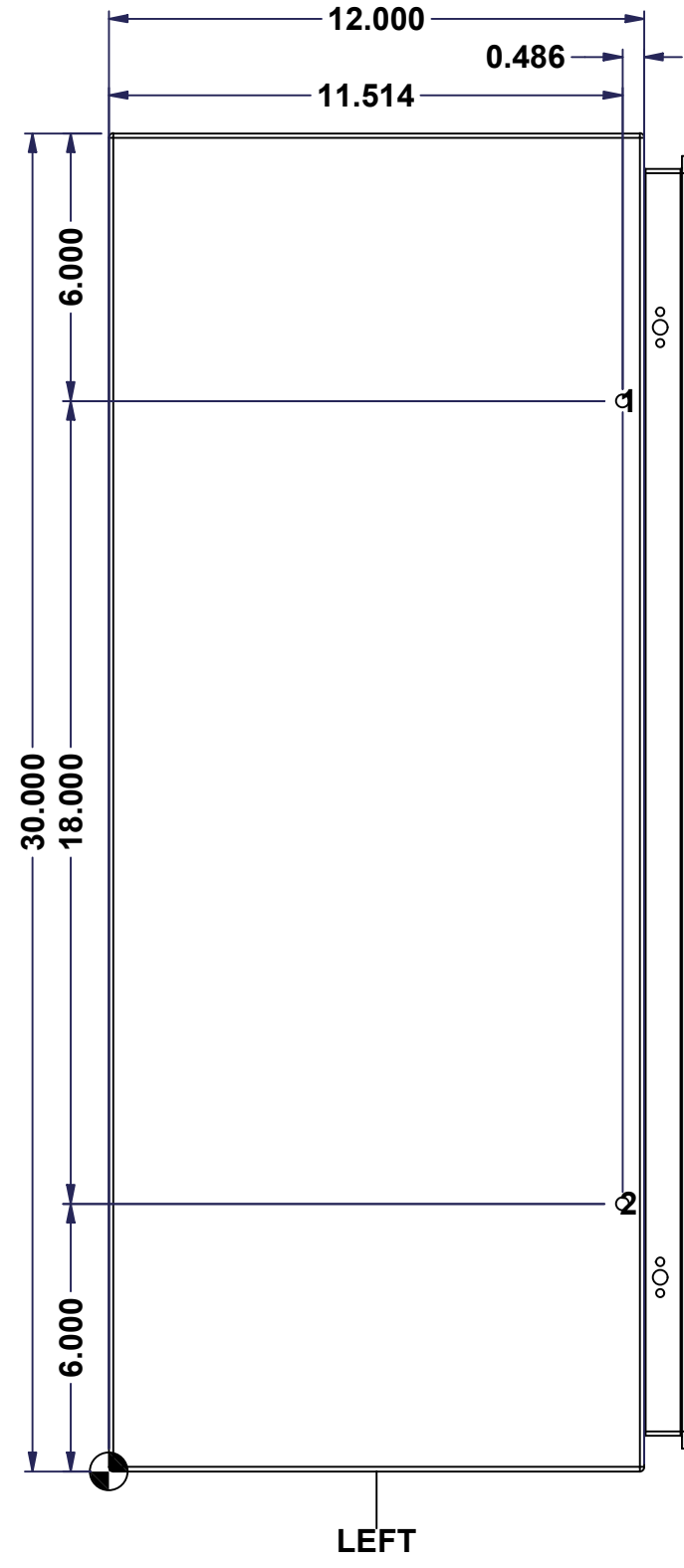


	Description	Status
	5412ESFM 30" x 30" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESFM303012THB	0 / 6
		19

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.514	24.000	RND Ø0.290
2	11.514	6.000	RND Ø0.290



	Description	Status	
	5412ESFM 30" x 30" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	5412ESFM303012THB	0	19

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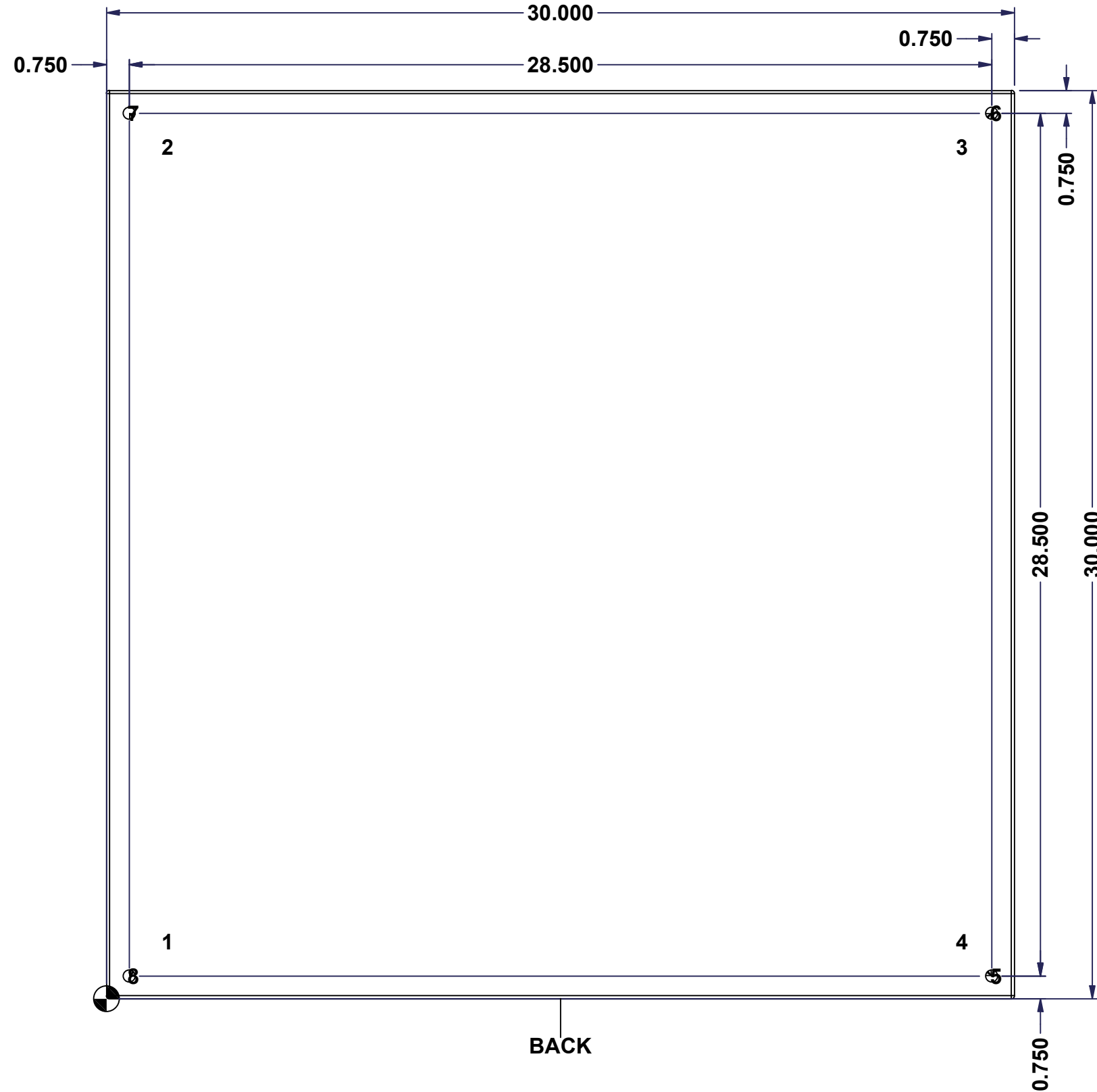
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	28.125	28.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)

5	29.250	0.750	RND Ø0.390
6	29.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

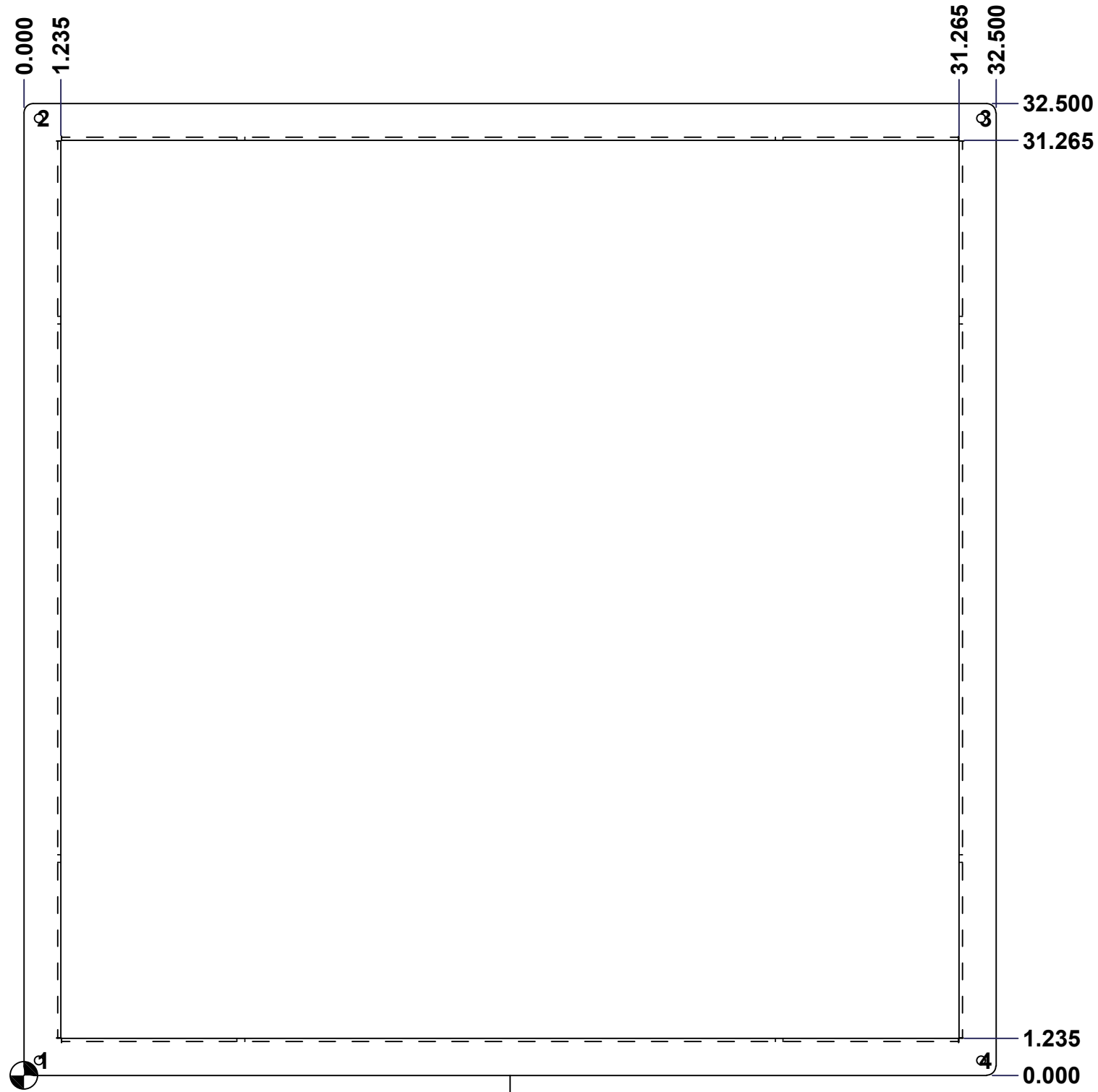


	Description	Status
	5412ESFM 30" x 30" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESFM303012THB	0 / 8
		19

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.500	0.500	RND Ø0.290
2	0.500	32.000	RND Ø0.290
3	32.000	32.000	RND Ø0.290
4	32.000	0.500	RND Ø0.290



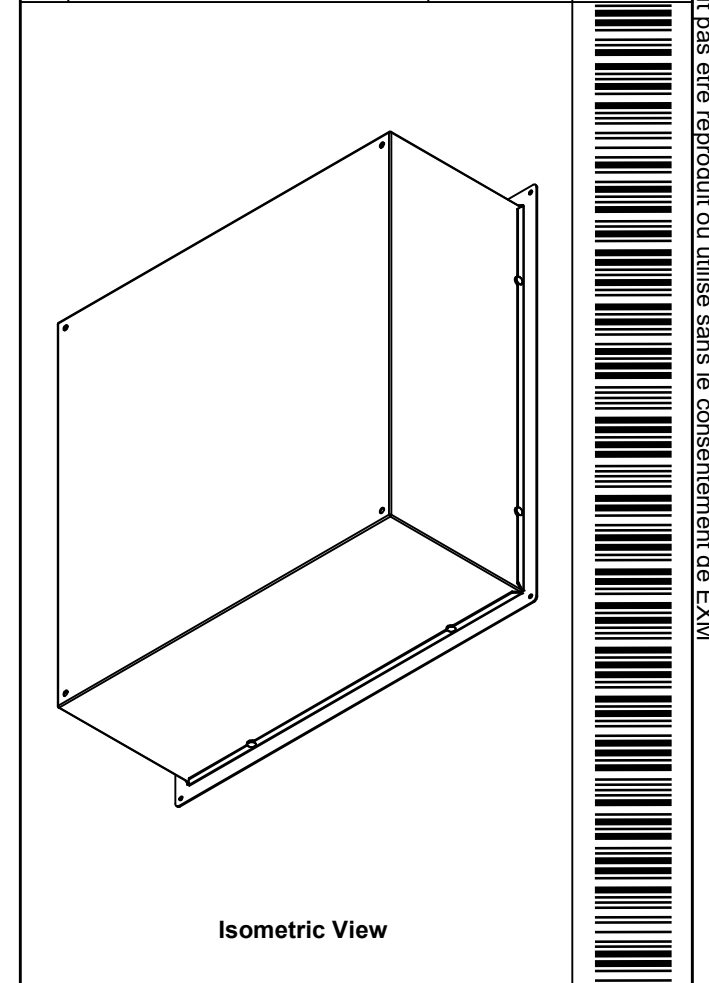
FRONT

	Description	Status
	5412ESFM 30" x 30" x 12" Flange	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESFM303012THB	0 / 9
		19

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Flatness
Aplatissement
Max 3.0mm

Projection

1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESFM303012THI-RS	0	5412ESFM 30" x 30" Right Insulation
1	5412ESFM303012THI-LS	0	5412ESFM 30" x 30" Left Insulation
1	5412ESFM303012THI-BT	0	5412ESFM 30" x 30"Bottom Insulation
1	5412ESFM303012THI-TP	0	5412ESFM 30" x 30"Top Insulation
1	5412ESFM303012THI-B	0	5412ESFM 30" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412ESFM303012THF	0	5412ESFM 30" x 30" x 12" Flange
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESFM303012THB-P	0	5412ESFM 30" x 30" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

Customer Client

Drawn By / Dessiné Par: BoxCad: BoxCad

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: Asa-61 Grey

Finish / Fini: Smooth

Description: 5412ESFM 30" x 30" x 12" Body

Part Number / Numéro Pièce: **5412ESFM303012THB**

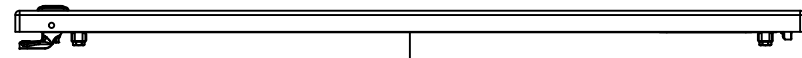
Date: 23-Dec-24

Detail Rev.:

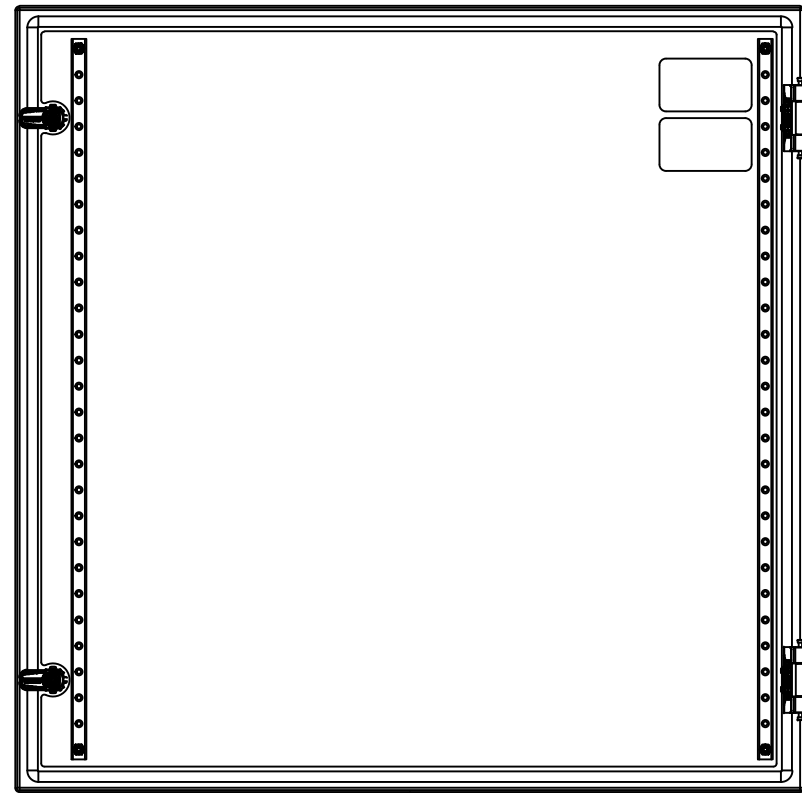
Rev.	10
0	19

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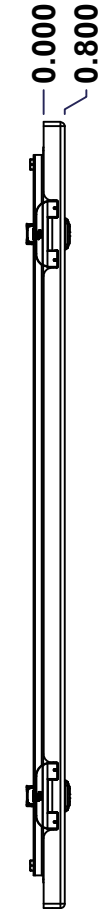
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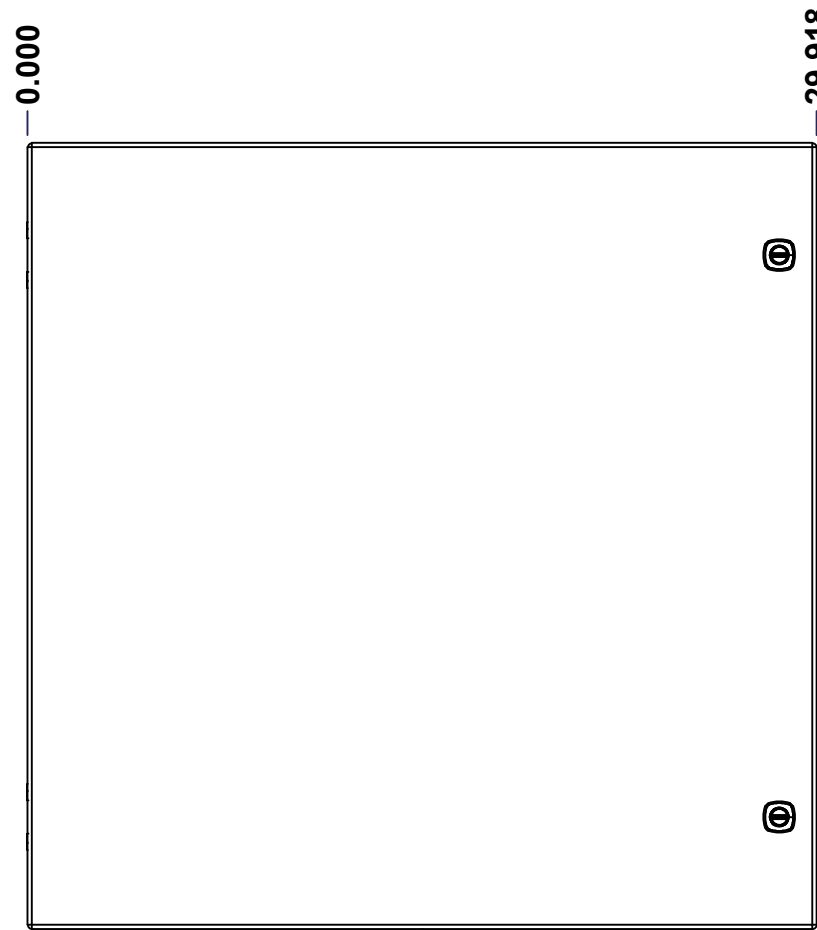
TOP



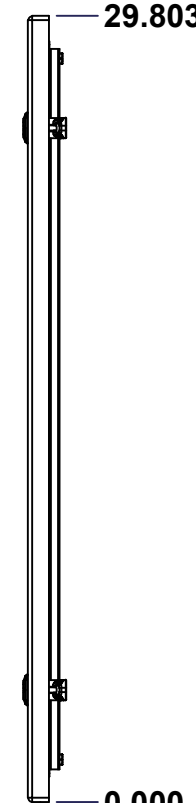
BACK



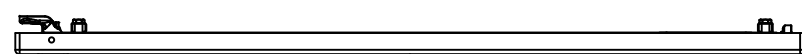
LEFT



FRONT

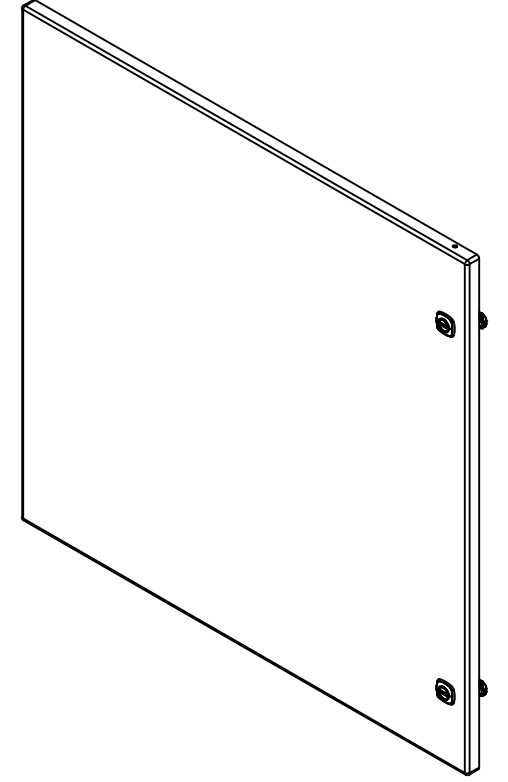


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 23-Dec-24
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth

Description: 5412ESFM 30" x 30" Cover	Detail Rev.
---------------------------------------	-------------

Part Number / Numéro Pièce: 5412ESFM303012THC	Rev. 0	11
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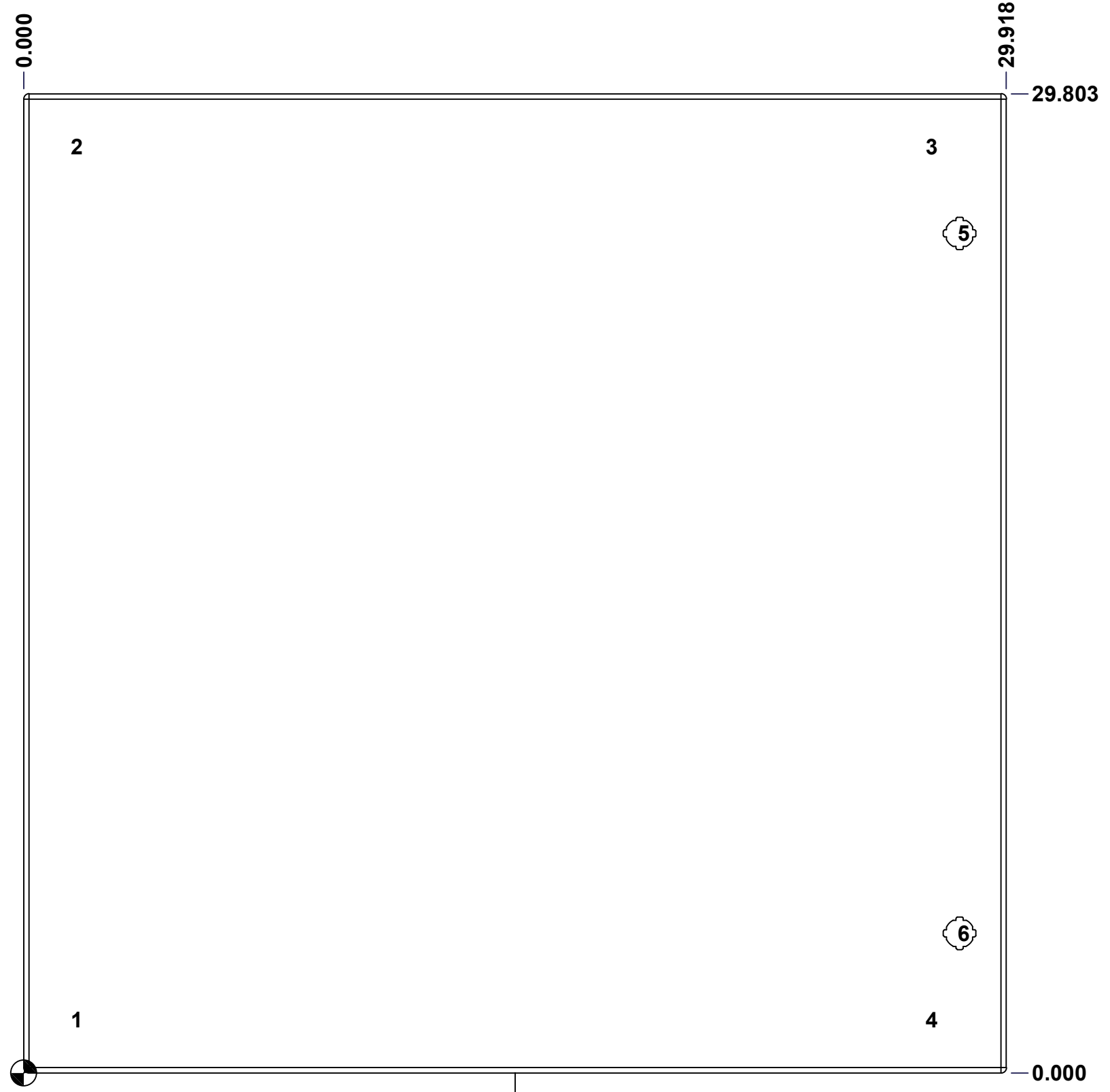
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	27.517	28.189	STUD M6 x 18mm (Inside)
4	27.517	1.614	STUD M6 x 18mm (Inside)

5	28.494	25.553	LOCK 880 SCQ4-SL @ 0.0°
6	28.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



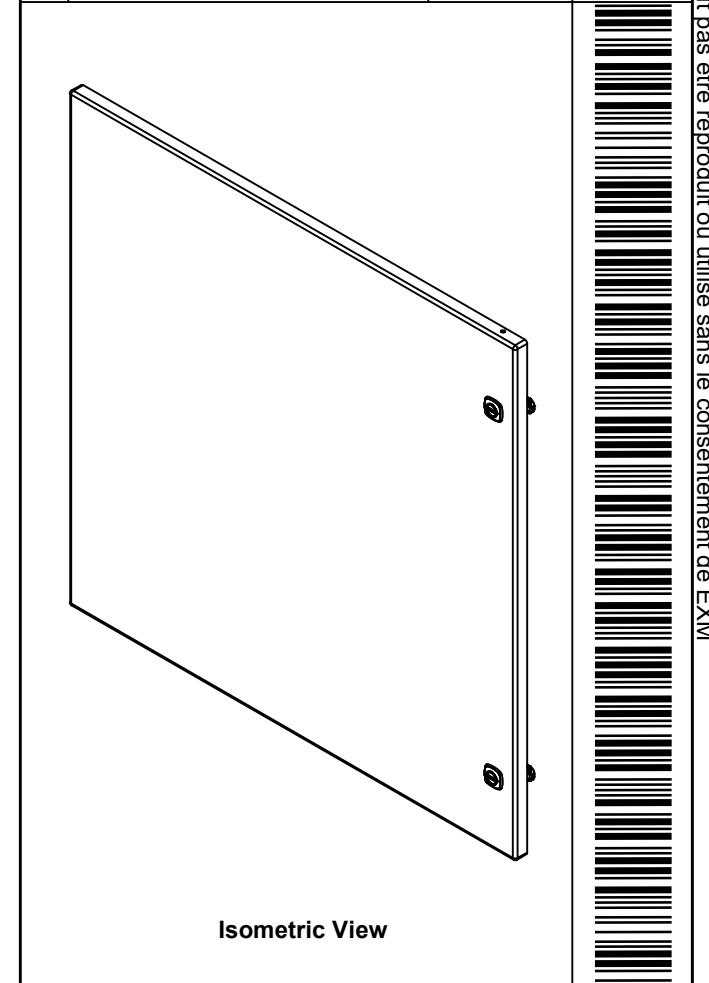
FRONT

	Description	Status
	5412ESFM 30" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESFM303012THC	0 / 12 / 19

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Isometric View


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Flatness / Aplatissement: Max 3.0mm
 Projection: 

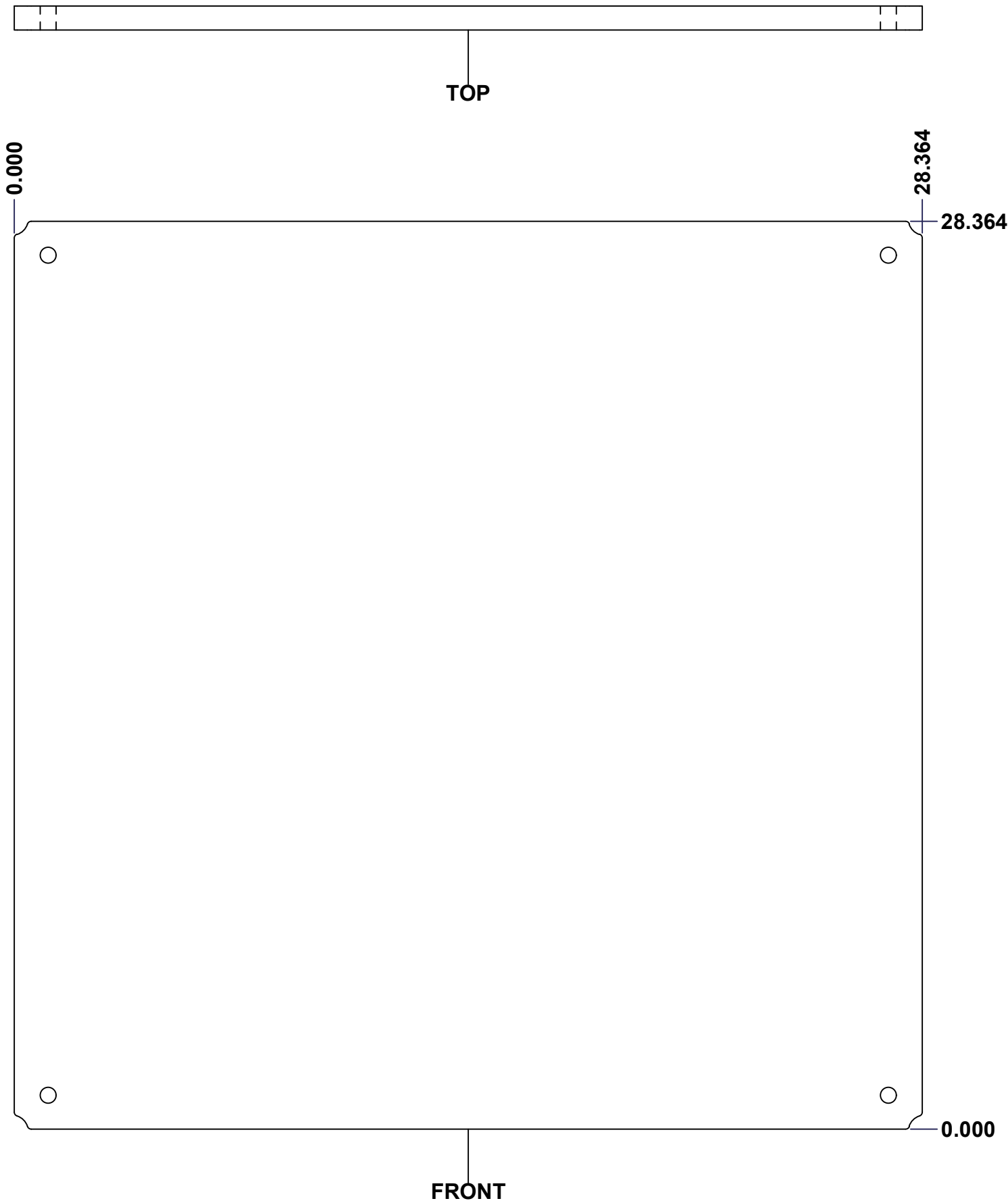
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5412ESFM303012THI-C	0	5412ESFM 30" x 30" Cover Insulation
2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
1	5412ESFM303012THG	0	5412ESFM 30" x 30" Cover Gasket Part
1	5412ESFM303012THC-P	0	5412ESFM 30" x 30" Cover Part

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 23-Dec-24
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESFM 30" x 30" Cover	Detail Rev.
Part Number / Numéro Pièce: 5412ESFM303012THC	Rev. 0

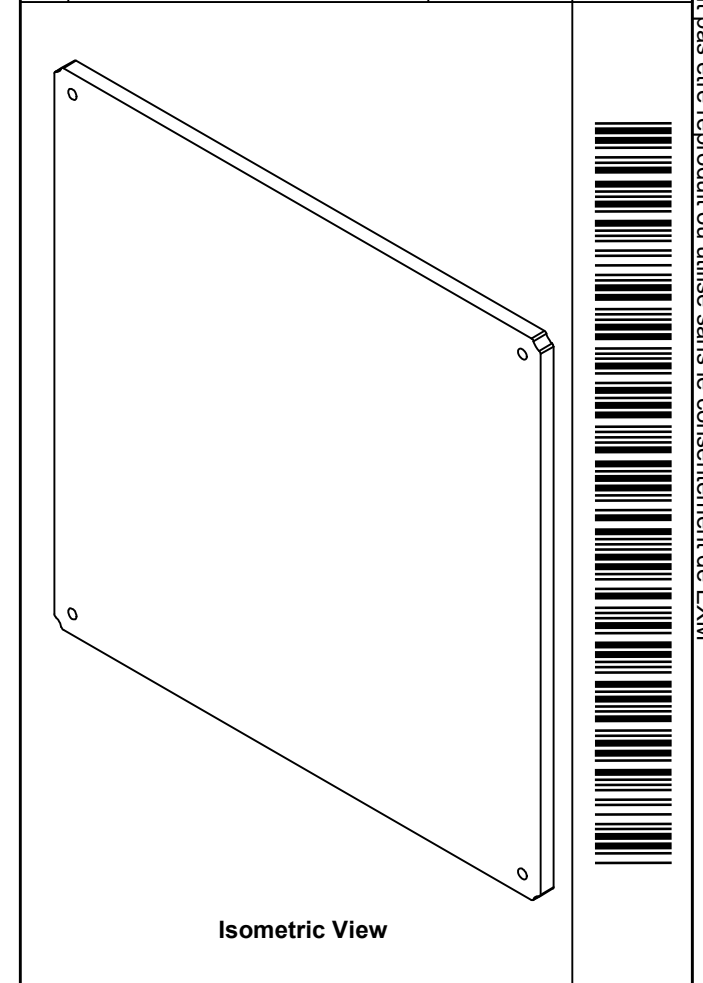
QTY	Part Number	Rev	Description
Parts List			

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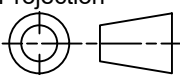
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No.	Revisions	Date	By/Par



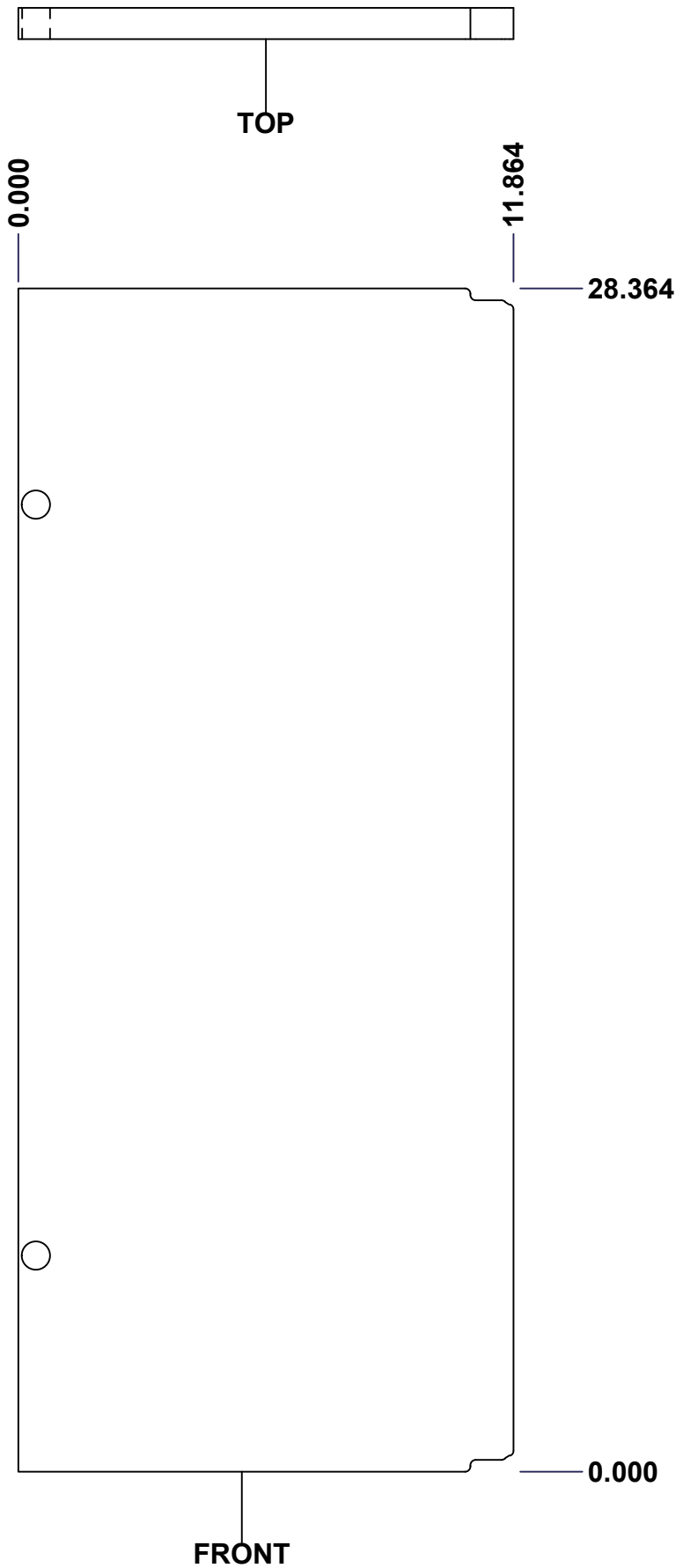
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESFM 30" x 30" Back Insulation		
Part Number Numéro Pièce	Rev.	14
5412ESFM303012THI-B	0	19

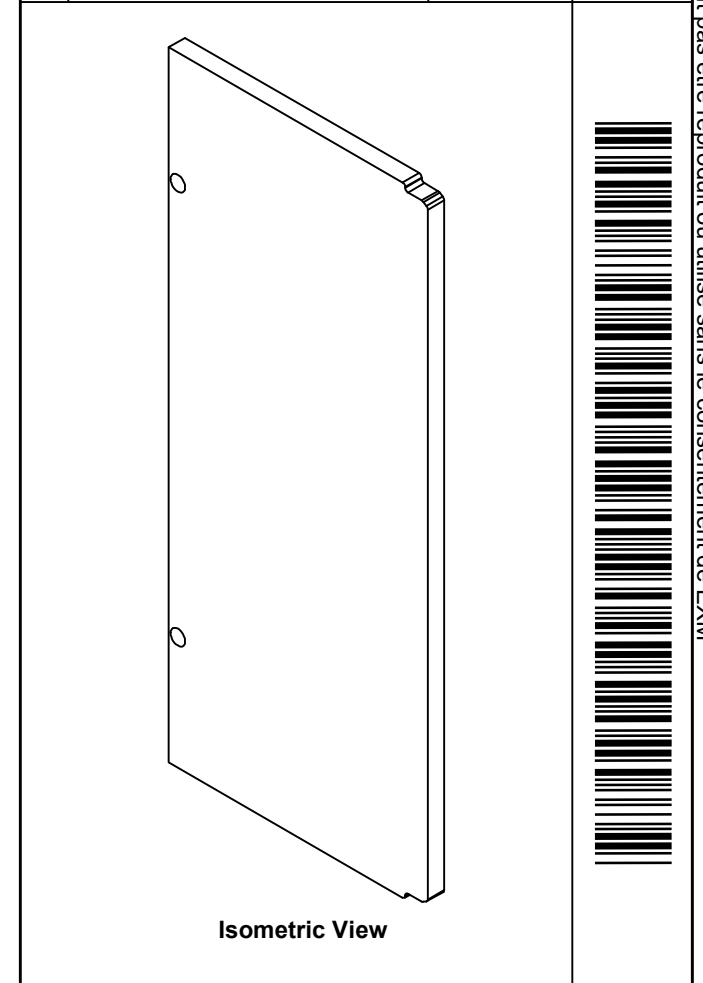
SEE BILL OF MATERIAL ON LAST PAGE


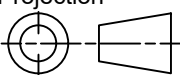
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No.	Revisions	Date	By/Par

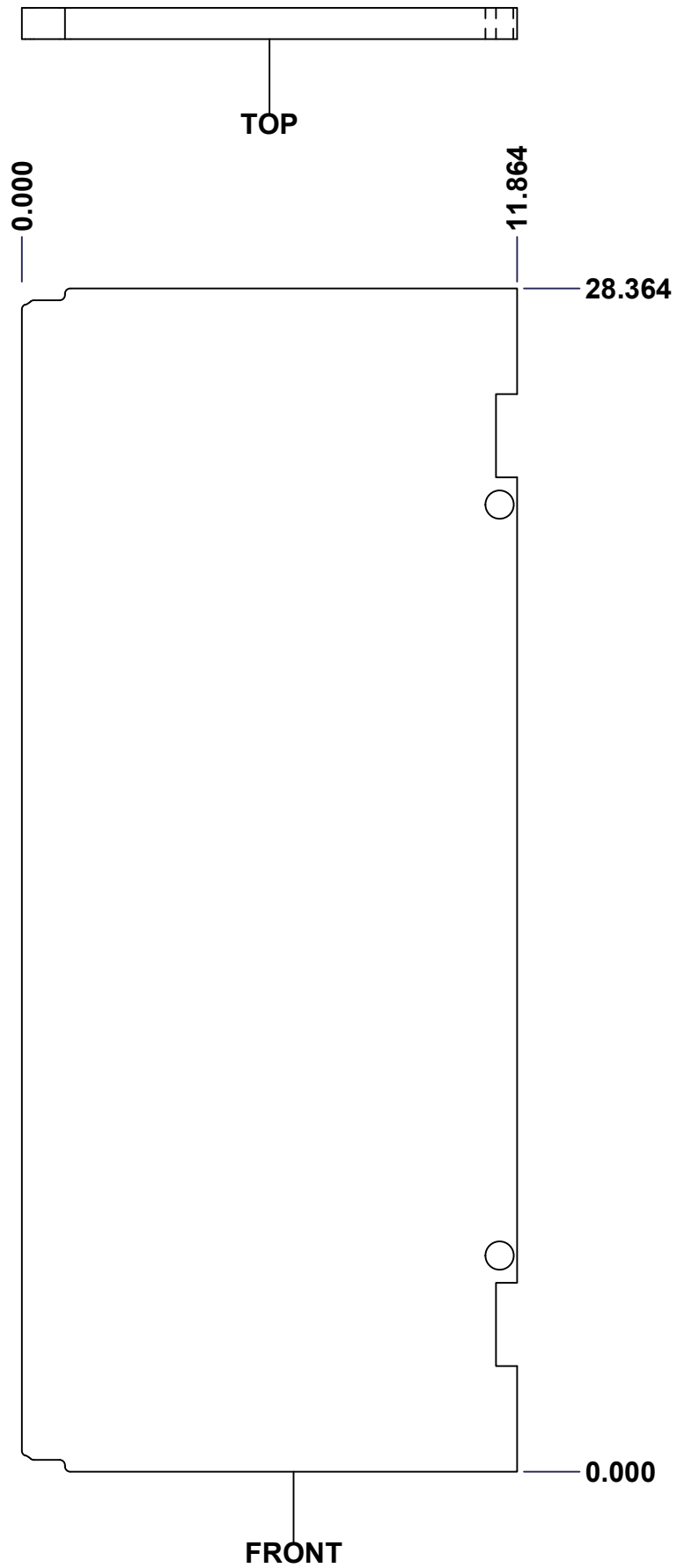


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESFM 30" x 30" Left Insulation		
Part Number Numéro Pièce	Rev.	15
5412ESFM303012THI-LS	0	19

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No.	Revisions	Date	By/Par

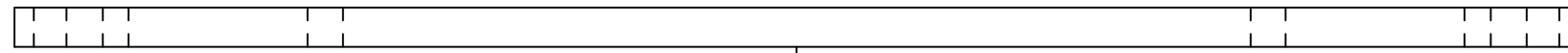
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESFM 30" x 30" Right Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESFM303012THI-RS		Rev. 16 0

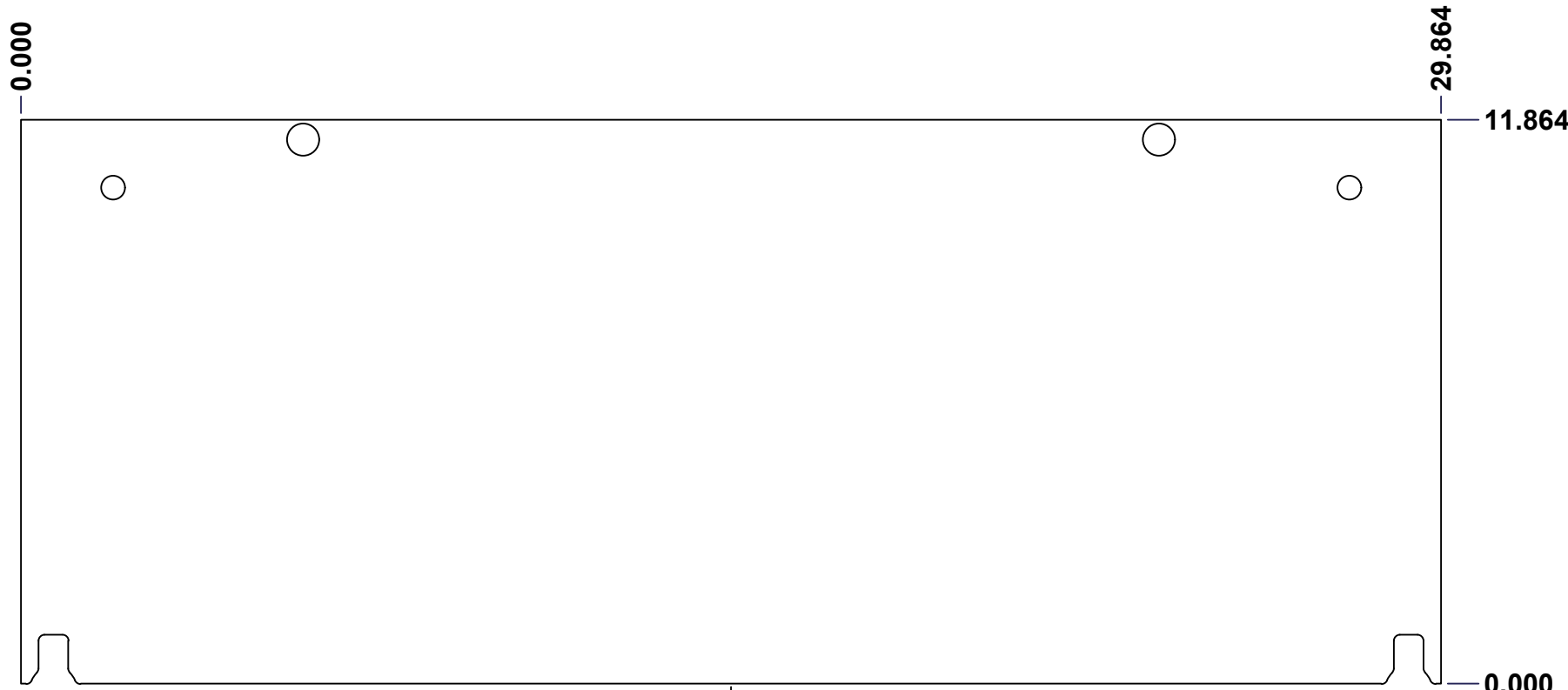
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TOP

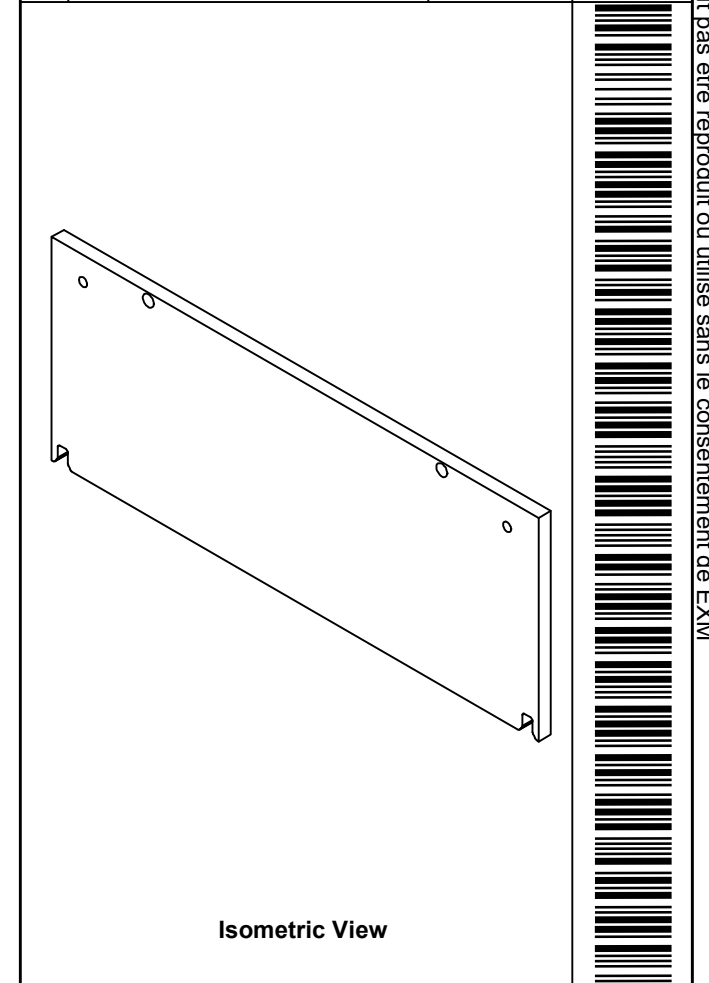


FRONT




RIGHT

No.	Revisions	Date	By/Par



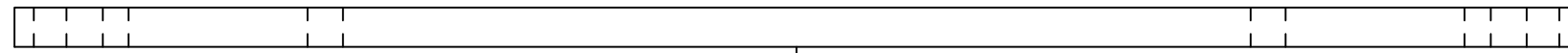
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 4/3/2024
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini Smooth	
Description 5412ESFM 30" x 30"Top Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESFM303012THI-TP		Rev. 0

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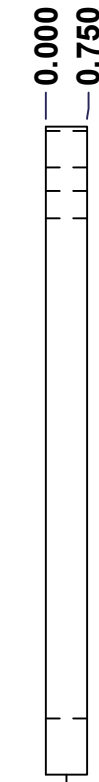
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TOP

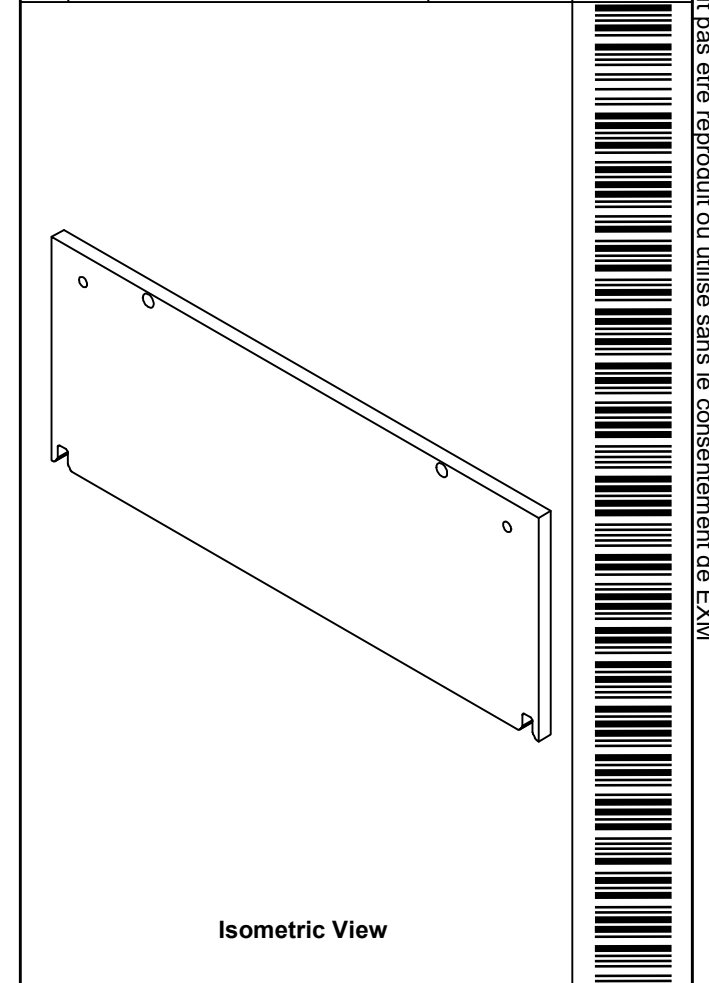


FRONT


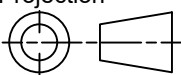


RIGHT

No.	Revisions	Date	By/Par



Isometric View

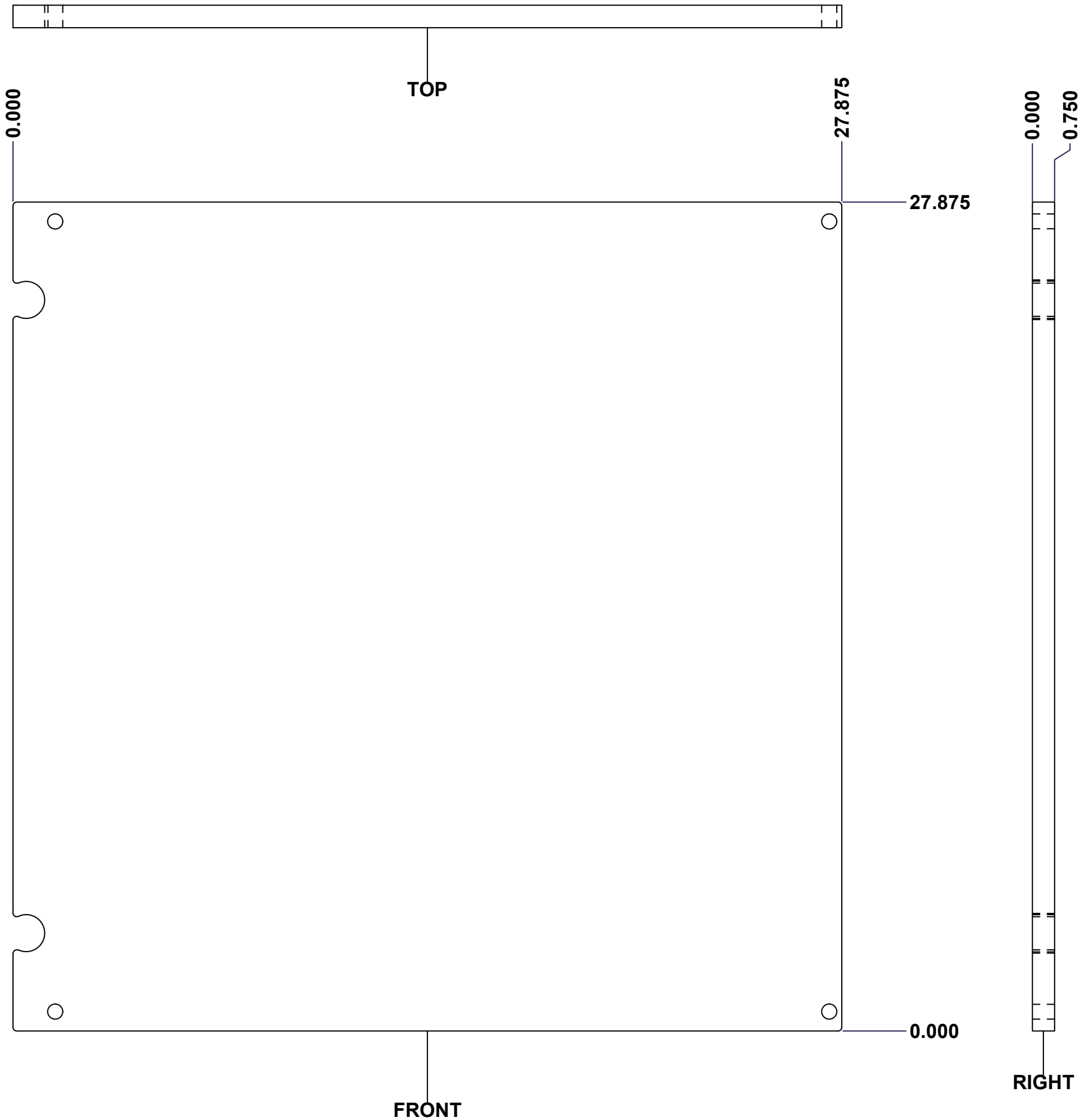
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Smooth
Description 5412ESFM 30" x 30"Bottom Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	18 19

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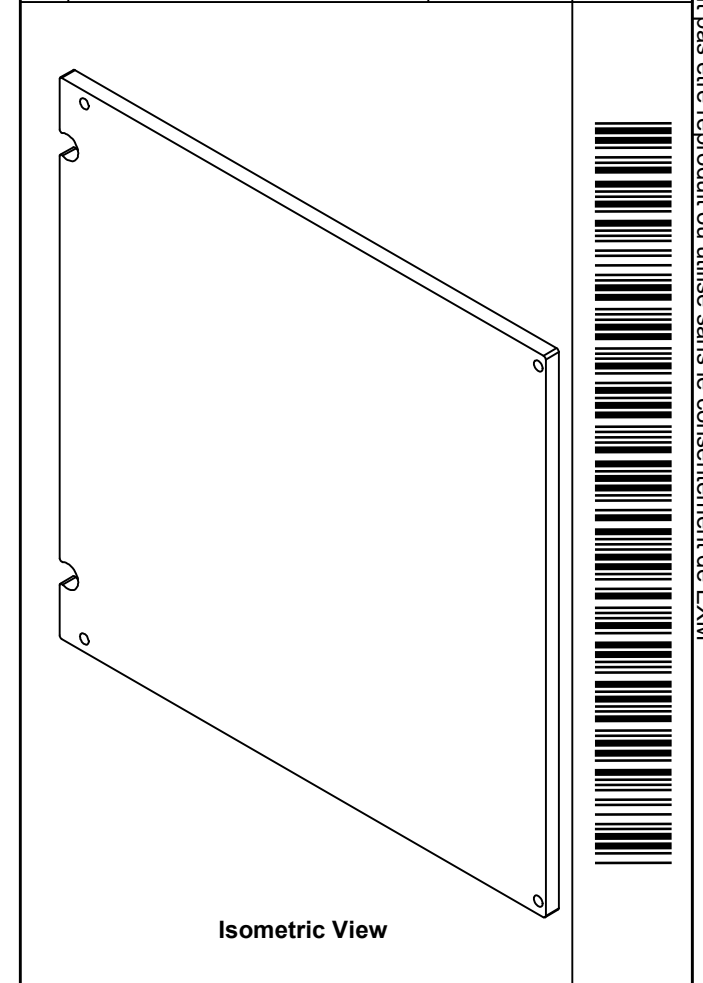
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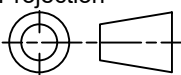
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No.	Revisions	Date	By/Par

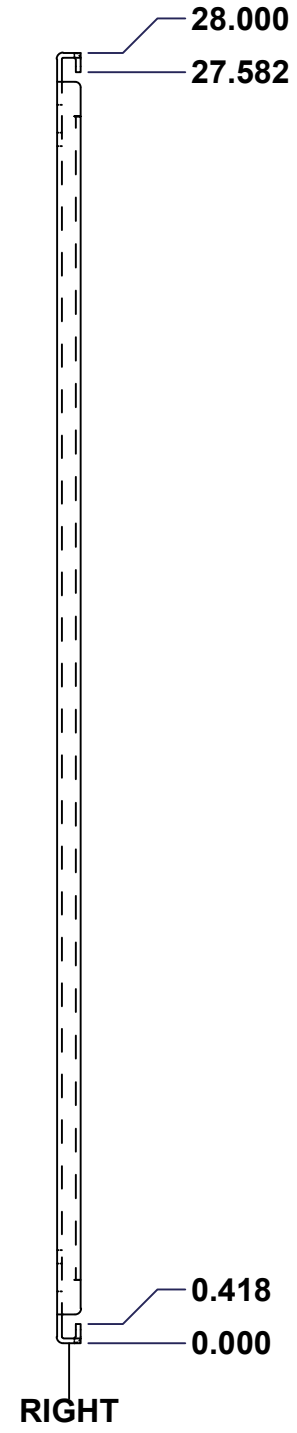
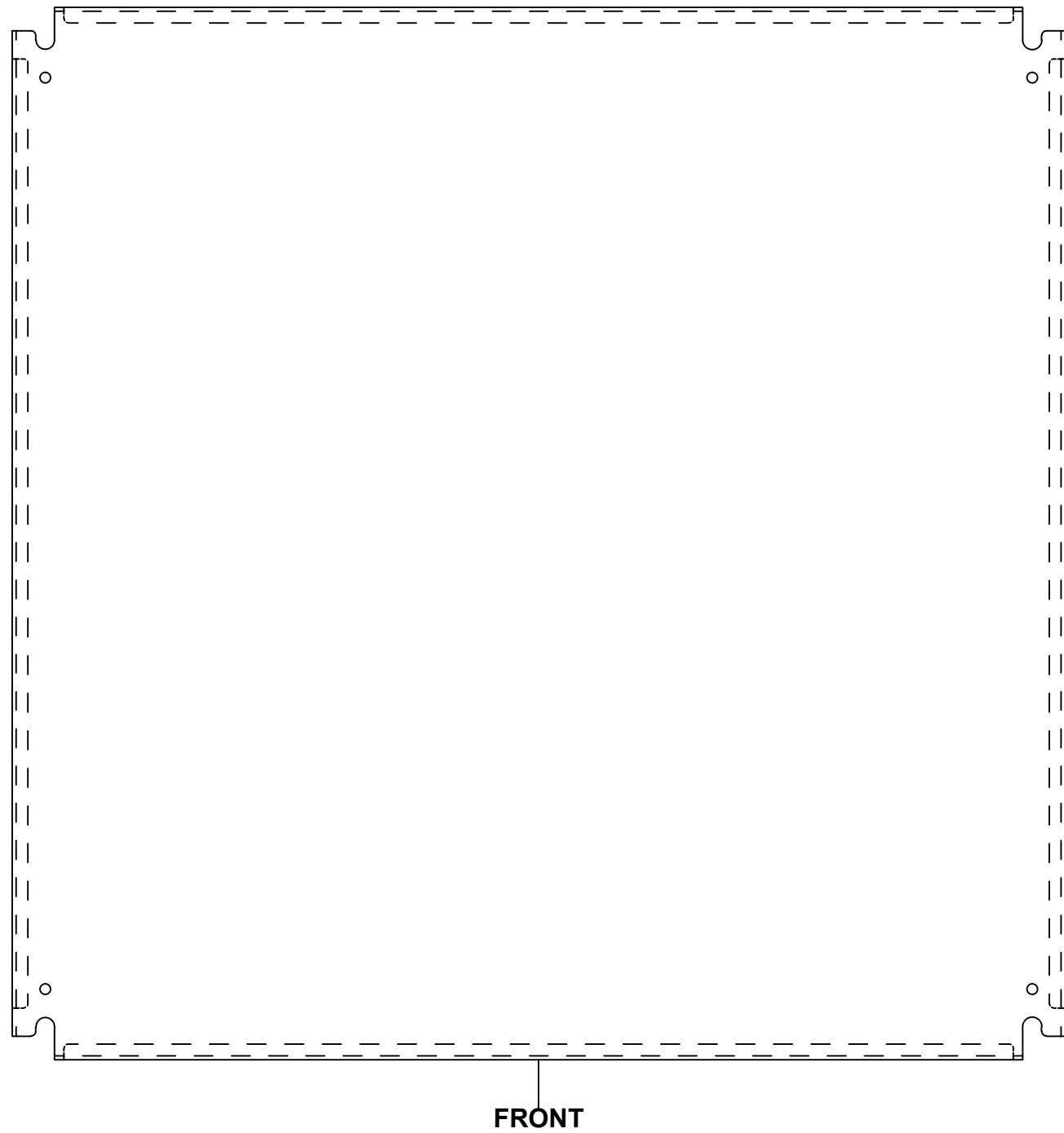
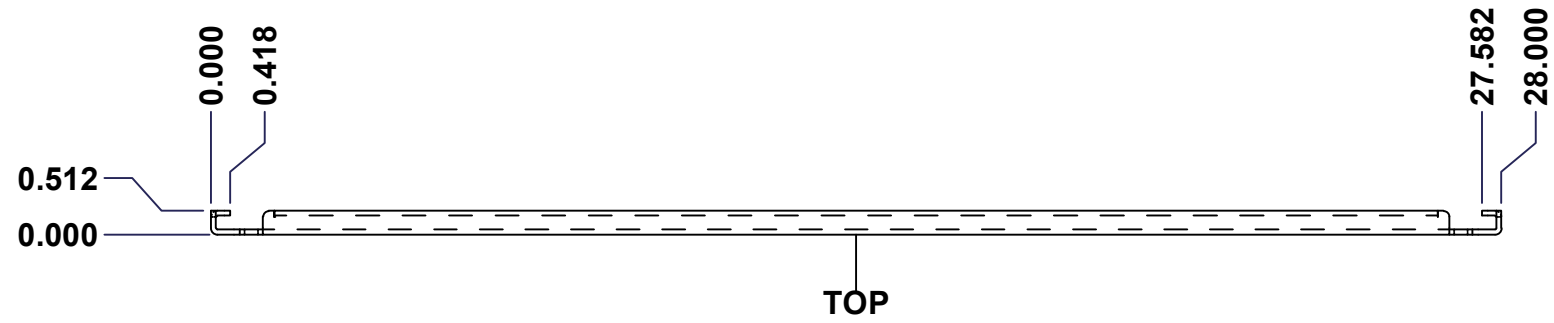


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESFM 30" x 30" Cover Insulation		
Part Number Numéro Pièce	Rev.	19
5412ESFM303012THI-C	0	19

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev. 0	1/2
881 SP3030G		

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3030G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

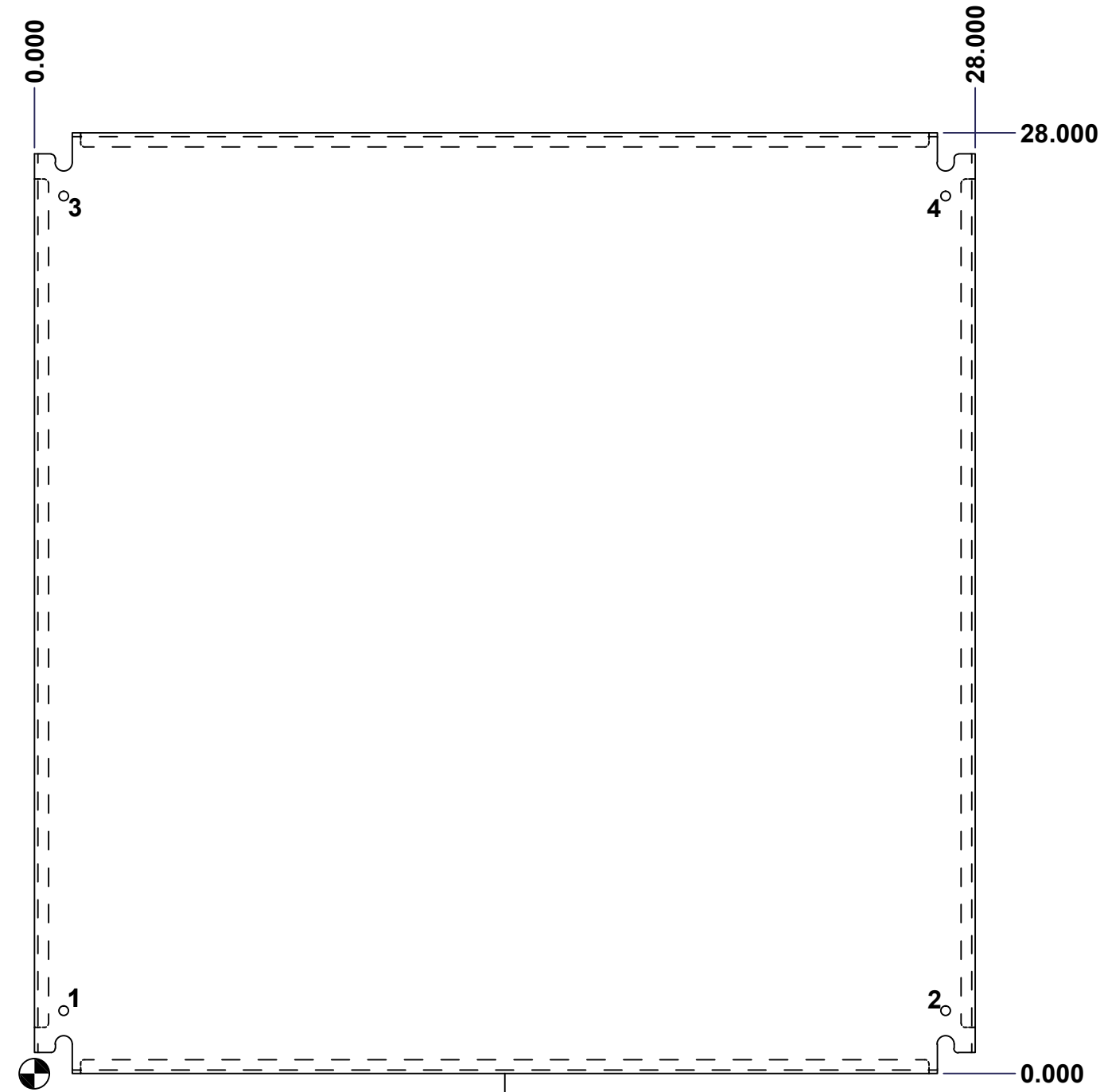
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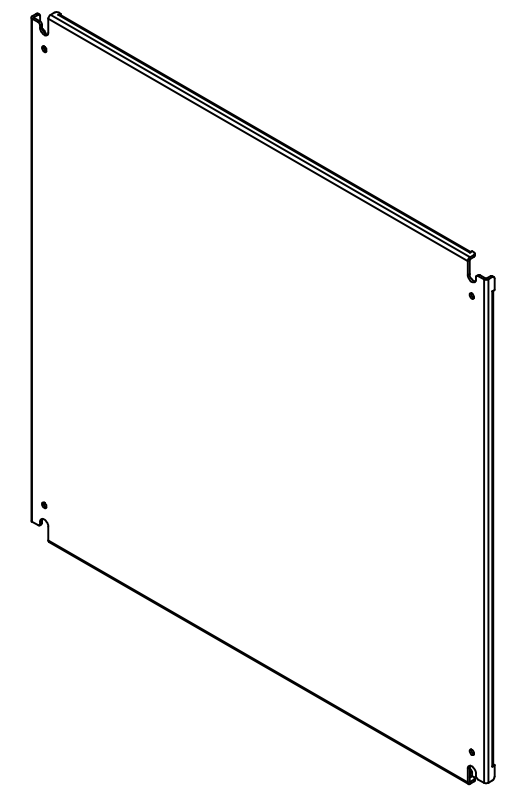
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	27.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par


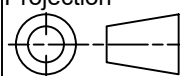


FRONT



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev.
881 SP3030G	0
	2
	2