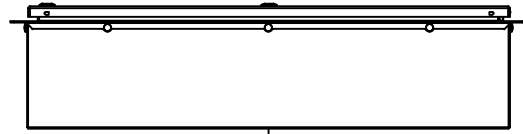
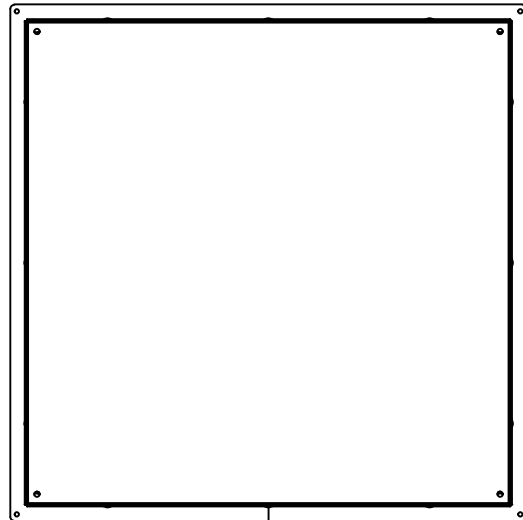


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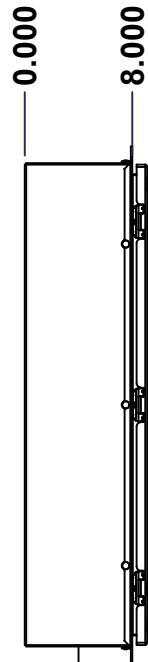
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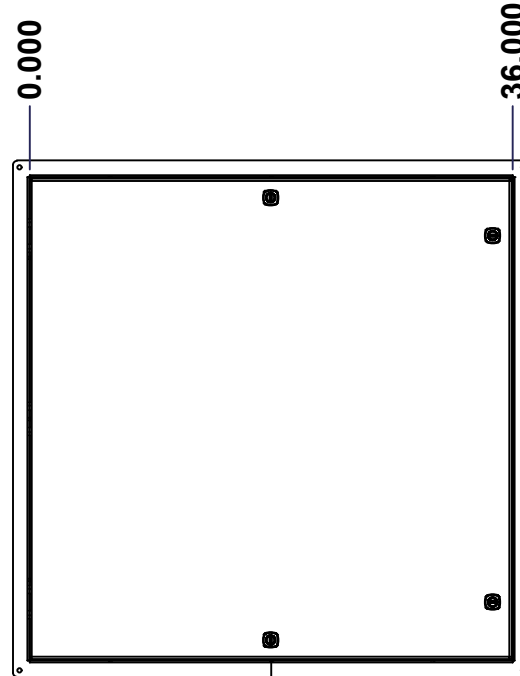
TOP



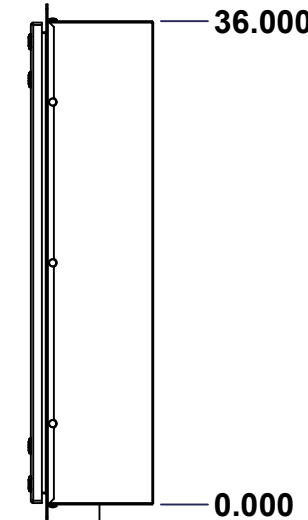
BACK



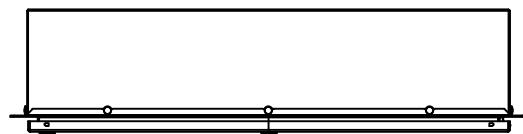
LEFT



FRONT

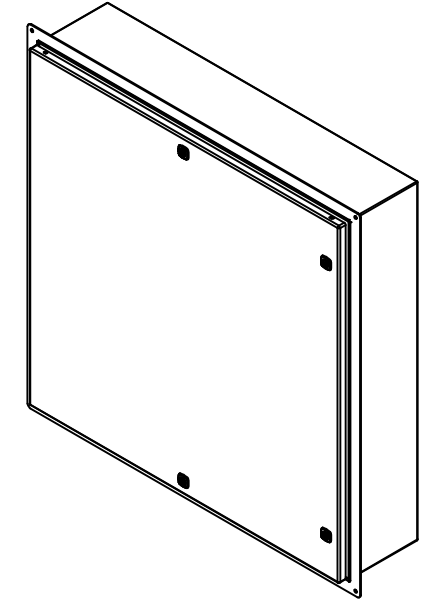


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View

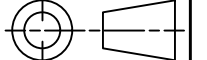


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Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|---|-----------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 24-Dec-24 |
| Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |

| | |
|---|-------------|
| Description: 5412ESFM 36" x 36" x 8" Assembly | Detail Rev. |
|---|-------------|

| | | |
|--|--------|---|
| Part Number / Numéro Pièce: 5412ESFM363608TH | Rev. 0 | 1 |
|--|--------|---|

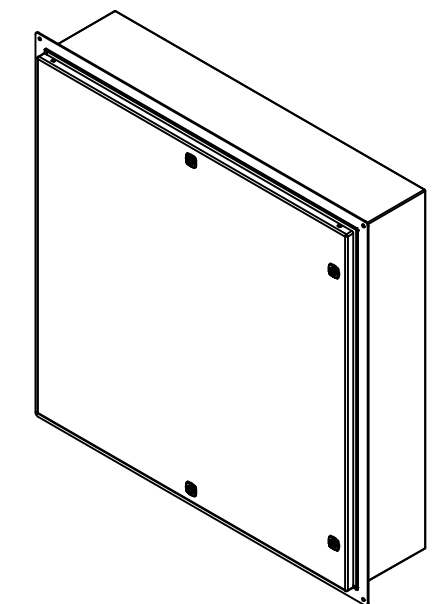
SEE BILL OF MATERIAL ON LAST PAGE

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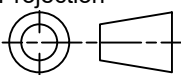
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| NOTE | |
|------|--|
| ITEM | DESCRIPTION |
| 1 | NEMA 4, 12 Enclosure (IP66) |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W R5 Insulation (Installed aluminum visible) |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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Isometric View

| | |
|--|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement |
| | Max 3.0mm |
| Projection |  |
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 24-Dec-24 |
| Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |

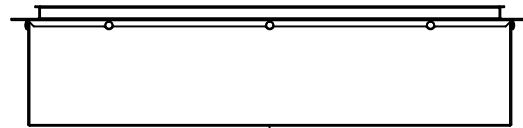
| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 1 | White label with product number |

| Qty | Part Number | Rev | Description |
|------------|-------------------|-----|--|
| 8 | STK-Q-00600 | 2 | M12 to M8 Adaptor |
| 1 | 881 SP3636G | 0 | 881 SP - Inner Panel |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ESFM363608THC | 0 | 5412ESFM 36" x 36" Cover |
| 1 | 5412ESFM363608THB | 0 | 5412ESFM 36" x 36" x 8" Body |
| 3 | STK-Q-04050-08 | 0 | M6 x 8mm Hexagon Socket Head Machine Screw |
| Parts List | | | |

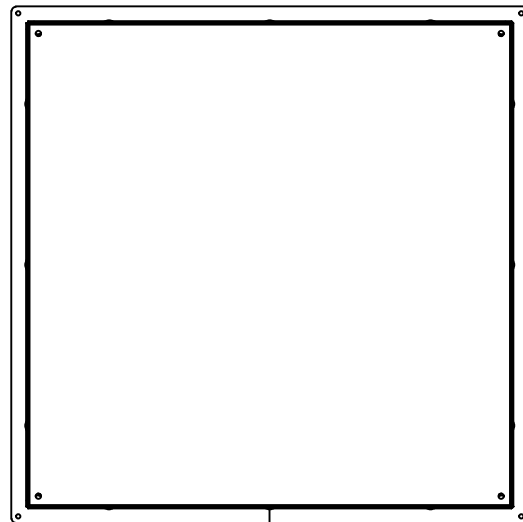
| | | | |
|-----------------------------|----------------------------------|----------------|--------|
| Color Couleur | Asa-61 Grey | Finish Fini | Smooth |
| Description | 5412ESFM 36" x 36" x 8" Assembly | | |
| Part Number Numéro Pièce | 5412ESFM363608TH | | Rev. 0 |
| | | | 2 |
| | | | 19 |

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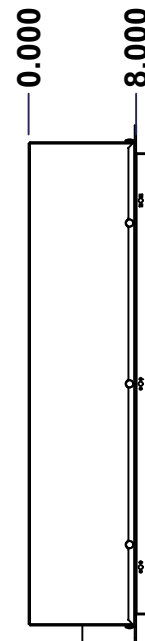
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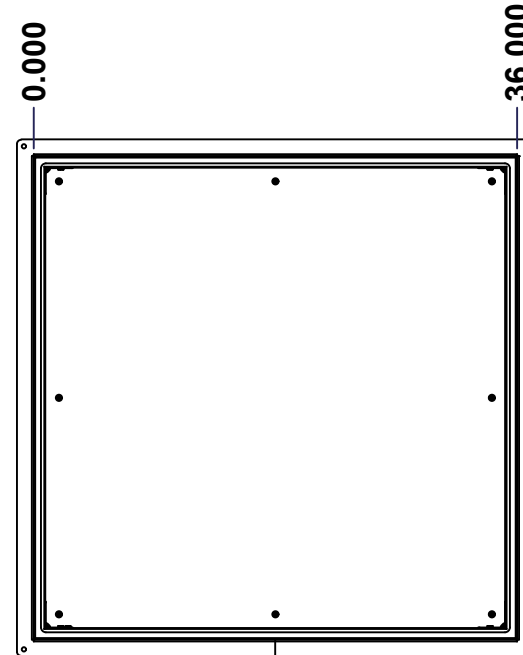
TOP



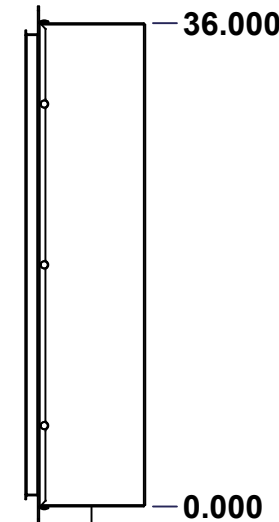
BACK



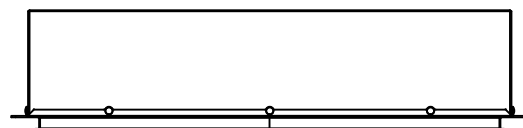
LEFT



FRONT

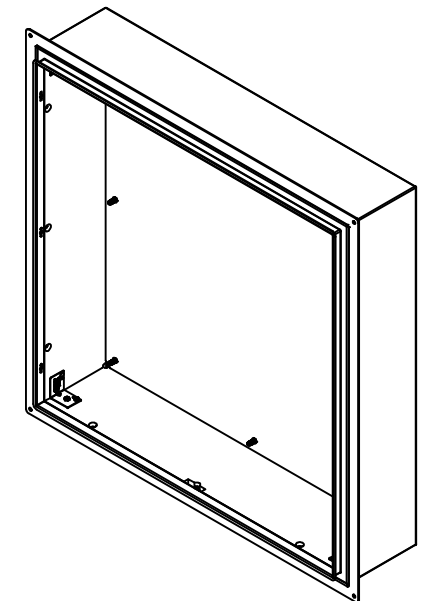


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
| | | | |
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Isometric View

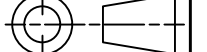


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Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|---|-----------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 24-Dec-24 |
| Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |
| Description: 5412ESFM 36" x 36" x 8" Body | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESFM363608THB | Rev. 3 |
| SEE BILL OF MATERIAL ON LAST PAGE | 0 |

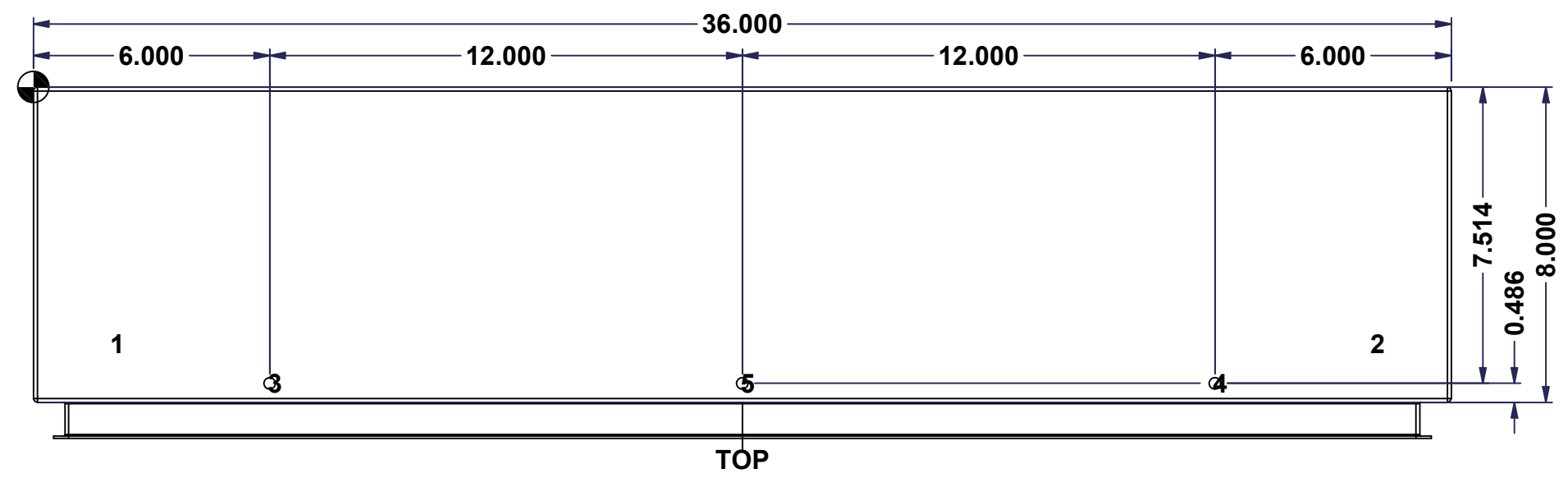
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|-------|--------------------------------|
| 1 | 2.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 34.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| ----- | | | |
| 3 | 6.000 | 7.514 | RND Ø0.290 |
| 4 | 30.000 | 7.514 | RND Ø0.290 |
| 5 | 18.000 | 7.514 | RND Ø0.290 |

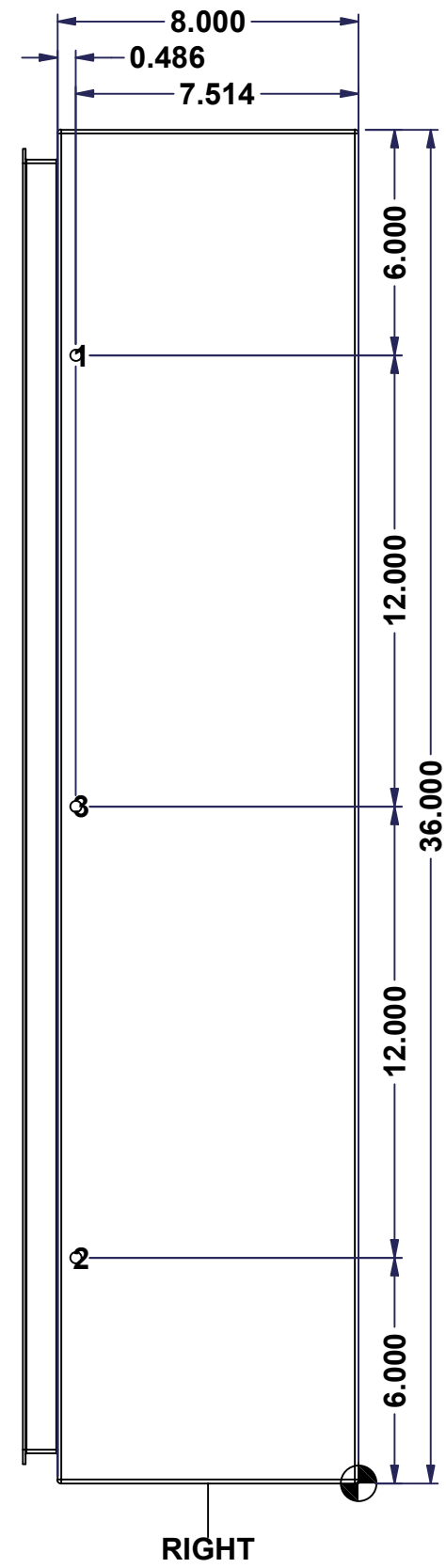


| | | |
|--|------------------------------|----------|
| | Description | Status |
| | 5412ESFM 36" x 36" x 8" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESFM363608THB | 0 |
| | | 4 |
| | | 19 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|-------|--------|-------------|
| HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 7.514 | 30.000 | RND Ø0.290 |
| 2 | 7.514 | 6.000 | RND Ø0.290 |
| 3 | 7.514 | 18.000 | RND Ø0.290 |



| | | | |
|--|------------------------------|----------|----|
| | Description | Status | |
| | 5412ESFM 36" x 36" x 8" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | 5 |
| | 5412ESFM363608THB | 0 | 19 |

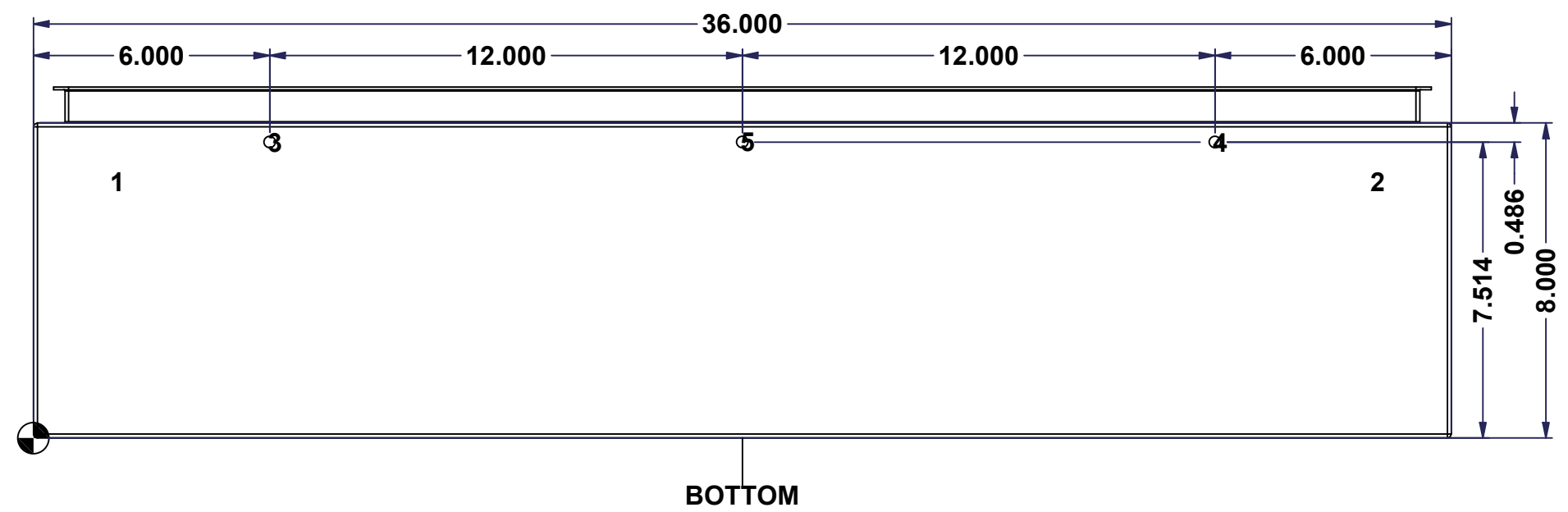
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|-------|--------------------------------|
| 1 | 2.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 34.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| ----- | | | |
| 3 | 6.000 | 7.514 | RND Ø0.290 |
| 4 | 30.000 | 7.514 | RND Ø0.290 |
| 5 | 18.000 | 7.514 | RND Ø0.290 |



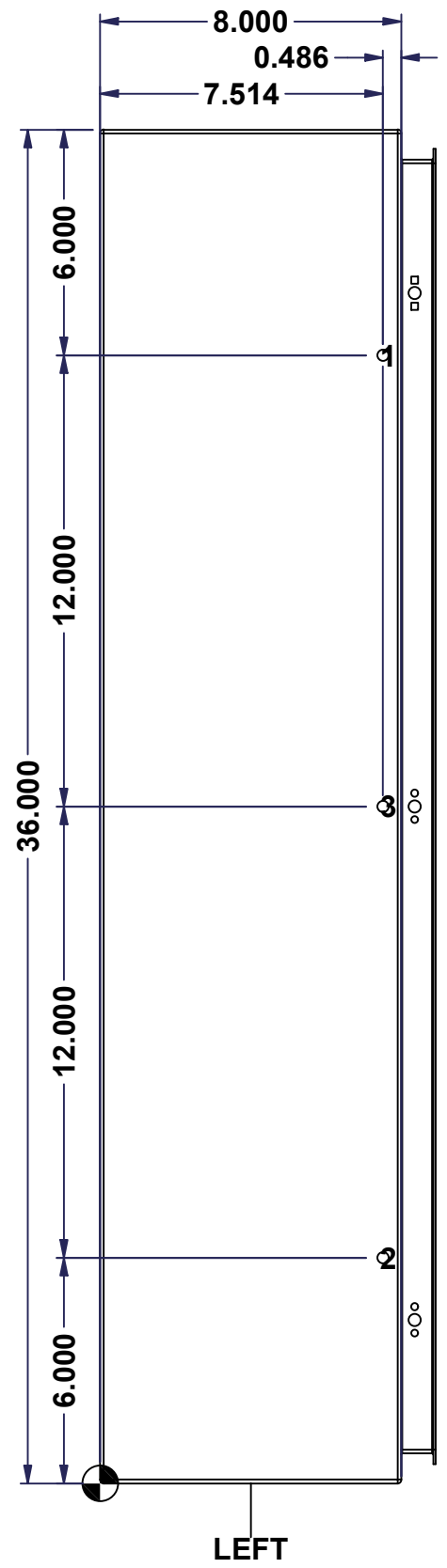
BOTTOM

| | | |
|--|------------------------------|--------------|
| | Description | Status |
| | 5412ESFM 36" x 36" x 8" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESFM363608THB | 0 / 6 |
| | | 19 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|-------|--------|-------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 7.514 | 30.000 | RND Ø0.290 |
| 2 | 7.514 | 6.000 | RND Ø0.290 |
| 3 | 7.514 | 18.000 | RND Ø0.290 |



| | | | |
|--|------------------------------|----------|----|
| | Description | Status | |
| | 5412ESFM 36" x 36" x 8" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | 7 |
| | 5412ESFM363608THB | 0 | 19 |

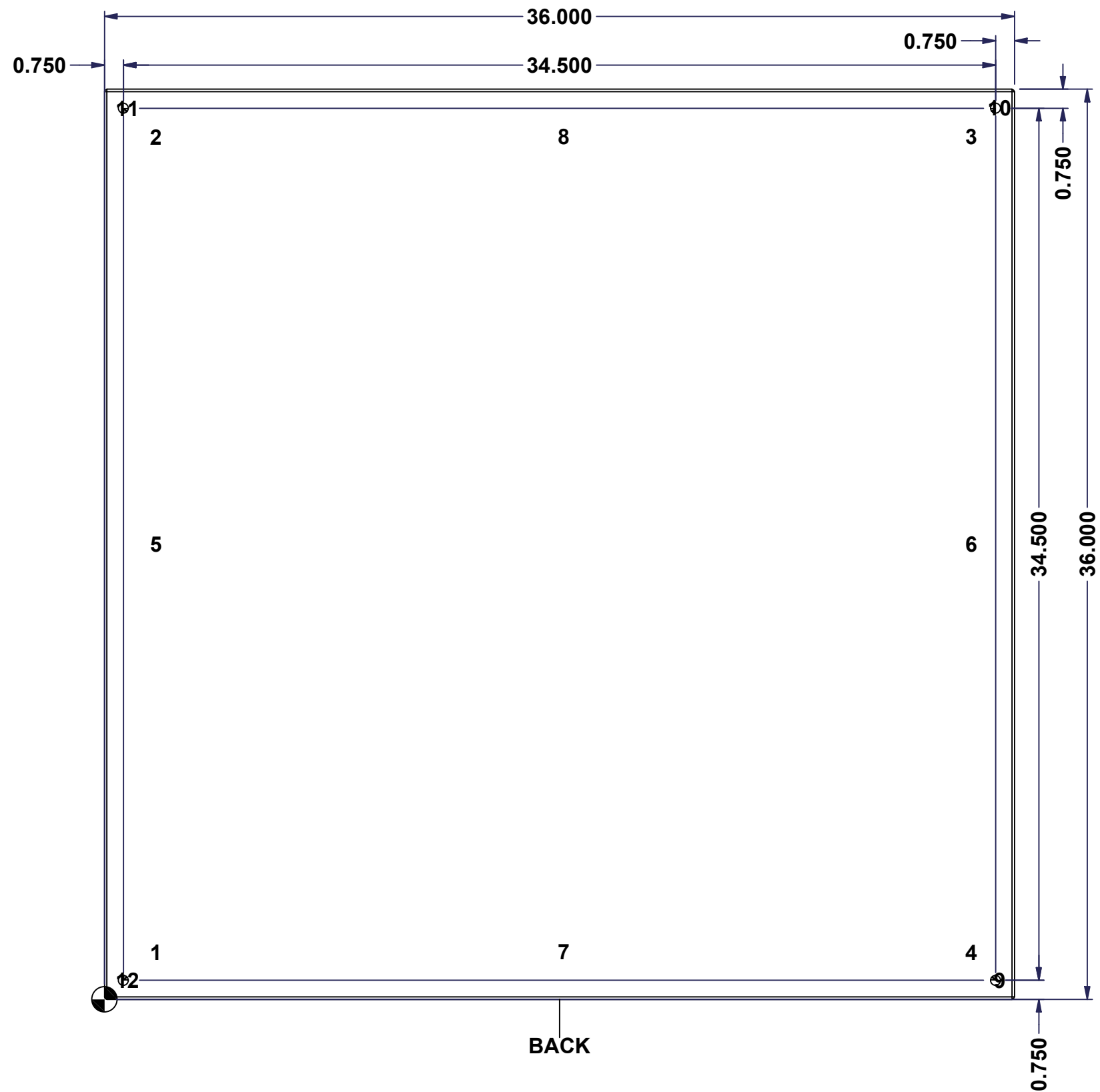
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 34.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 34.125 | 34.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 34.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 1.875 | 18.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 34.125 | 18.000 | IP STUD M8 x 35mm (Inside) |
| 7 | 18.000 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 8 | 18.000 | 34.125 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 9 | 35.250 | 0.750 | RND Ø0.390 |
| 10 | 35.250 | 35.250 | RND Ø0.390 |
| 11 | 0.750 | 35.250 | RND Ø0.390 |
| 12 | 0.750 | 0.750 | RND Ø0.390 |

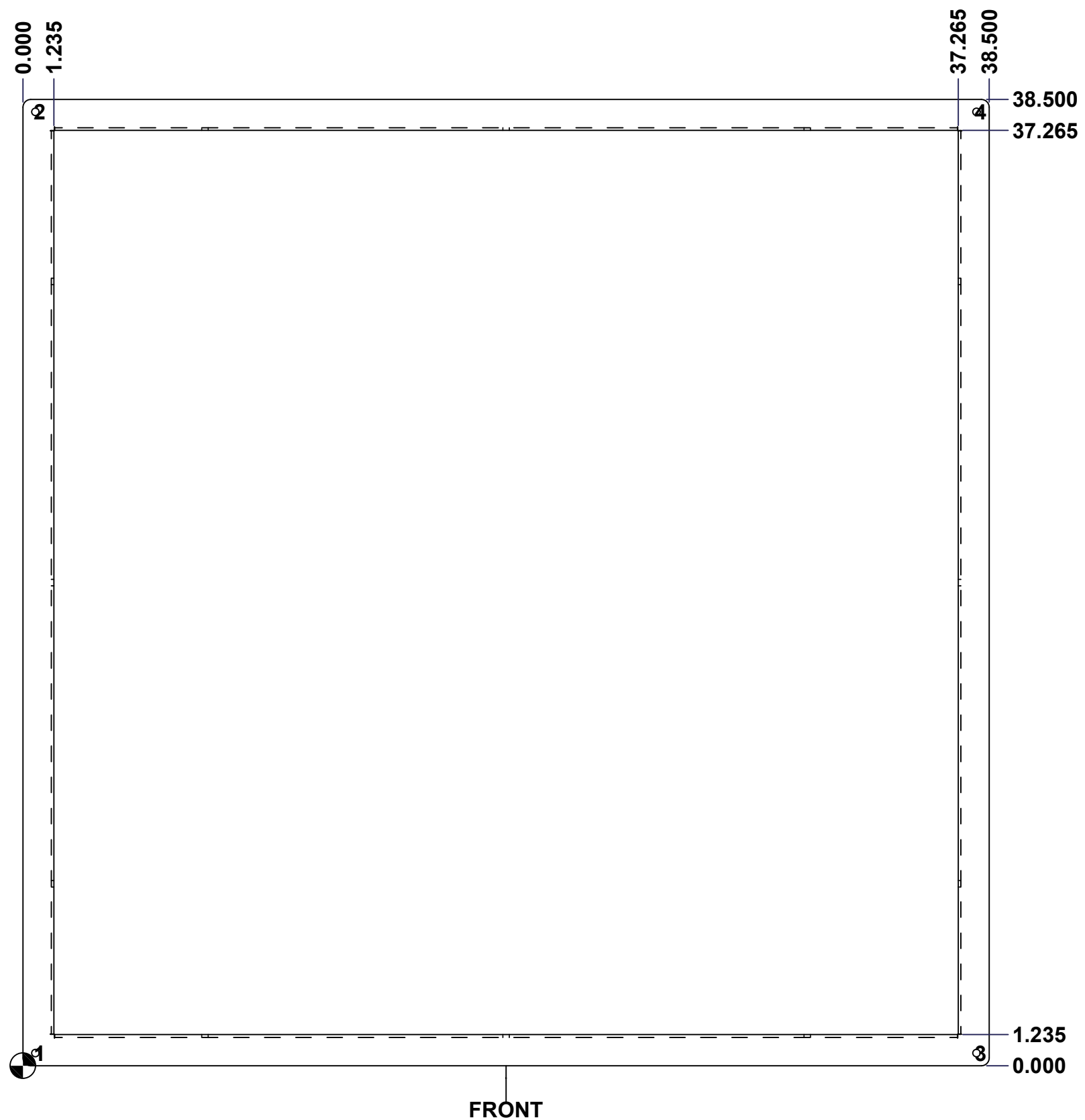


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|--|------------------------------|--------|
| | Description | Status |
| | 5412ESFM 36" x 36" x 8" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESFM363608THB | 8 |
| | | 0 |
| | | 19 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|-------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 0.500 | 0.500 | RND Ø0.290 |
| 2 | 0.500 | 38.000 | RND Ø0.290 |
| 3 | 38.000 | 0.500 | RND Ø0.290 |
| 4 | 38.000 | 38.000 | RND Ø0.290 |

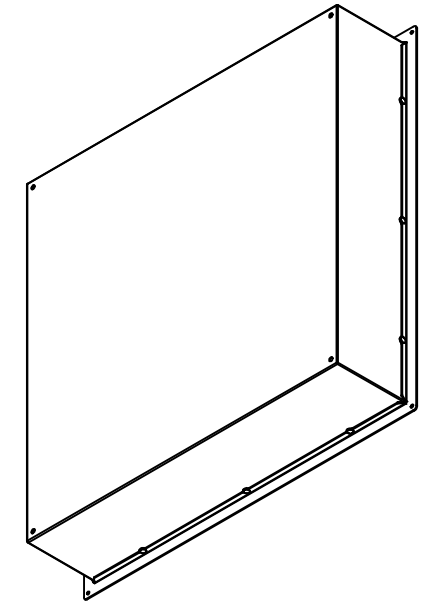


| | | |
|--|--------------------------------|--------------|
| | Description | Status |
| | 5412ESFM 36" x 36" x 8" Flange | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESFM363608THB | 0 / 9 |
| | | 19 |

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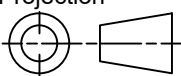
| No. | Revisions | Date | By/Par |
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Isometric View

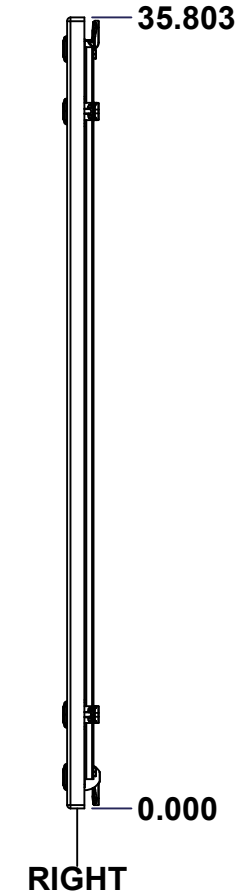
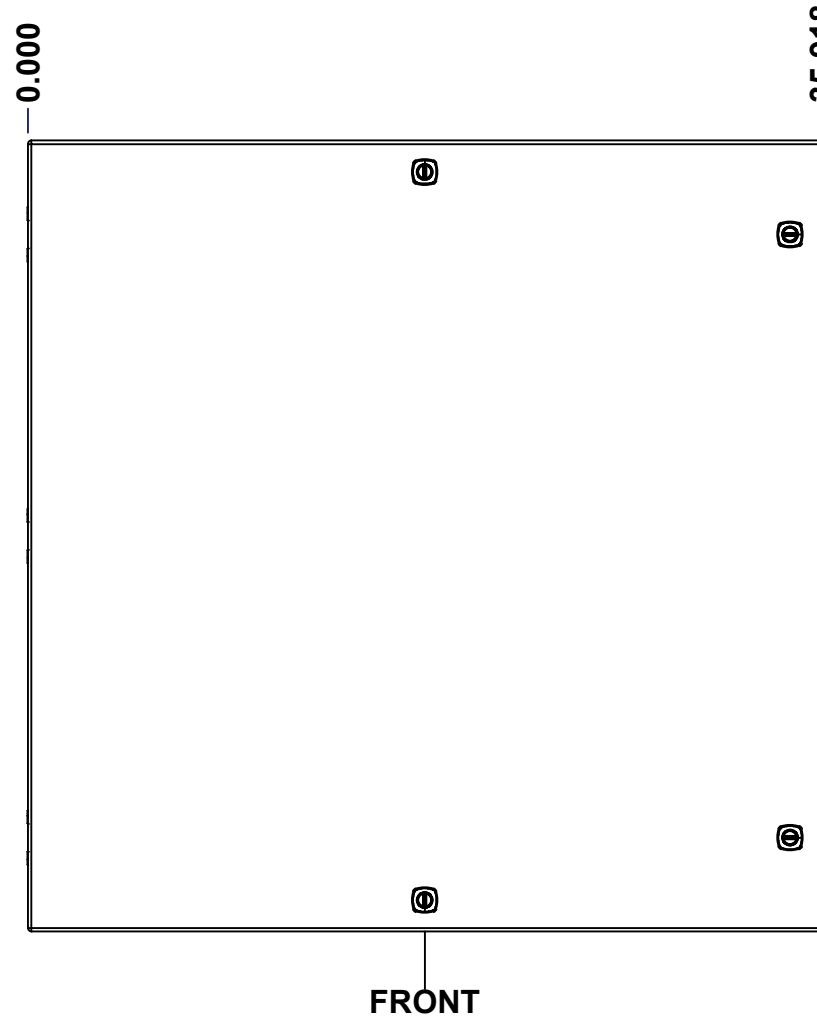
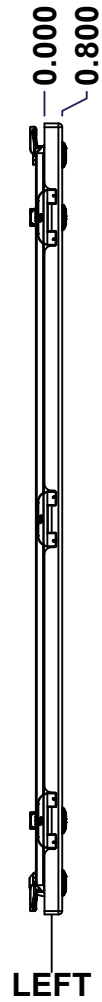
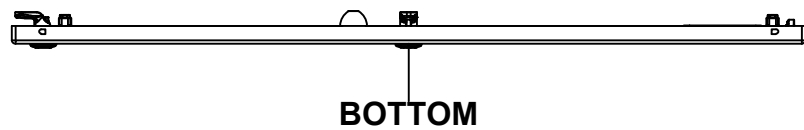
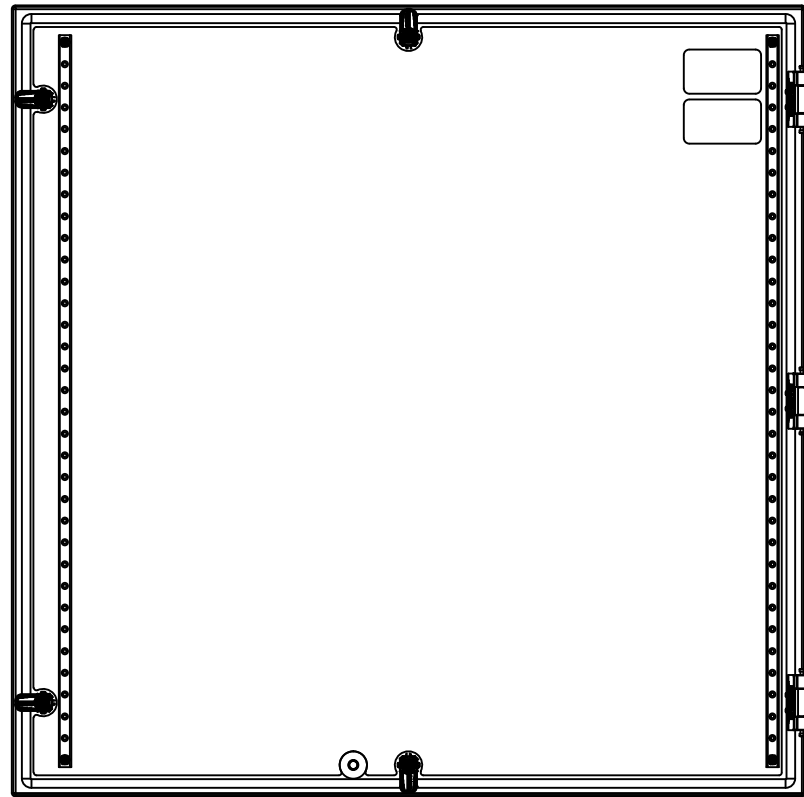
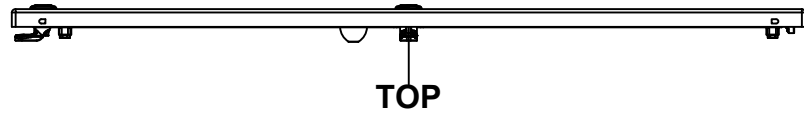


| 1 | STK-K-70554 | 3 | 5412 ESTH Accessory Kit |
|------------|----------------------|-----|--|
| 1 | 5412ESFM363608THI-RS | 0 | 5412ESFM 36" x 36" Right Insulation |
| 1 | 5412ESFM363608THI-LS | 0 | 5412ESFM 36" x 36" Left Insulation |
| 1 | 5412ESFM363608THI-BT | 0 | 5412ESFM 36" x 36"Bottom Insulation |
| 1 | 5412ESFM363608THI-TP | 0 | 5412ESFM 36" x 36"Top Insulation |
| 1 | 5412ESFM363608THI-B | 0 | 5412ESFM 36" x 36" Back Insulation |
| 4 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ESFM363608THF | 0 | 5412ESFM 36" x 36" x 8" Flange |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 8 | STK-Q-16005 | 0 | Stud M8 x 35mm Steel |
| 1 | 5412ESFM363608THB-P | 0 | 5412ESFM 36" x 36" x 8" Body Part |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

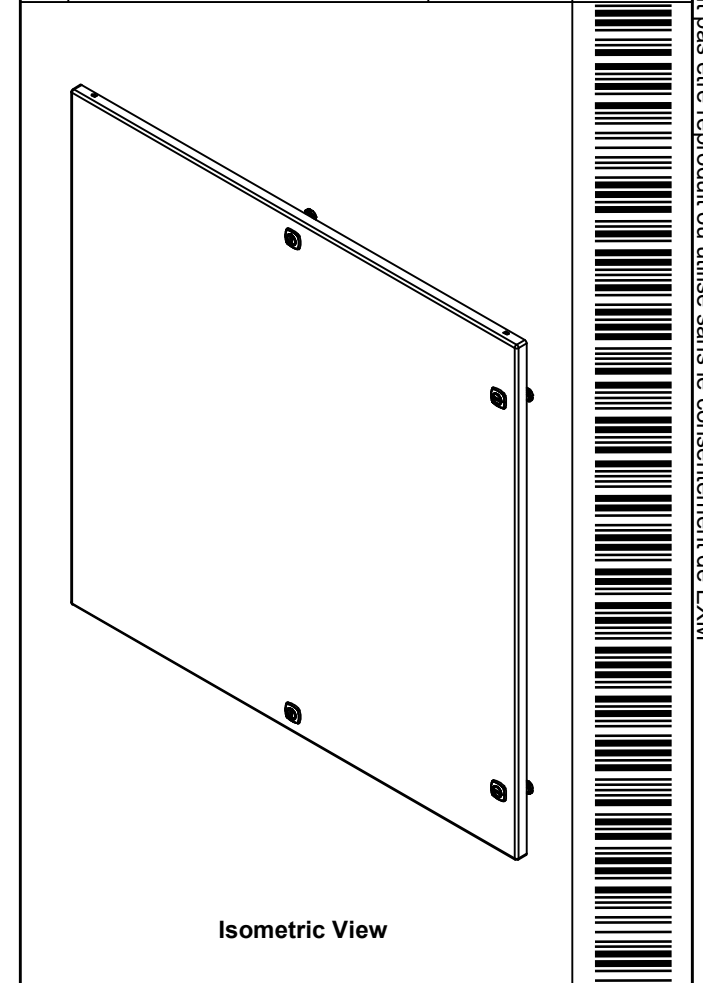
| | | |
|--|---|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement | Max 3.0mm |
| | Projection |  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 24-Dec-24 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESFM 36" x 36" x 8" Body | | |
| Part Number Numéro Pièce | Rev. | 10 |
| 5412ESFM363608THB | 0 | 19 |


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| | | Max 3.0mm |
| Customer Client | | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | | Date 24-Dec-24 |
| Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | | |
| Color Couleur Asa-61 Grey | Finish Fini Smooth | |
| Description 5412ESFM 36" x 36" Cover | | Detail Rev. |
| Part Number Numéro Pièce | Rev. 0 | 11 / 19 |

SEE BILL OF MATERIAL ON LAST PAGE

5412ESFM363608THC

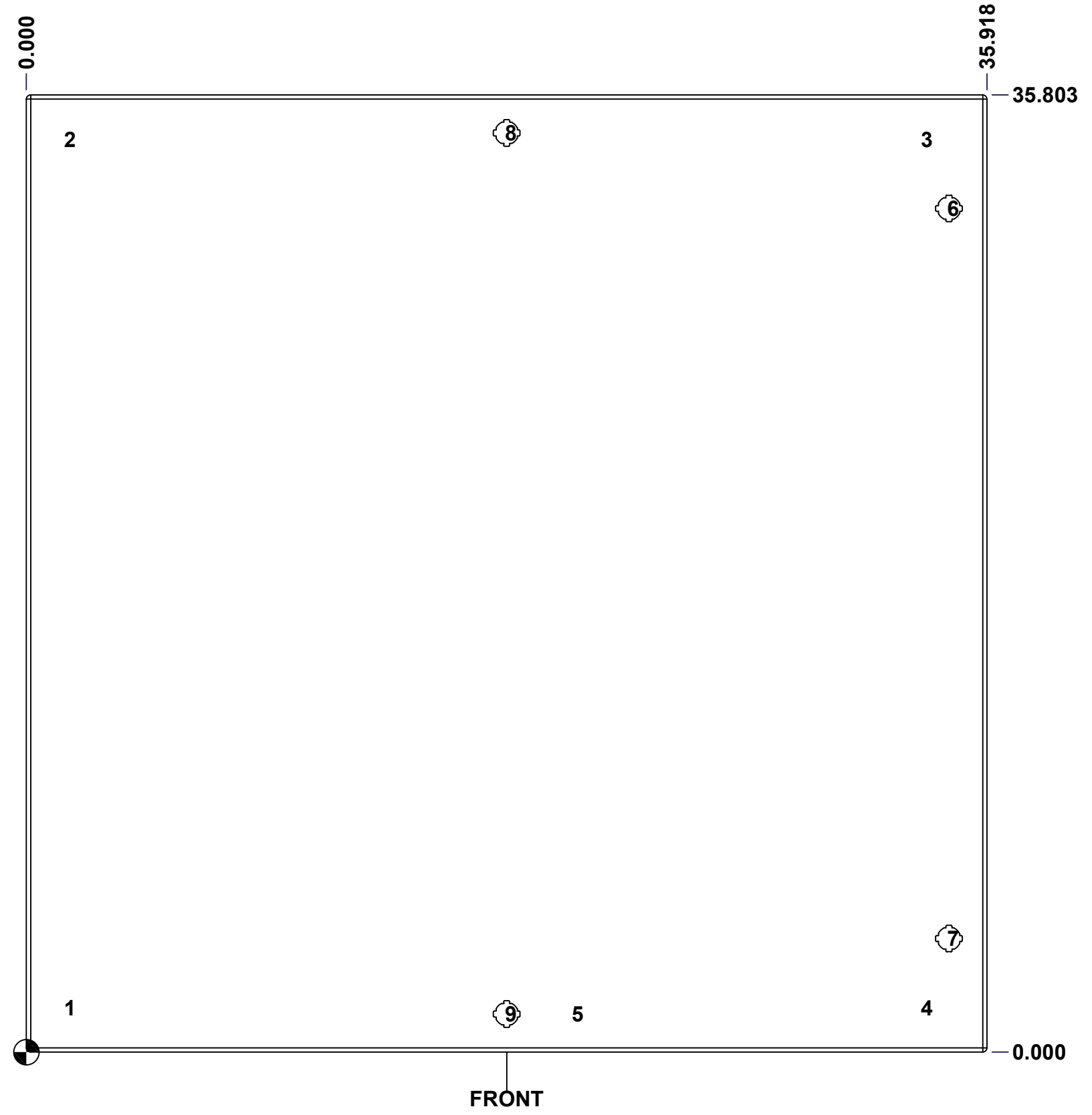
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|---------------------------|
| 1 | 1.486 | 1.661 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 34.142 | STUD M6 x 18mm (Inside) |
| 3 | 33.517 | 34.142 | STUD M6 x 18mm (Inside) |
| 4 | 33.517 | 1.661 | STUD M6 x 18mm (Inside) |
| 5 | 20.459 | 1.435 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 6 | 34.494 | 31.553 | LOCK 880 SCQ4-SL @ 0.0° |
| 7 | 34.494 | 4.250 | LOCK 880 SCQ4-SL @ 0.0° |
| 8 | 17.959 | 34.379 | LOCK 880 SCQ4-SL @ 90.0° |
| 9 | 17.959 | 1.424 | LOCK 880 SCQ4-SL @ 270.0° |

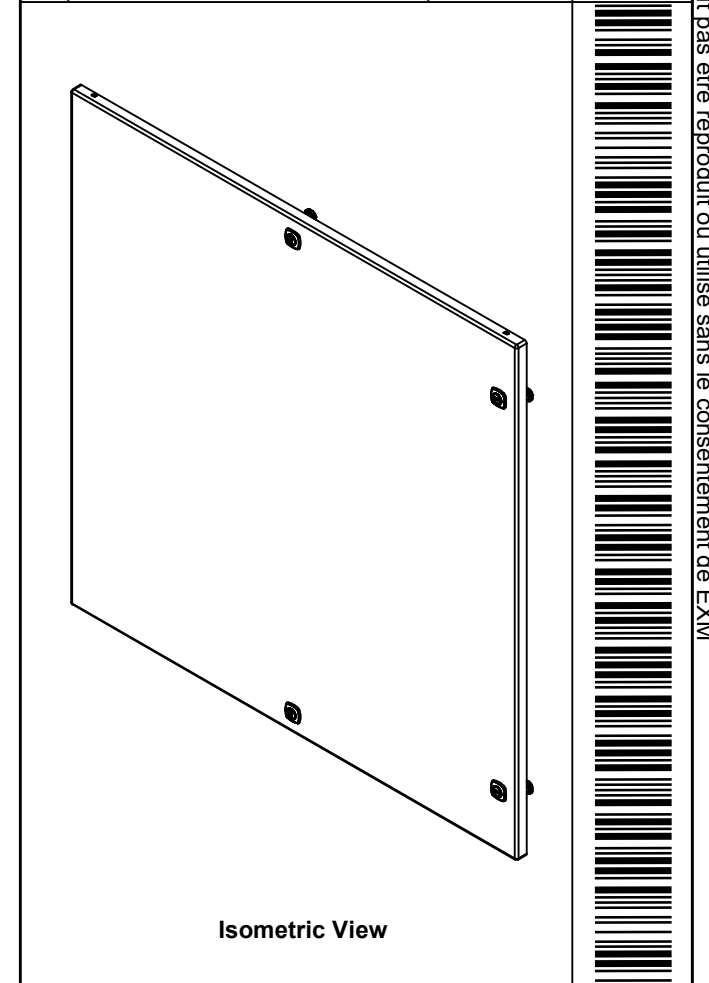


| | | |
|--|-----------------------------|---------------|
| | Description | Status |
| | 5412ESFM 36" x 36" Cover | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESFM363608THC | 0 / 12 |
| | | 19 |

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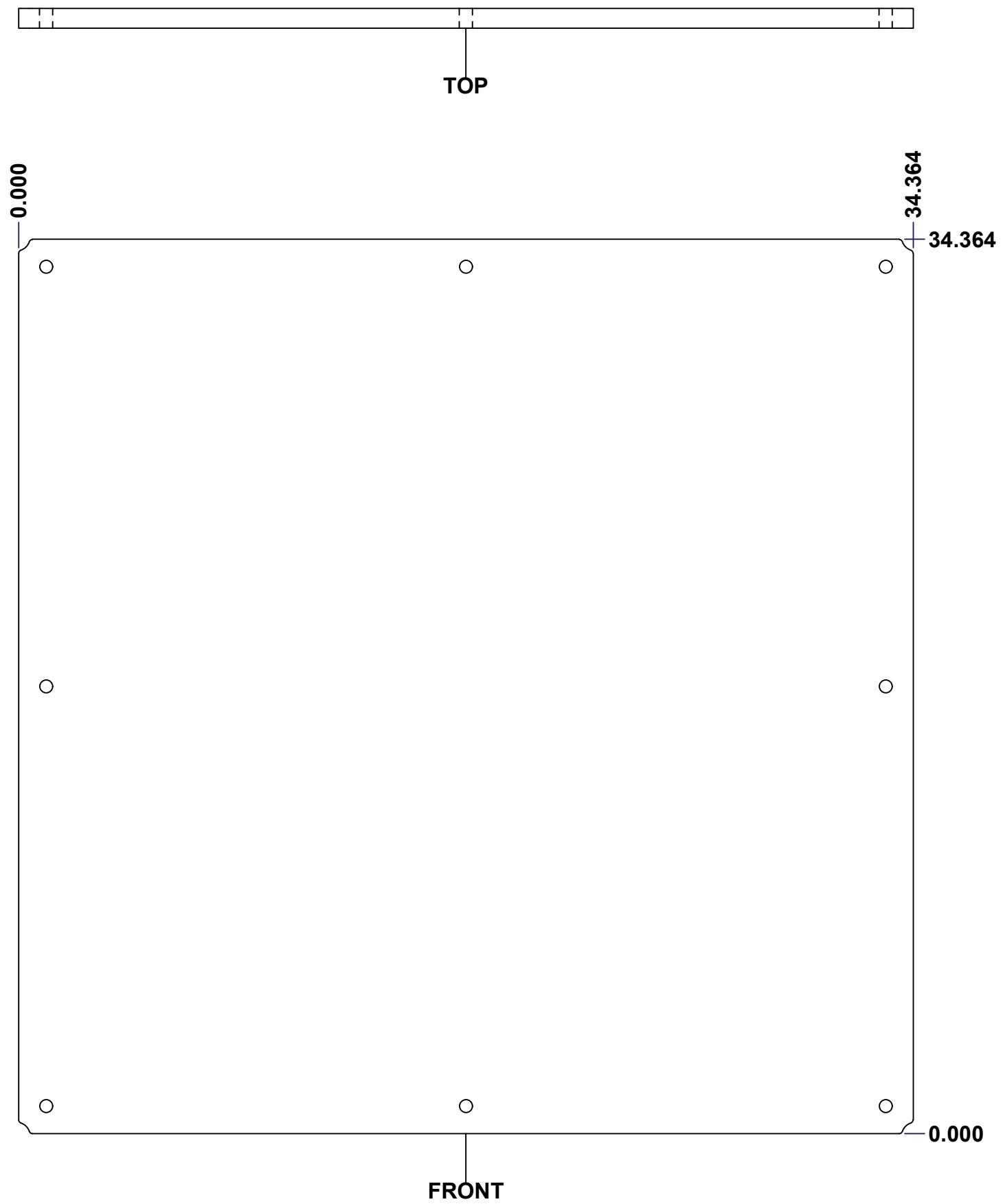
Flatness
Aplatissement
 Max 3.0mm
Projection


| 4 | STK-K-12500 | 19 | 5412 ES 1/4 Turn Lock |
|------------|---------------------|-----|---|
| 2 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 4 | STK-Q-07250 | 2 | M6 x 16mm Collar Nut |
| 2 | STK-Q-46020-36 | 5 | 5412 ES Vertical Door Stiffener 36" |
| 1 | 5412ESFM363608THI-C | 0 | 5412ESFM 36" x 36" Cover Insulation |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 1 | STK-Q-46515 | 3 | 5412 ES Door Support with Brass Insert |
| 5 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ESFM363608THG | 0 | 5412ESFM 36" x 36" Cover Gasket Part |
| 1 | 5412ESFM363608THC-P | 0 | 5412ESFM 36" x 36" Cover Part |
| 3 | STK-K-09800 | 10 | 5412 ES Hinge with 2 Captive Hinge Pins |
| QTY | Part Number | Rev | Description |
| Parts List | | | |

| | |
|---|-----------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 24-Dec-24 |
| Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur Asa-61 Grey | Finish Fini Smooth |
| Description 5412ESFM 36" x 36" Cover | Detail Rev. |
| Part Number Numéro Pièce 5412ESFM363608THC | Rev. 0 |
| | 13 19 |

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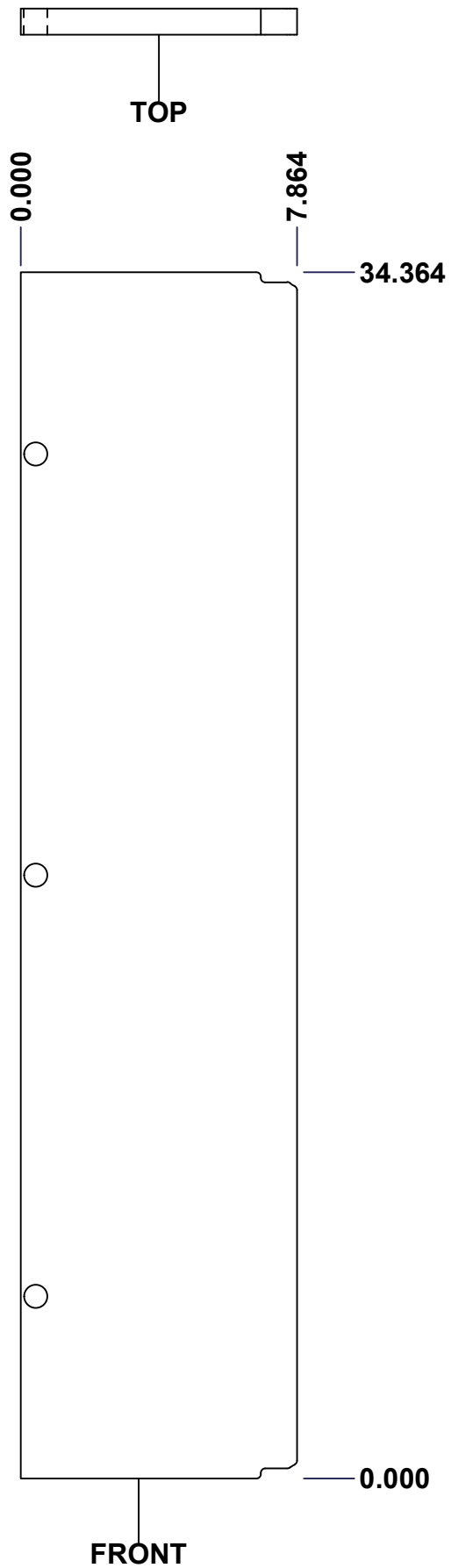
Isometric View

| | | | |
|--|--|---------------------------|----------------|
| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement | |
| | | Max 3.0mm | |
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date | |
| Material Matière | | Polyisocyanurate | |
| Color Couleur | | Aluminum | Finish Fini |
| Description | | Detail Rev. | |
| 5412ESFM 36" x 36" Back Insulation | | | |
| Part Number Numéro Pièce | | Rev. | |
| 5412ESFM363608THI-B | | 0 | 14 19 |

SEE BILL OF MATERIAL ON LAST PAGE

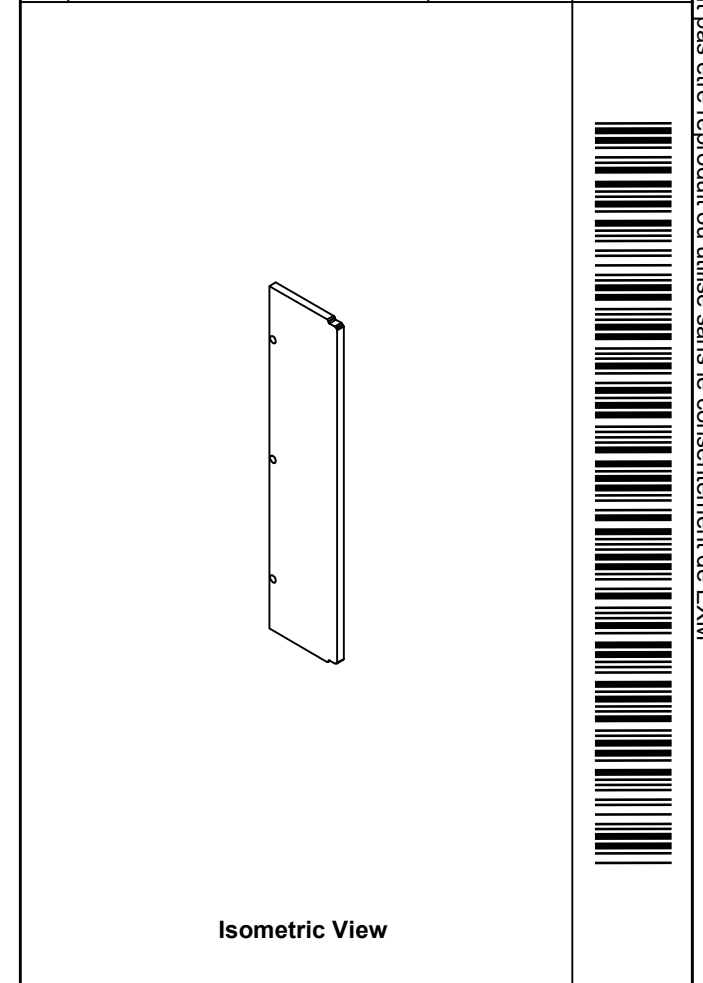
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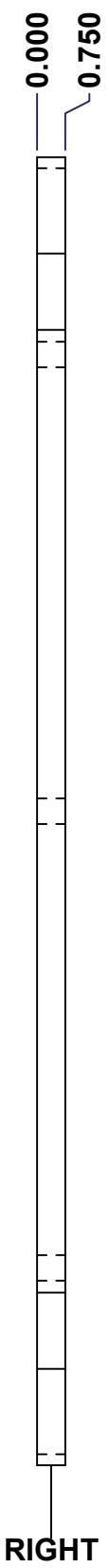
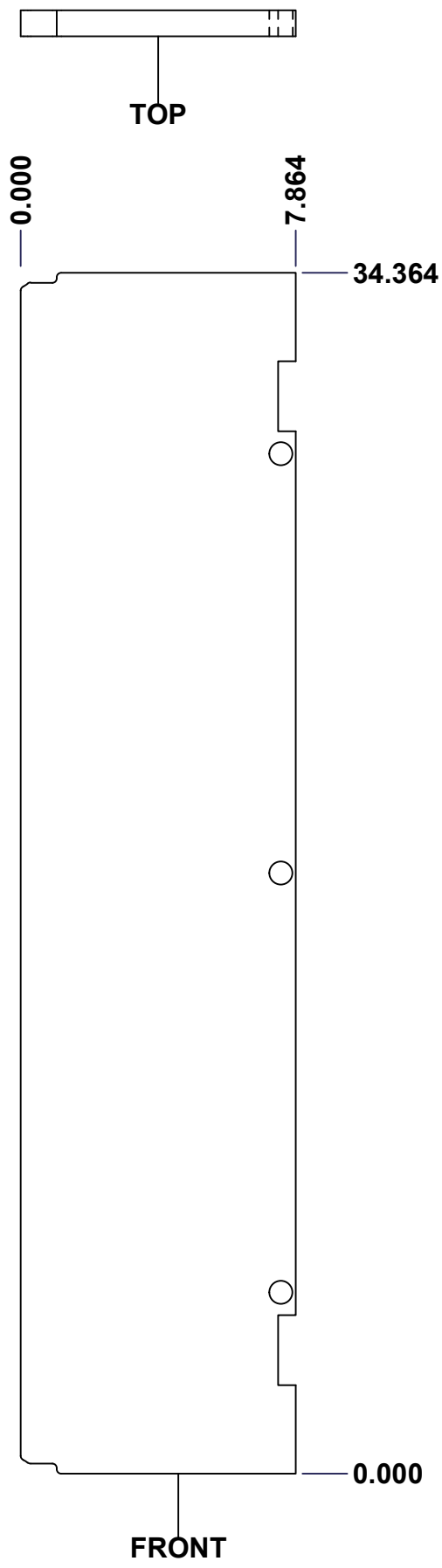


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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm |
| Customer Client | | Date |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | | Date: 23-Jan-07 |
| Material / Matière: Polyisocyanurate | | |
| Color / Couleur: Aluminum | Finish / Fini: N/A | |
| Description: 5412ESFM 36" x 36" Left Insulation | | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESFM363608THI-LS | | Rev. 0 / 15 |

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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

| | |
|---|--------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | Date: 23-Jan-07 |
| Material / Matière: Polyisocyanurate | |
| Color / Couleur: Aluminum | Finish / Fini: N/A |

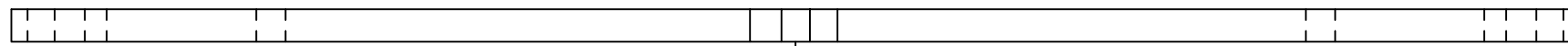
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|--|-------------|
| Description: 5412ESFM 36" x 36" Right Insulation | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESFM363608THI-RS | Rev. 0 |

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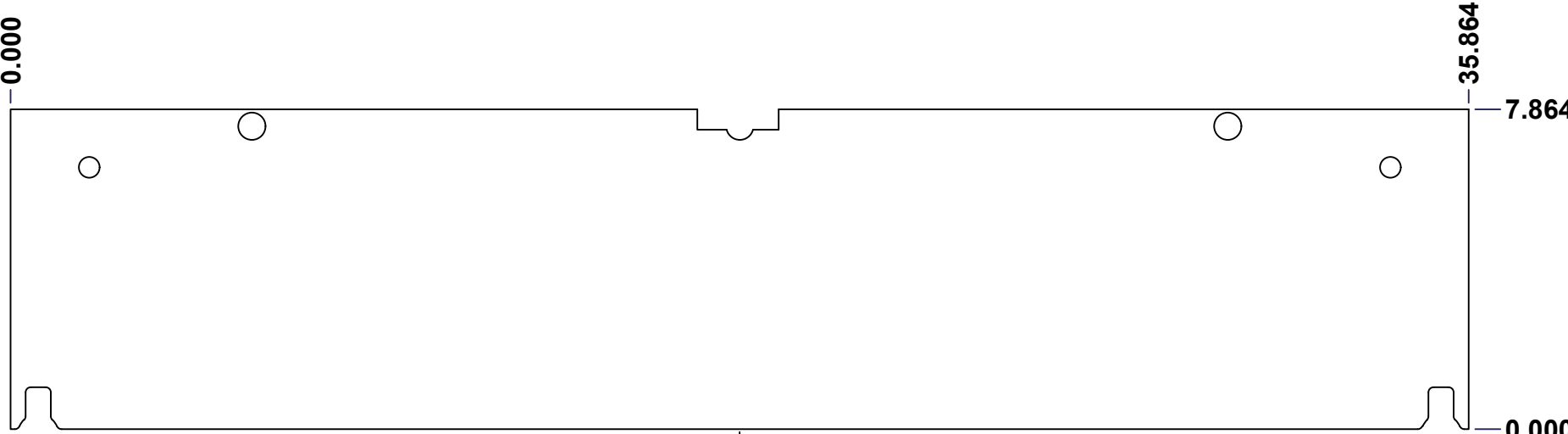
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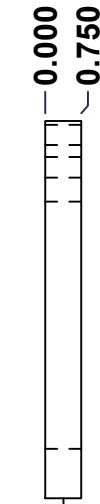
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TOP

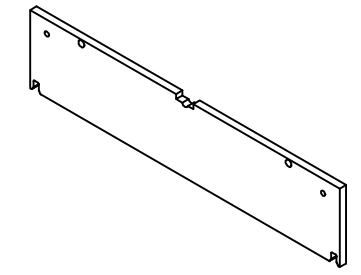


FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View



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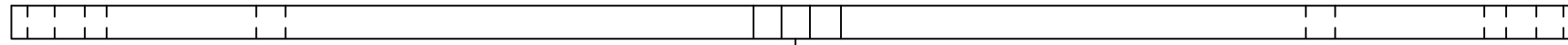
Flatness
Aplatissement
Max 3.0mm
Projection

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| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 4/3/2024 |
| Material Matière Polyisocyanurate | |
| Color Couleur Aluminum | Finish Fini Smooth |
| Description 5412ESFM 36" x 36"Top Insulation | Detail Rev. |
| Part Number Numéro Pièce 5412ESFM363608THI-TP | Rev. 17 0 |

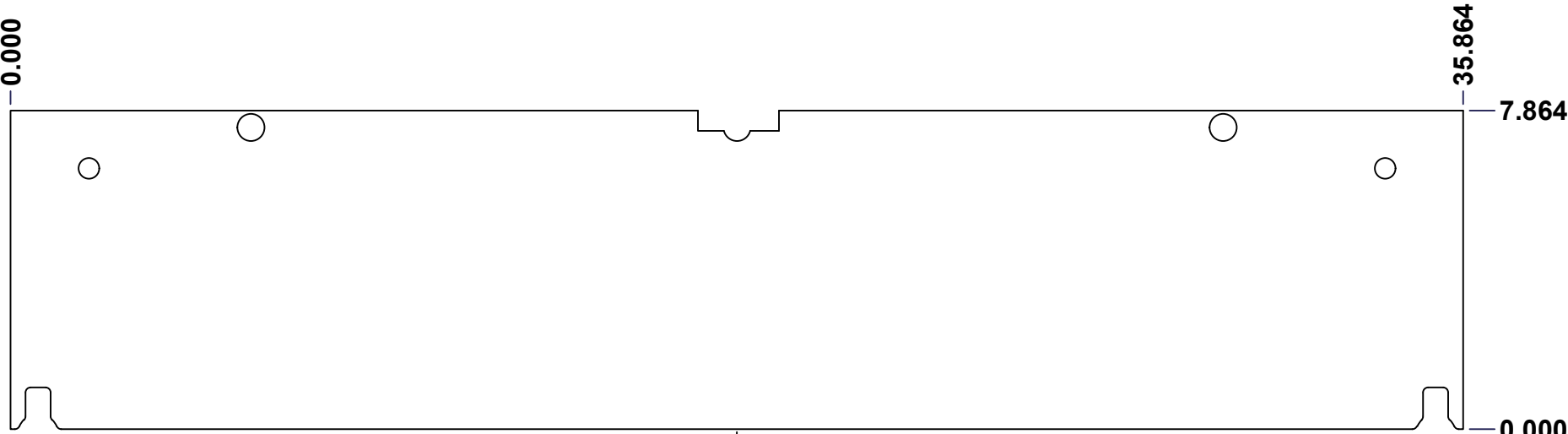
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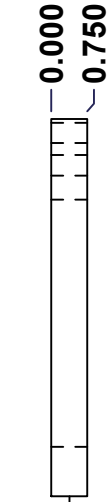
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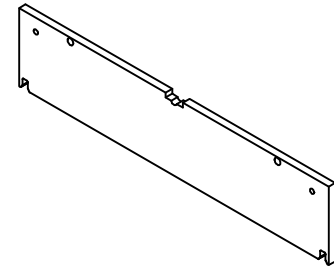
TOP



FRONT




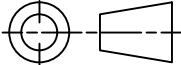
RIGHT



Isometric View

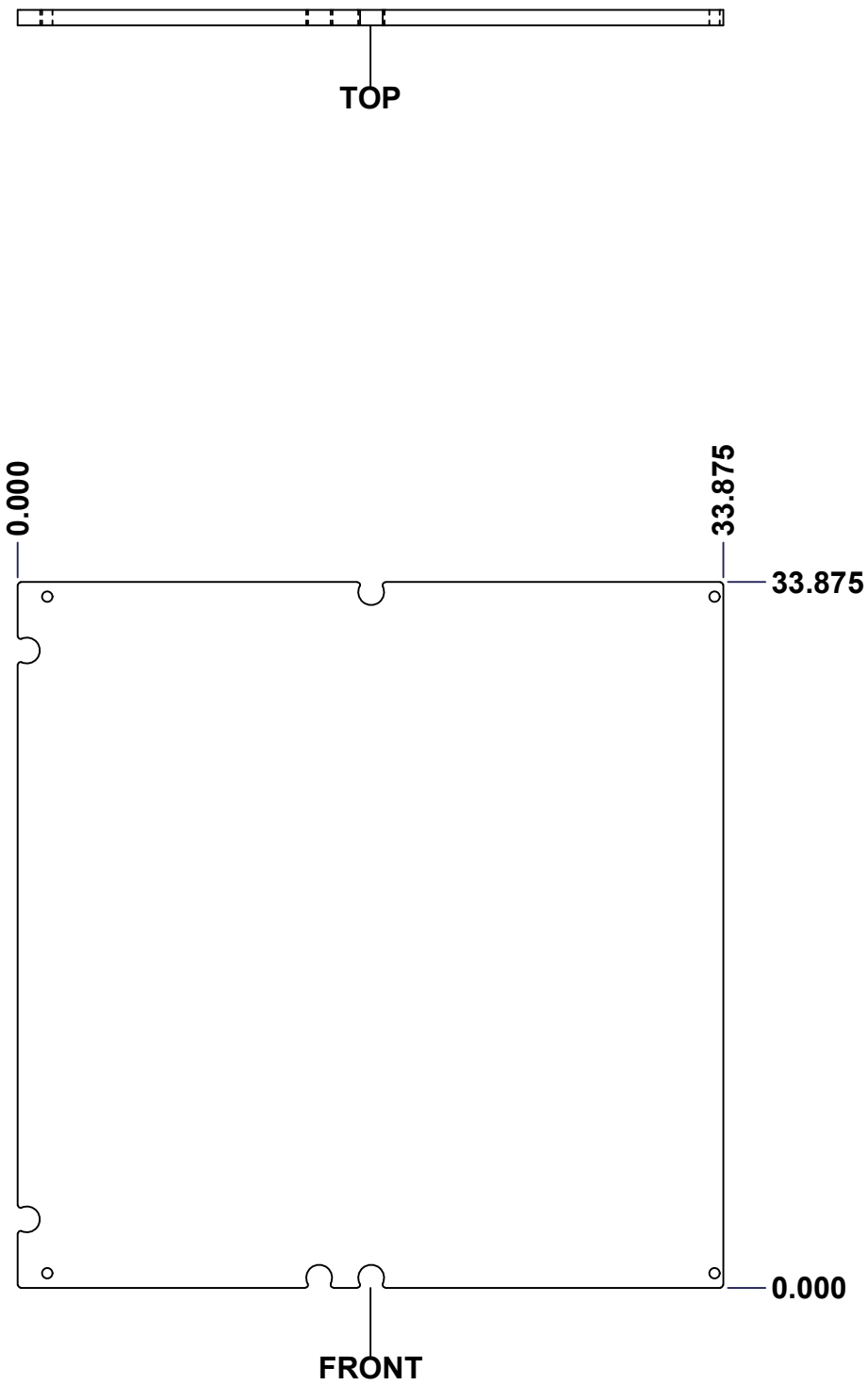


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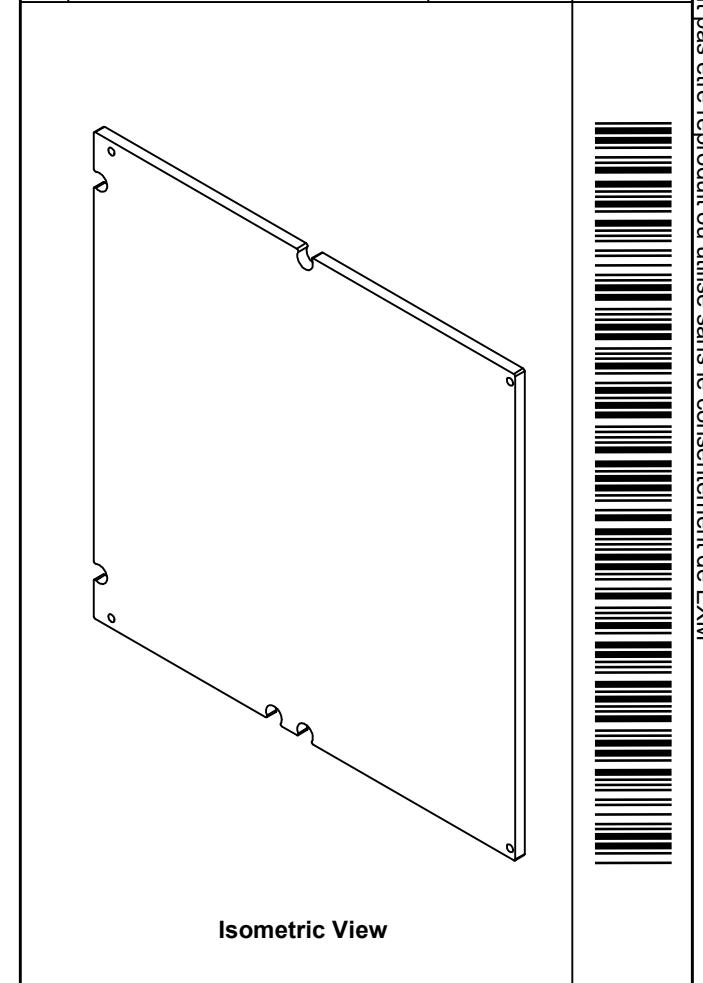
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 4/3/2024 |
| Material Matière | Polyisocyanurate | |
| Color Couleur | Aluminum | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESFM 36" x 36"Bottom Insulation | | |
| Part Number Numéro Pièce | Rev. | 18 |
| SEE BILL OF MATERIAL ON LAST PAGE 5412ESFM363608THI-BT | 0 | 19 |


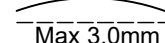
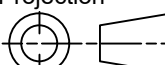
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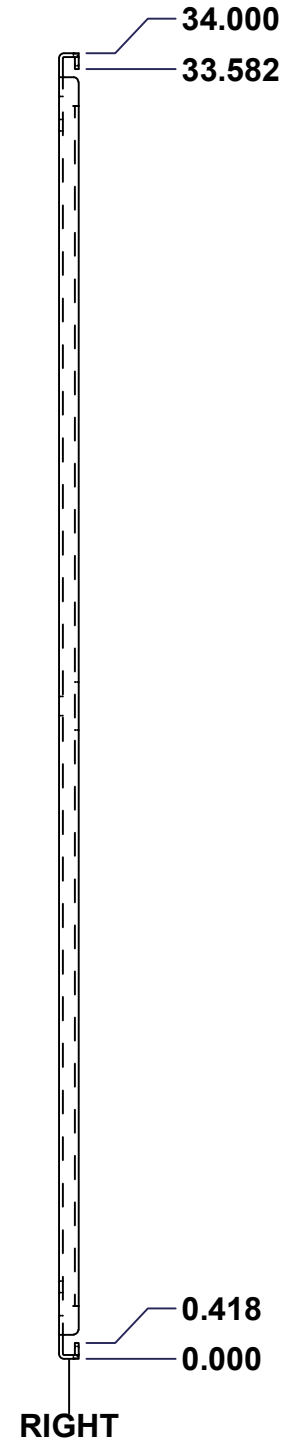
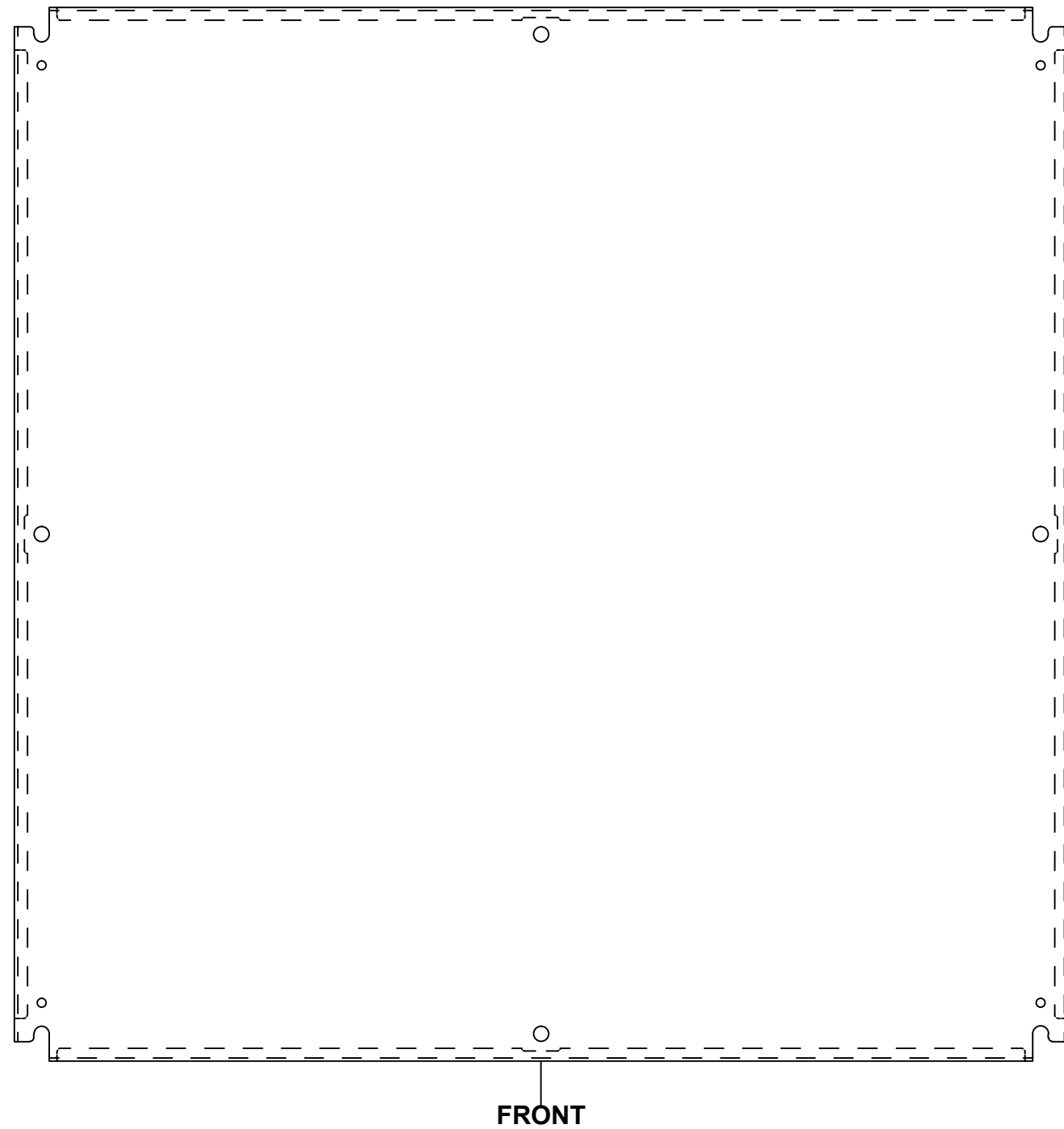
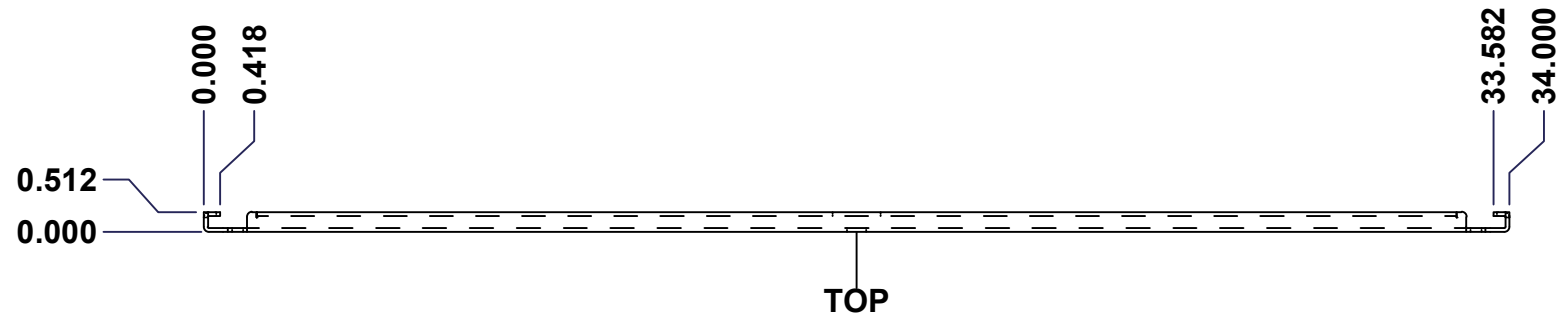


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| Projection  | | Date 23-Jan-07 |
| Customer Client | Date | |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | Date: 23-Jan-07 | |
| Material / Matière: Polyisocyanurate | | |
| Color / Couleur: Aluminum | Finish / Fini: N/A | |
| Description: 5412ESFM 36" x 36" Cover Insulation | | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESFM363608THI-C | Rev. 0 | 19 |

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Isometric View

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| <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p> | Flatness Aplatissement Max 3.0mm |
| | Projection |
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad | Date: 23-Jan-07 |
| Material / Matière: See Part List | |
| Color / Couleur: See Part List | Finish / Fini: See Part List |
| Description: 881 SP - Inner Panel | Detail Rev. |
| Part Number / Numéro Pièce: 881 SP3636G | Rev. 0 |

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP3636G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

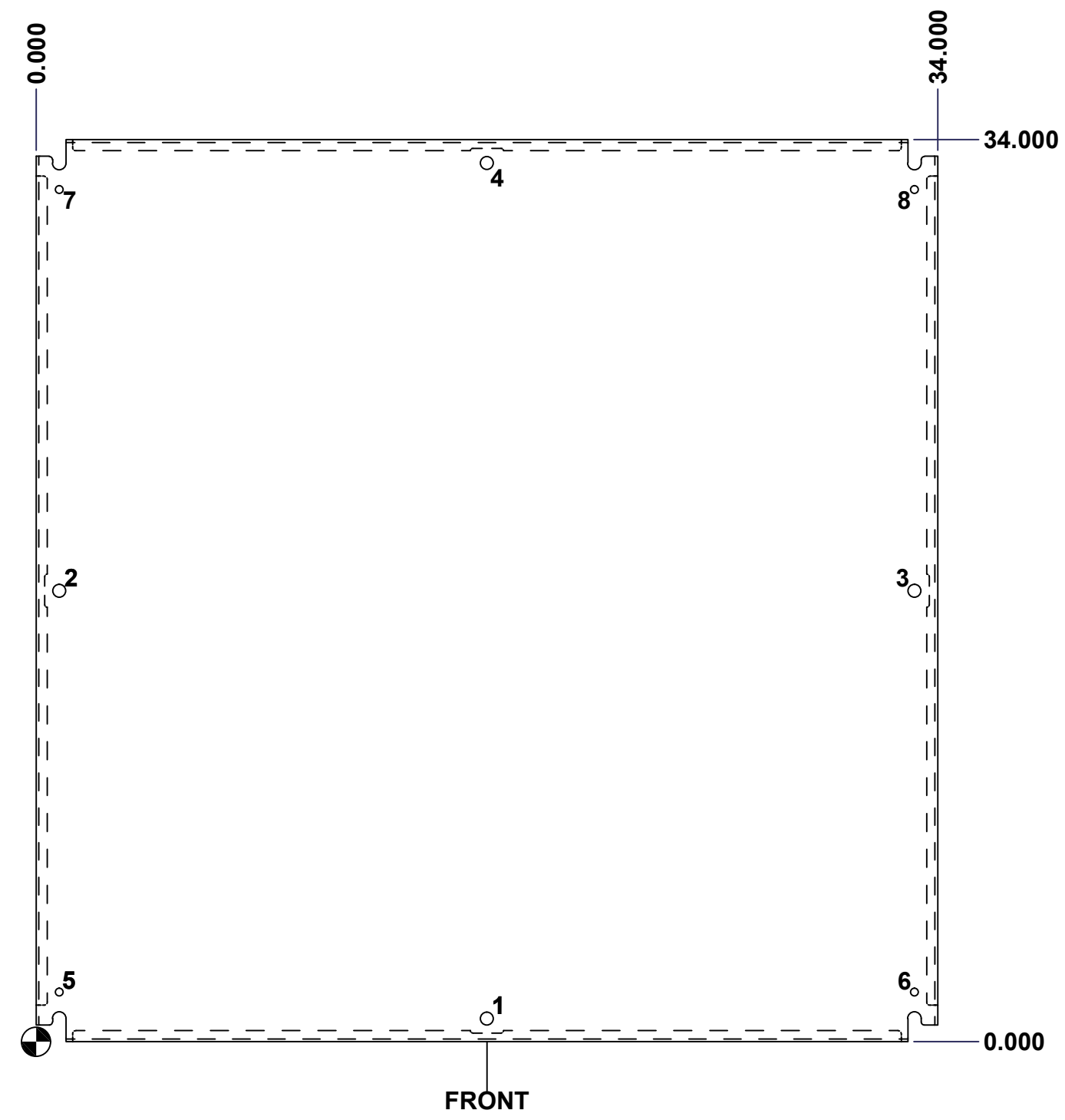
Parts List

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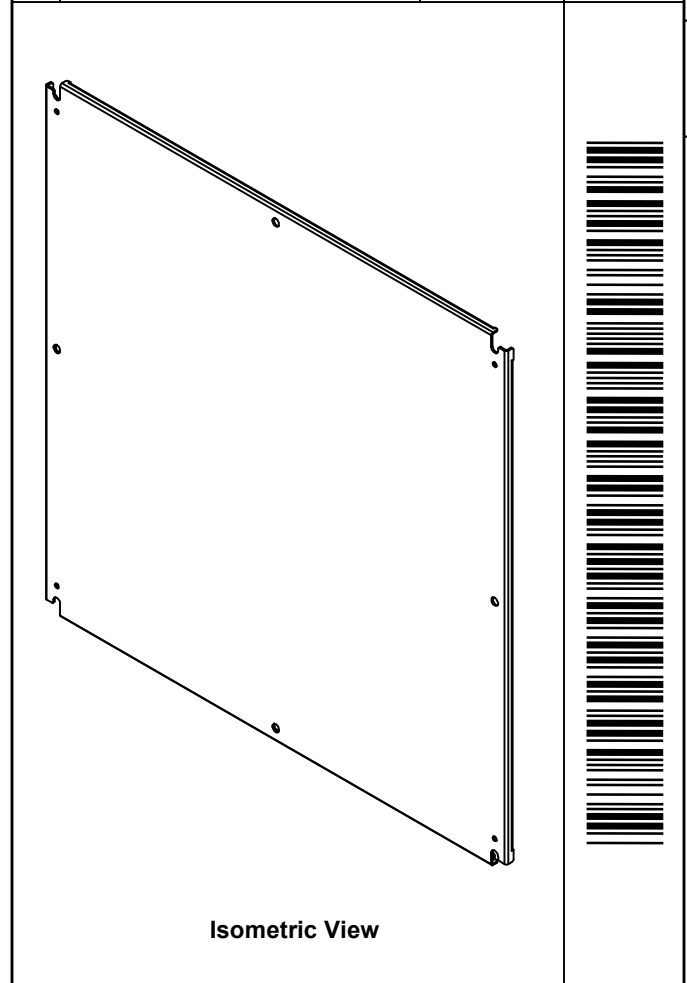
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| Table 1 | | | FRONT VIEW |
|---------|--------|--------|----------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 17.000 | 0.875 | MTG STUD HOLE (RND Ø0.500) |
| 2 | 0.875 | 17.000 | MTG STUD HOLE (RND Ø0.500) |
| 3 | 33.125 | 17.000 | MTG STUD HOLE (RND Ø0.500) |
| 4 | 17.000 | 33.125 | MTG STUD HOLE (RND Ø0.500) |
| 5 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 6 | 33.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 7 | 0.875 | 32.125 | GROUND HOLE (RND Ø0.290) |
| 8 | 33.125 | 32.125 | GROUND HOLE (RND Ø0.290) |

All knockouts are actual size / Les disques défonçables sont grandeur réel



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| | | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm | |
| Customer Client | | Date | | Projection | |
| Drawn By Dessiné Par BoxCad | | Date 23-Jan-07 | | Material Matière See Part List | |
| Color Couleur See Part List | | Finish Fini See Part List | | Description 881 SP - Inner Panel | |
| Part Number Numéro Pièce 881 SP3636G | | Rev. 0 | | Detail Rev. 2 | |