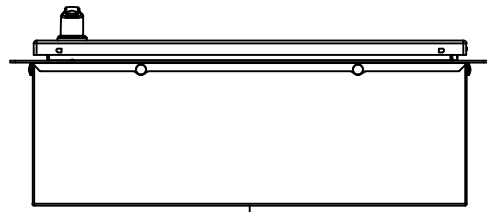
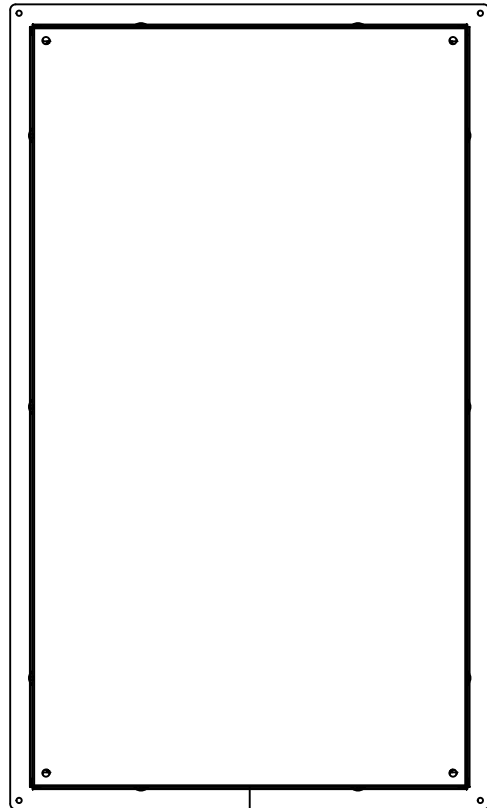


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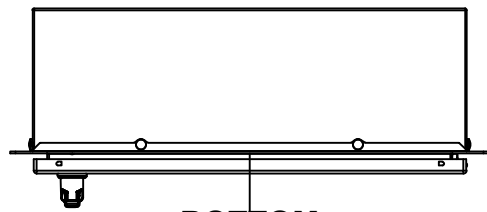
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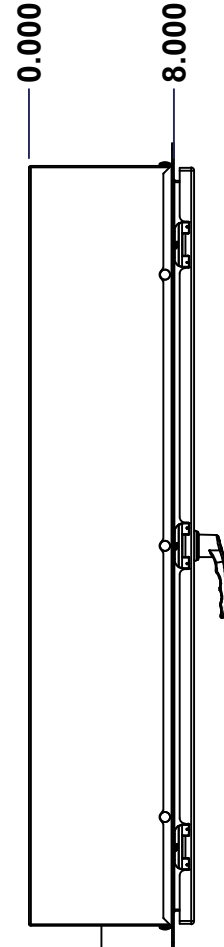
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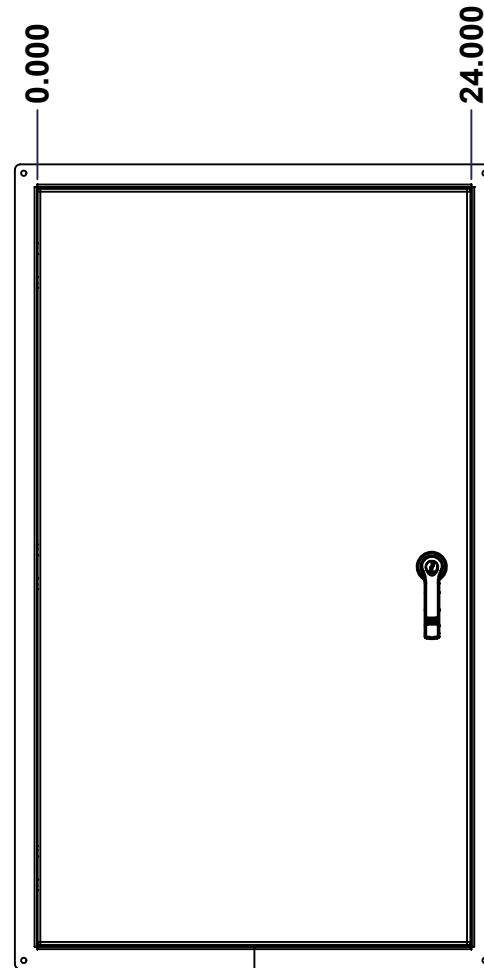
BACK



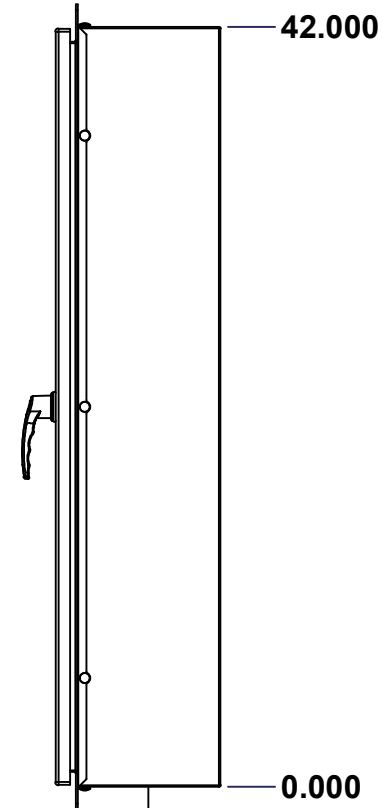
BOTTOM



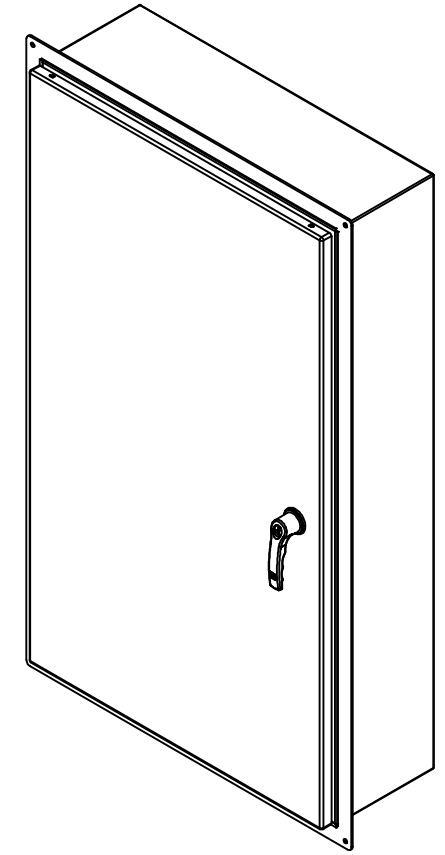
LEFT



FRONT




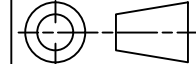
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Dec-24
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 42" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	1 19

SEE BILL OF MATERIAL ON LAST PAGE

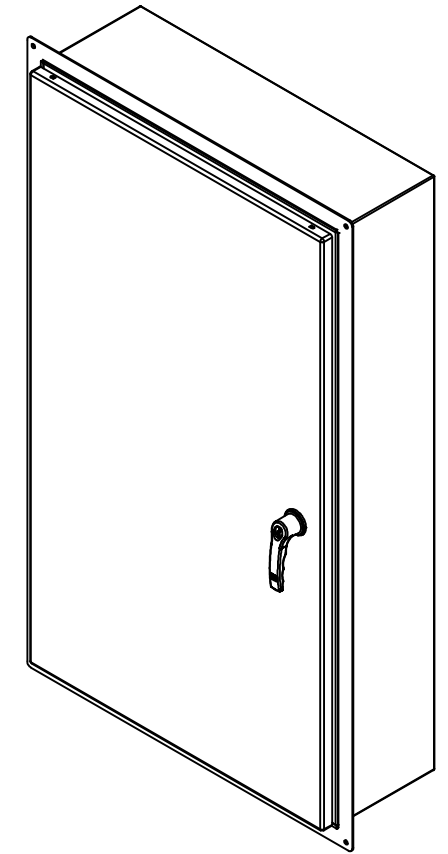
5412ESFM422408TH

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



Isometric View



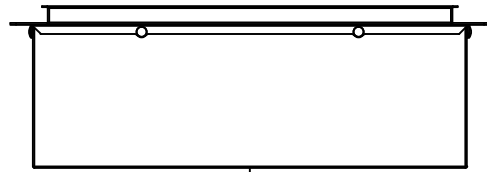
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4224G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESFM422408THC	0	5412ESFM 42" x 24" Cover
1	5412ESFM422408THB	0	5412ESFM 42" x 24" x 8" Body
3	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

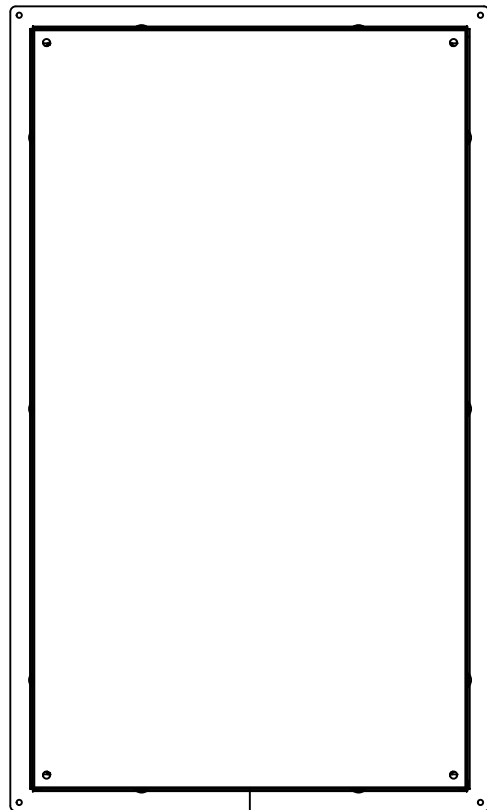
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Dec-24
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESFM 42" x 24" x 8" Assembly		Detail Rev.
Part Number Numéro Pièce 5412ESFM422408TH		Rev. 2 0

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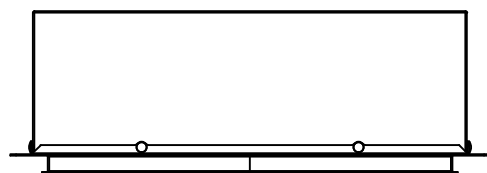
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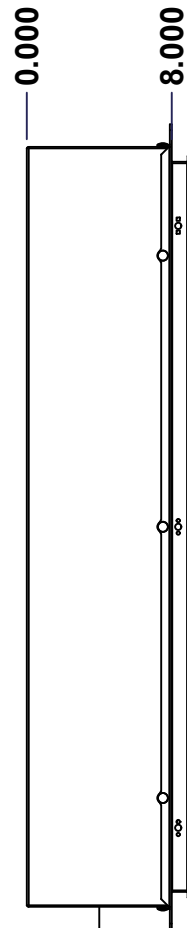
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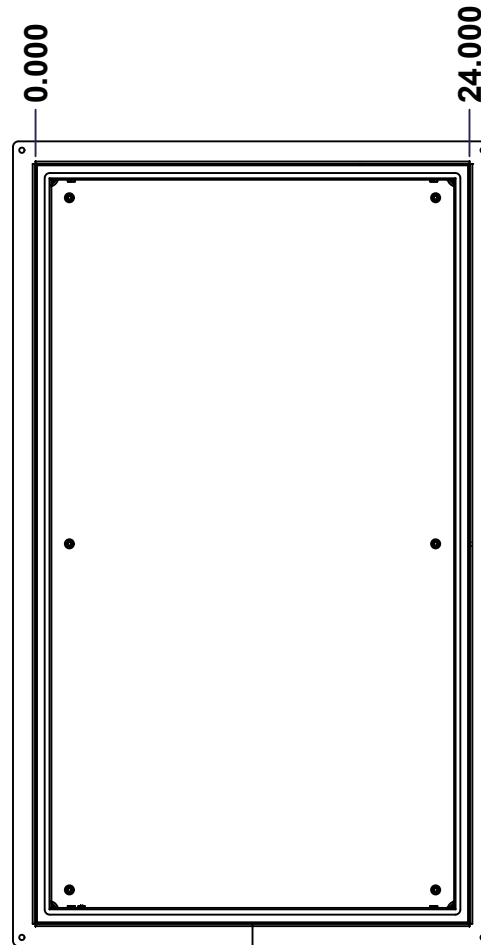
BACK



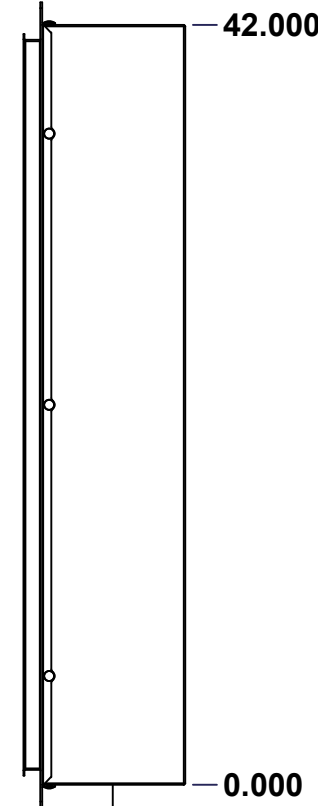
BOTTOM



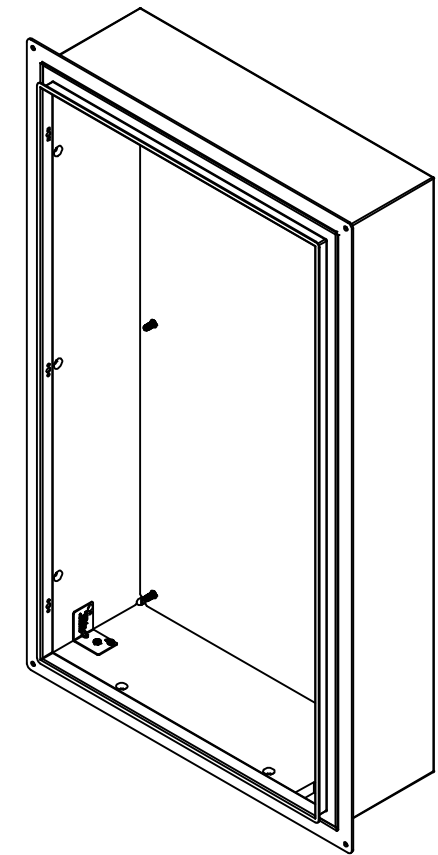
LEFT



FRONT




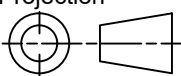
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Dec-24
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 42" x 24" x 8" Body		
Part Number Numéro Pièce	Rev.	3
5412ESFM422408THB	0	19

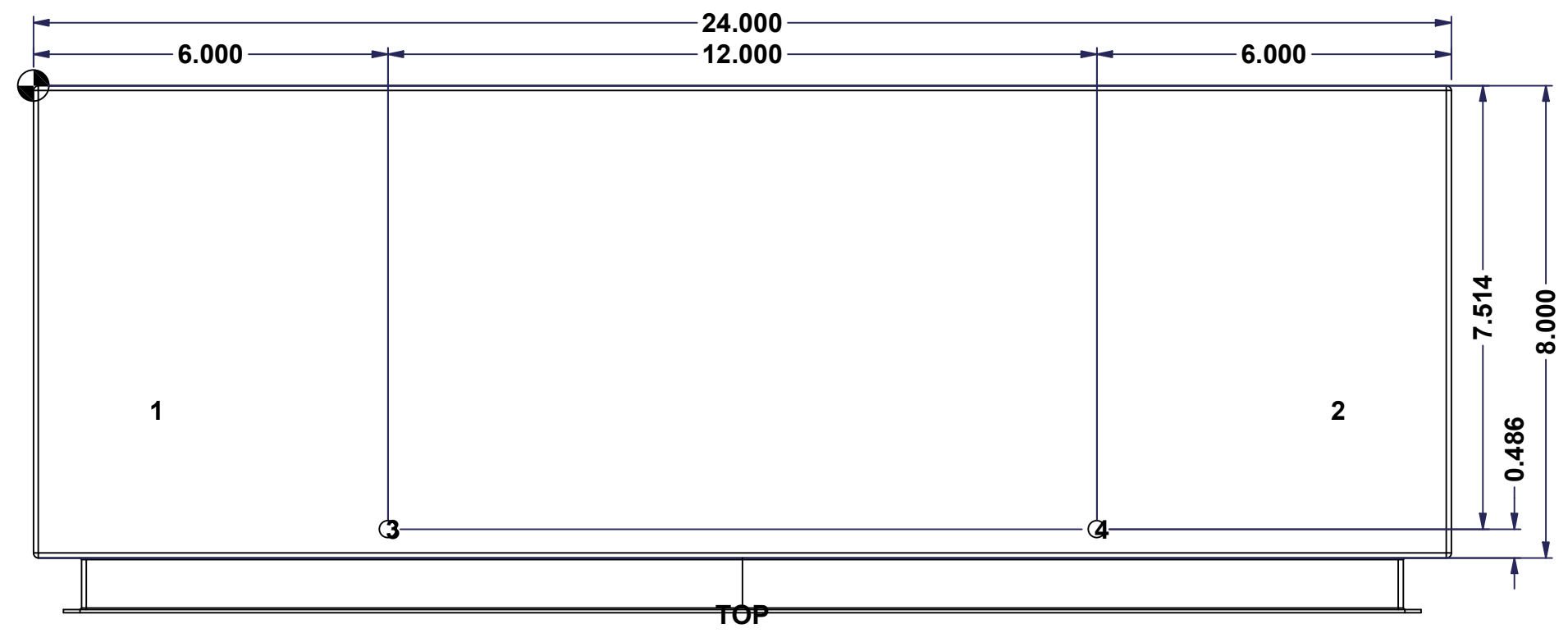
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	5.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	5.500	INSUL. STUD M6 x 18mm (Inside)

3	6.000	7.514	RND Ø0.290
4	18.000	7.514	RND Ø0.290



	Description	Status	
	5412ESFM 42" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESFM422408THB	0	19

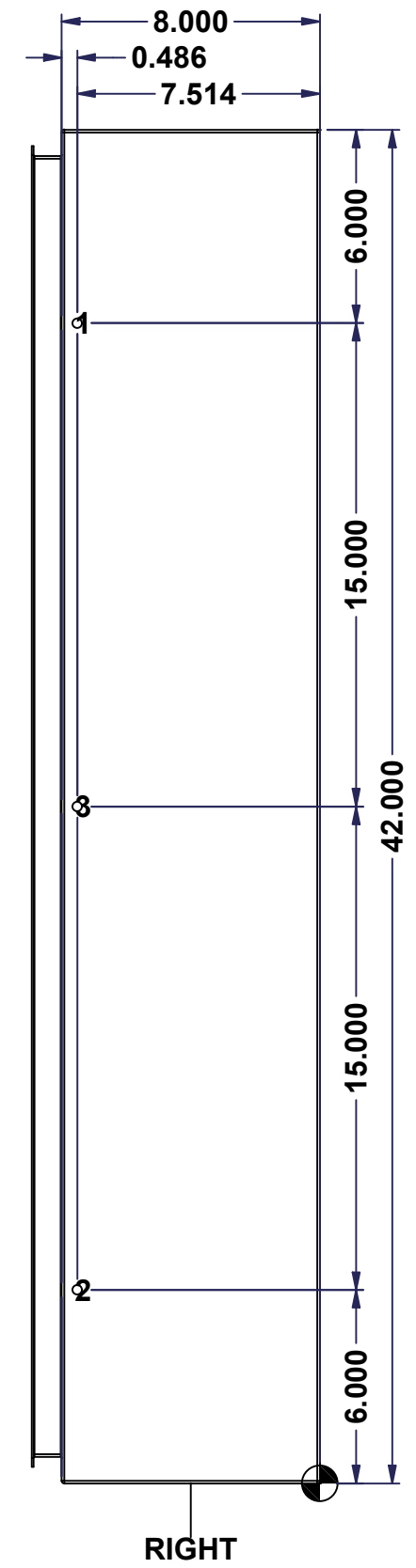
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	36.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290
3	7.514	21.000	RND Ø0.290



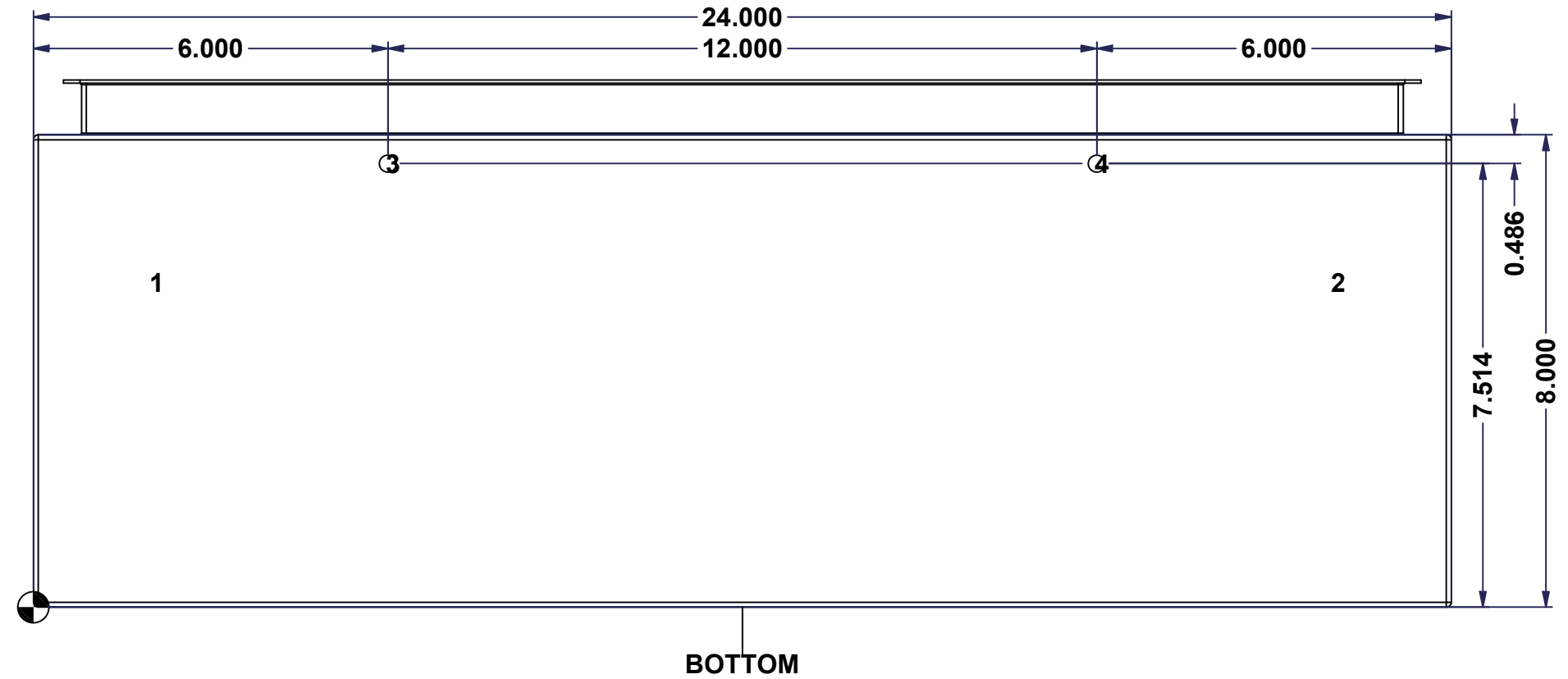
	Description	Status	
	5412ESFM 42" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESFM422408THB	0	19

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	5.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	5.500	INSUL. STUD M6 x 18mm (Inside)

3	6.000	7.514	RND Ø0.290
4	18.000	7.514	RND Ø0.290



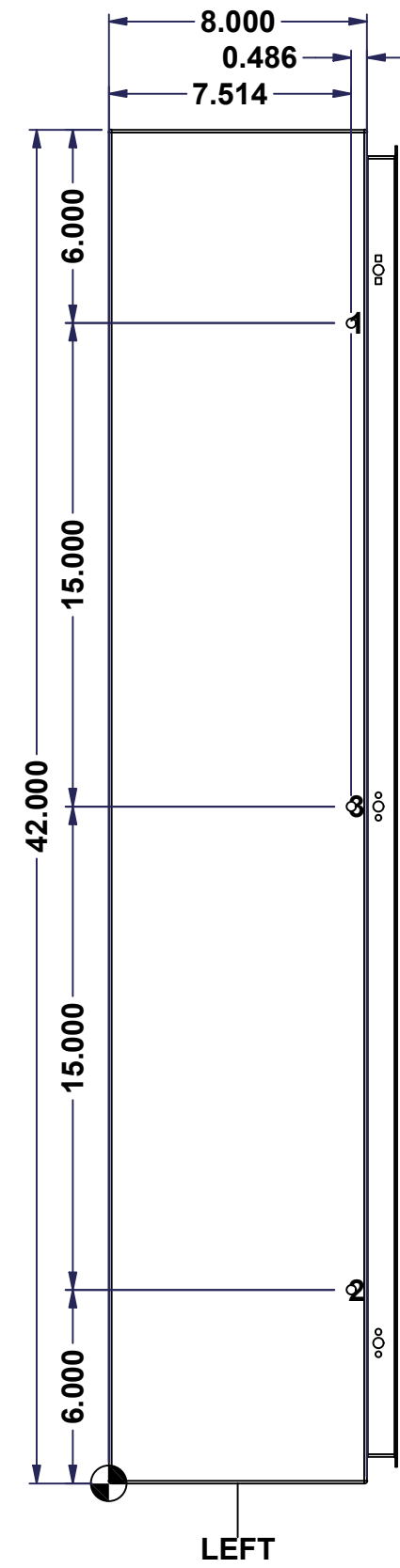
BOTTOM

	Description	Status
	5412ESFM 42" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESFM422408THB	0
		6
		19

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	36.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290
3	7.514	21.000	RND Ø0.290



	Description	Status	
	5412ESFM 42" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	5412ESFM422408THB	0	19

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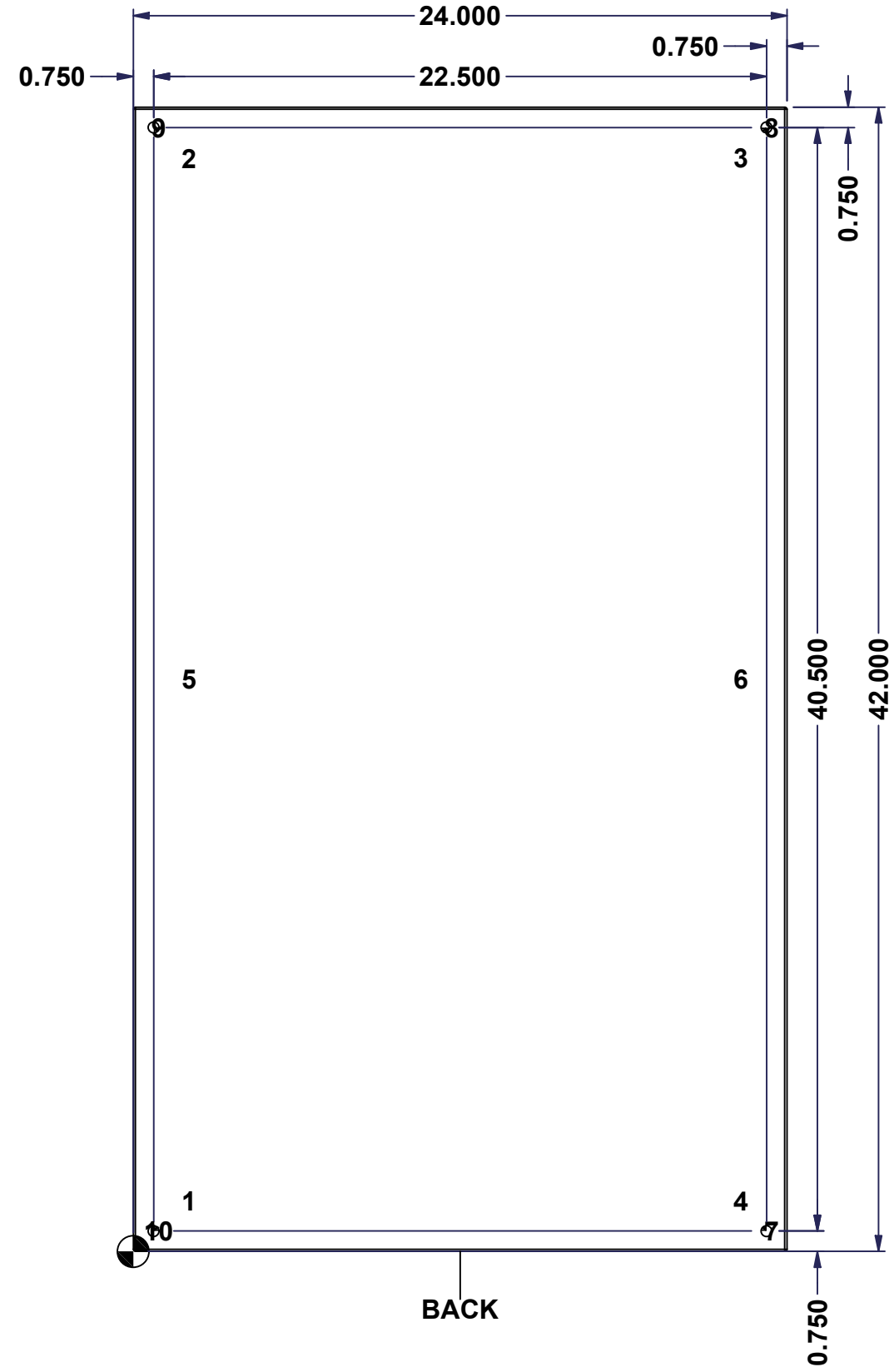
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.750	RND Ø0.390
8	23.250	41.250	RND Ø0.390
9	0.750	41.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

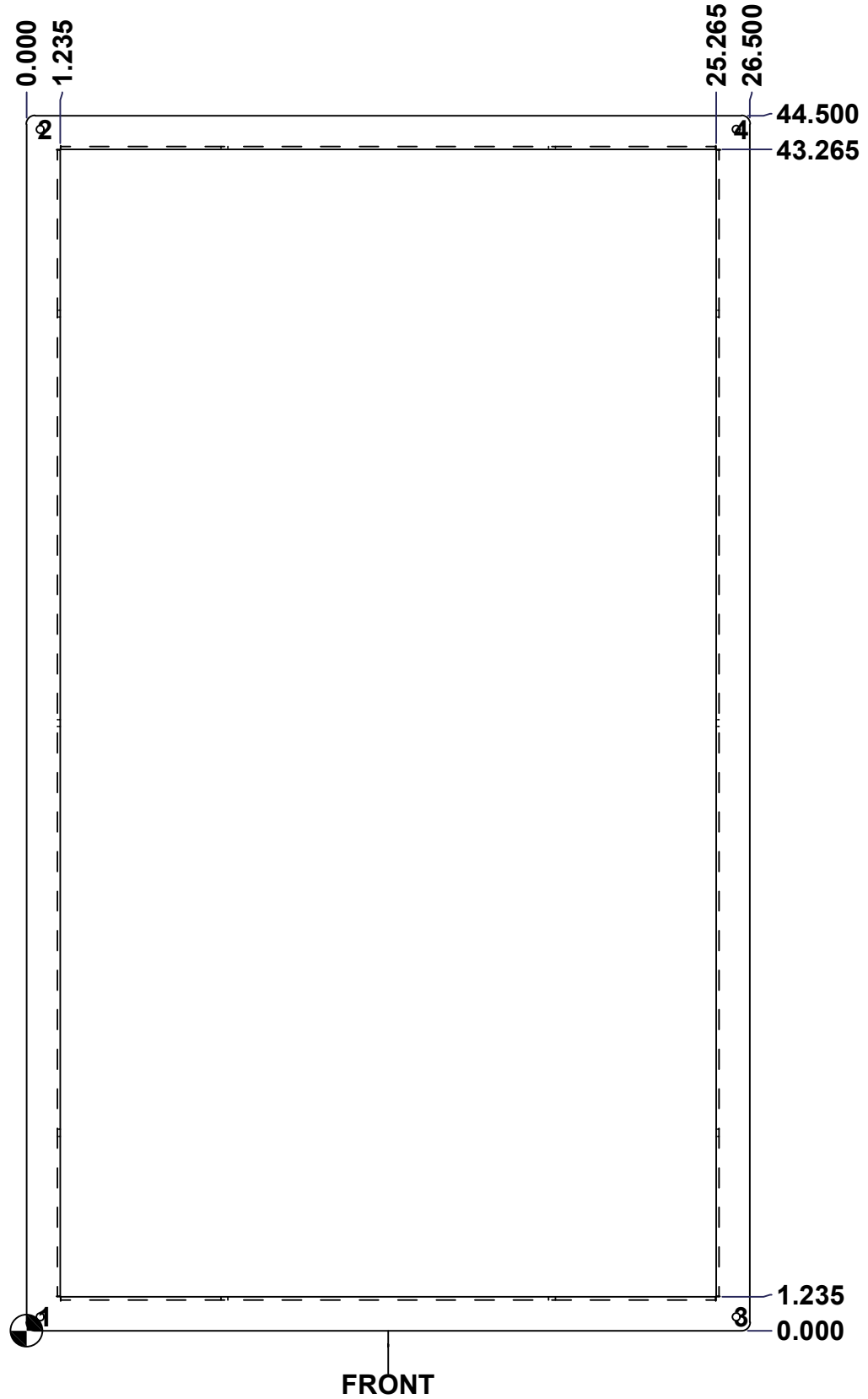


	Description	Status
	5412ESFM 42" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESFM422408THB	0 / 8
		19

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.500	0.500	RND Ø0.290
2	0.500	44.000	RND Ø0.290
3	26.000	0.500	RND Ø0.290
4	26.000	44.000	RND Ø0.290

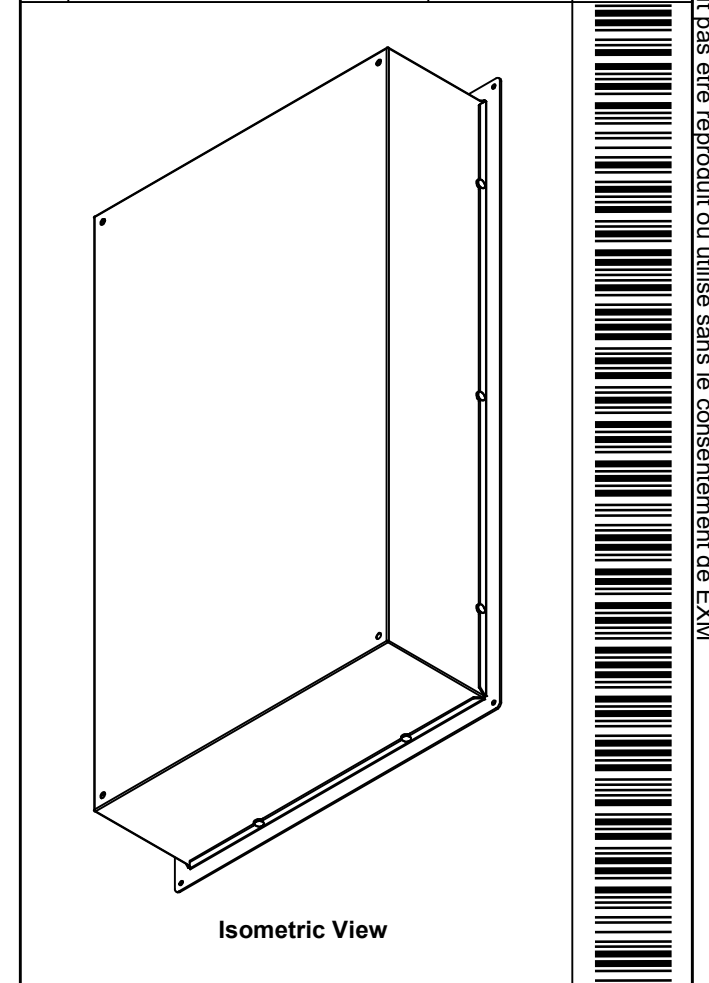


	Description	Status
	5412ESFM 42" x 24" x 8" Flange	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESFM422408THB	0 / 9
		19

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Flatness
 Aplatissement
 Max 3.0mm
 Projection

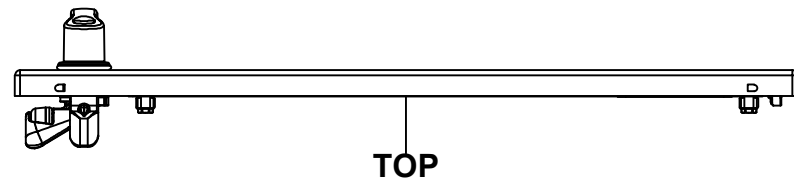

1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESFM422408THI-RS	0	5412ESFM 42" x 24" Right Insulation
1	5412ESFM422408THI-LS	0	5412ESFM 42" x 24" Left Insulation
1	5412ESFM422408THI-BT	0	5412ESFM 42" x 24"Bottom Insulation
1	5412ESFM422408THI-TP	0	5412ESFM 42" x 24"Top Insulation
1	5412ESFM422408THI-B	0	5412ESFM 42" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM422408THF	0	5412ESFM 42" x 24" x 8" Flange
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESFM422408THB-P	0	5412ESFM 42" x 24" x 8" Body Part

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Dec-24
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESFM 42" x 24" x 8" Body	Detail Rev.
Part Number Numéro Pièce 5412ESFM422408THB	Rev. 10 0 19

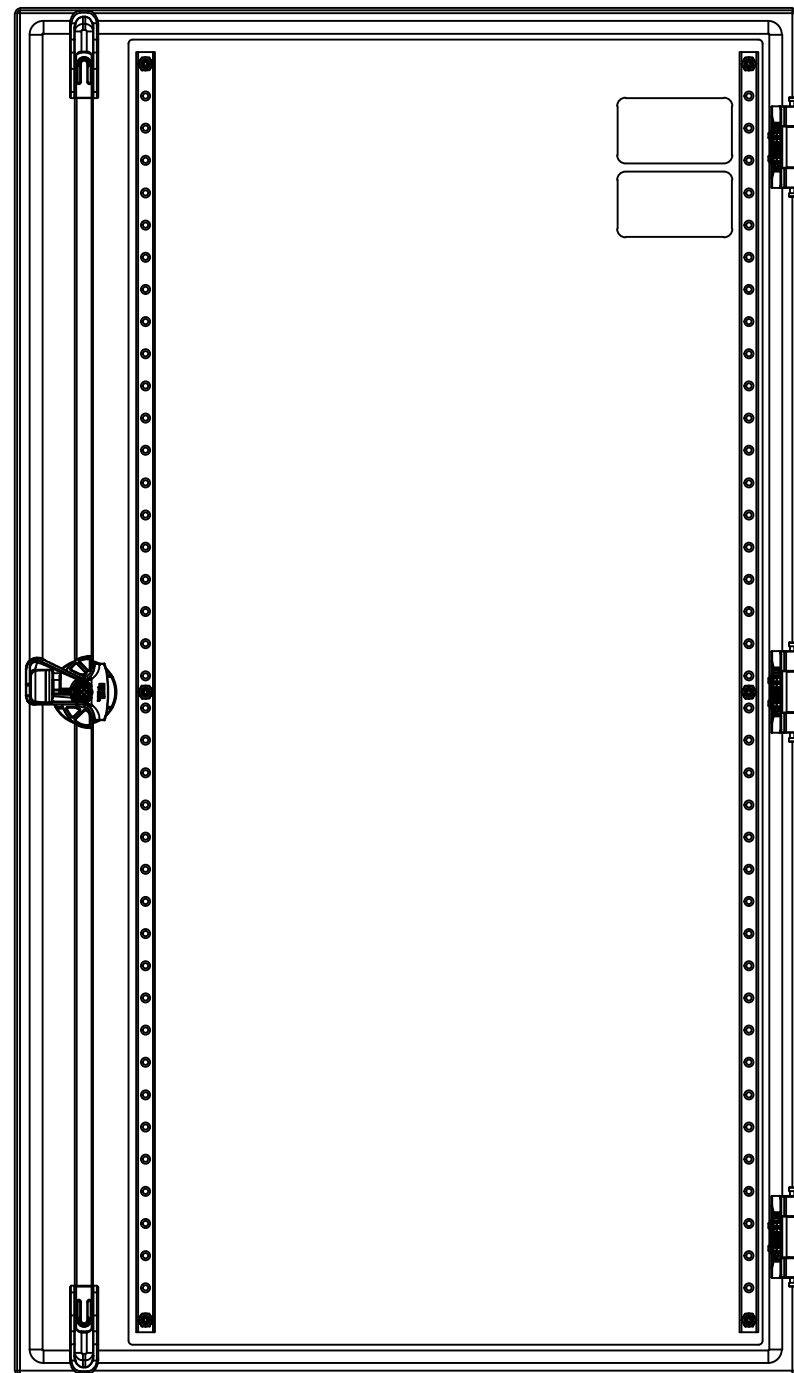
Qty	Part Number	Rev	Description
Parts List			

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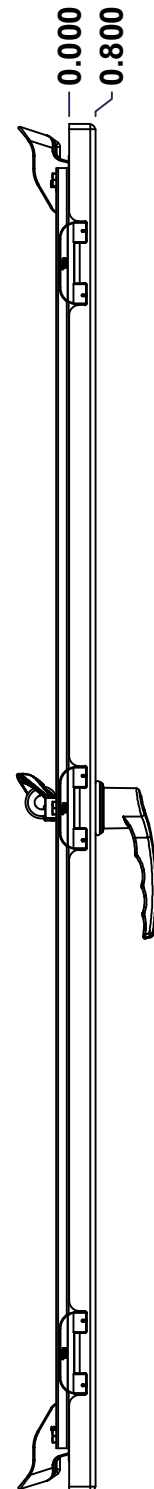
TOP



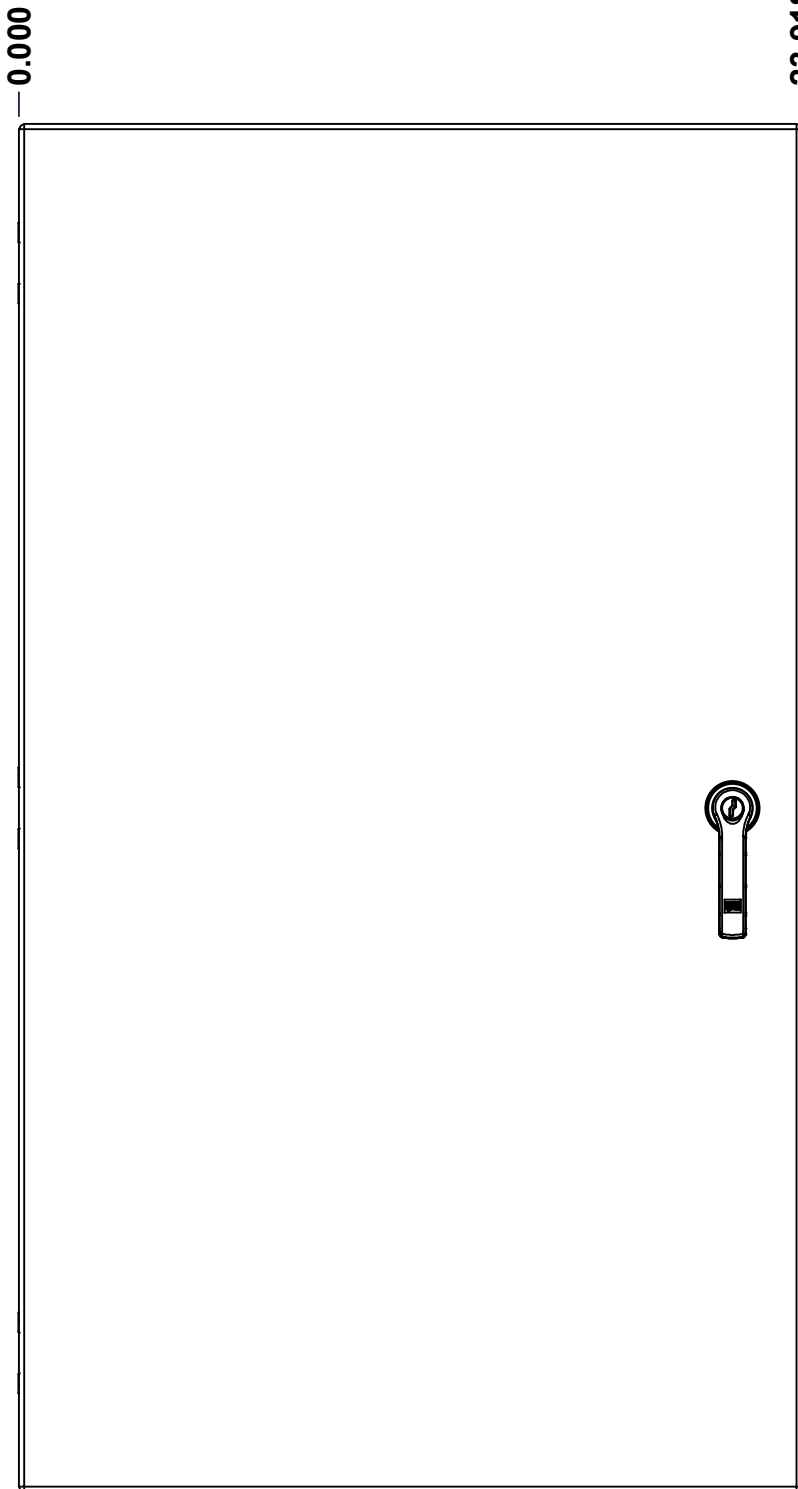
BACK



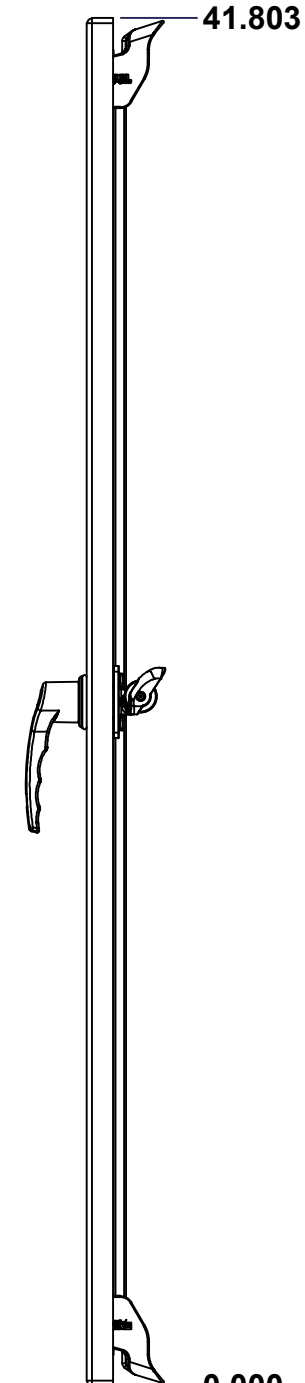
BOTTOM



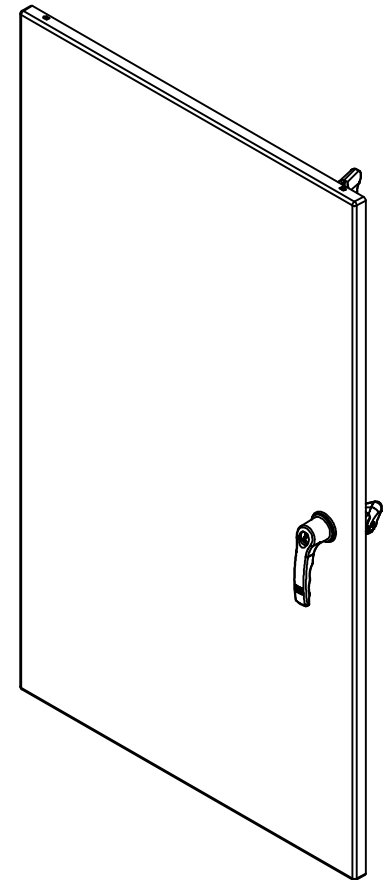
LEFT



FRONT




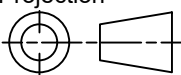
RIGHT



Isometric View

No.	Revisions	Date	By/Par



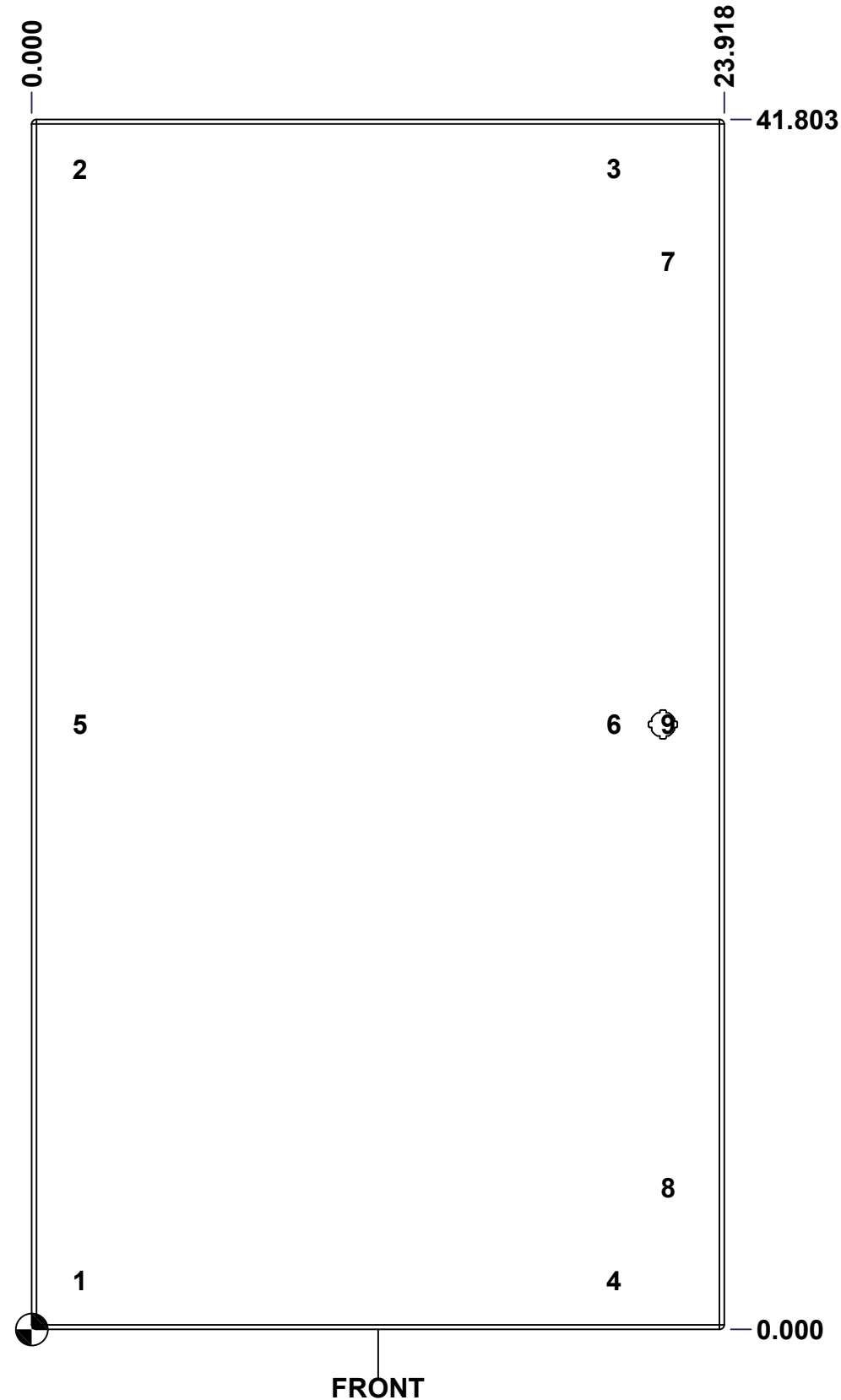
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Dec-24
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 42" x 24" Cover		
Part Number Numéro Pièce	Rev.	11
5412ESFM422408THC	0	19

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	19.923	40.094	STUD M6 x 18mm (Inside)
4	19.923	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	19.923	20.902	STUD M6 x 18mm (Inside)
7	21.803	36.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	21.803	20.902	HANDLE 885 ESL2A @ 0.0°



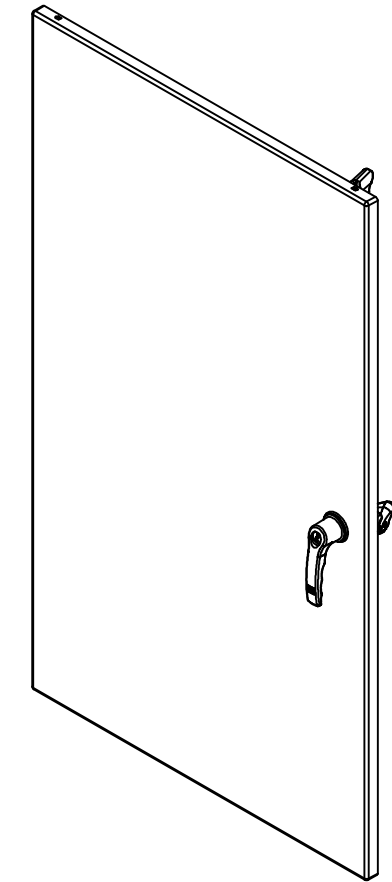
FRONT

	Description	Status
	5412ESFM 42" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESFM422408THC	0
		12
		19

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No.	Revisions	Date	By/Par


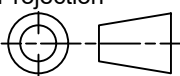


Isometric View



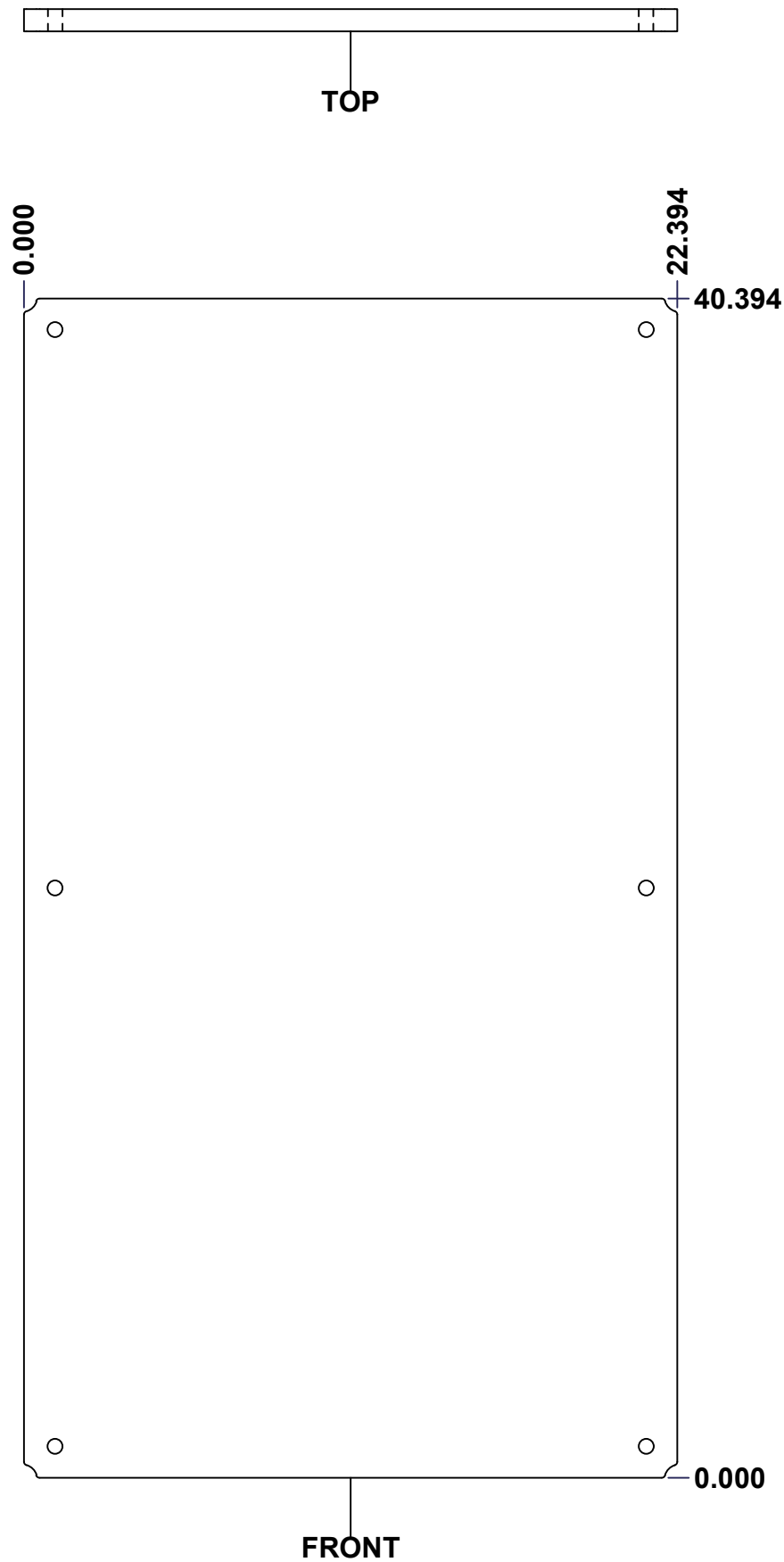
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-A-50536	15	5412 ES Handle Cam Assembly (Right Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
1	5412ESFM422408THI-C	0	5412ESFM 42" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM422408THG	0	5412ESFM 42" x 24" Cover Gasket Part
1	5412ESFM422408THC-P	0	5412ESFM 42" x 24" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins

QTY	Part Number	Rev	Description
Parts List			

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Dec-24
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESFM 42" x 24" Cover		
Part Number Numéro Pièce	Rev.	13
5412ESFM422408THC	0	19

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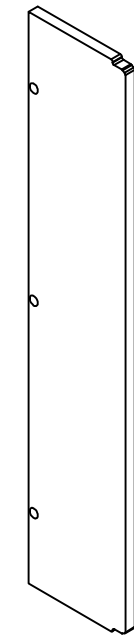
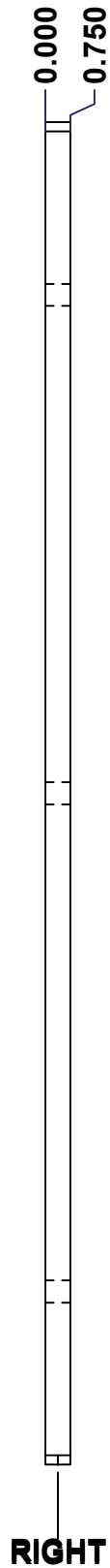
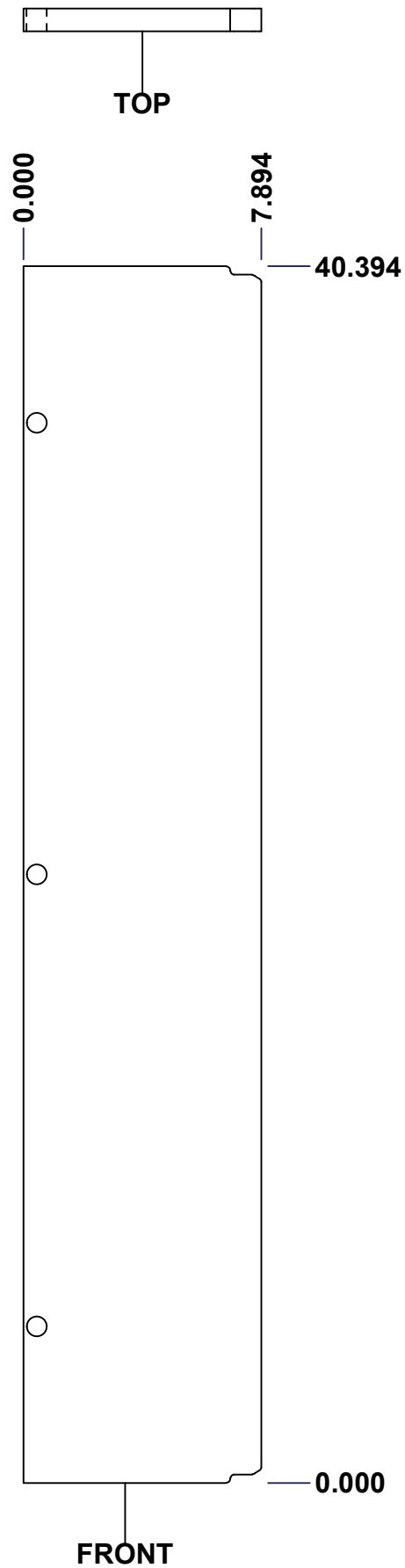
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
5412ESFM 42" x 24" Back Insulation			
Part Number Numéro Pièce		Rev.	
5412ESFM422408THI-B		0	14 19

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Isometric View

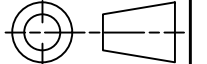


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Flatness
Aplatissement

Max 3.0mm

Projection

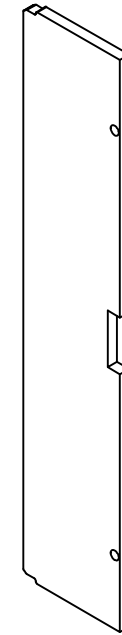
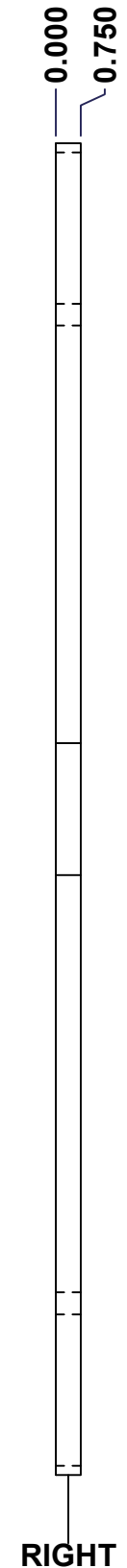
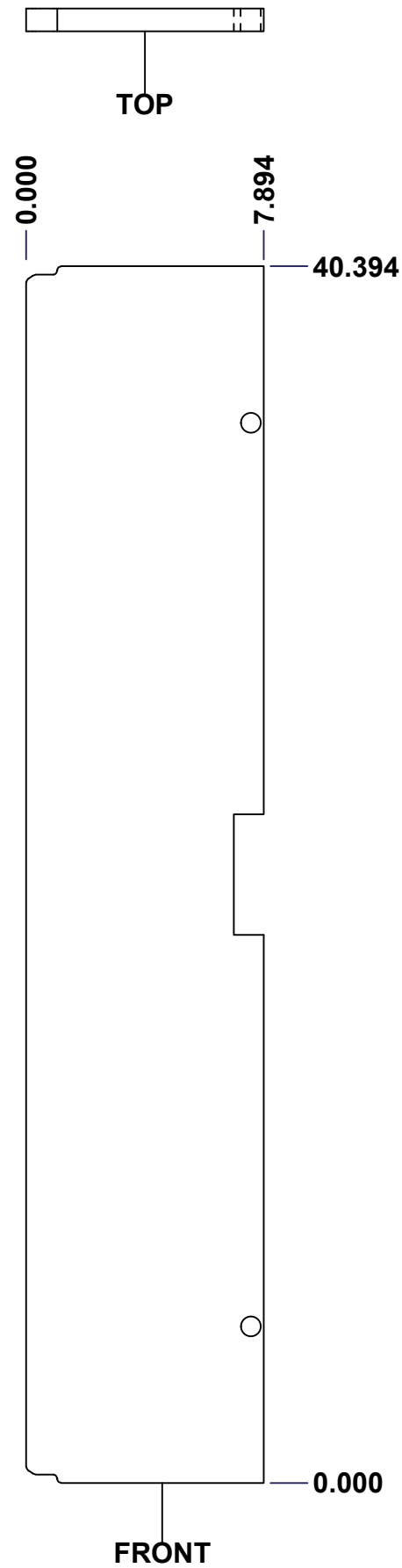


Customer Client	Date
Drawn By Dessiné Par	Date 23-Jan-07
Material Matière	Polyisocyanurate
Color Couleur	Aluminum
Finish Fini	N/A
Description	Detail Rev.
5412ESFM 42" x 24" Left Insulation	
Part Number Numéro Pièce	Rev. 15
5412ESFM422408THI-LS	0 19

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Isometric View

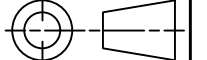


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Flatness
Aplatissement

Max 3.0mm

Projection

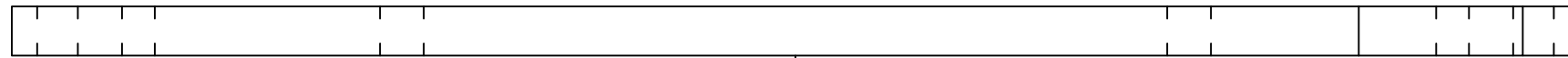


Customer Client	Date
Drawn By Dessiné Par	Date 23-Jan-07
Material Matière	Polyisocyanurate
Color Couleur	Aluminum
Finish Fini	N/A
Description	Detail Rev.
5412ESFM 42" x 24" Right Insulation	
Part Number Numéro Pièce	Rev. 16
5412ESFM422408THI-RS	0 19

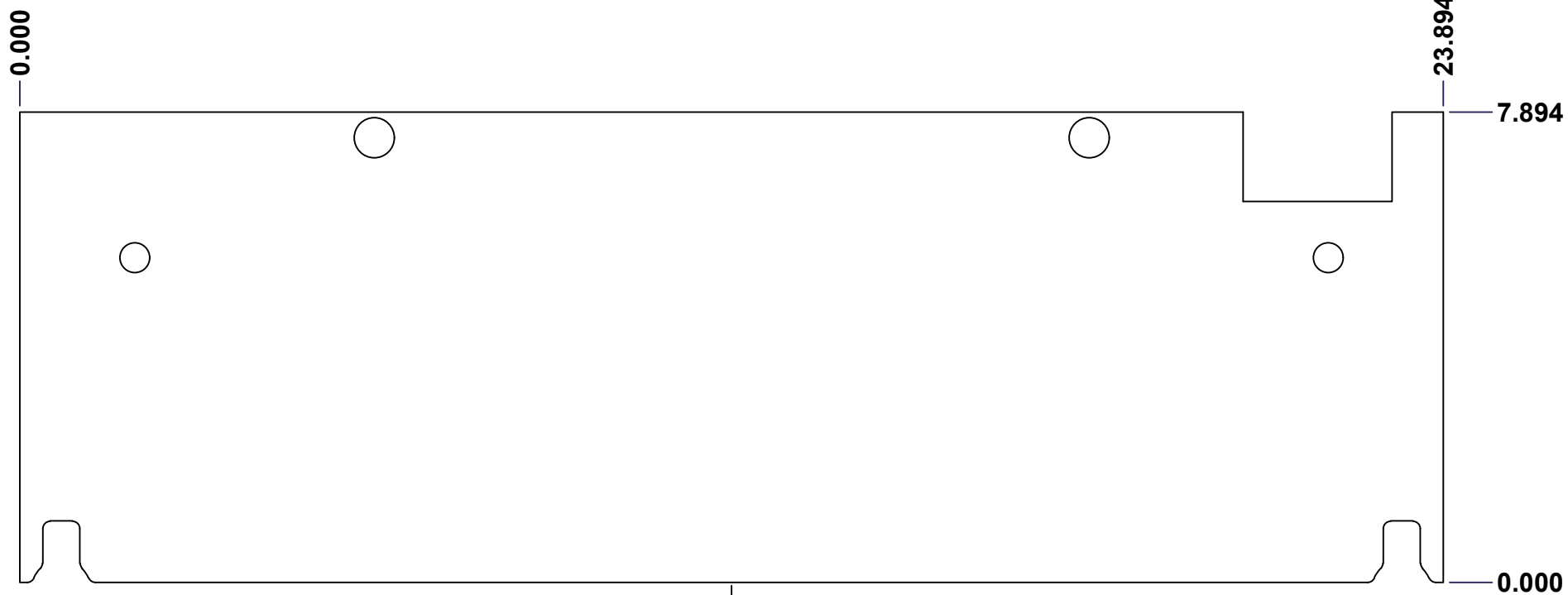
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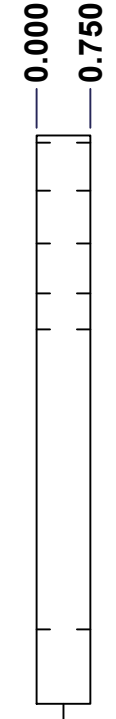
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TOP

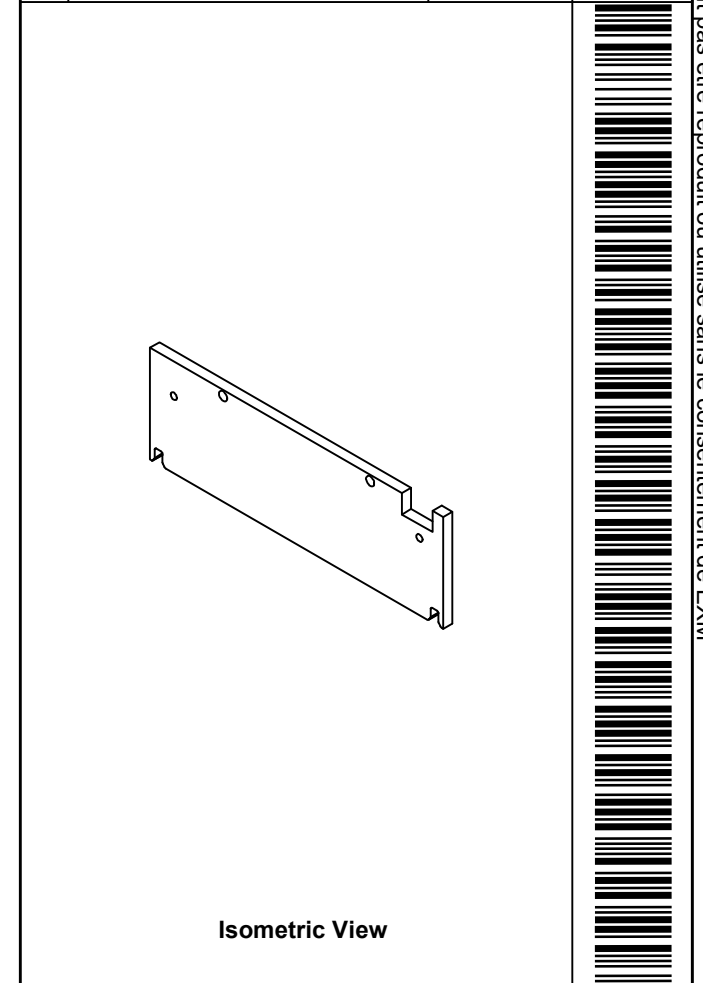


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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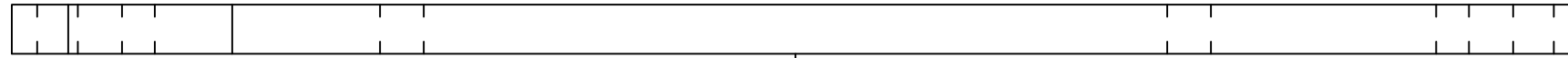
Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Smooth
Description: 5412ESFM 42" x 24"Top Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESFM422408THI-TP	Rev. 0

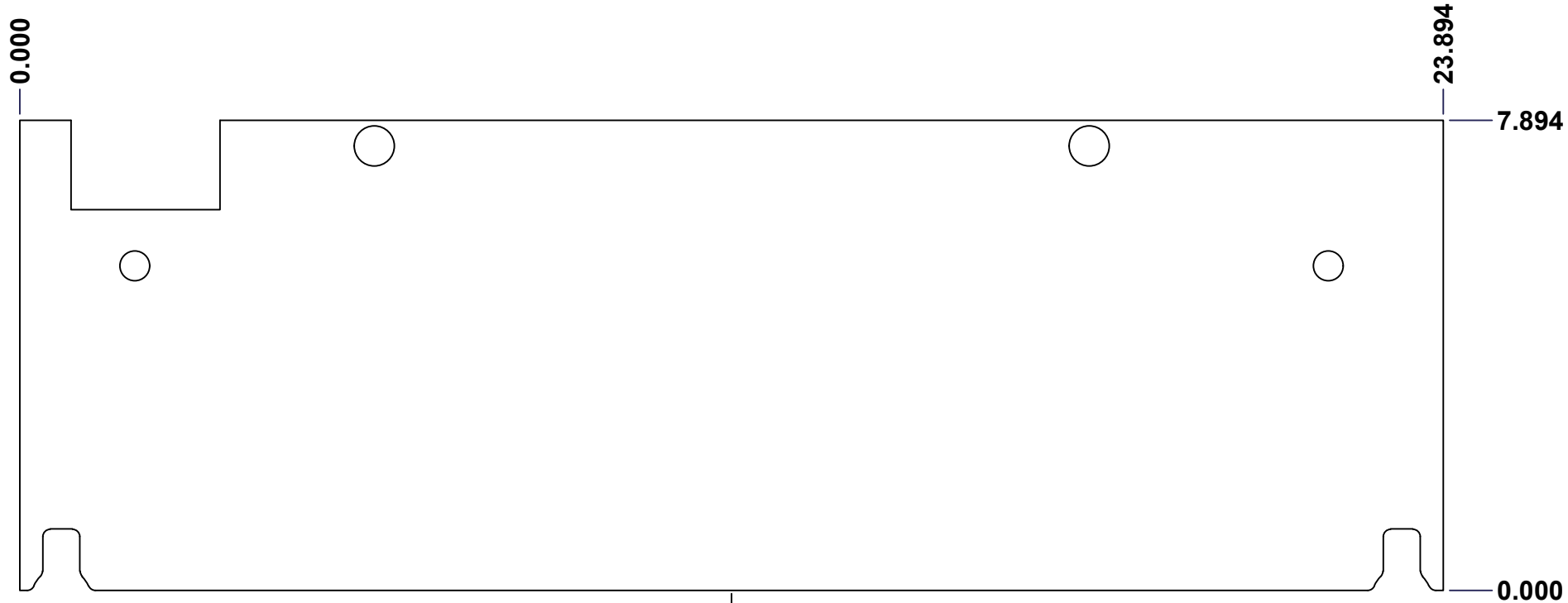
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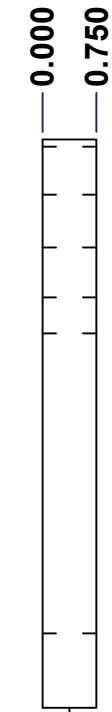
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TOP

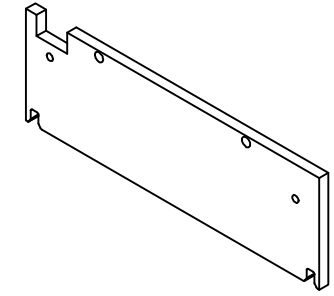


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



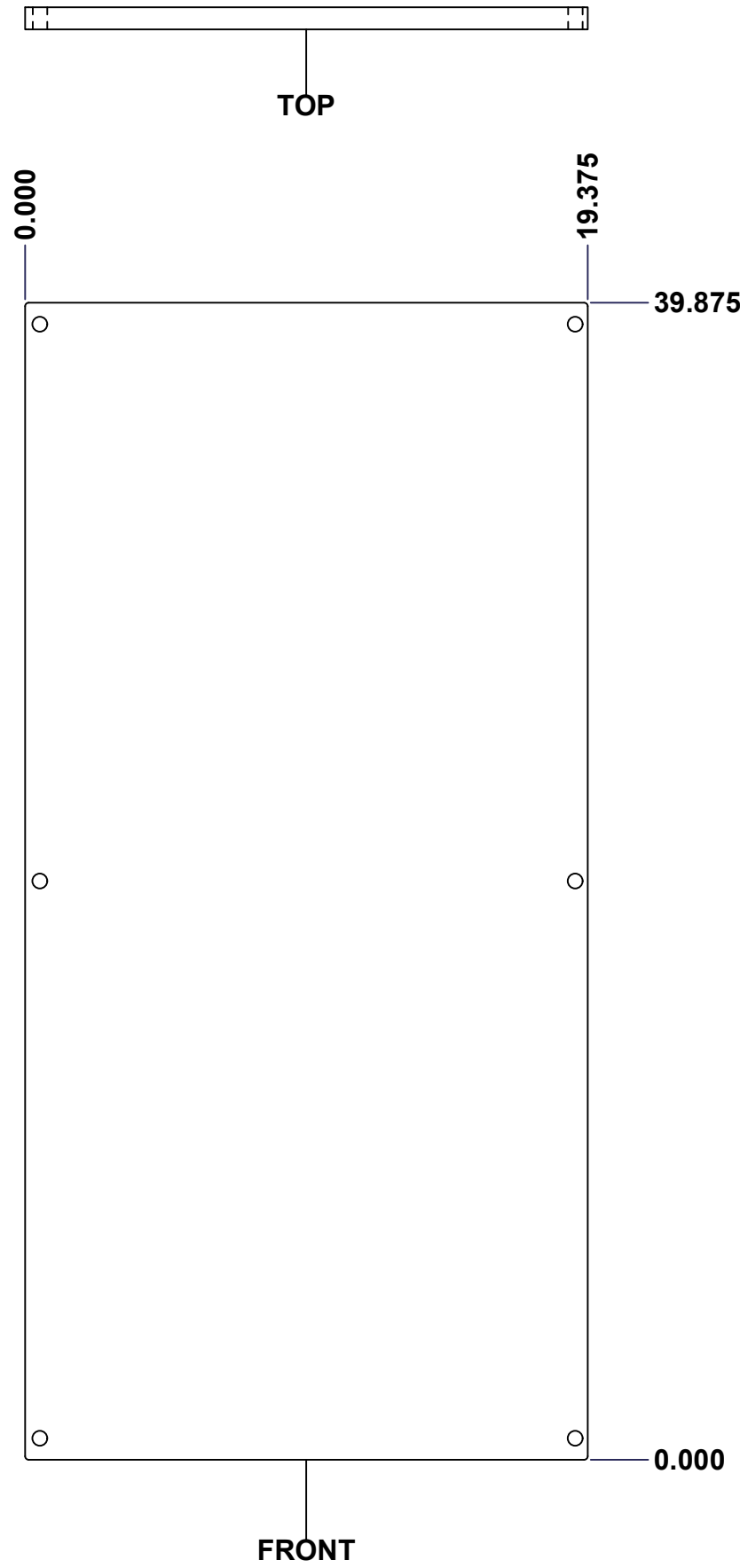
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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Smooth
Description: 5412ESFM 42" x 24"Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESFM422408THI-BT	Rev. 18
SEE BILL OF MATERIAL ON LAST PAGE	0 19

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No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
		Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière: Polyisocyanurate		
Color Couleur: Aluminum	Finish Fini: N/A	
Description 5412ESFM 42" x 24" Cover Insulation		Detail Rev.
Part Number Numéro Pièce: 5412ESFM422408THI-C	Rev. 0	19 / 19

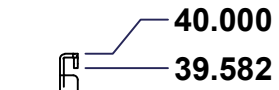
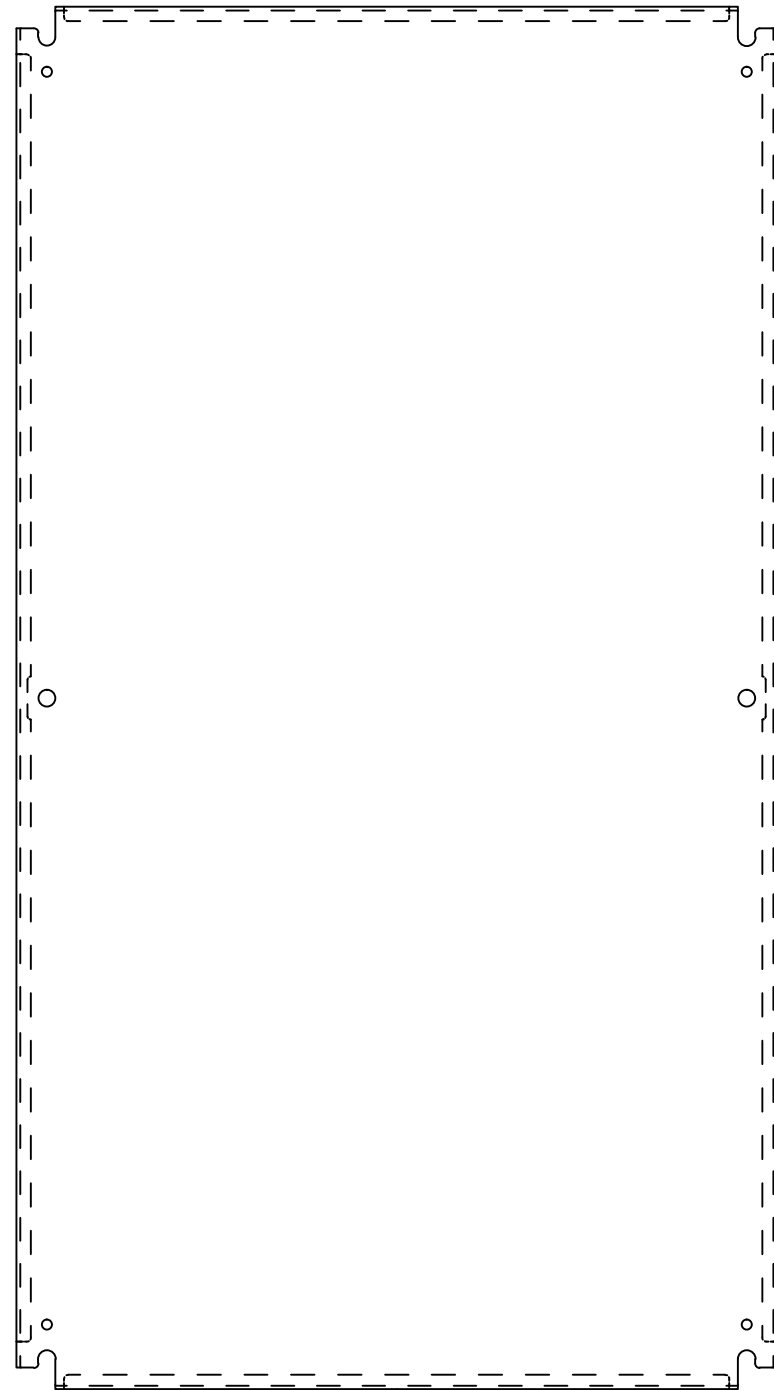
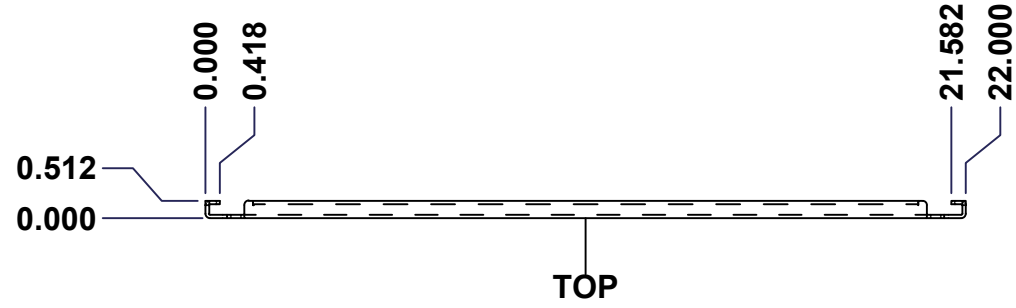
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4224G.idw

Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

		Flatness Aplatissement Max 3.0mm	
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Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur	See Part List	Finish Fini	See Part List
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	1
881 SP4224G		0	2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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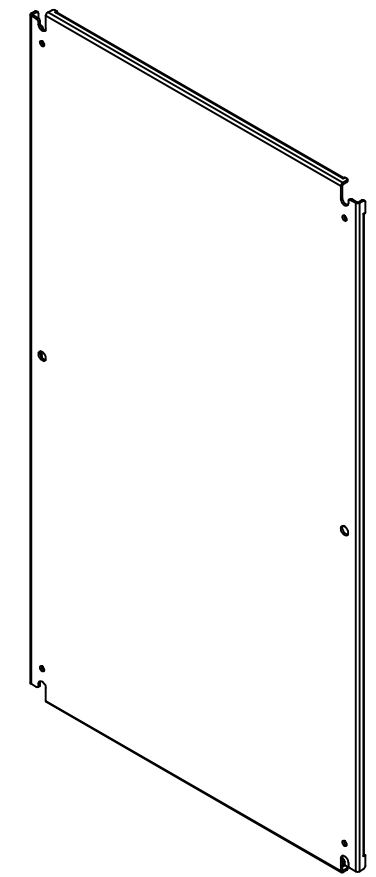
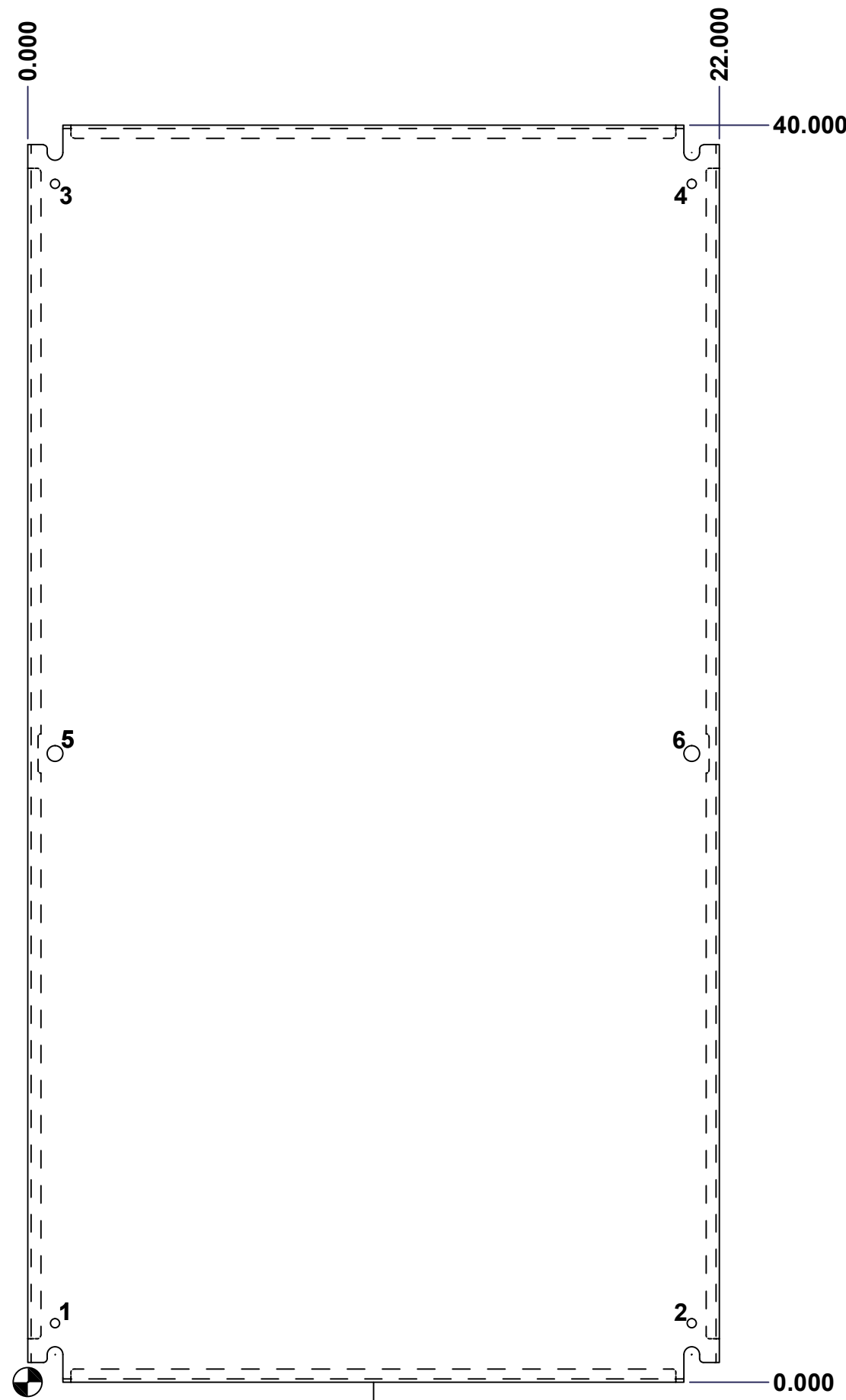
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	21.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View



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		Max 3.0mm
Projection		
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP4224G	0	2