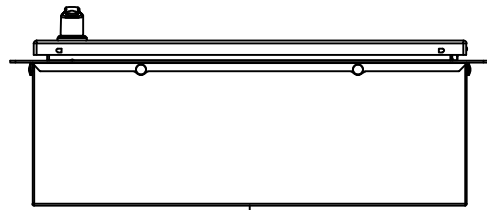
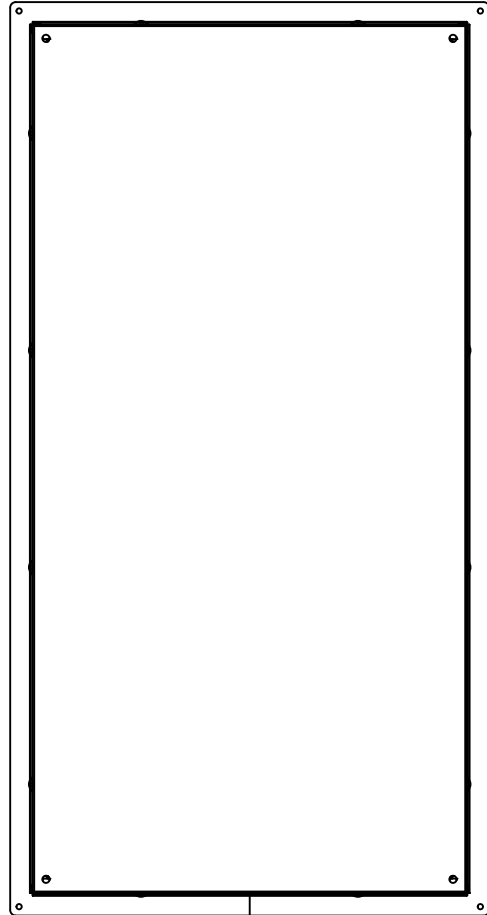


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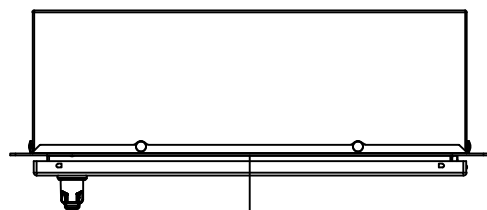
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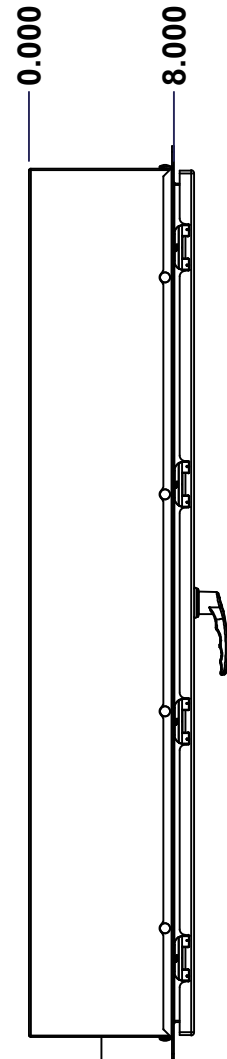
TOP



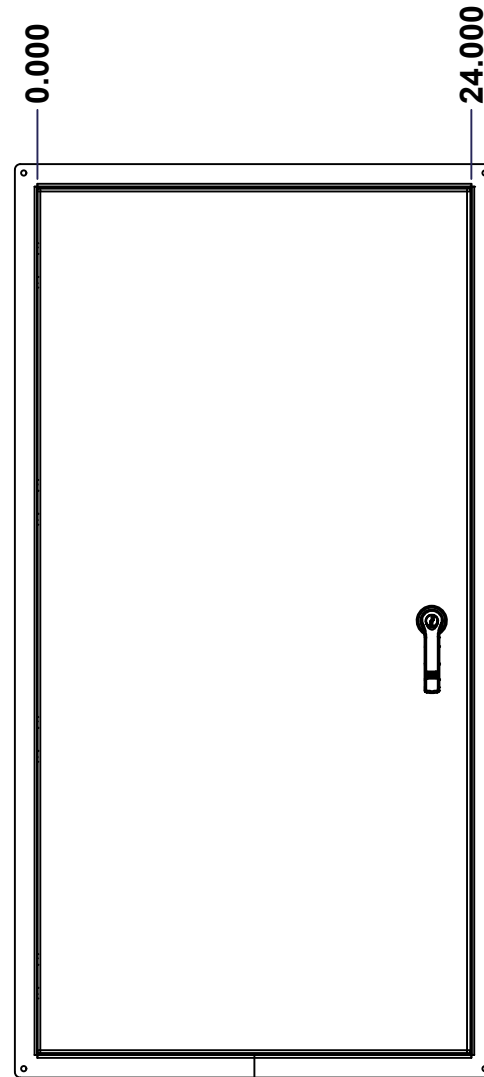
BACK



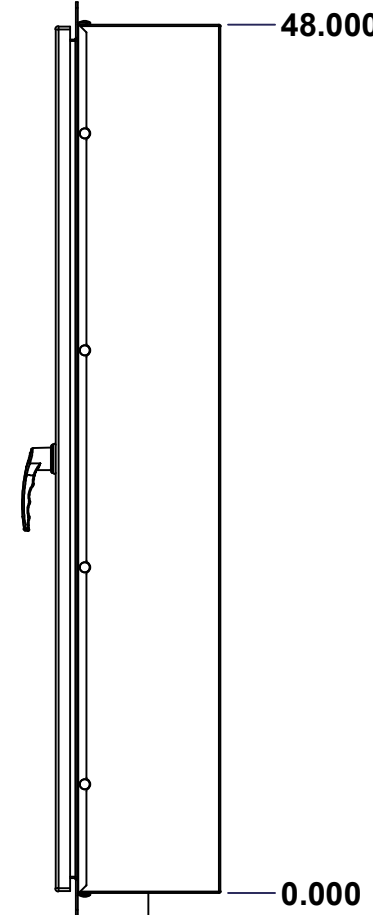
BOTTOM



LEFT

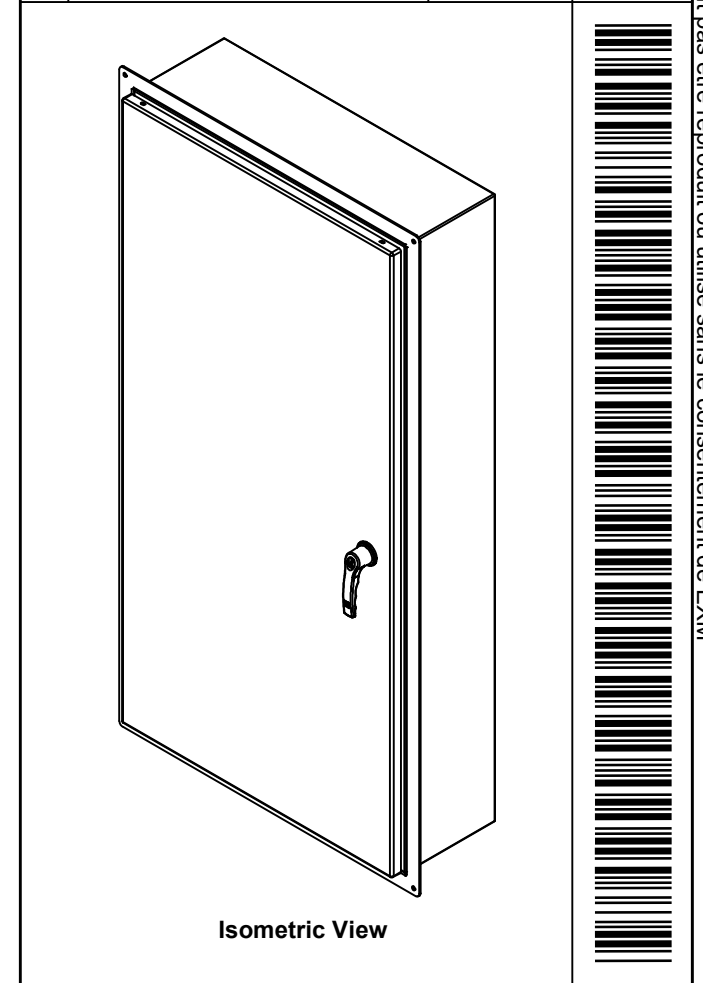


FRONT


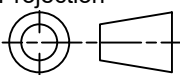


RIGHT

No.	Revisions	Date	By/Par



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Dec-24
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 48" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESFM482408TH	0	19

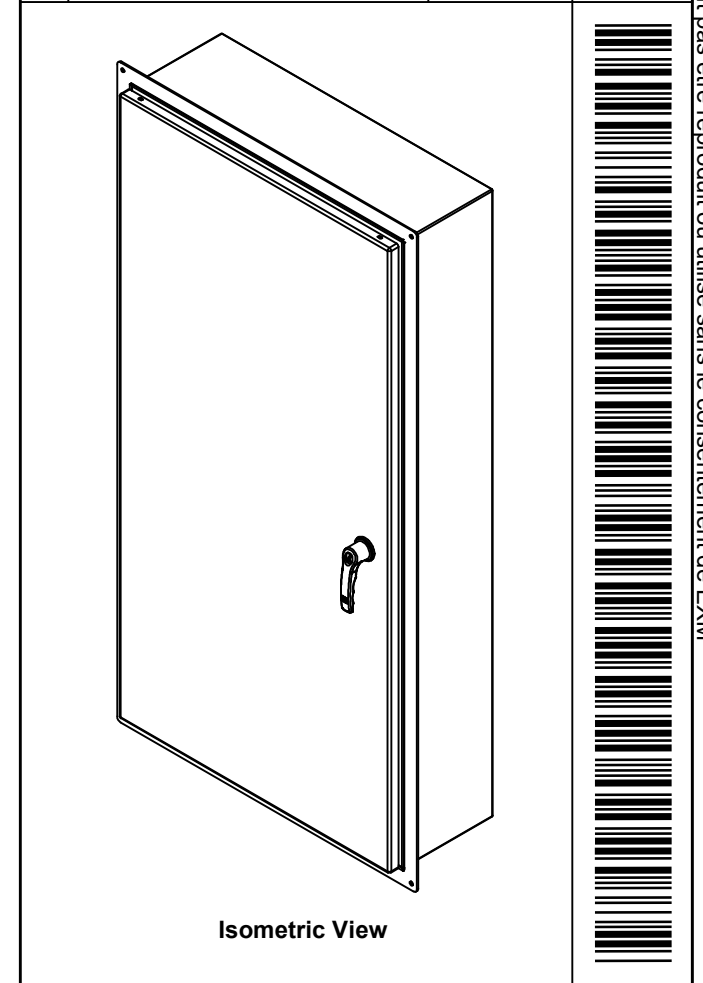
SEE BILL OF MATERIAL ON LAST PAGE

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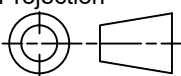
NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



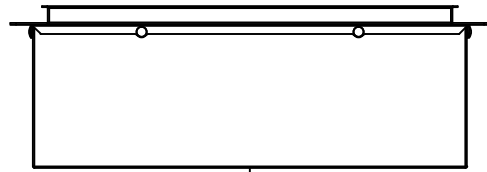
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4824G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESFM482408THC	0	5412ESFM 48" x 24" Cover
1	5412ESFM482408THB	0	5412ESFM 48" x 24" x 8" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

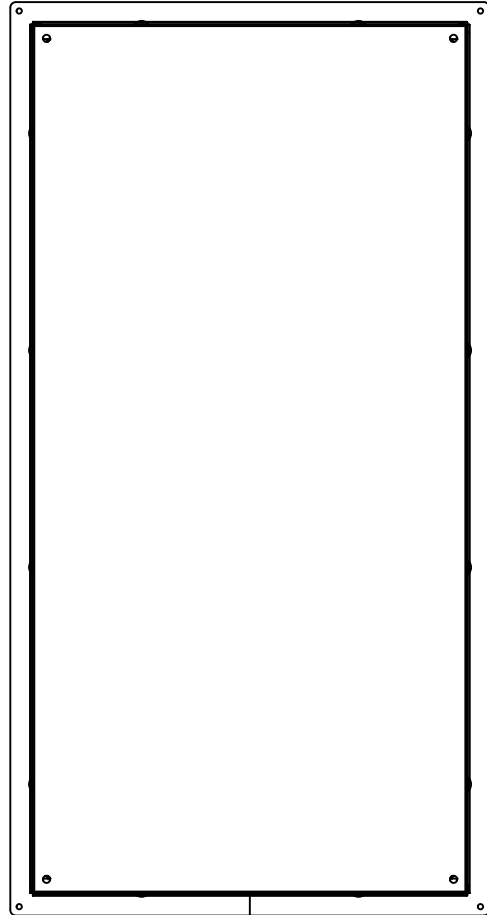
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Dec-24
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 48" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	2 19
<b>5412ESFM482408TH</b>		

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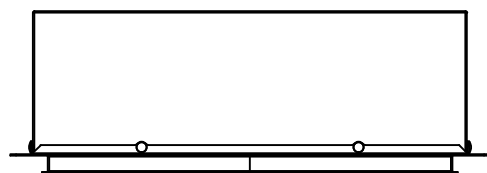
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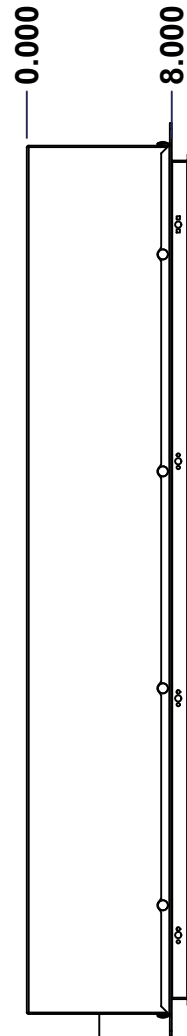
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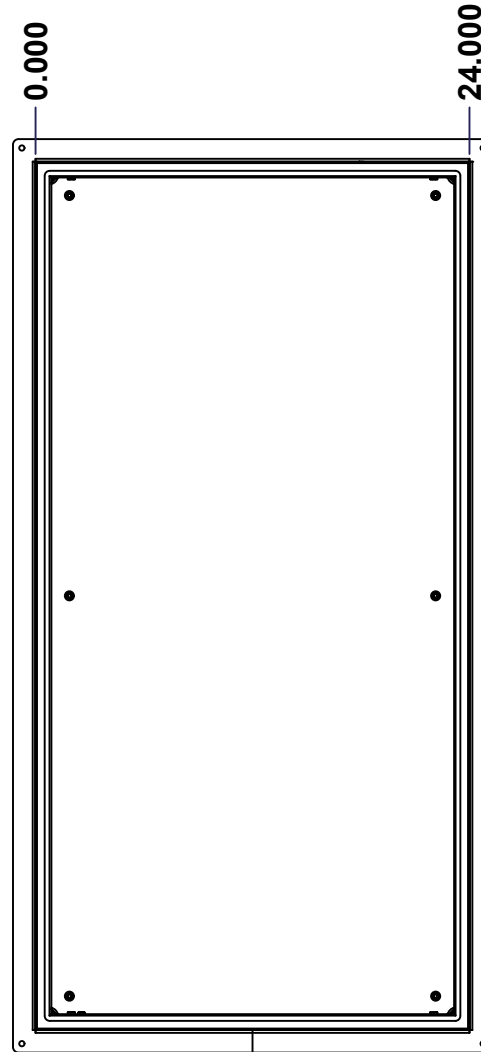
BACK



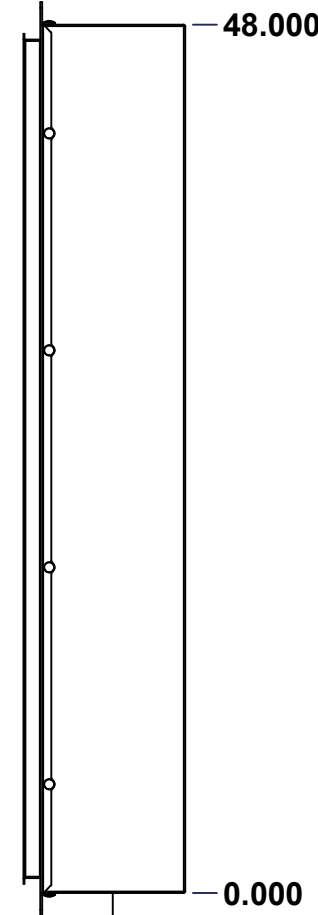
BOTTOM



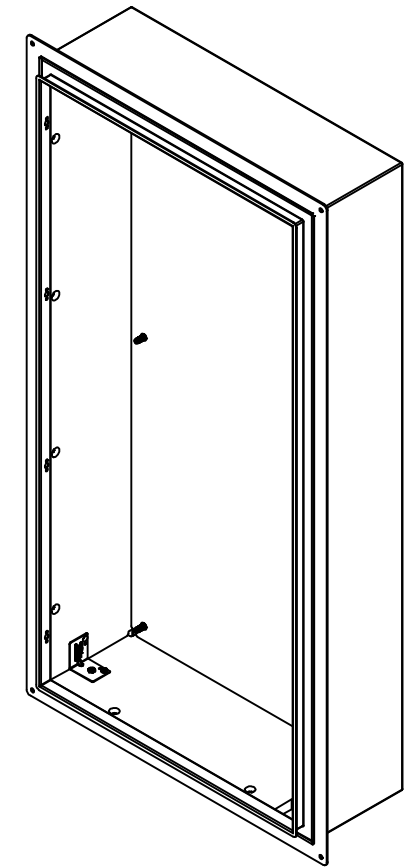
LEFT



FRONT




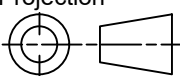
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Dec-24
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 48" x 24" x 8" Body		
Part Number Numéro Pièce	Rev. 0	3 19

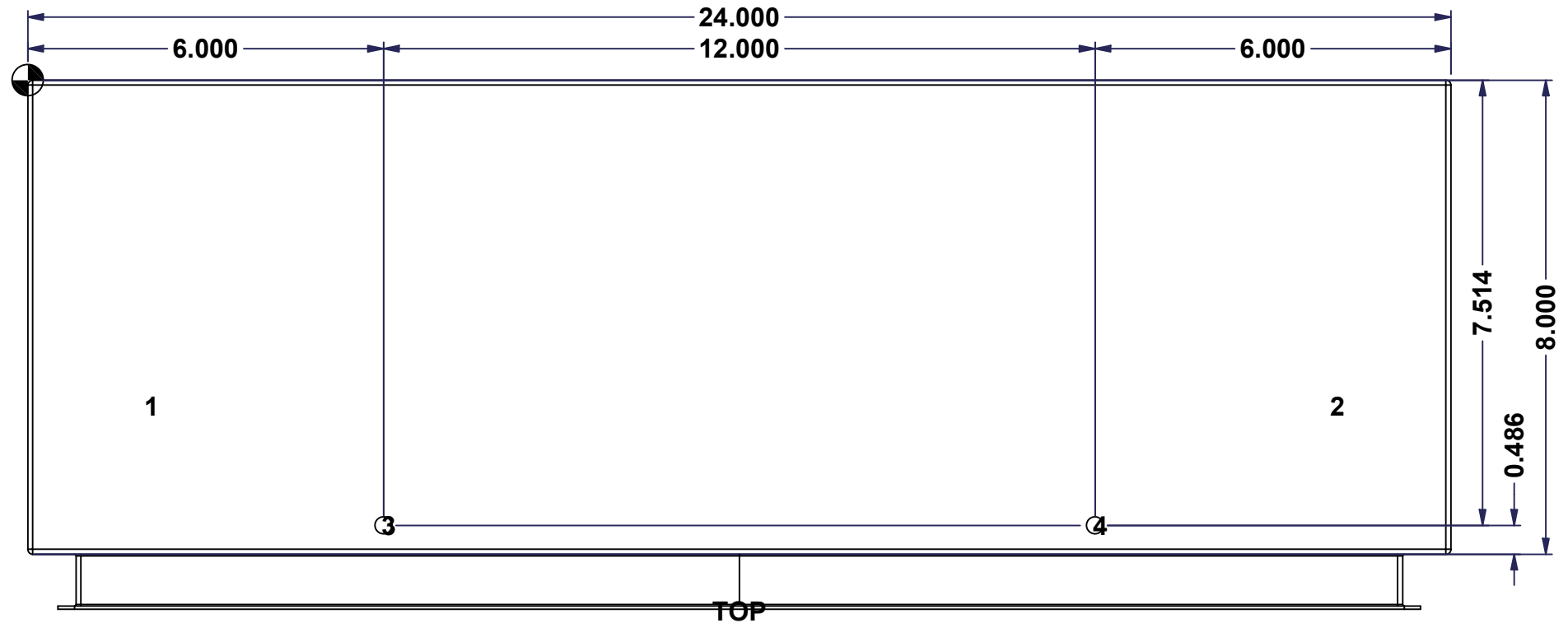
SEE BILL OF MATERIAL ON LAST PAGE

**5412ESFM482408THB**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	5.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	5.500	INSUL. STUD M6 x 18mm (Inside)
-----			
3	6.000	7.514	RND Ø0.290
4	18.000	7.514	RND Ø0.290



	Description	Status
	5412ESFM 48" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESFM482408THB</b>	<b>0</b>
		4
		19

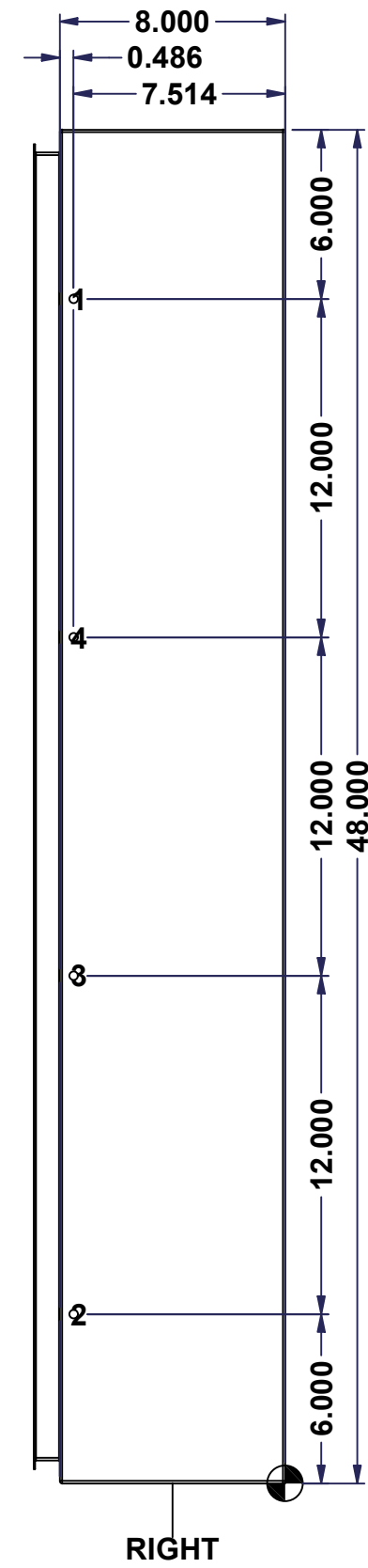
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	42.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290
3	7.514	18.000	RND Ø0.290
4	7.514	30.000	RND Ø0.290

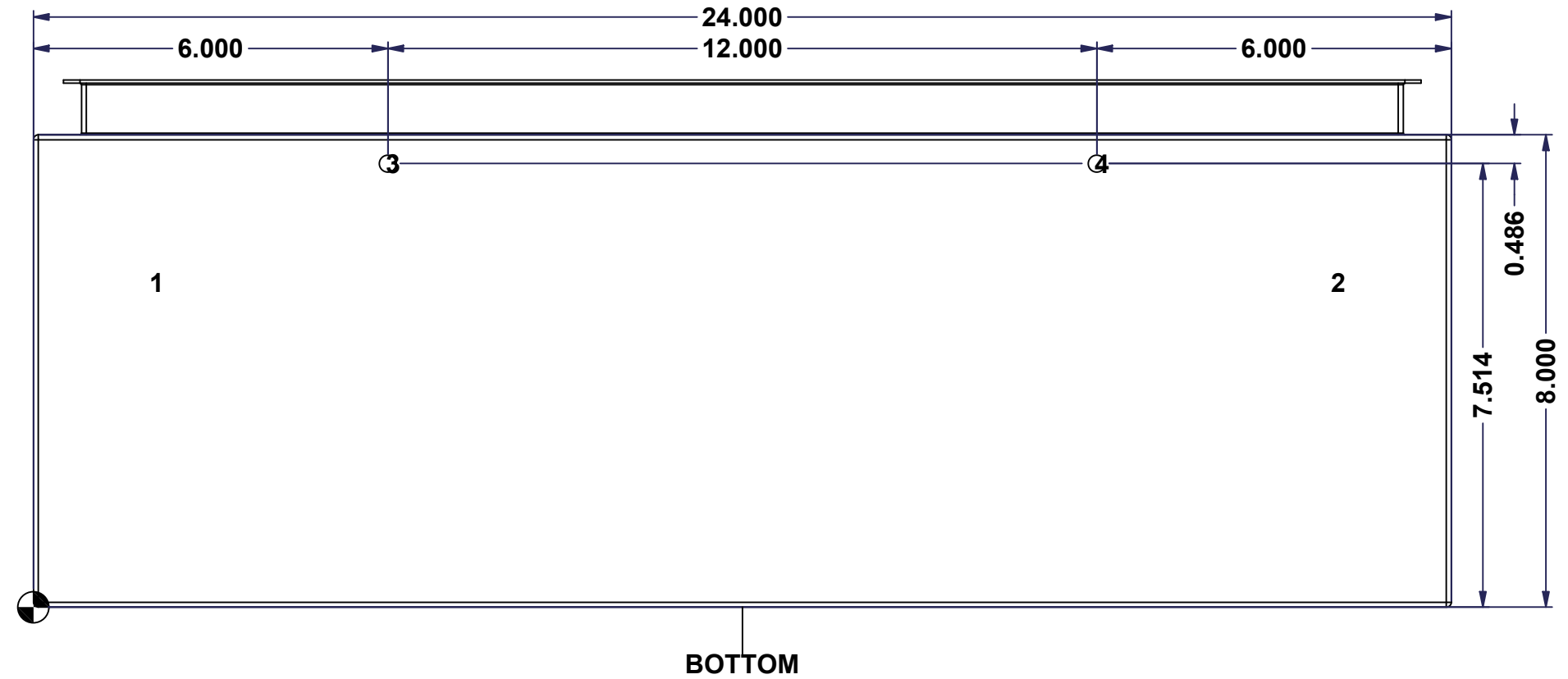


	Description		Status	
	5412ESFM 48" x 24" x 8" Body		(NULL)	
Part Number Numéro Pièce		Rev.	5	19
<b>5412ESFM482408THB</b>		<b>0</b>		

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	5.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	5.500	INSUL. STUD M6 x 18mm (Inside)
-----			
3	6.000	7.514	RND Ø0.290
4	18.000	7.514	RND Ø0.290

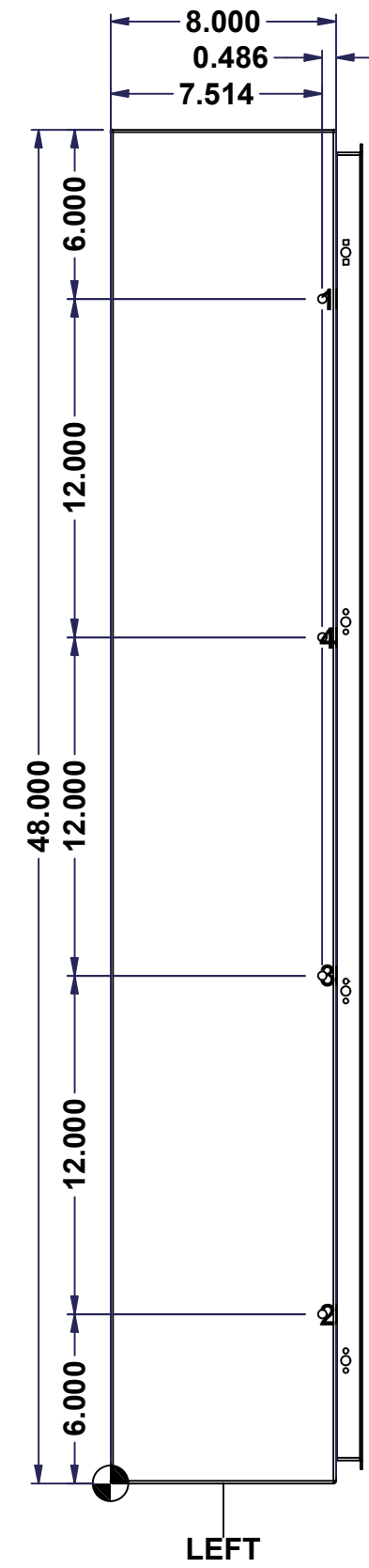


	Description	Status	
	5412ESFM 48" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	<b>5412ESFM482408THB</b>	<b>0</b>	19

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.514	42.000	RND Ø0.290
2	7.514	6.000	RND Ø0.290
3	7.514	18.000	RND Ø0.290
4	7.514	30.000	RND Ø0.290



	Description	Status	
	5412ESFM 48" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	<b>5412ESFM482408THB</b>	<b>0</b>	19

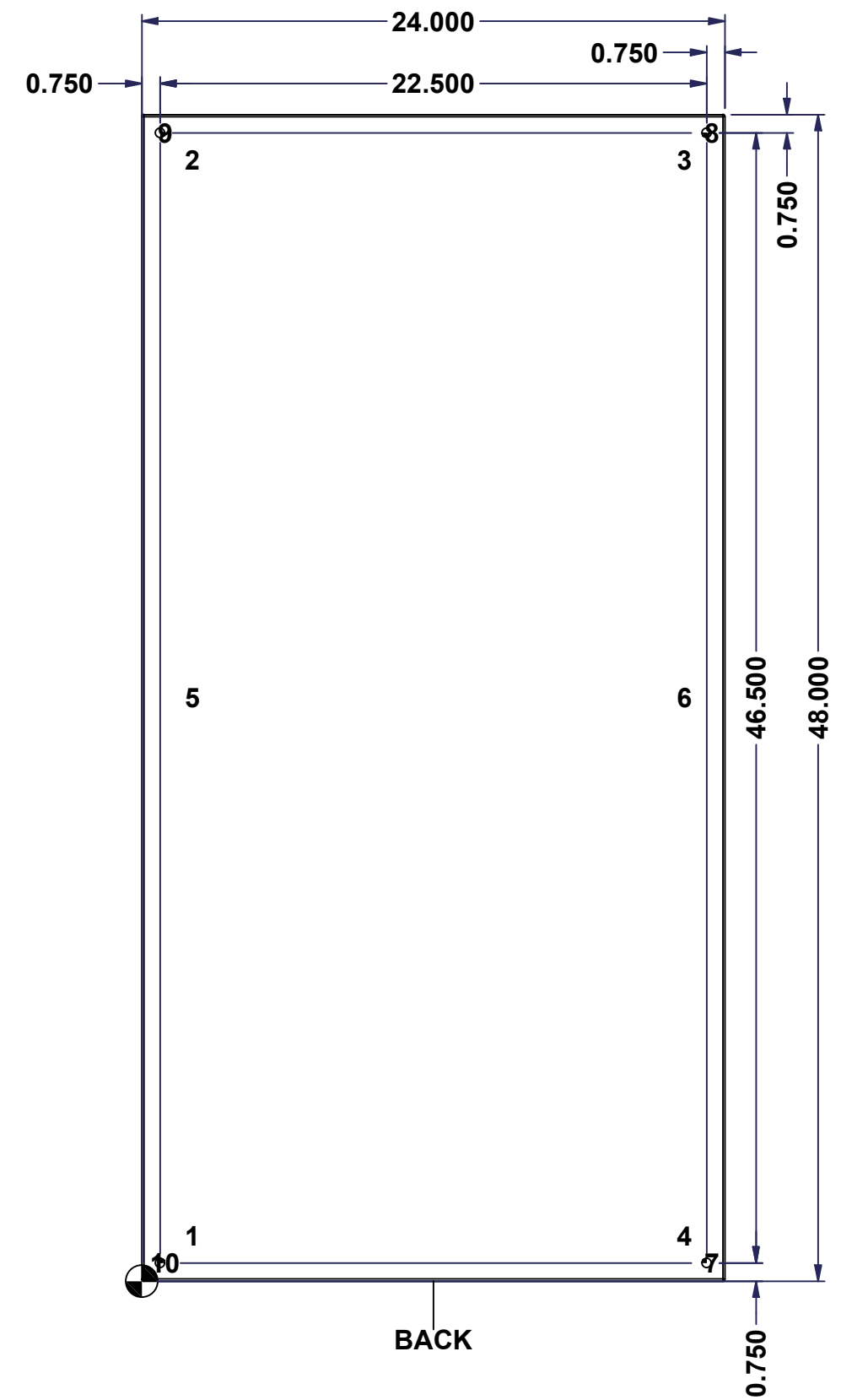
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)
-----			
7	23.250	0.750	RND Ø0.390
8	23.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



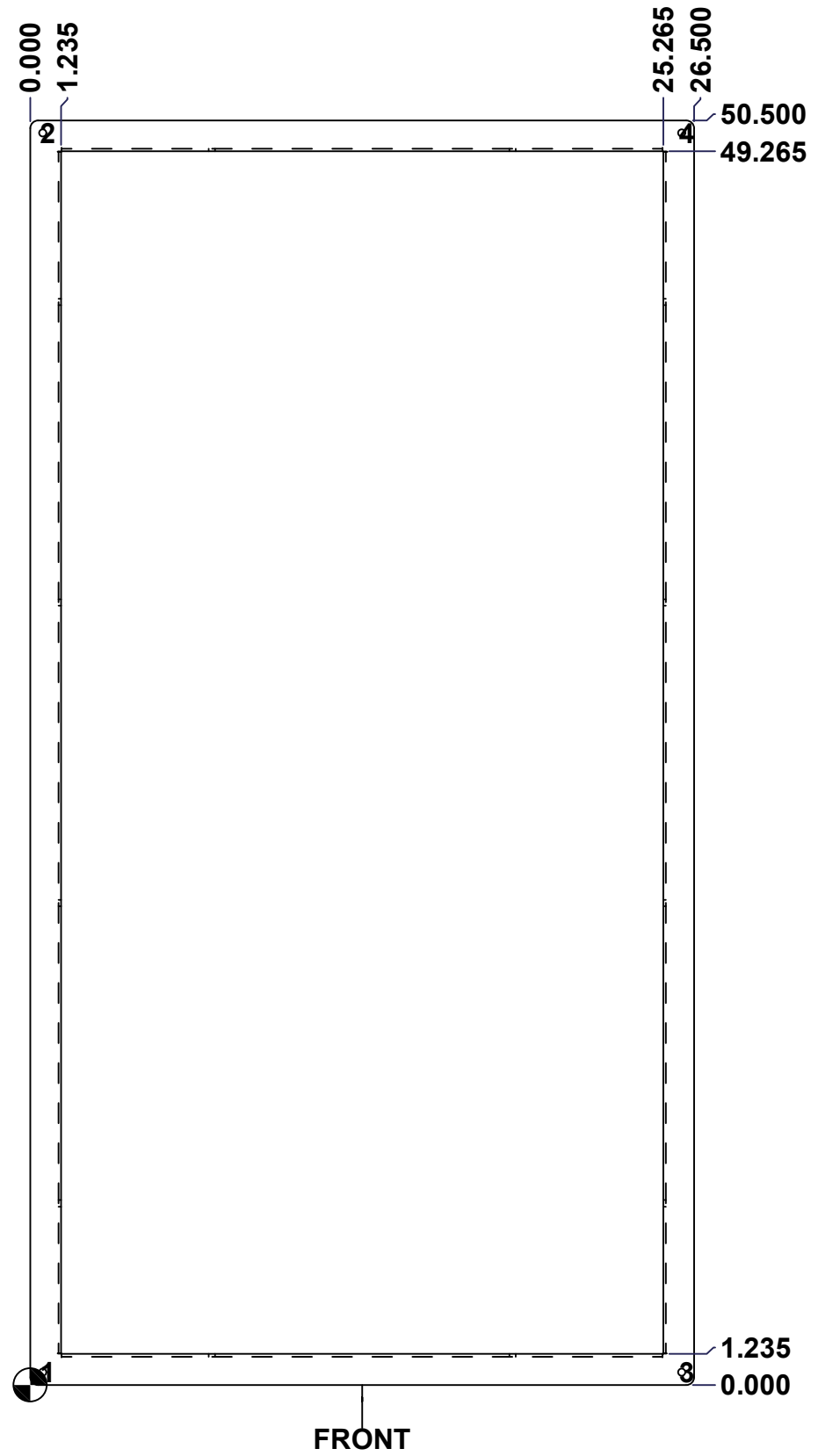
BACK

	Description	Status
	5412ESFM 48" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESFM482408THB</b>	<b>0</b> / 8
		19

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.500	0.500	RND Ø0.290
2	0.500	50.000	RND Ø0.290
3	26.000	0.500	RND Ø0.290
4	26.000	50.000	RND Ø0.290

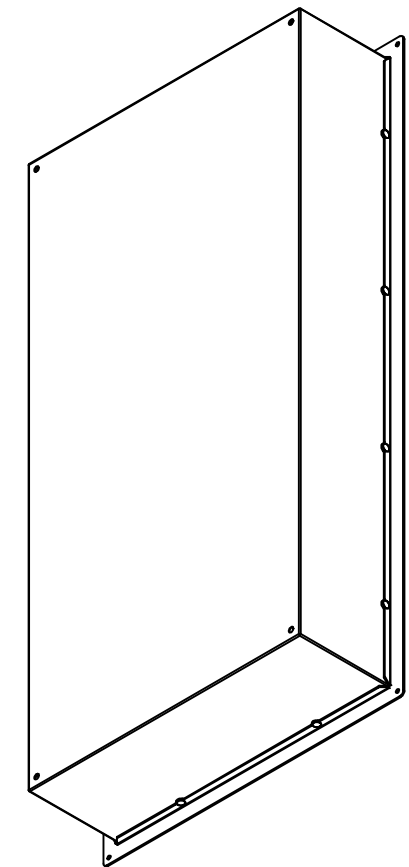


	Description	Status
	5412ESFM 48" x 24" x 8" Flange	(NULL)
Part Number Numéro Pièce <b>5412ESFM482408THB</b>	Rev.	9
	<b>0</b>	19

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No.	Revisions	Date	By/Par


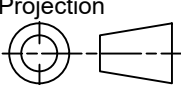


Isometric View



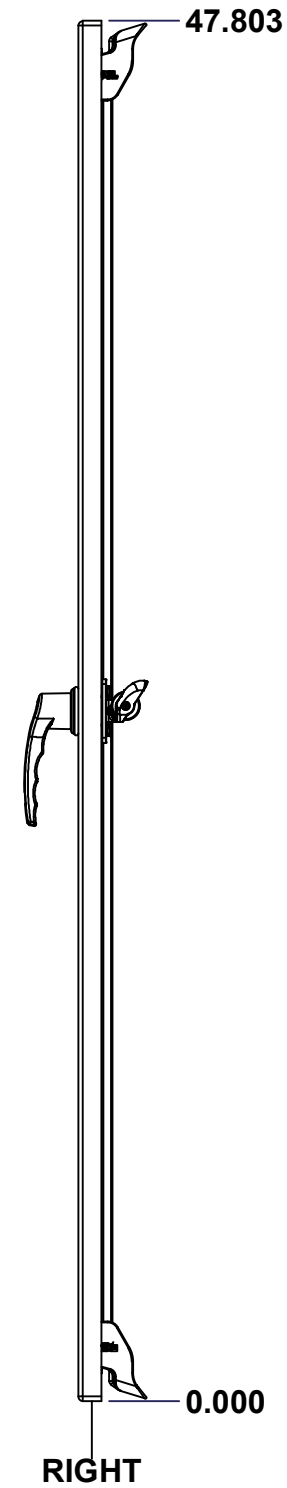
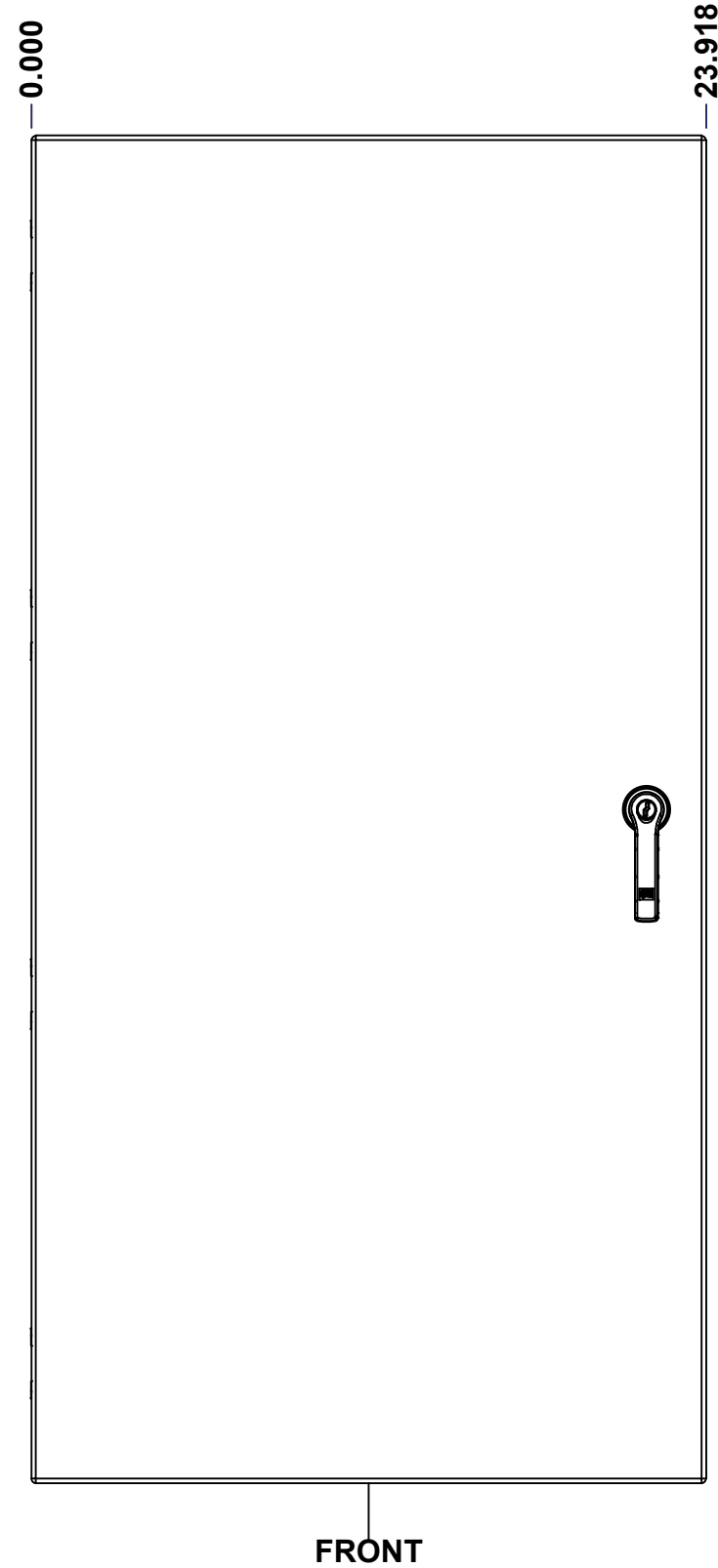
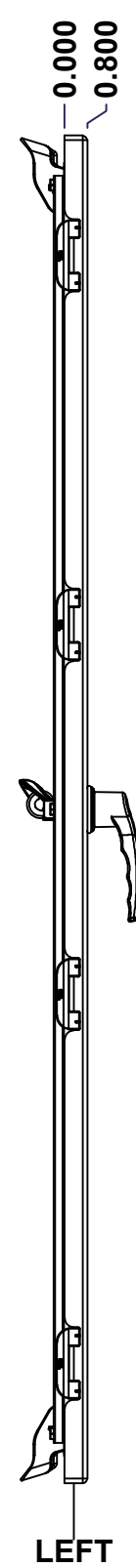
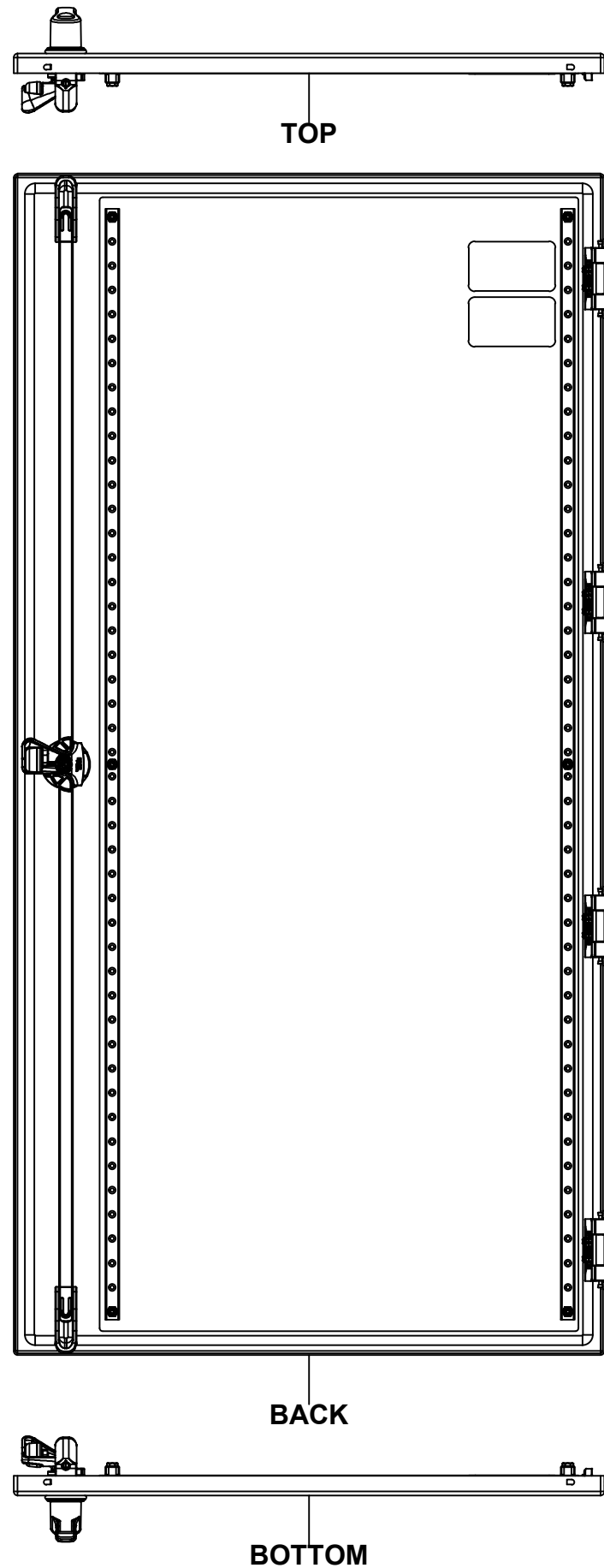
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESFM482408THI-RS	0	5412ESFM 48" x 24" Right Insulation
1	5412ESFM482408THI-LS	0	5412ESFM 48" x 24" Left Insulation
1	5412ESFM482408THI-BT	0	5412ESFM 48" x 24"Bottom Insulation
1	5412ESFM482408THI-TP	0	5412ESFM 48" x 24"Top Insulation
1	5412ESFM482408THI-B	0	5412ESFM 48" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM482408THF	0	5412ESFM 48" x 24" x 8" Flange
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESFM482408THB-P	0	5412ESFM 48" x 24" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			

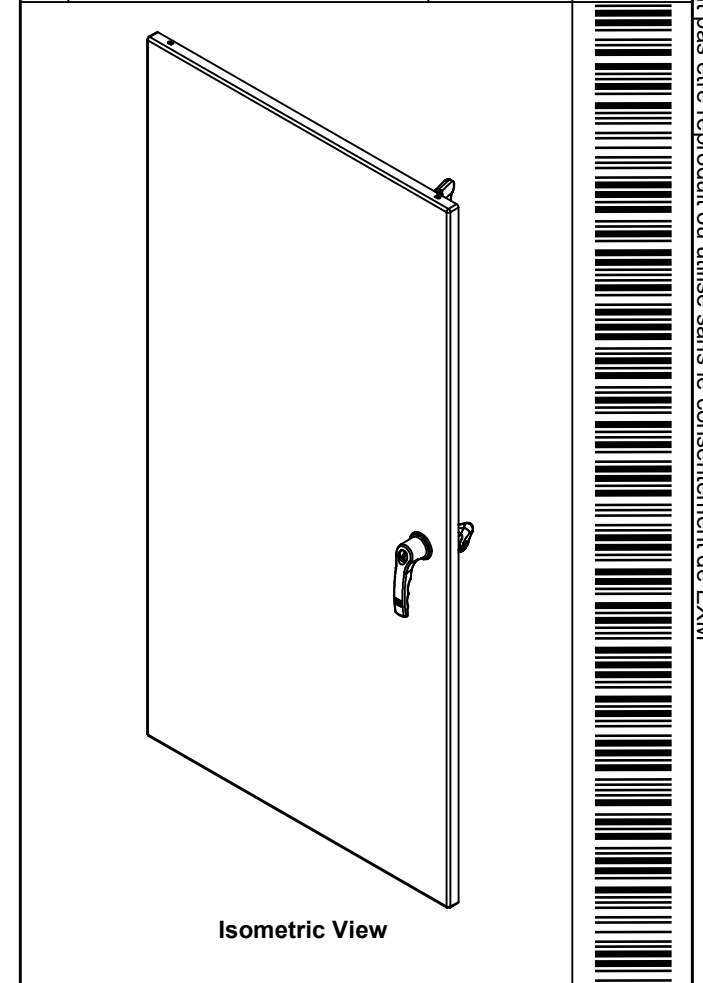
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 24-Dec-24
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 48" x 24" x 8" Body		
Part Number Numéro Pièce	Rev.	10
<b>5412ESFM482408THB</b>	<b>0</b>	19


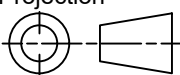
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Dec-24
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 48" x 24" Cover		
Part Number Numéro Pièce	Rev. 0	11 19

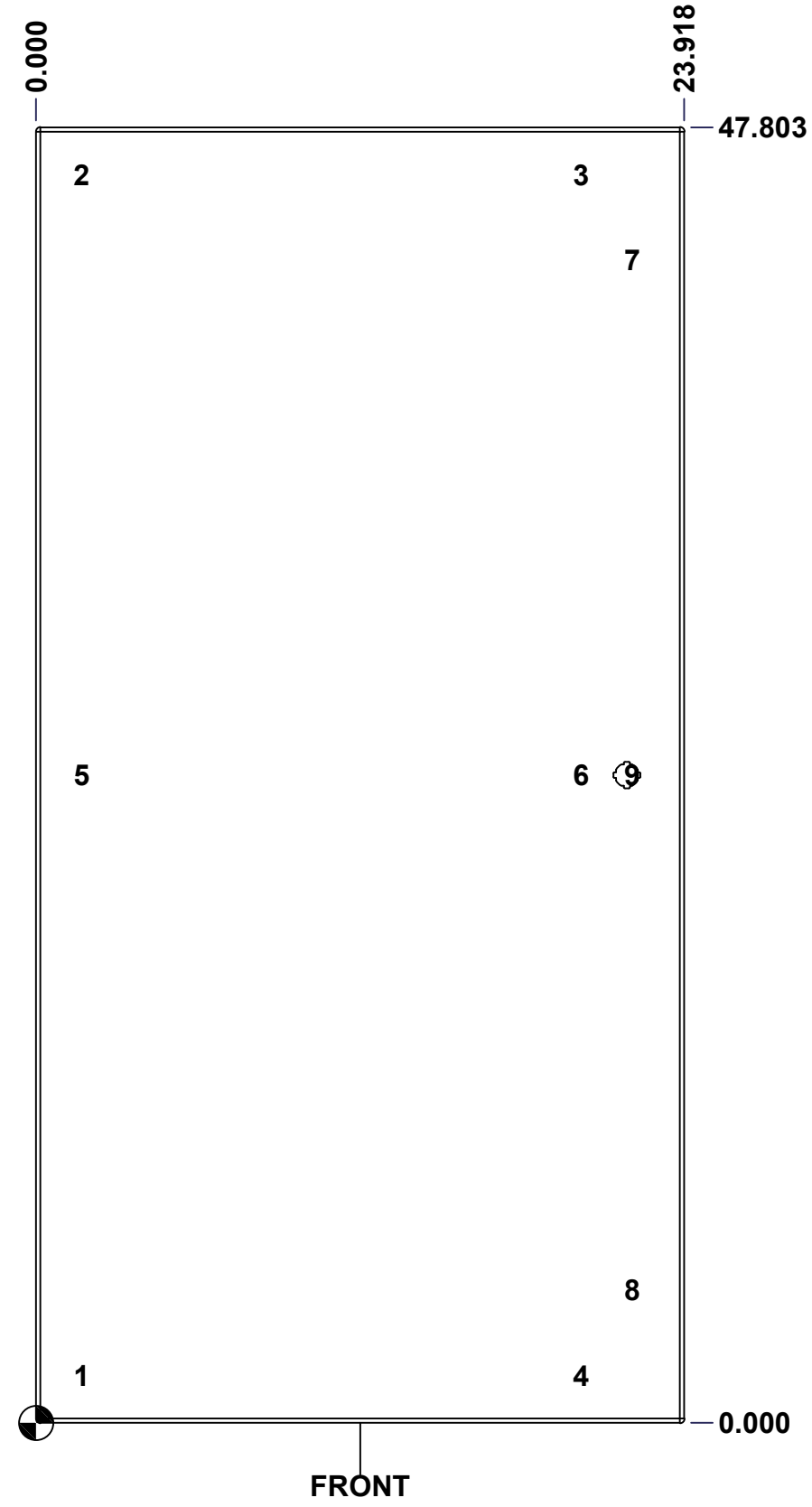
SEE BILL OF MATERIAL ON LAST PAGE

**5412ESFM482408THC**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	19.923	46.047	STUD M6 x 18mm (Inside)
4	19.923	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	19.923	23.902	STUD M6 x 18mm (Inside)
7	21.803	42.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	21.803	23.902	HANDLE 885 ESL2A @ 0.0°

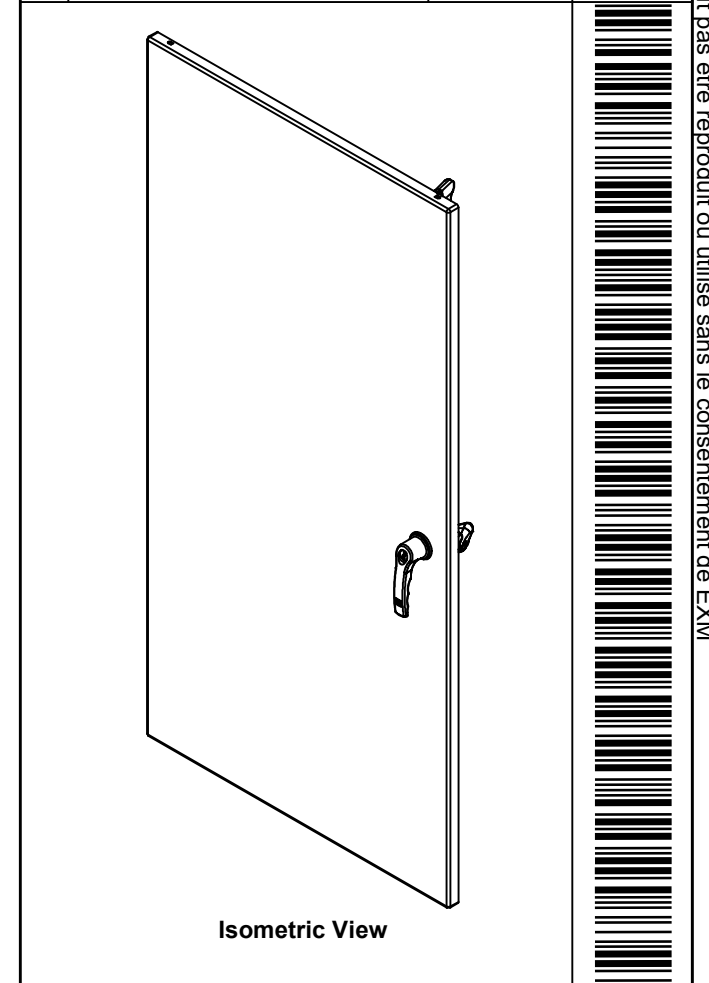


	Description	Status
	5412ESFM 48" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESFM482408THC</b>	<b>0</b>
		12
		19

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No.	Revisions	Date	By/Par



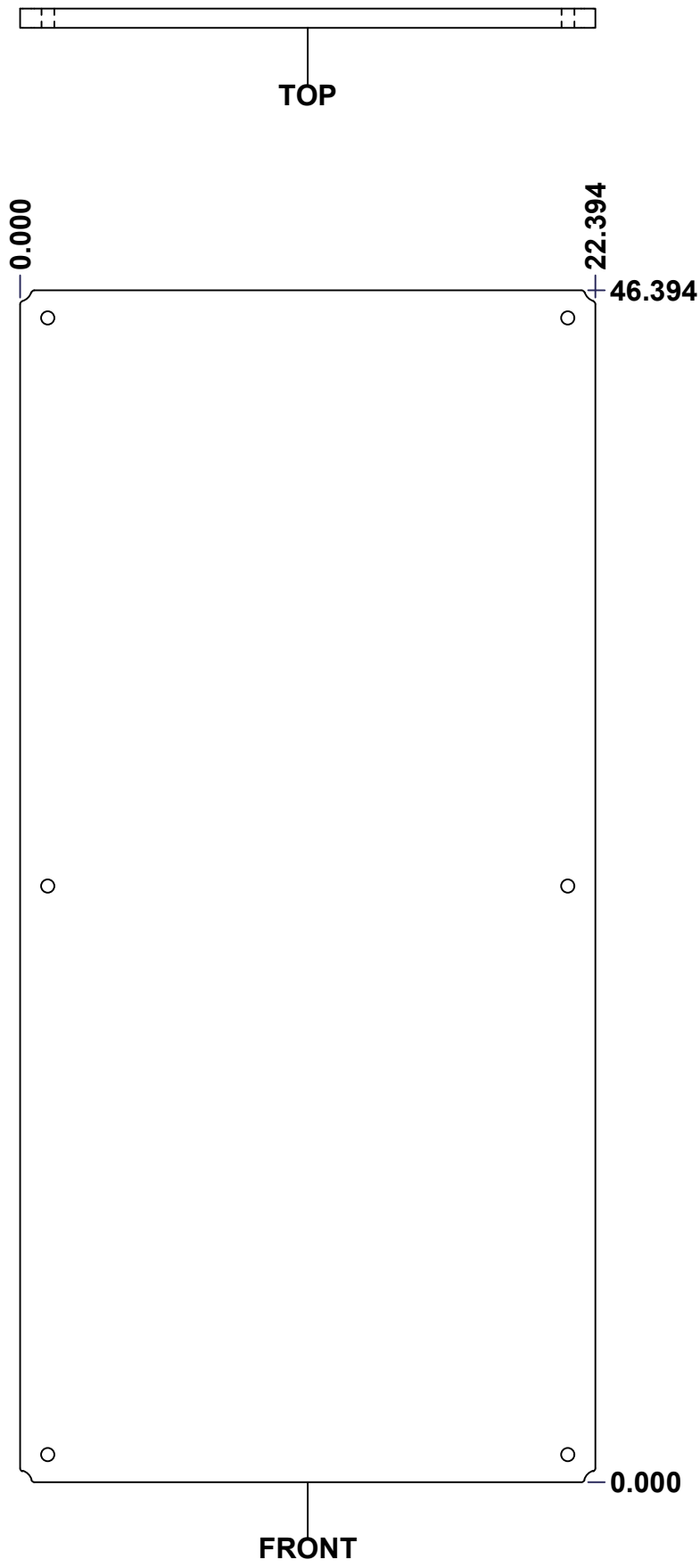
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-A-50536	15	5412 ES Handle Cam Assembly (Right Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
1	5412ESFM482408THI-C	0	5412ESFM 48" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM482408THG	0	5412ESFM 48" x 24" Cover Gasket Part
1	5412ESFM482408THC-P	0	5412ESFM 48" x 24" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins

QTY	Part Number	Rev	Description
Parts List			

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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 24-Dec-24	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESFM 48" x 24" Cover			
Part Number Numéro Pièce		Rev.	13
<b>5412ESFM482408THC</b>		<b>0</b>	19

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No.	Revisions	Date	By/Par

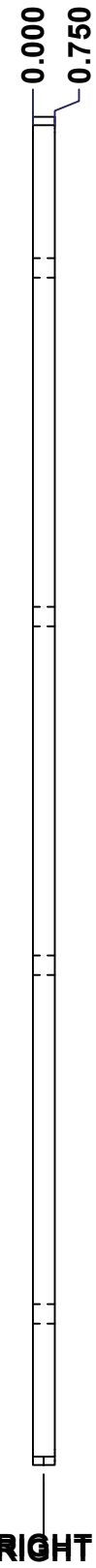
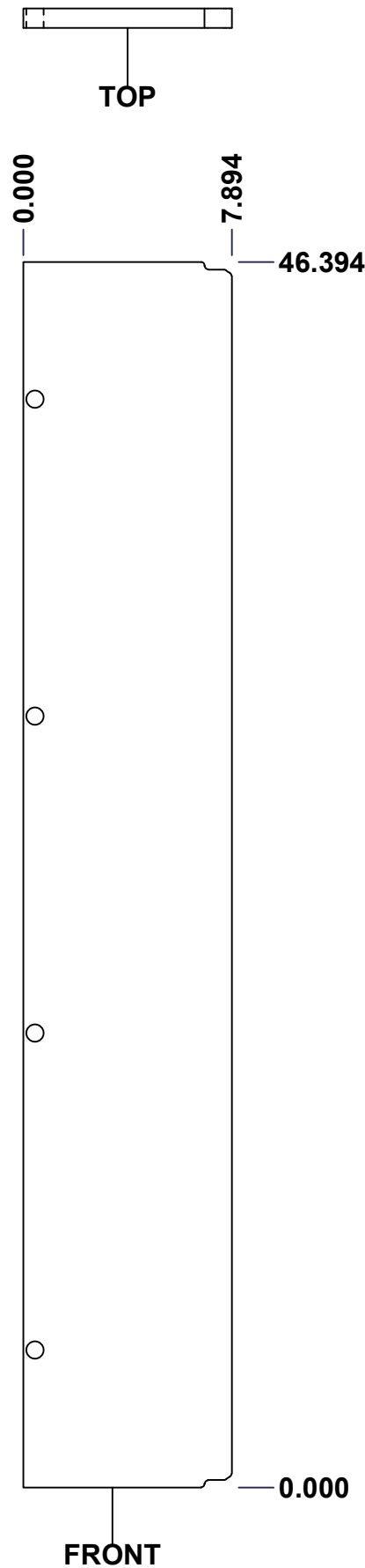
**Isometric View**

<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
5412ESFM 48" x 24" Back Insulation			
Part Number Numéro Pièce		Rev.	
5412ESFM482408THI-B		0	14 19

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No.	Revisions	Date	By/Par

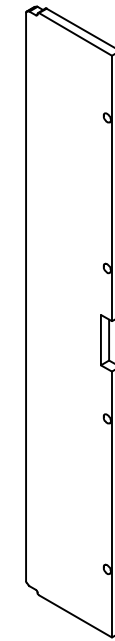
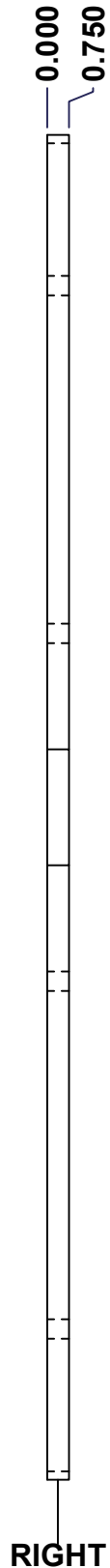
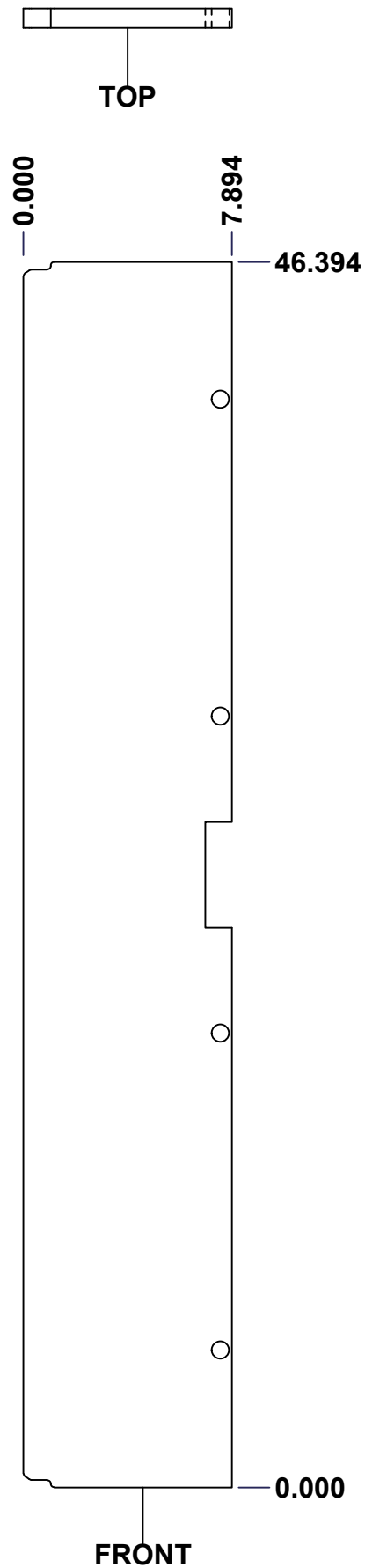
**Isometric View**

<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESFM 48" x 24" Left Insulation			
Part Number Numéro Pièce		Rev.	15
5412ESFM482408TH-LS		0	19

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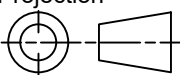
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Isometric View

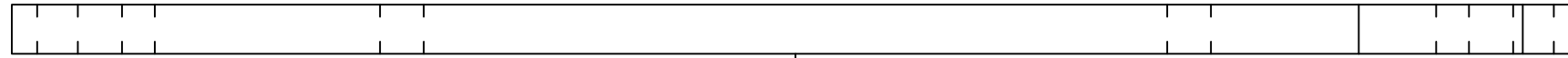


No.	Revisions	Date	By/Par

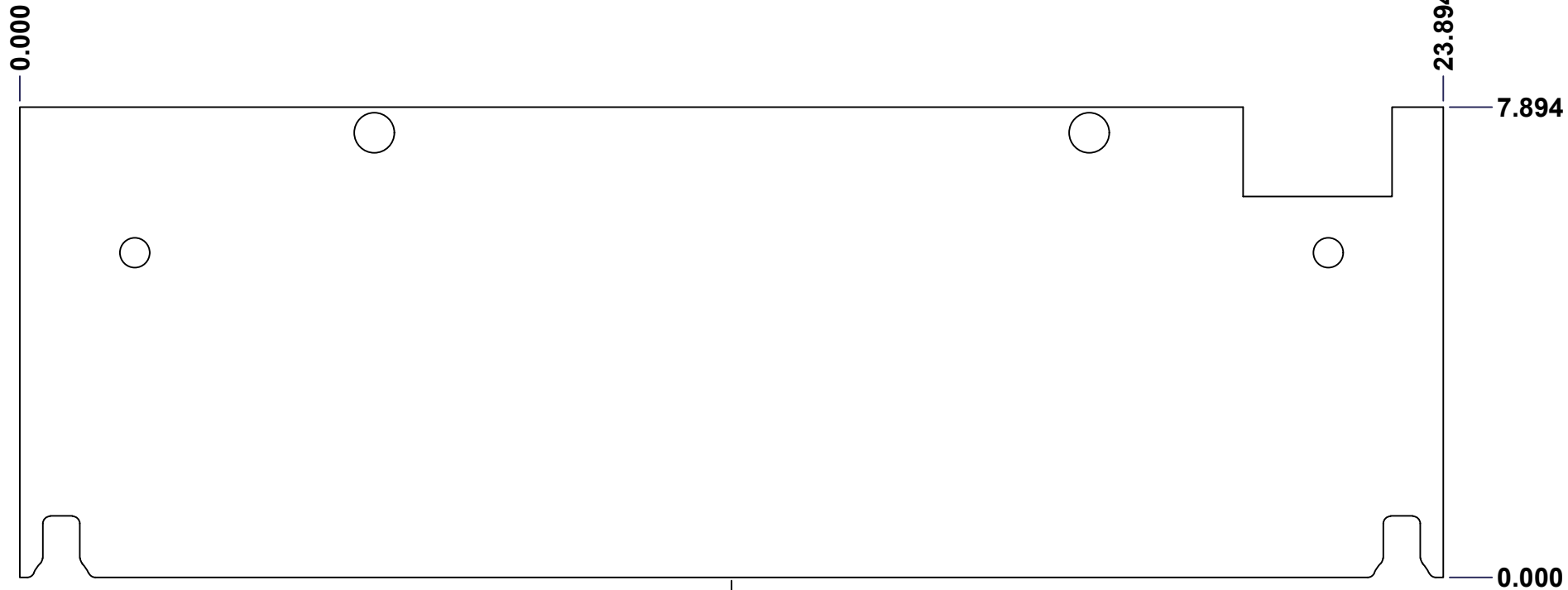
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESFM 48" x 24" Right Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESFM482408THI-RS		Rev. 0
SEE BILL OF MATERIAL ON LAST PAGE		16 / 19

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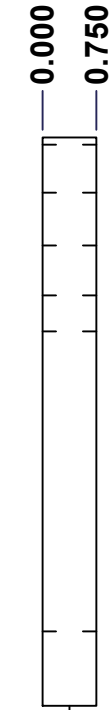
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TOP

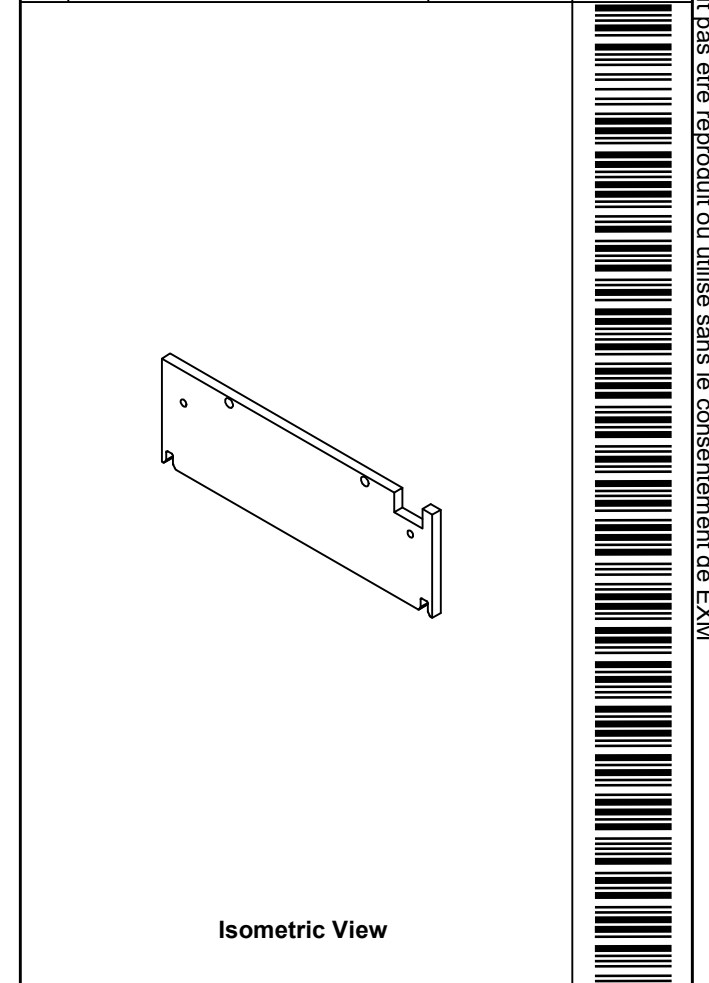


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View


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 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

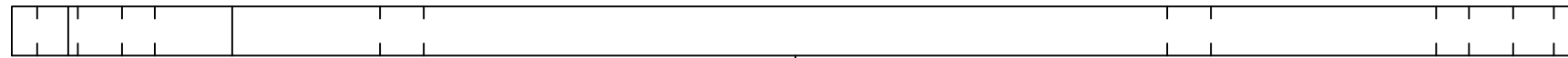
Flatness / Aplatissement: Max 3.0mm  
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Smooth
Description: 5412ESFM 48" x 24"Top Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESFM482408THI-TP	Rev. 0

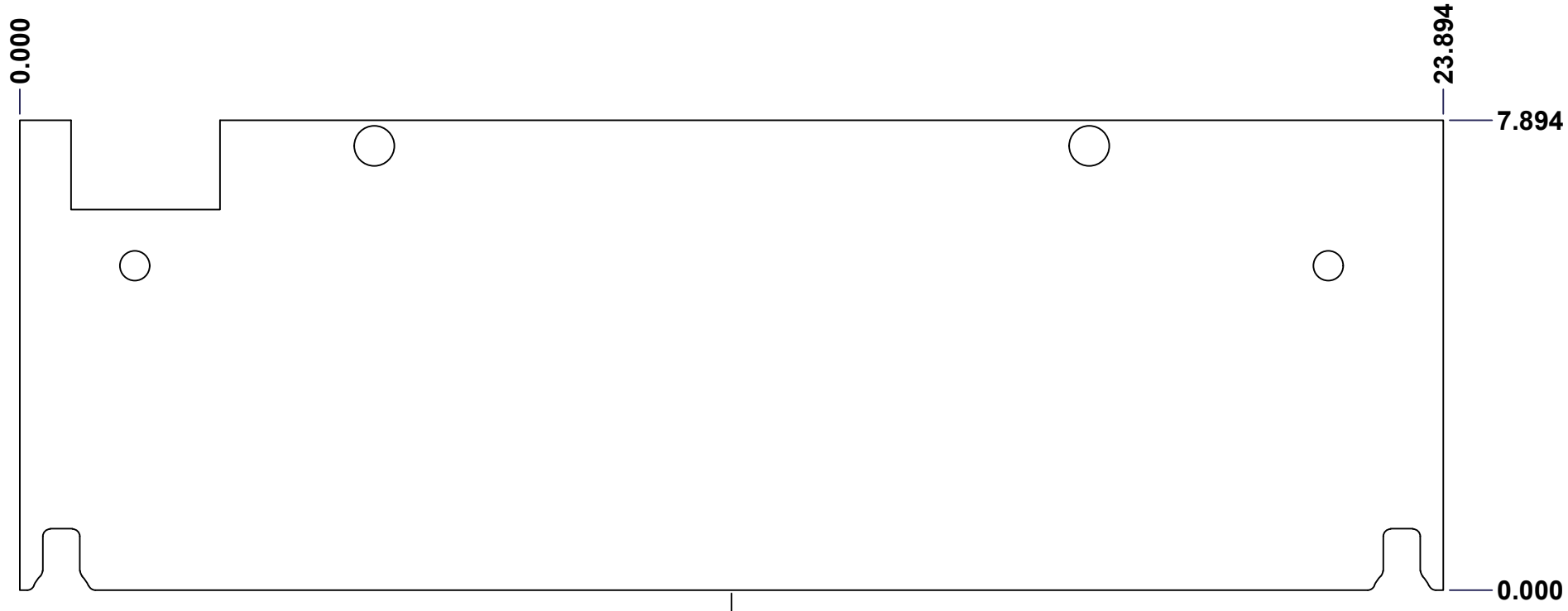
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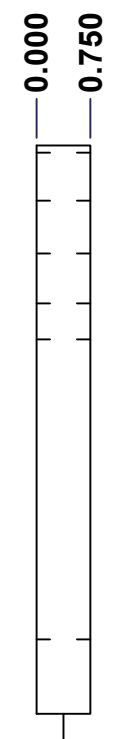
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TOP

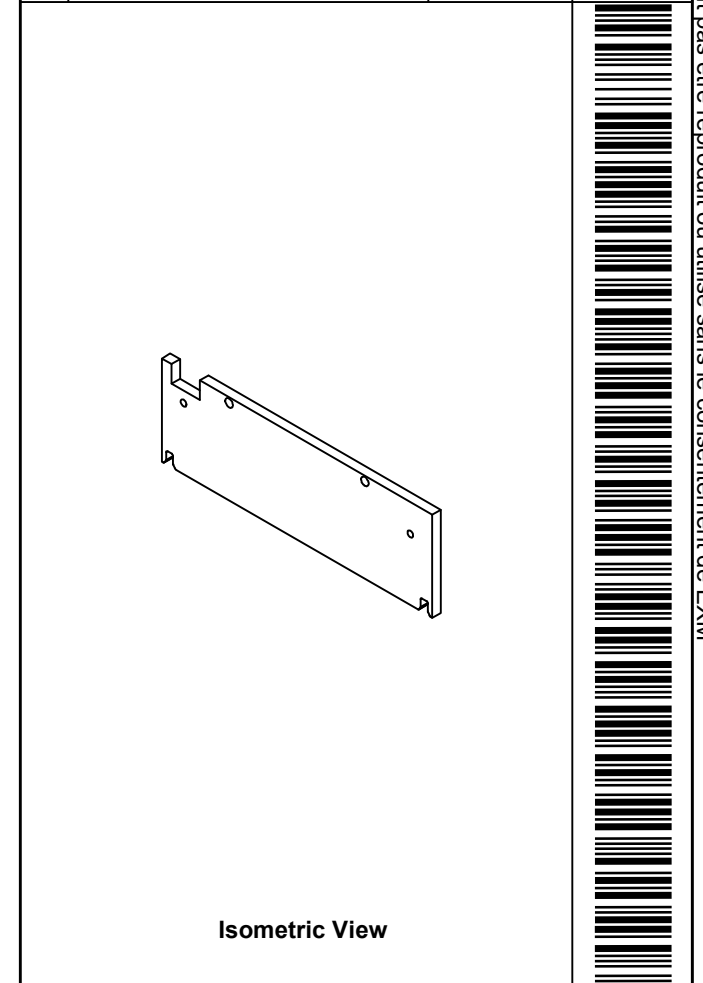


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



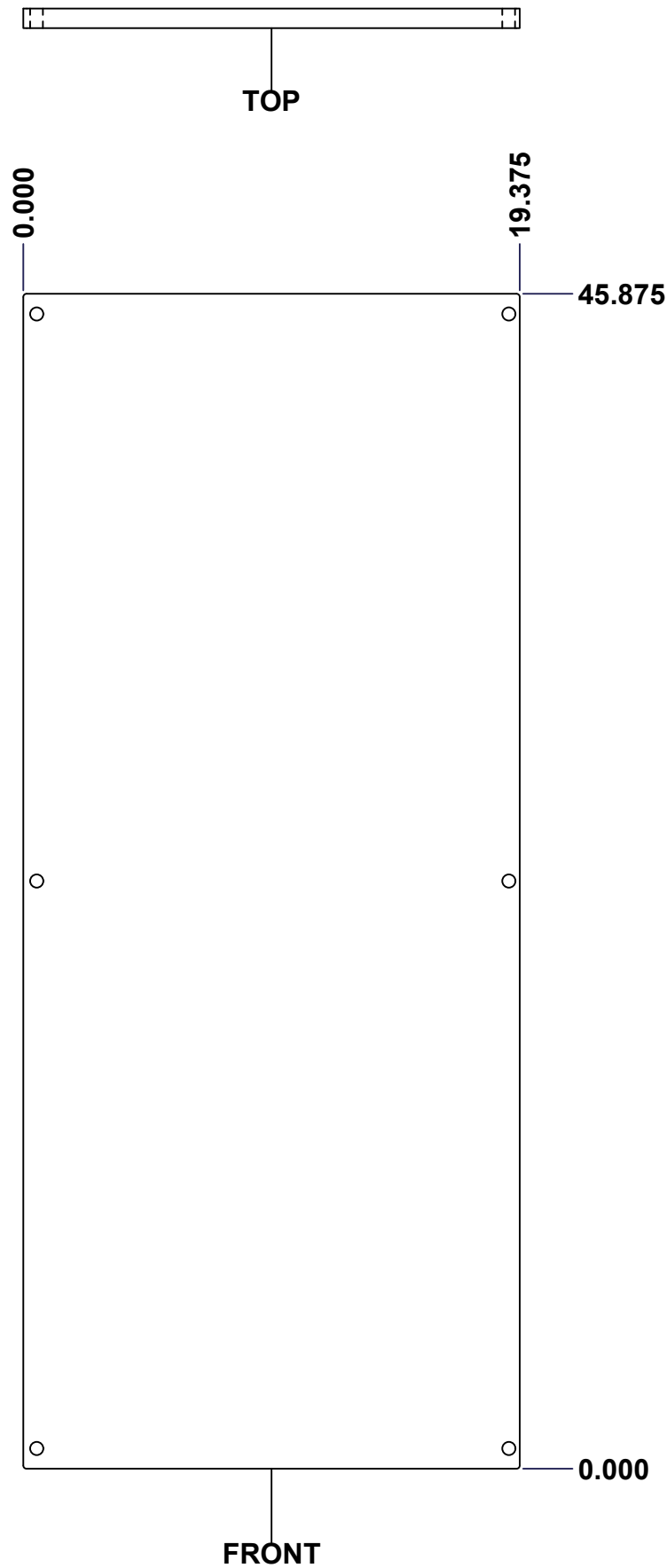
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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Smooth
Description: 5412ESFM 48" x 24"Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESFM482408THI-BT	Rev. 18
SEE BILL OF MATERIAL ON LAST PAGE	0 19

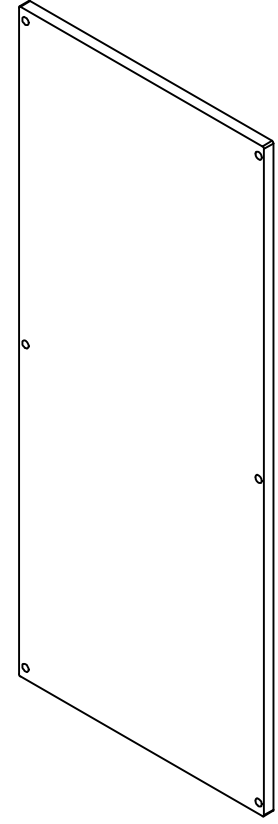
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0.000  
0.750

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Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

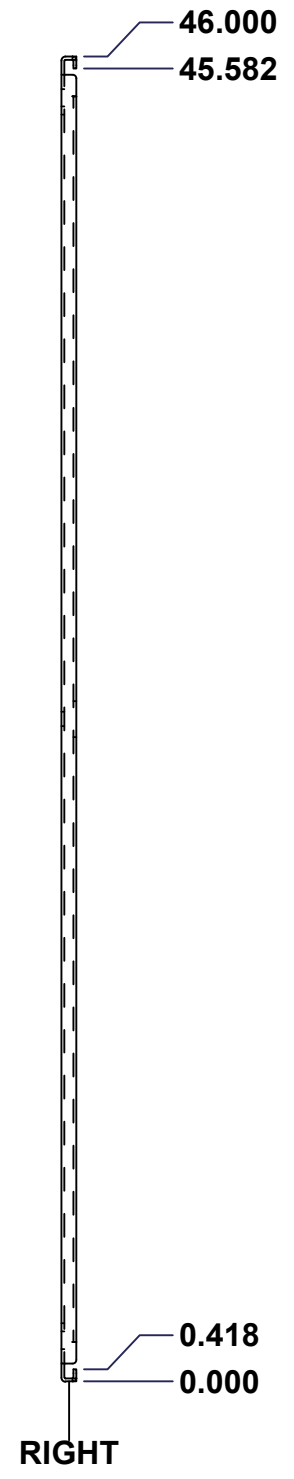
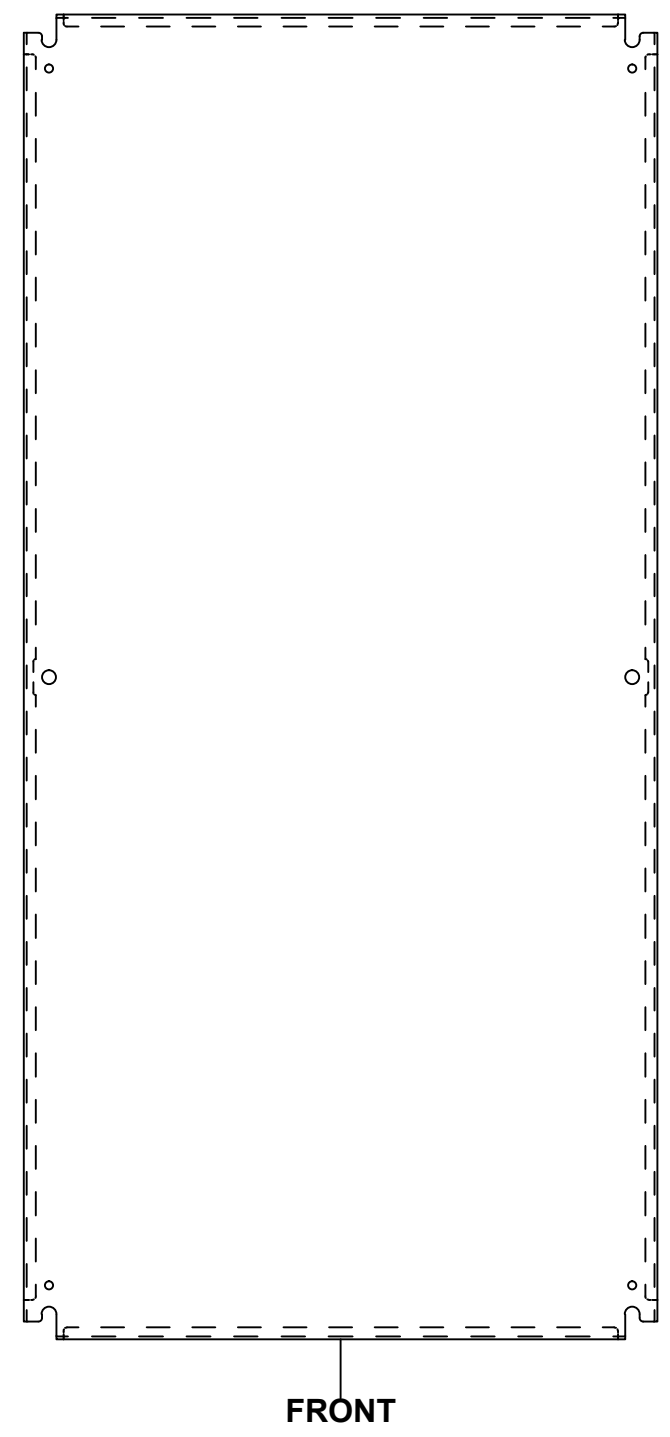
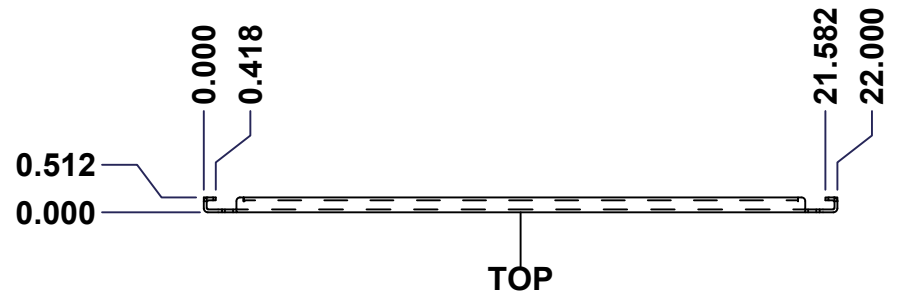
Description: 5412ESFM 48" x 24" Cover Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412ESFM482408TH-C	Rev. 0	19
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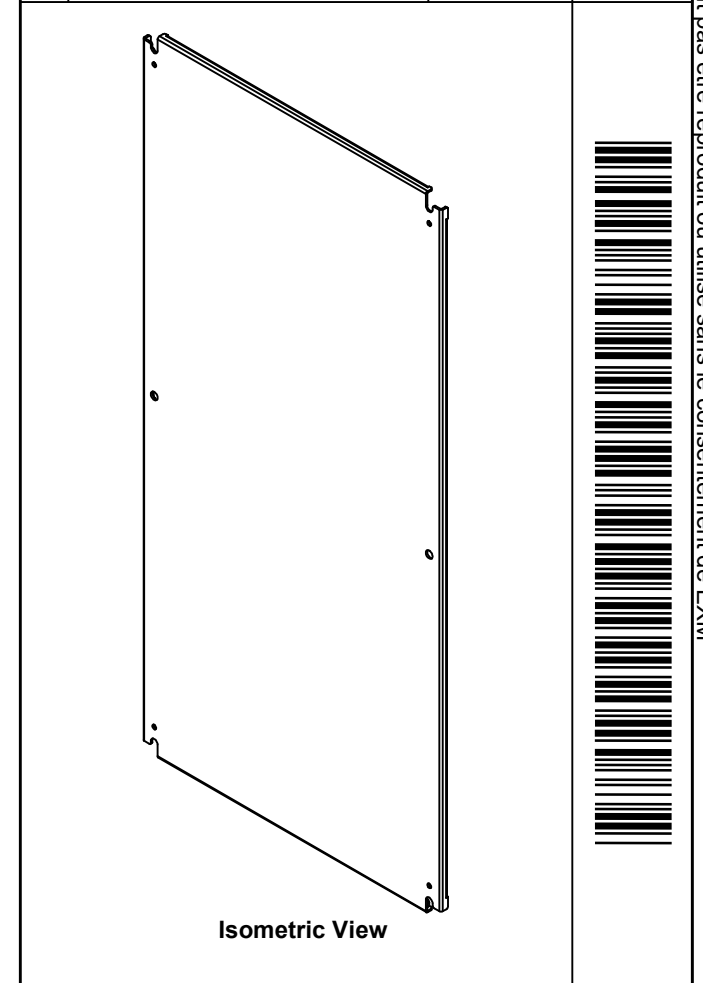
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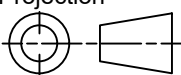
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	Projection 
Customer Client	Date
Drawn By / Dessiné Par: BoxCad	Date: 23-Jan-07
Material / Matière: See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel	
Detail Rev.	
Part Number / Numéro Pièce: <b>881 SP4824G</b>	Rev. 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

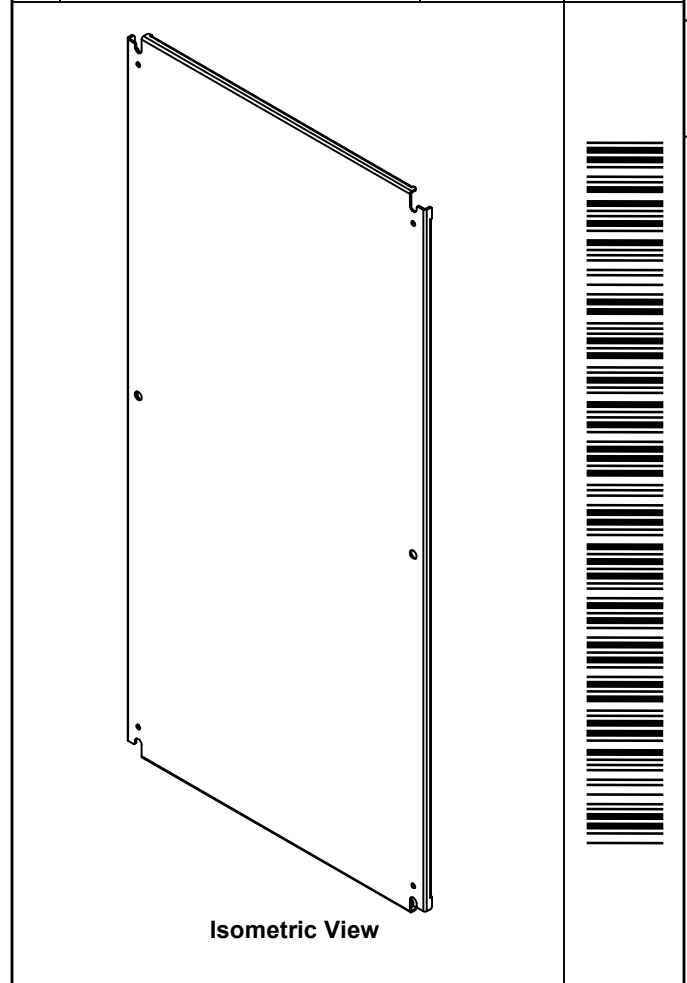
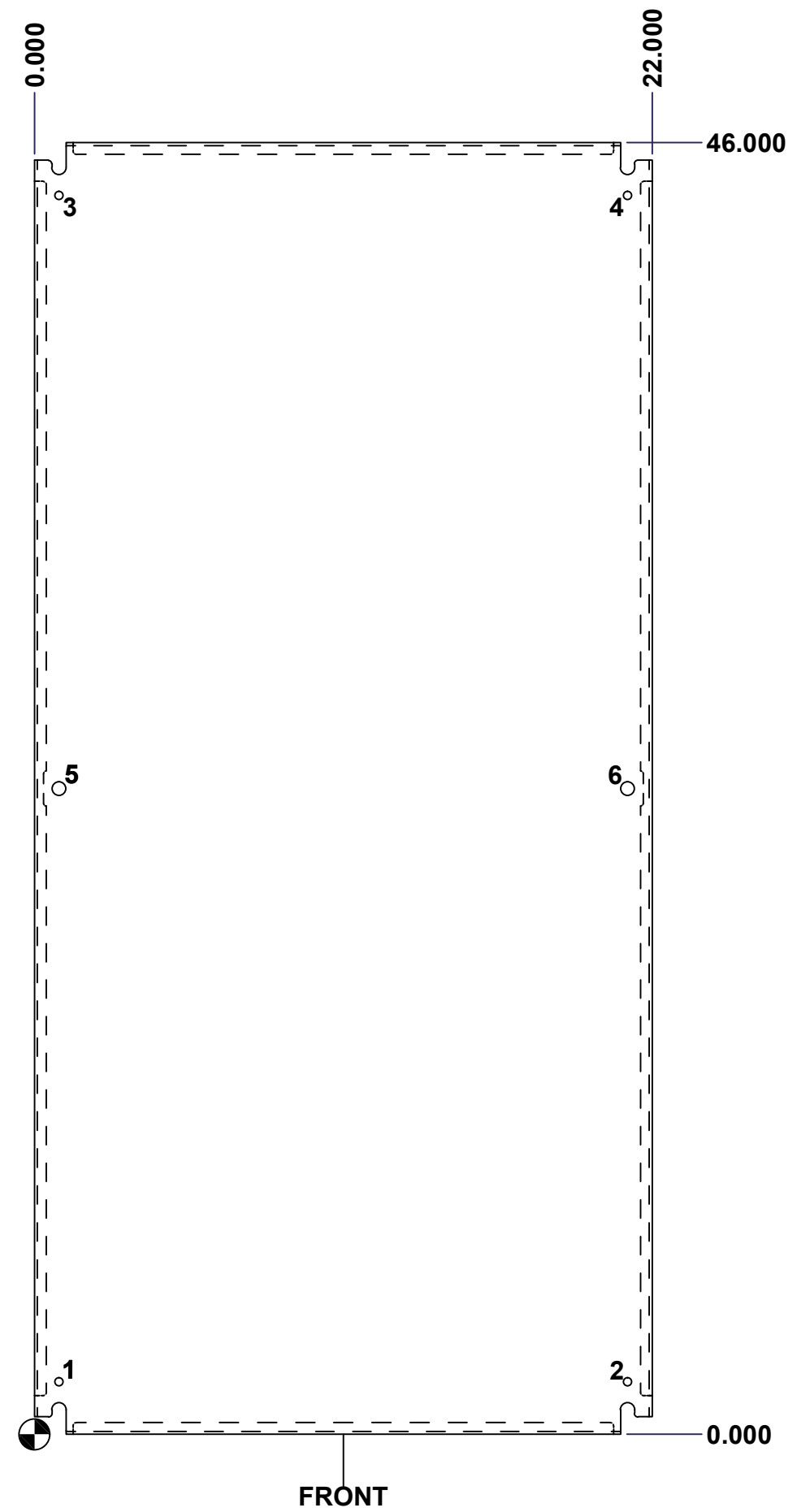
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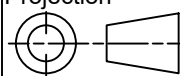
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	21.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	23.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP4824G	Rev. 2 0