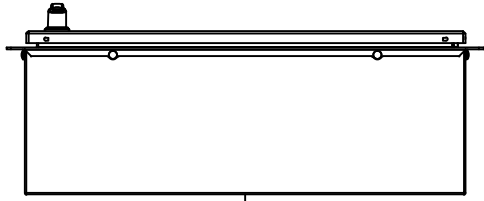
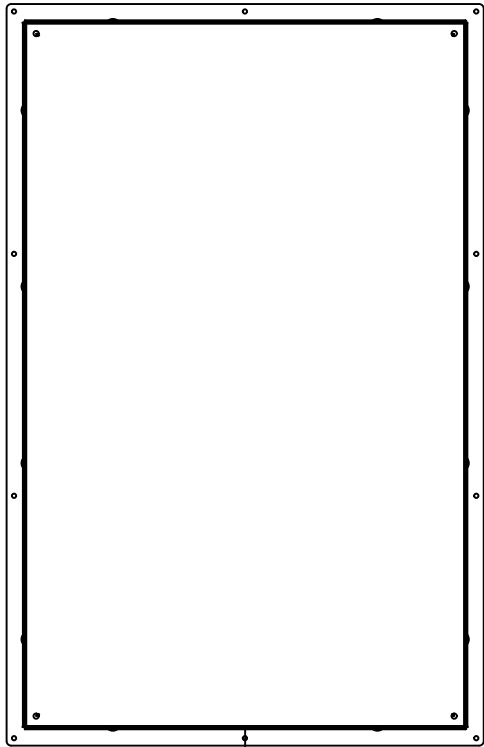


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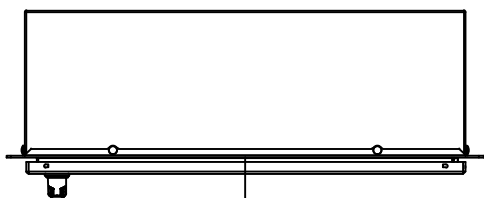
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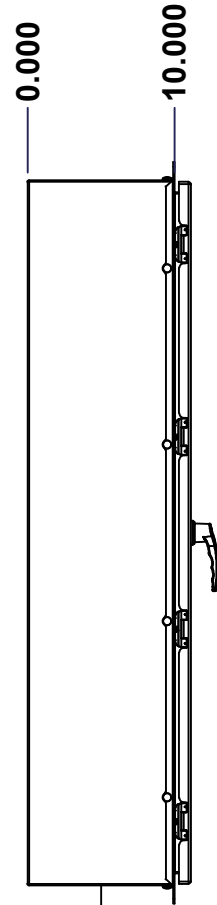
TOP



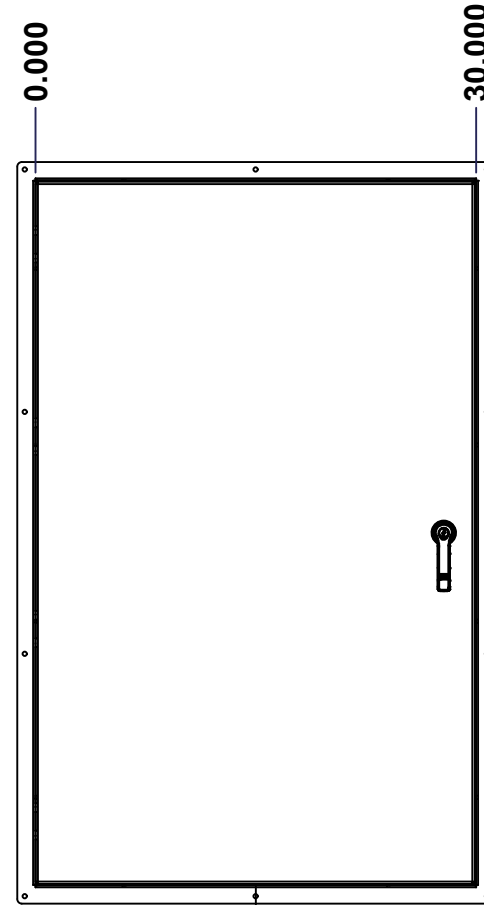
BACK



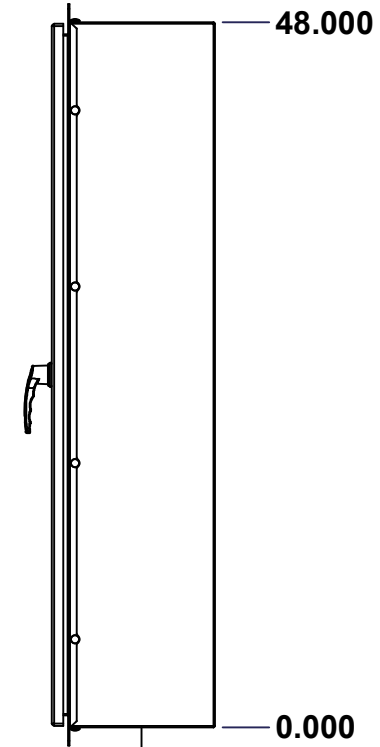
BOTTOM



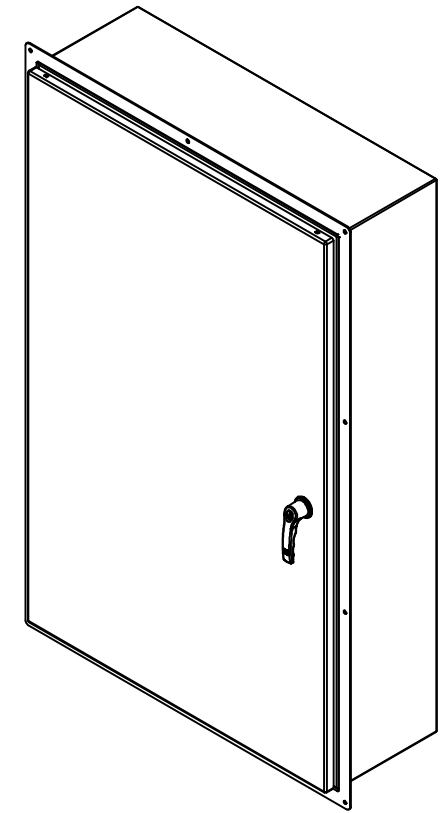
LEFT



FRONT




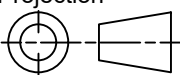
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Apr-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 48" x 30" x 10" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESFM483010	0	13

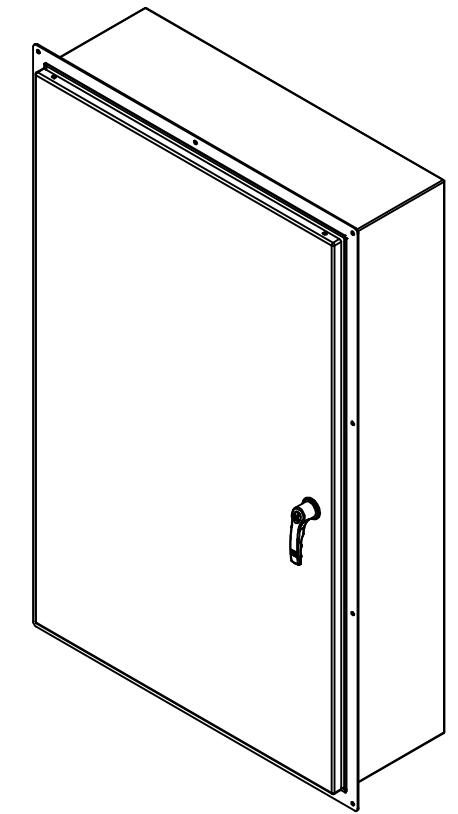
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



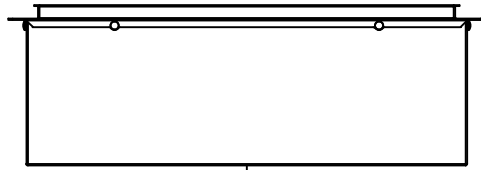
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	881 SP4830G	0	881 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESFM483010C	0	5412ESFM 48" x 30" Cover
1	5412ESFM483010B	0	5412ESFM 48" x 30" x 10" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			

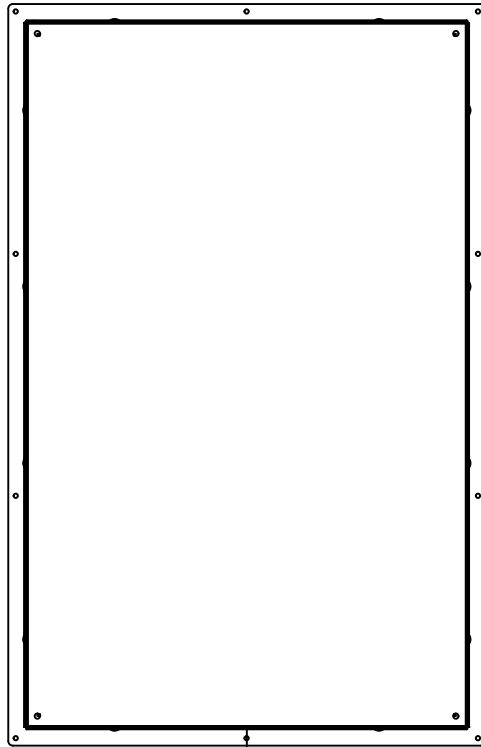
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Apr-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESFM 48" x 30" x 10" Assembly		
Part Number Numéro Pièce	Rev.	2
<b>5412ESFM483010</b>	<b>0</b>	13

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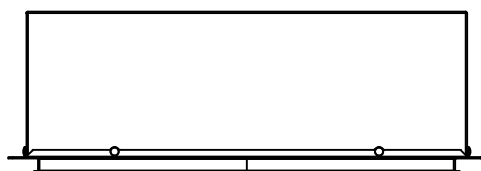
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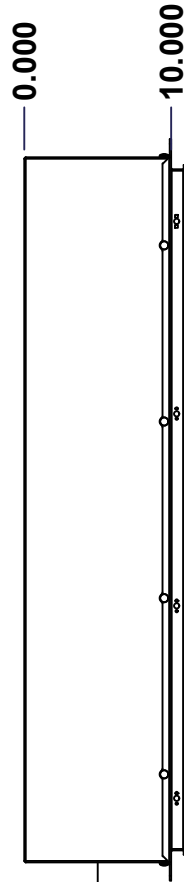
TOP



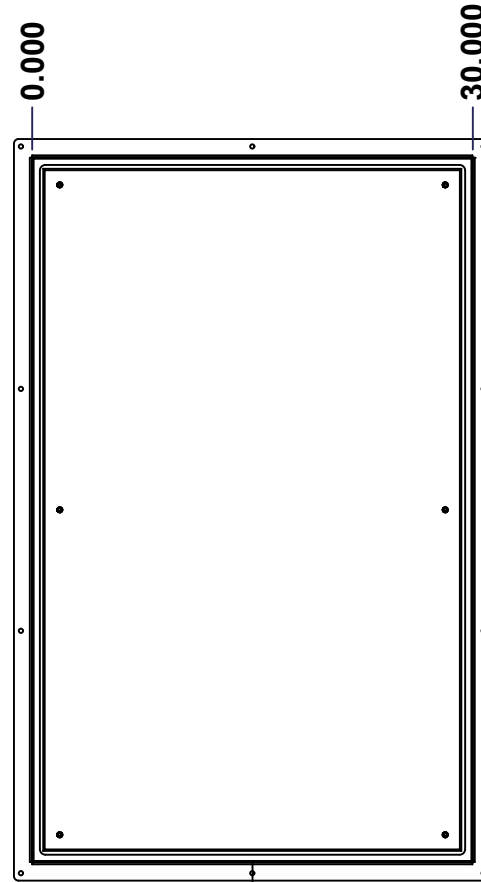
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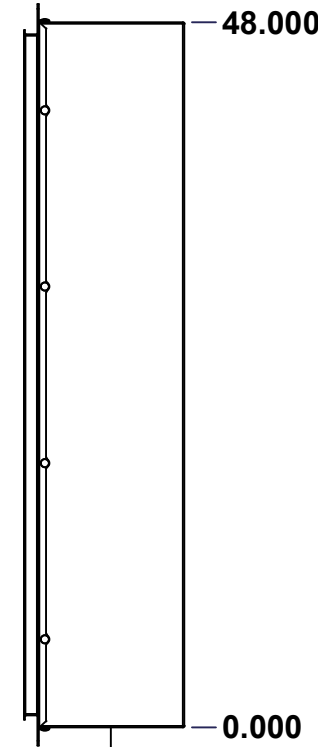
BOTTOM



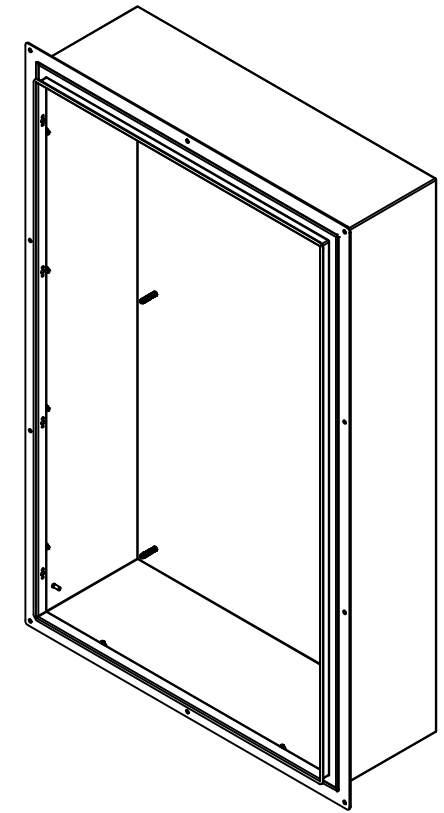
LEFT



FRONT




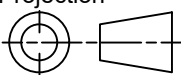
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Apr-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 48" x 30" x 10" Body		
Part Number Numéro Pièce	Rev.	3
5412ESFM483010B	0	13

SEE BILL OF MATERIAL ON LAST PAGE

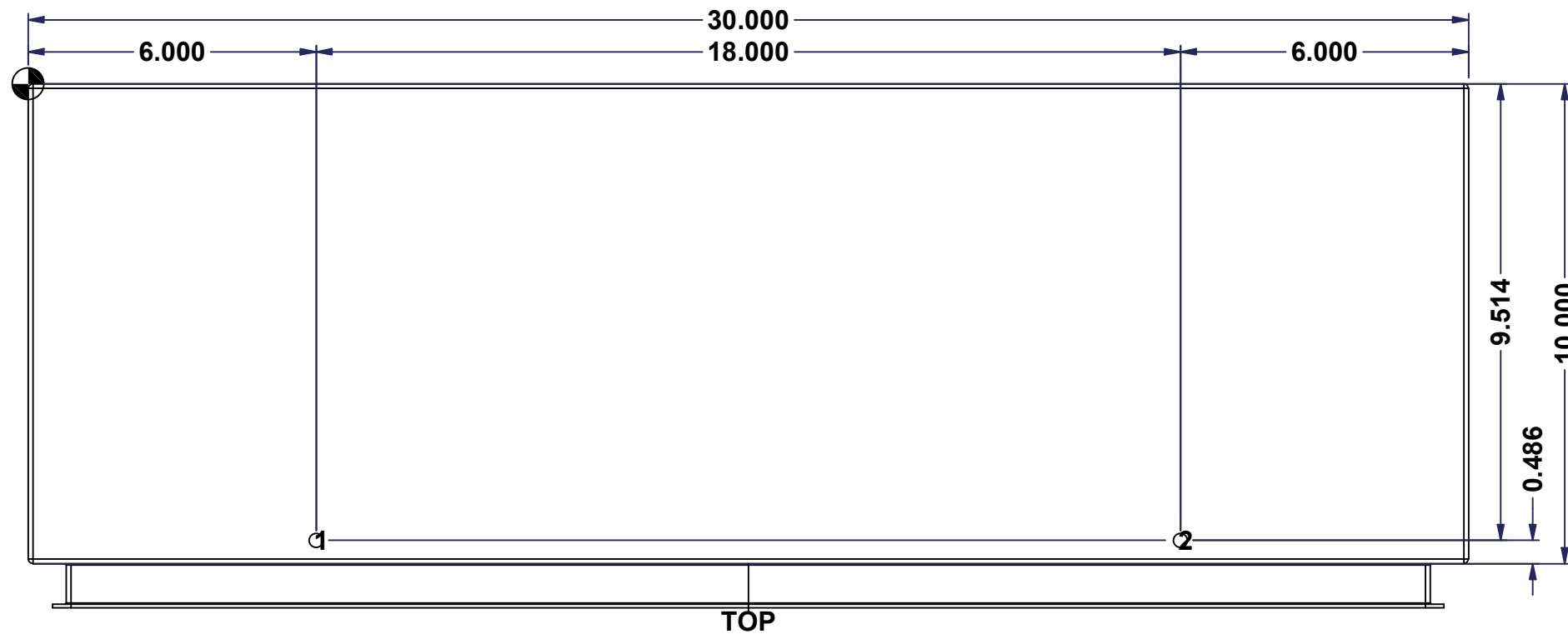
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	9.514	RND Ø0.290
2	24.000	9.514	RND Ø0.290



	Description	Status	
	5412ESFM 48" x 30" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	<b>5412ESFM483010B</b>	<b>0</b>	13

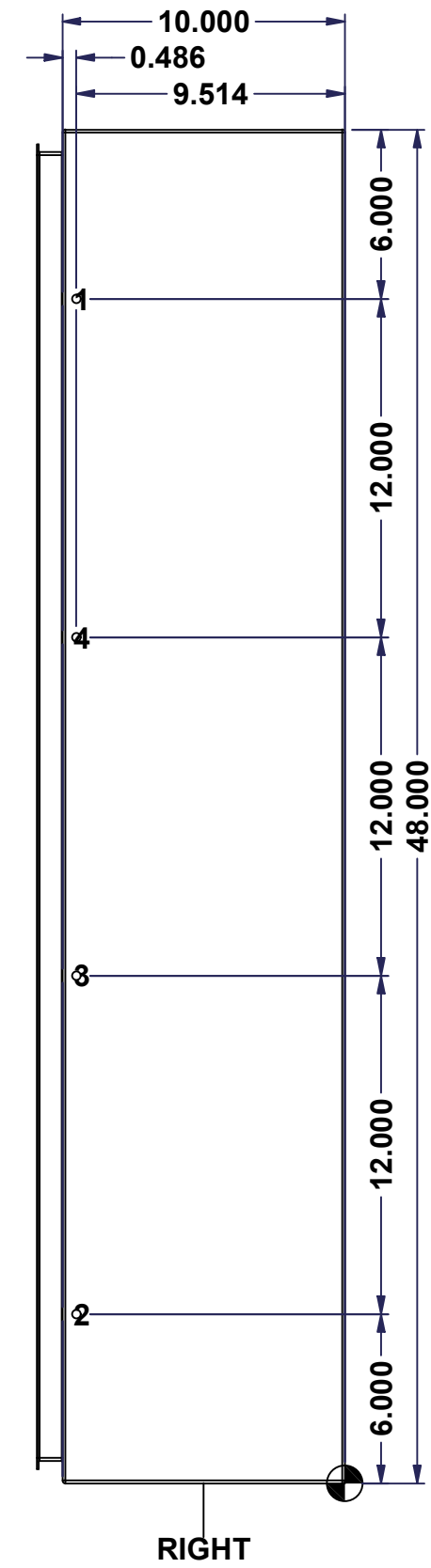
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	9.514	42.000	RND Ø0.290
2	9.514	6.000	RND Ø0.290
3	9.514	18.000	RND Ø0.290
4	9.514	30.000	RND Ø0.290

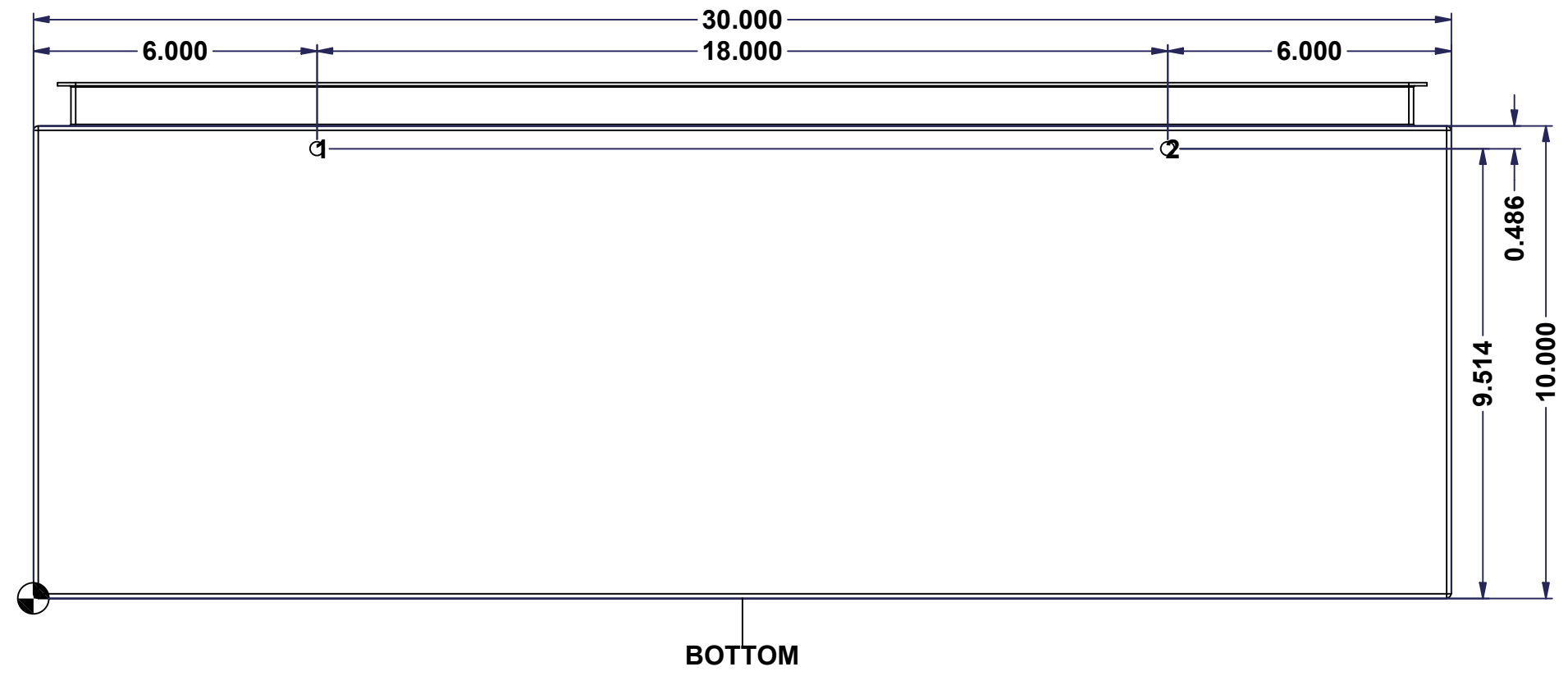


	Description	Status
	5412ESFM 48" x 30" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESFM483010B</b>	<b>0</b> / 5
		13

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	9.514	RND Ø0.290
2	24.000	9.514	RND Ø0.290



	Description	Status	
	5412ESFM 48" x 30" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	<b>5412ESFM483010B</b>	<b>0</b>	13

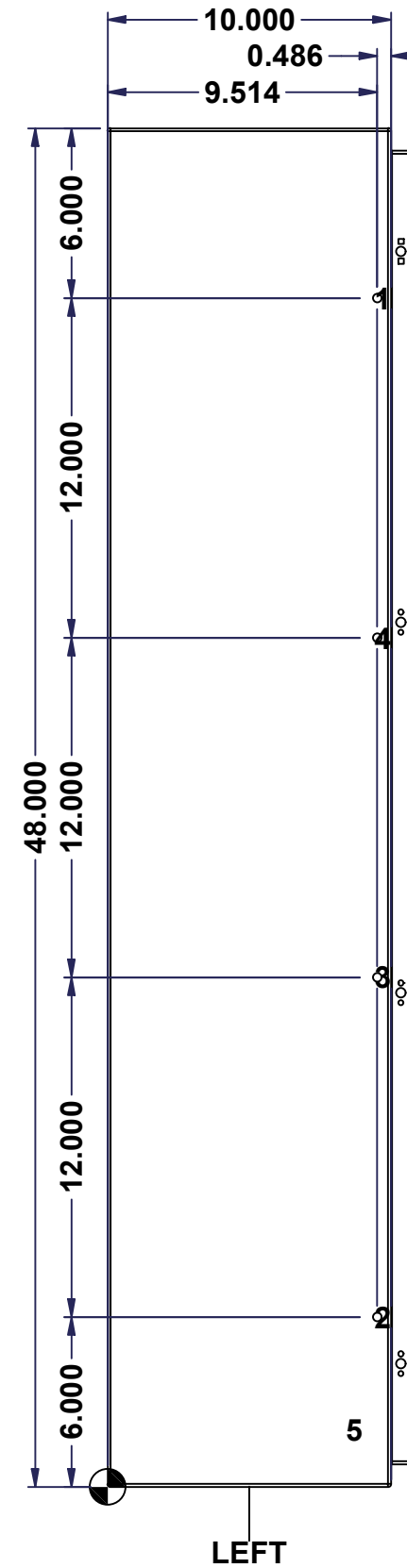
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	9.514	42.000	RND Ø0.290
2	9.514	6.000	RND Ø0.290
3	9.514	18.000	RND Ø0.290
4	9.514	30.000	RND Ø0.290
5	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESFM 48" x 30" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	<b>5412ESFM483010B</b>	<b>0</b>	13

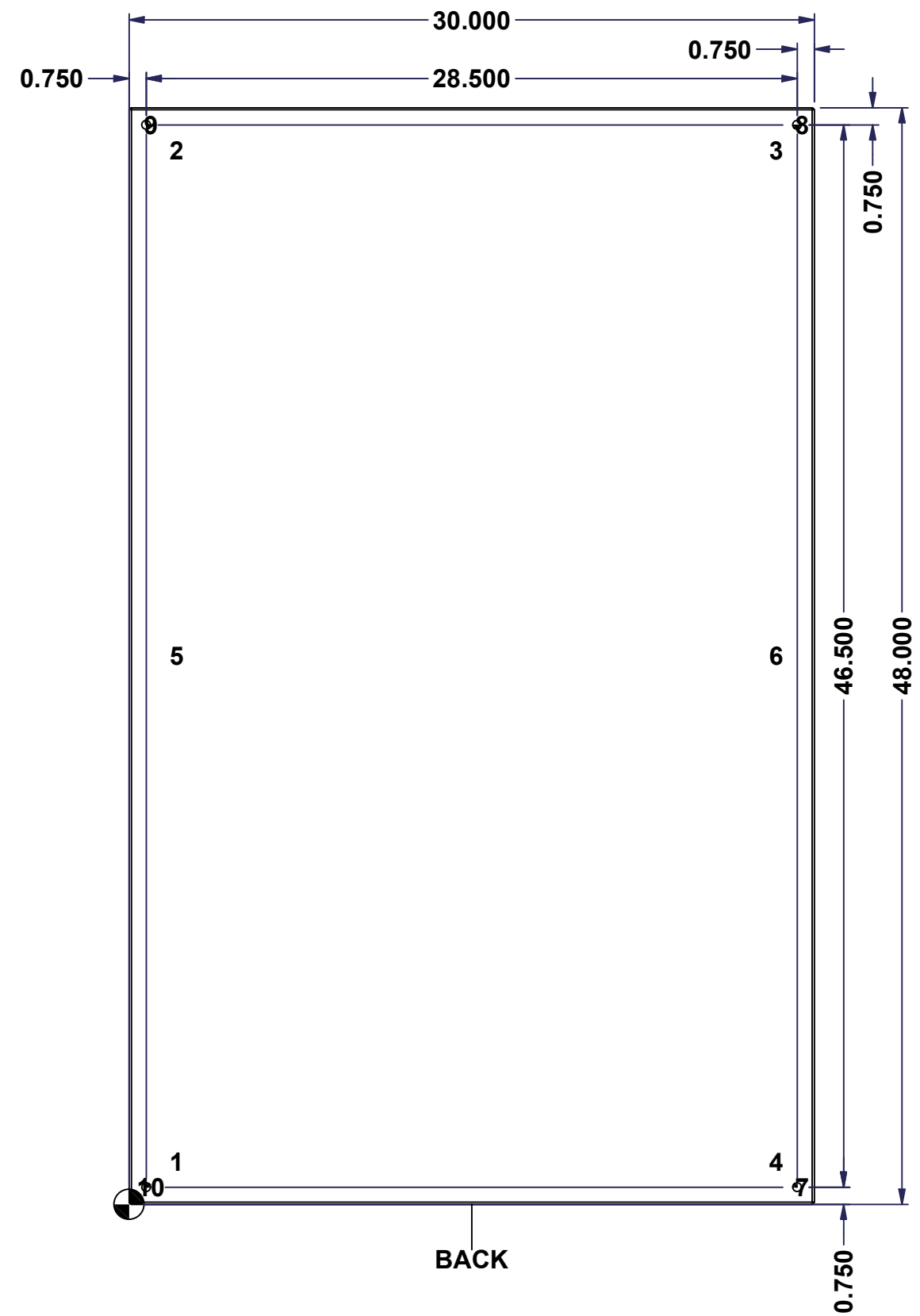
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	28.125	46.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	28.125	24.000	IP STUD M8 x 35mm (Inside)
-----			
7	29.250	0.750	RND Ø0.390
8	29.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



BACK

	Description	Status	
	5412ESFM 48" x 30" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	<b>5412ESFM483010B</b>	<b>0</b>	13

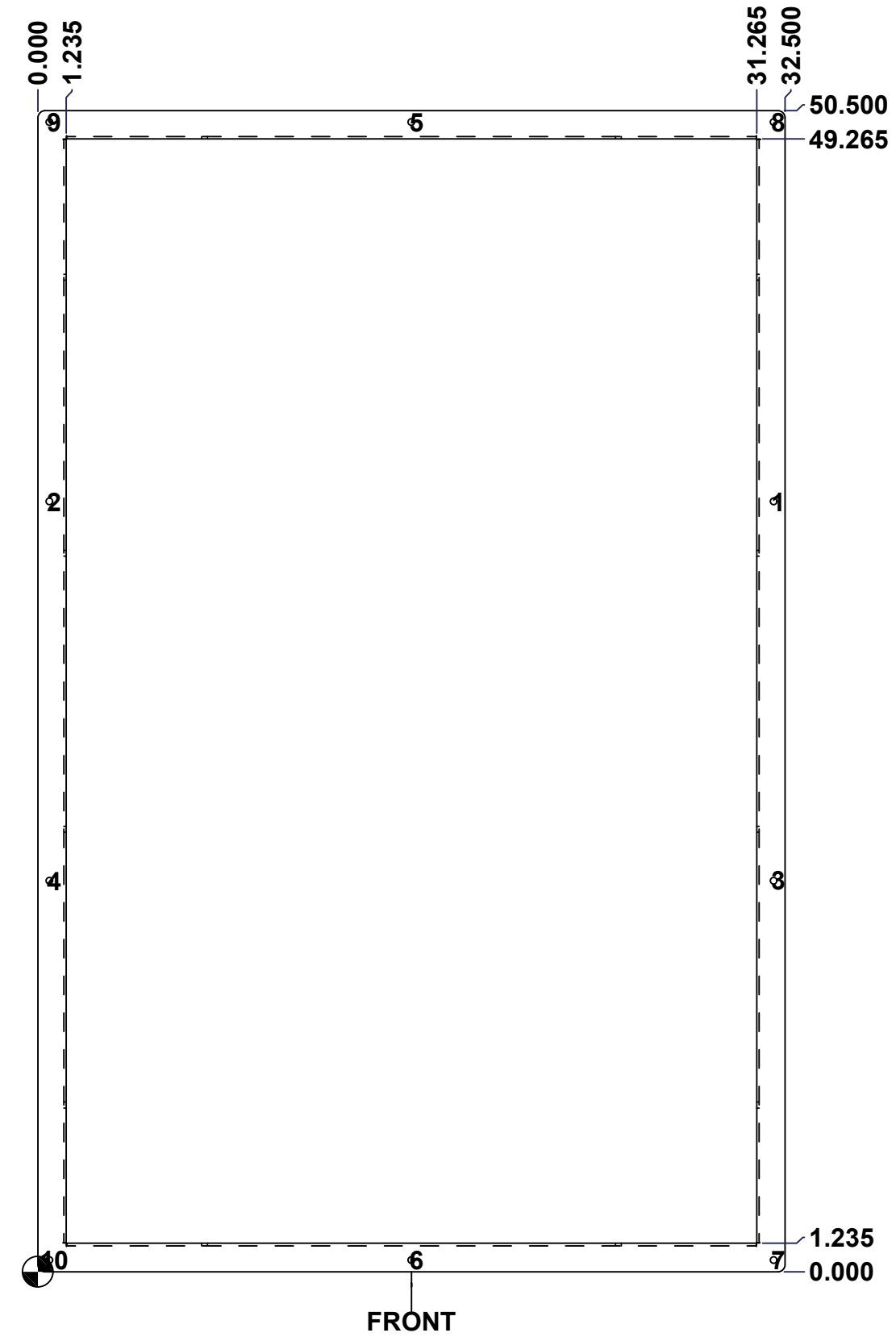
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	32.000	33.500	RND Ø0.290
2	0.500	33.500	RND Ø0.290
3	32.000	17.000	RND Ø0.290
4	0.500	17.000	RND Ø0.290
5	16.250	50.000	RND Ø0.290
6	16.250	0.500	RND Ø0.290
7	32.000	0.500	RND Ø0.290
8	32.000	50.000	RND Ø0.290
9	0.500	50.000	RND Ø0.290
10	0.500	0.500	RND Ø0.290

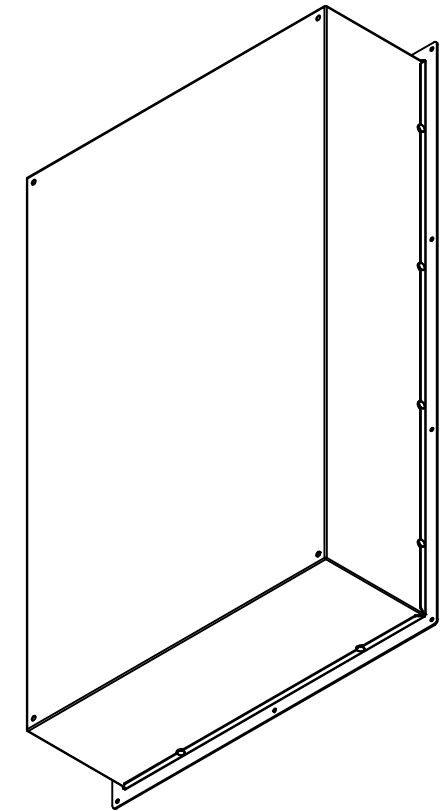


	Description	Status	
	5412ESFM 48" x 30" x 10" Flange	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	<b>5412ESFM483010B</b>	<b>0</b>	13

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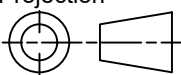
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No.	Revisions	Date	By/Par



Isometric View

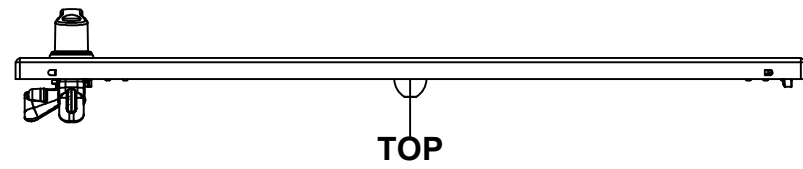


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Apr-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 48" x 30" x 10" Body		
Part Number Numéro Pièce	Rev.	10
<b>5412ESFM483010B</b>	<b>0</b>	13

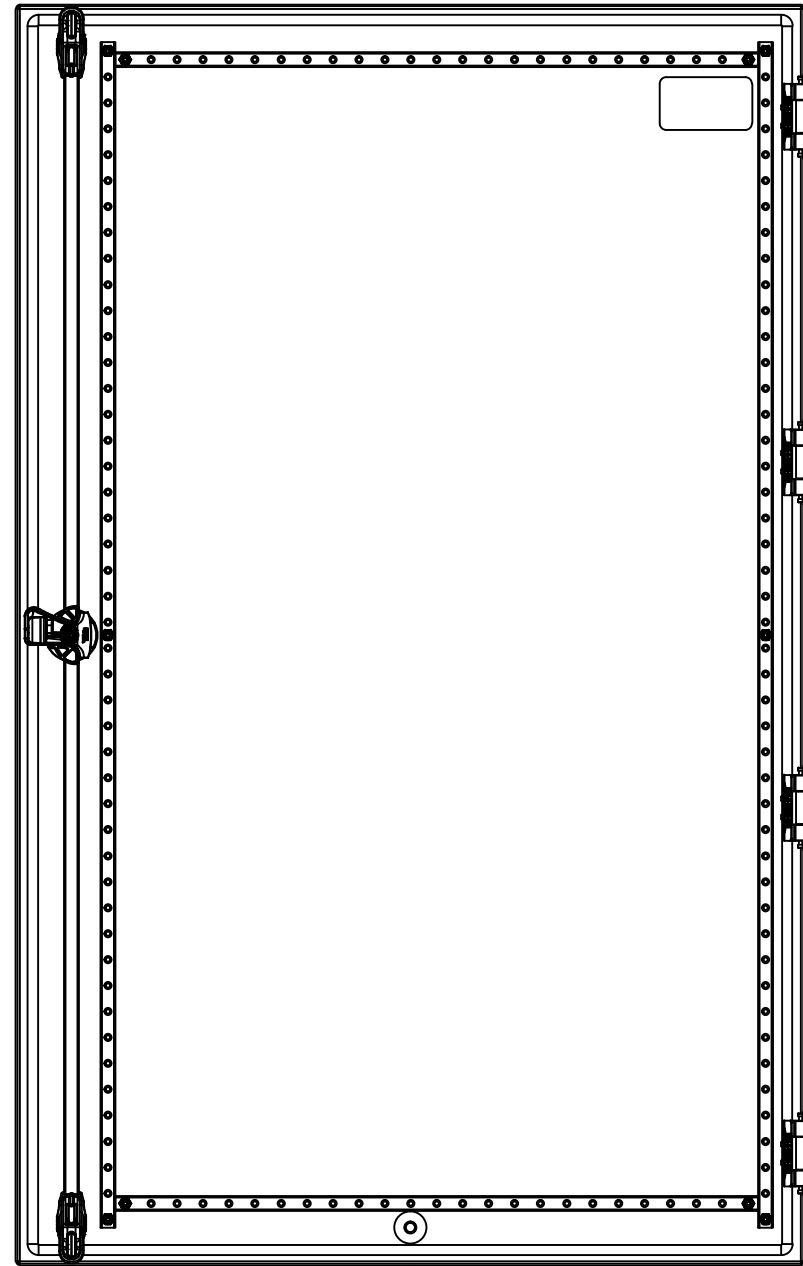
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	5412ESFM483010F	0	5412ESFM 48" x 30" x 10" Flange
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
1	5412ESFM483010B-P	0	5412ESFM 48" x 30" x 10" Body Part
Parts List			

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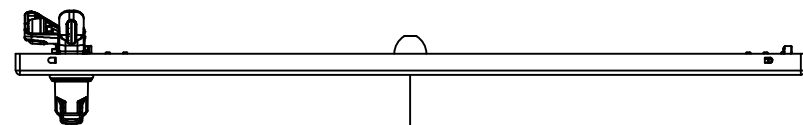
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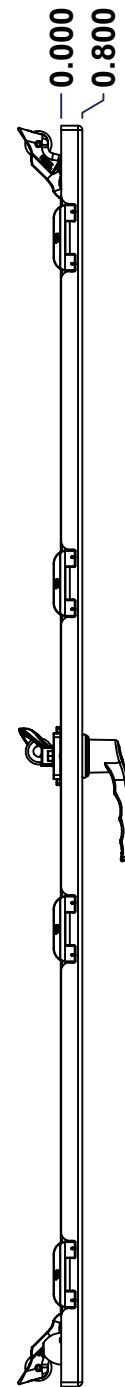
TOP



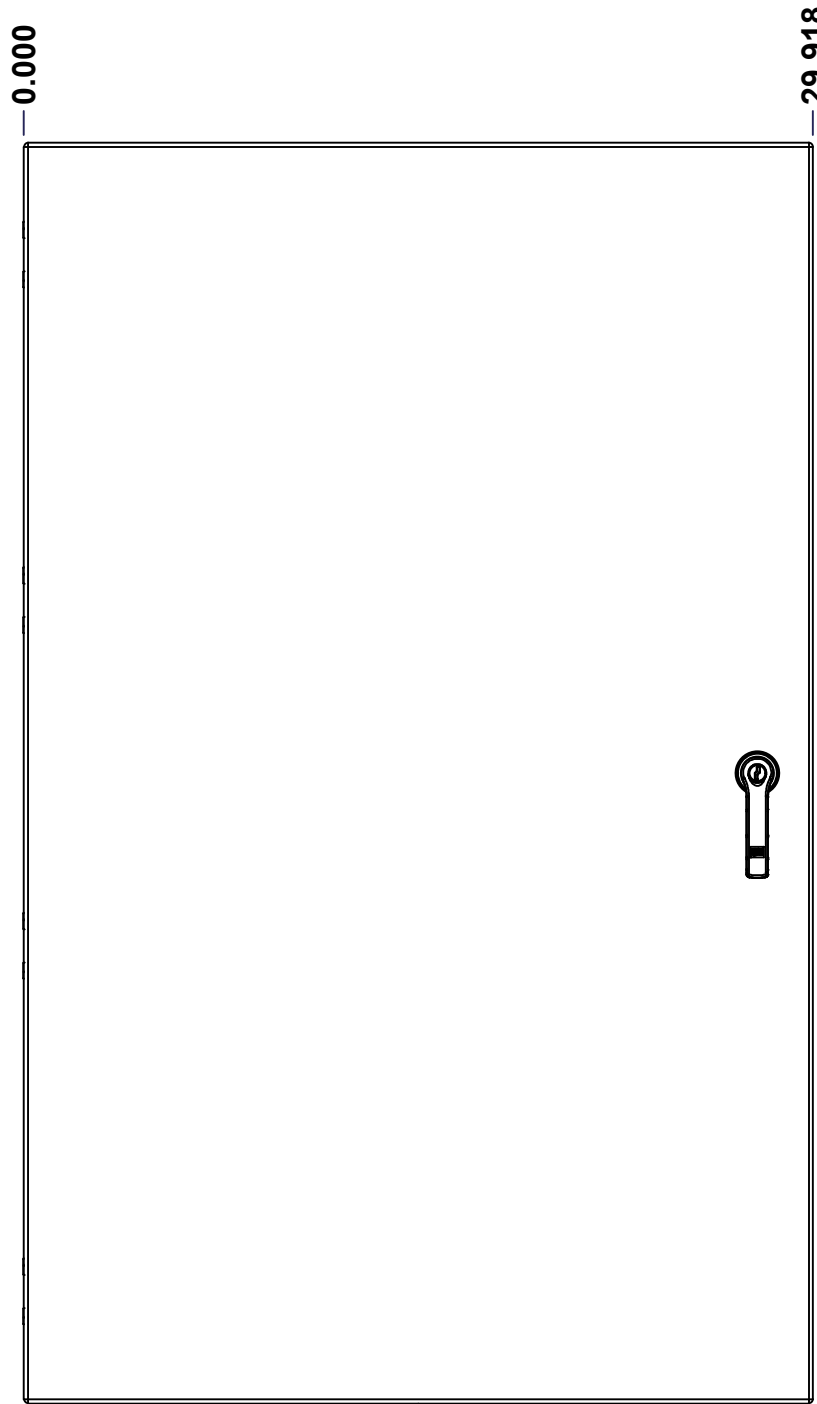
BACK



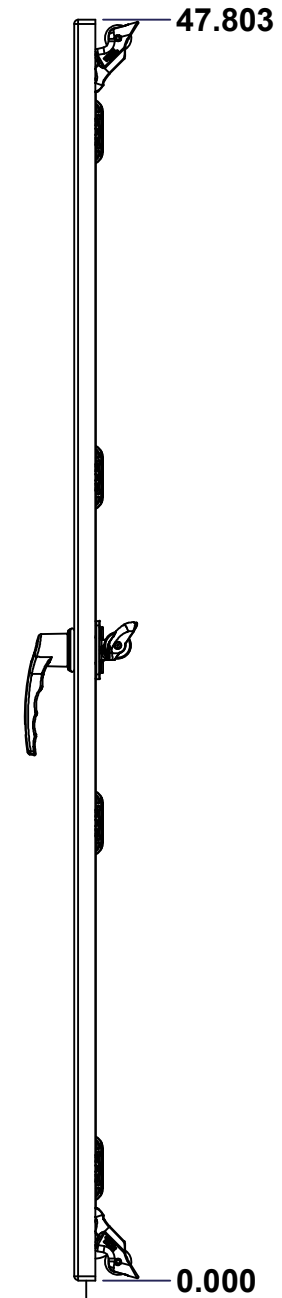
BOTTOM



LEFT

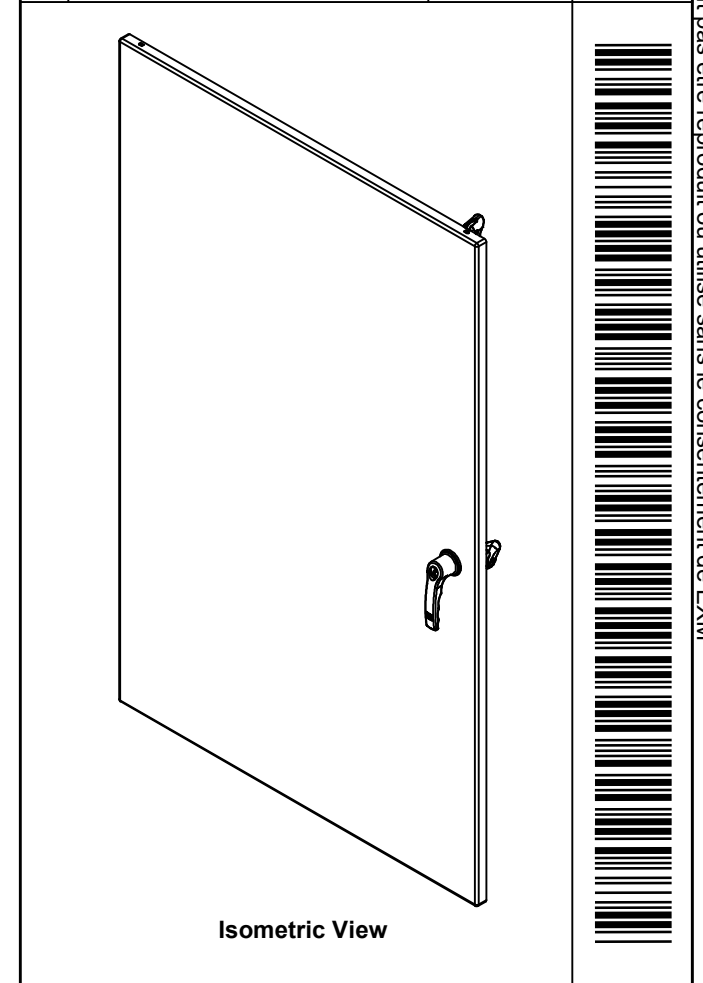



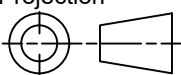
FRONT



RIGHT

No.	Revisions	Date	By/Par



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		Max 3.0mm
Projection 		Date
Customer Client	BoxCad: BoxCad	Date 07-Apr-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5412ESFM 48" x 30" Cover	
Part Number Numéro Pièce	Rev. 0	11 / 13

SEE BILL OF MATERIAL ON LAST PAGE

**5412ESFM483010C**

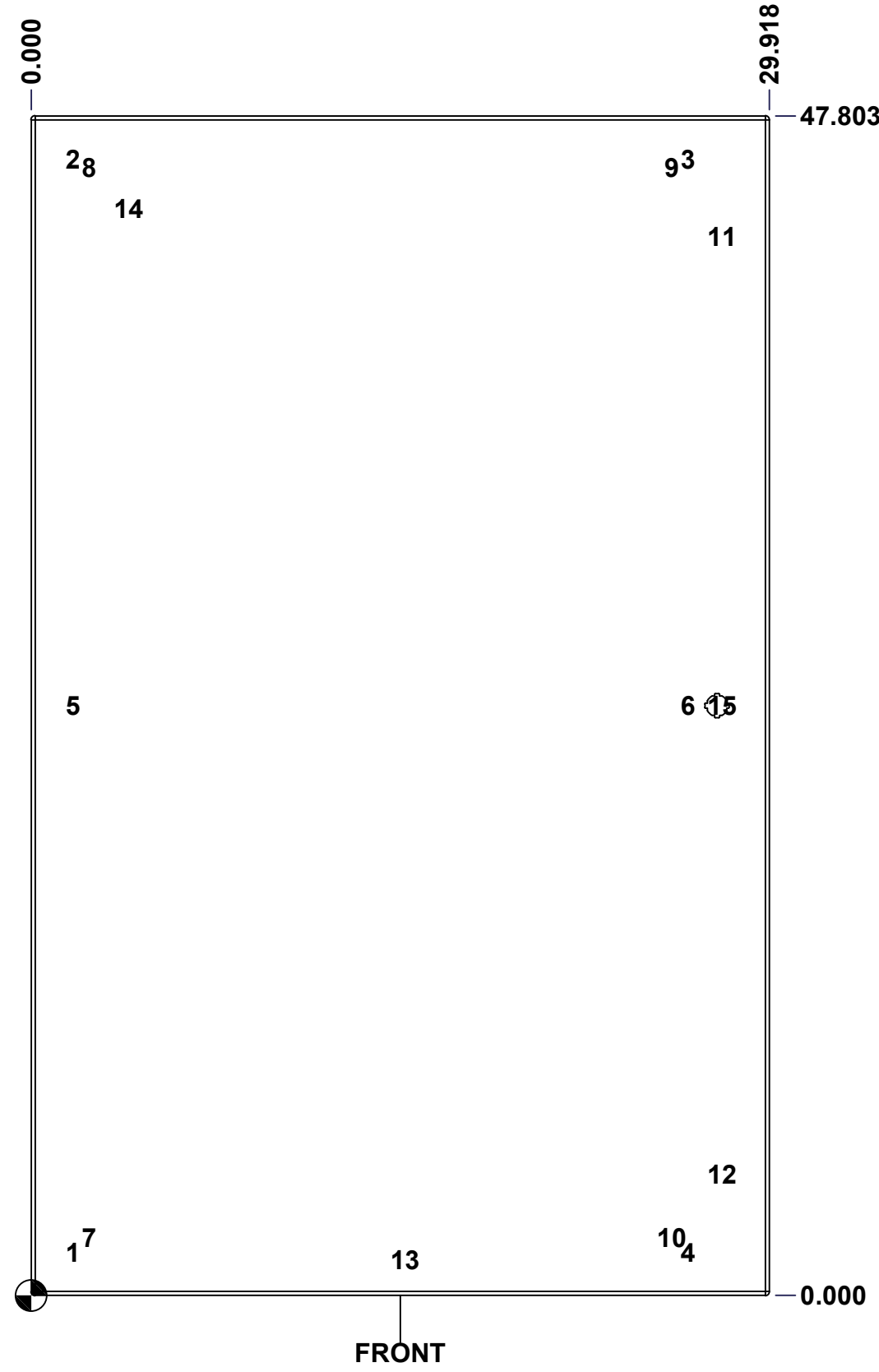
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	26.423	46.047	STUD M6 x 18mm (Inside)
4	26.423	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	26.423	23.902	STUD M6 x 18mm (Inside)
7	2.143	2.350	STUD M6 x 18mm (Inside)
8	2.143	45.713	STUD M6 x 18mm (Inside)
9	25.766	45.713	STUD M6 x 18mm (Inside)
10	25.766	2.350	STUD M6 x 18mm (Inside)
11	27.803	42.896	CLOSING BAR STUD (Inside)
12	27.803	4.907	CLOSING BAR STUD (Inside)
13	14.959	1.435	STUD M6 x 18mm (Inside)
-----			
14	3.750	44.053	LABEL_EXM (Inside)
15	27.803	23.902	HANDLE 885 ESL2A @ 0.0°

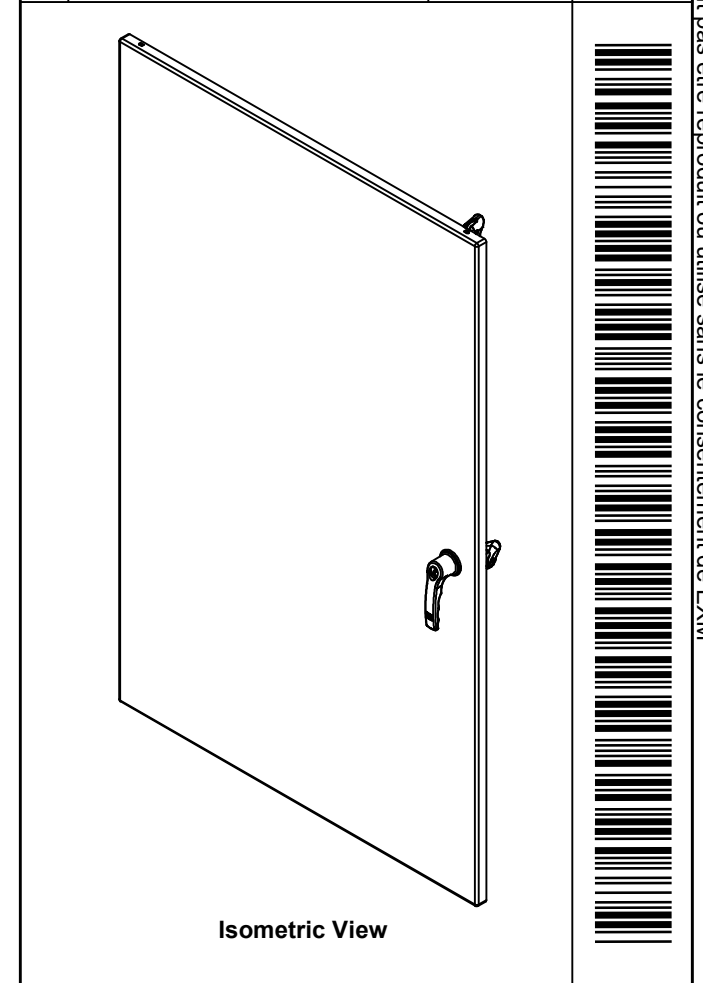


	Description	Status
	5412ESFM 48" x 30" Cover	(NULL)
Part Number Numéro Pièce <b>5412ESFM483010C</b>	Rev.	12
	<b>0</b>	13


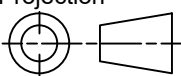
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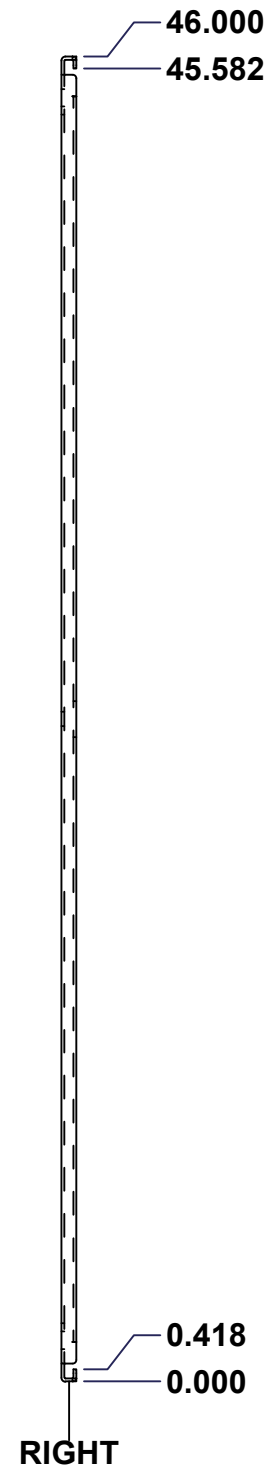
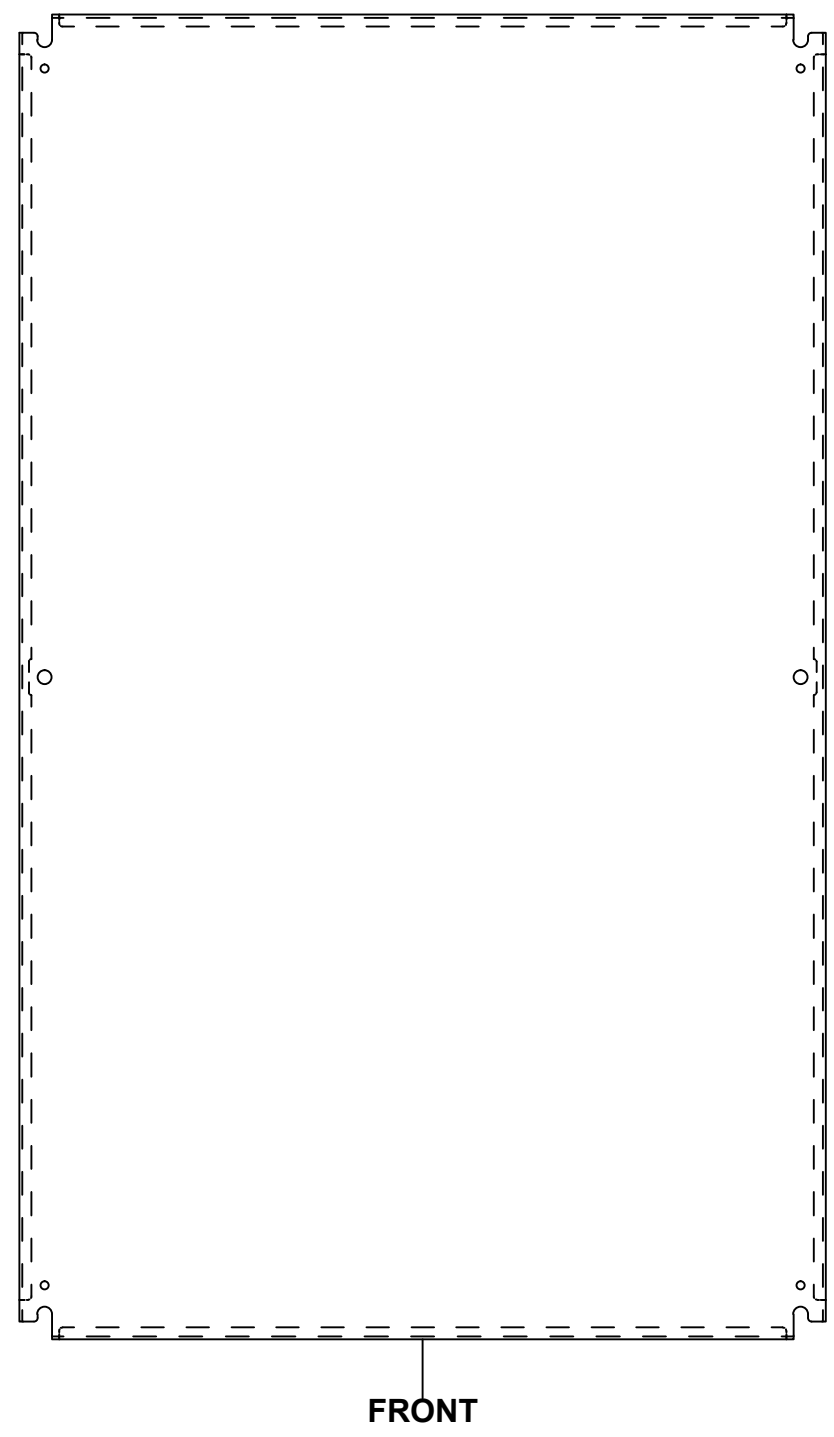
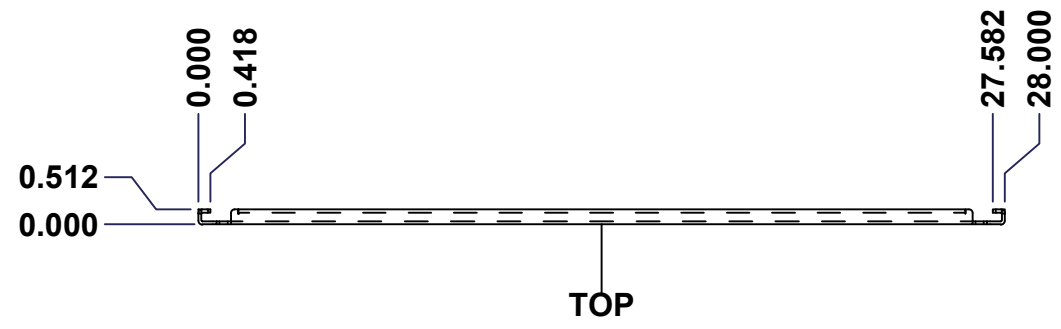
2	STK-A-90042	5	5412 ES Cabinet Closing Bar End Assembly
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-A-50536	15	5412 ES Handle Cam Assembly (Right Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM483010G	0	5412ESFM 48" x 30" Cover Gasket Part
1	5412ESFM483010C-P	0	5412ESFM 48" x 30" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut

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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par	Date 07-Apr-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
5412ESFM 48" x 30" Cover	
Part Number Numéro Pièce	Rev. 13
<b>5412ESFM483010C</b>	<b>0</b> 13

QTY	Part Number	Rev	Description
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
<b>881 SP4830G</b>	<b>0</b> 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4830G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

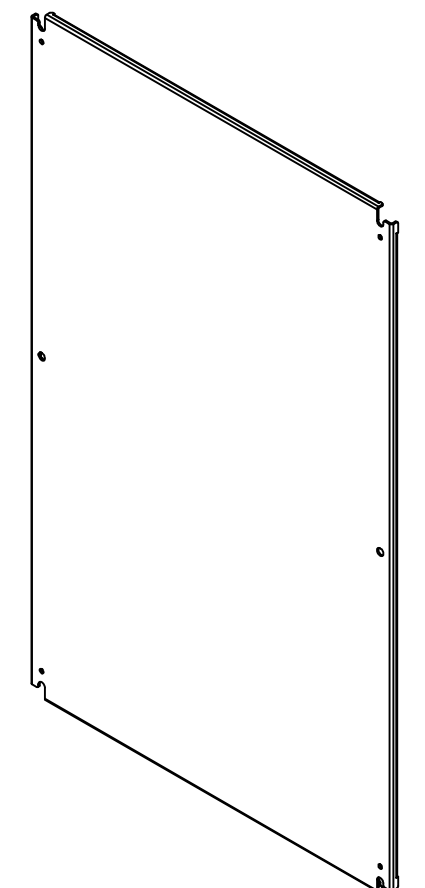
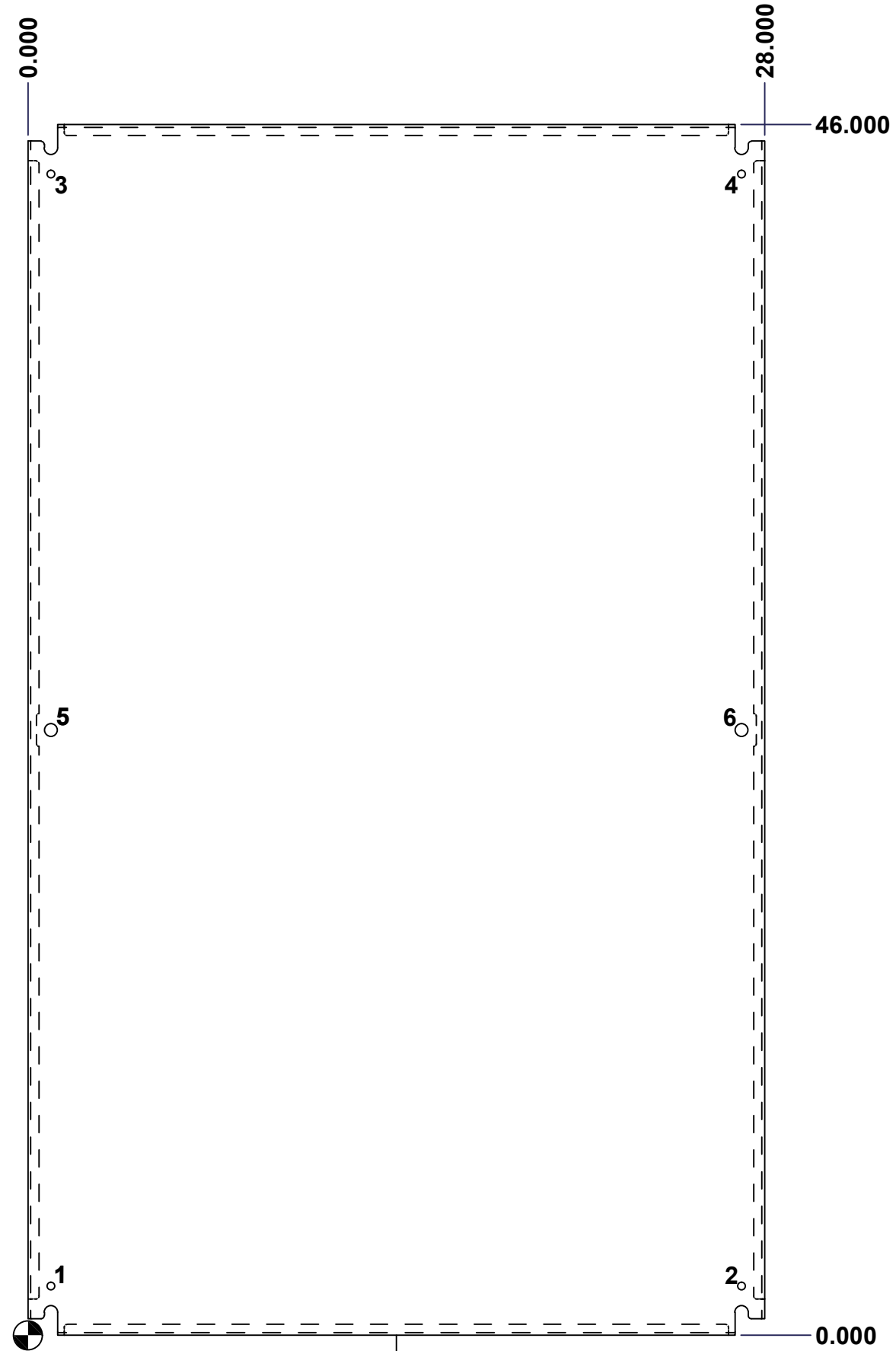
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	27.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	23.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

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Isometric View



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Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	
881 SP4830G	0	2 / 2