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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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| No. | Revisions | Date | By/Par |
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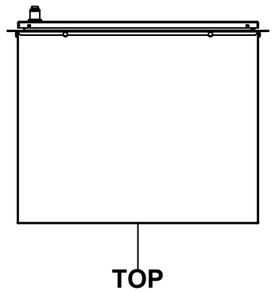
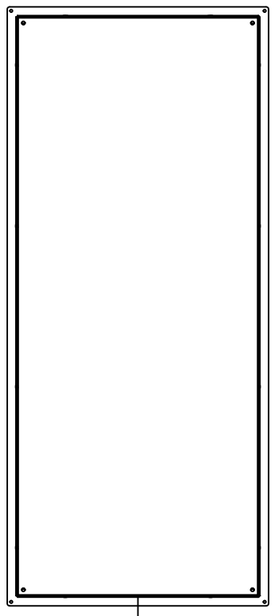
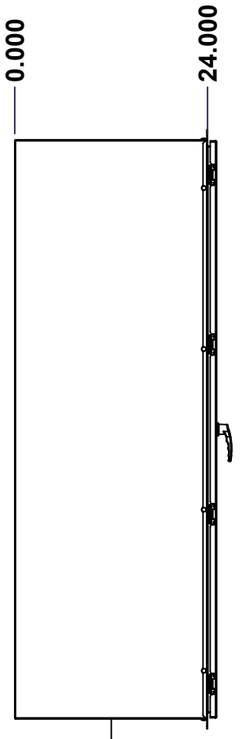
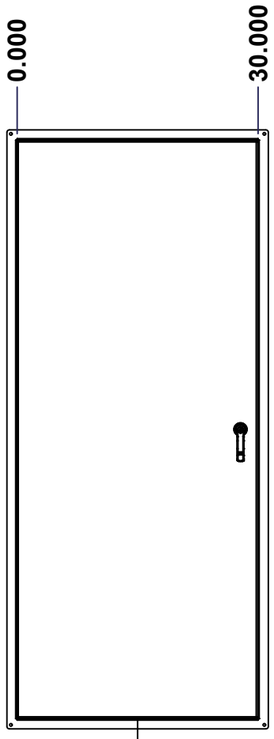
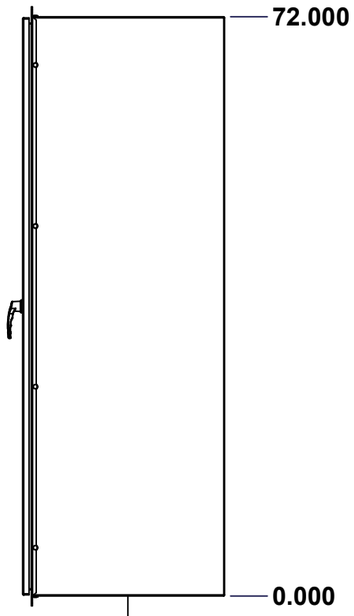
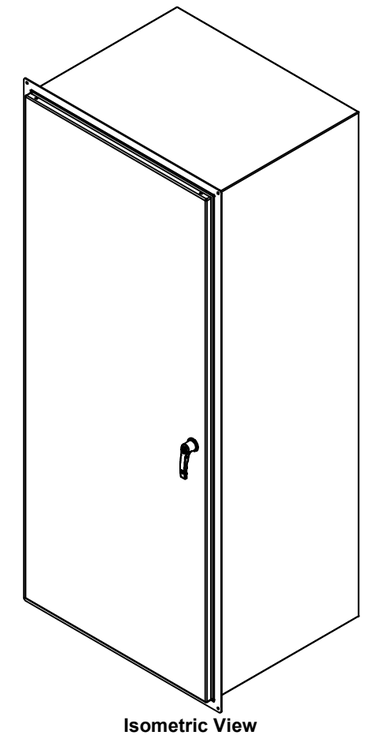


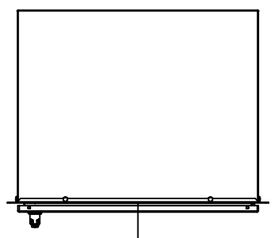



Isometric View




**SEE BILL OF MATERIAL ON LAST PAGE**

EXM exm
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Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

| | | | |
|---|---|---|---|
| Customer / Client | | Date | |
| Drawn By / Dessiné Par | BoxCad: BoxCad | Date | 24-Dec-24 |
| Material / Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | | |
| Color / Couleur | Asa-61 Grey | Finish / Fini | Smooth |
| Description: 5412ESFM 72" x 30" x 24" Assembly | | Detail Rev. | |
| Part Number / Numéro Pièce: **5412ESFM723024TH** | | Rev.: **0** | 1 / 19 |

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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| NOTE | |
|---|---|
| **ITEM** | **DESCRIPTION** |
| 1 | NEMA 4, 12 Enclosure (IP66) |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W R5 Insulation (Installed aluminum visible) |

| No. | Revisions | Date | By/Par |
|---|---|---|---|
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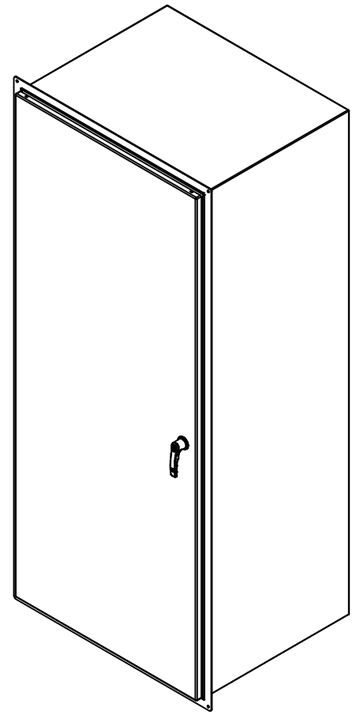

**Isometric View**

| PACKING | | |
|---|---|---|
| **ITEM** | **QTY** | **DESCRIPTION** |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Cardboard corner | 4 | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 3 | White label with PN |
| Plastic strap- Green | 2 | To secure the enclosure to the wood pallet |
| Wood Pallet | 1 | 2" deeper and 3" larger than enclosure size |

| Qty | Part Number | Rev | Description |
|---|---|---|---|
| 6 | STK-Q-00600 | 2 | M12 to M8 Adaptor |
| 1 | 881 SP7230G | 0 | 881 SP - Inner Panel |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ESFM723024THC | 0 | 5412ESFM 72" x 30" Cover |
| 1 | 5412ESFM723024THB | 0 | 5412ESFM 72" x 30" x 24" Body |
| 4 | STK-Q-04050-08 | 0 | M6 x 8mm Hexagon Socket Head Machine Screw |

Parts List

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www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad: BoxCad

Date 24-Dec-24

Material
Matière
14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur
Asa-61 Grey

Finish
Fini
Smooth

Description
5412ESFM 72" x 30" x 24" Assembly

Detail Rev.

Part Number
Numéro Pièce
**5412ESFM723024TH**

Rev.
**0**

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Tolerance ±1/32" unless otherwise specified

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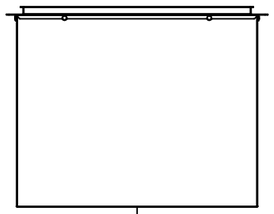
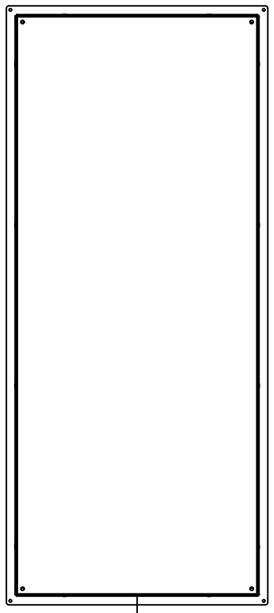
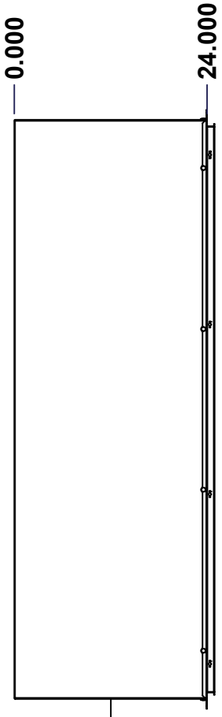
Tolérance ±1/32" sauf spécification contraire



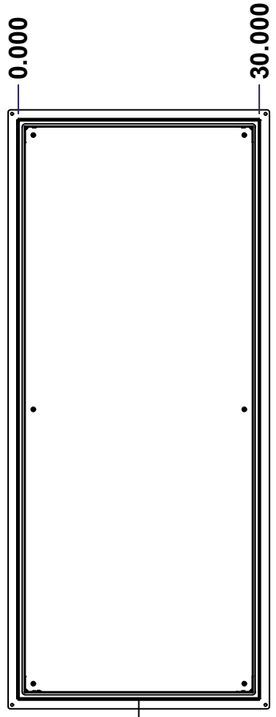
TOP



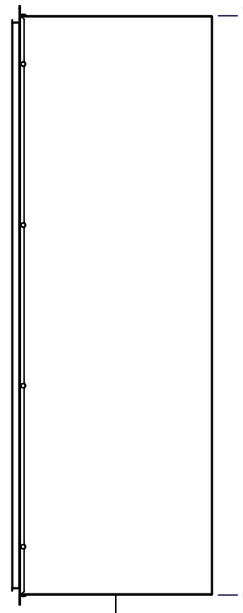
BACK



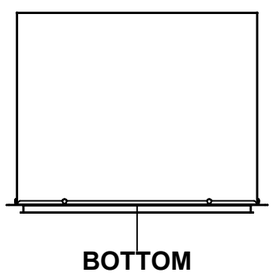

LEFT




FRONT




RIGHT



BOTTOM

SEE BILL OF MATERIAL ON LAST PAGE

| No. | Revisions | Date | By/Par |
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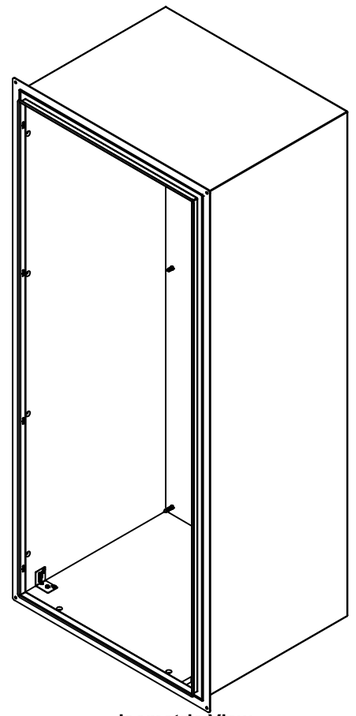

Isometric View

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad: BoxCad

Date 24-Dec-24

Material
Matière
14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur
Asa-61 Grey

Finish
Fini
Smooth

Description
5412ESFM 72" x 30" x 24" Body

Detail Rev.

Part Number
Numéro Pièce
**5412ESFM723024THB**

Rev.
**0**

3
19

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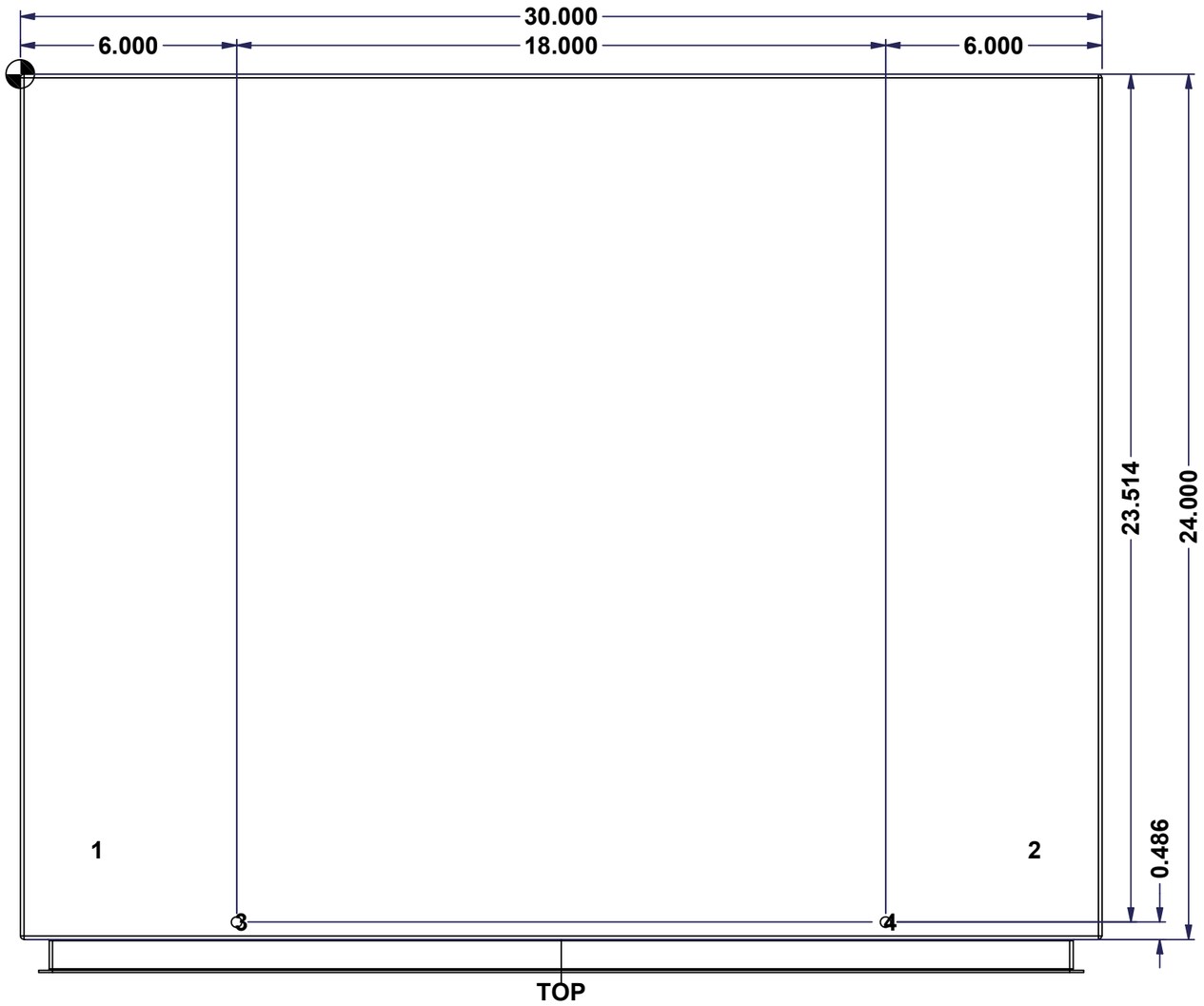
**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---|---|---|---|
| 1 | 2.000 | 21.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 28.000 | 21.500 | INSUL. STUD M6 x 18mm (Inside) |
| --- | --- | --- | --- |
| 3 | 6.000 | 23.514 | RND Ø0.290 |
| 4 | 24.000 | 23.514 | RND Ø0.290 |

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Y+
X- X+
Y-

| | | |
|---|---|---|
| Description: 5412ESFM 72" x 30" x 24" Body | | Status: (NULL) |
| Part Number / Numéro Pièce: **5412ESFM723024THB** | Rev.: **0** | 4 / 19 |

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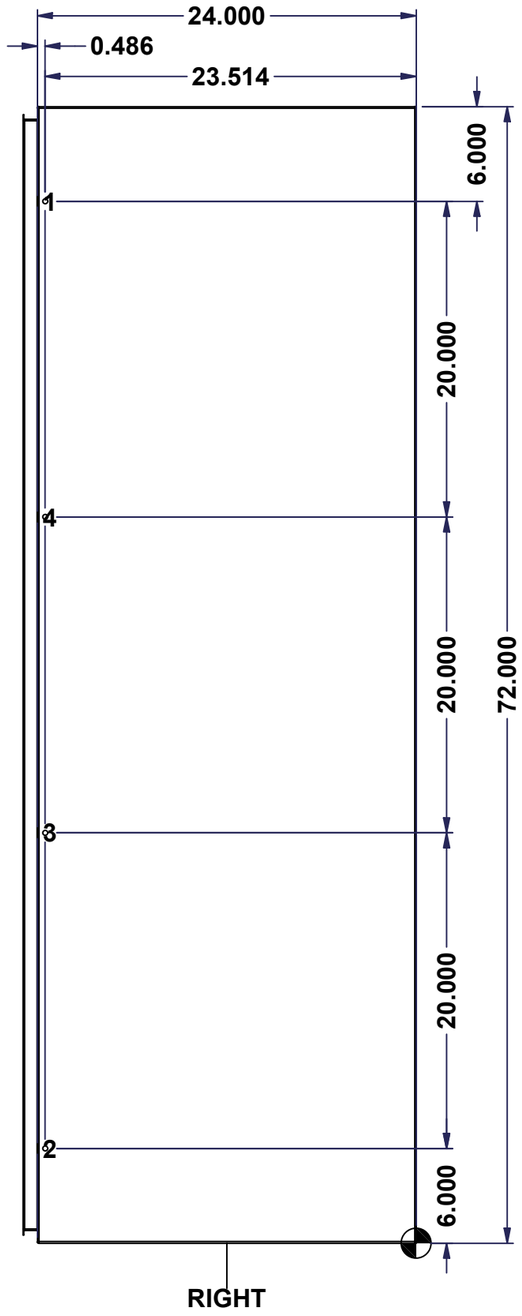
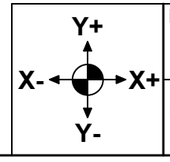
**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---|---|---|---|
| 1 | 23.514 | 66.000 | RND Ø0.290 |
| 2 | 23.514 | 6.000 | RND Ø0.290 |
| 3 | 23.514 | 26.000 | RND Ø0.290 |
| 4 | 23.514 | 46.000 | RND Ø0.290 |




| | | |
|---|---|---|
| Description: 5412ESFM 72" x 30" x 24" Body | Status: (NULL) | |
| Part Number / Numéro Pièce: **5412ESFM723024THB** | Rev.: **0** | 5 / 19 |

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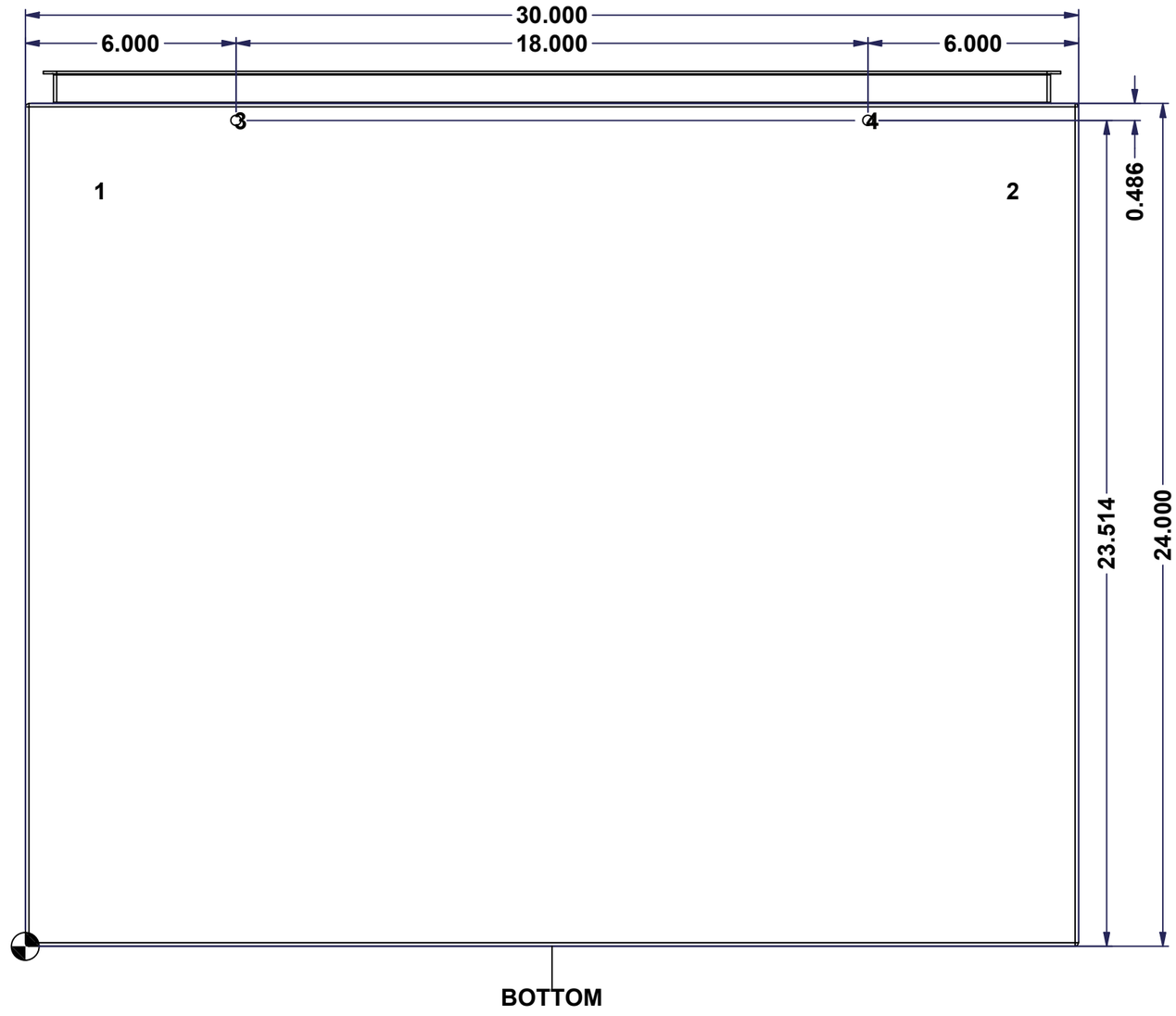
**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---|---|---|---|
| 1 | 2.000 | 21.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 28.000 | 21.500 | INSUL. STUD M6 x 18mm (Inside) |
| --- | --- | --- | --- |
| 3 | 6.000 | 23.514 | RND Ø0.290 |
| 4 | 24.000 | 23.514 | RND Ø0.290 |

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Y+
X- X+
Y-

| | |
|---|---|
| Description: 5412ESFM 72" x 30" x 24" Body | Status: (NULL) |
| Part Number / Numéro Pièce: **5412ESFM723024THB** | Rev.: **0** |

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Tolerance ±1/32" unless otherwise specified

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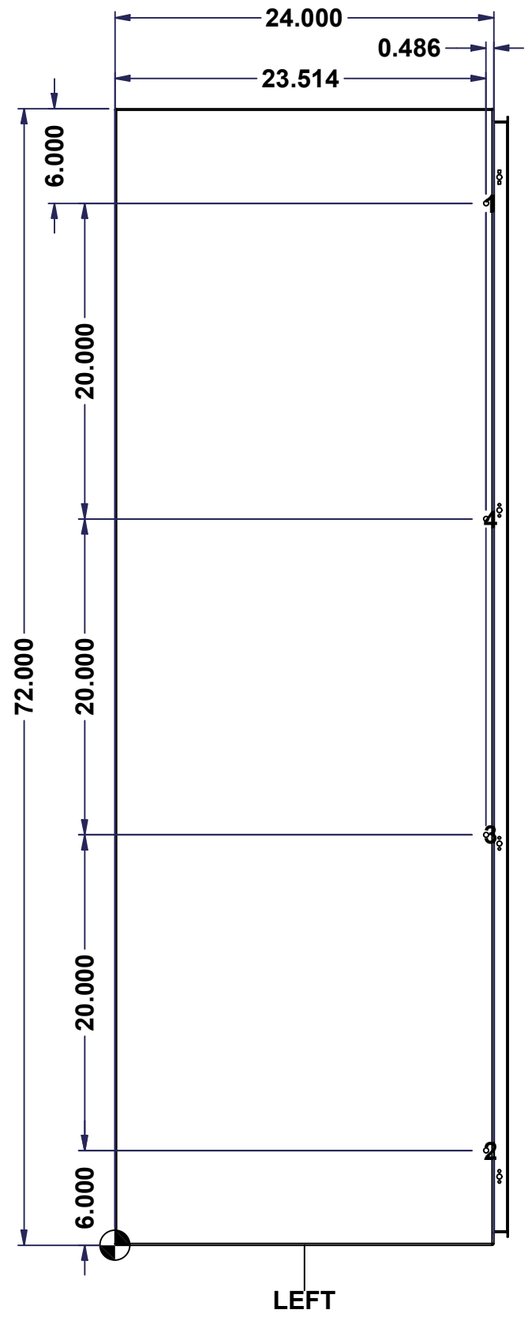
Tolérance ±1/32" sauf spécification contraire

**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---|---|---|---|
| 1 | 23.514 | 66.000 | RND Ø0.290 |
| 2 | 23.514 | 6.000 | RND Ø0.290 |
| 3 | 23.514 | 26.000 | RND Ø0.290 |
| 4 | 23.514 | 46.000 | RND Ø0.290 |




Y+
X-
X+
Y-

| | | |
|---|---|---|
| Description: 5412ESFM 72" x 30" x 24" Body | Status: (NULL) | |
| Part Number / Numéro Pièce: **5412ESFM723024THB** | Rev.: **0** | 7 / 19 |

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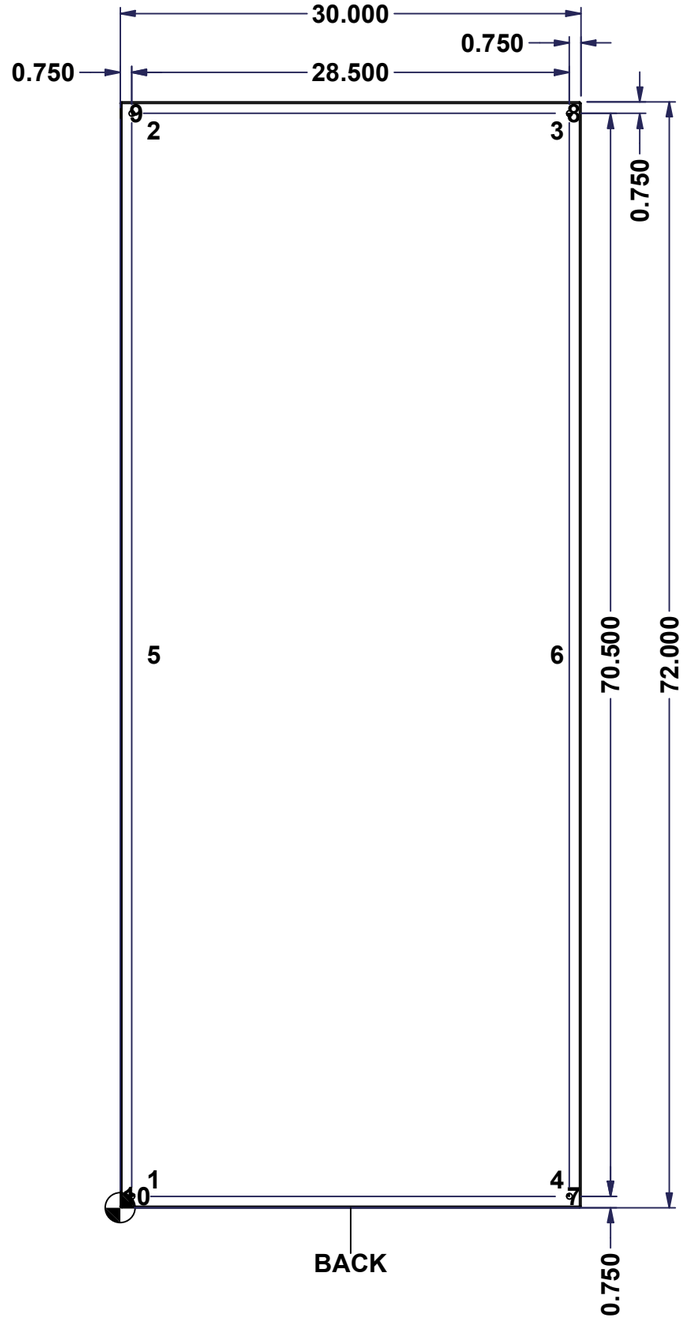
Tolérance ±1/32" sauf spécification contraire

**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---|---|---|---|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 70.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 28.125 | 70.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 28.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 1.875 | 36.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 28.125 | 36.000 | IP STUD M8 x 35mm (Inside) |
| --- | --- | --- | --- |
| 7 | 29.250 | 0.750 | RND Ø0.390 |
| 8 | 29.250 | 71.250 | RND Ø0.390 |
| 9 | 0.750 | 71.250 | RND Ø0.390 |
| 10 | 0.750 | 0.750 | RND Ø0.390 |




Y+
X- X+
Y-

| Description | Status |
|---|---|
| 5412ESFM 72" x 30" x 24" Body | (NULL) |
| Part Number / Numéro Pièce: **5412ESFM723024THB** | Rev.: **0** |



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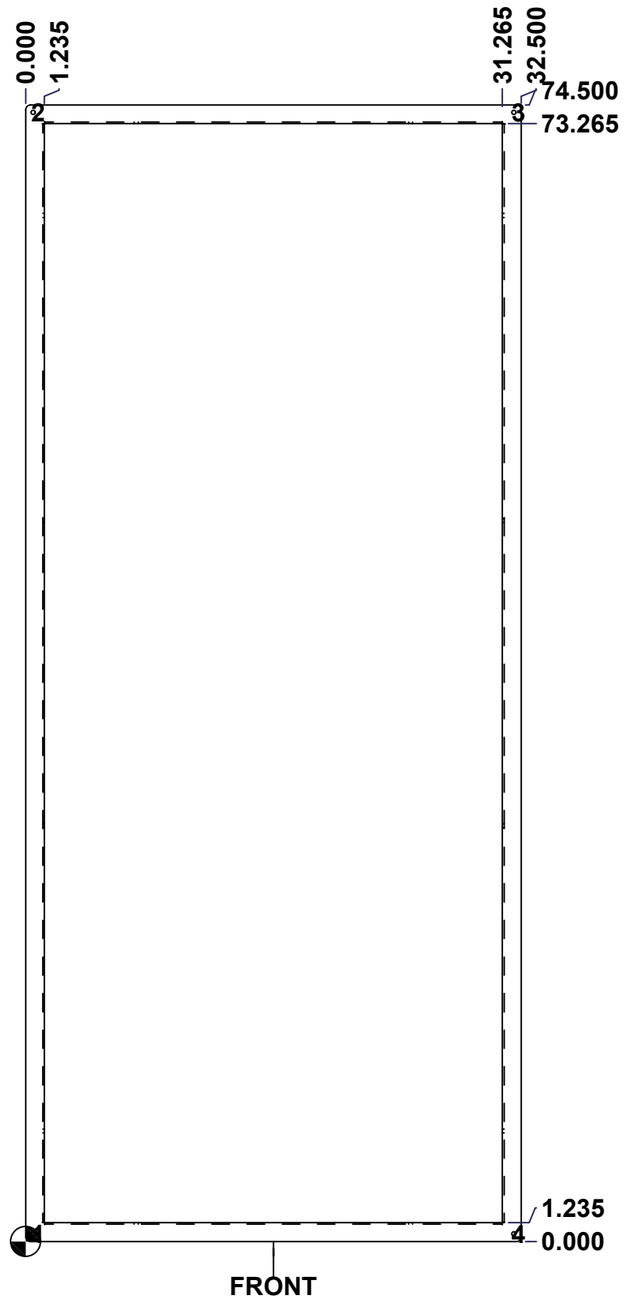
**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---|---|---|---|
| 1 | 0.500 | 0.500 | RND Ø0.290 |
| 2 | 0.500 | 74.000 | RND Ø0.290 |
| 3 | 32.000 | 74.000 | RND Ø0.290 |
| 4 | 32.000 | 0.500 | RND Ø0.290 |




Y+
X- X+
Y-

| Description | Status |
|---|---|
| 5412ESFM 72" x 30" x 24" Flange | (NULL) |
| Part Number / Numéro Pièce: **5412ESFM723024THB** | Rev.: **0** |



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| No. | Revisions | Date | By/Par |
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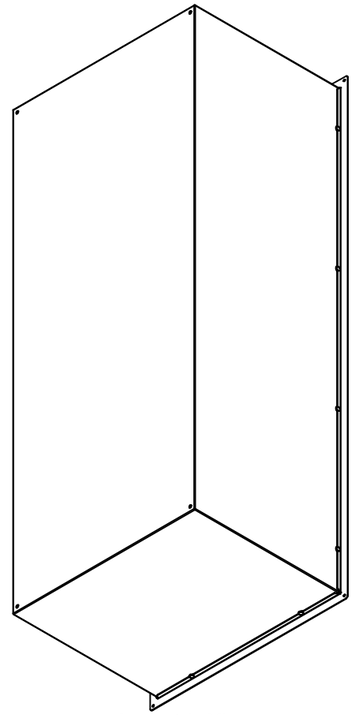

**Isometric View**

| Qty | Part Number | Rev | Description |
|---|---|---|---|
| 1 | STK-K-70554 | 3 | 5412 ESTH Accessory Kit |
| 1 | 5412ESFM723024THI-RS | 0 | 5412ESFM 72" x 30" Right Insulation |
| 1 | 5412ESFM723024THI-LS | 0 | 5412ESFM 72" x 30" Left Insulation |
| 1 | 5412ESFM723024THI-BT | 0 | 5412ESFM 72" x 30"Bottom Insulation |
| 1 | 5412ESFM723024THI-TP | 0 | 5412ESFM 72" x 30"Top Insulation |
| 1 | 5412ESFM723024THI-B | 0 | 5412ESFM 72" x 30" Back Insulation |
| 4 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ESFM723024THF | 0 | 5412ESFM 72" x 30" x 24" Flange |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 6 | STK-Q-16005 | 0 | Stud M8 x 35mm Steel |
| 1 | 5412ESFM723024THB-P | 0 | 5412ESFM 72" x 30" x 24" Body Part |

Parts List

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client

Date

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 24-Dec-24

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: Asa-61 Grey

Finish / Fini: Smooth

Description: 5412ESFM 72" x 30" x 24" Body

Detail Rev.

Part Number / Numéro Pièce: **5412ESFM723024THB**

Rev.: **0**

Tolerance ±1/32" unless otherwise specified

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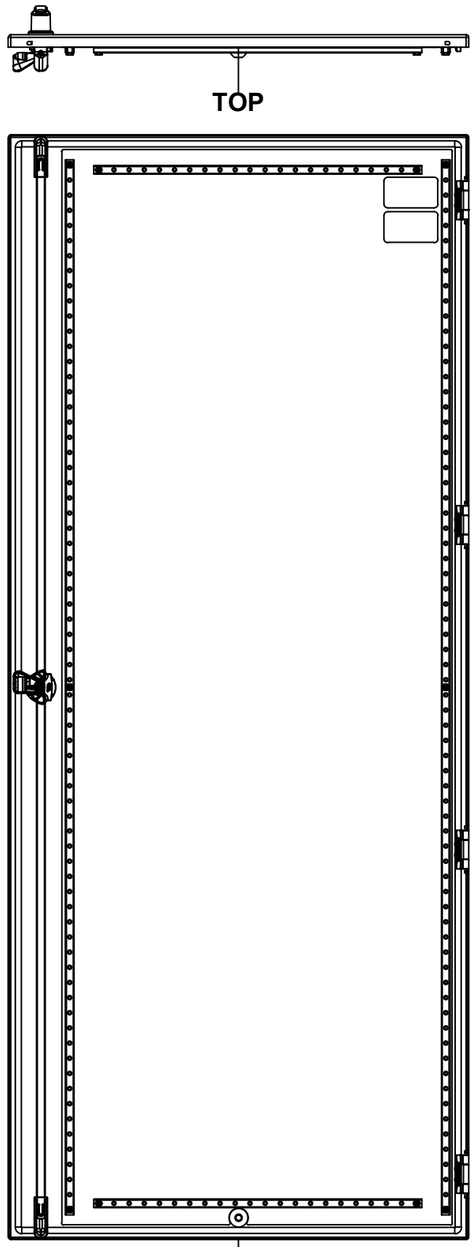


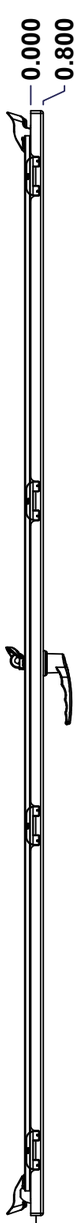


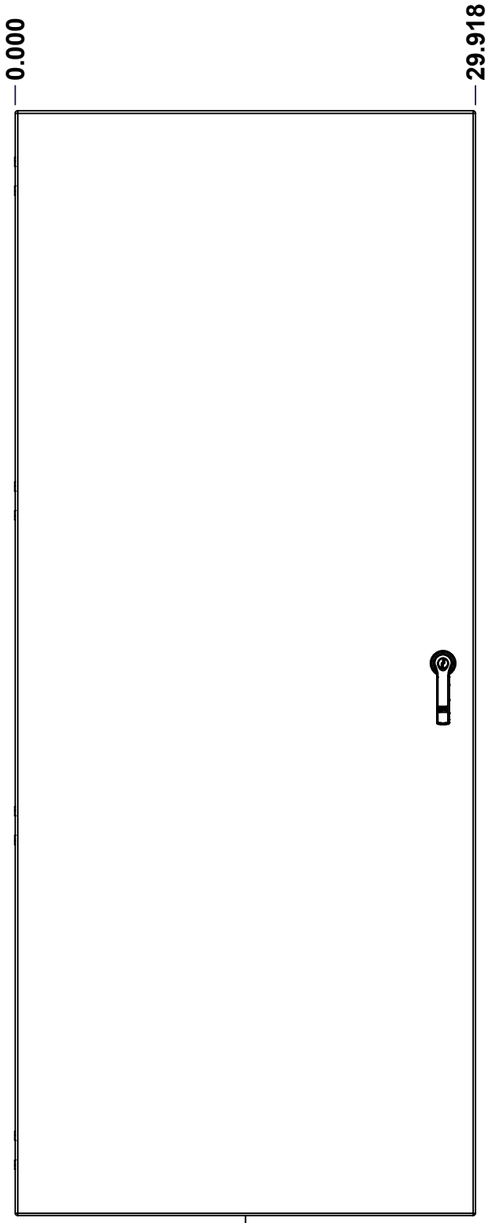


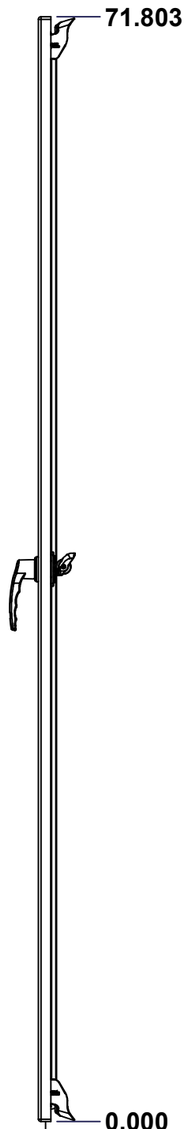


**SEE BILL OF MATERIAL ON LAST PAGE**

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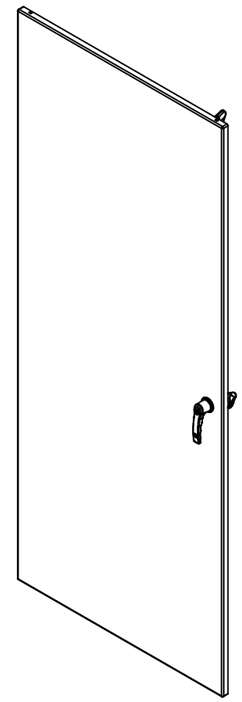

**Isometric View**

EXM exm
Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client:

Date:

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 24-Dec-24

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: Asa-61 Grey

Finish / Fini: Smooth

Description: 5412ESFM 72" x 30" Cover

Detail Rev.:

Part Number / Numéro Pièce: **5412ESFM723024THC**

Rev.: **0**

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Tolerance ±1/32" unless otherwise specified

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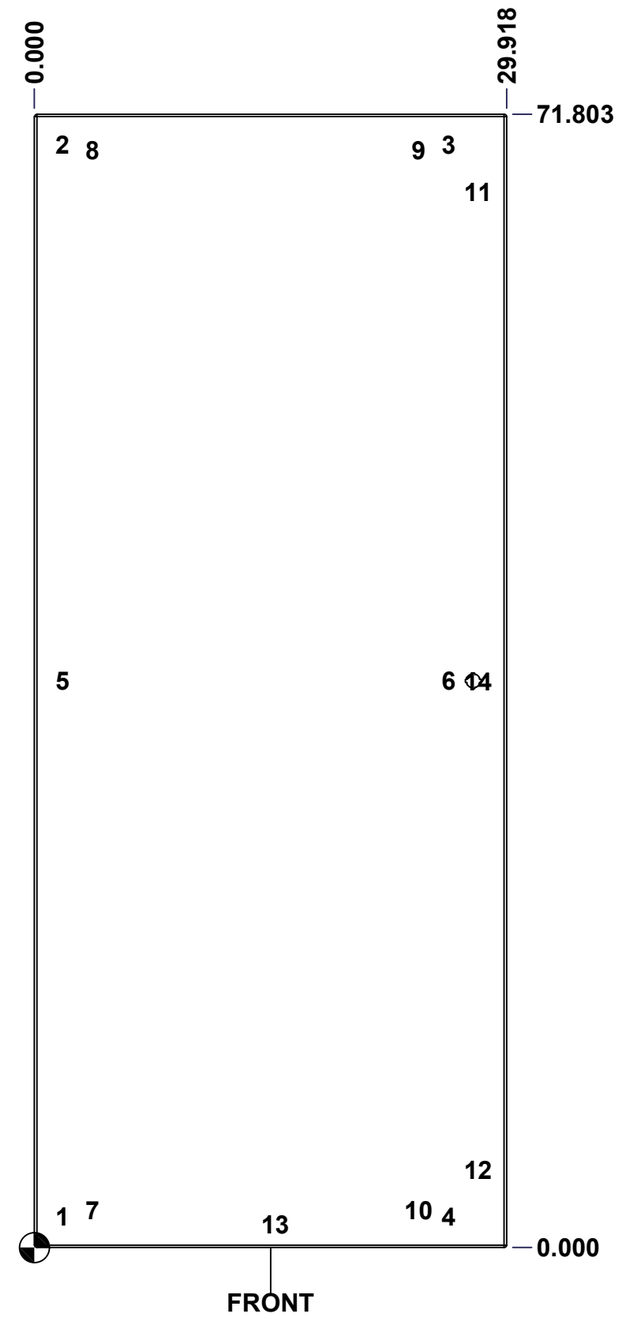
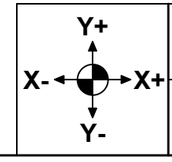
Tolérance ±1/32" sauf spécification contraire

**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---|---|---|---|
| 1 | 1.486 | 1.945 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 69.858 | STUD M6 x 18mm (Inside) |
| 3 | 25.923 | 69.858 | STUD M6 x 18mm (Inside) |
| 4 | 25.923 | 1.945 | STUD M6 x 18mm (Inside) |
| 5 | 1.486 | 35.902 | STUD M6 x 18mm (Inside) |
| 6 | 25.923 | 35.902 | STUD M6 x 18mm (Inside) |
| 7 | 3.370 | 2.350 | STUD M6 x 18mm (Inside) |
| 8 | 3.370 | 69.524 | STUD M6 x 18mm (Inside) |
| 9 | 24.039 | 69.524 | STUD M6 x 18mm (Inside) |
| 10 | 24.039 | 2.350 | STUD M6 x 18mm (Inside) |
| 11 | 27.803 | 66.896 | CLOSING BAR STUD (Inside) |
| 12 | 27.803 | 4.907 | CLOSING BAR STUD (Inside) |
| 13 | 14.959 | 1.435 | STUD M6 x 18mm (Inside) |
| ---------- | --------- | --------- | ---------- |
| 14 | 27.803 | 35.902 | HANDLE 885 ESL2A @ 0.0° |




| | | |
|---|---|---|
| Description: 5412ESFM 72" x 30" Cover | Status: (NULL) | |
| Part Number / Numéro Pièce: **5412ESFM723024THC** | Rev.: **0** | 12 / 19 |

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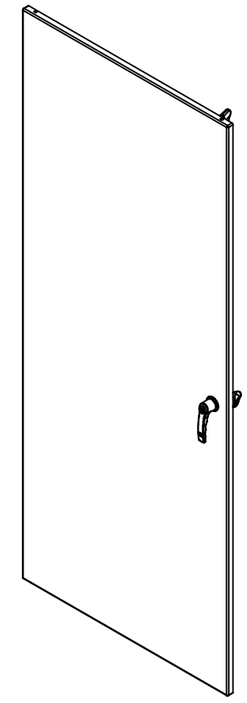

**Isometric View**

| QTY | Part Number | Rev | Description |
|---|---|---|---|
| 2 | STK-Q-90042 | 4 | 5412 ES - Cabinet Closing Bar End (Small) |
| 2 | STK-Q-45655-72 | 0 | 5412 ES - Closing Bar |
| 1 | STK-A-50536 | 15 | 5412 ES Handle Cam Assembly (Right Side, Grip 32mm) |
| 1 | STK-Q-90051 | 3 | 5412 ES - Handle Cam Spacer |
| 1 | 885 ESL2A | 4 | 5412 ES Key Lock L-Handle (3 Pts) |
| 2 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 10 | STK-Q-07250 | 2 | M6 x 16mm Collar Nut |
| 2 | STK-Q-46020-24 | 5 | 5412 ES Vertical Door Stiffener 24" |
| 2 | STK-Q-46020-72 | 5 | 5412 ES Vertical Door Stiffener 72" |
| 1 | 5412ESFM723024THI-C | 0 | 5412ESFM 72" x 30" Cover Insulation |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 1 | STK-Q-46515 | 3 | 5412 ES Door Support with Brass Insert |
| 2 | STK-Q-16405 | 7 | Guide Stud - Small (No Paint Cap Required) |
| 11 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ESFM723024THG | 0 | 5412ESFM 72" x 30" Cover Gasket Part |
| 1 | 5412ESFM723024THC-P | 0 | 5412ESFM 72" x 30" Cover Part |
| 4 | STK-K-09800 | 10 | 5412 ES Hinge with 2 Captive Hinge Pins |

Parts List

EXM
Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad: BoxCad

Date 24-Dec-24

Material
Matière
14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur
Asa-61 Grey

Finish
Fini
Smooth

Description
5412ESFM 72" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce
**5412ESFM723024THC**

Rev.
**0**

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Tolerance ±1/32" unless otherwise specified

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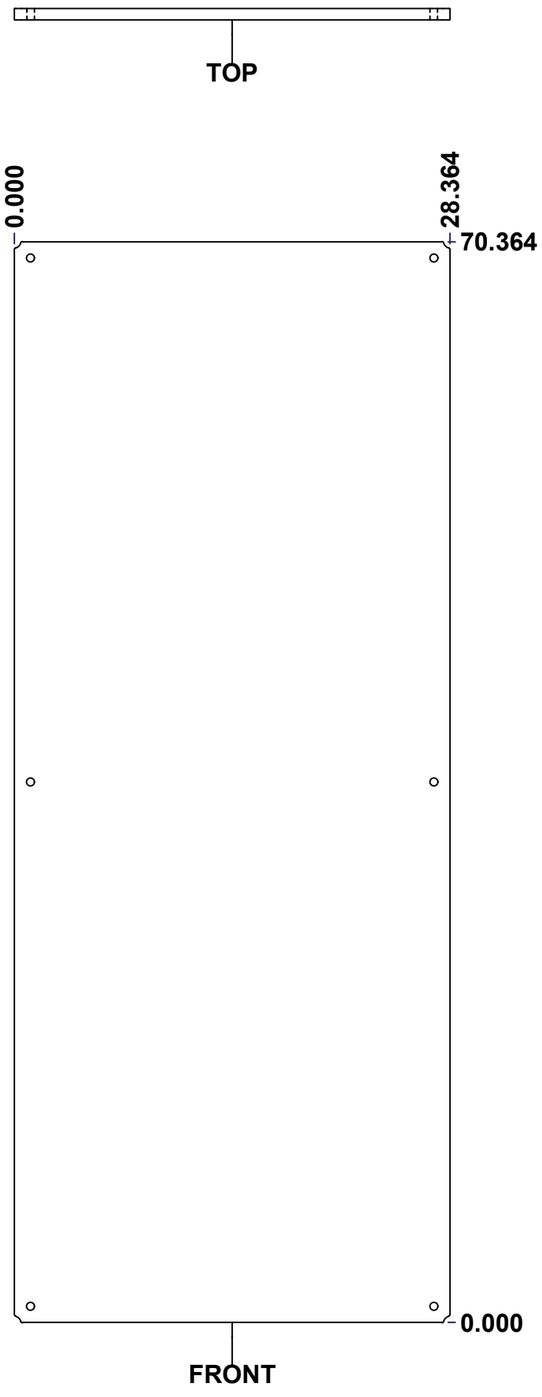
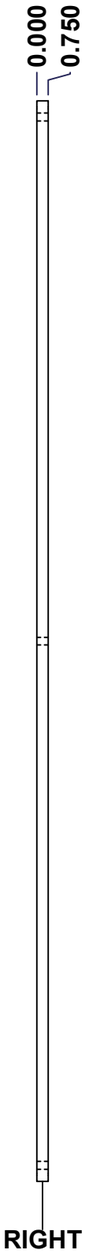
Tolérance ±1/32" sauf spécification contraire

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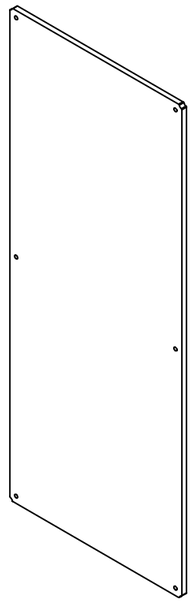

**Isometric View**

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Flatness / Aplatissement: Max 3.0mm

Projection

| | | | |
|---|---|---|---|
| Customer / Client | | Date | |
| Drawn By / Dessiné Par | BoxCad: Patrick Deschenes | Date | 23-Jan-07 |
| Material / Matière | Polyisocyanurate | | |
| Color / Couleur | Aluminum | Finish / Fini | N/A |
| Description: 5412ESFM 72" x 30" Back Insulation | | Detail Rev. | |
| Part Number / Numéro Pièce: **5412ESFM723024THI-B** | | Rev.: **0** | 14 / 19 |

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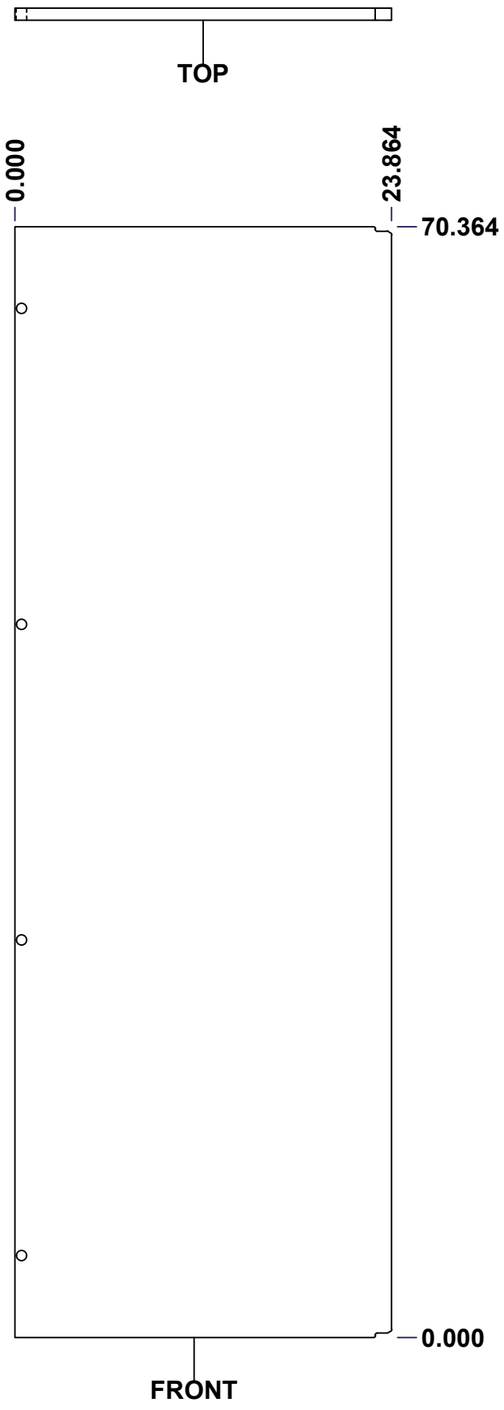
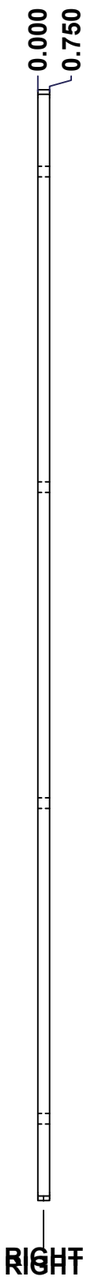
Tolérance ±1/32" sauf spécification contraire

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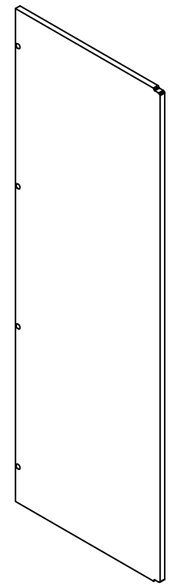

Isometric View

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Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client

Date

Drawn By / Dessiné Par: BoxCad: Patrick Deschenes

Date: 23-Jan-07

Material / Matière: Polyisocyanurate

Color / Couleur: Aluminum

Finish / Fini: N/A

Description: 5412ESFM 72" x 30" Left Insulation

Detail Rev.

Part Number / Numéro Pièce: **5412ESFM723024THI-LS**

Rev.: **0**

15 / 19

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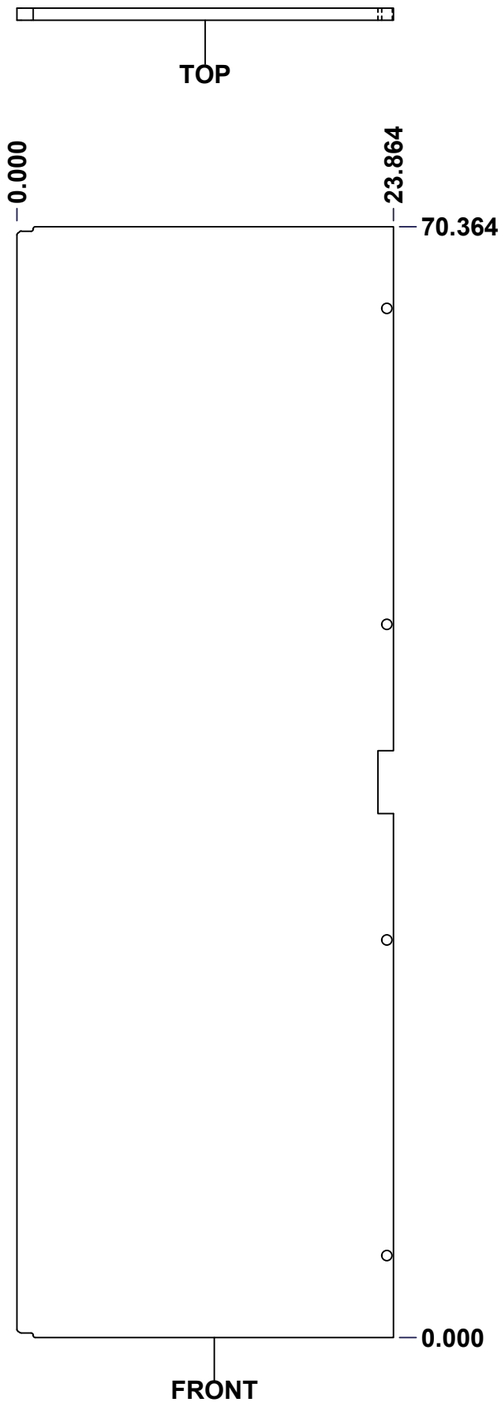


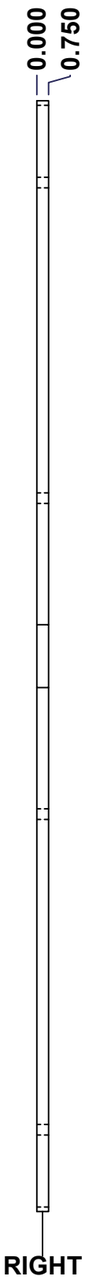


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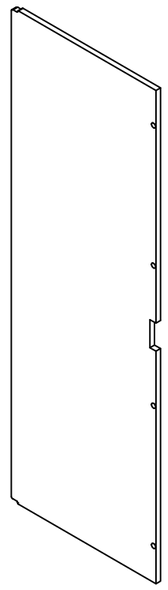

**Isometric View**

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Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client:

Date:

Drawn By / Dessiné Par: BoxCad: Patrick Deschenes

Date: 23-Jan-07

Material / Matière: Polyisocyanurate

Color / Couleur: Aluminum

Finish / Fini: N/A

Description: 5412ESFM 72" x 30" Right Insulation

Detail Rev.:

Part Number / Numéro Pièce: **5412ESFM723024THI-RS**

Rev.: **0**

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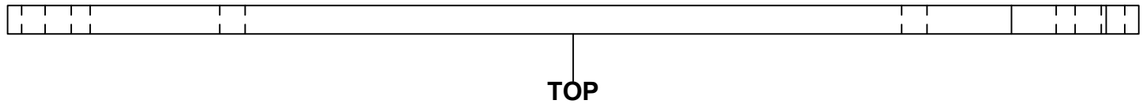


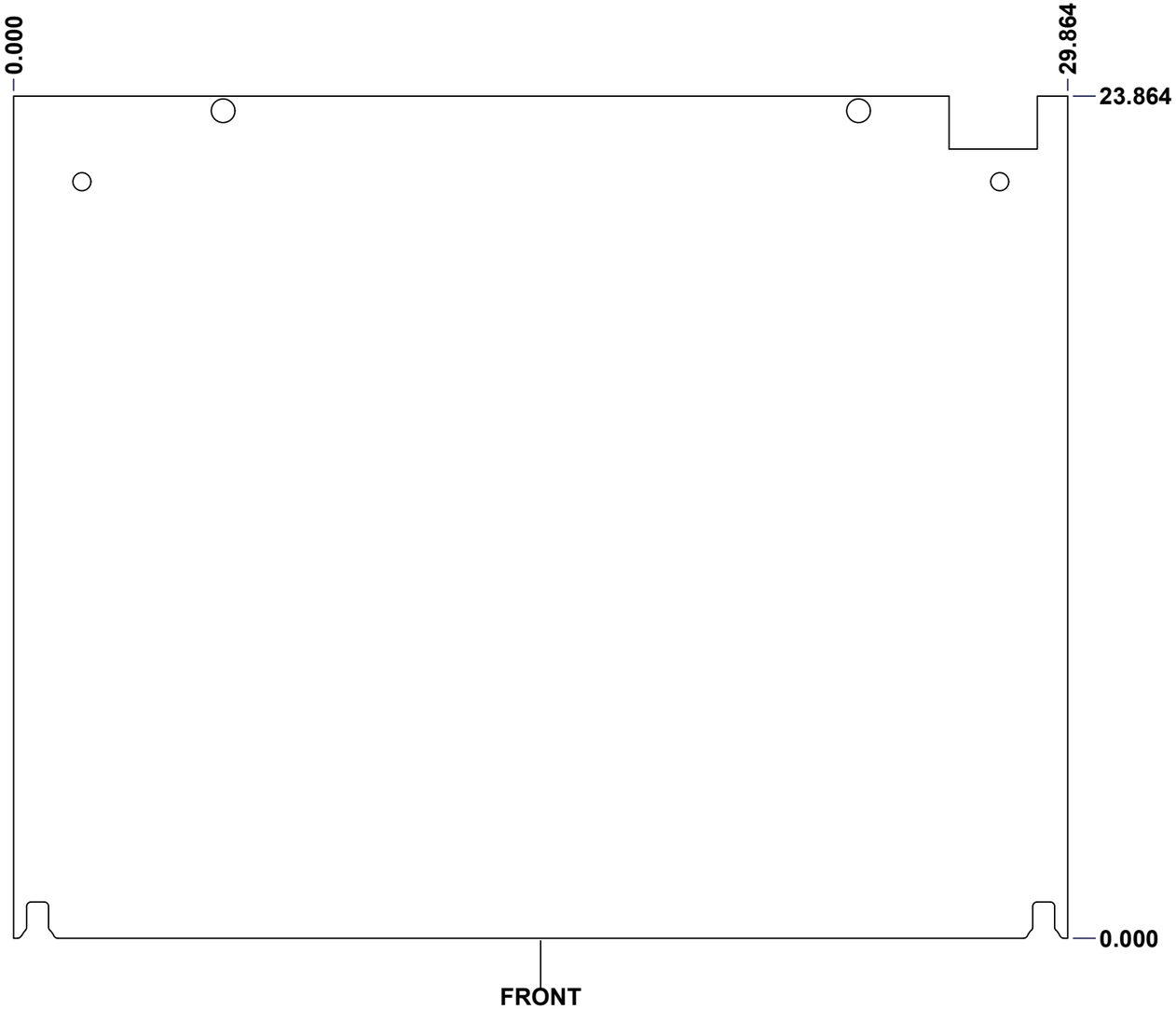


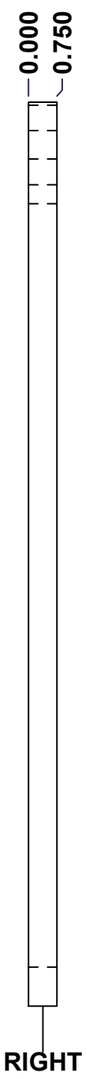


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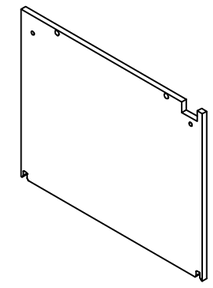

Isometric View

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www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client

Date

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 4/3/2024

Material / Matière: Polyisocyanurate

Color / Couleur: Aluminum

Finish / Fini: Smooth

Description: 5412ESFM 72" x 30"Top Insulation

Detail Rev.

Part Number / Numéro Pièce: **5412ESFM723024THI-TP**

Rev.: **0**

17 / 19

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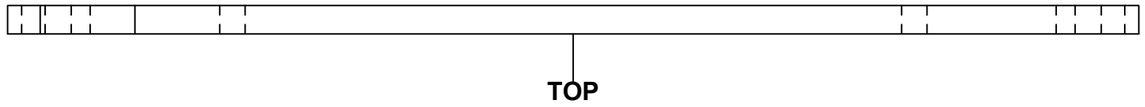


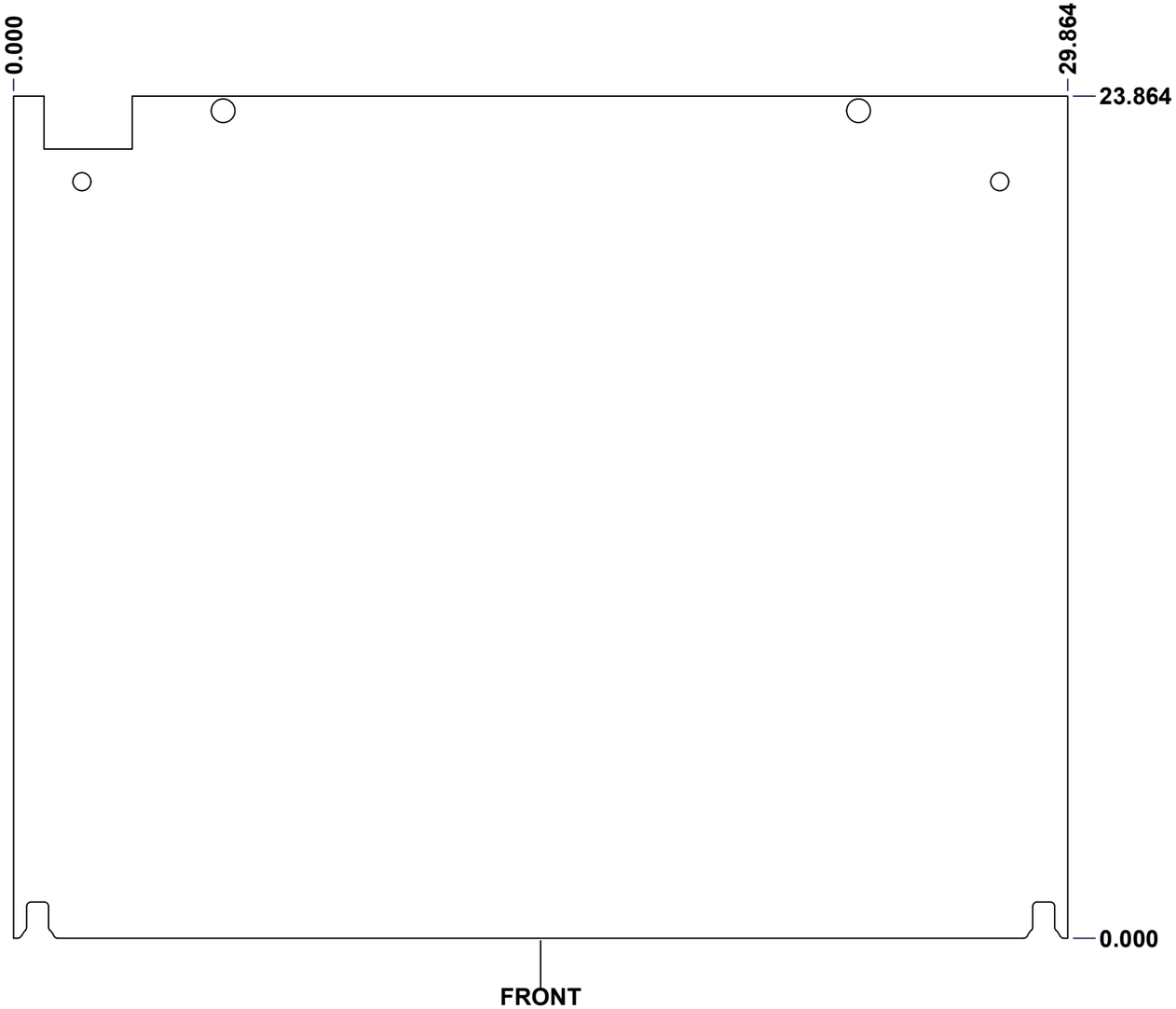


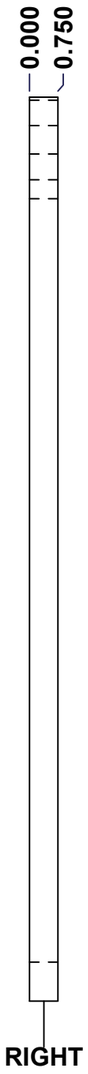


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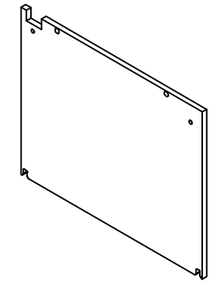

Isometric View

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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

| | | | |
|---|---|---|---|
| Customer<br>Client | | Date | |
| Drawn By<br>Dessiné Par | BoxCad: BoxCad | Date | 4/3/2024 |
| Material<br>Matière | Polyisocyanurate | | |
| Color<br>Couleur | Aluminum | Finish<br>Fini | Smooth |
| Description<br>5412ESFM 72" x 30"Bottom Insulation | | Detail Rev. | |
| Part Number<br>Numéro Pièce<br>**5412ESFM723024THI-BT** | | Rev.<br>**0** | 18<br>19 |

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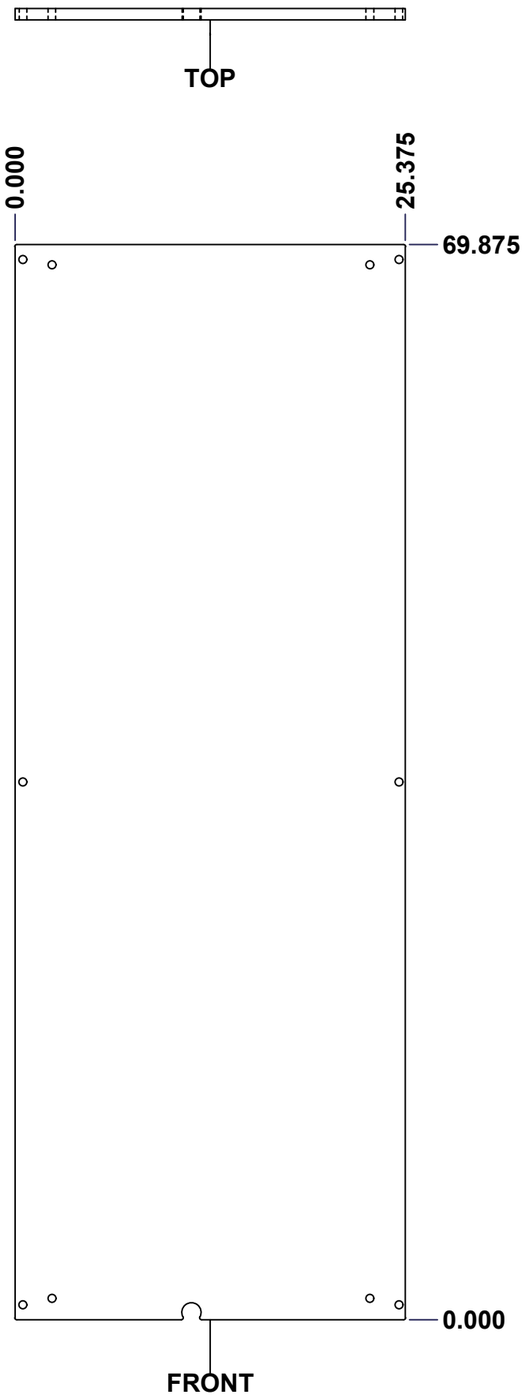


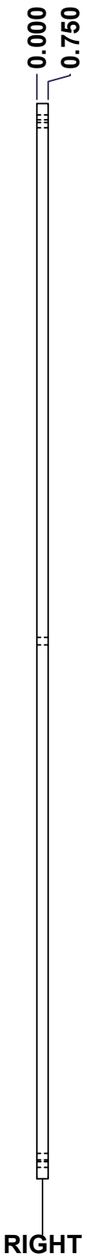


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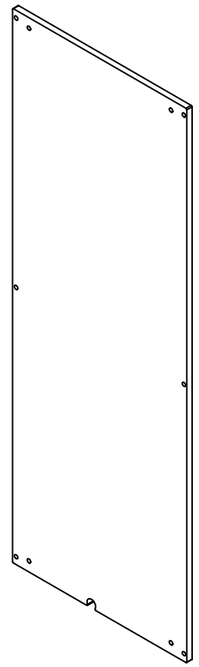

**Isometric View**

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client:

Date:

Drawn By / Dessiné Par: BoxCad: Patrick Deschenes

Date: 23-Jan-07

Material / Matière: Polyisocyanurate

Color / Couleur: Aluminum

Finish / Fini: N/A

Description: 5412ESFM 72" x 30" Cover Insulation

Detail Rev.:

Part Number / Numéro Pièce: **5412ESFM723024THI-C**

Rev.: **0**

19 / 19

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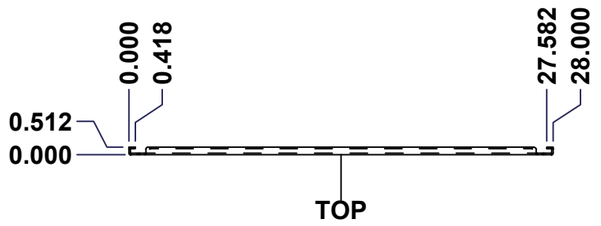
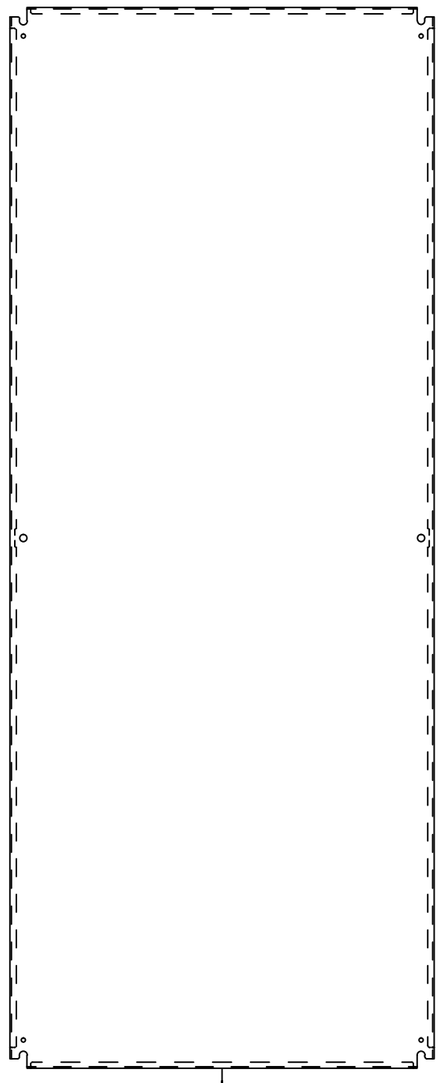
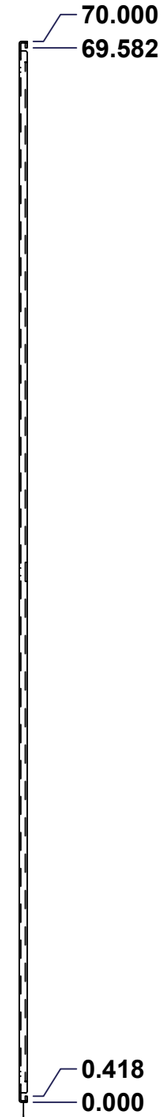
Tolérance ±1/32" sauf spécification contraire




| No. | Revisions | Date | By/Par |
|---|---|---|---|
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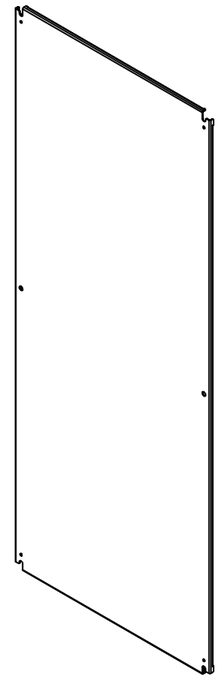

Isometric View

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|---|---|---|---|---|---|---|
| 1 | 881 SP7230G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client

Date

Drawn By / Dessiné Par: BoxCad

Date: 23-Jan-07

Material / Matière: See Part List

Color / Couleur: See Part List

Finish / Fini: See Part List

Description: 881 SP - Inner Panel

Detail Rev.

Part Number / Numéro Pièce: **881 SP7230G**

Rev.: **0**

1 / 2

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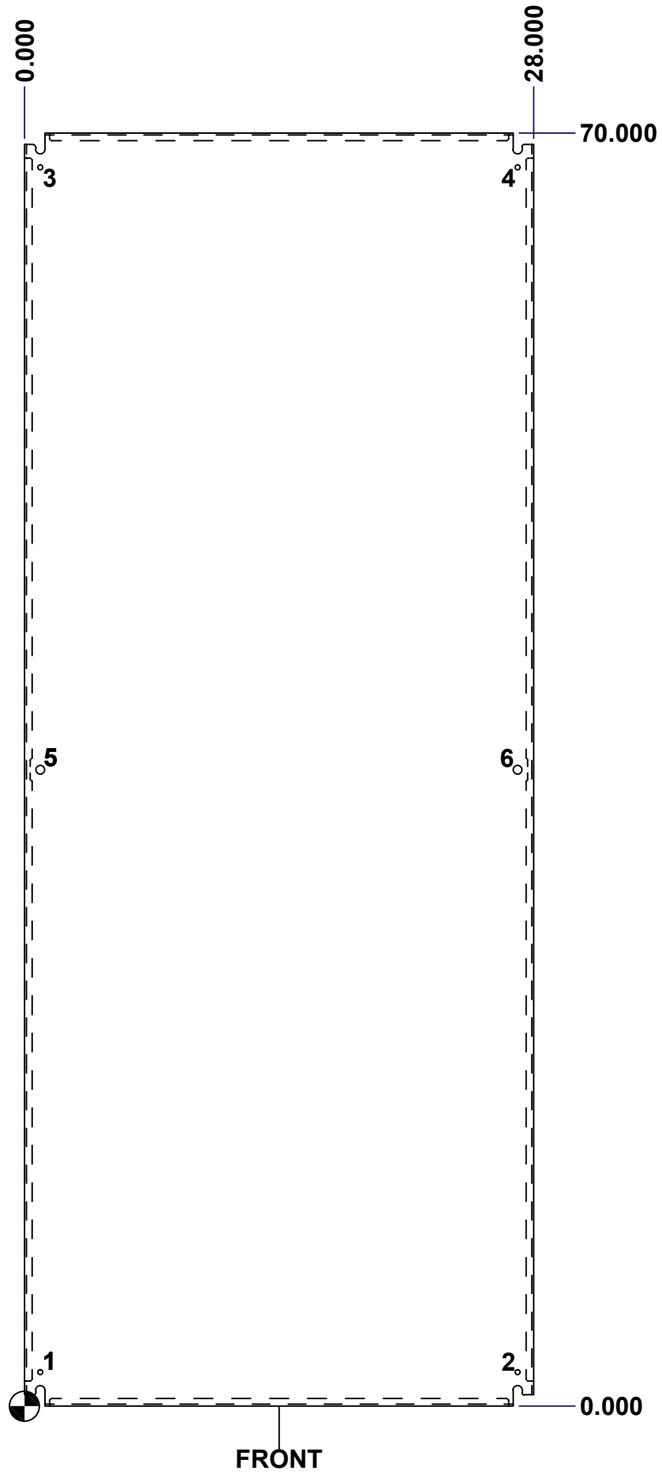
Tolerance ±1/32" unless otherwise specified

C:\Vault_Workspace\Inventor_Dwg\Inv-8\881SP\881SP7230G.idw

Tolérance ±1/32" sauf spécification contraire

| Table 1 | | | FRONT VIEW |
|---|---|---|---|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 2 | 27.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 3 | 0.875 | 68.125 | GROUND HOLE (RND Ø0.290) |
| 4 | 27.125 | 68.125 | GROUND HOLE (RND Ø0.290) |
| 5 | 0.875 | 35.000 | MTG STUD HOLE (RND Ø0.500) |
| 6 | 27.125 | 35.000 | MTG STUD HOLE (RND Ø0.500) |

All knockouts are actual size / Les disques défonçables sont grandeur réel




| No. | Revisions | Date | By/Par |
|---|---|---|---|
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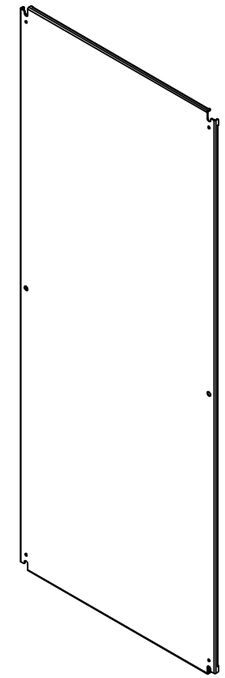

Isometric View

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Flatness / Aplatissement: Max 3.0mm

Projection

| | |
|---|---|
| Customer / Client | Date |
| Drawn By / Dessiné Par: BoxCad | Date: 23-Jan-07 |
| Material / Matière: See Part List | |
| Color / Couleur: See Part List | Finish / Fini: See Part List |
| Description: 881 SP - Inner Panel | Detail Rev. |
| Part Number / Numéro Pièce: **881 SP7230G** | Rev.: **0** |