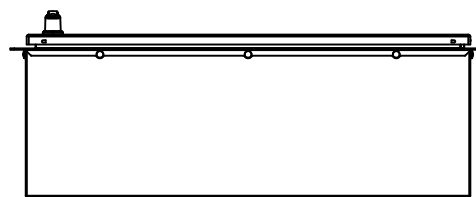
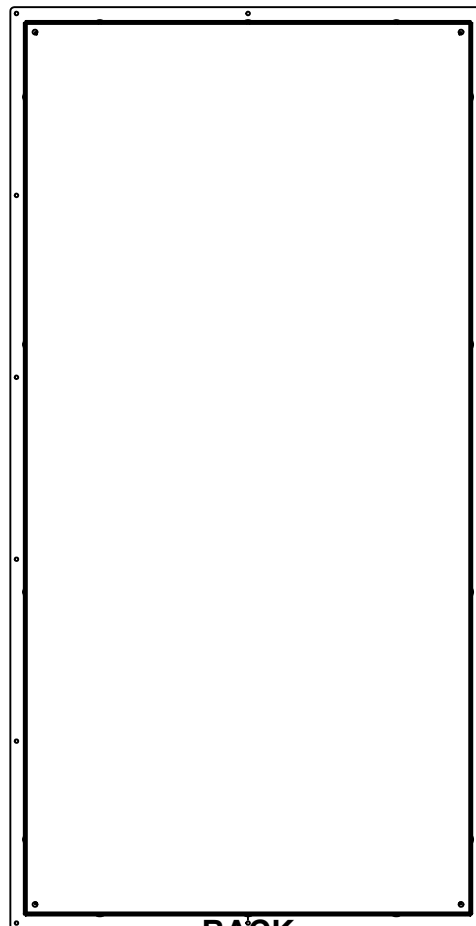


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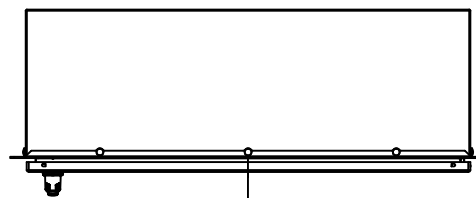
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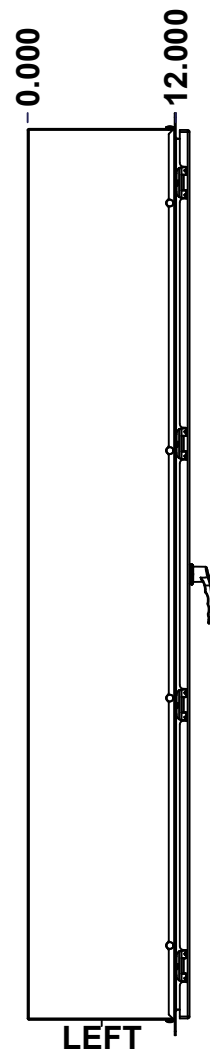
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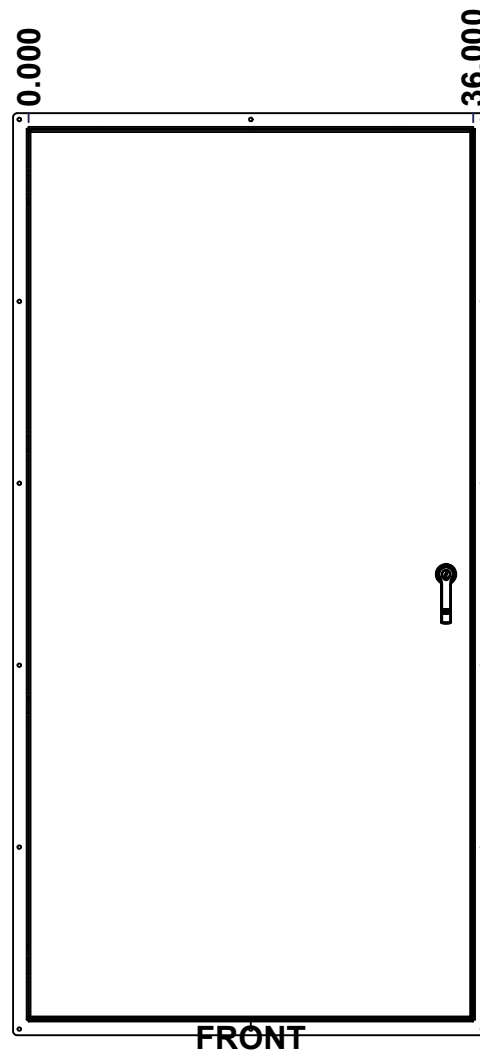
BACK



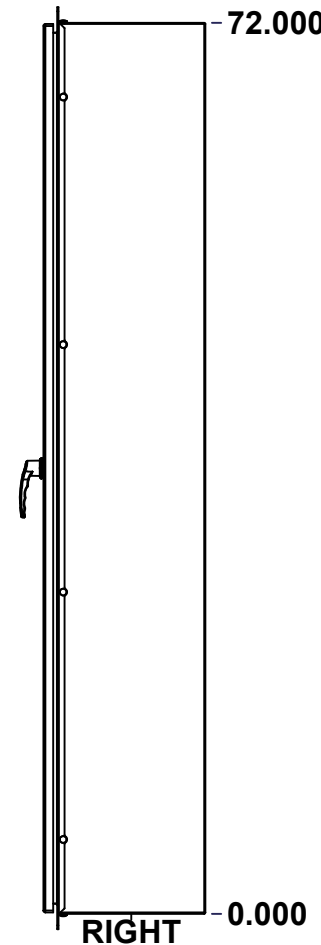
BOTTOM



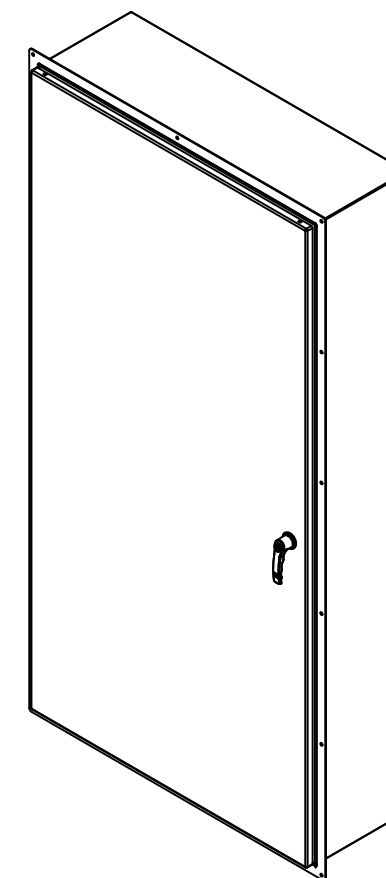
LEFT



FRONT




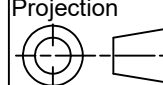
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Feb-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 72" x 36" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESFM723612	0	2

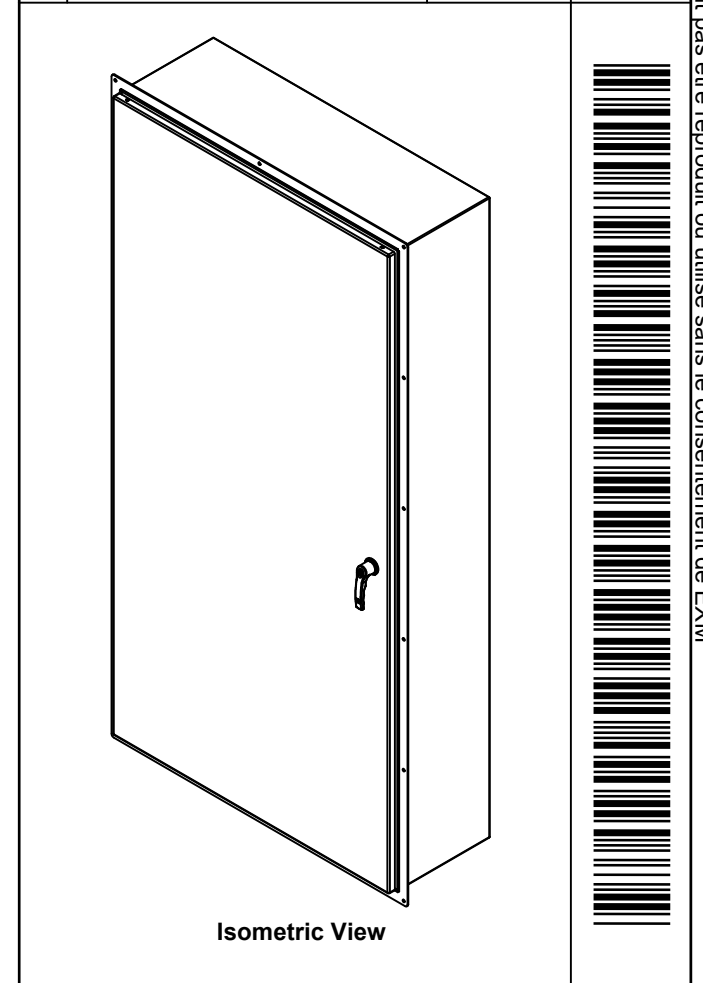
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



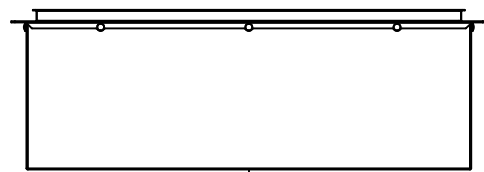
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP7236G	0	881 SP - Inner Panel
1	5412ESFM723612C	0	5412ESFM 72" x 36" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESFM723612B	0	5412ESFM 72" x 36" x 12" Body
4	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

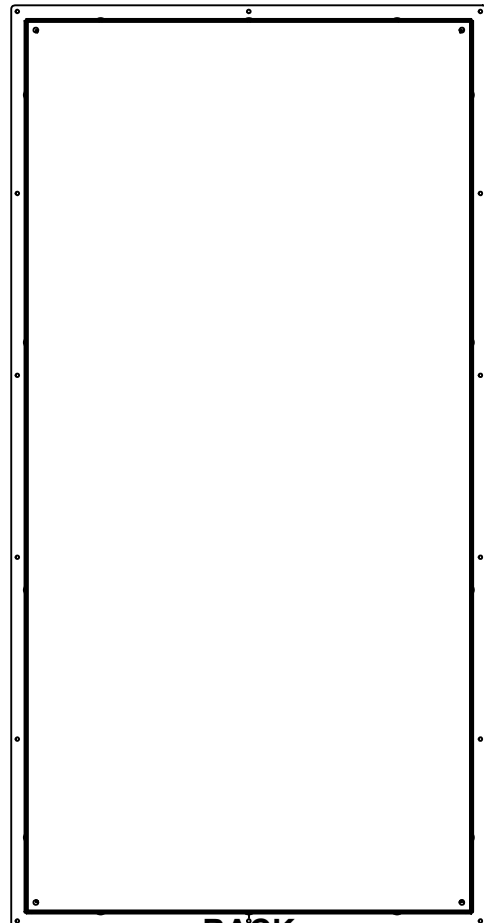
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date		Date 18-Feb-14	
Drawn By Dessiné Par		BoxCad: BoxCad		Date 18-Feb-14	
Material Matière		14 Ga H.R.P. & O. (1.7mm)			
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description				Detail Rev.	
5412ESFM 72" x 36" x 12" Assembly					
Part Number Numéro Pièce				Rev. 2	
5412ESFM723612				0	

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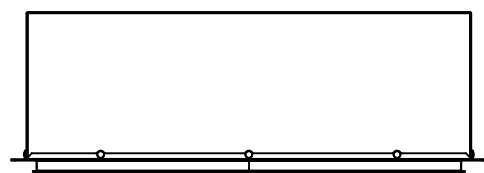
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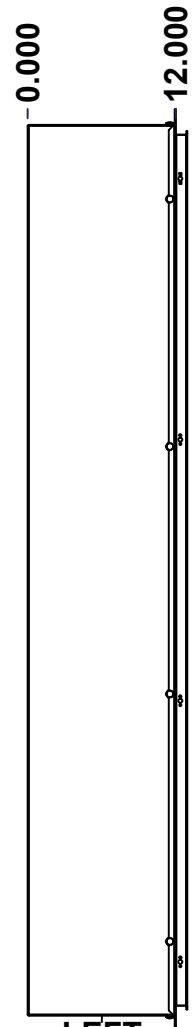
TOP



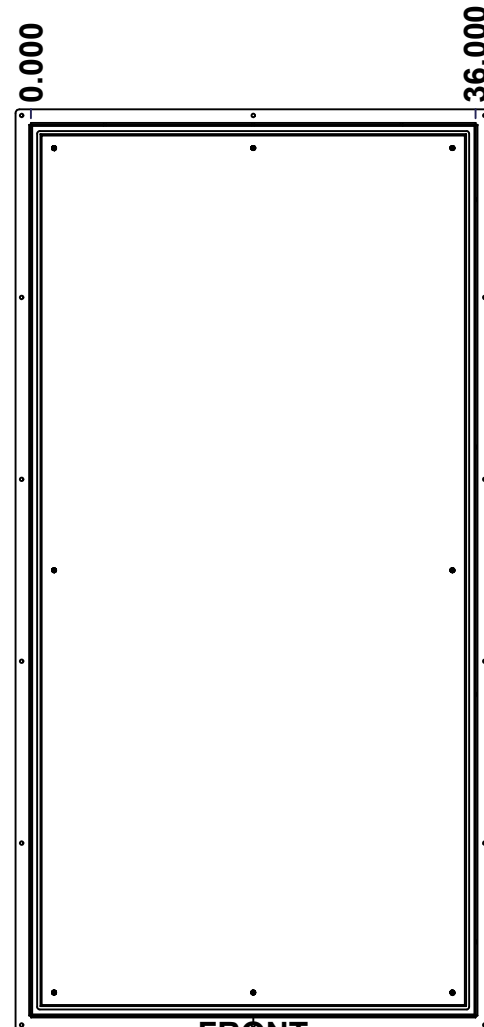
BACK



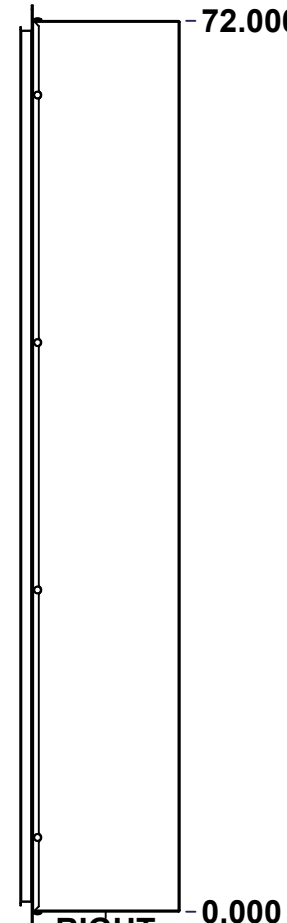
BOTTOM



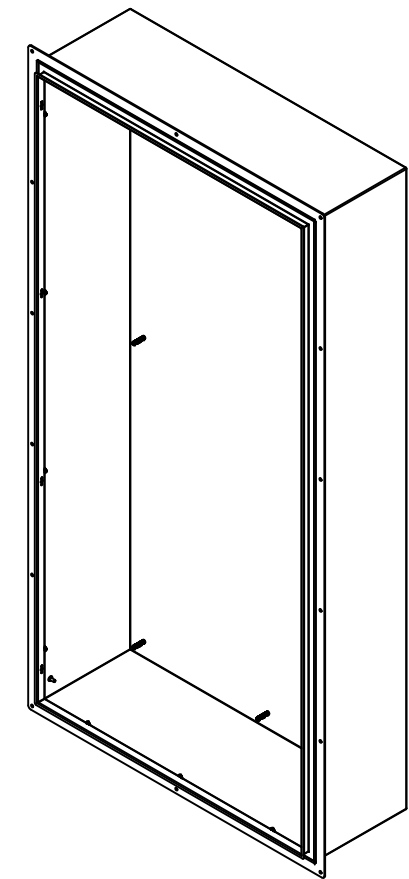
LEFT



FRONT




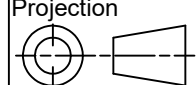
RIGHT



Isometric View



No.	Revisions	Date	By/Par

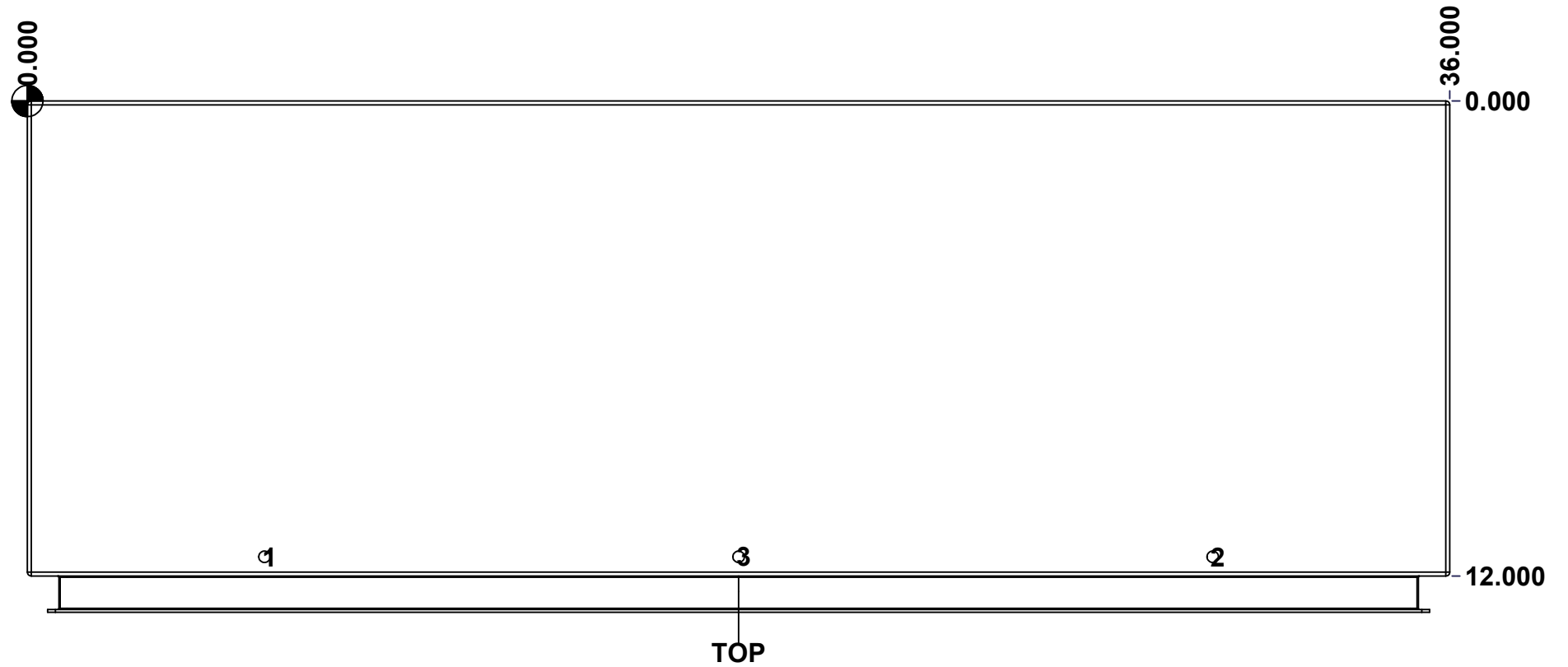
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Feb-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESFM 72" x 36" x 12" Body		
Part Number Numéro Pièce	Rev. 0	1 / 7
5412ESFM723612B		

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	11.514	RND Ø0.290
2	30.000	11.514	RND Ø0.290
3	18.000	11.514	RND Ø0.290



	Description	Status	
	5412ESFM 72" x 36" x 12" Body		
	Part Number Numéro Pièce	Rev.	
	5412ESFM723612B	0	2 / 7

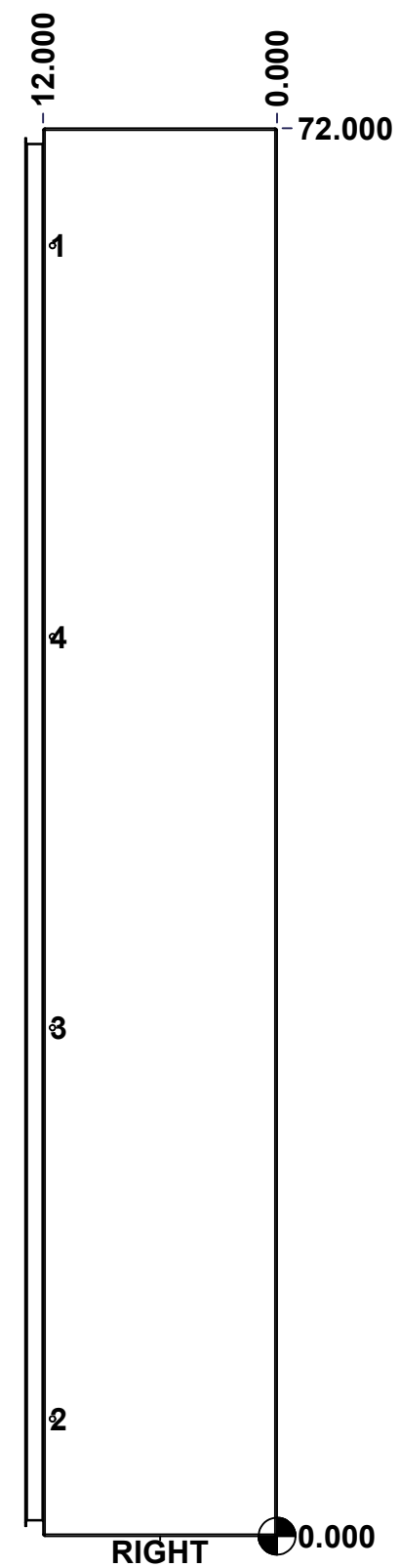
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.514	66.000	RND Ø0.290
2	11.514	6.000	RND Ø0.290
3	11.514	26.000	RND Ø0.290
4	11.514	46.000	RND Ø0.290

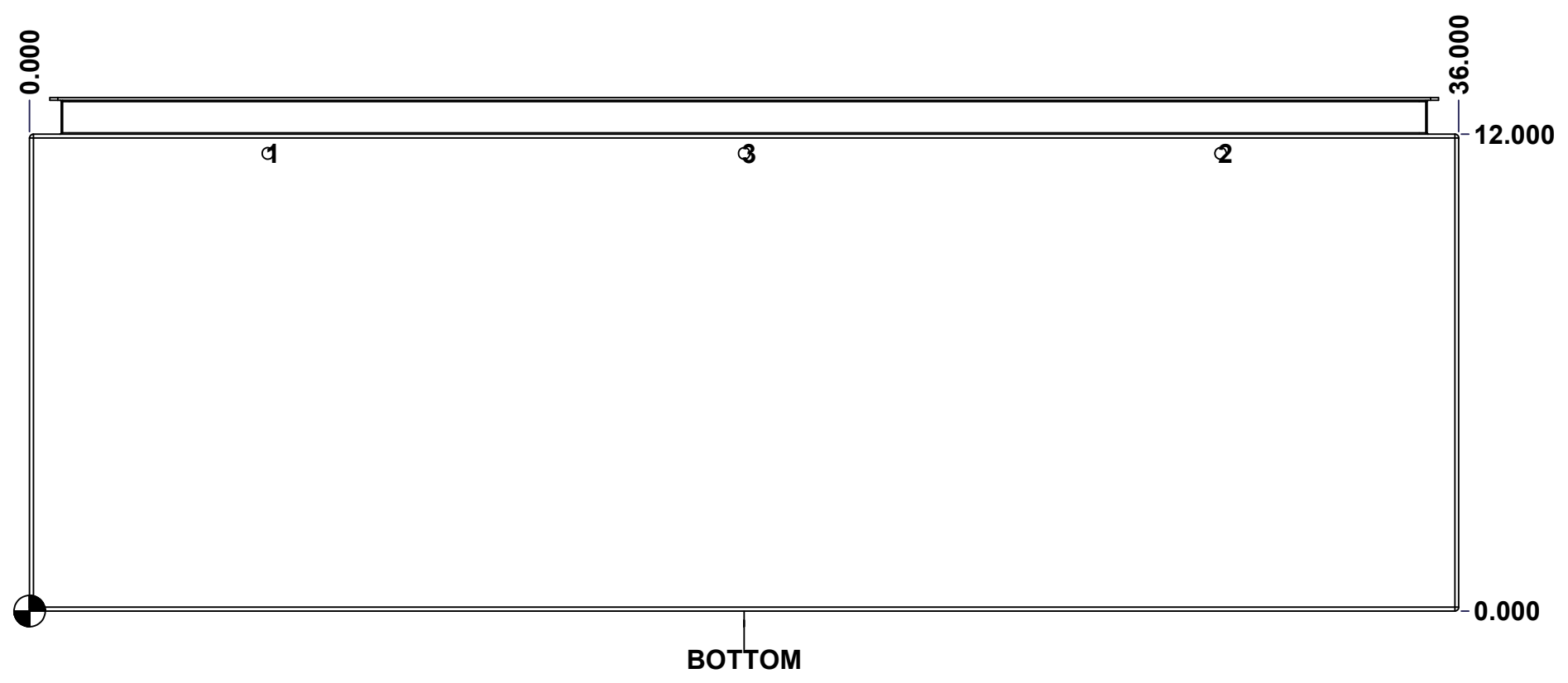


	Description	Status	
	5412ESFM 72" x 36" x 12" Body		
	Part Number Numéro Pièce	Rev.	
	5412ESFM723612B	0	3 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.000	11.514	RND Ø0.290
2	30.000	11.514	RND Ø0.290
3	18.000	11.514	RND Ø0.290



	Description		Status	
	5412ESFM 72" x 36" x 12" Body			
	Part Number Numéro Pièce		Rev.	4
	5412ESFM723612B		0	7

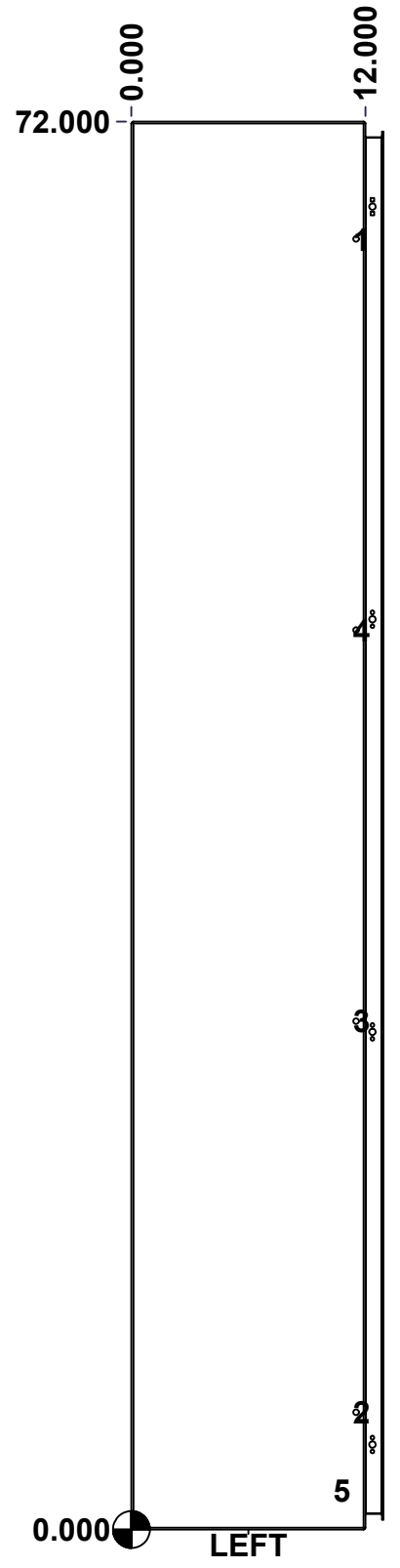
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.514	66.000	RND Ø0.290
2	11.514	6.000	RND Ø0.290
3	11.514	26.000	RND Ø0.290
4	11.514	46.000	RND Ø0.290
5	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESFM 72" x 36" x 12" Body		
	Part Number Numéro Pièce	Rev.	5 / 7
	5412ESFM723612B	0	

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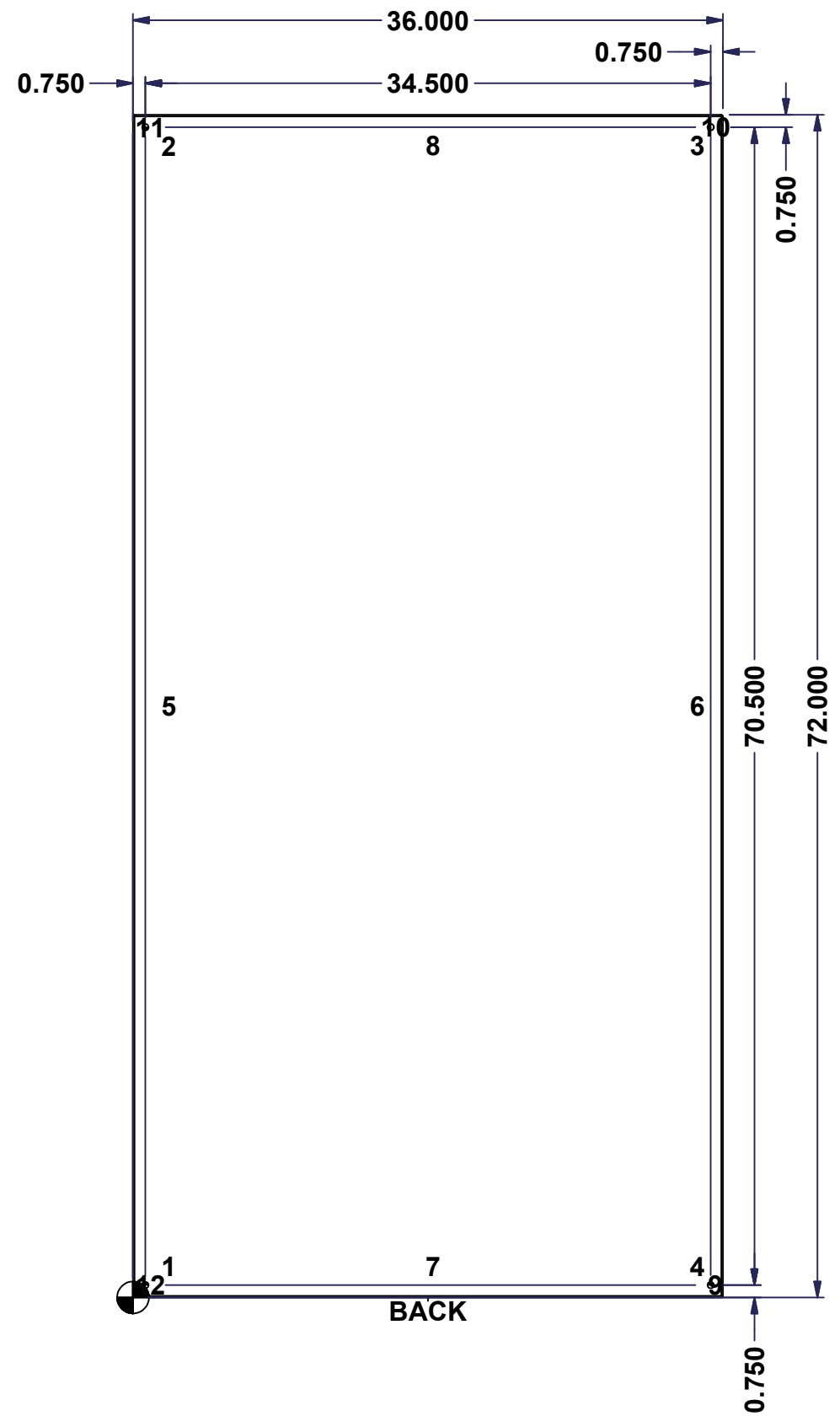
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	34.125	70.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	34.125	36.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	70.125	IP STUD M8 x 35mm (Inside)

9	35.250	0.750	RND Ø0.390
10	35.250	71.250	RND Ø0.390
11	0.750	71.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description	Status
	5412ESFM 72" x 36" x 12" Body	
	Part Number Numéro Pièce	Rev.
	5412ESFM723612B	0
		6
		7

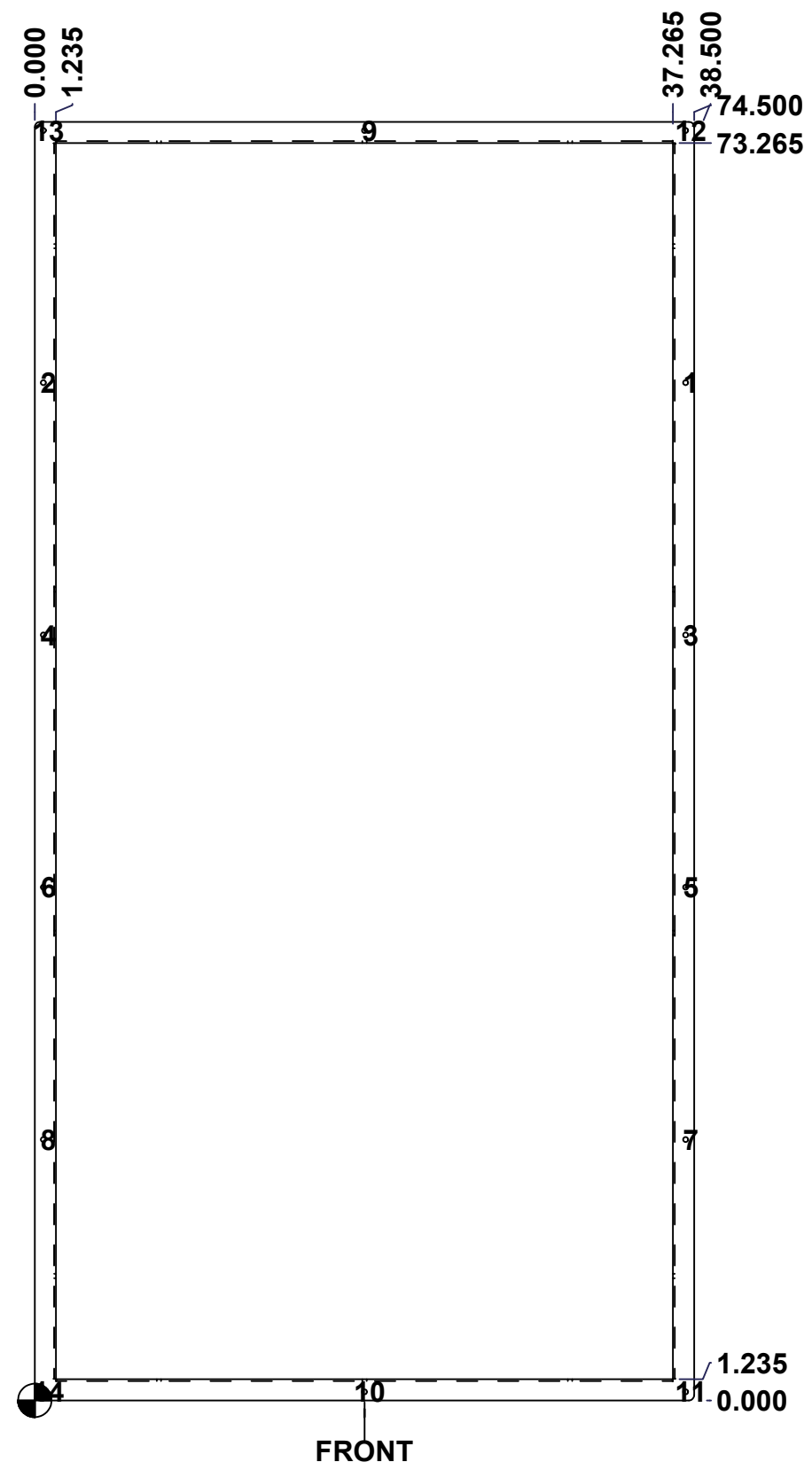
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	38.000	59.300	RND Ø0.290
2	0.500	59.300	RND Ø0.290
3	38.000	44.600	RND Ø0.290
4	0.500	44.600	RND Ø0.290
5	38.000	29.900	RND Ø0.290
6	0.500	29.900	RND Ø0.290
7	38.000	15.200	RND Ø0.290
8	0.500	15.200	RND Ø0.290
9	19.250	74.000	RND Ø0.290
10	19.250	0.500	RND Ø0.290
11	38.000	0.500	RND Ø0.290
12	38.000	74.000	RND Ø0.290
13	0.500	74.000	RND Ø0.290
14	0.500	0.500	RND Ø0.290

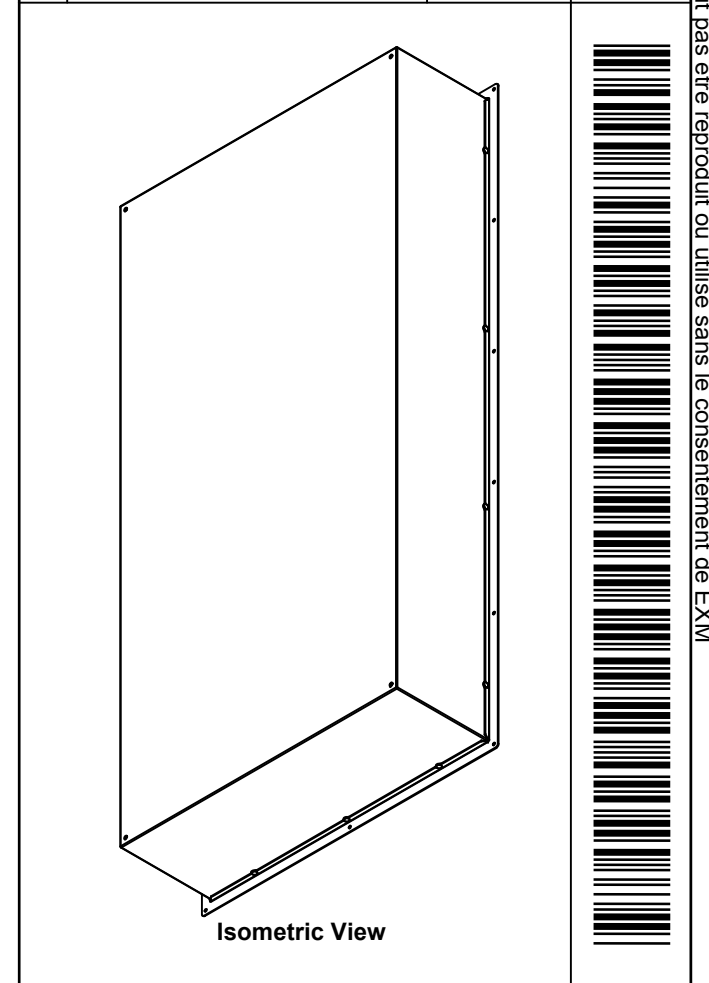


	Description	Status	
	5412ESFM 72" x 36" x 12" Flange		
	Part Number Numéro Pièce	Rev.	1/1
	5412ESFM723612B	0	



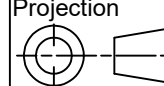
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No.	Revisions	Date	By/Par



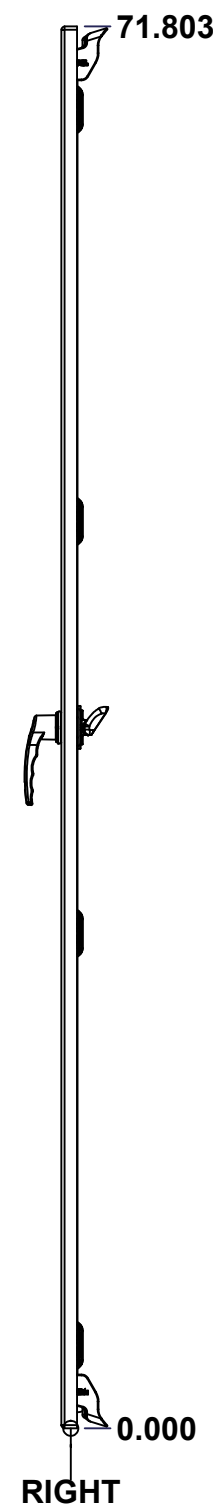
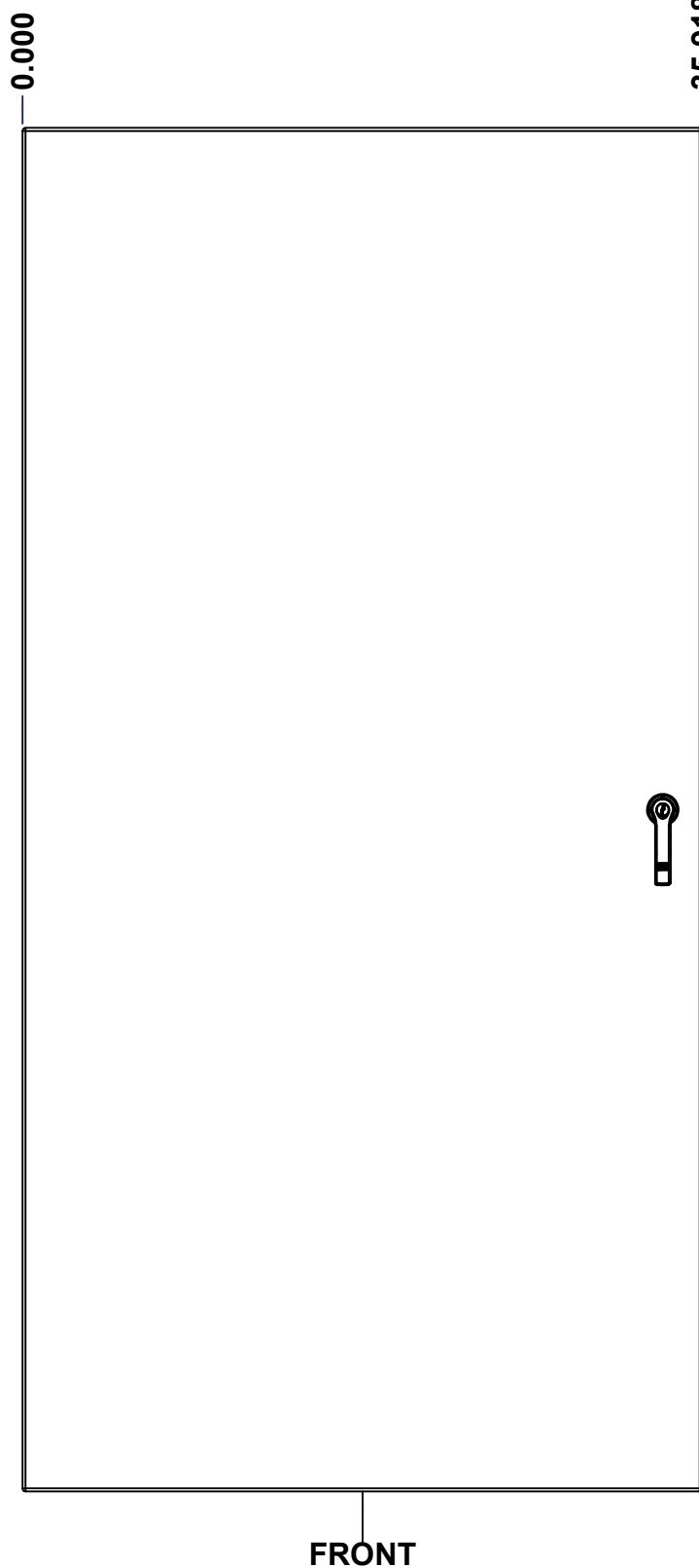
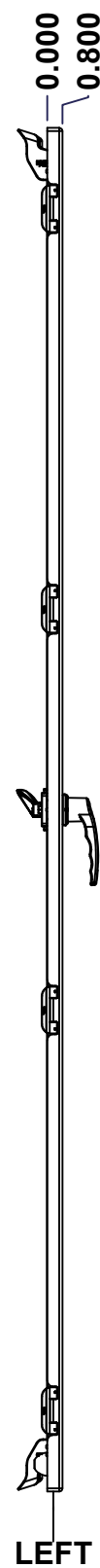
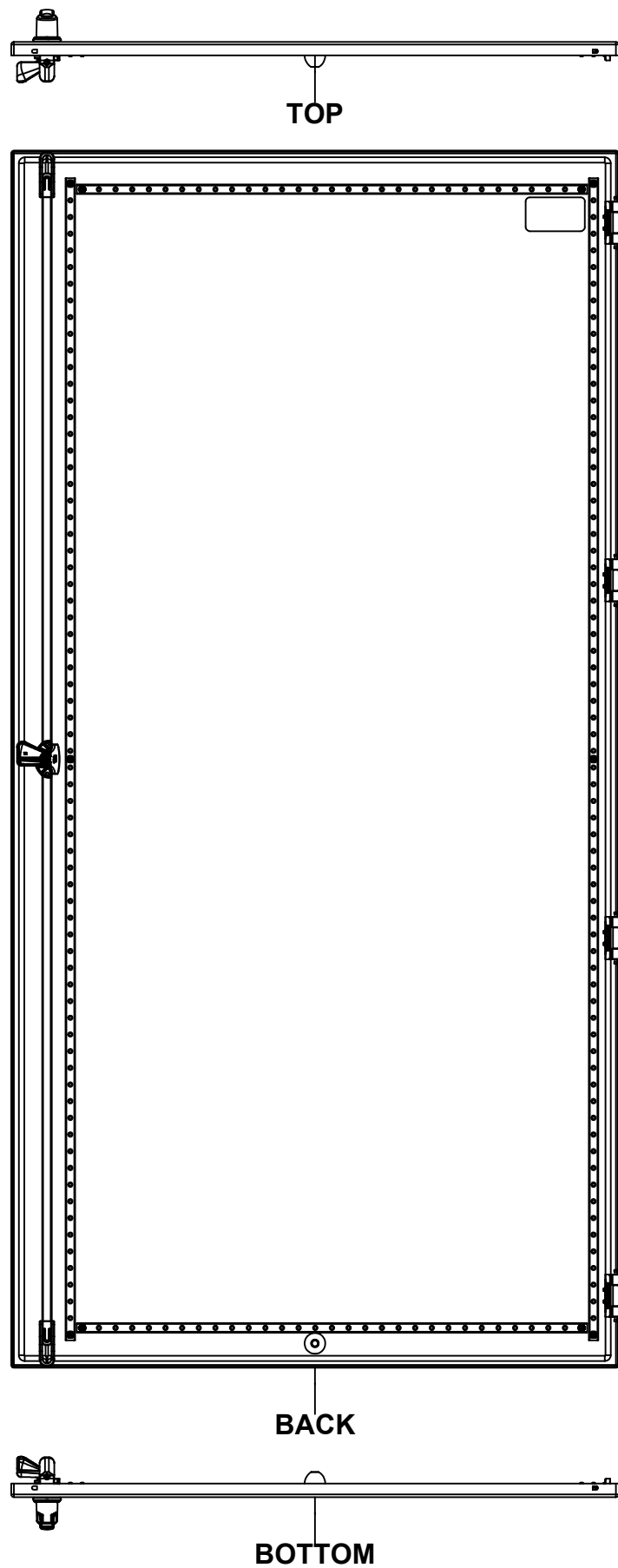
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Feb-14
Material Matière 14 Ga H.R.P. & O. (1.7mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESFM 72" x 36" x 12" Body		
Part Number Numéro Pièce		Rev.
5412ESFM723612B		0 / 7

Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	5412ESFM723612F	0	5412ESFM 72" x 36" x 12" Flange
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESFM723612B-P	0	5412ESFM 72" x 36" x 12" Body Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par	BoxCad: BoxCad	Date	18-Feb-14
Material Matière		14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESFM 72" x 36" Cover			
Part Number Numéro Pièce		Rev.	1
5412ESFM723612C		0	3

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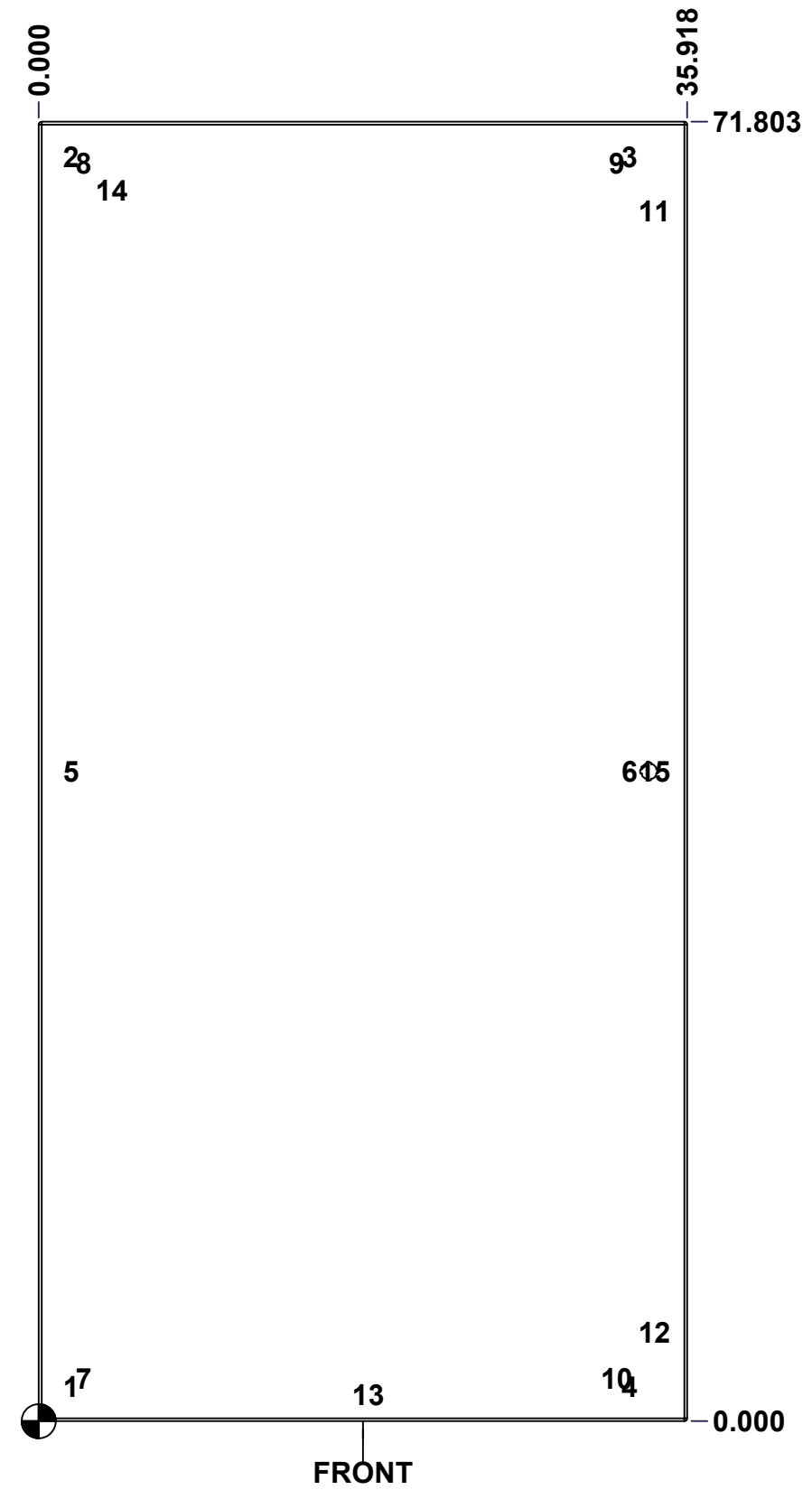
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	32.423	69.858	STUD M6 x 18mm (Inside)
4	32.423	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	32.423	35.902	STUD M6 x 18mm (Inside)
7	2.191	2.350	STUD M6 x 18mm (Inside)
8	2.191	69.524	STUD M6 x 18mm (Inside)
9	31.718	69.524	STUD M6 x 18mm (Inside)
10	31.718	2.350	STUD M6 x 18mm (Inside)
11	33.803	66.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)

14	3.750	68.053	LABEL_EXM (Inside)
15	33.803	35.902	HANDLE 885 ESL2A @ 0.0°

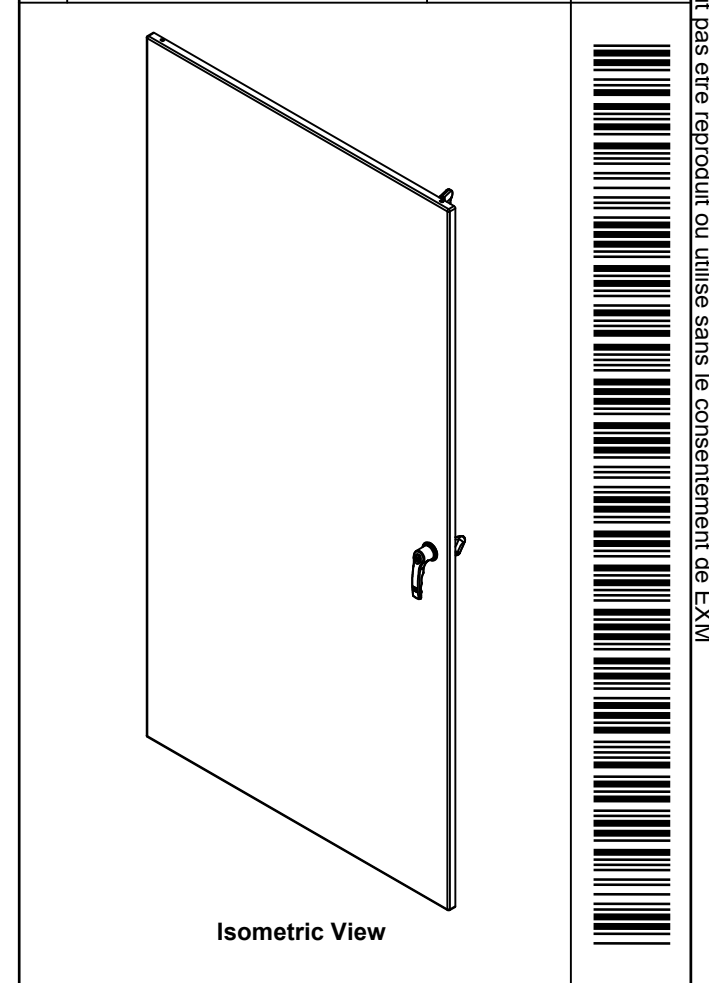


	Description	Status	
	5412ESFM 72" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESFM723612C	0	2 3



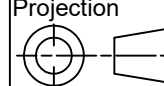
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No.	Revisions	Date	By/Par

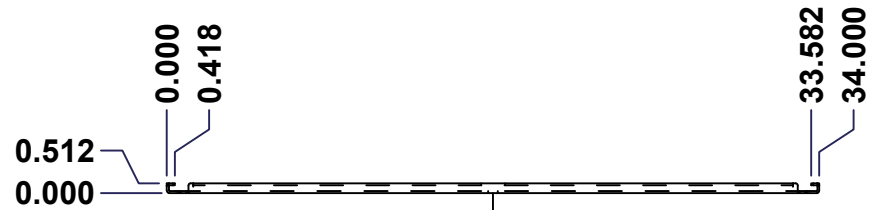


2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-72	0	5412 ES - Closing Bar
1	STK-Q-50536	11	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
		1	
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESFM723612G	0	5412ESFM 72" x 36" Cover Gasket Part
1	5412ESFM723612C-P	0	5412ESFM 72" x 36" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

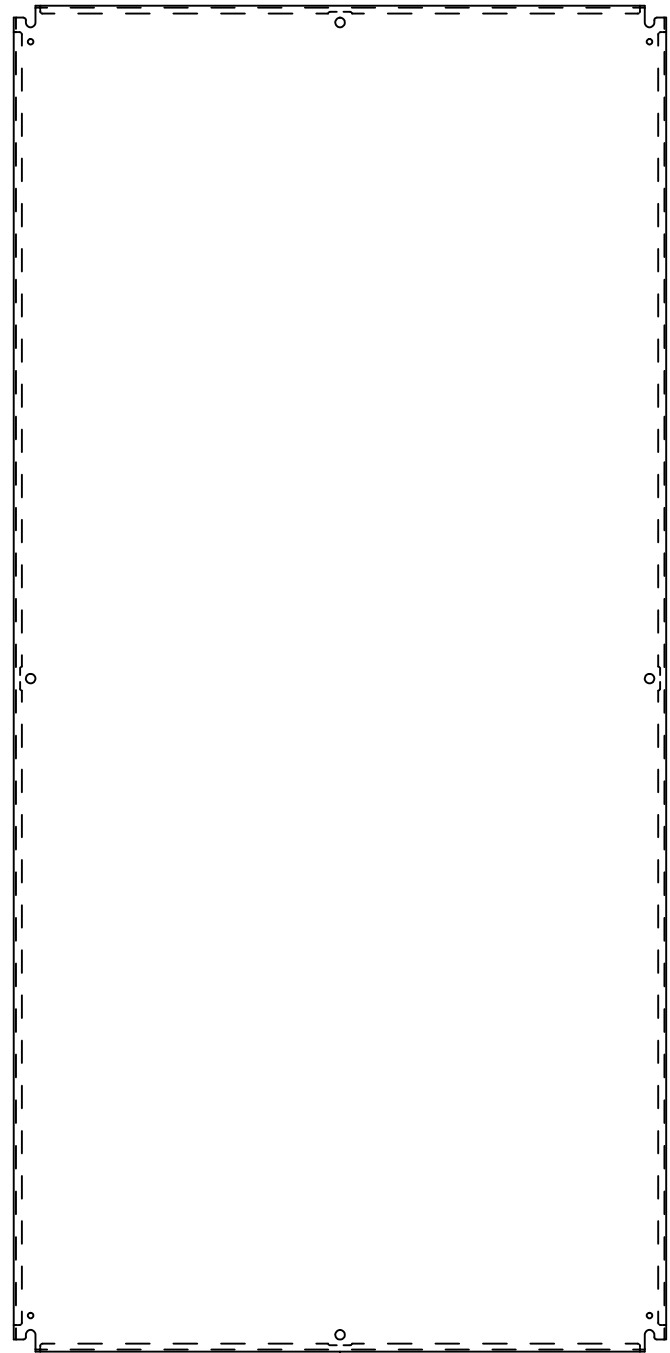
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement  Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Feb-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESFM 72" x 36" Cover		
Part Number Numéro Pièce	Rev. 3	3
5412ESFM723612C	0	3

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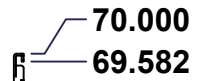
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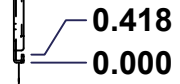
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad		Date: 1/23/2007	
Material / Matière: See Part List			
Color / Couleur: See Part List		Finish / Fini: See Part List	
Description: 881 SP - Inner Panel			Detail Rev.
Part Number / Numéro Pièce: 881 SP7236G			Rev. 1 0

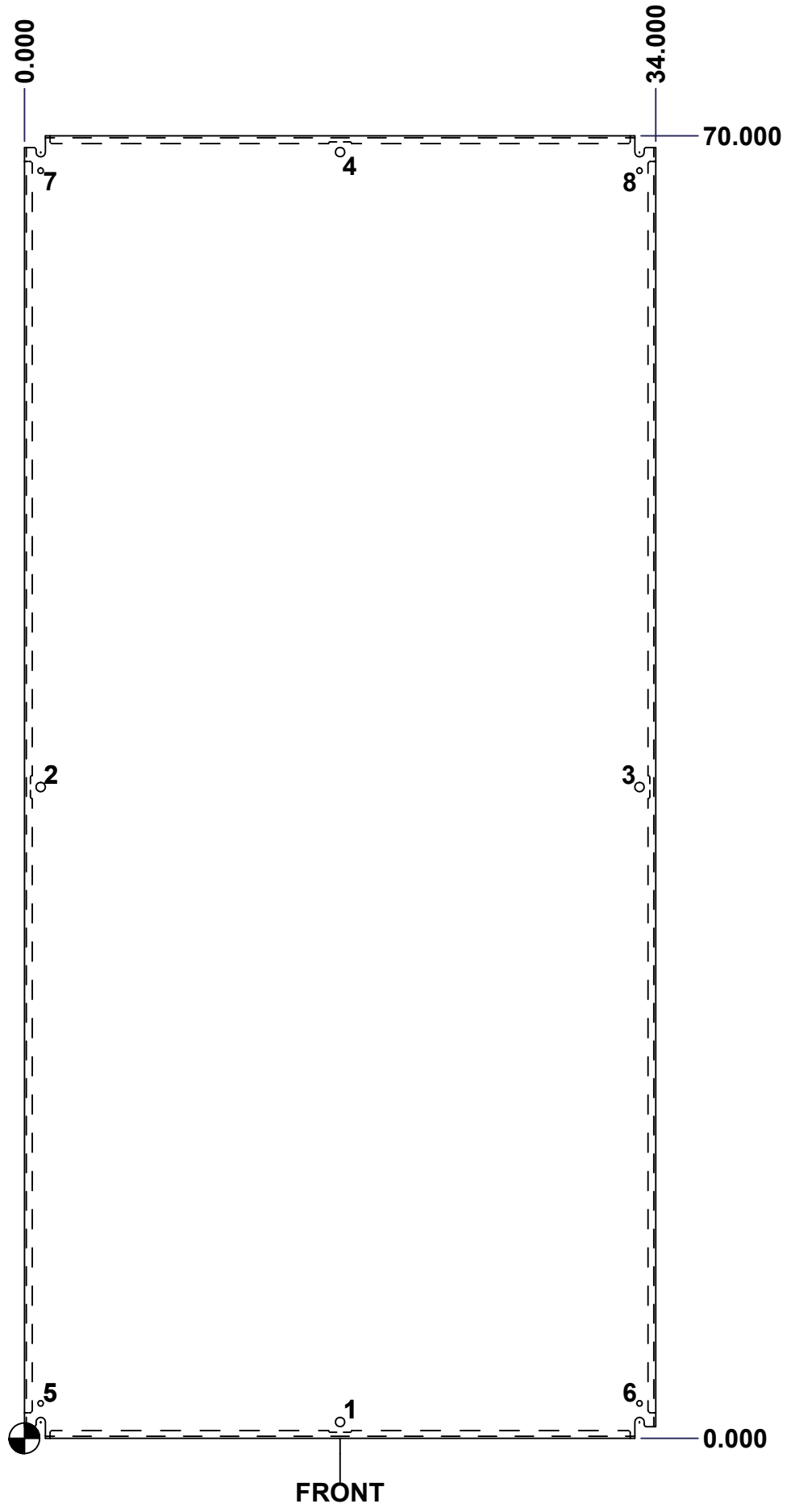
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP7236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	35.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	69.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	68.125	GROUND HOLE (RND Ø0.290)
8	33.125	68.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date		Projection
Drawn By Dessiné Par		BoxCad		Date 1/23/2007
Material Matière		See Part List		
Color Couleur		See Part List		Finish Fini
Description 881 SP - Inner Panel				Detail Rev.
Part Number Numéro Pièce 881 SP7236G				Rev. 2 0