

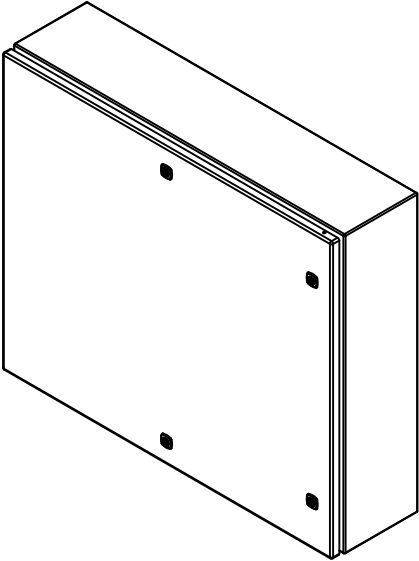
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Tolerance ±1/32" unless otherwise specified

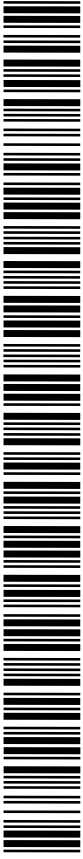
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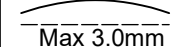
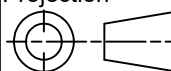
Tolérance ±1/32" sauf spécification contraire

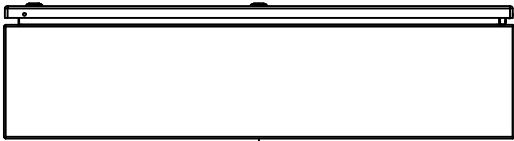
No.	Revisions	Date	By/Par



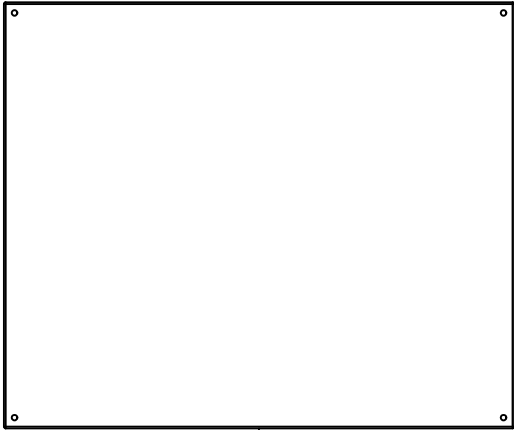
Isometric View



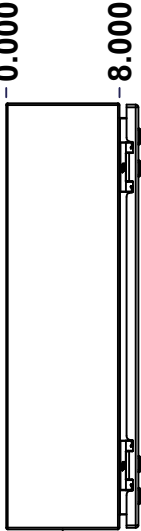
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 18-Apr-14	
Material Matière				12 Ga H.R.P. & O. (2.5mm)	
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description 5412ESHD 30" x 36" x 8" Assembly				Detail Rev.	
Part Number Numéro Pièce 5412ESHD303608				Rev. 0	1 2



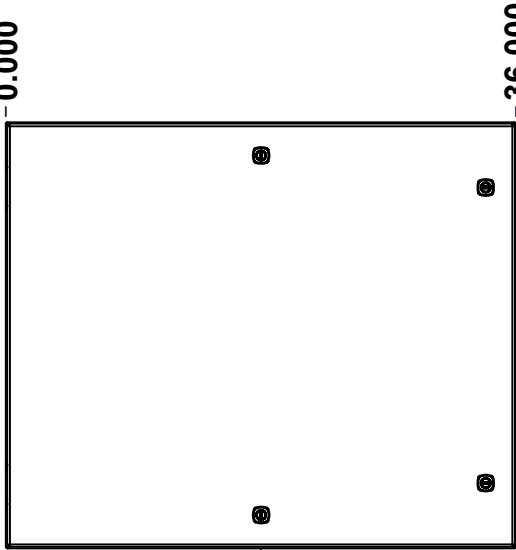
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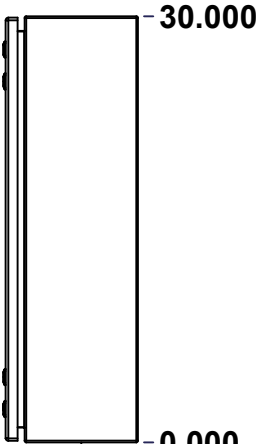
BACK



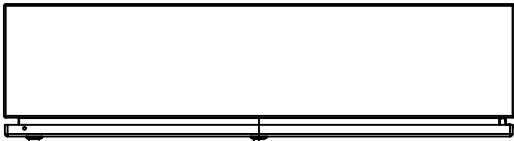
LEFT



FRONT



RIGHT



BOTTOM

SEE BILL OF MATERIAL ON LAST PAGE

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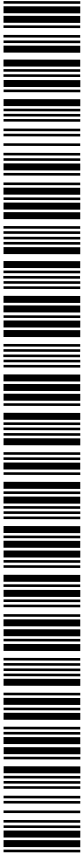
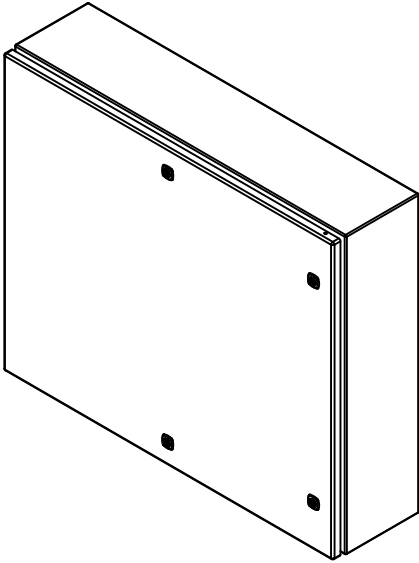
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

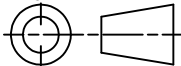


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 18-Apr-14	
Material Matière		12 Ga H.R.P. & O. (2.5mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.	
5412ESHD 30" x 36" x 8" Assembly		

Part Number Numéro Pièce	Rev.	2
5412ESHD303608	0	2

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	885SP3630G	0	885SP 36" x 30" Inner Panel Part
1	5412ESHD303608C	0	5412ESHD 30" x 36" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESHD303608B	0	5412ESHD 30" x 36" x 8" Body
2	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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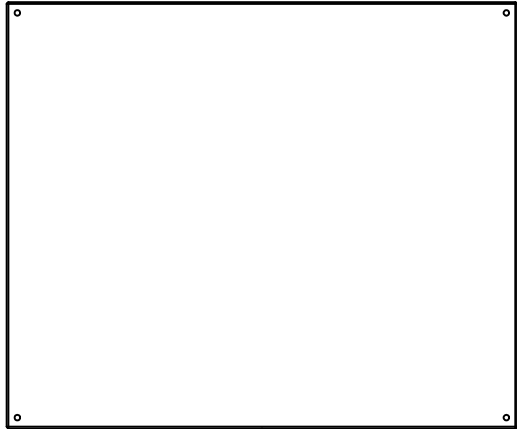
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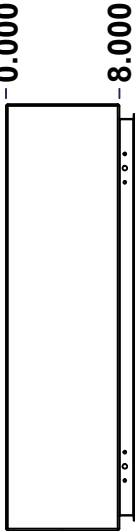
Tolérance ±1/32" sauf spécification contraire



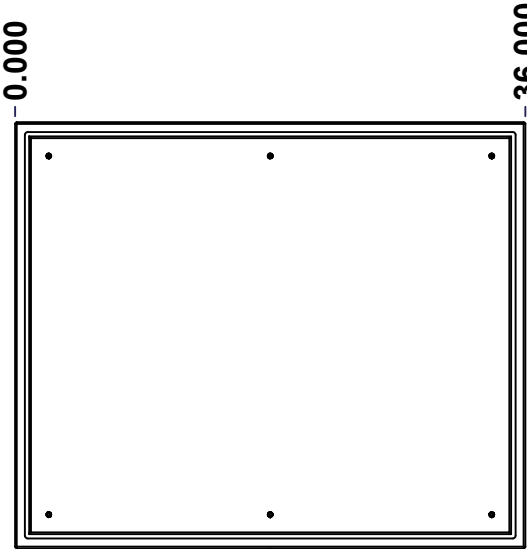
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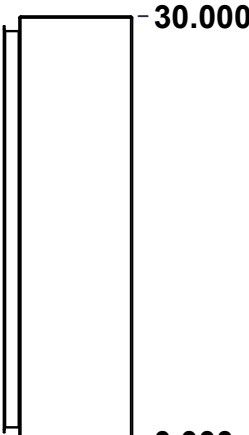
BACK



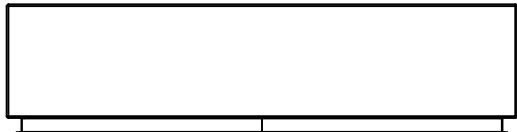
LEFT



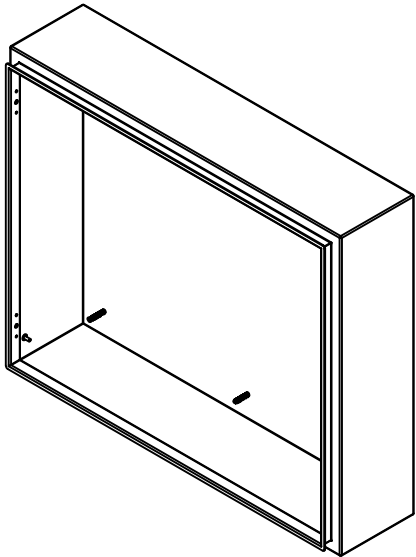
FRONT



RIGHT



BOTTOM



Isometric View



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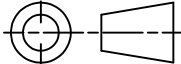


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-Apr-14

Material
Matière

12 Ga H.R.P. & O. (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESHD 30" x 36" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESHD303608B

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

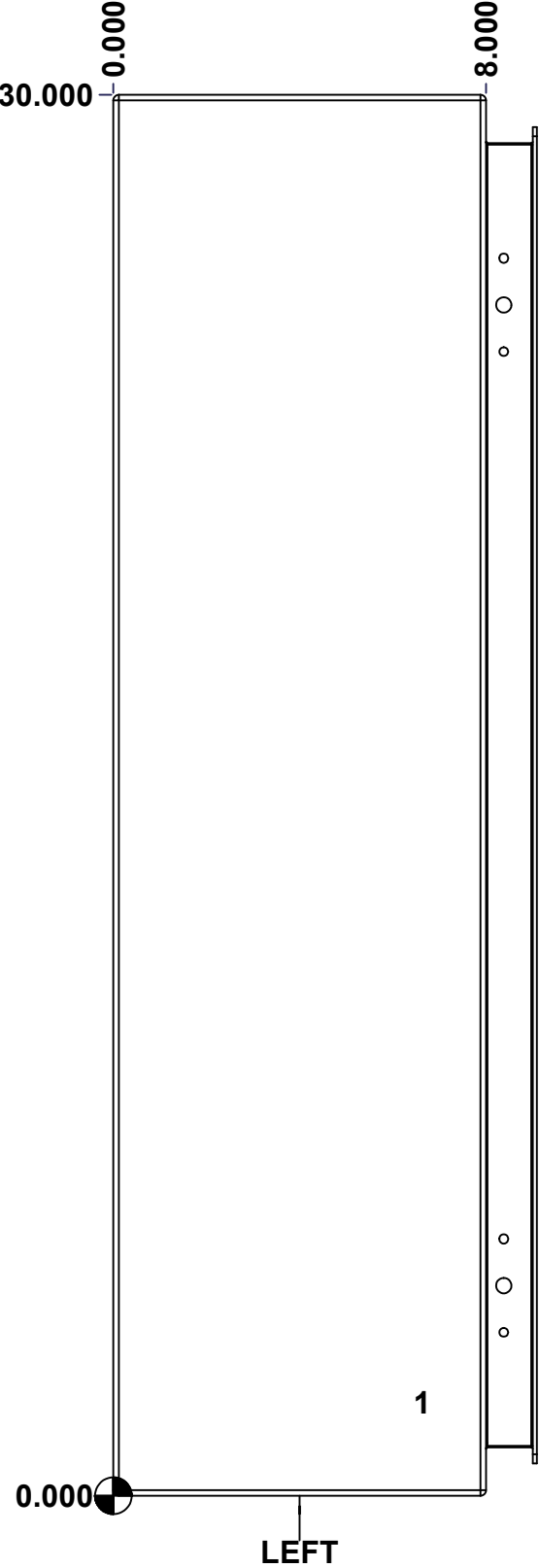
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESHD 30" x 36" x 8" Body			
	Part Number Numéro Pièce		Rev.	5 / 7
5412ESHD303608B		0		

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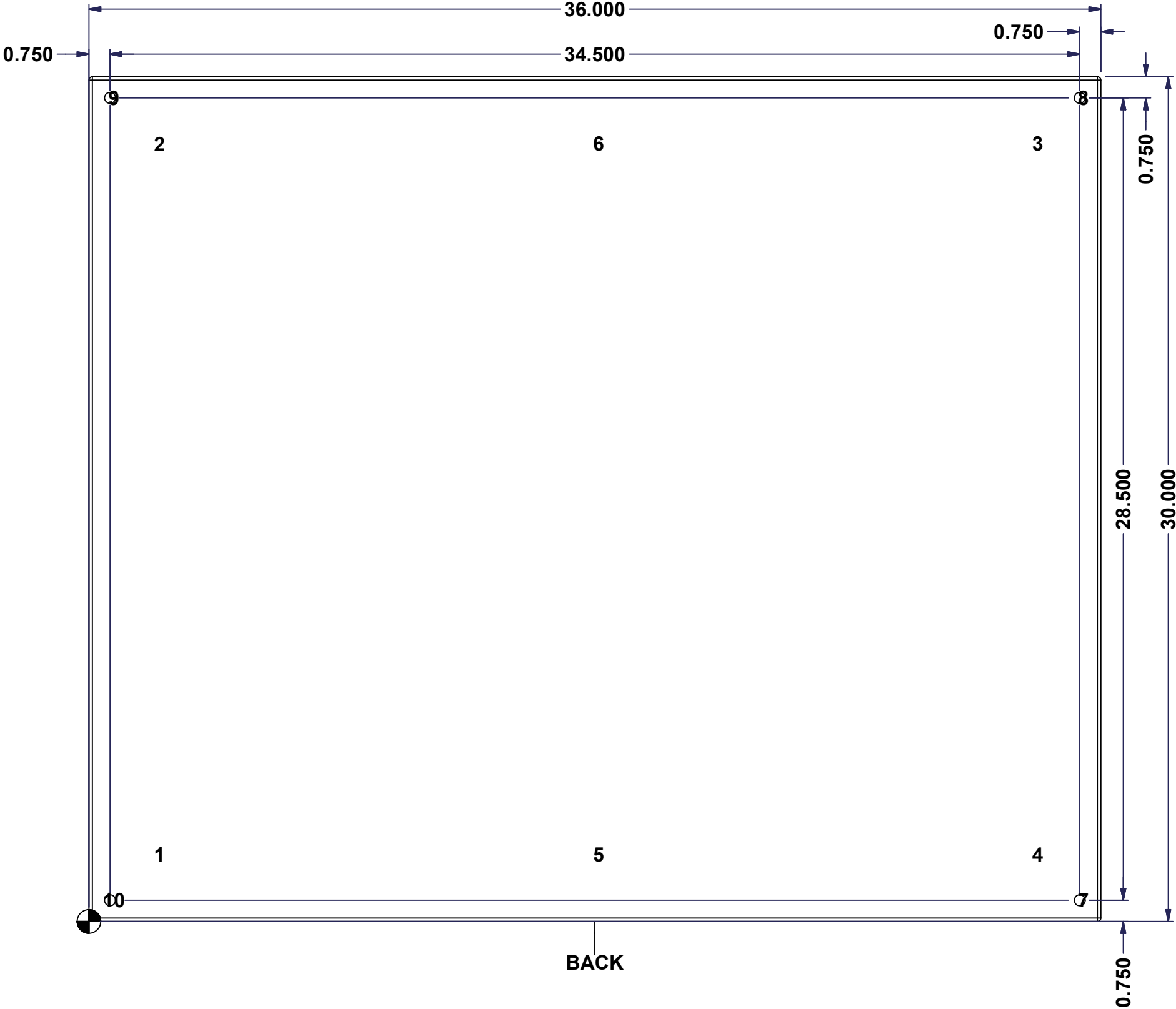
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	27.625	IP STUD M8 x 35mm (Inside)
3	33.625	27.625	IP STUD M8 x 35mm (Inside)
4	33.625	2.375	IP STUD M8 x 35mm (Inside)
5	18.000	2.375	IP STUD M8 x 35mm (Inside)
6	18.000	27.625	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	35.250	0.750	RND Ø0.390
8	35.250	29.250	RND Ø0.390
9	0.750	29.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

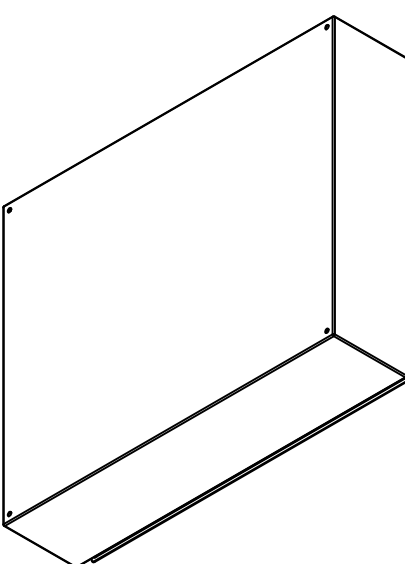


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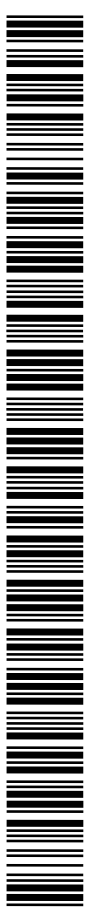
	Description	Status	
	5412ESHD 30" x 36" x 8" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESHD303608B	0	7

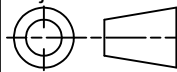
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No.	Revisions	Date	By/Par



Isometric View



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		Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 18-Apr-14
Material Matière 12 Ga H.R.P. & O. (2.5mm)		
Color Couleur Asa-61 Grey		Finish Fin Smooth
Description		Detail Rev.
5412ESHD 30" x 36" x 8" Body		
Part Number Numéro Pièce		Rev.
5412ESHD303608B		0
		7 7

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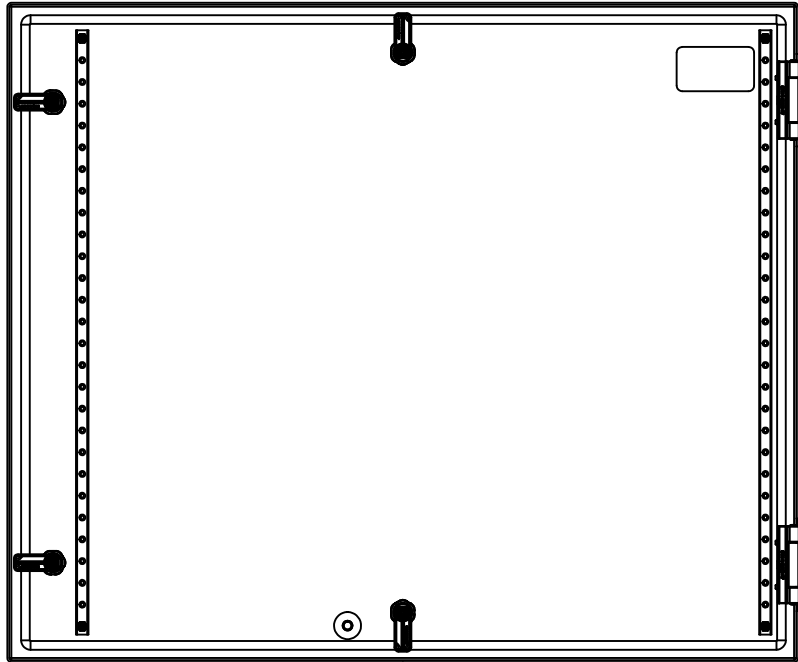
Tolerance ±1/32" unless otherwise specified

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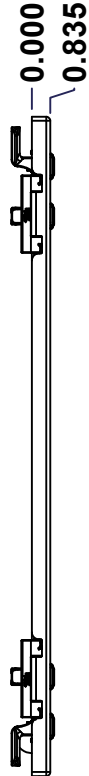
Tolérance ±1/32" sauf spécification contraire



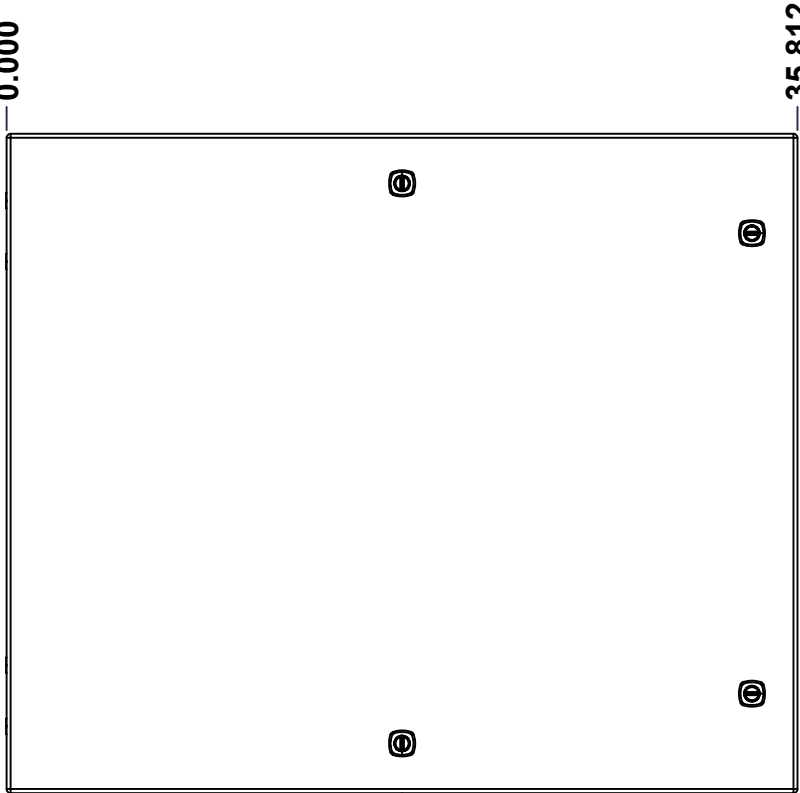
TOP



BACK



LEFT



FRONT



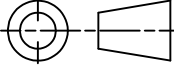
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Apr-14	
Material Matière		12 Ga H.R.P. & O. (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESHD 30" x 36" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESHD303608C	

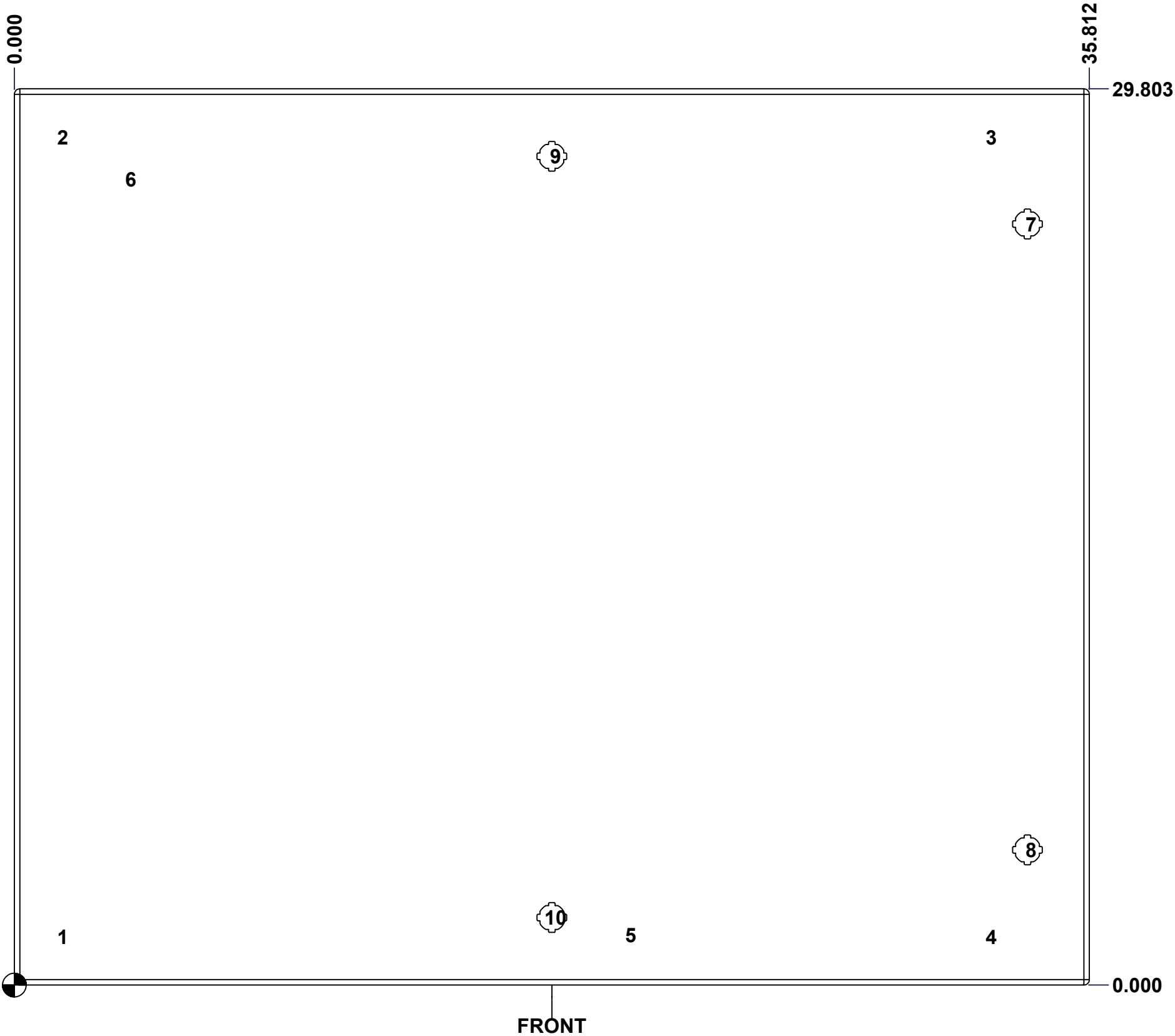
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	32.423	28.189	STUD M6 x 18mm (Inside)
4	32.423	1.614	STUD M6 x 18mm (Inside)
5	20.406	1.650	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
6	3.750	26.803	LABEL_EXM (Inside)
7	33.750	25.308	LOCK 889 SCQ4-SL @ 0.0°
8	33.750	4.496	LOCK 889 SCQ4-SL @ 0.0°
9	17.906	27.558	LOCK 889 SCQ4-SL @ 90.0°
10	17.906	2.246	LOCK 889 SCQ4-SL @ 270.0°



	Description		Status	
	5412ESHD 30" x 36" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESHD303608C		0	3

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Tolerance ±1/32" unless otherwise specified

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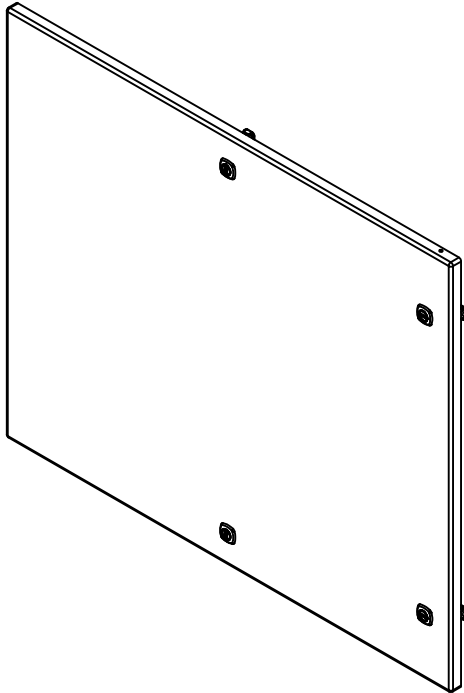
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





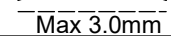
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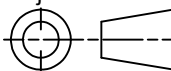
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 18-Apr-14

Material Matière

12 Ga H.R.P. & O. (2.5mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESHD 30" x 36" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESHD303608C

Rev.

0

3

3

1

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

1

STK-Q-46515

3

5412 ES Door Support with Brass Insert

2

STK-Q-46020-30

5

5412 ES Vertical Door Stiffener 30"

5

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

5412ESHD303608G

0

5412ESHD 30" x 36" Door Gasket

1

5412ESHD303608C-P

0

5412ESHD 30" x 36" Cover Part

2

STK-K-09860

7

Cabinet Hinge with Captive Pins

4

STK-K-12580

0

9412 1/4 Turn Lock

4

STK-Q-07220

1

M6 Nylon Insert Lock Nut

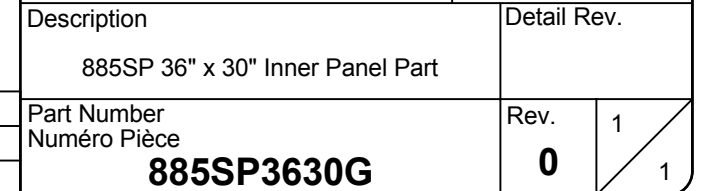
Qty

Part Name

Rev

Description

Parts List



Parts List