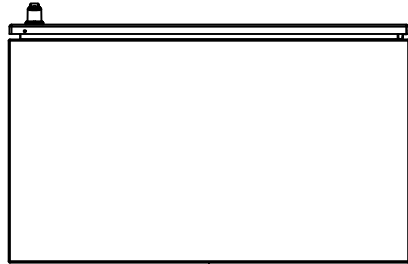


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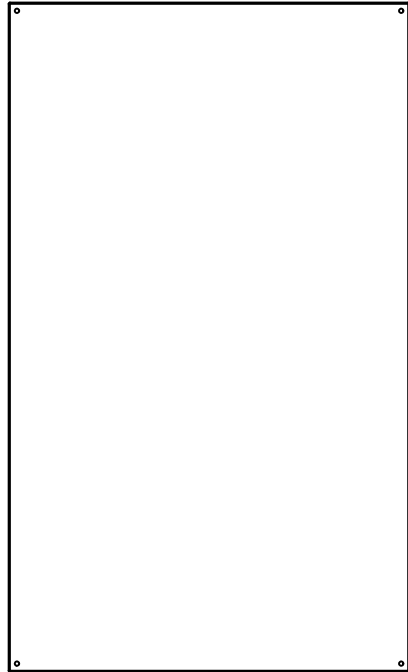
Tolerance ±1/32" unless otherwise specified

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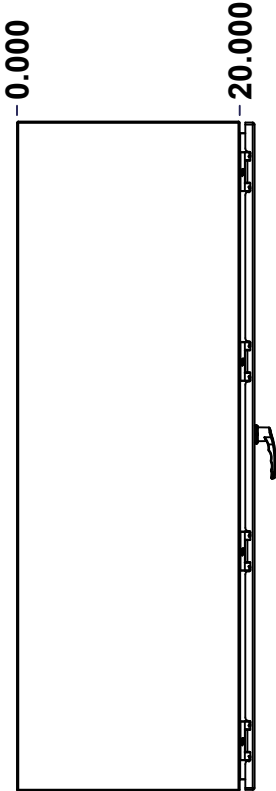
Tolérance ±1/32" sauf spécification contraire



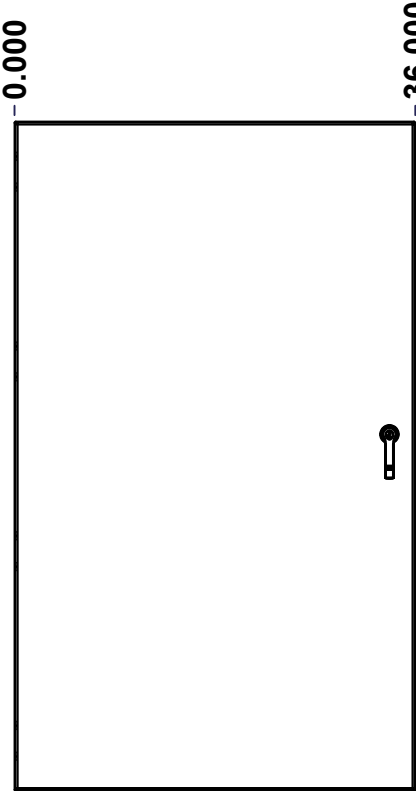
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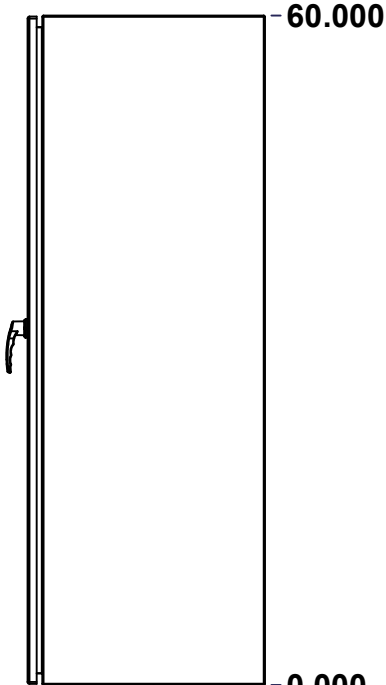
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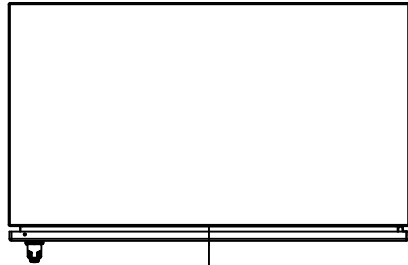
LEFT



FRONT



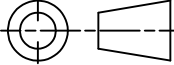
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Apr-14	
Material Matière	12 Ga H.R.P. & O. (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Finis Smooth
Description 5412ESHD 60" x 36" x 20" Assembly	Detail Rev.	
Part Number Numéro Pièce 5412ESHD603620	Rev. 0	1 2

SEE BILL OF MATERIAL ON LAST PAGE

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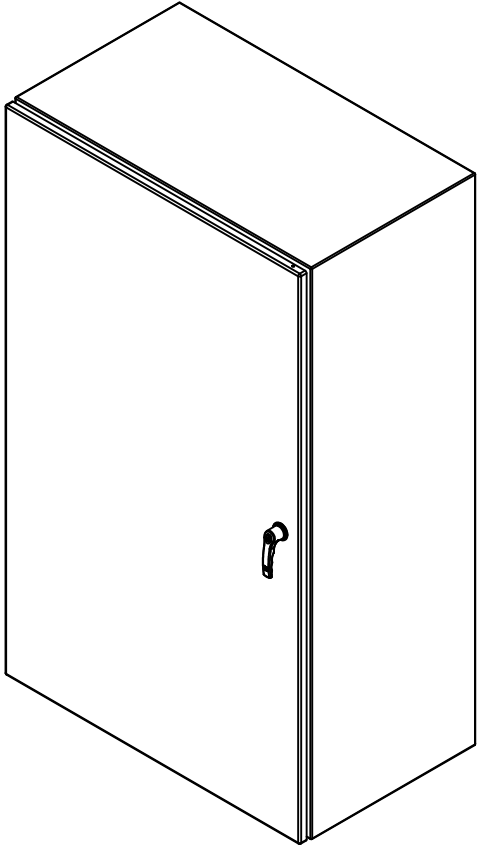
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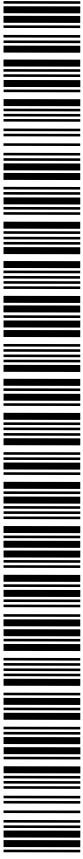
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par

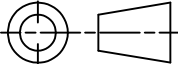


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 24-Apr-14

Material
Matière

12 Ga H.R.P. & O. (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESHD 60" x 36" x 20" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESHD603620

Rev. 0

2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	885SP6036G	0	885SP 60" x 36" Inner Panel Part
1	5412ESHD603620C	0	5412ESHD 60" x 36" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESHD603620B	0	5412ESHD 60" x 36" x 20" Body
4	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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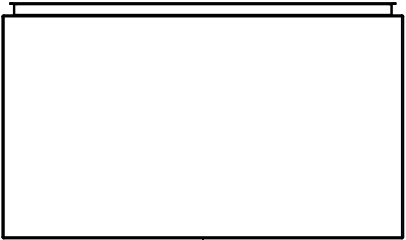
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Tolerance ±1/32" unless otherwise specified

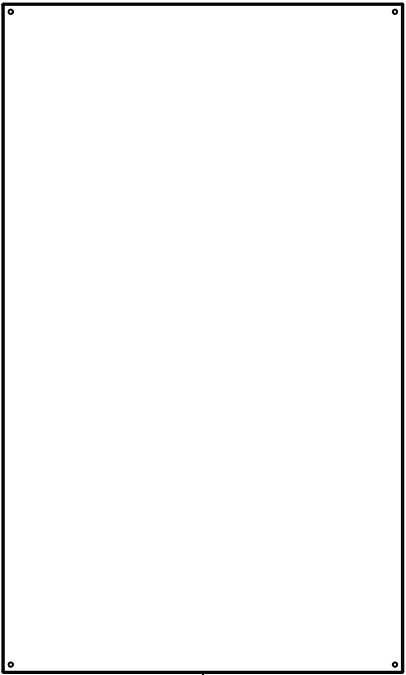
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Tolérance ±1/32" sauf spécification contraire

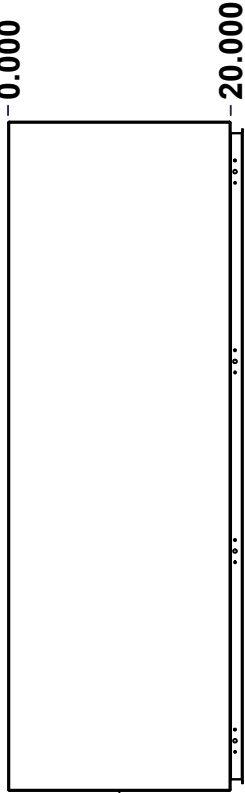
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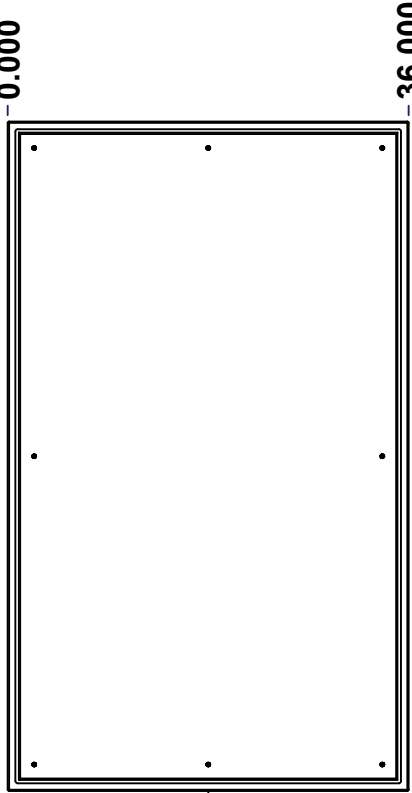
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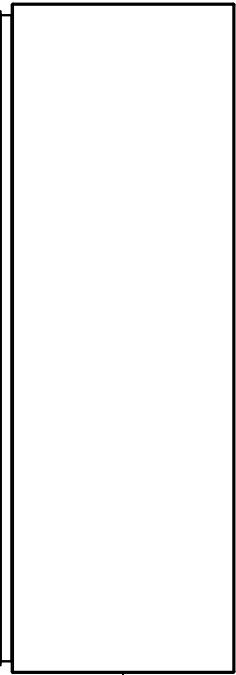
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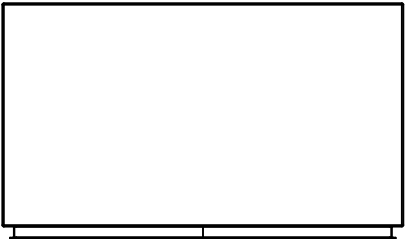
LEFT



FRONT

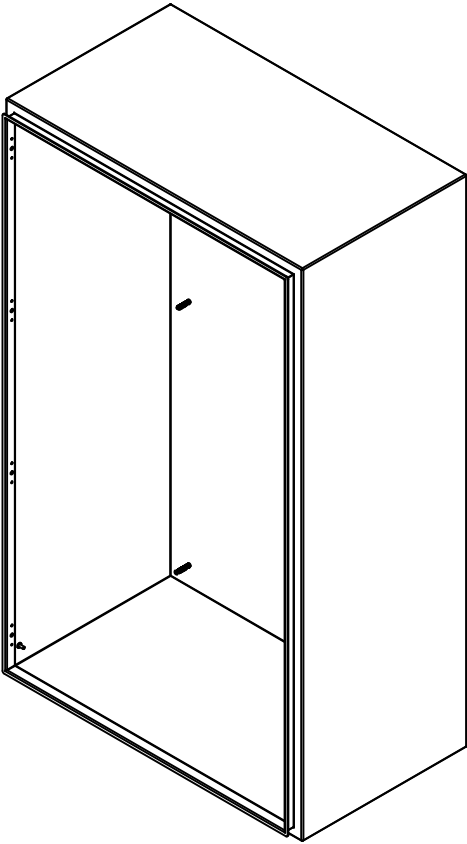


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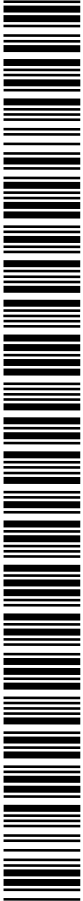


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

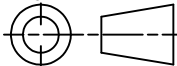


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 24-Apr-14

Material
Matière 12 Ga H.R.P. & O. (2.5mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description

5412ESHD 60" x 36" x 20" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESHD603620B

Rev.

0

1
7

SEE BILL OF MATERIAL ON LAST PAGE

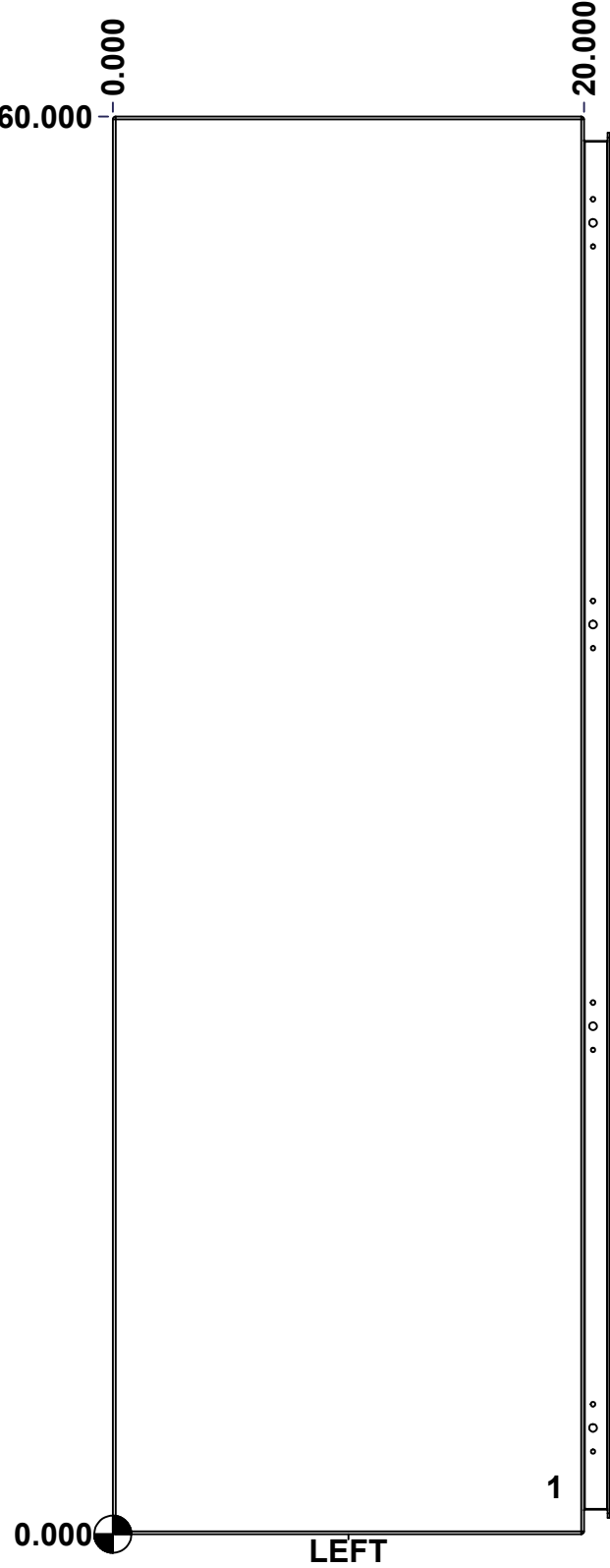
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESHD 60" x 36" x 20" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESHD603620B	0	7

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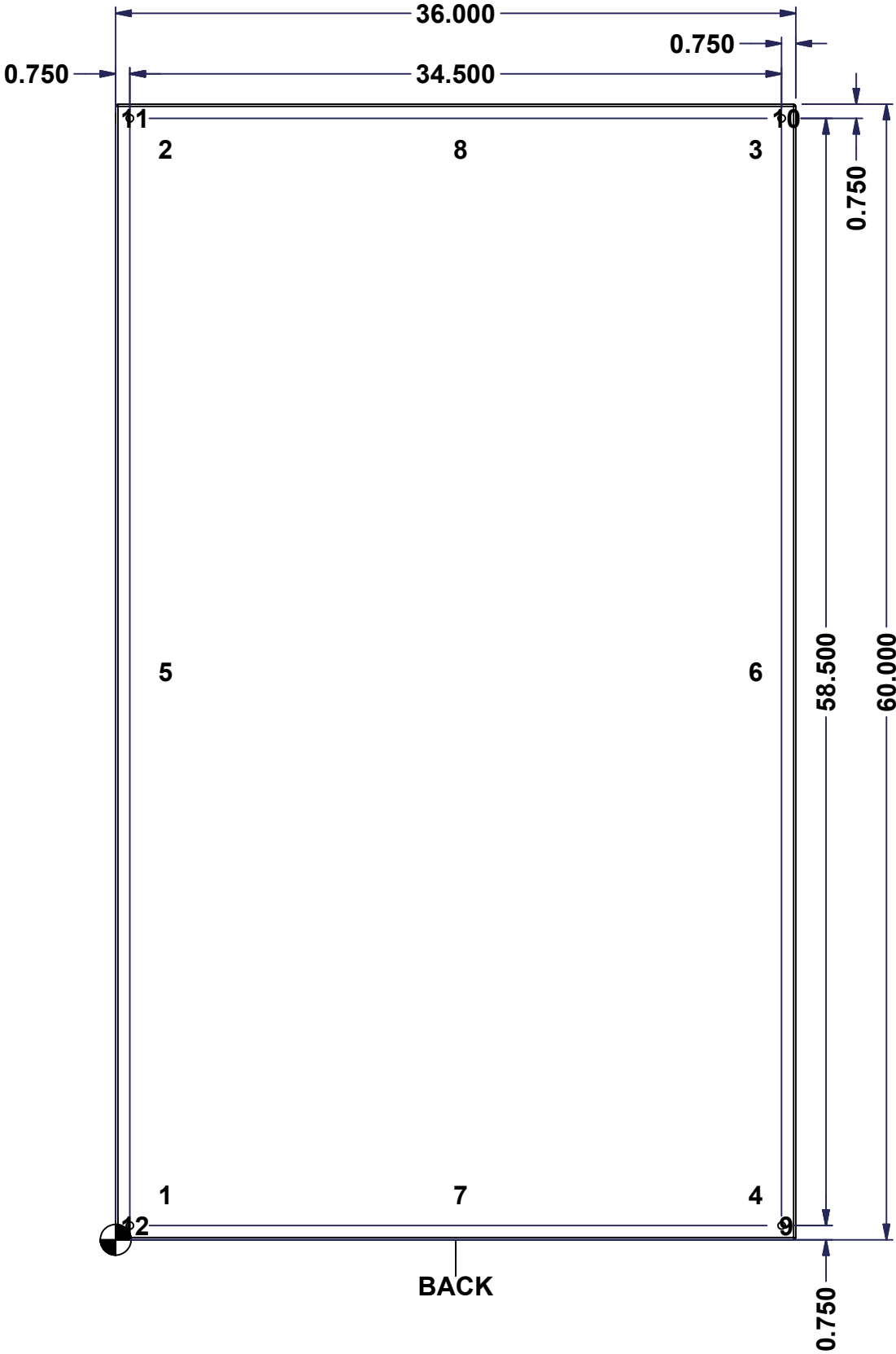
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	57.625	IP STUD M8 x 35mm (Inside)
3	33.625	57.625	IP STUD M8 x 35mm (Inside)
4	33.625	2.375	IP STUD M8 x 35mm (Inside)
5	2.375	30.000	IP STUD M8 x 35mm (Inside)
6	33.625	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	2.375	IP STUD M8 x 35mm (Inside)
8	18.000	57.625	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	59.250	RND Ø0.390
11	0.750	59.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

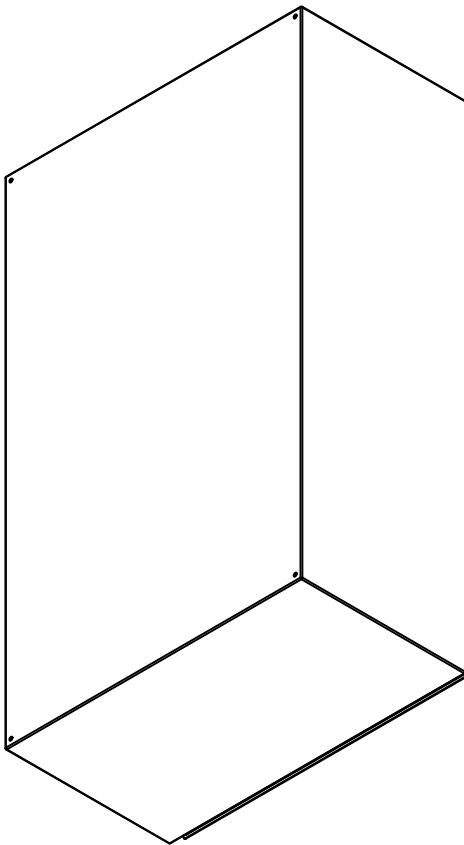


	Description	Status	
	5412ESHD 60" x 36" x 20" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESHD603620B			

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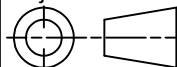
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No.	Revisions	Date	By/Par



Isometric View



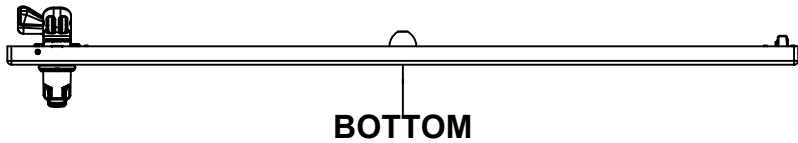
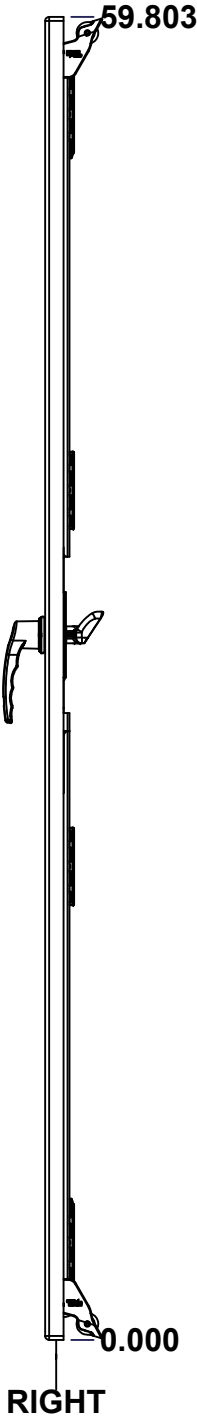
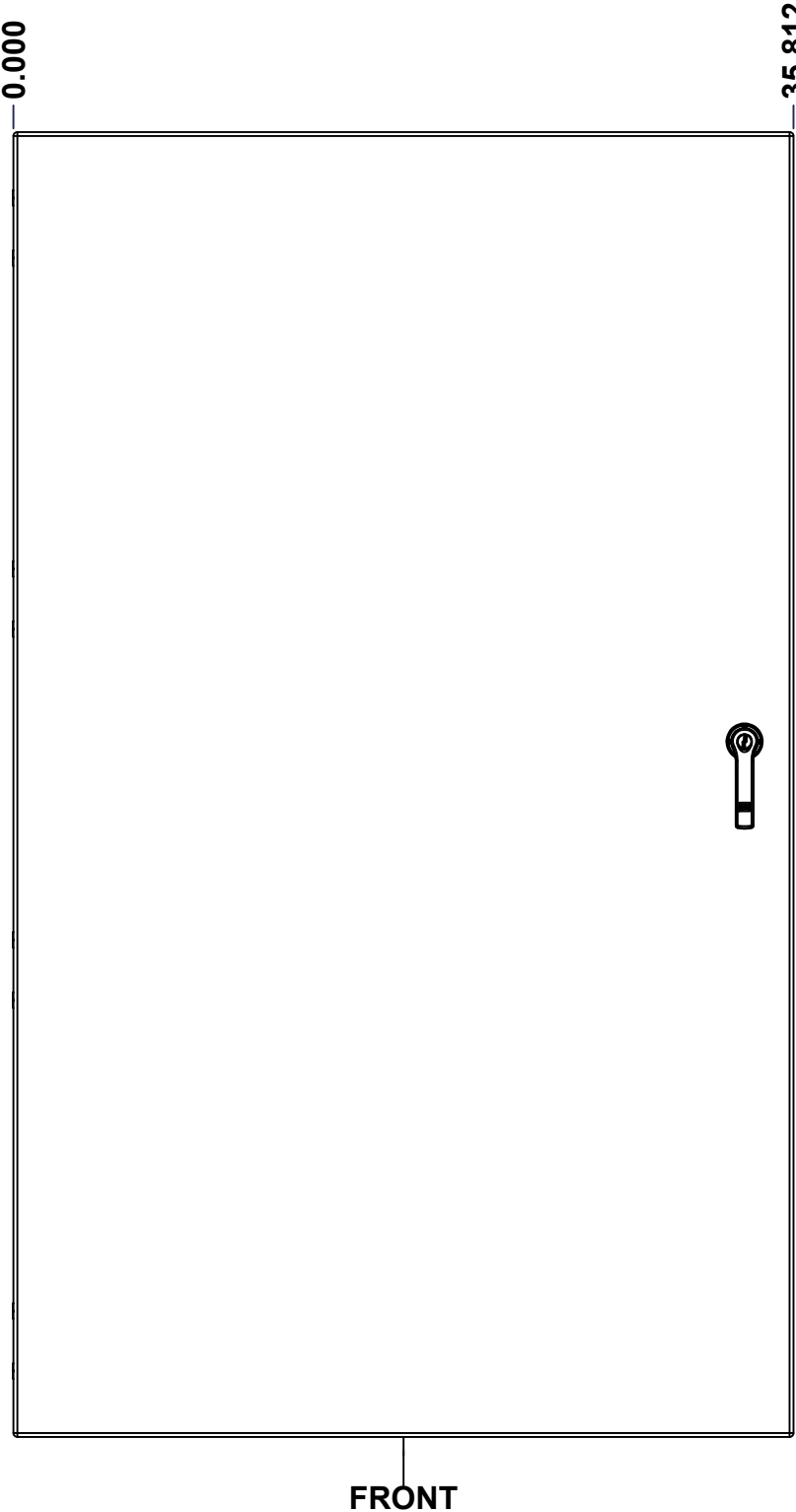
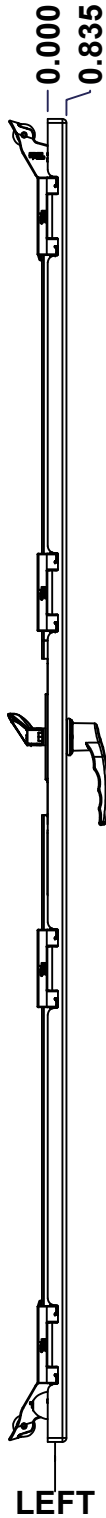
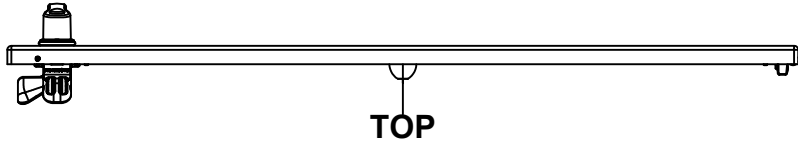
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
		Projection
		
Customer Client		Date
Drawn By / Dessiné Par BoxCad: BoxCad		Date 24-Apr-14
Material Matière 12 Ga H.R.P. & O. (2.5mm)		
Color Couleur Asa-61 Grey		Finish Fini Smooth
Description		Detail Rev.
5412ESHD 60" x 36" x 20" Body		
Part Number / Numéro Pièce		Rev.
5412ESHD603620B		0
		7 / 7

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Tolerance ±1/32" unless otherwise specified

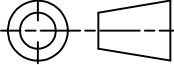
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Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

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Customer Client		Date	
Drawn By Dessiné Par		Date 24-Apr-14	
Material Matière		12 Ga H.R.P. & O. (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESHD 60" x 36" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESHD603620C	

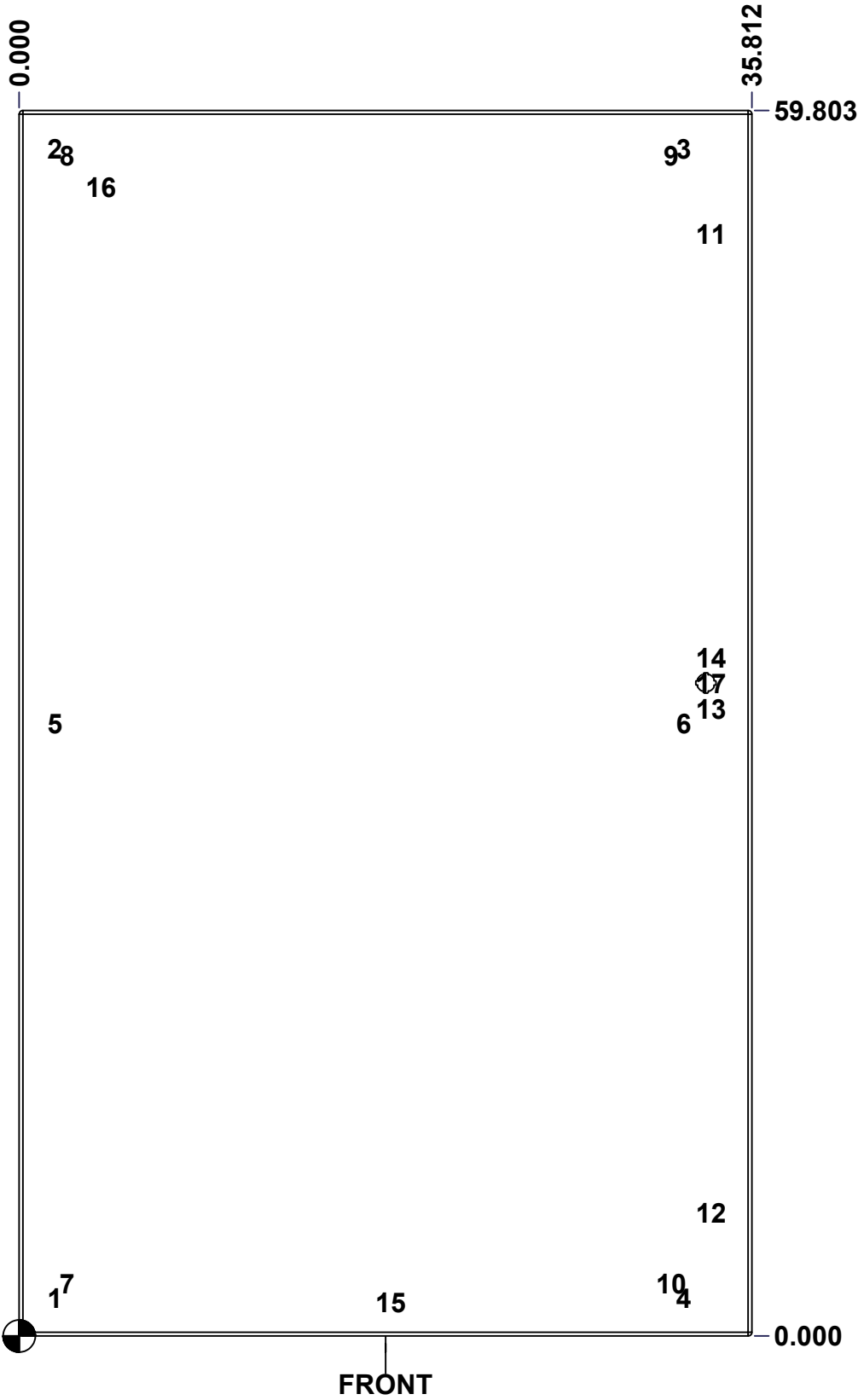
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	32.236	57.953	STUD M6 x 18mm (Inside)
4	32.236	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	32.236	29.902	STUD M6 x 18mm (Inside)
7	2.097	2.537	STUD M6 x 18mm (Inside)
8	2.097	57.619	STUD M6 x 18mm (Inside)
9	31.625	57.619	STUD M6 x 18mm (Inside)
10	31.625	2.537	STUD M6 x 18mm (Inside)
11	33.563	53.803	STUD M6 x 18mm (Inside)
12	33.563	6.000	STUD M6 x 18mm (Inside)
13	33.563	30.620	GEARBOX STUD (Inside)
14	33.563	33.120	GEARBOX STUD (Inside)
15	17.906	1.650	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
16	3.750	56.053	LABEL_EXM (Inside)
17	33.563	31.870	HANDLE 885 ESL2A @ 0.0°



	Description	Status	
	5412ESHD 60" x 36" Cover	(NULL)	
	Part Number	Rev.	2
	Numéro Pièce	0	3
5412ESHD603620C			

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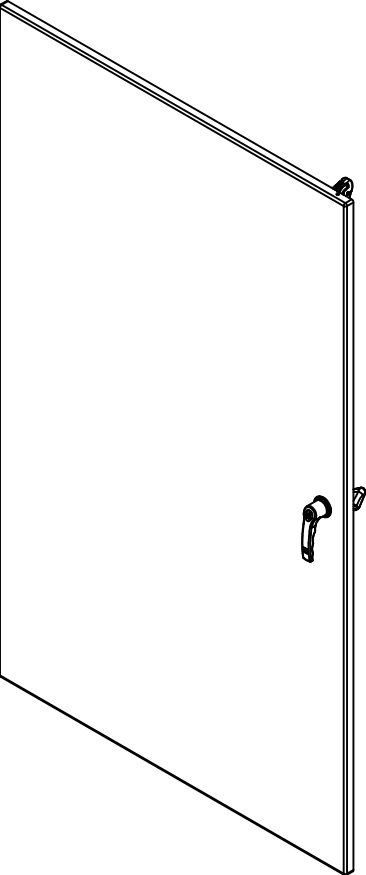
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Tolerance ±1/32" unless otherwise specified

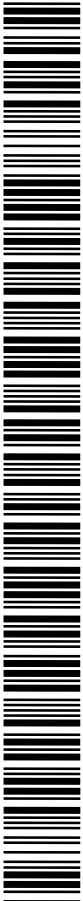
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



1	5412ESHD603620CB1_D	0	5412ESHD 60" Lower Closing Bar
1	5412ESHD603620CB1_U	0	5412ESHD 60" Upper Closing Bar
1	STK-A-03880-36	12	Gearbox Clockwise Assembly (Grip 36mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESHD603620G	0	5412ESHD 60" x 36" Door Gasket
1	5412ESHD603620C-P	0	5412ESHD 60" x 36" Cover Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description

Parts List

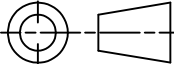


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 24-Apr-14

Material
Matière

12 Ga H.R.P. & O. (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESHD 60" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESHD603620C

Rev.

3

3

Technical drawing of a square plate. The drawing shows a square with a dashed border. A dimension line is drawn at the bottom right corner, indicating a diameter of 0.500. The dimension line is labeled with the symbol $\varnothing$ followed by 0.500. The drawing is oriented vertically, with the top edge at the top and the bottom edge at the bottom.

0.875

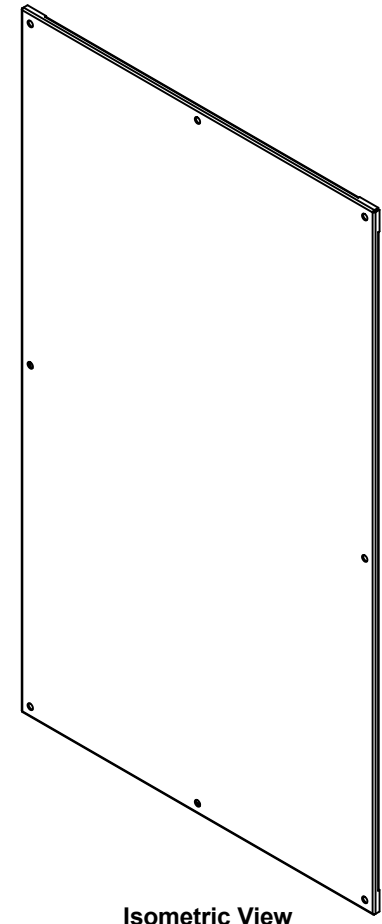
-0.875

0.512

— 57.000

RIGHT

No.	Revisions	Date	By/Par



Isometric View

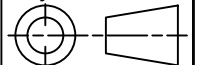


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Flatness	
Aplatissement	

Max 3.0mm

Max 5.0mm
Projection



Customer Client	
--------------------	--

Date

Client	
Drawn By	
Dessiné Par	

BoxCad: nickz

Date	01/03/2017
------	------------

Material
Matière

12 Ga Galvanized (2.5mm)

Color	
Couleur	

See Part List

Finish	
Fin	\$

[See Part List](#)

Description

885SP 60" x 36" Inner Panel Part

Detail Rev.

	Part Number Numéro Pièce
--	-----------------------------

Rev.

1

885SP6036G

D

1	885SP6036G-P	0	885SP 60" x 36" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

Parts List