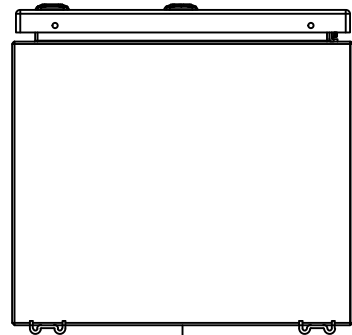
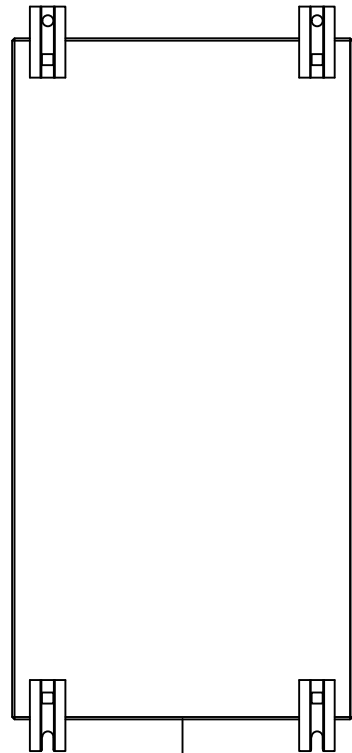


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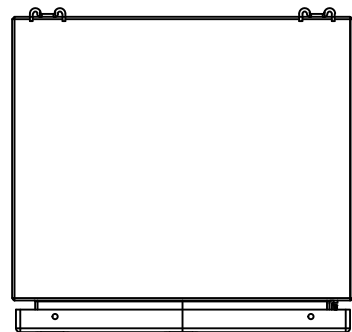
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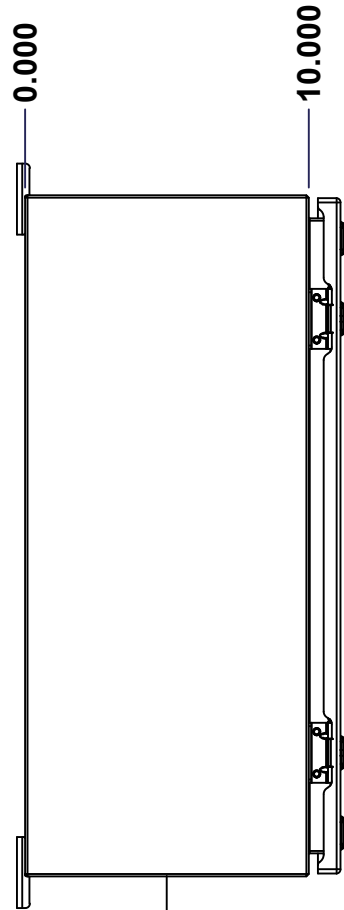
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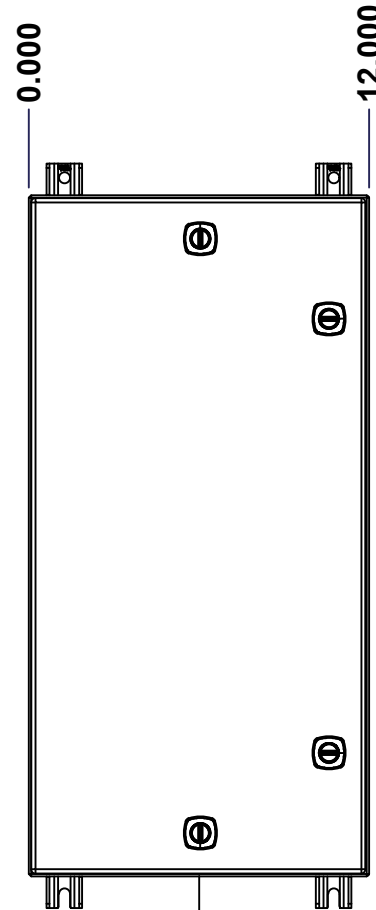
BACK



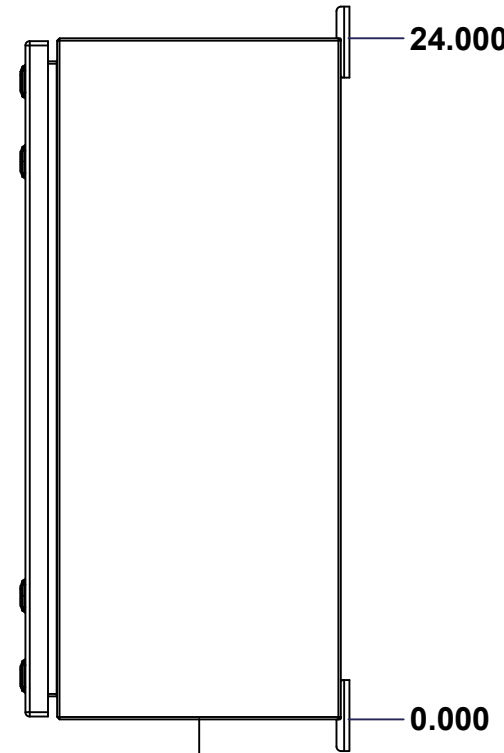
BOTTOM



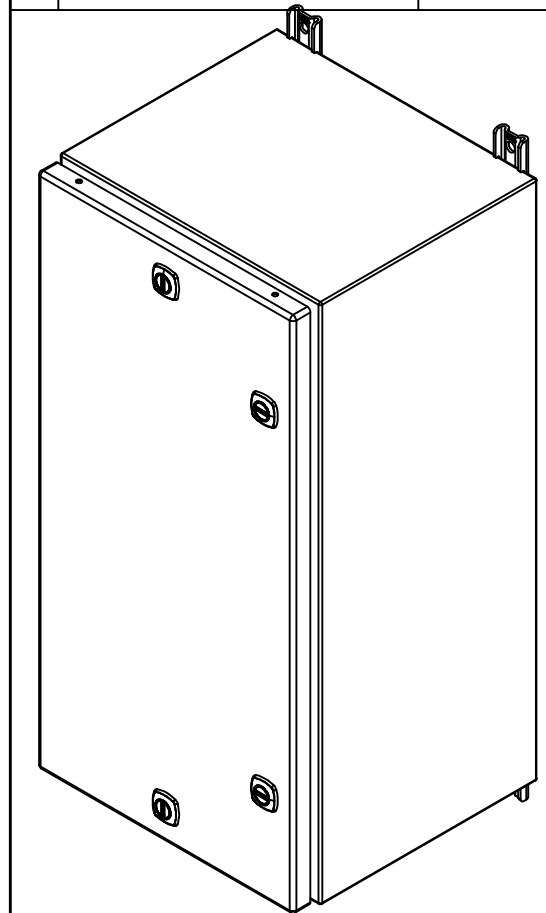
LEFT



FRONT




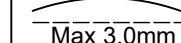
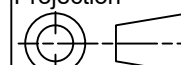
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Feb-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 24" x 12" x 10" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 16
5412ESPR241210TH		

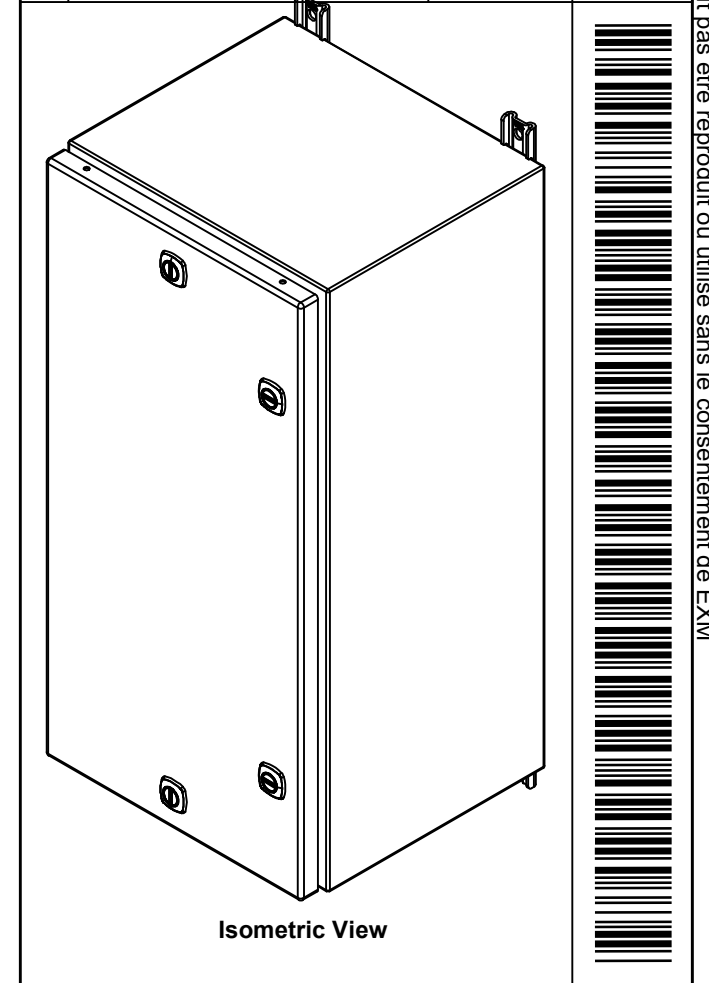
SEE BILL OF MATERIAL ON LAST PAGE


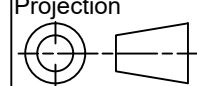
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 12-Feb-25
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

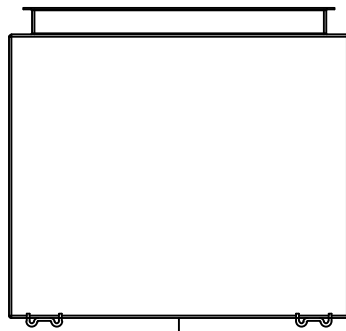
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP2412G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESPR241210THC	0	5412ESPR 24" x 12" Cover
1	5412ESPR241210THB	0	5412ESPR 24" x 12" x 10" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

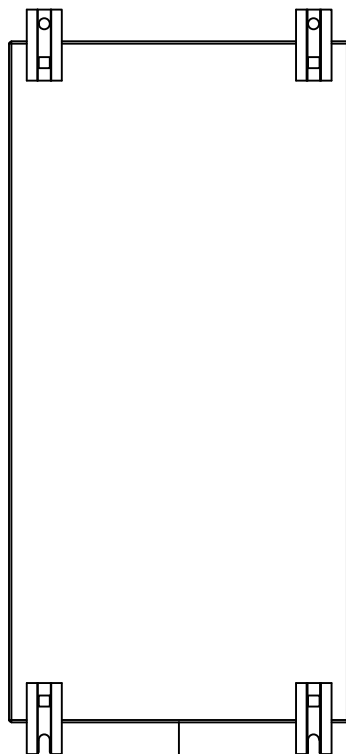
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5412ESPR 24" x 12" x 10" Assembly		
Part Number Numéro Pièce	5412ESPR241210TH		Rev. 0
			2
			16

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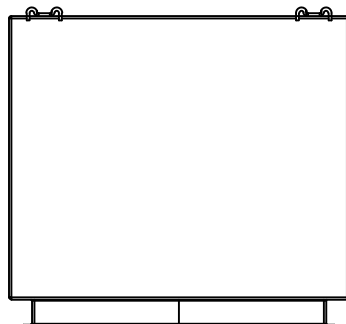
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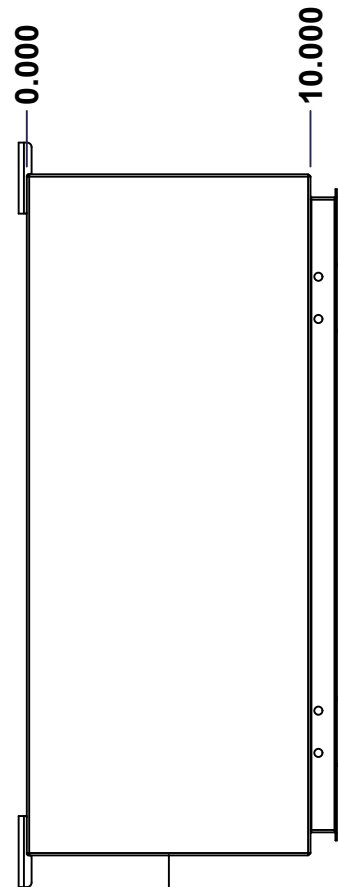
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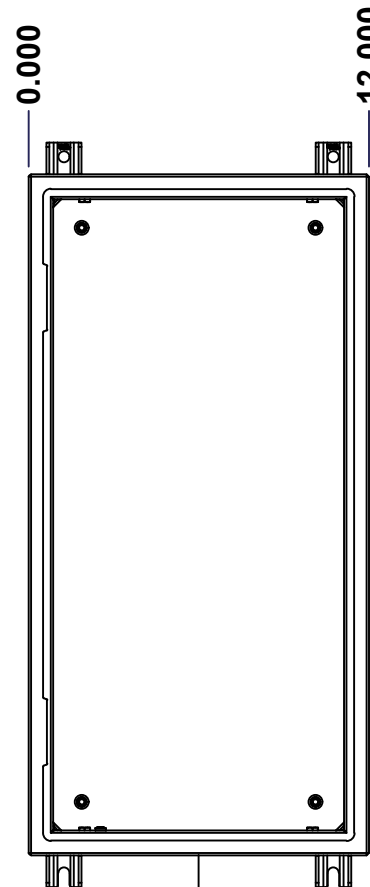
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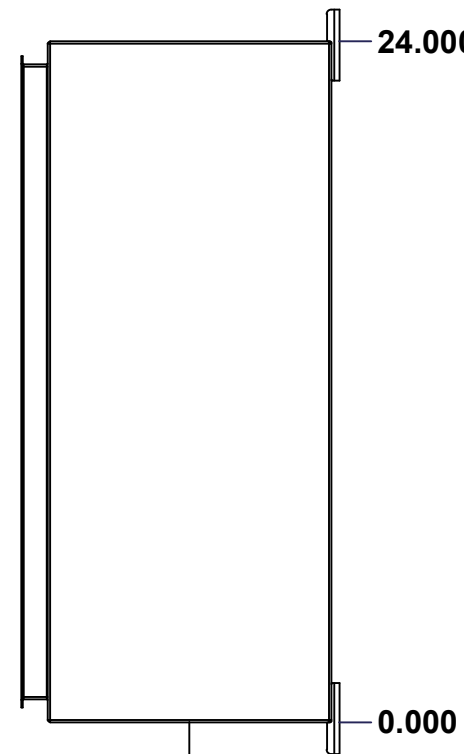
BOTTOM



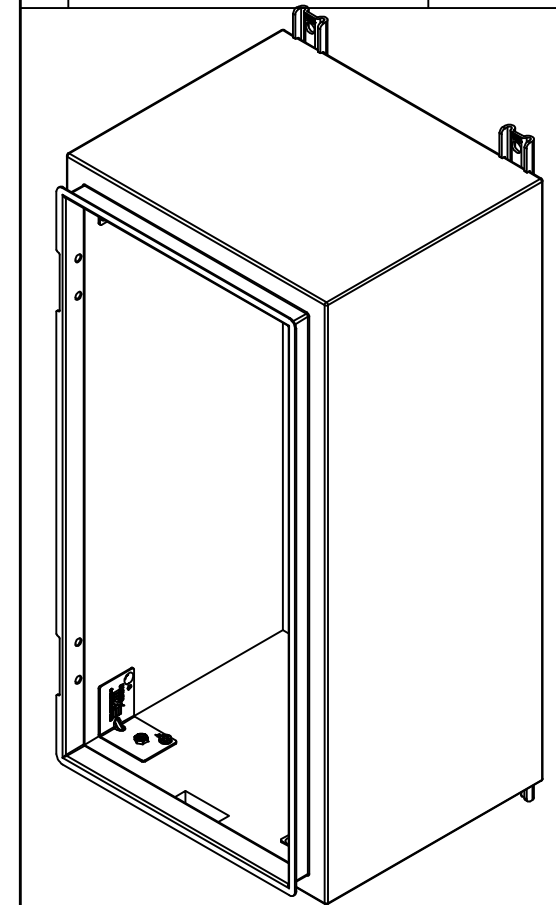
LEFT



FRONT




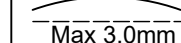
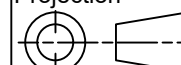
RIGHT



Isometric View



No.	Revisions	Date	By/Par

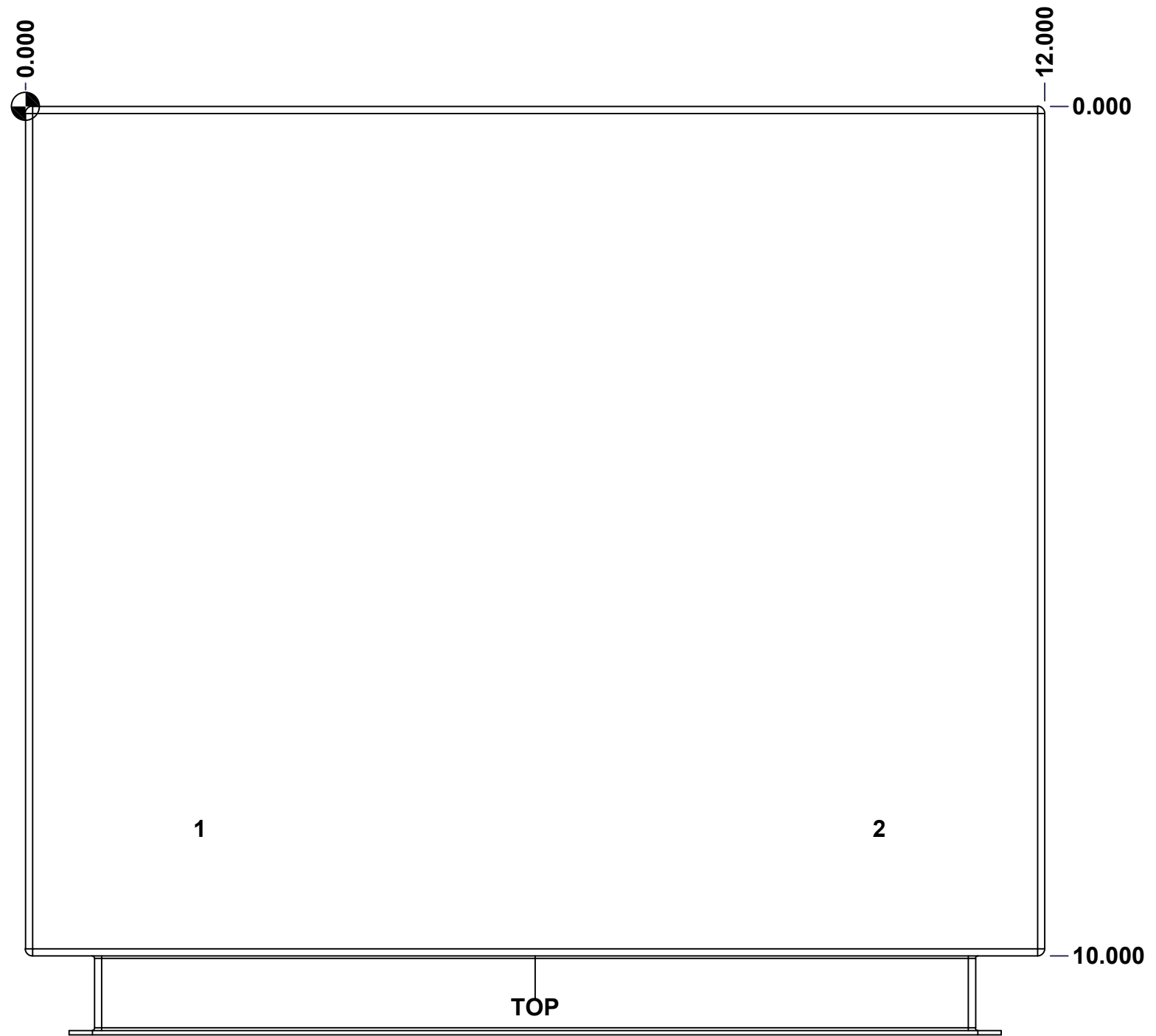
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Feb-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 24" x 12" x 10" Body		
Part Number Numéro Pièce	Rev. 0	3 / 16
5412ESPR241210THB		

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	8.500	INSUL. STUD M6 x 18mm (Inside)

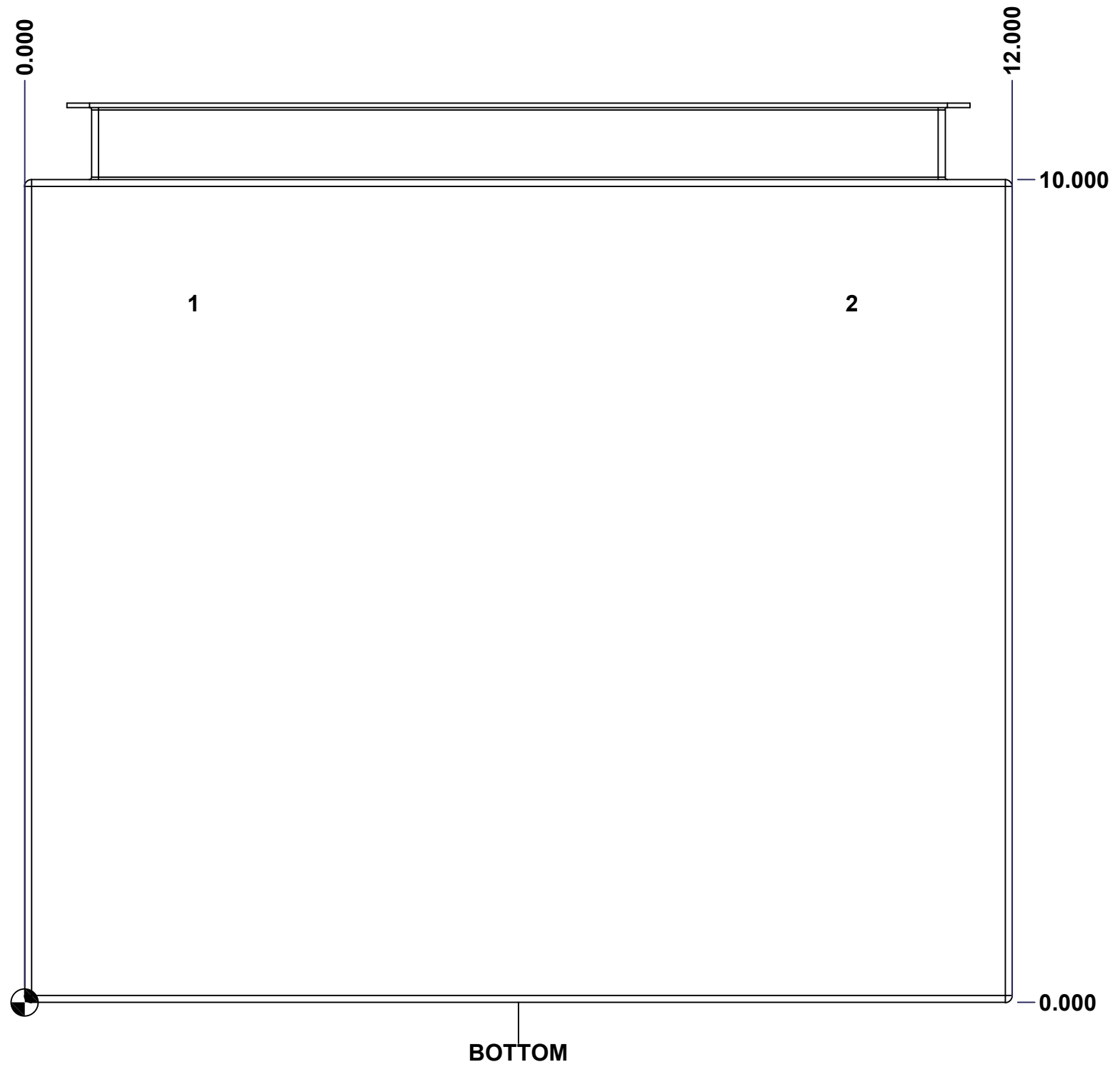


	Description	Status	
	5412ESPR 24" x 12" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESPR241210THB	0	4
			16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status
	5412ESPR 24" x 12" x 10" Body		(NULL)
	Part Number Numéro Pièce		Rev.
	5412ESPR241210THB		0 / 5
			16

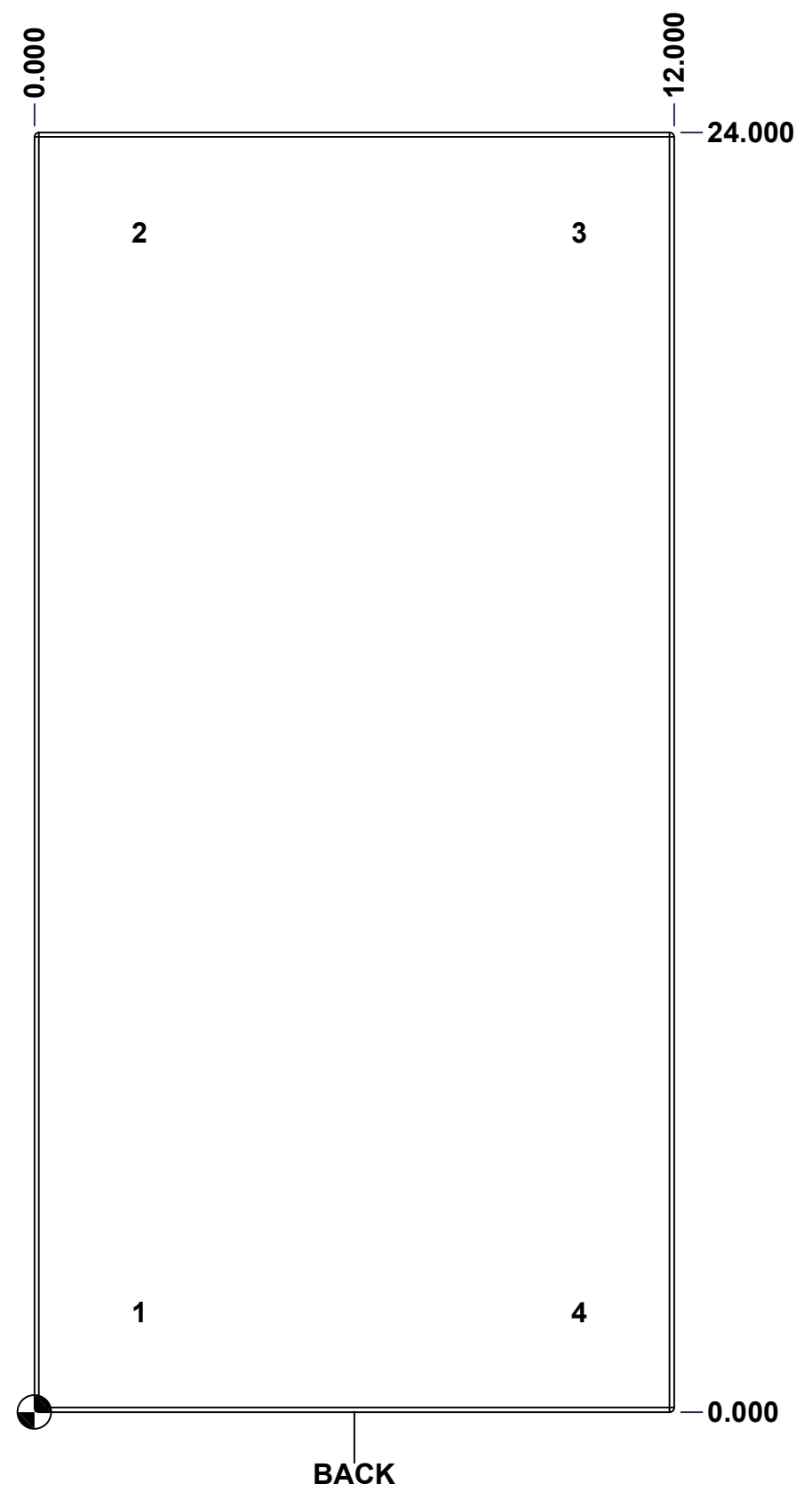
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)

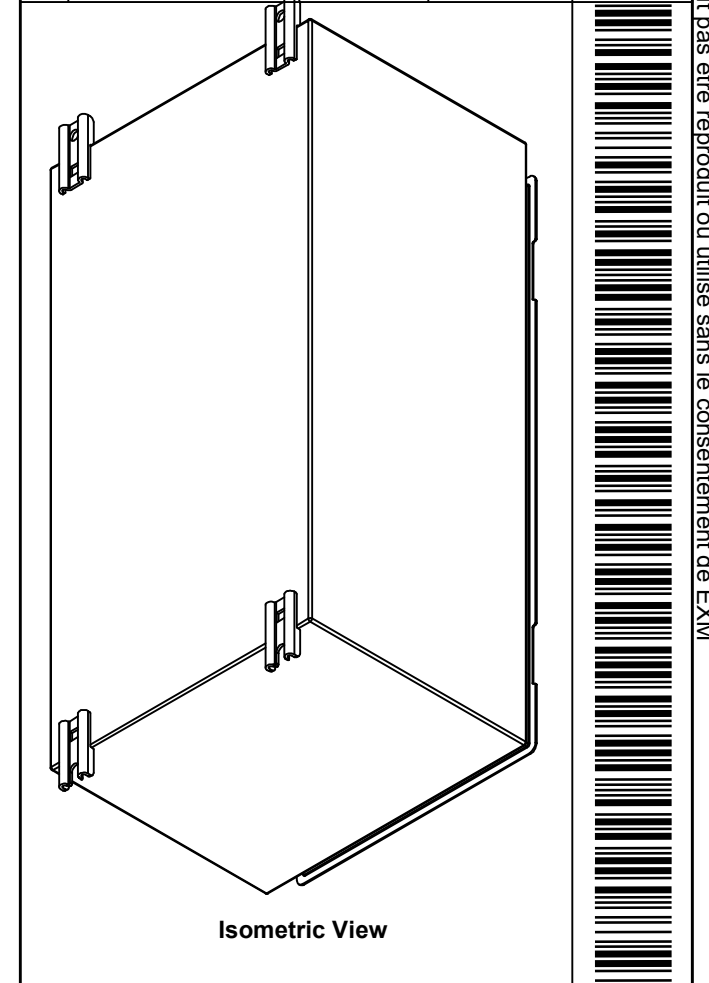


	Description	Status
	5412ESPR 24" x 12" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR241210THB	0 / 6
		16


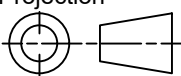
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No.	Revisions	Date	By/Par

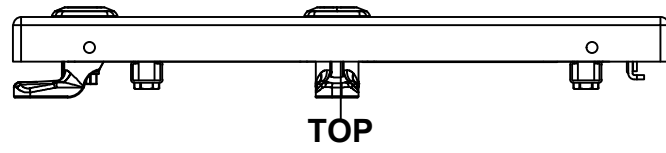


1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESPR241210THI-RS	0	5412ESPR 24" x 12" Right Insulation
1	5412ESPR241210THI-LS	0	5412ESPR 24" x 12" Left Insulation
1	5412ESPR241210THI-BT	0	5412ESPR 24" x 12"Bottom Insulation
1	5412ESPR241210THI-TP	0	5412ESPR 24" x 12"Top Insulation
1	5412ESPR241210THI-B	0	5412ESPR 24" x 12" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot (Close)
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Open)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESPR241210THB-P	0	5412ESPR 24" x 12" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

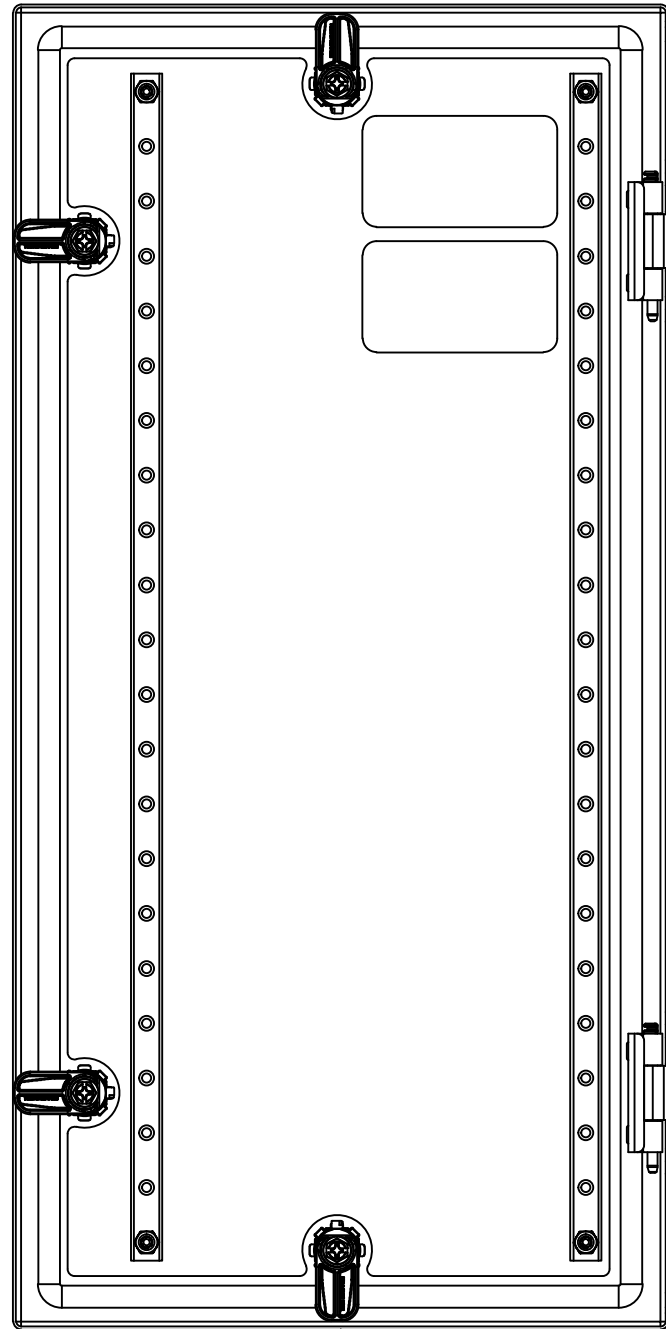
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Feb-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESPR 24" x 12" x 10" Body		
Part Number Numéro Pièce	Rev.	7
5412ESPR241210THB	0	16

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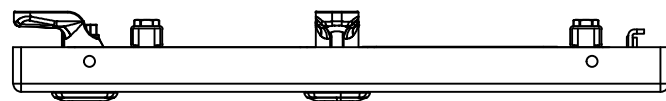
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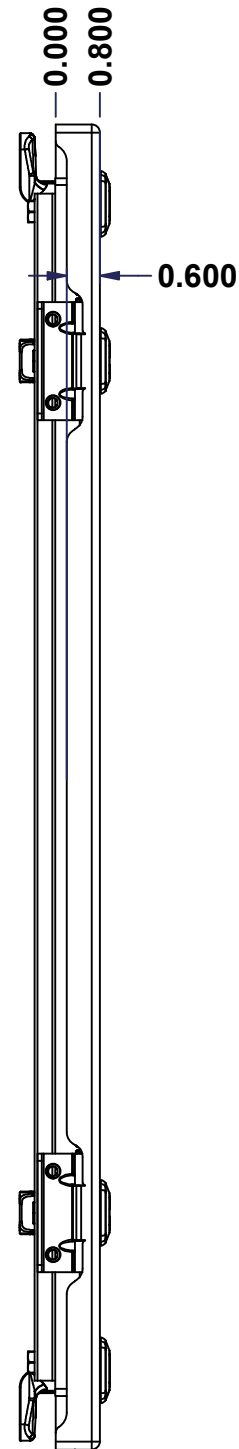
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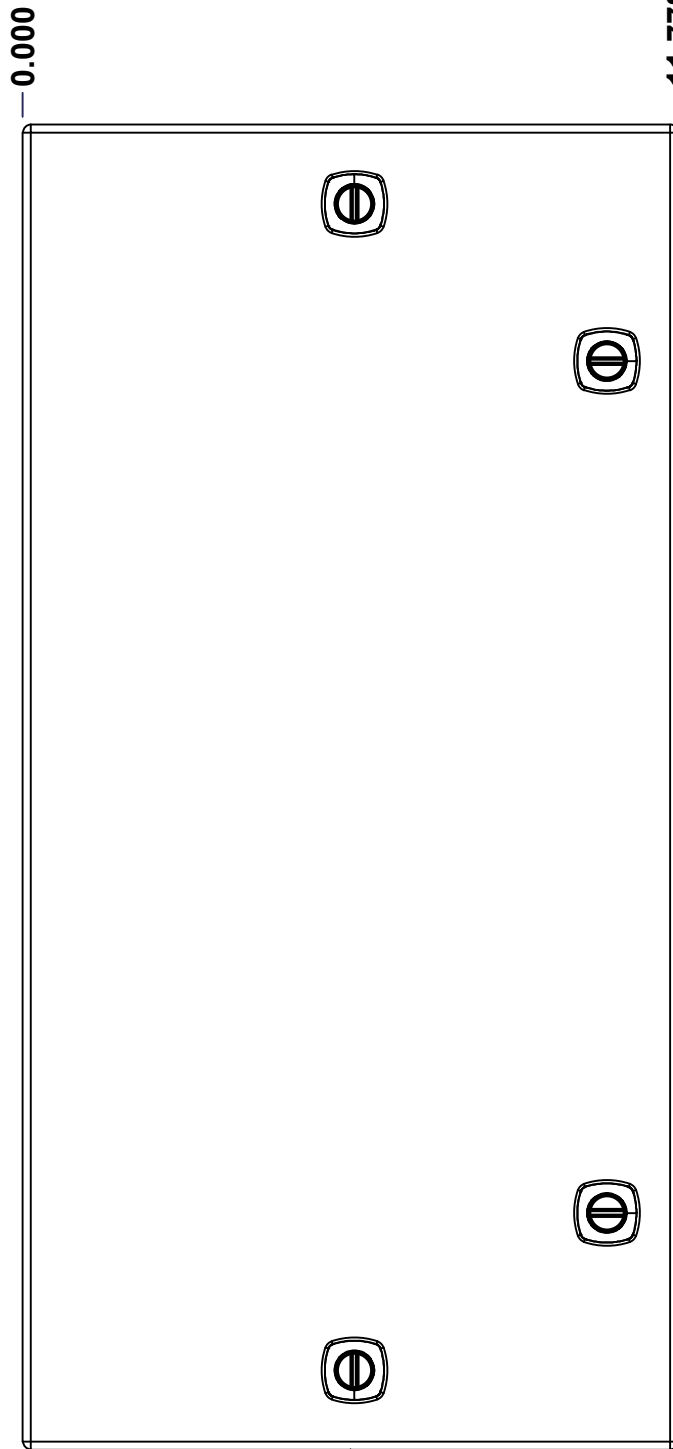
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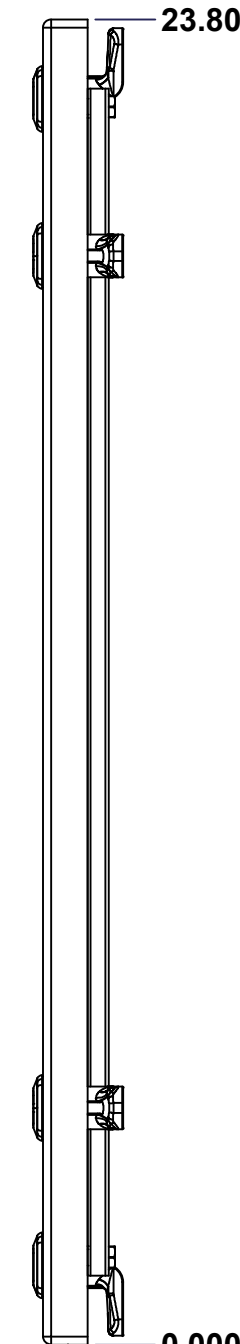
BOTTOM



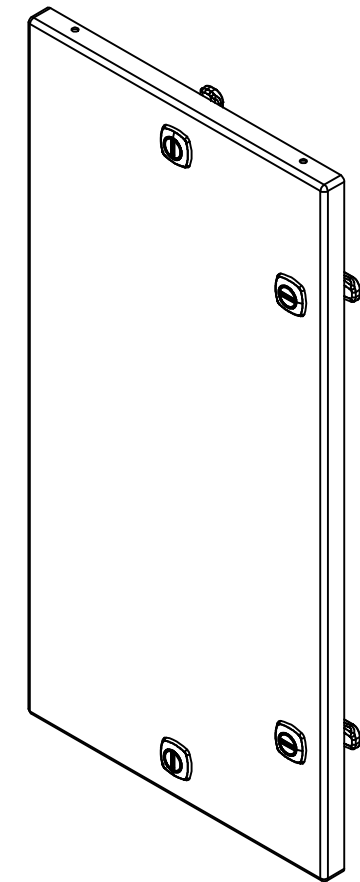
LEFT



FRONT




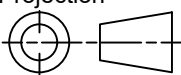
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Feb-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESPR 24" x 12" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 16

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5412ESPR241210THC

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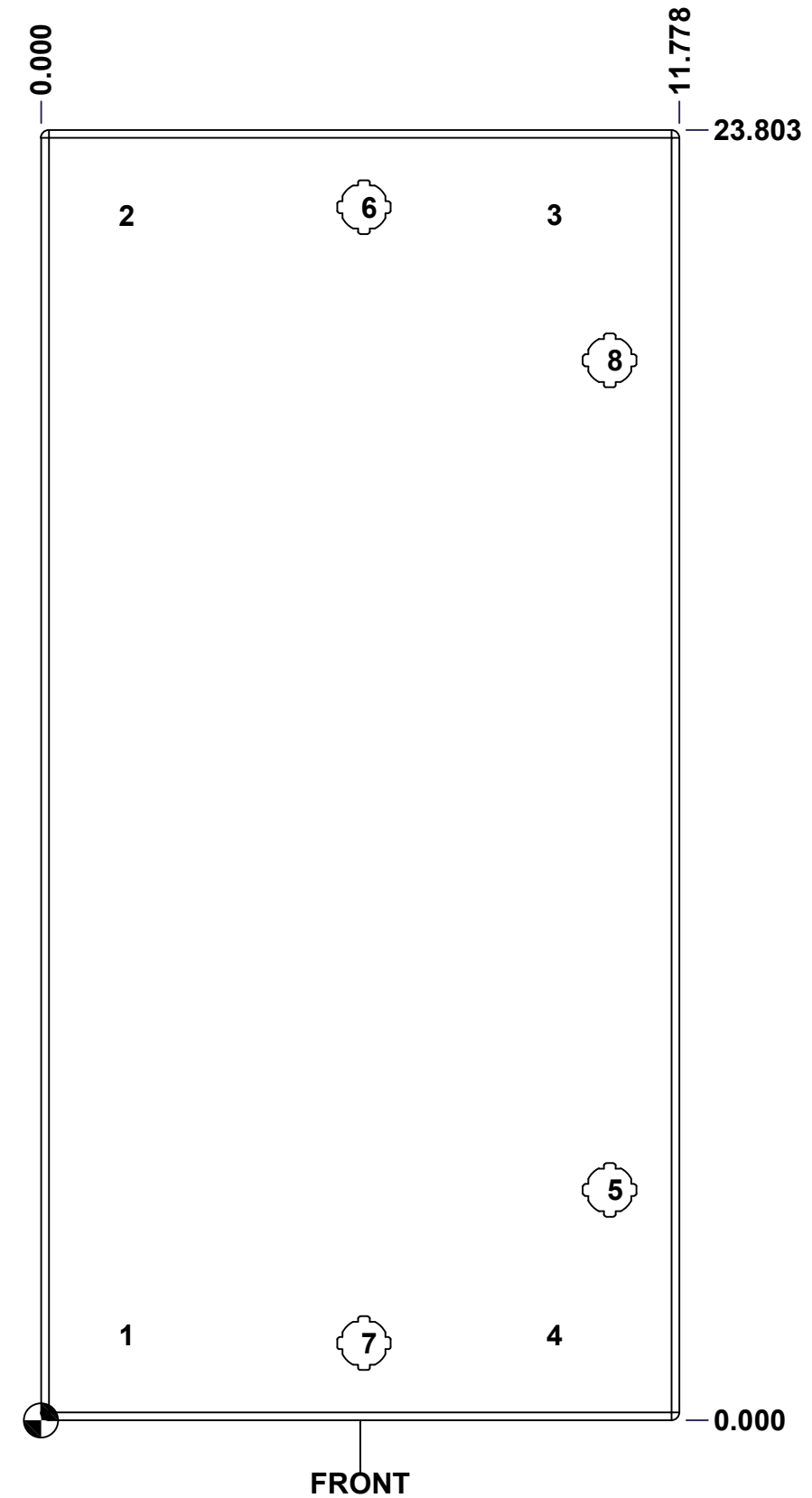
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	9.377	22.236	STUD M6 x 18mm (Inside)
4	9.377	1.567	STUD M6 x 18mm (Inside)

5	10.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
6	5.959	22.379	LOCK 880 SCQ4-SL @ 90.0°
7	5.959	1.424	LOCK 880 SCQ4-SL @ 270.0°
8	10.494	19.553	LOCK 880 SCQ4-SL @ 0.0°



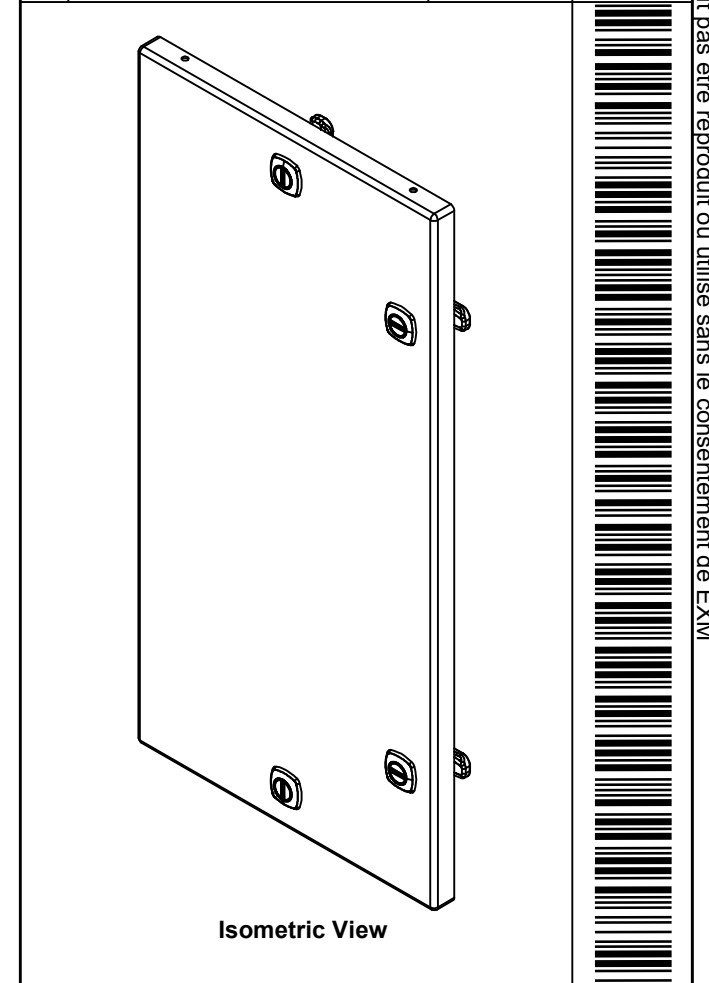
FRONT

	Description	Status
	5412ESPR 24" x 12" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR241210THC	0 / 9
		16

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par	Date 12-Feb-25

Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)
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Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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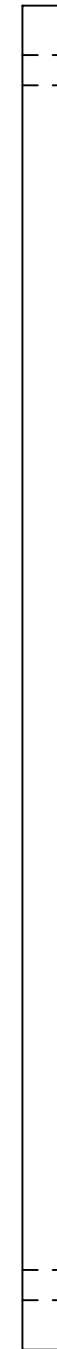
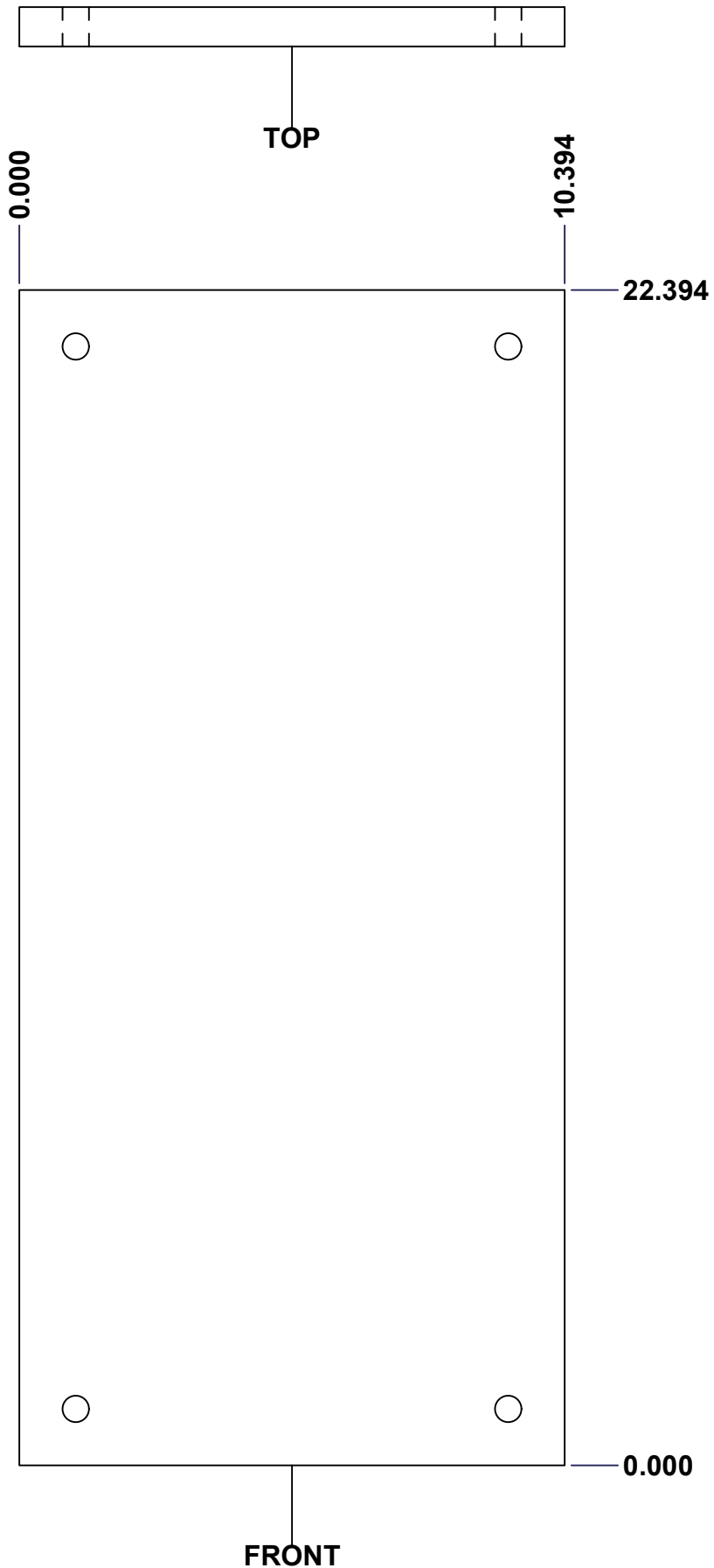
Description	Detail Rev.
5412ESPR 24" x 12" Cover	

Part Number Numéro Pièce	Rev.	10
5412ESPR241210THC	0	16

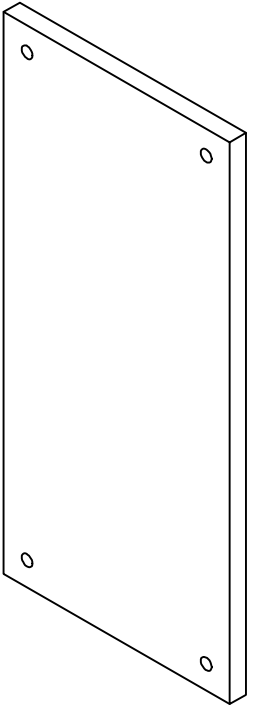
QTY	Part Number	Rev	Description
4	STK-K-12500	19	5412 ES 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESPR241210THI-C	0	5412ESPR 24" x 12" Cover Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESPR241210THG	0	5412ESPR 24" x 12" Cover Gasket Part
1	5412ESPR241210THC-P	0	5412ESPR 24" x 12" Cover Part
2	STK-A-33005PR	1	5412 ESPR Hinge 180° (Body Part)
Parts List			

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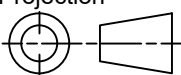


No.	Revisions	Date	By/Par



Isometric View

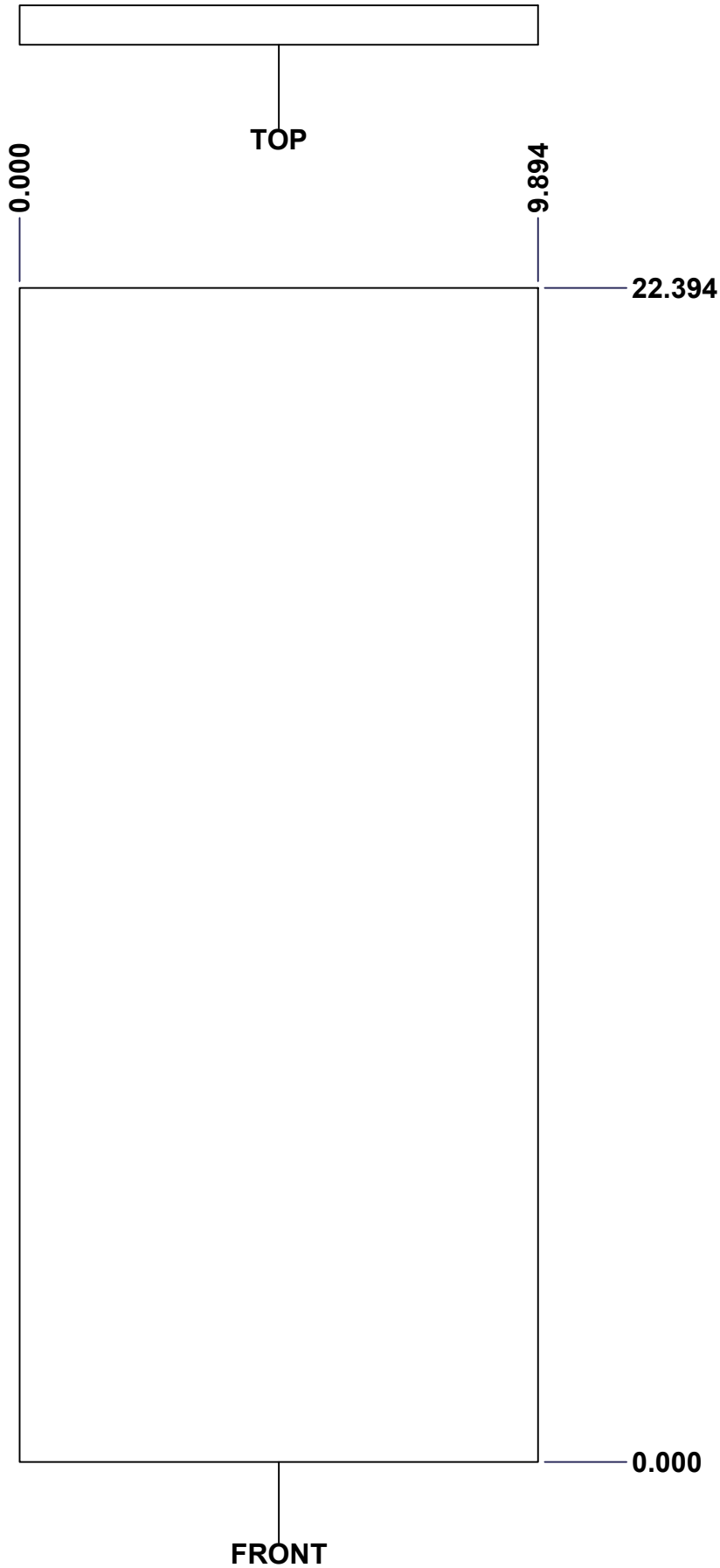


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESPR 24" x 12" Back Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESPR241210TH-B		Rev. 11 0

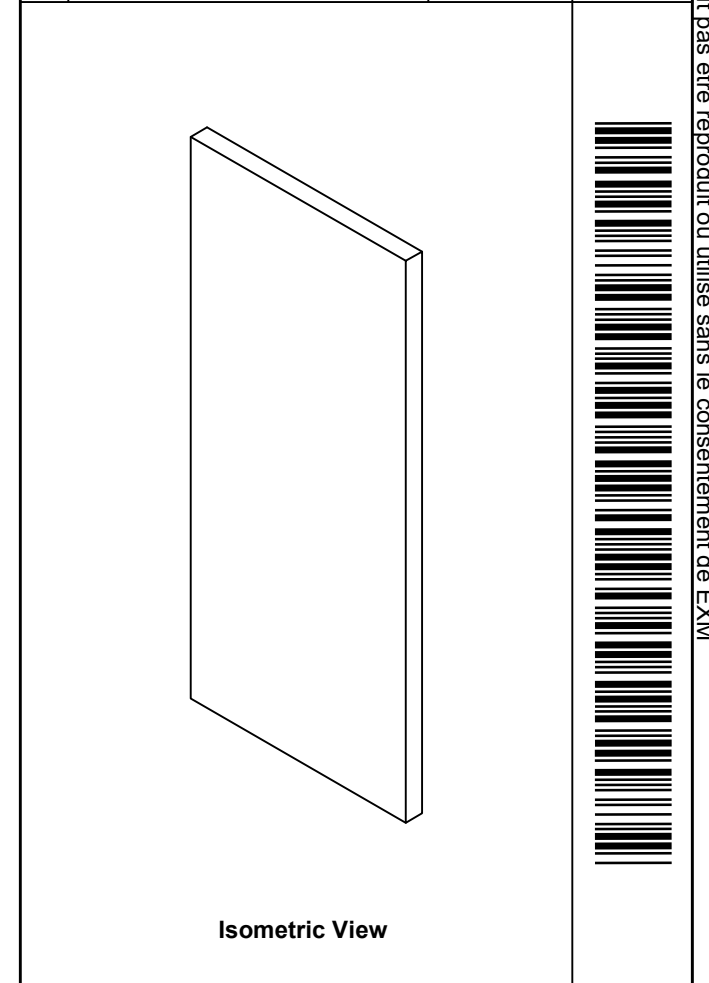
SEE BILL OF MATERIAL ON LAST PAGE


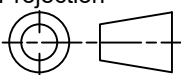
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No.	Revisions	Date	By/Par



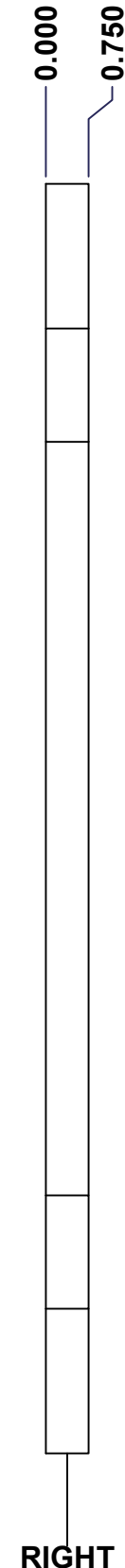
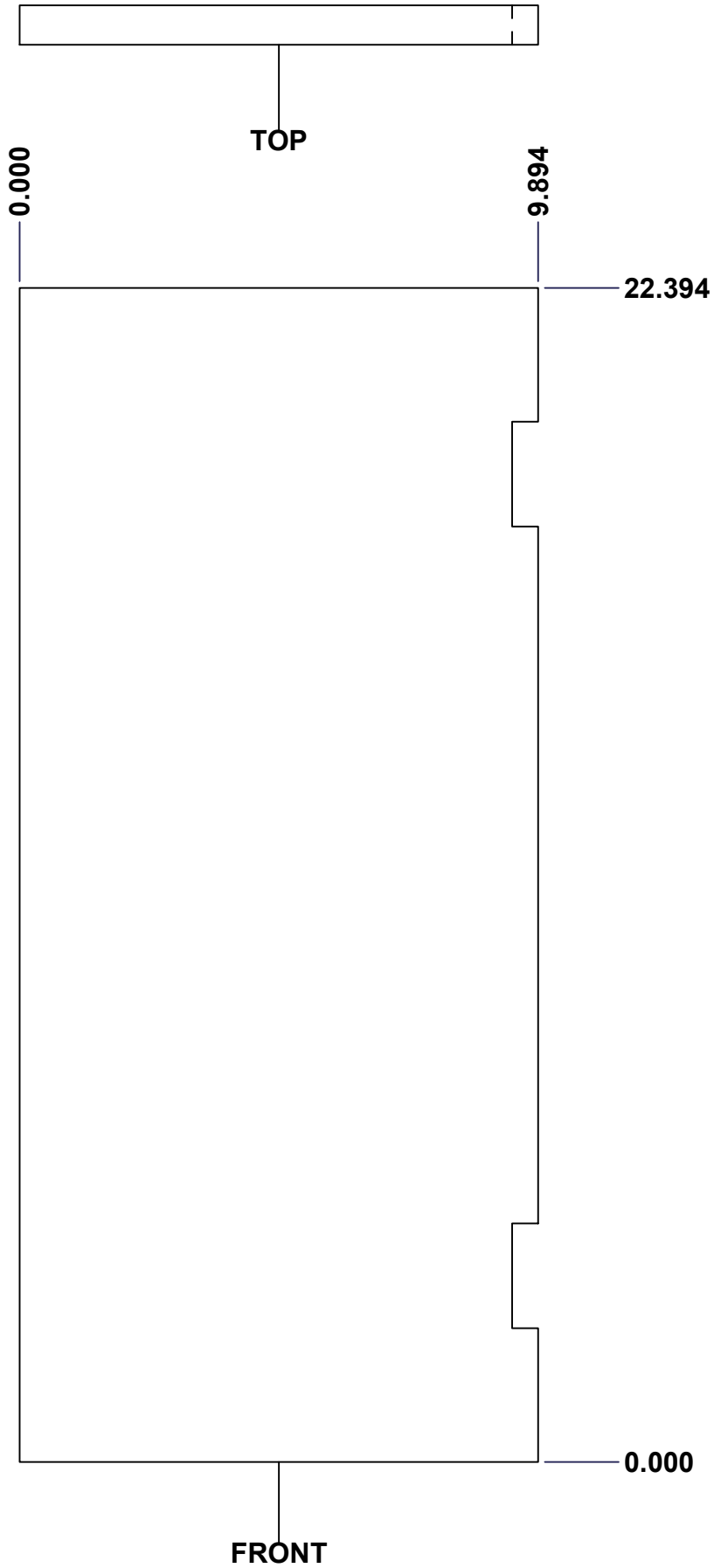
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESPR 24" x 12" Left Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	12 / 16

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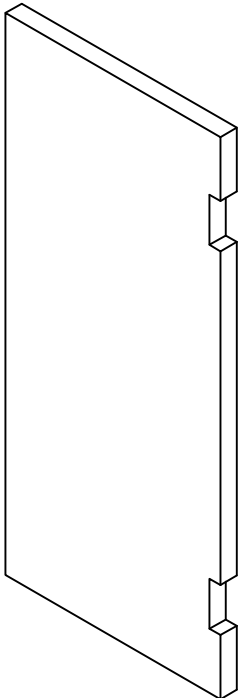
5412ESPR241210THI-LS

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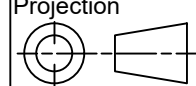


No.	Revisions	Date	By/Par



Isometric View

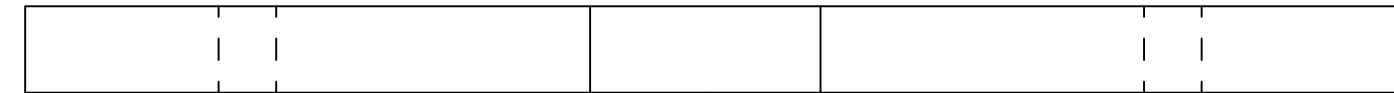


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESPR 24" x 12" Right Insulation		
Part Number Numéro Pièce	Rev.	13
5412ESPR241210THI-RS	0	16

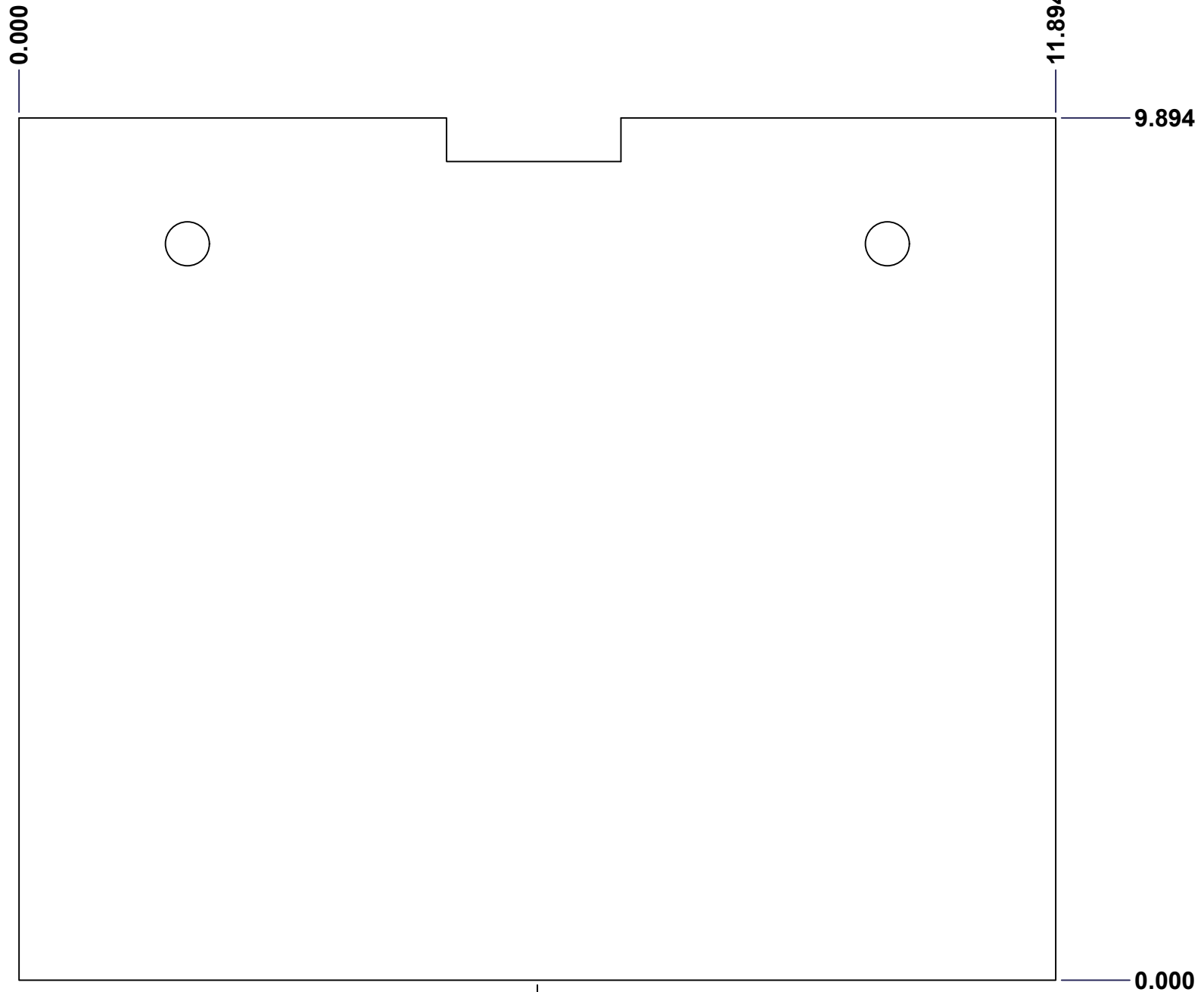
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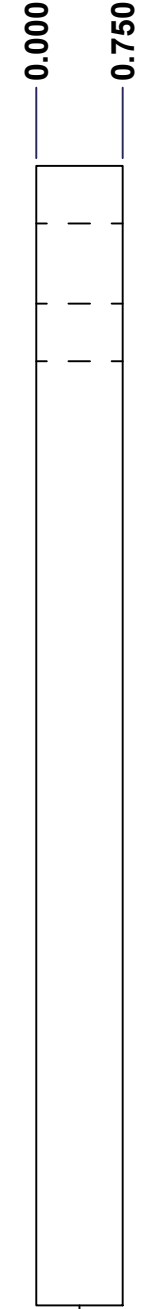
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TOP

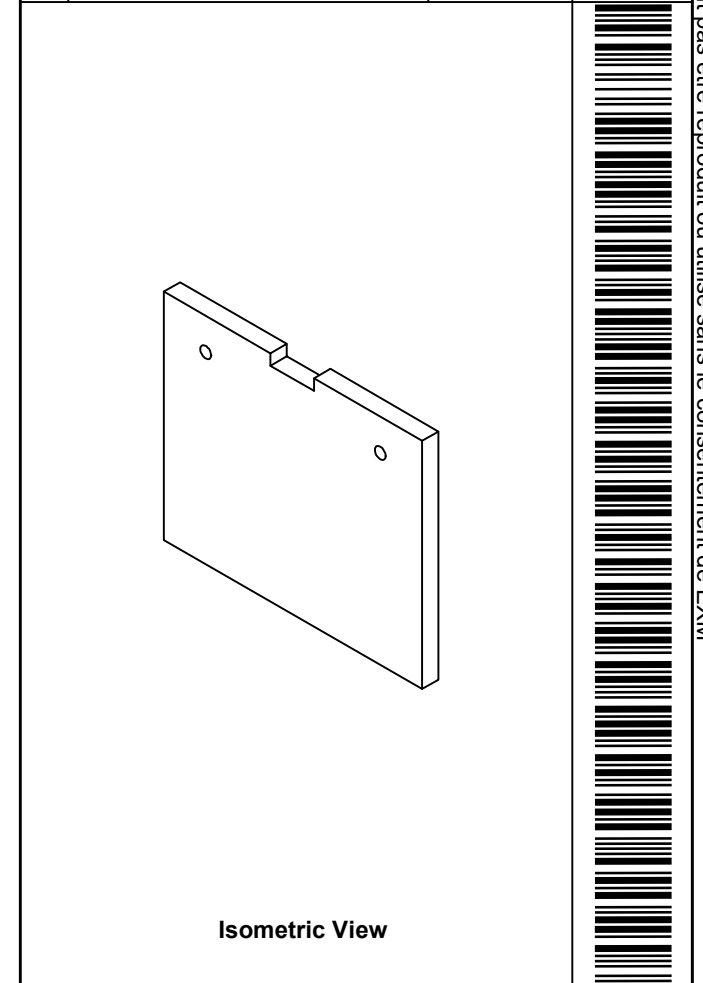


FRONT



RIGHT

No.	Revisions	Date	By/Par

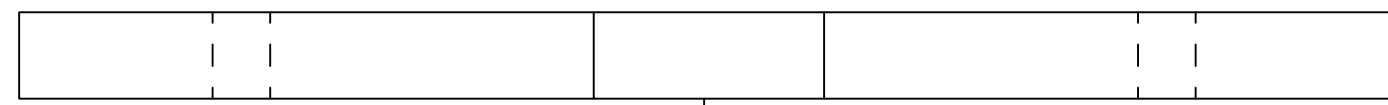


<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Smooth
Description 5412ESPR 24" x 12"Top Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESPR241210THI-TP	Rev. 0
	14 16

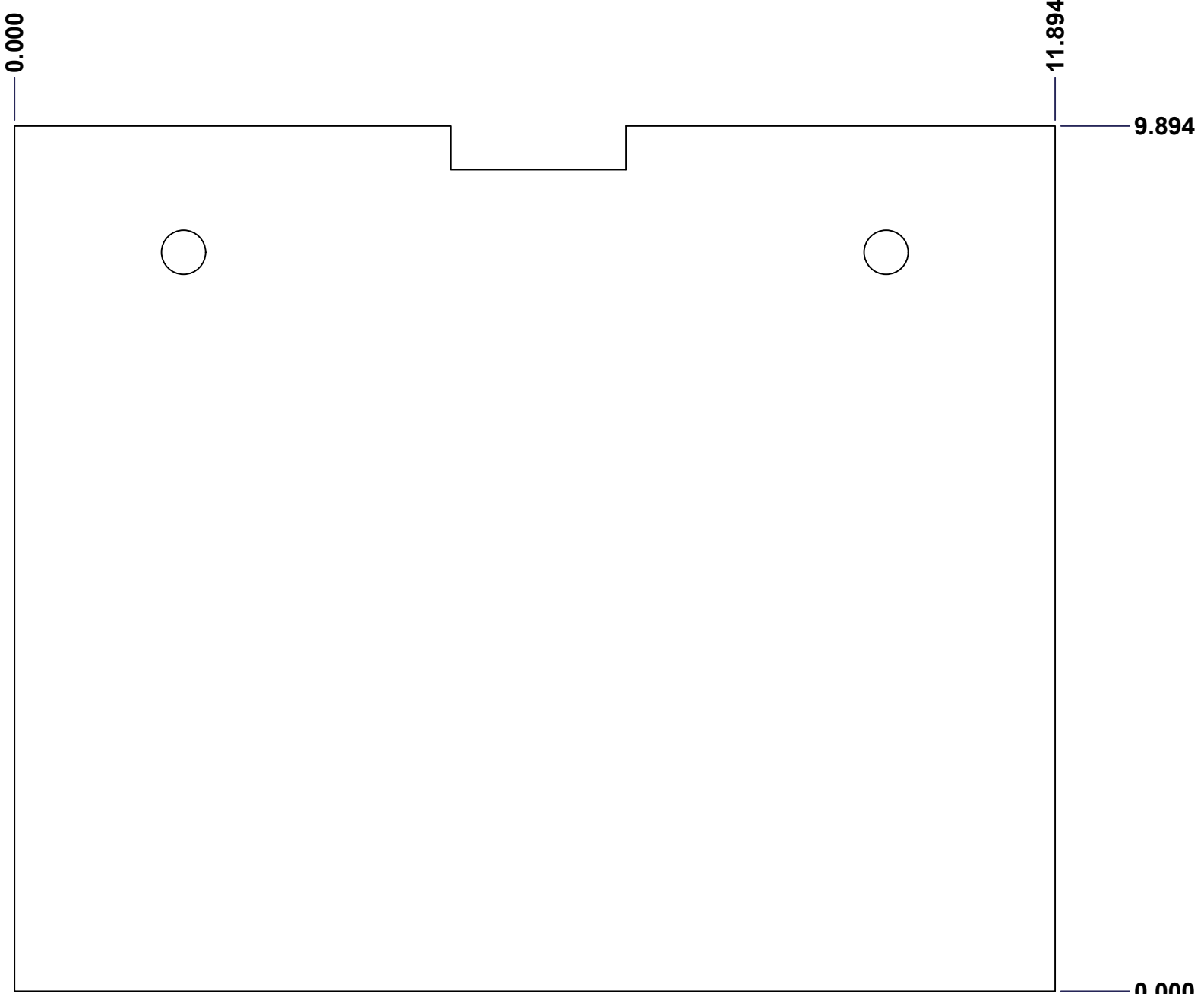
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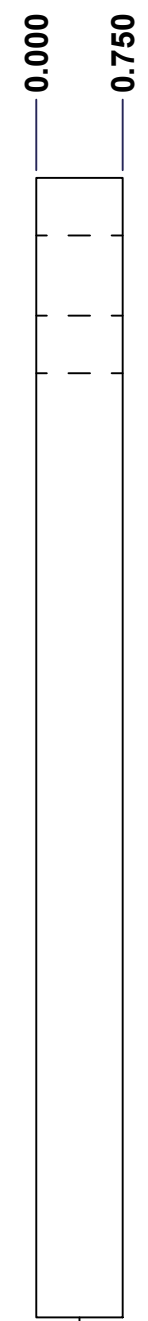
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TOP

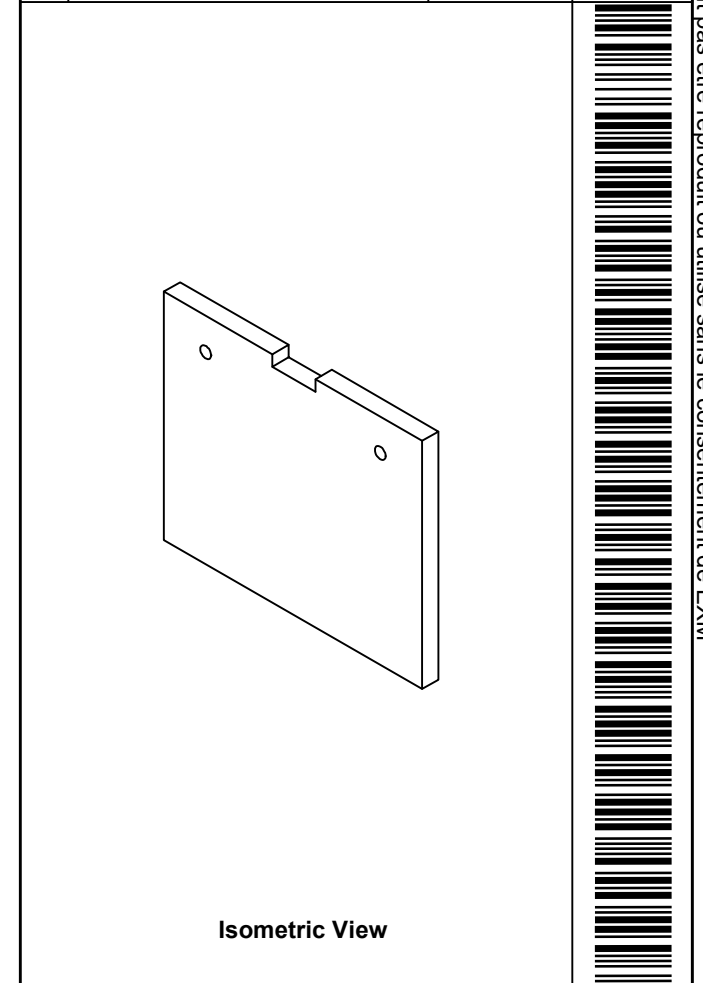


FRONT



RIGHT

No.	Revisions	Date	By/Par

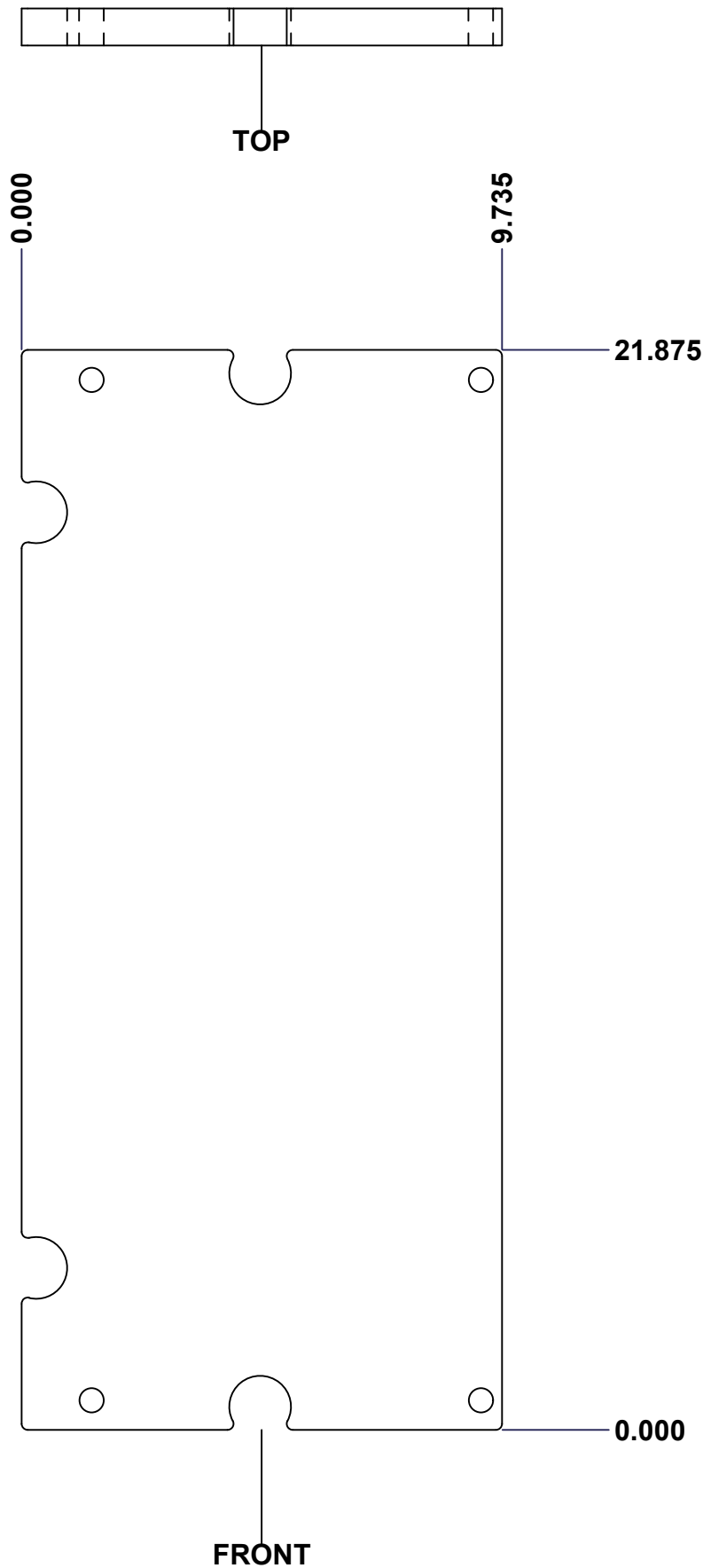


<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Smooth
Description 5412ESPR 24" x 12"Bottom Insulation	
Detail Rev.	
Part Number Numéro Pièce 5412ESPR241210THI-BT	Rev. 15 0

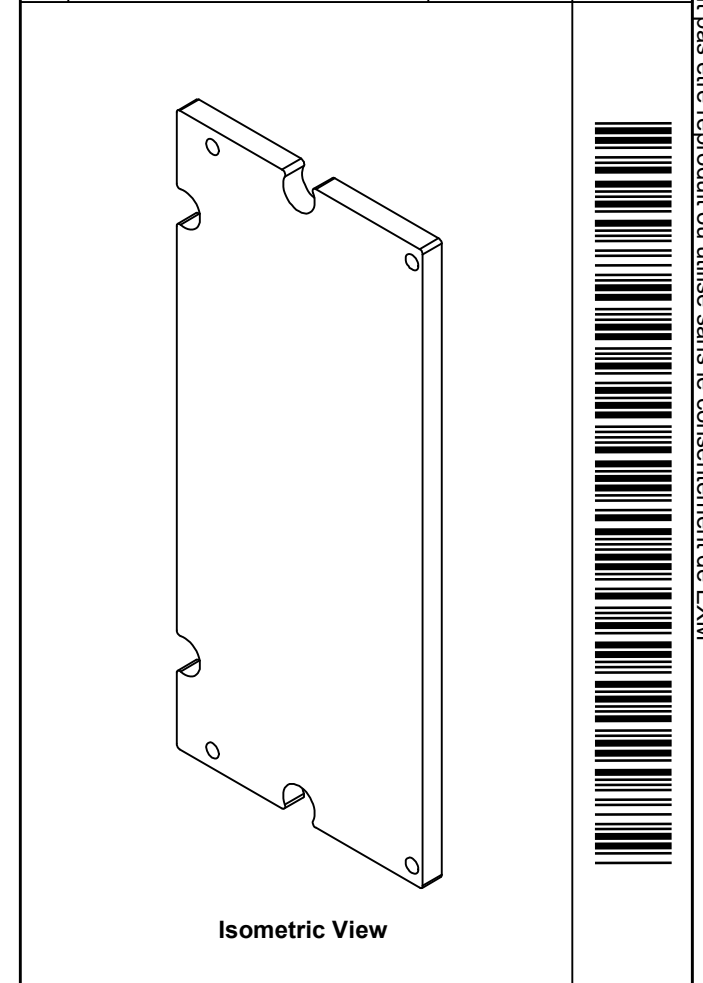
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No.	Revisions	Date	By/Par

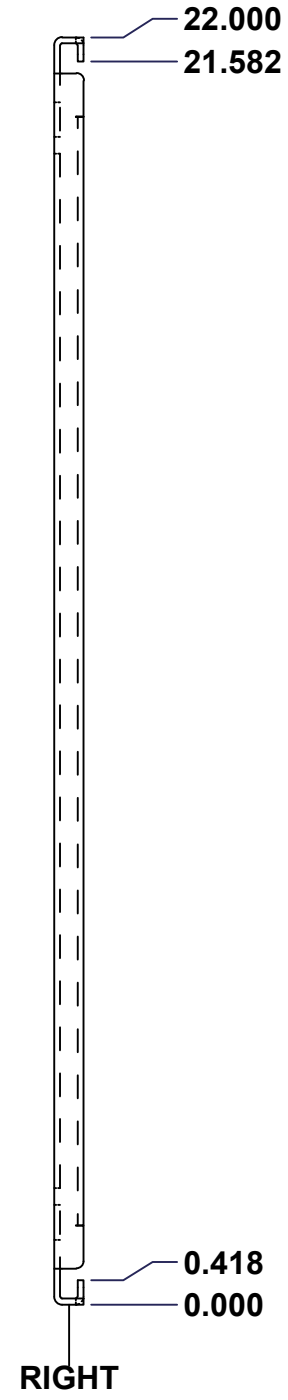
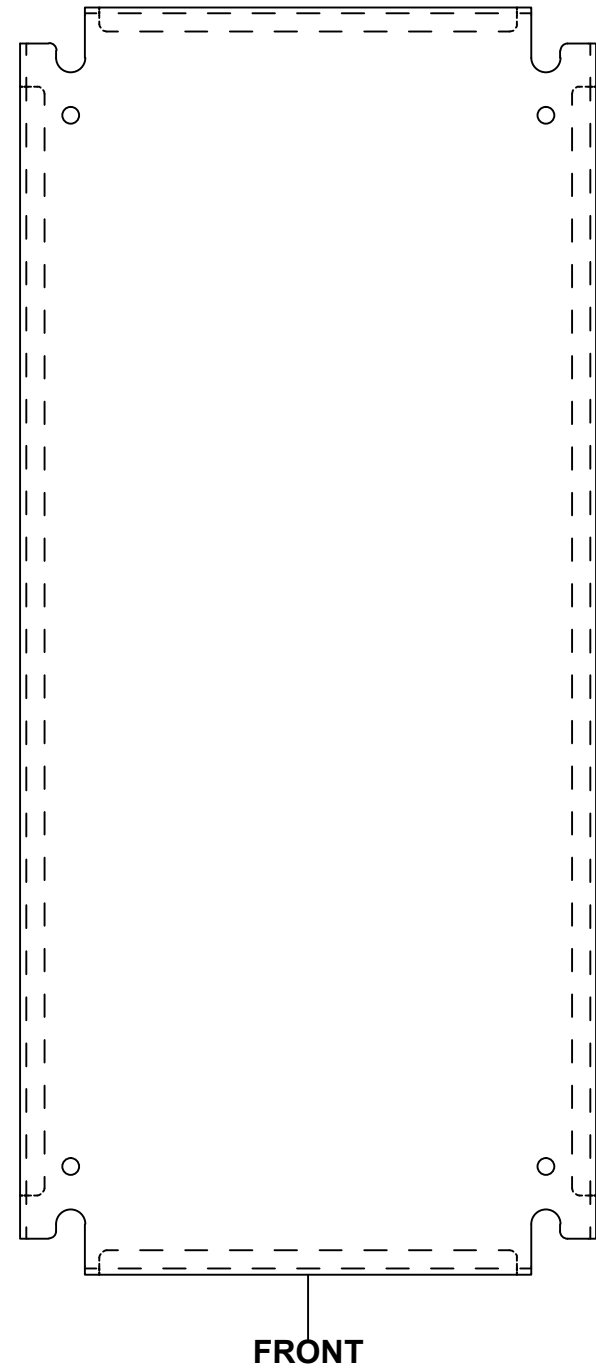
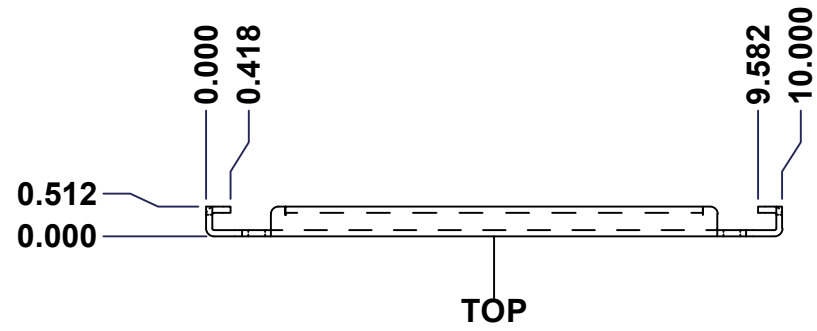


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESPR 24" x 12" Cover Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESPR241210THI-C		Rev. 16 0

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP2412G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2412G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

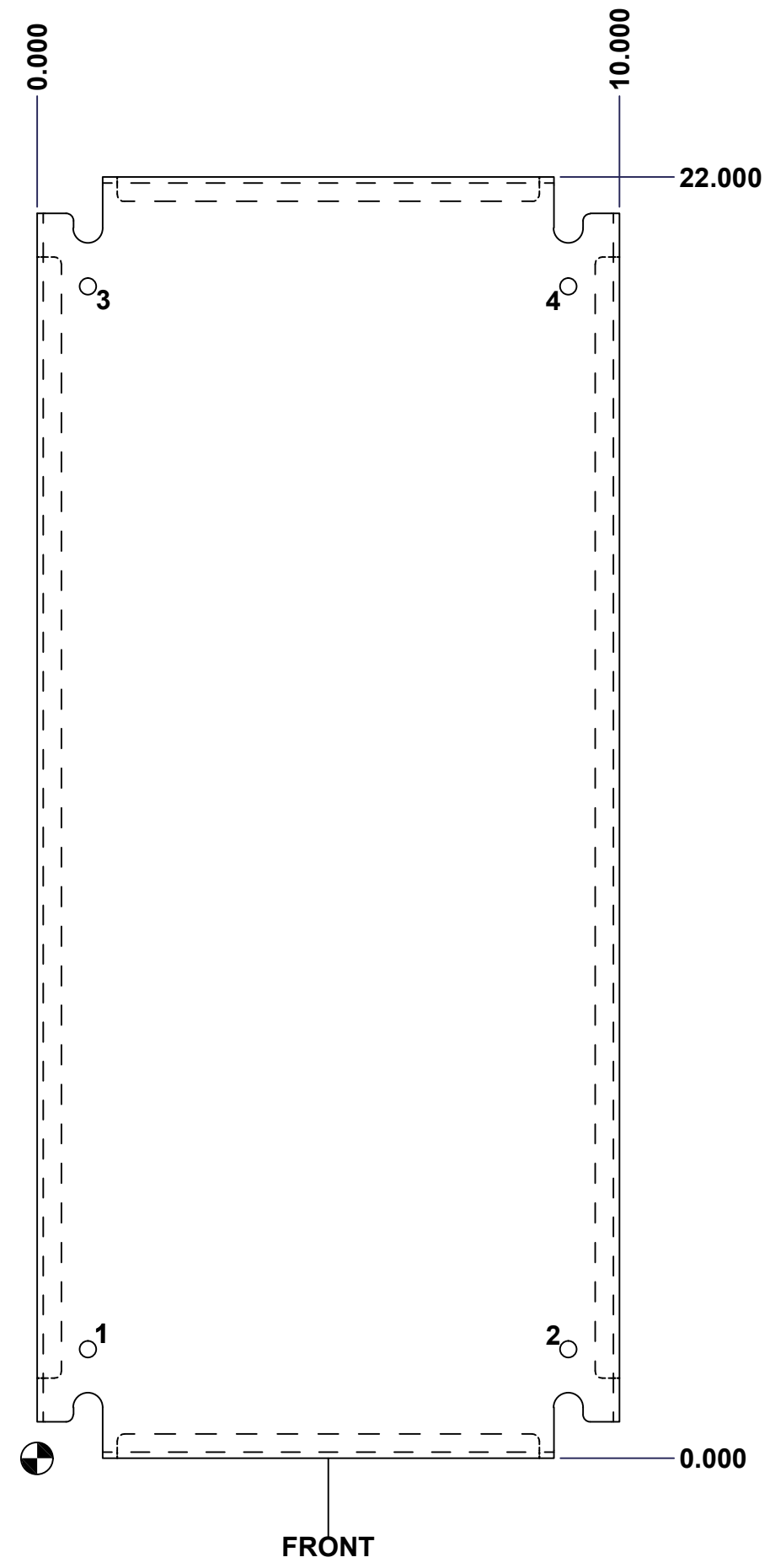
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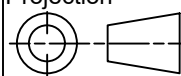
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	9.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	9.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description 881 SP - Inner Panel	Detail Rev.
Part Number Numéro Pièce 881 SP2412G	Rev. 0

2
2