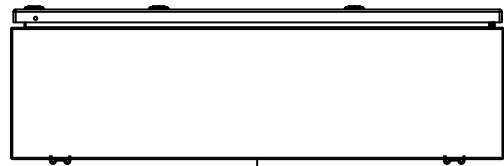
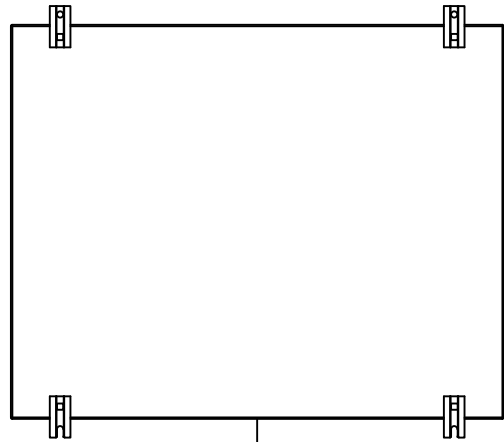


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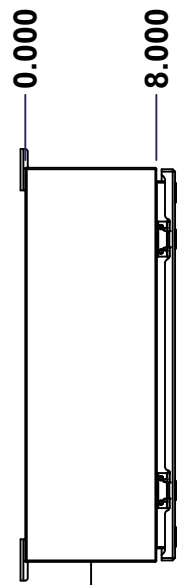
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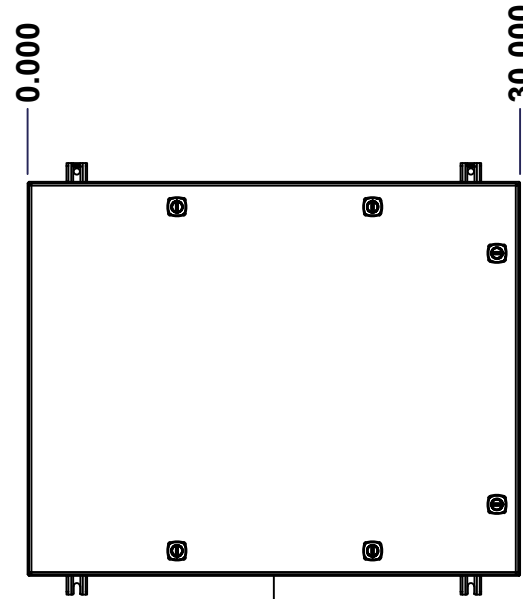
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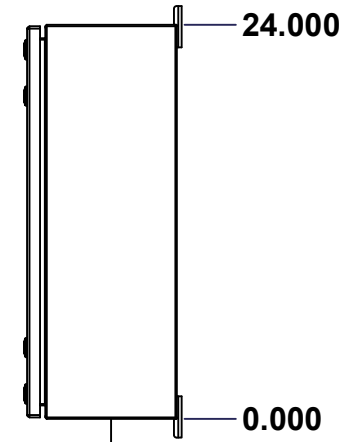
BACK



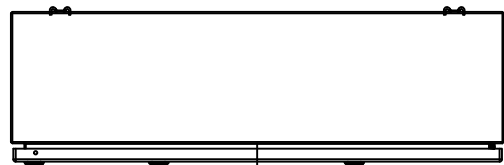
LEFT



FRONT

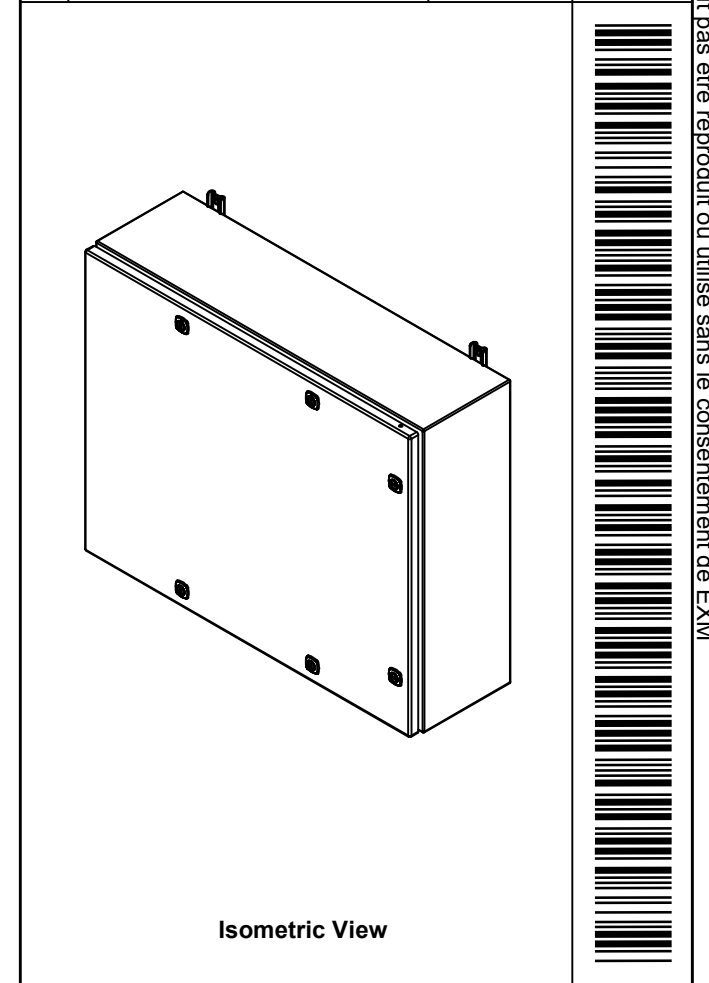



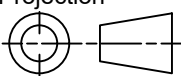
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Feb-25
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 24" x 30" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESPR243008TH	0	16

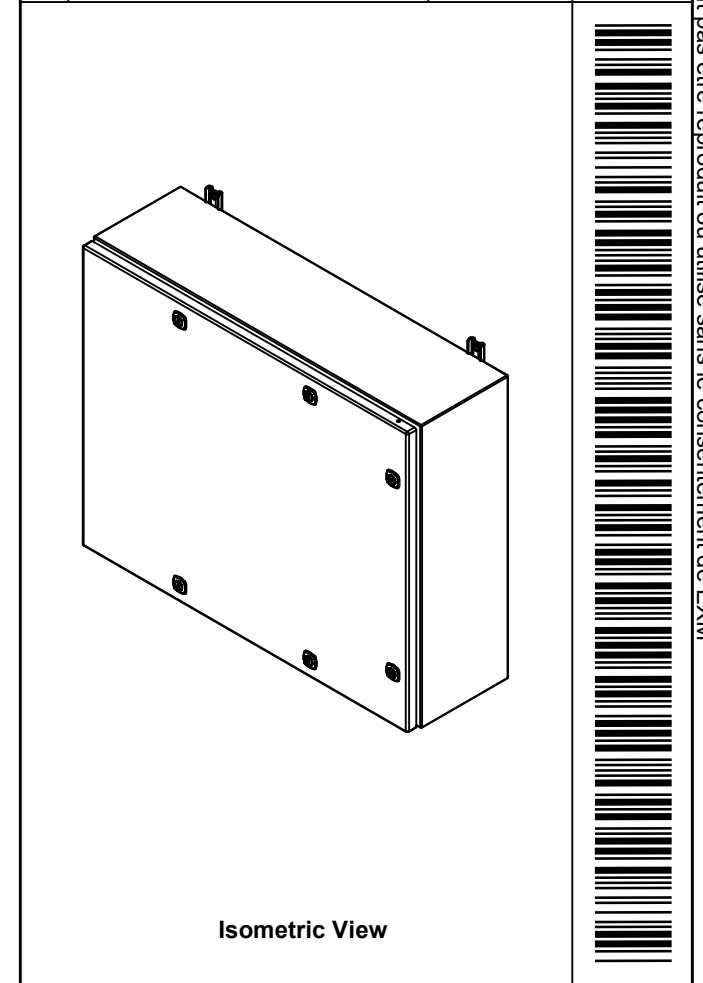
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par

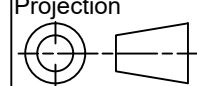




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Flatness
Aplatissement
Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 26-Feb-25
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

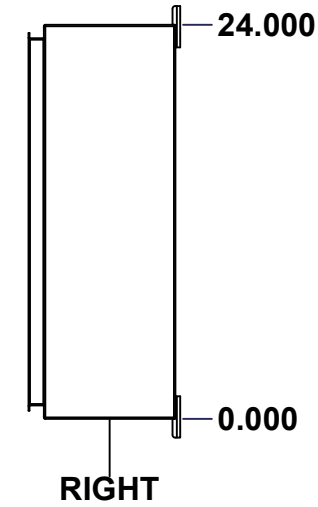
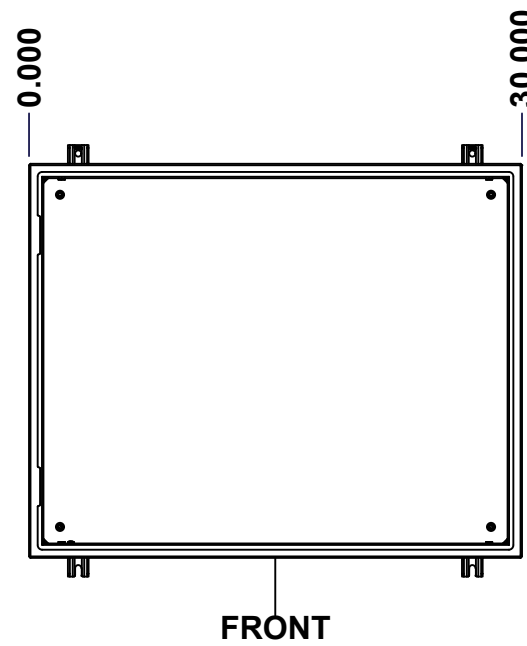
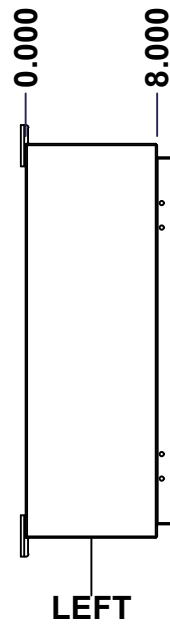
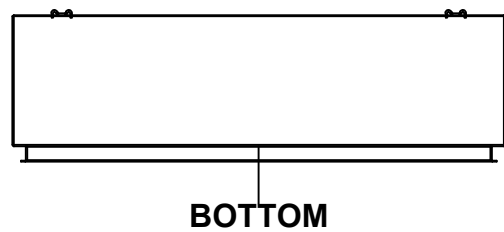
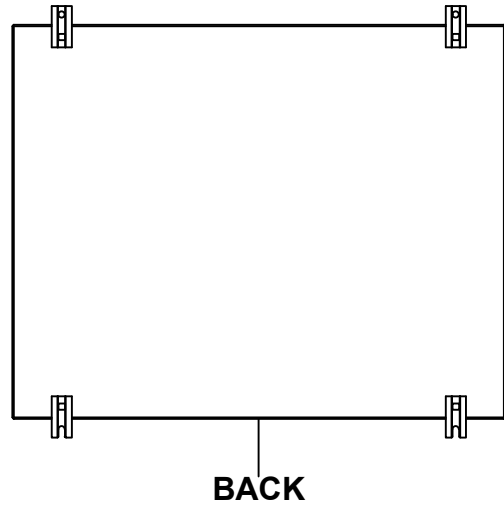
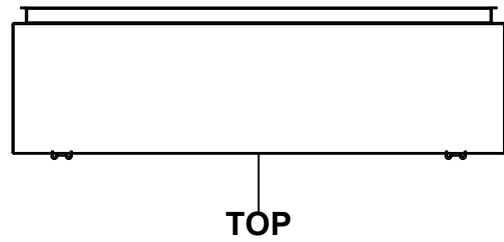
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3024G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESPR243008THC	0	5412ESPR 24" x 30" Cover
1	5412ESPR243008THB	0	5412ESPR 24" x 30" x 8" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

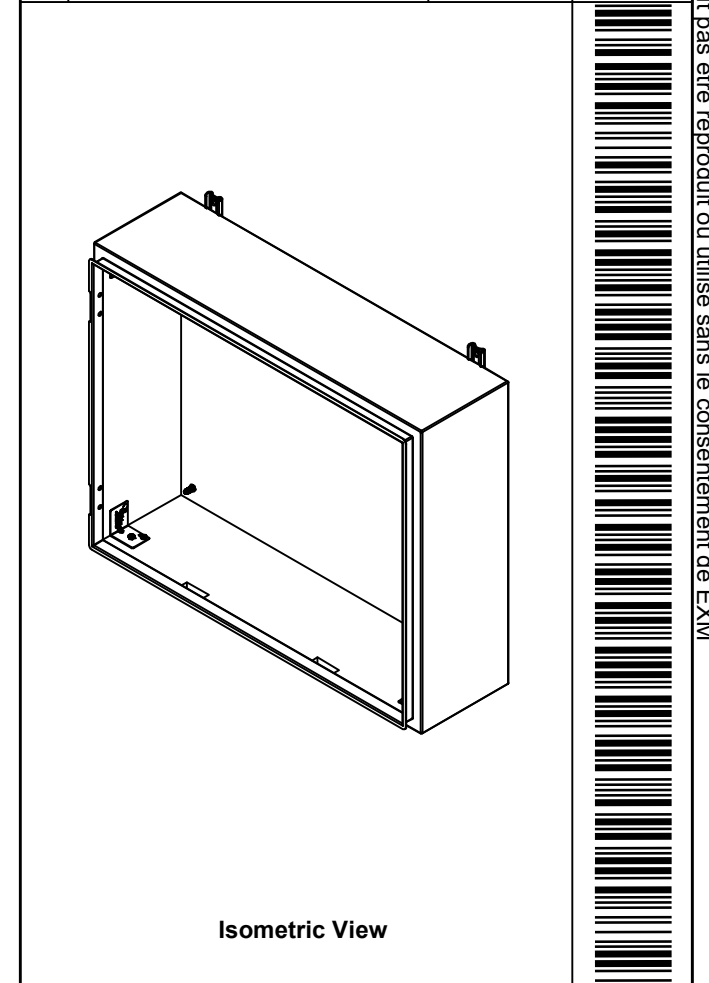
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESPR 24" x 30" x 8" Assembly	
Part Number / Numéro Pièce: 5412ESPR243008TH	Rev. 0
2 / 16	


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No.	Revisions	Date	By/Par



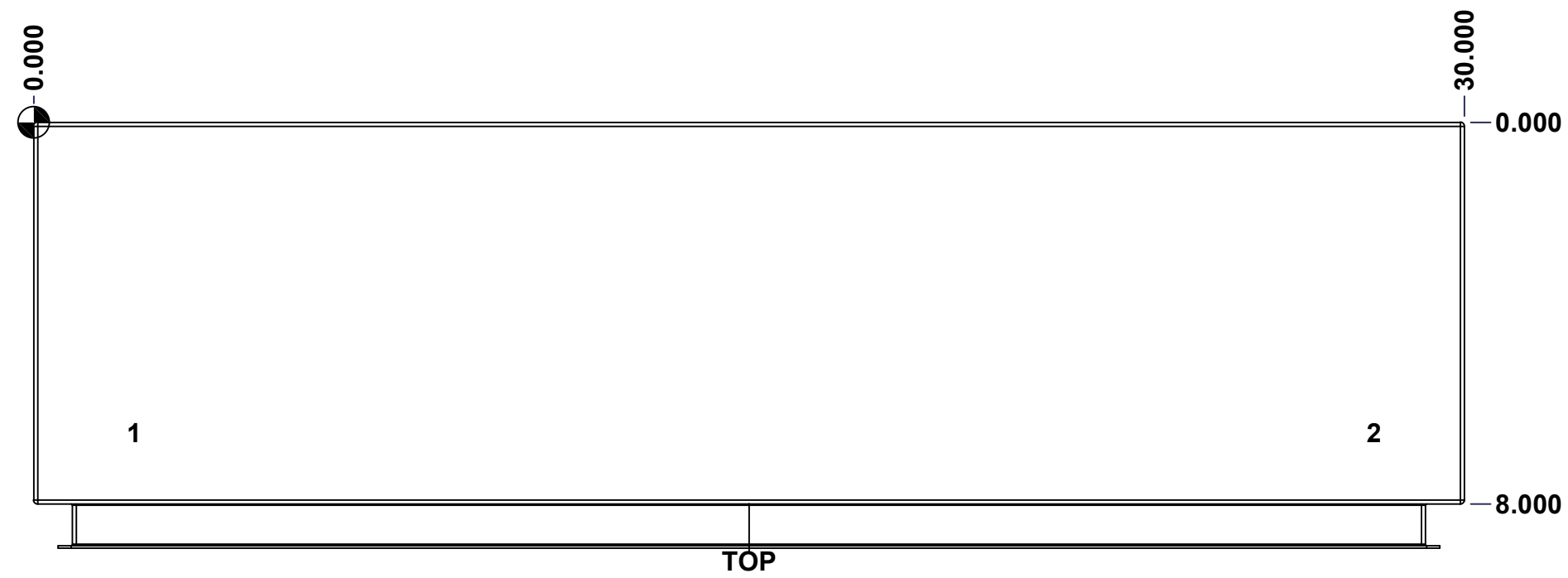
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 26-Feb-25	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESPR 24" x 30" x 8" Body			Detail Rev.
Part Number Numéro Pièce 5412ESPR243008THB		Rev. 0	3 16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)

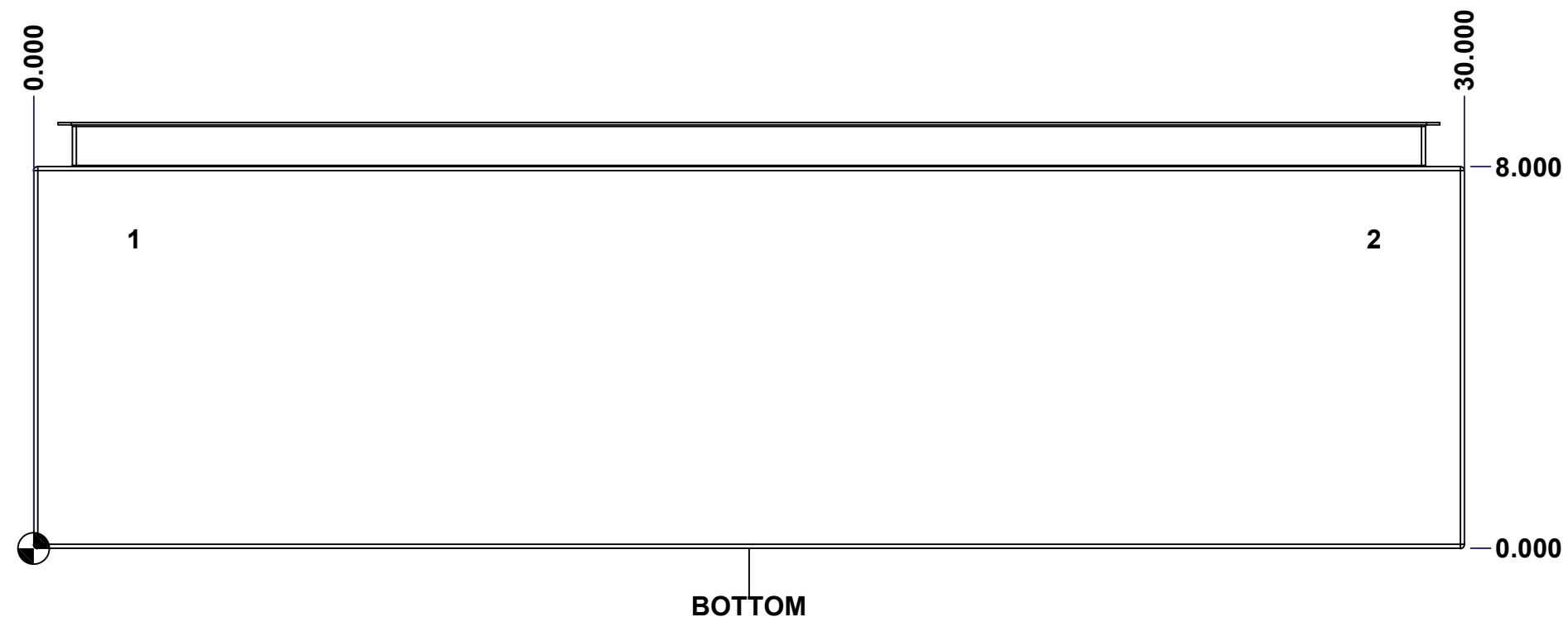


	Description	Status
	5412ESPR 24" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR243008THB	0 / 4
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)

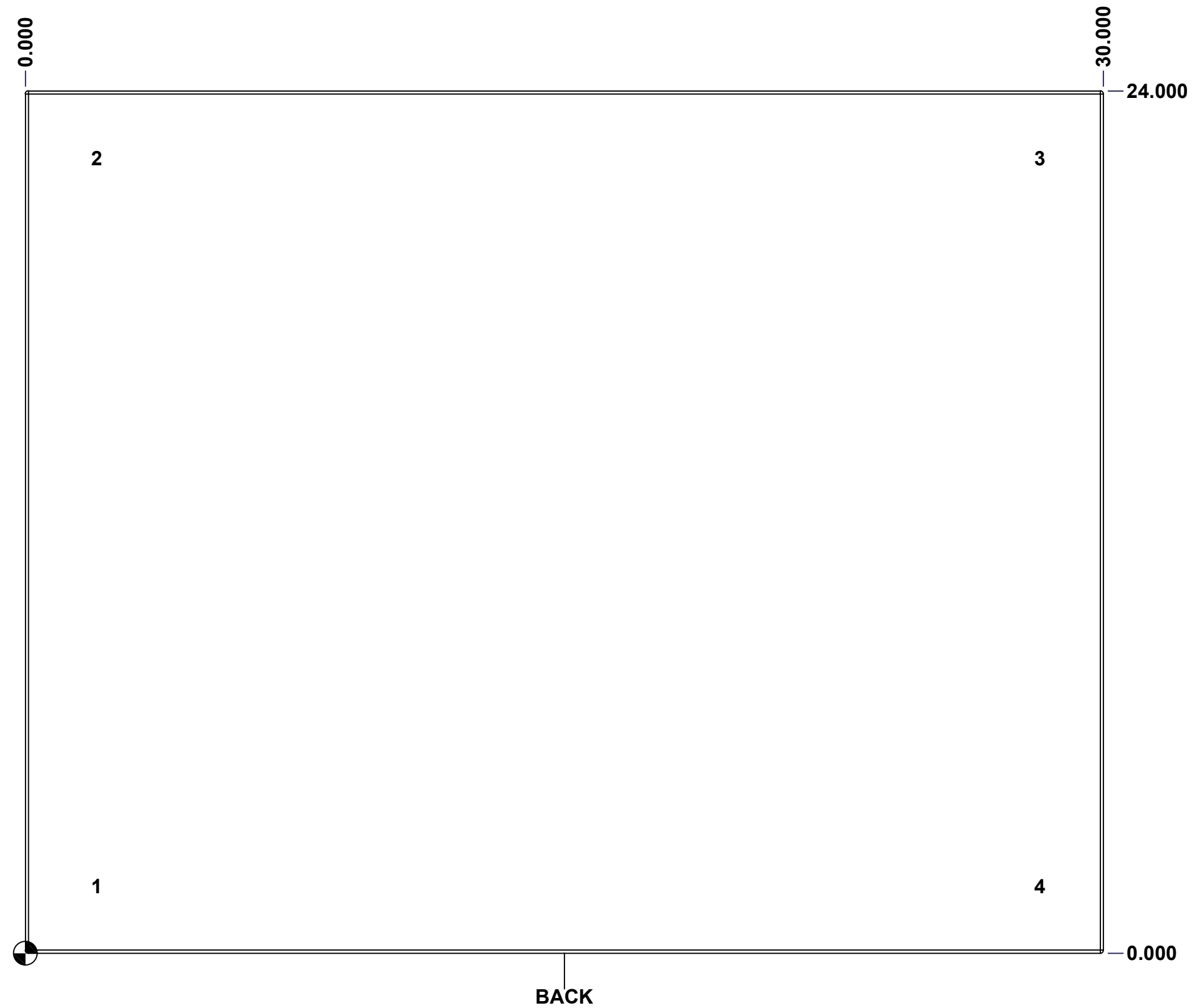


	Description	Status
	5412ESPR 24" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR243008THB	0 / 5
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	28.125	22.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)

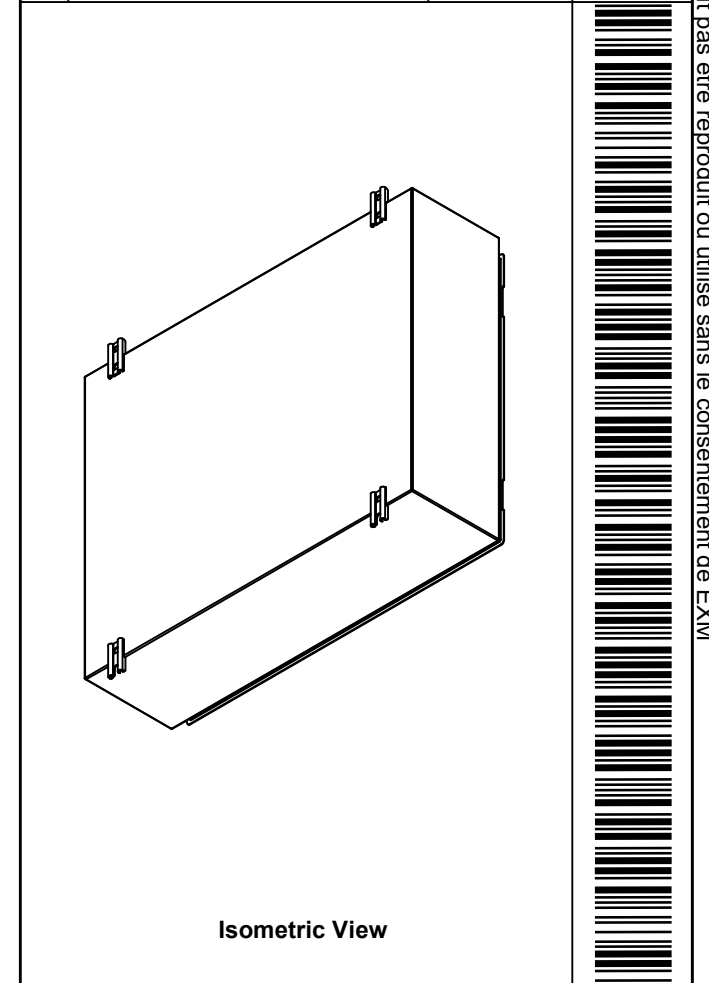


	Description	Status
	5412ESPR 24" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR243008THB	0 / 6
		16

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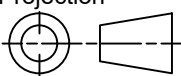
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No.	Revisions	Date	By/Par



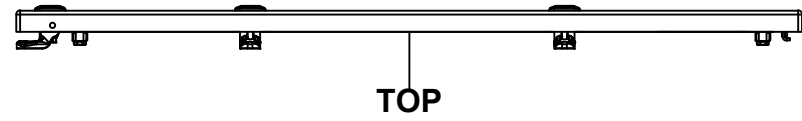
Isometric View

1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESPR243008THI-RS	0	5412ESPR 24" x 30" Right Insulation
1	5412ESPR243008THI-LS	0	5412ESPR 24" x 30" Left Insulation
1	5412ESPR243008THI-BT	0	5412ESPR 24" x 30"Bottom Insulation
1	5412ESPR243008THI-TP	0	5412ESPR 24" x 30"Top Insulation
1	5412ESPR243008THI-B	0	5412ESPR 24" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot (Close)
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Open)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESPR243008THB-P	0	5412ESPR 24" x 30" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

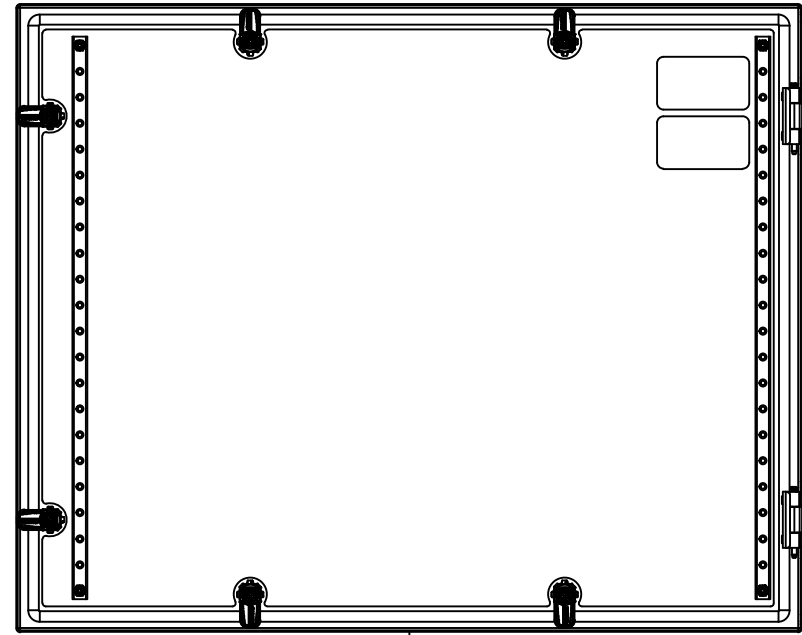
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 26-Feb-25
Customer Client Drawn By Dessiné Par BoxCad: BoxCad		Date 26-Feb-25
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESPR 24" x 30" x 8" Body		Detail Rev.
Part Number Numéro Pièce 5412ESPR243008THB		Rev. 7 0
		16

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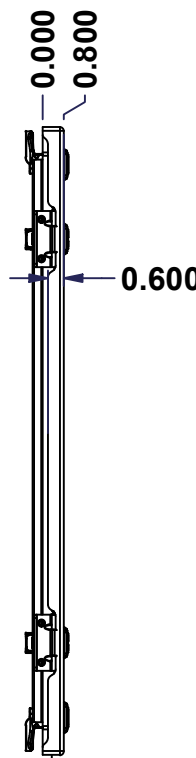
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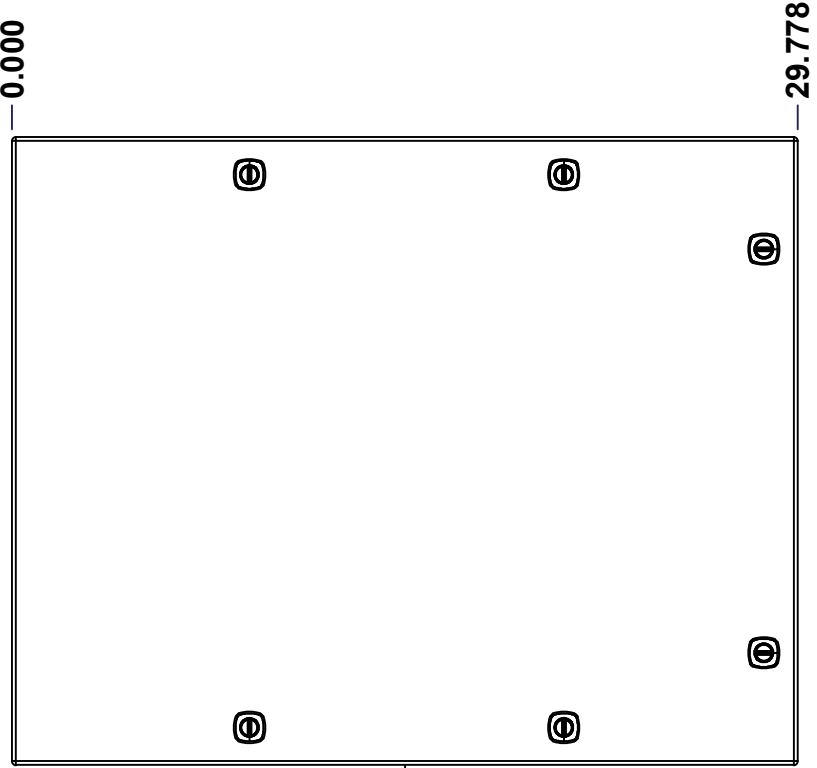
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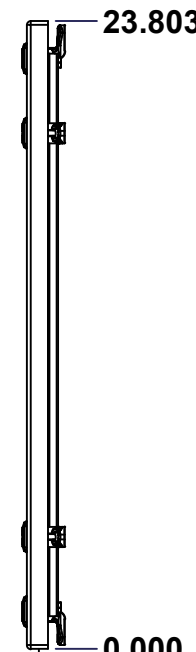
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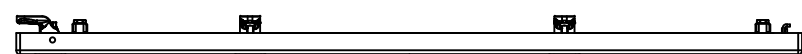
LEFT



FRONT

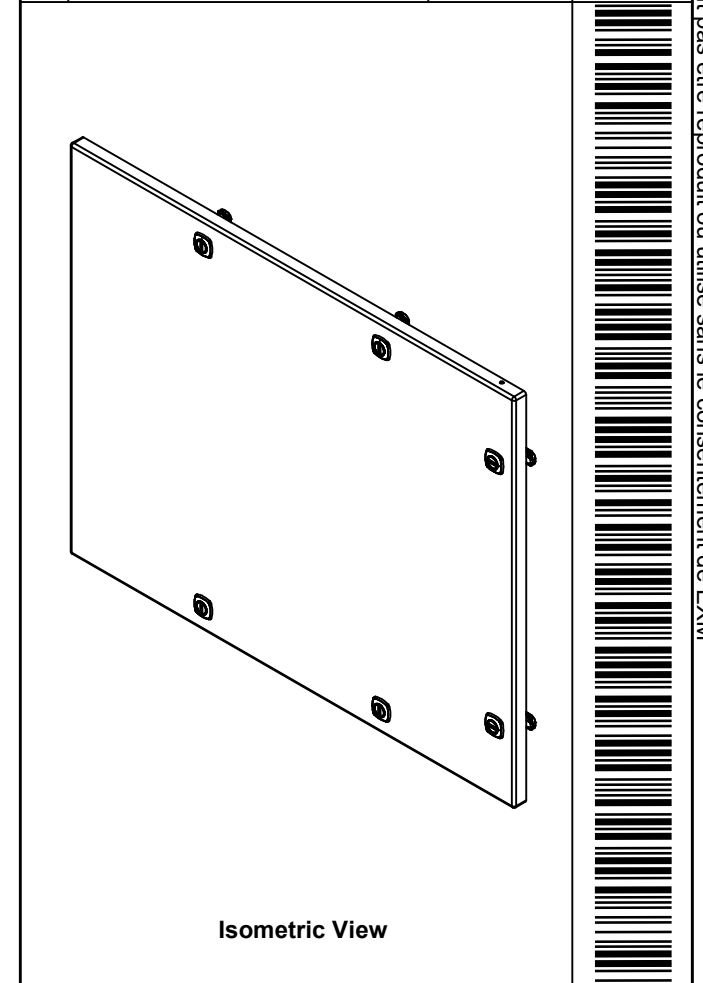


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 26-Feb-25
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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Description: 5412ESPR 24" x 30" Cover	Detail Rev.
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Part Number / Numéro Pièce: 5412ESPR243008THC	Rev. 0	8	16
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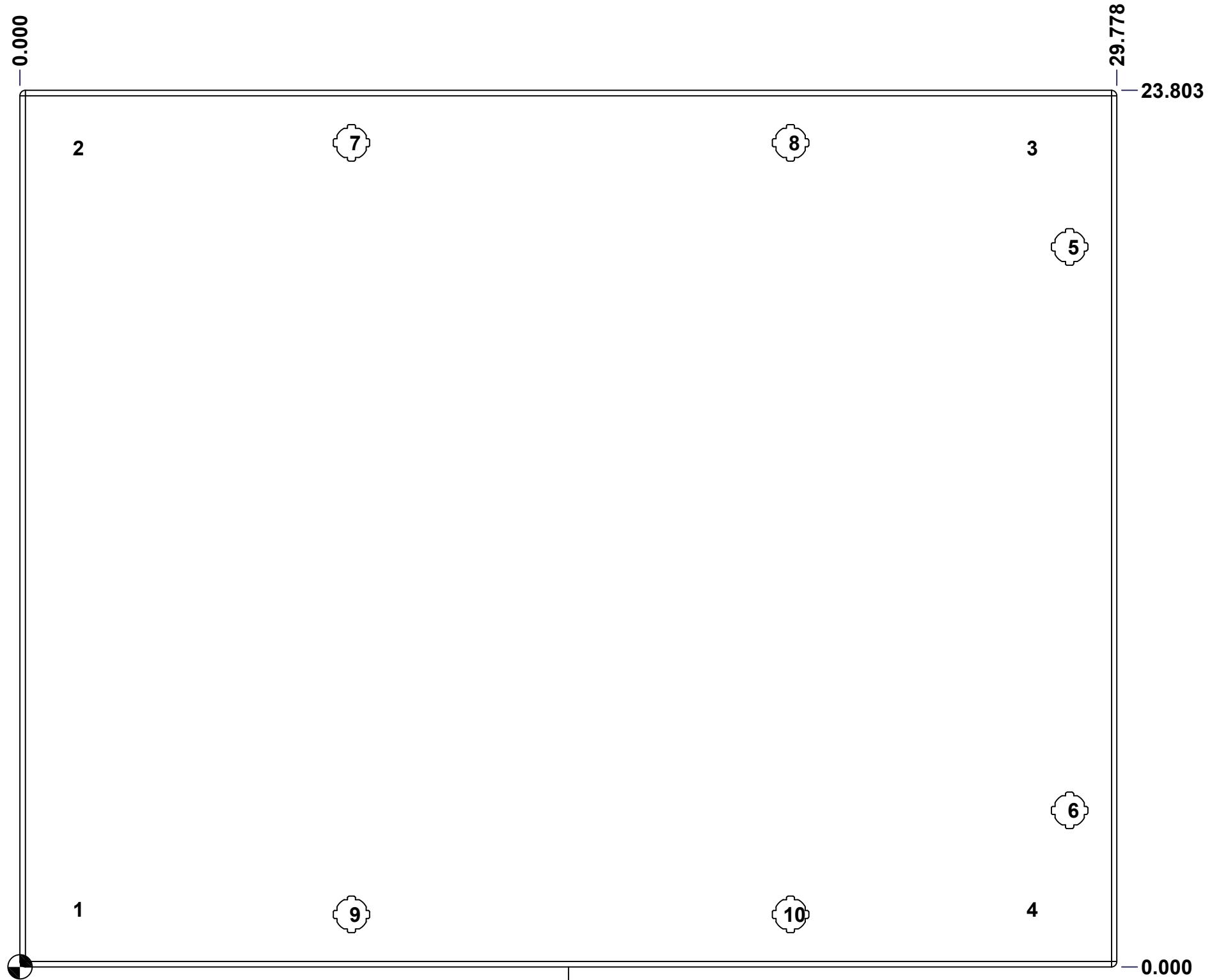
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	27.377	22.236	STUD M6 x 18mm (Inside)
4	27.377	1.567	STUD M6 x 18mm (Inside)

5	28.494	19.553	LOCK 880 SCQ4-SL @ 0.0°
6	28.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
7	9.000	22.379	LOCK 880 SCQ4-SL @ 90.0°
8	20.918	22.379	LOCK 880 SCQ4-SL @ 90.0°
9	9.000	1.424	LOCK 880 SCQ4-SL @ 270.0°
10	20.918	1.424	LOCK 880 SCQ4-SL @ 270.0°



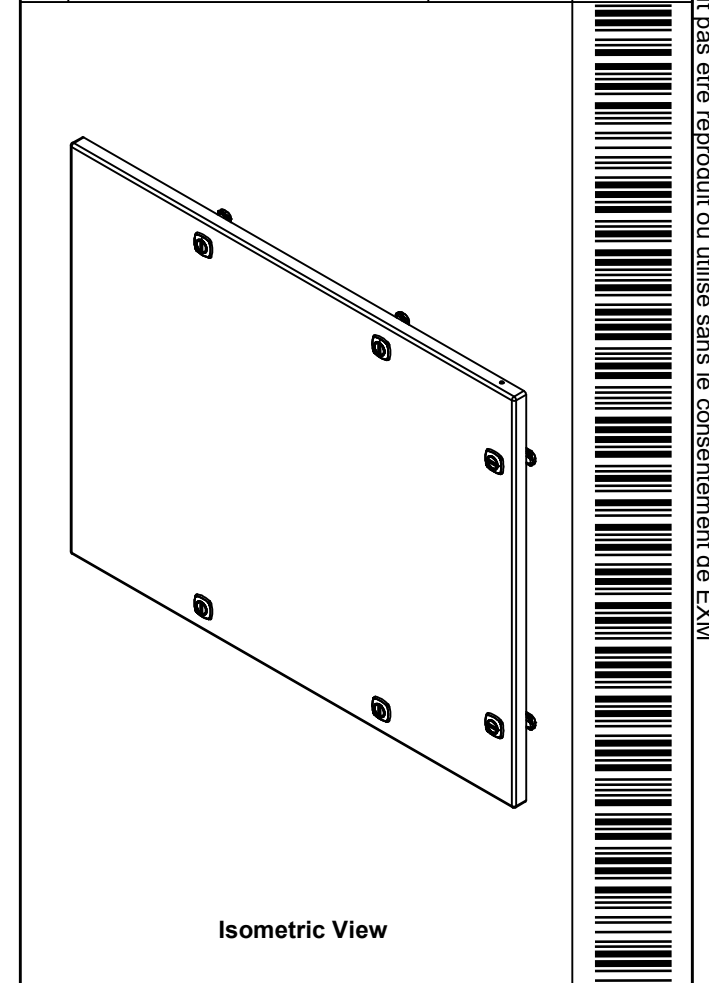
FRONT

	Description	Status
	5412ESPR 24" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR243008THC	0 / 9
		16

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par	Date 26-Feb-25

Material
Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412ESPR 24" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce
5412ESPR243008THC

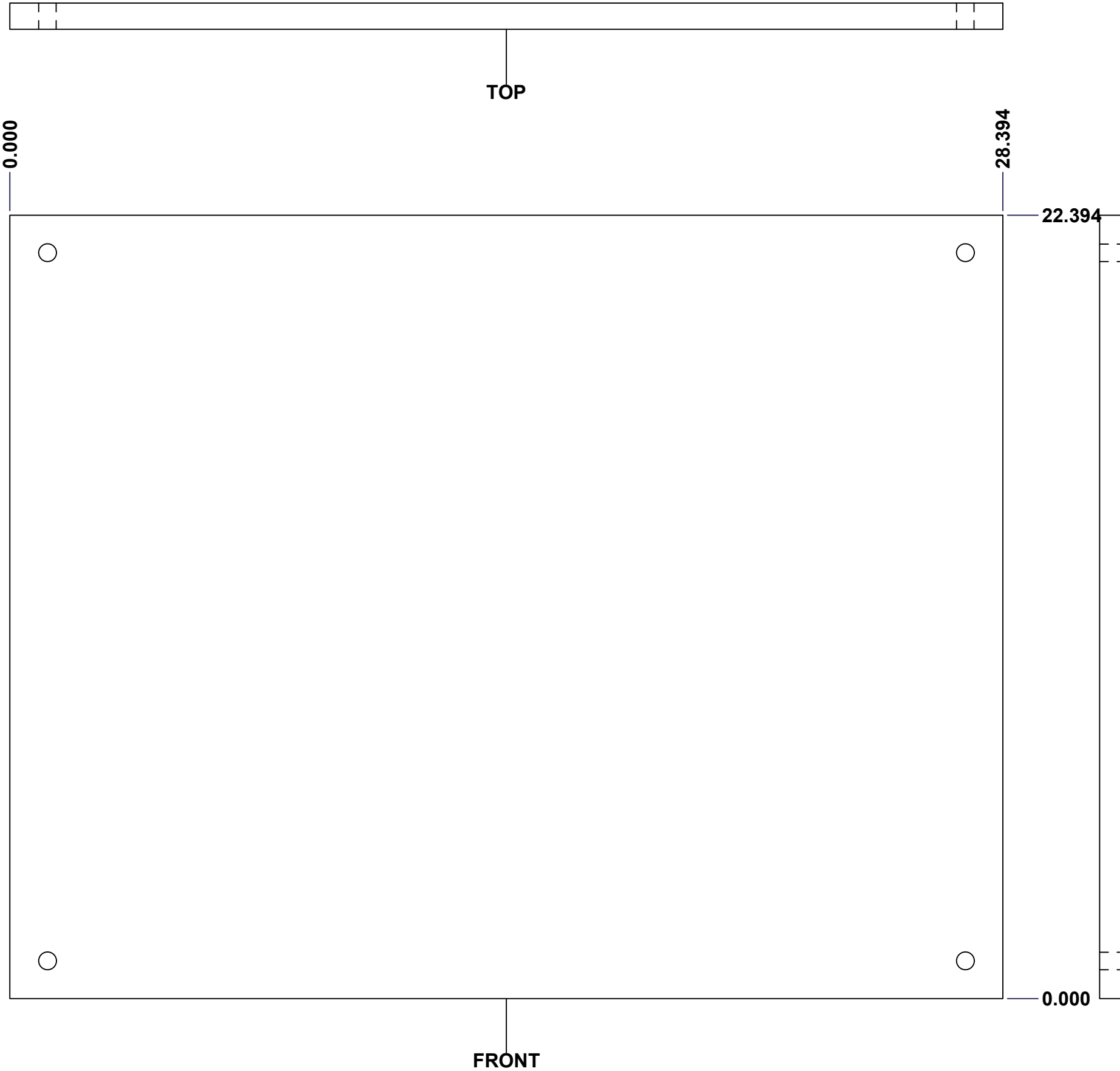
Rev. **0**

10
16

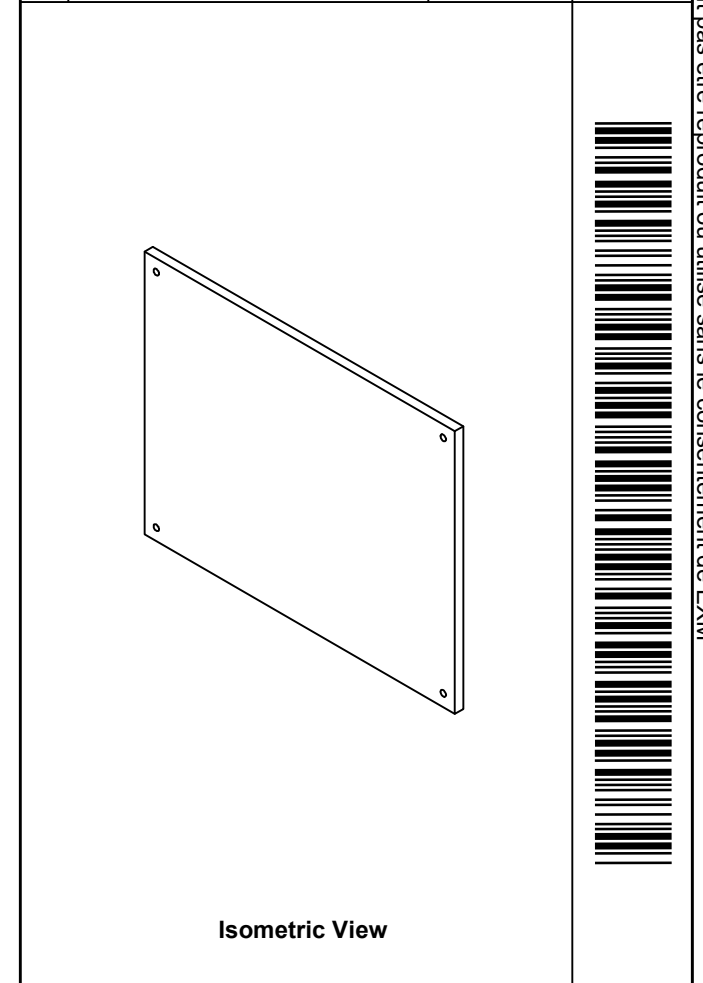
QTY	Part Number	Rev	Description
6	STK-K-12500	19	5412 ES 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESPR243008THI-C	0	5412ESPR 24" x 30" Cover Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESPR243008THG	0	5412ESPR 24" x 30" Cover Gasket Part
1	5412ESPR243008THC-P	0	5412ESPR 24" x 30" Cover Part
2	STK-A-33005PR	1	5412 ESPR Hinge 180° (Body Part)
Parts List			


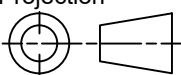
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No.	Revisions	Date	By/Par



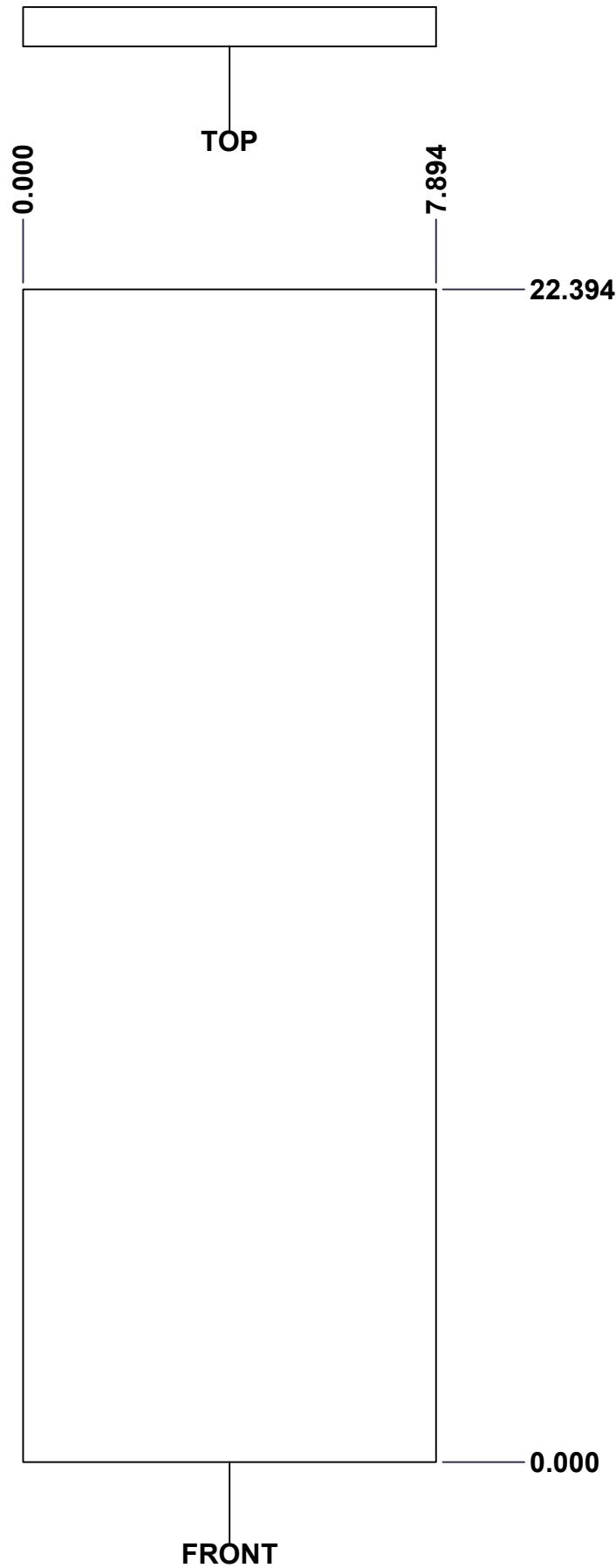
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESPR 24" x 30" Back Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 / 16

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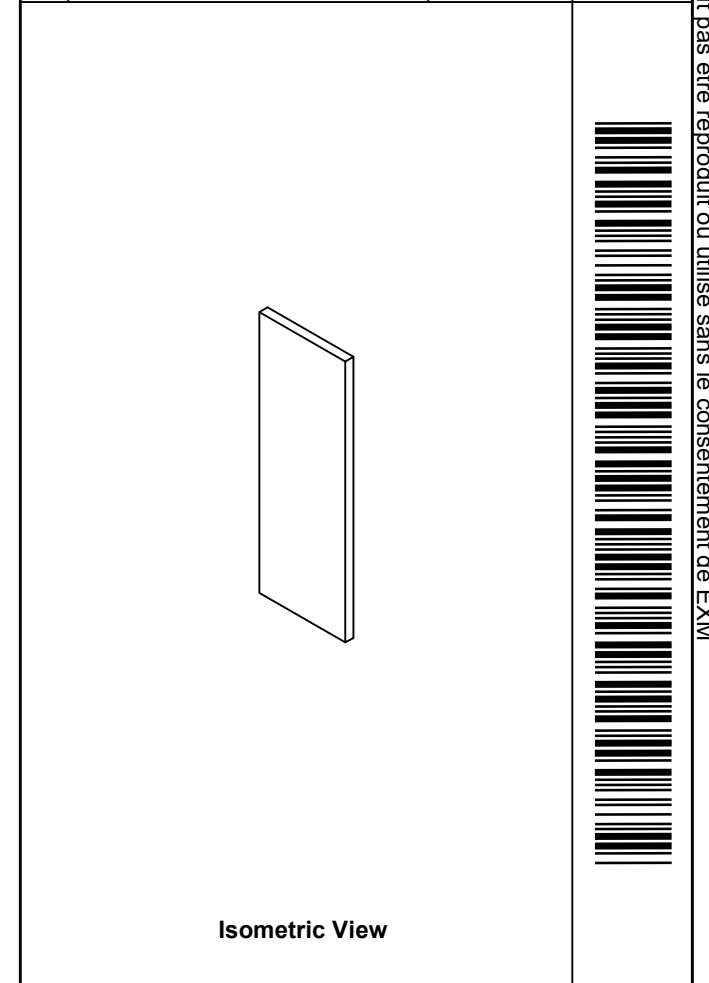
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No.	Revisions	Date	By/Par

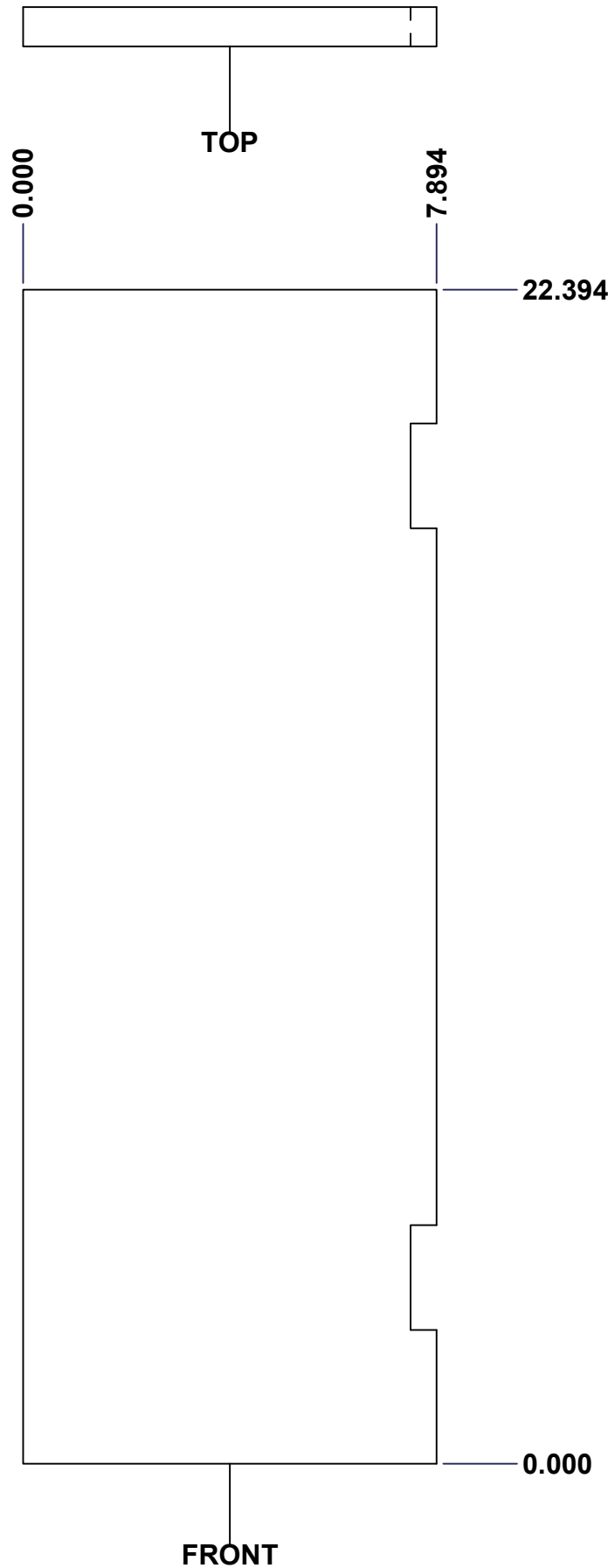


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	
5412ESPR243008TH-LS		0	12
			16

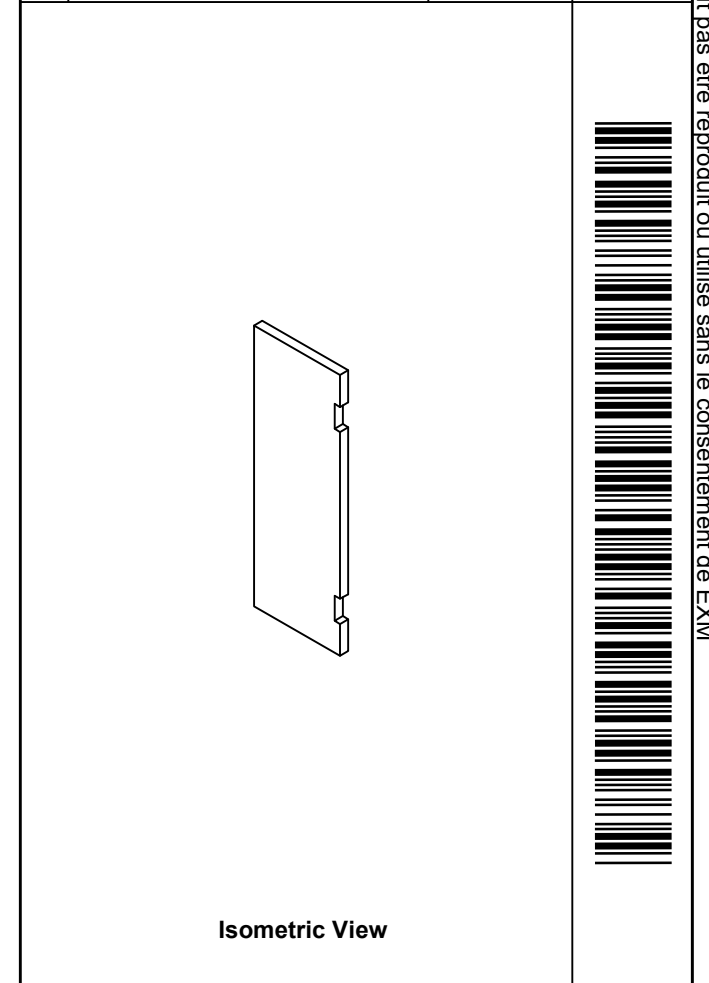
SEE BILL OF MATERIAL ON LAST PAGE


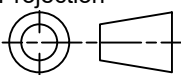
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No.	Revisions	Date	By/Par



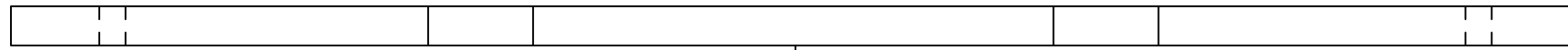
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESPR 24" x 30" Right Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	13 16

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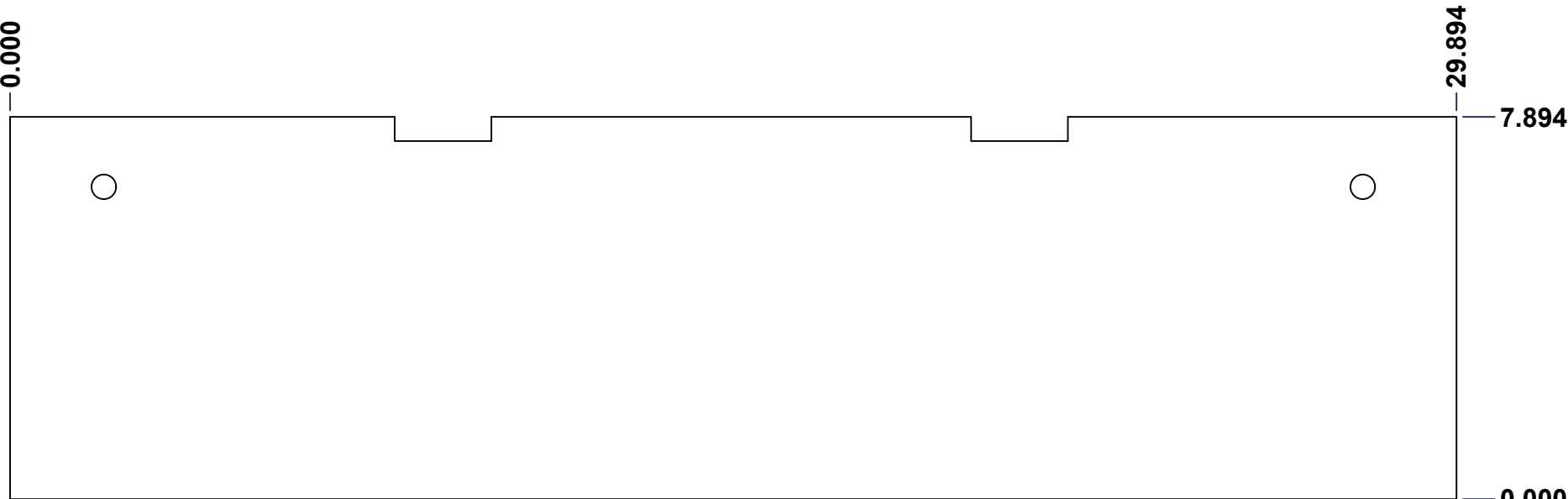
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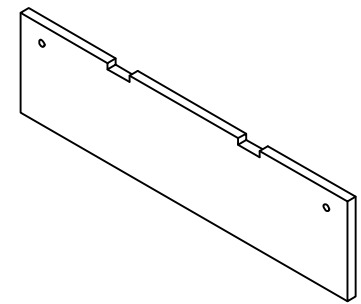
TOP



FRONT




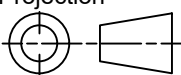
RIGHT



Isometric View



No.	Revisions	Date	By/Par

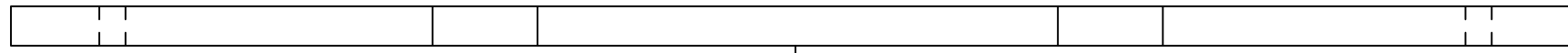
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 24" x 30"Top Insulation		
Part Number Numéro Pièce	Rev. 0	14 / 16

SEE BILL OF MATERIAL ON LAST PAGE

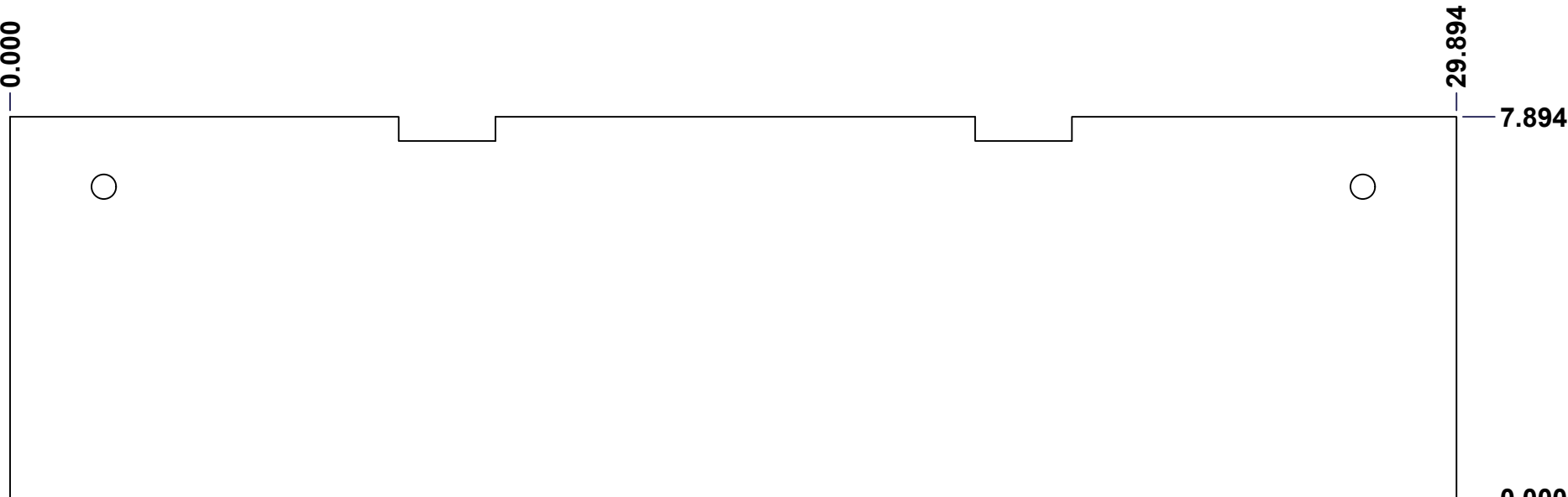
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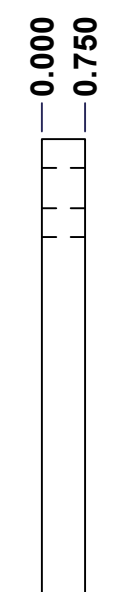
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TOP

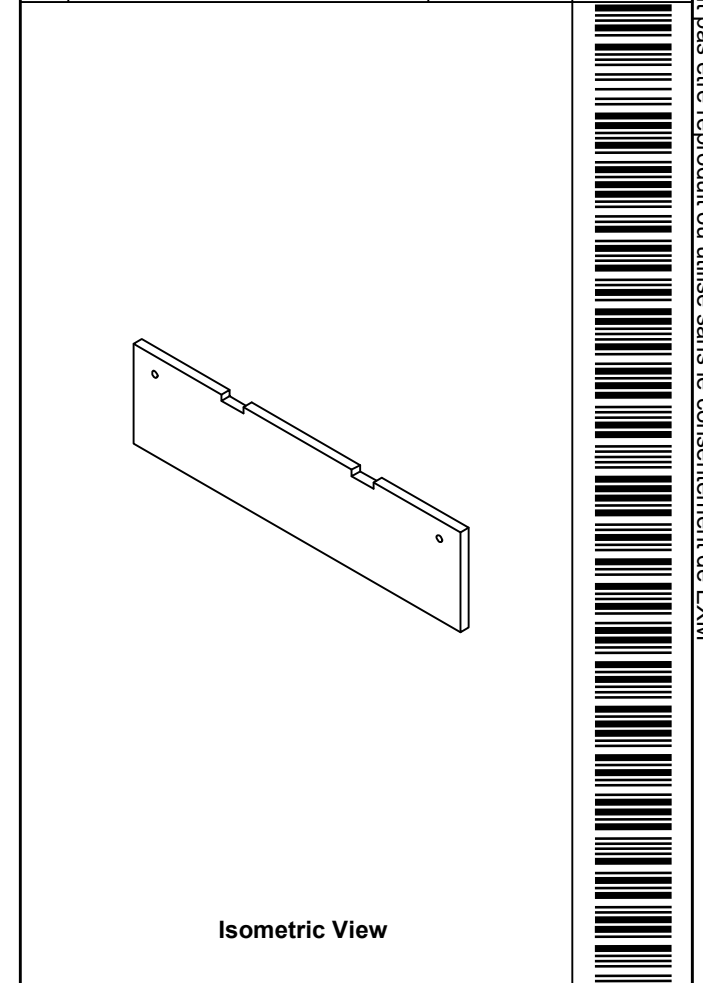



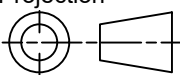
FRONT



RIGHT

No.	Revisions	Date	By/Par

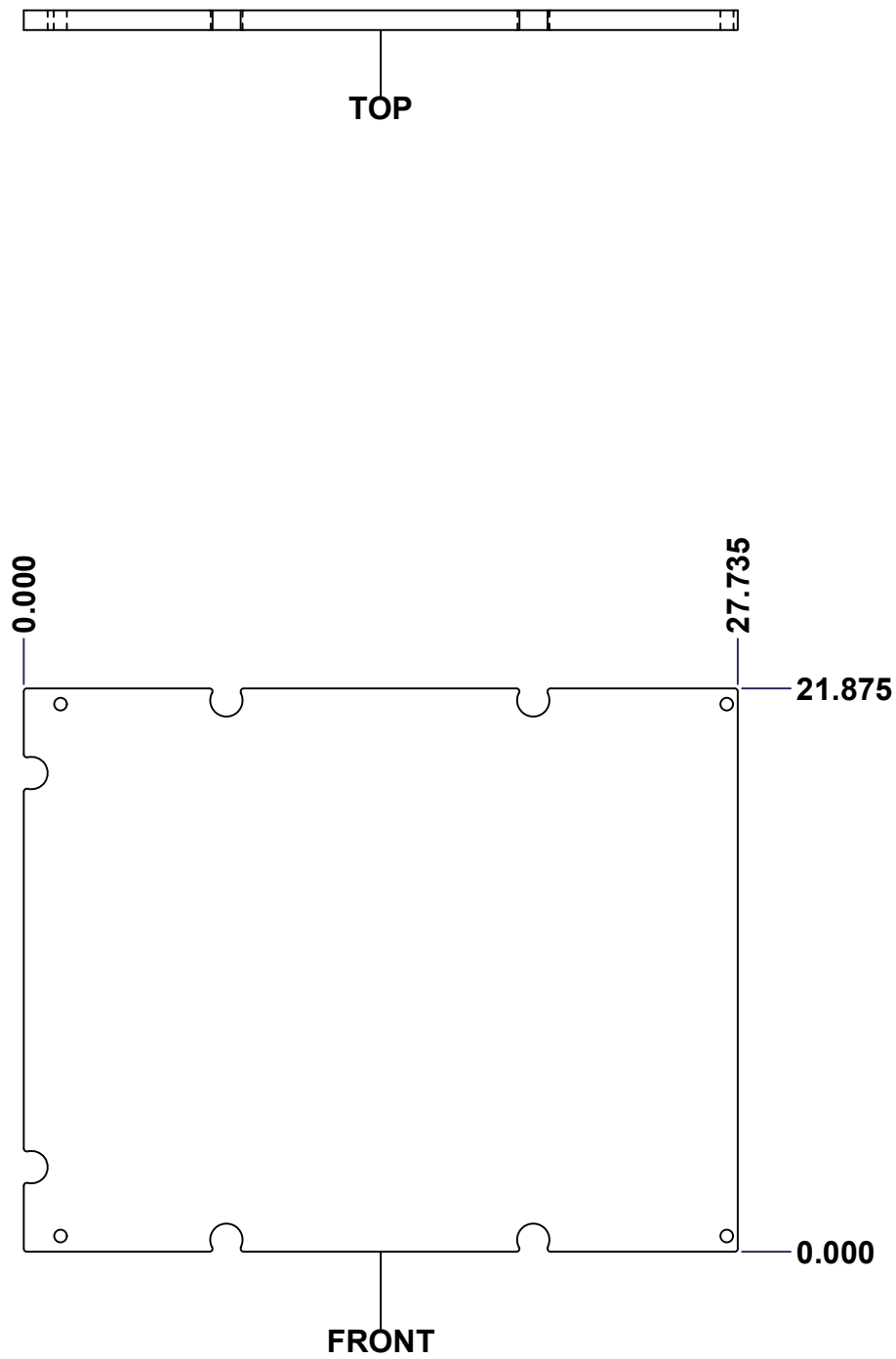


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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Smooth
Description 5412ESPR 24" x 30"Bottom Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESPR243008THI-BT	Rev. 15 0

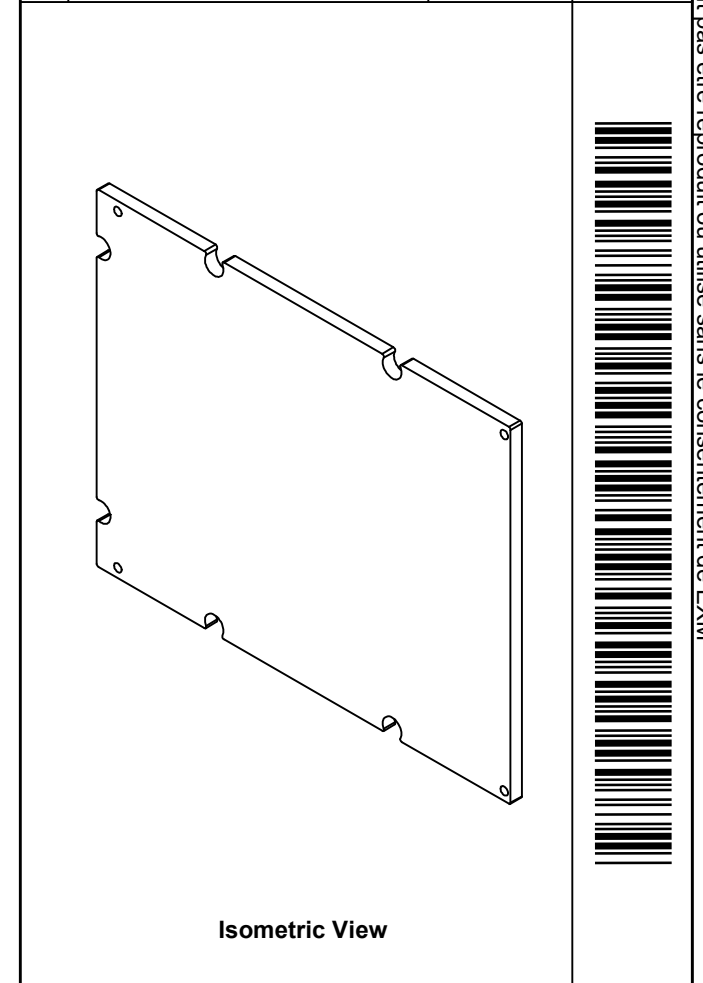
SEE BILL OF MATERIAL ON LAST PAGE


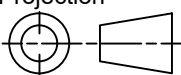
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No.	Revisions	Date	By/Par

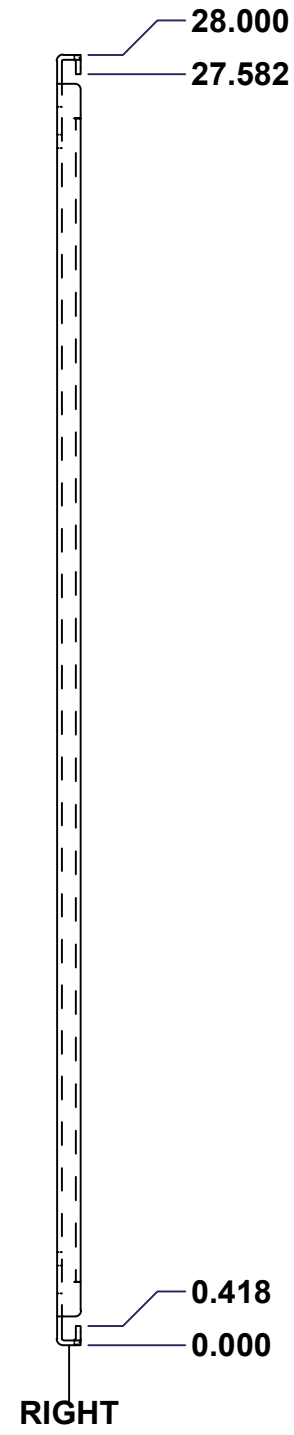
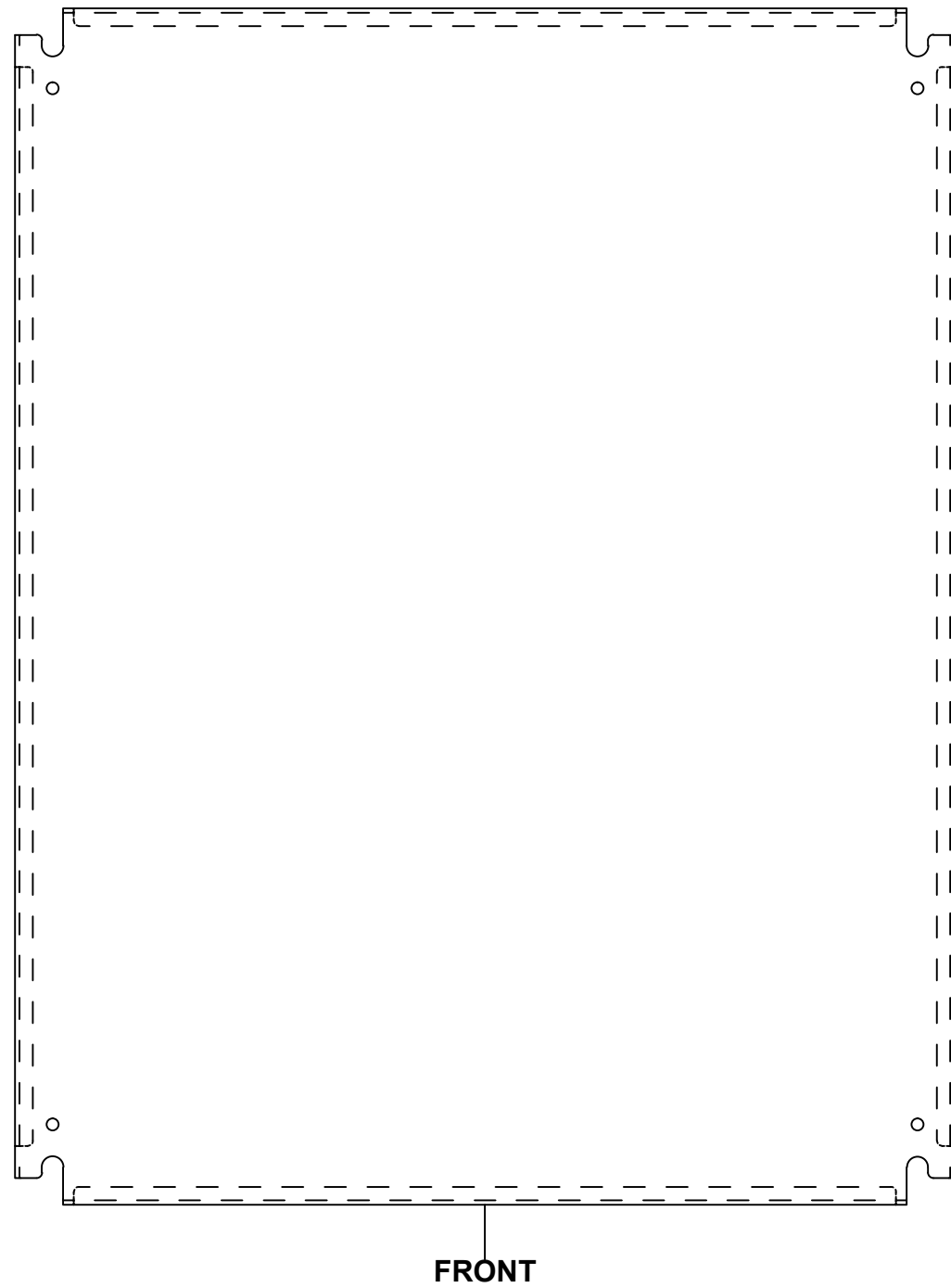
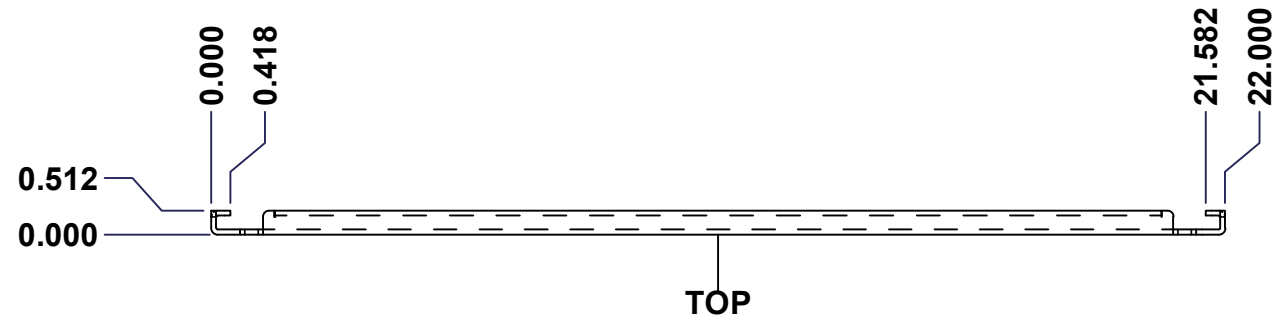


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESPR 24" x 30" Cover Insulation		
Part Number Numéro Pièce	Rev.	16
5412ESPR243008THI-C	0	16

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev. 0	1/2
881 SP3024G		

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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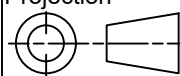
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	21.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev. 0	2 / 2
881 SP3024G		