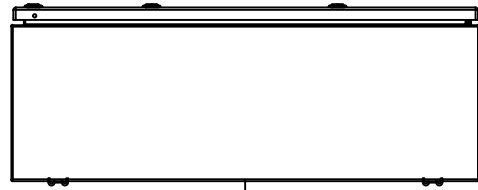
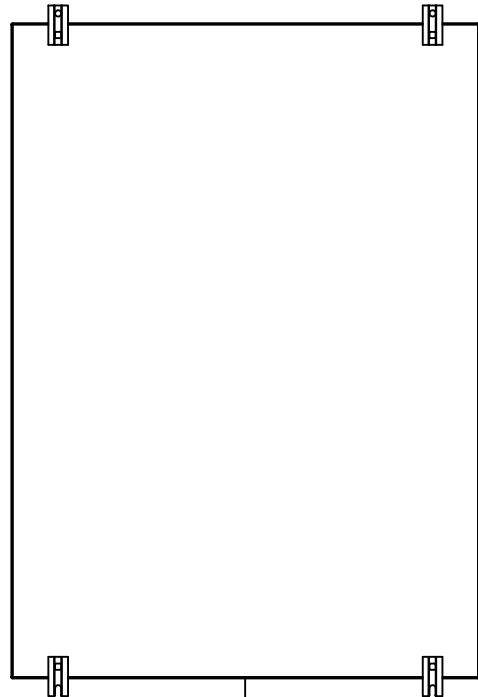


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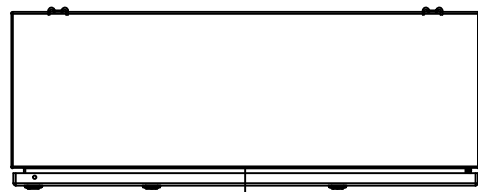
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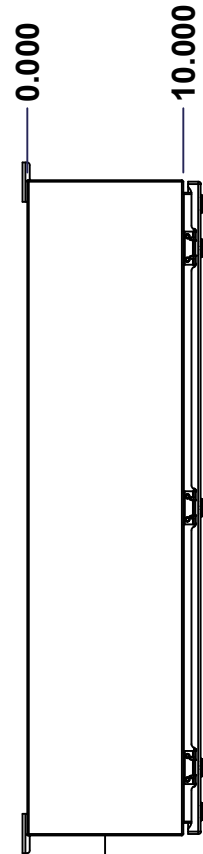
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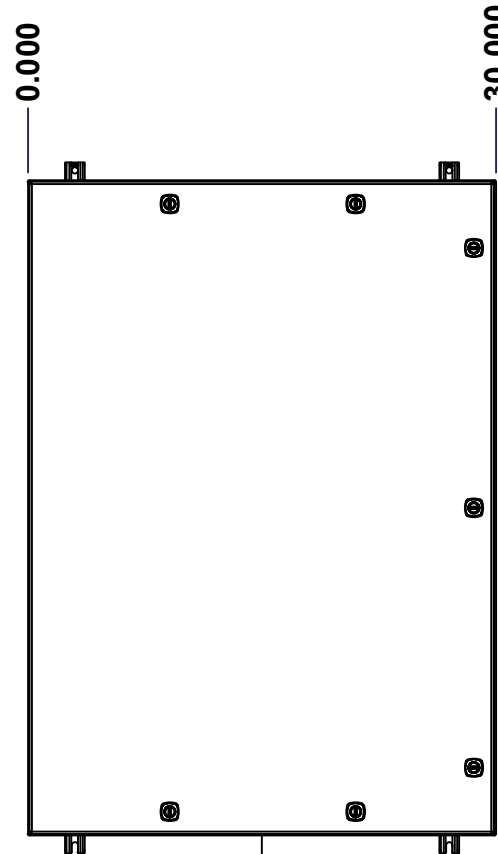
BACK



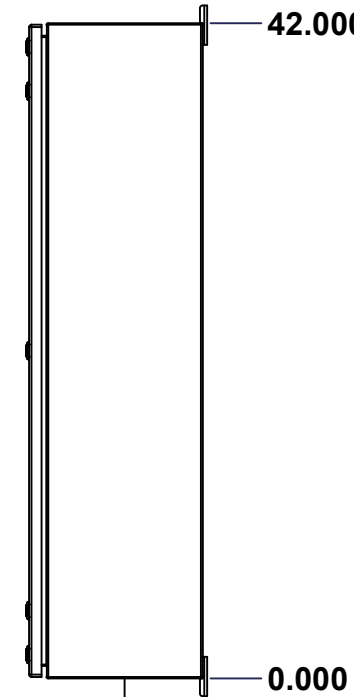
BOTTOM



LEFT

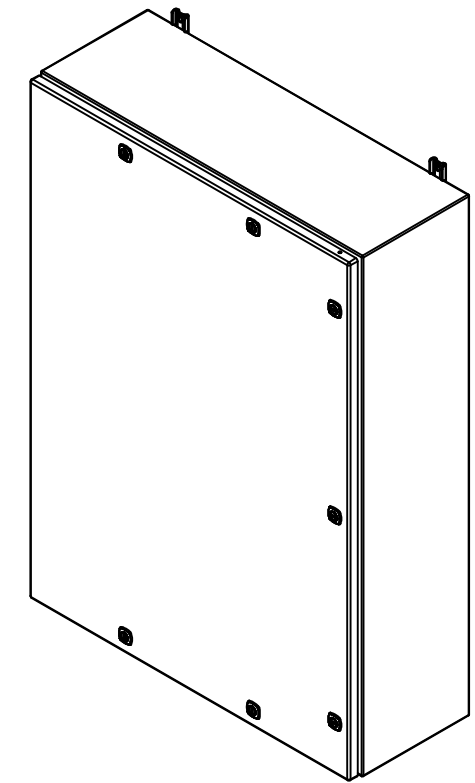


FRONT




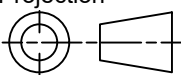
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 42" x 30" x 10" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESPR423010TH	0	16

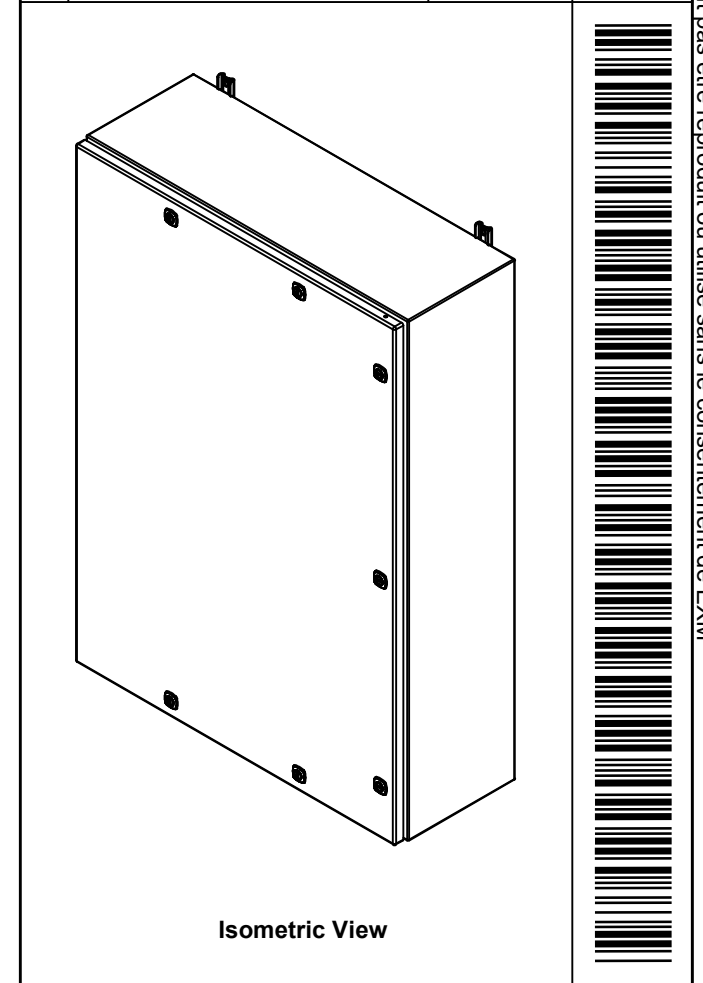
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



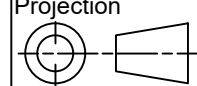
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4230G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESPR423010THC	0	5412ESPR 42" x 30" Cover
1	5412ESPR423010THB	0	5412ESPR 42" x 30" x 10" Body
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			



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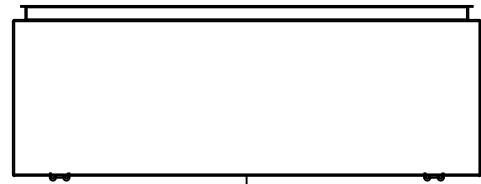
Flatness
Aplatissement
Max 3.0mm

Projection


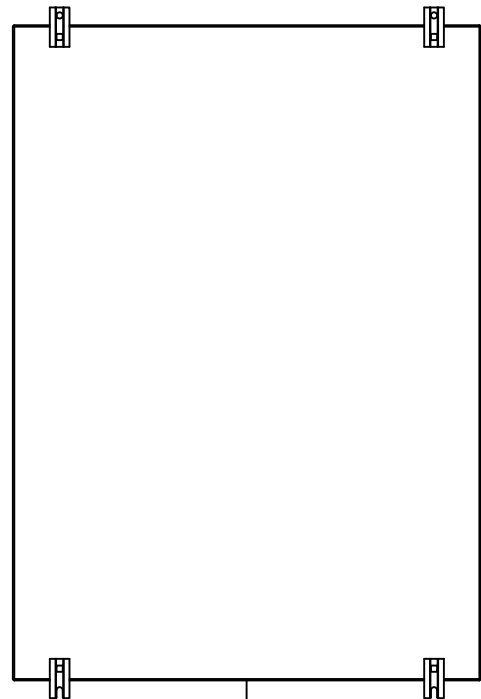
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 06-Mar-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESPR 42" x 30" x 10" Assembly	Detail Rev.
Part Number Numéro Pièce 5412ESPR423010TH	Rev. 0 / 2

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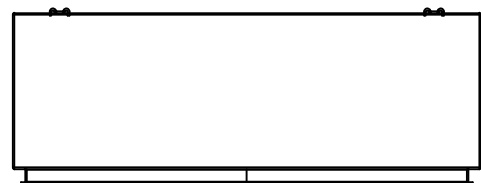
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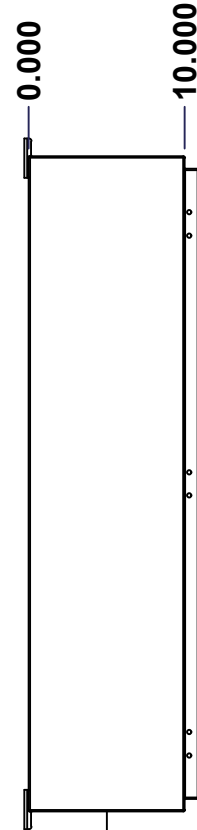
TOP



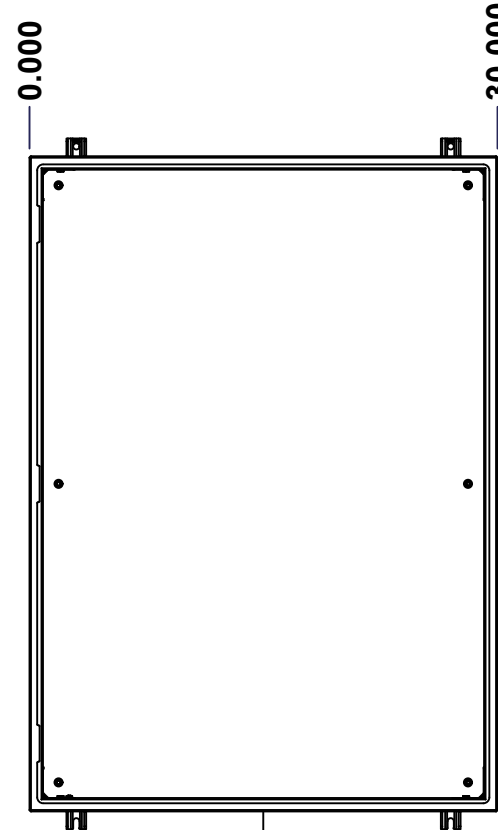
BACK



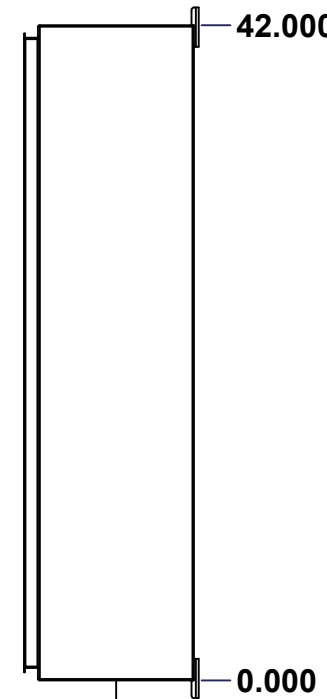
BOTTOM



LEFT

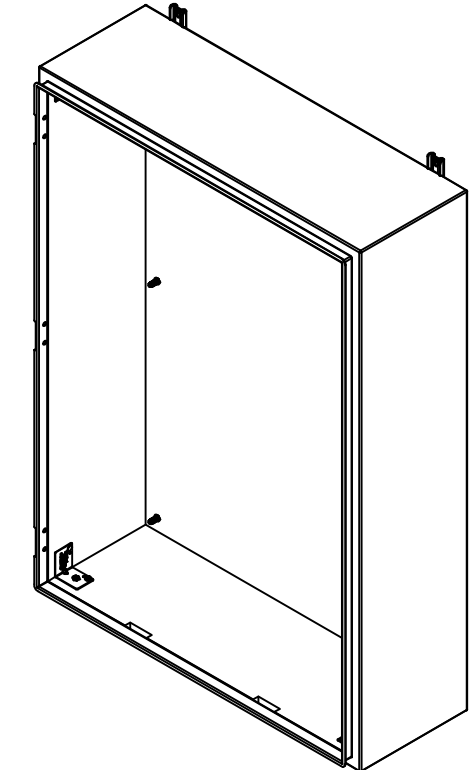


FRONT




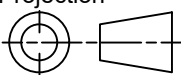
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 42" x 30" x 10" Body		
Part Number Numéro Pièce	Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE	0	16

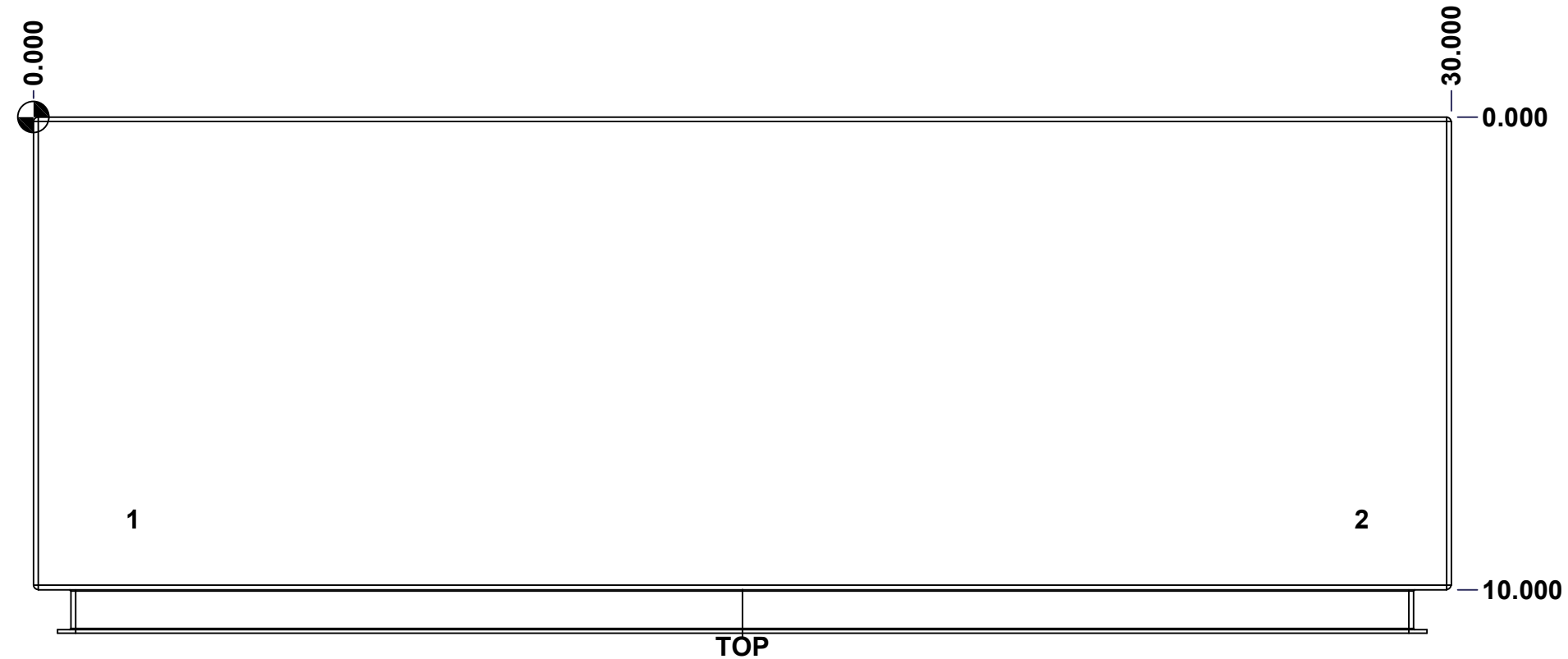
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5412ESPR423010THB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	8.500	INSUL. STUD M6 x 18mm (Inside)

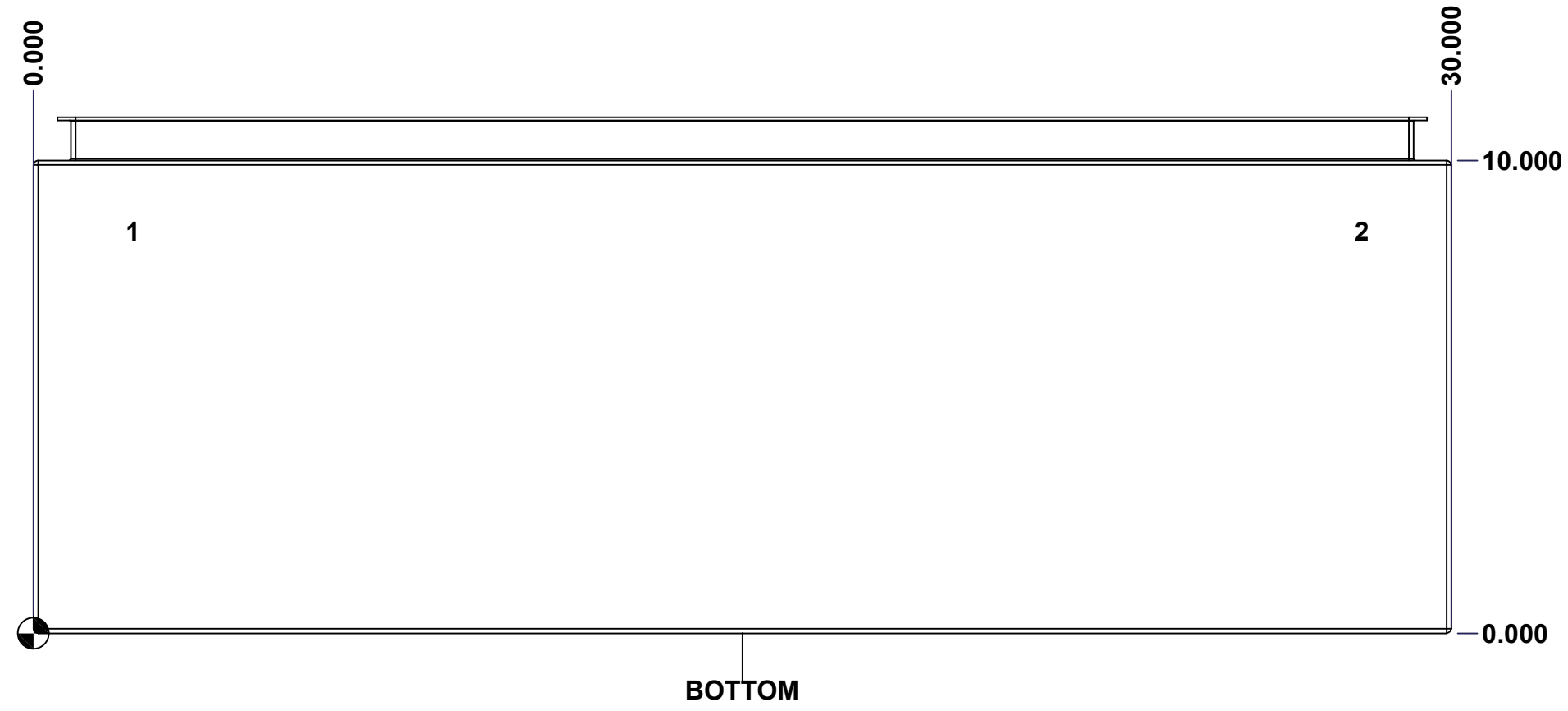


	Description	Status
	5412ESPR 42" x 30" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR423010THB	0 / 4
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESPR 42" x 30" x 10" Body	(NULL)
Part Number Numéro Pièce 5412ESPR423010THB	Rev.	5
	0	16

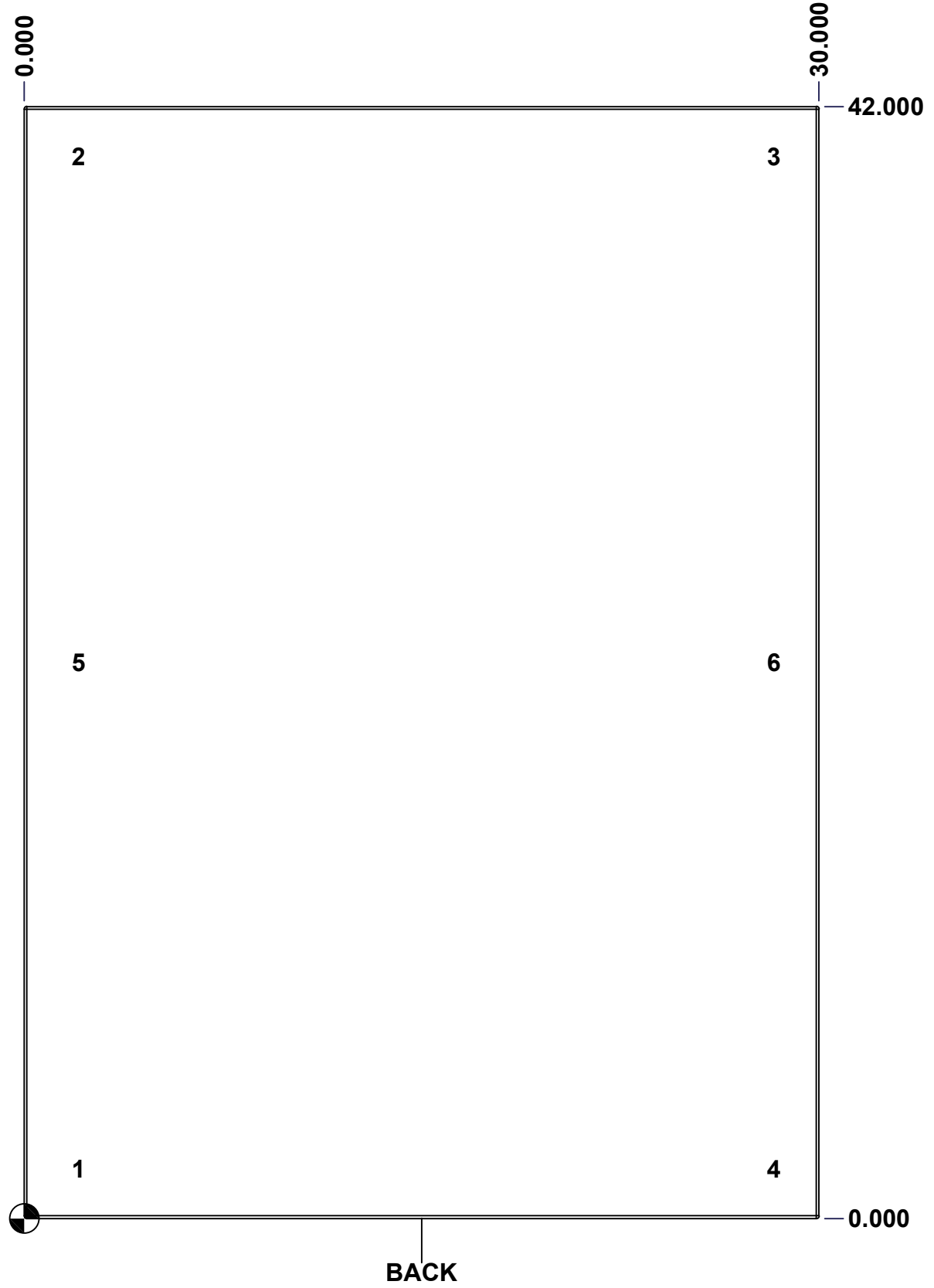
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	28.125	40.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	28.125	21.000	IP STUD M8 x 35mm (Inside)

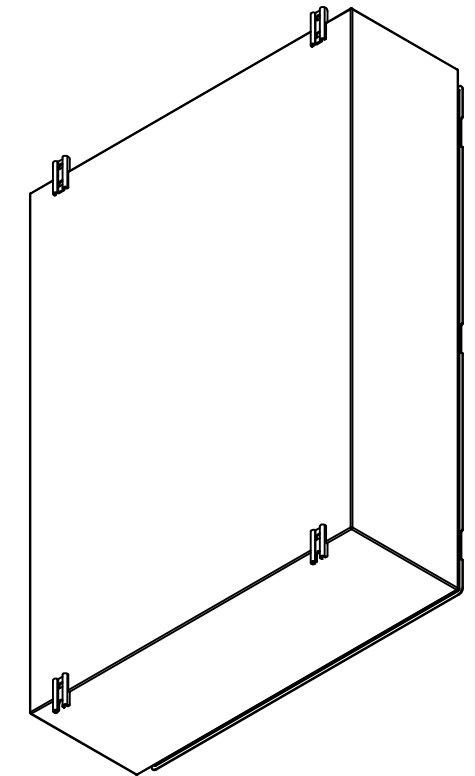


	Description	Status
	5412ESPR 42" x 30" x 10" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR423010THB	0 / 6
		16

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No.	Revisions	Date	By/Par



Isometric View

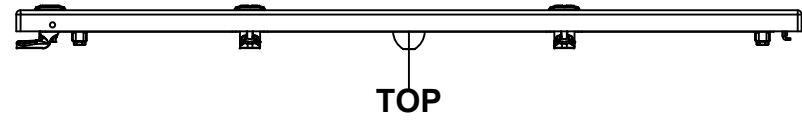


1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESPR423010THI-RS	0	5412ESPR 42" x 30" Right Insulation
1	5412ESPR423010THI-LS	0	5412ESPR 42" x 30" Left Insulation
1	5412ESPR423010THI-BT	0	5412ESPR 42" x 30"Bottom Insulation
1	5412ESPR423010THI-TP	0	5412ESPR 42" x 30"Top Insulation
1	5412ESPR423010THI-B	0	5412ESPR 42" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot (Close)
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Open)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESPR423010THB-P	0	5412ESPR 42" x 30" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

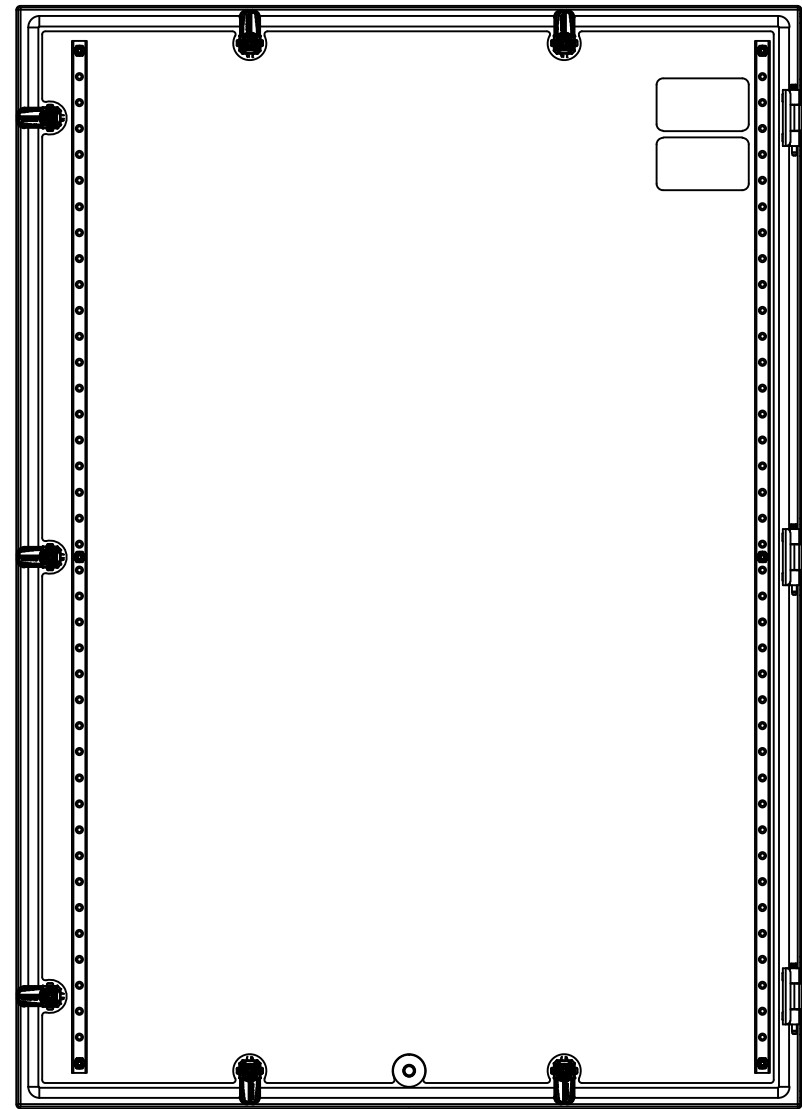
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 42" x 30" x 10" Body		
Part Number Numéro Pièce	Rev.	7
5412ESPR423010THB	0	16

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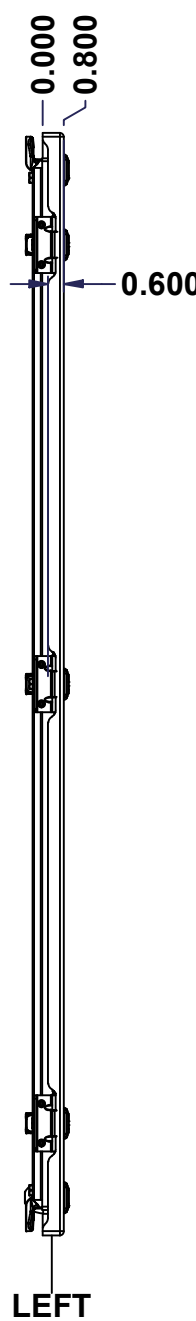
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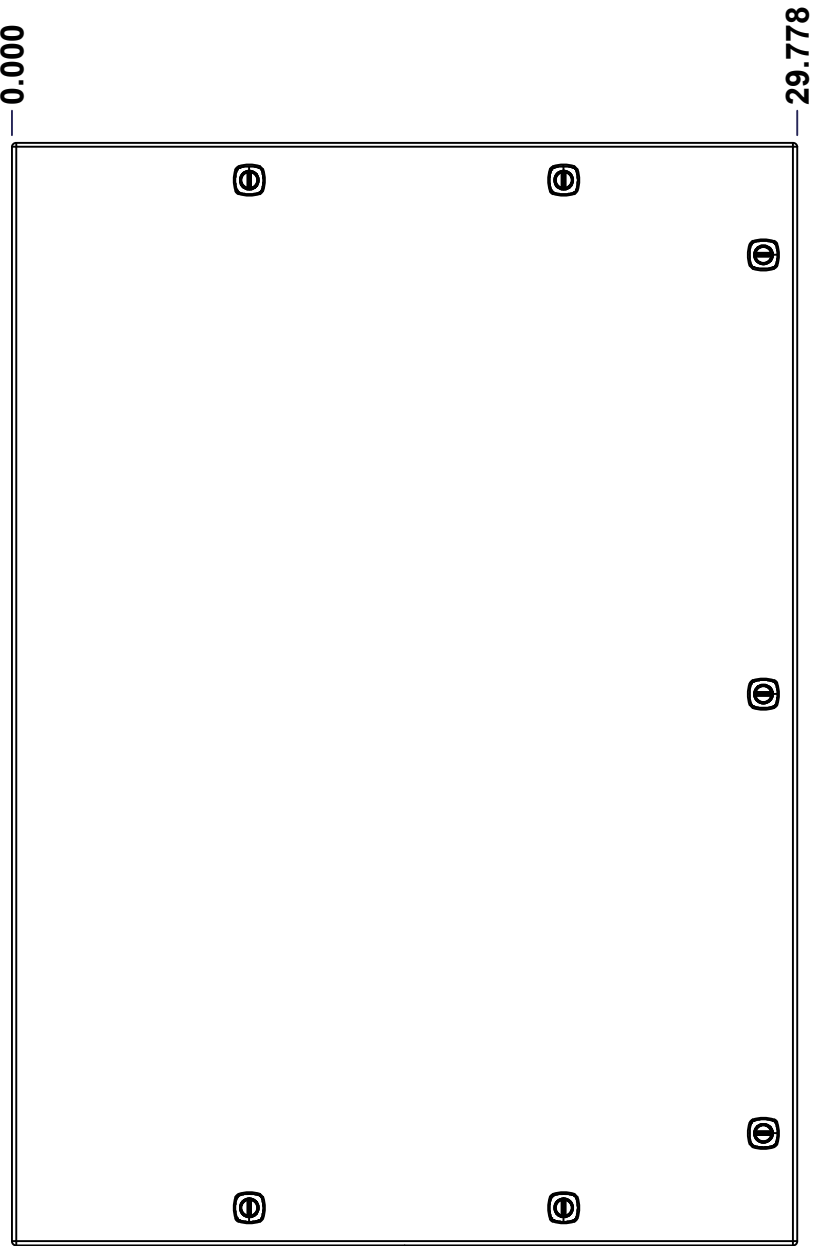
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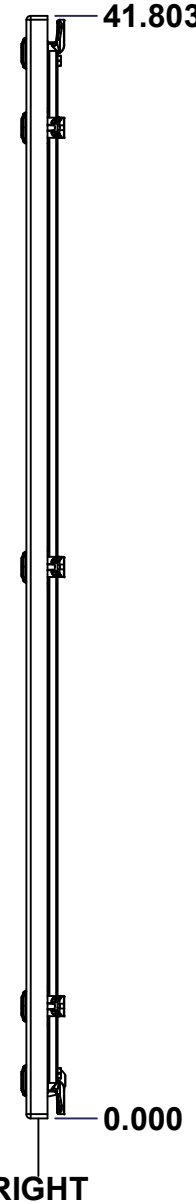
BOTTOM



LEFT

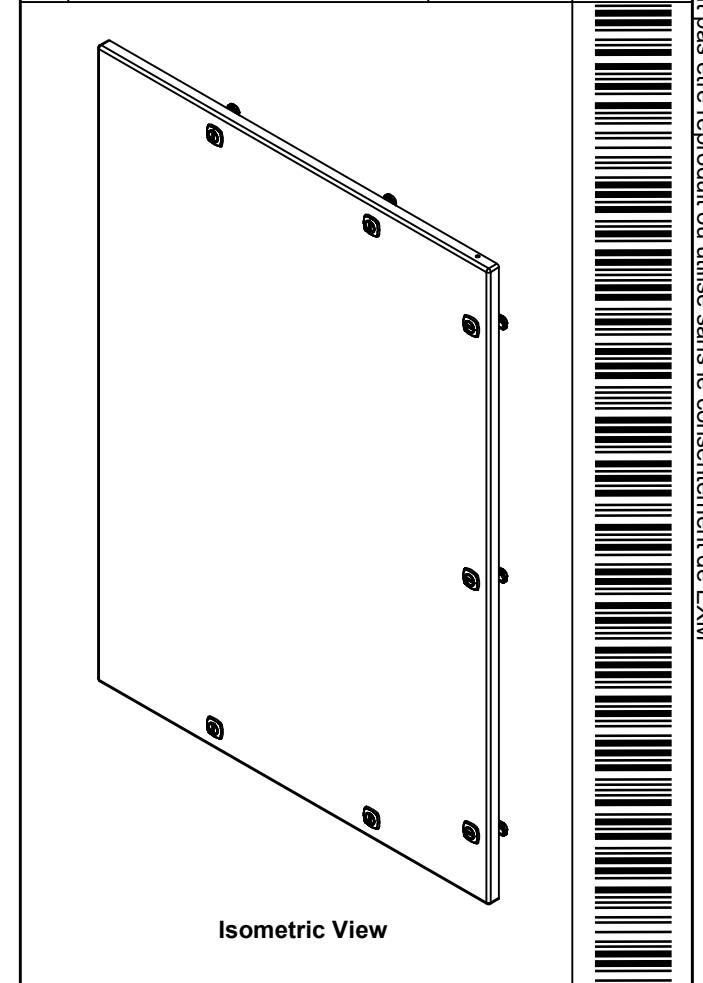



FRONT



RIGHT

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 06-Mar-25	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESPR 42" x 30" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESPR423010THC		Rev. 0	8 / 16

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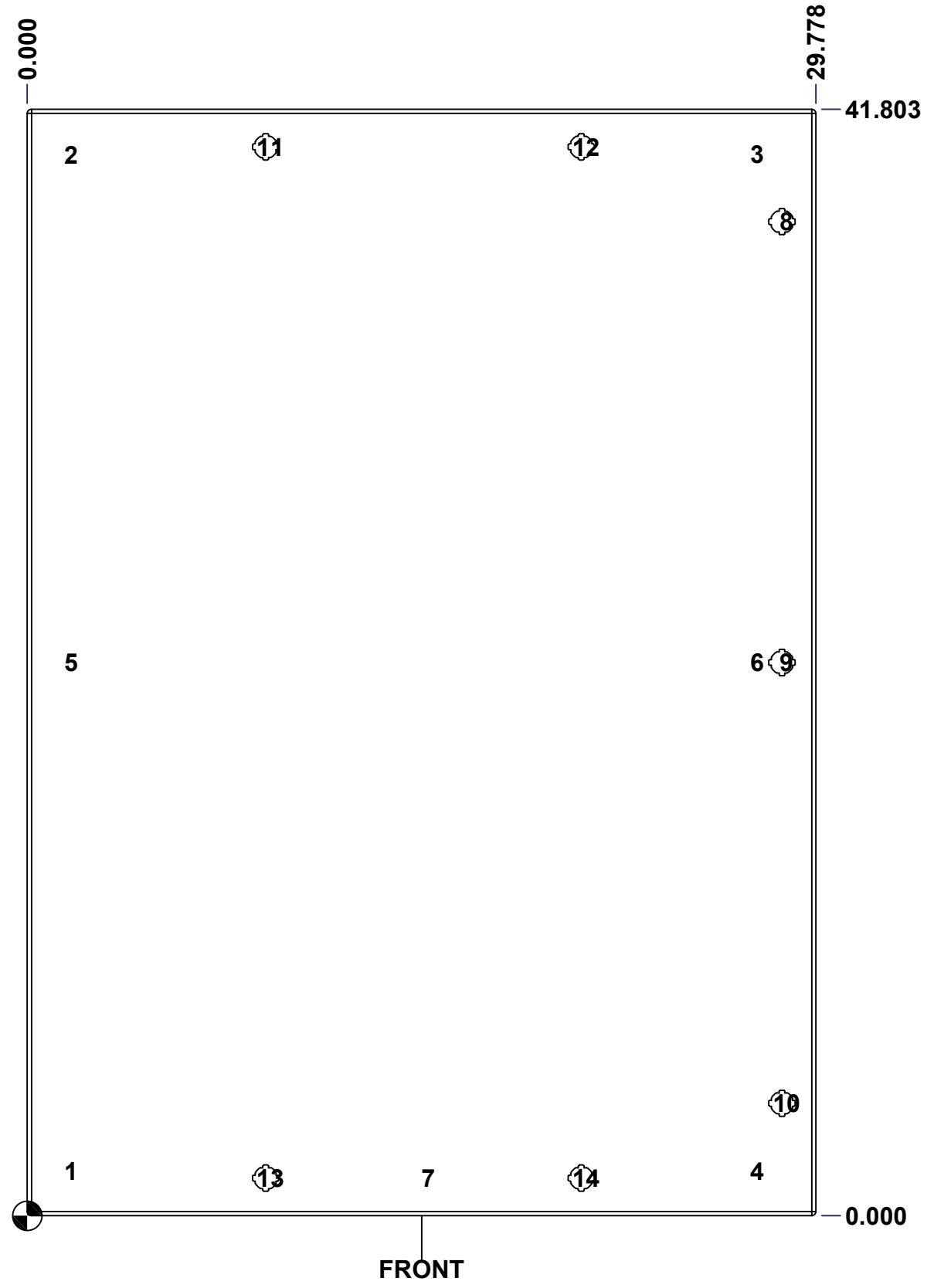
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	27.377	40.094	STUD M6 x 18mm (Inside)
4	27.377	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	27.377	20.902	STUD M6 x 18mm (Inside)
7	14.959	1.435	STUD M6 x 18mm (Inside)

8	28.494	37.553	LOCK 880 SCQ4-SL @ 0.0°
9	28.494	20.902	LOCK 880 SCQ4-SL @ 0.0°
10	28.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
11	9.000	40.379	LOCK 880 SCQ4-SL @ 90.0°
12	20.918	40.379	LOCK 880 SCQ4-SL @ 90.0°
13	9.000	1.424	LOCK 880 SCQ4-SL @ 270.0°
14	20.918	1.424	LOCK 880 SCQ4-SL @ 270.0°

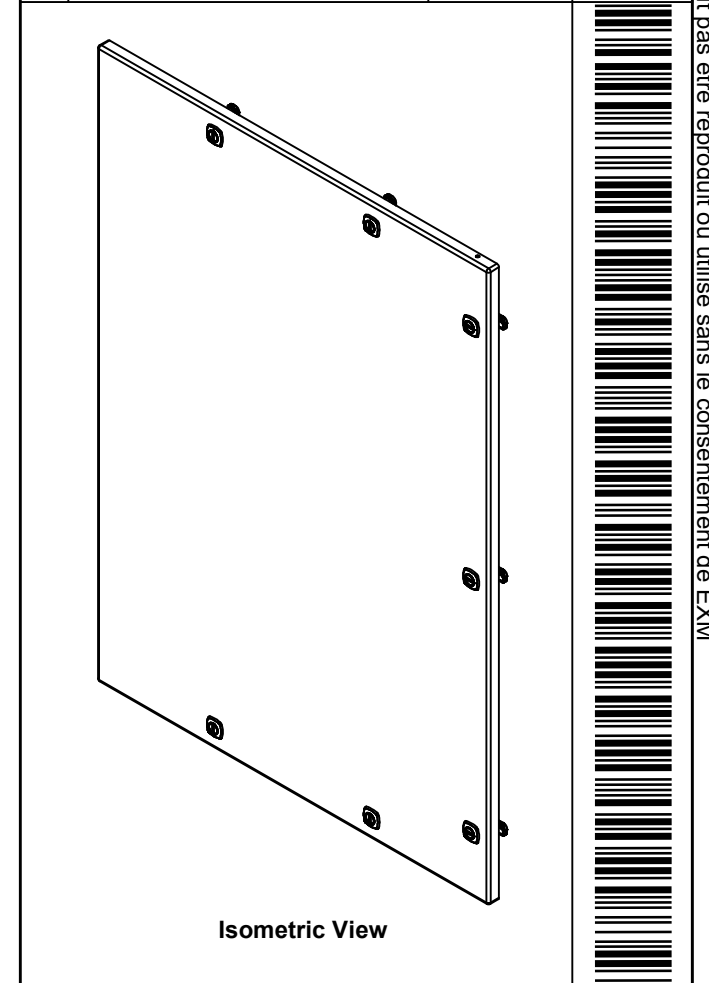


	Description	Status
	5412ESPR 42" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR423010THC	0
		9
		16

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Flatness
Aplatissement
Max 3.0mm

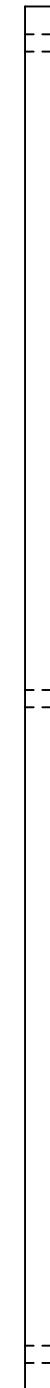
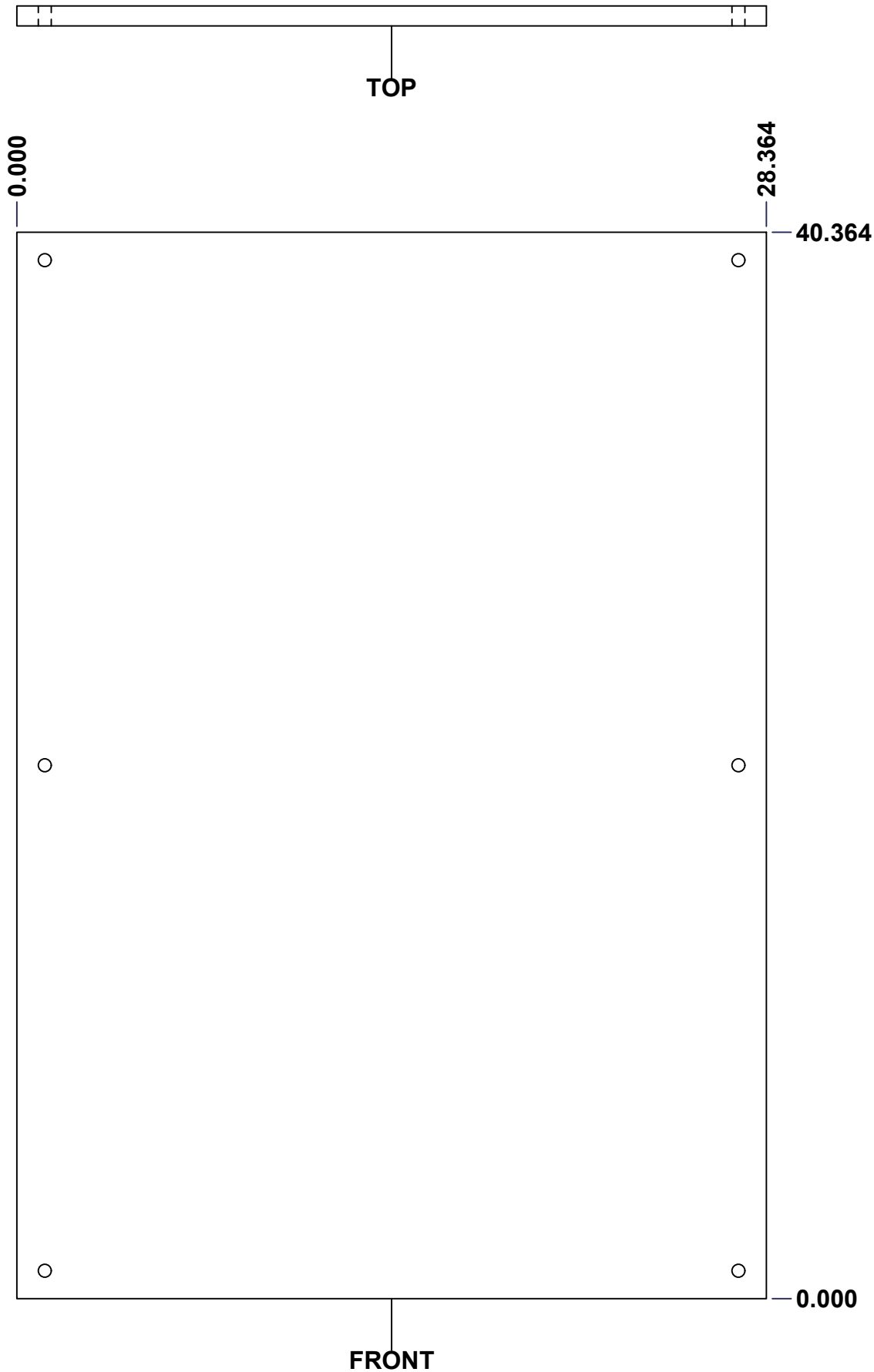
Projection

7	STK-K-12500	19	5412 ES 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
1	5412ESPR423010THI-C	0	5412ESPR 42" x 30" Cover Insulation
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
7	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESPR423010THG	0	5412ESPR 42" x 30" Cover Gasket Part
1	5412ESPR423010THC-P	0	5412ESPR 42" x 30" Cover Part
3	STK-A-33005PR	1	5412 ESPR Hinge 180° (Body Part)
QTY	Part Number	Rev	Description
Parts List			

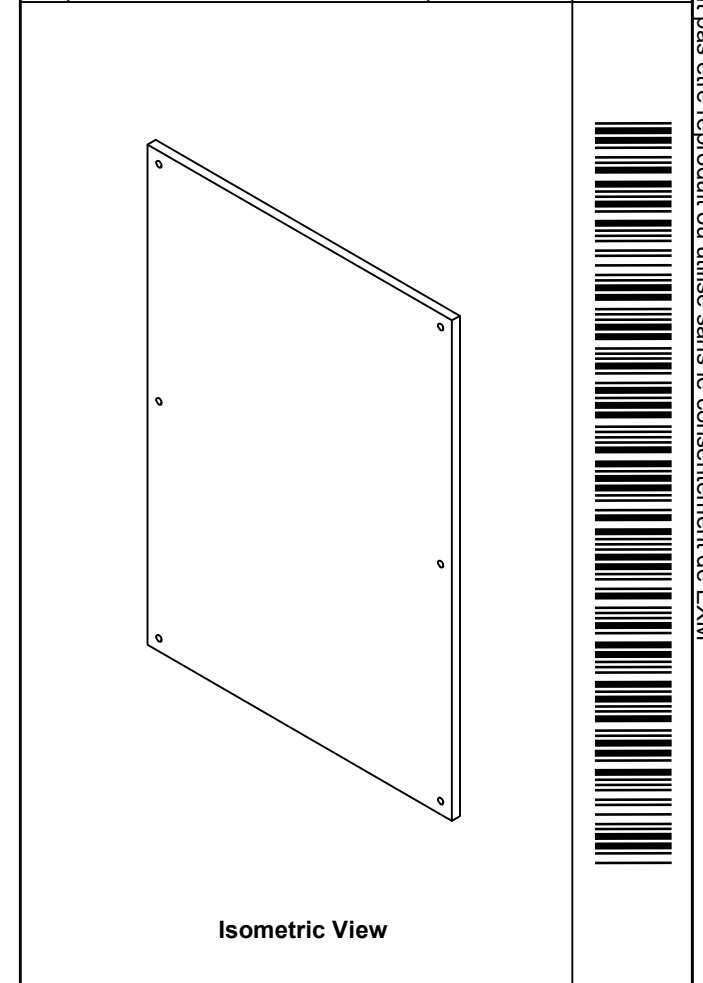
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 06-Mar-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESPR 42" x 30" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESPR423010THC	Rev. 10 0 16


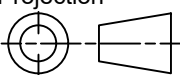
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No.	Revisions	Date	By/Par

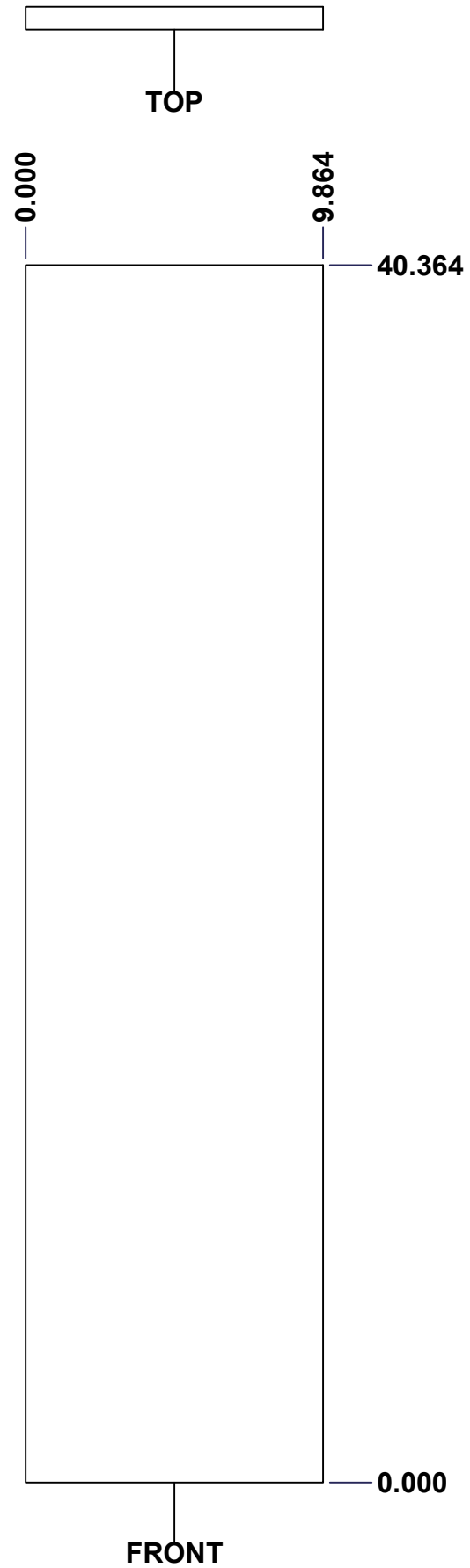


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESPR 42" x 30" Back Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESPR423010TH-B		Rev. 11 / 16

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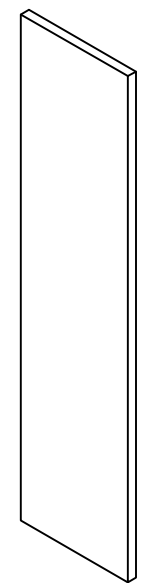
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0.000
0.750

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

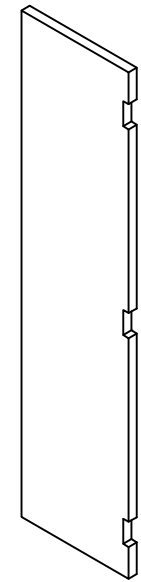
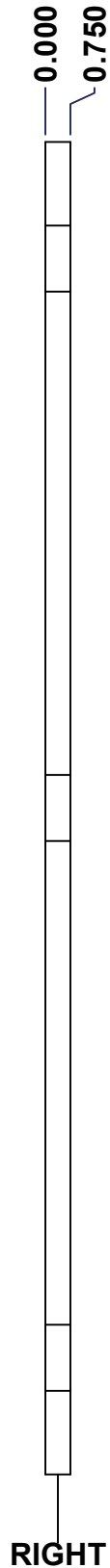
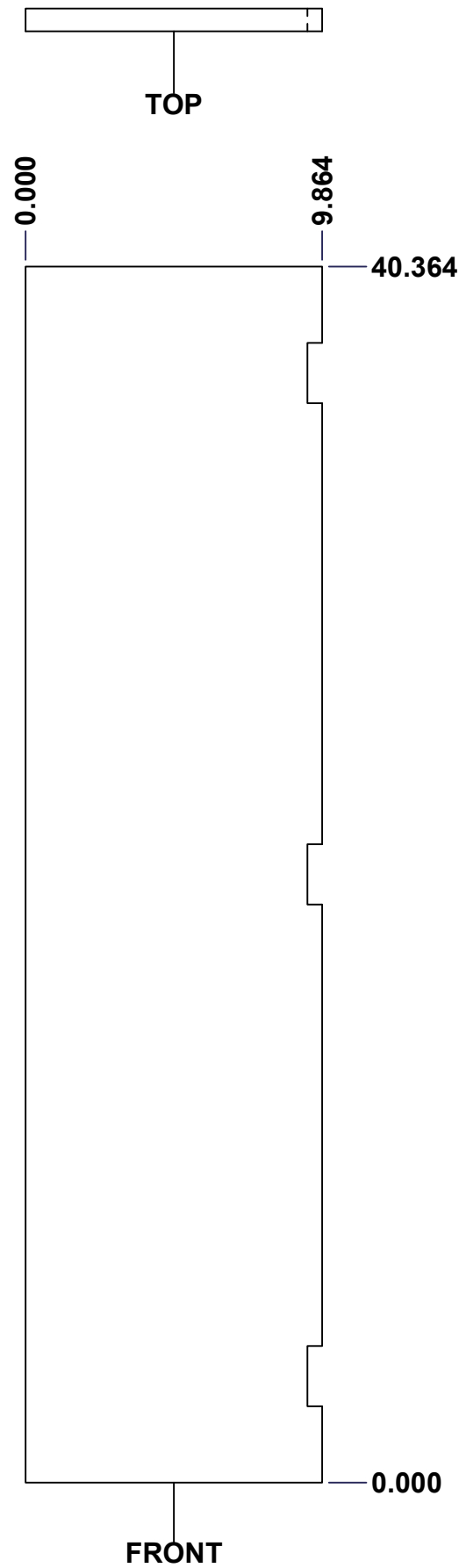
Description: 5412ESPR 42" x 30" Left Insulation
Detail Rev.

Part Number / Numéro Pièce: 5412ESPR423010THI-LS	Rev. 0	12 / 16
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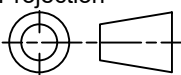
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Isometric View



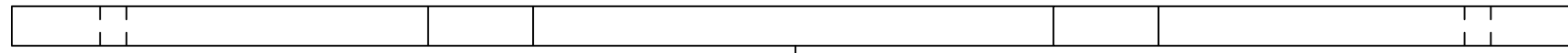
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESPR 42" x 30" Right Insulation		Detail Rev.:
Part Number / Numéro Pièce: 5412ESPR423010THI-RS	Rev.:	13 / 16

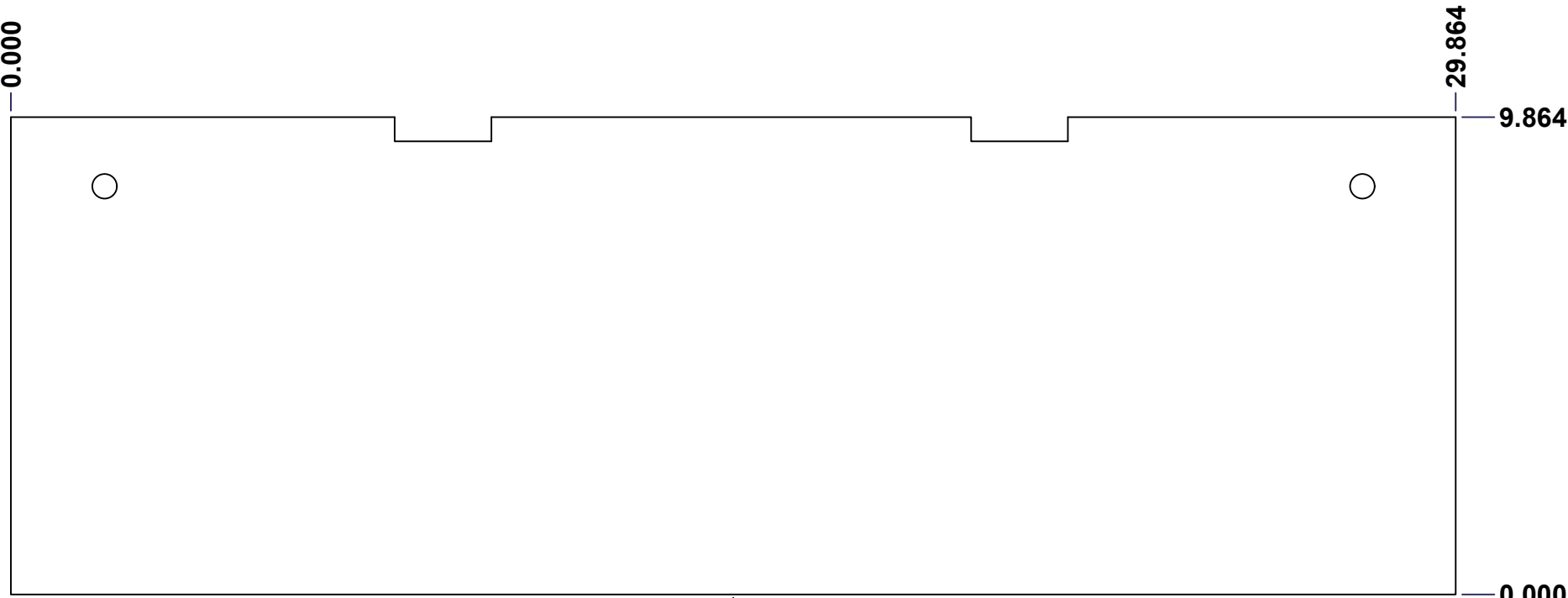
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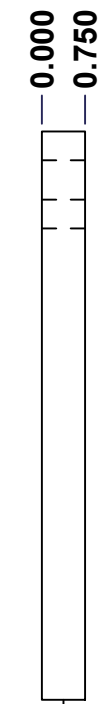
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TOP

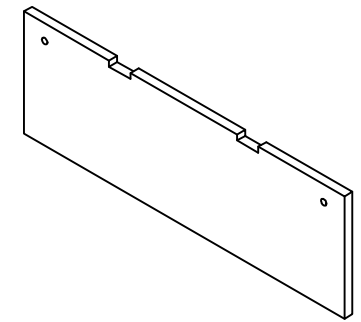


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

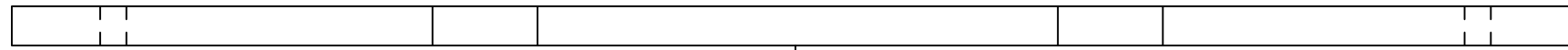
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Smooth
Description: 5412ESPR 42" x 30"Top Insulation	Detail Rev.

Part Number / Numéro Pièce: 5412ESPR423010TH-TP	Rev. 0	14 / 16
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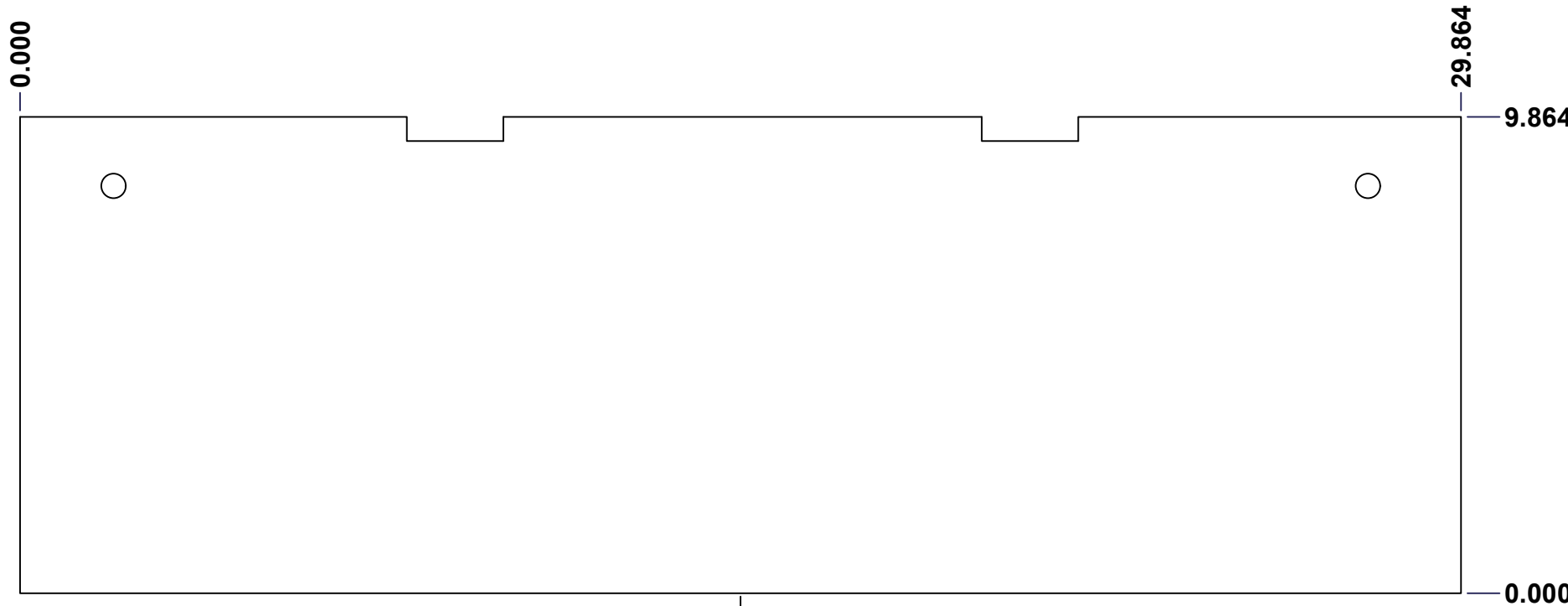
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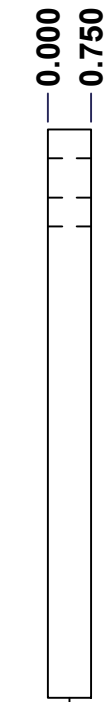
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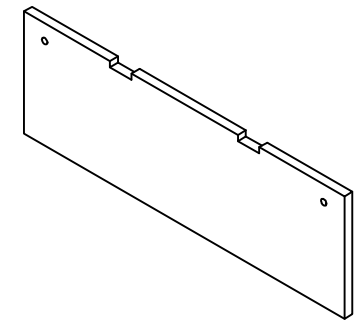
TOP



FRONT




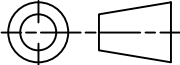
RIGHT



Isometric View



No.	Revisions	Date	By/Par

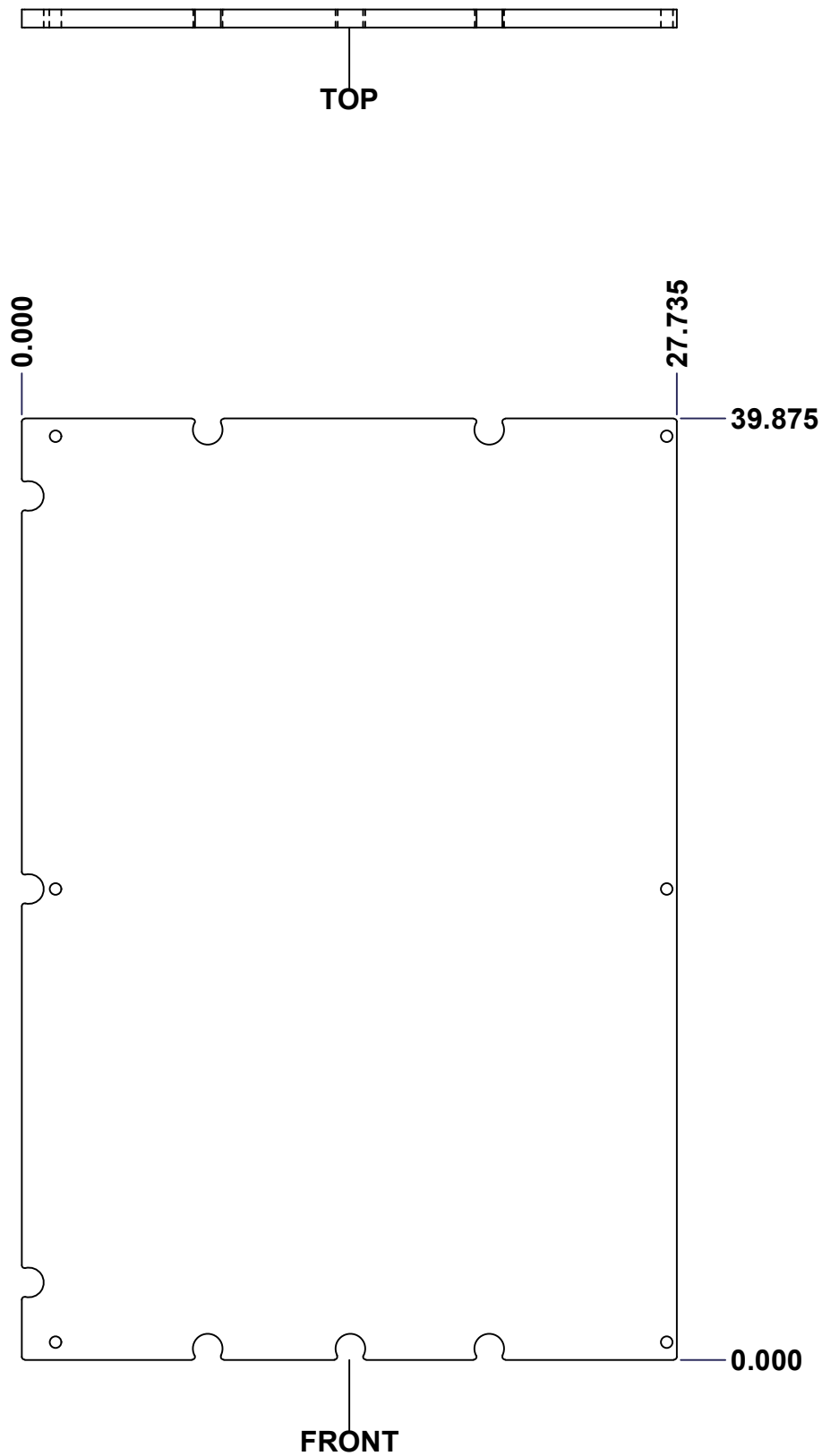
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Smooth
Description 5412ESPR 42" x 30"Bottom Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	15 / 16

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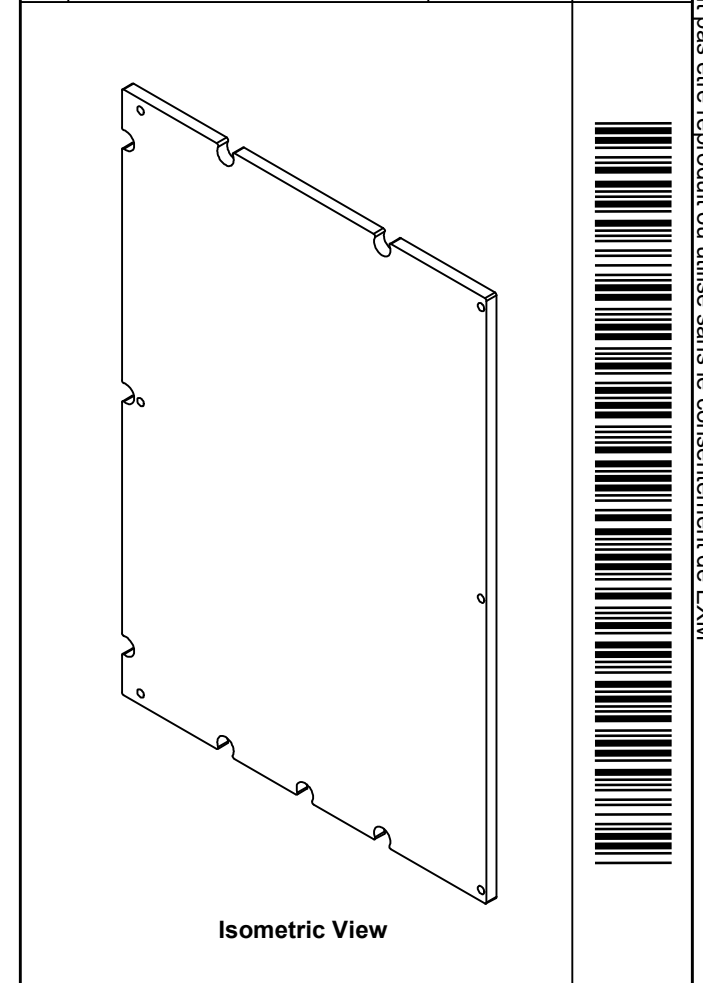
5412ESPR423010THI-BT


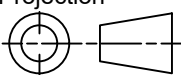
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No.	Revisions	Date	By/Par



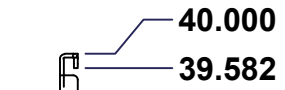
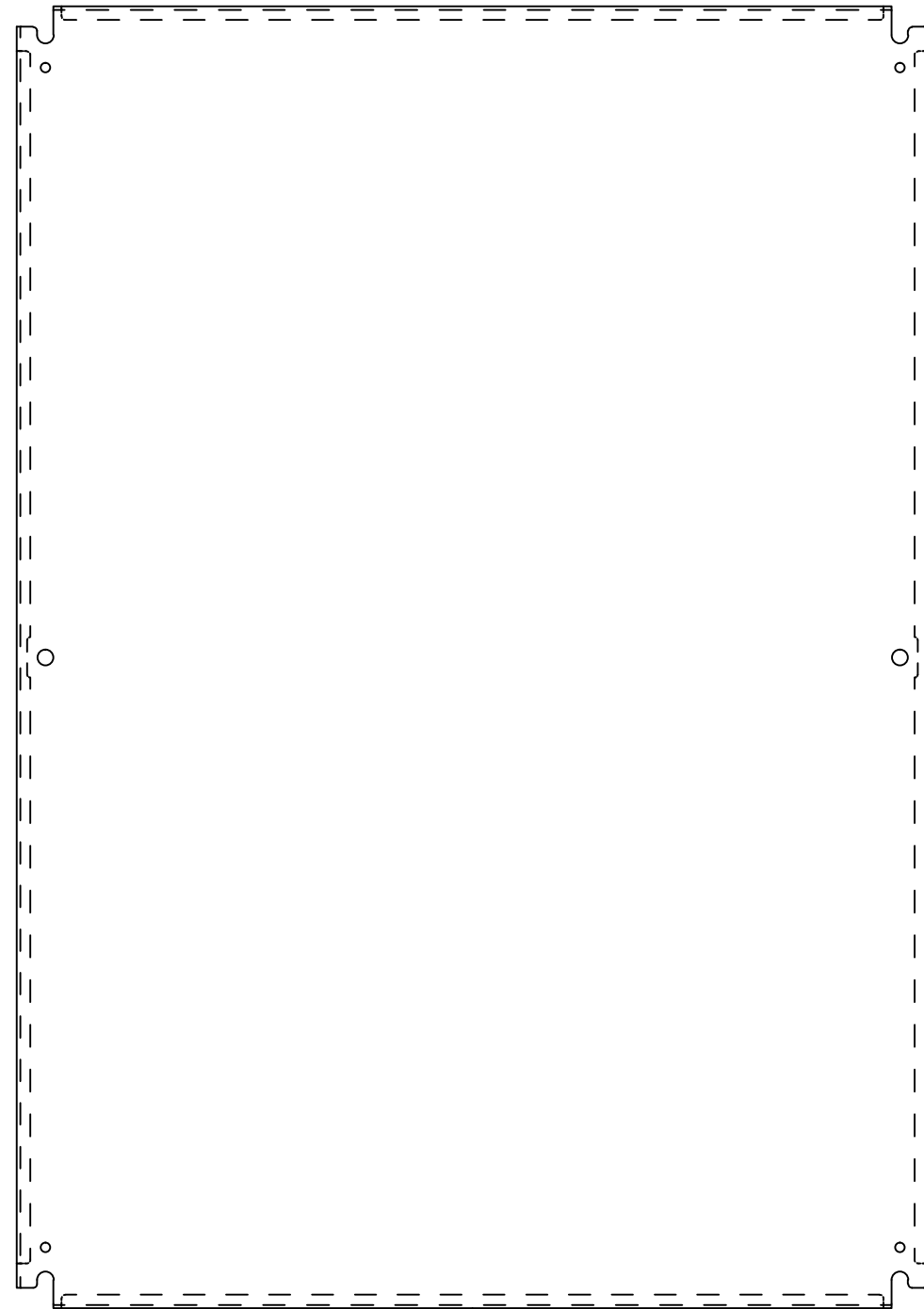
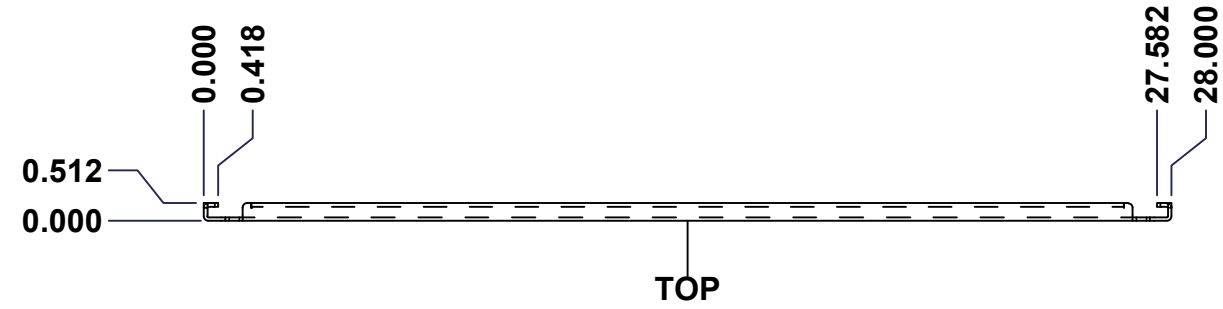
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESPR 42" x 30" Cover Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	16 / 16

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5412ESPR423010THI-C

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Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP4230G	Rev. 1 0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

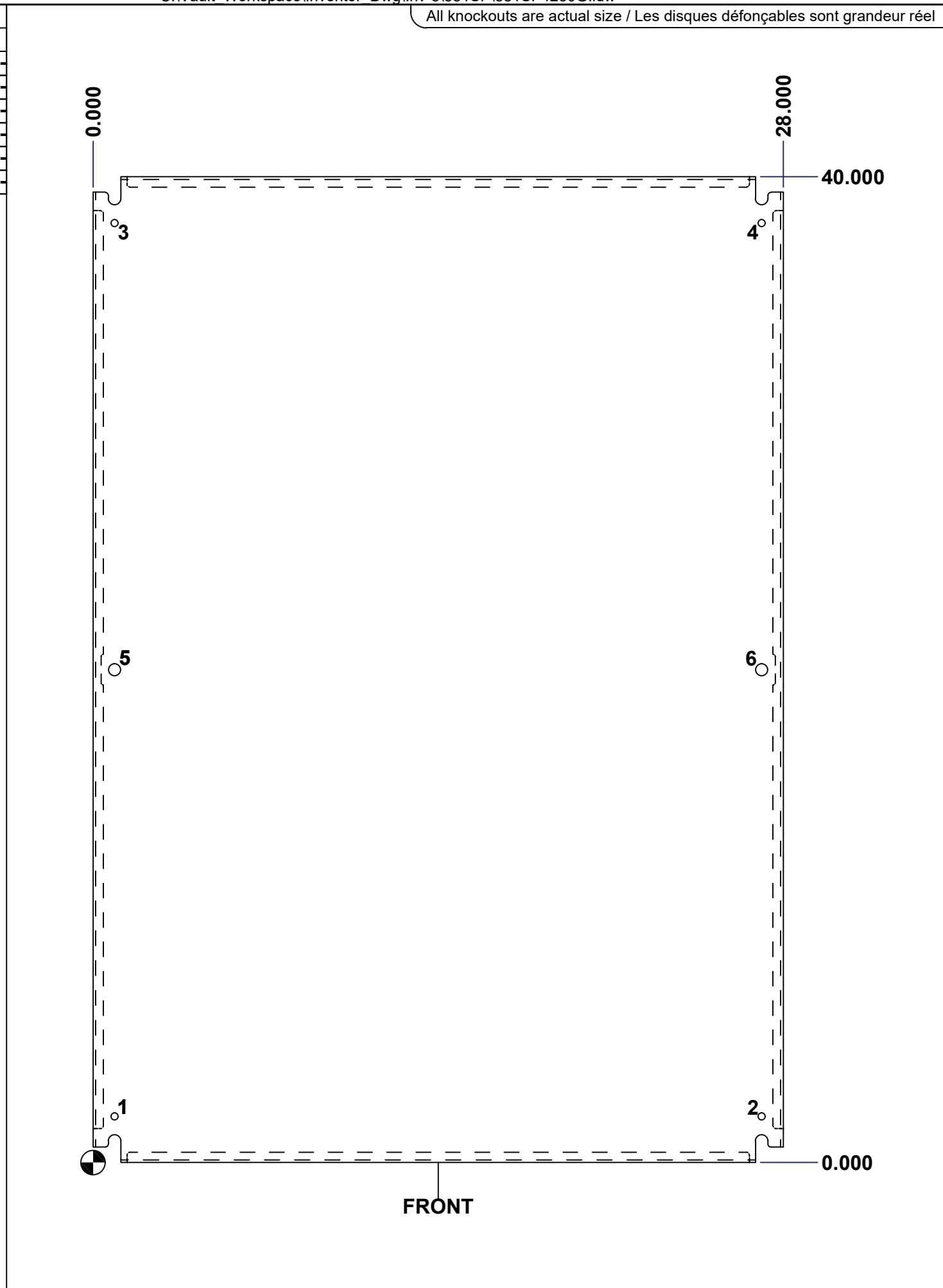
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	27.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm
Projection 		Date Date 23-Jan-07
Customer Client	Drawn By Dessiné Par BoxCad	Material Matière See Part List
Color Couleur See Part List	Finish Fini See Part List	Description 881 SP - Inner Panel
Part Number Numéro Pièce 881 SP4230G		Detail Rev. Rev. 2 0