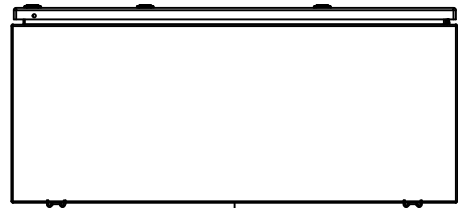
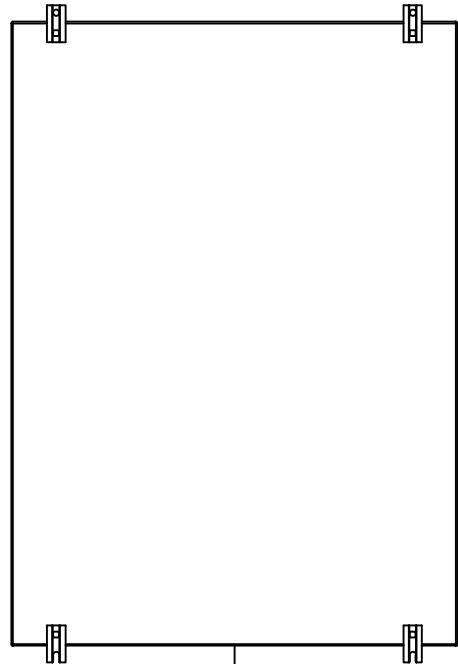


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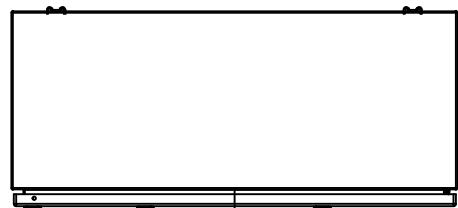
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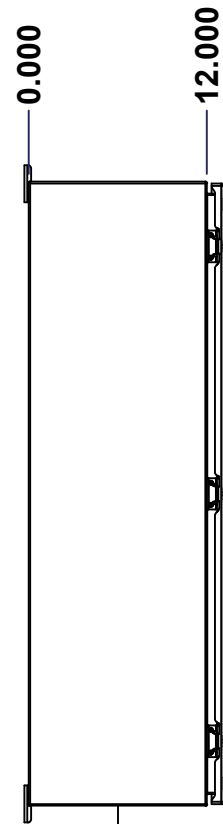
TOP



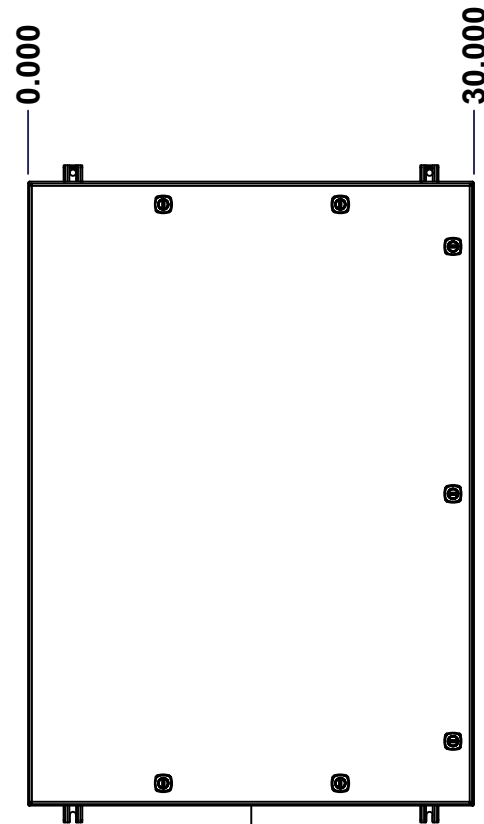
BACK



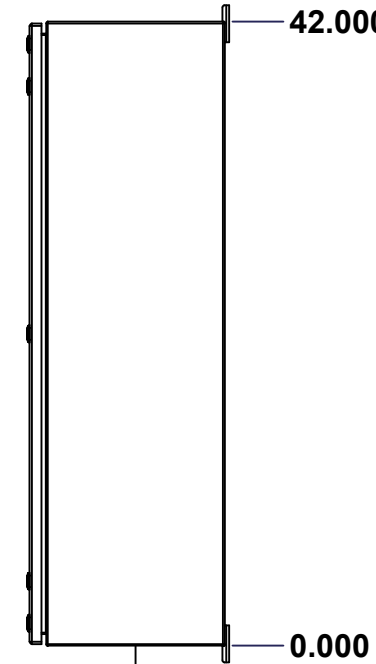
BOTTOM



LEFT

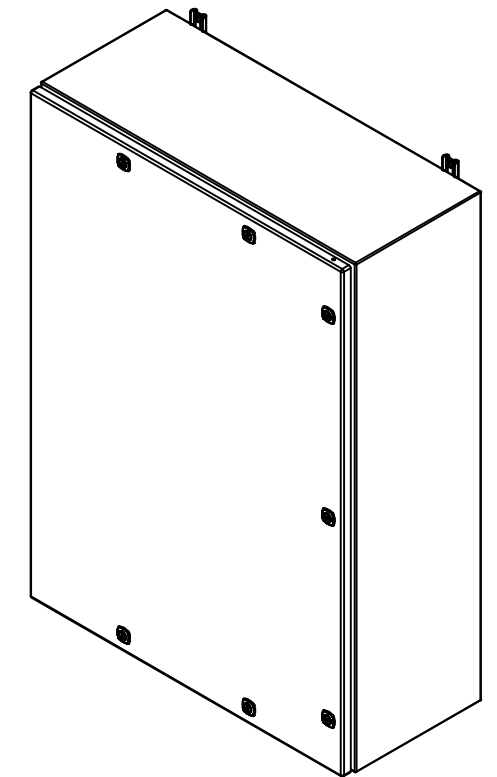


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

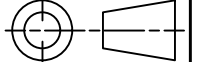


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 07-Mar-25
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5412ESPR 42" x 30" x 12" Assembly	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 5412ESPR423012TH	Rev. 0	1
--	--------	---

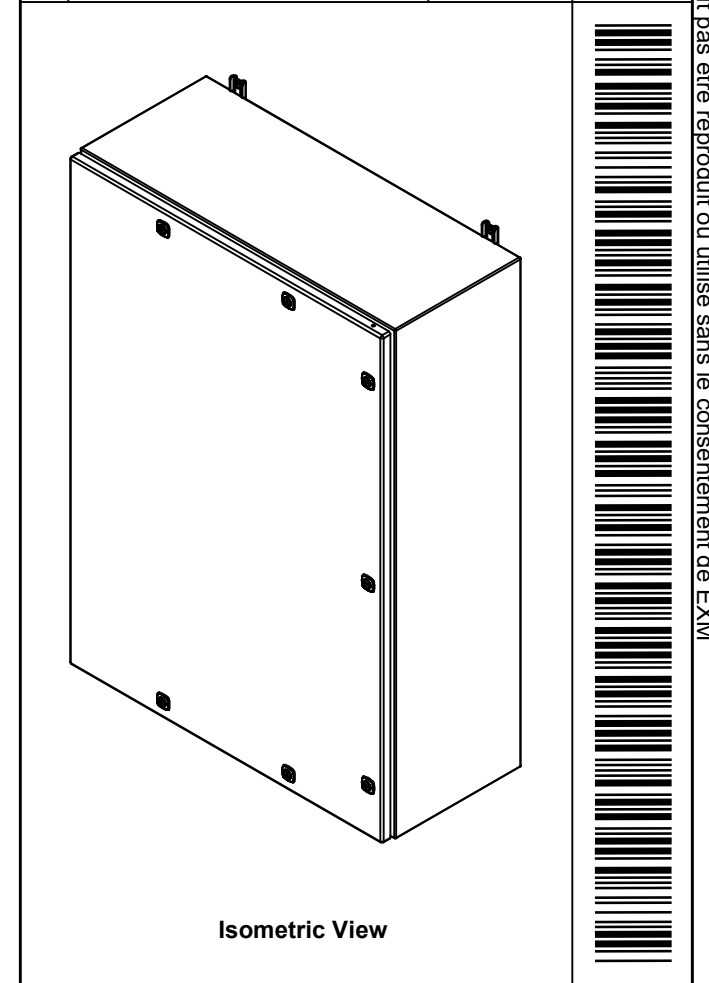
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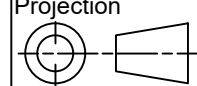
NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



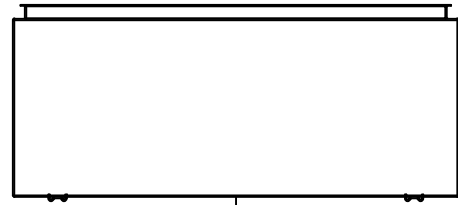
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4230G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESPR423012THC	0	5412ESPR 42" x 30" Cover
1	5412ESPR423012THB	0	5412ESPR 42" x 30" x 12" Body
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

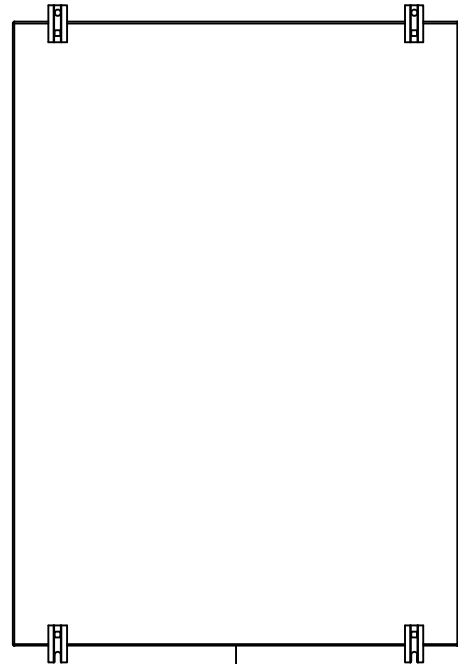
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESPR 42" x 30" x 12" Assembly		
Part Number Numéro Pièce	Rev.	2
<b>5412ESPR423012TH</b>	<b>0</b>	16

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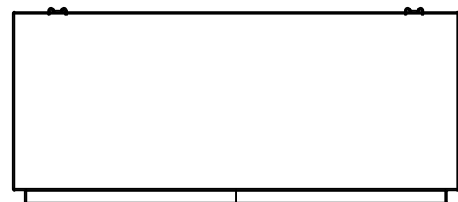
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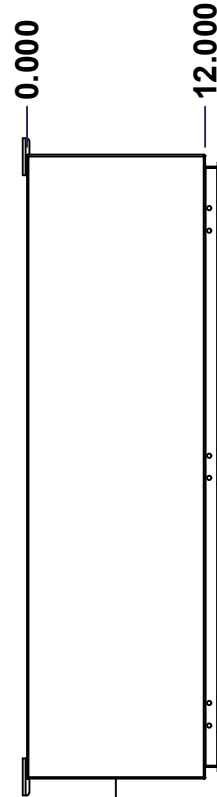
TOP



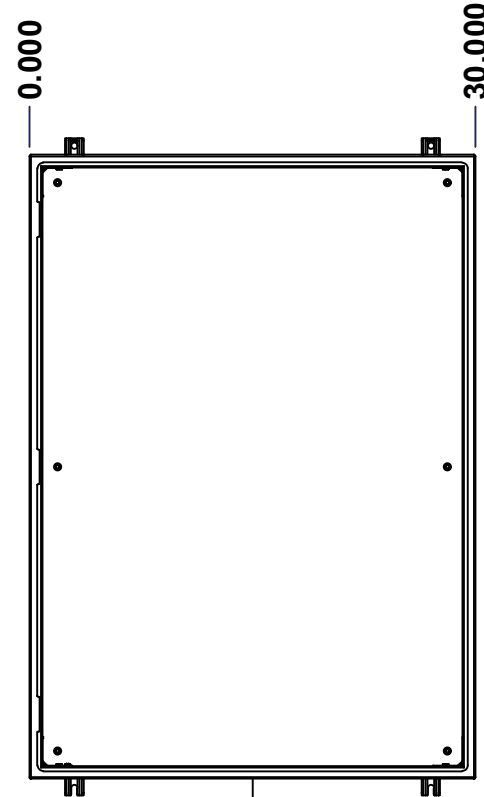
BACK



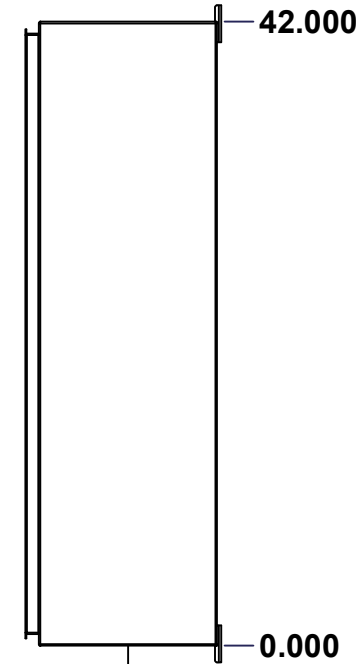
BOTTOM



LEFT

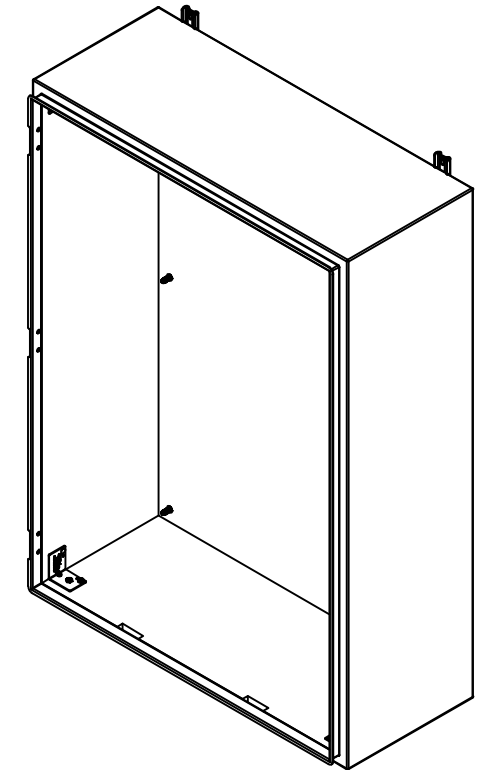


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 07-Mar-25
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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Description: 5412ESPR 42" x 30" x 12" Body	Detail Rev.
--	-------------

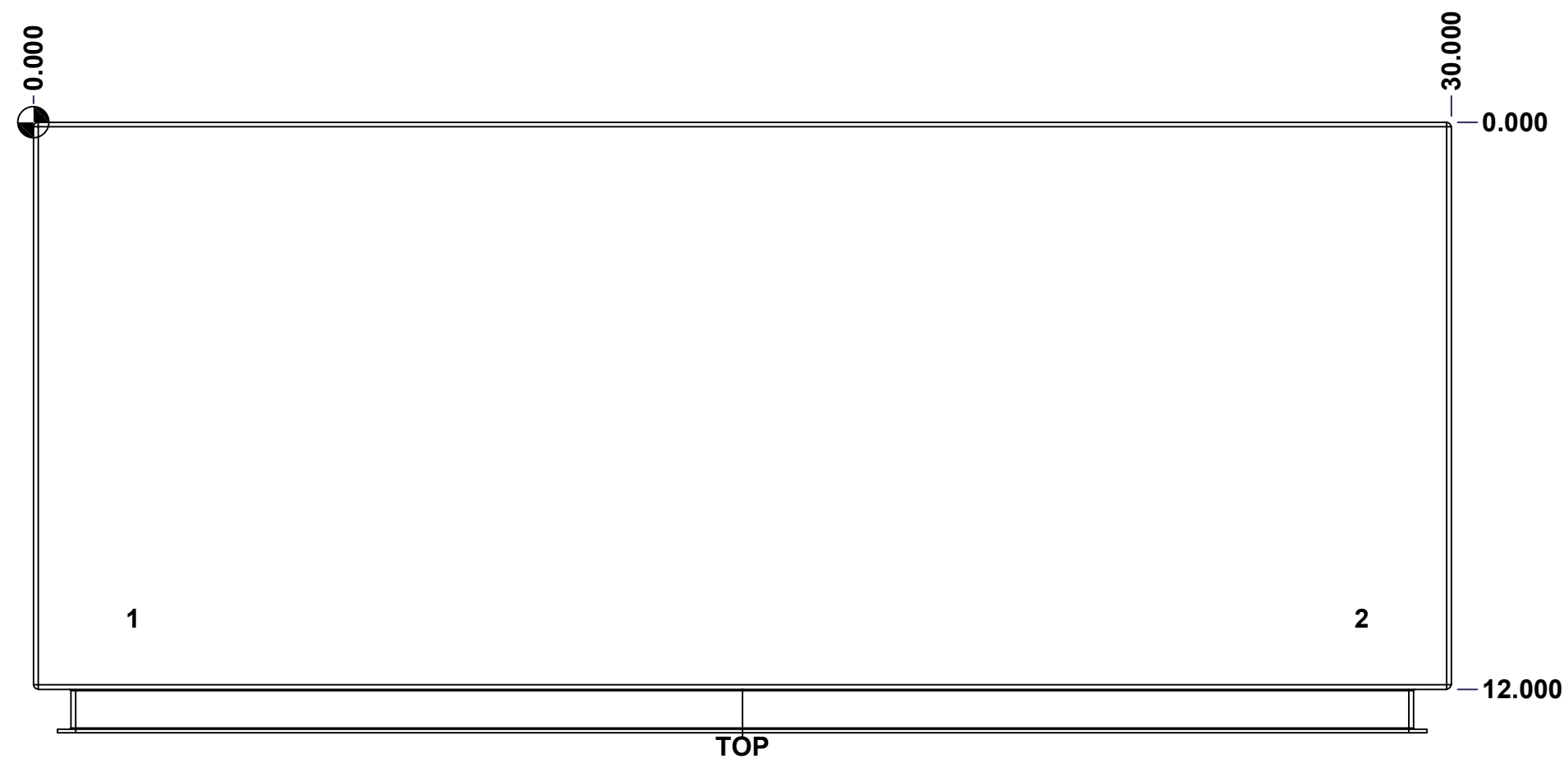
Part Number / Numéro Pièce: 5412ESPR423012THB	Rev. 0	3
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	10.500	INSUL. STUD M6 x 18mm (Inside)

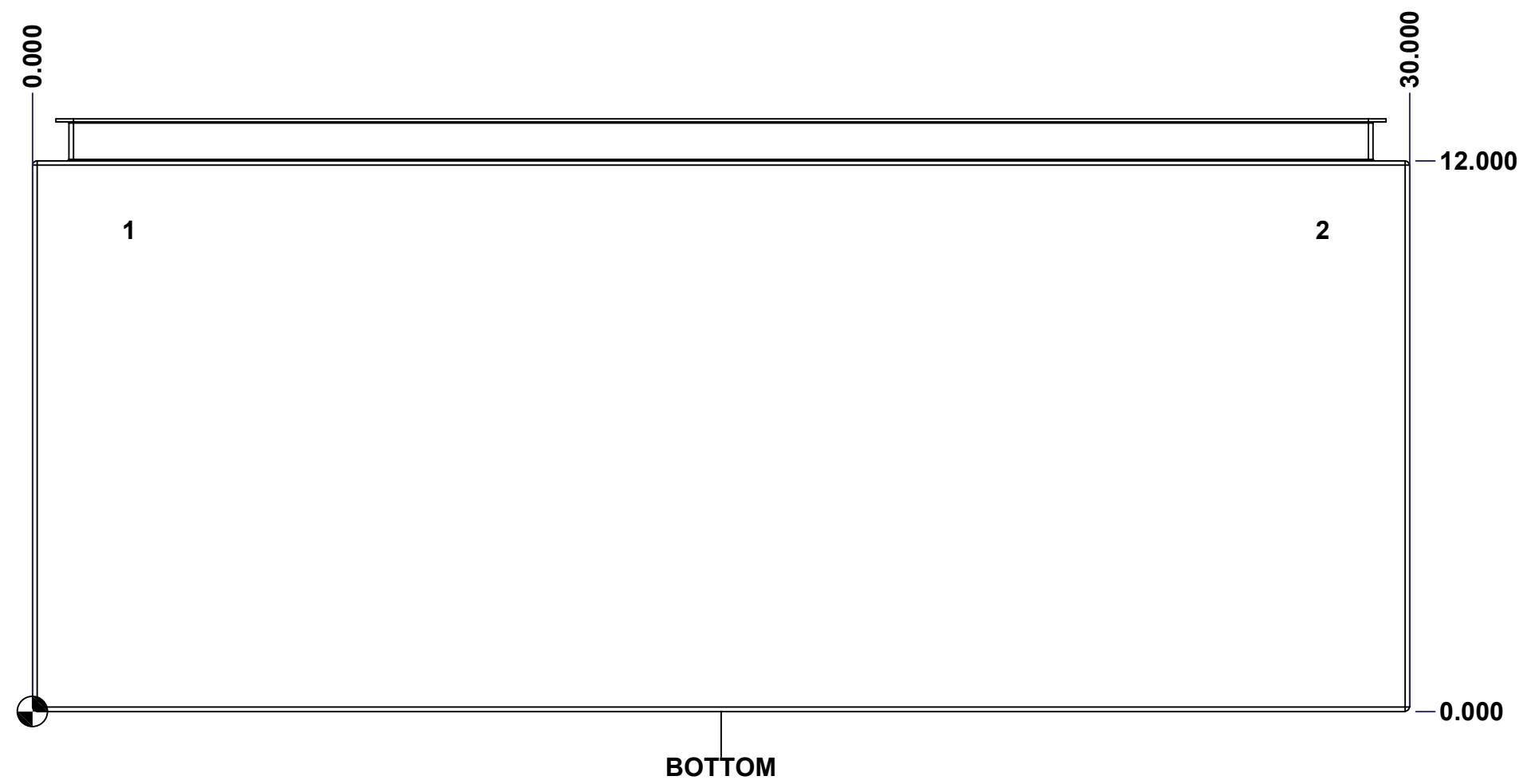


	Description	Status
	5412ESPR 42" x 30" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESPR423012THB</b>	<b>0</b> / 4
		16

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESPR 42" x 30" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESPR423012THB</b>	<b>0</b> / 5
		16

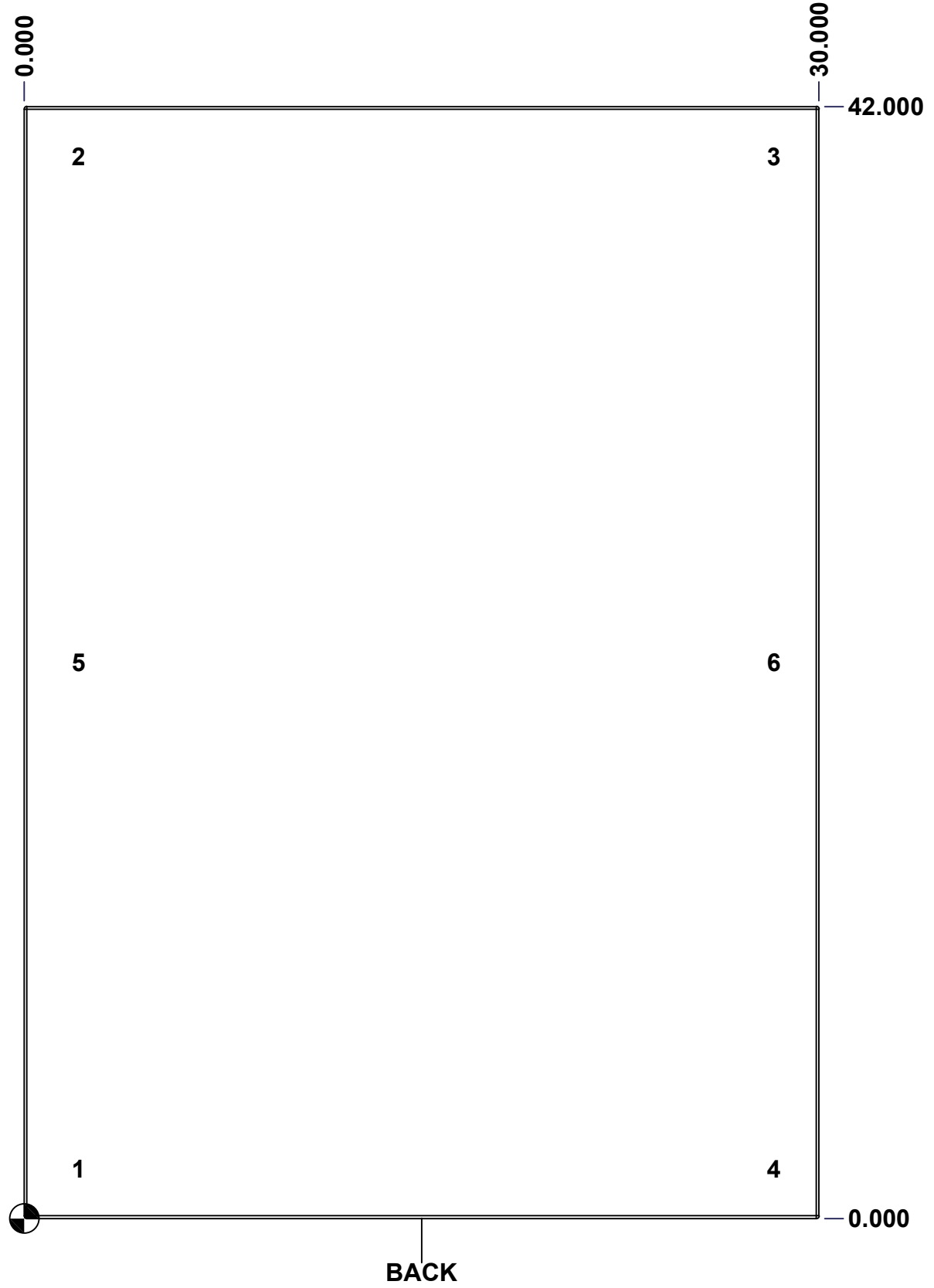
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	28.125	40.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	28.125	21.000	IP STUD M8 x 35mm (Inside)

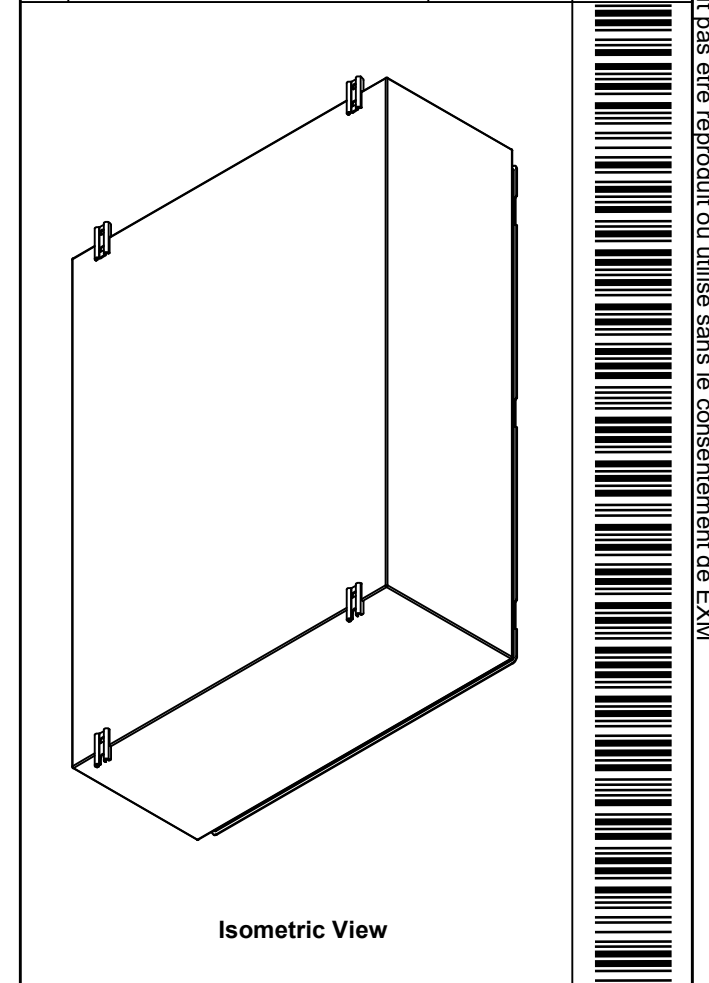


	Description	Status
	5412ESPR 42" x 30" x 12" Body	(NULL)
Part Number Numéro Pièce	5412ESPR423012THB	Rev. 6
		0 / 16


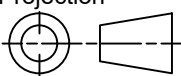
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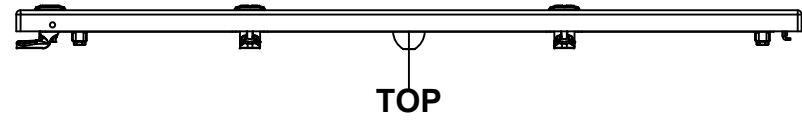


1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESPR423012THI-RS	0	5412ESPR 42" x 30" Right Insulation
1	5412ESPR423012THI-LS	0	5412ESPR 42" x 30" Left Insulation
1	5412ESPR423012THI-BT	0	5412ESPR 42" x 30"Bottom Insulation
1	5412ESPR423012THI-TP	0	5412ESPR 42" x 30"Top Insulation
1	5412ESPR423012THI-B	0	5412ESPR 42" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot (Close)
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Open)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESPR423012THB-P	0	5412ESPR 42" x 30" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

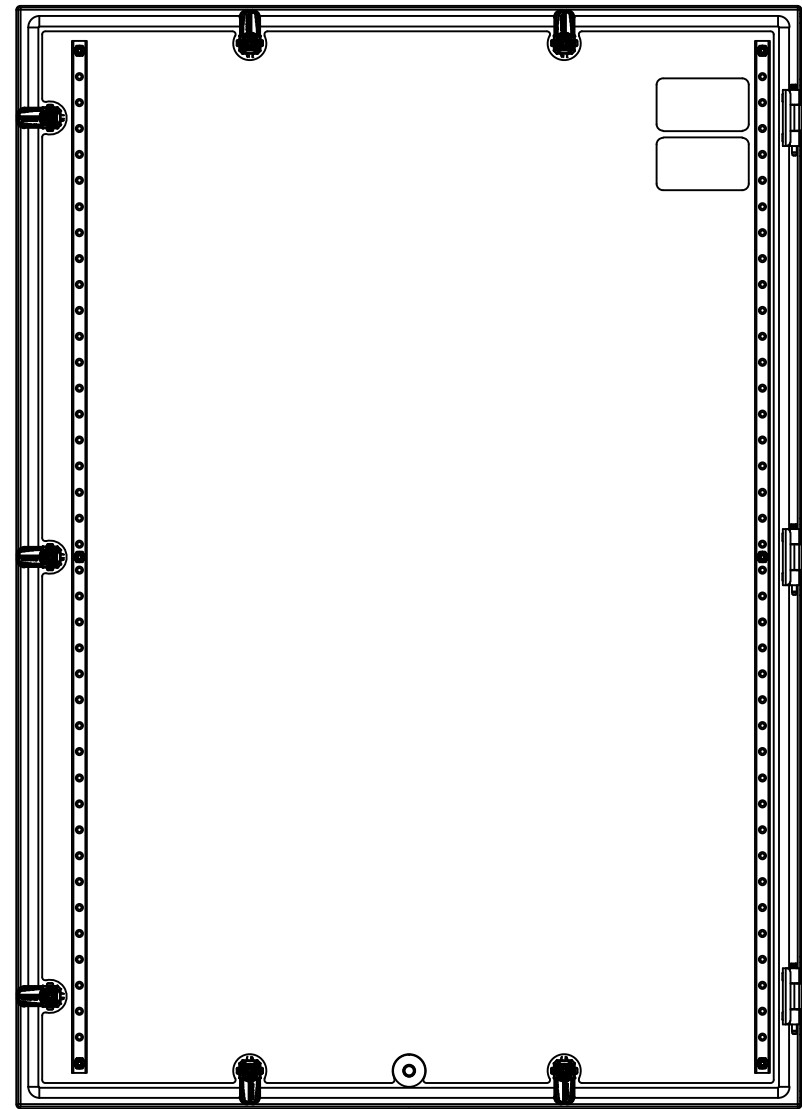
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESPR 42" x 30" x 12" Body		
Part Number Numéro Pièce	Rev.	7
<b>5412ESPR423012THB</b>	<b>0</b>	16

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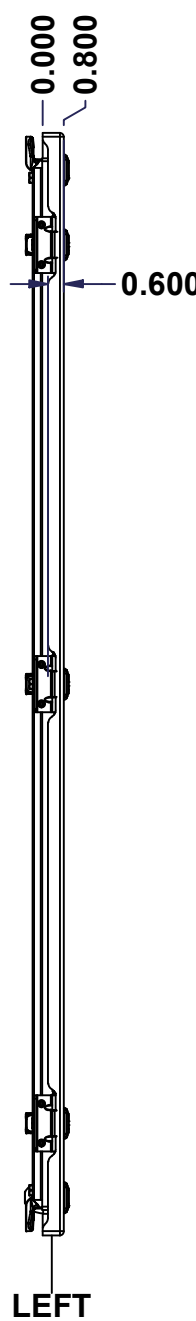
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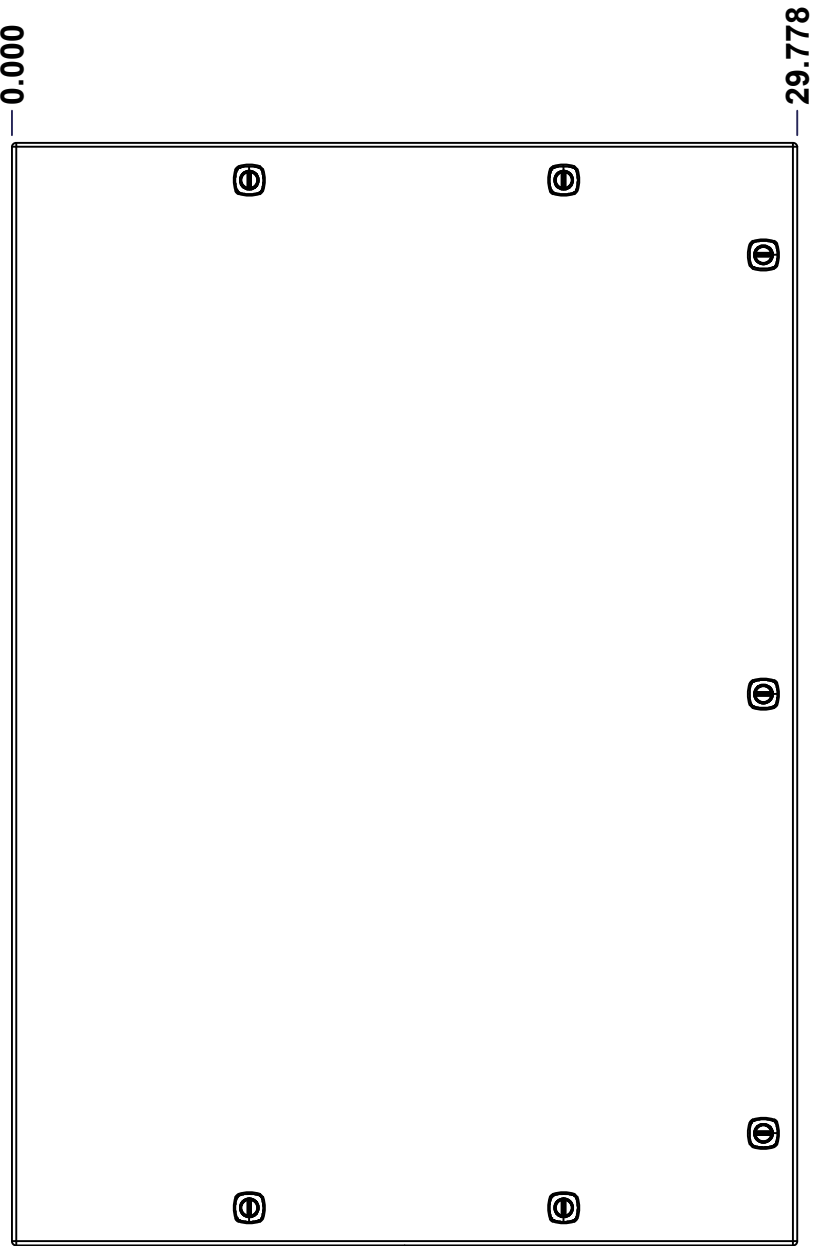
BACK



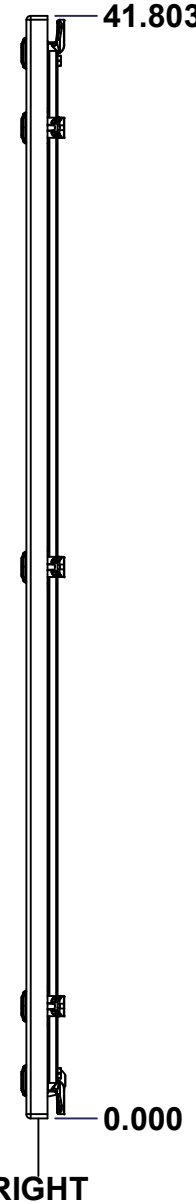
BOTTOM



LEFT



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 07-Mar-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESPR 42" x 30" Cover		Detail Rev.
Part Number Numéro Pièce <b>5412ESPR423012THC</b>		Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE		0

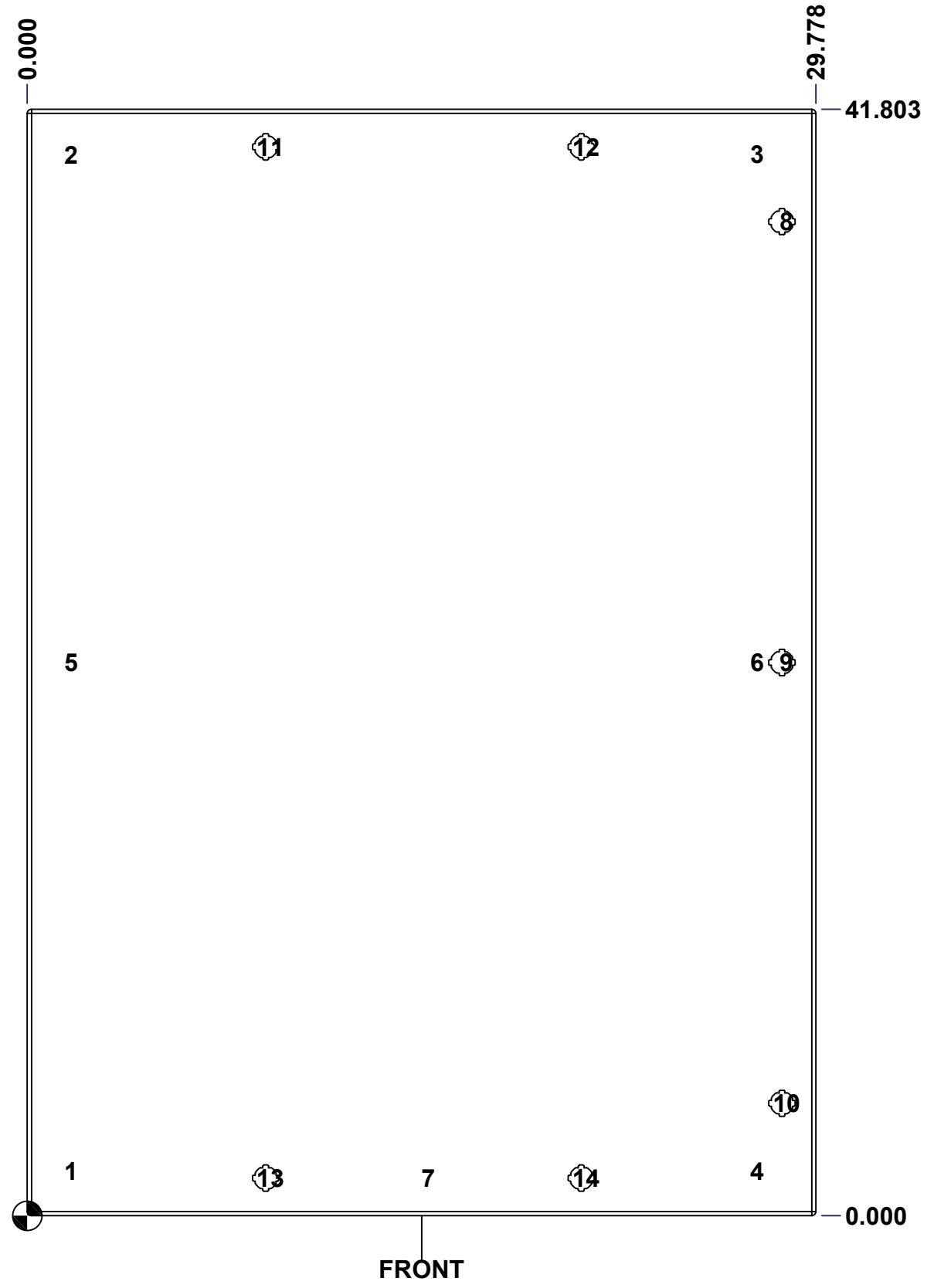
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	27.377	40.094	STUD M6 x 18mm (Inside)
4	27.377	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	27.377	20.902	STUD M6 x 18mm (Inside)
7	14.959	1.435	STUD M6 x 18mm (Inside)
-----			
8	28.494	37.553	LOCK 880 SCQ4-SL @ 0.0°
9	28.494	20.902	LOCK 880 SCQ4-SL @ 0.0°
10	28.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
11	9.000	40.379	LOCK 880 SCQ4-SL @ 90.0°
12	20.918	40.379	LOCK 880 SCQ4-SL @ 90.0°
13	9.000	1.424	LOCK 880 SCQ4-SL @ 270.0°
14	20.918	1.424	LOCK 880 SCQ4-SL @ 270.0°



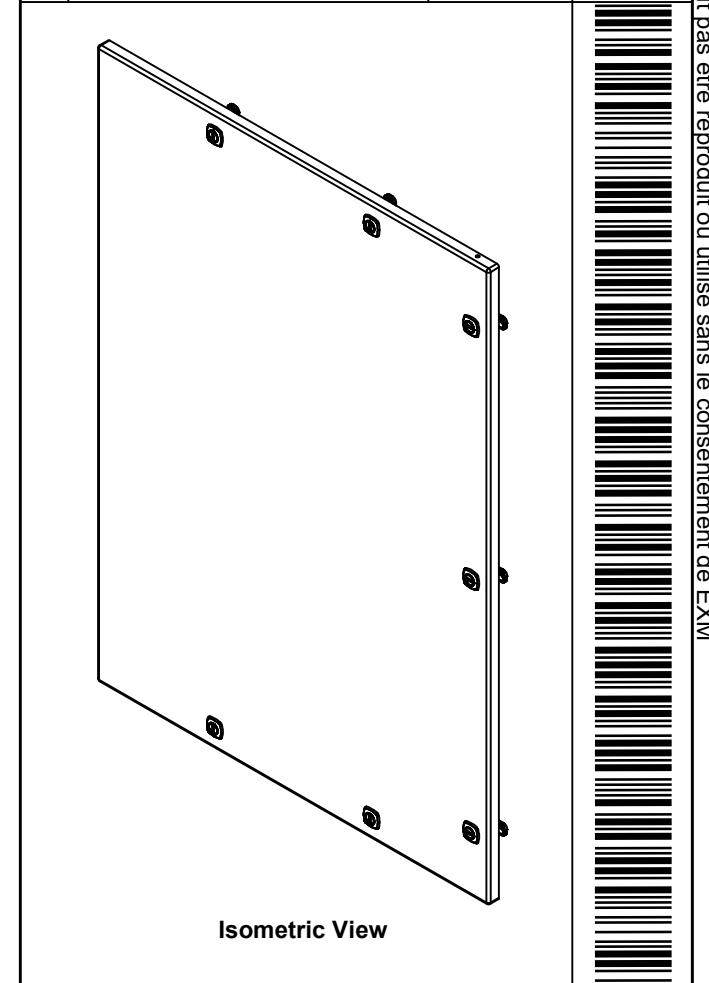
FRONT

	Description	Status
	5412ESPR 42" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESPR423012THC</b>	<b>0</b> / 9
		16

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Flatness  
Aplatissement  
Max 3.0mm

Projection



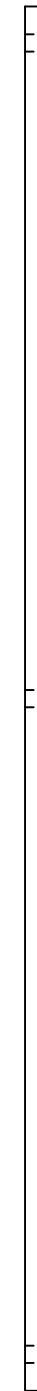
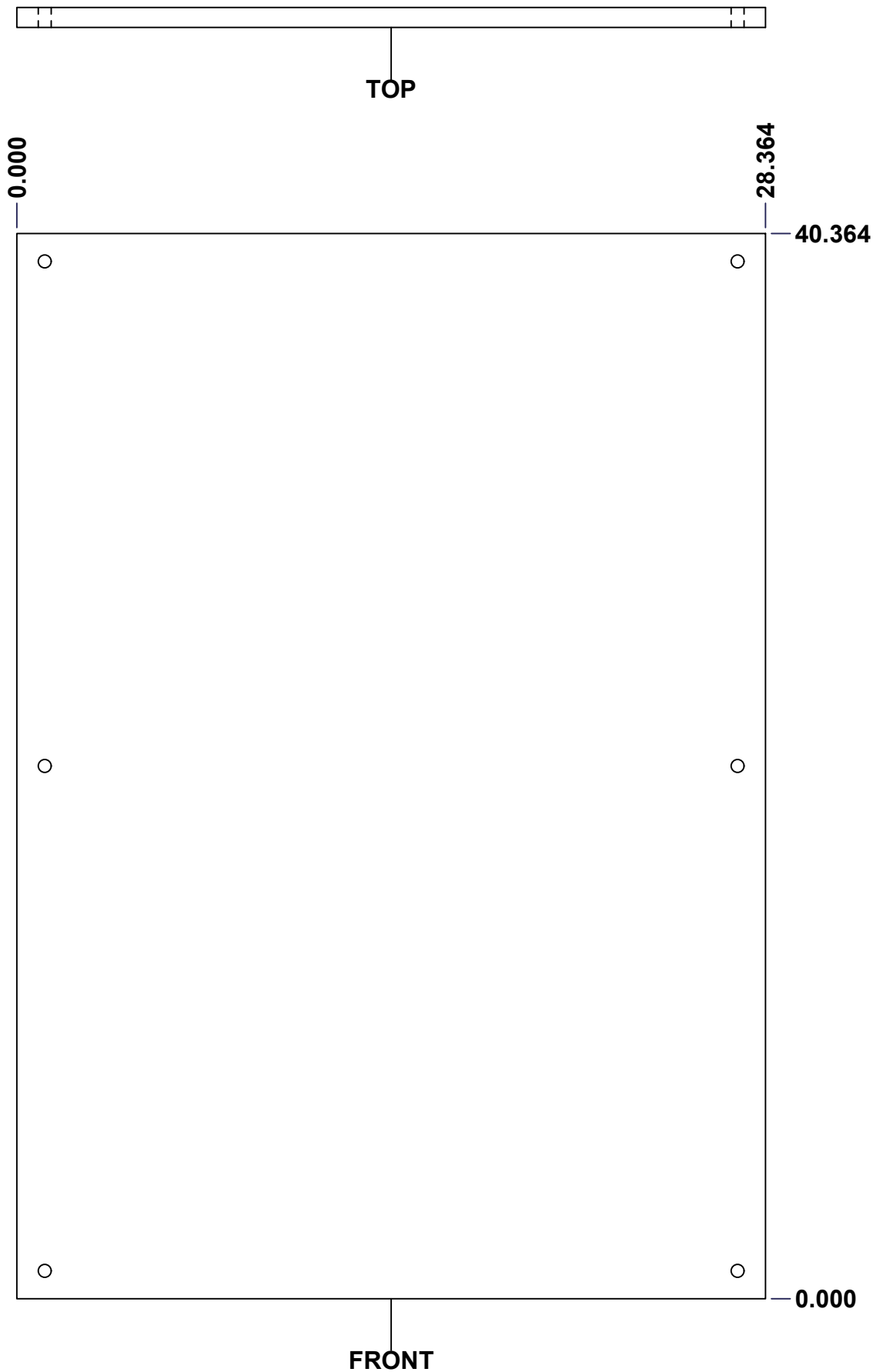
7	STK-K-12500	19	5412 ES 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
1	5412ESPR423012THI-C	0	5412ESPR 42" x 30" Cover Insulation
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
7	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESPR423012THG	0	5412ESPR 42" x 30" Cover Gasket Part
1	5412ESPR423012THC-P	0	5412ESPR 42" x 30" Cover Part
3	STK-A-33005PR	1	5412 ESPR Hinge 180° (Body Part)

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 07-Mar-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESPR 42" x 30" Cover	Detail Rev.
Part Number Numéro Pièce <b>5412ESPR423012THC</b>	Rev. 10 <b>0</b> 16

QTY	Part Number	Rev	Description
Parts List			

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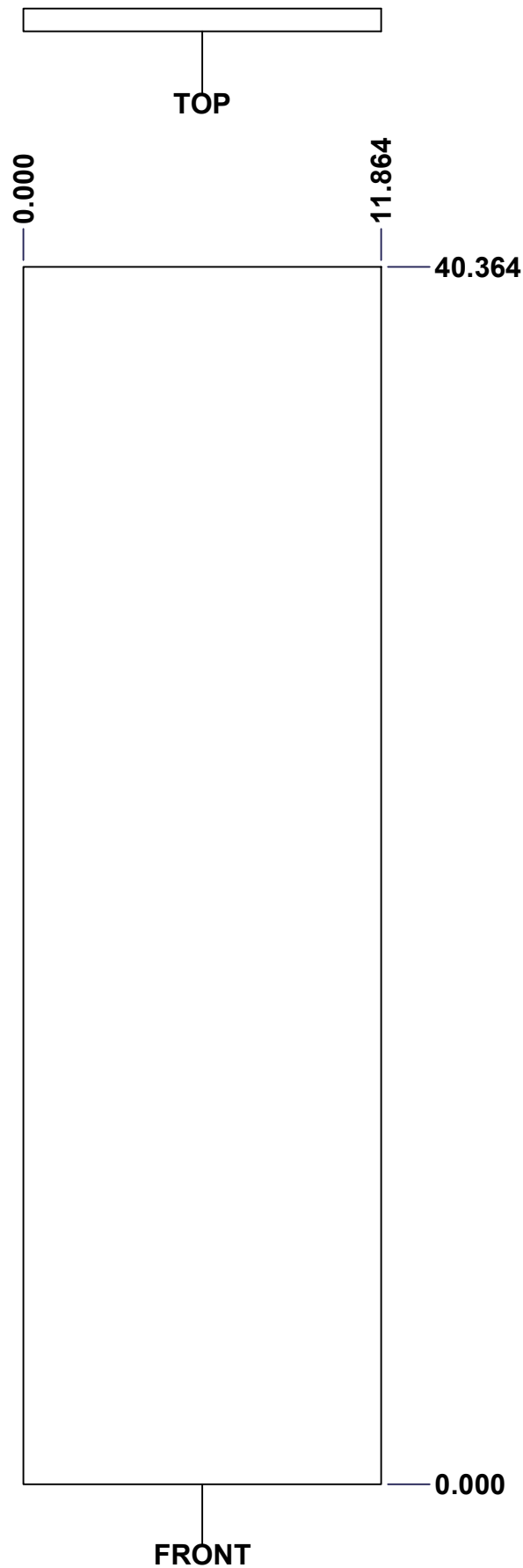
**Isometric View**

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5412ESPR 42" x 30" Back Insulation		
Part Number Numéro Pièce	Rev.	11
<b>5412ESPR423012THI-B</b>	<b>0</b>	16

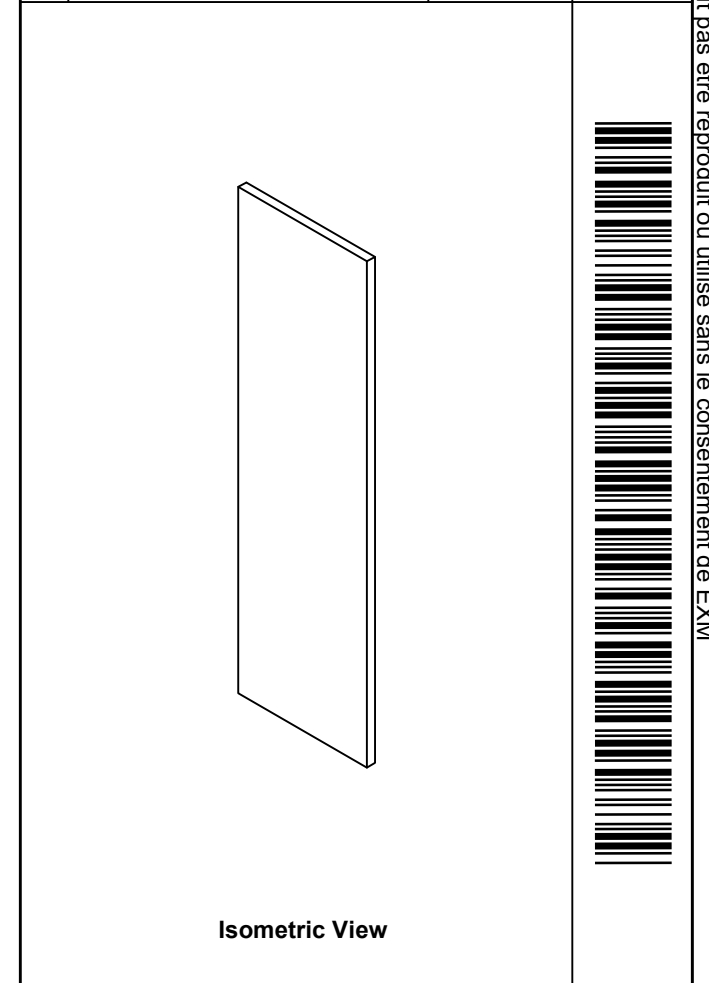
**SEE BILL OF MATERIAL ON LAST PAGE**

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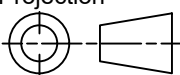
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No.	Revisions	Date	By/Par



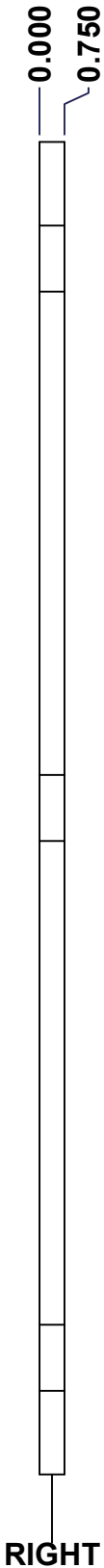
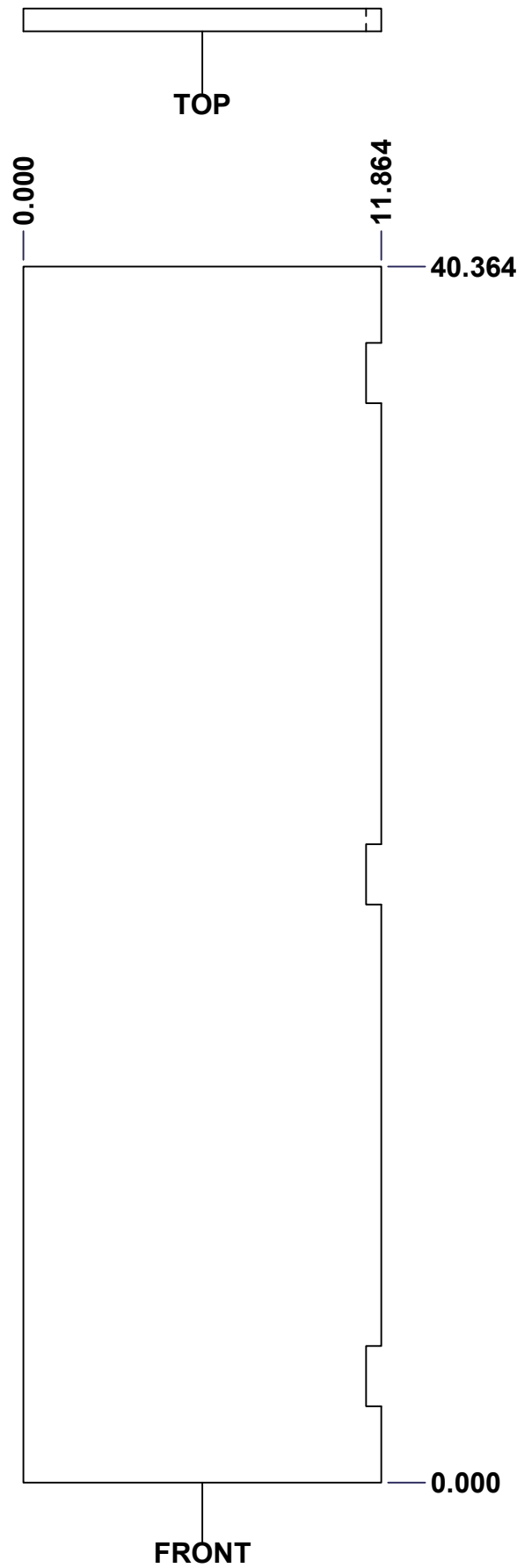
Isometric View

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Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESPR 42" x 30" Left Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESPR423012THI-LS		Rev. 12 / 16 0

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No.	Revisions	Date	By/Par

**Isometric View**

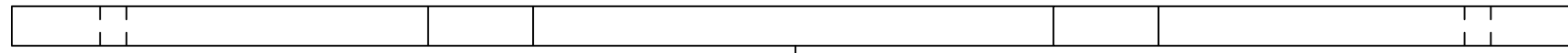
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Projection		Date
Customer Client	BoxCad: Patrick Deschenes	Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESPR 42" x 30" Right Insulation		
Part Number Numéro Pièce	Rev. 0	13 / 16

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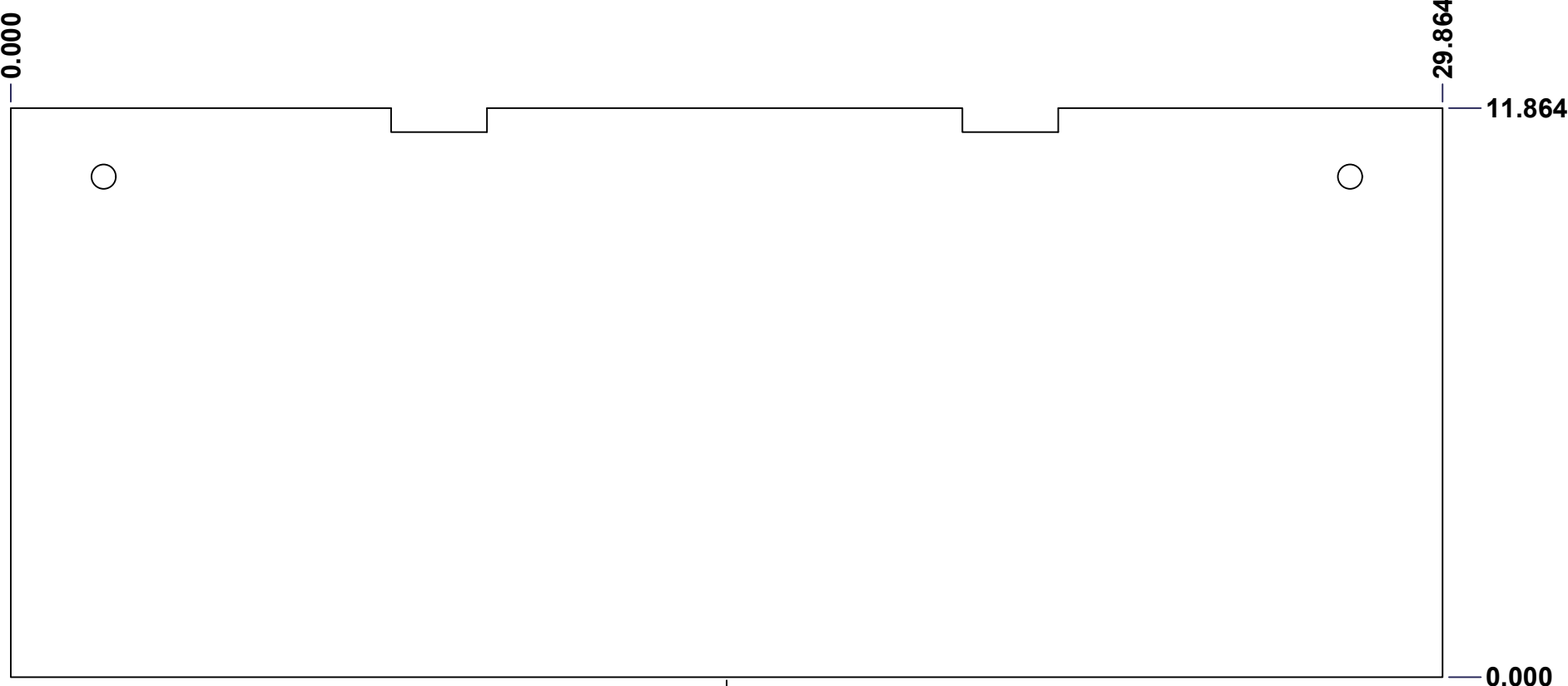
**5412ESPR423012THI-RS**

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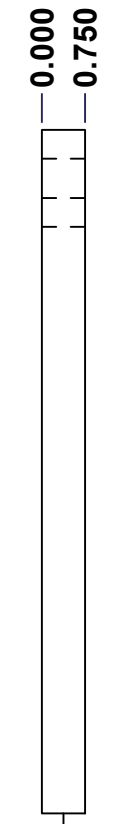
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TOP

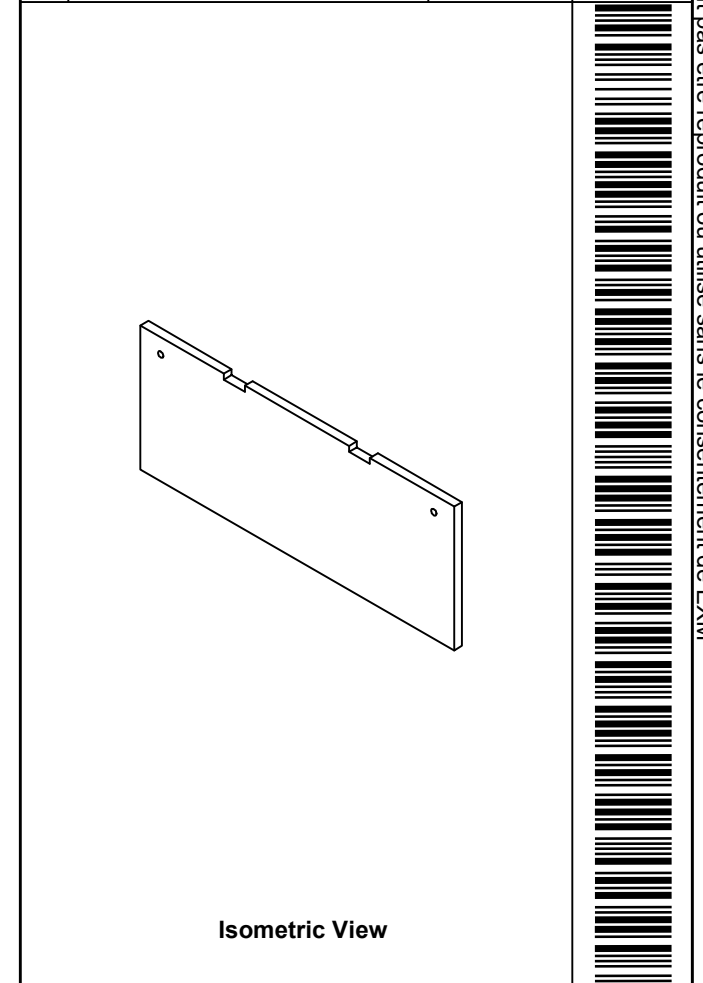




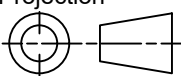
FRONT



RIGHT

No.	Revisions	Date	By/Par

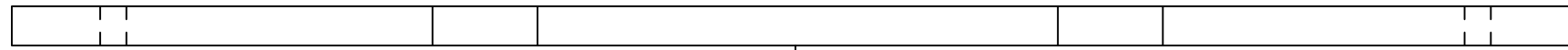


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	 Max 3.0mm Projection 
		Customer Client	
Drawn By Dessiné Par	BoxCad: BoxCad	Date	4/3/2024
Material Matière	Polyisocyanurate		
Color Couleur	Aluminum	Finish Fini	Smooth
Description	5412ESPR 42" x 30"Top Insulation		Detail Rev.
Part Number Numéro Pièce	5412ESPR423012THI-TP		Rev. 14 0 16

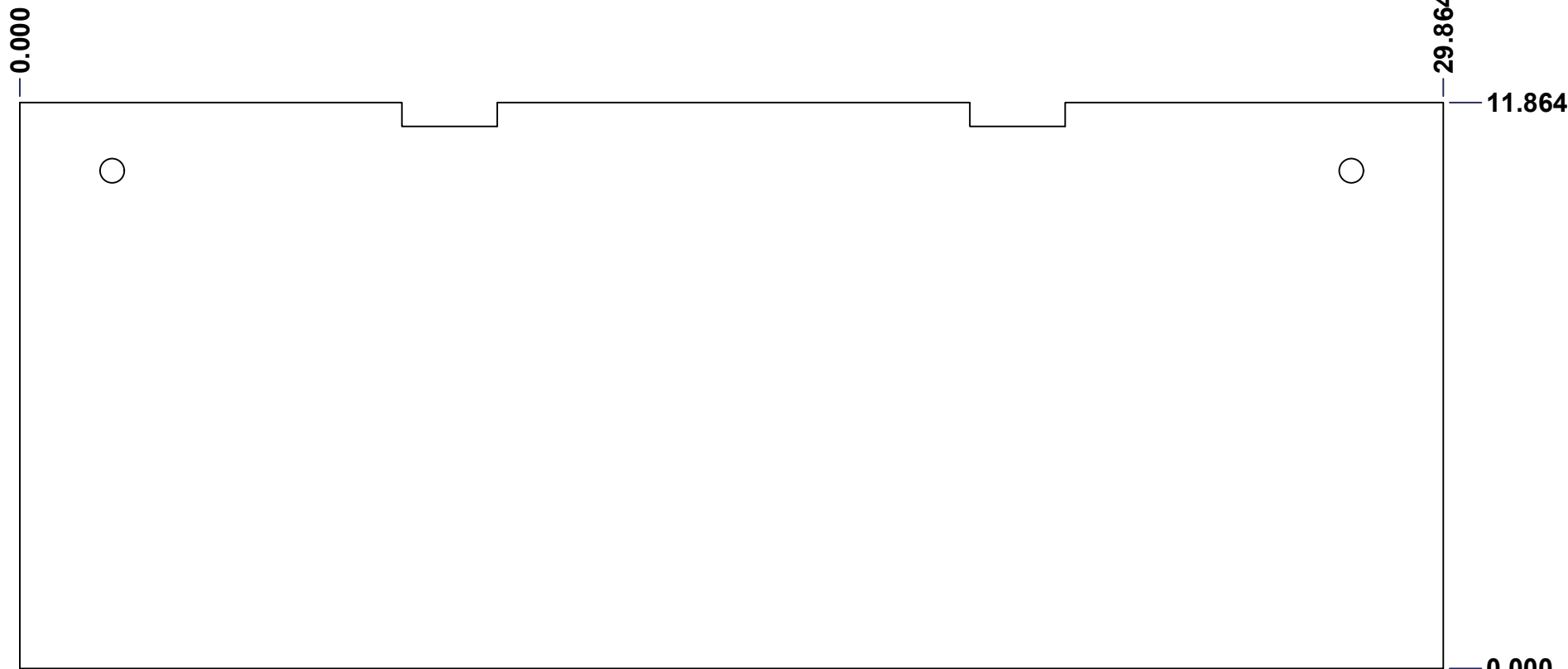
SEE BILL OF MATERIAL ON LAST PAGE

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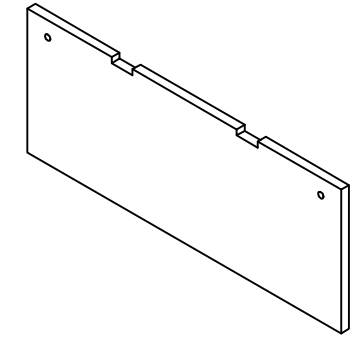
TOP



FRONT



RIGHT



Isometric View

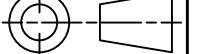


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Flatness  
Aplatissement

Max 3.0mm

Projection

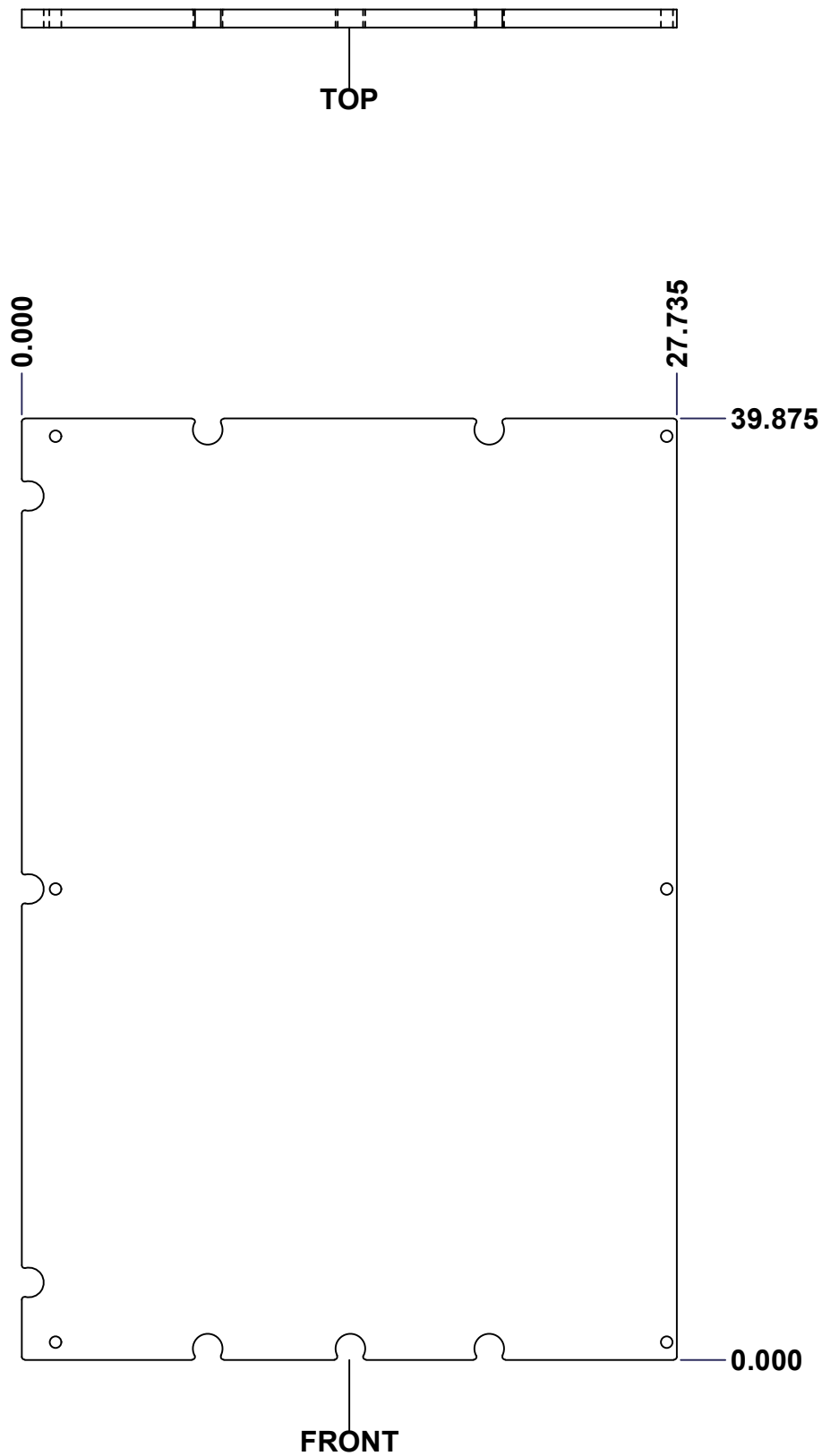


Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Smooth
Description 5412ESPR 42" x 30"Bottom Insulation	Detail Rev.
Part Number Numéro Pièce <b>5412ESPR423012THI-BT</b>	Rev. 15 <b>0</b>

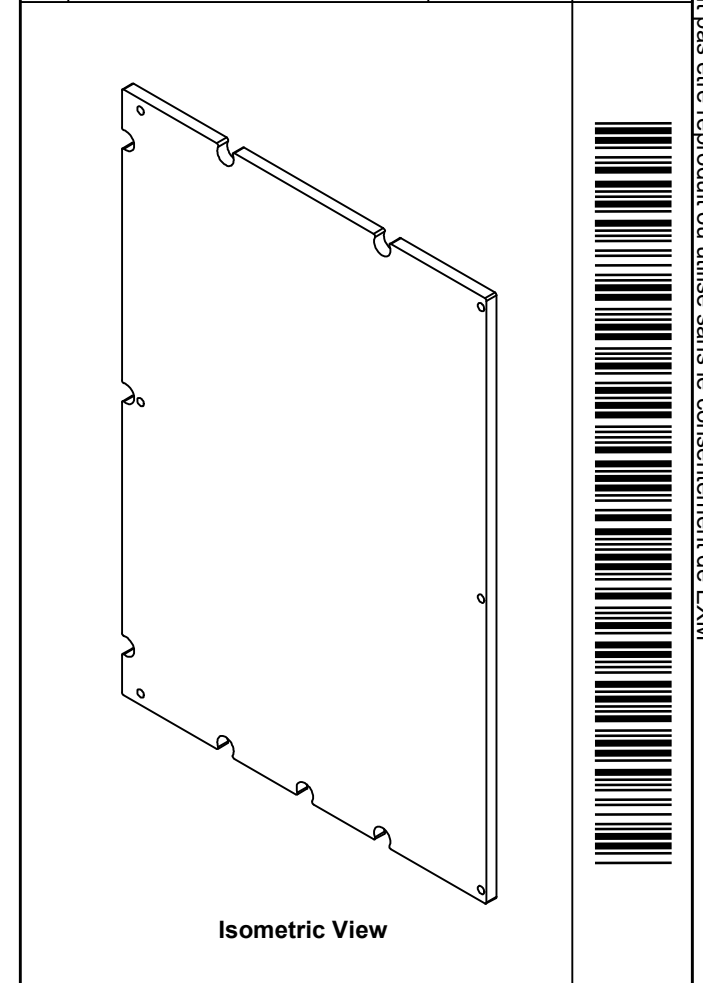
SEE BILL OF MATERIAL ON LAST PAGE


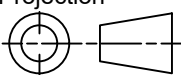
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESPR 42" x 30" Cover Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	16 / 16

SEE BILL OF MATERIAL ON LAST PAGE

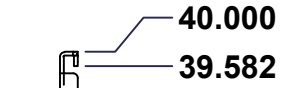
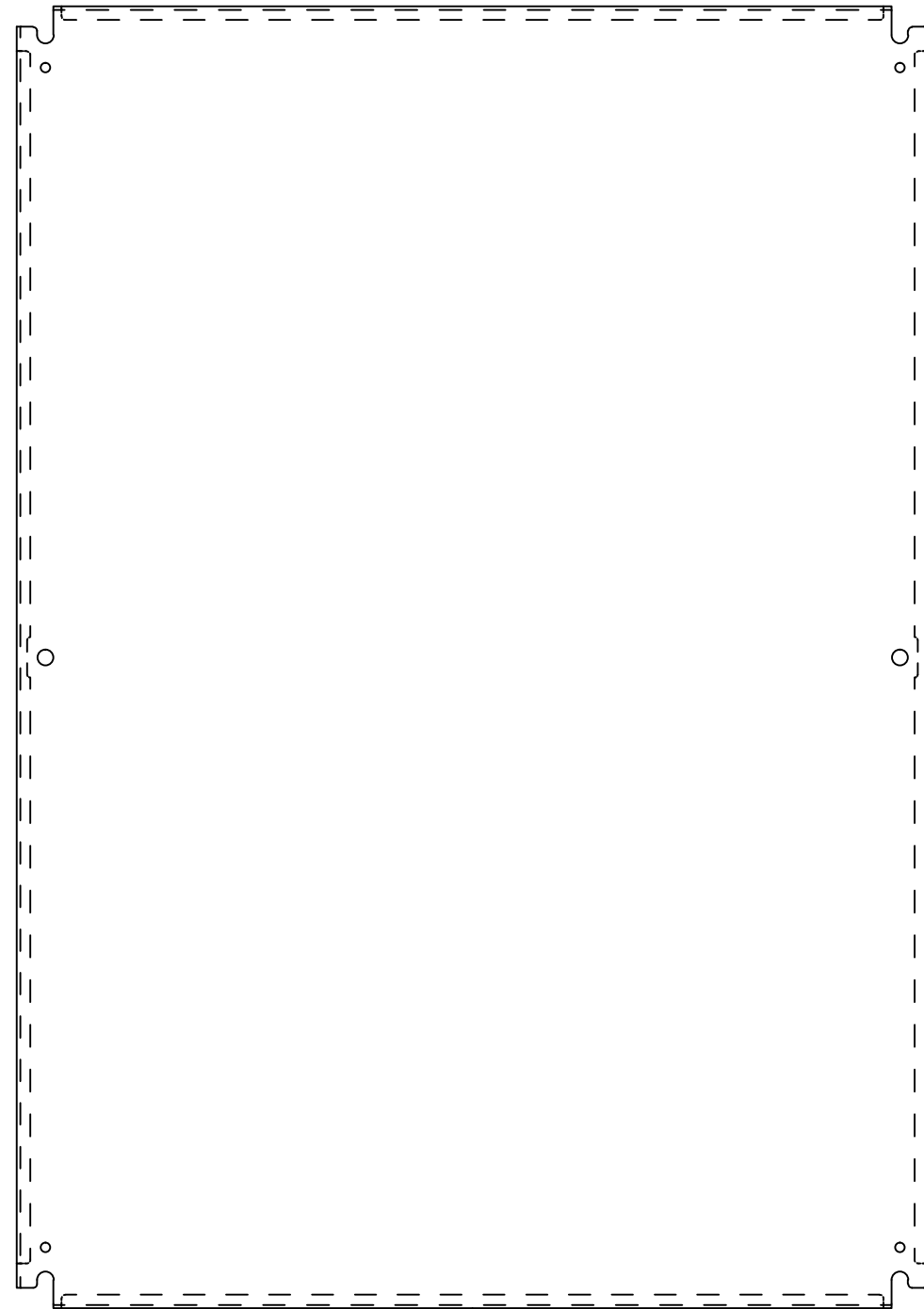
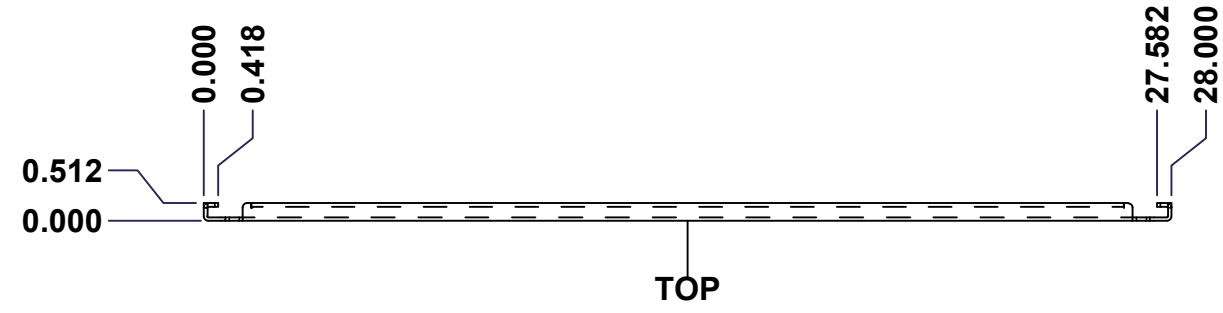
**5412ESPR423012THI-C**

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4230G.idw

Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
<b>881 SP4230G</b>	<b>0</b> 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

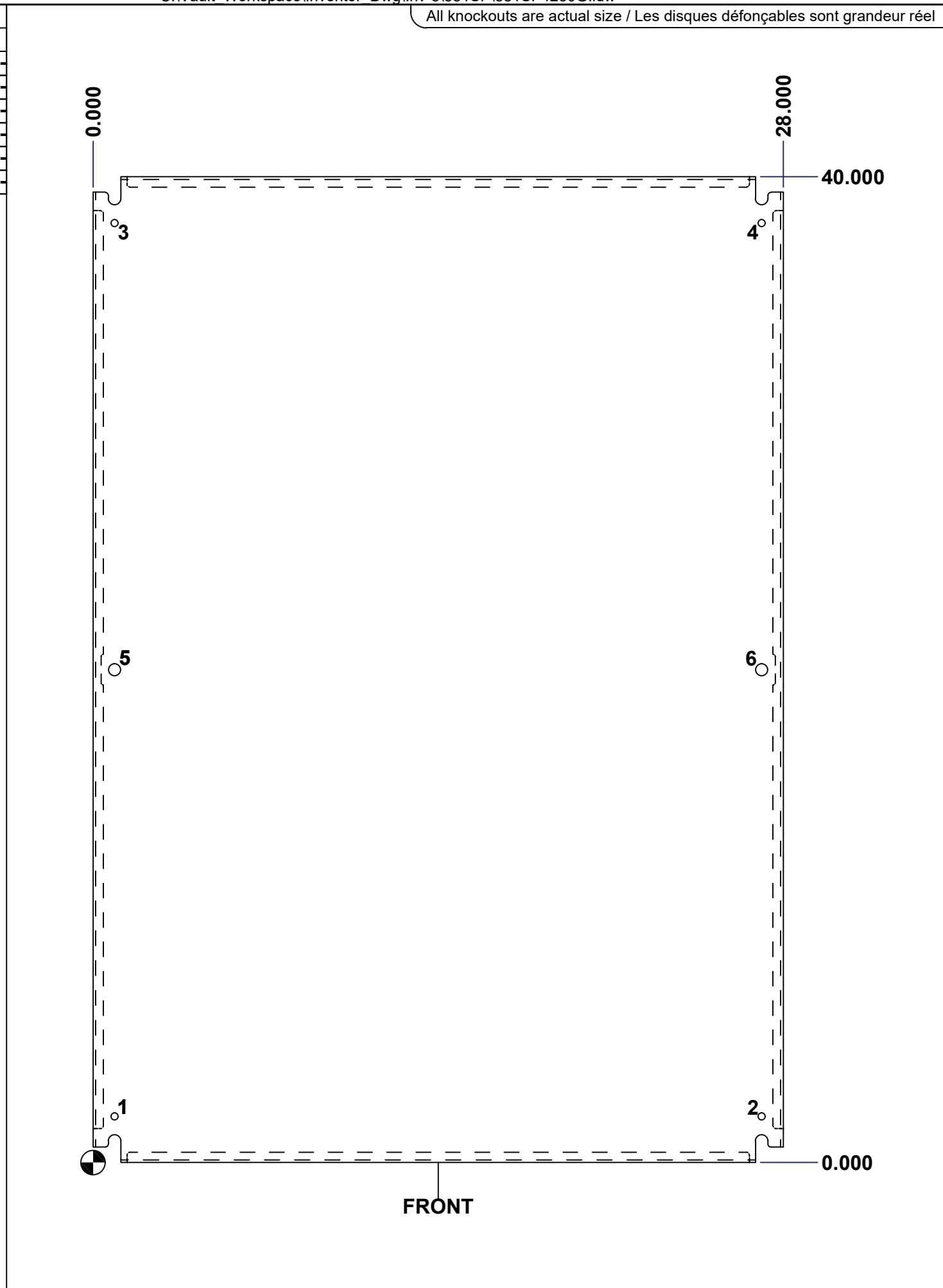
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	27.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad		Date 23-Jan-07	
Material Matière		See Part List			
Color Couleur		See Part List		Finish Fini	
Description 881 SP - Inner Panel				Detail Rev.	
Part Number Numéro Pièce <b>881 SP4230G</b>				Rev. 2 <b>0</b>	